

Totally Integrated Automation Portal		
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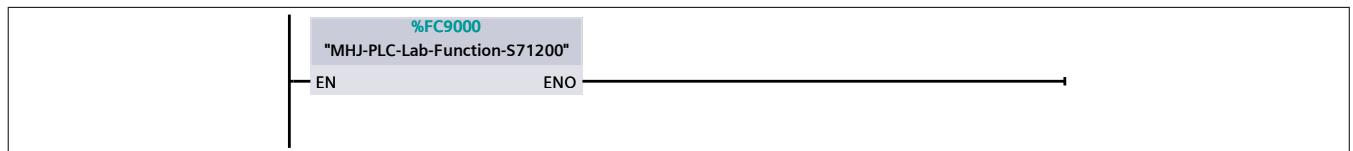
Pivot Arm / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

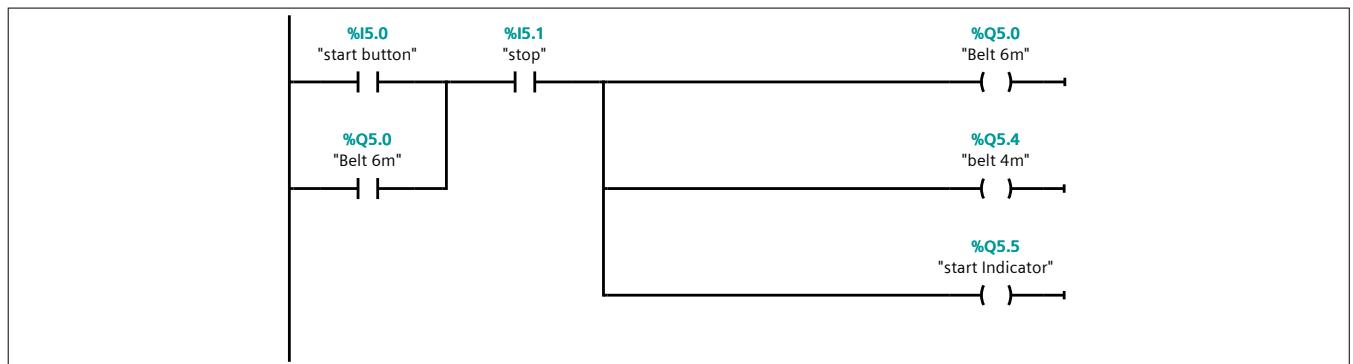
Main Properties					
General					
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		
Information					
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

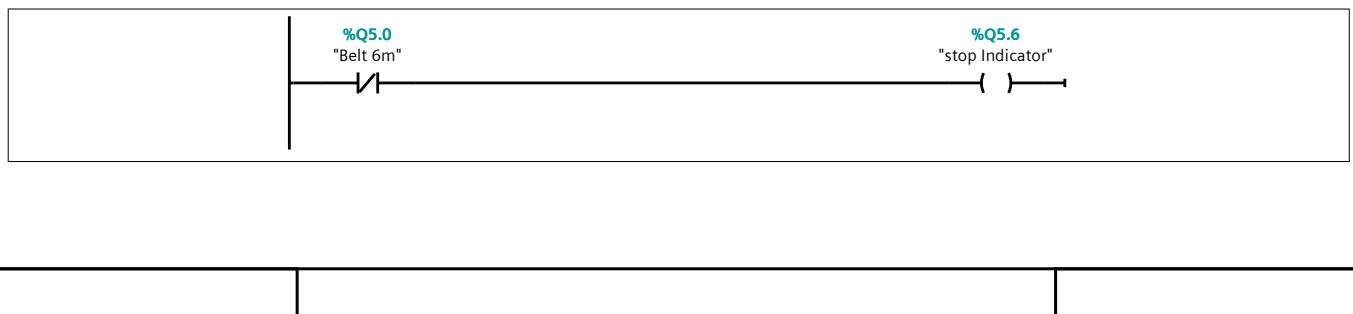
Network 1:



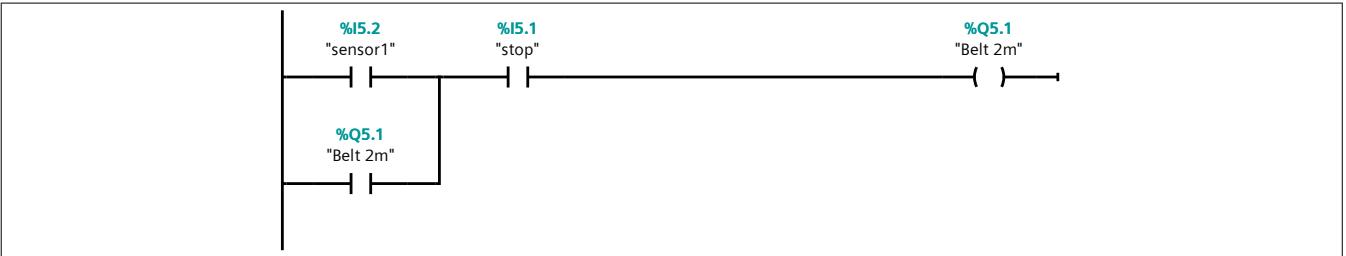
Network 2:



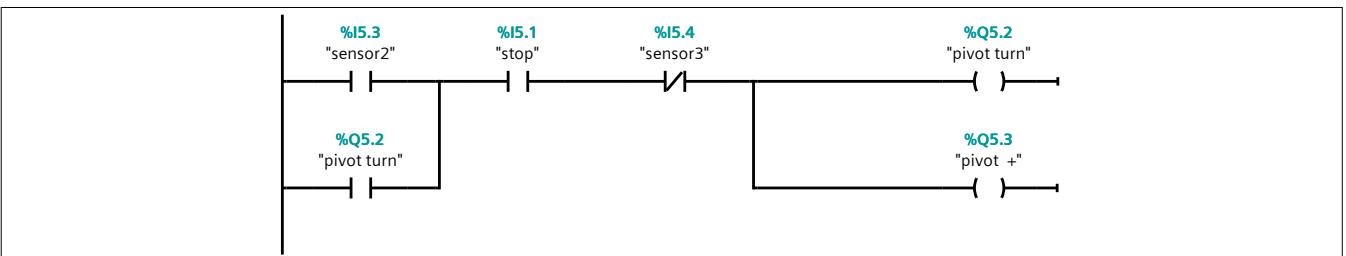
Network 3:



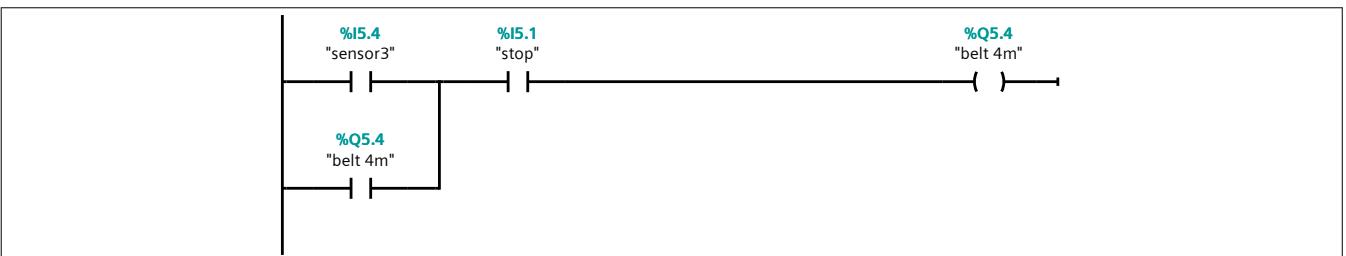
Network 4:



Network 5:



Network 6:



Network 7:

