

Totally Integrated
Automation Portal

Pivot Arm / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		

Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:

%FC9000

"MHJ-PLC-Lab-Function-S71200"

EN

ENO

Network 2:

%I5.0

"start button"

%Q5.0

"Belt 6m"

%I5.1

"stop"

%Q5.0

"Belt 6m"

%Q5.4

"belt 4m"

%Q5.5

"start Indicator"

%Q5.0

"Belt 6m"

Network 3:

%Q5.0

"Belt 6m"

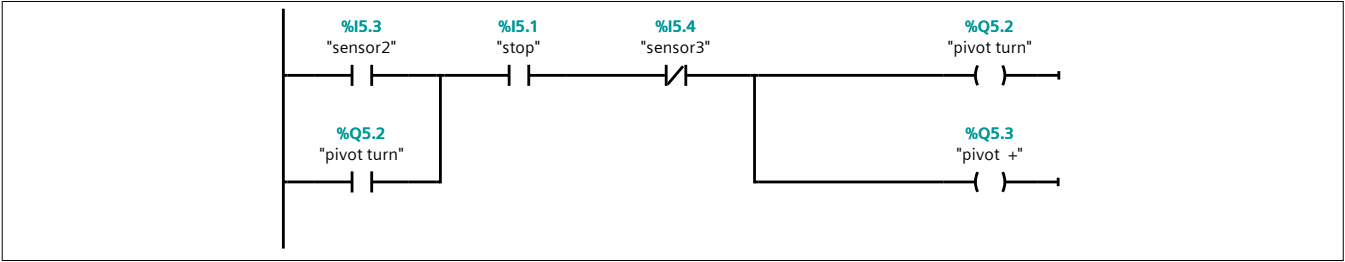
%Q5.6

"stop Indicator"

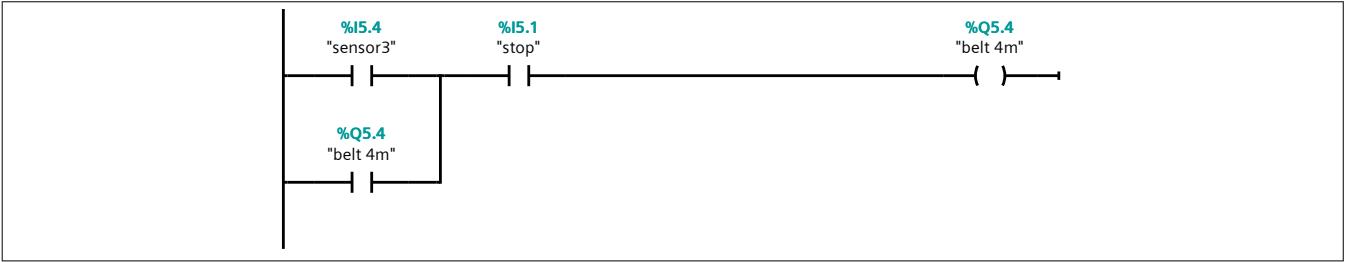
Network 4:



Network 5:



Network 6:



Network 7:

