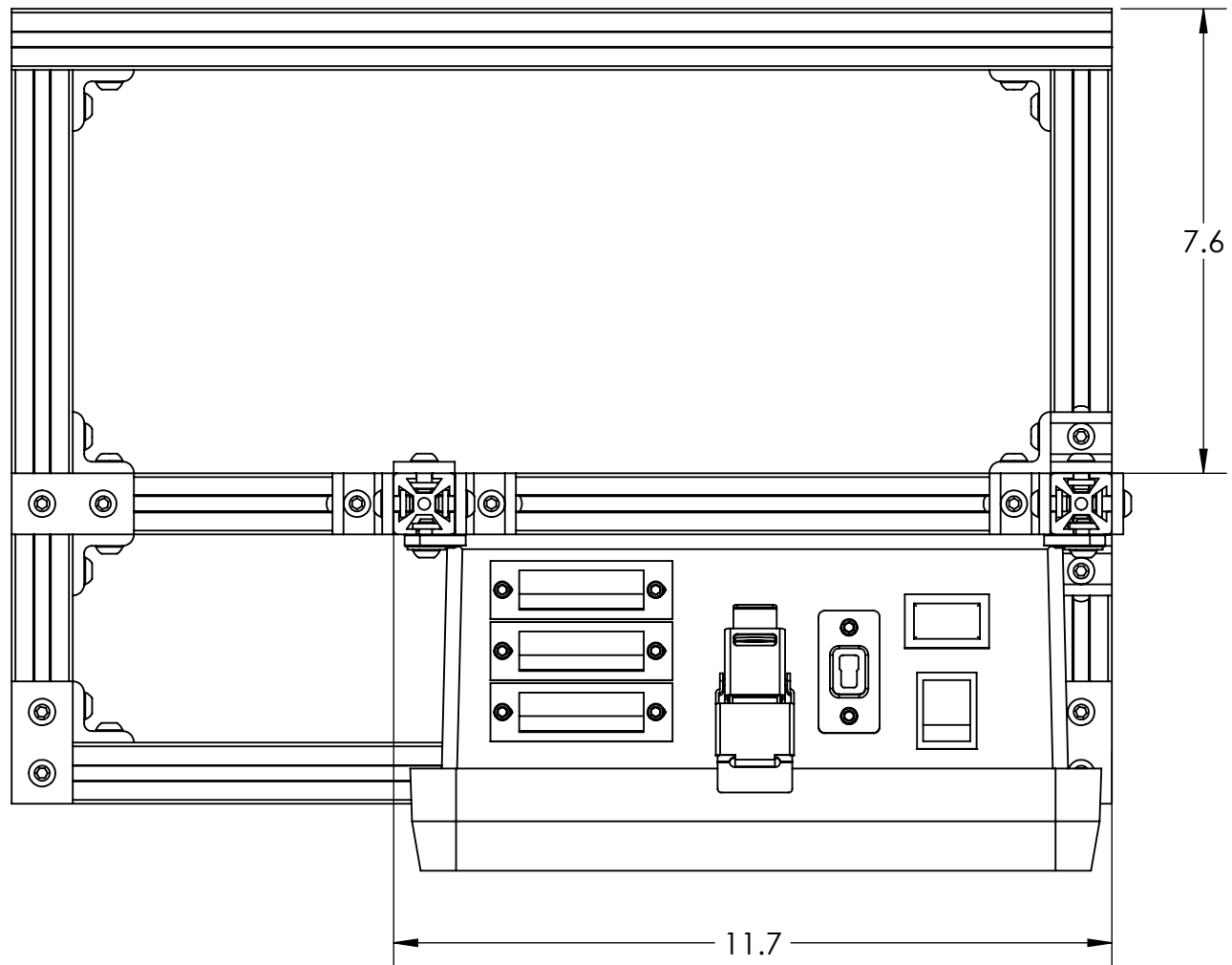


NOTES:
 1. DIMS IN INCHES
 2. QUANTITY: 1

TITLE:			
Frame Assembly			
DRAWN		Reyes-Tobar, David	
DESIGNED		Reyes-Tobar, David	
SIZE	DWG. NO.		REV
A	EML2322L-21-10-A1266		C
SCALE: 1:3		SHEET 1 OF 4	

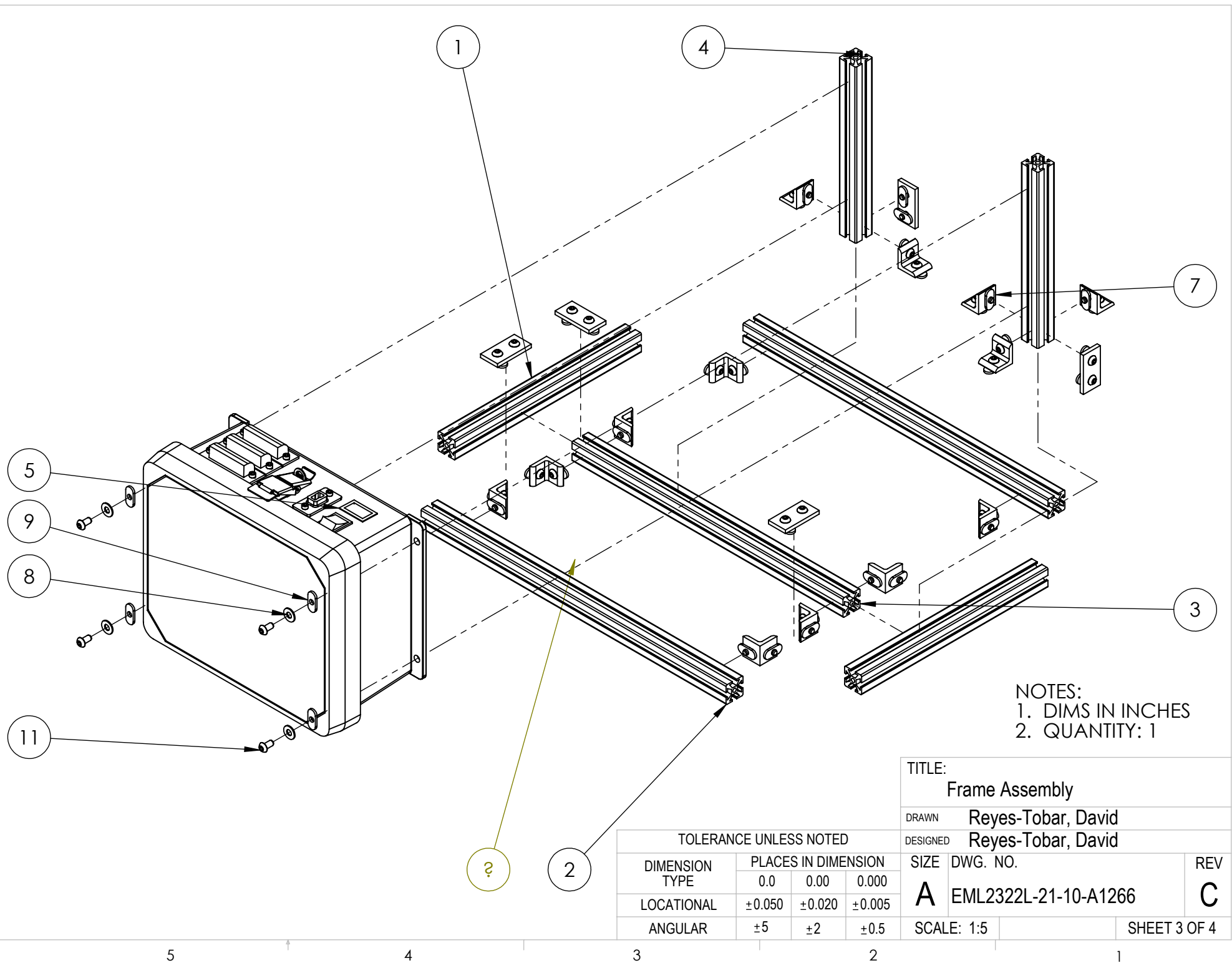
TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5



NOTES:
 1. DIMS IN INCHES
 2. QUANTITY: 1

TITLE: Frame Assembly			
DRAWN Reyes-Tobar, David			
DESIGNED Reyes-Tobar, David			
SIZE	DWG. NO.		REV
A	EML2322L-21-10-A1266		C
SCALE: 1:3		SHEET 2 OF 4	

TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5



NOTES:
1. DIMS IN INCHES
2. QUANTITY: 1

TITLE: Frame Assembly				
DRAWN		Reyes-Tobar, David		
DESIGNED		Reyes-Tobar, David		
SIZE	DWG. NO.			REV
A	EML2322L-21-10-A1266			C
SCALE: 1:5		SHEET 3 OF 4		

TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EML2322L-21-10-5390	80-20 Extrusion - 11.0 inch	2
2	EML2322L-21-09-4021	80-20 Extrusion - 18.0 inch	2
3	EML2322L-21-09-4027	80-20 Extrusion - 16.0 inch	1
4	EML2322L-21-09-4216	80-20 Extrusion - 9.0 inch	2
5	EML2322L-OTS1	Control Box	1
6	EML2322L-A-OTS2	80-20 Straight Degree Bracket Assembly	5
7	EML2322L-A-OTS1	80-20 90 Degree Bracket Assembly	13
8	EML2322L-OTS9	1/4-20 x 5/8 inch Washer	4
9	EML2322L-OTS6	1/4-20 T-Nut	4
11	EML2322L-OTS7	1/4-20 X 1/2 inch BHCS	4

NOTES:
1. DIMS IN INCHES
2. QUANTITY: 1

TITLE: Frame Assembly			
DRAWN		Reyes-Tobar, David	
DESIGNED		Reyes-Tobar, David	
SIZE	DWG. NO.		REV
A	EML2322L-21-10-A1266		C
SCALE: 1:4		SHEET 4 OF 4	

TOLERANCE UNLESS NOTED			
DIMENSION TYPE	PLACES IN DIMENSION		
	0.0	0.00	0.000
LOCATIONAL	±0.050	±0.020	±0.005
ANGULAR	±5	±2	±0.5