

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	TOP BODY ASSEMBLY	SEE CHART II
2	1	BOTTOM BODY	U-441
3	1	MOTOR ASSEMBLY	SEE CHART I
4	1	STRIKER ASSEMBLY	A-242
5	1	PROBE ASSEMBLY	A-226
+ 6	1	CELL	T-263
7	1	OVERFLOW TUBE	U-445
8	1	STRAINER SCREEN	T-267
9	1	FLUSH PLUG	U-472
10	1	FITTING	T-266
11	1	FLOW TUBE ASSEMBLY	A-228
12	1	TUBING	U-488
× + 13	1 PKG	CLEANING BALLS	R-371
14	1	STARWHEEL ASSEMBLY	BM-709
◇ × + 15	2	O RING	OB-11-011
◇ × + 16	3	O RING	OB-11-128
◇ × + 17	2	O RING	OB-11-013
◇ × + 18	2	GASKET	G-130
19	4	1/4-20 X 2-3/4 INCH LG RD HD SCREW	N-125
20	4	10-24 X 1 INCH LG FILL HD SCREW	N-126
21	2	6-32 X 1/4 INCH LG TR HD SCREW	N-127
22	3	8/32 X 3/8 INCH LG RD HD SCREW	N-169
23	1	10-32 X -1/2 INCH LG SKT SET SCREW	N-170
24	1	10-32 SKT SCREW	SEE CHART 1
25	1	ADAPTOR	U-470
26	4	10-24 X 1/2 INCH LG FILL HD SCREW	N-138
27	1	SEAL	U-1594
28	1	CELL WIRE HARNESS	A-1092

CHART I

KEY NO.	VOLTAGES				
	SERIES 870 / 1874			SERIES 1870	
	100 VAC 50HZ	120 VAC 60HZ	240 VAC 50HZ	120 VAC 60HZ	120 VAC 60HZ
3	A-572	BM-1066-1	BM-1066-2	A-1088	A-1089
24	N-225	N--345	N-345	N-345	N-345

CHART II

KEY NO.	CABINET MOUNTED	PANEL MOUNTED
1	A-1030	A-232

**NOTES**

- ITEMS MARKED + ARE INCLUDED IN SERVICE KIT SK-205 YEARLY SERVICE KIT FOR CELL WITH BUFFER BOTTLE.
- ITEMS MARKED × ARE INCLUDED IN SERVICE KIT SK-205-A YEARLY SERVICE KIT FOR CELL WITH BUFFER PUMP (PUMP NOT SHOWN)
- ITEMS MARKED ◇ ARE INCLUDED IN SERVICE KIT SK-105-B QUARTERLY SERVICE KIT