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CUSTOMER APPROVAL SHEET

C	ompany Name				
	MODEL	G070VTN02.0			
	CUSTOMER	Title:			
	APPROVED	Name :			
		TIONS ONLY (Spec. Ver. 0.0) TIONS AND ES SAMPLE (Spec. Ver.0.0)			
	APPROVAL FOR SPECIFICATIONS AND CS SAMPLE (Spec. Ver.0.0)				
	CUSTOMER REMARK:				



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 Doc. version :
 1.0

 Total pages :
 21

 Date :
 2015/05/11

Product Specification

7.0" COLOR TFT-LCD MODULE

Model Name: G070VTN02.0

Planned Lifetime: Phase-out Control: EOL Schedule:

- < >Preliminary Specification
- < ♦ >Final Specification

Note: The content of this specification is subject to change.



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Record of Revision

Version	Revise Date	Page	Content				
0.0	2014/09/10	All	First Draft				
0.1	2015/01/08	5	Dimension, weight, powe consumption				
		6	Outline Dimension				
		7	Modify Panel Pin Assignment Description PIN24 : DE → NC PIN25 : HSD → HSD_DE Modify Recommended connector				
		10	Update Power Consumption				
		11	Update Gamma & VCOM voltage suggested circuit				
		15	Update Power On/Off Characteristics				
		21	Update Shipping label information				
0.2	2015/01/12	13	Update Timing characteristics				
0.3	2015/03/04	All	Remove watermark of specific customer				
		19	Revised wording and format of reliability result				
1.0	2015/04/15	5	Update Panel Power Consumption				
		5	Update Weight of Panel				
		8	Update Panel pin assignment pin 47 and note				
		10	Update Electrical DC Characteristics				
		11	Update Gamma & VCOM suggested circuit				
		15	Update Power On/Off Characteristics				
		16	RGB chromaticity				





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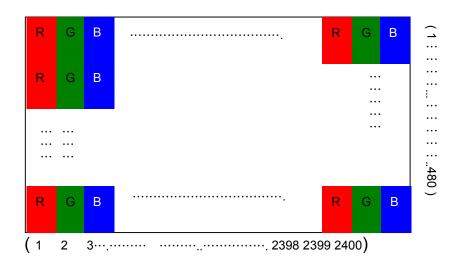
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A. General Information

This product is for Marine & Outdoor application.

NO.	Item	Unit	Specification	Remark
1	Screen Size	inch	7.0(Diagonal)	
2	Display Resolution	dot	800RGB(W)x480(H)	
3	Overall Dimension	mm	169.0(H)x103.51(V)x6.22(D)	
4	Active Area	mm	152.4(H)×91.44(V)	
5	Pixel Pitch	mm	0.0635×RGB×0.1905	
6	Color Configuration		R. G. B. Stripe	Note 1
7	Color Depth		262K Colors	Note 2
8	NTSC Ratio	%	60	
9	Display Mode		Normally White	
10	Panel surface Treatment		Anti-Glare, 3H	
11	Weight	g	157+/-10%	
12	Panel Power Consumption	mW	Тур. 290	Note 3
13	Backlight Power Consumption	W	Max. 5.44	
14	Viewing direction		6 o'clock (gray inversion)	

Note 1: Below figure shows dot stripe arrangement.

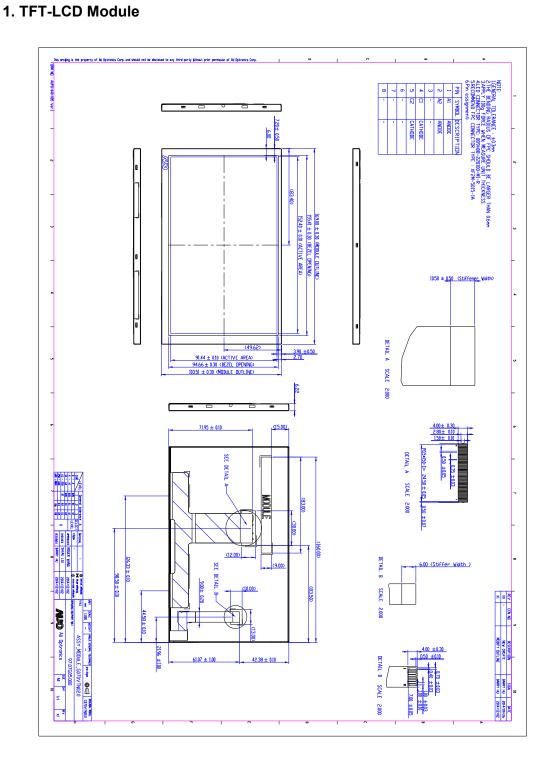


Note 2: The full color display depends on parallel RGB 6 bit data signal.

Note 3: Please refer to Electrical DC Characteristics chapter.



B. Outline Dimension





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C. Electrical Specifications

1. TFT LCD Panel Pin Assignment

Recommended connector: Omron XF2M-5015-1A

Recommended connector : Omron XF2M-5015-1A NO Symbol I/O Description Remark							
NO.	Symbol	I/O	Description	Remark			
1	VCOM	Р	Voltage applied to color filter substrate				
2	VGH	Р	Gate driver positive voltage				
3	VGL	Р	Gate driver negative voltage				
4	VDD	Р	Power supply, 3.3V (typical)				
5	GND	Р	Ground				
6	V1	I	Voltage for gamma correction				
7	V2	I	Voltage for gamma correction				
8	V3	I	Voltage for gamma correction				
9	V4	1	Voltage for gamma correction				
10	V5	1	Voltage for gamma correction				
11	V6	1	Voltage for gamma correction				
12	V7	I	Voltage for gamma correction				
13	V8	I	Voltage for gamma correction				
14	V9	I	Voltage for gamma correction				
15	V10	V10 I Voltage for gamma correction					
16	V11	I	I Voltage for gamma correction				
17	V12	I	Voltage for gamma correction				
18	V13	I	Voltage for gamma correction				
19	V14	I	Voltage for gamma correction				
20	AVDD	Р	Power for source driver IC				
21	AVDD	Р	Power for source driver IC				
22	GND	Р	Ground				
23	VS	I	Vertical sync input				
24	HSD_DE	I	MODE = H , HSD_DE active high to enable the data input MODE = L, HSD_DE active low for horizontal sync input				
25	NC	-	NC				
26	GND	Р	Ground				
27	DCLK	1	Pixel clock				
28	GND	Р	Ground				
29	DB5	I	Blue Data Signal (MSB)				
30	DB4	I	Blue Data Signal				
31	DB3	I	Blue Data Signal				
32	DB2	I	Blue Data Signal				

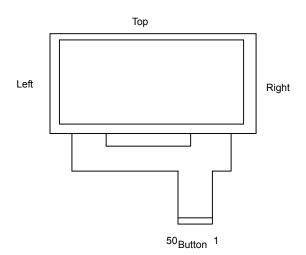


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33	DB1	I	Blue Data Signal			
34	DB0	I	Blue Data Signal (LSB)			
35	DG5	I	Green Data Signal (MSB)			
36	DG4	I Green Data Signal				
37	DG3	I	Green Data Signal			
38	DG2	I	Green Data Signal			
39						
40	0 DG0 I Green Data Signal (LSB)					
41	DR5 I Red Data Signal (MSB)					
42	42 DR4 I Red Data Signal		Red Data Signal			
43	DR3	I	Red Data Signal			
44	DR2	I	Red Data Signal			
45	DR1	I	Red Data Signal			
46	DR0	I	Red Data Signal (LSB)			
47	MODE	I	DE / HV Mode select (H : DE Mode , L :HV Mode)			
48	SHLR	I	Horizontal scan direction control			
49	UPDN	I	Vertical scan direction control			
50	VCOM	Р	Voltage applied to color filter substrate			

I: Input pin; P: Power pin; I/O: Input/Output pin

Note.



U/D	Direction	L/R	Direction
Н	Button -> Top	Н	Left->Right
L	Top -> Button	L	Right->Left



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2. Backlight Pin Assignment

Recommended connector: STARCONN 089H08-220100-M1-R

Pin no	Symbol	I/O	Description	Remark
1	A1	Р	Anode 1	
2	A2	Р	Anode 2	
3	N.C	-	No Connection	
4	C1	Р	Cathode 1	
5	C2	Р	Cathode 2	
6	N.C	-	No Conncection	
7	N.C	-	No Conncection	
8	N.C	-	No Conncection	

P: Power pin

3. Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit	Remark
	VDD	GND=0	-0.5	5	V	
	AVDD	GND=0	-0.5	15	V	
	VGH		-0.3	40	V	
Power voltage	VGL	GND=0	-20	0.3	V	
	VGH-VGL		-	40	V	
	VI	GND=0	-0.3	VDDIO+0.3	V	Note 1
Input signal voltage	VCOM		0	6.5	V	
Operating temperature	Тора		-30	70	$^{\circ}\!\mathbb{C}$	
Storage temperature	Tstg		-40	95	$^{\circ}\!\mathbb{C}$	

Note 1: Digital Data.

Note 2: Functional operation should be restricted under ambient temperature (25 $^{\circ}$ C).

Note 3: Maximum ratings are those values beyond which damages to the device may occur. Functional operation should be restricted to the limits in the Electrical Characteristics chapter.



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4. Electrical DC Characteristics

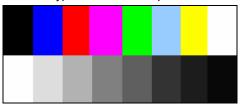
a. (VDD = +3.3V, AVDD=11V, GND=0V)

Ite	em	Symbol	Min.	Тур.	Max.	Unit	Remark	
		VDD	3.0	3.3	3.6	V		
		IVDD		11.6	14	mA		
		AVDD	10.5	11	11.5	V		
		IAVDD		22.2	27	mA	Note3	
Power	supply	VGH	19.5	20	20.5	V	Notes	
Fower	supply	IVGH		0.22	0.3	mA		
		VGL	-10.5	-10	-9.5	V		
		IVGL		0.27	0.32	mA		
		VCOM	4.29	4.34	4.39	V		
Input	H Level	Vih	0.7×VDDIO	1	VDDIO	V		
signal	L Level	ViL	0	1	0.3×VDDIO	V	Note 1	
Input Voltage		V1~V7	0.4*AVDD	-	AVDD-0.2	V	Note 2	
	erence	V8~V14	0.2	-	0.6*AVDD	V	Note 2	

Note 1 : Digital Data

Note 2 : GND <V14<V13<V12<V11<V10<V9V<V8<V7<V6<V5<V4<V3<V2<V1<AVDD

Note 3: Typical current test pattern





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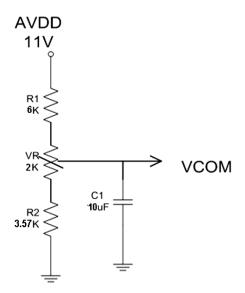
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b. Gamma voltage suggested circuit is as follows

Recommended voltage setting and resistance for Gamma 2.2

	Gamma		AVDD		Value ±1% (Ω)
Gray Level	AVDD	11.00V	R1 R2	R1	330
00H	V1	10.8V	₩2 	R2	1500
01H	V2	9.86V	R3 }	R3	1800
10H	V3	8.75V	R4 }	R4	1100
20H	V4	8.06V	R5 }	R5	620
СОН	V5	7.68V	R6 \\ R7	R6	910
F8H	V6	7.11V	R8 > W7	R7	1800
FCH	V7	5.99V	R9 WB	R8	1600
FCH	V8	5.00V	R10	R9	1500
F8H	V9	4.07V	-×V10	R10	1200
СОН	V10	3.32V	R11 SwVII	R11	820
20H	V11	2.81V	R12	R12	1100
10H	V12	2.13V	R13 V13	R13	2000
01H	V13	0.89V	N15 { >V14 R15 {	R14	1100
00H	V14	0.20V	1	R15	330

c. VCOM suggested circuit is as follows





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d. Backlight Driving Conditions

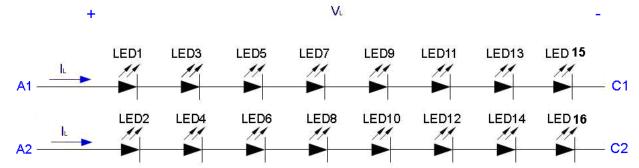
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED Lightbar current	IL	ı	100	ı	mA	Single serial (Note 3)
LED Supply Voltage	VL	-	25.6	27.2	V	Note 3, 25 °C
LED Lightbar life time		10,000	-	-	Hr	Note 2

Note 1: LED backlight is 16 LEDs (2 strings, 8pcs for each string).

Note 2: The LED lifetime 10000hrs means, after normal use at 100mA, under +25 $^{\circ}$ C, the brightness decreases to 50% of original level.

Note 3: The LED supply power is for 2 string of LED.

Note 4: The voltage capacity of LED driver IC must be over max. of LED Voltage.





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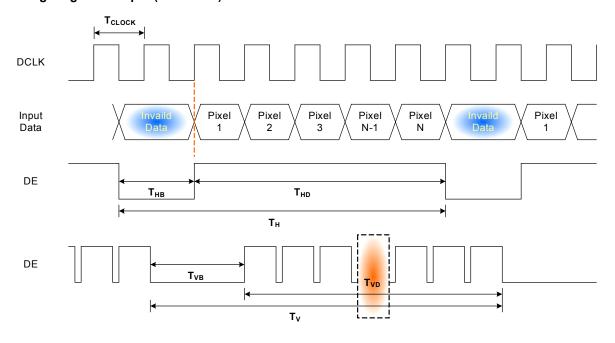
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5. TFT- LCD Interface Timing

a. Timing Characteristics

Parameter		Symbol	Min.	Тур.	Max.	Unit.	Remark
DCLK	Frequency	1/T _{CLOCK}	26	30	45	MHz	
	Period	T _{CLOCK}	22.2	33.3	38.4	ns	
	Active Time	t _{HD}	800		t _{CLK}		
	HSD pulse width	t _{HPW}	1	48	87	t _{CLK}	DE Mode:
	HSD Back porch	t _{HBP}	87	40	1	t _{CLK}	THB (HBlanking)
Horizontal	HSD Front porch	tнғр	20	40	167	t _{CLK}	= t _{HPW +} t _{HBP +} t _{HFP} HV Mode: t _{HPW} +t _{HBP} = 88 DCLK is fixed
	Frequency	f _H	28.4	31.6	44.4	KHz	
	Period	t _H	22.5	31.6	35.2	us	
	Active Time	t _{VD}		480		t _H	
	VSD pulse width	T _{VPW}	1	1	3	t _H	DE Mode:
	VSD Back porch	T_{VBP}	31	31	29	t _H	TVB (VBlanking) =
Vertical	VSD Front porch	T_{VFP}	5	13	168	t _H	$T_{VPW +} t_{VBP +} t_{VFP}$ HV Mode: $t_{VPW} + t_{VBP}$ = 32 DCLK is fixed
	Frequency	f _V	55	60	65	Hz	
	Period	t _V	15.3	16.6	18.2	ms	

b. Timing Diagram of input (DE Mode)

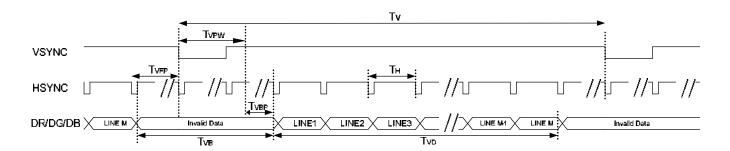




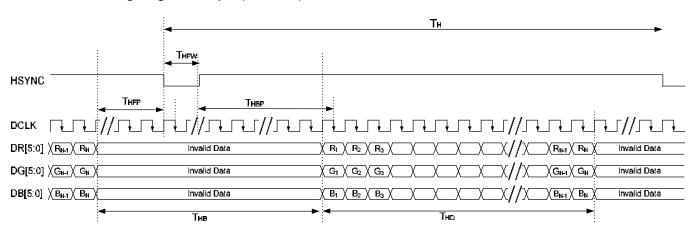
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c. Vertical Timing Diagram of Input (HV Mode)



d. Horizontal Timing Diagram of Input (HV Mode)

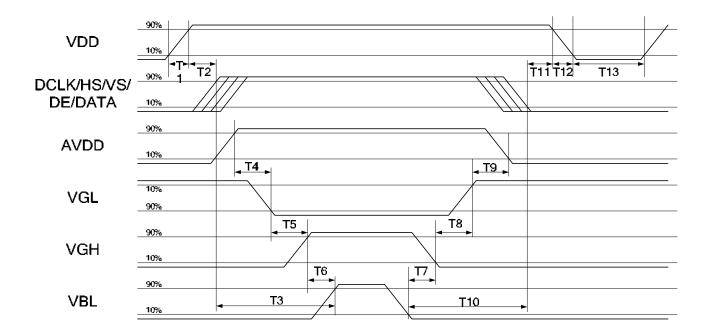




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6. Power On/Off Characteristics



Parameter		Units			
Parameter	Min.	Тур.	Max.		
T1	0.5	-	20	ms	
T2	16	-	50	ms	
Т3	200	-	-	ms	
T4	20	-	40	ms	
Т5	10	-	30	ms	
T6	100	-	-	ms	
Т7	100	-	-	ms	
Т8	10	-	30	ms	
Т9	20	-	40	ms	
T10	200	-	-	ms	
T11	10	-	50	ms	
T12	-		10	ms	
T13	1000	-	-	ms	



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D. Optical Specification

All optical specification is measured under typical condition (Note 1)

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Response Time								
Rise		Tr	θ=0°		12	15	ms	Note 2
Fall		Tf	0-0		18	25	ms	
Contrast ratio		CR	At optimized viewing angle	400	600	1		Note 3
	Тор		CR≧10	35	50		deg.	Note 4
Viewing Angle	Bottom			45	60			
Viewing Angle	Left			50	65			
	Right			50	65			
Brightness		Y _L	θ=0°	1000	1500	-	cd/m ²	Note 5
	White	x	θ=0°	0.256	0.306	0.356		
		у	θ=0°	0.278	0.328	0.378		
	Red -	x	θ=0°	0.576	0.626	0.676		
Chromoticity		у	θ=0°	0.296	0.346	0.396		
Chromaticity	Green	х	θ=0°	0.282	0.332	0.382		
		у	θ=0°	0.562	0.612	0.662		
	Blue	х	θ=0°	0.105	0.155	0.205		
		у	θ=0°	0.012	0.062	0.112		
Uniformity		ΔY_L	%	70	75		%	Note 6

Note 1: Ambient temperature =25 $^{\circ}$ C, and LED lightbar currently = 100mA. To be measured in the dark room.

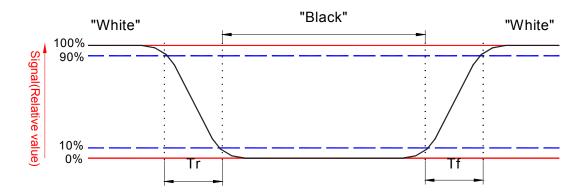
Note 2: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.



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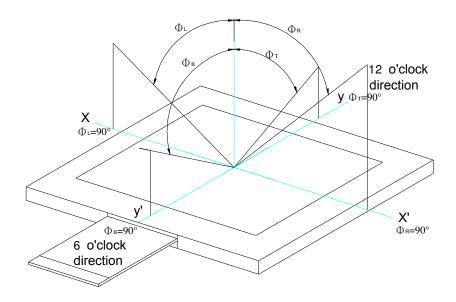


Note 3. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

 $Contrast \ ratio \ (CR) = \frac{Photo \ detector \ output \ when \ LCD \ is \ at \ "White" \ status}{Photo \ detector \ output \ when \ LCD \ is \ at \ "Black" \ status}$

Note 4. Definition of viewing angle, $\,\Phi$, Refer to figure as below.

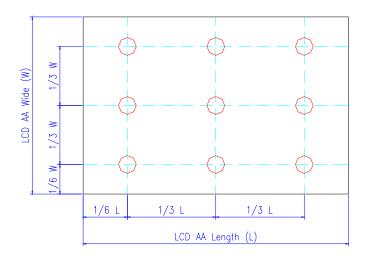


Note 5. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.



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Note 6. Luminance Uniformity of these 9 points is defined as below:



Uniformity = $\frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$



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E. Reliability Test Items

Items	Required Condition	Remark			
Temperature Humidity Bias	60℃/90%,300Hr	Note 2			
High Temperature Operation	70℃,300Hr	Note 2			
Low Temperature Operation	-30°C ,300Hr	Note 2			
High Temperature Storage	95°C,300 hours	Note 2			
Low Temperature Storage	-40°C,300 hours	Note 2			
Thermal Shock Test	-30°C/30 min ,80°C/30 min ,100cycles	Note 2			
Shock Test	100C Cros IV IV I7 2 times for each direction	Note 2			
(Non-Operating)	100G . 6ms, ±X,±Y,±Z 3 times for each direction	Note 2			
Vibration Test	Frequency range: 8~33.3 HZ Stoke: 1.3mm	Note 2			
(Non-Operating)	Sweep: 2.9G, 33.3~400HZ Cycle : 15 mins	Note 2			
ESD	Contact Discharge: ±4KV, 150pF(330Ω) 1sec, 8 points, 25 times/point				
LOD	Air Discharge: ±8KV, 150pF(330Ω) 1sec, 8 points, 25 times/point	Note 1,2			
On/off test	On/10 sec, Off/10 sec, 30,000 cycles, room temperature	Note 2,3			
Duran (Mittle Contain)	Height: 60cm	Note 2			
Drop (With Carton)	1 corner, 3 edges, 6 surfaces	Note 2			
	Random vibration:				
Vibration (With Carton)	0.015G ² /Hz from 5~200Hz	Note 2			
	-6dB/Octave from 200~500Hz				

Note1: According to EN61000-4-2 ESD class B criteria, some performance degradation is allowed. TFT-LCD module is self-recoverable, no data lost and no hardware failures after test.

Note2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 2 hours at least in advance.

Note3. Judged by the on/off testing results of AUO's standard w/o functional fail.

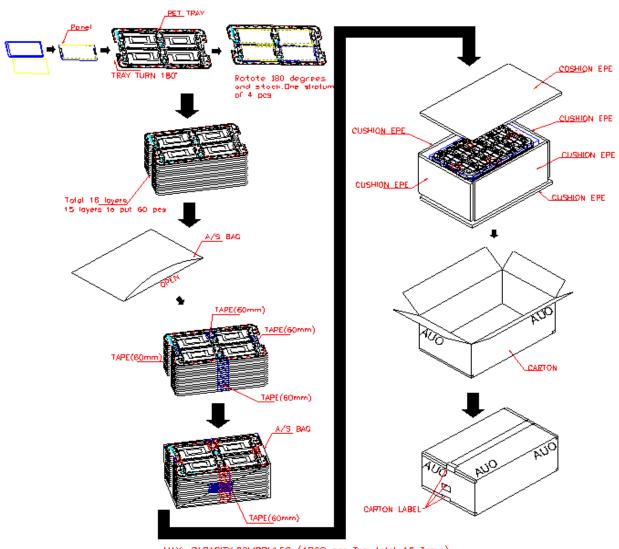


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F. Packing and Marking

1. Packing Form



MAX, CAPACITY: 60MODULES (4PCS per Troy, total 16 Troys) MAX WEIGHT: $15 \mathrm{Kq}$

2. Module/Panel Label Information





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G. Precautions

1. Do not twist or bend the module and prevent the unsuitable external force for display module during assembly.

- 2. Adopt measures for good heat radiation. Be sure to use the module with in the specified temperature.
- 3. Avoid dust or oil mist during assembly.
- 4. Follow the correct power sequence while operating. Do not apply the invalid signal, otherwise, it will cause improper shut down and damage the module.
- 5. Less EMI: it will be more safety and less noise.
- 6. Please operate module in suitable temperature. The response time & brightness will drift by different temperature.
- 7. Avoid to display the fixed pattern (exclude the white pattern) in a long period, otherwise, it will cause image sticking.
- 8. Be sure to turn off the power when connecting or disconnecting the circuit.
- 9. Polarizer scratches easily, please handle it carefully.
- 10. Display surface never likes dirt or stains.
- 11. A dewdrop may lead to destruction. Please wipe off any moisture before using module.
- 12. Sudden temperature changes cause condensation, and it will cause polarizer damaged.
- 13. High temperature and humidity may degrade performance. Please do not expose the module to the direct sunlight and so on.
- 14. Acetic acid or chlorine compounds are not friends with TFT display module.
- 15. Static electricity will damage the module, please do not touch the module without any grounded device.
- 16. Do not disassemble and reassemble the module by self.
- 17. Be careful do not touch the rear side directly.
- 18. No strong vibration or shock. It will cause module broken.
- 19. Storage the modules in suitable environment with regular packing.
- 20. Be careful of injury from a broken display module.
- 21. Please avoid the pressure adding to the surface (front or rear side) of modules, because it will cause the display non-uniformity or other function issue.
- 22. It was forbidden to bend the FPC upward to the panel surface."