Customer Acceptance Specifications

Model : **HSD140PHW1 -A**

相關文件：

Accepted by:	
Signature	Date
Proposed by: Technical Service Division	
Signature	Date

Note: 1.The information contained herein is tentative and may be changed without prior notices.
    2.Please contact HannStar Display Corp. before designing your product based on this module specification.
    3.The information contained herein is presented merely to indicate the characteristics and perfor-mance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module

Record of Revisions

Rev.	Date	Sub-Model	Description of change
1.0	--	A	Formal Product Specification was first issued.

Contents

1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model HSD140PHW1-A is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 14 (16:9) inch diagonally measured active display area with HD (1366 horizontal by 768 vertical pixel) resolution.

1.2 Features

- 14 (16:9 diagonal) inch configuration
- One channel LVDS interface
- 262K color by 6 bit R.G.B signal input
- RoHS Compliance
- Halogen Free

1.3 General information

Item		Specification	Unit
Outline Dimension		323.5(Typ) x 192(Typ) x 5.2 (Max)	mm
Display area		309.40(H) x 173.95(V)	mm
Number of Pixel		1366 RGB (H) x 768(V)	pixels
Pixel pitch		0.2265(H) x 0.2265(V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode		Normally white	
NTSC		60	%
Surface treatment		Glare, Hard-Coating (3H)	
Weight		350 (Typ.)	g
Back-light		White LED	
Power Consumption	Logic System	1.2 (Max.)	W
	B/L System	3.6 (Max.)	W

1.4 Mechanical Information

Item		Min.	Typ.	Max.	Unit
Module Size	Horizontal (H)	323	323.5	324	mm
	Vertical (V)	191.5	192	192.5	mm
	Depth (D)	—	—	5.2	mm
Weight		—	350	360	g

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply voltage	V_{DD}	-0.3	4.0	V	

2.1.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T_{opa}	0	50	℃	
Storage Temperature	T_{stg}	-20	60	℃	

3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast		CR		400	500	—		(1)(2)(4)
Response time	Rising	Tr		—	2	4	msec	(1)(3)
	Falling	Tf		—	6	12		
White luminance (5 point)		Y_L		176	220	—	cd/m²	(1)(4)(5) (I_L=20mA)
Color chromaticity (CIE1931)	Red	R_x	Θ=0 Normal viewing angle	0.589	0.619	0.649		
		R_Y		0.309	0.339	0.369		
	Green	G_x		0.310	0.340	0.370		
		G_Y		0.582	0.612	0.642		
	Blue	B_x		0.119	0.149	0.179		
		B_Y		0.041	0.071	0.101		
	White	W_x		0.283	0.313	0.343		
		W_y		0.299	0.329	0.359		
Viewing angle	Hor.	Θ_L	CR>10	40	45	—		(1)(4)
		Θ_R		40	45	—		
	Ver.	Θ_U		10	15	—		
		Θ_D		30	35	—		
Brightness uniformity		B_{UNI}	Θ=0 (5point)	80	—	—	%	(6)
Brightness Uniformity		B_{UNI}	Θ=0 (13 points)	70	—	—	%	(6)

3.2 Measuring Condition

- Measuring surrounding：dark room
- LED current I_L：20mA / single LED
- Ambient temperature：25±2°C
- 15min. warm-up time.

3.3 Measuring Equipment

■ FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

■ Measuring spot size：20 ~ 21 mm

Note (1) Definition of Viewing Angle:

Θ_U

12' o'clock
$\Phi=90^o$

Θ_L

Θ_R

$\Phi=180^o$

$\Phi=0^o$
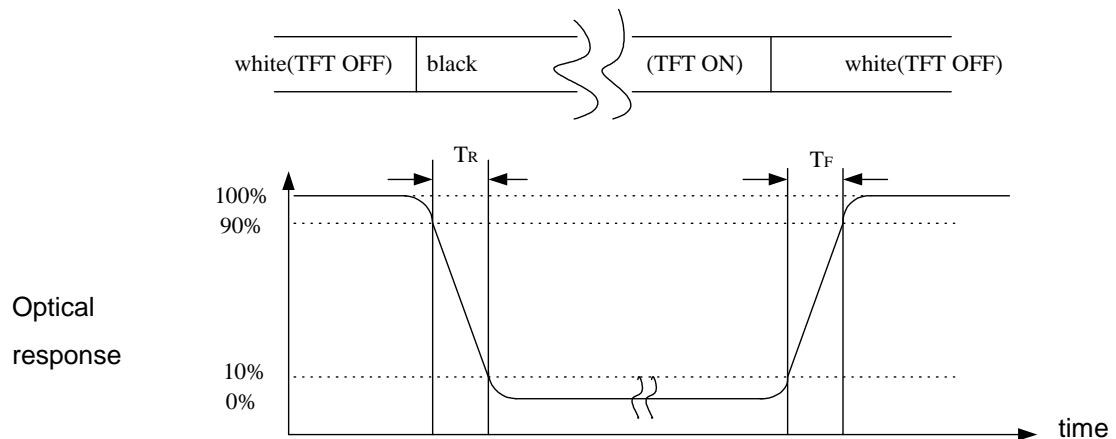
Θ_D

6' o'clock
$\Phi=270^o$
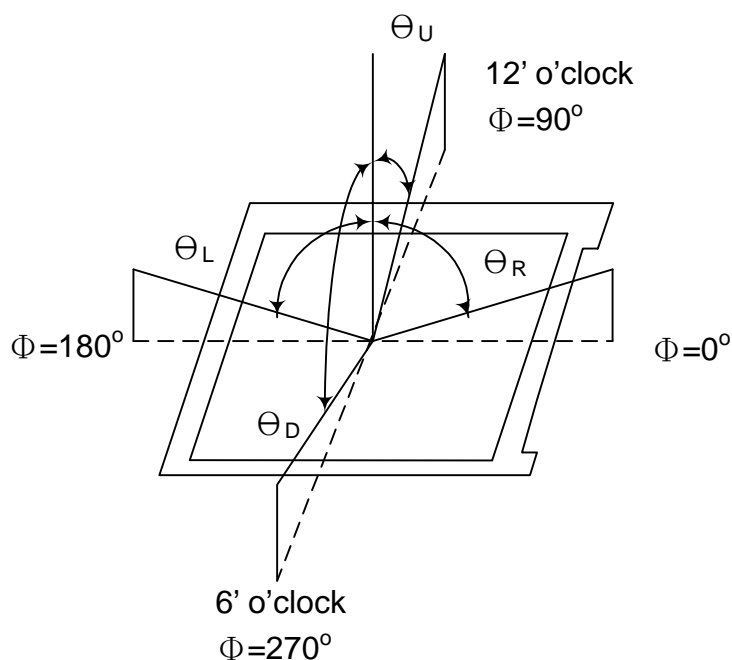
Note (2) Definition of Contrast Ratio (CR) :
measured at the center point of panel

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note (3) Definition of Response Time : Sum of T_R and T_F

Optical response

Note (4) Definition of optical measurement setup
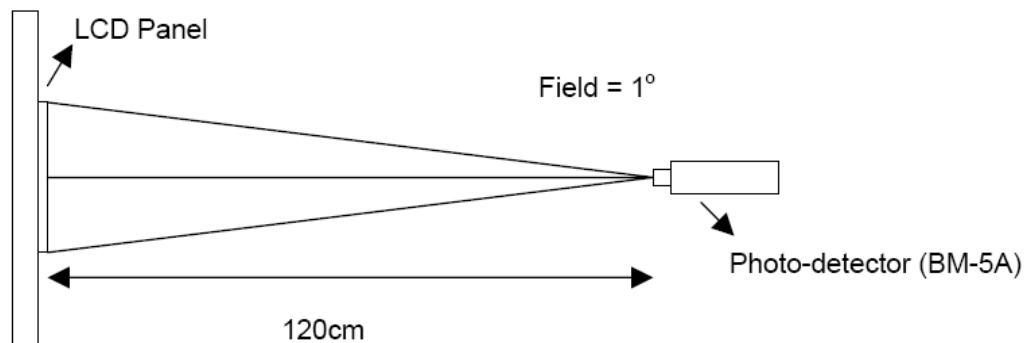
Note (5) Definition of Average Luminance Uniformity of White (5 Point)

$$\text{Average Luminance Uniformity} = \frac{Y_1+Y_2+Y_3+Y_4+Y_5}{5}$$
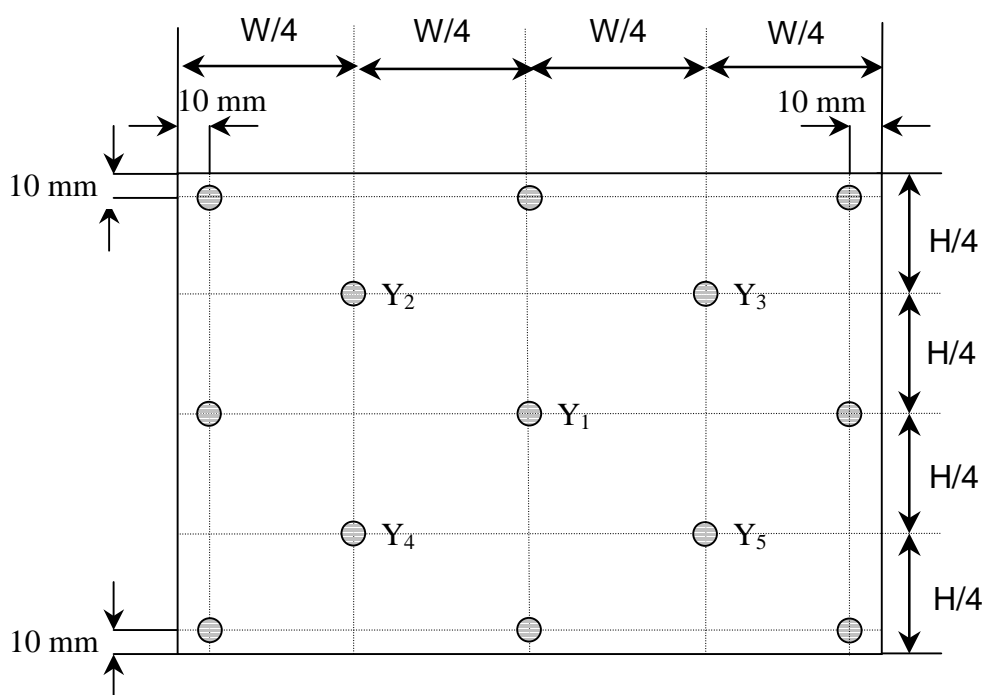
Note (6) Definition of brightness uniformity

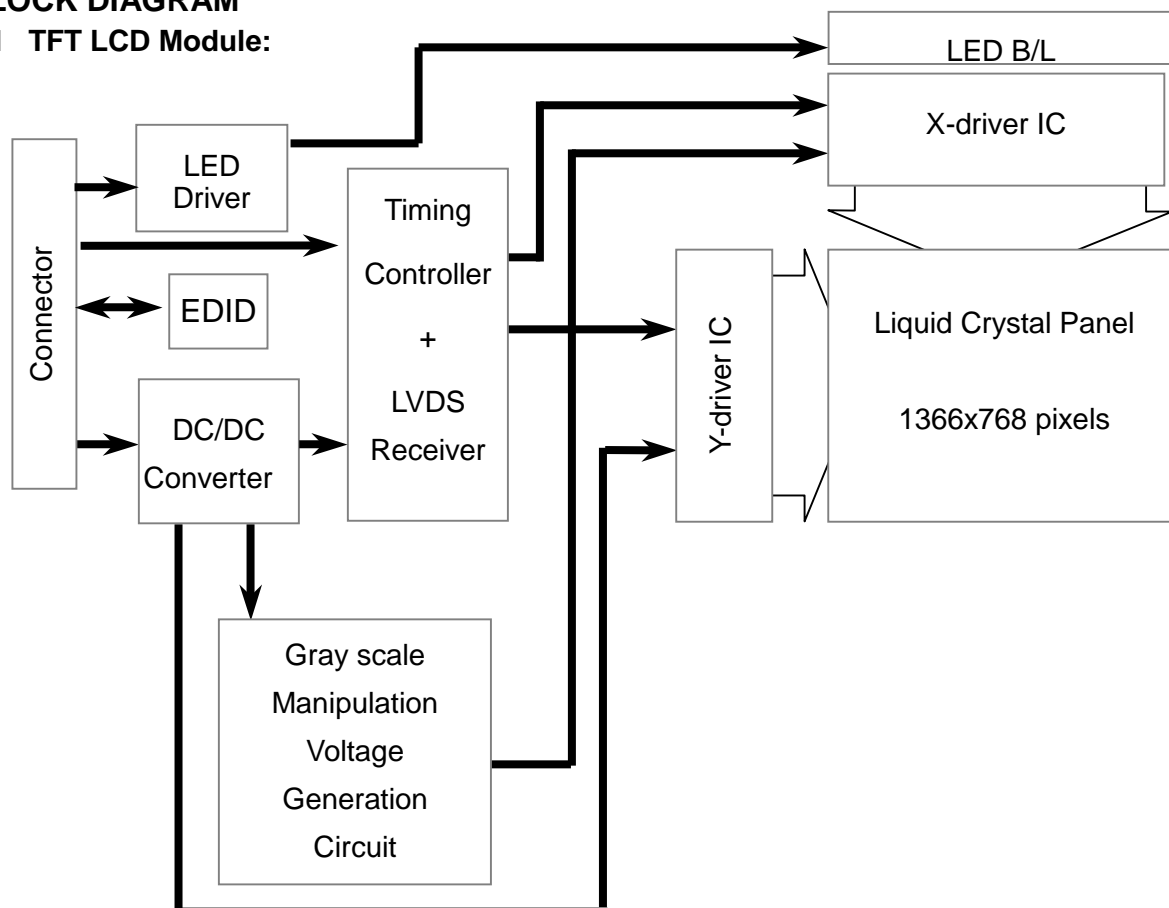$$\text{Luminance uniformity(5 points)} = \frac{(\text{Min Luminance of 5 points})}{(\text{Max Luminance of 5 points})} \times 100\%$$

$$\text{Luminance uniformity(13points)} = \frac{(\text{Min Luminance of 13 points})}{(\text{Max Luminance of 13 points})} \times 100\%$$
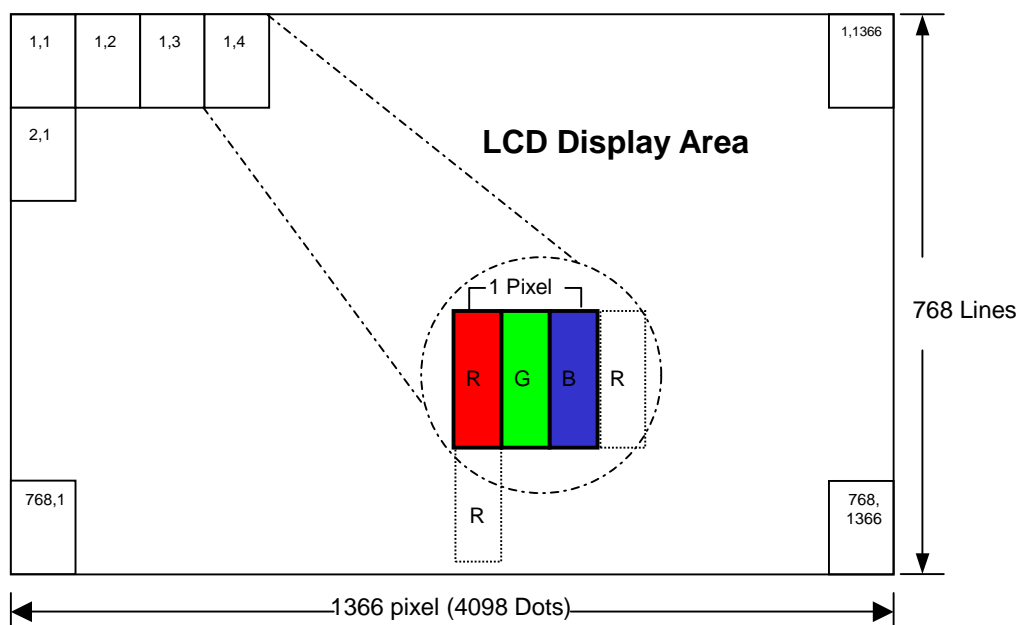
4.0 BLOCK DIAGRAM
4.1 TFT LCD Module:

4.2 Pixel Format

LCD Display Area

1 Pixel

R G B R

768 Lines

1366 pixel (4098 Dots)

4.3 Relationship Between Displayed Color and Input

	Display	R5 (MSB)	R4	R3	R2	R1	R0 (LSB)	G5 (MSB)	G4	G3	G2	G1	G0 (LSB)	B5 (MSB)	B4	B3	B2	B1	B0 (LSB)	Gray scale level
Basic color	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	-
	Green	L	L	L	L	L	L	H	H	H	H	H	H	L	L	L	L	L	L	-
	Light Blue	L	L	L	L	L	L	H	H	H	H	H	H	H	H	H	H	H	H	-
	Red	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	-
	Purple	H	H	H	H	H	H	L	L	L	L	L	L	H	H	H	H	H	H	-
	Yellow	H	H	H	H	H	H	H	H	H	H	H	H	L	L	L	L	L	L	-
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	-
Gray scale of Red	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L1
		L	L	L	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L2
	Dark ↑↓ Light	⋮						⋮						⋮						L3…L60
		H	H	H	H	L	H	L	L	L	L	L	L	L	L	L	L	L	L	L61
		H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	L	L62
	Red	H	H	H	H	H	H	L	L	L	L	L	L	L	L	L	L	L	L	Red L63
Gray scale of Green	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L1
		L	L	L	L	L	L	L	L	L	L	H	L	L	L	L	L	L	L	L2
	Dark ↑↓ Light	⋮						⋮						⋮						L3…L60
		L	L	L	L	L	L	H	H	H	H	L	H	L	L	L	L	L	L	L61
		L	L	L	L	L	L	H	H	H	H	H	L	L	L	L	L	L	L	L62
	Green	L	L	L	L	L	L	H	H	H	H	H	H	L	L	L	L	L	L	Green L63
Gray scale of Blue	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	H	L	L2
	Dark ↑↓ Light	⋮						⋮						⋮						L3…L60
		L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	L	H	L61
		L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	L	L62
	Blue	L	L	L	L	L	L	L	L	L	L	L	L	H	H	H	H	H	H	Blue L63
Gray scale of White & Black	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	H	L	L	L	L	L	H	L	L	L	L	L	H	L1
		L	L	L	L	H	L	L	L	L	L	H	L	L	L	L	L	H	L	L2
	Dark ↑↓ Light	⋮						⋮						⋮						L3…L60
		H	H	H	H	L	H	H	H	H	H	L	H	H	H	H	H	L	H	L61
		H	H	H	H	H	L	H	H	H	H	H	L	H	H	H	H	H	L	L62
	White	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	White L63

5.0 INTERFACE PIN CONNECTION

5.1 TFT LCD Module： CN1 (Input signal): IPEX 20455-040E-12 (IPEX or equivalent)

Pin No.	Signal	Description
1	NC	Not connection
2	AVDD	Power Supply, 3.3V (typical)
3	AVDD	Power Supply, 3.3V (typical)
4	DVDD	DDC 3.3V power
5	NC	No Connection
6	SCL	EDID Clock
7	SDA	EDID Data
8	Rin0-	- LVDS differential data input (R0-R5,G0)
9	Rin0+	+LVDS differential data input (R0-R5,G0)
10	GND	Ground
11	Rin1-	- LVDS differential data input(G1-G5,B0-B1)
12	Rin1+	+LVDS differential data input (G1-G5,B0-B1)
13	GND	Ground
14	Rin2-	- LVDS differential data input (B2-B5,HS,VS,DE)
15	Rin2+	+LVDS differential data input (B2-B5,HS,VS,DE)
16	GND	Ground
17	CIKIN-	-LVDS differential clock input
18	CIKIN+	+LVDS differential clock input
19	GND	Ground
20	NC	No Connection
21	NC	No Connection
22	GND	Ground-Shield
23	NC	No Connection
24	NC	No Connection
25	GND	Ground-Shield
26	NC	No Connection
27	NC	No Connection
28	GND	Ground-Shield
29	NC	No Connection
30	NC	No Connection
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection
35	PWM	PWM Signal for LED dimming control
36	LED_EN	LED Enable Pin (+3V Input)
37	NC	No Connection
38	VLED	LED Power Supply 7-21V
39	VLED	LED Power Supply 7-21V
40	VLED	LED Power Supply 7-21V

Note：The brightness of LCD panel could be changed by adjusting PWM

6.0 ELECTRICAL CHARACTERISTICS

6.1 TFT LCD Module

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Supply Voltage	V_{DD}	3.0	3.3	3.6	V	Note (1)
Current of power supply	IDD	-	0.3	-	A	V_{DD} =3.3V、 Black pattern (L0)
Inrush current	I_{RUSH}	-	-	1.50	A	Note (2)

Note (1): V_{DD}-dip condition:

When VDD operating within 2.7V≦VDD<3.0V，td≦10ms , the display may momentarily become abnormal.

V_{DD}<2.7V，V_{DD} dip condition should also follow the power on/off conditions for supply voltage.
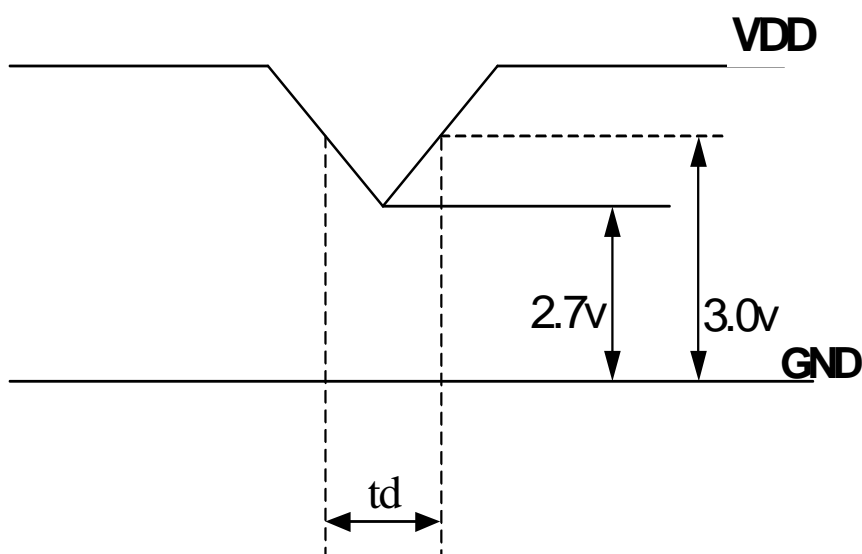
Note ：**(2)** Power on Inrush current test circuit
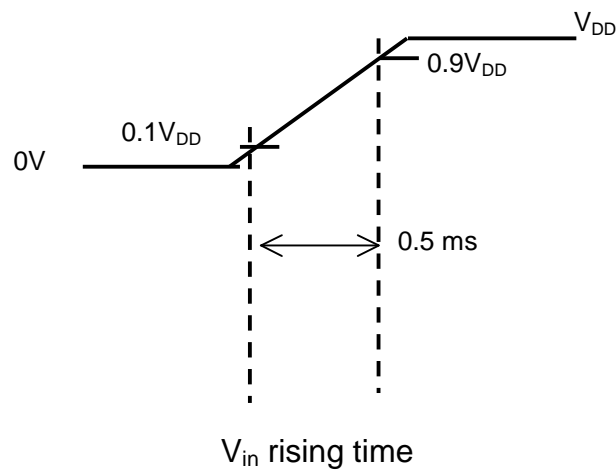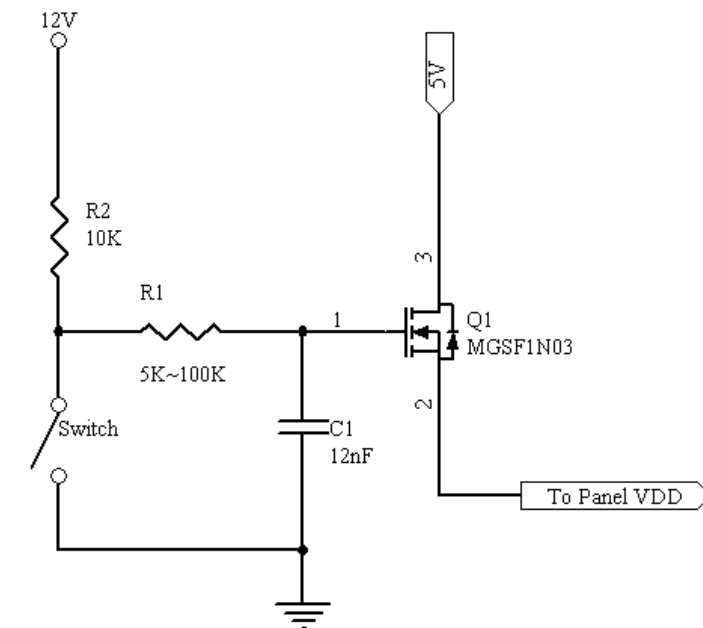
12V

R2
10K

R1

5K~100K

Switch

C1
12nF

5V

3

Q1
MGSF1N03

2

To Panel VDD

1

V_{DD}

$0.9V_{DD}$

$0.1V_{DD}$

0V

0.5 ms

V_{in} rising time

6.2 Switching Characteristics for LVDS Receiver

Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	—	—	100	mV	V_{CM}=1.2V
Differential Input Low Threshold	Vtl	-100	—	—	mV	
Input Current	I_{IN}	-10	—	+10	uA	
Differential input Voltage	$|V_{ID}|$	0.1	—	0.6	V	
Common Mode Voltage Offset	V_{CM}	($|V_{ID}|$/2)	1.25	1.8-0.4-($|V_{ID}|$/2)	V	

6.3 Bit Mapping & Interface Definition
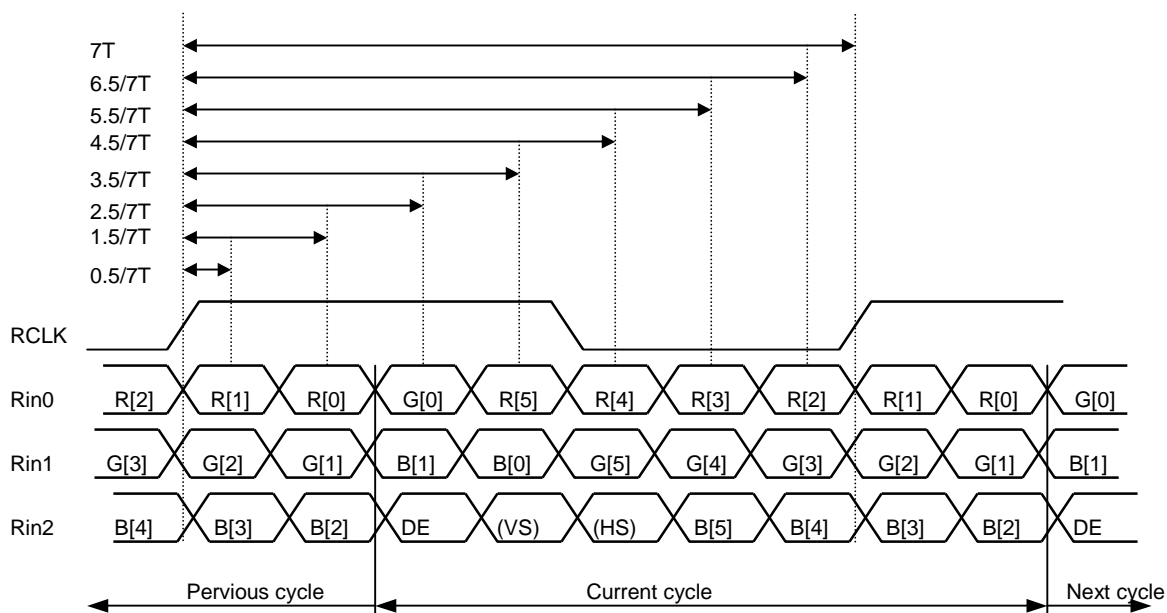
LVDS Receiver Input Timing Definition
for 6bits LVDS input

HannStar HannStar Display Corp.

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6.4 Interface Timing (DE mode)

Item	Symbol	Min.	Typ.	Max.	Unit
Frame Rate	--	55	60	65	Hz
Frame Period	t1	776	806	1023	line
Vertical Display Time	t2	768	768	768	line
Vertical Blanking Time	t3	8	40	255	line
1 Line Scanning Time	t4	1396	1552	2047	clock
Horizontal Display Time	t5	1366	1366	1366	clock
Horizontal Blanking Time	t6	30	186	681	clock
Clock Rate	t7	65	75	85	MHz

Timing Diagram of Interface Signal (DE mode)
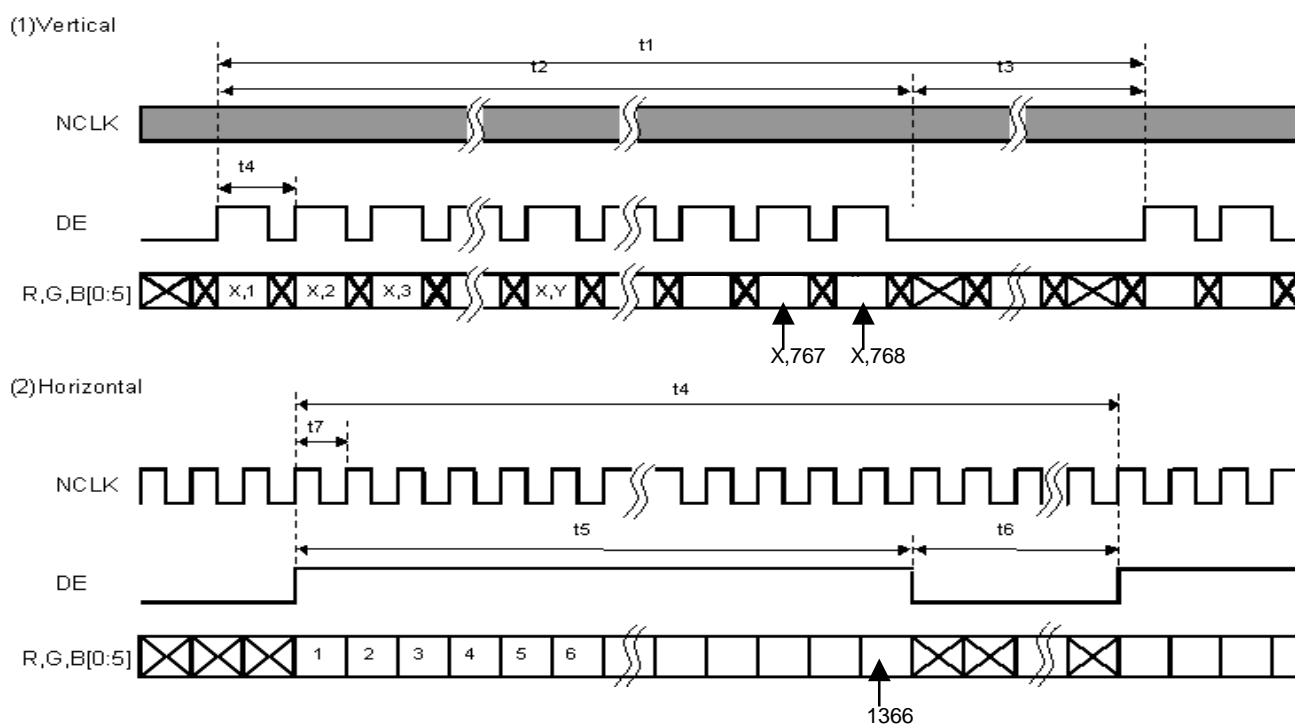
(1)Vertical

NCLK

DE

R,G,B[0:5]   X,1   X,2   X,3   X,Y   X,767   X,768

(2)Horizontal

NCLK

DE

R,G,B[0:5]   1 2 3 4 5 6   1366

6.5 Power On / Off Sequence
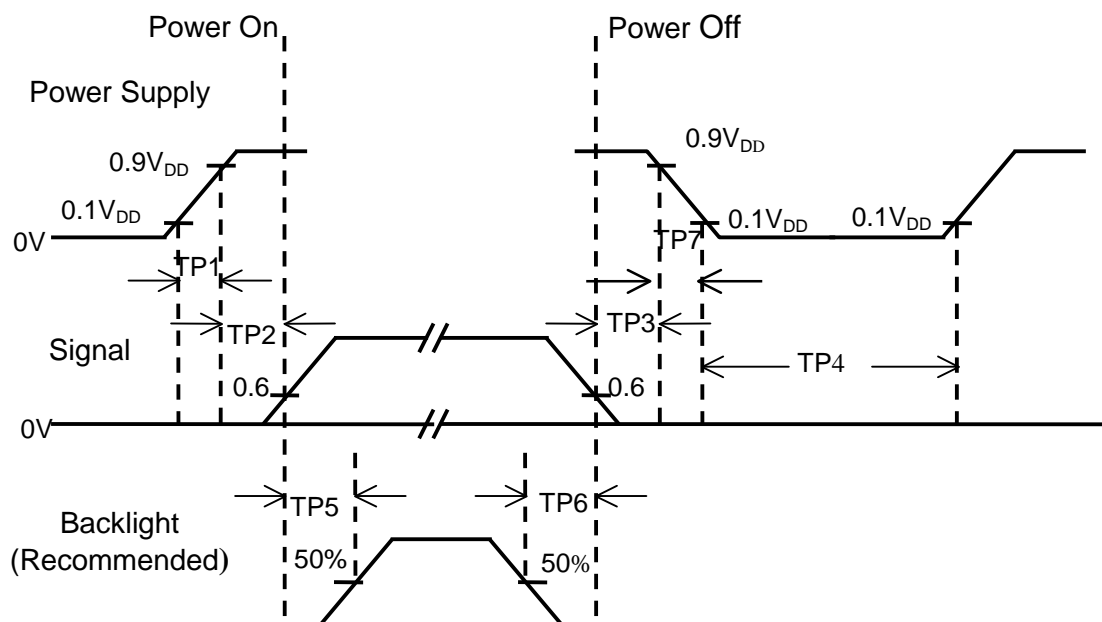
Item	Min.	Typ.	Max.	Unit	Remark
TP1	0.5	--	10	msec	
TP2	0	--	50	msec	
TP3	0	--	50	msec	
TP4	1000	--	--	msec	
TP5	200	--	--	msec	
TP6	200	--	--	msec	
TP7	1		10	msec	

Note：**(1)** The supply voltage of the external system for the module input should be the same as the definition of V_{DD}.

(2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.

(3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.

(4) TP4 should be measured after the module has been fully discharged between power off and on period.

(5) Interface signal shall not be kept at high impedance when the power is on.

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6.6 Backlight Unit

Parameter	Symbol	Min	Typ	Max	Units	Condition
LED Current	I_F	--	20	21	mA	Ta=25℃
LED Voltage	V_F	3.0	3.2	3.4	Volt	Ta=25℃
LED Power consumption	P_{LED}	--	3.07	3.36	Watt	Ta=25℃ Note (1)
LED Life-Time	N/A	10,000	--	--	Hour	Ta=25℃ $I_{F=}$20mA Note (2)

Note (1): Calculator value for reference $P = I_F \times V_F \times N$ (LED Qty')

Note (2): The LED lifetime defines as the estimated time to 50% degradation of final luminous.
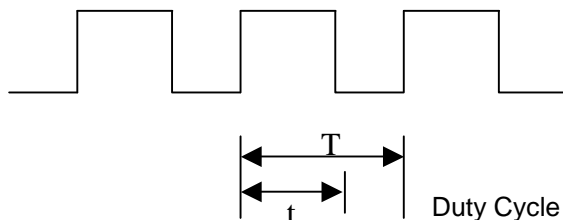
6.7 LED Driver

6.7.1 Absolute Maximum Ratings

Item	Symbol	Min.	Max.	Unit	Note
LED Power Supply voltage	V_{LED}	-0.3	24	Volt	
LED_EN, PWM pin Voltage	V_{EN}, V_{PWM}	--	5.5	Volt	

6.7.2 DC Electrical Characteristics

Parameter	Symbol	Min	Typ	Max	Units	Note
LED Power Supply Voltage	V_{LED}	7.0	--	20.0	Volt	
LED_EN High Threshold	V_{ENH}	2.0	--	--	Volt	
LED_EN Low Threshold	V_{ENL}	--	--	0.3	Volt	
PWM High Threshold	V_{PWMH}	3.0	--	--	Volt	
PWM Low Threshold	V_{PWML}	--	--	0.2	Volt	
PWM Frequency	F_{PWM}	200	--	275	Hz	
PWM Duty Cycle	T_D	10	--	100	%	Note (1)

Note(1)

Duty Cycle T_D = (t / T) x 100%

6.7.3 LED Power on/off sequence

LED Power Supply, V_{LED}

$0.9V_{LED}$

$0.1V_{LED}$

0V

Dimming Signal, PWM

0V

LED Enable, LED EN

0V

$0.9V_{LED}$

$0.1V_{LE}$
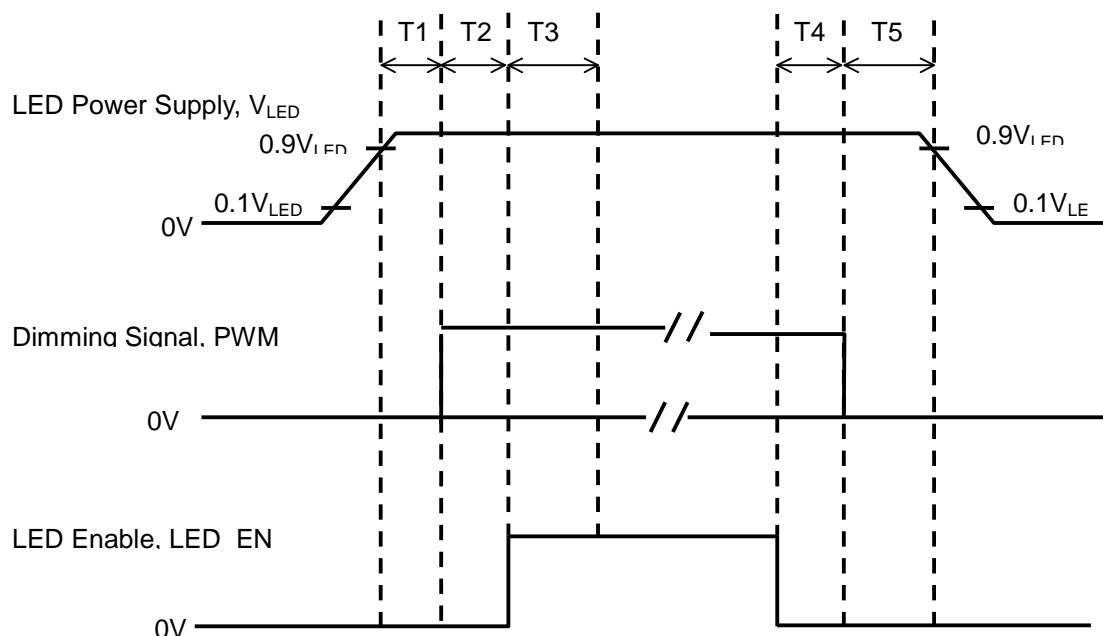
Symbol	Value			Unit
	Min	Typ	Max	
T1	10	--	--	
T2	10	--	--	
T3	50	--	--	ms
T4	0	--	--	
T5	10	--	--	

Note (1): The duty of LED dimming signal should be more than 20% in T2 and T3

Note (2): PWM can adjust brightness to control Pin. Pulse duty the bigger the brighter.

7.0 Reliability test items

No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+60°C, 240hrs	
2	Low Temperature Storage	Ta=-20°C, 240hrs	
3	High Temperature Operation	Ta=+50°C, 500hrs	
4	Low Temperature Operation	Ta=0°C, 500hrs	
5	Thermal Cycling Test (non operation)	-20°C(30min)→+60°C(30min),100 cycles	
6	Vibration	Sine Wave 1.5G, 5~500Hz, XYZ 30min/each direction	
7	Shock	Half-Sine, 200G, 2ms, ±XYZ, 1time	

Storage / Operating temperature
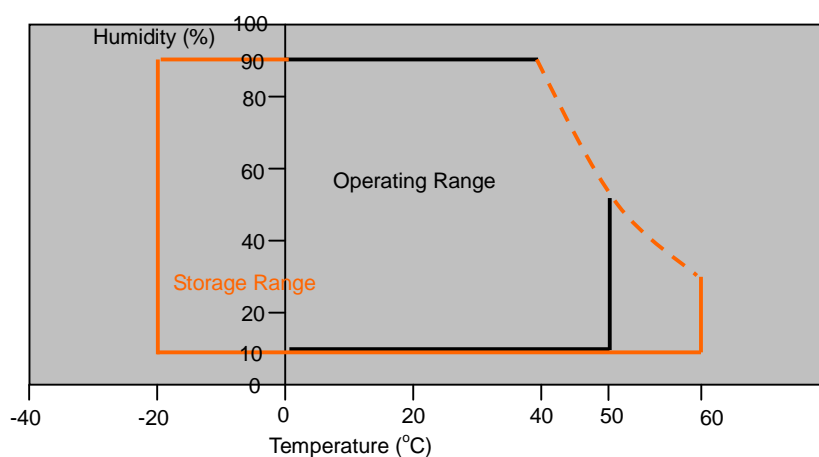
Humidity (%)

Operating Range

Storage Range

Temperature (^{o}C)

Note . Max wet bulb temp.=39°C

8.0 OUTLINE DIMENSION

Unit : mm
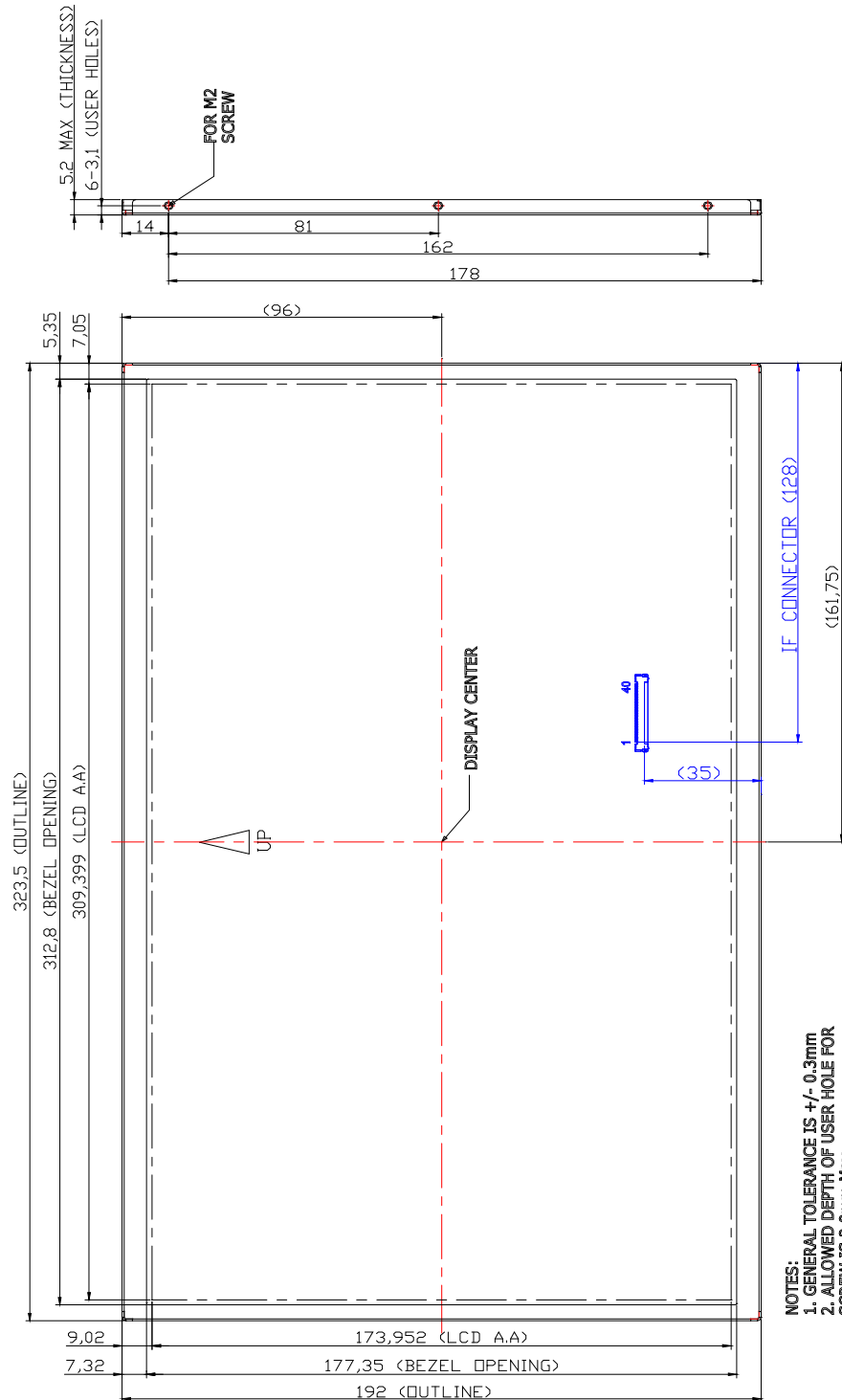
8.1 Front View Outline Dimension

8.2 Back View Outline Dimension
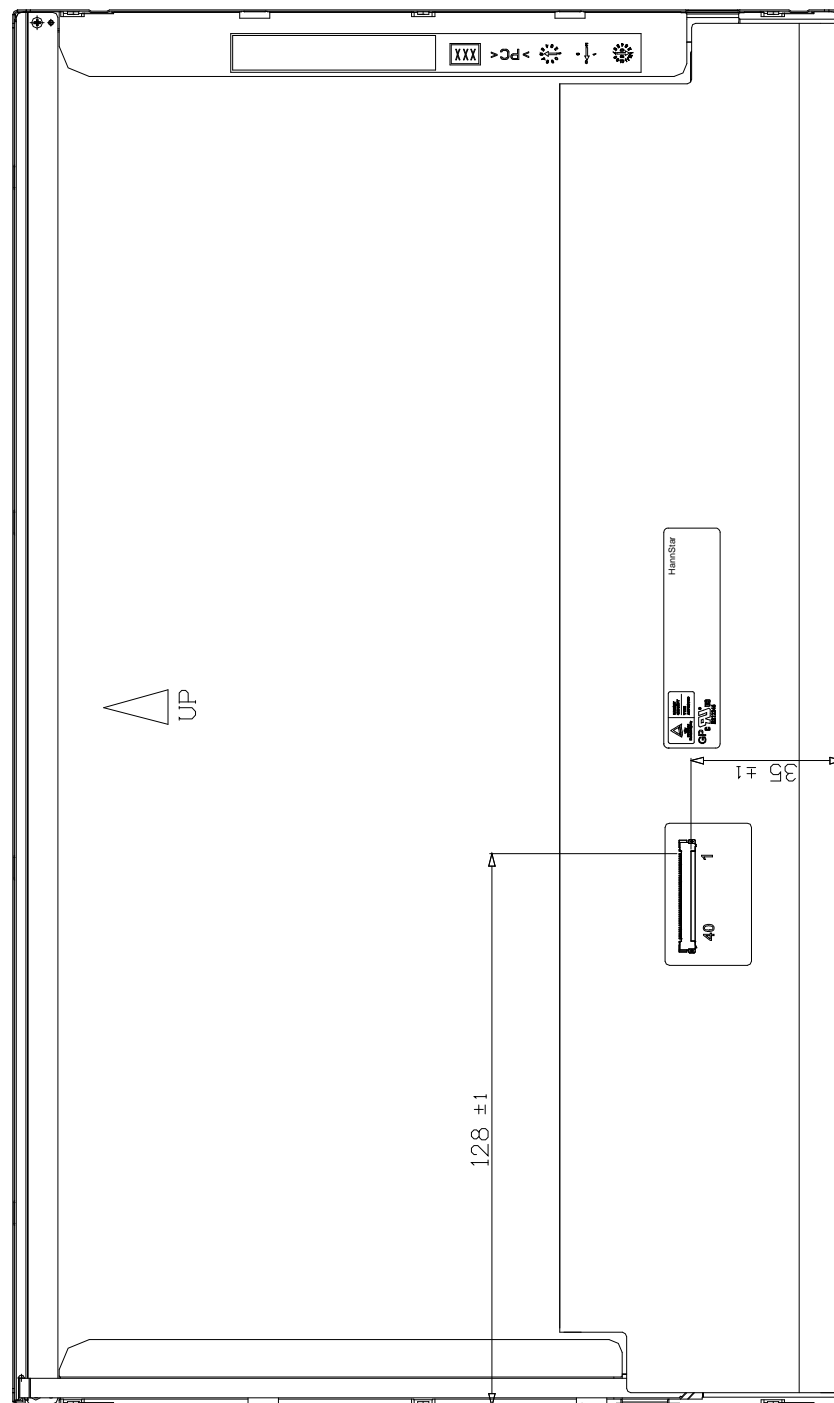
9.0 LOT MARK

9.1 Lot Mark

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

Code 1,2,3,4,5,6: HannStar internal flow control code.
Code 7: production location.
Code 8: production year.
Code 9: production month.
Code 10,11,12,13,14,15: serial number.

Note (1) Production Year

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	A	B	C

9.2 Location of Lot Mark

(1) The label is attached to the backside of the LCD module.
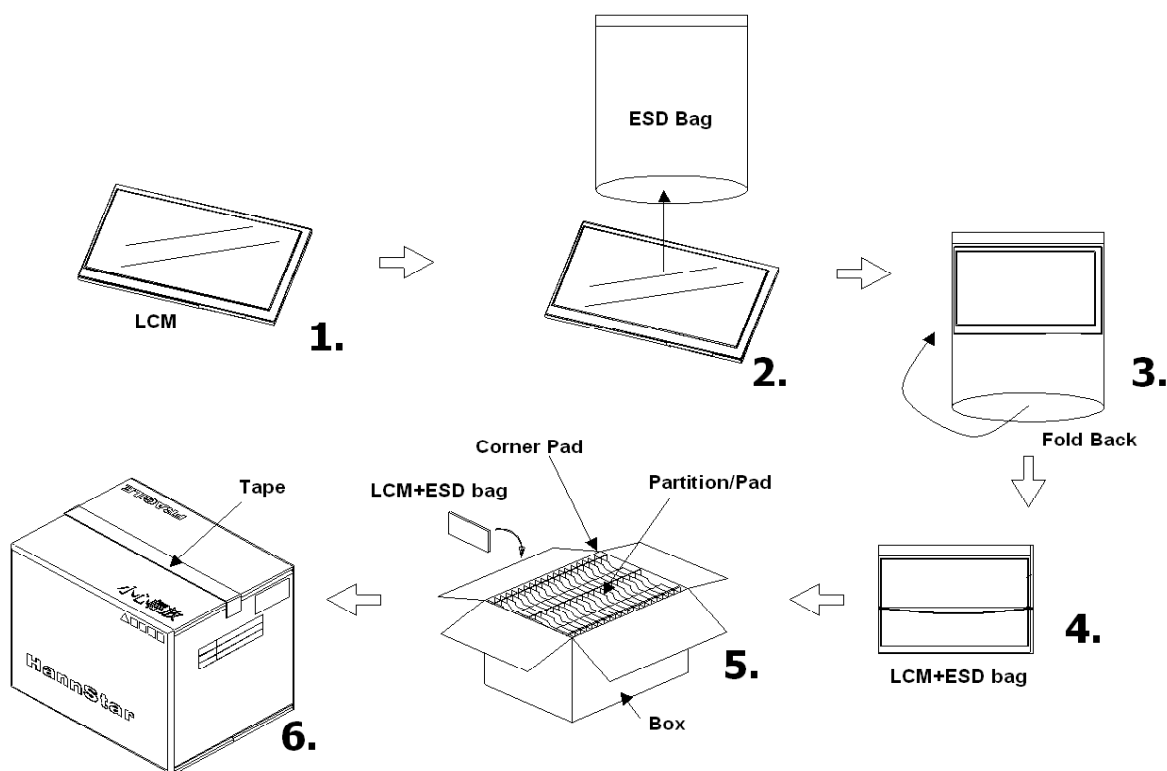(2) This is subject to change without prior notice.
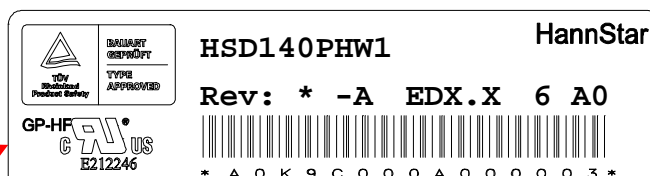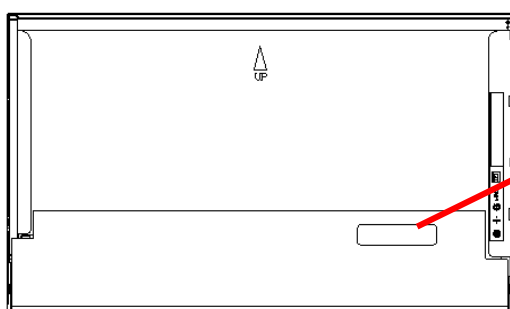
10.0 PACKAGE SPECIFICATION

10.1 Packing form

LCM Model	LCM Qty. in the box	Inner Box Size (mm)	Notice
HSD140PHW1-A	30 pcs/box	466 x 280 x 424^H	

10.2 Packing assembly drawings

HSD140PHW1-A	Material	Notice
Box	Corrugated Paper Board	(AB Flute)
Partition/Pad	Corrugated Paper Board	(B Flute)
Corner Pad	Corrugated Paper Board	(AB Flute)
ESD bag	PE	--

11.0 GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

11.3 Breakage of LCD Panel

11.3.1. If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.

11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.

11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.

11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.4 Electric Shock

11.4.1. Disconnect power supply before handling LCD module.

11.4.2. Do not pull or fold the LED cable.

11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

11.5 Absolute Maximum Ratings and Power Protection Circuit

11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.

11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.

11.5.3. It's recommended to employ protection circuit for power supply.

11.6 Operation

11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.

11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.

11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.

11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.

11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

11.8 Static Electricity

11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.

11.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

11.10 Disposal

When disposing LCD module, obey the local environmental regulations.