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FREE GUIDE

# The Operational Visibility Playbook

Stop Hunting for Answers Across Spreadsheets

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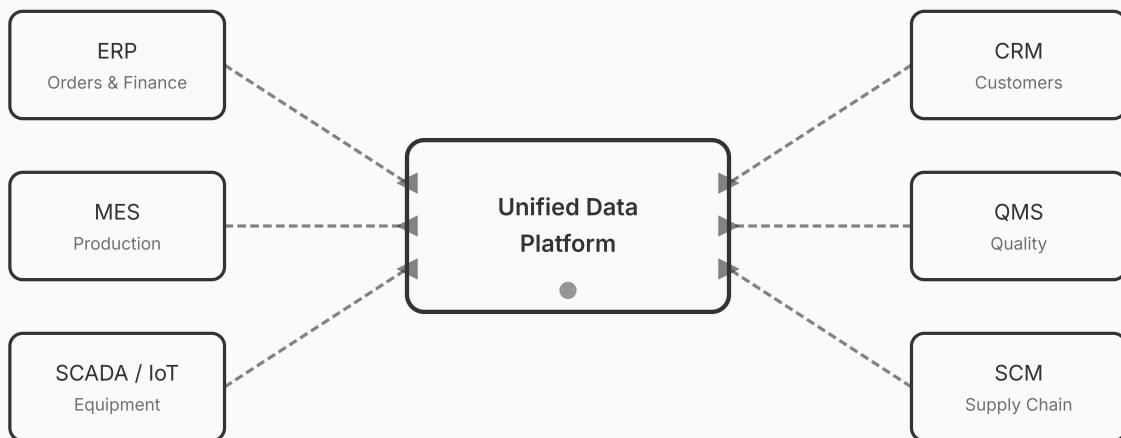
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# 1 Day

## To Answers

Get answers in a day instead of spending weeks hunting through spreadsheets.

### Connected Manufacturing Systems



It's 2 PM. Do you know where your orders are?

Not in theory. Not "probably shipped yesterday." Actually know. Which orders went out this morning. Which are waiting on production. Which are stuck in credit hold. Which customers have been waiting longer than they should.

At most mid-sized manufacturers, getting that answer requires phone calls. Sales calls operations. Operations calls the warehouse. The warehouse checks with shipping. Someone pulls up a spreadsheet that may or may not be current. Twenty minutes later, you have a partial answer that might already be stale.

This is the visibility gap. The information exists. It's just trapped in different systems, owned by different departments, accessible only to people who know exactly where to look. The CEO has less visibility into what's happening right now than a floor supervisor who happens to be standing in the right place.

## What Visibility Actually Means

Real operational visibility isn't an application. Applications are outputs. Visibility is a capability.

It means sales can see order status without calling anyone. It means production can see incoming orders without waiting for a handoff. It means finance can see shipments and payments without reconciling spreadsheets. It means leadership can see the whole picture without scheduling meetings.

The goal isn't pretty charts. The goal is eliminating the phone calls, the chasing, the "let me check on that and get back to you." Every question that requires a human lookup is a visibility failure.

What happens when a customer calls asking about their order? In a low-visibility organization, the service rep has to find the sales rep, who has to contact operations, who has to check the ERP, who has to verify with shipping. Fifteen minutes to answer a simple question. The customer waits. Multiple employees are interrupted.

In a high-visibility organization, the service rep pulls up the customer record and sees the answer immediately. Order shipped Tuesday, tracking number is here, estimated delivery is Thursday. Fifteen seconds.

*The difference isn't technology. It's integration.*

## The System Fragmentation Problem

Most manufacturers run five to fifteen core systems. ERP for financials and inventory. CRM for customer relationships. MES or production software for the floor. Shipping and logistics platforms. Quality management systems. Scheduling tools. The list varies by industry and company, but the pattern is consistent: many systems, limited connection.

Each system serves its function well. The problem is the gaps between them.

Sales enters an order in the CRM. Someone manually re-enters it in the ERP. Production gets a work order from the ERP. Shipping gets a pick list. Finance gets an invoice. At each handoff, information is copied, sometimes correctly, sometimes not. Updates in one system don't propagate to others. The single source of truth becomes five conflicting versions.

When a shipment is delayed, does the CRM reflect that? When a payment comes in, does the sales team know? When production runs ahead of schedule, can shipping prepare? Usually not. The information exists in one system but needs to reach another.

One building products manufacturer we worked with had 47 manual data handoffs per day between their three core systems. Each handoff was a chance for error, delay, or lost information. When they automated those handoffs, they didn't just save labor. They eliminated an entire category of problems that nobody had realized was problems because manual handoffs were just "how things work."

## Integration Without Replacement

The temptation is to solve fragmentation by buying one massive platform that does everything. ERP vendors love this pitch. One system, one database, one version of truth.

The reality disappoints. Monolithic platforms are mediocre at most things and excellent at few. Your specialized production software that runs the floor perfectly gets replaced by a generic module that frustrates everyone. Your CRM that sales loves gets swapped for an interface designed for accountants. Change management becomes a nightmare because you're changing everything at once.

The better approach: keep what works, connect what doesn't.

Integration layers sit between your existing systems and share data among them. When an order is entered in the CRM, it automatically creates a sales order in the ERP. When a shipment goes out, the tracking information flows back to the CRM. When a payment is received, the customer record updates.

No system replacement. No massive rollout project. No retraining everyone on new software they didn't ask for. The existing systems stay in place. The gaps between them close.

Modern integration platforms (tools like Workato or Celigo that connect systems without custom coding) make this feasible at costs that mid-sized companies can absorb. What used to require custom development for every connection is now configuration. The technical barrier has dropped dramatically.

For manufacturers concerned about competitive data leaving their building, these integrations can run entirely on-premise. Your pricing, customer lists, and margin data never touch outside servers. The visibility improves without the security tradeoffs.

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## Building the Application Layer

Once data flows between systems, you can surface it anywhere.

The CEO wants to see daily shipments, orders in backlog, and payments received. Build that view. Sales wants to see their customers' order status and payment history. Build that view. Operations wants to see incoming orders, available inventory, and production schedule. Build that view. Finance wants to see AR aging, shipments awaiting invoicing, and payment patterns. Build that view.

Each view draws from the same integrated data. The numbers match because they come from the same source. When something changes, all views update.

The key is building views that people will actually use. Application graveyards are full of pretty visualizations that nobody opens. Effective applications answer specific questions that specific people ask regularly. They're not decoration. They're tools.

Start by identifying the questions each role asks repeatedly. What does the sales manager check every morning? What does the operations director need before the daily standup? What does the CFO want to know before the weekly leadership meeting? Build answers to those questions first.

## Alerts That Matter

Applications require someone to look at them. Alerts push information proactively.

When an order has been in production longer than expected, alert the operations manager. When a high-value customer's shipment is delayed, alert their account manager. When payment is 45 days overdue from a normally prompt payer, alert collections. When inventory for a key component drops below threshold, alert purchasing.

The challenge is signal versus noise. Alert fatigue is real. When everything triggers a notification, nothing feels urgent. People start ignoring alerts, and the system becomes useless.

Good alert design follows rules:

- Threshold triggers, not status triggers. "Order is late" is useful. "Order is in production" is not.
- Role-appropriate routing. Operations alerts go to operations. Sales alerts go to sales. Don't spray notifications to everyone.
- Escalation logic. If the first alert isn't acknowledged, escalate. If the problem persists, escalate further.
- Context in the notification. Don't just say "Order 12345 is late." Say "Order 12345 for Customer ABC is 3 days past due date, affecting \$47,000 in revenue."

One industrial distributor set up an alert system and initially created 200 daily notifications. After refinement, that dropped to 12. Twelve alerts that actually drove action. The rest were noise disguised as information.

## Cross-Department Visibility

The deepest visibility gains come from breaking down departmental silos.

Sales seeing what shipped. When a sales rep can see that their customer's order shipped this morning with a tracking number, they don't need to call logistics. They can proactively notify the customer. They can follow up at delivery time instead of whenever they happen to remember.

Production seeing what's coming. When the floor knows what orders are in the pipeline, they can plan ahead. Big order landing next week? Start staging materials. Rush job coming in? Adjust the schedule before it arrives, not after.

Finance seeing the full picture. When AR can see shipment dates alongside invoice dates, they can follow up intelligently. "We shipped this three weeks ago and invoiced immediately; why hasn't payment arrived?" beats "This invoice is past due."

Customer service seeing everything. When a customer calls with a question, the rep should see orders, shipments, payments, returns, complaints, and conversations in one place. No toggling between systems. No asking the customer to hold while they track down information.

This cross-visibility requires careful permission design. Not everyone should see everything. Sales shouldn't see internal cost margins. Finance shouldn't see production notes about equipment issues. Define what each role needs, provide that, and no more.

## Getting Started

You don't build complete operational visibility in one project. You build it in layers.

**Phase 1: Identify the pain points.** Where do the phone calls happen? Which questions require multiple system lookups? Which handoffs create delays or errors? Document the specific visibility gaps before trying to close them.

**Phase 2: Map the systems and data.** What systems hold what information? What are the connection options? APIs, file exports, direct database access? Where does data need to flow, and what format does it need to be in?

**Phase 3: Build critical integrations first.** Start with the connections that eliminate the most pain. Usually this means order-to-shipment visibility for sales and customer service. Quick wins build momentum and prove the concept.

**Phase 4: Add the application layer.** Once data flows, surface it. Build the views that answer the questions people ask most often. Keep them simple. Add complexity only when simple isn't enough.

**Phase 5: Add alerts.** After applications are working, add proactive notifications. Start conservatively. It's easier to add alerts than to convince people to trust them again after alert fatigue sets in.

**Phase 6: Extend and refine.** More integrations. More views. More roles served. This isn't a project that ends. It's infrastructure that grows.

## What Changes When Visibility Improves

The building products manufacturer who automated those 47 daily handoffs saw obvious improvements. Labor savings. Fewer errors. Faster response times.

The less obvious improvements mattered more.

Meeting time dropped. When everyone can see the numbers before the meeting, you don't spend the meeting presenting numbers. You spend it discussing what to do about them.

Customer complaints about communication decreased. When sales knows shipment status immediately, customers hear about delays before they notice them. Proactive communication turns complaints into appreciation.

Decision speed increased. When the data exists and is accessible, decisions don't wait for someone to compile a report. The CEO can see at 7 AM what happened yesterday and decide what to do about it before 8.

New questions became answerable. "Which customers have orders in backlog?" "How many days is our average shipment delay this month?" "Which products have the longest production queues?" Questions that would have required days of analysis became answers that appeared in seconds.

## Starting Point

Begin with the question that frustrates you most.

What do you wish you could see right now, without asking anyone? That's your first integration target. Solve that visibility gap and you'll see the value. Then solve the next one.

The goal isn't a perfect, complete system. It's incremental improvement toward a state where the information you need is always available when you need it. Every handoff eliminated is a step forward. Every phone call replaced by a screen is a win.

Perfect visibility is impossible. Good visibility is attainable. Good enough to make better decisions, faster, with less effort. That's the target worth hitting.

*Ready to see your operations clearly? We've built visibility systems for manufacturers across building products, industrial distribution, and precision machining. [Schedule a conversation](#) about what this could look like for your specific systems, or explore our full [manufacturing solutions](#).*