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SPEC. NUMBER	PRODUCT GROUP Rev. ISSUE DATE PAGE			
	TFT-LCD	P0	2012.03.22	1 OF 36

# HB140WX1-300 Preliminary Product Specification Rev. P0

HEFEI BOE OPTOELECTRONICS TECHNOLOGY

1

R2010-6053-O(1/3) A4(210 X 297)

京东方 BOE		PRODUCT GROUP REV		ISSUE DATE
	BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC.	NUMBER	SPEC. TITLE		PAGE
		HB140WX1-300 Preliminary Product Spec	ification	2 OF 36
		REVISION HISTORY		
REV.	ECN No.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0	-	Initial Release	2012.03.22	吕凤珍

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	PEC. NUMBER SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	3 OF 36	

# **Contents**

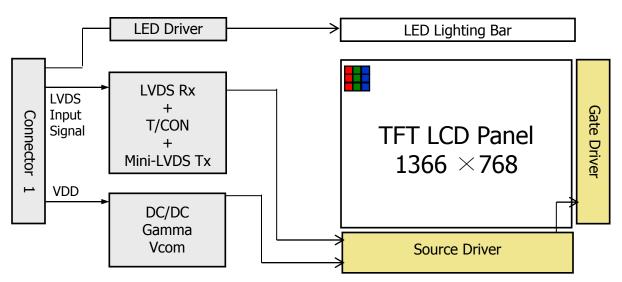
No.	Items	Page
1.0	General Description	4
2.0	Absolute Maximum ratings	6
3.0	Electrical specifications.	7
4.0	Optical specifications.	9
5.0	Interface Connection	14
6.0	Signal Timing Specification	18
7.0	Signal Timing waveforms	20
8.0	Input Signals, Display Colors & Gray Scale of Colors	22
9.0	Power Sequence	23
10.0	Connector description	24
11.0	Mechanical Characteristics	25
12.0	Reliability Test	26
13.0	Handling & Cautions.	26
14.0	Label	27
15.0	Packing information	29
16.0	Mechanical Outline Dimension	30
17.0	EDID Table	32

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	4 OF 36	

#### 1.0 GENERAL DESCRIPTION

#### 1.1 Introduction

HB140WX1-300 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 14.0 inch diagonally measured active area with WXGA resolutions (1366 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 262,144 colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED Driver for back-light driving is built in this model. All input signals are LVDS interface compatible.



#### 1.2 Features

- 1 Channel LVDS Interface with 1 pixel / clock
- Thin and light weight
- 6-bit color depth, display 262K colors
- Single LED Lighting Bar. (Top side/Horizontal Direction)
- Data enable signal mode
- Up/Down Mounting Frame
- Green Product (RoHS & Halogen free product)
- On board LED Driving circuit
- Low driving voltage and low power consumption
- On board EDID chip

京东方	PRODUCT GROUP	REV	ıssı	JE DATE
BOE	TFT- LCD PRODUCT	P0	20	12.03.22
SPEC. NUMBER	SPEC. TITLE			PAGE
	HB140WX1-300 Preliminary Product Specification			OF 36

# 1.3 Application

Notebook PC (Wide type)

# 1.4 General Specification

The followings are general specifications at the model HB140WX1-300. (listed in Table 1.)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	309.4(H) ×173.95(V)	mm	
Number of pixels	1366 (H) ×768 (V)	pixels	
Pixel pitch	0.2265(H) ×0.2265 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	262K	colors	
Display mode	Normally White		
Dimensional outline	320.9(H)*187.6(V)*3.6(Max)	mm	
Weight	320 (max)	g	
Surface treatment	Hard-Coating 3H		
Back-light	Upper edge side, 1-LED Lighting Bar type		Note 1
Power consumption	P <sub>D</sub> : 0.9 (max)	W	
	P <sub>BL</sub> : 2.3 (max)	W	
	P <sub>total</sub> : 3.2 (max)	W	

Notes: 1. LED Lighting Bar (36\*LED Array)

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	6 OF 36	

#### 2.0 ABSOLUTE MAXIMUM RATINGS

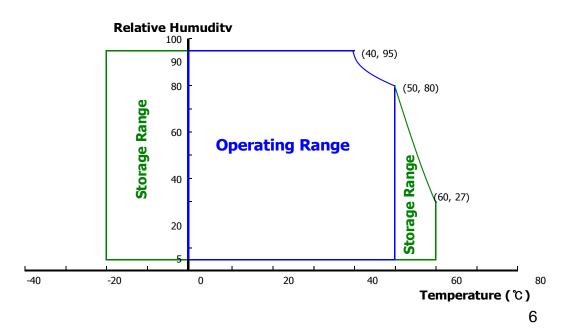
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V <sub>DD</sub>	-0.3	4.0	V	Note 1
Logic Supply Voltage	V <sub>IN</sub>	V <sub>ss</sub> -0.3	V <sub>DD</sub> +0.3	V	Note i
Operating Temperature	T <sub>OP</sub>	0	+50	$^{\circ}$	Note 2
Storage Temperature	T <sub>ST</sub>	-20	+60	$^{\circ}$	Note 2

- Notes: 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
  - Temperature and relative humidity range are shown in the figure below.
     RH Max. (40 °C ≥ Ta)
     Maximum wet bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	7 OF 36	

# 3.0 ELECTRICAL SPECIFICATIONS

# 3.1 Electrical Specifications

< Table 3. Electrical specifications >

Ta=25+/-2°C

Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	V <sub>DD</sub>	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage	V <sub>RF</sub>	-	-	100	mV	At V <sub>DD</sub> = 3.3V
Power Supply Current	I <sub>DD</sub>	-	192	-	mA	Note 1
Positive-going Input Threshold Voltage	V <sub>IT+</sub>	-	-	100	mV	V - 1.2V/two
Negative-going Input Threshold Voltage	V <sub>IT-</sub>	-100	-	-	mV	V <sub>cm</sub> = 1.2V typ.
Differential Input Voltage	V <sub>ID</sub>	200	-	600	mV	
	P <sub>D</sub>	-	0.64	0.9	W	Note 1
Power Consumption	P <sub>BL</sub>	-		2.3	W	Note 2
	P <sub>total</sub>	-	2.84	3.2	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at  $25^{\circ}$ C.

a) Typ: Window XP pattern

b) Max: Vertical 2 line skip pattern



2. Calculated value for reference (VLED  $\times$  ILED)

7

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT P0		2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	8 OF 36	

# 3.0 ELECTRICAL SPECIFICATIONS

# 3.2 Backlight Unit

< Table 4. LED Driving guideline specifications >

Ta=25+/-2°C

	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward	Voltage	V <sub>F</sub>	-	-	3.0	V	-
LED Forward	Current	I <sub>F</sub>	-	18.6		mA	-
LED Power C	Consumption	P <sub>LED</sub>			2.3	W	Note 1
LED Life-Tim	е	N/A	15,000	1	-	Hour	IF = 20mA
Power supply LED Driver	Power supply voltage for LED Driver		6	12	21	V	
EN Control	Backlight on		2.0		5.0	V	
Level	Backlight off		0		1.0	V	
PWM	PWM High Level		2.0		5.0	٧	
Control Level	PWM Low Level		0		0.1	٧	
PWM Control Frequency		F <sub>PWM</sub>	100	-	10,000	Hz	
Duty Ratio		-	1	-	100	%	

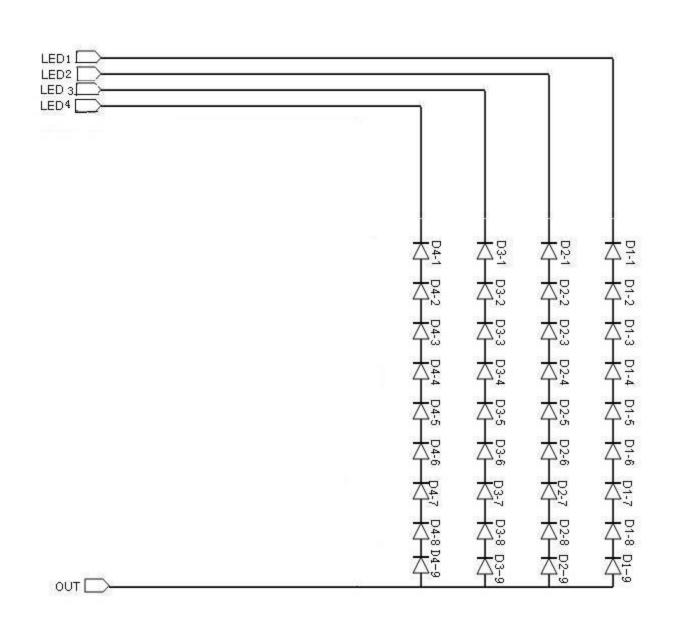
Notes: 1. Power supply voltage12V for LED Driver, Driver efficiency 90%, Calculator Value for reference IF × VF ×36 / 0.9 = PLED

2. The LED Life-time define as the estimated time to 50% degradation of initial luminous.

京东方	PRODUCT GROUP	REV	ISSU	JE DATE
BOE	TFT- LCD PRODUCT	P0	201	2.03.22
SPEC. NUMBER	SPEC. TITLE			PAGE
	HB140WX1-300 Preliminary Product Specification		9	OF 36

# 3.0 ELECTRICAL SPECIFICATIONS

# 3.3 LED structure



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		10 OF 36

#### 4.0 OPTICAL SPECIFICATION

#### 4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature =  $25\pm2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\theta$  and  $\Phi$  equal to  $0^{\circ}$ . We refer to  $\theta\emptyset=0$  (= $\theta3$ ) as the 3 o'clock direction (the "right"),  $\theta\emptyset=90$  (= $\theta12$ ) as the 12 o'clock direction ("upward"),  $\theta\emptyset=180$  (= $\theta9$ ) as the 9 o'clock direction ("left") and  $\theta\emptyset=270$ (= $\theta6$ ) as the 6 o'clock direction ("bottom"). While scanning  $\theta$ and/or  $\emptyset$ , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

## 4.2 Optical Specifications

<Table 5. Optical Specifications>

<b>D</b>	- 4	0	0 1'4'	B.4.*	<b>—</b>		1114	D
Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal	$\Theta_3$	OD . 40	40	45	-	Deg.	
Viewing Angle	Honzoniai	$\Theta_9$		40	45	-	Deg.	Note 1
range	Vertical	Θ <sub>12</sub>	CR > 10	15	20	1	Deg.	Note
	vertical	$\Theta_6$		30	45	-	Deg.	
Luminance Co	ntrast ratio	CR	Θ = 0°	500	600			Note 2
Luminance of White	5 Points	Y <sub>w</sub>	Θ <b>=</b> 0°	170	200	ı	cd/m <sup>2</sup>	Note 3
White	5 Points	ΔΥ5		80	-	-		N
Luminance uniformity	13 Points	ΔΥ13		65	-	1		Note 4
White Chro	maticity	$x_{w}$	Θ = 0°	0.283	0.313	0.343		Note 5
vviille Cilio	Папспу	$y_{w}$	0	0.299	0.329	0.359		Note 5
	Red	X <sub>R</sub>			0.592			
	Neu	y <sub>R</sub>			0.347			
Reproduction	Green	X <sub>G</sub>	0 - 00	0.00	0.329	. 0. 00		
of color	516611	$y_{G}$	Θ = 0°	-0.03	0.571	+0.03		
	Dluc	X <sub>B</sub>			0.151			
	Blue	y <sub>B</sub>			0.115			
Response (Rising + F		T <sub>RT</sub>	Ta= 25° C Θ = 0°	-	12	16	ms	Note 6
Cross T	alk	СТ	⊝ = 0°	-	-	2.0	%	Note 7

10

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER SPEC. TITLE			PAGE
HB140WX1-300 Preliminary Product Specification			11 OF 36

#### Notes:

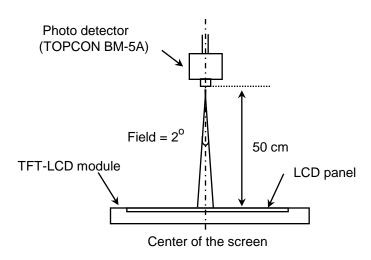
- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
- 2. Contrast measurements shall be made at viewing angle of  $\Theta$ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y$  =Minimum Luminance of 5(or 13) points / Maximum Luminance of 5(or 13) points. (see FIGURE 2 and FIGURE 3).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See FIGURE 5).

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		12 OF 36

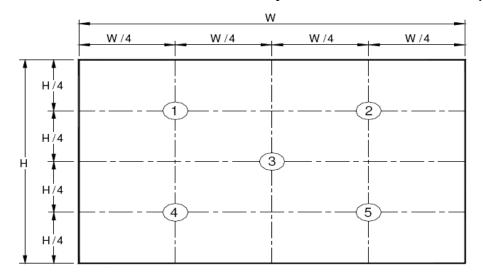
# 4.3 Optical measurements

Figure 1. Measurement Set Up



Optical characteristics measurement setup

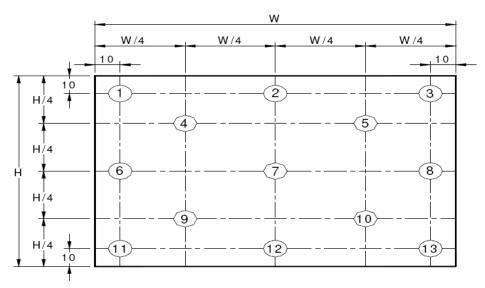
Figure 2. White Luminance and Uniformity Measurement Locations (5 points)



Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

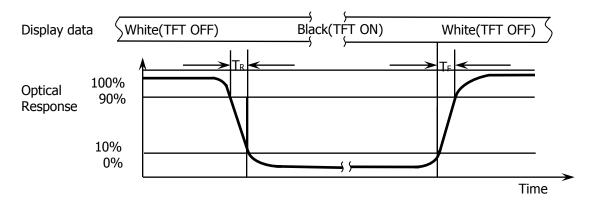
京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		13 OF 36

Figure 3. Uniformity Measurement Locations (13 points)



The White luminance uniformity on LCD surface is then expressed as :  $\Delta Y5$  = Minimum Luminance of five points / Maximum Luminance of five points (see FIGURE 2),  $\Delta Y13$  = Minimum Luminance of 13 points /Maximum Luminance of 13 points (see FIGURE 3).

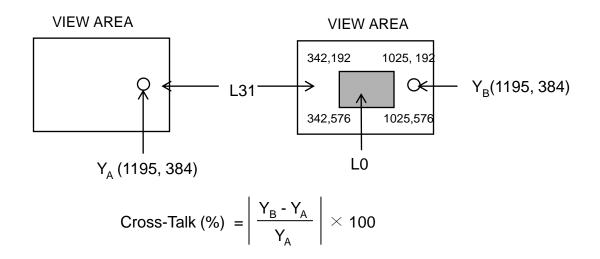
**Figure 4. Response Time Testing** 



The electro-optical response time measurements shall be made as shown in FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td and 90% to 10% is Tr.

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		14 OF 36

**Figure 5. Cross Modulation Test Description** 



Where:

Y<sub>A</sub> = Initial luminance of measured area (cd/m²)

Y<sub>B</sub> = Subsequent luminance of measured area (cd/m²)

The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		15 OF 36

# **5.0 INTERFACE CONNECTION.**

#### **5.1 Electrical Interface Connection**

The electronics interface connector is STM or Compatible or equivalent. The mating connector part number is I-PEX 20455-040T-11 or Compatible. The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

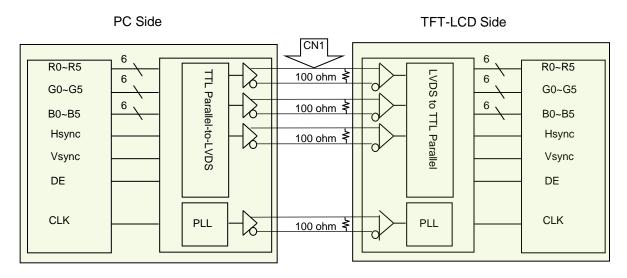
Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	NC	No Connection
2	VDDIN	Power Supply, 3.3V (typ.)
3	VDDIN	Power Supply, 3.3V (typ.)
4	VDC	VDC 3.3Vpower for EDID
5	NC	No Connection
6	CLK EDID	EDID Clock
7	Data EDID	EDID Data
8	RxIN0-	Transmission Data of 0 Negative -
9	RxIN0+	Transmission Data of 0 Positive +
10	GND	Ground
11	RxIN1-	Transmission Data of 1 Negative -
12	RxIN1+	Transmission Data of 1 Positive +
13	GND	Ground
14	RxIN2-	Transmission Data of 2 Negative -
15	RxIN2+	Transmission Data of 2 Positive +
16	GND	Ground
17	RxCLKIN-	Sampling Clock of Negative -
18	RxCLKIN+	Sampling Clock of Positive +
19	NC	No Connection
20	NC	No Connection
21	NC	No Connection
22	GND	Ground
23	NC	No Connection
24	NC	No Connection
25	GND	Ground
26	(CE)	No Connection
27	(CTL)	No Connection
28	GND	Ground
29	NC	No Connection
30	NC	No Connection

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	BER SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		16 OF 36

Terminal	Symbol	Functions
Pin No.	Symbol	Description
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3.3V Input)
37	CABC	CABC enable pin (0:Bypass;1 Enable)
38	VLED	LED Power Supply 6V-21V
39	VLED	LED Power Supply 6V-21V
40	VLED	LED Power Supply 6V-21V

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		17 OF 36

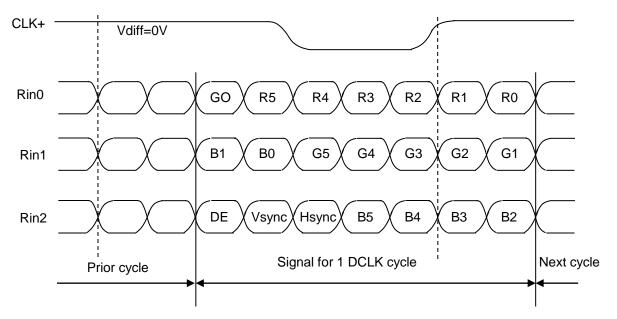
#### 5-2. LVDS Interface



Note. Transmitter: Thine THC63LVDM63A or equivalent.

Transmitter is not contained in Module.

# 5.3.LVDS Input signal

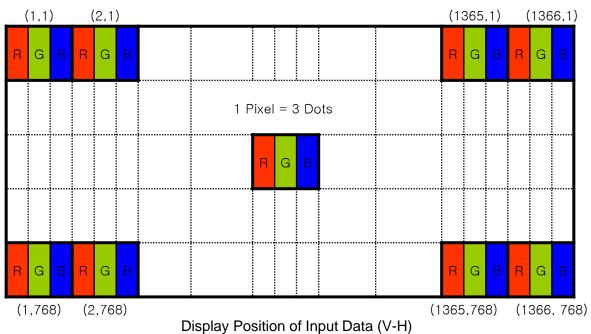


Note. Pin connection in case of using Thine THC63LVDM63A

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		18 OF 36

# **5.3 Data Input Format**

# <Table 6. Pin Assignments for the Interface Connector>



# 5.4 Back-light & LCM Interface Connection

Interface Connector: MS24022P10 or Equivalent

<Table 7. Pin Assignments for the BLU & LCM Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	LED1	LED cathode connection	6	NC	No Connection
2	LED2	LED cathode connection	7	NC	No Connection
3	LED3	LED cathode connection	8	Vout	LED anode connection
4	LED4	LED cathode connection	9	Vout	LED anode connection
5	NC	No Connection	10	Vout	LED anode connection

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		19 OF 36

# **6.0 SIGNAL TIMING SPECIFICATION**

# **6.1 The HB140WX1-300** is operated by the DE only.

Item		Symbols	Min	Тур	Max	Unit
	Frequency	1/Tc	67.5	72.3	76.3	MHz
Clock	High Time	Tch	-	4/7	-	Tc
	Low Time	Tcl	-	3/7	-	Tc
	Frame Period		778	790	802	lines
Fra			-	60	-	Hz
			1	16.7	1	ms
Vertical	Display Period	Tvd	768	768	768	lines
One line Scanning Period		Th	1446	1526	1586	clocks
Horizontal Display Period		Thd	1366	1366	1366	clocks

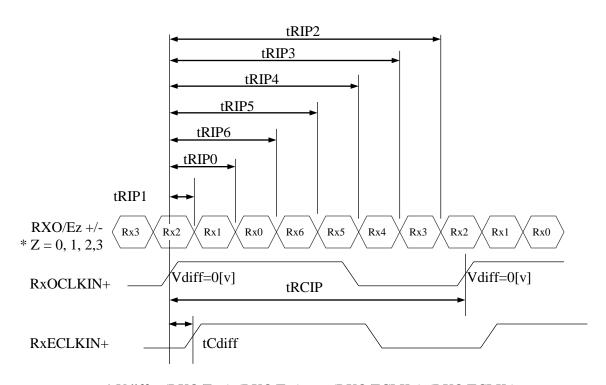
京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		20 OF 36

# **6.2 LVDS Rx Interface Timing Parameter**

The specification of the LVDS Rx interface timing parameter is shown in Table 8.

<Table 8. LVDS Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
CLKIN Period	tRCIP	-	13.83	25	nsec	
CLK Difference	tCdiff	-tRCIP*(3/7)	0	+tRCIP*(3/7)	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	tRICP/7-0.4	tRICP/7	tRICP/7+0.4	nsec	
Input Data 2	tRIP6	2 ×tRICP/7-0.4	2 ×tRICP/7	$2 \times tRICP/7+0.4$	nsec	
Input Data 3	tRIP5	3 ×tRICP/7-0.4	3 ×tRICP/7	3 ×tRICP/7+0.4	nsec	
Input Data 4	tRIP4	4 × tRICP/7-0.4	4 ×tRICP/7	4 ×tRICP/7+0.4	nsec	
Input Data 5	tRIP3	5 ×tRICP/7-0.4	5 ×tRICP/7	5 ×tRICP/7+0.4	nsec	
Input Data 6	tRIP2	6 × tRICP/7-0.4	6 ×tRICP/7	6 × tRICP/7+0.4	nsec	

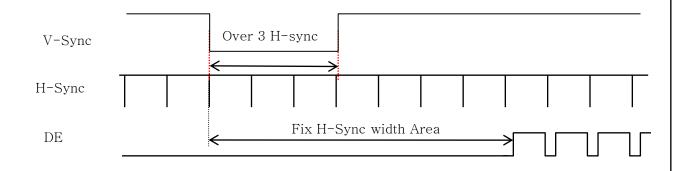


\* Vdiff = (RXO/Ez+)-(RXO/Ez-),...,(RXO/ECLK+)-(RXO/ECLK-)

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		21 OF 36

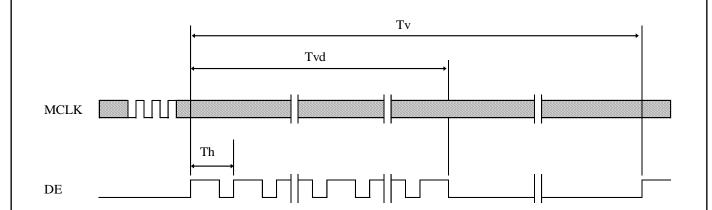
# 7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL

# 7.1 Sync Timing Waveforms



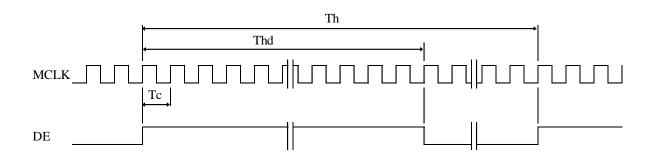
- 1) Need over 3 H-sync during V-Sync Low
- 2) Fix H-Sync width from V-Sync falling edge to first rising edge

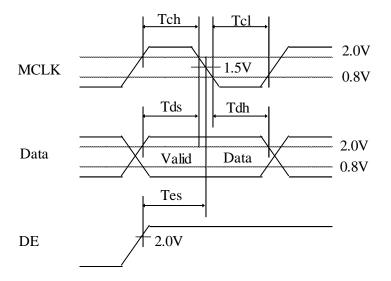
# 7.2 Vertical Timing Waveforms



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		22 OF 36

# 7.3 Horizontal Timing Waveforms





京东方 BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
HB140WX1-300 Preliminary Product Specification		23 OF 36	

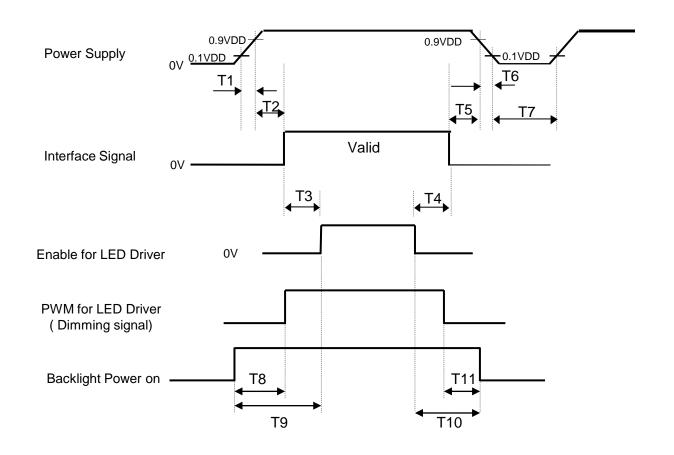
# 8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

	Colors &		Data signal	
	Gray scale	R0 R1 R2 R3 R4 R5	G0 G1 G2 G3 G4 G5	B0 B1 B2 B3 B4 B5
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Blue	0 0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
Basic	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
colors	Light Blue	0 0 0 0 0 0	1 1 1 1 1 1	1 1 1 1 1 1
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Purple	1 1 1 1 1 1	0 0 0 0 0 0	1 1 1 1 1 1
	Yellow	1 1 1 1 1 1	1 1 1 1 1 1	0 0 0 0 0 0
	White	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Δ	1 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Darker	0 1 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
Gray scale	Δ	<b>↑</b>	<b>↑</b>	<b>↑</b>
of Red		<b>↓</b>	$\downarrow$	$\downarrow$
	Brighter	1 0 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	$\nabla$	0 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Black	0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
		0 0 0 0 0 0	1 0 0 0 0 0	0 0 0 0 0 0
_	Darker	0 0 0 0 0 0	0 1 0 0 0 0	0 0 0 0 0 0
Gray scale of Green	$\nabla$	<b>↑</b>	<b>↑</b>	<b>↑</b>
	Brighter	0 0 0 0 0 0	1 0 1 1 1 1	0 0 0 0 0 0
	abla	0 0 0 0 0 0	0 1 1 1 1 1	0 0 0 0 0 0
	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Δ	0 0 0 0 0 0	0 0 0 0 0	1 0 0 0 0 0
	Darker	0 0 0 0 0 0	0 0 0 0 0 0	0 1 0 0 0 0
Gray scale of Blue	$\triangle$	<b>1</b>	<b>→</b>	<b>1</b>
	Brighter	0 0 0 0 0	0 0 0 0 0	1 0 1 1 1 1
		0 0 0 0 0 0	0 0 0 0 0 0	0 1 1 1 1 1
	Blue	0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
	Black	0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
Gray	Δ	1 0 0 0 0 0	1 0 0 0 0 0	1 0 0 0 0 0
scale	Darker	0 1 0 0 0 0	0 1 0 0 0 0	0 1 0 0 0 0
of	$\nabla$	1	1	1
White		4 0 1 1 1 1	1 0 1 4 4 4	1 0 1 1 1 1
& Block	Brighter	1 0 1 1 1 1 0 1 1 1 1 1	1 0 1 1 1 1 0 1 1 1 1 1 1 1 1 1 1	1 0 1 1 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1
Black	White	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	vvilite	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		24 OF 36

#### 9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- $\bullet$  0.5ms  $\leq$  T1  $\leq$  10 ms
- 0 ms ≤ T2 ≤ 50 ms
- 200 ms ≤ T3
- lacktriangle 0 ms  $\leq$  T4

- lacktriangle 0 ms  $\leq$  T6  $\leq$  10 ms
- $\bullet$  150ms  $\leq$  T7
- $\bullet$  0 ms  $\leq$  T8
- $\bullet$  0 ms  $\leq$  T9
- 0ms ≤ T10
- $\bullet$  0ms  $\leq$  T11

#### Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		25 OF 36

# **10.0 Connector Description**

Physical interface is described as for the connector on LCM.

These connectors are capable of accommodating the following signals and will be following components.

## 10.1 TFT LCD Module

Connector Name /Description	For Signal Connector
Manufacturer	STM or Compatible
Type/ Part Number	MSAK24025P40G or Compatible
Mating housing/ Part Number	I-PEX 20455-040T-11 or Compatible

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		26 OF 36

#### 11.0 MECHANICAL CHARACTERISTICS

#### 11.1 Dimensional Requirements

FIGURE 6 shows mechanical outlines for the model HB140WX1-300. Other parameters are shown in Table 9.

<Table 9. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	309.40 (H) $ imes$ 173.95 (V)	
Number of pixels	1366 (H) X 768 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.2265 (H) X 0.2265 (V)	
Pixel arrangement	RGB Vertical stripe	
Display colors	262K	
Display mode	Normally white	
Dimensional outline	320.9(H)*187.6(V)*3.6(Max)	mm
Weight	320 (max)	gram
Doold Light	Connector: MS24022P10	
Back Light —	LED, Horizontal-LED Array type	

# 10.2 Mounting

See FIGURE 6.

## 10.3 Glare and Polarizer Hardness.

The surface of the LCD has an glare coating to maximize readability and hard coating to reduce scratching.

# 10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		27 OF 36

#### **12.0 RELIABILITY TEST**

The Reliability test items and its conditions are shown in below.

#### <Table 10. Reliability test>

No	Test Items	Conditions
INO	iest items	Conditions
1	High temperature storage test	Ta = 60 $^{\circ}$ C, 240 hrs
2	Low temperature storage test	Ta = -20 ℃, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 $^{\circ}$ C, 80%RH, 240 hrs
4	High temperature operation test	Ta = 50 °C, 240 hrs
5	Low temperature operation test	Ta = 0 °C, 240 hrs
6	Thermal shock	Ta = -20 $^{\circ}$ C $\leftrightarrow$ 60 $^{\circ}$ C (0.5 hr), 100 cycle
7	Vibration test (non-operating)	1.5G, 10~500Hz,Half Sine X,Y,Z / Sweep rate : 1 hour
8	Shock test (non-operating)	220G, Half Sine Wave 2msec $\pm$ X, $\pm$ Y, $\pm$ Z Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

# 13.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
  - Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
  - As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
  - As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
  - As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
  - Do not pull the interface connector in or out while the LCD module is operating.
  - Put the module display side down on a flat horizontal plane.
  - Handle connectors and cables with care.
- (3) Cautions for the operation
  - When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
  - Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

27

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		28 OF 36

#### (4) Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

#### (5) Cautions for the module characteristics

- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

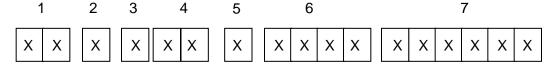
#### (6) Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

#### **14.0 LABEL**

(1) Product label





Type designation

No 1. Control Number

No 2. Rank / Grade

No 3. Line classification

No 4. Year (10: 2010, 11: 2011, ...)

No 5. Month (1, 2, 3, ..., 9, X, Y, Z)

No 6. Product Identification (FG)

No 7. Serial Number

28

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		29 OF 36

# (2) High voltage caution label



# HIGH VOLTAGE CAUTION

RISK OF ELECTRIC SHOCK.
DISCONNECT THE ELECTRIC
POWER BEFORE SERVICING

COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT

OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL.

#### (3) Box label

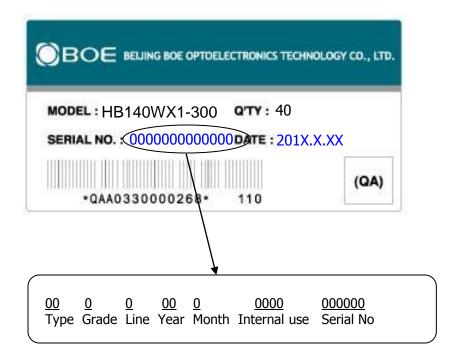
Label Size: 110 mm (L)  $\times$  56 mm (W)

Contents

Model: HB140WX1-300 Q`ty: Module Q`ty in one box

Serial No.: Box Serial No. See next figure for detail description.

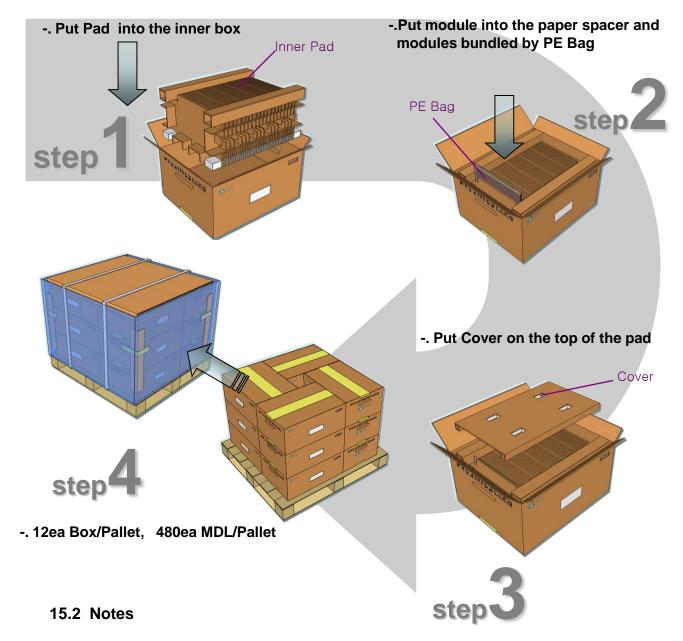
Date: Packing Date Internal use of Product



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		30 OF 36

## 15.0 PACKING INFORMATION

# 15.1 Packing order



- Box Dimension: 580mm(W) x 450mm(D) x 280mm(H)
- Package Quantity in one Box: 40pcs
- Total Weight: 15kg

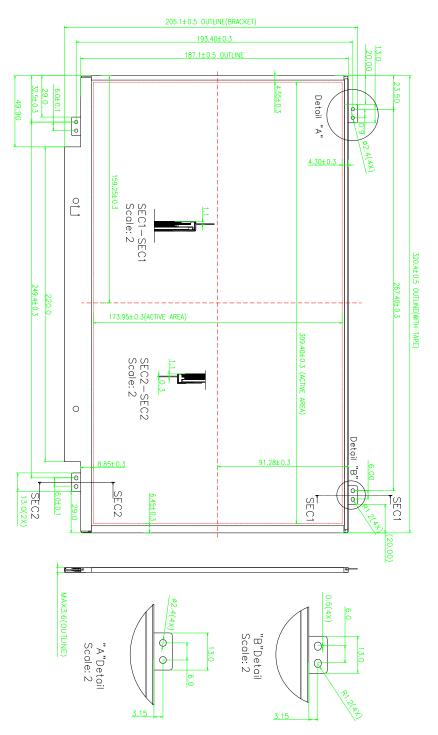
30

R2010-6053-O(3/3) A4(210 X 297)

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		31 OF 36

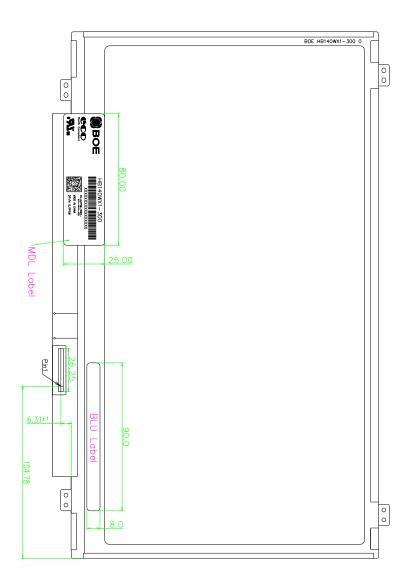
# **16.0 MECHANICAL OUTLINE DIMENSION**

Figure 6. TFT-LCD Module Outline Dimension (Front View)



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		32 OF 36

Figure 7. TFT-LCD Module Outline Dimensions (Rear view)



京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Specification		33 OF 36

# 17.0 EDID Table

Address (HEX)	Function	Hex	Dec	Input values.	Notes
00		00	0	0	
01		FF	255	255	
02		FF	255	255	
03	l	FF	255	255	EDID III
04	Header	FF	255	255	EDID Header
05		FF	255	255	
06		FF	255	255	
07		00	0	0	
08	ID Manufacturer	09	9	505	ID DOE
09	Name	E5	229	BOE	ID = BOE
0A	ID Decide of Octo	C3	195	1	10. 4474
0B	ID Product Code	05	5	1474	ID = 1474
0C		00	0		
0D	00 hit ri-l N-	00	0		
0E	32-bit serial No.	00	0		
0F		00	0		
10	Week of manufacture	01	1	1	
11	Year of Manufacture	16	22	2012	Manufactured in 2012
12	EDID Structure Ver.	01	1	1	EDID Ver 1.0
13	EDID revision #	04	4	4	EDID Rev. 0.4
14	Video input definition	80	128	-	
15	Max H image size	1F	31	31	31 cm (Approx)
16	Max V image size	11	17	17	17 cm (Approx)
17	Display Gamma	78	120	2.2	Gamma curve = 2.2
18	Feature support	0A	10		RGB display, Preferred Timming mode
19	Red/Green low bits	В0	176	-	Red / Green Low Bits
1A	Blue/White low bits	90	144	-	Blue / White Low Bits
1B	Red x high bits	97	151	0.592	Red (x) = 10010111 (0.592)
1C	Red y high bits	58	88	0.347	Red (y) = 01011000 (0.347)
1D	Green x high bits	54	84	0.329	Green (x) = 01010100 (0.329)
1E	Green y high bits	92	146	0.571	Green (y) = 10010010 (0.571)
1F	Blue x high bits	26	38	0.151	Blue (x) = 00100110 (0.151)
20	BLue y high bits	1D	29	0.115	Blue (y) = 00011101 (0.115)
21	White x high bits	50	80	0.313	White (x) = 01010000 (0.313)
22	White y high bits	54	84	0.329	White (y) = 01010100 (0.329)
23	Established timing 1	00	0	-	
24	Established timing 2	00	0	-	

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE	PAGE	
	34 OF 36		

25	Established timing 3	00	0	-		
26		01	1			
27	Standard timing #1	01	1		Not Used	
28	0, 1, 1,; ; , ,,,	01	1			
29	Standard timing #2	01	1		Not Used	
2A	Ctondord timing #2	01	1		Net Hood	
2B	Standard timing #3	01	1		Not Used	
2C	Ctondord timing #4	01	1		Net Hood	
2D	Standard timing #4	01	1		Not Used	
2E	Ctondord timing #F	01	1		Not Used	
2F	Standard timing #5	01	1		Not Used	
30	Standard timing #6	01	1		Not Used	
31	Standard timing #6	01	1		Not Osed	
32	Standard timing #7	01	1		Not Used	
33	Standard timing #7	01	1		Not Osed	
34	Standard timing #8	01	1		Not Used	
35	Standard timing #6	01	1		Not Osea	
36		E4	228	71.4	71.4MHz Main clock	
37		1B	27	/1.7	7 1HVII IZ IVIAITI GIOCK	
38		56	86	1366	Hor Active = 1366	
39		7A	122	122	Hor Blanking = 122	
3A		50	80	-	4 bits of Hor. Active + 4 bits of Hor. Blanking	
3B		00	0	768	Ver Active = 768	
3C		20	32	32	Ver Blanking = 32	
3D		30	48	-	4 bits of Ver. Active + 4 bits of Ver. Blanking	
3E	Detailed timing/monitor	30	48	48	Hor Sync Offset = 48	
3F	descriptor #1	20	32	32	H Sync Pulse Width = 32	
40		36	54	3	V sync Offset = 3 line	
41		00	0	6	V Sync Pulse width : 6 line	
42		35	53	309	Horizontal Image Size = 309 mm (Low 8 bits)	
43		AD	173	173	Vertical Image Size = 173 mm (Low 8 bits)	
44		10	16	-	4 bits of Hor Image Size + 4 bits of Ver Image Size	
45		00	0	0	Hor Border (pixels)	
46		00	0	0	Vertical Border (Lines)	
47		1A	26		Refer to right table	

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	35 OF 36	

48		30	48	56.8	56.8MHz Main clock
49		16	22	30.0	36.6MHZ MAITI CIOCK
4A		56	86	1366	Hor Active = 1366
4B		00	0	256	Hor Blanking = 256
4C		51	81	-	4 bits of Hor. Active + 4 bits of Hor. Blanking
4D		00	0	768	Ver Active = 768
4E		6C	108	108	Ver Blanking = 108
4F		30	48	-	4 bits of Ver. Active + 4 bits of Ver. Blanking
50	Detailed	30	48	48	Hor Sync Offset = 48
51	timing/monitor descriptor #2	20	32	32	H Sync Pulse Width = 32
52	,	36	54	3	V sync Offset = 3 line
53		00	0	6	V Sync Pulse width : 6 line
54		35	53	309	Horizontal Image Size = 309 mm (Low 8 bits)
55		AD	173	173	Vertical Image Size = 173 mm (Low 8 bits)
56		10	16	-	4 bits of Hor Image Size + 4 bits of Ver Image Size
57		00	0	0	Hor Border (pixels)
58		00	0	0	Vertical Border (Lines)
59		1A	26		
5A		00	0		
5B		00	0		
5C		00	0		ASCII Data Sting Tag
5D		FE	254		
5E		00	0		
5F		4A	74	J	
60		37	55	7	
61		50	80	Р	D/PN:J7P58
62	Detailed	35	53	5	
63	timing/monitor descriptor #3	38	56	8	
64	, , ,	80	128	10000000	EDID:A00
65		48	72	Н	
66		42	66	В	
67		31	49	1	
68		34	52	4	BOE PN: HB140WX1-300
69		33	51	3	
6A		30	48	0	
6B		30	48	0	

京东方	PRODUCT GROUP	REV	ISSUE DATE
BOE	TFT- LCD PRODUCT	P0	2012.03.22
SPEC. NUMBER	SPEC. TITLE		PAGE
	HB140WX1-300 Preliminary Product Speci	36 OF 36	

6C		00	0		
6D		00	0		
6E		00	0		Product Name Tag (ASCII)
6F		00	0		
70		00	0		
71		00	0	00000000	6-bit Color Depth & no FRC
72		41	65	01000001	WLED & singal light bar & one light bar
73		01	1	0000001	Frame rate 40Hz~65Hz
74	Detailed	94	148	10010100	Light Controller: PWM & Max. Luminance 200
75	timing/monitor descriptor #4	01	1	00000001	Front Surface: Glare & RGB v-stripe
76		10	16	00010000	With DBC
77		00	0	00000000	no Motion Blur & no Active Gamma
78		00	0	00000000	no Wireless Enhancement & no In-Cell Scanner
79		01	1	0000001	Single LVDS
7A		01	1	00000001	Built-In Self Test
7B		0A	10		
7C		20	32		
7D		20	32		
7E	Extension flag	00	0		
7F	Checksum	6A	106	106	