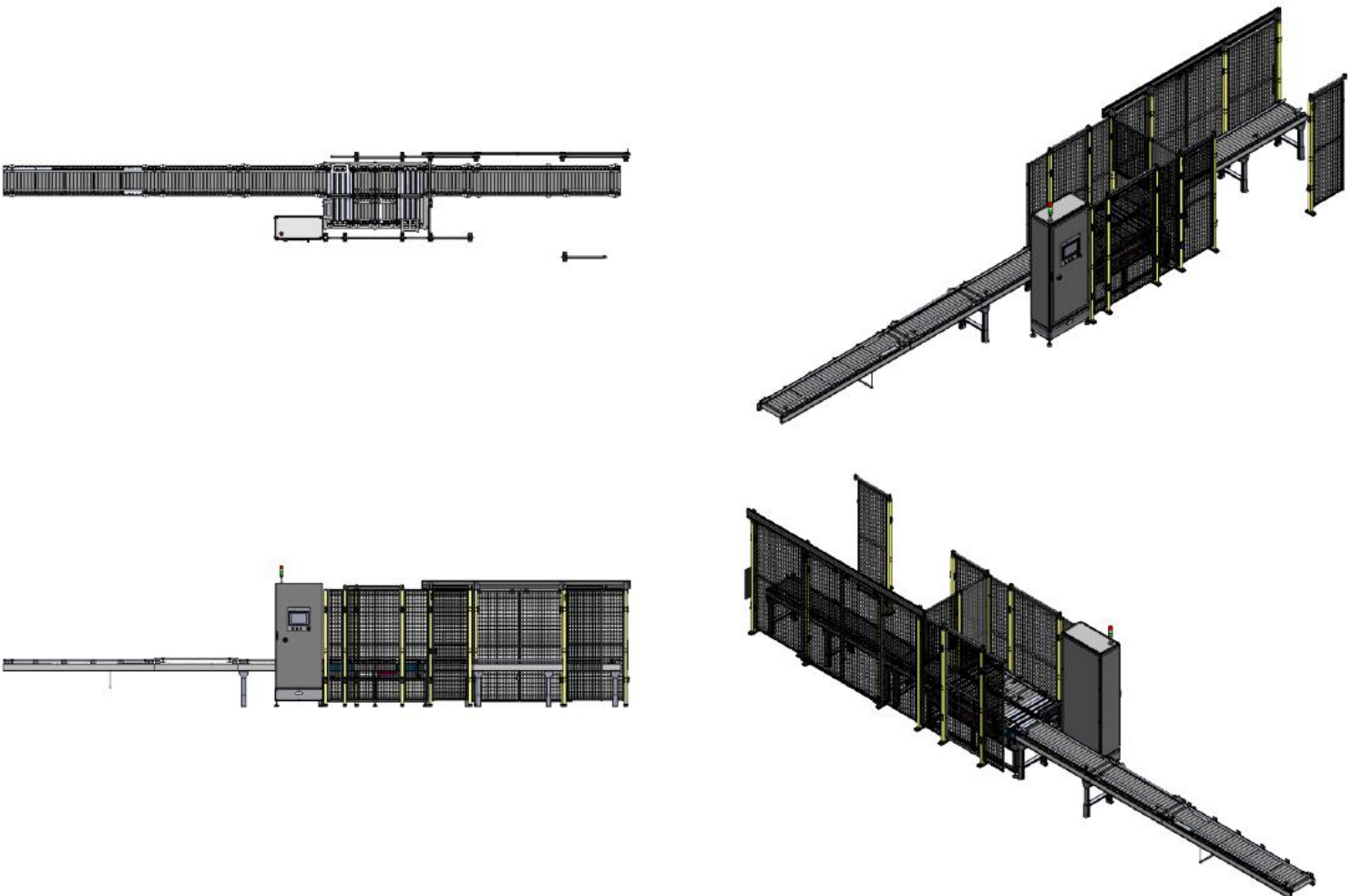


GA Drawings

General Assembly Drawings

Main Conveyor Line

Main Assembly



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HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$
REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:
DATE: 9/02/2023

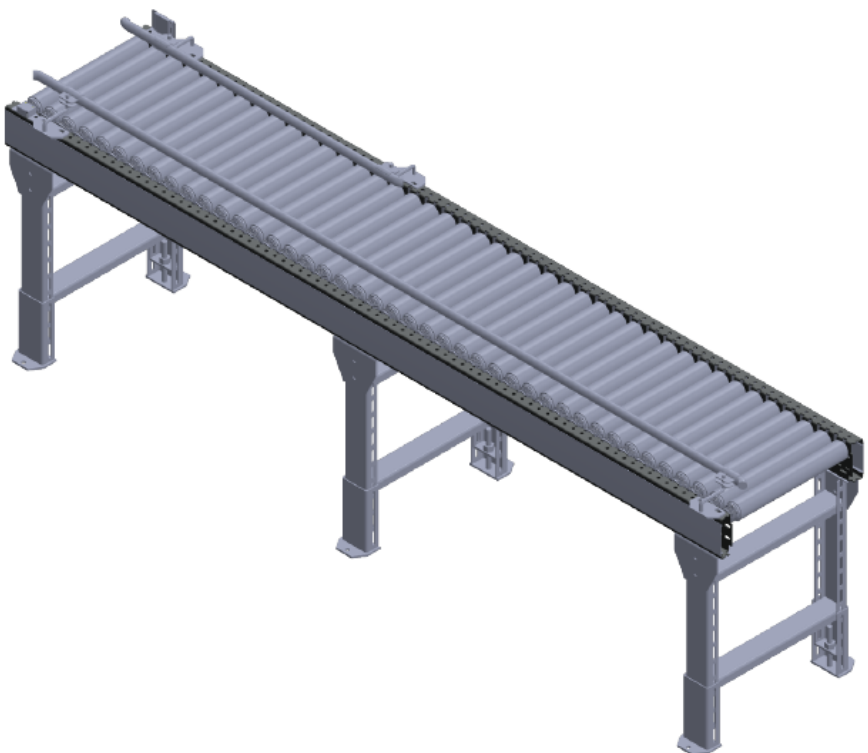
3RD ANGLE PROJECTION

REVISION NO:
SHEET SIZE: A3
SCALE:
DO NOT SCALE

DWG NO.: 331-01_GA
DESCRIPTION:
QUANTITY:
MATERIAL:
SURFACE TREATMENT:

SHEET 1 OF 2

Filling Line Conveyor Section #1



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	Roller Conveyor Foot		ProEvo - Conveyor	6
2	Roller Conveyor Cross Brace		ProEvo - Conveyor	6
3	Roller Conveyor Leg Mount		ProEvo - Conveyor	6
4	Roller Conveyor Main Leg		ProEvo - Conveyor	6
5	Roller Conveyor Reflector		ProEvo - Conveyor	1
6	Roller Conveyor Reflector Bracket		ProEvo - Conveyor	1
7	Roller Conveyor Roller		ProEvo - Conveyor	42
8	Roller Conveyor Sensor	GL6-#11#1-S240408	ProEvo - Conveyor	1
9	Roller Conveyor Sensor Bracket		ProEvo - Conveyor	1
10	Roller Conveyor Side Cover		ProEvo - Conveyor	2
11	Roller Conveyor Side Guide		ProEvo - Conveyor	1
12	Roller Conveyor Side Guide		ProEvo - Conveyor	1
13	Roller Conveyor Side Guide Clamp		ProEvo - Conveyor	8
14	Roller Conveyor Side Guide Mount Plate		ProEvo - Conveyor	4
15	Roller Conveyor Side Guide Mount Post		ProEvo - Conveyor	4
16	Roller Conveyor Side Profile		ProEvo - Conveyor	2

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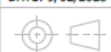
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FOLLOWS:

LINEAR: $\pm 0.2\text{mm}$
HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 9/02/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-01

DESCRIPTION: Filling Line Section#1

QUANTITY:

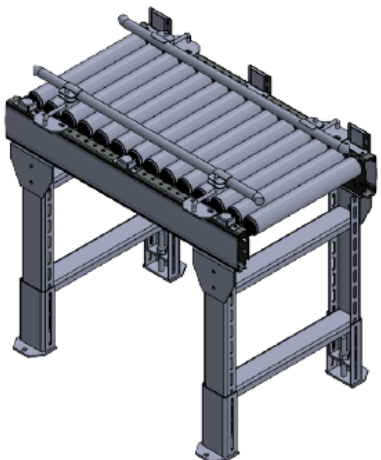
MATERIAL: Material <not specified>

SURFACE TREATMENT:

SHEET 1 OF 1

GA Drawings

Filling Line Conveyor Section #2



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	Roller Conveyor Side Profile		ProEvo - Conveyor	2
2	Roller Conveyor Roller		ProEvo - Conveyor	14
3	Roller Conveyor Side Cover		ProEvo - Conveyor	2
4	Roller Conveyor Side Guide Clamp		ProEvo - Conveyor	8
5	Roller Conveyor Reflector		ProEvo - Conveyor	3
6	Roller Conveyor Sensor Bracket		ProEvo - Conveyor	3
7	Roller Conveyor Sensor	GL6-#11#1-S240408	ProEvo - Conveyor	3
8	Roller Conveyor Reflector Bracket		ProEvo - Conveyor	3
9	Roller Conveyor Side Guide		ProEvo - Conveyor	2
10	Roller Conveyor Side Guide Mount Plate		ProEvo - Conveyor	4
11	Roller Conveyor Side Guide Mount Post		ProEvo - Conveyor	4
12	Roller Conveyor Foot		ProEvo - Conveyor	4
13	Roller Conveyor Main Leg		ProEvo - Conveyor	4
14	Roller Conveyor Cross Brace		ProEvo - Conveyor	4
15	Roller Conveyor Leg Mount		ProEvo - Conveyor	4

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HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 2/10/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-02_GA

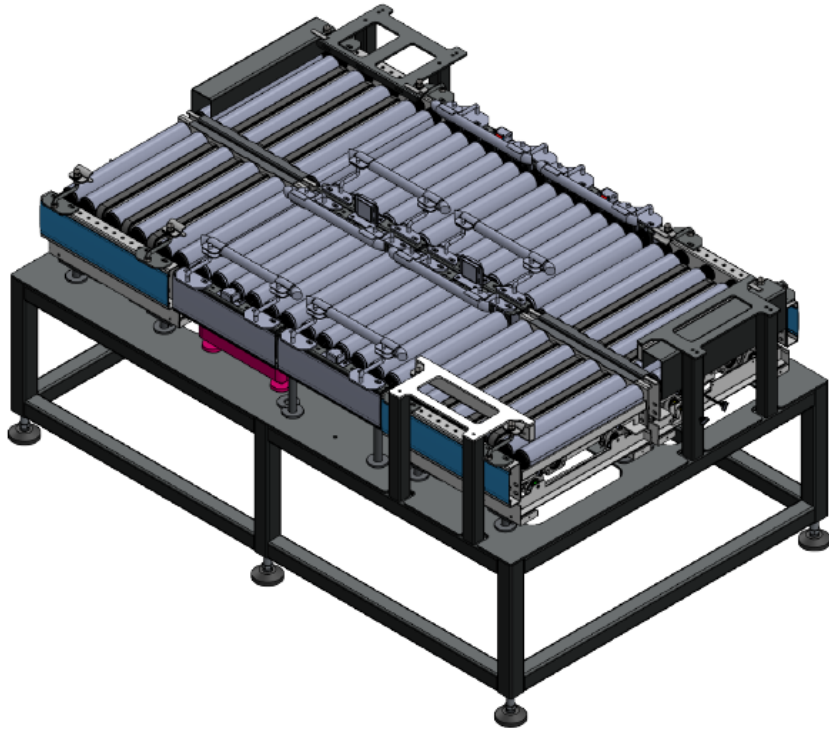
DESCRIPTION: Filling Line Section#2

QUANTITY:

MATERIAL: Material <not specified>

SURFACE TREATMENT:

SHEET 1 OF 1



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1		Side Transfer Conveyor	ProEvo - Conveyor	4
2	331-01-04-04	FILLING CONVEYOR FRAME	ProEvo - Fab	1
3	331-01-04-11	END STOP - 50x20 SHS	ProEvo - Fab	2
4	331-01-04-05	6MM L/CUT - Top Plate	ProEvo - SM	1
5	331-01-04-06	6MM L/CUT - Threaded Foot Mount	ProEvo - SM	16
6	331-01-04-08	6mm L/CUT - M20 Washer	ProEvo - SM	38
7	331-01-04-10	6MM L/CUT - M20 D WASHER	ProEvo - SM	12
8	331-01-04-14	6MM L/CUT - DIVERT STOP PLATE	ProEvo - SM	1
9	331-01-04-15	6MM L/CUT - OUT FEED STOP	ProEvo - SM	1
10	331-01-04-16	6MM L/CUT - PRE FILL STOP PLATE	ProEvo - SM	1
11	331-01-04-17	6MM L/CUT - STOP BRACE	ProEvo - SM	1
12	331-01-05-01	Transfer Dead Plate	ProEvo - SM	4
13	331-01-04-07	M20 Threaded Rod Long	Fastner	8
14	331-01-04-18	M20 Threaded Rod Short	Fastner	16
15		Roller Conveyor Reflector	ProEvo - Conveyor	2
16		Roller Conveyor Reflector Bracket	ProEvo - Conveyor	2
17		Roller Conveyor Roller	ProEvo - Conveyor	12
18		Roller Conveyor Sensor	GL6-#11#1-S240408	2
19		Roller Conveyor Sensor Bracket	ProEvo - Conveyor	2
20		Roller Conveyor Side Cover	ProEvo - Conveyor	4
21		Roller Conveyor Side Guide	ProEvo - Conveyor	4
22		Roller Conveyor Side Guide Clamp	ProEvo - Conveyor	16
23		Roller Conveyor Side Guide Mount Plate	ProEvo - Conveyor	4
24		Roller Conveyor Side Guide Mount Plate 2	ProEvo - Conveyor	4
25		Roller Conveyor Side Guide Mount Post	ProEvo - Conveyor	4
26		Roller Conveyor Side Guide Mount Post 2	ProEvo - Conveyor	4
27		Roller Conveyor Side Profile	ProEvo - Conveyor	4
28	LVR8020100SSS	Machine Feet	Richmond Castors	6

Filling Scale Platform

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ANGULAR: $\pm 0.5^\circ$

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DRAWN BY:

DATE: 13/04/2023



REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-04

DESCRIPTION: Filling Scale Platform

QUANTITY:

MATERIAL: Material <not specified>

SURFACE TREATMENT:

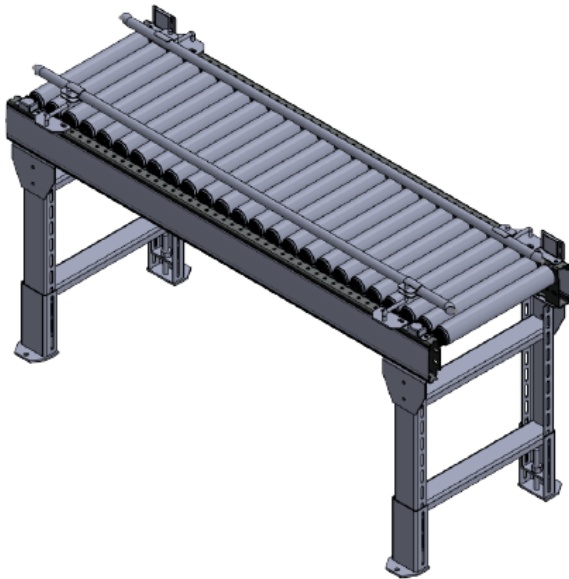
SHEET 1 OF 1



Process Evolution

GA Drawings

Filling Line Conveyor Section #3



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	Roller Conveyor Foot		ProEvo - Conveyor	4
2	Roller Conveyor Cross Brace		ProEvo - Conveyor	4
3	Roller Conveyor Leg Mount		ProEvo - Conveyor	4
4	Roller Conveyor Main Leg		ProEvo - Conveyor	4
5	Roller Conveyor Reflector		ProEvo - Conveyor	2
6	Roller Conveyor Reflector Bracket		ProEvo - Conveyor	2
7	Roller Conveyor Roller		ProEvo - Conveyor	25
8	Roller Conveyor Sensor	GL6-#11#1-S240408	ProEvo - Conveyor	2
9	Roller Conveyor Sensor Bracket		ProEvo - Conveyor	2
10	Roller Conveyor Side Cover		ProEvo - Conveyor	2
11	Roller Conveyor Side Guide		ProEvo - Conveyor	2
12	Roller Conveyor Side Guide Clamp		ProEvo - Conveyor	8
13	Roller Conveyor Side Guide Mount Plate		ProEvo - Conveyor	4
14	Roller Conveyor Side Guide Mount Post		ProEvo - Conveyor	4
15	Roller Conveyor Side Profile		ProEvo - Conveyor	2

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ANGULAR: $\pm 0.5^\circ$
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DRAWN BY:

DATE: 2/10/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-06_GA

DESCRIPTION: Filling Line Section#3

QUANTITY:

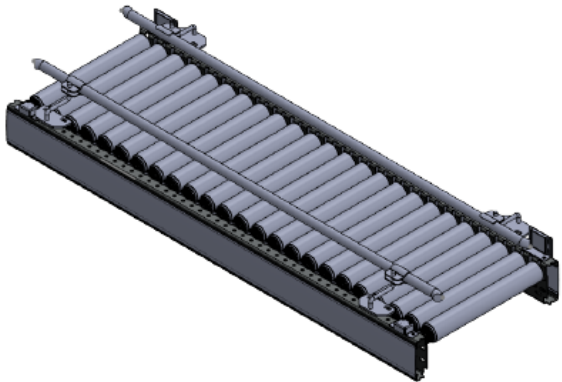
MATERIAL: Material <not specified>

SURFACE TREATMENT:

SHEET 1 OF 1

GA Drawings

Small Lid Pick & Place Conveyor



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	Roller Conveyor Reflector		ProEvo - Conveyor	2
2	Roller Conveyor Reflector Bracket		ProEvo - Conveyor	2
3	Roller Conveyor Roller		ProEvo - Conveyor	24
4	Roller Conveyor Sensor	GL6-#11#1-S240408	ProEvo - Conveyor	2
5	Roller Conveyor Sensor Bracket		ProEvo - Conveyor	2
6	Roller Conveyor Side Cover		ProEvo - Conveyor	2
7	Roller Conveyor Side Guide		ProEvo - Conveyor	2
8	Roller Conveyor Side Guide Clamp		ProEvo - Conveyor	8
9	Roller Conveyor Side Guide Mount Plate		ProEvo - Conveyor	4
10	Roller Conveyor Side Guide Mount Post		ProEvo - Conveyor	4
11	Roller Conveyor Side Profile		ProEvo - Conveyor	2

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DRAWN BY:

DATE: 2/10/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-07_GA

DESCRIPTION: Small Lid Pail Conveyor

QUANTITY:

MATERIAL: Material <not specified>

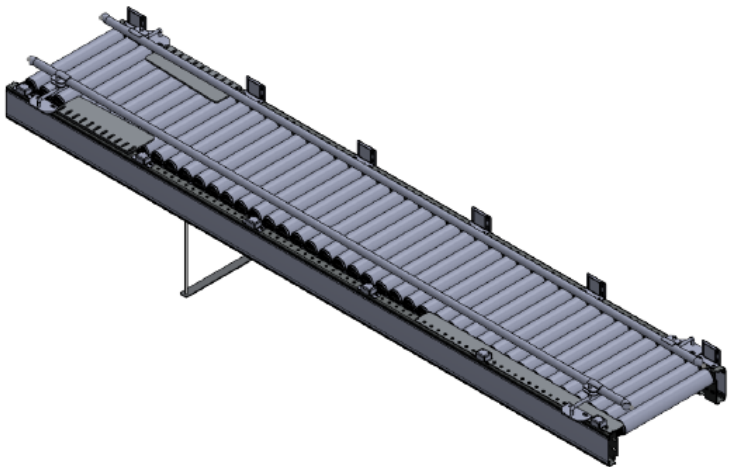
SURFACE TREATMENT:

SHEET 1 OF 1



GA Drawings

Large Lid Pick, Place & Press Conveyor



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	331-01-08-08	Cable tray post - M8 All Thread	ProEvo - Misc	2
2	331-01-08-01	Side Guide Spacer	ProEvo - SM	2
3	331-01-08-02	Side Guide Mount Plate	ProEvo - SM	2
4	331-01-08-03	Side Guide	ProEvo - SM	2
5	331-01-08-04	Cable Tray Hanging Mount	ProEvo - SM	1
6	331-01-08-05	Roller Clamp	ProEvo - SM	4
7	331-01-08-06	Spacer Strip - 720	ProEvo - SM	1
8	331-01-08-07	Dust Cover - 720	ProEvo - SM	1
9	Roller Conveyor Drive Belt		ProEvo - Conveyor	42
10	Roller Conveyor Reflector		ProEvo - Conveyor	6
11	Roller Conveyor Reflector Bracket		ProEvo - Conveyor	6
12	Roller Conveyor Roller		ProEvo - Conveyor	43
13	Roller Conveyor Sensor	GL6-#11#1-S240408	ProEvo - Conveyor	6
14	Roller Conveyor Sensor Bracket		ProEvo - Conveyor	6
15	Roller Conveyor Side Cover		ProEvo - Conveyor	2
16	Roller Conveyor Side Guide		ProEvo - Conveyor	2
17	Roller Conveyor Side Guide Clamp		ProEvo - Conveyor	8
18	Roller Conveyor Side Guide Mount Plate		ProEvo - Conveyor	4
19	Roller Conveyor Side Guide Mount Post		ProEvo - Conveyor	4
20	Roller Conveyor Side Profile		ProEvo - Conveyor	2

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ANGULAR: $\pm 0.5^\circ$

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DATE: 13/04/2023


3RD ANGLE PROJECTION

REVISION NO:
SHEET SIZE: A3
SCALE:
DO NOT SCALE

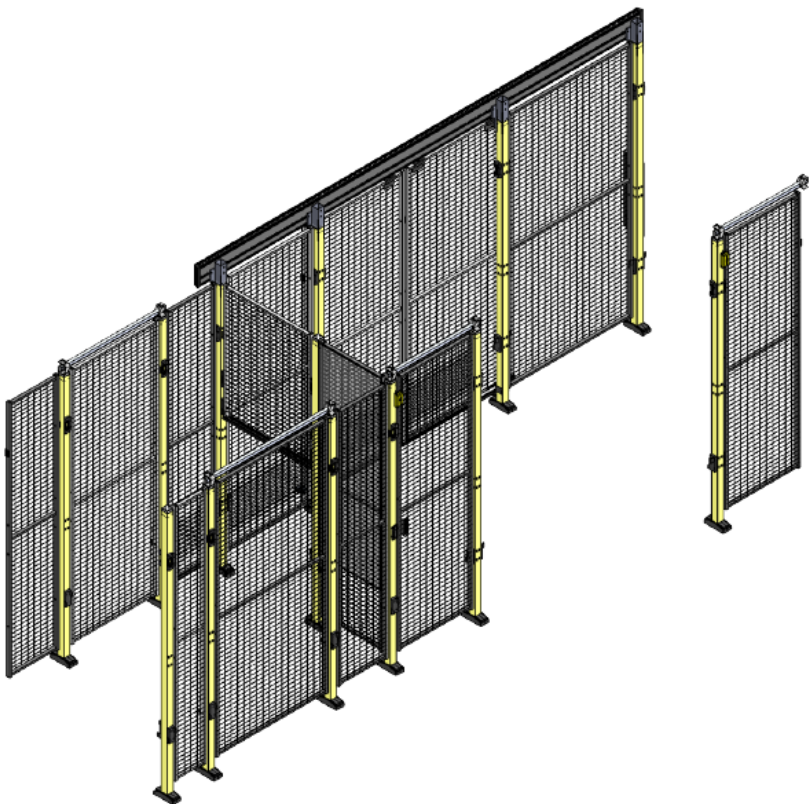
DWG NO.: 331-01-08_General
DESCRIPTION: Large Lid & Press Conveyor
QUANTITY:
MATERIAL: Material <not specified>
SURFACE TREATMENT:

SHEET 1 OF 1



GA Drawings

Main Line Guarding



ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	331-01-12-03	Splash Back	ProEvo - PR	1
2	331-01-12-01	Fill-in Panel	ProEvo - SM	1
3	D10-XXX150A	Single hinge door with upper frame	Axellent	2
4	D10-XXX150A	Single hinge door with upper frame	Axellent	1
5	D10-XXX150A	Single hinge door with upper frame	Axellent	1
6	Axellent - W322-190025	Panel 1900H - 250W	Axellent	1
7	Axellent - W322-190070	Panel 1900H 700W	Axellent	2
8	Axellent - W322-190070	Panel 1900H 700W	Axellent	1
9	D22-XXX290A	Sliding Door	Axellent	1
10	KH-3-150	Cutting Package - Panel	Axellent	1
11	P11-200	Post	Axellent	6
12	P11-200	Post	Axellent	7
13	T10-13	Switch Fitting	Axellent	1
14	W322-190040	Panel 1900H 400W	Axellent	3
15	W322-190050	Panel 1900H 500W	Axellent	1
16	W322-190060	Panel 1900H - 600W	Axellent	2
17	W322-190080	Panel 1900H 800W	Axellent	2
18	W322-190090	Panel 1900H 900W	Axellent	1
19	W322-190100	Panel 1900H 1000W	Axellent	1
20	AMX5-MKT_BT1 Comtronic	Safety Switch - Non Contact	Balluff	4
21	BALLUFF - BAM02HA	Emergency Stop - BAM ES-XA-01D-01-R01-201-S92	Balluff	1

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HOLES: $\pm 0.1\text{mm}$
ANGULAR: $\pm 0.5^\circ$
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DRAWN BY:

DATE: 2/10/2023



3RD ANGLE PROJECTION

REVISION NO:

SHEET SIZE: A3

SCALE:

DO NOT SCALE

DWG NO.: 331-01-12_GA

DESCRIPTION:

QUANTITY:

MATERIAL:

SURFACE TREATMENT:

SHEET 1 OF 1



GA Drawings

Main Control Cabinet (MCC)

ITEM NO.	PART NUMBER	Description	Vendor	QTY.
1	ProEvo HMI Pushbutton Panel - AB 12in	ProEvo HMI Pushbutton Panel - AB 12"	Mallards	1
2	331-01-15-01	Robot Cabinet Plinth	ProEvo - Fab	1
3	331-01-15-02	Main Cabinet Plinth Front Panel	ProEvo - SM	1
4	331-01-15-03	Main Cabinet Plinth Side Panel	ProEvo - SM	2
5	oka_ku_1k10	Isolator Switch	APS Industrial	1
6	PV5310_12W	Panel View 12" Display	Allen Bradley	1
7	CST55 BWM Pulse tone 24VDC GN_VE_RD	Signal Tower -24VDC Red-Yellow-Green w/ Alarm	Balluff	1
8	E2 AC-DXBC1002	Emergency Stop Push Button	Leuze	1
9	VE TF32A5102	Emergency Stop Label	Leuze	1
10	LVR8020100SSS	Machine Feet	Richmond Castors	4
11	SE 5831.600	Electrical Enclosure - 800x1800x400	Rittal	1
12	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated	Switches Plus	1
13	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated	Switches Plus	1
14	M22FP-MSF11E30	22mm Pushbutton Momentary Illuminated	Switches Plus	1



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ANGULAR: $\pm 0.5^\circ$

REMOVE ALL BURRS & SHARP EDGES

DRAWN BY:

DATE: 13/04/2023

REVISION NO:

DWG NO.: 331-01-15

DESCRIPTION: Main Control Cabinet

SHEET SIZE: A3

QUANTITY:

SCALE:

MATERIAL: Material <not specified>

DO NOT SCALE

SURFACE TREATMENT:



3RD ANGLE PROJECTION

SHEET 1 OF 1