

Totally Integrated Automation Portal

Sort By Shape & Color / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

| | | | | | |
|----------|------|-----------|-----------|------|----|
| Name | Main | Number | 1 | Type | OB |
| Language | LAD | Numbering | Automatic | | |

Information

| | | | | | |
|--------|------------------------------|---------|-----|-----------------|--|
| Title | "Main Program Sweep (Cycle)" | Author | | Comment | |
| Family | | Version | 0.1 | User-defined ID | |

Main

| Name | Data type | Default value | Comment |
|--------------|-----------|---------------|---------------------------------------|
| ▼ Input | | | |
| Initial_Call | Bool | | Initial call of this OB |
| Remanence | Bool | | =True, if remanent data are available |
| Temp | | | |
| Constant | | | |

Network 1:

%FC9000

"MHJ-PLC-Lab-Function-S71200"

EN

ENO

Network 2:

%I0.0

"start"

%M0.0

"X"

(S)

Network 3:

%I0.1

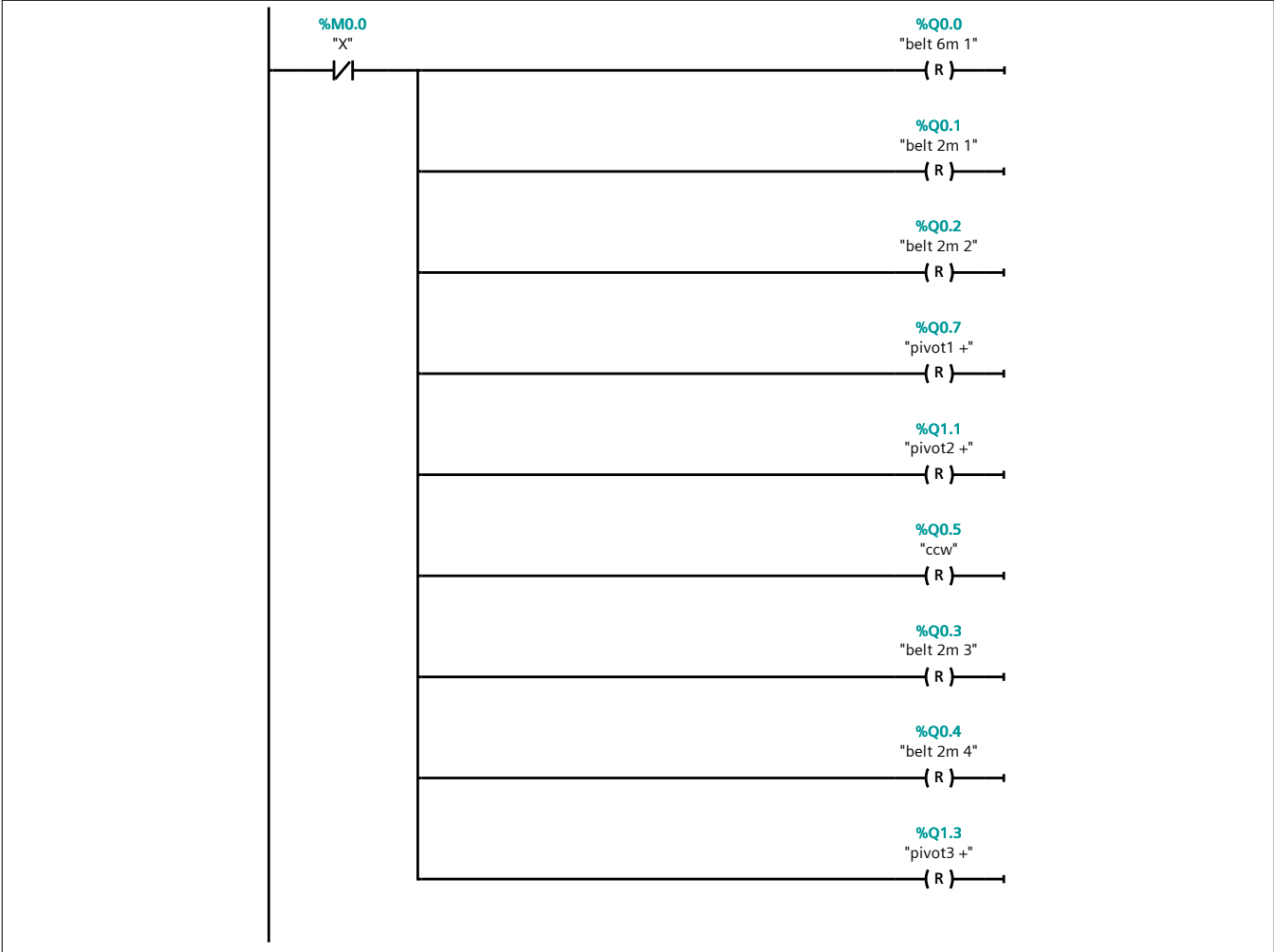
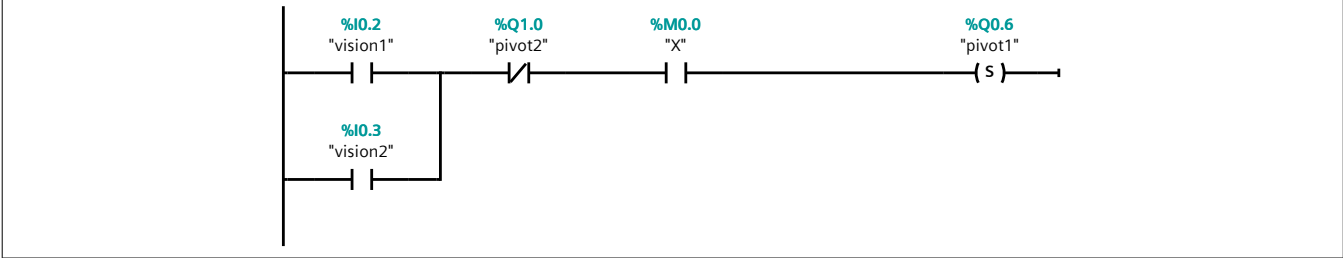
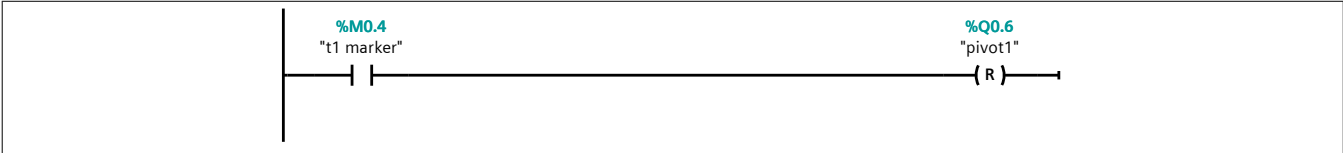
"stop"

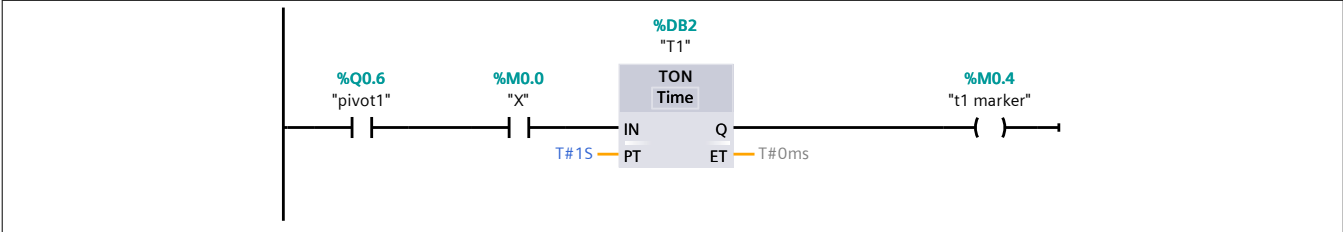
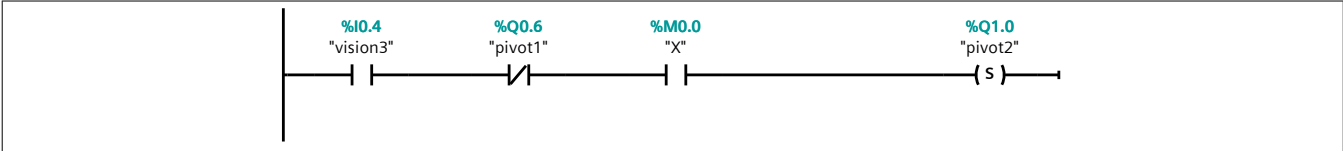

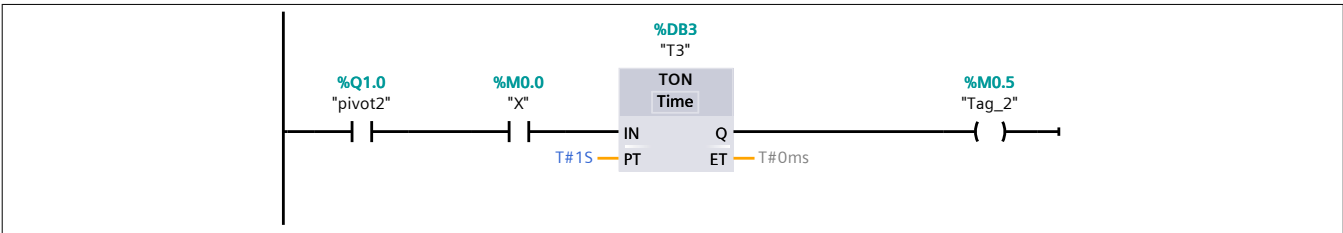
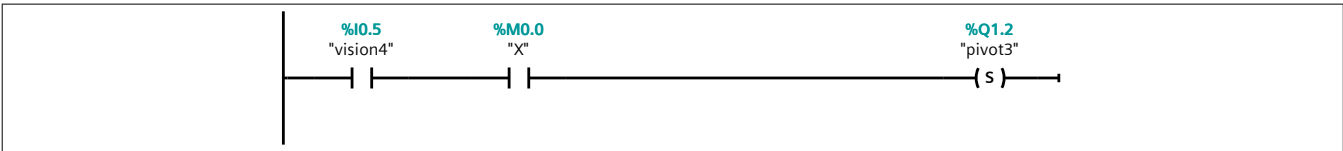
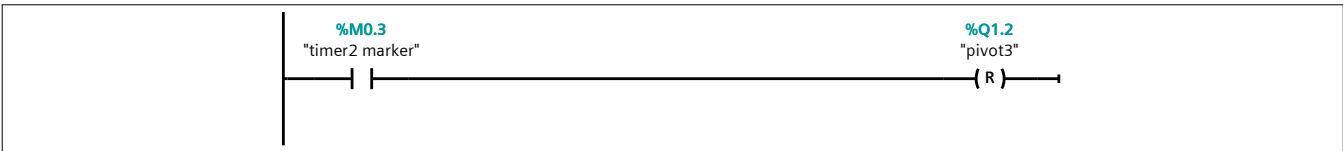
%M0.0

"X"

(R)

Network 4:

| | | |
|--------------------------------------|---|--|
| Totally Integrated Automation Portal | | |
| | <div></div> | |
| Network 6: | | |
| | <div></div> | |
| Network 7: | | |
| | <div></div> | |
| Network 8: | | |
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| Totally Integrated Automation Portal | | |
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| Network 9: | | |
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| Network 10: | | |
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| Network 11: | | |
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| Network 12: | | |
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| Network 13: | | |
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| Network 14: | | |
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| Totally Integrated Automation Portal | | |
| | <div><div></div><div><div><div>%Q1.2 "pivot3"</div><div>%M0.0 "X"</div><div><div>%DB1 "T2"</div><div>TON Time</div><div>IN</div><div>Q</div><div>PT T#1S</div><div>ET T#0ms</div></div><div>%M0.3 "timer2 marker"</div></div><div></div></div></div> | |
| Network 15: | | |
| | <div><div></div><div><div>%M0.0 "X"</div><div>%Q1.4 "Start Light"</div></div><div></div></div> | |
| Network 16: | | |
| | <div><div></div><div><div>%Q1.4 "Start Light"</div><div>%Q1.5 "Stop Light"</div></div><div></div></div> | |
| | | |