

Totally Integrated Automation Portal		
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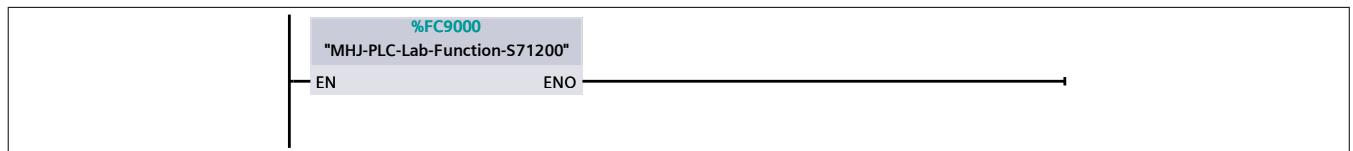
Color Detection / PLC_1 [CPU 1211C DC/DC/DC] / Program blocks

Main [OB1]

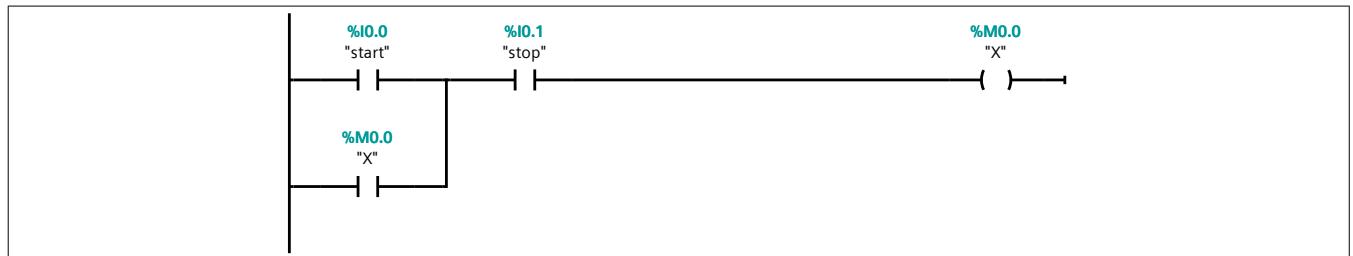
Main Properties					
General					
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		
Information					
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main				
Name	Data type	Default value	Comment	
▼ Input				
Initial_Call	Bool		Initial call of this OB	
Remanence	Bool		=True, if remanent data are available	
Temp				
Constant				

Network 1:

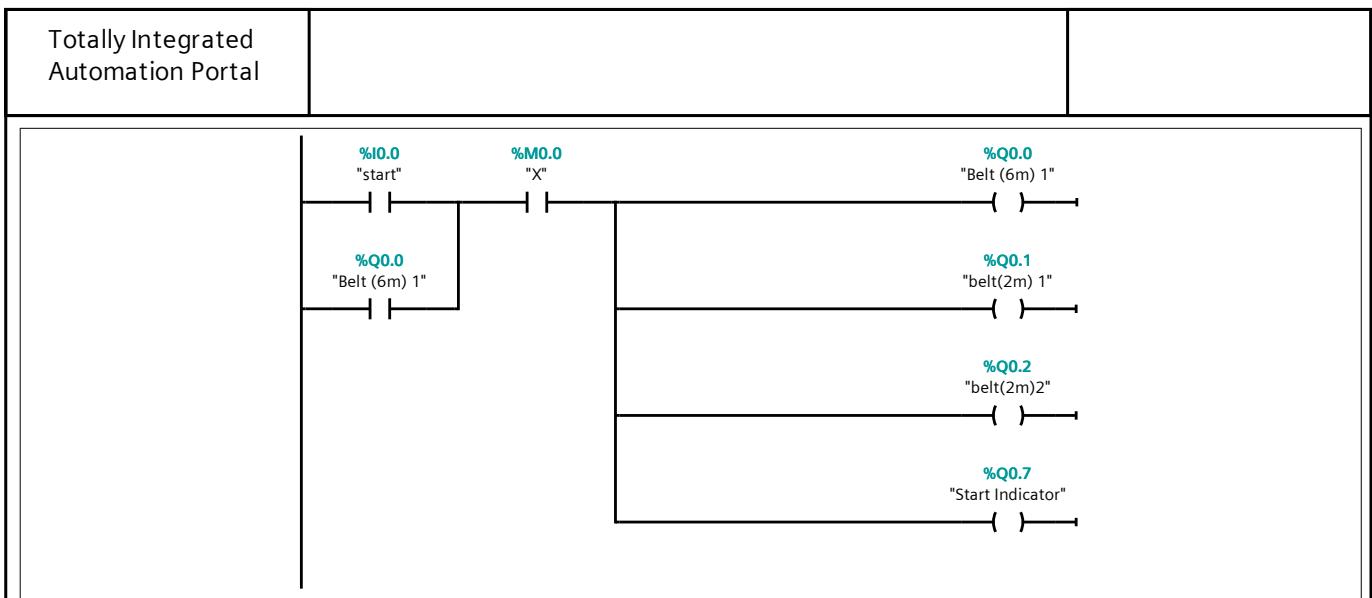


Network 2:

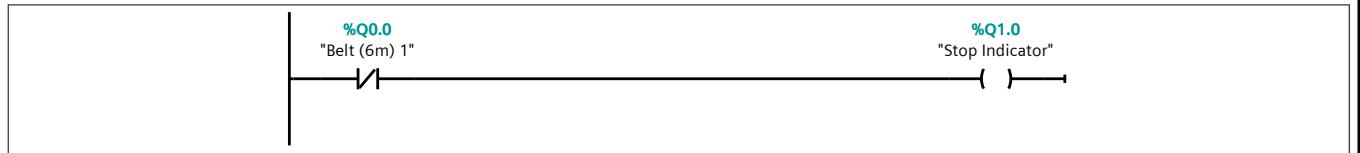


Network 3:

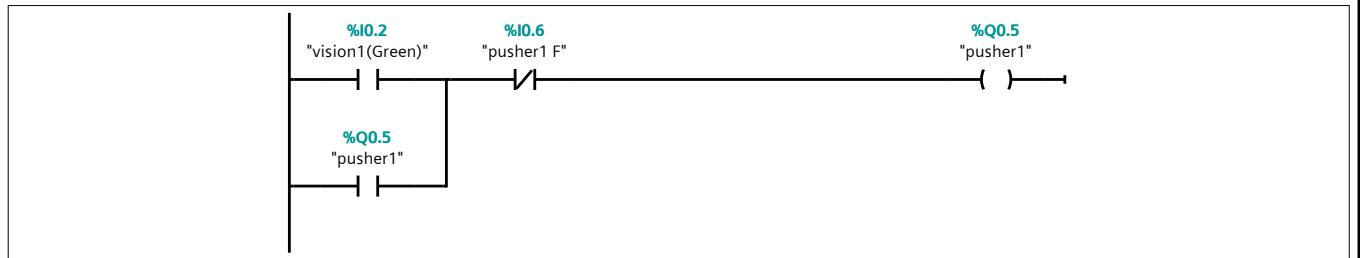
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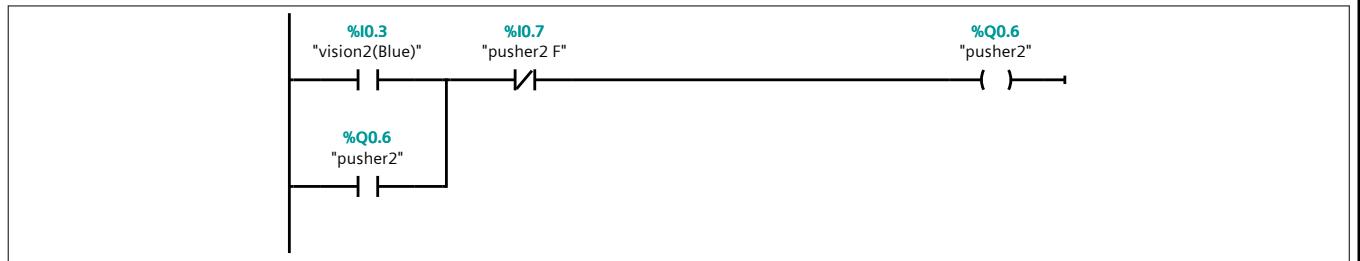
Network 4:



Network 5:



Network 6:



Network 7:

