

PART NUMBER					PART NUMBER				
ITEM	QTY	DESCRIPTION	CHLORINE	SULPHUR DIOXIDE	ITEM	QTY	DESCRIPTION	CHLORINE	SULPHUR DIOXIDE
1	1	TOP BODY	SEE CHART II	SEE CHART II	36	1	MARKER STRIP	R-518	R-518
2	1	BODY, CENTRE	U-1317-1	U-1317-1	37	1	PLATE	SEE CHART III	SEE CHART III
3	1	BOTTOM BODY	U-648-1	U-648-1	38	1	TERMINAL STRIP	R-383	R-383
4	1	SERVO MOTOR ASSEMBLY	SEE CHART IV	SEE CHART IV	39	1	MARKER STRIP	R-419	R-419
5	1	COVER	SEE CHART II	SEE CHART II	40	1	CABLE 6 CONDUCTOR	SEE CHART IV	SEE CHART IV
6	2	MOUNTING STUDS	SEE CHART IV	SEE CHART IV	41	SEE CHART III	CABLE 3 CONDUCTOR	A-749	A-749
7	1	GASKET	G-145	G-145	42	1	TUBING CLAMP	U-650-1	U-650-1
8	2	FRONT POST	SEE CHART IV	SEE CHART IV	43	2	½" LOCK NUT	R-736	R-736
9	2	REAR POST	SEE CHART IV	SEE CHART IV	+ 44	3	O RING	OV-11-008	OV-11-008
10	1	FOLLOWER ASSEMBLY	A-1077	A-1077	+ 45	2	O RING	OV-11-114	OV-11-114
11	1	DRIVER ASSEMBLY	SEE CHART IV	SEE CHART IV	46	SEE CHART III	6-32 X ½ LG SCREW	12421	12421
12	2	STOP	T-281	T-281	+ 47	1	O RING	OV-11-129	OV-11-129
14	4	10-24 X 1 LG RD HD SCREW	N-271	N-271	48	3	10-24 X 1 LG FILL HD SCREW	N-126	N-126
14	1	STEM NUT	T-278	T-278	49	2	6-32 X 1 LG TR HD SCREW	12421	12421
15	1	O RING RETAINER	U-1061	U-1061	50	2	10-24 X ½ LG FILL HD SCREW	N-138	N-138
16	1	SPACER	U-1059-1	U-1059-1	51	SEE CHART IV	8-32 X 3/16 LG SKT SET SCREW	N-141	N-141
+ 17	1	SPACER	U-504	U-504	52	SEE CHART IV	6-32 X 3/8 LG BND HD SCREW	N-144	N-144
18	1	RETAINER	U-589-1	U-589-1	53	2	6-32 X 5/8 LG BND HD SCREW	N-171	N-171
19	1	VALVE PLUG	SEE CHART I	SEE CHART I	54	SEE CHART IV	10-32 HEX NUT	N-179	N-179
20	1	VALVE GUIDE, TOP	U-586	U-586	55	4	¼-20 X 4LG RD HD SCREW	N-180	N-180
21	1	VALVE GUIDE—TEFLON	U-588	U-588	56	1	4-40 X ¼ LG SKT SET SCREW	N-193	N-193
22	1	SPRING	S-113	S-113	57	1	6-32 X 1/8 LG RD HD SCREW	N-196	N-196
+ 23	1	DIAPHRAGM	D-115	D-115	58	1	LOCK WASHER	N-223	N-223
24	1	MOUNTING PLATE	SEE CHART II	SEE CHART II	59	3	10-32 X ½ LG RD HD SCREW	N-260	N-260
25	1	CABLE ASSEMBLY W/POTENTIOMETER	SEE CHART III	SEE CHART III	60	SEE CHART IV	8-32 X 3/8 LG RD HD SCREW	N-169	N-169
26	2	CLAMP POTENTIOMETER	T-316	T-316	61	1	SWITCH, INCREASE/DECREASE	SEE CHART IV	SEE CHART IV
27	1	SERVO GEAR	A-700	A-700	62	1	CAPACITOR ASSEMBLY	SEE CHART IV	SEE CHART IV
28	1	GEAR	U-888	U-888	63	1	DIN RAIL, 1.6 INCH G	SEE CHART IV	SEE CHART IV
29	1	GEAR STUD	T-315	T-315	64	1	TERMINAL, GROUND	SEE CHART IV	SEE CHART IV
30	1	RETAINING RING	R-551	R-551	65	4	TERMINAL	SEE CHART IV	SEE CHART IV
31	1	SUPPORT DISC	12419	12419	66	1	END COVER	SEE CHART IV	SEE CHART IV
32	2	CONNECTOR	R-1400	R-1400	67	2	6-32 X ¼ LG SCREW	SEE CHART IV	SEE CHART IV
33	1	BODY, FILTER	U-1315-1	U-1315-1	68	1	MARKER STRIP, TERMINALS	SEE CHART IV	SEE CHART IV
+ 34	1	INLET FILTER SCREEN	W-101	W-101-1	69	1	SWITCH BOOT	SEE CHART IV	SEE CHART IV
35	1	TERMINAL STRIP	R-384	R-384	70	1	COVER, TERMINAL STRIP	U-1065	U-1065

CHART I					
CAPACITY IN PPD (KG/H)					
ITEM		50	100	200	500
		(1.0)	(1.9)	(3.8)	(10)
19	CL2	W-193-1	W-193-2	W-193-3	W-202
	SO2	17671	17672	17673	W-202-1

CHART III		
ITEM	WITH SINGLE POTENTIOMETER	WITH DOUBLE POTENTIOMETER
25	A-750	A-751
37	N/R	R-2029
41	1	2
46	4	5

CHART II			
ITEM	WITH MANUAL ADJUSTMENT OLD MOTOR	WITHOUT MANUAL ADJUSTMENT OLD MOTOR	NEW MOTOR
1	See Parts List 105.7307	U-1057	15208
5	See Parts List 105.7307	T-531	15217
24	See Parts List 105.7307	T-706	15109

CHART IV					
ITEM	OLD MOTOR	NEW MOTOR	ITEM	OLD MOTOR	NEW MOTOR
4	A-447 (SEE NOTE 3)	15115	60	N/R	2
6	T-530	15172	61	N/R	15190
8	T-303	15157	62	N/R	15175
9	T-302	15173	63	N/R	15174
11	A-1076	15110	64	N/R	R-6591
40	A-747	N/R	65	N/R	R-6592
51	4	5	66	N/R	R-6595
52	3	5	67	N/R	N-127
54	3	1	68	N/R	15216
			69	N/R	R-1401

NOTES

- ITEMS MARKED + ARE INCLUDED IN SPARES KIT— PLEASE REFER TO CHART X (10KG/H ONLY—REFER TO SEPARATE KIT FOR VALVES BELOW 10KG/H).
- LINE LEFT INTENTIONALLY BLANK
- MOTOR A-447 IS NO LONGER AVAILABLE, ALL PARTS IN CHART IV LISTED AS “NEW MOTOR” ARE REQUIRED TO RETROFIT THE VALVE AND CAN BE PURCHASED AS KIT 15230

CHART X	
Gas	SERVICE KIT NUMBER
Chlorine	SK-101-B
Sulphur Dioxide	SK-101-F