



Standard Series						
Size	R1 [mm]	R2 [mm]	α1 [deg]	α2 [deg]	α3 [deg]	α4 [deg]
06	118	134.6	30	45	60	75
08	144	160.7	24	36	48	60
10	171	187.7	15	22.5	30	37.5
12	196	212.7	15	22.5	30	37.5
14	212	228.8	15	22.5	30	37.5
16	237	253.8	13	19.5	26	32.5
18	263	279.8	12	18	24	30
20	288	304.8	10	15	20	25
24	339	355.9	9	13.5	18	22.5
28	396	412.9	7.5	11.25	15	18.75
30	415	431.9	7.5	11.25	15	18.75
36	491	507.9	7	10.5	14	17.5
48	643	659.9	7	10.5	14	17.5

Designed by	Checked by	Approved by	Date	Date	
				4/15/2016	
general tolerance ISO 2768 fine all dimensions in mm			Arm - Not to Scale		
			Arm	Edition	Sheet 1 / 1