



• LAB687 (lower triglycerides and LDL cholesterol)

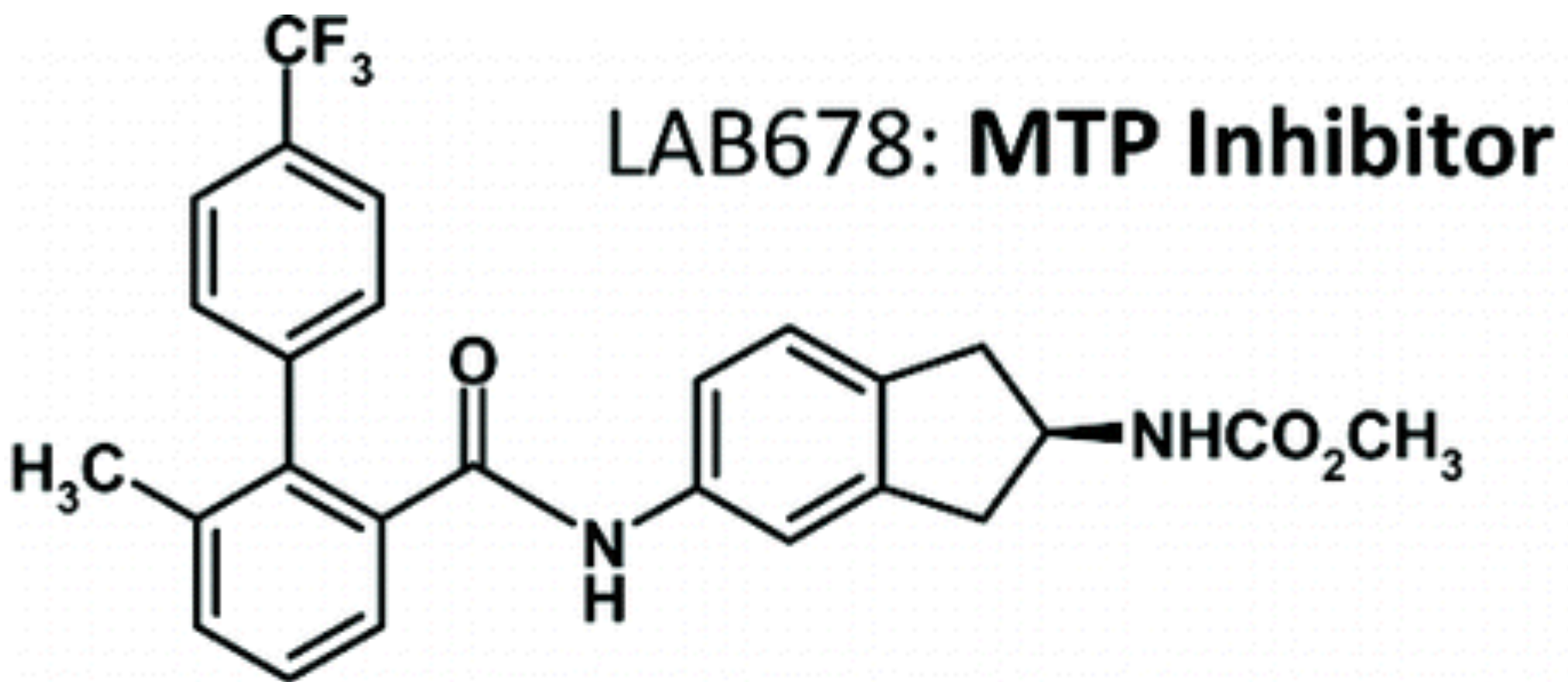
• Early on, observed for A and B

• Later, founded form C

• Form Dobserved in scale up, and began to predominate!

**Polymorphs are chemical engineering problem**

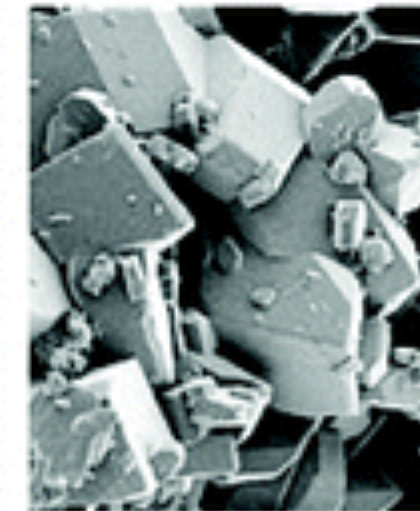




Form A

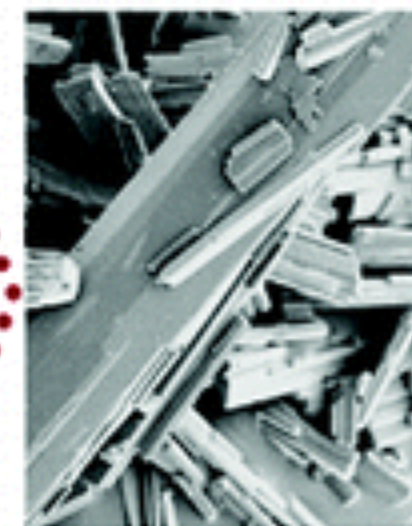


Form B



Form C

**Disappearing Polymorphs**

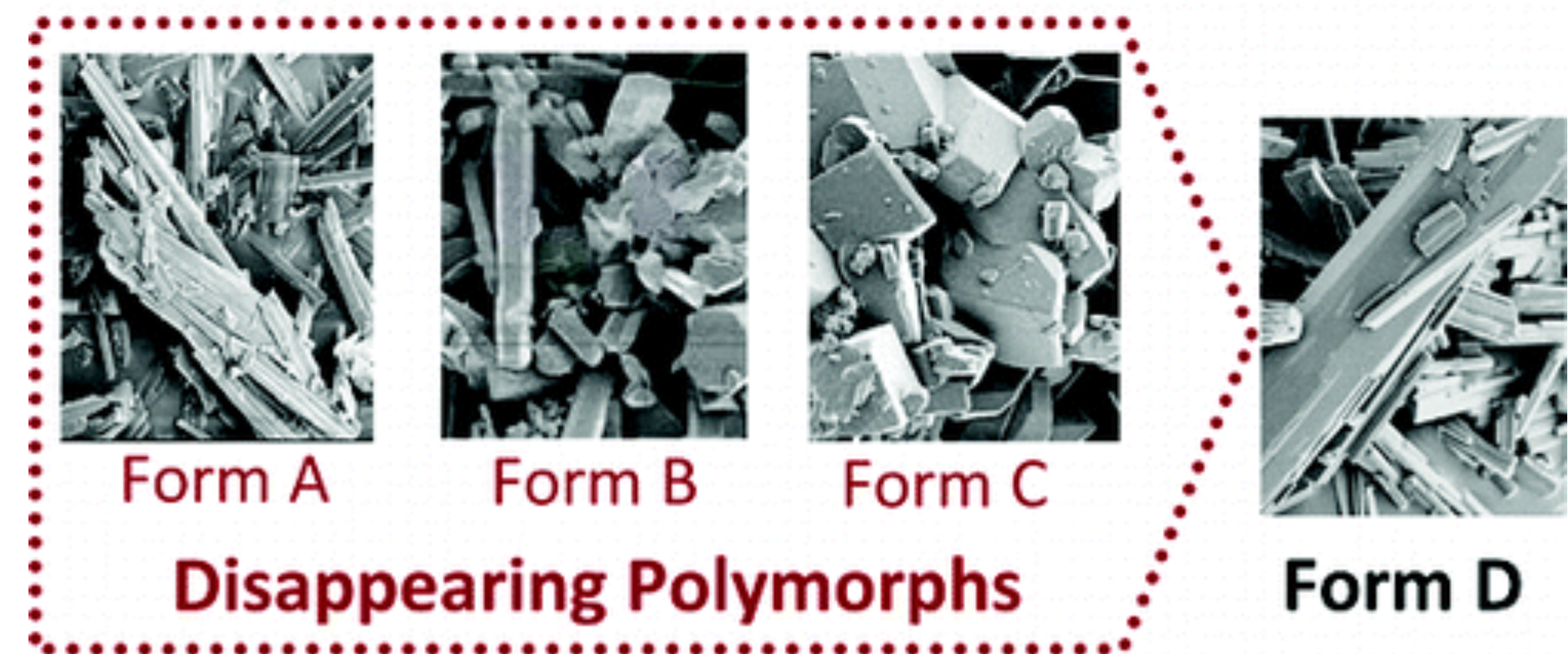
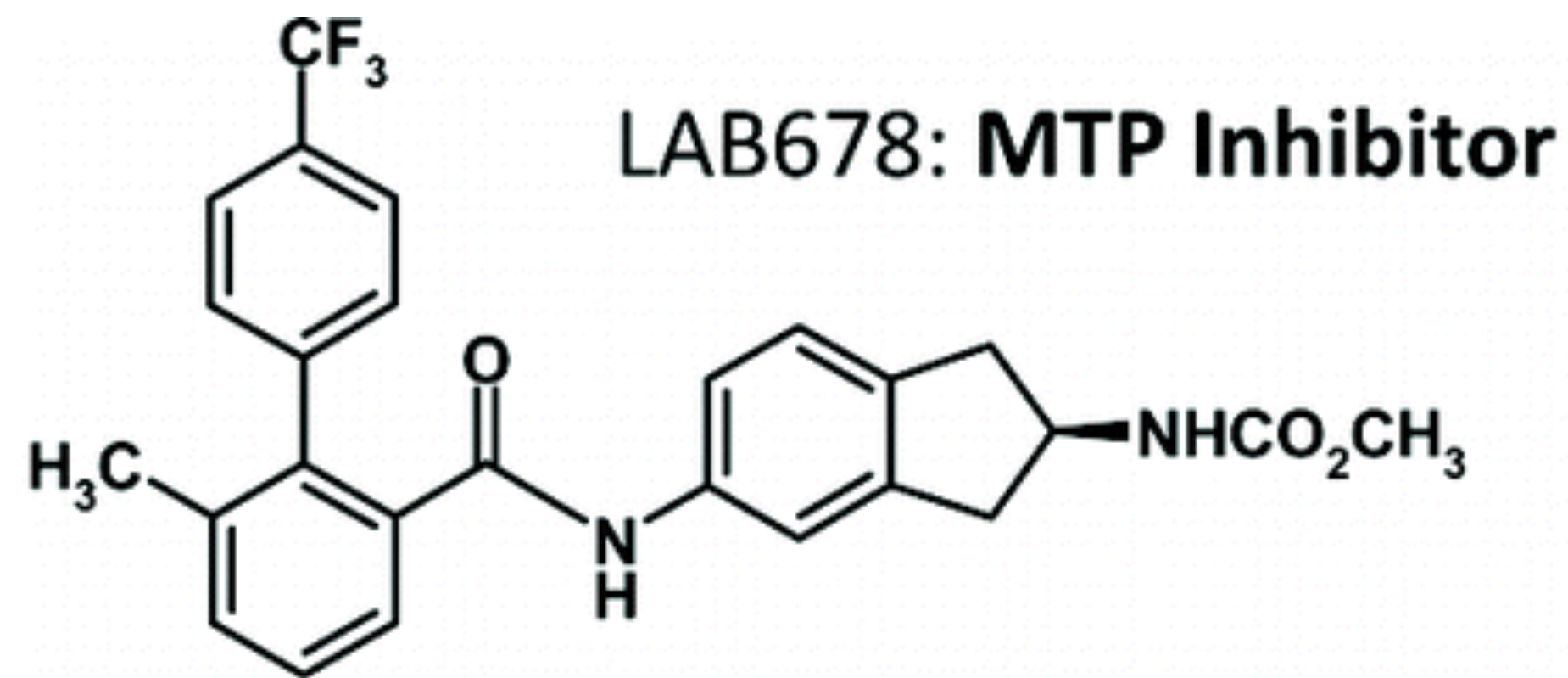


Form D

Chemical structure and SEM images from [4]



# Polymorphs are chemical engineering problem



Chemical structure and SEM images from [4]

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# **Why work with low-solubility compounds?**