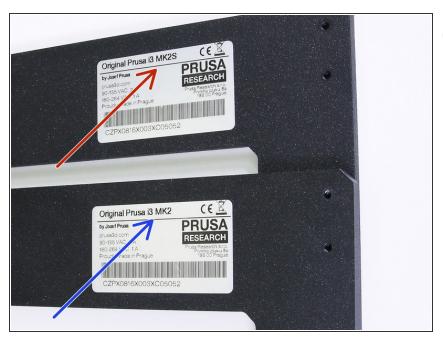


# 1. Introduction

Some tips for making the assembly easier.

Written By: Dozuki System

#### Step 1 — Original Prusa i3 MK2 vs MK2S



- Original Prusa i3 MK2S is a successor to Original Prusa i3 MK2 with small hardware tweaks for an easier assembly and improved reliability.
- Take a look at the aluminium frame
  (Z axis), there is a sticker with the
  name of the printer. In case of a text
  "Original Prusa i3 MK2" you need
  to use another version of this
  manual Original Prusa i3 MK2 kit
  assembly v1.06
- If your sticker contains "Original Prusa i3 MK2S" you can continue using this manual.

### Step 2 — All the required tools are included



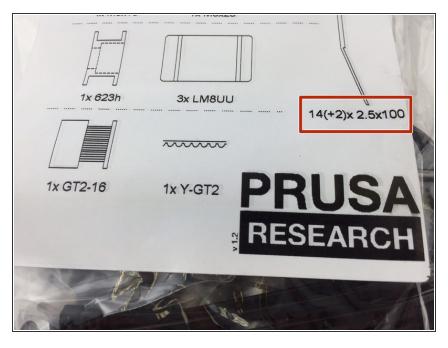
- (i) No soldering is required.
- (i) No wire crimping is required.

#### Step 3 — Labels guide



- All the boxes and bags including parts for build are labeled.
- Number (or numbers) in the header tells you for which chapter you'll need that bag (or box).

#### Step 4 — Critical parts include spares back-up



- Critical parts, like zipties, have a spare included as a back-up option.
   How much we included as spares is written in the bracket.
- No need to worry if you mess up during the assembly with the extras added.

# Step 5 — Use labels for reference



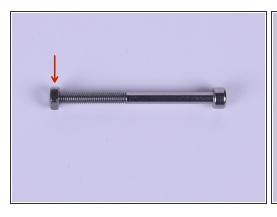
(i) Most of the labels are scaled 1:1 and can be used to identify the part :-)

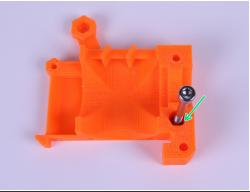
## Step 6 — Spare bag



- Every type of fastener is included in a separate special bag.
- if you lose a screw when building, use one from this bag.

# Step 7 — Nut insertion tip







- (i) If you're experiencing troubles with getting nuts into correct places, just follow these simple steps.
- Screw M3 nut a bit on some long screw (M3x40 from Extruder bag works in most cases).
- Push the screw with the nut into the hole where it is supposed to be.
- Grab the screw with pliers and gently hammer the nut in place using a wrench.
- (i) If you use a screw from a different bag then you are using at the moment, don't forget to return it back into the bag.

#### Step 8 — View high resolution images



- When you browse the guide on <a href="http://manual.prusa3d.com">http://manual.prusa3d.com</a>, you can view the original images in high resolution for clarity.
- Just hover your cursor over the image and click the Magnifier button ("View original") in the top left corner.
- You can start by assembling Y-axis in the next chapter - 2. Y-axis assembly

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