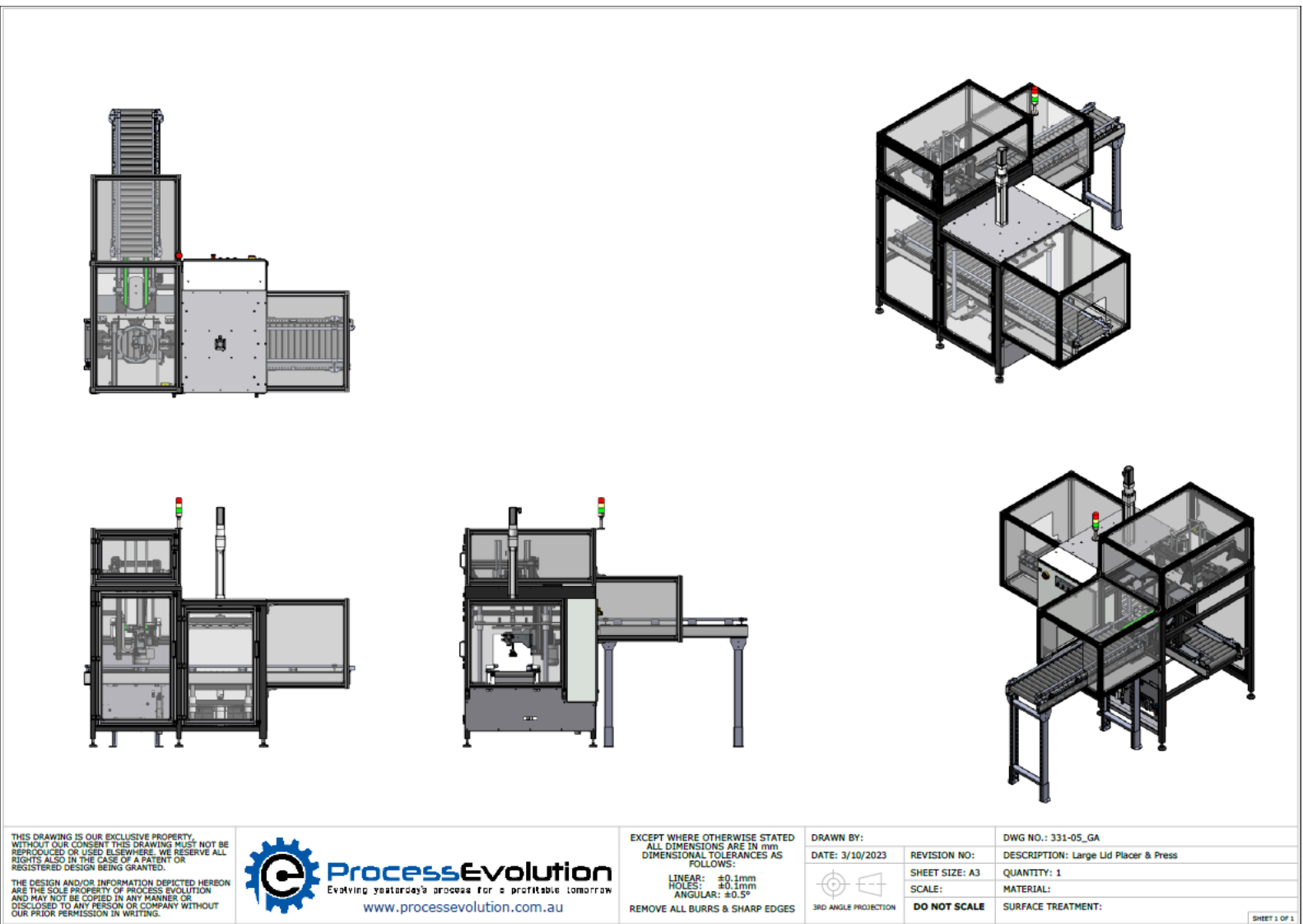
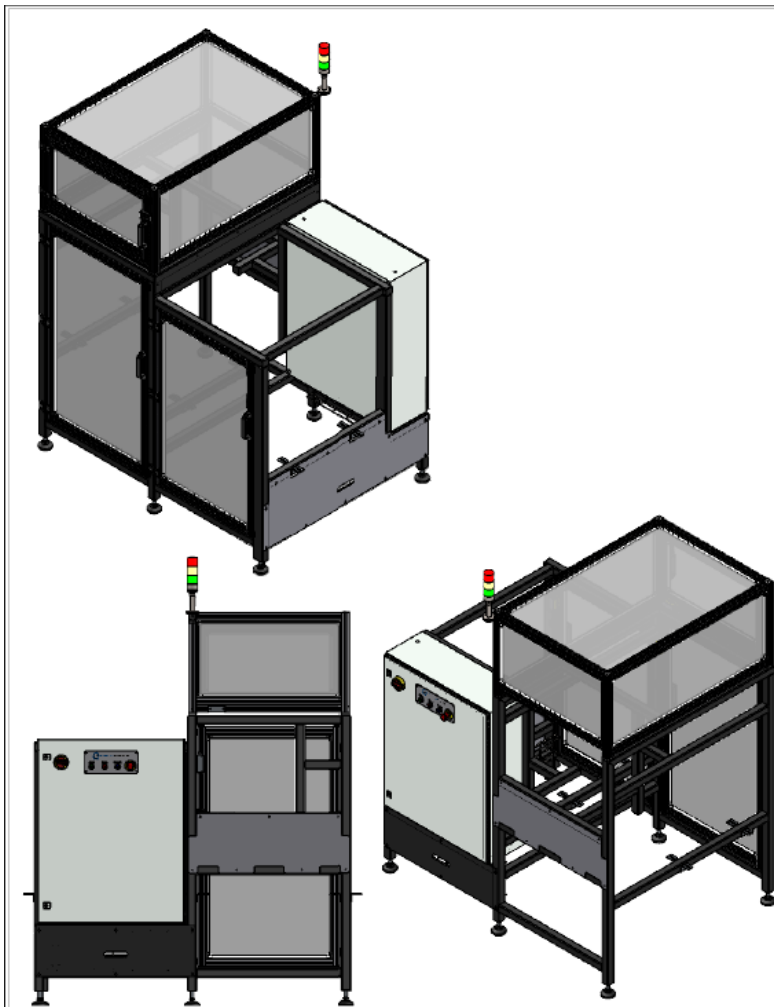


GA Drawings

Large Lid Pick, Place & Press

Main Assembly





ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-01-20	Ball Catch Mount	ProEvo - CM	4
2	331-05-01-01	Frame	ProEvo - Fab	1
3	331-05-01-09	Lid Press Door Panel	ProEvo - PR	1
4	331-05-01-11	Lid Place Door Panel	ProEvo - PR	1
5	331-05-01-13	Top Door Panel	ProEvo - PR	1
6	331-05-01-15	Top Guard Side Panel	ProEvo - PR	2
7	331-05-01-17	Top Guard Top Panel	ProEvo - PR	1
8	331-05-01-19	Top Guard Front Panel	ProEvo - PR	1
9	331-03-02-01	Conveyor Mounting Clamp	ProEvo - SM	6
10	331-04-01-30	Safety Switch Mounting Bracket - Extrusion	ProEvo - SM	1
11	331-04-01-31	Safety Switch Mounting Bracket - RHS	ProEvo - SM	2
12	331-05-01-06	Upper Cover Panel	ProEvo - SM	1
13	331-05-01-07	Cover Panel - Outfeed Lower	ProEvo - SM	1
14	331-05-01-21	Cover Panel - Cabinet Lower	ProEvo - SM	1
15	331-05-01-22	Cover Panel - Above Pneumatics Panel	ProEvo - SM	1
16	ProEvo Pushbutton Faceplate	ProEvo Pushbutton Faceplate	ProEvo - SM	1
17	oka_ku_ik10	Isolator Switch	APS Industrial	1
18	Axelent - 0121	220 x 60 X-Tray Zinc Plated	Axelent	1
19	Axelent - 0111	X-Tray U 120x60	Axelent	1
20	96000901	Wall Bracket for Tube Mount	Balluff	1
21	AMX5-MKT_BT1 Comtronic	Safety Switch - Non Contact	Balluff	3
22	CST55 8WM Pulse tone 24VDC GN_YE_RD	Signal Tower -24VDC Red-Yellow-Green w/ Alarm	Balluff	1
23	8PS.30	Ball-shaped door lock	Elesa & Ganter	4
24	E2 AC-DX8C1002	Emergency Stop Push Button	Leuze	1
25	VE TF32A5102	Emergency Stop Label	Leuze	1
26	LVR8020100SSS	80mm x M20 Ball Jointed SS Leveling Feet	Richmond Castors	6
27	AE 1180.500	Electrical Enclosure	Rittal	1
28	331-05-01-02	Top Guard Frame	Robotunits	1
29	331-05-01-03	Top Door	Robotunits	1
30	331-05-01-04	Lid Place Door	Robotunits	1
31	331-05-01-05	Lid Press Door	Robotunits	1
32	331-05-01-08	Lid Press Door Panel Profile	Robotunits	1
33	331-05-01-10	Lid Place Door Panel Profile	Robotunits	1
34	331-05-01-12	Top Door Panel Profile	Robotunits	1
35	331-05-01-14	Top Guard Side Panel Profile	Robotunits	2
36	331-05-01-16	Top Guard Top Panel Profile	Robotunits	1
37	331-05-01-18	Top Guard Front Panel Profile	Robotunits	1
38	CAN 4501	Corner Piece	Robotunits	28
39	CAP 4041	End Cap	Robotunits	16
40	DOR 4501	Handle	Robotunits	3
41	DOR 4511	Hinge	Robotunits	8
42	DOR 4553	Door Latch	Robotunits	1
43	DOR 4555	Door Stop	Robotunits	5
44	FAS 4049	Surface fastener	Robotunits	4
45	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated Red	Switches Plus	1
46	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated Blue	Switches Plus	1
47	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated Green	Switches Plus	1

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REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 21/02/2023

REVISION NO:

SHEET SIZE: A3

SCALE:

3RD ANGLE PROJECTION

DWG NO.: 331-05-01

DESCRIPTION: Large Lid Place & Press Frame

QUANTITY: 1

MATERIAL: Material <not specified>

DO NOT SCALE SURFACE TREATMENT: None

SHEET 1 OF 1

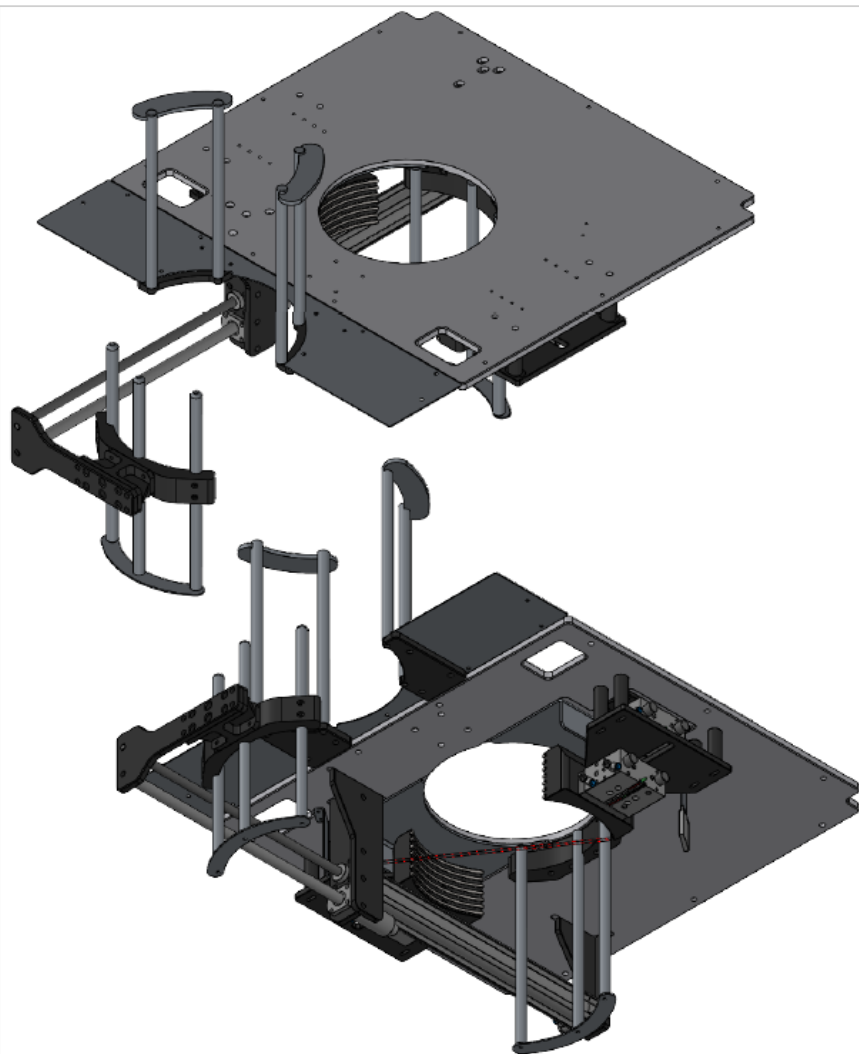
Frame

GA Drawings



GA Drawings

Large Lid loader & Denester



ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-02-01	Lid Placer Mounting Plate	ProEvo - CM	1
2	331-05-02-02	Lid Singulator Stack Guide Rod	ProEvo - CM	3
3	331-05-02-03	Lid Singulator Clamp Block	ProEvo - CM	2
4	331-05-02-05	Lid Singulator Blade Cyl Mount	ProEvo - CM	2
5	331-05-02-06	Lid Singulator Clamp Cyl Mount	ProEvo - CM	2
6	331-05-02-07	Lid Singulator Clamp Cyl Standoff	ProEvo - CM	8
7	331-05-02-08	Guid Rod Mount - Singulator	ProEvo - CM	1
8	331-05-02-10	Lifter Stack Guide Rod Upper	ProEvo - CM	3
9	331-05-02-12	Lifter Guide Rod Mount Upper	ProEvo - CM	1
10	331-05-02-13	Transfer Cyl Guide Rod Mount	ProEvo - CM	1
11	331-05-02-14	Stack Transfer Cyl Front Gusset	ProEvo - CM	1
12	331-05-02-16	Lifter Guide Rod Mount Lower	ProEvo - CM	1
13	331-05-02-17	Lifter Guide Rod Mount Lower Mirror	ProEvo - CM	1
14	331-05-02-19	Stack Transfer Cyl Front Mount	ProEvo - CM	1
15	331-05-02-20	Stack Transfer Cyl Rear Mount	ProEvo - CM	1
16	331-05-02-21	Stack Transfer Cyl Rear Gusset	ProEvo - CM	1
17	331-05-02-22	Transfer Guide Rod Adapter	ProEvo - CM	1
18	331-05-02-23	Lifter Stack Guide Rod Lower	ProEvo - CM	4
19	331-05-02-04	Lid Singulator Blade	ProEvo - SM	2
20	331-05-02-09	Singulator Guide Rod Upper Tie Plate	ProEvo - SM	1
21	331-05-02-11	Lifter Guide Rod Upper Tie Plate	ProEvo - SM	1
22	331-05-02-15	Transfer Fill-in Panel	ProEvo - SM	1
23	331-05-02-24	Lifter Guide Rod Upper Weld Plate	ProEvo - SM	2
24	331-05-02-25	Lid Stack Sensor Bracket	ProEvo - SM	1
25	331-05-02-26	Lid Stack Reflector Bracket	ProEvo - SM	1
26	331-05-02-27	SILICONE PORTLIGHT - 6mm x 6mm 50 Duro	Complete Rubber	14
27	Cable	Reed Switch Cable	Festo	10
28	DFM-32-40-P-A-GF	Guided Cylinder	Festo	4
29	DSBC-40-500-PPVA-N3	Square Cylinder	Festo	1
30	GRLA-1_4-QS-6-D	Flow Control G1/4" 6mm	Festo	2
31	GRLA-1_8-QS-6-D	Flow Control 1/8" 6mm	Festo	8
32	Plug	Reed Switch Plug	Festo	10
33	Reed Switch	Reed Switch	Festo	10
34	GL6-P3211	Photoelectric Sensor	Sick	1
35	S283046	Reflector	Sick	1
36	331-05-02-18	Ø20mm Hardened Ground Shaft	Statewide	1
37	TRT20GUU	Linear Bush 20mm Triple Wide	Statewide	1

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ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 21/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-02

DESCRIPTION: Large Lid Stack Loader

QUANTITY: 1

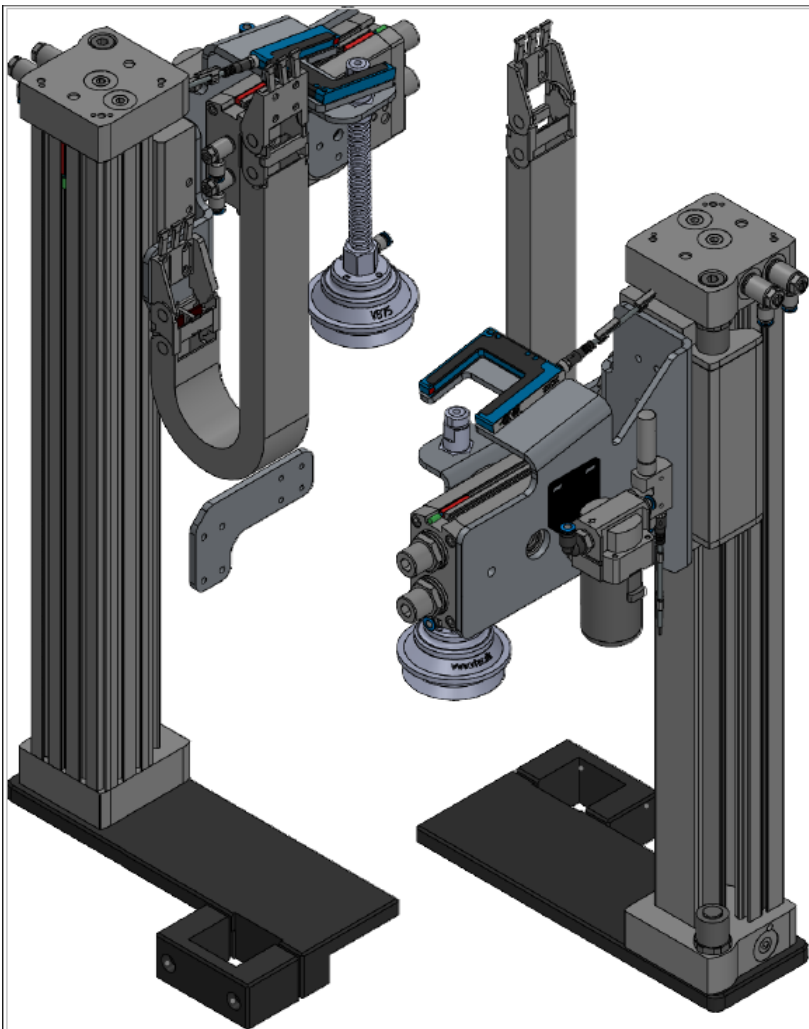
MATERIAL:

SURFACE TREATMENT:

SHEET 1 OF 1

GA Drawings

Large Lid Vacuum Pick & Place



ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-03-01	Cyl Base Mount	ProEvo - CM	1
2	331-05-03-02	RHS Clamp	ProEvo - CM	1
3	331-05-03-03	Vacuum Compensator Bracket	ProEvo - SM	1
4	331-05-03-04	Pick n Place Mount Bracket	ProEvo - SM	1
5	331-05-03-05	Drag Chain Bracket	ProEvo - SM	1
6	Cable	Reed Switch Cable	Festo	3
7	DGC-40-350-GF-PPV-A	Rodless Cylinder	Festo	1
8	DRRD-32-180-FH-PA	Semi-rotary Cylinder	Festo	1
9	GRLA-1_4-QS-6-D	Flow Control G1/4" 6mm	Festo	2
10	GRLA-1_8-QS-6-D	Flow Control 1/8" 6mm	Festo	2
11	NEBU-M8G3-K-5-LE3	Connecting Cable - M8 3Pin 5m Open End	Festo	2
12	Plug	Reed Switch Plug	Festo	3
13	QS-G1_4-6	Straight Fitting G1/4" 6mm	Festo	1
14	QS-G1_8-6-I	Push-In 1/8" 6mm Internal Hex	Festo	1
15	QSL-G1_4-6	Push-In L 1/4" 6mm	Festo	1
16	Reed Switch	Reed Switch	Festo	3
17	VN-10-H-T4-PQ2-VQ2-O2-P	Vac Gen with Vac Sensor	Festo	1
18	AFJ30-02B-5-T	Vacuum Filter	SMC	1
19	WFE-050060B337	Fork Sensor	Sick	1
20	CP5030.35.R48_B2-481L	Drag Chain	Switches Plus	1
21	L1280	Lid De-Nest Vacuum Cup	VMECA	1
22	VB75-12F	Vacuum Cup - Lid De-Nester	VMECA	1

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REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:
DATE: 21/02/2023
3RD ANGLE PROJECTION

REVISION NO:
SHEET SIZE: A3
SCALE:
DO NOT SCALE

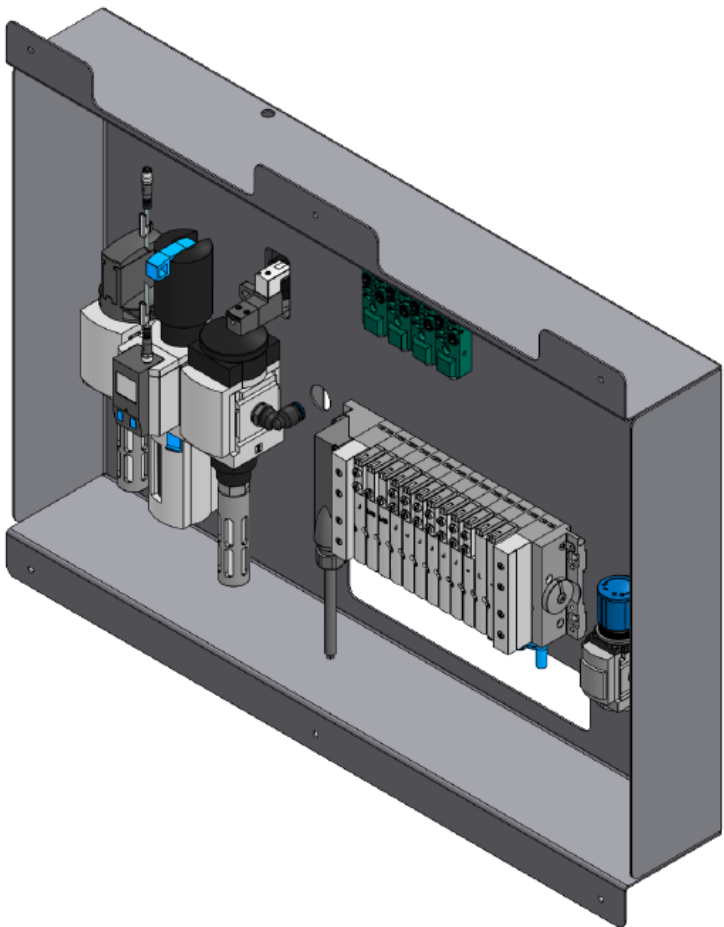
DWG NO.: 331-05-03
DESCRIPTION: Large Lid Pick n Place
QUANTITY: 1
MATERIAL: Material <not specified>
SURFACE TREATMENT: None

SHEET 1 OF 1



GA Drawings

Pneumatics Panel



ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-04-01	Pneumatics Panel	ProEvo - SM	1
2	MSB6-3_8_C4_J13_D4-WP	Air Service Unit	Festo	1
3	34P-MS8-BGG-U12EU-JMSMS7JLL	Valve Bank	Festo	1
4	KMEB-1-24-5-LED	Plug & Cable	Festo	1
5	MS4-LR-1_4-D6-AG-MPA-B	Regulator	Festo	1
6	MS4-WR-B	Regulator Bracket	Festo	1
7	MS6-SV-1_2-D-10V24-2M8-SO-WB	Safety Dump Valve	Festo	1
8	NEBU-M8G3-K-5-M8G3	Cable M8 3-pin 5m	Festo	1
9	QS-G1_8-6-I	Push-In 1/8" 6mm Internal Hex	Festo	22
10	QS-G1_8-8-I	Push-In 1/8" 8mm Internal Hex	Festo	2
11	QSL-G1_4-12	Push-In G1/4 12mm	Festo	1
12	QSL-G1_4-8	Push-In L G1/4" 8mm	Festo	1
13	QSL-G3_8-10	Push-In L G3/8" 10mm	Festo	2
14	VMPAL-KM-V-SD44-IP67-5	Valve Bank Cable 44 Pin 5m	Festo	1
15	V3-8A-E2-5M-PUR	Splitter Box 8 Way M8 3pin	Pepperl Fuchs	4

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ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 24/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-04

DESCRIPTION: Pneumatics Panel

QUANTITY: 1

MATERIAL:

SURFACE TREATMENT:

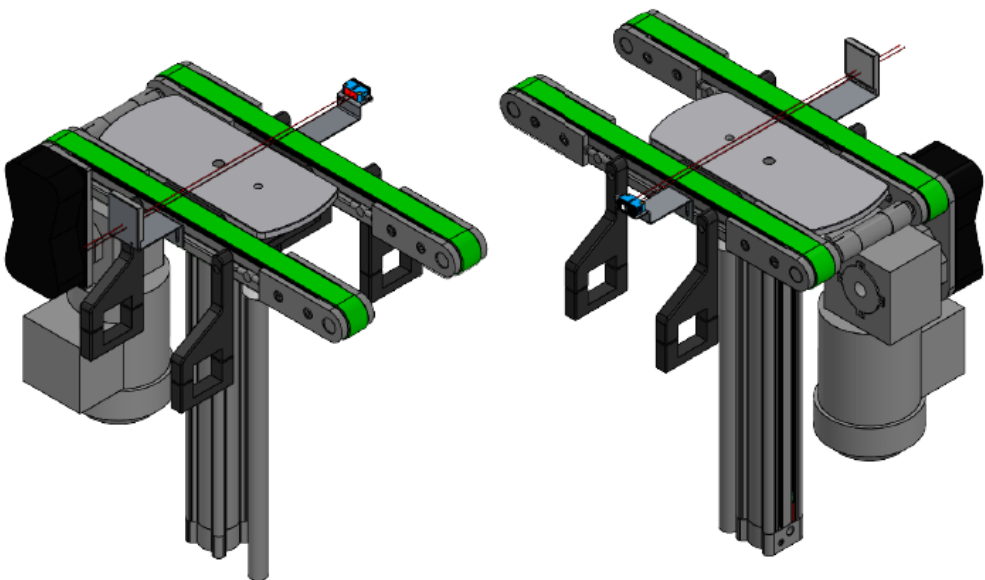
SHEET 1 OF 1



GA Drawings

Large Lid In-feed Lift Conveyor

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-05-01	Cyl Mount Plate	ProEvo - CM	1
2	331-05-05-02	Lid Stack Lift Plate	ProEvo - CM	1
3	331-05-05-04	Shaft Guide	ProEvo - CM	1
4	331-05-05-05	Cyl To Conveyor Mount	ProEvo - CM	2
5	331-05-05-06	Conveyor Mount Bracket	ProEvo - CM	4
6	331-05-05-07	Conveyor Mount Clamp	ProEvo - CM	4
7	331-05-05-08	Sensor Bracket	ProEvo - SM	1
8	331-05-05-09	Reflector Bracket	ProEvo - SM	1
9	Cable	Reed Switch Cable	Festo	2
10	DSBC-50-400-PPVA-N3	Square Cylinder	Festo	1
11	Plug	Reed Switch Plug	Festo	2
12	Reed Switch	Reed Switch	Festo	2
13	C4T_EU 0040 SA2N 0550 200 (0) 90 0 (6m_min) (5kg)	Twin Track Conveyor	Robotunits	1
14	GL6-P3211	Photoelectric Sensor	Sick	1
15	S283046	Reflector	Sick	1
16	331-05-05-03	Ø25mm Hardened Ground Shaft	Statewide	1
17	SMF25WUU	Ball Bushing Ø25mm Round Flange Double Length	Statewide	1



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ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 21/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-05

DESCRIPTION: Large Lid Infeed Conveyor

QUANTITY: 1

MATERIAL:

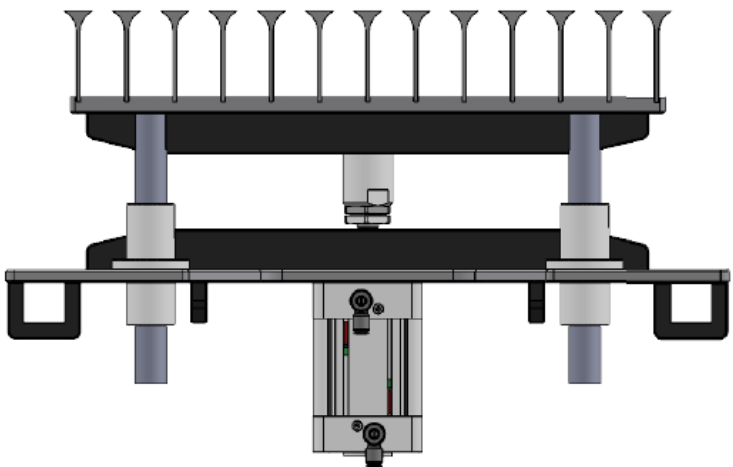
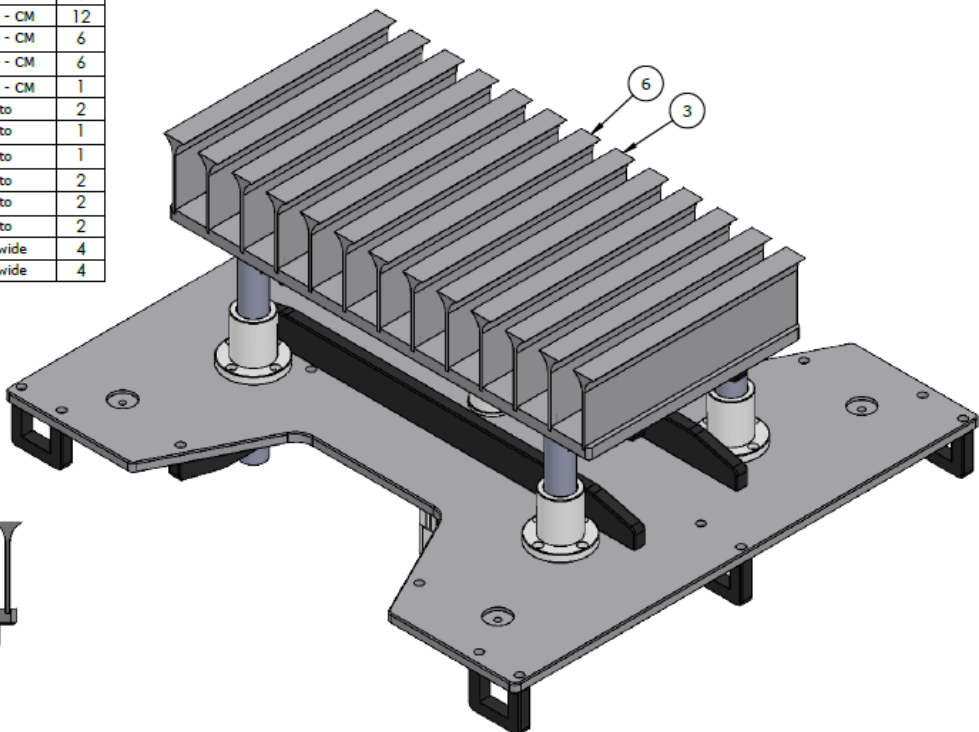
SURFACE TREATMENT:

SHEET 1 OF 1



Lid Press Pail Lift

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-06-01	Press Lift Base Plate	ProEvo - CM	1
2	331-05-06-02	Press Blade Mount Plate	ProEvo - CM	1
3	331-05-06-04	Press Blade	ProEvo - CM	12
4	331-05-06-05	Base Plate RHS Clamp	ProEvo - CM	6
5	331-05-06-06	Press Stiffening Bar	ProEvo - CM	6
6	331-05-06-07	Press Blade - Centre Position	ProEvo - CM	1
7	Cable	Reed Switch Cable	Festo	2
8	DSBC-125-50-PPVA-N3	Square Cylinder	Festo	1
9	FK-M27X2	Self-Aligning Rod Coupling M27x2	Festo	1
10	GRLA-1_2-QS-12-D	Flow Control 1/2" 12mm	Festo	2
11	Plug	Reed Switch Plug	Festo	2
12	Reed Switch	Reed Switch	Festo	2
13	331-05-06-03	Hardened Gourd Shaft Ø40mm	Statewide	4
14	SMFC40	Linear Bush 40mm	Statewide	4



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DRAWN BY:

DATE: 24/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-06

DESCRIPTION: Lid Press Pail Lift

QUANTITY: 1

MATERIAL:

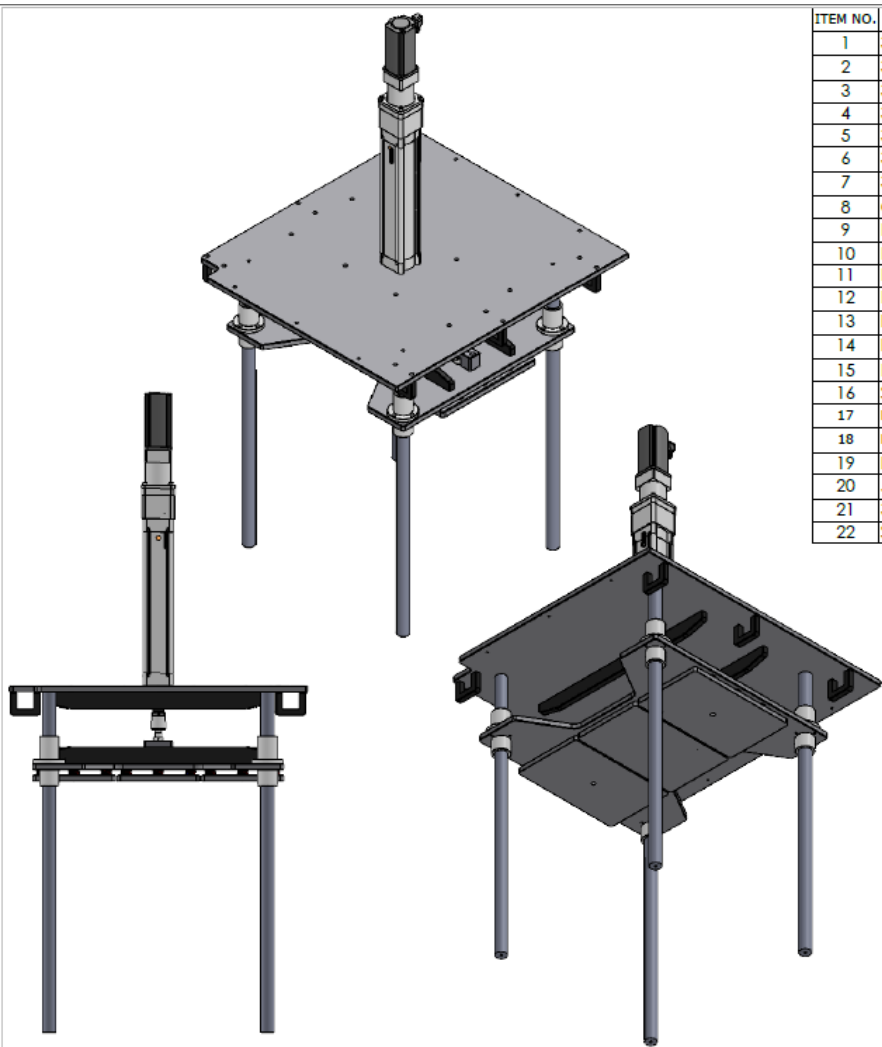
SURFACE TREATMENT:

SHEET 1 OF 1

GA Drawings

Lid Press Pattern

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-06-05	Base Plate RHS Clamp	ProEvo - CM	6
2	331-05-06-06	Press Stiffening Bar	ProEvo - CM	4
3	331-05-07-01	Platen Servo Mount Plate	ProEvo - CM	1
4	331-05-07-02	Platen Axis Mount Plate	ProEvo - CM	1
5	331-05-07-04	Platen Plate	ProEvo - CM	3
6	331-05-07-05	Floating Joint Mount	ProEvo - CM	3
7	331-05-07-06	Servo Axis Adapter Plate	ProEvo - CM	1
8	Cable	Reed Switch Cable	Festo	1
9	EAMM-A-D80-80G	Axial Kit	Festo	1
10	EMGA-80-P-G12-EAS-80	Gear Unit	Festo	1
11	EMMT-AS-80-S-LS-RMB	Servo Motor	Festo	1
12	ESBF-B5-80-300-5P	Electric Cylinder - Size 80, 300mm Stroke, 5mm Pitch	Festo	1
13	FK-M20X15	Self-aligning Rod Coupling M20x1.5	Festo	1
14	Plug	Reed Switch Plug	Festo	1
15	Reed Switch	Reed Switch	Festo	1
16	SAMH-N8-SR-50	Sensor Rail	Festo	1
17	DRM1014	BLUE Medium Duty Die Spring	Hales	24
18	DRMH1014	RED MediumHeavy Duty Die Spring	Hales	24
19	DA00150	Nut	SMC	3
20	JA63-16-200	Floating Joint	SMC	3
21	331-05-07-03	Hardened Ground Shaft Ø40mm	Statewide	4
22	SMFC40	Linear Bush 40mm	Statewide	4



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ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 24/02/2023



REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-07

DESCRIPTION: Lid Press Platen

QUANTITY: 1

MATERIAL:

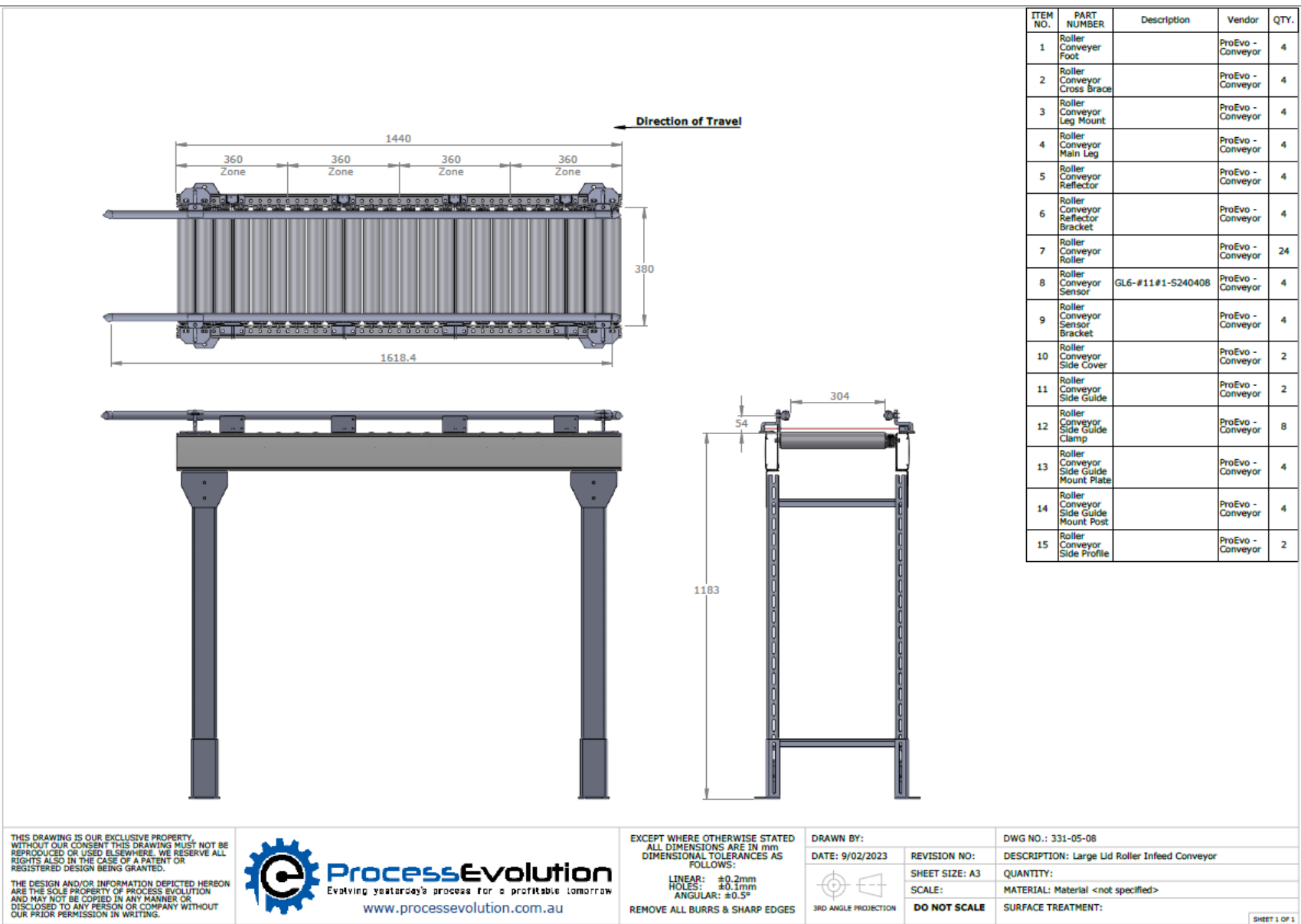
SURFACE TREATMENT:

SHEET 1 OF 1



GA Drawings

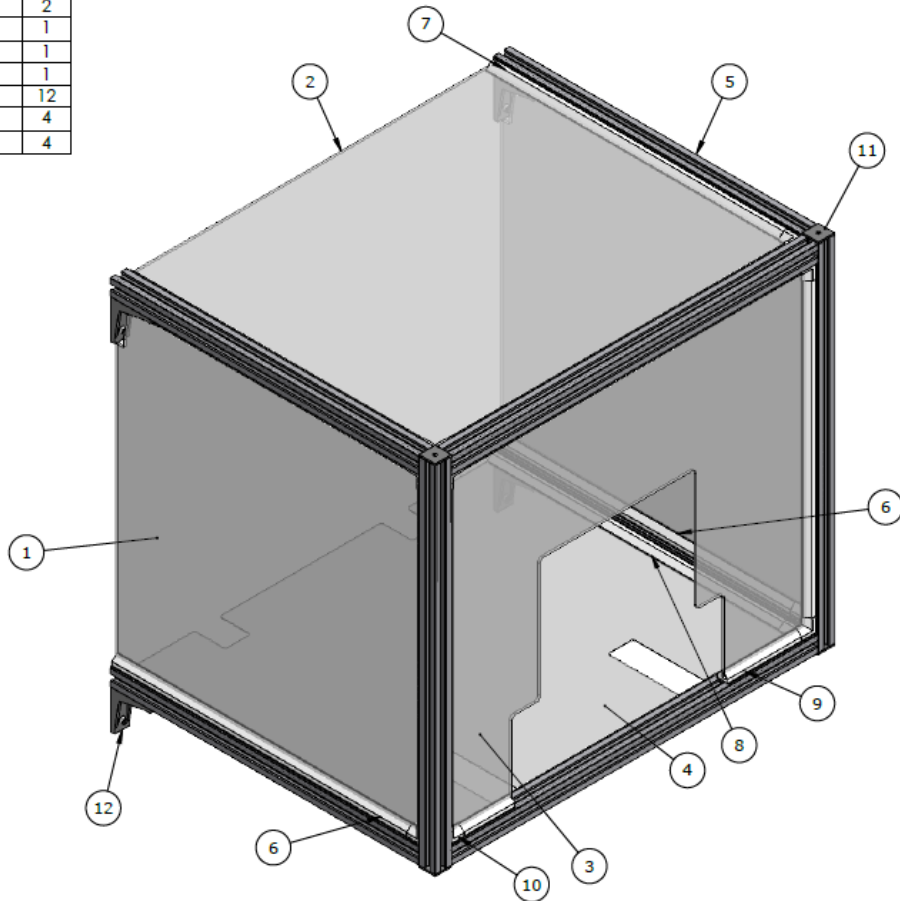
Lid In-feed Conveyor



GA Drawings

Lid Press Outfeed Guard

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-09-03	Side Panel	ProEvo - PR	2
2	331-05-09-05	Top Panel	ProEvo - PR	1
3	331-05-09-09	End Panel	ProEvo - PR	1
4	331-05-09-07	Bottom Panel	ProEvo - SM	1
5	331-05-09-01	Extrusion Frame	Robotunits	1
6	331-05-09-02	Side Panel Profile	Robotunits	2
7	331-05-09-04	Top Panel Profile	Robotunits	1
8	331-05-09-06	Bottom Panel Profile	Robotunits	1
9	331-05-09-08	End Panel Profile	Robotunits	1
10	CAN 4501	Corner Piece	Robotunits	12
11	CAP 4041	End Cap	Robotunits	4
12	GUS 1101	Corner Bracket 100	Robotunits	4



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EXCEPT WHERE OTHERWISE STATED
ALL DIMENSIONS ARE IN mm
DIMENSIONAL TOLERANCES AS
FOLLOWS:

LINEAR: $\pm 0.1\text{mm}$
HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 24/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-09

DESCRIPTION: Lid Press Outfeed Guard

QUANTITY: 1

MATERIAL:

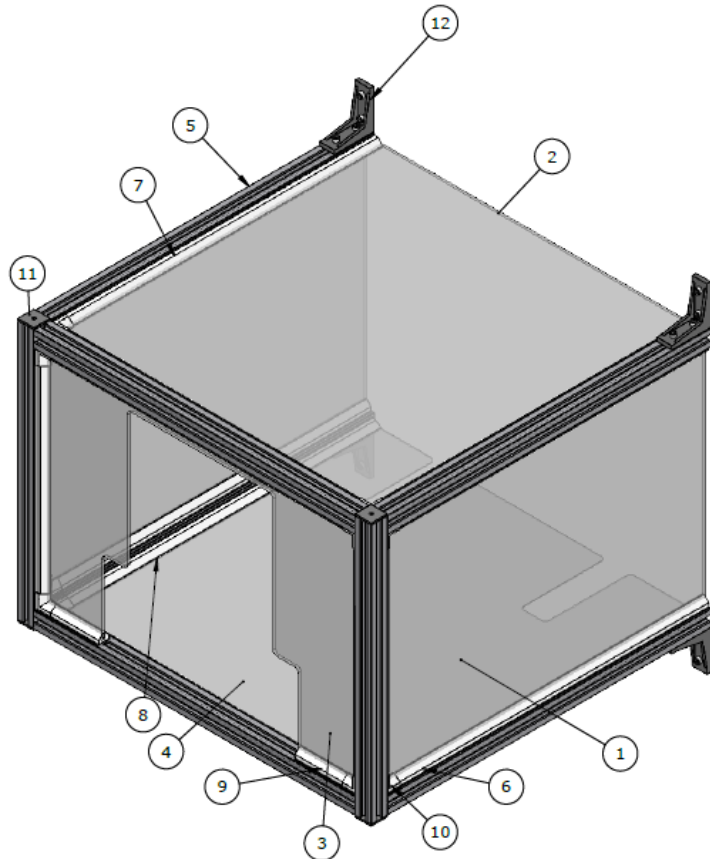
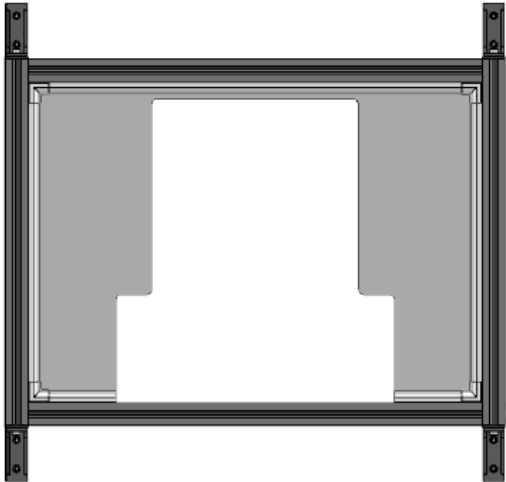
SURFACE TREATMENT:

SHEET 1 OF 1

GA Drawings

Lid In-feed Guard

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	QTY.
1	331-05-10-03	Side Panel	ProEvo - PR	2
2	331-05-10-05	Top Panel	ProEvo - PR	1
3	331-05-10-09	End Panel	ProEvo - PR	1
4	331-05-10-06	Bottom Panel	ProEvo - SM	1
5	331-05-10-01	Extrusion Frame	Robotunits	1
6	331-05-10-02	Side Panel Profile	Robotunits	2
7	331-05-10-04	Top Panel Profile	Robotunits	1
8	331-05-10-07	Bottom Panel Profile	Robotunits	1
9	331-05-10-08	End Panel Profile	Robotunits	1
10	CAN 4501	Corner Piece	Robotunits	12
11	CAP 4041	End Cap	Robotunits	4
12	GUS 1101	Corner Bracket 100	Robotunits	4



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EXCEPT WHERE OTHERWISE STATED
ALL DIMENSIONS ARE IN mm
DIMENSIONAL TOLERANCES AS
FOLLOWS:

LINEAR: $\pm 0.1\text{mm}$
HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 24/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-05-10

DESCRIPTION: Lid Place Infeed Guard

QUANTITY: 1

MATERIAL: Material <not specified>

SURFACE TREATMENT: None

SHEET 1 OF 1