

Watch Cleaning Machine Checklist

Machine Cleaning Stages

Stage	Jar	Fluid	Action	RPM	Time	No
Cleaning	1	Shellite or Naphtha	Agitate + Spin (F/B)	400-600	3-5 min	Removes
Rinse 1	2	Clean Shellite	Slow Spin (F/B alt)	400-600	2-3 min	Clears resid
Rinse 2	3	Ultra-clean Shellite or	Slow Spin (F/B alt)	400-600	2-3 min	Final solv
Drying	-	99.9% IPA	Spin + Optional Heat	800-1200	15-30 sec	No shellac-se

Solvent Notes

- Shellite = Australian lighter fluid. Safe for delicate parts when used manually.
- 99.9% IPA = Optional final rinse. Avoid if unsure of purity.
- Avoid using water in this workflow - may damage shellac or cause rust.

Manual Cleaning (Do Separately)

- **Pallet Fork & Balance Assembly:**
 - Dip manually in Shellite (30-60 sec)
 - No brushing or ultrasonic
 - Blow-dry with air puffer
 - Avoid IPA and water