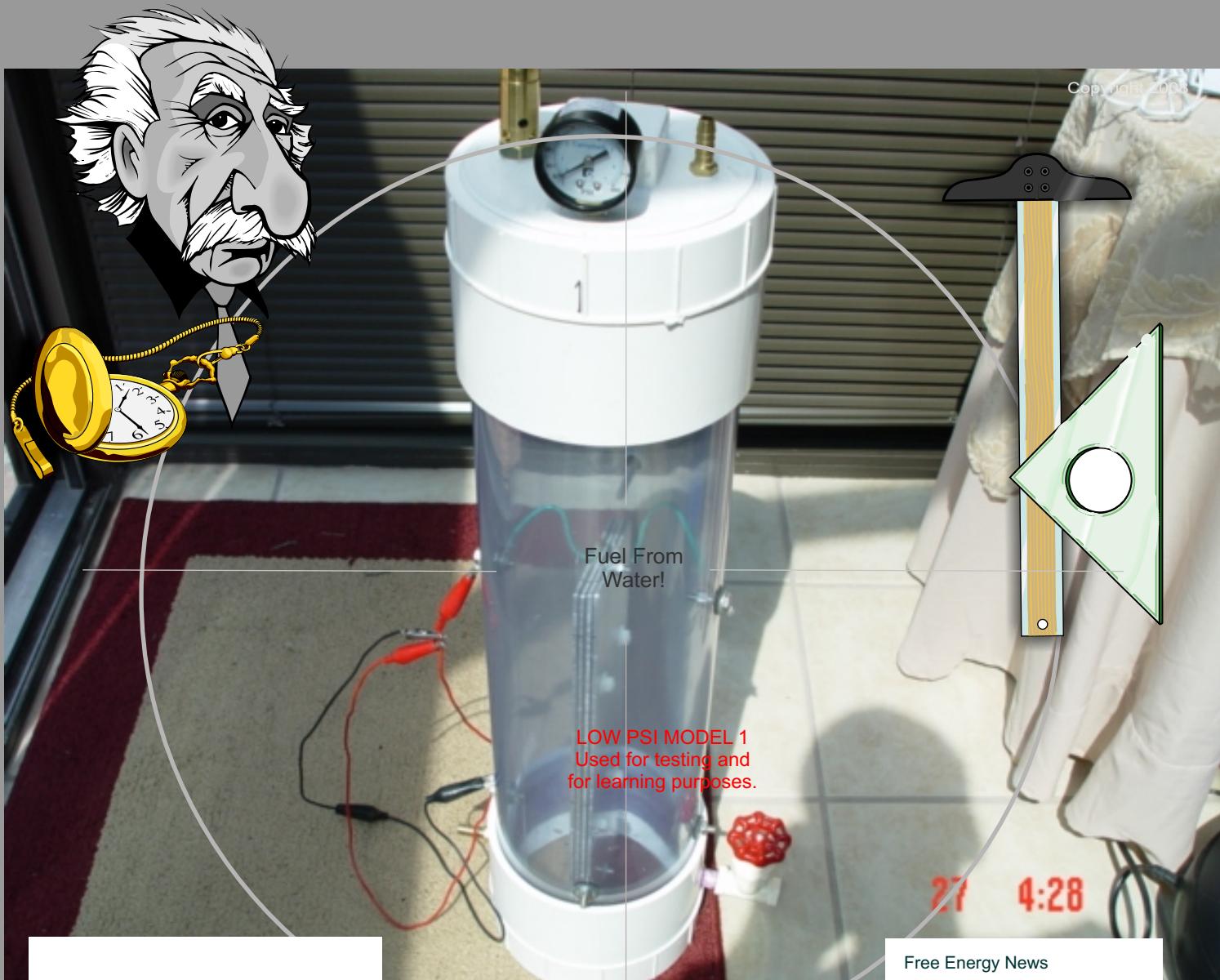


# The Fuel From Water

Copyright 1996 - 2012 Creative Science &amp; Research

PLANS



**AirGas.com - Check Valve**  
# Y33-1FA44

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Free Energy News



A High Temp PVC Pipe is Used

## Hydrogen

# WARNING!

**NOTICE! Anti Pirate** Customers ID Number! 88775073

**WARNING!** These plans can not be copied, sold or given away by you the buyer to any person or person's on the internet, e-mail, letter, air mail, radio or news, without the written permission of Creative Science & Research.

These plans are for your eyes only! But we do allow you to have one friend or relative to help you if need be. But you must let them read this warning as well, and let them know they will be under the same conditions as you are.

**WARNING!**

**NOTICE:** If this customer ID # located on these plans are found anywhere on the internet or in the possession of someone else. We will take legal action, In the USA or outside the USA.

These plans are for your eyes only. You can not manufacture, sell, or give away this device or any of our inventions without our written permission.

**Anti-Pirate Customers ID Numbers!**

This is new. ID numbers are located at the top of the plans and are also hidden in code within these plans. In paper form as well as adobe pdf format.

We are not responsible for anything in these plans. You build at your own risk. Always be careful when working with tools or electricity. Wear the proper clothing, hand and face protection. We hope you enjoy these plans.

Thank you  
**David Waggoner**  
Owner

**Creative Science & Research**  
PO Box 557  
New Albany, IN. 47151-0557

[www.FuellessPower.com](http://www.FuellessPower.com)

[www.FuellessUSA.com](http://www.FuellessUSA.com)

E-mail: [SalesDept@FuellessPower.com](mailto:SalesDept@FuellessPower.com)

# **WARNING! DANGER OF EXPLOSION!**

**Safety First!**



**HYDROGEN & OXYGEN ARE HIGHLY EXPLOSIVE!**

Just because it is your project that you are working on does not mean you can not get hurt or killed. Wear safety glasses. Find a safe a secure area where no one can bother your work. Place warning signs in your work area and entrance area.

SIGNS: ( sign can be purchased at your local hardware store or on line. )

1. DANGER - No Smoking
2. DANGER EXPLOSIVES  
Keep Out!

If you are going to store hydrogen in a propane container or other, make sure it is stored outside and away from people. Make sure you use hydrogen flash arrestors when filling or using hydrogen. Do not store hydrogen and oxygen mixed in a storage tank. You can separate the gases by using a special 2 part water fuel cell. Each one should have its own container. Best if you store your hydrogen and oxygen in a tank far from your home and children. Low pressure tanks are best. It is also best if your storage tank has a pressure relief valve in case of an explosion or flash back.

( You may want to consider building our Fuelless Engine motor, the plans are more step by step and may be easier for you to build since it is a simple homemade free energy electric motor and is a little more safer to build ). See us at: [www.Fuelless.com](http://www.Fuelless.com) or [www.FuellessPower.com](http://www.FuellessPower.com)



Notice: We are not responsible for anything in these plans, you build at your own risk.

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Time Is Running Out!

The time for alternative energy is NOW!

**# FFWH Fuel From Water**

**Question:** What can hydrogen gas be used for?

**Answer:** There are many uses for hydrogen gas. You can use hydrogen to generate power to run your entire home, truck or car.

**WARNING!** We do not recommend the use of hydrogen to run anything! It is best, and safer to use our Fuelless Engine and Sp500 Generator. Hydrogen is very dangerous, much more than gasoline, and takes high amperage to produce. The Fuelless Engine is by far the best way to go and can last a life time! The internal combustion engine has to many parts that wear out to fast. Hydrogen may also cause the parts to wear out faster because it runs hotter than any other fuel. If you try running your car on full hydrogen and oxygen your car motor will rust out and stop in about 5 to 6 months. Many people just use HHO as an additive to boost mileage. Our Fuelless Engine plans are much more step by step and are free energy!



Generator Electricity For You Home!

Or use the generator to recharge deep cycle 12 vdc batteries as needed. Battery bank will be connected to a large Trace inverter. The inverter will step up the 12 VDC to 120 VAC x 60 Hz. The batteries will need to add up to about 1,200 AH or depending on your energy needs. The batteries should be connected in parallel to increase amperage not voltage.

12 vdv battery or use a free energy motor and generator. Or you could try looping the energy from the generator back to the battery using a 12 volt dc AC transformer and a 10 amp 24 vdc one way diode form Radio Shack or a online Electronics Supply store.

**Fuel from water is a reality**, and has been going on for many years. By simply applying electrical energy to water or tap water, pure hydrogen and oxygen is produced. **WARNING!** Hydrogen and oxygen are explosive gases so be careful. Always use all safety precautions when working with hydrogen.

**NASA has been using hydrogen and oxygen for many years.** Splitting up water by passing an electric current through it was first done by Nicholson and Carlisle in the early 1800's. Water was the first substance to be "electrolyzed". Water electrolysis requires energy to break the oxygen-hydrogen-bond. In our water fuel cells we use 12 vdc or less. Smaller or higher voltages can be used. The minimum voltage necessary to electrochemically decompose a sample is called decomposition voltage. The minimum decomposition voltage for water at 25°C is about 1.2 V. You could even use a 9 volt battery to test your fuel cells.

**Hydrogen is colourless, odourless as well as a tasteless gas.** Hydrogen is lighter than air and all other gases! It is the least dense of all substances (0.09 g/l). Hydrogen has a high energy content by weight, its energy density (33.3 kWh/kg at temperatures below -259.2 °C) being three times that of petrol.

### Is hydrogen explosive?

By itself hydrogen will not explode. Even a mixture of hydrogen with air or pure oxygen gives no reaction. But when these mixtures ( gases ) are ignited by an automotive spark plug, flame or spark of any kind, a fast chemical reaction that releases heat takes place, and when this explosive chemical reaction is released into the piston chamber of a car engine, it moves the piston downward also turning the cam shaft which in turn moves the car. It works much the same way as the gases from gasoline, but hydrogen is much more powerful and economical. And the by product is water. Burning hydrogen and oxygen in the engine of a car or truck is much healthier and cleaner for the environment than using gasoline. And water is free if you collect and use rain water. The hydrogen and oxygen can be made by building and using a fuel cell placed under the hood of a car and directed to the carburetor intake area.

**WARNING!** Be sure to use a one way gas valve, flash back arrestor. You can buy them from [www.Airgas.com](http://www.Airgas.com) ( they are considered to be a special order )

Order # Y331FA44



Closest Airgas Store: 866-924-7427  
Airgas Safety: 800-827-2338

Cost is about \$156.00 each. They are called **Airgas** flash arrestors, they are built just for hydrogen gas use. Maximum service pressure is 50 psig. Connections: 1/4" FNPT x 1/4" FNPT. Notice: Our Fuelless Engine plans are much more step by step, and a bit more safer to build. You may want to consider these plans before attempting to build and use water fuel cells.

These one way flash arrestors connect to the hydrogen output tubing, then from the arrestor to the carburetor input or other. It maybe a good idea to use 2 of these, it would not be an over kill. It maybe a good idea to design and use blowout caps on the lid or sides of your fuel cell to prevent the fuel cell container from blowing up and causing injury or death. We are not

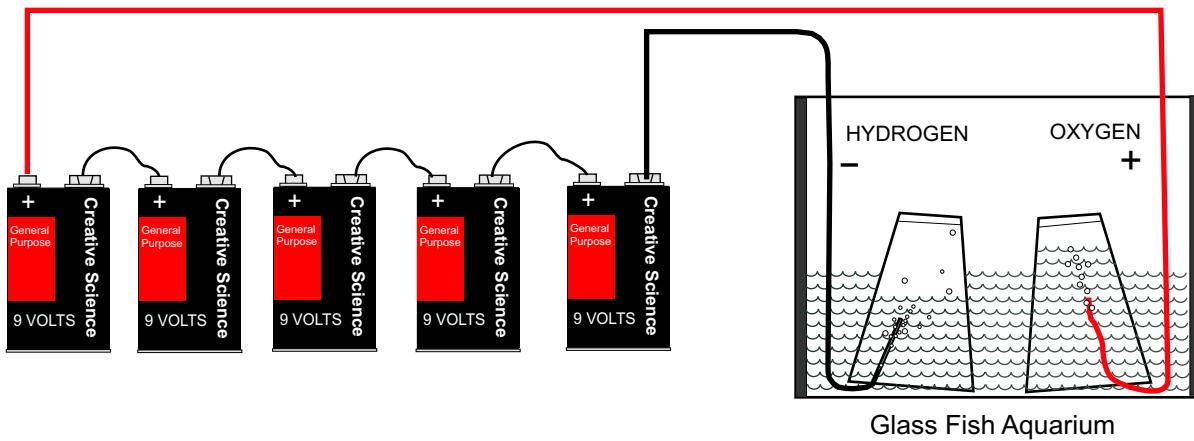


## The Basic's

### Electrolysis Of Water

#### **From Water to Hydrogen:**

Try this simple and basic experiment to split tap water into a flammable gas called Hydrogen! Please keep in mind that oxygen is also a flammable gas. But not as powerful as hydrogen. To start, fill the tank with tap water. You can use an empty fish aquarium as your holding tank. You will then need ( 2 ) 8 oz glass, ( You can use plastic or glass ). ( 2 ) # 16 copper wire ( insulated and bare at both of the ends), and Salt, baking soda or vinegar for the electrolyte.



Glass Fish Aquarium

Add about one part salt or baking soda to 20 parts water( does not have to be exact ), Stir well. Fill both glasses with the water and then stand them up straight in the water with a small tilt as shown in drawing. Connect the 5 batteries in series using alligator clips and wires from Radio Shack. You can use and experiment with higher voltages - vs - higher amperages, also try pulsing the positive on and off very quickly using a small hobby motor Switch set up. Solder a bead of solder to the end of motor shaft and use a micro switch, so as the motor turns the bead of solder on the shaft, It turns on and off the micro switch. Try different RPMS to find which works best, or I should say which RPM will produce the most Hydrogen in 60 seconds. You can make the process work even faster by connecting carbon rods from C- cell batteries to the ends of the wires in the glasses. When you connect the batteries you will see tiny bubbles of gas form on the negative wire first then the positive wire. The negative wire will give the most, it is the Hydrogen gas. As the bubbles accumulate, they will push the water out of the glasses. Again at the negative electrode there will be more accumulation of gas than at the positive electrode. The gas at the negative pole is hydrogen and the gas at the positive electrode is oxygen, pure oxygen. The electric current separates the molecules of water into two elements which are 2 hydrogen atoms and one oxygen atom. The process is called electrolysis. Electrolysis is an amazing even that still leaves me speechless thinking about how awesome atoms electrically work!



## Free Energy from Water

Water can not burn unless the atoms that make up water are split into a gas(s).

**H<sub>2</sub>O:** Water is made up of 2 parts hydrogen and one part oxygen. Hydrogen is the most flammable gas known to mankind and can be very dangerous if not handled right. You can run any type of gasoline engine on hydrogen and oxygen gas, Which would include your car, Truck, lawn mower, gas powered weed eater, airplane engines, etc....

An engines intake must first be redesigned to except the hydrogen gas fumes safely into the carburetor area without back burning, that is burning back into the hydrogen gas line or container and possibly causing an explosion or fire. There are a few safety rules, but once you get the hang of it Hydrogen can be safe to use. The safest way to use hydrogen is not to store it but to produce it on demand at the carburetor area.

Think about it, You simply fill your gas tank up with water instead of gasoline, the gas pump pushes it up to the carb area where it is first taken into a separation safety box, the hydrogen and oxygen is then separated and directed into the intake carb system, where it ignites (just the same as a gasoline vapor would) and causes the pistons to move and operate the car or vehicle.

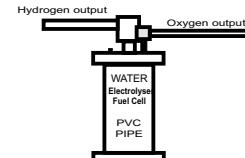
We suggest that you first experiment, test and store small quantities in a propane tank and convert your small lawn mower engine first before trying to tackle anything bigger. *Always put safety first.*

**Keep gas away from flames, sparks and static electricity.**

If you are interested in running your car on hydrogen, you will need to buy a conversion propane kit or have a natural gas company convert your car to run on natural gas or propane. In many cities and states this has already been done and has been going on for many years. If I am right you should be able to run hydrogen through the gas valve system rather than using natural gas or propane. Make sure you have a shut off valve if you decide to run your car from hydrogen storage tanks, which we do not recommend, because it is highly explosive more than gasoline. It is best to study and build our Fuel from water part 2 which is simply a US Patent for car conversions etc.. We also recommend that you study how a propane or natural gas out door grill works before attempting to use hydrogen. Study all of the safety warnings in your outdoor propane grill instruction booklet as well. Take apart your grill and study how the output valve holes are made etc.. They have there own special design so that the gas does not back burn into the line or tank.

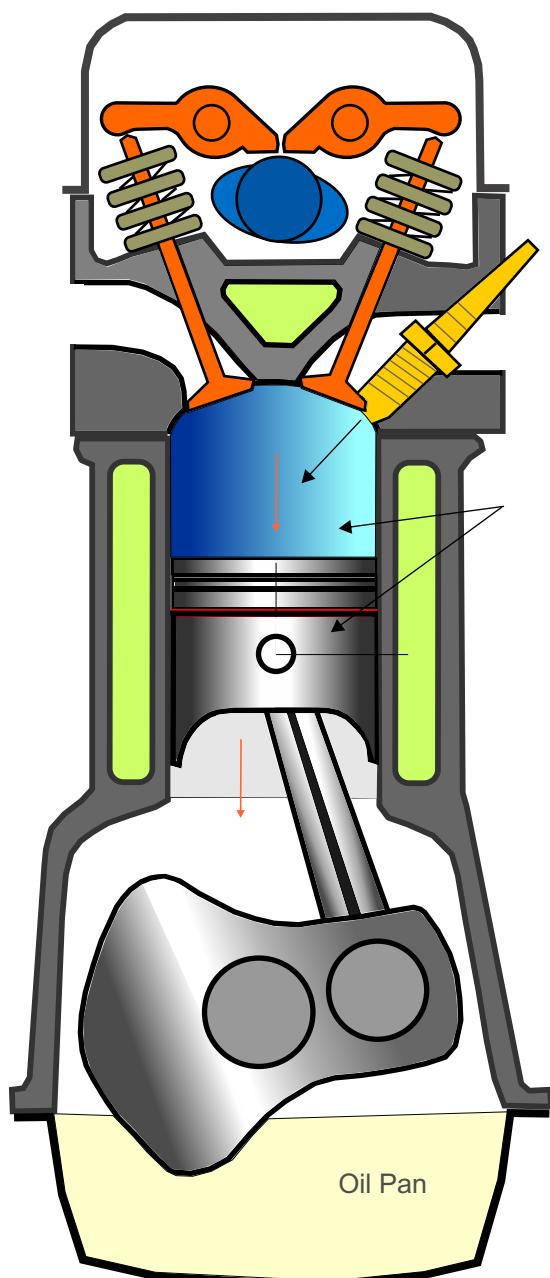
## HOME GENERATOR SYSTEMS!

You may want to use the hydrogen gas to run a home generator system that you may already have or are looking to purchase to run your home. We recommend storage tank use in this case. As long as the Hydrogen storage tank(s) are well away from your home. The reason that storing hydrogen tanks in your car is a big No! No! Is because if a car should hit your storage tank area you are toast!

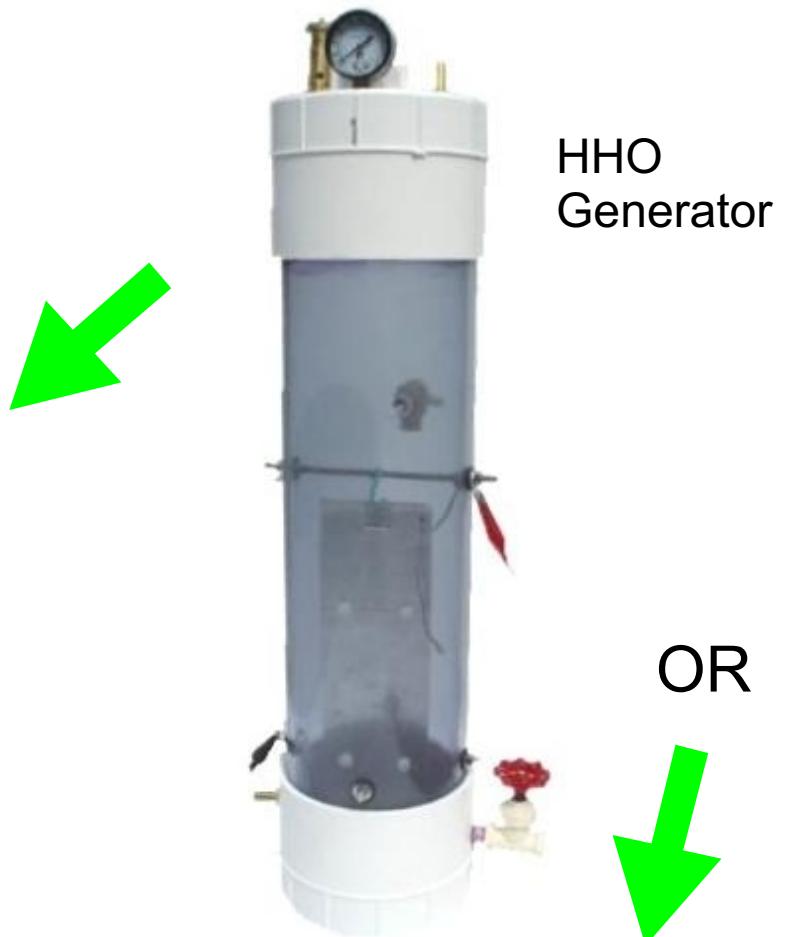




The time for alternative energy is NOW!



Car Engine



Home Generator

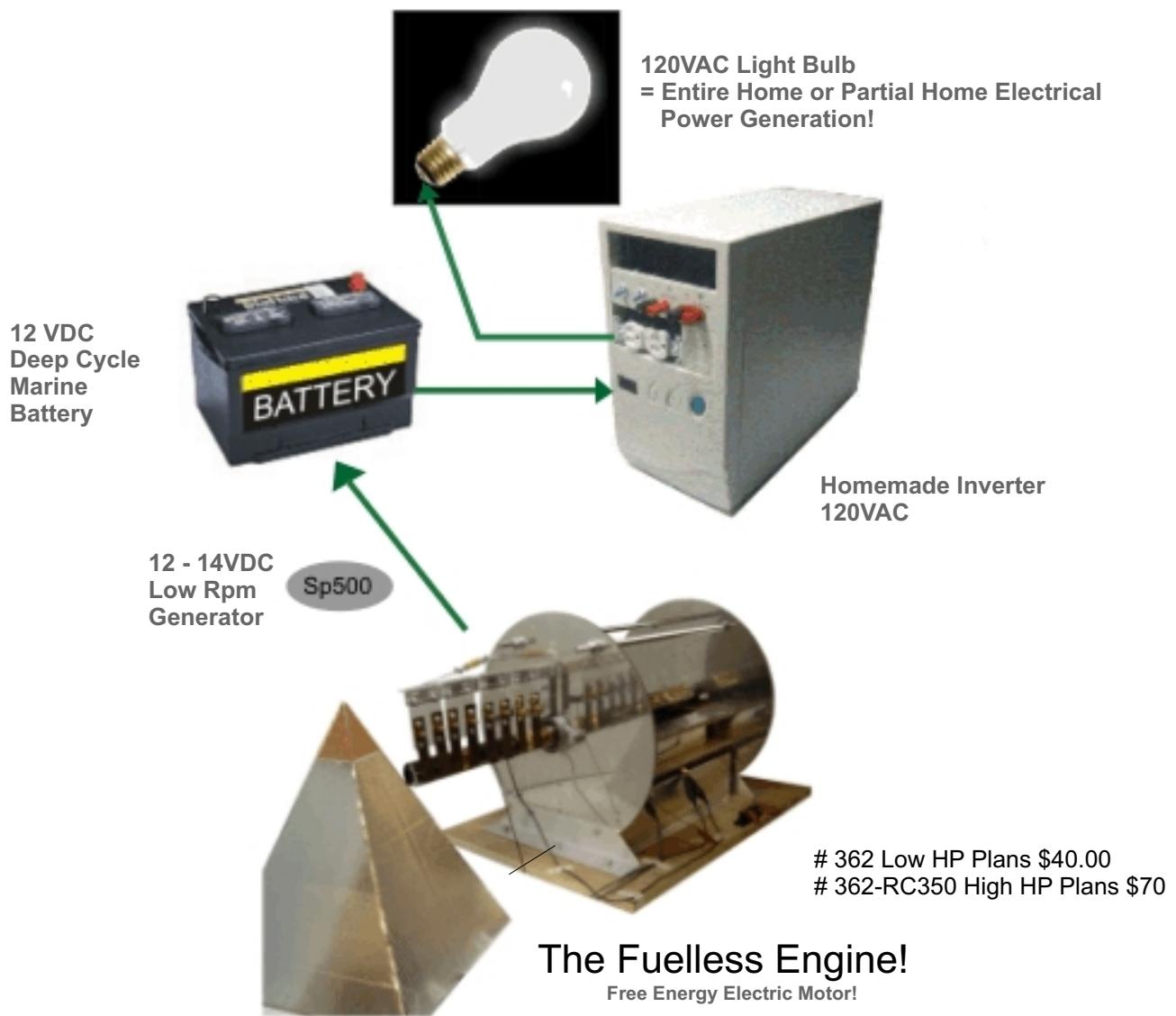
**GUARDIAN**  
by Generac Power Systems, Inc.



## See Our Fuelless Engine - The plans are much more step by step than these.

**Our Fuelless Engine** is by far the best choice. Our step by step plans are easy to follow and are loaded with illustrations as well as digital color photos. The photos below show our **Fuelless Engine** to a 14VDC Sp500 generator. The generator charges the 12 volt deep cycle marine battery or car battery. The 12VDC battery is then connected to our homemade inverter with computer tower case ( you can, purchase inverter's already made ). The inverter steps up the 12 VDC to 115VAC to run any 120 volt appliance or lighting in your home.

Our website links: [www.Fuelless.com](http://www.Fuelless.com) or [www.FuellessUSA.com](http://www.FuellessUSA.com) or [www.FuellessPower.com](http://www.FuellessPower.com)





## Simple Facts About Hydrogen and Oxygen Gases From Water!

### Matter?

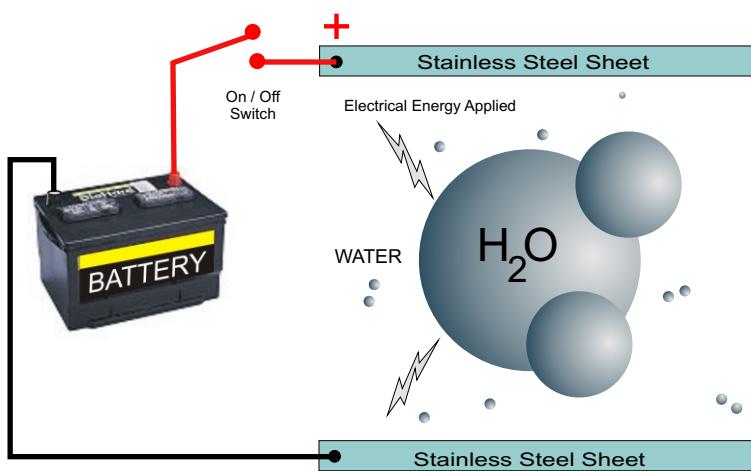
Matter can exist as a gas, liquid or a solid. It is possible to break down some types of matter into other kinds of matter, and with different properties! Example: Water = H<sub>2</sub>O, can be broken down into hydrogen and oxygen elements. These gases are explosive and can be used to run a car or any piston type engine. Hydrogen can also be used to cook and heat with.

**Caution** must be taken when making and storing hydrogen! Flash back arrestors must be used as a safety net in case the hydrogen flame tries to flash back through the gas tubing. **The Hydrogen arrestors are only recommended for Hydrogen, not for hydrogen and oxygen = HHO.**

When storing hydrogen the hydrogen must be without impurities. It may be best not to have any oxygen or other mixed gas with the hydrogen when you store it in a propane tank or other, this could be hazardous and cause an explosion. The hydrogen should be filtered using a special filtering technique which we do not cover in these plans - since our hydrogen is used on demand straight from the water itself. ( It maybe much easier and safer for you to build our Fuelless Engine / Motor and our Sp500 Generator since they are more step by step and offer much higher efficiency rating than Fuel from water ).

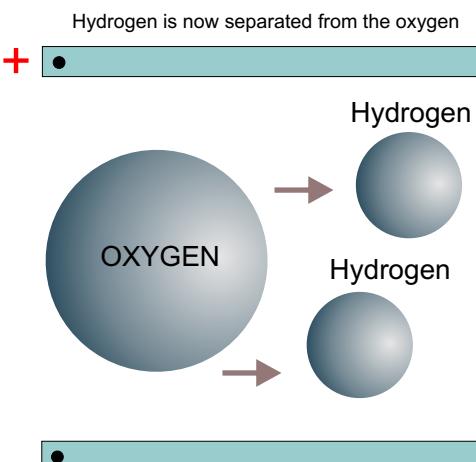
You can separate the hydrogen and oxygen elements from each other by using electricity or high pulses from an electromagnet.

### Step One



1.4 vdc to 12 vdc pulses applied to stainless steel

### Step Two

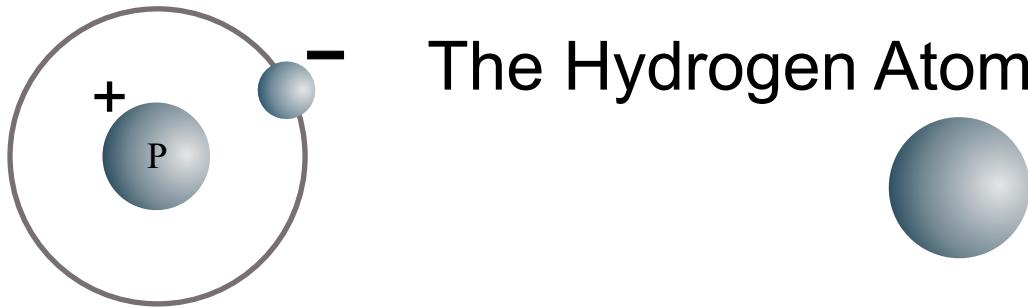


Hydrogen and oxygen can now be burned!



The two gases can then be used to heat your home or to run your car. It sounds simple because it is. But, it is also dangerous. It is wise to educate yourself as much as possible about the building and production of hydrogen and oxygen fuel cells. Special safety and burning valves must be used if you are going to try and heat your home with it. There are gas manufacturing companies that sell these devices, keyword search [www.Google.com](http://www.Google.com). Airgas.com can also be very helpful if you ask them. Not only can you heat your home with pure hydrogen, but you can also cook with it. You maybe able to use propane flame nozzles and a hydrogen flashback arrestor to set up your own outdoor cooker. I have heard that you can use propane tanks to store and use hydrogen from, but I am not sure, I have never tested this.

NOTICE! We are not responsible for anything in these plans or info. You build at your own risk.



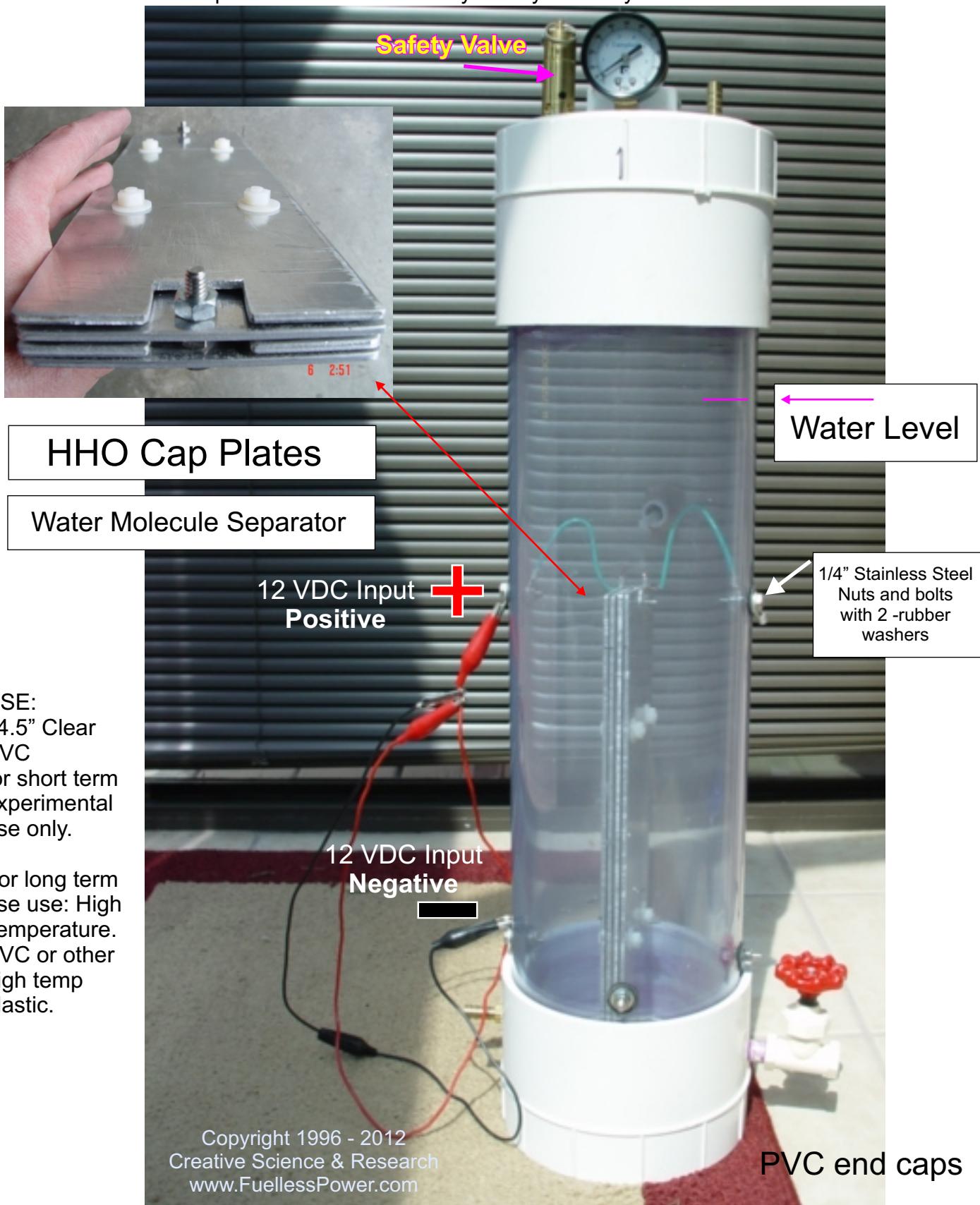
The hydrogen atom is an atom of the chemical element hydrogen. The neutral atom is electrical and contains a single positively charged proton and a single negatively charged electron bound by the nucleus by what some call the Coulomb force. Some say a hydrogen atom is only about a ten millionth of a millimeter in diameter and the proton in the middle is a hundred thousand times smaller, wow! The motion of the electron occur in three dimensions but there is also seems to be a force acting on the electron. This force, the electrostatic force of attraction, is responsible for holding the atom together. The magnitude of this force is given by the product of the nuclear and electronic charges divided by the square of the distance between them. In the previous example of an electron confined to move on a line, the total energy was entirely kinetic in it's origin since there were no forces acting on the electron. In the hydrogen atom however, the energy of the electron, because of the force exerted on it by the nucleus, will consist of a potential energy as well as a kinetic energy. Hydrogen can pack a powerful punch when ignited by a spark plug or by a match, and it is clean burning as well as safe for your lungs and the environment!

### **What type of engines can be ran on hydrogen?**

All piston type combustion engines can be ran on hydrogen. Hydrogen is also good for making large aircraft surveillance balloons.

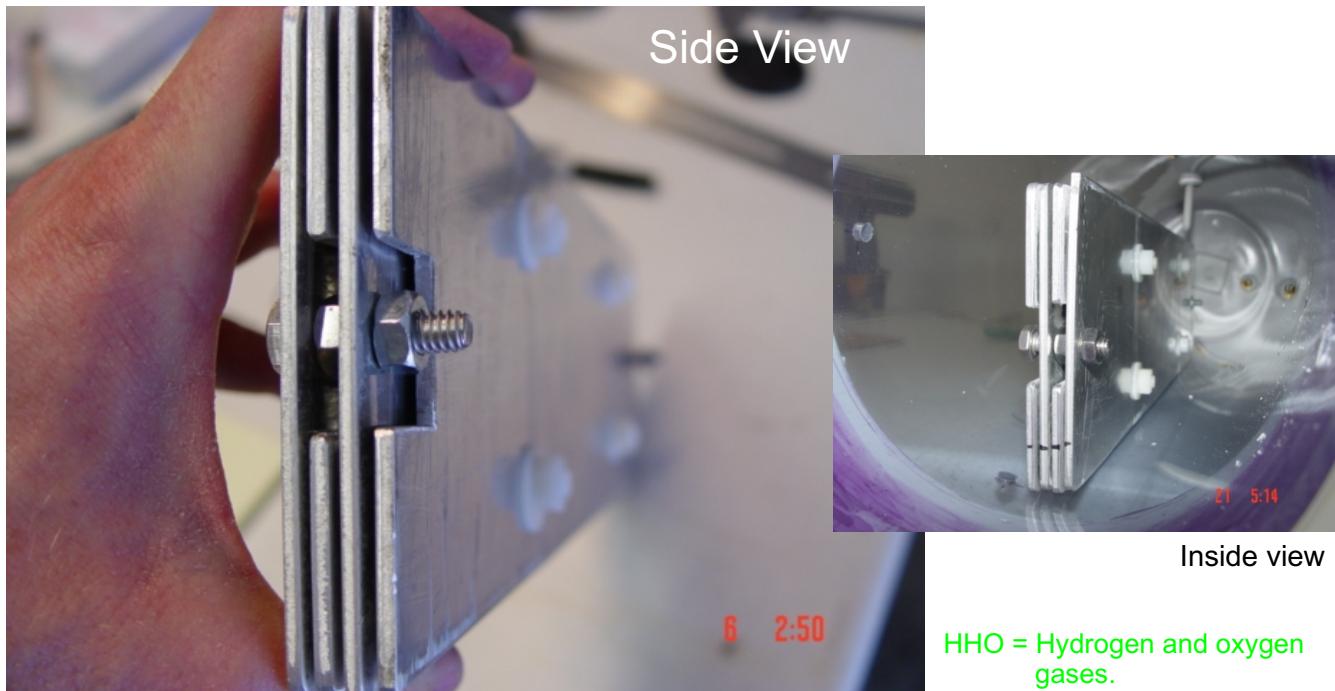
# HHO Generator - Model 500

Our experimental model - which you may like to try as well.

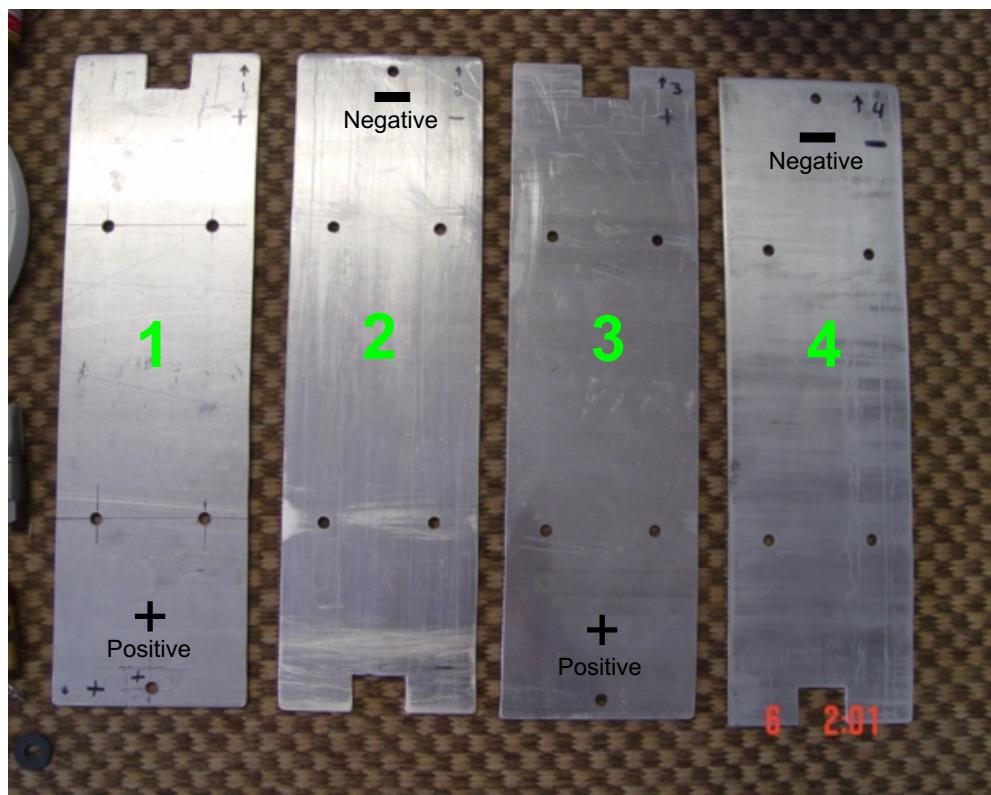


The larger the plate area and the more plates you use, the more hydrogen and oxygen production. You may have to adjust the size of your plates to fit the horsepower size of your gas engine.

## HHO Capacitor Plates or Hydrogen plates



HHO = Hydrogen and oxygen gases.



You can purchase the Stainless Steel at:

**Speedy Metals**  
2505 S. 162nd St  
New Berlin, WI  
53151

**Order Line:**  
**1-866-938-6061**

Ask for the stainless steel department.  
Then tell them you would like to order: # 316 Stainless steel cut to: 5.25 inch's x 14 inch's  
Qty of 4 pieces. Or you can order up to 8 pieces for a thicker HHO cap.

HHO Capacitor Plates - before assembly. Assemble in this order, using the stainless steel nuts and bolts.

## Hydrogen Capacitor Plates

For backyard research.

QTY- 4

Size: 5 1/4" x 14"

**Stainless Steel:**  
# 316 12 gauge  
Finish 2b or other.

1/4" Holes will have  
1/4" bolts going thru them  
So size holes, so bolts  
will be able to fit thru them.

You can purchase the  
Stainless Steel at:

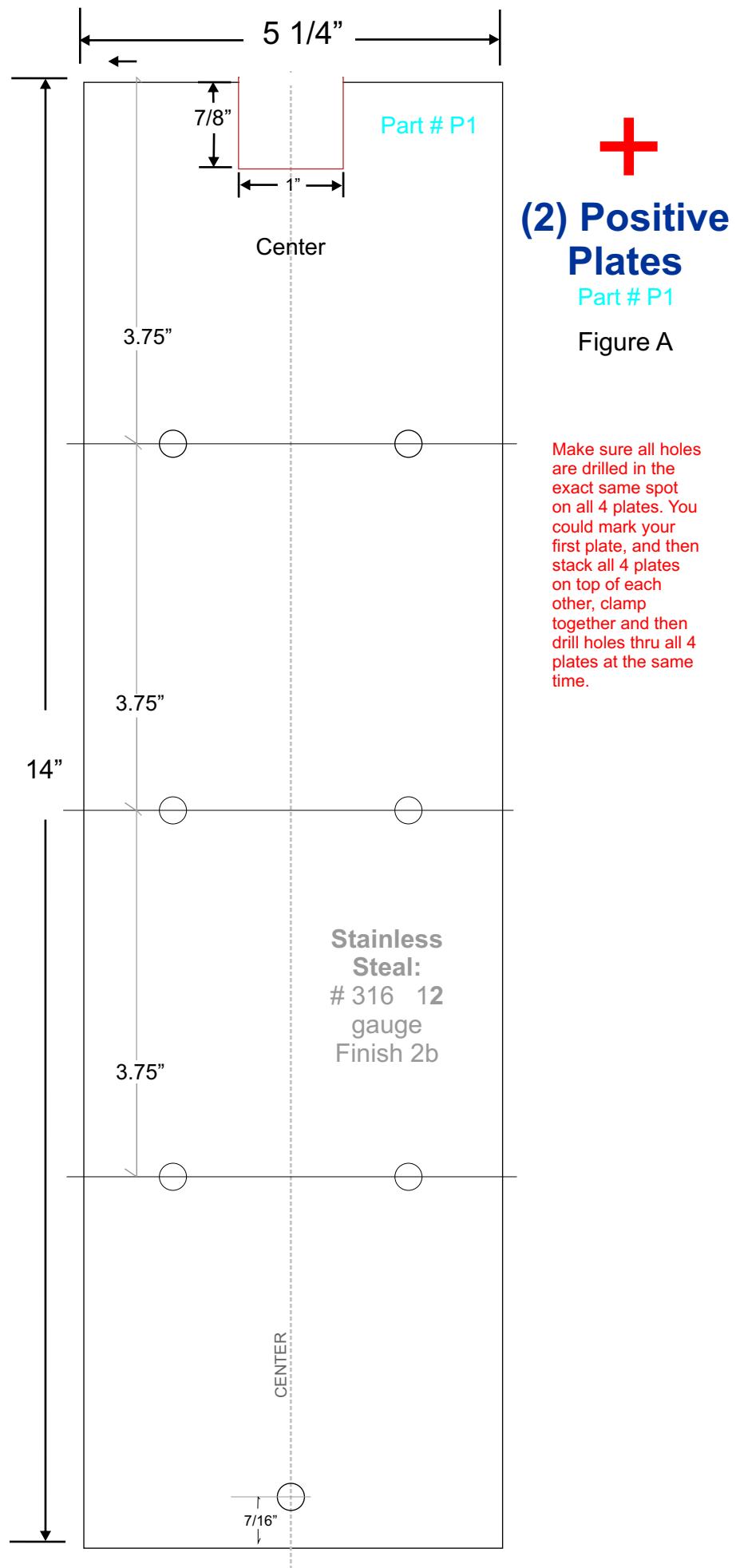
**Speedy Metals LLC**  
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**Order Line: 1-866-938-6061**

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inch's x 14 inch's  
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thicker HHO cap.

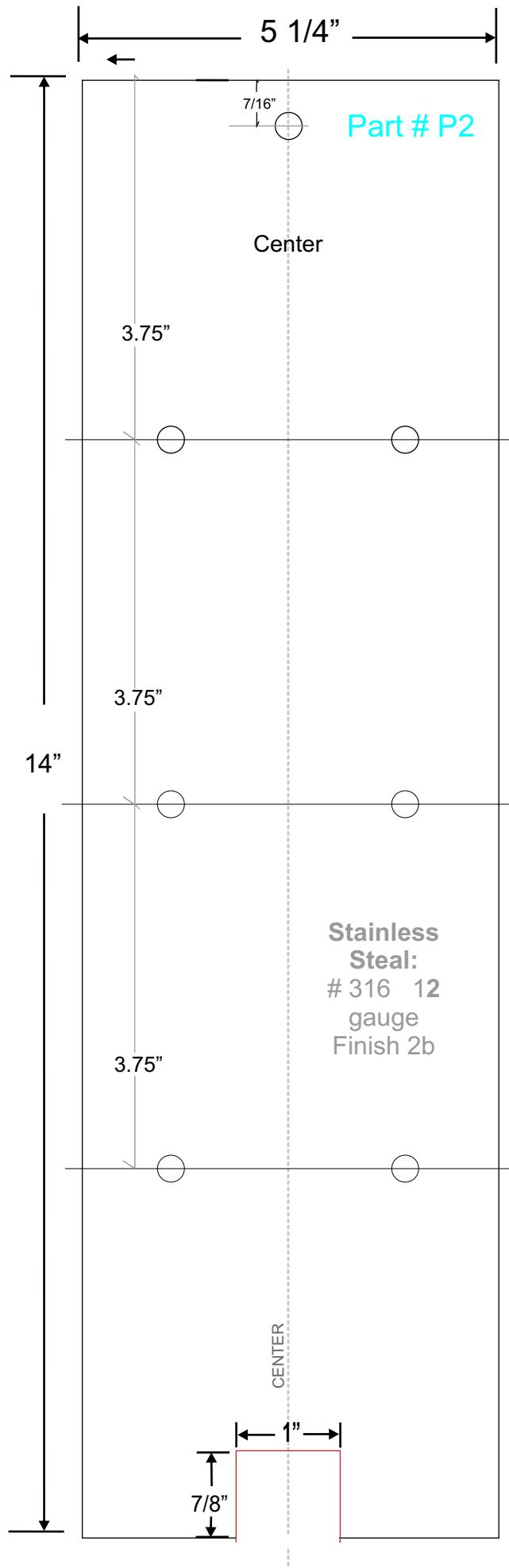
As of July 29 2009  
they charge \$12.46 each with  
a \$10.00 UPS shipping fee.

Once your stainless steel  
arrives, you will need to cut  
and drill as shown in figure A.  
You can use a hand held jig  
saw to cut the small square.  
And a hand drill for the holes.  
Best if you use a drill press.



# Hydrogen Capacitor Plates

Make sure all holes are drilled in the exact same spot on all 4 plates. You could mark your first plate, and then stack all 4 plates on top of each other, clamp them all together and then drill holes through all 4 plates at the same time.



(2) Negative  
Plates  
Part # P2



**FREE ENERGY  
MOTORS & GENERATORS**

[Www.FuellessUSA.com](http://Www.FuellessUSA.com)

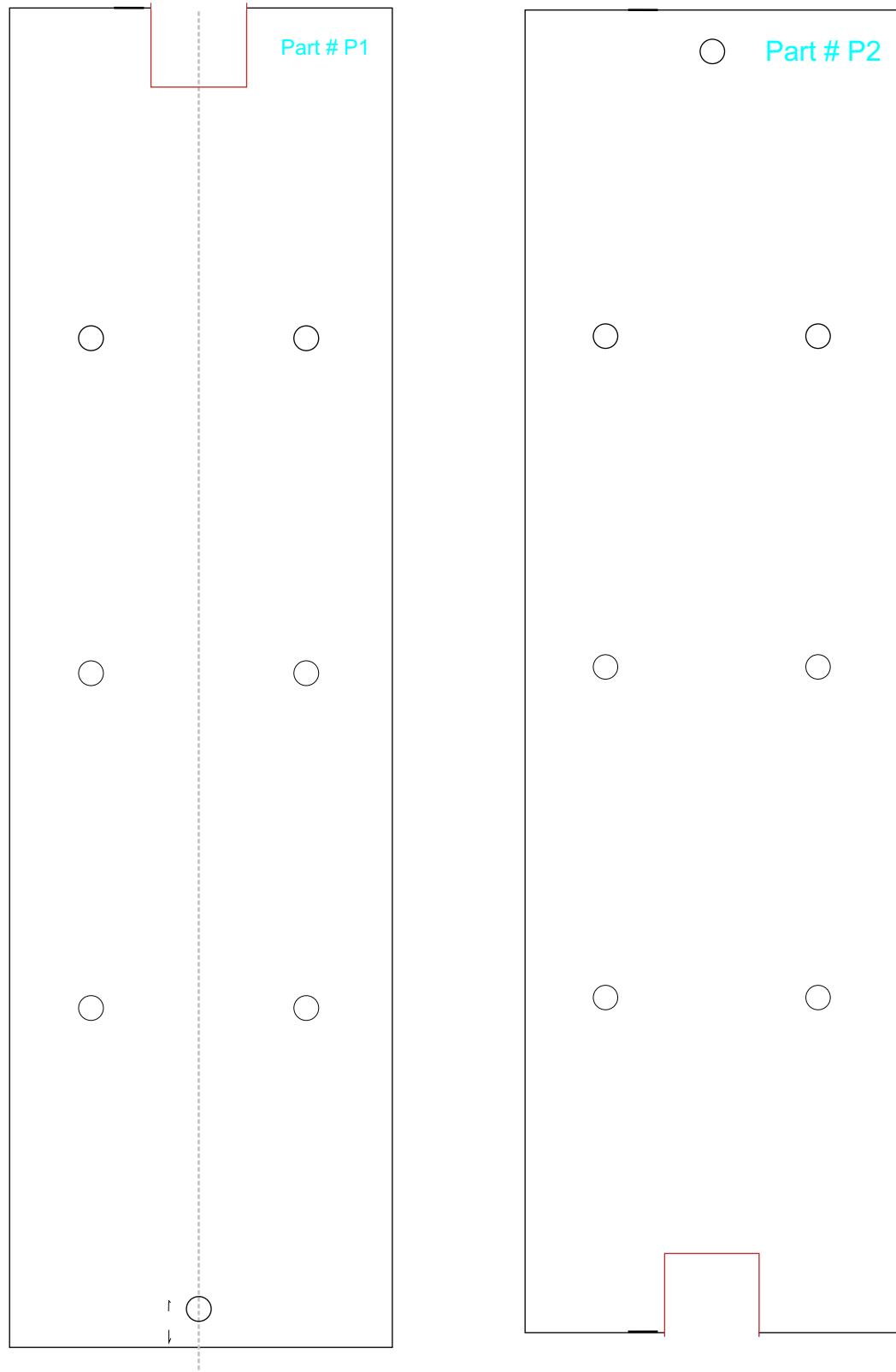
[Www.FuellessPower.com](http://Www.FuellessPower.com)

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The time for alternative energy is NOW!

Creative Science & Research

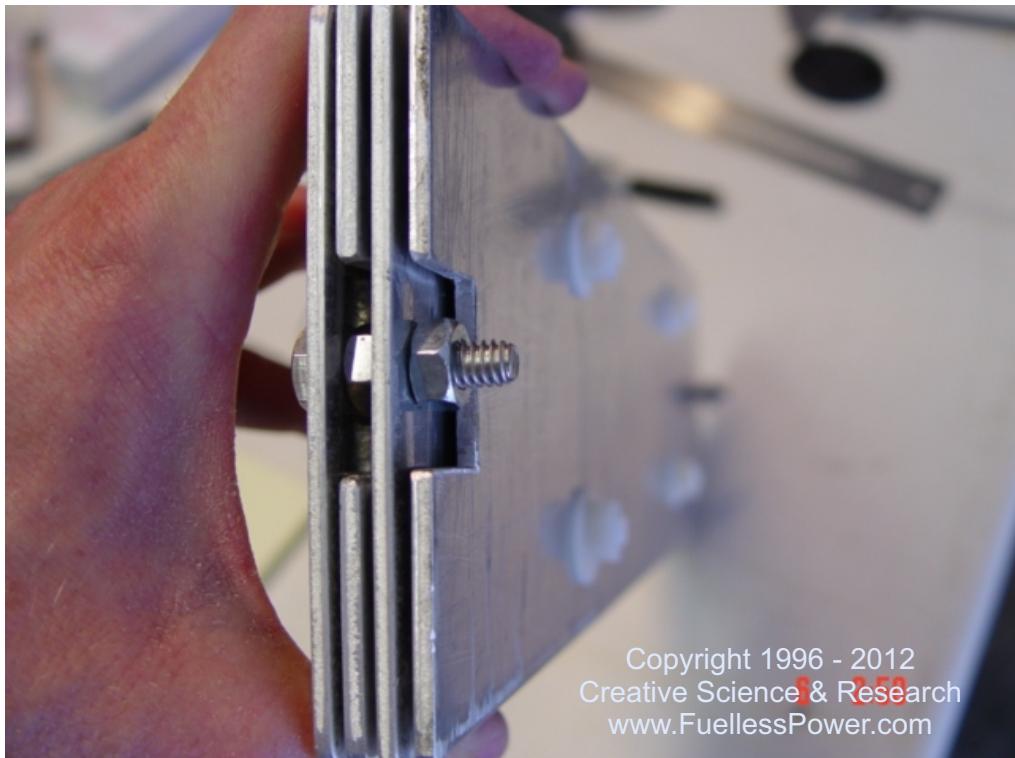




The time for alternative energy is NOW!

# FFWH Fuel From Water

## Hydrogen Capacitor Plates



When you drill the holes for the nylon bolts to go through, make sure all the holes are in the exact same spot on all 4 plates so they will all line up for nylon bolts to go through.



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## FREE ENERGY MOTORS & GENERATORS

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The time for alternative energy is NOW!

# FFWH Fuel From Water

### 316/316L Stainless Steel Sheet

316/316L dual certified stainless sheet is an "18-8" austenitic chromium-nickel steel modified by the addition of molybdenum, which greatly increases the corrosion resistance as well as the mechanical properties at elevated temperatures. 316/316L is non-magnetic in the annealed condition and not hardenable by heat treatment. 316/316L is more resistant to atmospheric and general corrosive conditions than any of the other standard stainless steels. The addition of molybdenum provides an extra measure of corrosion resistance making this grade suitable for applications involving severe corrosive conditions such as use in the chemical industries and marine atmospheres. This grade of stainless may become slightly magnetic when cold worked. 316/316L is sheared to size or can be cut into shapes or rings on Speedy Metals High Definition Plasma cutter.

### APPLICATIONS

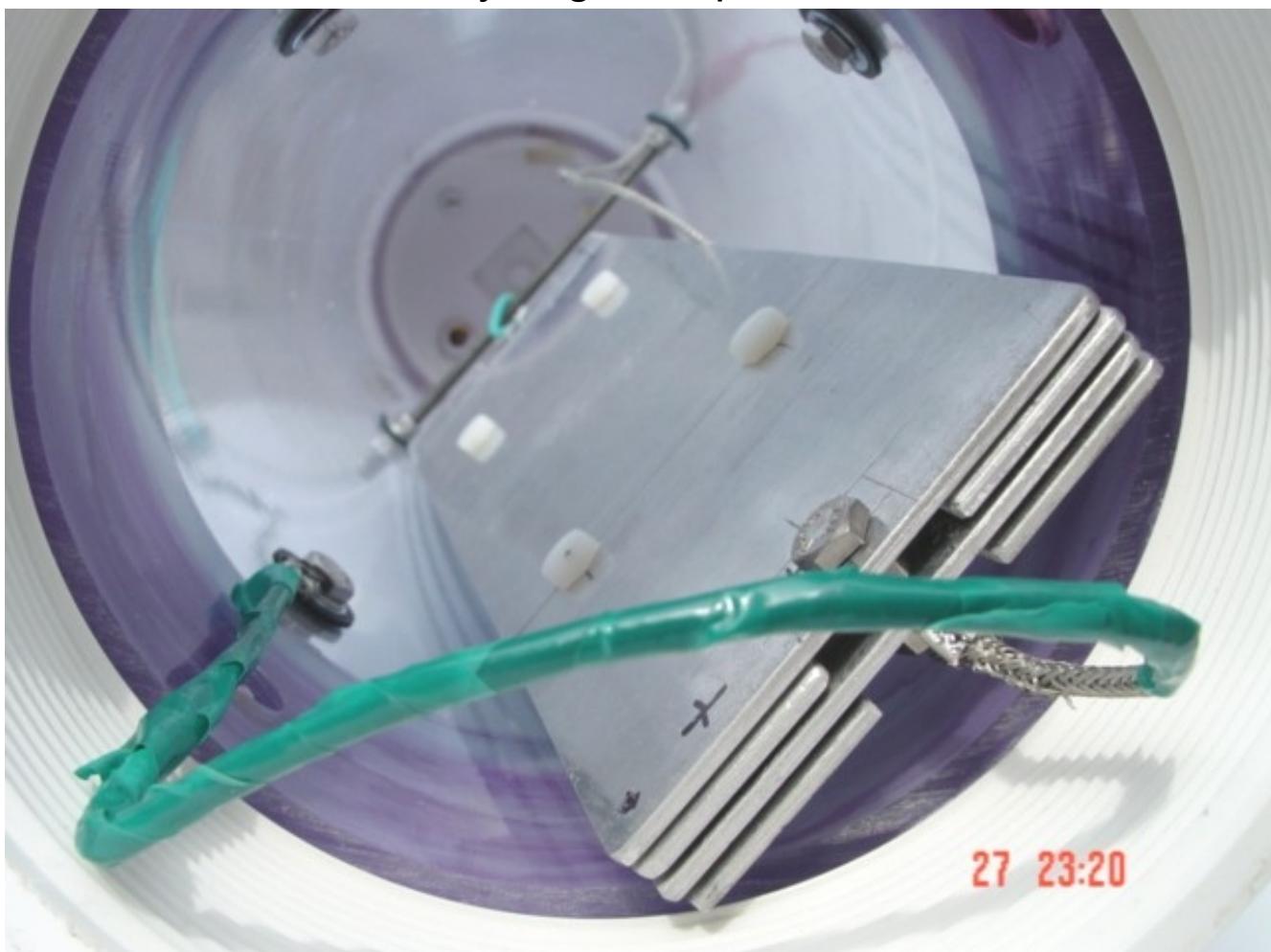
316/316L is used extensively for paper pulp handling equipment, process equipment for producing photographic chemicals, inks, rayon, rubber, textile bleaches and dyestuffs and high temperature equipment. Since 316/316L has good cold forming and drawing properties, it is an outstanding stainless steel for a large number of applications. Manufactured by the electri-furnace process, 316/316L meets the exacting standards of the aircraft industry. Widely used in the chemical industry. Used in the manufacture of pharmaceuticals in order to avoid excessive metallic contamination, medical instruments, food preparation equipment. Because 316/316L possesses the highest creep and tensile strengths at elevated temperatures of any of the more commonly used stainless steels, it finds extensive use where the combination of high strength and good corrosion resistance at elevated temperatures is required.

### MACHINEABILITY AND WELDABILITY

Machinability is rated at 36% of B1112. Average cutting speed 60 ft/min. Easily welded by all commercial processes except forge or hammer welding. Annealing is recommended after forging to maintain maximum corrosion resistance.

316/316L can be forged between 2100°-2300° F. Do not forge below 1700° F.

## Another View Of The Hydrogen Capacitor Plates



Bottom View photo's of the HHO cap or Hydrogen capacitor plates. The plates should be made out of # 316 stainless steel. You can then use tap water or add a small amount of salt or other to help speed up the separation process and produce more HHO. We had a customer that used the free energy back EMF from our Fuelless Engine to produce the HHO from the HHO generator. Much more high efficient - much less amperage!

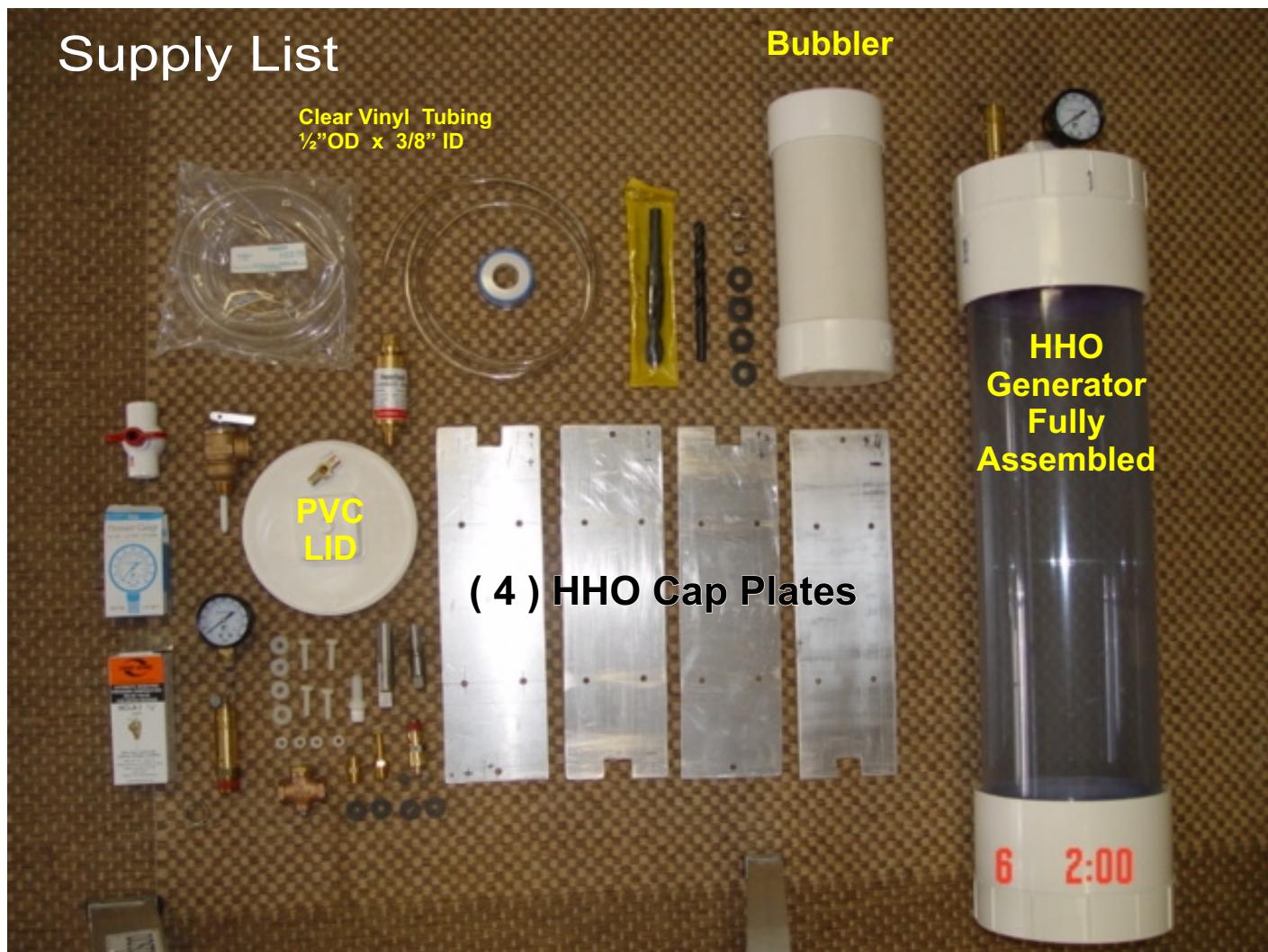
Notice: for lab demo purposes the photo shows us using 1/8" aluminum plates. Aluminum is not well for long term use. It gets the water to dirty to fast.

HHO = Hydrogen and Oxygen gases ( atoms )

### **WARNING!**

**HHO is highly Flammable! Keep away from sparks and open flames!**

## Supply List

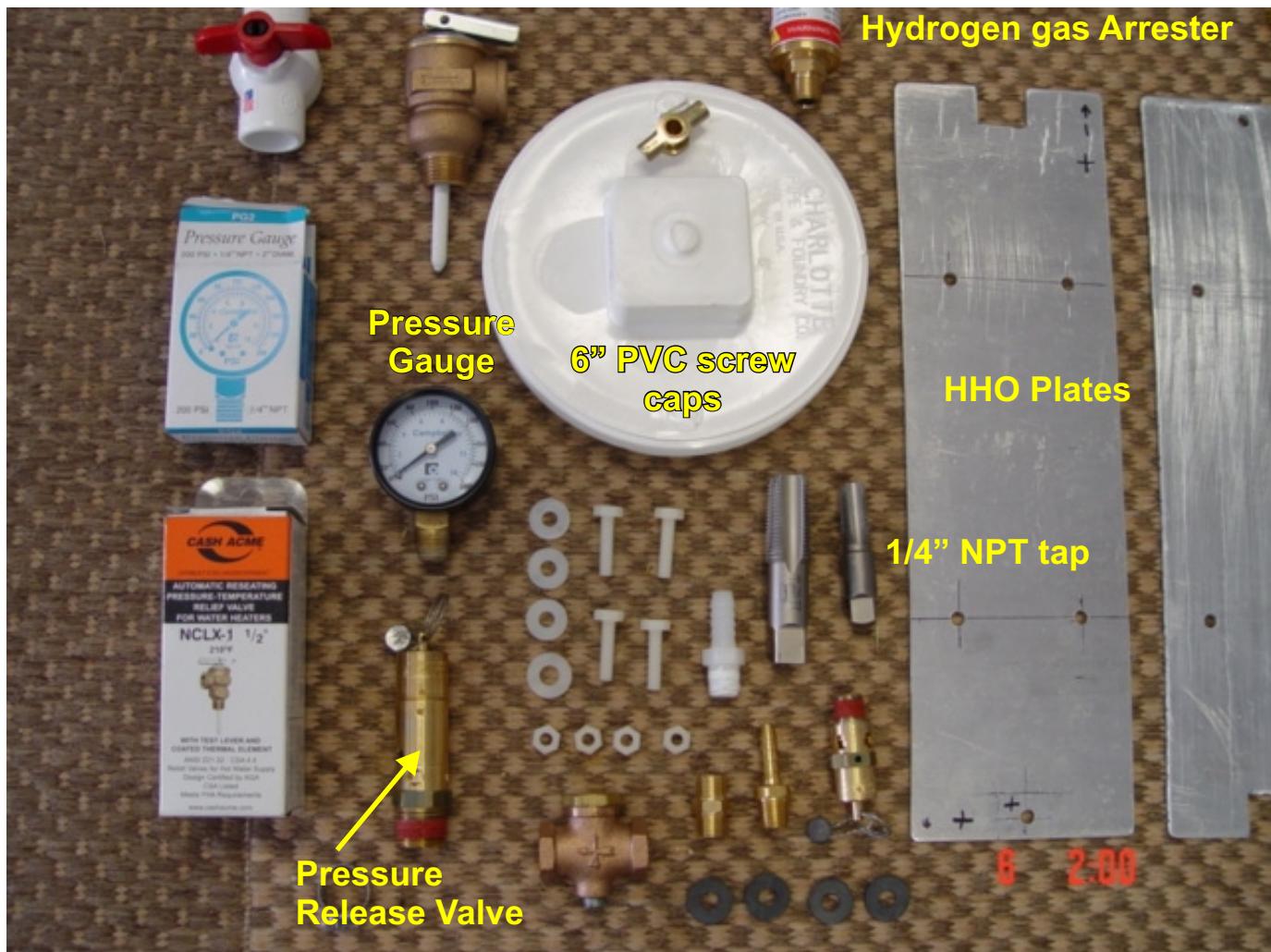


- ( Qty - 8 ) Rubber washer 1/4" ID
- ( Qty- 4 ) HHO Cap Plates ( hydrogen )
- ( Qty - 2 ) 6" PVC screw lid caps
- ( Qty - 1 ) Clear Vinyl Tubing 1/2"OD x 3/8" ID
- ( Qty - 1 ) 1/2" PVC on / off valve
- ( Qty - 1 ) 1/2"PVC pipe x 3" length?
- ( Qty - 1 ) Thread tape - white

Qty 1  
6 inch  
x 24.5  
inch  
Clear  
PVC



For test purposes only!



- ( Qty - 1 ) Pressure Gauge PG2 200 psi 1/4" NPT 2" diameter CAMPBELL
- ( Qty- 4 ) HHO Cap Plates ( hydrogen )
- ( Qty - 2 ) 6" PVC screw lid caps
- ( Qty - 1 ) Clear Vinyl Tubing 1/2"OD x 3/8" ID
- ( Qty - 1 ) 1/2" PVC on / off valve
- ( Qty - 1 ) 1/2"PVC pipe x 3" length?
- ( Qty - 1 ) Thread tape - white



## OPTIONAL Supplier - Pressure Relief Valve

[Http://www.grainger.com/Grainger/items/4ZK10](http://www.grainger.com/Grainger/items/4ZK10)

Adjustable Relief Valve, Adjustment Range 125 to 300 PSI,  
NPT 1/4 Inch, Maximum Temperature 200 Degrees Fahrenheit,  
Height 1.75 Inches, Width 0.79 Inch, Brass Body

Grainger Item # 4ZK10  
Cost \$21.27  
Brand: SPEEDAIRE BY DAYTON

NPT ( in ) 1/4

Max. Pressure (PSI) 300  
Max. Temp. (F) 200  
Adjustment Range (PSI) 125 - 300

Height (In.) 1.75"  
Width (In.) 0.79



Pneumatic Accessories  
Miniature Adjustable Pressure Relief Valve  
Use in low-volume air tanks to retard excessive pressure.

**Grainger Item # 6D195**

Adjustable Relief Valve, MNPT Inlet 1/4 In, Flow Capacity 80 CFM, Pressure Range 25 to 200 PSI, Max Temp 250 F, Brass Body Material, Rubber Seal Material

Adjustable Relief Valve, MNPT Inlet 1/4 In, Flow Capacity 80 CFM, Pressure Range 25 to 200 PSI, Max Temp 250 F, Brass Body Material, Rubber Seal Material, Stainless Steel Spring Material, Hex 9/16 In, Length 1 9/16 In, Versatile Relief Valve Offers High Flow Rates and is Easily Adjusted to Suit Individual Applications, Not ASME Approved, Includes 4 Color Coded Springs

\$4.89



# Water Heater Pressure Relief Valve

May work as well as long as you keep the valve under water level.

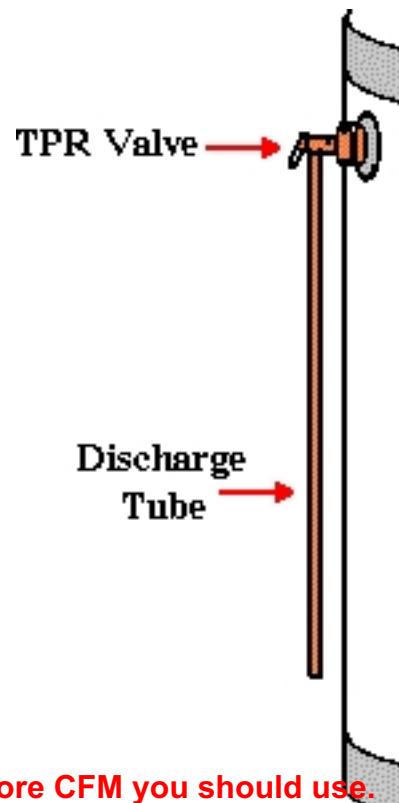
The bigger the CFM or diameter the more pressure flow can go thru in case of explosion.

1/4" may be too small for CFM release.

The name is Temperature Pressure Relief Valve (TPR valve). This safety valve releases water (and thus relieves pressure) if either the temperature or pressure in the tank gets too high. These valves are very important. Water heaters can become bombs if the pressure gets too high and these valves fail to work.

TPR valve set point (about 120 psi)

**The more CFM the better! The larger the fuel cell the more CFM you should use.**



## Grainger Item # 4TK23

ASME Hard Seat Air Safety Valve, NPT  
Size (M) 1/2 Inch, Preset Pressure Setting  
125 PSI, Rated Flow @ Set Pressure 266 CFM  
A 1/2" pipe Tap is needed as well as a 45/64" drill bit.

Brand CDI CONTROL DEVICES

Mfr. Model #SN50-1A125

ASME Hard-Seat Air Safety Valves Preset pressure limit is tested and sealed at the factory. Premium hard-seat valves are built to ASME standards, and are National Board Certified. Lead seal allows visual detection of tampering. Brass body, stainless steel ball on brass seat, and stainless steel spring. Maximum temperature: 350 DegreeF. External threads coated with Loctite(R) Vibra-Seal(R) 516 dry type thread sealant.



**\$17.99**

1/2"NPT Inlet  
266 cfm



**Optional  
2nd valve**

1/4" NPT Inlet  
98 CFM  
**\$12.79**

[Http://www.oxyfuelsafety.com/EZ\\_Displib\\_Item.aspx?ID=3585](http://www.oxyfuelsafety.com/EZ_Displib_Item.aspx?ID=3585)

## Hydrogen FlashBack Arrestor

Screenshot of a web browser displaying the product page for the SuperFlash DG91NH Hydrogen Flashback Arrestor.

The URL in the address bar is [http://www.oxyfuelsafety.com/EZ\\_Displib\\_Item.aspx?ID=3585](http://www.oxyfuelsafety.com/EZ_Displib_Item.aspx?ID=3585).

The page header includes links for File, Edit, View, Favorites, Tools, Help, AVG (Antivirus), and a search bar.

The main content area shows the SuperFlash logo and a banner for "SuperFlash COMPRESSED GAS EQUIPMENT".

The product listing for item 0701-3093 is shown, featuring a large image of the DG91NH arrestor. The product details are:

- Model: DG91NH
- ISO 5175: EN 730 NV F A T
- ACETYLENE: 15 PSIG/1.0 BAR
- MPS-GAS: 170 PSIG/12 BAR
- HYDROGEN: 142 PSIG/10 BAR

A red warning label at the bottom of the product image reads: "WARNING: PLEASE READ INSTRUCTIONS BEFORE USE".

The product price is \$179.02.

The "Add To Cart" button is located below the product details.

The product description states: "Flashback Arrestor for Regulator and Point of Supply, Model DG91NH high flow capacity flashback arrestors for Hydrogen can easily be installed on the outlet fitting of most regulators and gas supply points. They help meet ANSI Z49.1:2005, OSHA, and NFPA safety requirements and help protect against the most common causes of accidents such as reverse gas flow, flashback, and hose burn backs. Each DG91N is 100% tested with actual flashbacks and have built in 100 micron inlet filters, reverse flow check valves, flame barriers, and thermal cut off. Inlet: 9/16" UNF Female LH x Outlet: 9/16" UNF Male LH, Hydrogen Service. Model: DG91NH".

The footer of the page includes links for Home, News, Links, Contact Us, and Search Products.



Supplier contact:

Free Energy News  
**GO GREEN!**  
www.Fuelless.com

# Airgas

Www.airgas.com

Direct link to Airgas flash arrestors [Http://www.airgas.com/browse/product.aspx?Msg=RecID&reclds=314990](http://www.airgas.com/browse/product.aspx?Msg=RecID&reclds=314990)

Airgas 1- 866-924-7427 Airgas Safety: 1-800-827-2338 ( Ask for a dealer near you USA )

Technical information: 1-800 - 939 - 5711 Airgas - Taylor, South Carolina

Specialty Gas Equipment, Misc.

Airgas - Louisville, KY USA  
Phone: 1-502-456-5429

## HYDROGEN

Flash Arrestor Fuel Gas 1/4 FNPT X 1/4 Fnpt

Brass - Cost \$156.00  
Stainless Steel - Cost \$505.58



Not recommended for HHO mix. Use Hydrogen ONLY!

Part Number: Y331FA44

Airgas flash arrestors provide 3-way protection to prevent flashback of fuel gas and oxygen. A built-in check valve stops reverse gas back flow. The flash arrestor diverts the flashback flame into three feet of tubing where the heat from any possible explosion is absorbed and resulting fire may be extinguished.

The shockwave preceding the flashback flame closes and locks the flash arrestor shutoff valve, thus eliminating gas feeding to any residual sparks or flame. Airgas flash arrestors comply with relevant OSHA and NFPA codes

Hydrogen: Maximum Service pressure 50 psig. Best to purchase a flashback arrestor rated at 1 - 140 psi, if you need to run a car with it. 50 psi is for small engines and is great for flame torches as well as water to fuel research. The cracking point is 1 psi.

Body: Brass - Seat: Butyle Rubber - O-Rings: Silicon Base Rubber - Internal Parts: Brass and Steel.

OXYGEN Flash Arrestor Oxygen Gas Connections: 9/16" - 18 RHF x 9/16" RHM Brass: Cost \$156.00



Part Number: Y33-1FARH

An oxygen flash arrester should also be used for the oxygen line. If producing hydrogen and oxygen in the same line you maybe able to use just the hydrogen arrestor. Ask **Airgas.com**. Water fuel cells have 2 different designs to choose from, 1. Hydrogen and oxygen separartor, or 2. Hydrogen and oxygen mixed together and outputed in the same one way tube.

**NOTICE:** Also check [www.youtube.com](http://www.youtube.com) Keywords: HHO flashback arrester or hydrogen flashback arresters. It may be possible to make your own.



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# FFWH Fuel From Water

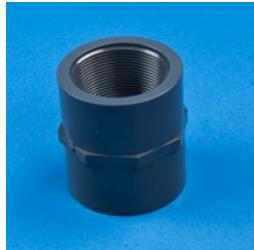


Drill Point 118 Deg, Fractional Size 45/64 In, Decimal Equivalent 0.7031, Flute Length 3 1/8 In, Overall Length 6 In, Shank Type Round, Shank Dia 1/2 In

Grainger Item # 1P310

This is for the 1/2 pipe tap and Safety Valve

**For high temp plastics try:**



You could try using: PVC Schedule 80,  
it has a 140 deg F rating

**TDI PLASTICS**

Copy and past this link into your browser

[Http://tdiplastics.com/thermallyconductive.htm](http://tdiplastics.com/thermallyconductive.htm)

Phone: 1-361-939-9898

**WARNING!**

Avoid exposure to PVC & Phthalates in  
plastic, it is harmful to your health!  
( when burnt, heated or cut with fine saw ).



The time for alternative energy is NOW!

Parts or supplies needed:

High Carbon Steel Taper Pipe Tape

1/4" 18NPT Part # 8203 18 threads per inch.  
Company IRWIN HANSON Need a 7/16" dril bit





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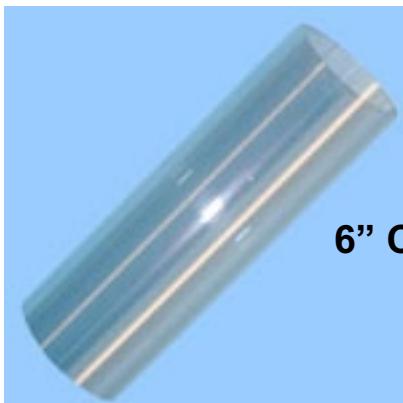
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**6" Clear PVC pipe**



## Short term Clear PVC Suppliers, for lab use.

### Harvel Clear™ Rigid PVC Pipe

The temp range is 33°F to 140° F

[Http://www.usplastic.com](http://www.usplastic.com)



**6" Clear Rigid Schedule 40 PVC Pipe**

**Item No.: 34113**

1390 Neubrecht Rd. Lima, Ohio 45801-3196 Phone: **1-800-809-4217** Fax: 1-800-854-5498

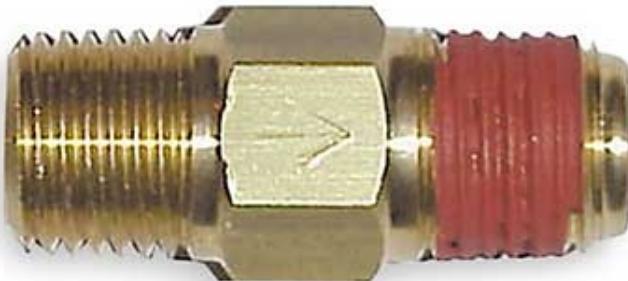
Also see: [Http://www.clearpvcpipe.com/](http://www.clearpvcpipe.com/)



1265 Mount Vernon Rd.  
Lithia Springs, GA 30122    Toll Free: **1-888-941-3030** Ext. 127

Local:  
770-941-3030    Fax: 770-739-7549    Email [sales@alscoind.com](mailto:sales@alscoind.com)

You may also need a one way check valve in line of the HHO output.



Compact Check Valve, NPT Inlet (M) 1/4 Inch, NPT Outlet (M) 1/4 Inch, Hex Size 9/16 Inch, Length 1.31 Inches

Grainger Item # 6D914

COST: \$7.99 each

Inlet NPT 1/4"

Max Pressure 250 psi

## Hot Water Tank Pressure Relief Valves

May work very well for Hydrogen or HHO Fuel cells 4" or more in diameter, with a large gallon capacity of water. If an explosion did take place within the Fuel cell, the exploding gases would force pressure in the Fuels water tank area, which should exceed 125 psi, then forcing the relief valve to open and pouring out water. This should keep the tank from blowing up and causing injury. ( But not guaranteed. ) should work well with our 6" PVC clear model.

### Temperature and Pressure Relief Valve

A safety feature of the hot water heater includes the pressure relief valve and discharge pipe. It operates like the radiator cap on your car. The purpose of this valve is to relieve excessive temperature or pressure build up inside the tank if it approaches the limits of the tank's safe design range. This valve is located on top of the tank and often is threaded directly into the tank top itself. To test the valve lift up on the handle slightly and hot water should discharge out of the overflow pipe.





Cheap Stainless Steel Supplier

1-866-938-6061

Www.speedymetals.com

[Http://www.speedymetals.com/c-8279-2-finish.aspx](http://www.speedymetals.com/c-8279-2-finish.aspx)

## Stainless Steel Information: 304/304L Stainless Steel Sheet

304/304L dual certified stainless sheet is a very low carbon "18-8" austenitic chromium-nickel steel with good corrosion resistance and superior resistance to intergranular corrosion following welding or stress relieving. It is a flat rolled product produced by continuous mill rolling. The low carbon content limits the formation of harmful carbides to such an extent that this grade may be safely used for most operations of welded construction, and where the service temperature is limited to 800° F. It is non-magnetic in the annealed condition and not hardenable by heat treatment. Both hardness and tensile strength can be increased by cold working, which may cause slight magnetism. The dual certified 304/304L sheet meets specifications for both 304 and 304L stainless steel, and may be interchanged and used safely for either grades application. 304/304L stainless sheet is available in the common 2B finish (cold rolled on polished rolls, annealed, pickled, and skin passed on polished rolls), and #4 finish (polished with fine abrasive finish, giving a "brushed" look), and is sheared to size for rectangular and square shapes, or can be supplied in rounds, rings, or shapes on our Speedy Metals high definition plasma cutter.

### APPLICATIONS

304/304L is used almost exclusively for parts requiring machining, welding, grinding, or polishing where good corrosion resistance is also required. It is a good general all-purpose stainless grade. Good in corrosive environments as in paper and chemical industries and cryogenic services. Used where corrosion resistance and good mechanical properties are primary requirements. 304/304L is widely accepted in such industries as dairy, beverage, and other food industries where the highest degree of sanitation and cleanliness is of prime importance. Parts for handling acetic, nitric, and citric acids, organic and inorganic chemicals, dyestuffs, crude and refined oils, etc., are fabricated from this material. Because of its lack of magnetism it is highly desirable for instruments. It is also widely used for architectural trim. 304 sheets are used in applications where corrosion resistance is required, but elevated temperatures are not involved. 304/304L finds particular use in applications requiring welding. 304/304L has good drawing, forming, and stamping properties.

### MACHINEABILITY AND WELDABILITY

Machinability is rated at 45% of B1112. Average cutting speed 75 ft/min. Easily welded by all commercial processes except forge or hammer welding. The resultant weld has good toughness and ductility. Annealing is recommended after forging to maintain maximum corrosion resistance. 304/304L can be forged between 2100°-2350° F. Do not forge below 1700° F.

### HEAT TREATING

304/304L is not hardenable by heat treatment. Cold working increases tensile strength and hardness. Annealing range is between 1850° and 2050°F. Cool rapidly. Water should be used for heavier sections; air for lighter sections. The stress relieving range is between 400° and

## HHO Generator Model 501

This HHO Generator uses a stainless steel long bolt through the center of the clear PVC pipe. The HHO plates then hang in the center of the bolt. This device was designed to produce hydrogen and oxygen from water, at the same time.

### SAFETY FIRST!

A hydrogen flash back arrester may or may not be that safe for both gases. Best to use both hydrogen flash back arrester and a bubblier water tank. This HHO generator is designed to run small 120 VAC gas generators, or a lawn mower engine connected to a car alternator (battery to inverter method). If this design is not producing enough gas for your needs, then you may want to make the plates bigger. Adding plates more also help. We are using PVC for short term runs only. For long term use, a high temp material should be used.

HHO Cap Plates  
Water Molecule Separator

12 VDC Input  
Negative



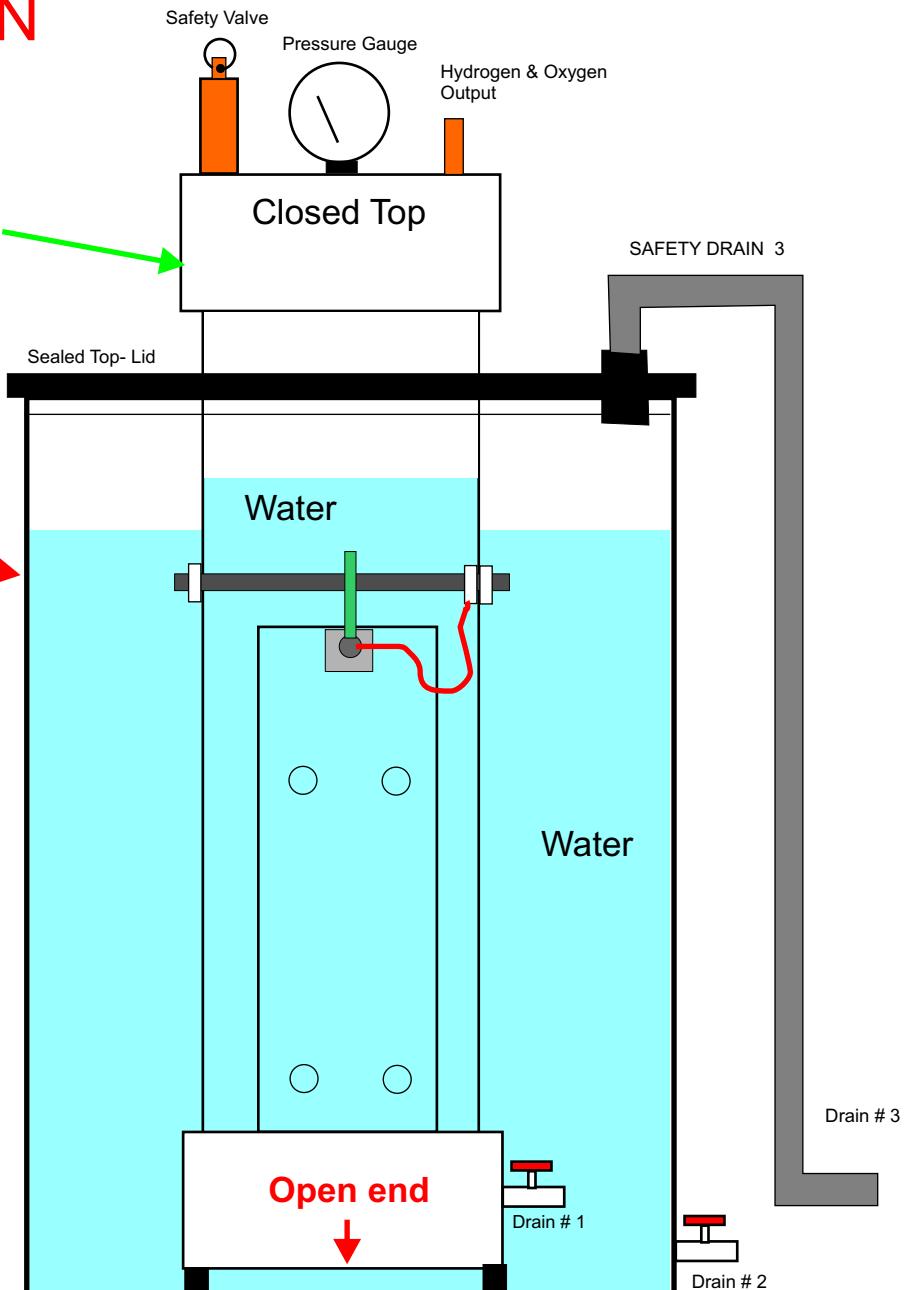
# SAFETY - DESIGN SUGGESTIONS

## HHO Generator

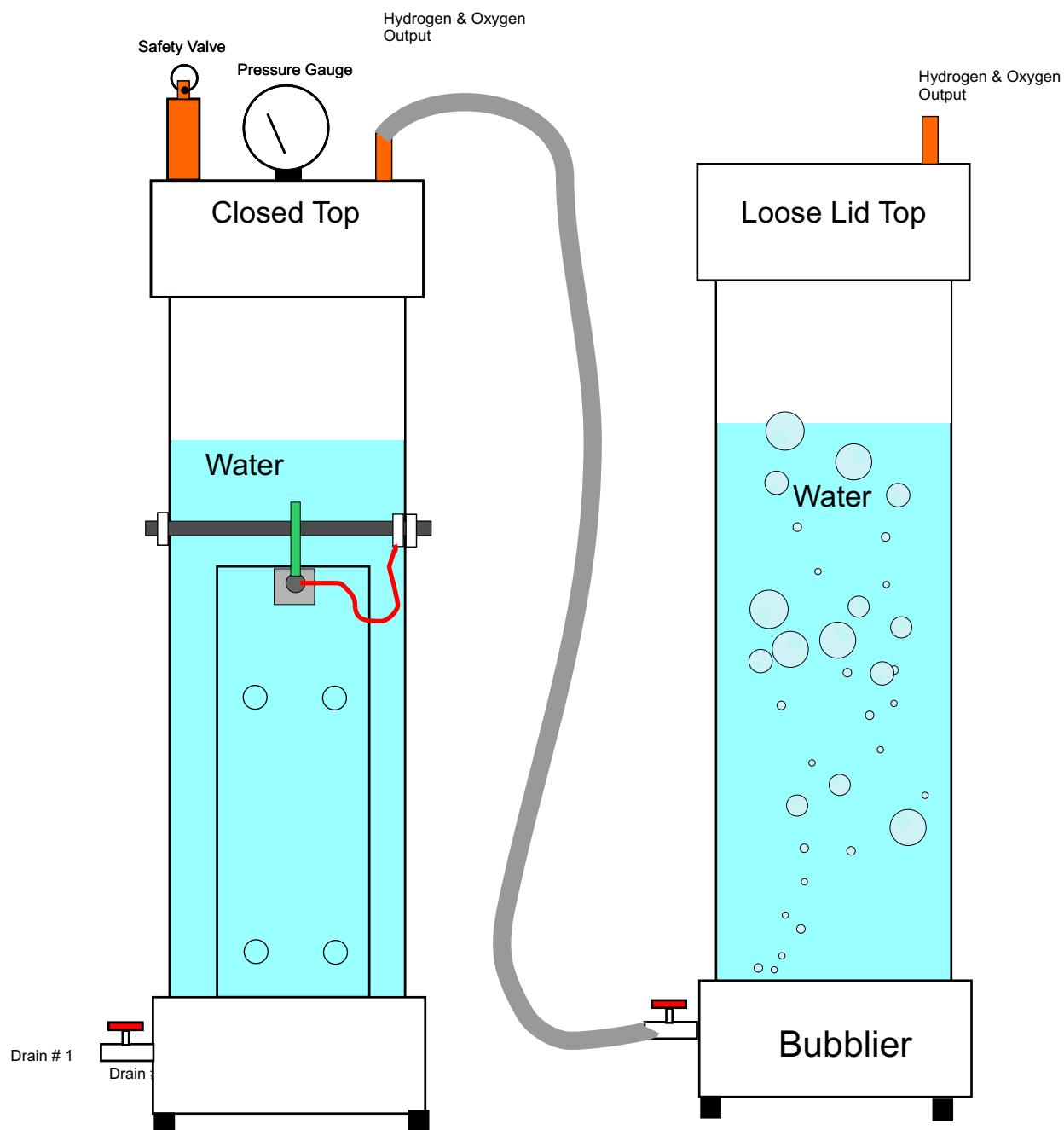
Optional  
Plastic  
Safety  
Container

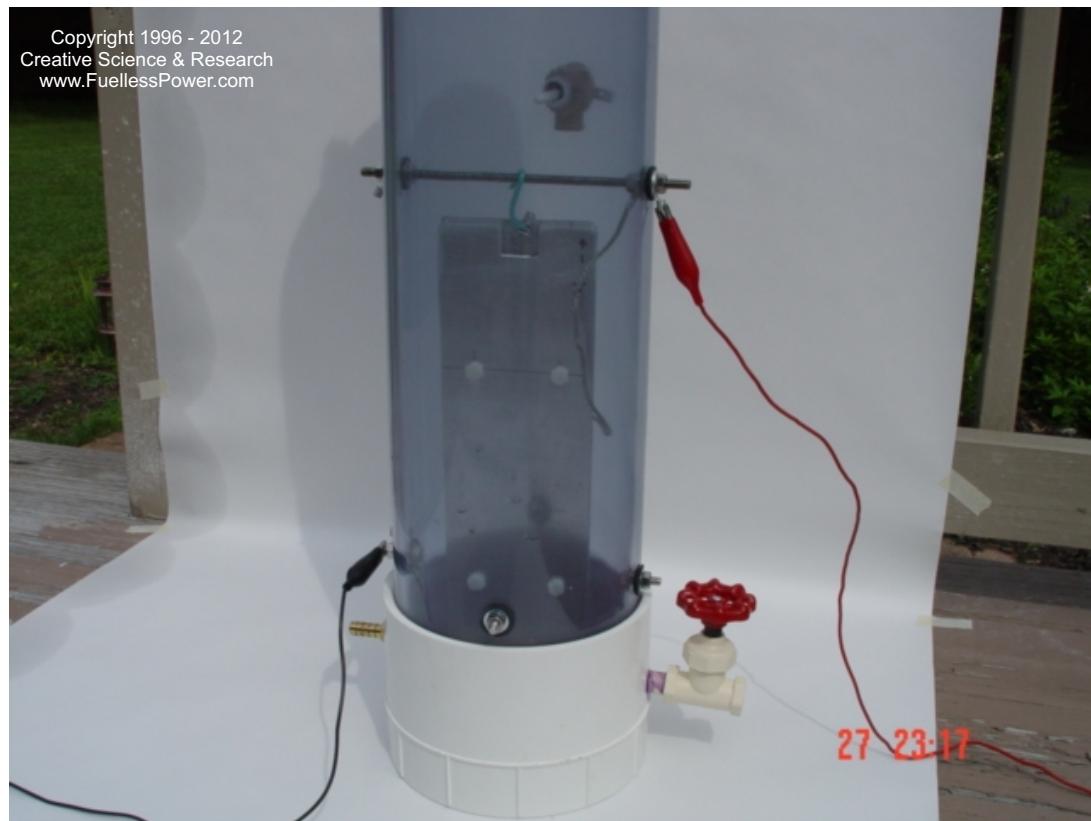
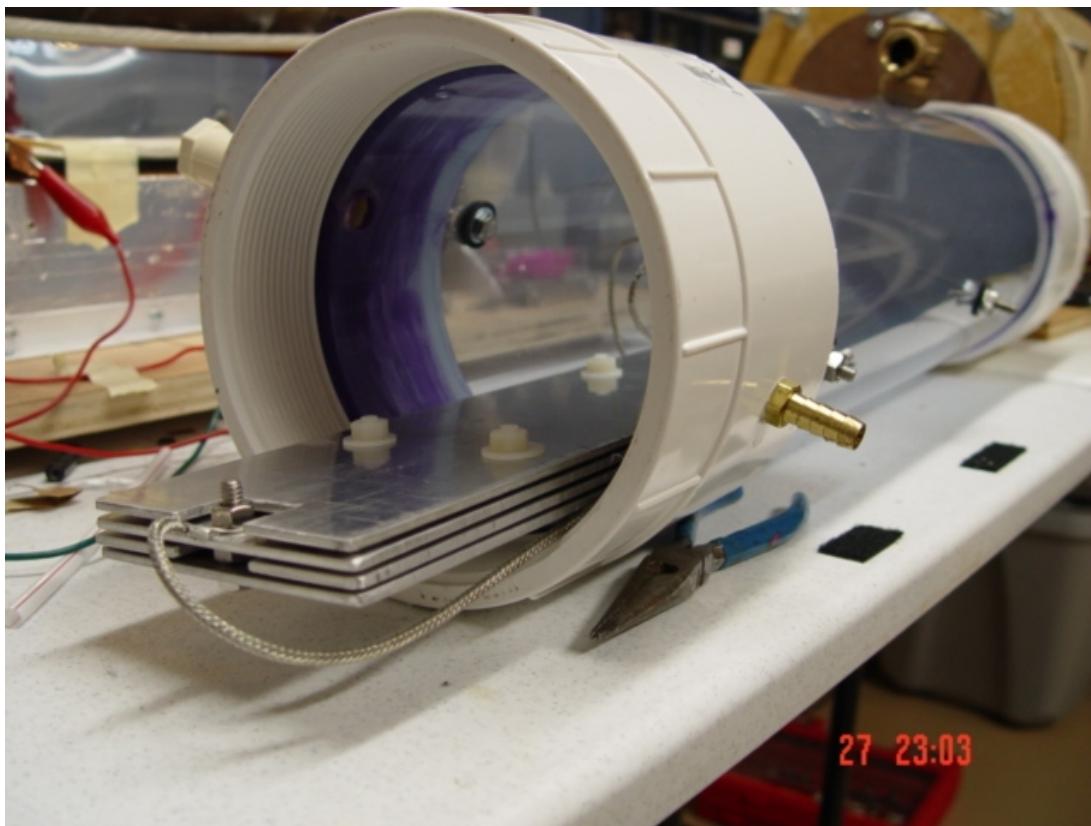
If a flash back does occur, the pressure from the explosion should push the HHO generator up and out of the container or push the water up and out of the HHO container as well as the outside safety container. You may want to use bungee cords to keep the HHO container in place, so it will not move up and out of the outer container. Or try using a lid with a safety drain. This is to prevent water from splashing everywhere. You want the water to escape from the open end bottom of the HHO generator in case of an explosion.

NOTE: Our Fuelless Engine motors are much safer, you may want to consider these plans, order # 362-RC350.



Set the entire HHO generator into a plastic container of water. This should all be placed in a safe shed or outside shelter away from your house, play area etc... Hydrogen and oxygen can be safe if safety is put first. Study all safety instructions. Make sure area is well ventilated incase of leaks. See internet <http://www.hydrogenandfuelcellsafety.info/> Or Google keywords, hydrogen safety. The bottom of the HHO generator tube is open ended ( we have yet to try this but it should work ). You may have to adjust the water height of the plastic container so water will stay in the HHO generator. If this does not work, then simply cap the end of the PVC HHO tube, there are two safety pressure valves that should work well.







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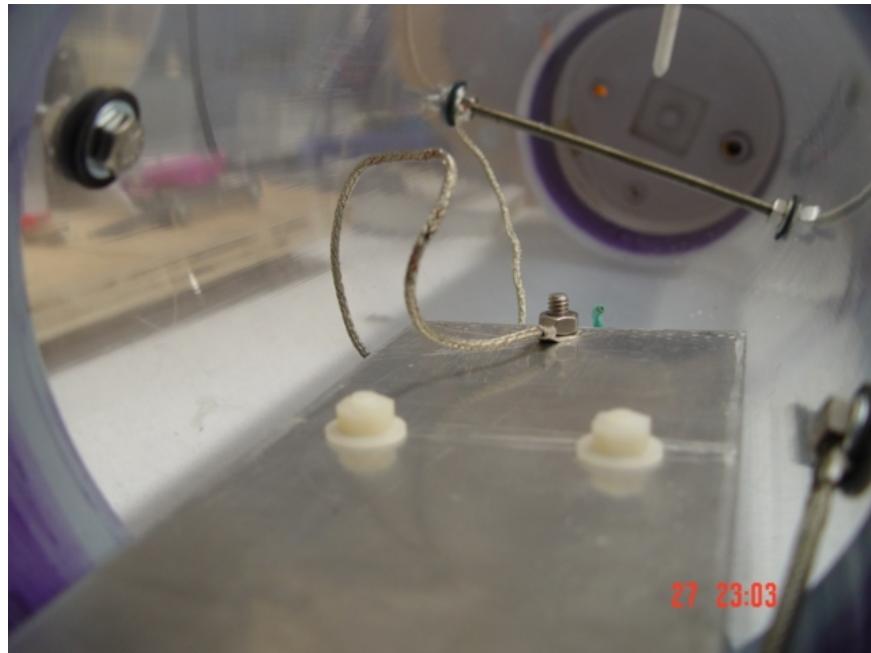
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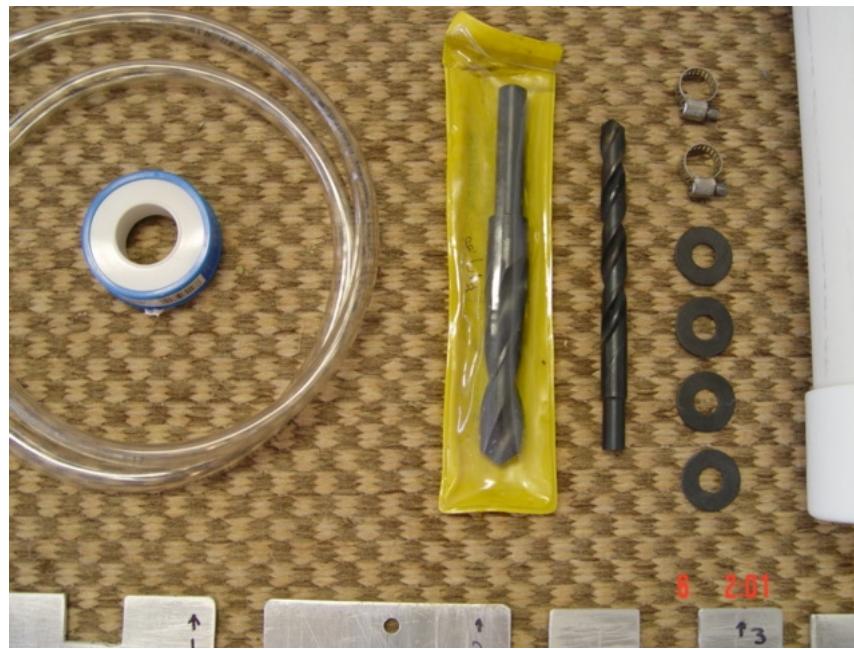


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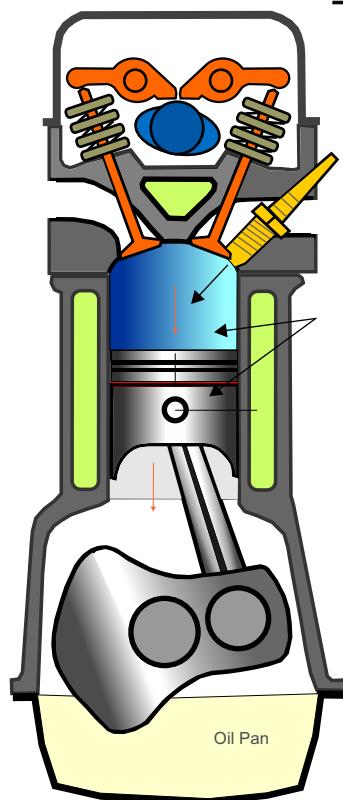




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## PVC Pipe HHO Method As A Gas Additive



## Example of a Small Hydrogen Fuel Cell

This water fuel cell is using hydrogen as an additive to boost the milage and produce cleaner emissions. It is a very easy process, and is easy to hook up to a non-fuel injected car. For reasons beyond our control, these plans are not step by step on how to hook up a fuel cell to a car. The US Patent in our Fuel from water part 2, does show you a bit more how to do that if you study it carefully, or a automotive mechanic should be able to help you.

Hydro car conversions are now being done successfully all over the world, but our Fuelless Engine - free energy electric motor is by far, more high efficient than using water as a fuel. The plans are step by step in helping you build our free energy motor. Hundreds of people have already built our Fuelless Engine motor, and in the privacy of their own homes.

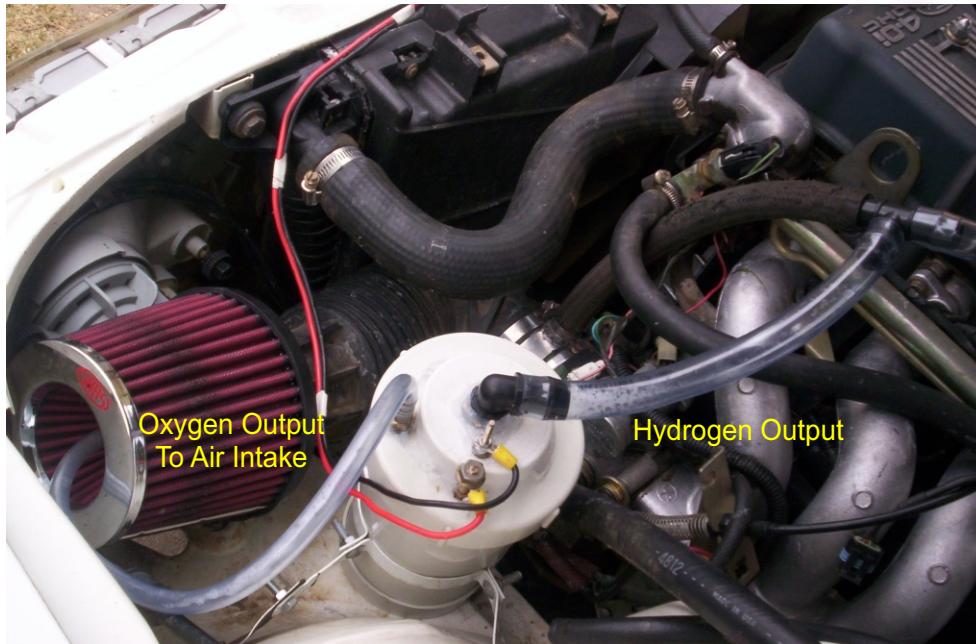
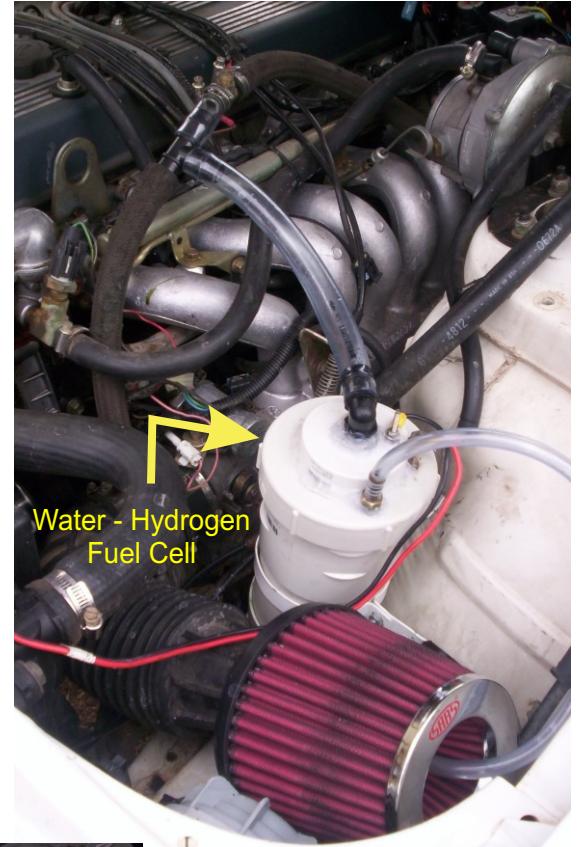


Very easy to convert an old car to run on half hydrogen and half gasoline. You can also build a larger unit to run your entire car on hydrogen. **Caution:** A one way check valve must be used.



A check valve allows the gas to travel

safely one way. If an explosion did occur in the gas line, the check valve would stop it from going into the larger gas chamber. *We are not responsible for anything in these plans. You build at your own risk. Thank you.*



Fuel cell powered by the car alternator and 12 VDC battery!

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A High Temp PVC Pipe is Used

# **HHO Type Gas Generators**

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# Free Energy News!

There is also HHO gas generators that are called HHO dry cells. You can build your own or purchase the kits at these website locations below. I would like to say again, why mess with Hydrogen, it is not a free energy device. The Fuelless Engine and Sp500 is the way to go. And we offer step by step plans. Our Fuelless Engine plans are 115 pages long for only \$70.00 and our Sp500 Generator plans are over 136 pages long for only \$70.00. You will need both these plans if you are serious about running your home or car. Explosive gases are not the way to go. But I will add that Hydrogen or HHO is great for heating your home, using multi gas jets to heat a broiler water system! Very high efficient in BTU's.

## Who to Contact for HHO Kits

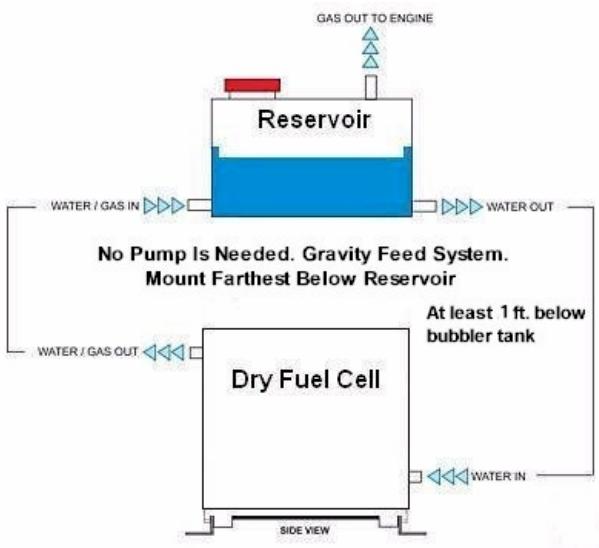
### Labellas Auto Repair

[Http://www.labellasautorepair.com/fueledbywater.htm#Dry](http://www.labellasautorepair.com/fueledbywater.htm#Dry)

### HHO2U.com

[Http://www.hho2u.com/COMPLETE\\_DRY\\_CELL\\_Kit.html](http://www.hho2u.com/COMPLETE_DRY_CELL_Kit.html)

Phone: (661) 350 - 0682



## CONTACT:

**Hydrogen Assist Development**  
669 Strawberry  
Dundee, MI 48131

[Http://www.safehho.com](http://www.safehho.com)

1-(734)-823-4969



Example of a  
Large HHO Generator



Bubblier container  
should always be  
used for added  
saftey



# **HYDROGEN ONLY**

## Gas Generator Cells

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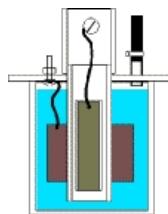
PH: 1-812-945-5839



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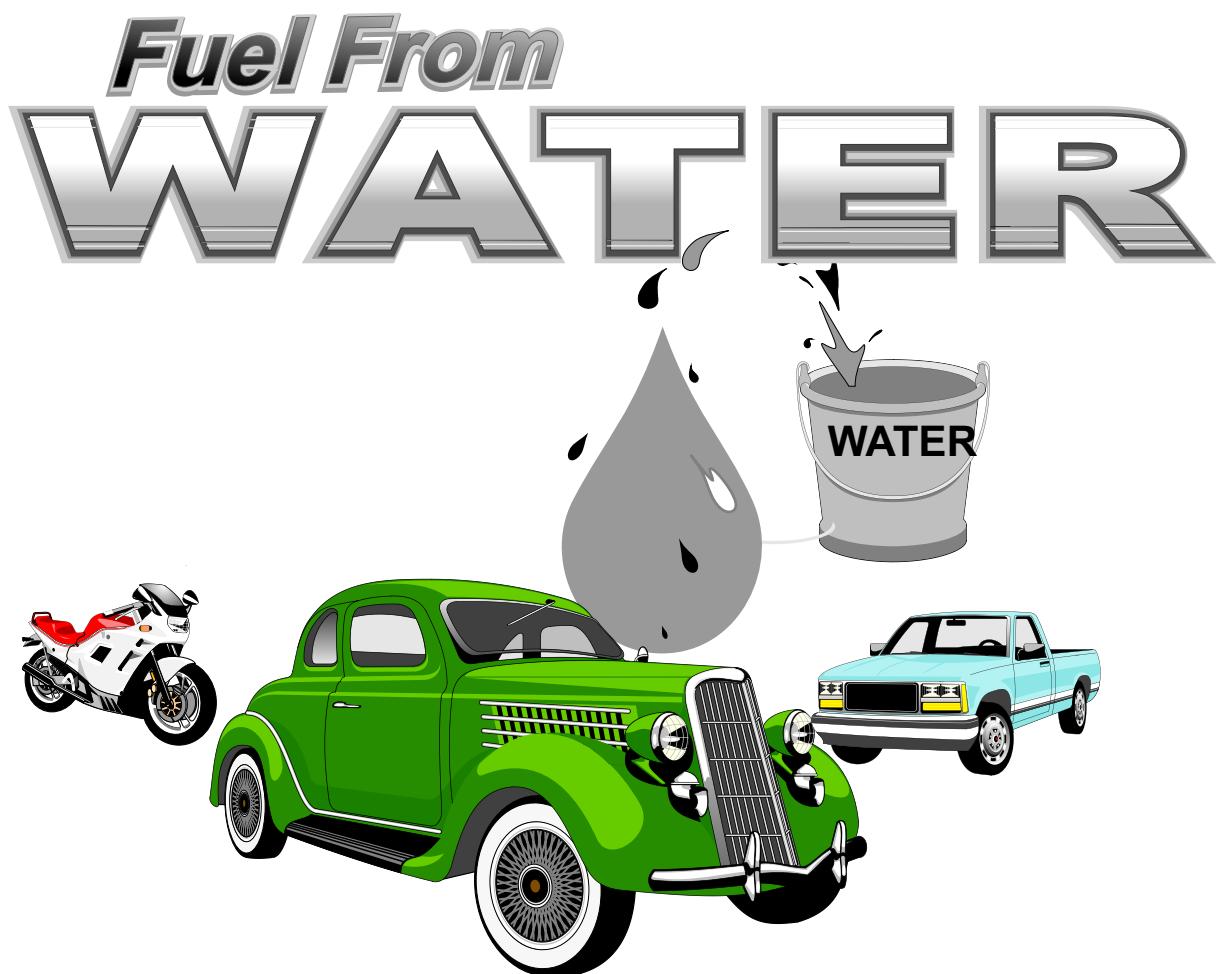
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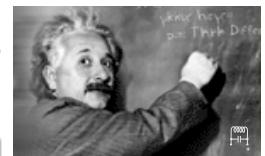
PO BOX 557 New Albany, IN. 47151 USA



Time is running out

**Run your car, truck or home generator with water!**[Www.FuellessPower.com](http://Www.FuellessPower.com)

Information Big Brother &amp; the Oil Companies do not want you to know!



## Non-HHO Type Gas Generators

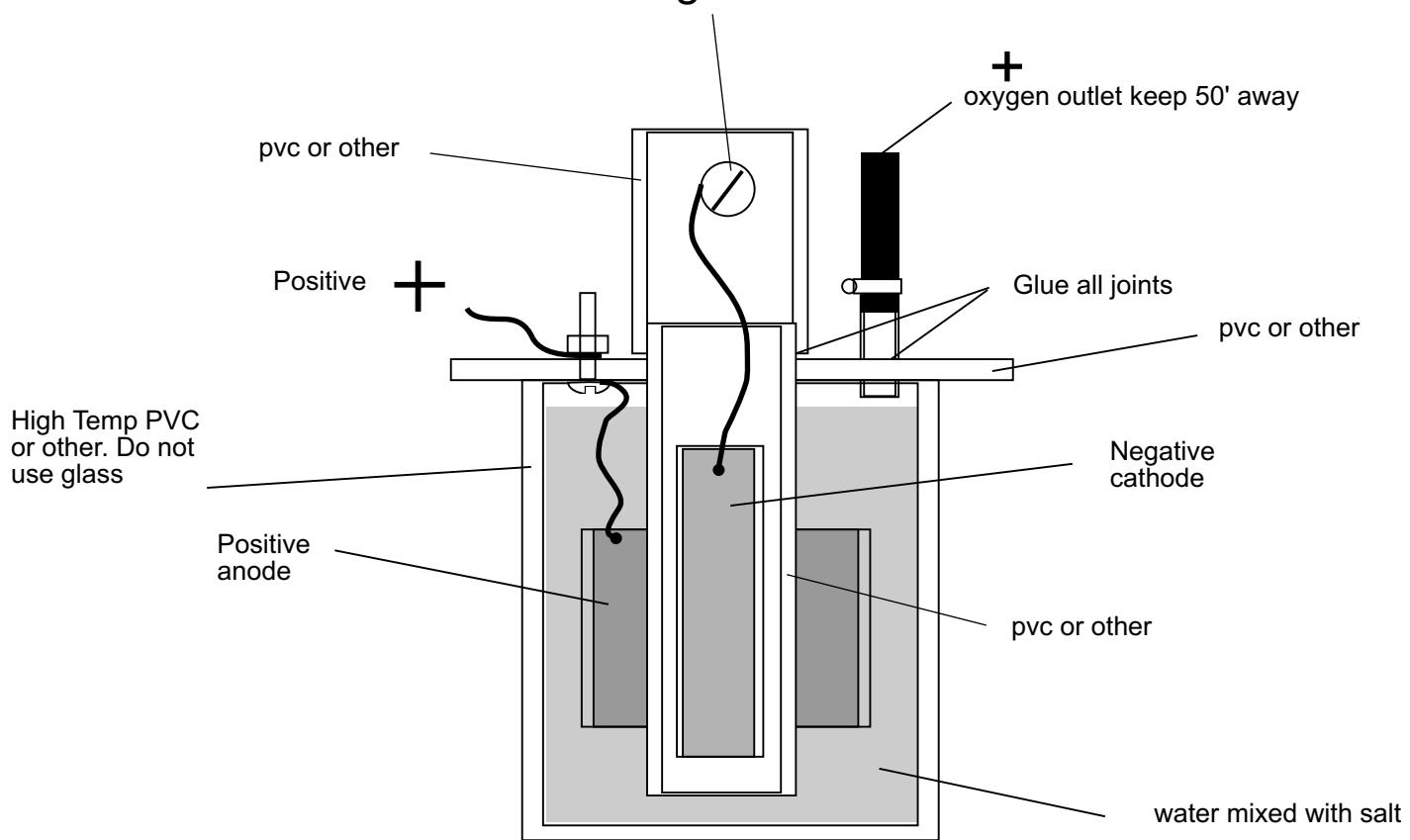
With these type of gas generators or fuel cells, you can produce hydrogen separate from the oxygen then burn it or store it. You could even make pure hydrogen to fill a large weather balloon as use it as your own eye in the sky.

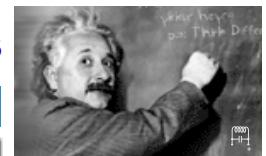


### A One Cell Electrolyser

Splits The Water - Separates Hydrogen From Oxygen in Water.

#### Negative —





## Free Energy from Water

Water can not burn unless the atoms that make up water are split into a gas(s).

**H<sub>2</sub>O:** Water is made up of 2 parts hydrogen and one part oxygen. Hydrogen is the most flammable gas known to mankind and can be very dangerous if not handled right. You can run any type of gasoline engine on hydrogen and oxygen gas, Which would include your car, Truck, lawn mower, gas powered weed eater, airplane engines, etc....

An engines intake must first be redesigned to except the hydrogen gas fumes safely into the carburetor area without back burning, that is burning back into the hydrogen gas line or container and possibly causing an explosion or fire. There are a few safety rules, but once you get the hang of it Hydrogen can be safe to use. The safest way to use hydrogen is not to store it but to produce it on demand at the carburetor area.

Think about it, You simply fill your gas tank up with water instead of gasoline, the gas pump pushes it up to the carb area where it is first taken into a separation safety box, the hydrogen and oxygen is then separated and directed into the intake carb system, where it ignites (just the same as a gasoline vapor would) and causes the pistons to move and operate the car or vehicle.

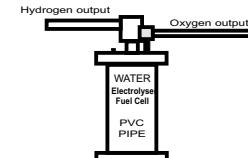
We suggest that you first experiment, test and store small quantities in a propane tank and convert your small lawn mower engine first before trying to tackle anything bigger. *Always put safety first.*

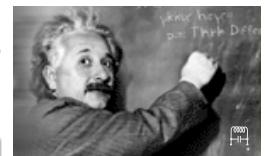
**Keep gas away from flames, sparks and static electricity.**

If you are interested in running your car on hydrogen, you will need to buy a conversion propane kit or have a natural gas company convert your car to run on natural gas or propane. In many cities and states this has already been done and has been going on for many years. If I am right you should be able to run hydrogen through the gas valve system rather than using natural gas or propane. Make sure you have a shut off valve if you decide to run your car from hydrogen storage tanks, which we do not recommend, because it is highly explosive more than gasoline. It is best to study and build our Fuel from water part 2 which is simply a US Patent for car conversions etc.. We also recommend that you study how a propane or natural gas out door grill works before attempting to use hydrogen. Study all of the safety warnings in your outdoor propane grill instruction booklet as well. Take apart your grill and study how the output valve holes are made etc.. They have there own special design so that the gas does not back burn into the line or tank.

## HOME GENERATOR SYSTEMS!

You may want to use the hydrogen gas to run a home generator system that you may already have or are looking to purchase to run your home. We recommend storage tank use in this case. As long as the Hydrogen storage tank(s) are well away from your home. The reason that storing hydrogen tanks in your car is a big No! No! Is because if a car should hit your storage tank area you are toast!





## **WARNING PLEASE READ FIRST!**

Leaking hydrogen could cause an explosion! Make sure all lines are tight and secure before transporting the gas. Vent the newly made oxygen at least 30 feet or more from the hydrogen.

Keep all flames and sparks away from the hydrogen lines and electrolyser fuel cells when it is in operation. Do not smoke on or around project area. Make sure all electrical connections are well insulated with rubber or other insulating material. Keep gas away from static electricity, heat or flames of any kind! Keep work area safe for uneducated adults as well as children, meaning anyone who does not know gas safety rules as well as low voltage and high voltage safety rules.

**You Build at your own risk. We are not responsible for anything in these plans.**

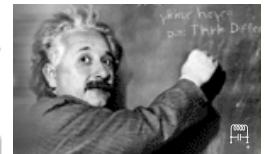
Your local library should have more on this subject, Hydrogen gases, natural gases, Propane gases, we strongly suggest that you study all you can about how to store and assemble gas lines and storage tanks for these gases. Again Keep your Hydrogen fuel cell plant away from your home adults and children. Hydrogen is more flammable than gasoline or any other gas vapor that we know of in the entire world.

We thank you for purchasing these plans, it will help in our efforts in getting the good news of free energy to the open public ( which are very blind to the fact that free energy devices even exist).

## **Fuel From Water**

( Part One )

How it works: Hydrogen can be made endlessly from water which the world has a far greater abundance of than it does fossil fuels. The oceans are full of water. There are many differant methods in which you can use to produce and make hydrogen from water. Hydrogen fuel has been called the "Forever fuel!" When hydrogen is burned water is produced from the exhaust output of the engine or other. Water vapor is the main product of the hydrogen and oxygen burning event. If every car in America would use this endless fuel we would have no air pollution problems, The cancer rate would drop, our food products would taste better because of less pollution in the air which is destroying our farm foods, etc... Hydrogen can also be made from water in an endless water to fuel, fuel to water cycle... Hydrogen has the most energy per unit weight of any fuel in the world, about three times that of gasoline. Hydrogen is nontoxic and can safely be transported in pipe lines for home and industries. Hydrogen dissipates very quickly in the air which minimizes explosion hazards.



## Fuel From Water ( Part One )

Hydrogen does have some disadvantages but when you compare it to any other, it is clean and an endless amount of fuel for any home or car owner. One disadvantage to using hydrogen is that it has a higher flameability rate when mixed with air than compared to other fuels. This means that it will burn at much lower concentrations than any other fuel. (*But as much as we love the fuel from water concept as a pure alternative energy source, we still strongly recommend the use of our Fuelless Engine as well as our Fuelless Gravity engine to meet your alternative energy needs!*)

More of the disadvantages of using hydrogen are in storing it. It is not good to store in your car or any other vehicle, but can be safely stored on your property away from your house to run a generator or to cook or heat your home with. Again the storing of hydrogen is more complex compared to other gaseous fuels.

Hydrogen has a low energy content on a volume basis. ( about one third that of gasoline! ) Storage devices are bulky. But a high flame velocity and low ignition energy give hydrogen an advantage in engine performance, but again presents special safety problems,. There are also other safety advantages, in general, hydrogen is no more dangerous than other fuels if proper storage and safety rules are followed.

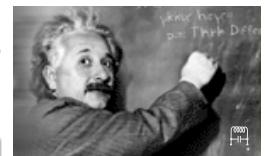
Hydrogen makes up 90% of the atoms in the universe! It is abundant in space with an average of about one hydrogen atom per cubic centimeter, On earth the hydrogen gas makes up about 0.2% of the atmosphere.

*But getting back to the point.....*

### **How is it made?**

Hydrogen can be produced by passing an electric DC current through water, (low or high voltages). This method separates the 2 hydrogen atoms from the one oxygen atom in the water, in a process called ELECTROLYSIS. Hydrogen on earth is chemically combined with other elements such as oxygen which forms what we all know as water!

About 2 billion cubic meters of hydrogen is produced in the USA every year by our government and industries as well as our customers. (*We have sold thousands of these plans*)



## Splitting Water ( Electrolysis )

Electrolysis is a process of producing hydrogen and oxygen by using DC electricity in water. Two hydrogen atoms and one oxygen are electrically attracted in a molecule of water ( H<sub>2</sub>O ). When an electric dc current passes through water the chemical bond breaks down. The result is two positively charged hydrogen atoms and one negatively charged oxygen ion.

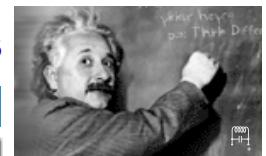
If two oppositely charged electrodes are inserted into the water and a current is passed between them. The negative oxygen ions migrate to the positive electrode which is called the ANODE, While the positively charged hydrogen ions are attracted to the negative electrode (The Cathode) Half as much oxygen as hydrogen is produced. Electrons are transferred from the anode to the cathode.

The electrical resistance of pure water is high But you can lower this resistance by adding one or all of the following to the water. A SALT LIKE SODIUM CHLORIDE, AN ACID SUCH AS SULFURIC ACID OR A BASE SUCH AS HYDROXYL

Salts tend to corrode metals, platinum and phosphoric acid can be used together, but this is expensive, potassiumhydroxide with nickle-iron (**stainless steel**) electrodes provides the best performance and cost, 4 water molecules are decomposed into 8 positively charged hydrogen ions and 4 negatively charged oxygen ions. each oxygen ion then attaches to one hydrogen ion to form 4 hydrogen ions stay behind, each of them combine w/ 4 electrons emitted at the cathode to form 4 complete hydrogen atoms. Since hydrogen atoms combine in pairs the 4 hydrogen atoms combine into 2 hydrogen molecules (H<sub>2</sub>). The 4 negatively charged hydroxyl ions are attracted to the positive electrode. The electrolyte allows the ions to be drawn to the anode by increasing the conductivity of the water.

## Separators

**Electrolysers** consist of 4 things: a container, an electrolyte, an anode ( The Positive Electrode), a cathode (The negative electrode), and a separator. The electrolyte consists of water and a chemical that you add to it to allow the conducting of current. You can use a salt or an acid such as in batteries, The current passes between the electrodes. The separator is placed between the electrodes. It allows the current to pass through but prevents the hydrogen and oxygen generated by the electrolysis process to mix. **If both of the hydrogen and the oxygen were allowed to mix during the electrolysis process you would be at high risk of an explosion, mixtures of between 4 to 75 hydrogen in air 4 to 94 of hydrogen in pure oxygen are explosive.**



**Electrolyzers** are designed with separators between the anode and the cathode to keep the hydrogen and oxygen from mixing and also to allow ions to be transferred in the liquid electrolyte, because of this the space between electrodes should be minimized, the separator should be made to withstand the liquids and not let the gases pass through it. you can use materials such as fiber cloth or rubber cloth.

**Conventional electrolyzers** operate at temperatures of 167 to 176 degrees F with current densities of around 2 kiloamps per square meter, voltage requirements fall within 1.9 to 2 volts dc range. The required energy input is 4.8 kwh per cubic meter of hydrogen produced. A homemade electrolyser is about 50 percent efficient, A certain number of watt hours of electricity is converted into about half as many watt-hours of hydrogen. **ELECTROLYSER DESIGN** A good homemade electrolyser will cost you \$200 or less,

### Directions

Use only Distilled water, chlorine in city water corrodes the electrodes, you can use rain water, or save the city water in a large container and let it sit for 48 hrs. The electrolyte is 20 to 30 KOH in distilled water. As a 2nd choice baking soda may be used, It requires 4 volts but is safer to use. Use 6 teaspoons per gallon.

**Electrode material:** stainless steel or nickel containing stainless steel, must be porous like a screen door. holes can be less than that like a car oil filter or such just to give you an idea,

**Electric input:** 3-4 volts per

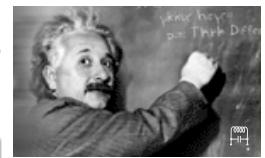
cell, 3 to 10 amps. increased current increases gas output.

( You may want to experiment with higher voltages! Use a plexi glass lexan wall to protect yourself ).

**DRAWING 7** is a cross section of an electrolyser. (note you can make as many of these as you want, the more the better). drawing 7 shows the basic components of the cell. Note that a non-conducting sleeve separates the cathode from the anode, The 2 electrodes should have equal surface area. The sleeve prevents the hydrogen from combining with the oxygen. **The 2 gases must be kept apart to avoid an explosion hazard, Virtually any nonmetallic container may be used so as long as the gas is not allowed to build up with in the electrolyser and generate high pressure.** You can use a car battery as your dc source. warning: leaking hydrogen could cause an explosion, vent the oxygen at least 30 to 50' from the hydrogen.

**keep all flames and sparks away from the electrolyser when in use. insulate all electrical connections to prevent sparking. If you experiment with higher dc voltages please be careful, test the maximum voltages one can use before being a hazard. use safety walls. protective eye and ear gear, wear rubber gloves when working with high voltage. It would be safer to start out using 9 volt batteries connected in series.**

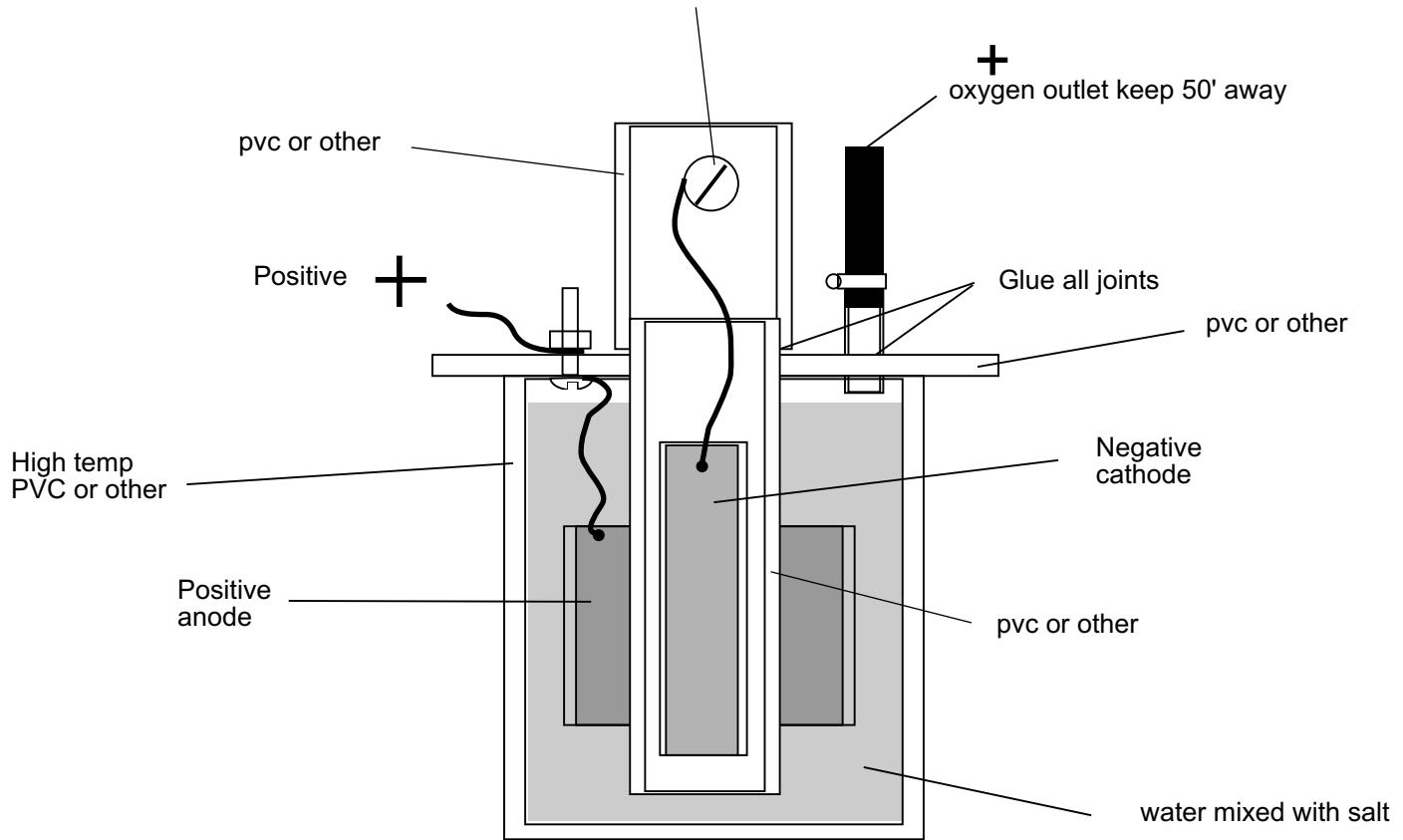
**You build at your own risk!**



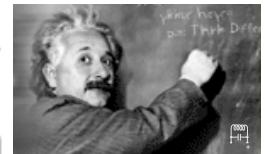
## A One Cell Electrolyser

Splits The Water - Separates Hydrogen From Oxygen in Water.

Negative —

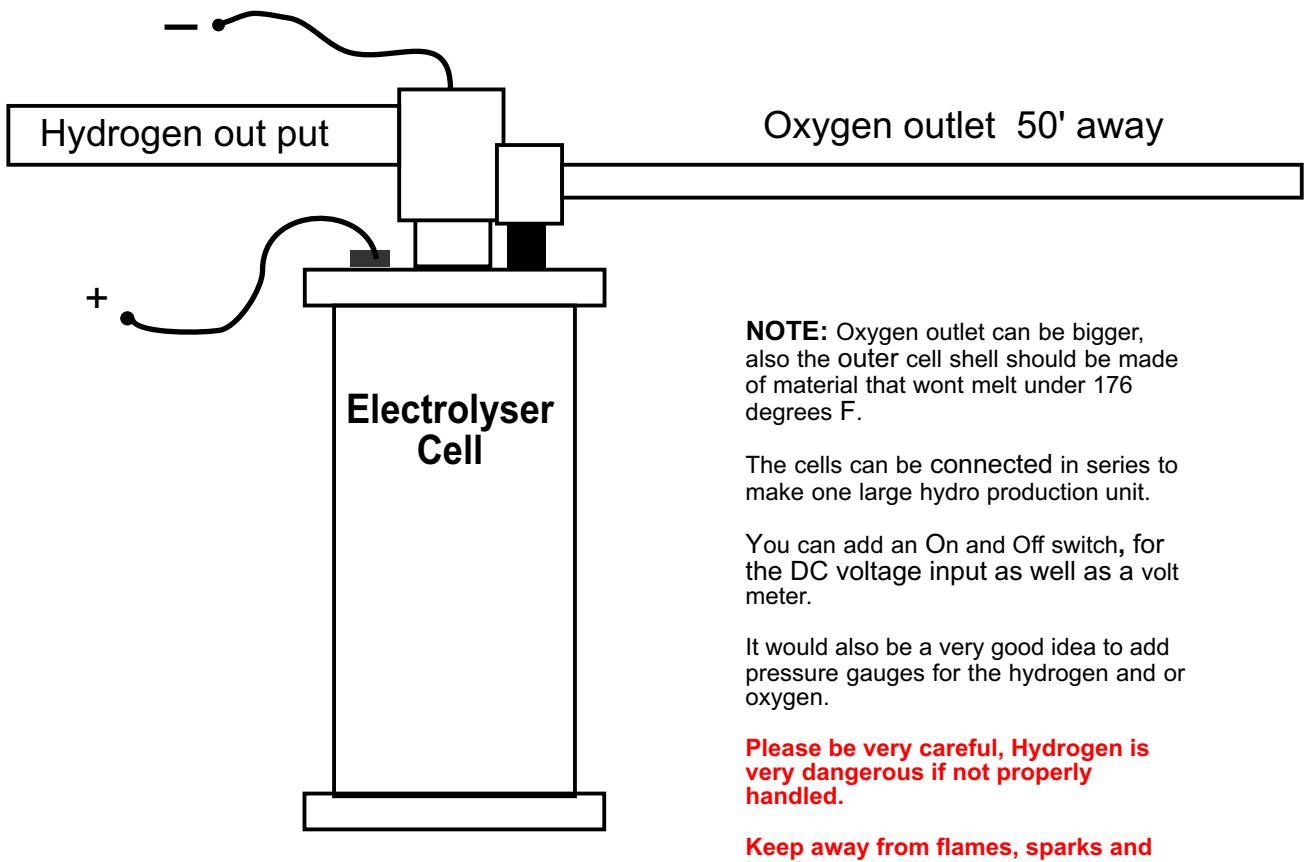


Drawing 7

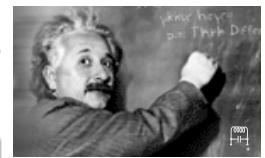


## A One Cell Electrolyser

Splits The Water - Separates Hydrogen From Oxygen in Water.

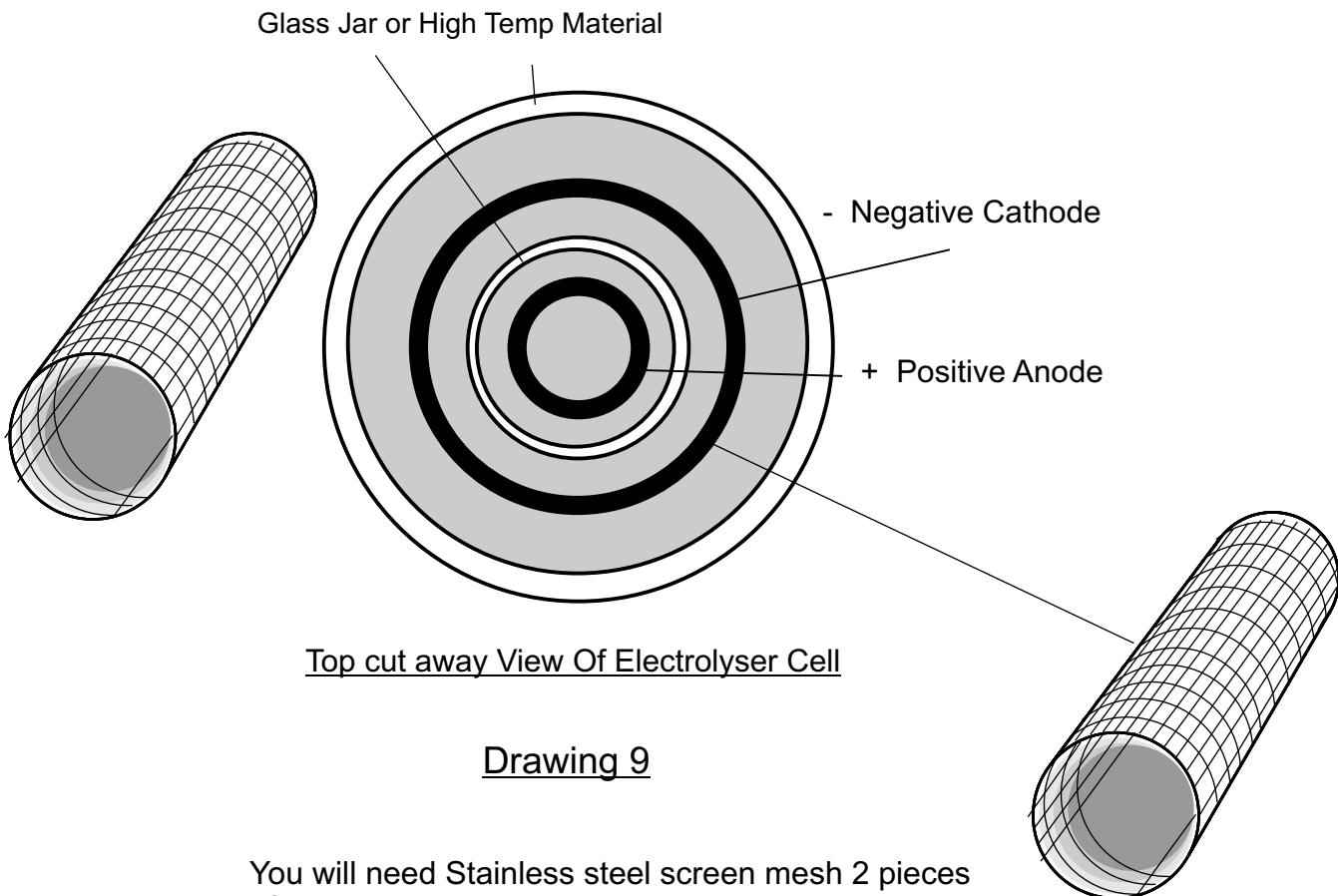


Drawing 8



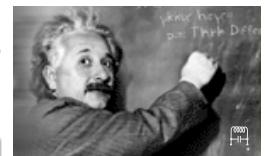
## A One Cell Electrolyser

Splits The Water - Separates Hydrogen From Oxygen in Water.



You will need Stainless steel screen mesh 2 pieces of the same size and shape. It is best to use Stainless steel because it will not corrode. Screen can be purchased at:  
[www.SmallParts.com](http://www.SmallParts.com)

For quick experiments, copper or steel screen can be used, If you use copper pipe drill hundreds of holes the the pipe.



## Supplies

### Polyimide (**For short term testing**)

When thin walls, tight tolerances and high strength are required, Polyimide is the material of choice. Polyimide is in the select group of “super polymers” and is now available in micro and miniature tubing sizes from Small Parts.

Our tubing has a thermal rating of **450°F** (220°C) for continuous use application with a dielectric constant of 3.4. This material is considered a benchmark for polymers in electrical insulation applications. This tubing exhibits exceptional dimensional stability and has very high burst pressure ratings. Excellent column strength and high stiffness has proven to provide good push and torque properties making polyimide tubing an excellent choice for catheters that are guided through the body's vascular system.

Other uses include high strength, temperature and chemical resistant push rod tubes, and miniature structural matrices. This tubing can be steam, gamma or EtO sterilized and has excellent chemical resistance. Polyimide tubing can be bonded with cyanoacrylates, UV and room temperature cure epoxies.

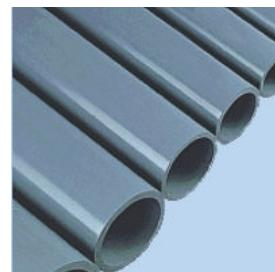


Www.SmallParts.com

Polyimide may be great for Temporary test gas outlets. For high pressure and longer lasting gas lines use natural gas steel pipe Source: *Hardware store*



Shut off valves etc.. From.....  
Source: www.SmallParts.com



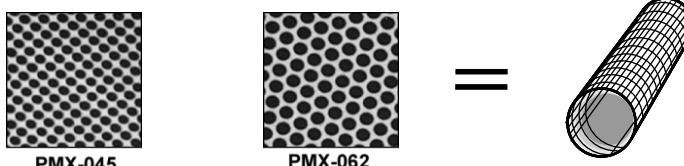
Polypropylene pipe Sch 80  
May be great for center anode cathode separator.

Www.usplastic.com  
1-800-809-4217

2" diameter \$3.46 per ft  
#32035

rated at: 180 degrees F

Or your Local hardware store might carry PVC hot water pipe. We never have tried the hot water pipe but it should work. Rated at: about 170 degrees F.



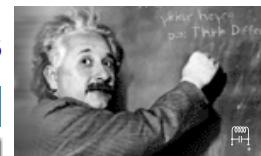
### PERFORATED METAL / Stainless Steel

As a screening medium, Perforated Metal has many advantages... Its holes are accurate and uniform in size, shape and spacing... Its surface is smooth, firm, easily cleaned and sterilized.

In general use, perforated **Stainless Steel** is not only decorative, but is strong and corrosion resistant for shielding, ventilating and acoustical work of many kinds. Stainless Steel Type 304 requires very little maintenance.

Supplied 12" wide in one and two foot lengths. Larger sizes available. For a quotation call 1-800-339-2116

Source: www.SmallParts.com



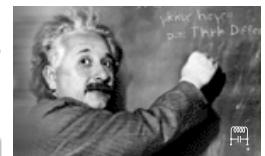
## Construction

The better the seal and amount of pressure your cell container can take the better, You can search the web for industrial containers as well. I do not see why a person could not use a stainless steel container, which would be your Positive plate, and use a stainless steel mesh or porous plate for your Negative Cathode. Remember the higher the voltage the more space is required between the plates, you do not want to get an arc or spark of any kind inside or outside of your cell. For testing purposes lets construct a small plastic jar container and PVC type cell.

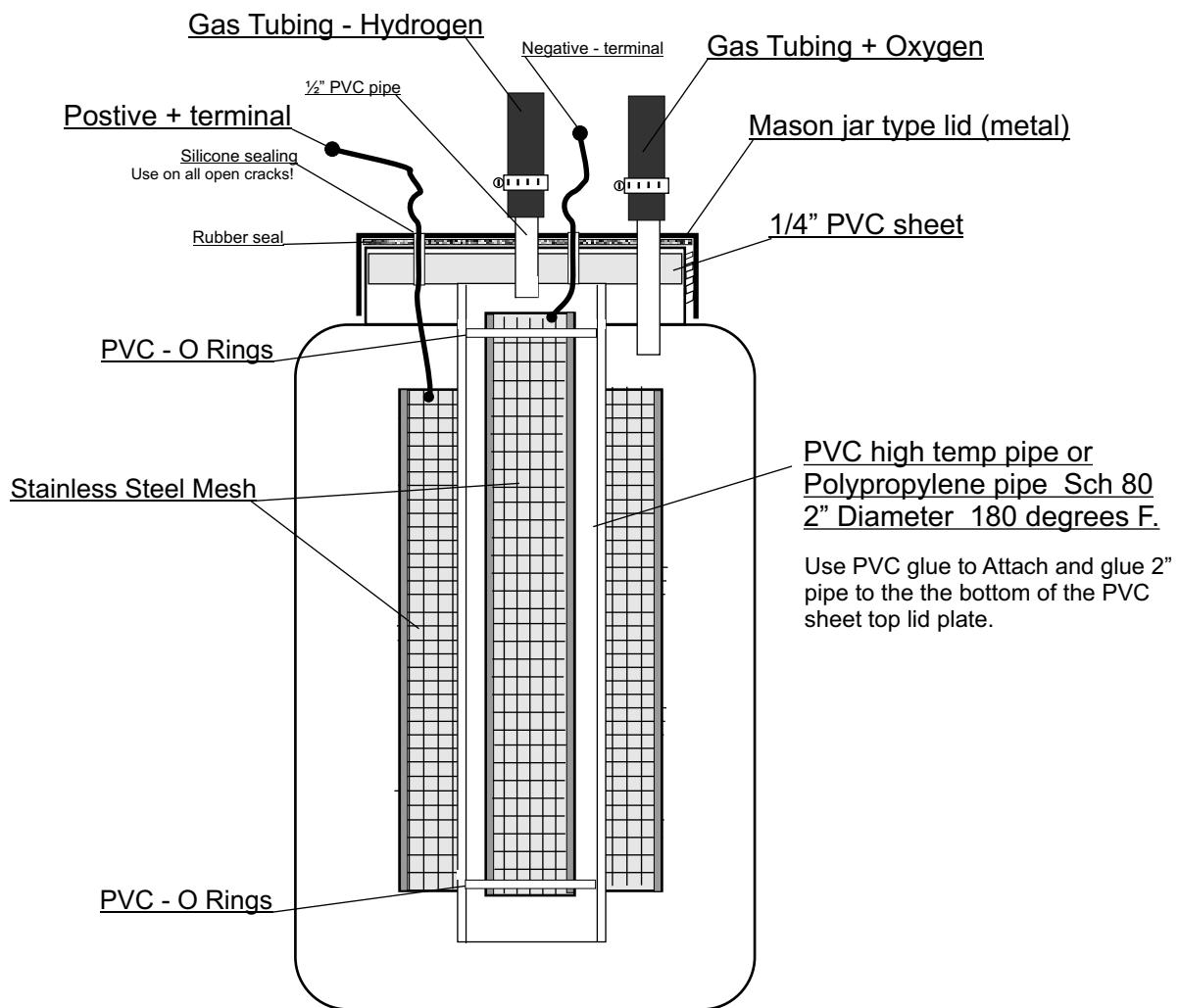
### DO NOT USE A GLASS CONTAINER

#### Plastic Jar Fuel Cell

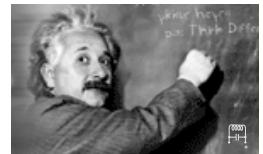
Lets start with a  $\frac{1}{2}$  gallon jar, you can purchase them at your local Hardware store, or use a search engine to search for keywords plastic jars. The top can be made of thin metal and is best if you cut out an extra piece of  $\frac{1}{8}$  steel or metal and glue to the top of the lid with special lock tight metal glue or 2 ton epoxy comes in 2 parts, be sure to sand off any paint from the jar lid so the glue will stick to the lid. Now all you need to do is to drill 3 small holes, a qty of 2 - to about  $\frac{1}{4}$  or  $\frac{1}{2}$ " in diameter, (It is your choice what size air or gas fittings you want to use), to fit your gas fittings. these fittings can be purchased at any hardware store. They are like bolts with threads on the outside for the nuts and the inside is hollow for the gases to flow through, your gas tubing will fit here. Simply think of this cell in the way of producing natural gas, and that being the case, your local hardware store will have many parts readily available, designed for natural gas, such as fittings and gas flexible tubing etc... When attaching your fittings to the lid be sure to use: "clear Silicone 2 sealant" to seal all cracks. Cut PVC high temp pipe to the length of your jar being sure to leave about a 1" space at the bottom. Cut PVC  $\frac{1}{8}$ " thick -O Rings the same inner diameter as the pipe and glue them one on each end, The -O rings are to keep your metal mesh in place. Now cut about a 2" Diameter piece of  $\frac{1}{4}$ " PVC sheet or to the exact inner diameter of the top of the jar. ( It must fit very close and tightly. ) Now at this point you will need to center and glue your PVC high temp pipe to the 2" x  $\frac{1}{4}$ " diameter PVC sheet. Once dry, drill 3 holes to fit your fittings. You can use one long center fitting for the neg or drill and glue a small  $\frac{1}{2}$ " PVC pipe to the center and up through the outer metal lid. Remember all cracks must be glued! Now guide your Negative wire with a small alligator clip on the end down through the  $\frac{1}{2}$ "PVC and attach to your metal screen. The screen is very easy to make, simply cut the amount you need and roll it up and fit it into the inside -O rings of the 2 " high temp pipe. You can glue the PVC sheets to the glass using the Silicone. See Drawing 10 on the next page, hopefully it will help you a little more. The positive metal mesh can be done the same way as the neg or can simply hang loose inside of the jar. ( it is best to secure it ) Now attach all your wiring and your positive wiring post and connect both gas tubing to your gas outlets and secure with hose clamps.



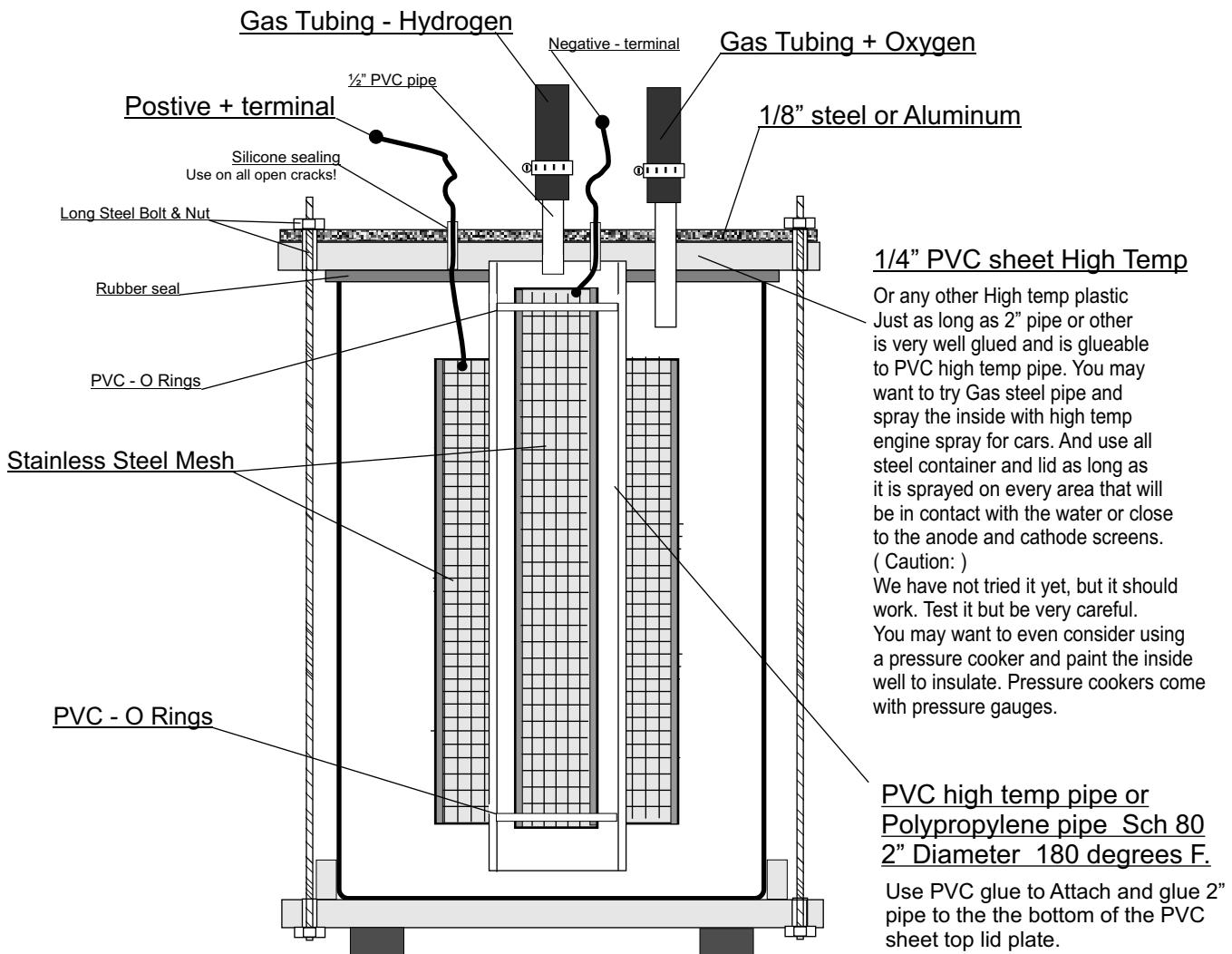
## Plastic Jar Cell



For low gas pressures



## Model 78B Cell

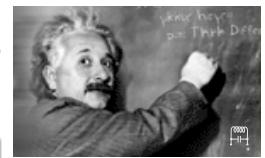


### For Higher gas pressures

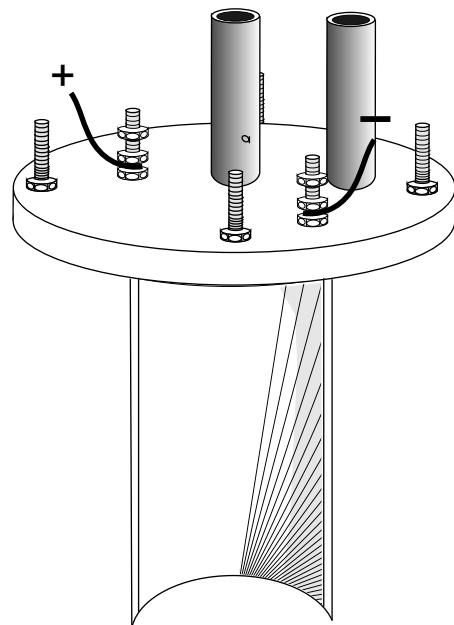
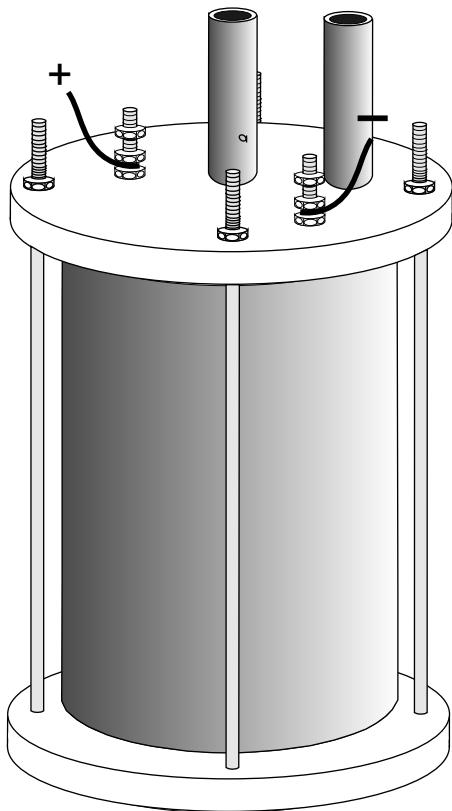
"Please notice we have not experimented much at all with Fuel from water, but we have bench tested small cells, We have been involved in other free energy projects of research and development!... Anyway, when you have free energy electric motors it's hard to get motivated to work on Fuel from water, **The use of hydrogen as a energy alternative is way behind the times."**

Thanks

"Dave Waggoner"

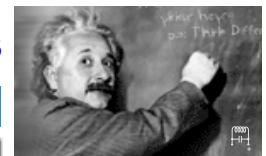


## Model 78B Cell



Cut away view of 2" D PVC high temp pipe

For Higher gas pressures



## Adding the Electrolyte

The Electrolyte is the water and baking soda mixture or what ever you choose to use, If you don't have an Ohm Meter than get one. With your Ohm Meter you will need to measure the electrical resistance of the electrolyte. Add your baking soda or potassium Hydroxide until the resistance equals 0.3 ohms, or a 30 % solution. Which ever comes first. PLEASE NOTE THAT THE HIGHER THE CURRENT YOU USE FOR YOUR CELL THE LESS ELECTROLYTE YOU WILL NEED TO USE IN IT. (add less baking soda.)

**WARNING:** When the electrolyser (cell) is first used, Hydrogen and Oxygen may be mixed. Discard the first hour's production.

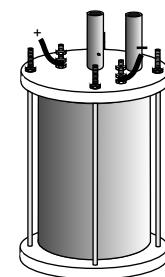
**WARNING:** Place the electrolyser at a safe distance from habitable buildings. Change the electrolyte every 1,000 hours of use. Ground all circuits. Keep feet dry when touching the electrolyser.

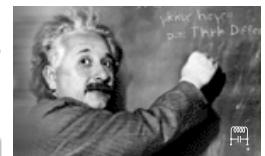
**OUTPUT:** At 100 efficiency/ and at 12 volts and 40 amps/ 480 watts ( 0.6 horse power) per hour of hydrogen fuel is produced, efficiency is usually about 50% This means that output is one-half of what it would be if the unit were 100 % efficient,

The design on page 6 may be scaled up for higher output by increasing the height and width of the electrolyser container, The area of the electrodes, or by increasing the number of cells. Larger designs that use higher current may use cooling fins around the celts so that a blower may dissipate the heat more rapidly to avoid damage to the electrolyte materials.

If 115 volts AC is used for electrolysis/ Then a transformer and a diode rectifier must be used to change the AC house current to DC current and to step it down to 2 volts with boosted amperage. Using an independent source of electricity such as one of our fuel-less engine's / generator or a solar panel system. The electrical out put can be 100% efficient.

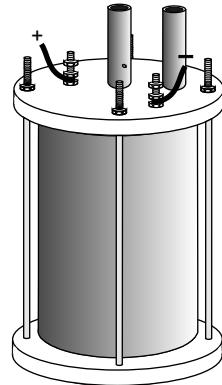
**A HIGH PRESURE CELL:** The following is a description of a high pressure electrolyser. It is designed to operate at 485 degree's. The gap between the electrodes is 0.12 inch, It uses sanded nickle electrodes to increase surface area, 30 to 50 KOH electrolyte mixture and 1.7 volts per cell, The anode and cathode are made of metal screens covered with oxide ceramic. These are corrosion resistant and have a high hydraulic resistance with small pores. This feature eliminates the passing of large amounts of gas bubbles. Using higher temperature's such as this/ plastics can not be used/ they will melt. In these bodies and tubings the tubings are made of steel-lined with nickle because nickle does not absorb hydrogen as many other metals do. steel is needed for it's strength but it can not come in contact with the hydrogen, the electrodes are made of coarse screen.





HYDROGEN fuel is being studied and applied in virtually every way in which conventional fuels are used, in domestic and commercial use for:

**'COOKING \* WATER & SPACE HEATING \* COOLING AND REFRIGERATION "LIGHTING 'TRANSPORTATION \* FARMING AND GENERATING ELECTRICITY.**



"In all these applications, it is far superior to conventional fuels and other synthetic alternatives more pick up and power for your car" " Dave "

With the demand for energy increasing world wide, 4 times faster than the population. New energy sources must be found, at Creative Science we have found that free energy is everywhere Solar Cell Tech-nolgy is a wonderful source of free energy but our Fuelless Engine / free energy motor technolgy is the better source than both Hydrogen and Solar or wind alternatives.

I'm telling you, GET THESE PLANS WHILE YOU STILL CAN! 1,000 of these free energy machines are already in secrete use by many back yard mechanics and scientist from all over the country.

To sum it all up: In this pref. discussion on hydrogen from water we have tried to give you a quick idea and look at the complexity and danger's of making your own hydrogen in your back yard. Yes it can be done and has been done by many, but why waste your time on it? ( other than it can be a fun science experiment ) sure you can make your own weather balloons because hydrogen is lighter than helium as well as many other fun projects.

Hope we have enlightened you on the subject of hydrogen. Many people and the government are trying to push the world into using it. Why? when we have Fuelless machines to give us free energy. Free energy devices have been suppressed for many years as far back as the 1900's. Nikola Tesla was one of the first to discovery it I believe. Will free energy be allowed on the open market soon? I do not know, but I do know that it must come slowly so we will not hurt our economy. Free energy devices such as ours must be slowly introduced to the world by people like you, building them and keeping the information highly confidential!



# Creative **SCIENCE**

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& Research

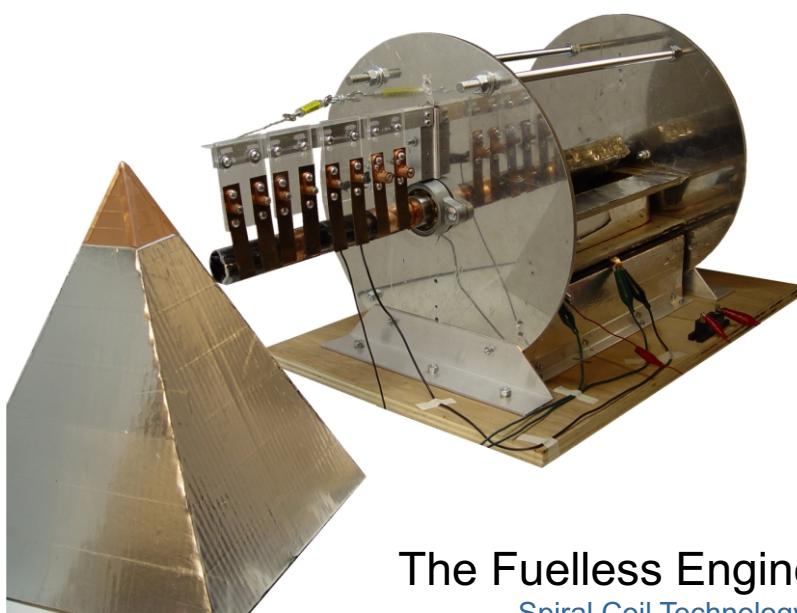


PO BOX 557 New Albany, IN. 47151 USA

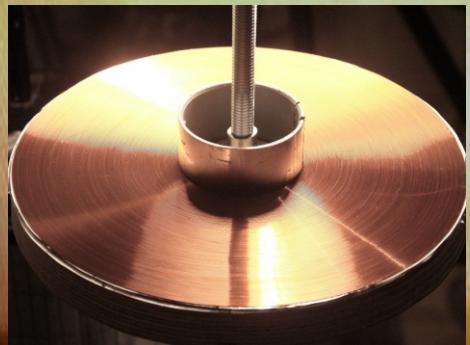
**Free Energy**

**2011**

The Fuelless Engine  
The Sp500 Generator  
Fuel From Water  
The Air Engine  
The Fuelless Heater  
Windmill Generators  
Homemade Solar Cells  
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**The Fuelless Engine**  
Spiral Coil Technology!



Homemade Free Energy Devices!

[www.FuellessPower.com](http://www.FuellessPower.com)  
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# Fuelless **ENGINE**

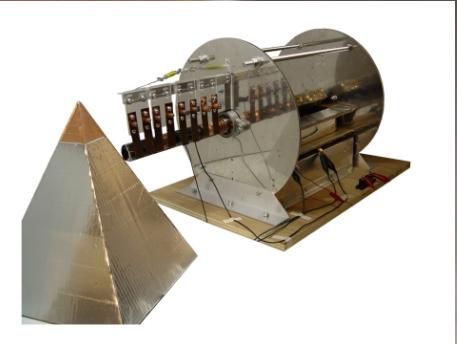
Alternative Energy

## Learn How To Build A Free Energy Motor!

Invented by David Waggoner of New Albany, Indiana USA  
New Albany is located right across the Ohio river from Louisville Kentucky

### FREE ENERGY - FREE POWER FOR YOUR HOME, GARAGE CAR!

These type of motors have been seen and demonstrated on the Johnny Carson Show, as well as many local TV news and radio shows all around the country in the early 1970's and 1980's. These motors can be designed to run at any speed, from 0 - 5,000 rpm's



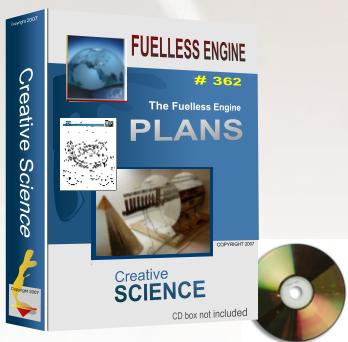
The Fuelless Engine # 362-RC350

I have spent hundreds of hours testing and designing this device! When you buy these plans you will not be disappointed! There is no other engine like it! We have customers that have successfully built this motor. We have made it easy for just about anyone to build this motor in the convenience of there own home, garage or basement. Use this motor to power our SP500 AC generator to generate AC electricity! The motors rpm's can be designed to be adjustable. Our prototype designs can be scaled up to run at any horsepower you may desire.

These plans are loaded with information! Plans are professionally done and easy for many home owners to understand and build. David takes you step by step in building this awesome free energy device! Loaded with color photos, professional drawings and illustrations. Our free energy video shows our motor's running inside and out. Many clear and crisp close ups! David demonstrates our large hp motor and at the end of the video he demonstrates one of our smaller free energy motors, input energy versus output energy! By viewing this video you will see that our motor clearly demonstrates more output than input energy!

**MANY MAGAZINE ARTICLES HAVE BEEN WRITTEN ABOUT OUR ENGINE!** You may have read about us in the 1996 July Issue of Exotic Research magazine. Popular Science has also done a few articles on free energy in the early 1900's and then they suddenly stopped? See our website for more details.

Plans and videos are available on download or on computer CD. Download links can be sent by E-mail. Cds can be sent by air mail. Plans show you how to build a smaller HP motor and explains how you can scale our design up to achieve higher horsepower levels. Using our design, any horsepower can be possible. See our website for the latest prices, Updated news and for more details which are not included in this catalog.



**Fuelless Engine Plans 1 - 50 hp ..... \$40.00**

Plans are **48** pages long!

# 362

**Fuelless Engine Plans 50 - 350 hp ..... \$70.00**

Plans are **115** pages long!

# 362-RC350

**DVD VIDEO.....only \$29.95**

\* Available on DVD, CD or DOWNLOAD

Order # 361V

**GUARANTEED TO WORK OR  
YOUR MONEY BACK!**



# The Sp500 GENERATOR

Low rpm design

6 to 1800 rpms

0 - 120 V AC or 220 to 240 VAC or DC

**Designed for our Fuelless Engine Motor!  
A High Efficiency AC or DC Generator**

**Detailed AC - DC Generator Plans!** This is a new type of AC generator designed by David Waggoner. You could say, that this is new technology for the 21st century! Designed as an easy to build homemade device that anyone should be able to construct! A breakthrough in AC - DC Generator design! Great as a home generator for emergencies! It was designed to operate by our Fuelless Engine, windmill or Fuelless Gravity Engine devices. But can be operated by other means as well, such as a homemade high efficiency hand crank generator!

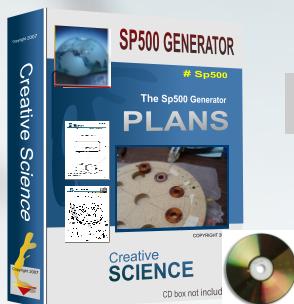
This generator design is very high efficient, unlike any other generator I have seen today! Can easily be designed to operate at much higher voltages than 120 V AC. Great for many high voltage projects. Our prototypes can be scaled up to run at any voltage or amperage output needed. We think we have made these plans easy for just about anybody to build in the privacy of their own home. You do not have to be an electrical engineer to build this.

" I discovered this new type of energy when I was working on another project many years ago. I placed a special coil and aluminum configuration next to a moving N38 Neodymium magnet and what I saw on my volt meter just blew me away! I could not believe what I was seeing! The voltage output was like nothing I had ever seen before. From there I designed the Sp500 generator! I don't think there is a generator like this anywhere in the world!

I personally Guarantee The SP500 to work or your money back! For security reason's I am not showing a photo because I do not want anyone building my device without paying for the plans. I would be giving away my design and my invention and all my hard work! "

Thank you  
" David Waggoner "

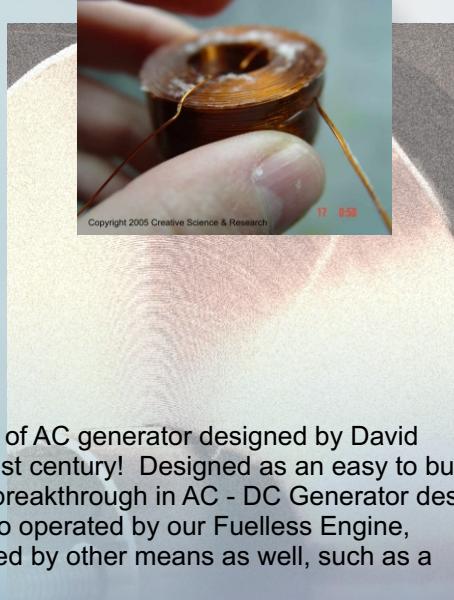
## SP500 AC - DC GENERATOR



**Sp500 Generator Plans Only \$70.00**

Order # Sp500

**GUARANTEED TO WORK OR  
YOUR MONEY BACK!**





# the Fuelless **HEATER**

**FREE HEAT FOR THE REST OF YOUR LIFE!**

**NO MORE HEATING BILLS! • SAFER THAN NATURAL GAS!  
NO FLAMES • NO GASES • RUNS QUIET!**

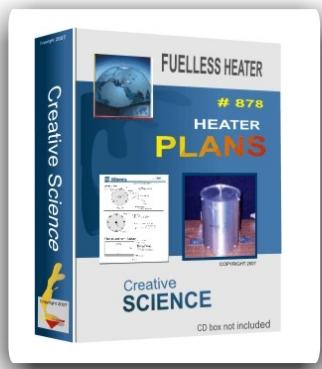


Zinc Rod  
Small Space Heater  
rated at 260 degrees F

**Learn the secret of this amazing heating device! Simple in design and easy to build!**  
**It is now possible to convert any gas or electric furnace into a free energy heating source!** Use, as a stand alone heating device, or as a 2nd heater to lower your heating bills for your entire home, as low as 0-\$20 per month ( and that's just the cost to run a fan blower to blow the heat around your home ). This invention uses a zinc rod and motor oil inside of an aluminum outer casing. The Fuelless Heater has over three US Patents. Our plans and video show you how to construct a smaller space heating unit, and includes a drawing of a larger home unit. A US patent with drawings are also included in this package. The heat can then be controlled by using your old thermostat. Your thermostat will turn the unit on and off as needed, or you can use the smaller unit as a room to room space heater.

We suggest that you build a small space heating unit first. The larger you build this device, the more BTU's you will get. Drawings show the main heating unit, a small 1 hp free energy motor is then added and is used to blow the **Hot Air** around a room or furnace air duct system etc.. The free energy motor used is our Fuelless Engine #362. You can purchase the plans for \$40

**HOW IT WORKS:** To start we use a 7" x 11" metal drum, ( Which is the outer drum ) Then motor oil is poured into the inner can, It does not use oil, it only uses the atoms from the oil which is very safe to use. A small amount of oil is added to the bottom of the can. A zinc rod is placed in the center of the inner drum, more devices and parts are then added. The unit is turned on, and the end result is heat! A large amount of safe heat, in the form of a spiral vortex reaction, which creates a strong chain reaction within the atoms of the oil creating the enormous amount of heat! The zinc rod can be purchased at most hardware stores, or on the internet. Zinc plated long bolts can be used as well. Most hardware store bolts are zinc plated.



## Fuelless Heater Plans

Only **\$40.00**

Order # 878P

\* Available on CD, Paper or Download.

## Plans and Video

Only **\$59.95**

\* Available on DVD or CD only

\* Step by Step Video  
# 878PV

**GUARANTEED TO WORK OR  
YOUR MONEY BACK!**



[Www.FuellessPower.com](http://Www.FuellessPower.com)

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Catalog #32b

PH: 1-812-945-5839

PO BOX 557 New Albany, IN. 47151 USA

# Build Your Own Homemade **WINDMILL**

Possible to produce enough electricity to run your entire home, with nothing but the wind!

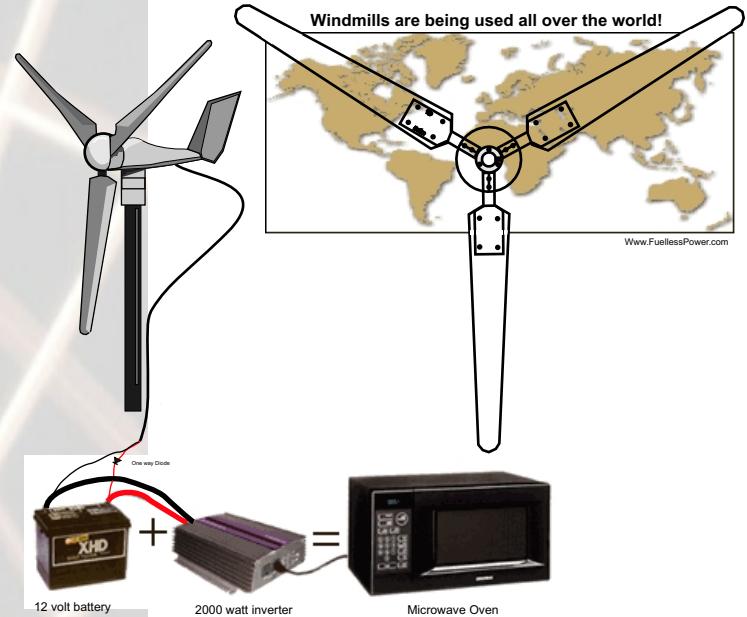
## High Efficient!

Designed by David Waggoner of Creative Science & Research.

This windmill is not like the old windmills used before the 1980's. The old windmills never produced enough amperage or wattage to do much of anything. This is truly a new discovery for the 21st century. If enough of these windmills were placed all across the American costal lines, there would be enough power to run the whole entire country. This is new technology! We have yet to find another easy to build high efficiency windmill like this one. You will be amazed at how much free energy this one windmill can produce. We will teach how to make windmill blades that are easy to build. You will love these plans, they are packed full of information. Easy step by step design. Plans will include our high efficiency low rpm generator design. You can even take this generator even further by using super conducting wire for your generator coils! Much more high efficient than copper wire or cooled copper wire coils.

To take this system even one step further. We have now designed a new low rpm generator that is even better than the high efficiency generator included in these plans. ( See our Sp500 ac or dc low rpm generator, plans are \$70.00 ).

Once you learn the secrets of David's new discovery, you can then scale the system up to any desired amperage, wattage or voltage output to output AC or DC. 14 volts, 120 volts, 220 volts, 500 volts, 1,500 volts, or 3,000 volts. But windmills are most commonly used to output 14 - 20 volts DC to charge a bank of 12 volt deep cycle batteries. 4 to 7 Batteries are connected in parallel and are then connected to a 110 to 120 volt AC inverter. The inverter steps up the 12 volt dc to 120 - 140 volts DC then converts the DC to AC and steps down the voltage to 110 - 120 volts AC household current. You can build our homemade 5000 watt inverter or buy one on the internet or at any automotive store. You can purchase deep cycle marine batteries from stores such as K-mart, Sears, the internet or a marine boat supply company or store. You do not want to use a 12 volt car battery, they are not designed for deep discharge.



## Step by Step **PLANS**

Only **\$20.95**

Order # 412

**GUARANTEED TO WORK OR  
YOUR MONEY BACK!**



# FREE ENERGY DEMO KIT PLANS

As seen and demonstrated on our online video!

## Free energy proof!

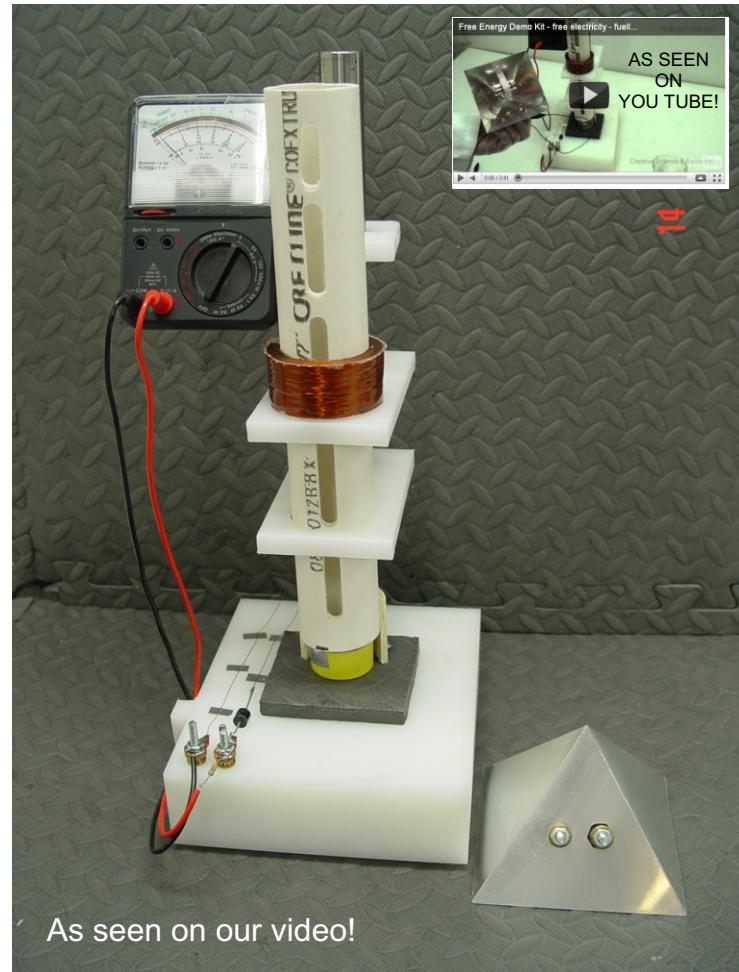
We have been researching alternative energy for over 18 years now, and have met many skeptics along the way. We have actually had people write us telling us that "there is no such thing as free energy"! Is that what you believe? If so, what about solar cell technology? Windmill technology? Radiant energies? The Sun, The earth, and so on.

There is so much free energy all around us 24 hours a day 7 days a week that many do not even notice it. So to silence some of the critics David has made this simple but powerful free energy demonstration device that can be seen on our website for all to see. He is not trying to hide anything. The pyramid is only for looks. David just likes the way they look and has been using them in our plans and videos for over 14 years.

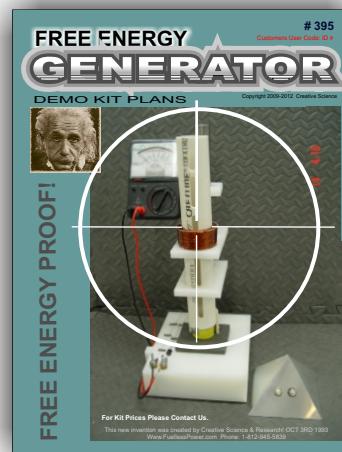
Free energy motors and generators will be the wave of the future! If you have seen the video and would like to build this device for yourself we are now offering the plans for only \$16.95. It is easy to build. You do not have to use expensive Polyethyline white plastic. Wood can also be used and will give you the same results. The plans are step by step and loaded with all the information you will need to successfully built this device.

This demonstration device will be great for showing your friends and family. They will be able to see free energy being created right before their very eyes. It is fun to play with and fun to build.

Plans can be sent to you by e-mail  
downloading link  
or by US postal air mail on  
computer CD.  
Ph: 1-812-945-5839



## Free Energy Demo Kit Plans



Plans only

**\$35.00**

Order # 395

60 pages long



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Catalog #32b

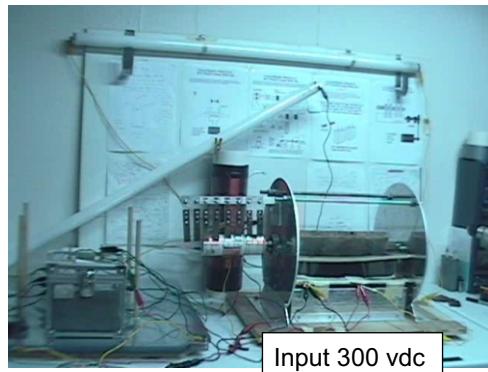
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# Creative SCIENCE

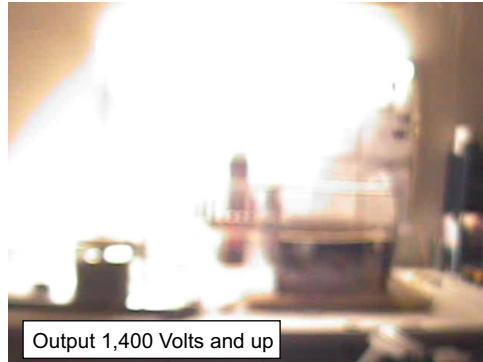
## Lab Research Photos

Photo 1

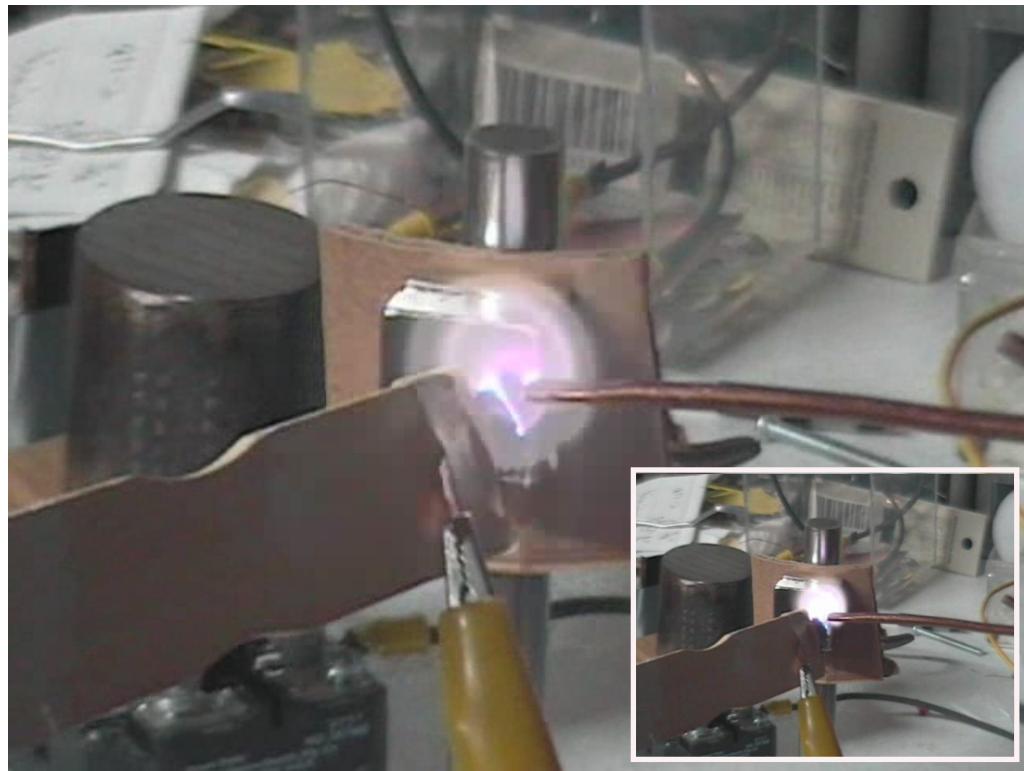


The Fuelless Engine

Photo 2



Free energy spikes from back emf



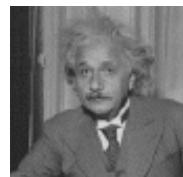
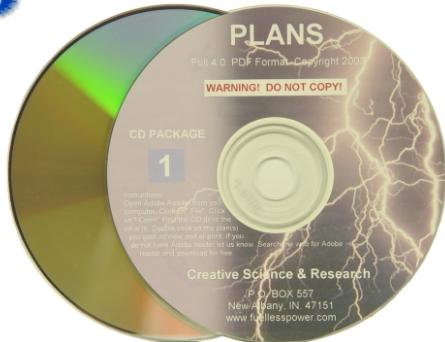
Creating plasma arcs

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- 1. CD Package #1** Includes all 33 plans & 3 videos offered on our website!  
All 33 plans& Videos only \$300 **you save over \$386.00**

Includes every plan we have on our website and catalog, plus 1- Fuelless Engine Video & 1 - Heater Video  
#395 Free energy demo kit plans are available by download only.

**As a Bonus we are including our New Sp500 AC Generator Plans!**  
**A \$70 value!**

LOADED WITH INFORMATION!

- 2. CD Package # 2** Includes 17 plans only \$150 **you save \$120**

**CD # 2 Includes:**

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