

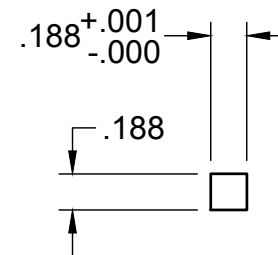
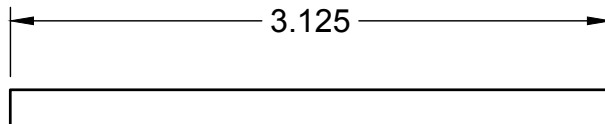
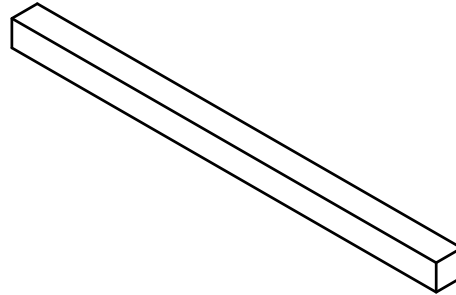
SECTION B-B
SCALE 1:1

**NOTE: CHAMFER
SHARP EDGES
(please)**



Dimenctions are in inches Tolerances: Frsctional $\pm \frac{1}{32}$ One Place $\pm .100$ Two Places $\pm .010$ Three Places $\pm .003$	Name		Date	Part Name Wheel Shaft	
	Drawn by	D. L.	03/04/24	Part Number	FD-1
	Checked			Group Number	8
	Approved			Group Name	
Material 1045 Carbon Steel				SCALE 1:1	SHEET

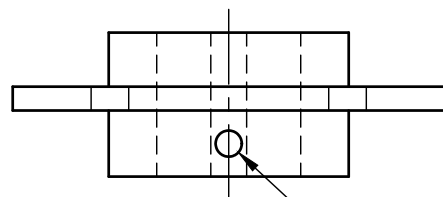
Rev
2



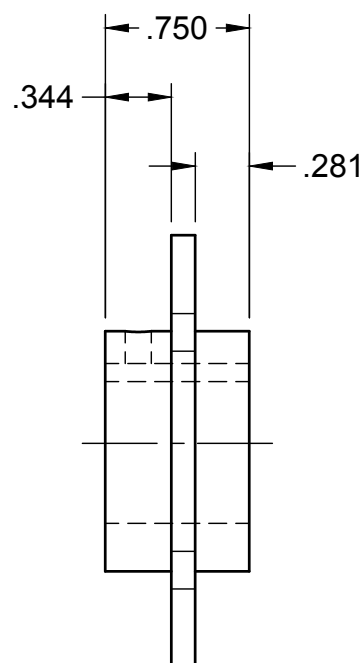
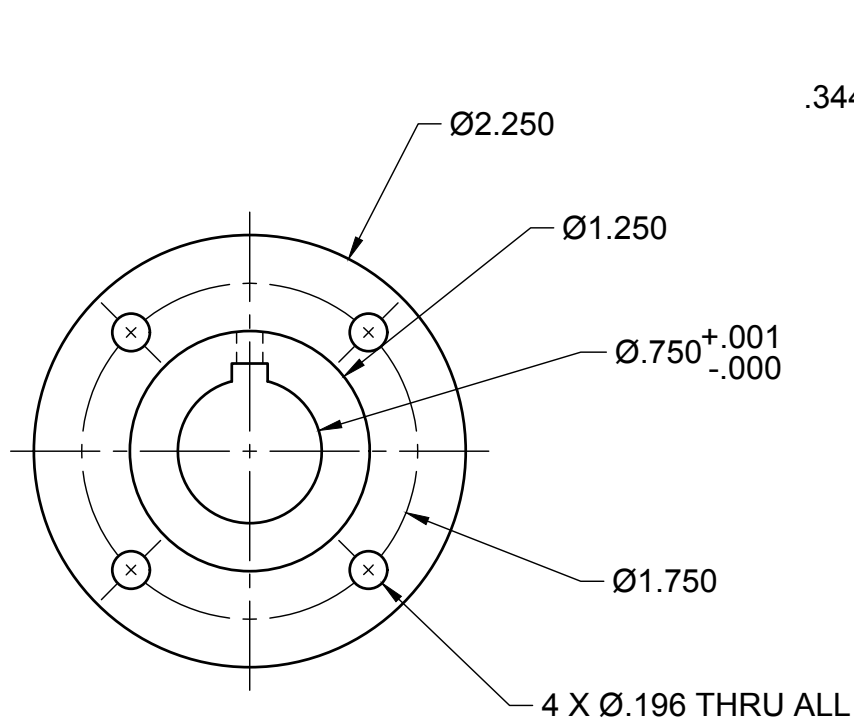
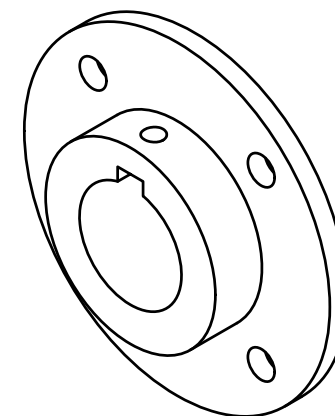
**NOTE: CHAMFER
SHARP EDGES
(please)**



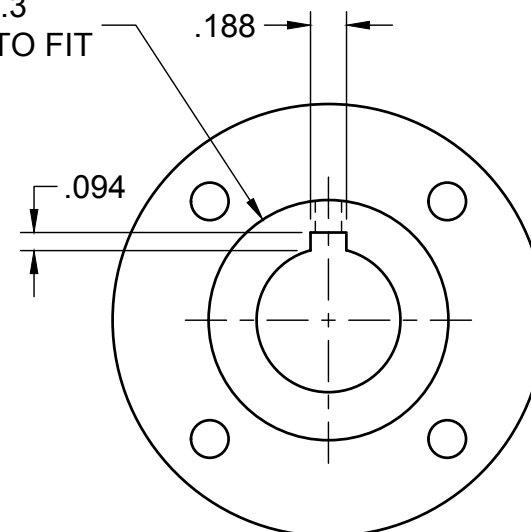
Dimenitions are in inches Tolerances: Frsrcional ± 1/32 One Place ± .100 Two Places ± .010 Three Places ± .003	Name		Date	Part Name Key Stock	
	Drawn by	D. L.	03/04/24	Part Number FD-2	Rev 1
	Checked			Group Number 8	
	Approved			Group Name	
Material 360 Brass				SCALE 1:1	SHEET



Ø.136 THRU
8-32 UNC - 2B



Ø1.3
MADE TO FIT



**NOTE: CHAMFER
SHARP EDGES
(please)**

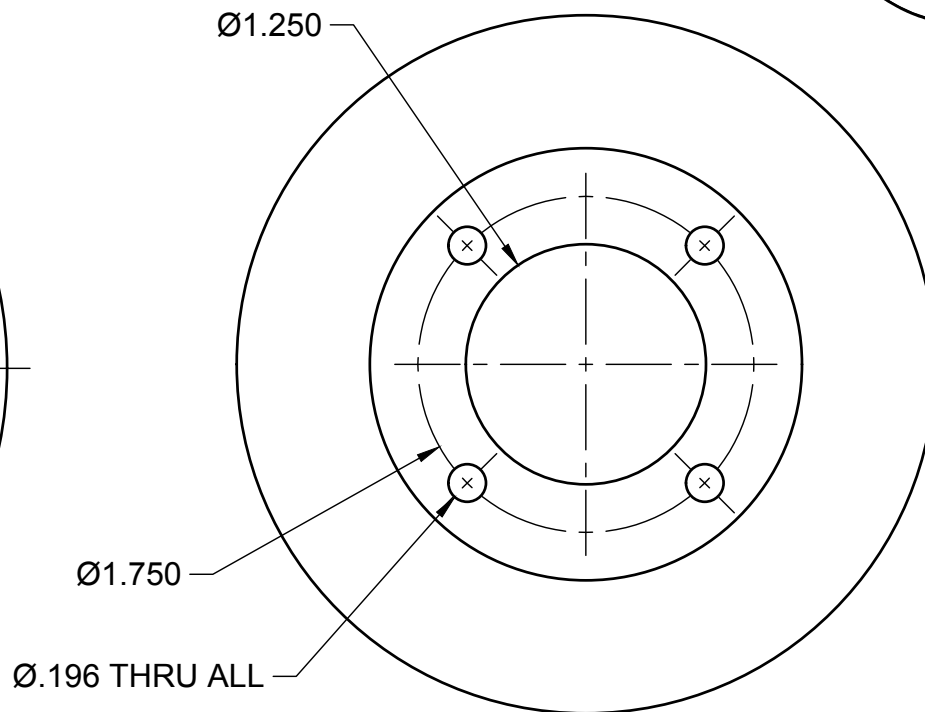
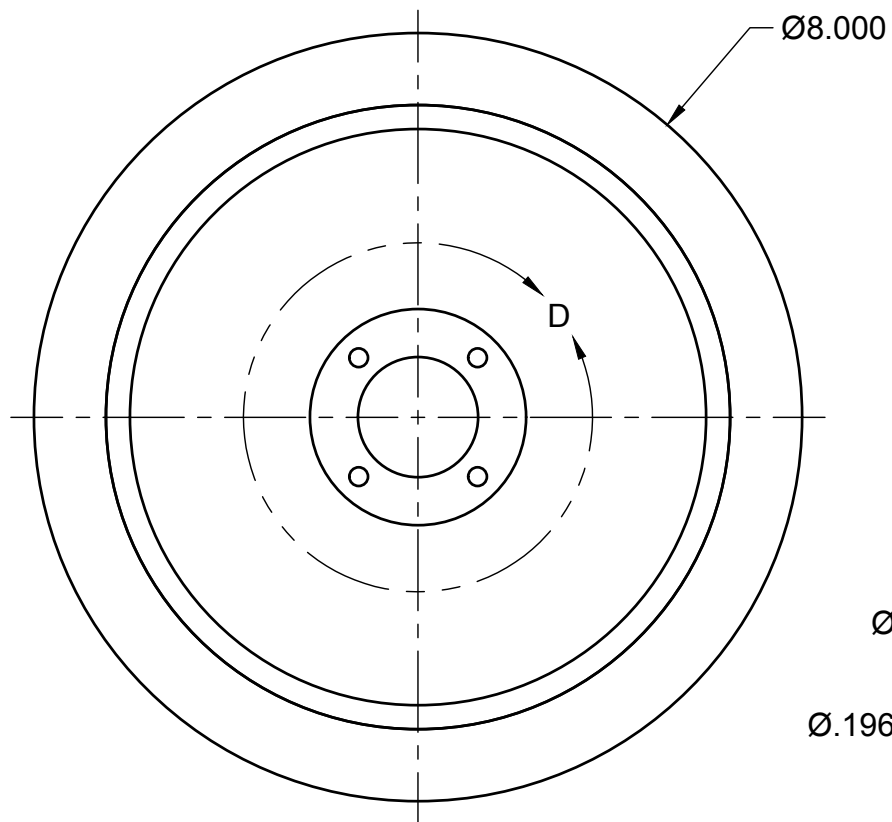
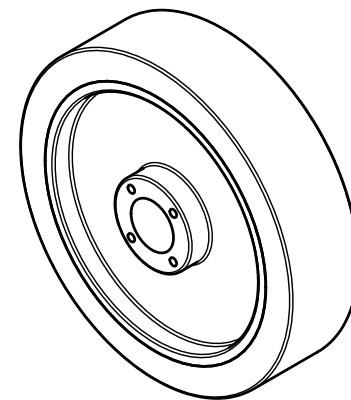
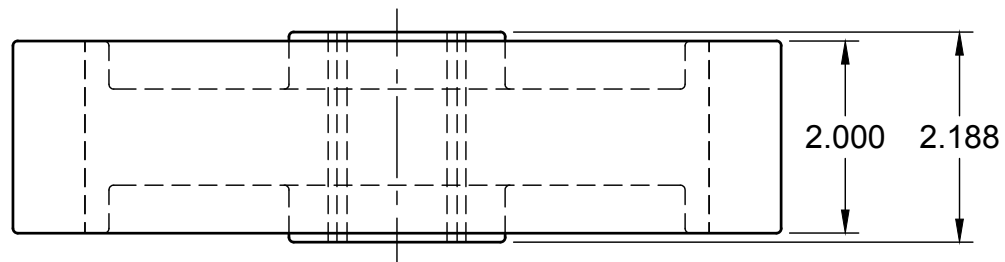


Dimensions are in inches
Tolerances:

Fractional $\pm \frac{1}{32}$
One Place $\pm .100$
Two Places $\pm .010$
Three Places $\pm .003$

Material **6061 Aluminum**

Name			Date	Part Name	Wheel Flange
Drawn by	D. L.	03/04/24	Part Number	FD-3	Rev 2
Checked			Group Number	8	
Approved			Group Name		
inimum				SCALE 1:1	SHEET



DETAIL D
SCALE 1:1

**NOTE: CHAMFER
SHARP EDGES
(please)**

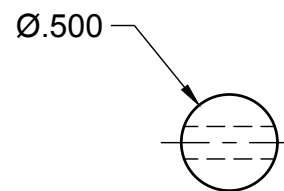
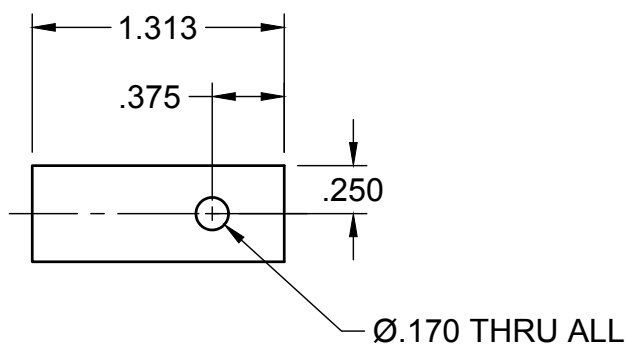
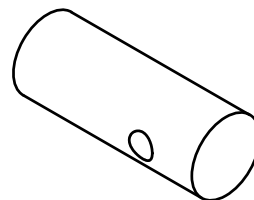


Dimensions are in inches
Tolerances:

Fractional $\pm \frac{1}{32}$
One Place $\pm .100$
Two Places $\pm .010$
Three Places $\pm .003$

Material **TPR Tread and Plastic Hub**

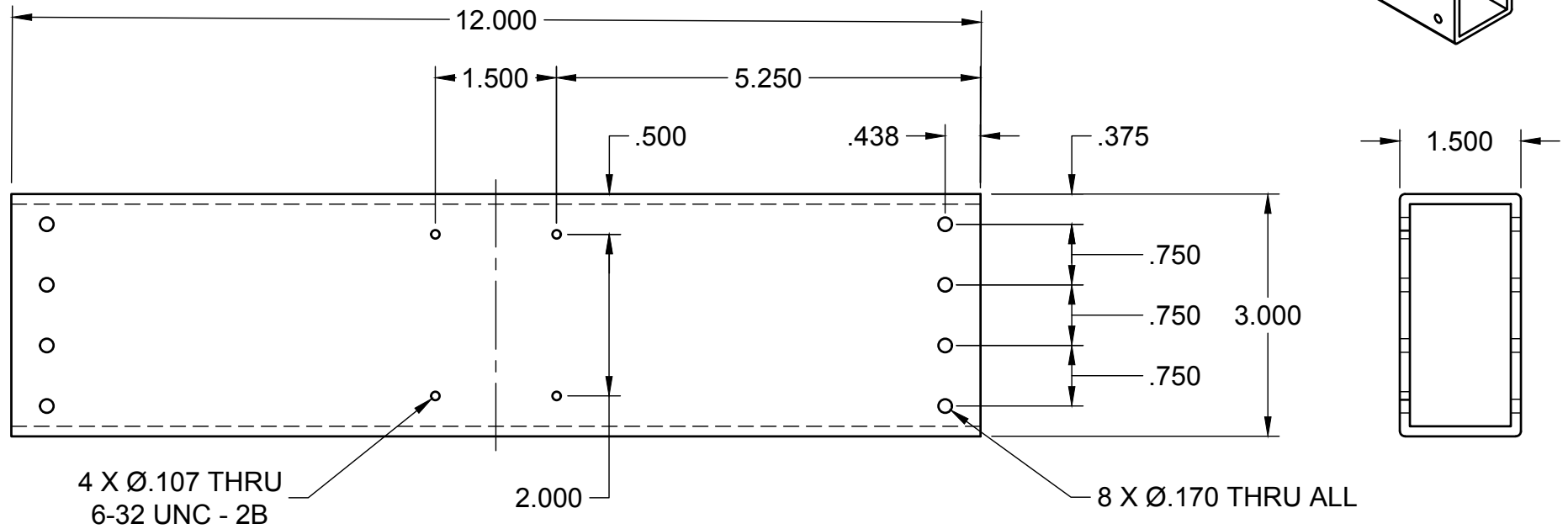
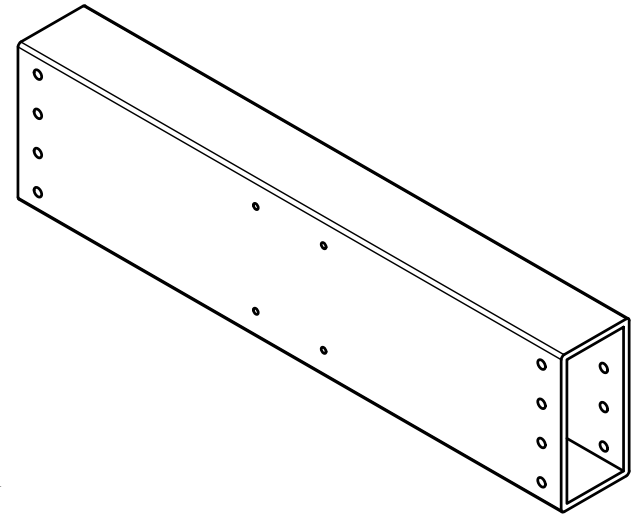
Name			Date	Part Name		Wheel
Drawn by	D. L.	03/04/24	Part Number	FD-4	Rev 2	
Checked			Group Number	8		
Approved			Group Name			
and Plastic Hub				SCALE	1:2	SHEET



**NOTE: CHAMFER
SHARP EDGES
(please)**



Dimenitions are in inches Tolerances: Frsrcional $\pm \frac{1}{32}$ One Place $\pm .100$ Two Places $\pm .010$ Three Places $\pm .003$	Name		Date	Part Name	Pivot Shaft	
	Drawn by	D. L.	03/05/24	Part Number	FD-5	Rev 1
	Checked			Group Number	8	
	Approved			Group Name		
Material 1045 Carbon Steel				SCALE 1:1	SHEET	



**NOTE: CHAMFER
SHARP EDGES
(please)**



Dimensions are in inches
Tolerances:

Fractional $\pm \frac{1}{32}$
One Place $\pm .100$
Two Places $\pm .010$
Three Places $\pm .003$

Material **6063 Aluminum**

Name			Date	Part Name		Base Tubing	
Drawn by	D. L.	03/05/24	Part Number		FD-6		Rev 1
Checked			Group Number		8		
Approved			Group Name				
inimum				SCALE	1:2	SHEET	