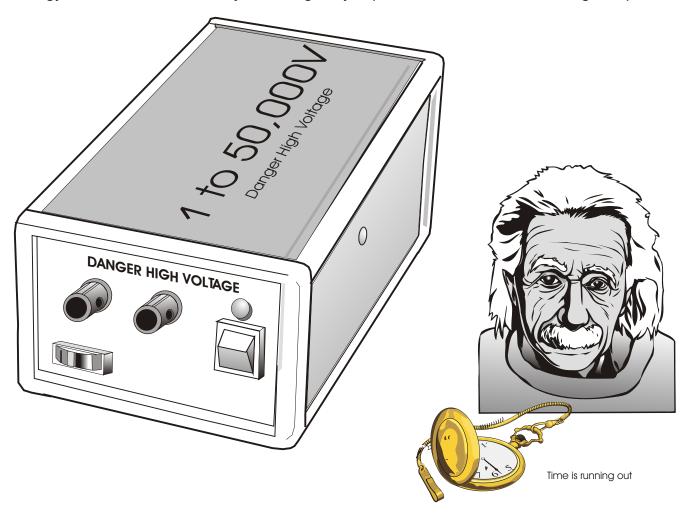
The # 363-A

GITOR STEP

Input from 12 vdc batteries or 120 vac WARNING! We are not responsible for anything in these plans, you build at your own risk. Be careful, The high voltages used in these plans can kill you.

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This is not a free energy device, but can be used for powering many different types of free energy devices. Great for many HV anti-gravity experiments as well, HV with high amps!



FOR RESEARCH PURPOSES ONLY- BUILD AT YOUR OWN RISK!

WARNING!

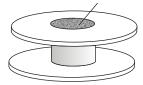
carefullyltage can kill you! So please be careful! We are not responsible for anything in these plans! You build at your own risk. Keep away from children. Use rubber gloves and a rubber lab coat and shoes. It only takes one mistake with high voltage. Alway's carefully discharge all capacitors into a HV Coil after usage.

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The information we are giving you is confidential and copyrighted information as well as Patent pending by Creative Science & Research 1996-2004

Our Iron Core Mold

The plans provided here are to give you a basic idea of what we have developed in high voltage step up technology. There are many ways to step up voltage, these are just a few ideas that we have came up with, With these plans it will be easy to step up high Voltage and keep most of the amperage input. HV with High amps is very much needed in HV research. To buy such power supplies would cost well over \$2000.



PVC Bobbin Transformer

The Air Core and Epoxy Iron core transformer

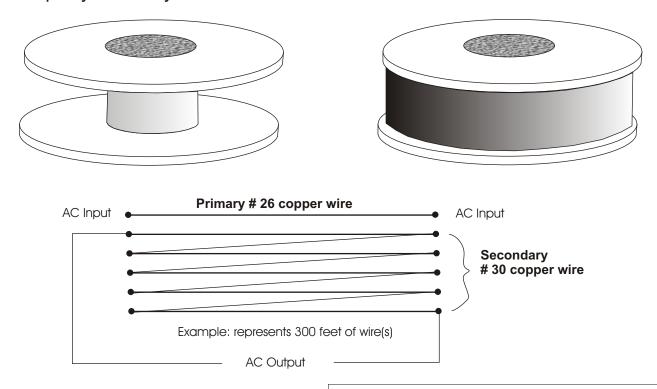
Make an air core bobbin from PVC plastic sheeting, you can buy 1/8" to 1/4" plastic sheeting at any sign or screen printing shop or supply company. The material is great for bobbins and is easy to work with. You can use a matt knife to cut the material and PVC glue to glue and connect it. You will be making a round type bobbin, you will need a 2" diameter x 2 inch length of PVC pipe, Cut a qty of 2, 6" diameter x 1/8" thick pieces of PVC sheeting. Glue one piece to the bottom of PVC pipe, On the top piece cut a 2" or less hole in the center so you can get our special soft iron core into the center of the bobbin. After that is dry you will need to wind 30 strands of #32 copper coated wire side by side parallel with each other and in equal lengths, you will need 15 small bobbins with 2 strands per bobbin so you will not need to buy 30 x (6 lbs) spools which would be very expensive. simply buy 2 large spools of #32 wire and wind them both at the same time on each 3" spool to get a total of 15 small spools, use a table top or floor drill press to wind your bobbin coil. This configuration is a special high capacitance type transformer coil. (Patent Pending!)

You will now need to make a molded epoxy /soft iron core, (Patent Pending /(Creative Science & Research).

You will need High strength 2 ton all purpose epoxy made by Devcon company. You can buy this at most hardware stores. Now find as many old worn out wall transformers or HV Microwave transformers as you can find. remove the coil wire and cut the iron core into small pieces about 1" to 3". It is best to take apart each laminate piece of iron first, (if you can get them apart). You will need an electric grinder with a fine wheel.

You will be grinding down each small piece, but first you will need to make a catcher, Find a cardboard box about 10" x 12" line the inside with aluminum foil 2 times, get a small piece of 5" x 6" sheet metal and tape this right under where the grinding wheel will be throwing the hot sparks from the metal. If you do not use sheet metal the sparks will burn through the aluminum, Now use duct Tape to tape the box to the underside of the grinder.(Best to use a grinder that is on a metal stand.) Now begin grinding down the soft iron and catching it into the box. Using a pair of pliers to hold each piece. Get as much as you can for now and for future use.

Now take the small soft iron particles and place the iron fillings inside of the PVC 2" pipe, leave about 1/4" space from the top. Now mix about a 2" diameter space by 1/4 tall of epoxy, mix it very well. Once you are done, pour out the iron fillings from the 2" pipe bobbin, onto a plastic or hard card board piece about 12" x 12" (to keep epoxy from getting on your table top.) Steel or plastic surface is best! Now begin adding and mixing the epoxy with the iron fillings a small amount at a time, you do not want to add to much epoxy, so it's going to be a little hard to mix at first, you want the end mix to be pasty not runny.

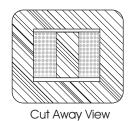


# of strands	Input	output		
2 strands =	120 vac x	120 vac		
3 strands =	120 vac x	240 vac		
4 strands =	120vac x	360 vac		
or				
30 strands =	120 vac >	3,480 v	ac	
199 strands	= 120 vac	x 23,880	vac output!	Wow!

You can make Iron core in different strengths by simply adding more iron and making it pastier or by adding less iron and more epoxy to make it lighter and weaker. Using less can sometimes be better, because if you mix it right the core becomes very high efficient meaning the core will be lighter than a solid commercial type core would but be the same output strength! Why is this? Well, each piece of iron (If mixed and prepared correctly,) becomes a small magnet and there fore they all line up together like many thousands of small magnets stacked one on top of the other making the core stronger!

For even higher efficiencies, construct another molded iron core to the outside of the coil, just like you see in regular transformers. Or you can use an existing transformer iron core from a HV transformer or a small wall transformer. Simply remove the bottom of core with a hack saw, then replace your with new multi-strand bobbin, replace the bottom of the core and glue with 50% epoxy and 50% iron fillings or powder. Clear epoxy the whole thing and let it sit for 24 hrs.

Question: How many turns should I use? Answer: The less number of winds the more amperage output, and the loss of heat energy! It is best to wind about 120 to 200 times. The high capacitance created in the coil will help generate more amperage at the output.



Page 2

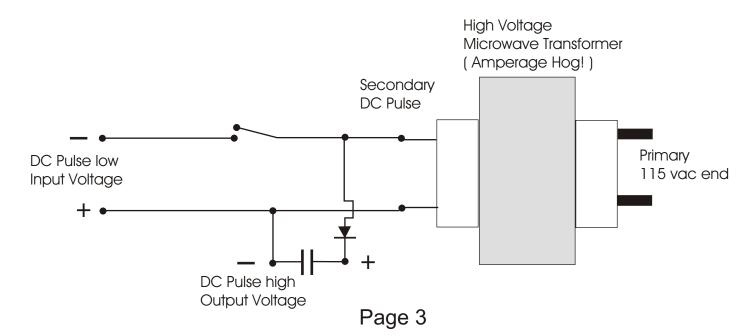
Pulsed HV Back EMF Transf.

Now lets take a look at another method we have discovered to be a very good way to step up voltage and if it is done right you will not lose any amperage at all but will gain voltage as well as amperage by pulsing very large HV coils.

For an example: lets use an old Microwave oven transformer, Disconnect the small secondary wire from the iron core, Do not leave this connected. For some reason the manufactures connect one lead of the secondary wire to the iron core??

Now you want to pulse the primary with DC voltages, lets first try a voltage of 90 volts using 10 - 9 volt batteries connected in series. Now connect a 2000 volt diode to the negative wire that you are going to pulse with front E.M.F and a 2000 volt Capacitor, mylar, aluminum type non-polarized. This set up will collect the back E.M.F as you pulse the front E.M.F very quickly. Example simply switch on and off the negative front E.M.F power going into the secondary coil. (Not sure which one is the secondary? The secondary will have the smallest guage wire with the most number of turns than the primary would be.

Of course you can pulse just 9 volts if you like to test the unit, but higher voltages work better. Adjust the dc input voltage to the desired amount to get the output voltage that you want. Use the proper rated capacitor and diode with the desired output voltage, output volts should be 10 times what the input voltage will be. The capacitor stack's the voltage inside of itself, therefor stepping up the voltage within itself. (Patent Pending / Copyright 2002 - 2004



WARNING!

We are not responsible for anything in these plans! YOU BUILD AT YOUR OWN RISK! FOR RESEARCH PURPOSES ONLY

HIGH VOLTAGE CAN KILL! USE RUBBER GLOVES WHEN WORKING WITH ANY HIGH VOLTAGE AND ACID BATTERIES.

Just because it is your project don't assume anything, be safe! it only takes one mistake and your DEAD!

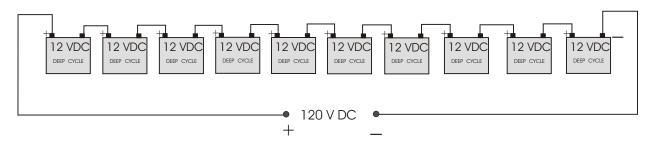
l'Il say it again!
ONE MISTAKE AND YOUR DEAD! USE RUBBER GLOVES!

USE HIGH VOLTAGE WARNING SIGNS!



Place these signs at every entrance of your project area!

KEEP OUT OF THE REACH OF CHILDREN AND ADULTS. COVER ALL BATTERY TERMINALS WITH RUBBER OR ANY OTHER NON CONDUCTIVE MATERIAL. MISTAKES CAN HAPPEN. PLEASE BE CAREFUL!



Please note that 120 volts dc can not be used for house current until it is changed to AC. but you can run any ac light bulb(s) with it, and some 1500 watt space heaters.

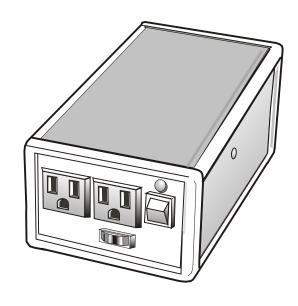
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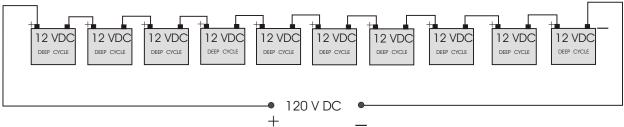
What is an inverter?

An inverter steps up a DC incoming voltage from a 12 volt DC battery and converts it to 115 VAC which can be modified using special techniques to convert it to house hold sine wave current.

The Hertz output is adjustable, you can easily adjust it to a common household 60 Hz. Or for science experiments you can raise the hertz to any desired amount by simply speeding up the small dc motor which you will be using along with our commutator switches that we invented. Most inverters sold today have an output of 115 volts ac and the cheap invertors are not sine wave at all. Our invention uses much less amperage from the battery than other commercial models. That means your 12 volt battery or battery bank will last longer. Never let your battery bank go under a 25 discharge, they will last much longer and save you money!



Building a large watt inverter is not extremely simple but if you take your time and do it right you can save thousands of dollars and you will be learning also. Of course for us it is easy, but once you get the hang of it you can build more for your own use only! If you wish to manufacture them you must first get our approval! There is another option to building a 5,000 watt inverter, you can simply connect ten 12 volt deep cycle marine batteries in series as shown below. This can be very dangerous so extreme caution must be taken! This method eliminates the need to step up the 12 vdc to 120 vdc and you get much more wattage, 10,000 to 15,000 watts. The 120 vdc is then converted to AC by using our simple commutator invention, which should be included with these plans. Remember to use the proper wire rating for DC and AC. The wire for the batteries must be very large gauge to handle the wattage, it is multi strand wire and together make up about a Vi diameter or more. Make sure your wire is as short as possible when connecting batteries together. I have never tried it but it seems it would be a very good idea to use a 10 to 20 amp circuit breaker between your #5 and #6 batteries, this is for safety just in case you get a short some where. You should be able to find large gauge DC battery wire at a automotive parts store or Solar Supply house or a local multi store that sells batteries. If you try to use to small of wire it will limit your wattage output. WARNING! Make sure all connections are very tight and then paint them with rubber brush-on electrical tape by North American Oil Co. Atlanta GA. (Hardware stores.) Keep out of reach from anyone!



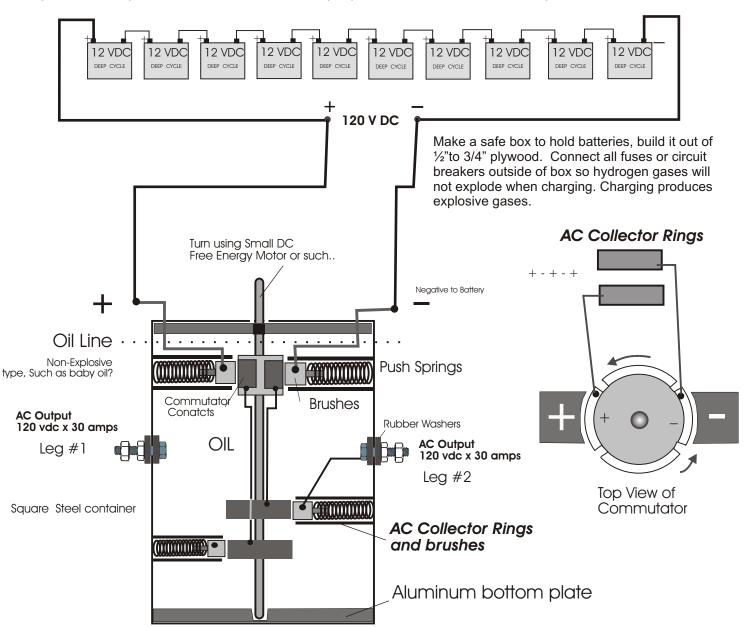
Please Note that 120 volts dc can not be used for house current until it is changed to AC current!

But you can run as many AC lights bulbs as you want and dc appliances.

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Converting DC to AC

Optional set up, But, It is much safer to step up a 12 volt or 24 volt battery than to use 10 batteries.



Brushes should be heavy duty, if not, add more wire yourself to the brushes so they will carry more amperage. More amperage means more wattage output, all wires should be heavy gauge to match what desired wattage output you want. Container can be any size you want. Brushes and contacts should be first tested for as long period of time then oil added. Use a non flammable oil such as baby oil or vegetable oil. If you want 220 volts to run motors and 220 appliances add another 10 batteries separate banks and converters, that means you will need two converters and an experience electrical man to help you if you do not know how to hook up.

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Oil Commutator Switch for Alternating bC to AC

Turn an old 12 vdc 5 amp or 40 amp industrial motor into an Oil Filled Commutator DC to AC switching apparatus.

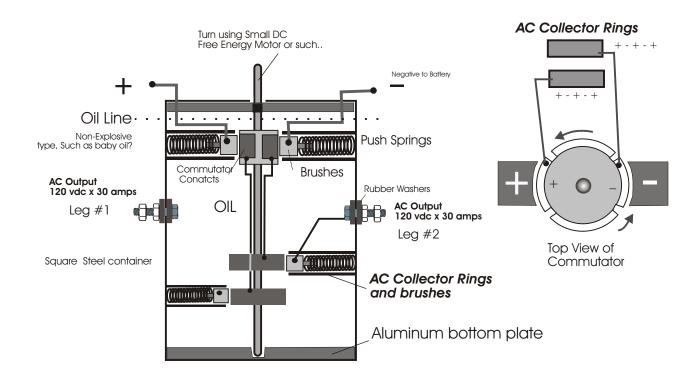
The brushes and contacts will be emerged in baby oil or vegetable oil to reduce or eliminate sparks and heat loss. The motor must be taken apart and the rotor wires that make up the electromagnetic motor can be taken out, you must then add additional ring contacts. Or simply use the container and build our copper pipe commutators as seen in these plans.

As the Commutator turns the incoming 120 volt DC is switched back and forth to the AC Pickup rings, a second set up AC brushes collects the AC.

Incoming amperage from the batteries must be controlled by using fuses and chokes and the proper wire size. if you want 30 amp output use a wire that will handle 30 amps. Now seal all holes and assemble and fill the motor stator container with oil. (It maybe a good idea to use a non-flammable oil such as baby oil or vegetable oil.) or you can simply drill small holes in the bottom of the motor and place the entire motor in a solid can filled with oil. the oil will then fill the motor container and surround the brushes and contacts

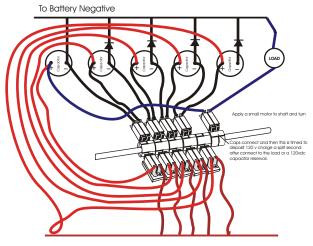


Or you can simply construct your own container housing as so: Container can be clear plexi glass plastic so you can see what's going on inside, and the top and bottom plates are steel or aluminum laser cut to your own special size. you can still use a shaft and commutator contacts from an old DC motor. Be careful 120 vdc has more amperage power than your house that is why it must be stepped down to safe levels. (The Amperage) Use house Circuit Breaker Boxes. And Again **Always Use Rubber Gloves. Be safe!**



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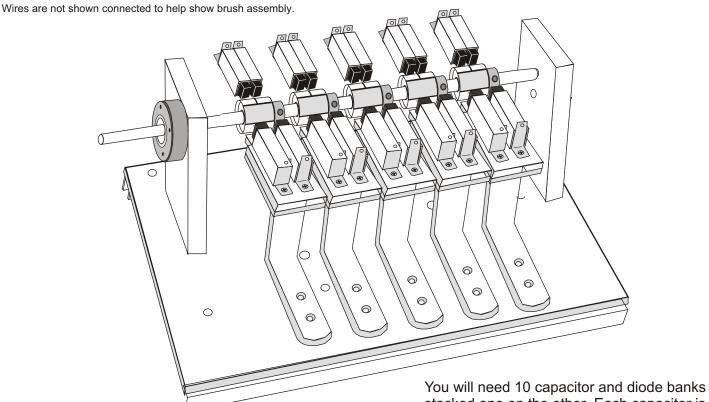
INVERTER OPTION #2



To Battery POSITIVE

This is our 5,000 watt inverter design, this is a foundation to work from, of course you can build it to any wattage you desire. For high wattage such as 5,000 watts, you must use fat wire and brushes, (Large gauge wire) this design can also be made non-mechanical by using electronic switching, but we wanted to make it easy for just about anyone to build. The commutators are very easy to build, it may look hard but it is not. We use our own design using copper piping and J-B weld epoxy, both are available at any hardware store near you I am sure.

The commutators are simply an on and off switch. when the commutators hit the front brushes, the capacitors are charged with 12 volts dc each, Then as the commutators spin toward the back they shut off the front 12 vdc charge for the caps and they then spin around and hit the back brushes, which connect the capacitors in series and step the Voltage Up tO 120 vdc. The drawings do not show the lull ten brushes needed, we did not want to make it iook to complicated. _^/—



Sorry the drawing does not show the full ten brushes to obtain 120 vdc step up

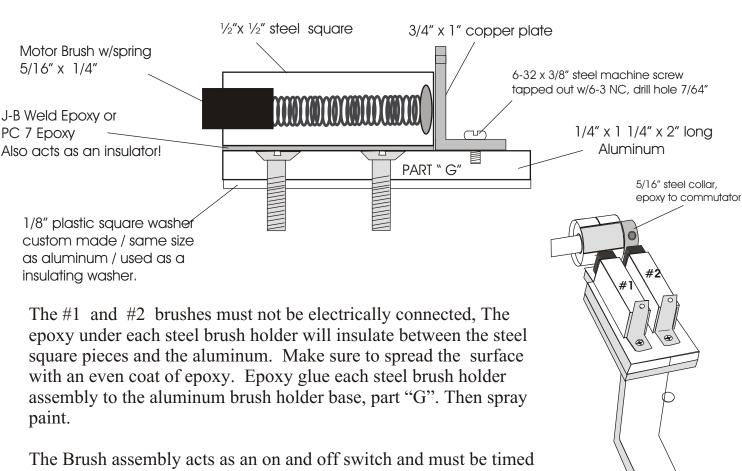
stacked one on the other. Each capacitor is rated at 25 volts x 23,500 uf a 25 v x 4700 uf = about 100 watts output.

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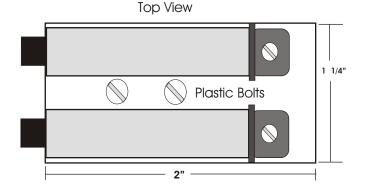
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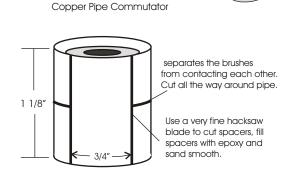
Type 2 inverter / Brush and commutator assembly

SIDE VIEW



The Brush assembly acts as an on and off switch and must be timed so that the motor runs smoothly and not against it's self. The commutator is special made, and as the commutator rotates the brushes hit the commutator contact bar making a complete Circuit.



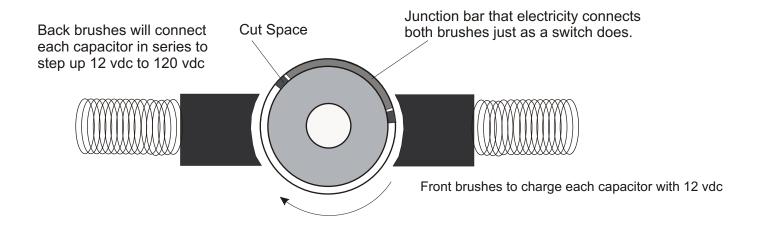


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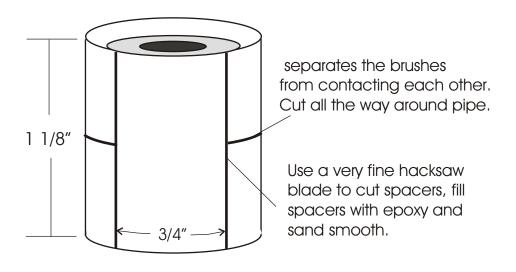
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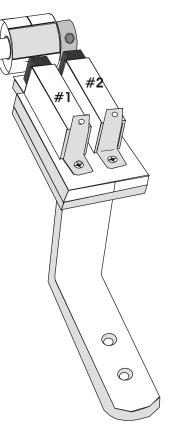


Side View

Copper Pipe Commutator

J-B Weld or PC 7 Epoxy fill





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OPTION ONE

This is a homemade Commutator designed by Rick Harrison, This DC Commutator is used to turn off the incoming DC voltage to the HV Voltage or Low Voltage Magnetic Coil. We are going to create a junction bar that rotates and as it rotates it will slide onto the 2 carbon DC motor brushes and cause a complete connection causing DC current to flow into the Electromagnetic coil.

We are going to give you 2 options in making a DC motor commutator. Pick which one is easiest for you.

STEP ONE

Cut a piece of 3/4" Diameter" x 1 3/8" length copper pipe that you can buy at any hardware store.

Use a pipe cutter to cut a piece 1 3/8" long.



STEP TWO

Next using rough sand paper, sand the inside of the copper pipe really good. And then clean with laquer thinner. Surface must be free from dirt.



STEP THREE

Using a Q-Tip, Grease a piece of card board a little larger than the copper pipe diameter, this is so the epoxy will not stick to the Card board surface and can be removed when dry. You now need to fill the copper pipe with Epoxy, so slowly squeeze out enough J-B Epoxy to fill the inside of the copper pipe, follow all directions on the J-B Instructions, Mix the 2 parts very well and start placing the epoxy inside of the copper pipe. Let dry 24 hrs, I prefer to wait 40 hrs, but the instruction do not tell you that. We use J-B Epoxy because it is the best on the market and can stand up to 600 degrees.

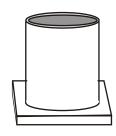


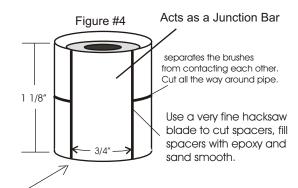
Figure #3

STEP FOUR

Now you must find the exact center of the pipe and score it with a sharp punch. You will be scoring or punching a small hole into the top of the epoxy. Now you are going to need a drill press. Place the copper pipe up as you see in figure #3, Make sure bottom surface is very flat, if it is not the hole will be crooked and the commutator will ride with the shaft crooked and cause a off balance at high speeds. start off with the smallest drill bit you have and work your way up until you have a hole the same size as your shaft rods outer diameter.

STEP FIVE

Now using a fine point marker, mark your cut marks on the outside of the copper pipe piece. As shown in figure #4. Use a fine tooth hacksaw to cut. Cut a long center cut all the way around the copper pipe leaving a 3/4" space. Cut all the way through the copper and just up to the hardened epoxy fill. Do not to deep into the epoxy fill.



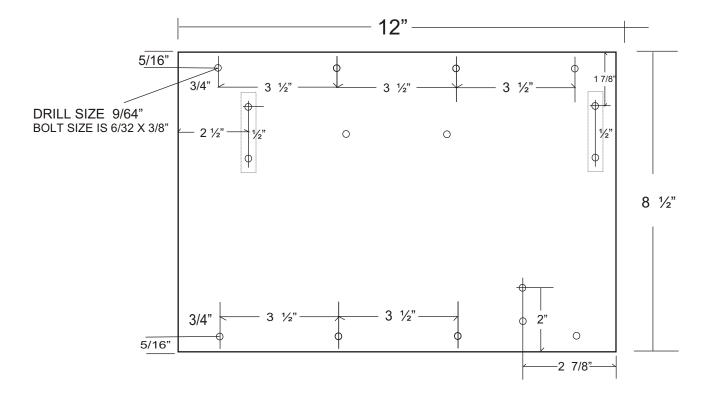
Fill in the cuts with epoxy, let dry 24 hrs then sand down until smooth. Now take a 5/16" steel shaft and place it back into the epoxy hole, now place a steel 5/16" shaft collar onto the steel rod and epoxy it to the end of your new commutator, (remove the plastic end first.)

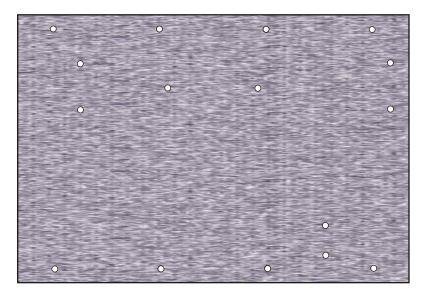
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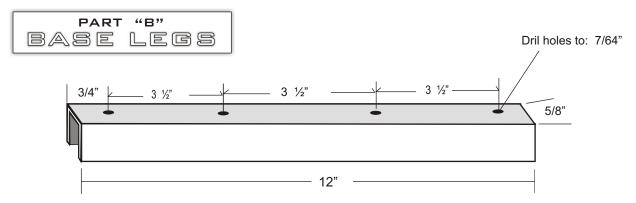
The base is made of 1/8" aluminum, for a nice looking research prototype we also recommend ½" plexi glass if you do not wish to use the aluminum. If you are having trouble finding aluminum try your local Machine Shop, for plexi glass ask any Sign shop in your area or check your local yellow pages under plastics. If you did not purchase a kit from us.



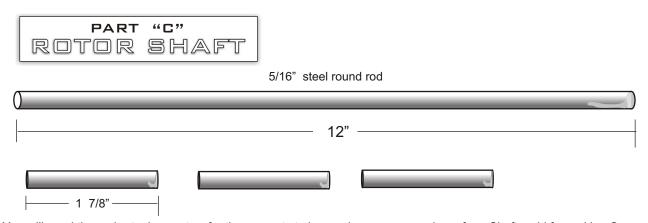


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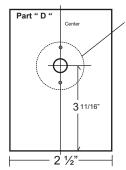
Aluminum 1/8" channel, check hardware stores, steel suppliers, lumber yards. Drill these holes at: Drill holes to 7/64". You will need a qty of - 2. You will need to tap out each hole, (Thread it) using a 6-3 NC tap plug style.



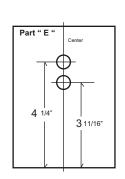
You will need three short pieces, two for the magnets to be used as spacers and one for a Shaft mold for making Commutator.

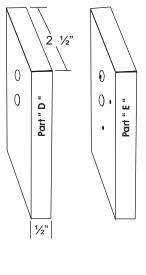
PART "D & E" ROTOR SUPPORT ARMS

Use 1/2" aluminum bar. Check at: Machine shops, Steel suppliers in your Yellow Pages, Steel salvage yards etc... Drill two holes on each arm, use a 5/16" drill bit. After you install roller bearing assembly on part "D", remove roller bearing and drill a bigger hole using a 11/32" drill bit. On Part "E" Drill only halfway through, so the 5/16 rotor shaft can turn on it.

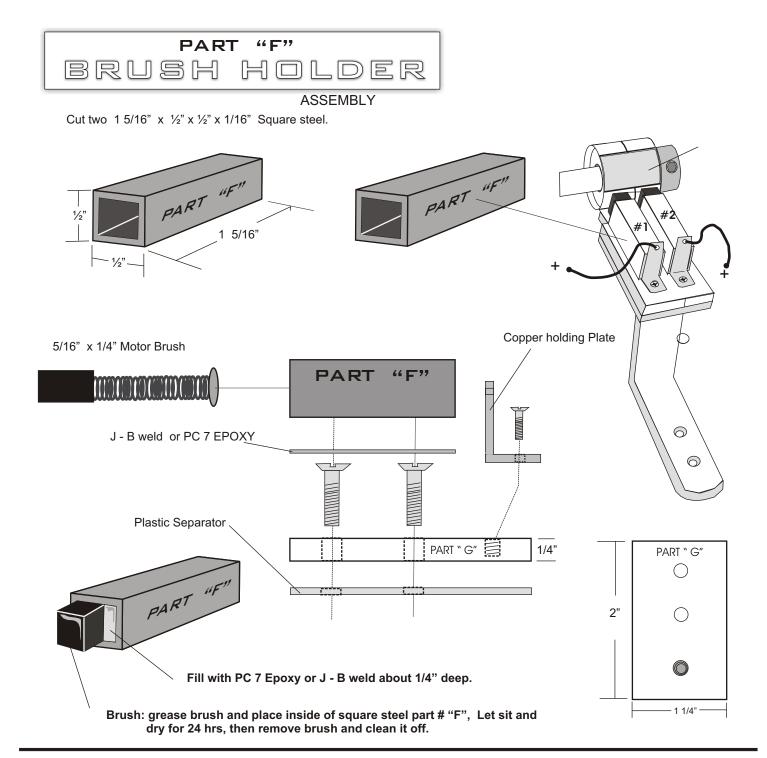


Roller bearing assembly, Use a large steel washer, assemble this after you put the Rotor shaft and arms together Once your shaft is running through Part " D " hole, you can then place the Roller bearing onto it. Grease the outer part of the bearing, Predrill 2 or 3 holes in the large steel washer, place the large washer over top of the roller bearing, center and mark your holes, use a 7/64" drill bit and tape out your holes with a 6-3 NC tap, then attach the washer to Part " D " with 6-32 x1 ½" bolts. Now mix up some J-B weld or Pc7 Epoxy and fill the inside beneath the washer and all around the roller bearing. (Make sure bearing is greased well so you can remove it to later drill your larger hole. The reason you need to dril I a larger hole later is so your rotor shaft can turn more easily. Let epoxy dry for 24 hrs, then remove your Steel washer roller bearing plate, then remove your roller bearing, drill a bigger hole in Part "D" then place you bearing back onto the molded roller bearing assembly.

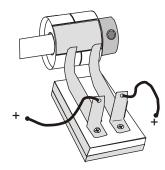




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As an alternative to using brushes, you could replace with heat treated copper, which has some spring to it. Place the copper on part "M" and bend the copper upward.

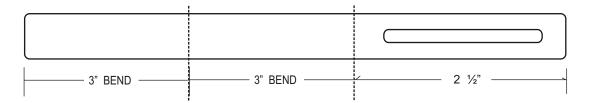


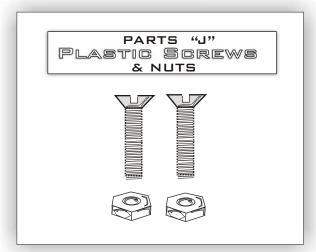
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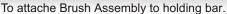


NOTICE: For a 220 volt dc output simply use two 12 vdc batteries in series and step up.

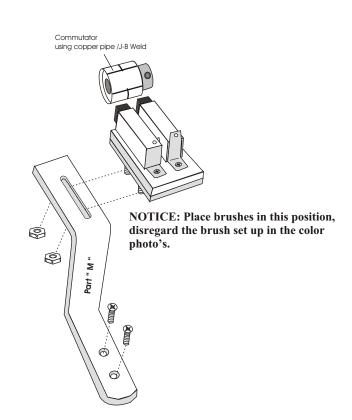
Use a 8 1/2" x 3/4" x 1/16" or best to use 1/8" steel bar. This is used to hold the Brush Assembly.















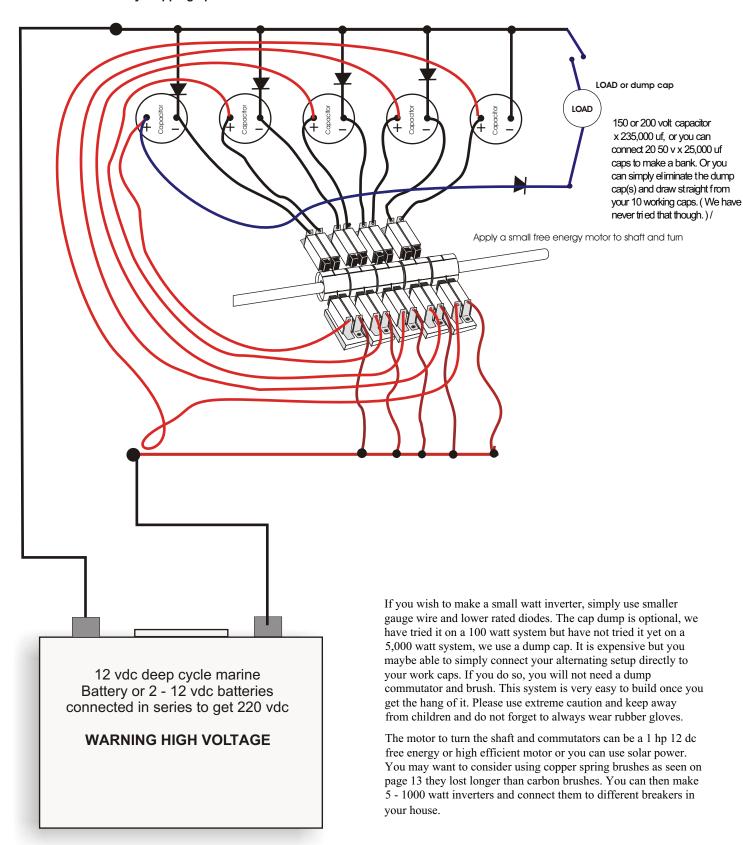


To fit 5/16" D or buy one and drill it to size 5/16"

You will need a qty of two. The first shaft collar is to hold the shaft into place, allow a 1/8" space or more between collar and Part "D" The 2nd steel shaft collar is to be epoxied (Glued) to one end of the finished commutator.

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Mechanically stepping up a 12 vdc source to 120 vdc



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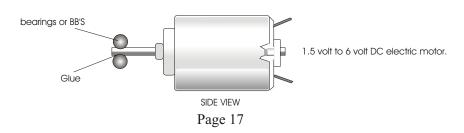
100 to 5,000 watt inverter / Type 3

There are many ways in which to build a 500 to 5,000 watt inverter by 60 Hz. #1. You can buy an ISOLATION TRANSFORMER 115 V input with a 115 V output. The amperage of the transformer will give you the desired wattage that you will need. an amperage output voltage of 50 amps should do just fine for a 5,000 watt inverter. you can make your own isolation transformer by simply taking apart an old wall transformer and rewinding it. (same amount of winds for both input and output.) the size of the wire and how many winds will determine your wattage. the bigger the diameter of the wire the more wattage, But if you wind each side with not enough turns you can burn up the wire or it will get very hot and be less efficient. It is best to just buy an ISOLATION TRANSFORMER. (Remember an isolation transformer does not step voltage up or down, if you put 120 volts in you will get 120 volts out.

Now you must take the isolation transformer and apply a 120 volts DC on/off pulse to the input coil. you should open and shut the + positive side of the 120 vdc at a pulse of 60 times per second. Of course the only way you will know it is 60 Hz is by using a meter that measures Hz. or you can try running a house hold appliance that must run on 60 Hz and adjust the pulse speed that way.

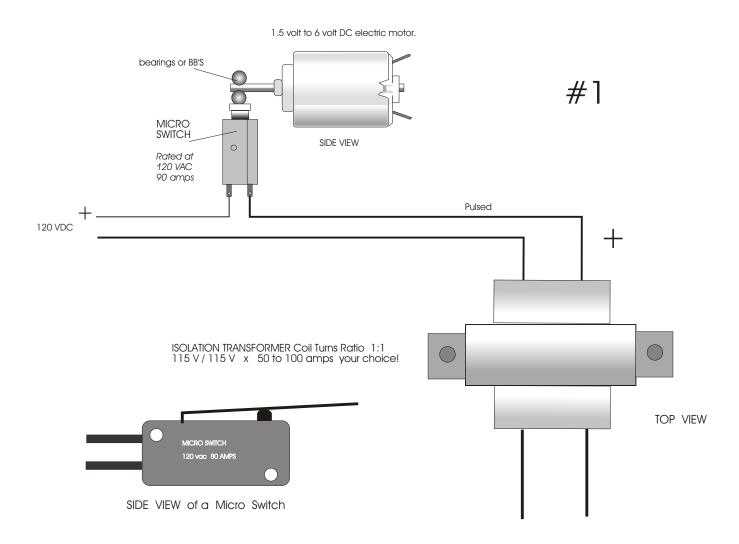
So why pulse the input? (pulsing = on and off) If you know anything about electronics you will know that when ever you shut off power to a magnetic coil you will get a reverse polarity! FREE ENERGY FROM A COLLAPSING MAGNETIC FIELD. and by doing this it will cause an AC current to flow to the output of the coil. Size of wire and how many turns you use will determine your output voltage also. If you buy the wrong transformer and you put 120 VDC into it and your only getting an output voltage of 108 VAC, then you can add another 12 VDC battery to increase the input voltage or you can buy and try another ISOLATION TRANSFORMER. they are not that expensive.

To pulse the input voltage you can use a small DC motor to turn a micro switch on and off. for our experiments we used a very small low cost, low amp hobby motor. (One you would find in toys.) we then soldered one bead of solder on one side of it's shaft, But it is best to have two beads. or you can use a hard metal glue, epoxy etc... to glue two copper or metal BB's to the shaft or you can use small ball bearings.



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This small toy motor can be replaced with any size motor you would like to use. this motor pulsing method will also be used in the #3 method of our invention. The wattage and amperage you want your inverter to be the more every component you see below must be heaver duty to match the rated power you are wanting to draw from the batteries. Otherwise components will get hot and can burn up.



115 VAC to 120 VAC out put

As the shaft motor rotates counter clock wise, the beads come around and hit the micro switch turning it off or on, It's best to buy a micro switch that turns on when pushed. you can also build your own contacts instead of buying a switch. You simply build one using the contact method that you will see in #3. you can use nuts and bolt heads as the contacts, this will increase your amperage rating to a high level, of course if you are an electrical engineer you can clearly see that you can use our methods of stepping up voltage and apply them to solid state circuitry. These plans are intended for those who are not educated in electronic engineering.

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An Isolation Transformer can be used but it is not very efficient yet at this point, As you read on we will show even better ways of making very powerful inverters or even DC step up capacitor transformers, which can also be used as a high or low wattage inverter.

WARNING! Please build your inverter in a safe container, such as plastic or plywood. Better yet do what we did, we used an old computer box. Try your best to be neat about what you are doing, take your time, do not rush it.

WARNING! HIGH VOLTAGE CAN KILL YOU! Use rubber gloves! Keep away from children.

The following is an example of how to make a simple capacitor inverter, which can also be used as a DC stepup capacitor type transformer!

Invented by: David Waggoner of Creative Science & Research

Our Step Up Capacitor Inverter

USING A 24 VDC INPUT

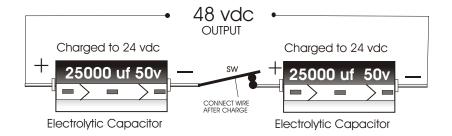
This type of inverter is unlike any you have ever seen before, Although capacitors are used widely in commercial inverters all over the world, We designed this system especially for the back yard researcher in mind, it is simple, low cost compared to buying a \$3,000 commercial inverter. You may already have all the parts you need at home in your shop, this type of inverter will use 24 volts DC or you can add more capacitors to allow it to run on 12 volts DC, but for example we will show you the 24 volt DC method only. 24 volts DC is much more safer than using 120 volts DC, there is much less chance of a spark igniting the hydrogen gases and less chance of someone getting shocked to death!

If you do not now what a capacitor is then do not build this inverter yet. Go down to your local Radio Shack and buy a \$4 beginners book on electronics called: GETTING STARTED IN ELECTRONICS, (Page 32) This book will also teach you what an SCR is. Most of the parts can be purchased at Radio Shack or purchased by mail catalogs: call these 2 company's and ask them to send you a free catalog. HOSFELT Electronics inc. 1-800-524-6464 or ALL ELECTRONICS CORP. 1-800-826-5432 Peerless Electronics 1815 s. 7th St. Louisville, KY. 40208 502-637-7674

SO HOW DOES IT WORK?

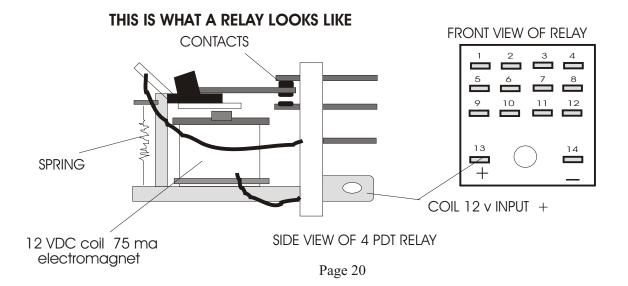
First of all we start with 2 deep cycle marine batteries connected in series to get 24 volts dc. Now we must take that 24 vdc and step it up to 144 vdc, and we will do that by using our new method of using capacitors as batteries, put together in series, EXAMPLE: Charging and using 2 capacitors; (see page 19) Charge #1 capacitor with 24 vdc and charge #2 capacitor with 24 vdc, Now remove the charge and each capacitor now has a full charge of 24 vdc. (Each capacitor should be taped to your table for this experiment.) now using one alligator clip or wire, connect the + to the - as you would 2 batteries and you will now double the voltage from 24 vdc to 48 vdc. BE CAREFUL DO NOT TOUCH THE ENDS OF THE CAPACITORS. YOU MUST DISCHARGE ALL CAPACITORS WITH A WIRE BY SHORTING THEM OUT OR BY CONNECTING A LOAD SUCH AS A 100 WATT LIGHT BULB.

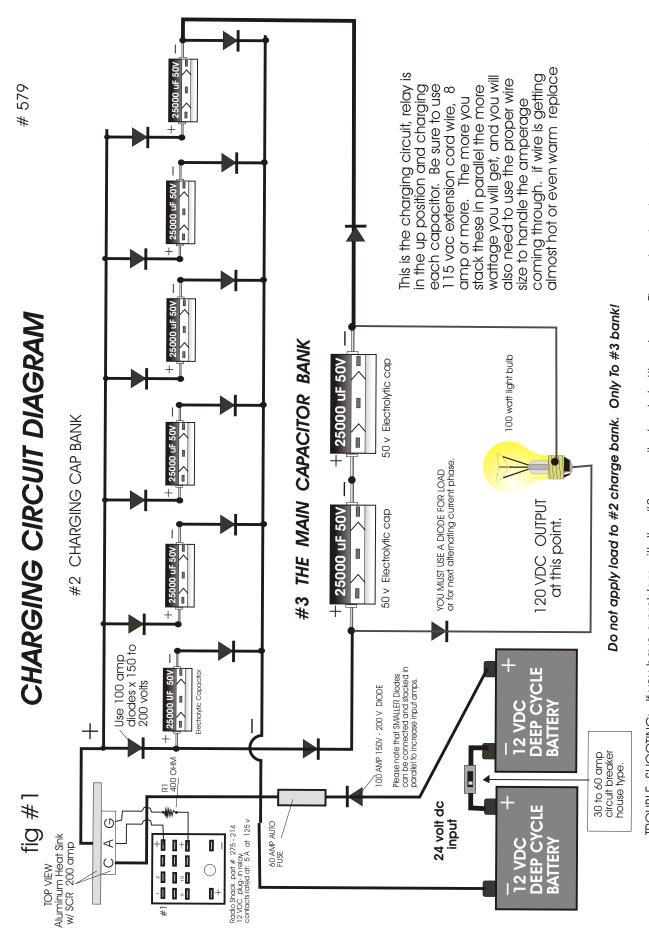
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Please read this it is very important! YOU CAN NOT CHARGE EACH CAPACITOR WITH 24 VDC AND ALSO HAVE THEM CONNECTED IN SERIES! You must do one or the other never at the same time! 1st you charge each capacitor, then 2nd you disconnect that charge, 3rd you then connect each capacitor (that now has that powerful 24 volt charge) and connect them in series. now it would be stupid to connect and disconnect all of this by hand. So what you must do is use switches! You can use all relay switches 1-4 pole double throw and 5-30 amp auto relay switches, or you can use 1-4 pole double throw relay and 5 - SCR's (Silicon-Controlled Rectifiers.) as switches. (It is very easy to do!) Using SCR's is much quieter than using loud relays, you can buy low power SCR's at Radio Shack or you can buy High amperage SCR's by catalog. use 70 amp x 200v SCR's for a 1,000 watt unit, or 275 amp x 600 volt SCR's for a 5,000 watt unit. FIGURE #1 is the Charging diagram, this is where you will need to use the 4 pole double throw relay w/1-70 amp SCR on the positive lead, (Radio Shack type cat. no. 275-214 12 vdc plug in relay.) This relay is always in the up position, so the capacitors will be charging as soon as you connect the battery to the relay, then when you apply 12 vdc to the coil of the 4 PDT relay it will move the contacts down and this will turn off the charge. All of this will happen very quickly! Because instead of connecting the relay coil to the 12 vdc battery by hand you will be using our MOTOR MICRO SCR SWITCH METHOD. The switching must be fast in order to charge the main capacitor bank, which you can apply your load to this, such as a 100 watt light bulb etc... DC only at this point. So you see what we are doing here is eliminating the need to place 10 - 12 vdc deep cycle batteries in series to get 120 vdc. we are simply using capacitors instead. But remember no matter what you do you will always need 10 deep cycle batteries for any average size home. NOTE: You could also build your own relay and use large bolt heads for contacts, and make your own 60 amp 4 PDT contact relay. But its not advisable, Using SCR's as switches work much better!

We Strongly Recommend that you Build a 100 watt inverter first using relays. Use 120 VDC to light a bulb!





and you will need to rechárge each capacitor again and then go to each one and discharge it with a discharging wire. (SHORT THEM OUT) if this does not help try it again, if that still does not help you will have to take apart each capacitor from one another and charge and discharge again. The capacitors are still good. This should never happen once you have everything in place and TROUBLE SHOOTING: If you have a problem with the #2 capacitor bank shutting down . Then a back calapse has happened

CHARGING CIRCUIT DIAGRAM

parallel you will get a 70 amp output. the same with capacitors, you double capacitors or diodes that are rated that high then you can buy cheap ones SO WHAT DOES STACKING MEAN? It means just what it sounds and stack them. its much easier though if you buy the rating you need. example; stack each diode or capacitor on top of the other and connect ike, you stack In parallel. If you have a hard time in your area finding them in parallel. Example: If you stack 2-35 amp x 150 v diodes in your amperage and wattage.



ymbol for Diodes

Continued from page 10 fig #1

ALL CONNECTIONS MUST BE SOLDERED WELL

THE ON/OFF PULSER SWITCH FOR RELAY

Now when it is in the down position, it will turn on the power will cause the electromagnet to come on and off, this will also on / off set up using a small reed switch, (Door alarm switch cause the contact arm to move up and down. See also page 6 and disconnects the 24 vdc battery so it will no longer charge. it will be used to turn power on and off to the relay coil, this Now it is time to connect the pulser motor switch. This is charging, and when it is on, it moves the contact arm down to the 5 small reed relays in Fig #3. Causing all 5 SCR's to and 7. So when the relay coil is off the capacitors are Page 22

1.5 volt to 6 volt DC electric motor This wire can be small, It only takes about 70ma to run the coil of the relay. SMALL ALUMINUM BLOCK GLUE TO SHAFT- EPOXY SMALL RARE EARTH MAGNETS Glue to aluminum-epoxy 1 amp diode Reed switch/ Radio Shack alarm switch type-for door alarms. 12 VDC input from one of the batteries

As the shaft motor rotates counter clock wise, the magnet comes around and turns on the reed switch turning it off and on, you can replace this pulse reed and motor switch with an electronic on / off system. (a pulser generator) (it is in the electronics beginners book I told you about earlier. by building an electronic on / off pulser to replace the Reed Switch, the unit will be much quieter. Also place manual on / off switches where needed so you can power up your inverter and turn it off. You will actually need 2 reed and motor switches, this one is the first, and the 2nd one is used for alternating the dc to ac using another relay and 200 amp SCR's, it is all really very simple and not that hard or expensive to build.

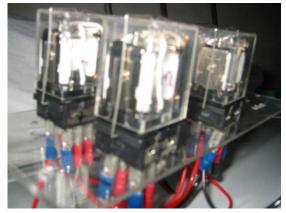
#3 THE MAIN CAPACITOR BANK Joo watt light bulb 50 v Electrolytic cap YOU MUST USE A DIODE FOR LOAD or for next alternating current phase. 120 VDC OUTPUT 50 v Electrolytic cap at this point. Use 100 amp diodes x 150 to 200 volts 25000 UF 50V DEEP CYCLE lectrolytic Capacitor 2 VDC BATTERY 24 volt dc input DEEP CYCLE +0 0+0 0 0 0 0 0 0 0 0 0 2 VDC BATTERY

The following page shows the use of SCR's to connect the charged capacitors in series to step up the incoming 12 vdc or 24 vdc current.

Please notice that you can use 4 PDT relays to do the same thing which we have fully tested and found the relays do great! We have not fully tested the SCR's yet, but we have done some bench test's and the SCR's look like they will work just fine. If they do not you may know of a better way, please let us know because we do not have the time right now to test and develop the use of SCR's, We are working on more important projects.

Thank you David Waggoner

Tesla@fuellesspower.com



Low amp 4PDT Relay Switches



Low amp 4PDT Relay Switches



SCR's High amp for switching



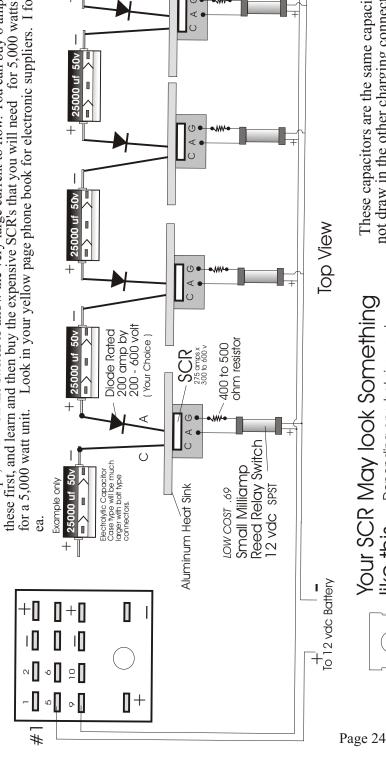
High Amp 4PDT Relay SW



SCR's High amp w/heat sink aluminum

fig #3

FRONT VIEW OF RELAY Radio Shack part # 275-214 12 VDC plug-in relay, contacts rated at: 5A at 125 v



2 vdc FAN

25000 uf 50v

CONNECTING CAPS IN SERIES

again all of these parts can be purchased at any Radio Shack store. Note: For those of you who do not know what an SCR is, It can replace with 12 vdc 30 amp auto relays. but is not advisable WARNING: never charge and turn on the SCR's at the same time! It will burn up your SCR's. This is why we use a relay switch #1. Even though the relay will be switching very fast, the move to #5 and #9 relay position as shown, this will switch on the SCR'S, and will connect each 24 volt charged capacitor in is a Silicon-Controlled Rectifier. You can move a large amount of current with just a very small amount of current just in the these first, and learn and then buy the expensive SCR's that you will need for 5,000 watts. Buy 275 amp X 600 volt SCR's for a 5,000 watt unit. Look in your yellow page phone book for electronic suppliers. I found 275 amp SCR's as low as \$60 series and give you an output of 144 volts. Again this will charge #3 The Main Capacitor Bank (as seen on page 13.) You charging and the SCR's will be on at different times. If you are going to build an inverter that uses much less wattage, Then milliamps, to turn on the switch to allow the very large current to flow. You can buy 6 amp SCR's at Radio Shack, Play with Now as seen in page 11, When the relay is turned on, the relay arm will move down and out of charging position and will

These capacitors are the same capacitors as seen on page 10, we did not draw in the other charging connections so you would not get confused, It would look like a bunch of spaghetti, of course this circuit and the circuit on page 10 will all be hooked together, It will be the job of the 4PDT relay to keep them separate.

IKe this, Depending on what size you buy.

Hole for bolt and nut to attach to aluminum heat sink. heat sink can be square or any size you want, it is there to help keep the SCR's cool.

275 amps x 300 - 600 v

We are trying to make this as simple for everyone as possible. This type of step up transformer / inverter works very well. the capacitors and diodes will last a life time!

Side View

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TO-220 case or what ever your supply house has.

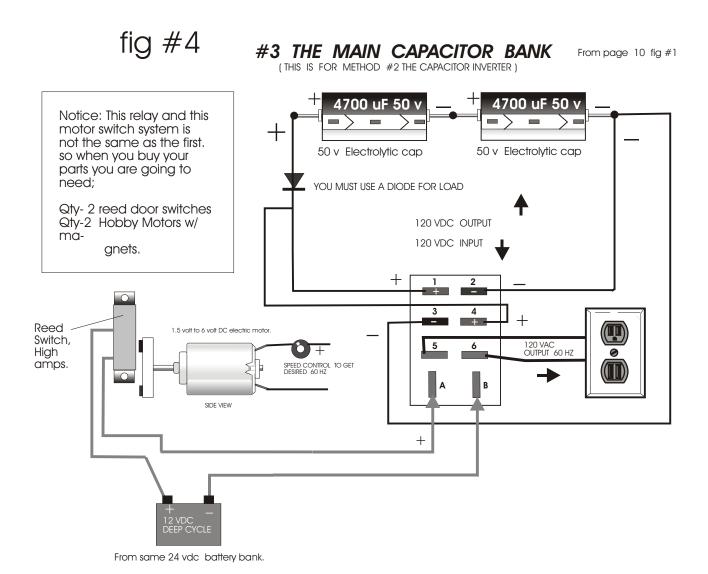
SCR

DC to AC Alternator Inverter

For low wattage applications try this below. For High wattage use the oil drum brush and commutator method.

So you have built everything up to this point and you have even lit 100 watt light bulbs with your new 120 VDC STEP UP CAPACITOR TRANSFORMER. Well it's great for lighting bulbs and running electric heaters, but now you want to run much more, such as TV's, VCRs etc... that use AC. (NOTE: you can take the AC coil transformers out of each appliance and step down the DC voltage to the required voltage and amps and run on 120 VDC.)

So what we must now do is take that 120 VDC and turn it into 120 volts AC. Which is very simple to do. You can do this electronically or you can do it mechanically by using a store bought 2PDT relay or by building your own relay. We suggest you build your own relay, see bottom drawings. NOTE: If you are not getting 120 VAC output but the voltage is much less, then you must increase the 120 VDC output to a higher voltage until your alternator method is outputting 120 VAC.



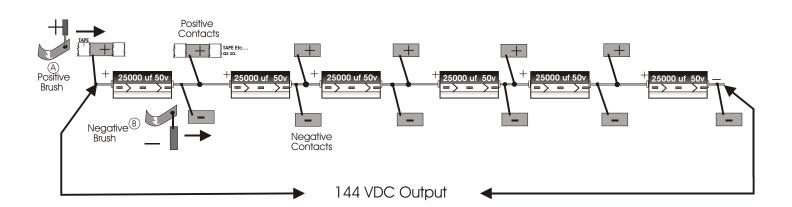
Type III CAPACITOR INVERTER

OPTIONAL: Here is another way that you can make a high voltage inverter. Can be done mechanically or by using SCR's or Transistor.

To start; Instead of connecting and disconnecting capacitors in series as you may have seen in our type II Capacitor Inverter, In this new method you simply keep all caps connected in series as shown in figure #1. Fig. #1 is to help you get an understanding of how it works. The positive and the negative brushes slide over the contacts, moving together, creating a 24 VDC charge in each capacitor. For this simple experiment you will need to connect 6 - 50 Volt x 2200 or 25,000 uf capacitors together in series. (solder all connections.)

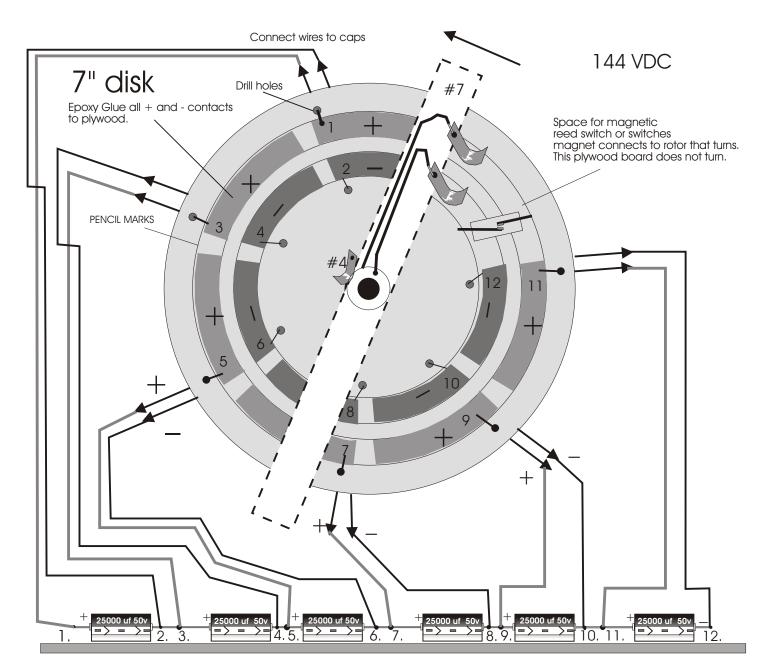
Now tape down the caps flat onto a table top, Now cut 12 pieces of thick or thin (thick is best!) copper or aluminum to 11/2" x 3/4" squares and tape them down as shown in figure #1. Now solder your wire to the contacts and the caps as shown. Now using rubber gloves place the positive (16 gauge wire automotive type) A Brush onto the first + contact and the negative B brush on the negative contact Now slide wires down the rows at the same time and at the same speed to charge each capacitor at 24 VDC. Slide and charge all the way to #6 cap. So you have now charged all caps and your DC volt meter should now read 144 VDC. (Be careful not to touch, it can KILL! Use rubber gloves.)

Now at this point no load is connected. Always connect load or a 120 VDC cap bank x 25,000 uf AFTER YOU HAVE CHARGED CAPS, To avoid large sparks that can burn up your contacts. So again after you charge 144 VDC cap bank you then use a magnetic reed switch to turn on load.

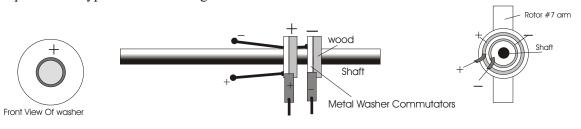


A and B brushes move at the same time, moving all the way to the right to #6 cap and a little past #6, and if you will picture a magnet connected to your wrist that will then switch on the magnetic reed switch to power the load or charge your 120 VDC cap bank. Reed switch rated at 5 to 10 amps. Now if you will picture the contacts on a round stationary piece of plywood board and a rotor arm that turns with the brushes on it. to make contact with the cap contacts.

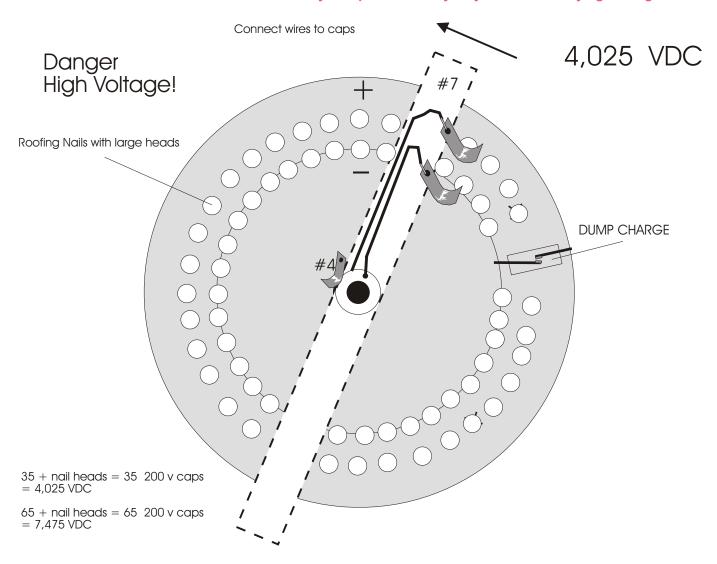
Below is a crude mechanical way to replace the relays if you are on a very tight budget.



Now as #7 rotor arm moves counter clockwise, it moves the contact brushes over 1 & 2 and so on. this all happens at a high rpm. (You can try with lower Rpms to meet your needs.) The #4 brush is actually a set of brushes with 2 round commutators, the same commutators you would see in a AC motor, (Not a DC motor!) the 24 VDC from the batteries travels through the #4 set of + and - brushes and travels through the 2 separate round commutator contacts, up through the 2 wires, through the brushes and onto the stationary contacts. Then to the capacitors charging them at 24 VDC each = 144 VDC. The commutator can be simple, using a 2 washer's a plastic spacer to protect from shaft, and some epoxy glue. or place a flat type onto the moving rotor arm.

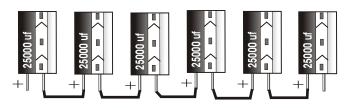


Here is another crude mechanical way to replace the relays if you are on a very tight budget.



INPUT is 115 vdc: Use a 12 volt DC battery connected to a 500 watt INVERTER (Which we sell if you need one.) that will step up the 12 VDC to 115 VAC 60 Hz.

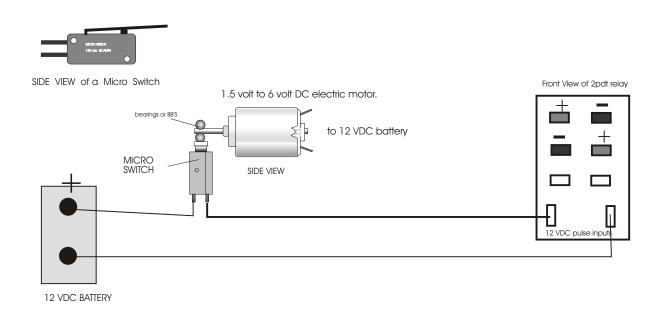
Now use a 150 v volt to 200 volt Diode to change 115 VAC to DC. Or for a greater input of 200 VDC build a Voltage doubler with caps, see our high



Output Amperage will depend on the size of your capacitors you decide to use. The higher the uf, the higher the amps! High Voltage x High amps! Use 35 to 65 of the upright caps, they are cheaper to buy and easier to mount that many caps. Use roofing nails with large heads and nail them into plywood board. now sand heads and the points until shiny. now solder all nails at points to the capacitors. see page 16. The amount of high voltage and amperage is unlimited. this is very easy to build!

Is great for a step up High voltage source for our plans #500, #362, #459, etc...

Caps rated at: 200-250 volts



This is an easy way to pulse the relay to 60 Hz, (If you do not know how to make a 60 Hz pulse electronic generator.) Please note that the 2pdt relay can be replaced by using 200 amp x 30 to 70 amp Transistors or SCR's. You use them in the same way as switches. and then use a small low amp 2pdt relay to switch them on and off. This way the SCRs or the power Transistors take all the amperage punch! and you wont have to worry about your contacts burning out.

