

# AXC F 2152 – CHANGE NOTES

## Change notes for the AXC F 2152 controller

Application note  
108427\_en\_18

© PHOENIX CONTACT 2020-02-26

### 1 General information

This document contains all changes made between firmware version 1.0.0 and the current firmware version of the AXC F 2152 controller (Order No. 2404267).

Current firmware version: 2020.0.1 LTS



#### Recommended:

To be able to use all new functions of a firmware version, always use all elements of the toolchain in the same version. The toolchain includes, for example, PLCnext Engineer, SDK and PLCnCLI.



#### NOTE: Material damage due to a freezing of the outputs

With firmware versions 2019.6, 2019.3, or 2019.0 LTS, a high CPU load and frequent PROFINET disconnections may cause the outputs to freeze.

- Make sure to perform an update to firmware version **2019.0.4 LTS**, **2019.6.3** or **2019.9** or higher.

### 2 Table of contents

1	General information .....	1
2	Table of contents .....	1
3	Changes in firmware version 2020.0.1 LTS .....	2
4	Changes in firmware version 2020.0 LTS .....	2
5	Changes in firmware version 2019.9 .....	4
6	Changes in firmware version 2019.0.4 LTS .....	6
7	Changes in firmware version 2019.6.3 .....	6
8	Changes in firmware version 2019.6 .....	7
9	Changes in firmware version 2019.3 .....	10
10	Changes in firmware version 2019.0 LTS .....	11
11	Changes in firmware version 1.2.0 .....	13
12	Changes in firmware version 1.1.0 .....	14
13	Changes in firmware version 1.0.2 .....	15
14	Changes in firmware version 1.0.1 .....	16

#### 1.1 Maritime approvals

The following firmware versions are certified for use in maritime applications:

- 2020.0.1 LTS
- 2020.0 LTS
- 2019.0.4 LTS
- 2019.0 LTS



Make sure you always use the latest documentation.  
It can be downloaded at [phoenixcontact.net/product/2404267](https://phoenixcontact.net/product/2404267).

### 3 Changes in firmware version 2020.0.1 LTS



In interaction with this firmware the following points are not necessary:

- Update of PLCnext Engineer
- Update of SDK files for high-level language applications

#### 3.1 Error corrections

The following problems have been fixed:

- A problem that led to cyclical connection terminations of the PROFINET application relationships (AR). This behavior occurred depending on the cycle times of the ESM tasks.
- A problem that caused an incorrect recovery of the retain data after a reboot of the controller. This behavior only occurred if program instances in the PLC project were moved to another ESM task.
- A problem that caused the controller to stop booting after resetting the controller to factory default type 2 (factory default). In this state the BOOT LED flashes red (2 Hz). The LED D is permanently yellow.
- A problem that was possible in conjunction with OPC UA. Scalar data types could be written with the wrong data type. This could lead to incorrect data in the IEC project when overwriting with larger data types. The error code “StatusCodes.BadTypeMismatch” would be expected here.

### 4 Changes in firmware version 2020.0 LTS



If you changed system files via a “root” access, the controller might not start up correctly after a firmware update.

- In this case, reset the controller to default setting type 1.

#### 4.1 New functions

##### Offline installation of apps from the PLCnext Store

You can install apps downloaded from the PLCnext Store via the WBM of the controller without Internet connection and activate the corresponding licenses.

##### DataLogger improvements

- When configuring the DataLogger, you can specify the percentage of data to be deleted when the database reaches its maximum size (attribute “deleteRatio”).
- You can configure the data format of time and date (attribute “tsfmt”).



For more detailed information on configuring the DataLogger, please refer to the “PLCnext Technology” user manual. The user manual can be downloaded at [phoenixcontact.net/product/2404267](https://phoenixcontact.net/product/2404267).

##### Axioline Smart Elements

The controller supports Axioline Smart Elements.

##### Implementation of the “SysV IPC” Linux extension

With this extension, you can use the three IPC techniques (semaphore, message queue, and shared memory) of “SysV”.

##### OpenSSL update to version 1.1.1

The OpenSSL library has been updated to version 1.1.1.



##### Recommended:

- Use version 1.1.1 of the OpenSSL library. The older version 1.0.2 of the OpenSSL library is still part of the firmware for reasons of downward compatibility.

##### Docker software support

Options for support of the Docker software have been enabled in the Linux kernel.

## 4.2 Error corrections

- Task execution  
Sporadically a task was not executed correctly in the given cycle.  
This error has been rectified.
- eHMI visualization after “Download Changes”  
After downloading program changes to the controller, the eHMI visualization could only be used after reloading the page in the browser.  
This error has been rectified.
- Data exchange with PROFICLOUD  
If variable values from an ESM1 task and from an ESM2 task were to be transferred to PROFICLOUD at the same time, the data exchange with PROFICLOUD was interrupted.  
This error has been rectified.
- Accessing an undefined element in the array  
When accessing an undefined element within a multidimensional array (“Array of Array” or “Array of Struct”) with OPC UA, the controller broke down.  
This error has been rectified.
- Length limitation of strings  
If strings with a length of more than 2993 bytes were created, access with OPC UA or RSC services of the GDS could cause the controller to break down.  
This error has been rectified. As part of the error correction, the length of a string was limited to a maximum of 511 bytes.

## 4.3 Known limitations and errors

- Mixed operation of different OpenSSL versions  
If the use of existing C++ applications (Function Extensions) results in mixed operation of the OpenSSL versions 1.0.2 and 1.1.1, the controller does not boot.  
Recommended: If you are using an app of the type “Function Extension” from the PLCnext Store, check whether an update is already available in the PLCnext Store.
- Automatic cold start  
If you initiate a warm start in PLCnext Engineer and this is not possible internally, a cold start is performed automatically, i.e., the retain variables are reinitialized.
- Cold start after system watchdog  
After a system watchdog, a cold start is performed.
- System watchdog after reboot via shell  
If you restart the controller via the shell, the system watchdog is triggered sporadically.

- Limitation of password and username  
The length of the password is limited to 64 bytes and the length of the user name is limited to 128 bytes. Note that the entered characters are UTF-8 encoded, i.e. one character can occupy up to four bytes (e.g. umlauts).
- PLCnCLI version and SDK version  
The PLCnCLI version must match the current SDK version (2020.0.0). Downward compatibility cannot be ensured.
- One database for several DataLogger sessions  
If you configure two or more DataLogger sessions to write to the same database, only the data from one session is transferred to the database on the SD card. There is no message that not all of the data can be stored.
- STOP of the controller after debugging  
After setting breakpoints in debug mode, the controller can switch to the STOP state when the project is restarted.
- PROFINET connection setup  
In the case of very large PROFINET quantity structures, the PROFINET connection setup can take several minutes.
- PROFINET connection interruptions  
Frequent calls of the “Read Record” and “Write Record” function blocks can occasionally interrupt the PROFINET connection.
- EtherNet/IP™  
If you enable the controller firewall in the WBM, EtherNet/IP™ is no longer available.  
To be able to use EtherNet/IP™ with enabled firewall, you have to activate the ports for incoming and outgoing connections subsequently (port 44818 and port 2222).
- C++ projects  
C++ projects that were created using “WorkerThread” in SDK version 2019.0 LTS have to be compiled again using an SDK version ≥ 2019.3.  
Otherwise, the “WorkerThread” is not loaded after restart of the application.
- Copying configuration files  
If you use the Linux command “scp” **without** the option “-p” to copy configuration files from a Linux PC to the directory /opt/plcnext/projects on the controller, the file permissions are partly set incorrectly.  
Remedy:  
After copying the configuration files, use the Linux command “chmod” to set the file permissions in such a way that the firmware can delete the configuration files in case of “Download Changes” (group: “plcnext”, owner: “plcnext\_firmware”).

- Large amount of retain data  
In projects with a large amount of retain data, the PLC task watchdog infrequently triggers.
- Error message on HMI display  
While a program or program changes are being downloaded to the controller, the "503 (busy)" error message is displayed on a connected HMI display.

## 5 Changes in firmware version 2019.9



If you changed system files via a "root" access, the controller might not start up correctly after a firmware update.

- In this case, reset the controller to default setting type 1.

### 5.1 New functions

#### New function in the WBM

A diagnosis for the local bus is available in the WBM.

#### PROFINET System Redundancy Layer (SRL)

In operation as PROFINET controller or PROFINET device the controller now supports PROFINET SRL.

#### Forcing GDS variables

You can now force GDS variables and thus the I/Os connected via PROFINET or Axioline F.

#### PROFINET controller: Behaviour of the BF-C LED

If you do not configure a PROFINET device or interrupt the connection using the "AR\_MGT" function block, the BF-C LED remains switched off.

### 5.2 Error corrections

- Freezing of the outputs  
A high CPU load and frequent PROFINET disconnections could cause the outputs to freeze.  
This error has been rectified.
- Delay of a variable value during the start of the controller  
If 24 V voltage was applied to a digital input of the Axioline F local bus and the signal was transmitted with a global variable or a port link into the application, there could be a delay of several cycles. The error occurred during the start of the controller.  
This error has been rectified.
- Changing the IP address via DCP  
Changing the IP address via DCP could affect the real-time of the project and trigger the PLC task watchdog.  
This error has been rectified.
- CPU load after PROFINET connection setup  
After many PROFINET connections had been established, the controller could reach 100 % CPU load and the firmware could no longer react.  
This error has been rectified.

- Resetting the IP address via DCP  
If there was a connection to at least one configured PROFINET participant, the PLC task watchdog could be triggered when the IP address was reset via DCP. This error has been rectified.
- Setting breakpoints in debug mode  
If a breakpoint was set in debug mode, the PLC task watchdog could be triggered. This error has been rectified.
- Error of the Notification Logger  
If an error occurred during a restart of the controller, the Notification Logger was not automatically configured and notifications were not displayed in PLCnext Engineer. This error has been rectified.
- Error message on HMI display  
While a program or program changes are being downloaded to the controller, the "503 (busy)" error message is displayed on a connected HMI display.
- C++ projects  
C++ projects that were created using "WorkerThread" in SDK version 2019.0 LTS have to be compiled again using an SDK version  $\geq 2019.3$ . Otherwise, the "WorkerThread" is not loaded after restart of the application.
- EtherNet/IP™  
If you enable the controller firewall in the WBM, EtherNet/IP™ is no longer available. To be able to use EtherNet/IP™ with enabled firewall, you have to activate the ports for incoming and outgoing connections subsequently (port 44818 and port 2222).

### 5.3 Known limitations and errors



**When using SafetyBridge Technology, note the following:**

To ensure reliable operation in conjunction with SafetyBridge Technology, make the following settings in PLCnext Engineer.

„/ Profinet“ editor group, „Interface List“ editor:

- Reduction ratio: 8 (or higher)
- Monitor factor: 6 (or higher)

- System variables  
The system variables ESM\_DATA.ESM\_INFOS[\*].ESM\_TICK\_COUNT and ESM\_DATA.ESM\_INFOS[\*].ESM\_TICK\_INTERVAL are no longer supported. Now, the value of the variables is always 0.
- Copying configuration files  
If you use the Linux command "scp" **without** the option "-p" to copy configuration files from a Linux PC to the directory /opt/plcnext/projects on the controller, the file permissions are partly set incorrectly.  
Remedy:  
After copying the configuration files, use the Linux command "chmod" to set the file permissions in such a way that the firmware can delete the configuration files in case of "Download Changes" (group: "plcnext", owner: "plcnext\_firmware").
- Deinstalling a licensed app from the PLCnext Store  
The deinstallation of a licensed app via the PLCnext Store is not possible if you manually deleted the license from the controller beforehand.
- Large amount of retain data  
In projects with a large amount of retain data, the PLC task watchdog infrequently triggers.

## 6 Changes in firmware version 2019.0.4 LTS



### When using SafetyBridge Technology, note the following:

To ensure reliable operation in conjunction with SafetyBridge Technology, make the following settings in PLCnext Engineer.

„/ Profinet“ editor group, „Interface List“ editor:

- Reduction ratio: 8 (or higher)
- Monitor factor: 6 (or higher)

Firmware version 2019.0.4 LTS offers the same features as firmware version 2019.0 LTS, but the error described below has been rectified.

### 6.1 Error corrections

- Freezing of the outputs  
A high CPU load and frequent PROFINET disconnections could cause the outputs to freeze.  
This error has been rectified.

## 7 Changes in firmware version 2019.6.3



### When using SafetyBridge Technology, note the following:

To ensure reliable operation in conjunction with SafetyBridge Technology, make the following settings in PLCnext Engineer.

„/ Profinet“ editor group, „Interface List“ editor:

- Reduction ratio: 8 (or higher)
- Monitor factor: 6 (or higher)

Firmware version 2019.6.3 offers the same features as firmware version 2019.6, but the error described below has been rectified.

### 7.1 Error corrections

- Freezing of the outputs  
A high CPU load and frequent PROFINET disconnections could cause the outputs to freeze.  
This error has been rectified.

## 8 Changes in firmware version 2019.6



If you changed system files via a “root” access, the controller might not start up correctly after a firmware update.

- In this case, reset the controller to default setting type 1.

### 8.1 New functions

#### PROFINET stack

The PROFINET controller/device stack was updated from version 6.2 to version 6.3:

- MRP Client function
- SRL S2 function

#### MRP (Media Redundancy Protocol)

You can use the controller as a Media Redundancy Client (MRC) in an MRP ring. The MRC is activated and configured via the higher-level controller and PDEV objects. Only the default domain 0xFFFFFFFF is supported.

#### DataLogger

The DataLogger transfers real-time data from the GDS (Global Data Space) to an SQL based database for recording and storage.

The scope of functions of the DataLogger was extended:

- New recording modes:
  - Storage in case of changes
  - Continuous
- Historical data can be called within a defined period of time.



For more detailed information on the DataLogger, please refer to the “PLCnext Technology” user manual.

#### Updating Axioline F I/O data

The behavior for updates of Axioline F I/O data was changed:

If you do not select a trigger task, the firmware automatically calculates an interval for updating the Axioline F I/O data from the interval times of all available cyclic tasks. Event or idle tasks are not taken into account for the calculation. If no cyclic task is available, the data of the Axioline F modules is updated every 500 µs.

As an alternative to a cyclic task, you can select an idle task for updating Axioline F I/O data.

#### Interval times for cyclic tasks

The interval time of a cyclic task now has to be at least 1 ms. For projects that were created using an earlier firmware version and contain cyclic tasks with interval times < 1 ms, the PLC task watchdog might trigger.

#### TON\_R\_LTIME, TP\_R\_LTIME and TOF\_R\_LTIME function blocks

The time accuracy of the TON\_R\_LTIME, TP\_R\_LTIME and TOF\_R\_LTIME function blocks was improved. Now, also times < 1 ms can be recorded.

To be able to use the improved time accuracy of the function blocks in existing projects, you have to compile the project again and transfer it to the controller.

#### New functions in the WBM

- On the “Profinet” page, the PROFINET topology is displayed in tree view.
- You can activate the support of an external SD card via the WBM.  
If you deactivate the support of an SD card, and the SD card is then inserted into the controller, the SD card is not recognized during the initialization phase of the controller. Therefore, the data from the internal parameterization memory is **not** automatically copied to the SD card.
- The name of the PLCnext Engineer project running on the controller is displayed.
- On the “License Management” page, you can view the licenses of the apps from the PLCnext Store that are installed on the controller.

#### OPC UA Historical Access (HA)

The integrated OPC UA server (eUA) supports access to historical data (OPC UA Historical Access Specification).

### PROFINET controller/device function

- Now, you can select if an application relation (AR) is to be established while the boot project is being loaded.
- The DNS names of the PROFINET controller and the PROFINET devices can now be set via the “IConfigurationService” RSC service. Via the RSC interface, the functions Read(), Write(), GetControllerName() und GetDeviceNames() are now available.



For more detailed information on RSC (Remote Service Calls), please refer to the “PLCnext Technology” user manual.

### 8.2 Error corrections

- HTTPS connection  
After 20 minutes, the connection of an HTTPS client to the HTTPS server used to be disconnected automatically.  
This error has been rectified.
- Static\_String array in C++ programs  
In an array of the type Static\_String (C++), the array size was miscalculated.  
This error has been rectified.
- Disconnection from the HMI web server  
After the DISABLE system variable of the HMI\_CONTROL data structure was set to TRUE, and this way, the connection to the HMI web server was set, the PLCnext Engineer HMI web server and the client were able to connect nevertheless.  
This error has been rectified.
- Controller breakdown in the PROFINET network  
If in a larger PROFINET network, the IP address of a PROFINET device was changed, the controller used to break down.  
This error has been rectified.
- PROFINET diagnostic state in the WBM  
If the application relation (AR) of a PROFINET device was disabled, a wrong diagnostic state was displayed on the “Profinet” page in the WBM.  
This error has been rectified.
- AXC F 2152 as a PROFINET device  
The AXC F 2152 could not be operated as a PROFINET device under PROFINET controllers from third-party manufacturers.  
This error has been rectified.
- SINT type process data elements  
Linking SINT type process data elements led to a run-time error in the application program (LED FAIL).  
This error has been rectified.
- Reading out OPC UA subscriptions  
Reading out OPC UA subscriptions via the “UA Expert” tool was not possible.  
This error has been rectified.
- OPC UA: “IecTime” data type variables  
“IecTime” data type variables were not displayed correctly.  
This error has been rectified.
- OPC UA: Index based monitoring  
Independent of the index set, all data of an array was output during index based monitoring.  
This error has been rectified.
- OPC UA: Index calculation  
Access to an array of the data type StaticString resulted in errors in index calculation.  
This error has been rectified.
- Traces in the format YYYYMMDD  
For traces in the format YYYYMMDD, sometimes the leading 0 was missing for the day.  
This error has been rectified.
- Setting breakpoints  
Setting breakpoints in extensive ST code worksheets resulted in controller freezing.  
This error has been rectified.
- Event task “Cold Start”  
In the following cases, the event task “Cold Start” was not executed:
  - After resetting the controller to default setting type 1 or 2
  - After SFTP transmission of the project and subsequent reboot of the controller
 This error has been rectified.
- Installed apps from the PLCnext store  
Resetting the controller to default setting type 1 or 2 resulted in licensing conflicts for apps from the PLCnext store that were installed on the controller.  
This error has been rectified.



### 8.3 Known limitations and errors

- System variables  
The system variables  
ESM\_DATA.ESM\_INFOS[\*].ESM\_TICK\_COUNT and  
ESM\_DATA.ESM\_INFOS[\*].ESM\_TICK\_INTERVAL  
are no longer supported.  
Now, the value of the variables is always 0.
- C++ projects  
C++ projects that were created using “WorkerThread”  
in SDK version 2019.0 LTS have to be compiled again  
using an SDK version ≥ 2019.3.  
Otherwise, the “WorkerThread” is not loaded after re-  
start of the application.
- EtherNet/IP™  
If you enable the controller firewall in the WBM,  
EtherNet/IP™ is no longer available.  
To be able to use EtherNet/IP™ with enabled firewall,  
you have to activate the ports for incoming and outgoing  
connections subsequently (port 44818 and port 2222).
- HMI applications  
You cannot access an HMI application while a  
PLCnext Engineer project is downloaded to the control-  
ler.  
In this case, an error message is displayed in the web  
browser.
- Copying configuration files  
If you use the Linux command “scp” **without** the option  
“-p” to copy configuration files from a Linux PC to the di-  
rectory /opt/plcnext/projects on the controller, the file  
permissions are partly set incorrectly.  
Remedy:  
After copying the configuration files, use the Linux com-  
mand “chmod” to set the file permissions in such a way  
that the firmware can delete the configuration files in  
case of “Download Changes” (group: “plcnext”, owner:  
“plcnext\_firmware”).
- Deinstalling a licensed app from the PLCnext Store  
The deinstallation of a licensed app via the PLCnext  
Store is not possible if you manually deleted the license  
from the controller beforehand.
- Availability of network services  
In case of frequent and fast linkUp and linkDown in  
large PROFINET quantity structures, the controller can  
infrequently reach 100% CPU load. In this case, net-  
work services are no longer available.
- Restart of a project  
For projects with extremely long task cycle times (e.g.,  
15000 ms), the restart of the project after a project  
download can take several minutes.
- Setting network settings via DCP  
Setting network settings via DCP can affect the real-  
time of the project. For watchdog times < 10 ms, this  
can infrequently result in a triggering of the PLC task  
watchdog.
- SafetyBridge Technology  
Reliable operation in conjunction with SafetyBridge  
Technology is not ensured.  
If you want to use SafetyBridge Technology, use the  
controller with firmware version 2019.3.

## 9 Changes in firmware version 2019.3

### 9.1 New functions

#### PRL (Phoenix Redundancy Layer)

The PROFINET device functionality has been extended to include the PRL function (Phoenix Redundancy Layer).

#### EtherNet/IP™ device function

You can use the controller as an EtherNet/IP™ device.

#### Dynamic bus configuration

The controller supports the dynamic bus configuration of the Axioline F local bus.

#### Left-alignable INTERBUS master

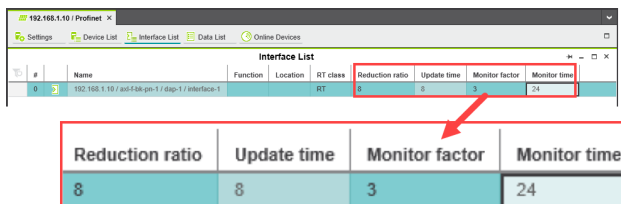
The controller now supports left-alignment of the INTERBUS AXC F XT IB master (Order No. 2403018).

#### PLCnext Store: New app types

The controller supports the execution of the app types “function extension”, “runtime”, “library”, and “solution app”.

### 9.2 Known limitations and errors

- Static\_String array in C++ programs  
The array sizes are incorrectly calculated in Static\_String-type arrays (C++), meaning that access to the second element contained in the array and to those following is incorrect.  
String arrays in IEC 61131 programs are not affected by this.
- AXC F 2152 as a PROFINET device  
The AXC F 2152 cannot be operated as a PROFINET device under PROFINET controllers from third-party manufacturers.
- Monitor time of PROFINET data  
The PROFINET data monitor time must be at least 24 ms. The monitor time is the product of „Reduction ratio“ and „Monitor factor“ (in PLCnext Engineer: „Profinet“ editor group, „Interface list“ editor).



#	Name	Function	Location	RT class	Reduction ratio	Update time	Monitor factor	Monitor time
0	192.168.1.10 / axi-fib-gp-1 / dip-1 / interface-1	RT			8	8	3	24

Reduction ratio	Update time	Monitor factor	Monitor time
8	8	3	24

Figure 1 Monitor time

- Metrics that can be transferred to the PROFICLOUD  
You can transfer up to 194 variable values as metrics into the PROFICLOUD.
- Very high CPU utilization  
The online connection to PLCnext Engineer may be interrupted when the controller CPU utilization is very high.  
The connection interruption is indicated in PLCnext Engineer without any indication of the cause.
- Setting breakpoints is not supported  
Setting breakpoints in debug mode results in the controller becoming unreachable.

## 10 Changes in firmware version 2019.0 LTS



### Please note:

Updating to firmware version 2019.0 LTS will reset the controller to factory default setting type 1. Any application-specific data and projects on the controller will be deleted.

### 10.1 New functions

#### Download changes

The controller now supports the “Download Changes” function. With the “Download Changes” function, program changes can be transferred to the controller during operation without interruption.

This is subject to the following conditions:

- You have not made any changes to the bus configuration.
- You have not changed the process data assignment.
- You have not changed the properties of the existing tasks (e.g., task type, interval, watchdog).
- You have not deleted any tasks or added any new tasks.

#### Left-alignment of Axioline F extension modules

The controller now supports left-alignment of the Axioline F AXC F XT ETH 1TX extension module (left-alignable Ethernet interface, Order No. 2403115).

#### New functions in the WBM

New functions are now available in the web-based management (WBM), e.g., PROFINET diagnostics and firewall configuration.

#### Declaring retentive data

You can now also declare variables from C++ programs as retentive data in PLCnext Engineer.

### Updating Axioline F I/O data

You can now specify the refresh interval for Axioline F I/O data. This is done by selecting which task triggers the Axioline F I/O data update in the PLCnext Engineer project.

To do this, proceed as follows:

- Double-click on the “Axioline F (x)” node in the “PLANT” area.

The “/ Axioline F” controller editor group opens.

- Select the “Trigger task” view in the “Settings” editor.
- In the drop-down list, select the task that is to trigger the Axioline F I/O data update.

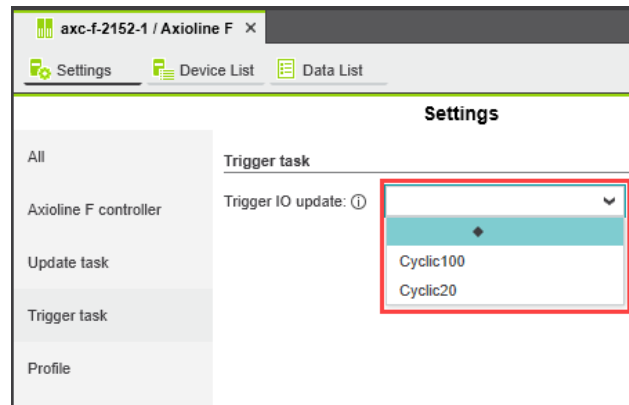


Figure 2 Select Trigger task

If you do not select a task, the update will occur by default every 50 ms.

## 10.2 Known limitations and errors

- AXC F 2152 as a PROFINET device

The AXC F 2152 cannot be operated as a PROFINET device under PROFINET controllers from third-party manufacturers.

- Downloading PC Worx Engineer projects to the controller

You can only download PLCnext Engineer projects to the controller with firmware version 2019.0 LTS that were created and compiled in PLCnext Engineer version 2019.0 LTS. Projects that you created in PC Worx Engineer must be re-created in PLCnext Engineer.

If you download a PC Worx Engineer project to the controller with firmware version 2019.0 LTS, the project will not run on the controller. However, no error message is displayed in PLCnext Engineer.



### Please note:

The PC Worx Engineer software has been renamed to PLCnext Engineer:

- Name up to Version 7.2.3:  
PC Worx Engineer
- Name starting from Version 2019.0 LTS:  
PLCnext Engineer

- Monitor time of PROFINET data

The PROFINET data monitor time must be at least 24 ms. The monitor time is the product of „Reduction ratio“ and „Monitor factor“ (in PLCnext Engineer: „Profinet“ editor group, „Interface list“ editor).

#	Name	Function	Location	RT class	Reduction ratio	Update time	Monitor factor	Monitor time
0	192.168.1.10 / plc-f348-gps-1 / diag-1 / interface-1	RT			8	8	3	24

Reduction ratio	Update time	Monitor factor	Monitor time
8	8	3	24

Figure 3 Monitor time

- Metrics that can be transferred to the PROFICLOUD

You can transfer up to 194 variable values as metrics into the PROFICLOUD.

- Exceeding CPU system limits

Exceeding the CPU system limits for the controller may result in an interruption of the online connection to PLCnext Engineer.

The connection interruption is indicated in

PLCnext Engineer without any indication of the cause.

- Setting breakpoints is not supported

Setting breakpoints in debug mode results in the controller becoming unreachable.

## 11 Changes in firmware version 1.2.0

### 11.1 New functions

#### Design of a PLCnext Inline station

As an alternative to an Axioline F station, you can now set up a PLCnext Inline station using the controller. To do so, you need the AXC F IL ADAPT Inline adapter terminal (Order No. 1020304). You can directly install the Inline modules in series on the adapter terminal.

#### License verification

When an SD card is used, the controller now verifies if the SD card contains a Phoenix Contact license. You can only use the controller together with an appropriate Phoenix Contact SD card.

### 11.2 Notes on firmware downgrades and resetting the controller



**For performing firmware downgrades, please note the following:**

#### Downgrade to a firmware version $\leq 1.0.2$

After downgrading to a firmware version  $\leq 1.0.2$ , you can only use the controller **with** an SD card. Using it without an SD card is possible starting from firmware version 1.1.0.

- Ensure that the SD card has been inserted before switching the controller on, in order that the controller can use it.
- Only use an SD card provided by Phoenix Contact.

#### Downgrade to firmware version 1.0.0

After downgrading to firmware version 1.0.0, you can only use the reset button of the controller while an application is running. Resetting the controller to default setting type 2 is not possible.



**For resetting the controller to default setting type 2, please note the following:**

When restoring to default setting type 2, the firmware of the controller is also reset to the delivery state. Controllers with a firmware version  $\leq 1.0.2$  can only be used **with** an SD card. Using them without an SD card is possible starting from firmware version 1.1.0.

- Ensure that the SD card has been inserted before switching the controller on, in order that the controller can use it.
- Only use an SD card provided by Phoenix Contact.

### 11.3 Known limitations and errors

- Time-outs during the communication with PCP devices  
If more than eight PCP devices are connected at the same time, time-outs can occur during the communication between the controller and the PCP devices.
- Maximum permissible number of Axioline F local bus devices  
Currently, a maximum of 30 Axioline F local bus devices is supported.
- Interrupting the PROFINET communication  
When transmitting files via SFTP to the controller, the PROFINET communication is interrupted.
- Function of the reset button  
When the controller is reset to default setting type 2, all LEDs light up after approx. 30 s.  
To actually restore the controller to default setting type 2, you need to press and hold the reset button for another 2 s after all LEDs have lit up.

## 12 Changes in firmware version 1.1.0



**Please note:**

After the update to firmware version 1.1.0, the controller has to be restarted.

### 12.1 New functions

#### Use of SD card now optional

The SD card is now optional and is no longer mandatory for operating the controller.

– Operation without SD card:

All data is saved on the internal parameterization memory. If you make changes to files and directories on the internal parameterization memory, the Linux operating system generates an overlay filesystem from the changed files and directories.

– Operation with SD card:

If you use an SD card, all application-specific data (e.g. network configuration, project bus configuration, etc.) is saved to the SD card.

Two cases of SD card use can be distinguished:

1) There is no overlay filesystem on the SD card:  
If there is an overlay filesystem on the internal parameterization memory, it is copied to the SD card.

2) There already is an overlay filesystem on the SD card:  
If there is an overlay filesystem on the internal parameterization memory, it is **not** copied to the SD card.

The controller accesses the overlay filesystem on the SD card. The overlay filesystem on the internal parameterization memory is deleted.



**Please note:**

The SD card is recognized during initialization of the controller. If you insert the SD card during operation, the SD card will not be detected.

- Make sure that the SD card has been inserted before you switch on the controller.

#### Memory expanded

- The program memory of the controller has been expanded from 4 MB to 8 MB.
- The data memory of the controller has been expanded from 8 MB to 16 MB.

## 13 Changes in firmware version 1.0.2



**Please note:**

After an update from firmware version 1.0.0 to firmware version 1.0.2, high-level language programs created with the Phoenix Contact SDK version 1.0.0 will no longer be executable. In this case, proceed as follows:

- Download the latest version of the Phoenix Contact SDK from [phoenixcontact.net/products](http://phoenixcontact.net/products) and install it.
- Compile existing high-level language programs with the latest version of the Phoenix Contact SDK.

When updating from firmware version 1.0.1 to firmware version 1.0.2, this procedure is not necessary.

### 13.1 Error corrections

- PROFINET configuration  
The controller was stopped when transmitting a PC Worx Engineer project with a faulty PROFINET configuration to the controller.  
This error has been rectified.

### 13.2 Known limitations and errors

- Controller breakdown  
In some rare cases the controller may break down. In case of a controller breakdown, power is disconnected to the I/O modules contained in the bus configuration.

## 14 Changes in firmware version 1.0.1



**Please note:**

After an update from firmware version 1.0.0 to firmware version 1.0.1, high-level language programs created with the Phoenix Contact SDK version 1.0.0 will no longer be executable. In this case, proceed as follows:

- Download the latest version of the Phoenix Contact SDK from [phoenixcontact.net/products](http://phoenixcontact.net/products) and install it.
- Compile existing high-level language programs with the latest version of the Phoenix Contact SDK.

### 14.1 Error corrections

- Task processing time  
The programmed maximum task processing time was exceeded by occasional task processing time outliers. The ESM watchdog was triggered. This error has been rectified.
- User authentication  
A user authentication security vulnerability was patched.
- Requested memory  
An error occurred when memory was requested from a C++ program. The requested memory was not released again. This error has been rectified.
- Data Access Service  
An error in the Data Access Service (online view in the “Data List” editor in PC Worx Engineer) has been rectified.
- Subscription service  
During data query via OPC UA, an error occasionally occurred in the subscription service. This error has been rectified.