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REVISIONS			
REV	DESCRIPTION	APPROVED	DATE

NOTES:

UNLESS OTHERWISE SPECIFIED:

1. DIMENSIONS ARE IN INCHES (EXCEPT WHERE NOTED); MATERIAL: (USE CHECKED ITEMS FOR MATERIAL)

2. BOARD MATERIAL:

(X) ISOLA 370HR OR EQUIVALENT

() ISOLA-FR408HR OR EQUIVALENT

() NELCO-4000-13

() MEGTRON 6

() ROGERS 4350B

() ROGERS 4003C

() OTHER _____

3. THE PCB SHALL BE FABRICATED TO IPC-6012, TYPE V, CLASS 2. WORKMANSHIP SHALL CONFORM TO IPC-A-600, CLASS 2, CURRENT REVISIONS.

4. BOARD MATERIAL & CONSTRUCTION SHALL MEET THE REQUIREMENTS OF UL796 WITH FLAMMABILITY RATING OF 94V-0.

5. OVERALL BOARD THICKNESS REFER TO LAMINATION DIAGRAM. TOLERANCE APPLIES AFTER ALL LAMINATION AND PLATING PROCESSES. IT IS TO BE MEASURED FROM TOP PCB METAL TO BOTTOM PCB METAL UNLESS OTHERWISE SPECIFIED.

6. BOW & TWIST NOT TO EXCEED 0.0075 IN. (0.75%) PER LINEAR INCH. BOW & TWIST SHOULD BE MEASURED PER IPC-TM-650, METHOD 2.4.22.

TOOLING:

(USE CHECKED ITEMS FOR TOOLING)

7. PHOTO ETCH CIRCUITRY PER ENCLOSED GERBER RS274X OR ODB++ FORMAT FILE. DRILL LOCATION AND SIZE CONTROLLED BY EXCELLON CNC DRILL FILE.

8. IMPEDANCE REQUIREMENTS; IF NO STACKUP IS DEFINED, THE VENDOR IS ALLOWED TO ADJUST THE DIELECTRIC THICKNESS AND TRACE WIDTHS TO MEET THE IMPEDANCE REQUIREMENT. IF SPECIFIED, VENDOR MUST FOLLOW AND MEET THE REQUIREMENTS LISTED IN THE IMPEDANCE TABLE. ANY ADJUSTMENTS MADE TO THE DEFINED STACKUP, TRACE WIDTH & SPACING THAT IMPACT THE REQUIREMENTS MUST HAVE WRITTEN APPROVAL FROM MAXIM.

9. ALL TRACES FILLETED OPTION TO ENHANCE RELIABILITY AT PAD JUNCTIONS WHERE SPACING PERMITS. UNLESS OTHERWISE SPECIFIED:

() FILLETED

(X) NOT FILLETED

10. LAYER TO LAYER REGISTRATIONS SHALL BE WITHIN .003 INCHES. LEGEND TO LEGEND +/- 0.007 INCHES

FINISH:

(USE CHECKED ITEMS FOR PLATING)

11. FINISHED COPPER WEIGHT/THICKNESS:

(X) REFER TO LAMINATION DIAGRAM FOR FINISHED COPPER WEIGHT/THICKNESS REQUIREMENTS. THE STARTING COPPER WEIGHT/THICKNESS CAN VARY AS LONG AS THE FINISHED COPPER WEIGHT/THICKNESS IS NOT LESS THAN THE SPECIFIED VALUE. UNLESS OTHERWISE SPECIFIED.

() OTHER _____

12. CHECK ALL THAT APPLY

() ELECTRODEPOSITED HARD GOLD PLATE, TYPE 1 (99.7% MIN GOLD), GRADE C (KNOCK HARDNESS 180-200), CLASS 1 (50-100 MICRO INCHES THICK) IN ACCORDANCE WITH MIL-G-45204C. GENERAL SURFACING REQUIREMENTS MUST MEET ANSI/IPC-A-600(CURRENT REV) SECTION 4.0, CLASS 3 (50-100 MICROINCHES THICK) OVER ELECTRODEPOSITED NICKEL PLATE IN ACCORDANCE WITH ANSI/IPC-A-600D, SECTION 4.0, CLASS 3 (200-600 MICROINCHES THICK).

(X) FINISH CONDUCTOR SURFACES; IMMERSION GOLD, 3-8 MICRO INCHES OVER 100 MICRO INCHES MINIMUM OF ELECTROLESS NICKEL.

() FINISH CONDUCTOR SURFACES; IMMERSION GOLD, 2-5 MICRO INCHES OVER 118-236 MICRO INCHES MINIMUM OF ELECTROLESS NICKEL.

() FINGERS TO BE GOLD PLATED.

() LEAD FREE AND RHHS COMPLIANT PLATING.

() OTHER _____

13. DRILL SIZES ARE FINISHED HOLE SIZES. ALL HOLES SHALL BE LOCATED WITHIN .005 DTP. MINIMUM BARREL PLATING OF .001 IN. PLATED HOLES SHALL NOT BE ROUGH OR IRREGULAR SO AS TO HINDER PROPER SOLDER WICKING.

14. CHECK ALL THAT APPLY

() GREEN SOLDERMASK OVER BARE COPPER/BARE GOLD (BOTTOM SIDE ONLY) WITH LIQUID PHOTO IMAGEABLE INK (LPI) PER ARTWORK.

(X) GREEN TAIYO PSR-4000

(X) OTHERS: BLACK SOLDERMASK (BOTTOM SIDE ONLY)

15. CHECK ALL THAT APPLY

(X) APPLY SILKSCREEN USING A NON-CONDUCTIVE, WHITE EPOXY BASED INK PER ARTWORK.

() OTHER _____

16. VENDOR LOGO & DATE CODE REQUIREMENT. DATE CODE FORMAT MUST BE YYMM ONLY

(X) PLACE ON BOTTOM LEGEND LAYER. IF NO BOTTOM LEGEND SUPPLIED, CREATE BOTTOM LEGEND LAYER TO ADD.

() PLACE ON TOP LEGEND LAYER. IF NO TOP LEGEND SUPPLIED, CREATE TOP LEGEND LAYER TO ADD.

() OTHER _____

TESTING:

17. FINAL ELECTRICAL TEST TO BE PERFORMED USING PROVIDED IPC-D-356A NETLIST OR ODB++ FORMAT FILE. (REQUIRED UNLESS OTHERWISE SPECIFIED IN QUOTE) THE PCB SHALL HAVE A VERIFICATION STAMP.

18. A TIME DOMAIN REFLECTOMETER REPORT FOR EACH IMPEDANCE CONTROLLED LAYER AND A CERTIFICATE OF COMPLIANCE SHALL BE PROVIDED BY VENDOR AT TIME OF SHIPMENT.

MISCELLANEOUS:

19. IF PRESENT, ALL BLIND/BURIED VIAS WITH AN ASPECT RATIO <1:1 TO BE PLATED SHUT WITH COPPER WHEN USED AS VIA-IN-PAD OR AS A STACKED VIA. BLIND/BURIED VIAS WITH AN ASPECT RATIO >1:1 TO BE FILLED WITH NON-CONDUCTIVE EPOXY. UNLESS OTHERWISE SPECIFIED.

20. FOR ALL DRILL INFORMATION REFER TO DRILL CHART.

(X) NON-CONDUCTIVE EPOXY. FILL AND CAP ALL 0.004 INCH DRILLED VIAS.

() SILVER. FILL AND CAP ALL 0.XXXX INCH DRILLED VIAS.

(X) DUPLICATE DRILL PRESENT AT 1 LOCATION.

21. FINISHED SURFACE CONTACTS AND FILLED VIAS TO BE FREE OF ANY PITS, SCRATCHES, PROBE MARKS OR OTHER DEFORMITIES THAT COULD EFFECT THE APPEARANCE AND PERFORMANCE OF THE CONTACT SURFACE. CONTACTS ARE TO BE AS FLAT AS POSSIBLE. NOT TO EXCEED +/- 0.001" OF FLATNESS.

22. THEIVING:

() SUPPLIER MAY ADD THEIVING TO COMPENSATE FOR LOW COPPER DENSITY AREAS ON THIS DESIGN.

(X) SUPPLIER MAY NOT ADD THEIVING TO COMPENSATE FOR LOW COPPER DENSITY AREAS ON THIS DESIGN.

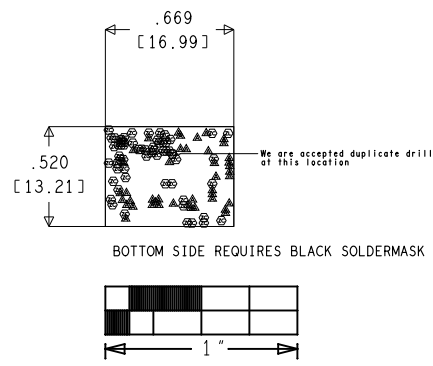
23. PENMUT

() PENMUTS TO BE INSTALLED BY FABRICATOR..

() PENMUTS NOT TO BE INSTALLED BY FABRICATOR.

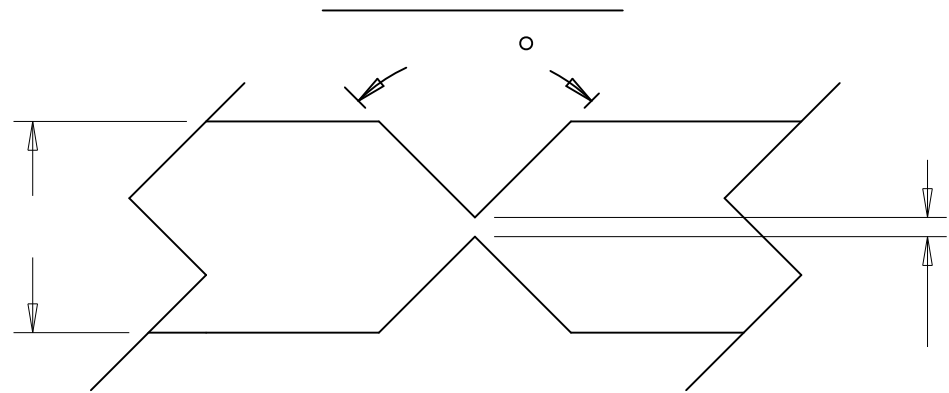
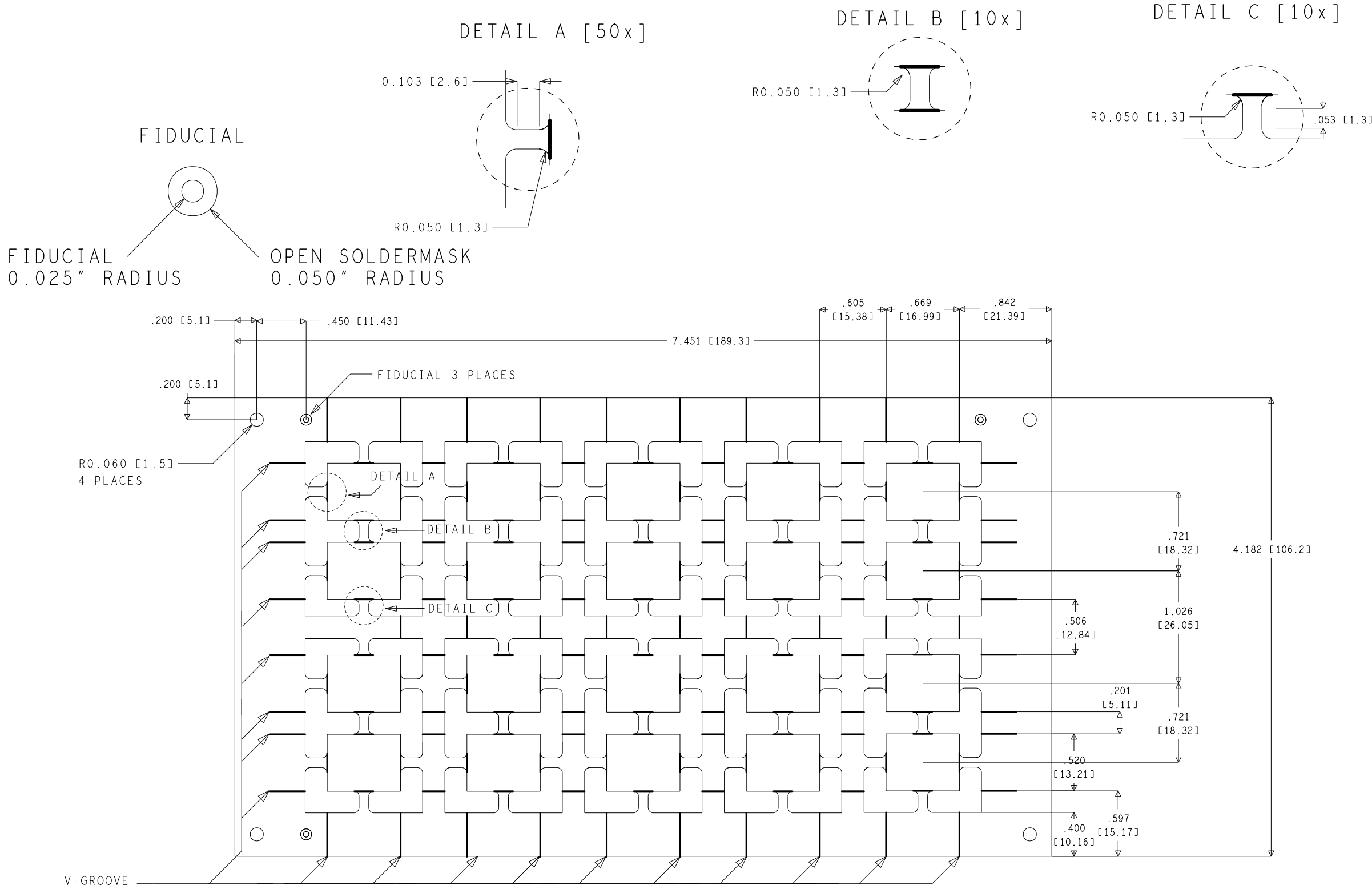
(X) NOT APPLICABLE.

<div><div><div><div><div></div><div>maxim</div><div>integrated.</div></div><div><div>MAXIM INTEGRATED PRODUCTS CORPORATION</div><div>1200 MAXIM DRIVE</div><div>SUNNYVALE, CA 94089-0001</div><div>TEL: 408.737.7600</div><div>FAX: 408.737.7601</div><div>WWW.MAXIM-IC.COM</div></div></div></div></div>	
HARDWARE NAME: MAX86141_SPO2_1MM_APPS_P3	
HARDWARE NUMBER:	
ENGINEER: SGB	DESIGNER: SGB
DATE: 06/09/2019	DR-->FORN-->FHE NOTES



LAMINATION DIAGRAM				
LAYER NUMBER	LAYER NAME	COPPER THICKNESS (OZ./INCH)	DIELECTRIC THICKNESS (INCH)	DIELECTRIC MATERIAL
1	TOP	1 OZ., 0.0014" MIN		FOIL
2	L02_GND	0.5 OZ., 0.007"	180	ISOLA 370HR/EQUIVALENT
3	L03_SIG	0.5 OZ., 0.007"	180	ISOLA 370HR/EQUIVALENT
4	BOTTOM	1 OZ., 0.0014" MIN	180	ISOLA 370HR/EQUIVALENT
				FOIL
THE FINISHED PCB THICKNESS TO BE: 0.031" +/-0.010"				

DRILL CHART: TOP to BOTTOM					
ALL UNITS ARE IN MILS					
FIGURE	SIZE	TOLERANCE	PLATED	QTY	NOTES
⊙	4.0	+0.0/-4.0	PLATED	60	
⊕	6.0	+3.0/-4.0	PLATED	43	
⊙	12.01	+3.0/-3.0	PLATED	1	



TOLERANCES UNLESS OTHERWISE SPECIFIED			THE INFORMATION CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO MAXIM. THE INFORMATION IN THIS DOCUMENT IS NOT TO BE SHOWN, REPRODUCED, OR DISCLOSED TO ANYONE OUTSIDE OF MAXIM WITHOUT PRIOR WRITTEN PERMISSION FROM MAXIM.		<div><div><div></div><div>maxim</div><div>integrated™</div></div><div>HARDWARE NAME:</div><div>MAX86141_SPO2_1MM_APPS_P3</div></div>
FRACTIONS	DECIMALS	ANGLES			
$\frac{X}{Y} \pm \frac{Z}{W}$.XX +/- .01 .XXX +/- .005	\angle X° Y' Z"	MATERIAL:	SEE NOTES	DRAWN BY: SGB
FINISH:	SEE NOTES				DATE: 09/09/2019
					CHECKED BY:
					DATE:
					APPR. BY:
					DATE:
					HARDWARE NUMBER:
					XX-XXXX-XXX
					NOT TO SCALE
					TEMPLATE REV: 2.1
					SHEET 1 OF 1