

Thank you for purchasing David Tubb's FinalFinish .22 Rimfire bore conditioning system. By following these simple instructions, you will soon be experiencing better accuracy, greatly reduced fouling, and much easier barrel cleanup. You'll have the satisfaction of knowing that you have significantly improved the barrel on your firearm, undoubtedly one of the most critical parts to good performance. And, unlike lubricants and coatings, FinalFinish will reward your efforts for the life of your .22 rifle or pistol.

FINALFINISH COMPONENTS

There are 100 specially coated .22 caliber long rifle cartridges in your FinalFinish .22 Rimfire kit. You will use all 100 to complete the bore conditioning process.

There are five different specially selected polishing compounds impregnated into the corresponding five different groups (20 cartridges per group) contained in your kit: numbers 1, 2, 3, 4, and 5. These 22 rimfire cartridges will be fired in numerical order, 20 rounds of each numbered compound.

When you're done the barrel in your rimfire will be dimensionally more uniform, shine like a mirror, and be smoother than _____!

THE SYSTEM IN ACTION, START TO FINISH

1 START WITH A CLEAN BARREL

It is very important that you start with a clean bore! You don't want to waste any of the effectiveness of FinalFinish bullets by forcing them through a dirty barrel. A clean barrel will let them work as intended.

After you have finished cleaning the barrel, run a tight patch down the bore and note the resistance. You will likely detect areas during the cleaning rod pass that offer more or less resistance: these indicate uneven bore diameter or rough spots, and probably both!

We recommend cleaning with any good powder fouling and lead removing cleaner (use with a new .22 caliber brush) like Hoppe's #9 or Shooter's Choice MC7.

Clean the barrel again after the entire 100 rounds have been fired. We also recommend thoroughly cleaning the feed ramp, bolt face, and magazine (if rounds were fed through it).

2 FINALFINISH .22 RIMFIRE SYSTEM FIRING SEQUENCE

During the process we recommend single-loading each round fired. If you elect to use a magazine and the magazine has trouble feeding, squirt a few drops of oil into the loaded magazine (this usually frees up the feeding).

Fire 20 #1 compound .22 rimfire cartridges. Continue to the #2 compound cartridges: fire all 20. Next come #3s, then #4s, and finally the #5 cartridges: fire all 20 rounds of each in that order.

Clean the rifle and you're done!

There has been less than three ten-thousandths (0.0003) of an inch of metal removed from the bore during this polishing process.

You'll notice a significant difference in how the cleaning rod passes through the bore after following the system. Well, the bullet will feel it too! You'll see far less powder and lead fouling, which means extended accurate shooting time. The barrel will also be much easier to clean, and our tests have shown group reductions of at least 50-percent with most rifles!