

## Header Data

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<b>Release Status</b>	Released for Customer
<b>Component</b>	PP-MRP Bedarfsplanung
<b>Other Components</b>	PP-MP Master Planning
<b>Priority</b>	Recommendations / Additional Info
<b>Category</b>	Consulting

## Symptom

You use the ERP system and you want to improve the quality of your master data and the transparency of the stock situation. You want to classify the materials in your system according to important criteria, for example, consumption amount and consumption regularity. In addition, you want a materials planning tool that you can use to visualize master data errors and determine important key figures for materials planning daily.

## Other Terms

Material requirements planning, MRP, materials planning, forecast, master data, transparency, key performance indicator, KPI, key figures, operational materials planning, strategic materials planning, ABC/XYZ analysis, ABC-XYZ analysis, ABC analysis, XYZ analysis, classification, sporadic consumption, autocorrelation coefficient, inventory turnover, dead stock analysis, safety stock, safety stock determination, safety stocks, safety stock planning, safety stock calculation, stock decrease, optimizing stock, ERP method, standard method, standard method, safety factor, replenishment lead time, service level, minimum safety stock level, automatic safety stock, dynamic safety stock, range-of-coverage profile, period profile, advanced method, normal distribution, forecast error, mean absolute deviation (MAD), relative error, demand, forecast, error total, mean absolute percent error (MAPE), APO safety stock method, APO method, lot-size creation, lot size, lot, lot-size calculation, lot size planning, lot-sizing procedure, Groff procedure, part period balancing, part period balancing procedure, least unit cost procedure, dynamic lot size creation, static lot-sizing procedures, period lot-sizing procedures, period lot-sizing procedure, optimum lot size, fixed lot size, lot-for-lot order quantity, replenish to maximum stock level, daily lot size, weekly lot size, monthly lot size, Wagner-Whitin, rounding value, rounding profile, minimum lot size, maximum lot size, takt time, splitting, lot size determination, lot size grouping, storage costs indicator, lot-size-independent costs, procurement quantity determination, procurement quantity calculation, procurement quantity, quantity, procurement proposal, planned order, purchase requisition, production order, purchase order, stock transfer, stock transport requisition, stock transport order, stock transfer reservation, material requirements planning, MRP, MRP run, planning run, material requirements planning run, material shortage quantity, net requirement calculation, ABC/XYZ classification, ABC analysis, XYZ analysis, optimizing stock, optimizing lot size, lot size optimization, stock decrease, stock reduction, reduction in stock, requirements grouping, MD01, MD02, MD03, MD04, MD05, MD06, EX, FX, HB, TB, WB, MB, WI, SP, DY, GR, UVG, EFG, LR0DI, life cycle

## Reason and Prerequisites

You use the ERP system to control materials planning. You do not exploit all the available functions. In particular, you want to improve the following areas:

- Classification of the system settings according to important criteria, for example, consumption amount and regularity, and other criteria
- Master data quality
- Transparency of the stock situation

## Solution

In the SCM Consulting Solutions, SAP Consulting provides a number of tools for improving supply chain planning. The ERP add-on tool MRP monitor is an integral part of the SCM Consulting Solutions and provides the following functions:

- Classification of the materials according to ABC/XYZ analysis (by consumption, by incoming orders, by planning, by requirements)
- Classification of the materials according to LMN analysis (by gross weight, by net weight, by volume) [since Release 2011.1]
- Classification of the materials according to EFG analysis; that is, by replenishment lead time categories [since Release 2011.1]
- Classification of the materials according to UVG analysis; that is, by individual prices [since Release 2011.1]
- Classification of the materials according to LR0DI analysis; that is, by life cycles [since Release 2011.1]

- Additional differentiation of special materials (new materials, materials with or without negative consumption, materials flagged for deletion)
- Transfer of the classification to a separate tab page of the material master [since Release 2011.1]
- Preparation of different MRP-relevant key figures (material-related or for each classification) for controlling materials planning (inventory turnover, slow-moving item, dead stock, ranges of coverage, safety stock, autocorrelation)
- Increasing the master data quality by visualizing all MRP-relevant master data settings
- In the material document aggregation, special stocks can be evaluated separately [since Release 2011.1]
- Graphical display of inventory development
- Filtering and sorting according to specific incorrect master data constellations

In addition to the classical ABC/XYZ analysis, C materials can also be divided into several categories according to price. In this way, even high-priced C materials can be considered separately. This is done by dividing into high-priced and low-priced materials; the low-priced materials are displayed as D materials. The MRP monitor takes into account an important situation for materials planning in which high-priced materials that are flagged as C materials in the analysis period due to a low absolute consumption amount, are distinguished from the remaining C materials for planning purposes. In the same way, Z materials can be divided up according to the number of zero periods. The MRP monitor has an option to classify the Z materials as a group of N materials, which are flagged as materials with sporadic consumption due to a high portion of zero periods.

By default, classification procedures refer back to consumptions that are automatically updated in the system according to movement type Customizing for MM. However, for each selection, there is an option in the MRP monitor to refer back to the material documents and therefore to create a consumption relevance that is different from the standard Customizing as a basis for the analysis. In addition to the material documents, incoming orders, invoices or planned independent requirements can also be analyzed as the data source. If necessary, the InfoStructures of the Logistics Information System or customer-specific tables can also be accessed.

The MRP monitor offers the option for taking into account predecessor materials or successor materials.

Specific maintenance of MRP parameters according to the ABC/XYZ classifications or other classifications is directly possible from the functions of the MRP monitor.

From the MRP monitor, you can navigate directly to important transactions, such as the current stock/requirements situation or the material master for a specific material. You can also download all data provided by the MRP monitor in all valid formats.

In the MRP monitor, you have the option to use different safety stock procedures such as the classic ERP method on the basis of working days [since Release 2011.1], the ERP method on the basis of calendar days, and the enhanced method for the simulative calculation of safety stocks. In this case and unlike the standard behavior of the ERP system, you can display the automatically calculated safety stocks, for example, to compare with current values without having any direct impact in materials planning ("semi-automatic" safety stock planning).

You also have the option of carrying out various simulations of

- Safety stock (for more information, see Note 1363890)
- and/or
- Lot-sizing procedures (for more information, see Note 1363889)
- to optimize system settings for stock.

In addition, if you select the add-on stock cockpit, you have the option to evaluate the development of key figures in chronological order and therefore to draw important conclusions for materials planning (for more information, see Note 1363888).

Since Release 2011.1, you have the option to use a number of cross-monitor functions such as the material group, processing indicator, resubmission date, text add-in, and navigation profiles. See SAP Note 1628068 in this regard.

You can find details and contact persons for this offer attached to this note ("Note Administration" -> "Attachments") or at [http://www.sap.com/germany/campaigns/2010\\_12\\_bestandsoptimierung/en/index.epx](http://www.sap.com/germany/campaigns/2010_12_bestandsoptimierung/en/index.epx) (German: <http://www.sap.de/bestandsoptimierung>).

This SAP Note refers to Release 2011.1.

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## Validity

This document is not restricted to a software component or software component version

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## References

### This document refers to:

#### SAP Notes

- 1832851 [SCM CS: Purchasing monitor](#)
- 1783924 [SCM CS: Multisourcing mit Planungskalendern](#)
- 1783470 [Dispomonitor: Verwendung fortgeschr. Verbäuche MVER/DVER](#)
- 1783469 [SCM CS: Supplier preview](#)
- 1770154 [Dispositionsmonitor: Unterschied der Datenquellen MVER/MSEG](#)
- 1761844 [SCM CS: Nutzung des SCM CS-Materialstammreitors in der MD04](#)

1760876 [Dispositionsmonitor: Lagerhüterauswertungen & Datenquelle](#)  
1760809 [Dispositionsmonitor: Klassifizierung von Sonderfällen](#)  
1752896 [SCM CS: Zugang zu einem Testsystem von SAP Consulting](#)  
1750932 [Fehlerhafte Bestands- und Verbrauchswerte \(getrennte Bew.\)](#)  
1750493 [SCM Consulting Solutions: Auslieferungsprozess](#)  
1731839 [SCM CS: Navigationsprofile in mehreren Sprachen/Systemen](#)  
1705981 [SCM CS: Übersicht SAP-Erweiterungen](#)  
1696863 [SCM CS - Dispomonitor: Ausschl. Lagerorte in Werksanalyse](#)  
1691131 [SCM CS:Creation material master add field for classification](#)  
1675893 [SCM CS: Dispomonitor - Anzahl Verbrauchswerte in Grafik](#)  
1653329 [SCM Consulting Solutions: Kanban monitor](#)  
1653328 [SCM consulting solutions: Master data monitor](#)  
1653327 [SCM CS: Production logistics monitor](#)  
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1626580 [SCM CS: Differences w/regard to key figures for SAP standard](#)  
1560062 [SCM CS: Differences between MC40 to MC50 and the MRP monitor](#)  
1493943 [Inventory Optimization \(Composite Note\)](#)  
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1418602 [APO-AddOn Demand Planning Quantity Distribution](#)  
1363923 [Consulting for backlog elimination](#)  
1363890 [SCM Consulting Solutions: Safety stock simulation](#)  
1363889 [SCM Consulting Solutions: Lot size simulation](#)  
1363888 [SCM Consulting Solutions: Inventory Cockpit](#)  
1341755 [SCM Consulting Solutions: Forecast monitor](#)  
1341712 [SCM Consulting Solutions: Backlog monitor](#)  
1341710 [SCM Consulting Solutions: Service Fill Monitor](#)  
1341705 [SCM Consulting Solutions: MRP Exception Monitor](#)  
1341571 [SCM Consulting Solutions: Replenishment lead time monitor](#)  
1320440 [Consulting information about optimizing stock](#)  
1319579 [Add-on for simplified master data maint. of DP lifecycle](#)  
1315243 [Consulting: MRP optimization](#)  
1308968 [Change log for APO DP and APO SNP](#)  
1292209 [Consulting: Forecast optimization](#)  
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579373 [SNP & deployment optimization consulting](#)

## **This document is referenced by:**

### **SAP Notes (57)**

1691131 [SCM CS:Creation material master add field for classification](#)  
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1292209 [Consulting: Forecast optimization](#)  
2070541 [SCM CS: Holiday consideration](#)  
2070516 [SCM CS: Forecast Analyzer](#)  
2070103 [SCM CS: Material classification transfer to APO](#)  
2070098 [SCM CS: Tooling equipment planning in APO](#)  
2069971 [SCM CS: Continuous output and cross-order overlaps](#)  
2069958 [SCM CS: Material memo transfer to APO](#)  
2069951 [SCM CS: Setup matrix transfer to APO](#)  
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1957198 [SCM CS - Dispomonitor: Make-to-Order-Kennzeichen \(MTO\) --> Definition und Konsequenzen für den Folgeprozess \(Sollreichweiten\)](#)  
2043811 [SCM CS MAM: Mehrstufige ATP Fehlteileinformation](#)  
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## Attachments

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<a href="#">Delta_MRP_2012_1_DE.pdf</a>	1064	application/pdf
<a href="#">Pres_MRP_2012_1_DE.pdf</a>	933	application/pdf
<a href="#">Release_Notes_2010_1_DE.pdf</a>	20	application/pdf
<a href="#">Delta_Funk_Dispomon_DE_2011_1_v02.pdf</a>	860	application/pdf
<a href="#">Pres_MRP_2012_1_EN.pdf</a>	779	application/pdf