

FREE ENERGY

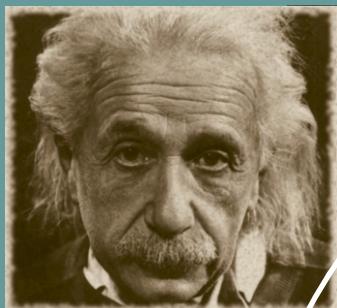
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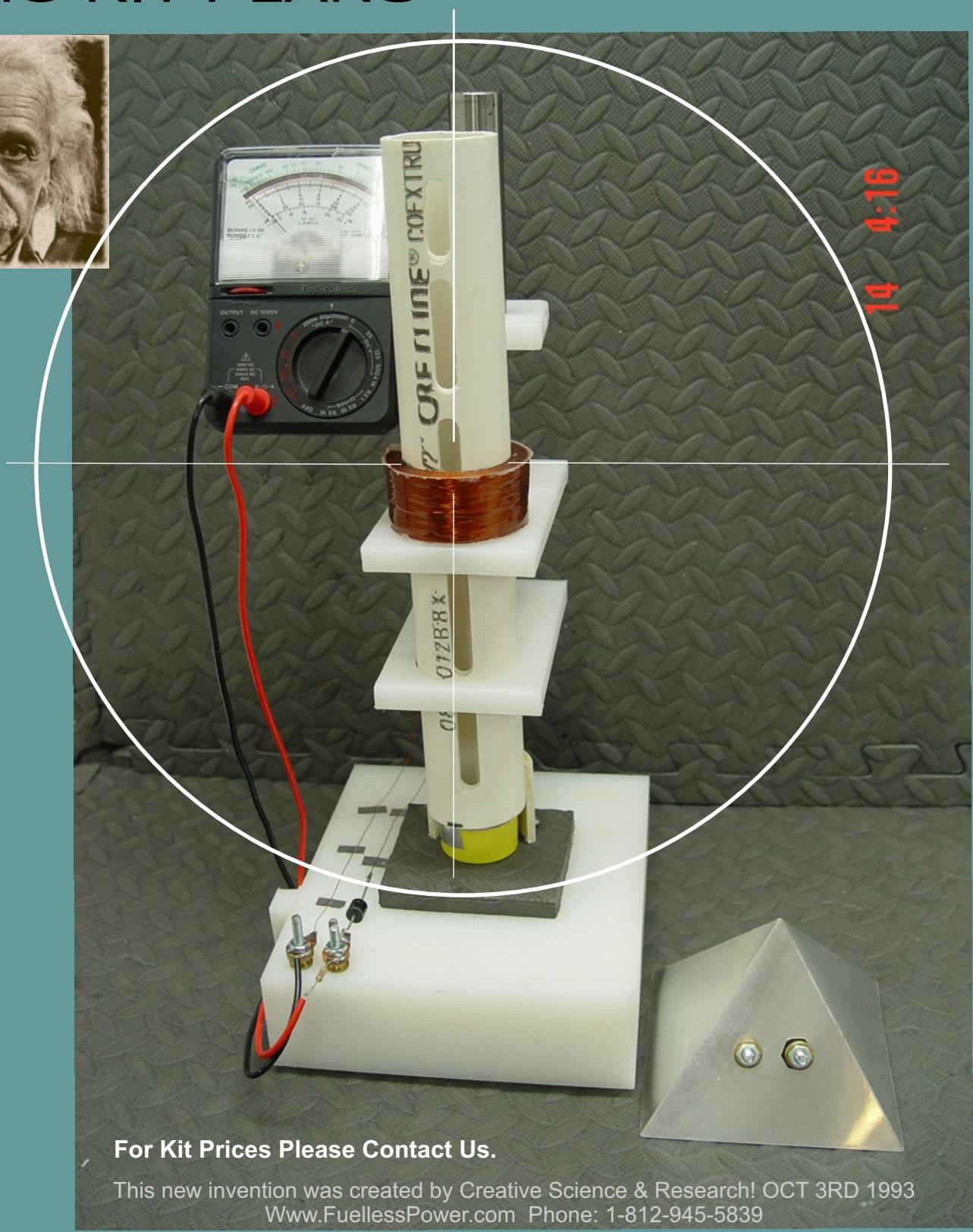
GENERATOR

DEMO KIT PLANS

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FREE ENERGY PROOF!



For Kit Prices Please Contact Us.

This new invention was created by Creative Science & Research! OCT 3RD 1993
Www.FuellessPower.com Phone: 1-812-945-5839

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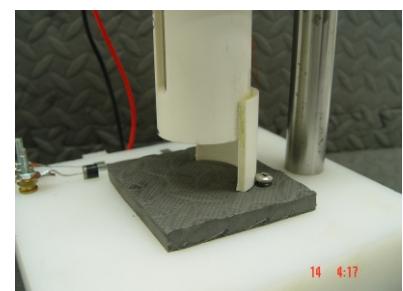
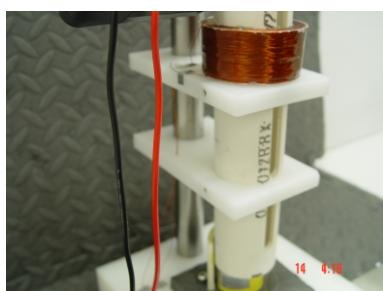
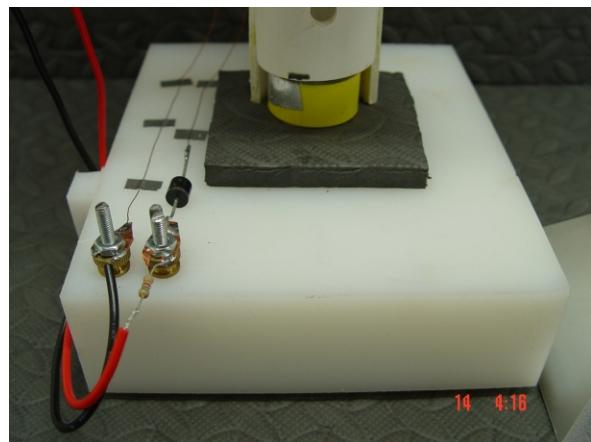
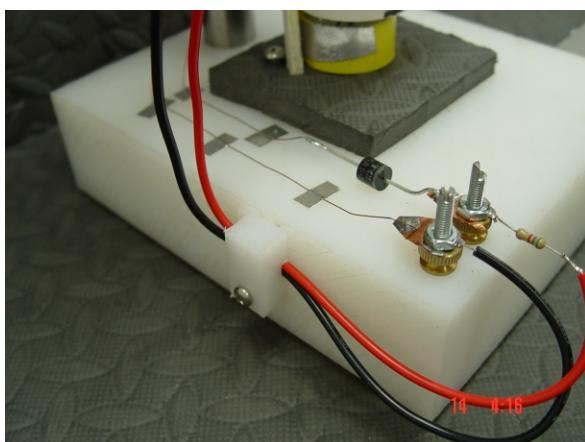
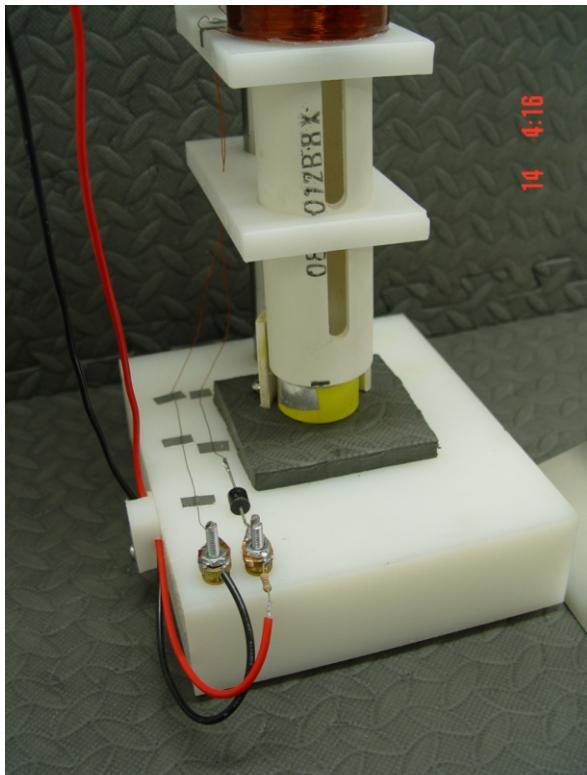
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This is new. ID numbers are located at the top of the plans and are also hidden in code within these plans. In paper form as well as adobe pdf format.

We are not responsible for anything in these plans. You build at your own risk. Always be careful when working with tools or electricity. Wear the proper clothing, hand and face protection.
We hope you enjoy these plans.

Thank you
David Waggoner
Owner

Creative Science & Research
PO Box 557
New Albany, IN. 47151-0557

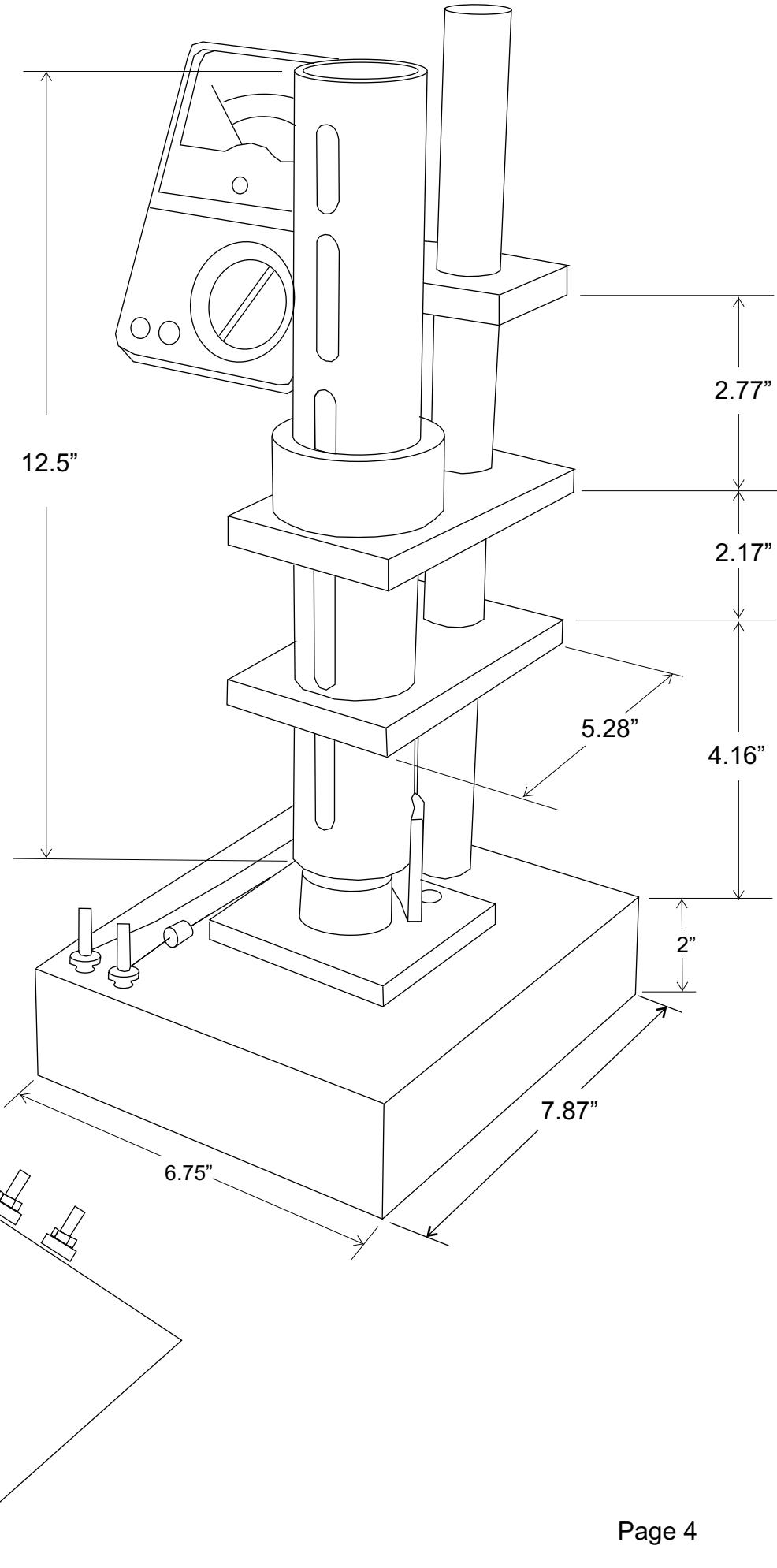
www.FuellessPower.com

www.FuellessUSA.com

E-mail: SalesDept@FuellessPower.com

FREE ENERGY DEMO KIT PLANS

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Introduction

Witness free energy being created right before your very eyes!

CLEAN ENERGY! FREE ENERGY DEMONSTRATION!



Is free energy real? Can an electric motor or generator be made into a free energy device to power your home and your car? The answer is YES!

Clean - Reliable - Affordable - Energy!

We designed this new demonstration kit to prove that free energy from a generator coil or motor can be done. If you have seen the video, then you have witnessed free energy being created right before your very eyes!

As you have seen in the video, there were no hidden wires of any kind, nor any hidden power source. Only the magnet passing the generator coil produced the first surge of energy. In about 1993, David Waggoner discovered that capacitors collect and store radiant energy. This radiant energy is basically free energy, and can be applied to our special DC motors or generators, to reduce the amperage and wattage usage of the device! Of course there are many other factors as well.

Free energy motors are still being suppressed as of Sept 30 2010. Our motors can and will change the entire world and how it uses energy! When we are allowed to manufacture and sell our motors, every car and every home in the world will be using them. We have been slowly spreading this knowledge through the plans that we have been selling since 1996.

Thousands of people now know our Fuelless Engine and Sp500 AC Generator work as advertised! We have not hidden anything, It is now a fact for all the world to see! If you want to power your home, then you will need both set of plans. The Sp500 AC or DC Generator plans for \$70.00 and the Fuelless Engine plans for \$70.00 TL cost \$140.00 or get them for free in our CD package 1 deal for \$300.00 includes all 33 plans and 4 videos seen on our website.



The objective and purpose of this device is to educate any and all free energy skeptics. Let it be known that we are not creating energy from nothing. We are simply collecting what Nikola Tesla discovered in 1901, *which he liked to call "Radiant Energy"* (*much of which is still classified to this day*)!

This energy is in very large abundance and exists all around us 24 hours a day 7 days a week. Just waiting for us to tap into and use.

For security reasons we can not go into full detail on how and why it all works! But to tell you the truth, you do not need to know all that. Just build them and use them. Don't try and figure it all out, just be happy that they work!

This free energy demo generator kit is a very basic free energy design. But will prove to anyone that is a sceptic that free energy can be created from using a generator coil or *motor coil* and capacitor. When you operate this device you will be amazed at what you are seeing. Our Fuelless Engine motors work on the same principles. We are collecting and using **Radiant Energy** and applying that free power to turn our Sp500 AC high efficiency generator.

We hope you enjoy these plans and our inventions. If you are interested in purchasing the kit for this device please contact Rick Gibson at: 1-812-945-5839

We are thinking very seriously about making and selling kits.

Thank you
David Waggoner

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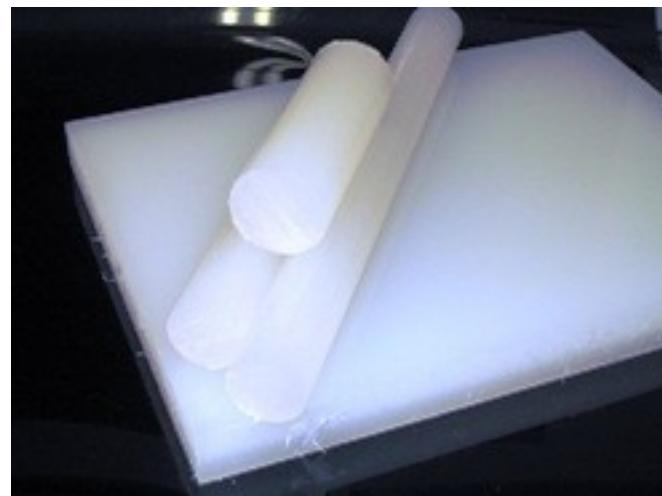
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WARNING! You can NOT manufacture or sell this device without our permission!
If you are a manufacturer please contact us if interested.

We are now selling kits to this device. If you are interested in buying a kit or large qty for resell
please contact **Rick Gibson** at: **1-812-945-5839** or e-mail him at: Rick@FuellessPower.com

This is some of the material you will be using. You do not need to use white UHMW Polyethylene plastic, but it will make your free energy demo kit look more professional and is non magnetic, non toxic and easy to work with.



Option 2:

You can use white kitchen cutting board. Many are made of the same material. See sams.com or any online company that sells them.





A few items and tools you may need for this project.



You will also need 2 part epoxy SOURCE: hardware store or online.





More Tools You May Need



RADIO SHACK

<http://www.radioshack.com/>

**Compact 18-Range Multi tester
Volt Meter or Multimeter**

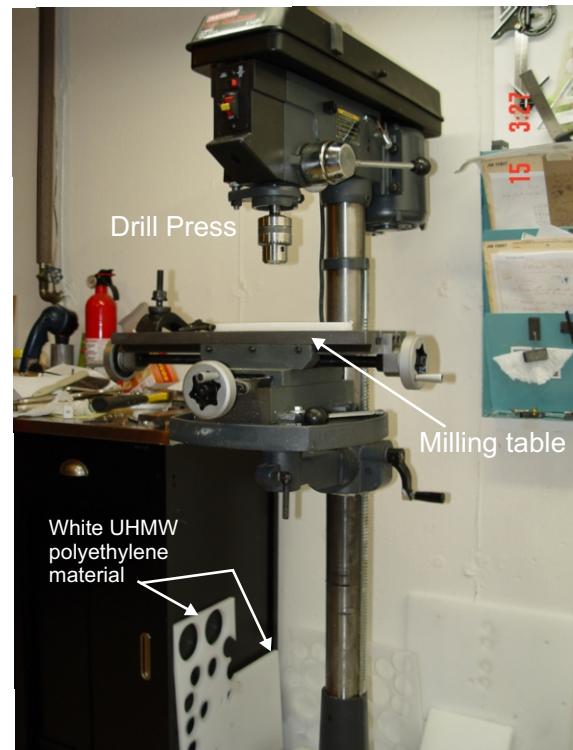
Catalog #: 22-223

PHONE: 1-800-843-7422



PVC GLUE

SOURCE: Online or at any hardware store in your area where they sell PVC pipe



If you decide to cut the white UHMW plastic yourself, you will need a drill press and a milling table. If you do not have these devices you can purchase both of them from Sears.com

Of course you do not have to cut the UHMW material yourself, you can buy the material already cut from www.Smallparts.com or

General Rubber

Phone: 1- 502-635-2605

They will cut the plastic for you.



Material and Supplies you will need

Part #

1. 10" x 10" Aluminum Roof Flashing (for making the pyramid)

(Can be purchased at hardware stores or online)
 (You could also use a thicker sheet of aluminum as well)
SOURCE: <https://www.speedymetals.com>



2. 10" x 4" x .50" thick" UHMW polyethylene white plastic material

(for making the 3 copper or aluminum cap rings)

Can be purchased at direct website link

SOURCE: www.Smallparts.com or



General Rubber

Phone: 1- 502-635-2605

They will cut the plastic for you.

3. (QTY- 2) 3" x 5.28" x .50" thick" PVC Pipe Holders

UHMW polyethylene white plastic material



You can also cut them up yourself by purchasing large kitchen cutting boards at sams.com or other.

4. (QTY - 2) Neodymium Magnets N40 or N52 (If N52 you don't need 2 magnets, they are more powerful!)
 (these magnets are for dropping down the PVC pipe generator shute)

Size Needed: 1.46" Diameter x .26 thick or more .50 or more would be fine.

SOURCE: <https://www.magnet4less.com/> **Phone:** 1-800-379-6818



N42 Neodymium Magnet

You will also need thin yellow plastic to go around the magnet,
 to help the magnet go through the PVC without flipping.

You can get this material from plastic school binders from a store or online.

.76"

4.83"



Part

5. (QTY-1) White PVC pipe (for making the magnet chute)
 (Can be purchased at hardware stores or online)

SOURCE: <http://www.usplastic.com>



800.809.4217

Ph: 1-800-809-4217

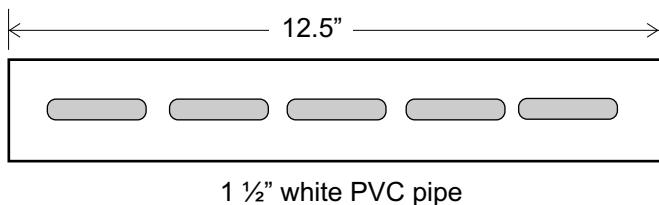
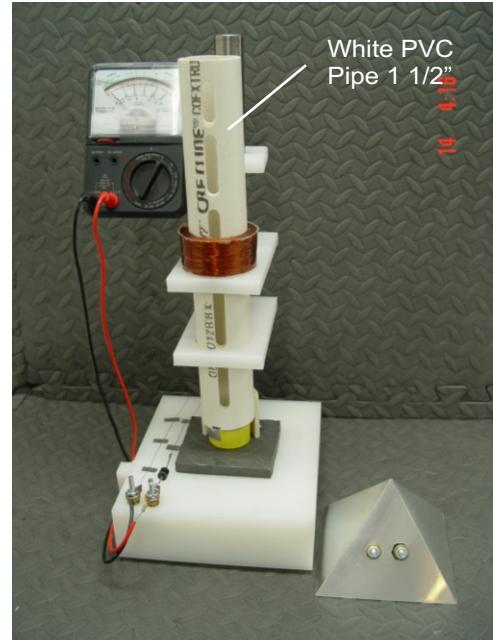
Actual size:

1.90" OD (outer diameter)
 1.59" ID (Inner diameter is)



Option 2

You can use 1 ½" clear PVC pipe (schedule 40)
 You would not need to mill and drill long chute slits in front.



1 ½" white PVC pipe

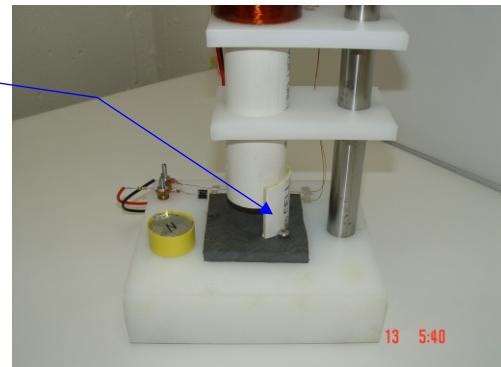
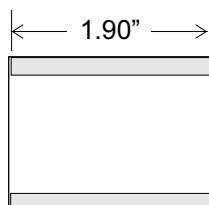


- 5b. (QTY-1)

White PVC pipe (for bottom end of magnet chute)
 (Can be purchased at hardware stores or online)

SOURCE: <http://www.usplastic.com>

Cut a small piece of white 1 ½" PVC to a length of 1.90" then saw it in half and glue it to the back bottom end of the PVC chute as seen in photo.



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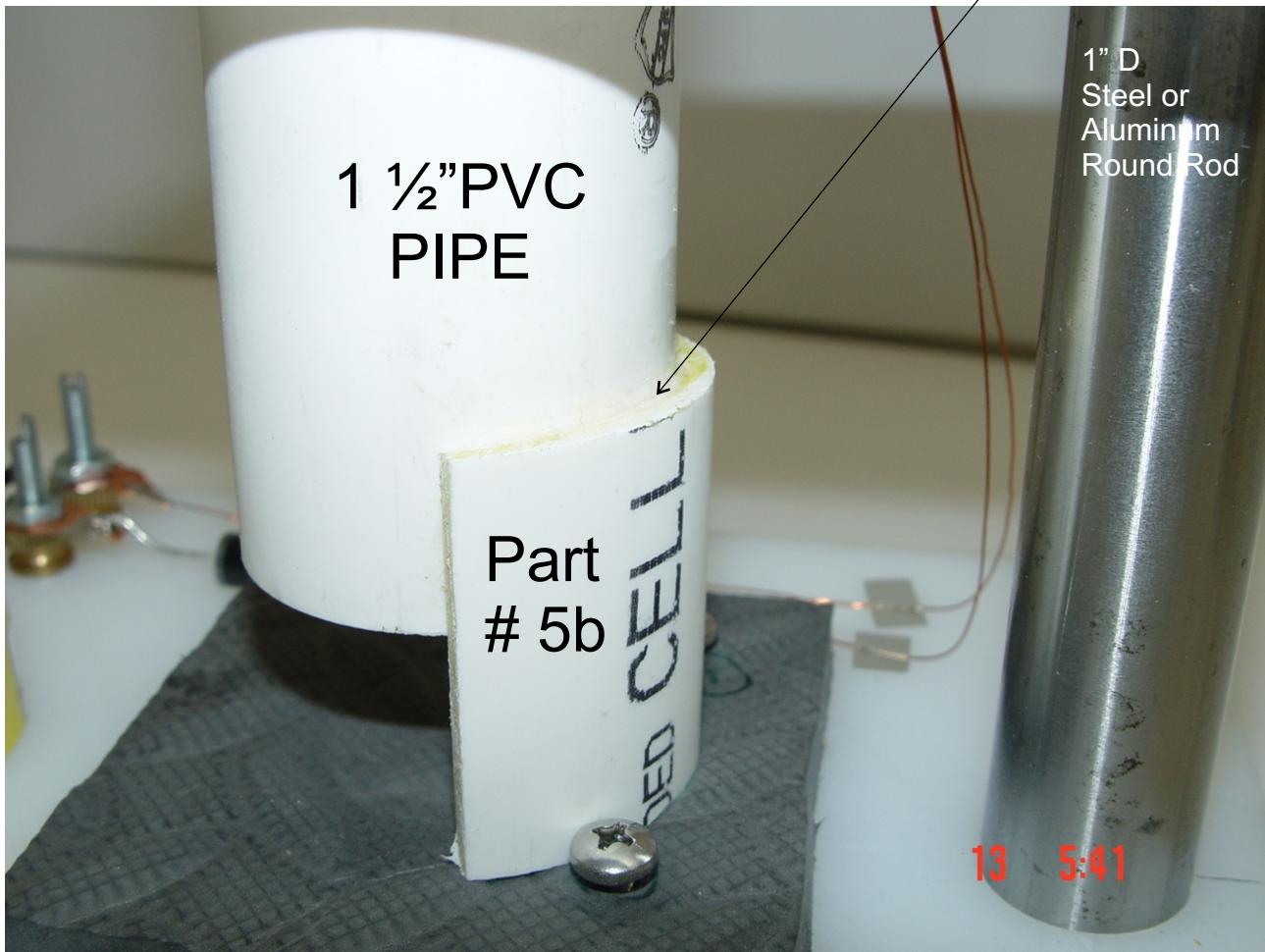
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Glue to backside of 1 1/2" PVC pipe using PVC glue



Tip:

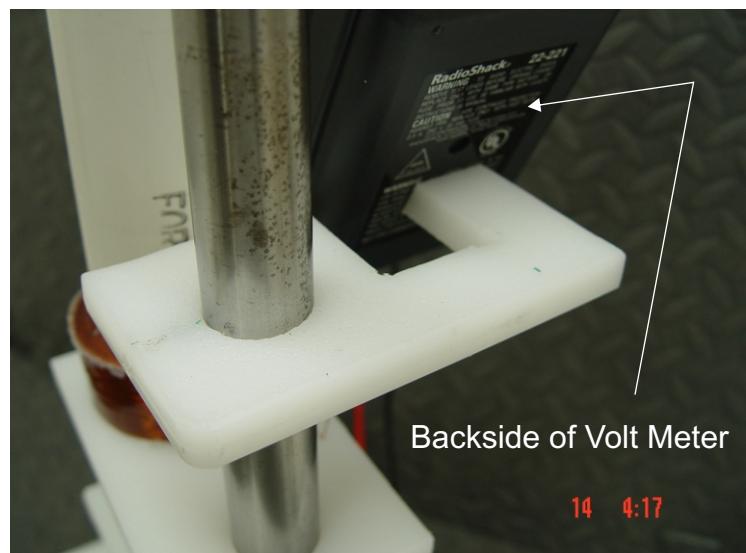
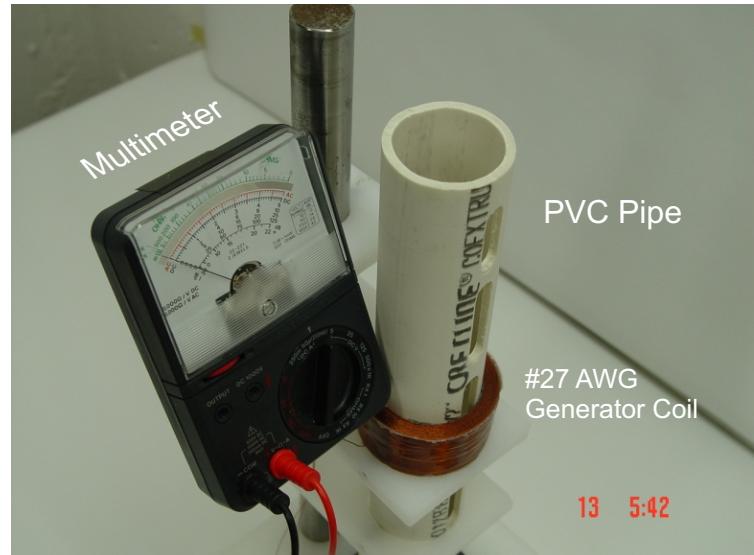
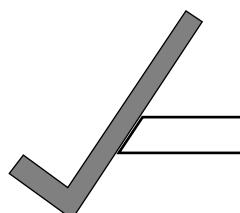
You can buy this digital calipar at:
www.Lowes.com for about \$19.98

Very useful for many of our free energy projects!

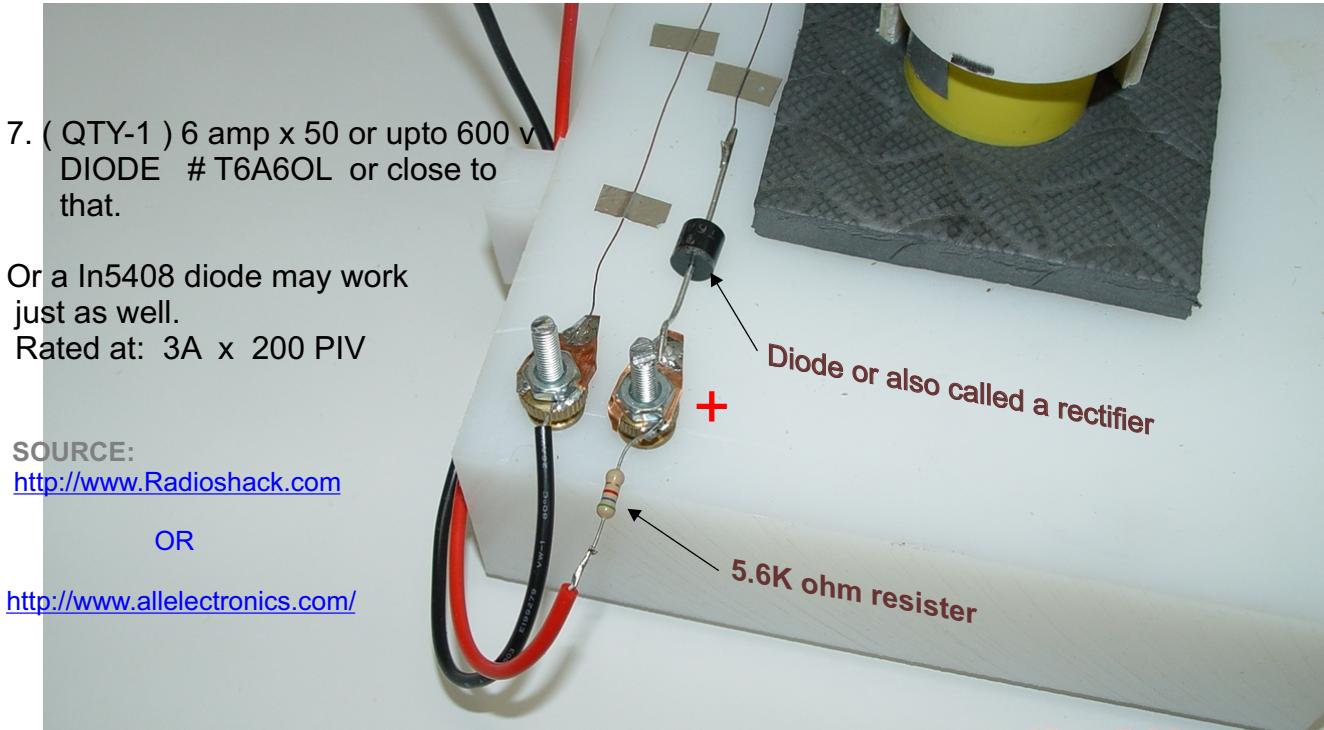




6. (QTY-1) Multimeter or Volt meter

SOURCE: <http://www.Radioshack.com>**RADIO SHACK**<http://www.radioshack.com/>**Compact 18-Range Multi tester
Volt Meter or Multimeter****Catalog #: 22-223****PHONE: 1-800-843-7422**

Another option is to make a wooden or plastic meter holder. Much like a music stand holder would be. And use velcro on holder and on back side of meter to keep it in place.



7. (QTY-1) 6 amp x 50 or upto 600 v
DIODE # T6A6OL or close to that.

Or a In5408 diode may work just as well.

Rated at: 3A x 200 PIV

SOURCE:

<http://www.Radioshack.com>

OR

<http://www.allelectronics.com/>

A diode turns the AC current into DC current. Forces the AC current in a one way direction, turning the AC to DC.

8. (QTY-1) 2 pound roll of # 27 AWG magnet wire



SOURCES: <Http://www.powerwerx.com>

If they do not have # 27 in stock, # 26 or # 28 would work. Search google.com if they do not have it.

Keywords: Magnet Wire

Http://www.powerwerx.com/wire-cable/magnet-wire.html?gclid=COvjq_acnqQCFZNg2godEH7eEQ

Or try

<Http://www.magnet4less.com>

9. (QTY-1) 5.6 K - Ohm Resister See above photo

SOURCES: <Www.Radioshack.com> or <http://www.alliedelec.com/>



10. (QTY- 4) 10 - 32 x 1" long machine screws

SOURCES: Hardware store or online



11. (QTY- 4) 10 - 32 x 0.32 thumb nuts

SOURCES: Hardware store or online



12. (QTY- 1) Roll of Aluminum (foil type) tape.

You may want to also purchase copper foil tape or
this will be for the cap rings.

SOURCES: Hardware store or online

<http://www.urethanesupply.com/storetape.php>

1-800-633-3047 (USA and Canada)

1-256-638-4103 (Worldwide)



12a (QTY- 2) 10-32 nuts

SOURCES: Hardware store or online

13. (QTY- 1) ½" Sheet metal screw

SOURCES: Hardware store or online

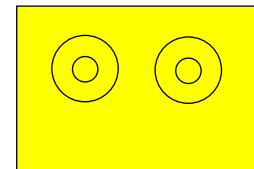




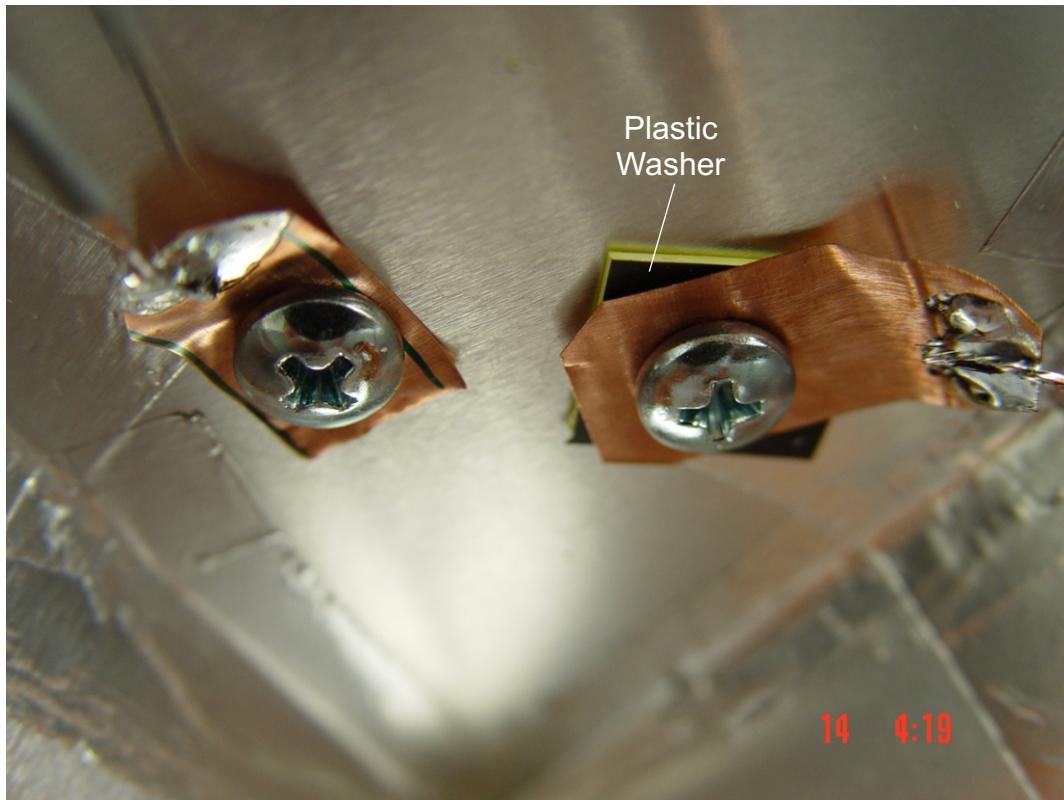
- 14. (QTY- 1)** Thin piece of PVC sign material or you can use the thin yellow plastic school folder material. You will be making 2 square or round washers with this material for one of the pyramid bolts.

SOURCES: Hardware store or online

The reason for these washers is to make sure the right bolt terminal on the aluminum pyramid does not come into electrical contact with the aluminum pyramid, causing the free energy receiving device to be shorted out and not to work.



Plastic washers 3/16" ID x .60 OD

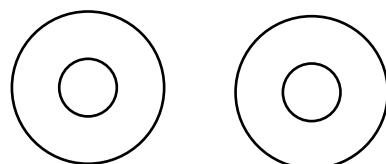


Inside pic of the pyramid terminals. Notice the square plastic washer on the right.

- 15. (QTY- 2)** Plastic nylon washers if you choose to purchase them instead of making them.

SOURCES: Hardware store or online

Plastic washers 3/16" ID x .60 OD





16. (QTY- 2) Thin Copper foil (real copper).

SOURCES: Art stores - Hardware stores or online

<http://basiccopper.com>

•basic copper•

[Http://store.eurtonelectric.com/terminals.aspx](http://store.eurtonelectric.com/terminals.aspx)

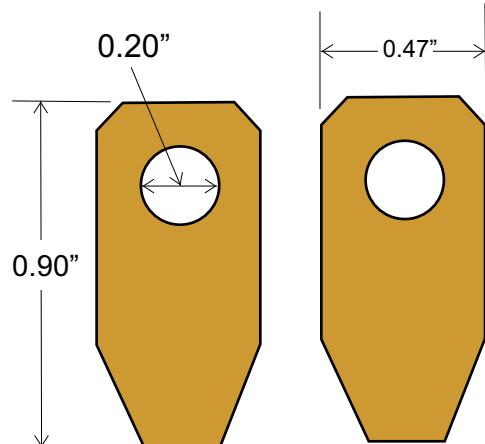
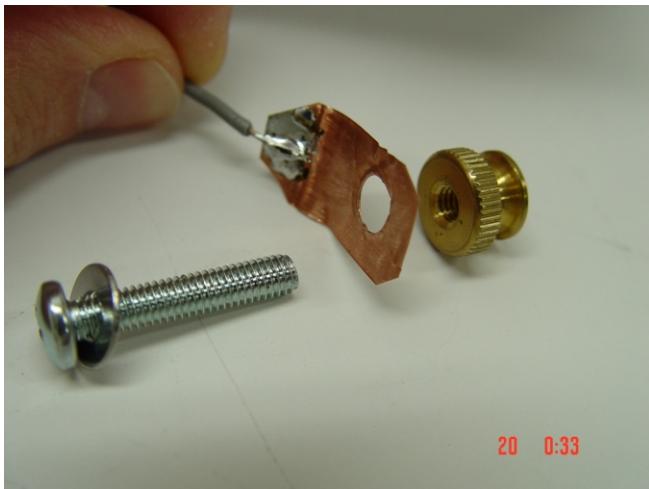
[Http://terminalscheap.com](http://terminalscheap.com)



Basic Copper
1809 W. Main St. #244
Carbondale, IL 62901
Phone: (618)684-2784
 (618)684-2784



We made our own copper wire terminals from copper foil. Very easy. If you do not want to make your own you can buy copper or other type of wire terminals at hardware store or online





17. (QTY- 1)
Electrolytic Capacitor 35V x 4700uf
(Nichicon Axial type).

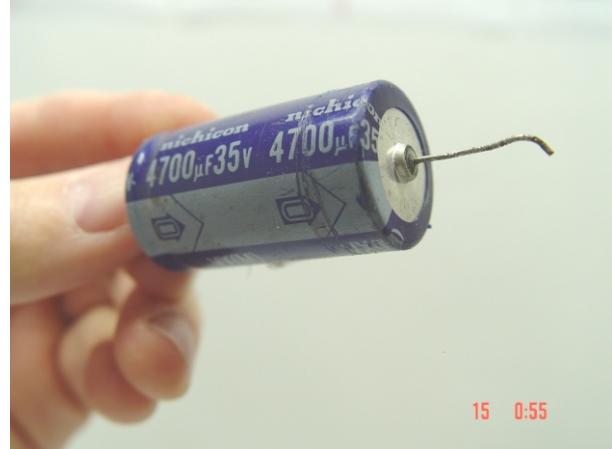
If you can not find 35V try 25V x 4700uf, they may work as well. Get as close to the rating as you can.

SOURCES: Radioshack.com

or <http://www.futureelectronics.com>

This capacitor will go inside of the aluminum pyramid. You will need to cover the outside of the capacitor with aluminum tape.

Tip: in about 1993, we discovered that capacitors not only can store positive and negative electrons, but they also store radiant energy. I can give all the details. Just know it works.



18. (QTY- 1)
22 Gray insulated copper stranded wire 12" length

SOURCES: Radioshack.com

or <http://www.futureelectronics.com>



19. (QTY- 1)
Soldering Gun and Solder

SOURCES: Radioshack.com

or <http://www.futureelectronics.com>



Soldering gun sml



Radio Shack

Dual-Heat Soldering Gun with Light
Model: 64-2187 Catalog #: 64-2187





20. (QTY- 3)
10-24 x 3/4" Stainless Steel screws

SOURCES: Hardware stores

or <http://www.mutualscrew.com>



21. (QTY- 1) PVC Glue

SOURCES: Local Hardware Stores



22. (QTY- 4) 1/4" x .40 L Set Screws

SOURCES: Local Hardware Stores

<http://www.reidsupply.com>

<http://www.reidsupply.com/GrpResults.aspx?pid=10022617&aitm=BRB-102128P&apid=10022617>



23. (QTY- 1) 3.30" x 3.30" x .38 Gray Foam Rubber

We simply cut ours from floor padding material we purchased from a local store.

Material is called " Sunny Puzzle Floor Mat "

SOURCES: Local Hardware Stores, Sams.com, Lowes Lumber

<http://www.reidsupply.com>

<http://www.overstock.com/Sports-Toys/Sunny-Puzzle-Floor-Mat/5103397/product.html?rcmndsrc=2>





24. (QTY- 1) 2 part epoxy

This will be for gluing each layer of your #27 AWG generator coil. Don't use a 5 minute type, it cures to quickly. You must use a 2 part epoxy not any type of 1 part glue.

SOURCES: Local Hardware Stores, Lowes Lumber

<http://www.acehardware.com>



<http://www.acehardware.com/product/index.jsp?productId=1390307&kw=epoxy&origkw=epoxy&searchId=49371332964>

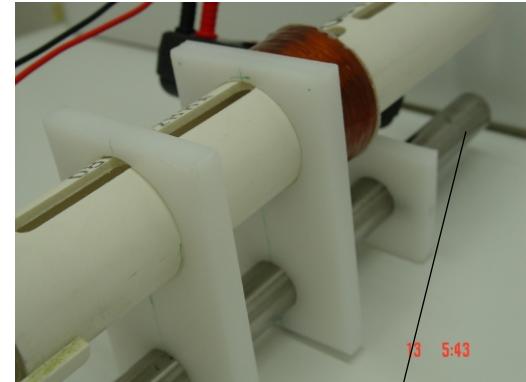
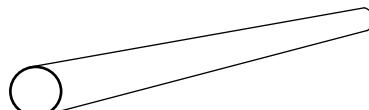
Polished

25. (QTY- 1) 16" L x 1" Diameter - Cold Steel Round Rod

(this is what we used but Aluminum Rod is Best)
This will round rod will hold the PVC holders.

SOURCES: <https://www.speedymetals.com>

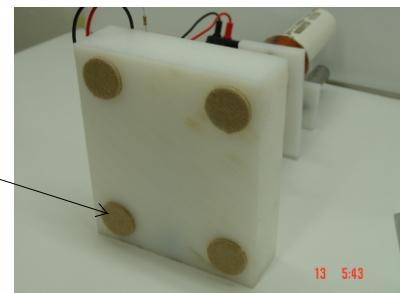
or your local machine shop can supply you.



16" Round Rod

26. (QTY- 4) Felt table leg pads- for bottom of base.

SOURCES: Hardware Stores, www.AceHardware.com

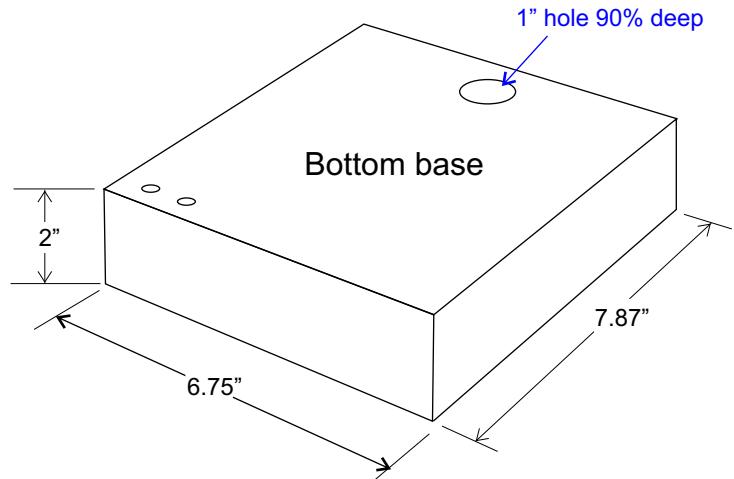




27. (QTY- 1)
UHMW Polyethylene white plastic base
2" thick x 7.87 (7 7/8") x 6.75"

SOURCE: General Rubber & Plastics
Phone: (502) 635-2605

Or www.SmallParts.com



28. (QTY- 1) 5/16" Steel long bolt or **carriage bolt** 4 3/4" L x 5/16"

This long bolt is for the Generator coil bobbin mold.

To keep the mold together and in place when winding the magnet wire.

Each layer will be glued with 2 part epoxy.

SOURCE: Hardware stores or

<http://www.fastenersuperstore.com>



Carriage bolts QTY- needed 1

29. (QTY- 2) 5/16" Hex nuts

SOURCE: Hardware stores or

<http://www.fastenersuperstore.com>



30. (QTY- 2) 5/16" Washer

SOURCE: Hardware stores or

<http://www.fastenersuperstore.com>



31. (QTY- 1) 5/16" Split Washer or lock

SOURCE: Hardware stores or

<http://www.fastenersuperstore.com>



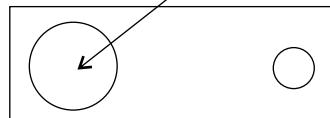


33. (QTY- 1) Sears - Drill Press Circle Cutter

US Plastic can cut this for you. But if you want to cut the holes for the PVC pipe to fit through yourself, then you will need to purchase the circle cutter. **For drill press's only.**
Not made to be used with hand drills.

SOURCE: Hardware stores or

<http://www.Sears.com>



For cutting 2 - PVC pipe holders



34. (QTY- 1) Sears - Drill Press - floor type

If you have decided to cut all the material yourself, then you will need a drill press - floor type is best, but you maybe able to use a table top type as well.

SOURCE: Hardware stores or

<http://www.Sears.com>



35. (QTY- 1) Sears - Milling Table

Again, if you have decide to cut all the material yourself, then we recommend you use a milling table as well.

SOURCE: <http://www.harborfreight.com/>

<http://www.Sears.com>

36. (QTY- 1) 3/16" Milling bit or also called end mills

Fits into drill press, turns and cuts material you move on the mill table. UMHW plastic is very easy to cut and mill. Fun to work with.



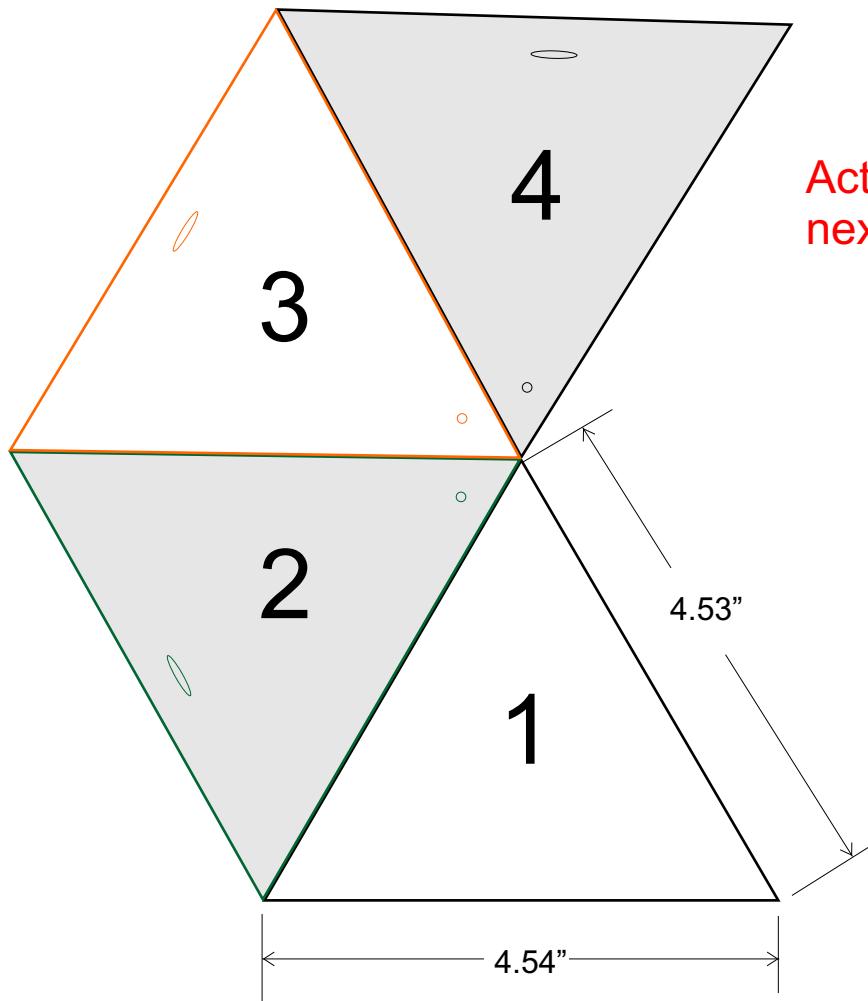
37. (QTY- 1) Center drill bit for starting drill holes

*GETTING STARTED!*

MAKING THE ALUMINUM PYRAMID

You will need 3M spray adhesive and a sharp mat knife for this project.

(Qty- 2) 10-32" x 1" Length machine screws
 (Qty- 2) 10-32" nuts



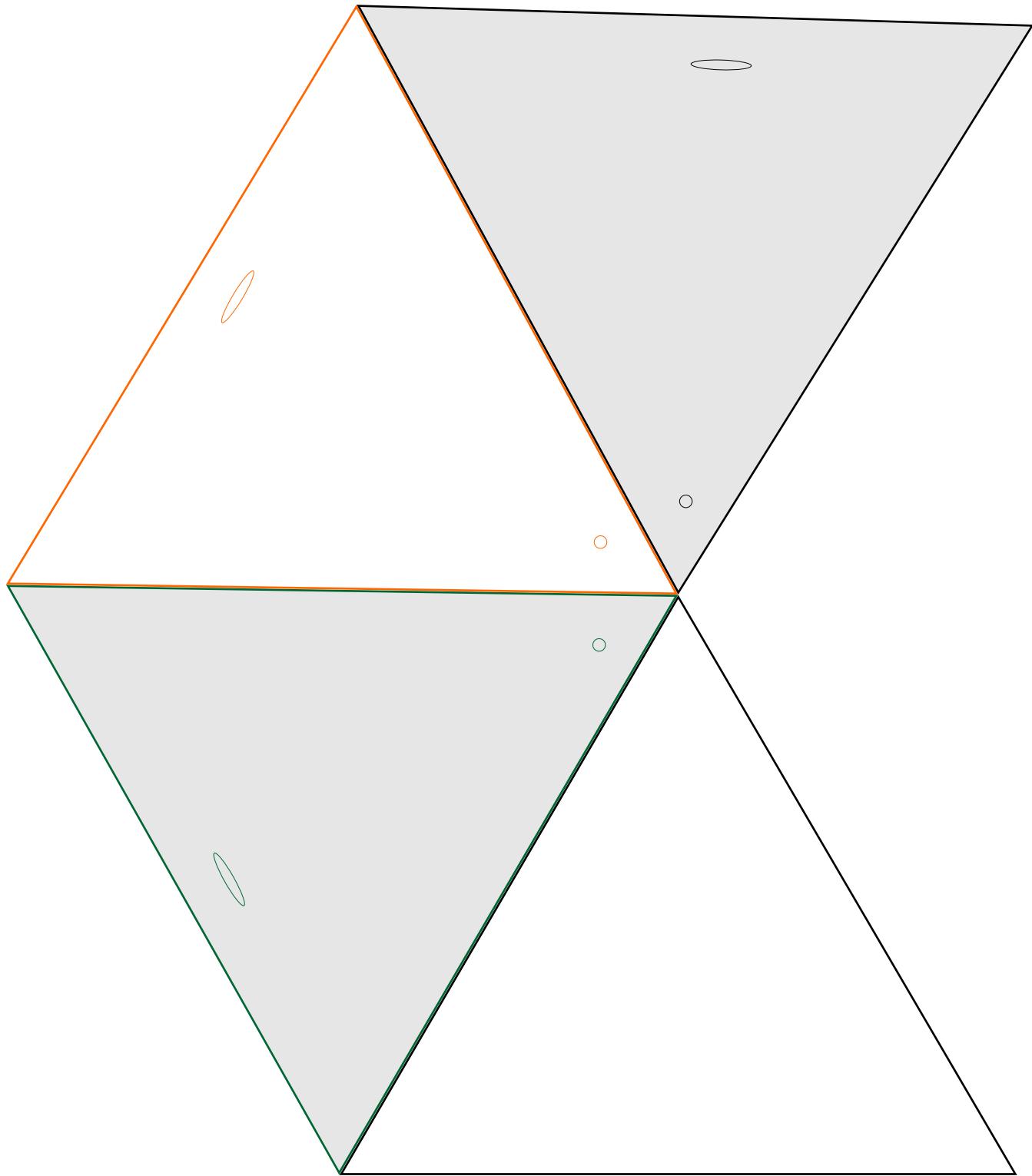
Actual size templet on
next page - print out.

PYRAMID TEMPLET - ACTUAL SIZE

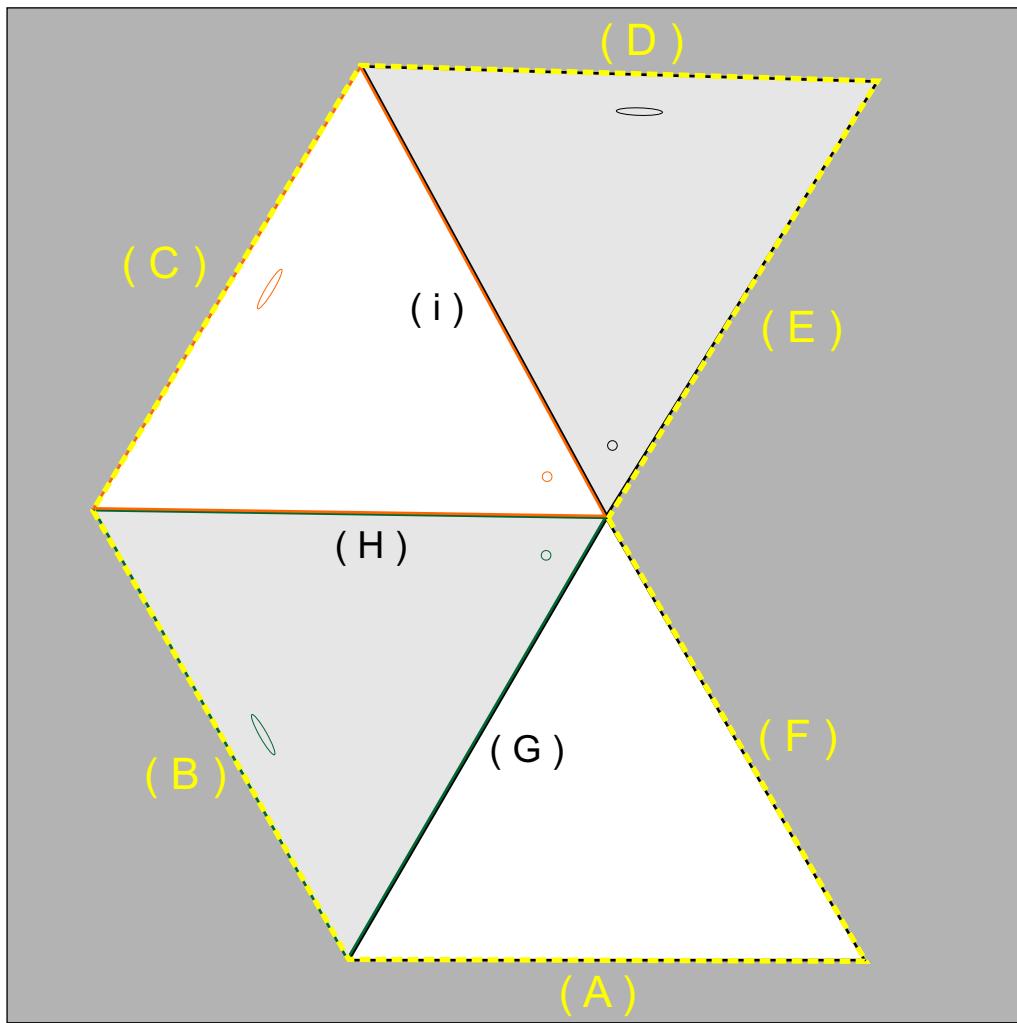
Print this out, spray the back with spray adhesive, and stick to one side of the 10" x 10" aluminum roof flashing.

WARNING! Be careful the edges are sharp and can cut you.

Be sure to clean the aluminum sheet with alcohol before applying spray adhesive.



You will need a paper templet so you can glue the paper templete to the aluminum sheeting.



Using a sharp mat knife and a steel ruler or steel straight edge. Line the ruler on your first cut (A), Take it slow... Keep scoring the line following the edge of the ruler, until you cut all the way through the aluminum. Do the same with (B) to (F). **NOTICE:** Lines (G) to (i) do not get cut all the way through, but scored only. Only cut through about half or less than half. Do not apply to much pressure on these lines or you will cut all the way through and have to start all over again.



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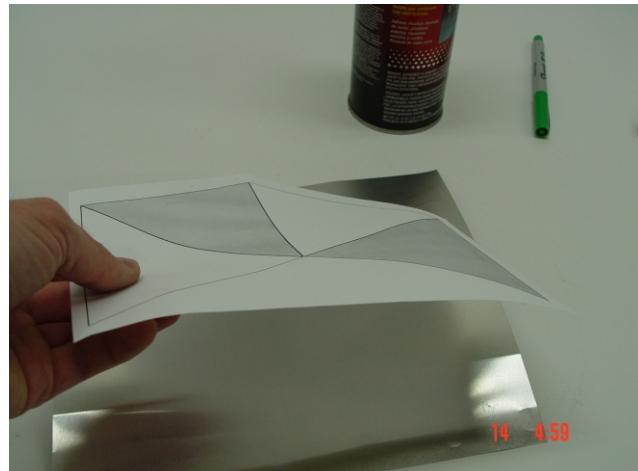
Www.FuellessPower.com

Anti-Pirate Customer ID # 395724 33 10

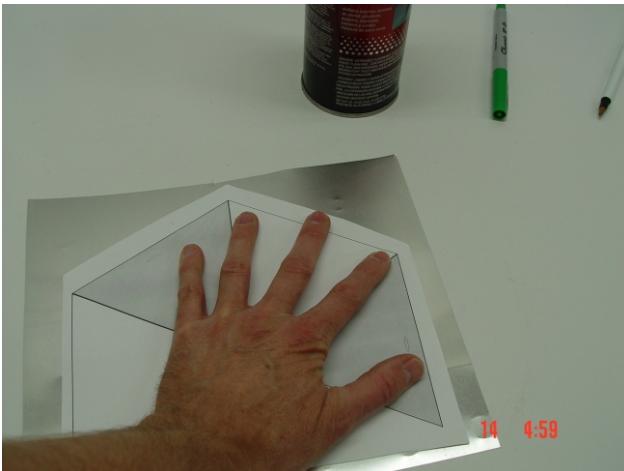
PO BOX 557 New Albany, IN. 47151 USA



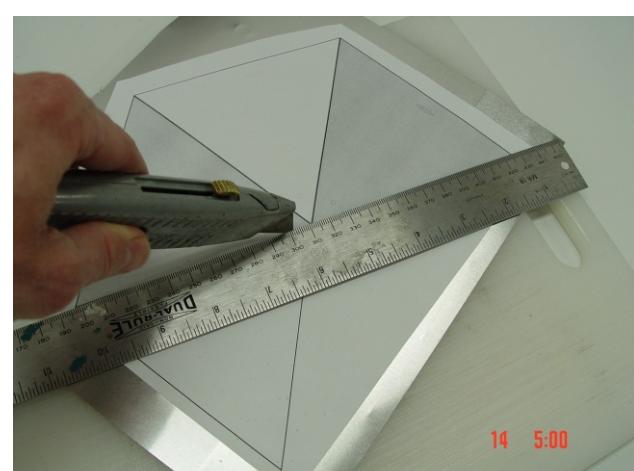
Clean the top surface of the aluminum with alcohol



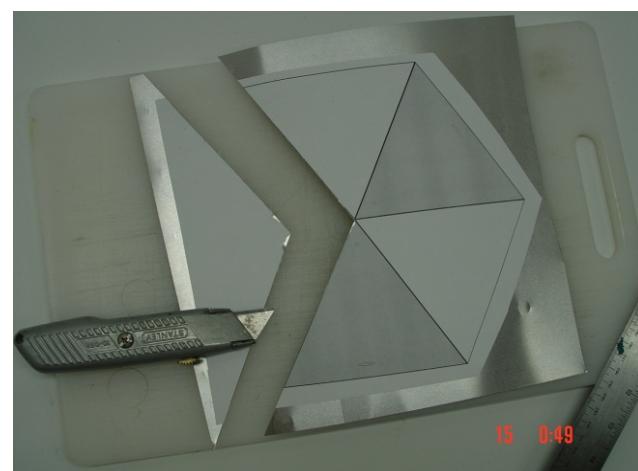
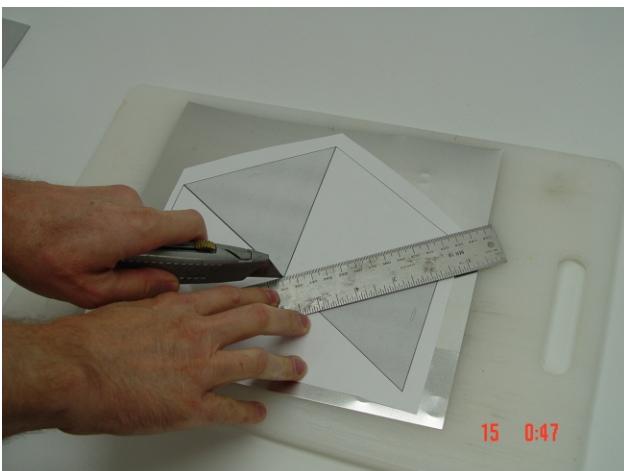
Spray the backside of the paper templet with spray adhesive.



Apply the templet to the top surface. Smooth and press down.



Begin cutting off the outside edges first. Cut all the way through.



395



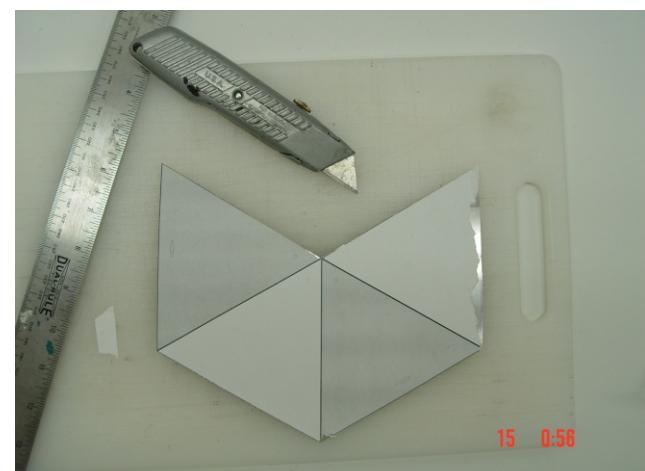
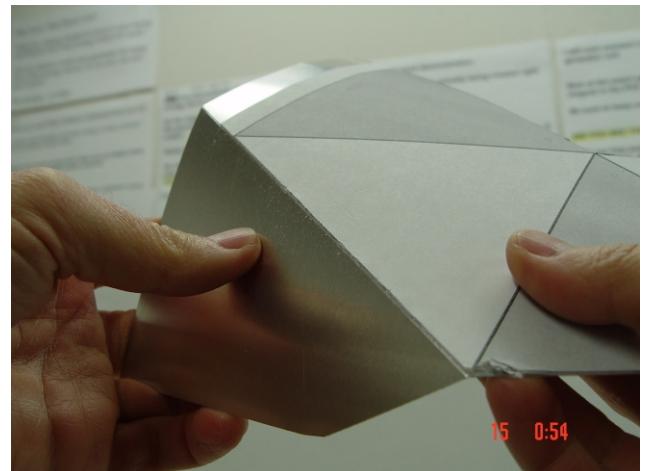
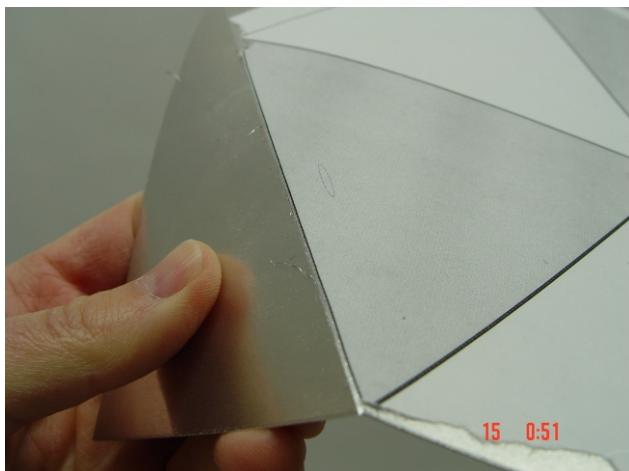
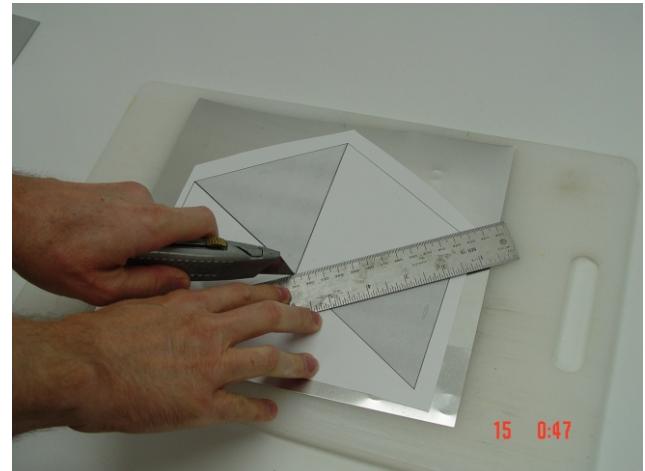
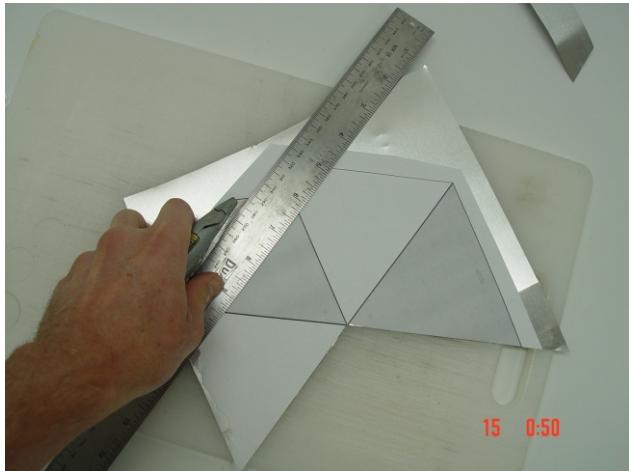
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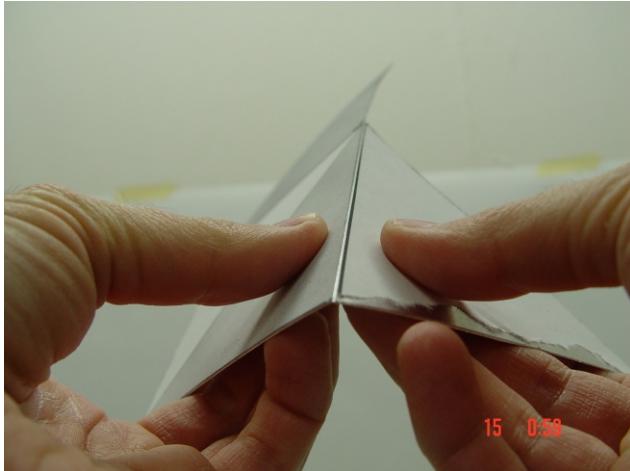
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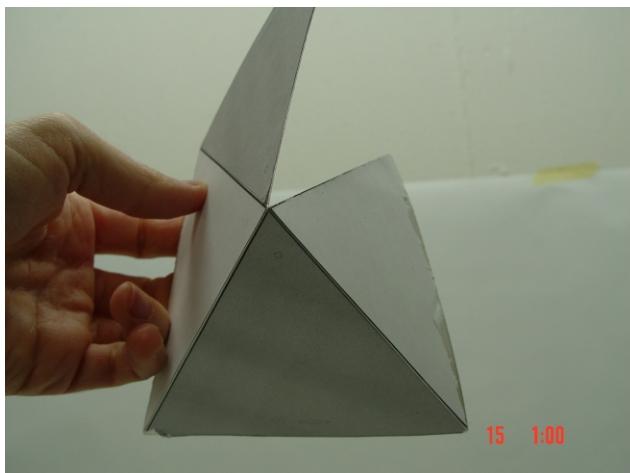


15 0:58

Now lightly score the lines with knife and bend
Do not break off, just bend.

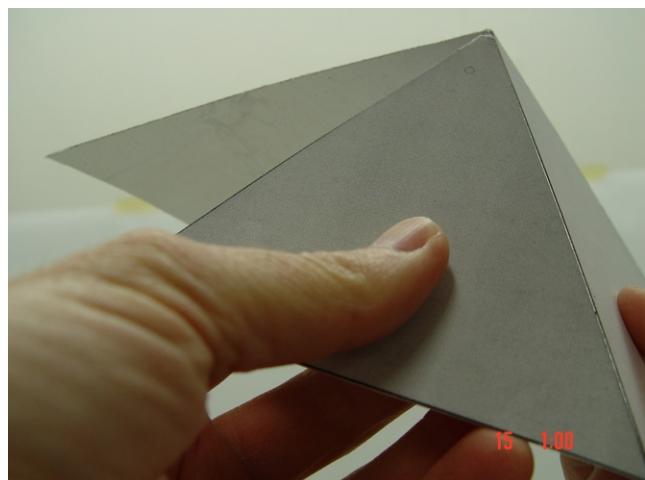


15 1:00

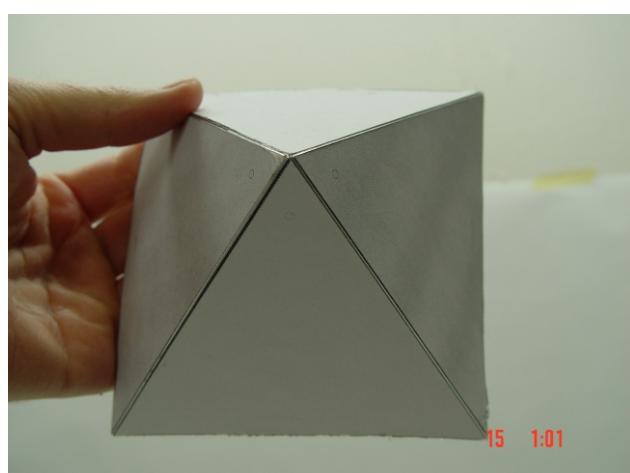


15 1:00

Now lightly score all the lines with knife and
bend in to the shape of a pyramid.

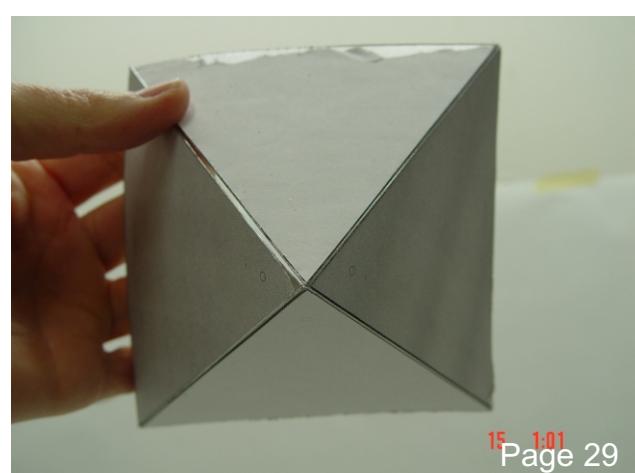


15 1:00



15 1:01

Paper is still attached to aluminum.

15 1:01
Page 29

You are now ready to apply aluminum tape to seam.

395



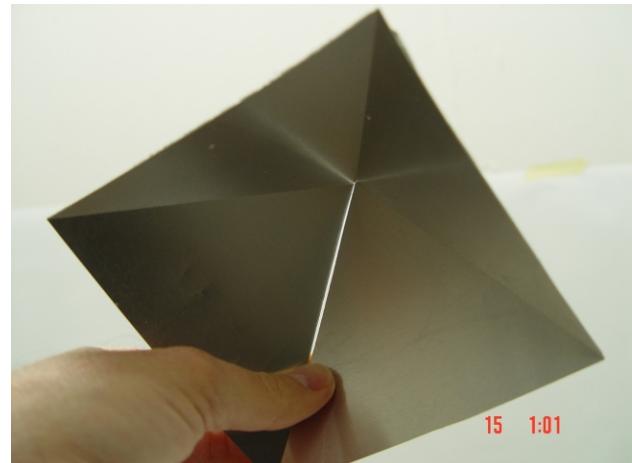
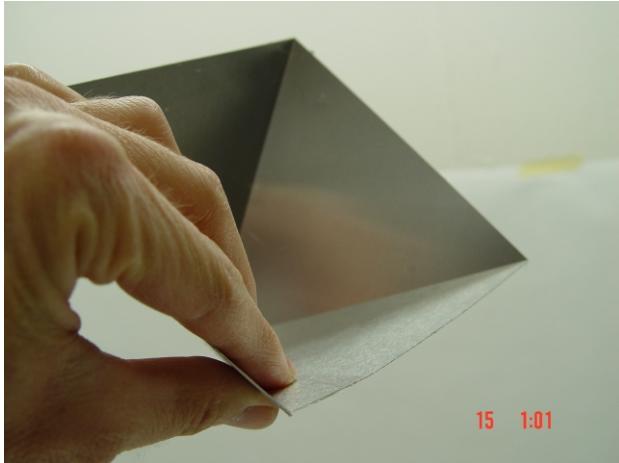
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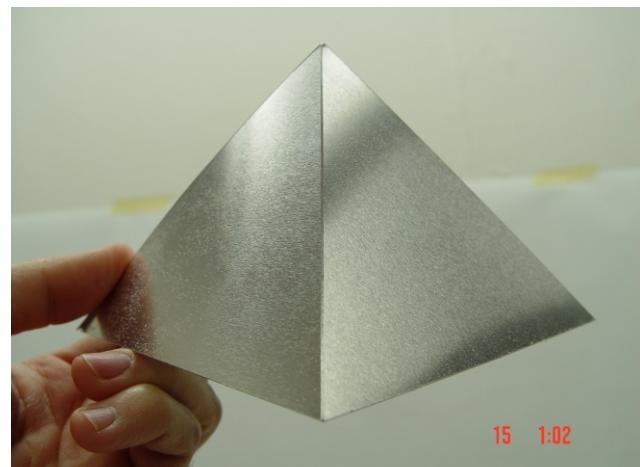
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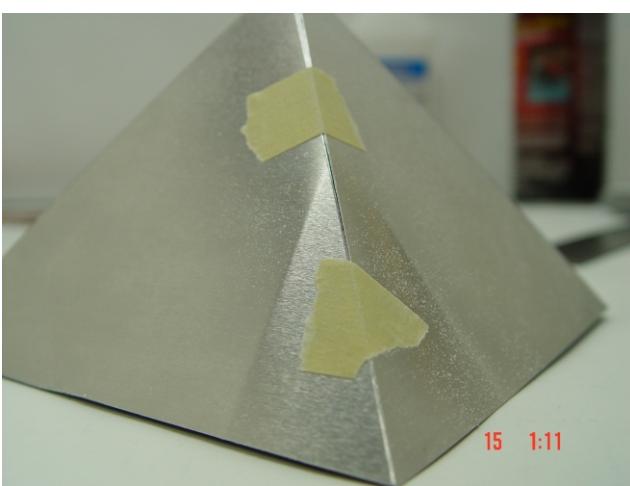
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Now peel off the paper from the pyramid



Using a small 150 grit piece of sand paper, sand down some of the sharp edges. Clean any spray adhesive left over.
Using mineral spirits.



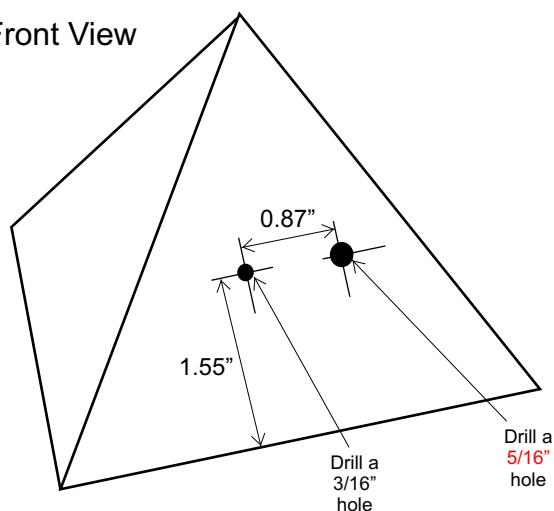
Use masking tape to keep seam together.



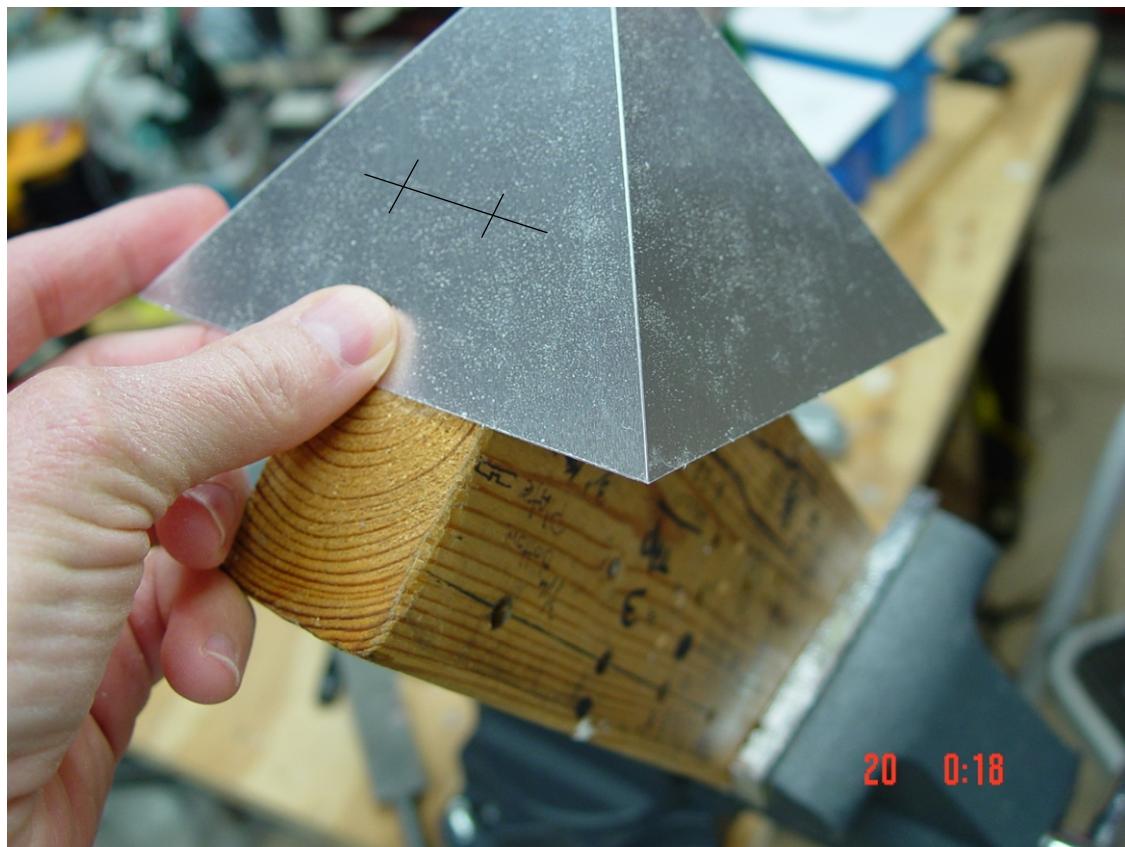
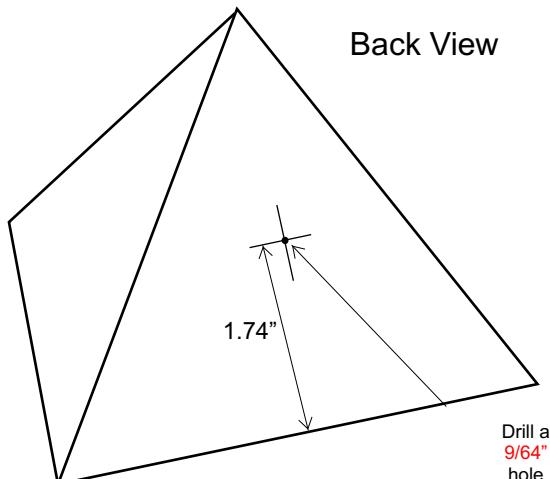
Page 30
Use scissors to cut small strips of aluminum tape and tape the open seam shut.



Front View



Back View



Mark your drill holes. Now place a 2 x 4" piece of wood into a vice grip. Place the pyramid as shown and use a starter drill bit to start each hole. Then drill a 3/16" hole on the left side, and then a 5/16" hole on the right side. This hole can even be a bit bigger if you like.



MAKING CAP HOLDER

Cut a piece of UHMW polyethylene plastic to the size shown in Fig 1.

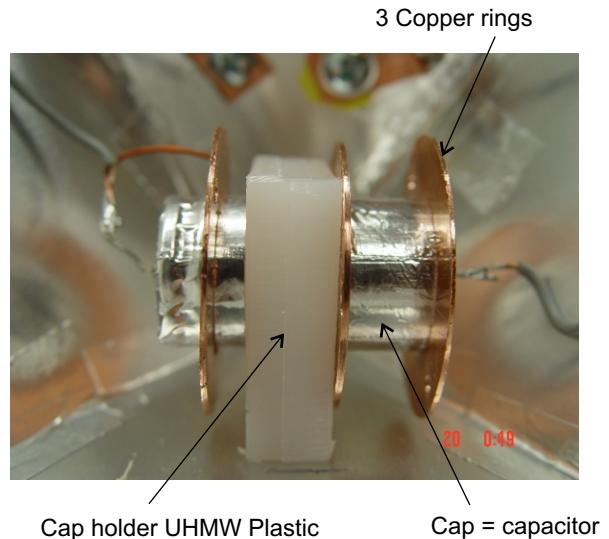
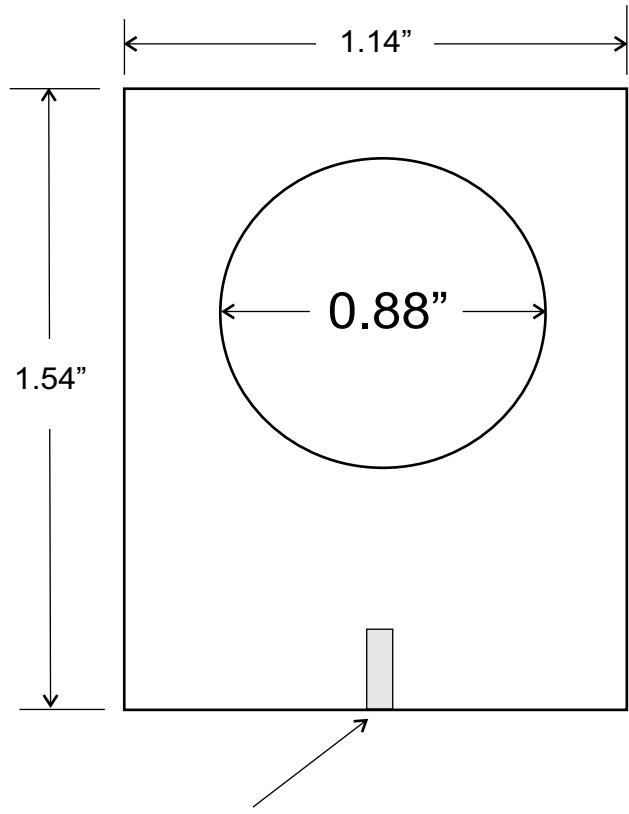


Figure 1
Front View



Drill a hole 3/32" in diameter, this is for the 7/16" sheet metal screw

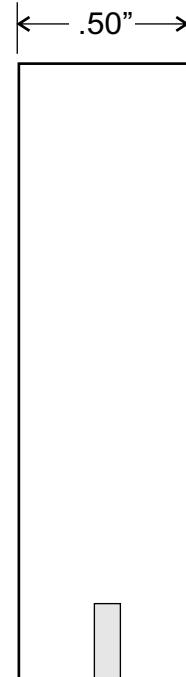


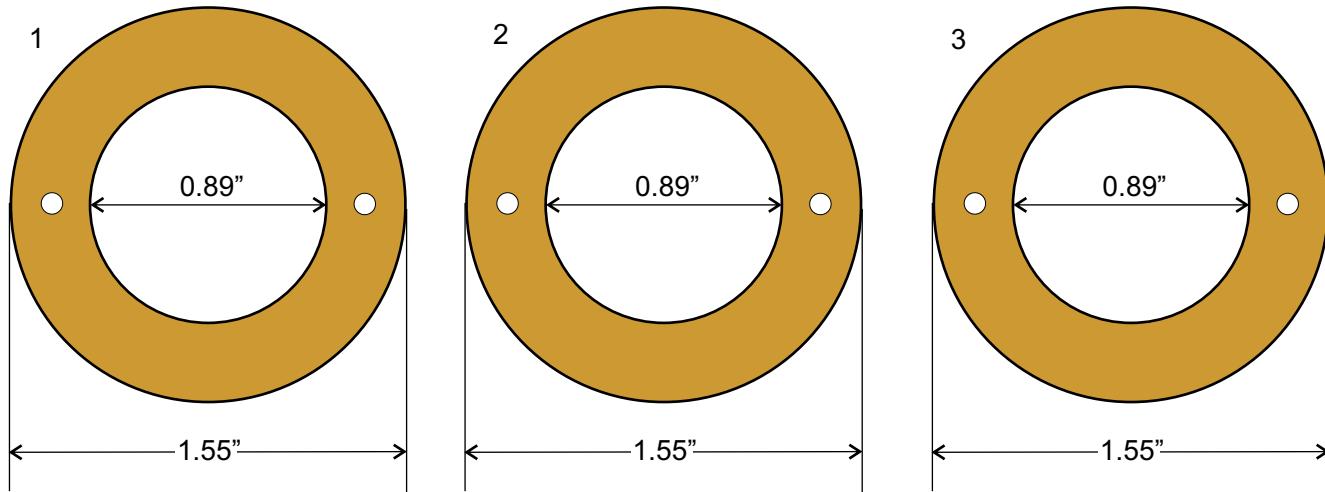
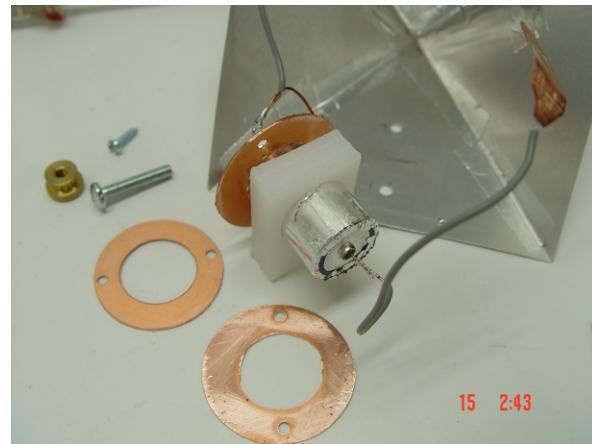
Figure 2
Side View



MAKING THE COPPER RINGS

Next you will need to make 3 copper rings from a thin copper sheeting material. You can buy these copper sheets at. Www.Speedymetals.com.

Copper sheet is a bit harder to cut with a drill press circle cutter, so a 2nd option would be to use thin PVC sheeting and thin copper foil sheeting. Use spray adhesive to attach copper foil to the front and the back of the PVC or plastic material. Tip: A good place to quickly get thin plastic, is at your local hardware store. You can use plastic yard signs, for example, **for sale signs, room for rent, etc.** Or your local sign shop may have some blank plastic sign material they can sell you for a low price.



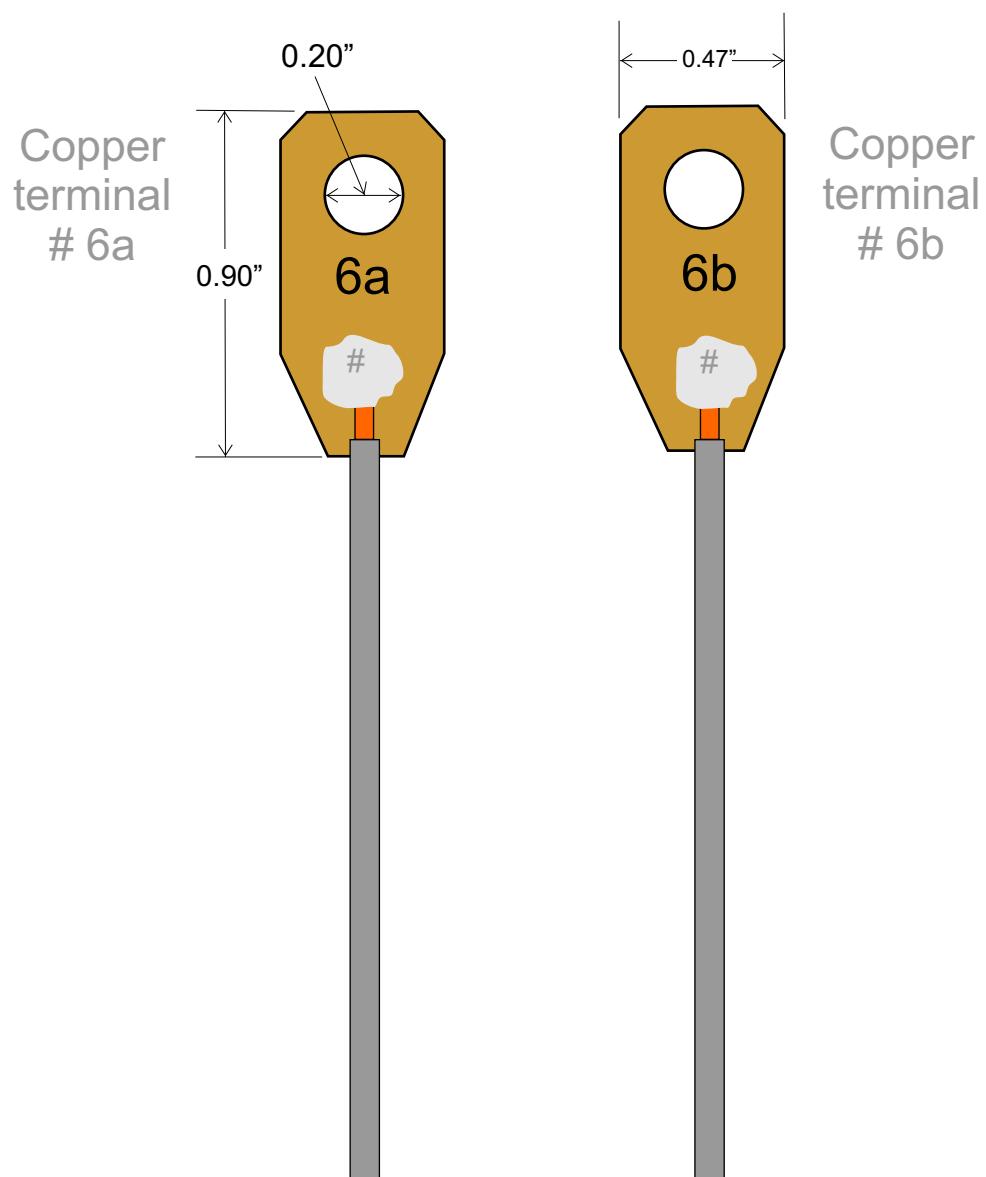
These 3 copper rings will slip over the cap as seen in photo's. The spacing of them is not critical.



Assembling The Pyramid

STEP 1

1. You should now have all the proper holes drilled into the aluminum pyramid. Cut 2 copper terminals from the copper foil sheet as shown, see Fig 1 below (must be real copper). Now solder two gray connection wires to each of the two copper terminals.

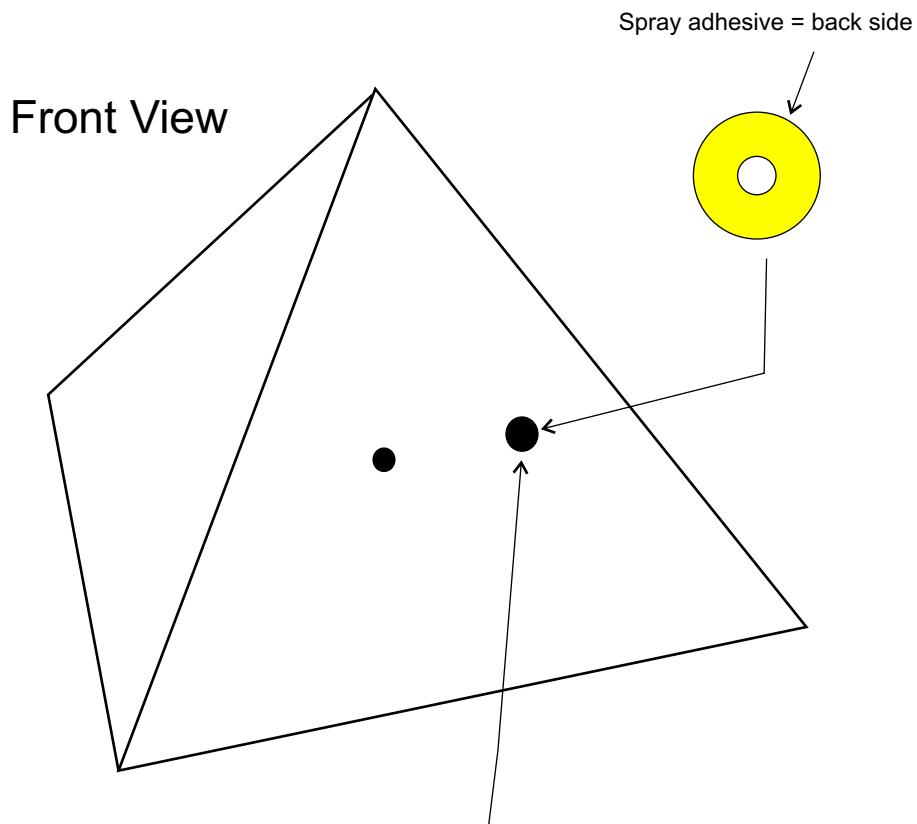




Assembling The Pyramid

STEP 2

- Now spray some 3M spray adhesive on the back of the yellow 10-32 plastic washer, then center it over the right bolt hole and stick it to the surface.



Right bolt hole bigger than left hole, so the right bolt electrical terminal does not short out with the left bolt terminal.

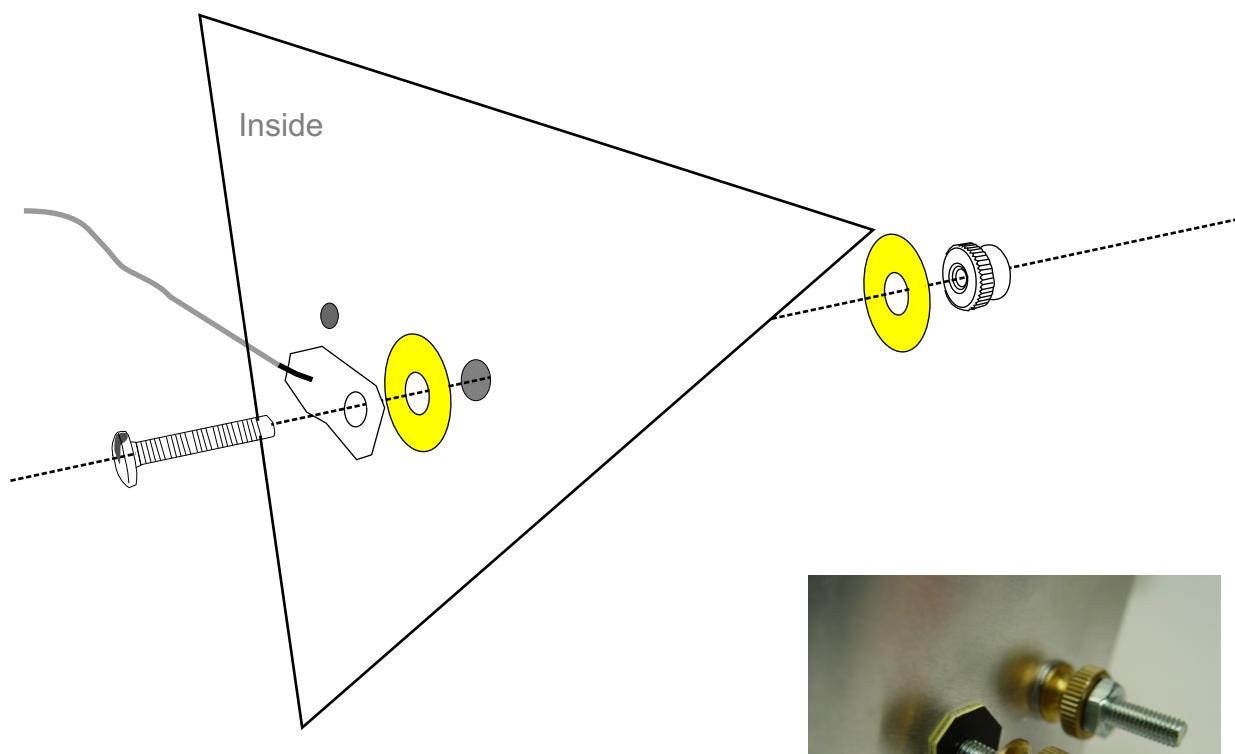
Now place the 2nd yellow plastic washer # 10-32 on the back side using spray adhesive.
Only the right hole gets two plastic washers.



Assembling The Pyramid

STEP 3

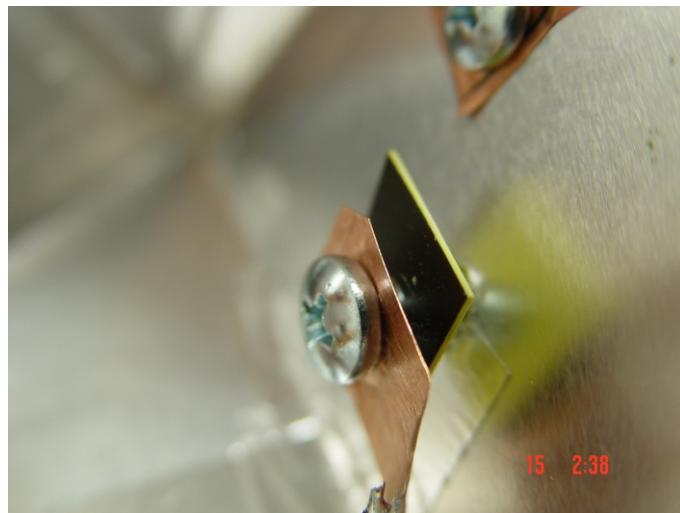
- Now insert copper terminal 6a using a 10-32 x 1" machine bolt, through the plastic washers, and screw on one brass thumb nut onto the bolt from the outside of the pyramid. Then add one 10-32 nut on top of that.





15 2:38

We cut our plastic washers from an old plastic yard sign.





Assembling The Pyramid

STEP 4

- Now insert the left bolt and thumb nut terminal. You do not need plastic washers on this side. Unless you want to.

STEP 5

- Preparing The Capacitor:
Cut a piece of aluminum tape to 1.71" x 2.78"



STEP 6

- Now peal the waxed protective backing off the back of the tape and apply it to the capacitor casing.





Assembling The Pyramid

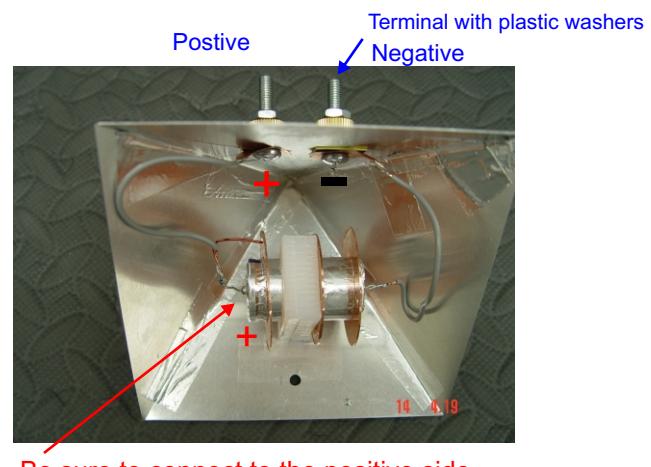
STEP 7

7. Now take the capacitor and slip it into the UHMW white plastic cap holder. Slide one copper ring onto the left side of the capacitor, and 2 copper rings on the right side of the capacitor.



STEP 8

8. Connect the cap holder to the inside of the backside of the pyramid using a 7/64" x .38" L sheet metal screw or other. Now solder the two gray wires to the capacitor. The left gray wire connects to the positive side of capacitor, and one on the right to the negative side.



Caution: Carefully and lightly sand down all sharp edges of the aluminum pyramid with fine sand paper.



STEP 9

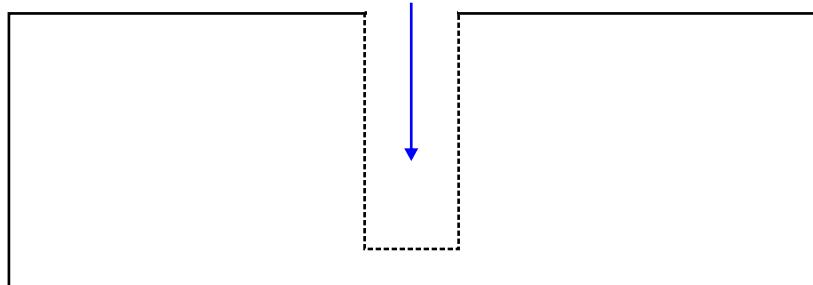
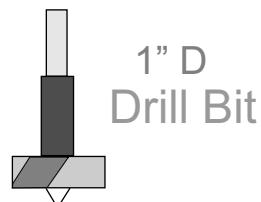
GENERATOR BASE: Drill a 1" Diameter x 1.75" deep hole in the back of generator base.



Side view of generator base



1" Forstner drill bit



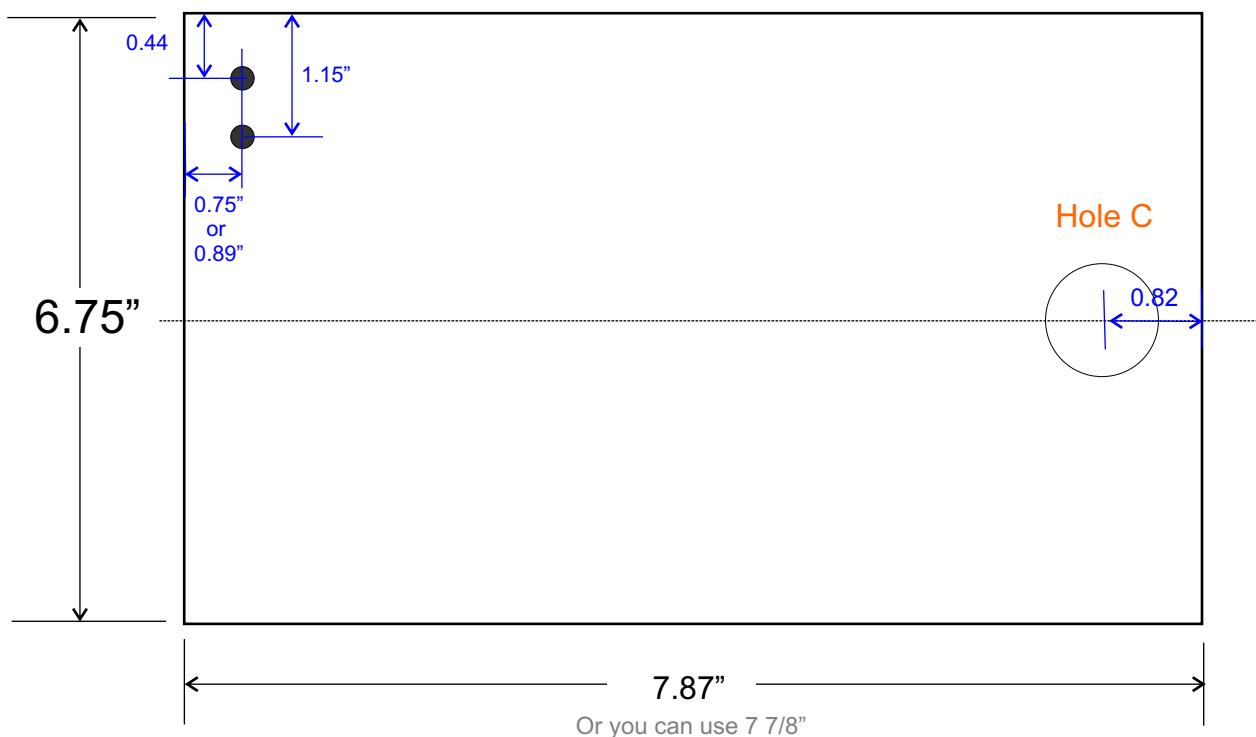
Back side of base



STEP 10

Top view of generator base

Holes A & B



Holes A & B: drill (Qty - 2) 5/32 or a 9/64" holes. Then thread the holes using a 10-32 tap. These holes are for the 6-32 x 1" machine screws and brass thumb nuts.

Hole C: find the center of the block base and drill a 1" diameter hole x 1.75" deep. Now place the 1" x 16" steel or aluminum rod or pipe (your choice) into the 1" hole. You can drill and tap a hole into the back side for a set screw if you like, to help keep the rod from moving.

STEP 11

Part # 5 PVC Magnet Shute

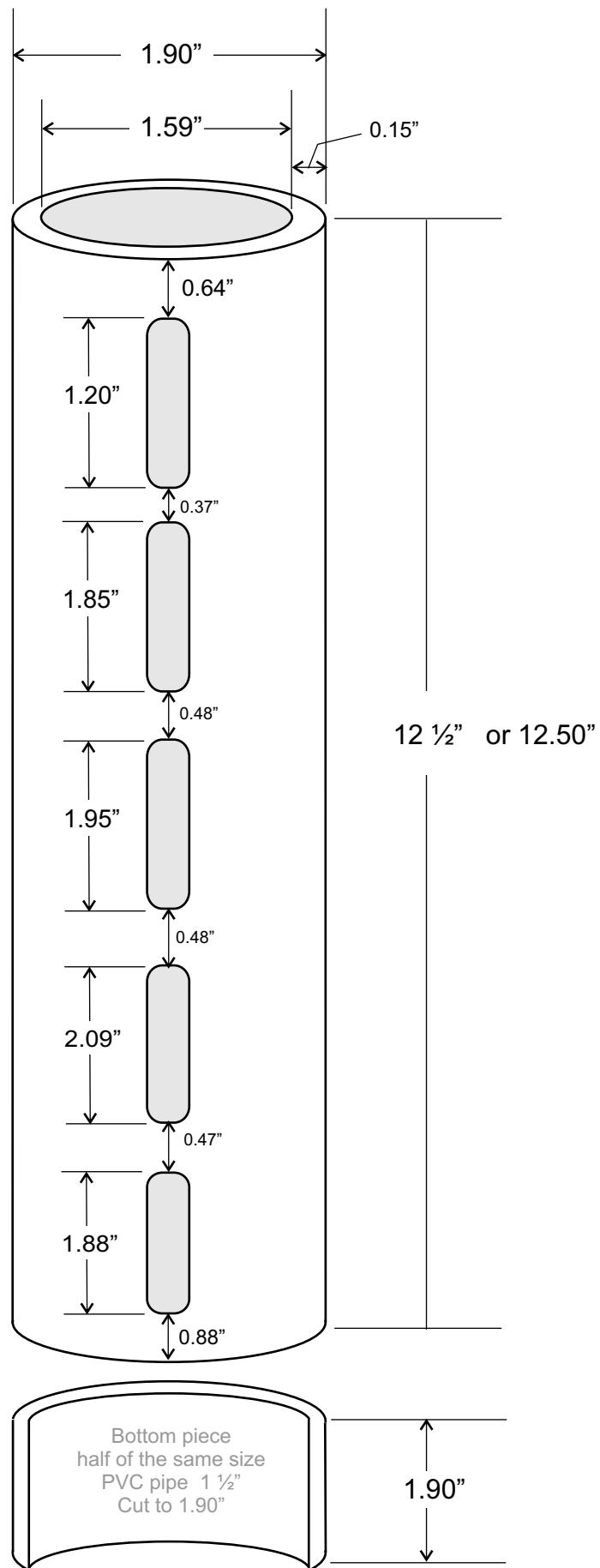
1 ½"
PVC Pipe

The long hole sizes are not critical. We just wanted to show you the exact size that we quickly threw together and used, in case you wanted to make the exact kit size that we made. Also a 2nd material option would be to use clear PVC plastic.

[Http://www.usplastic.com](http://www.usplastic.com)

Clear PVC Schedule 40
Item# 34136 12" will work, no need to cut.

Cut a 12.5" piece of 1 ½" white PVC pipe. Cut the long hole slits using a drill press and a mill table. (you could take this to a machine shop and have them drill the slits for you). Or you could simply not use PVC and replace it with the clear PVC. You just want the magnet to be seen as it drops.



If you would like us to build this entire **Free Energy Demo Kit** for you please call
Rick Gibson at: **1-812-945-5839** Or E-mail
him at: Rick@FuellessPower.com



STEP 12

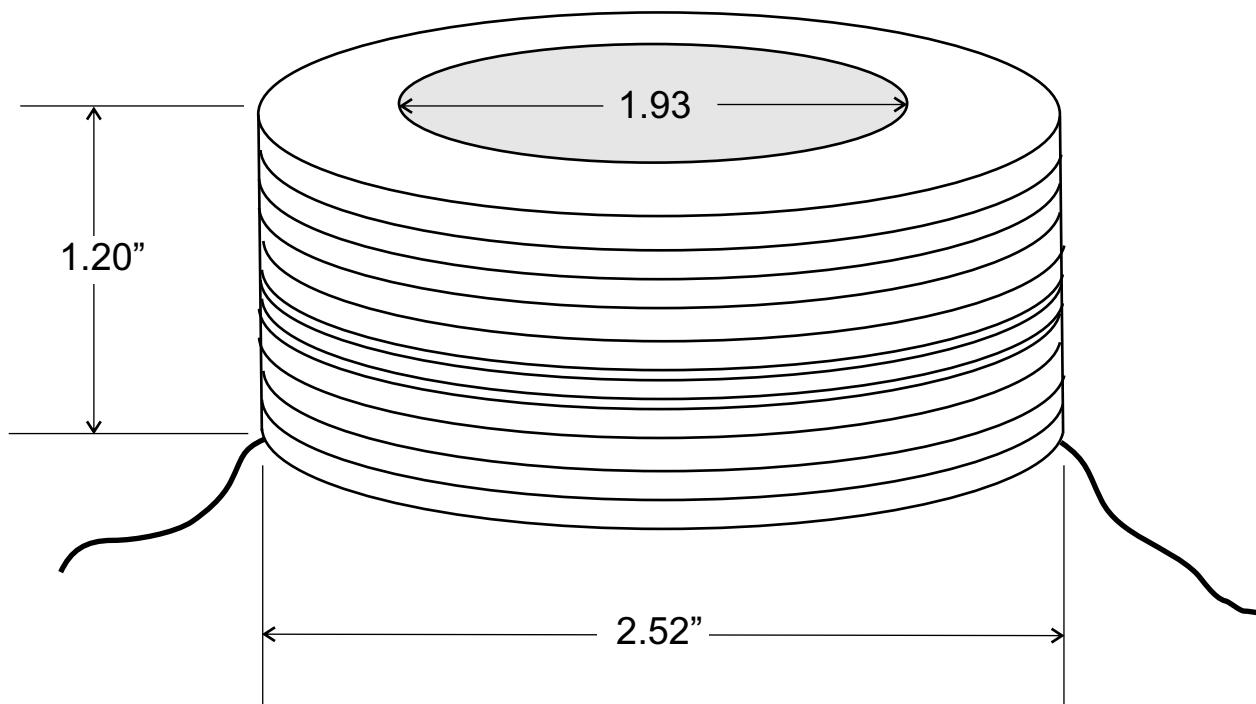
Making The **GENERATOR COIL**

Using # 27 AWG MAGNET WIRE

OPTION # 1

MADE WITH 2 PART EPOXY ON EACH LAYER WIND.
Using a UHMW Polyethylene bobbin mold.

Part # 39



You will need to make a *UHMW plastic* bobbin mold, to wind the magnet wire around to make your coil.





Making The Bobbin Mold

You will need to make a bobbin mold out of $\frac{1}{2}$ " or .50" thick UHMW plastic. You can do this on a drill press using a Sears drill press circle cutter.

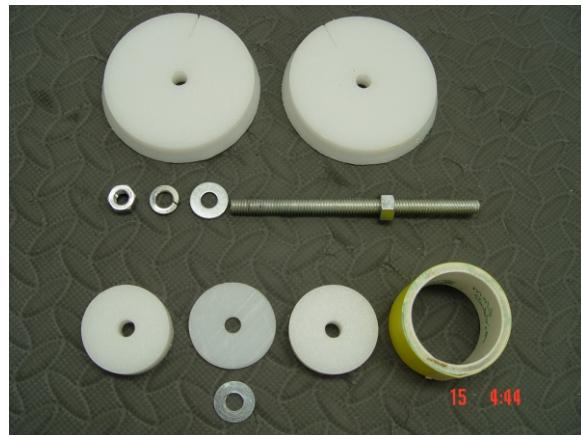
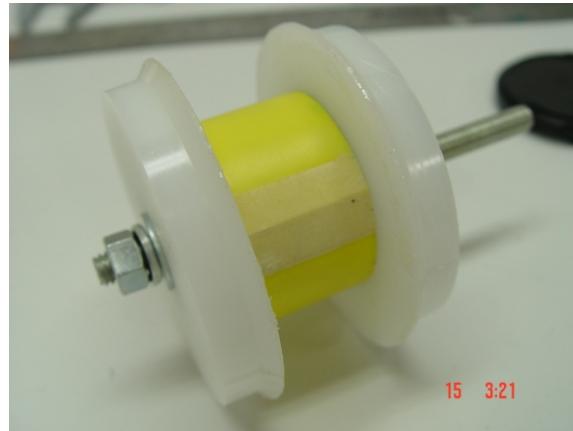
Once you have finished the bobbin mold, place it in a drill press or other, with the motor on 100 rpms or less. Or turn by hand. Apply a very thin layer of white auto grease to the inside surface using a finger, this is to help keep the epoxy from sticking to the plastic.

NOTICE: When inserting the magnet wire and winding the coil. Be sure to allow about 15" of access wire on start and finish.

Begin winding the magnet wire from left to right. Stop, then tape the wire on the right using masking tape so it will not move. Then apply a thin coat of epoxy onto the first layer of magnet wire. Once you are done remove the tape from the wire that you attached to the right side of the bobbin, and begin winding your 2nd layer, right to left. Once you get to the left, stop, tape the wire to the left side of bobbin, to keep it out of your way, and then begin applying a thin layer of epoxy to your 2nd layer (wind) of magnet wire. Repeat this until you have a thickness of coil about 0.33".

Let the coil dry over night. In the morning carefully take the bobbin apart leaving only the coil. Be careful not to scratch, dent or cut any wire on the coil.

A second option would be to make a coil without 2 part epoxy, and making a special PVC bobbin coil that can fit right over the PVC. If interested, use 1/8" thick PVC sheets, and cut a 1 1/2" PVC pipe in half for the middle of bobbin.

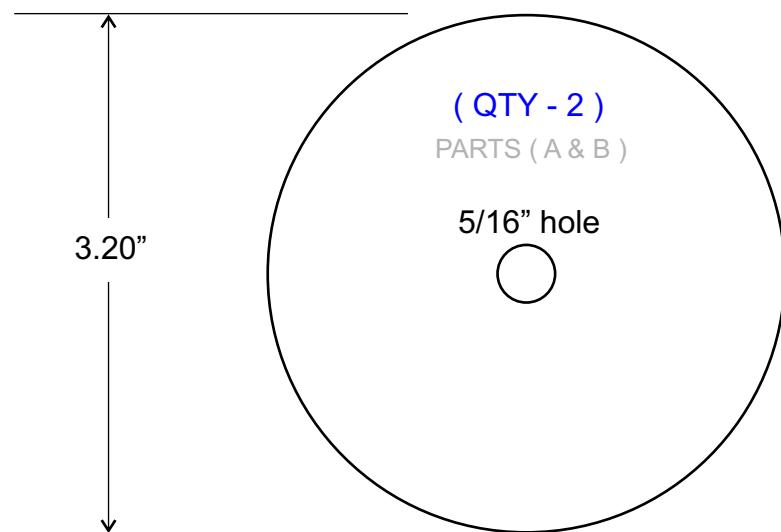
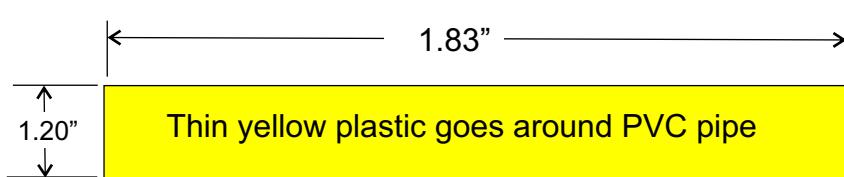
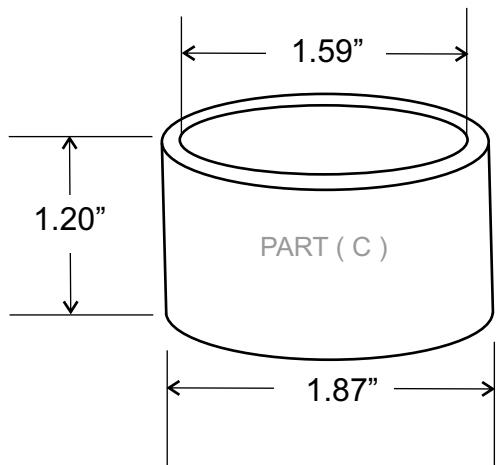




Part #40

Coil bobbin mold

Material white UHMW Polyethylene .50" thick

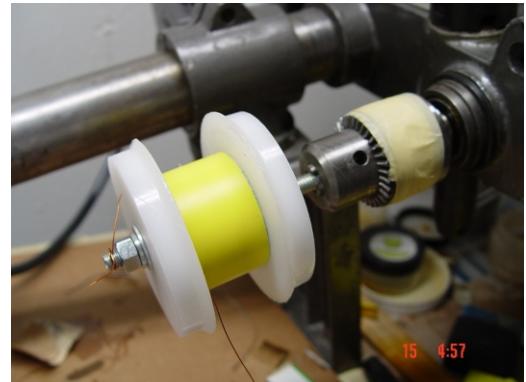
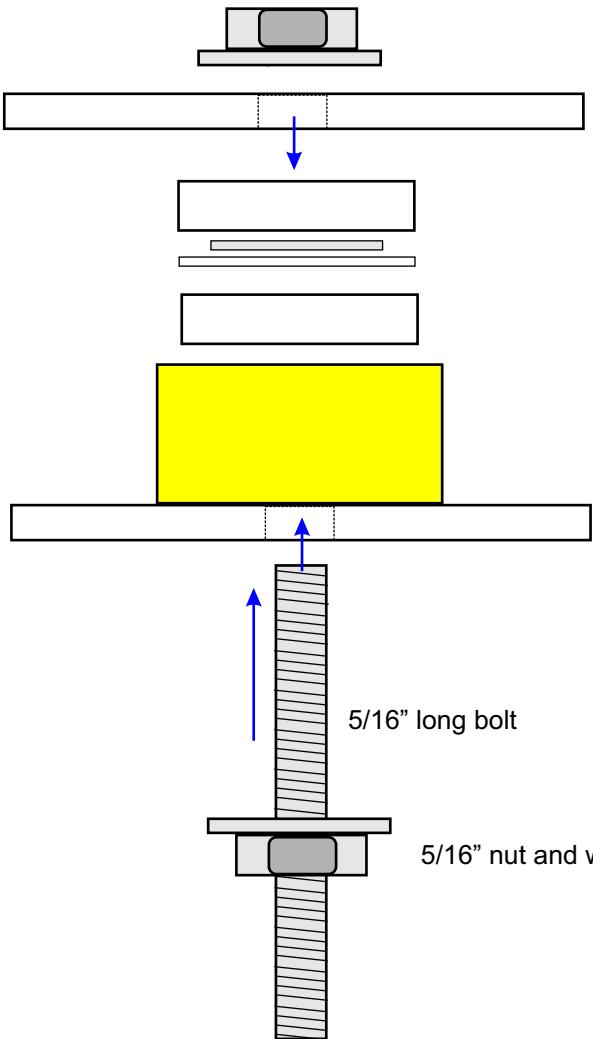
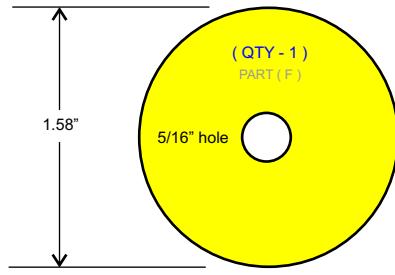
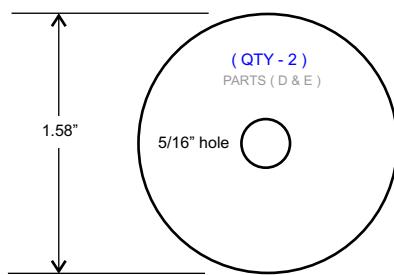
**Center Piece**Material
1 1/2" PVC
Pipe



Spacers to go inside of center PVC bobbin.

You will also need (QTY -1) 5/16" steel washer

You will also need a carriage bolt or a long bolt 5/16"



395



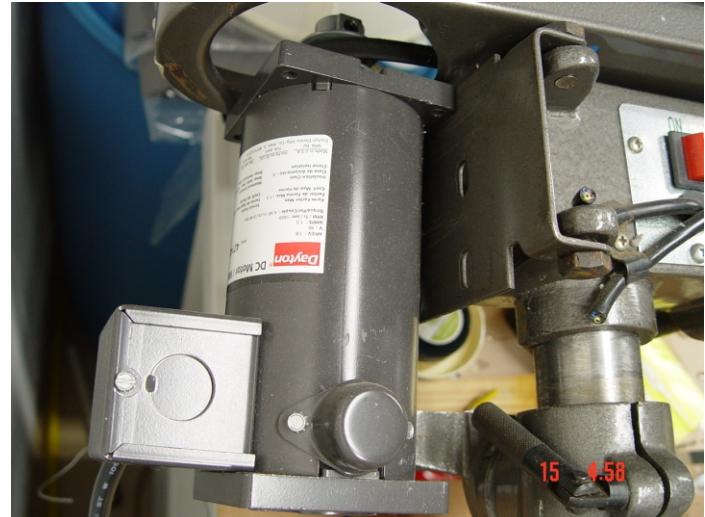
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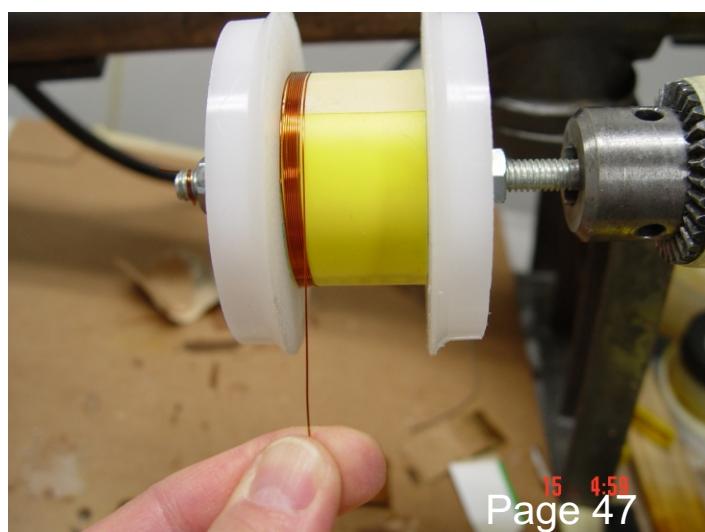
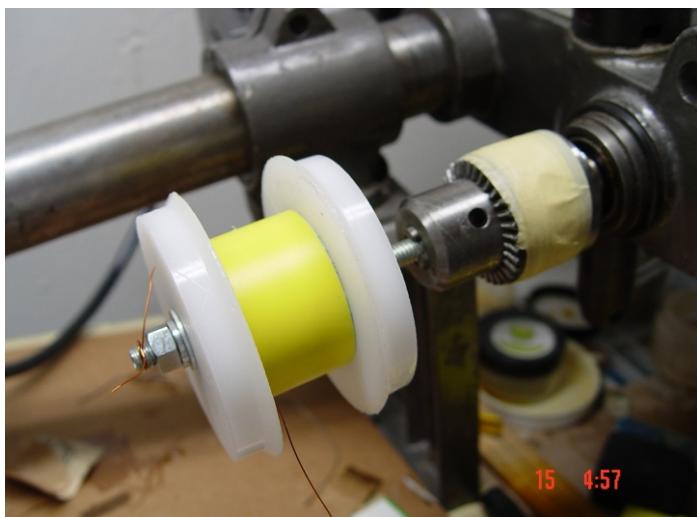
Www.FuellessPower.com

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We converted a table top drill press into a coil winder. Works very well. Using a 90 VDC variable speed motor from www.Grainger.com



395



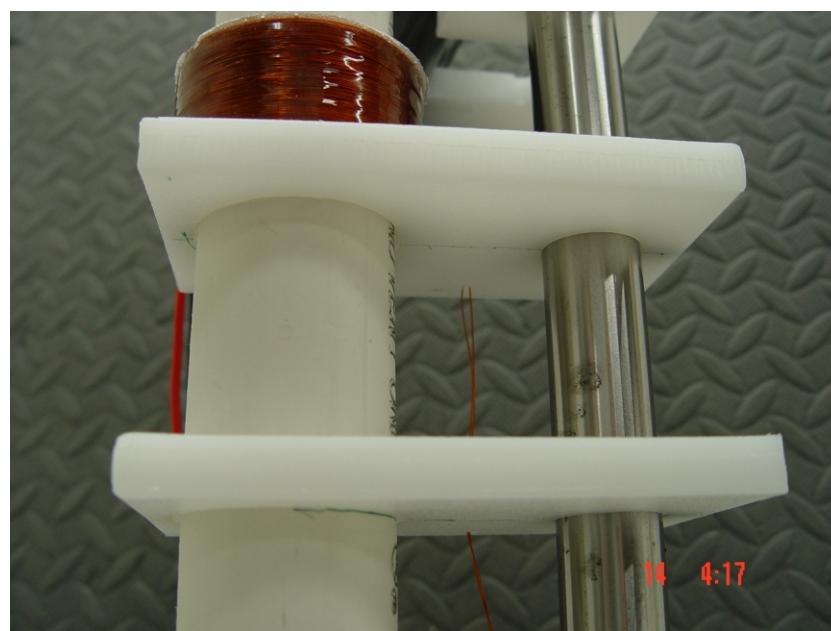
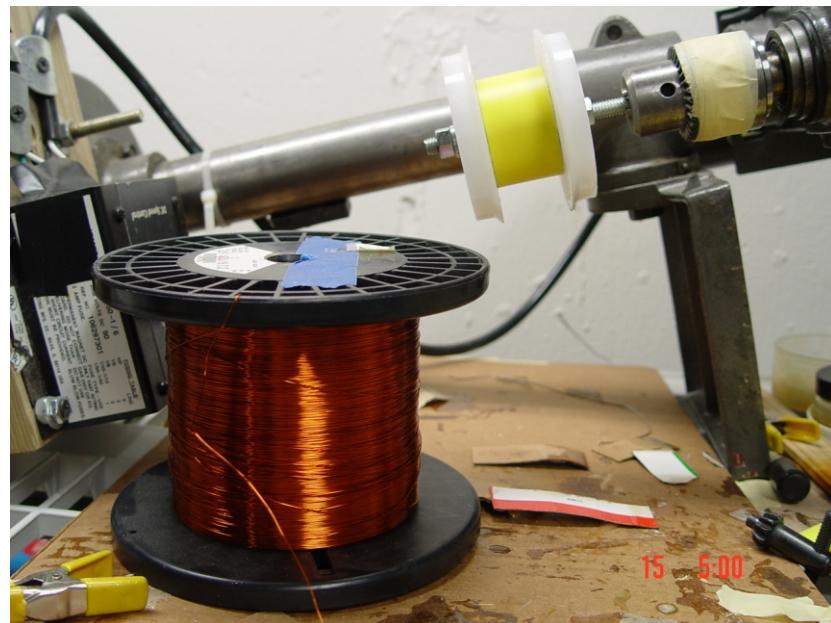
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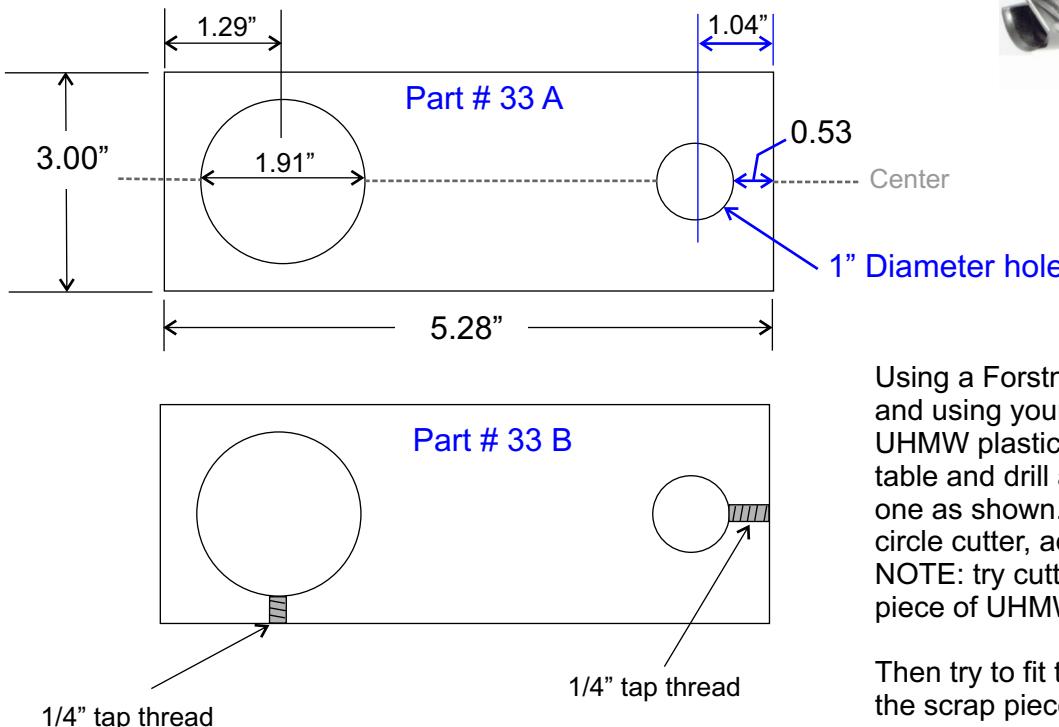


STEP 13

Making The PVC PIPE HOLDERS

UHMW polyethylene white plastic material

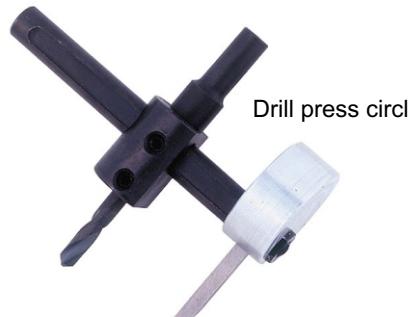
(QTY- 2) Use a Sears - Drill Press Circle Cutter
For drill press's only. Not made to be used with hand drills.



Threaded holes are for 1/4" set screws



1/4" tap drill bit - drill hole size should be 7/32"



Using a Forstner drill bit from Sears.com, and using your drill press. Secure the UHMW plastic pieces on the drill press table and drill a 1" diameter hole in each one as shown. Now use the drill press circle cutter, adjust it to a 1.91" circle cut. NOTE: try cutting a circle out of a scrap piece of UHMW plastic first.

Then try to fit the 1 1/2" PVC into the hole of the scrap piece. If it does not fit, then readjust the circle cutter until the PVC will fit into it.

Now drill a 7/32 hole into each side for a 1/4" tap to go into. These will be for the set screws to screw into so the holder will not move. Now use the 1/4" tap. TIP: you can put the parts into table clamp, and use a cordless hand drill to tap - thread the holes. Thread both 33A and 33B.

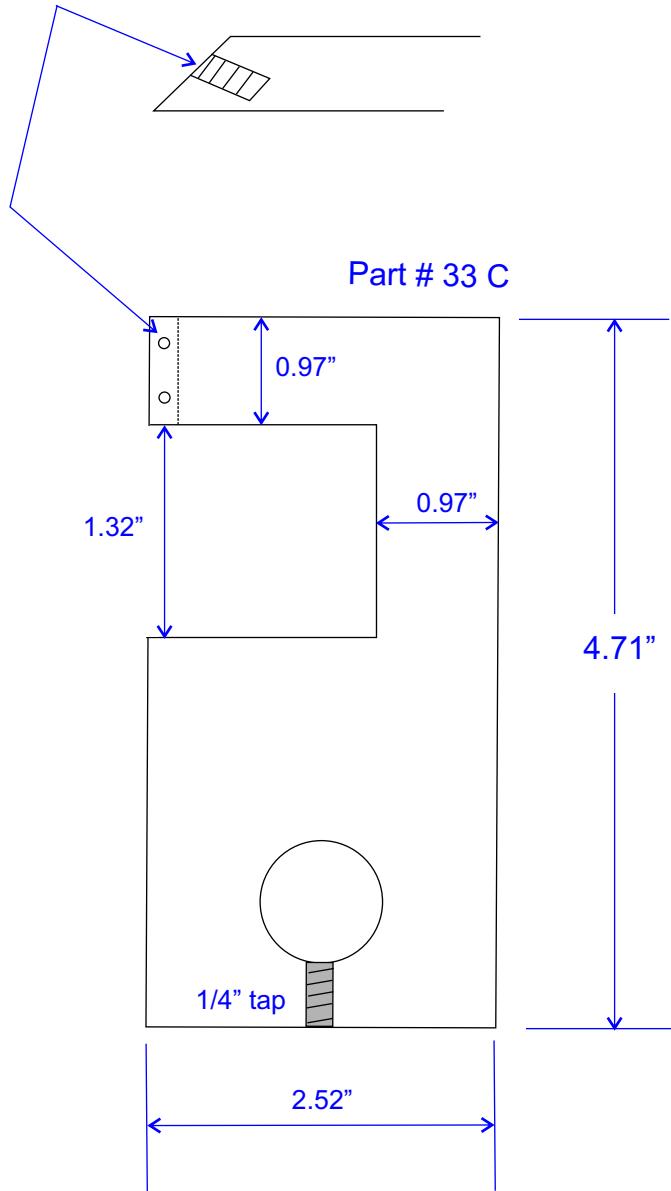


STEP 14 Making The

HOLDING BRACKET FOR VOLT METER

UHMW polyethylene white plastic material

Drill a two 3/32" holes. Use 7/64" sheet metal screws.



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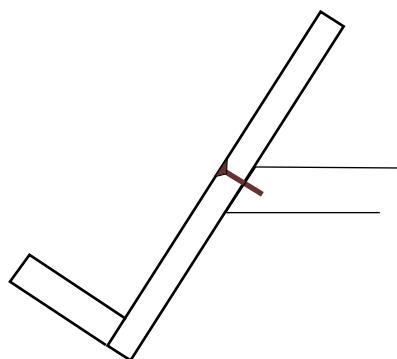
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Option 2

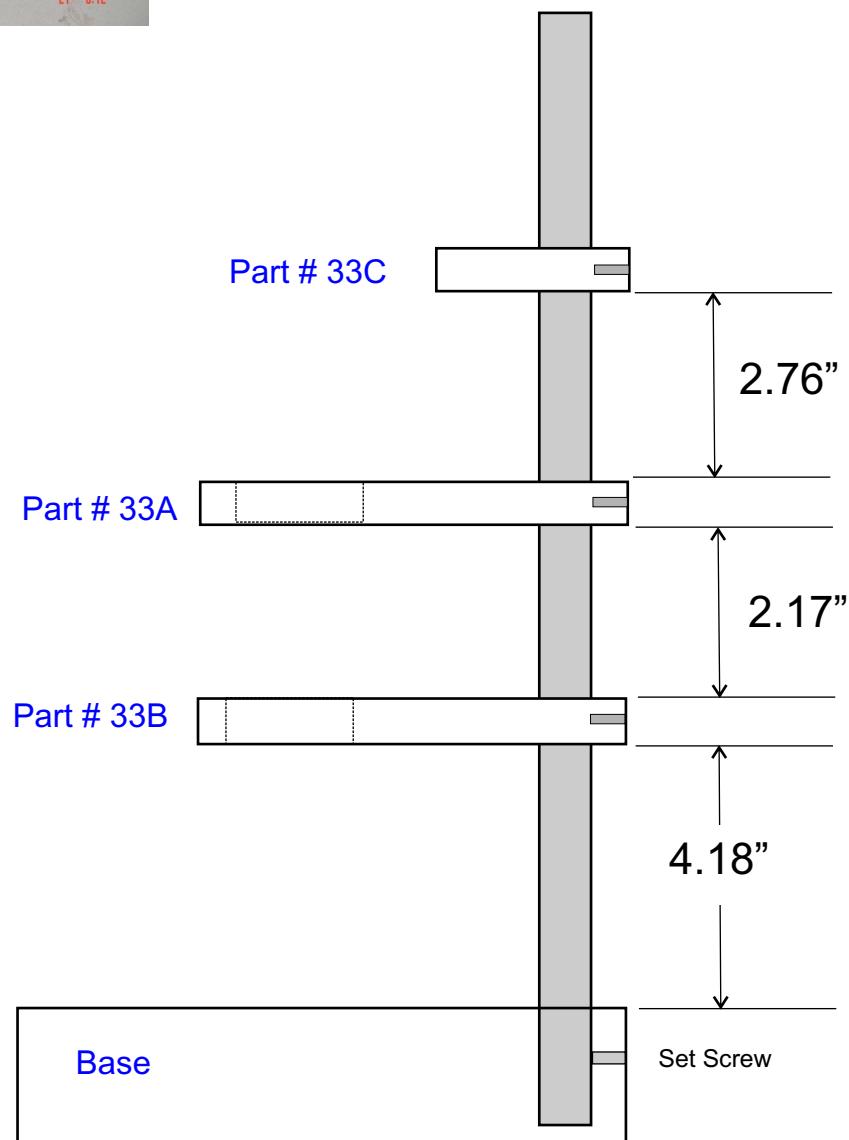
You could make a volt meter stand from plastic or wood (much like a sheet music holder). And attache that to the volt meter holder. And then use velcro on the back of the meter and the stand holder to attache the volt meter to that.





THE GENERATOR STAND

1" Aluminum round rod
(or steel)

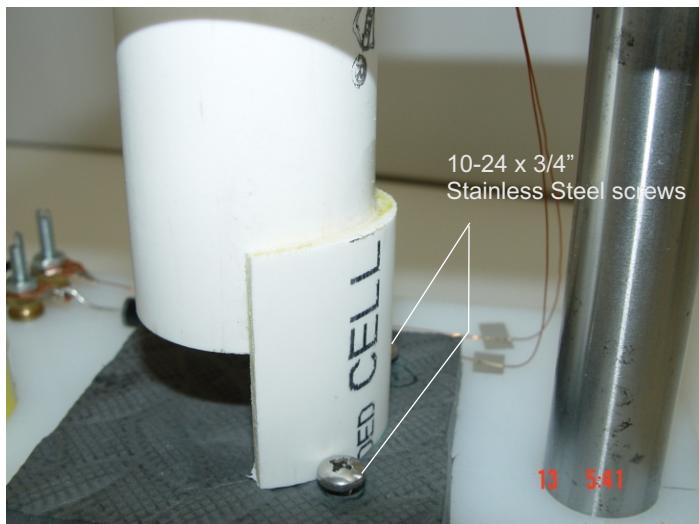
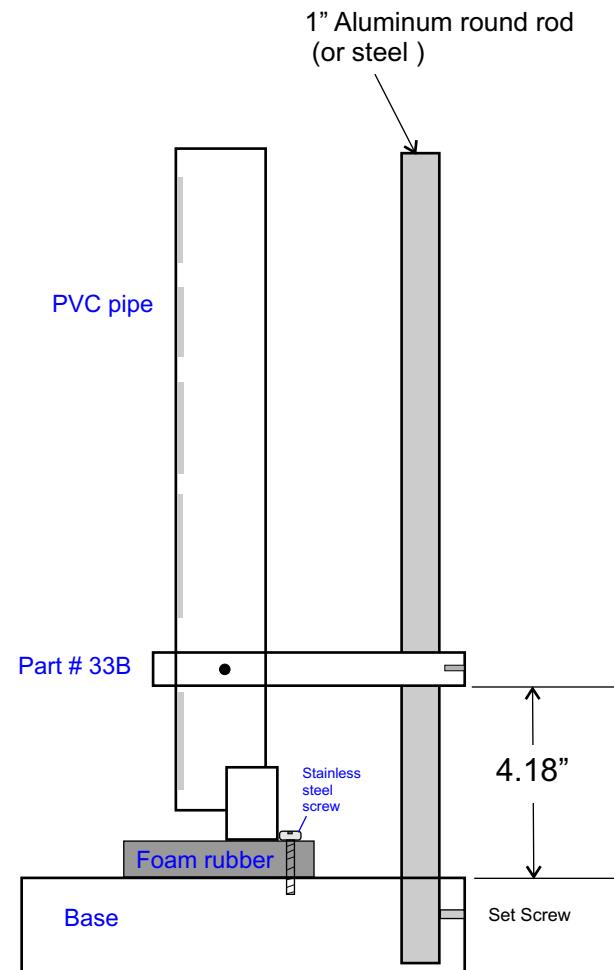




STEP 15 Making The GENERATOR STAND

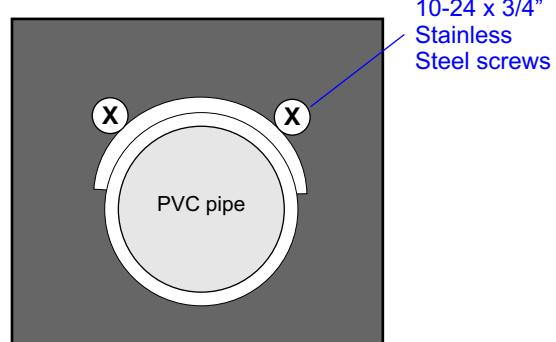
Place the 1" round rod into the 1" hole on the back of the base and tighten set screw. Then attache the PVC pipe to part # 33B, and slip the part # 33B onto the 1" round rod. Now slip Part # 33A onto the 1" round rod and the PVC. Adjust, center and then tighten all set screws.

Now cut a square piece of foam rubber and attache 2 way carpet tape or other to the back side and of the foam rubber and attache to the top of base. Center it under the PVC pipe. Now drill a hole for the 2 stainless steel screws. Drilling through the rubber and into the UHMW plastic base. Screw in both screws so the head of the screws touch the back of the PVC short extension piece. Drill two 5/32" holes by 1.25" deep. Use a 10-24 NC tap to thread the two 5/32" holes. Then screw two 10-24 x 3/4" L stainless steel screws into the threaded holes.



Side Back View

Drill two 5/32" holes by 1.25" deep. Then screw in the stainless steel screws.

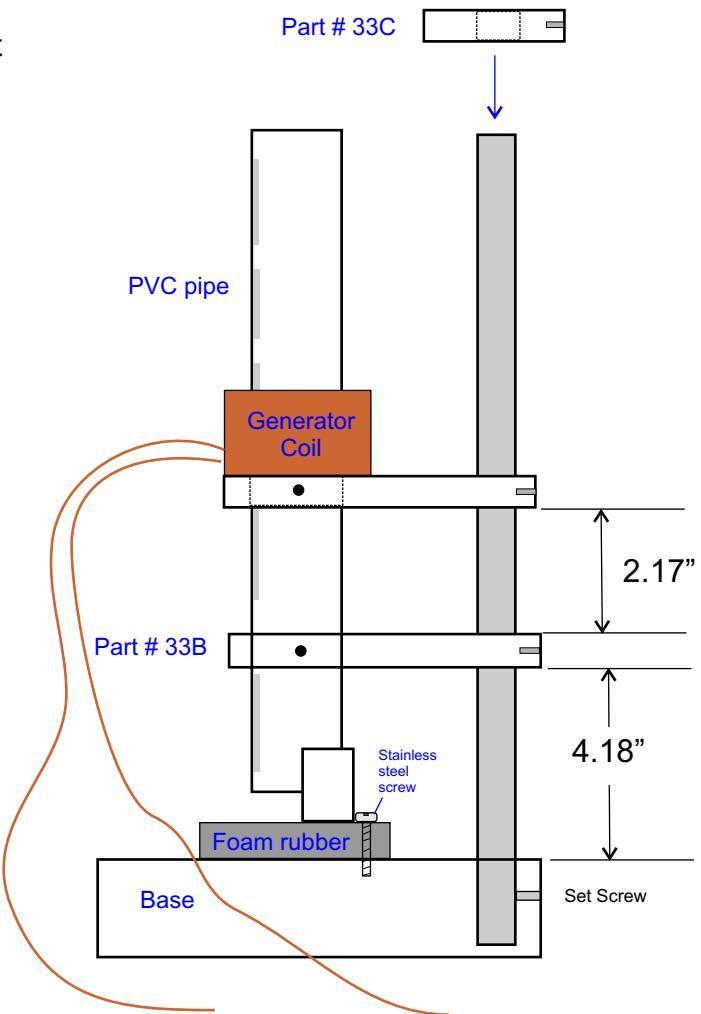
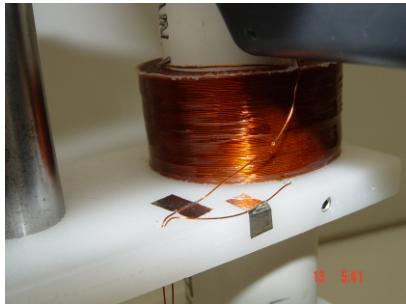


Top View



STEP 16 Making The GENERATOR STAND

Now carefully slip the generator coil onto the PVC pipe. Arrange the 2 output wires to come on the left side of the entire generator stand.



STEP 17

Attache the volt meter bracket (Part # 33C) to the 1" aluminum or steel round rod. Adjust it to point toward the left side. Now tighten the set screws.



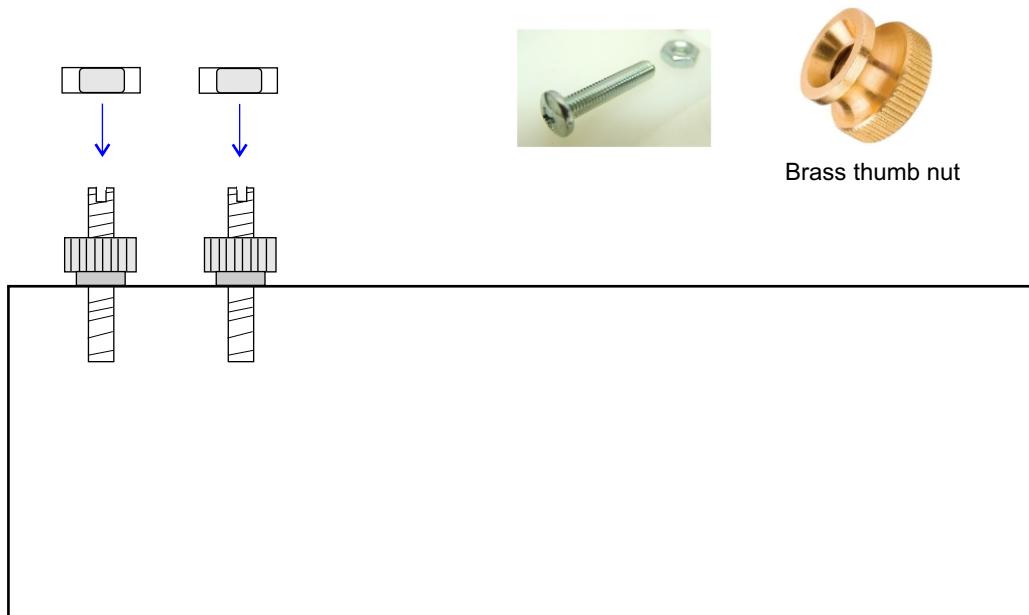


STEP 18

GENERATOR STAND BASE

Drill two 5/32" holes x 1" deep. Thread both holes using a 10-32 tap. Now take two 10-32 x 1" length steel machine screws and cut the heads off of them. Cut a slit in the top of each one using a hack saw. *This is so a small and thin screw driver can fit into the top of them.*

Now screw them both into the threaded holes. Attache the brass thumb nuts and then the 10-32 steel nuts on top of them.



Front View of Base



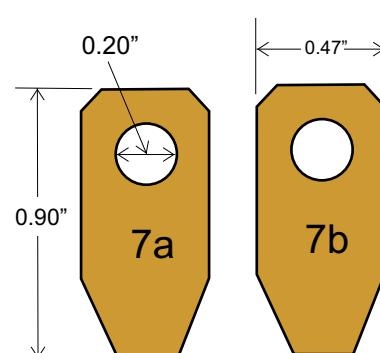
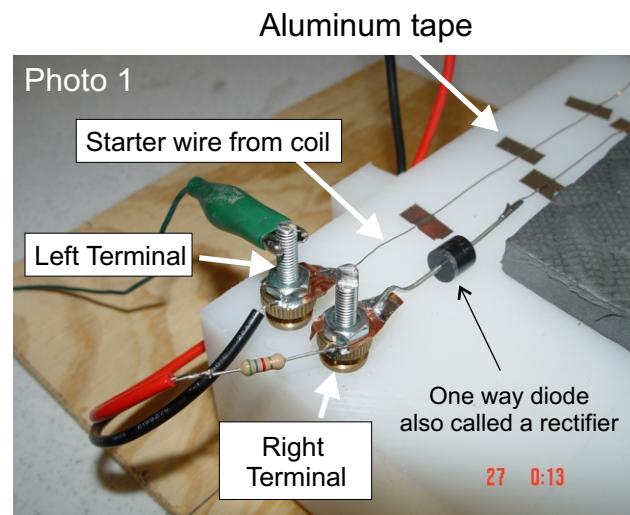
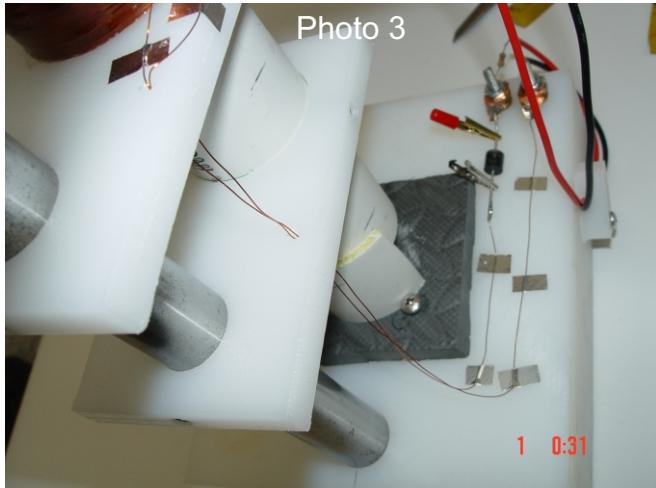
STEP 19

CONNECTING THE GENERATOR COIL

Take the two long # 27 AWG wires coming from the generator coil, and attach them to the generator stand using small strips of aluminum foil tape (See photo 3 as an example). **The Starter wire (inside wire) of coil connects to the left terminal and the outer coil wire connects to the right terminal.** You may also want to secure the coil itself by applying a small amount of silicone caulking, or glue in between the coil and the PVC pipe. Once you have all the wires and the generator coil secure, now solder the left terminal wire to copper terminal 7a. Now attach it to the terminal as seen in photo 1.

Next, solder the right wire to the diode (**use alligator clips from radio shack as shown in photo 2, this is to direct most of the heat from the soldering gun to the clips instead of the diode to keep it from burning up**).

Now solder the diode to 7b copper terminal and connect to the thumb screw as seen in photo 1.





STEP 20

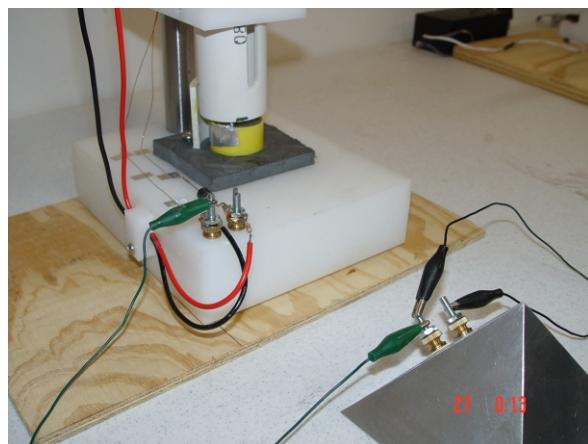
CONNECTING THE VOLT METER

If you have not yet drilled the screw holes for the volt meter bracket (part # 33C), then remove the back of the volt meter. Drill two small holes big enough so the screws can fit through them. Line the 2 holes up with the front angle of the bracket and place drill mark holes with a black marker. Then drill two 3/32" holes and attache the back of the volt meter to the bracket using two 7/64" sheet metal screws. Re-assemble the volt meter, snap back into place and use black tape on top and bottom to keep the volt meter from coming apart. Or re-install the screws in the back if you can get to them (if you have choosing to use a different model volt meter, this maybe possible).

Now place the meter wires into the volt meter and run them down the edge of the generator stand. Cut the ends off, allow about 20" length for the black wire and about 19" length for the red wire. Strip 1/4" of the insulation off of the ends of the wires. Solder the red wire to the 5.6K ohm resister (*if using the same model volt meter and setting. We had our meter set on the lowest DC amp setting there is*). Now solder the resister to the right terminal and the black wire to the left terminal.

You can also do another fun experiment by setting your meter to DC volts. The radiant energies can then be stacked inside the cap, *do not discharge the cap*.

The voltage will multiply higher and higher each time you allow the magnet to fall past the generator coil.





STEP 21

NEODYMIUM MAGNET ASSEMBLY

It is now time to construct the magnets. Place the two neodymium N38 magnets together.

WARNING! Be careful! The magnets are very powerful and can snap together very quickly and shatter or pinch your fingers. It is much safer to slide them together.

Each magnet size is about: 1.46" diameter x about 0.26" thick. You can adjust the size yourself by getting a thicker magnet, and one that fits a bit closer to the size of the inside of the PVC pipe. If it is too tight, the magnet can get stuck.

Now cut a thin yellow piece of plastic (from a school note book) to the size you see in Fig 1. Spray one side with spray adhesive. Now place the magnets into place as shown and tape one end of the yellow plastic to the edge of the magnets. Now take the yellow plastic and cover the entire edge of the magnets with it, and tape the end with aluminum tape. To make it a bit more permanent, you may want to apply some silicon caulking around the inside edges of the magnets so they do not move. Let dry over night.

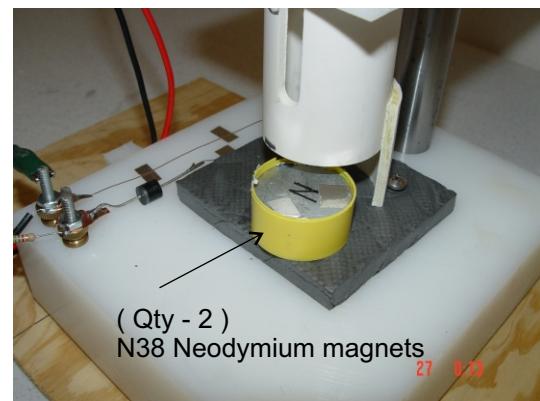
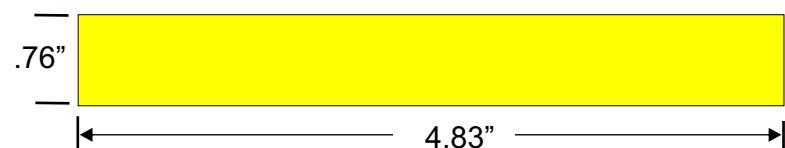


Fig 1



Aluminum tape

Fig 2

Aluminum tape





HOW TO OPERATE

Your Free energy demo kit should now be fully assembled and ready to test.

First Experiment:

1. Turn the volt meter to DC A (milliamps)
2. Do not connect the pyramid yet.
3. Take the magnet in one hand and from the top of the PVC pipe, drop it through the PVC pipe.

VERY IMPORTANT! Notice the speed in which it is falling. The speed will be the same in both experiments. *The faster a magnet passes a generator coil, the more voltage output is created. But in both of these experiments, the speed is the same. So It is the free energy that will make the needle move off the scale.*

Second Experiment:

1. Turn the volt meter to DC A (milliamps)
2. Connect the pyramid to the wire terminals. The right side is the +. Very important make sure they are connect correctly.
3. Take the magnet in one hand and from the top of the PVC pipe, drop it through the PVC pipe.

NOW notice that the needle of the meter moves all the way off the scale. This is free energy being created or we could say it is being collected. Feel free to show your friends and family. But please, if they want to build any of our invention's, they must purchase our plans as well. Have fun and enjoy!

Thank you
David Waggoner



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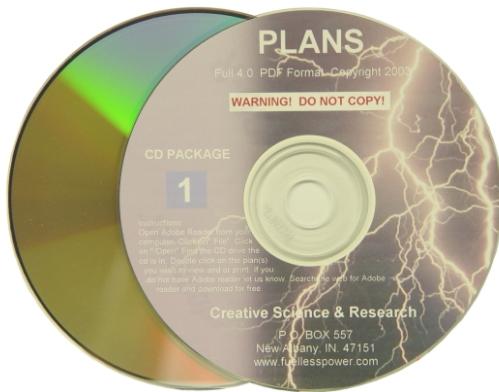
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