

Doc. Number:

Tentative Specification
Preliminary Specification
Approval Specification

# MODEL NO.: N140BGE SUFFIX: L22

Customer: CMI Standard Spec					
APPROVED BY	SIGNATURE				
Name / Title Note					
Please return 1 copy for your consignature and comments.	nfirmation with your				

Approved By	pproved By Checked By	
楊竣傑	曹文彬	陳郁甫
2012-04-30	2012-04-23	2012-04-18
09:59:46 CST	14:01:15 CST	10:56:56 CST

Version 3.2 8 May 2012 1 / 29



## **CONTENTS**

1. GENERAL DESCRIPTION	4
1.1 OVERVIEW	4
1.2 GENERAL SPECIFICATIONS	4
2. MECHANICAL SPECIFICATIONS	4
2.1 CONNECTOR TYPE	4
3. ABSOLUTE MAXIMUM RATINGS	5
3.1 ABSOLUTE RATINGS OF ENVIRONMENT	5
3.2 ELECTRICAL ABSOLUTE RATINGS	5
3.2.1 TFT LCD MODULE	5
4. ELECTRICAL SPECIFICATIONS	6
4.1 FUNCTION BLOCK DIAGRAM	6
4.2. INTERFACE CONNECTIONS	6
4.3 ELECTRICAL CHARACTERISTICS	8
4.3.1 LCD ELETRONICS SPECIFICATION	8
4.3.2 LED CONVERTER SPECIFICATION	10
4.3.3 BACKLIGHT UNIT	12
4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS	13
4.4.1 LVDS DC SPECIFICATIONS	13
4.4.2 LVDS DATA FORMAT	13
4.4.3 COLOR DATA INPUT ASSIGNMENT	14
4.5 DISPLAY TIMING SPECIFICATIONS	15
4.6 POWER ON/OFF SEQUENCE	16
5. OPTICAL CHARACTERISTICS	17
5.1 TEST CONDITIONS	
5.2 OPTICAL SPECIFICATIONS	17
6. RELIABILITY TEST ITEM	20
7. PACKING	21
7.1 MODULE LABEL	21
7.2 CARTON	22
8. PRECAUTIONS	24
8.1 HANDLING PRECAUTIONS	24
8.2 STORAGE PRECAUTIONS	24
8.3 OPERATION PRECAUTIONS	24
Appendix. EDID DATA STRUCTURE	25
Appendix. OUTLINE DRAWING	28



#### **REVISION HISTORY**

Version	Date	Page	Description
3.0	Dec. 28, 2011	All	Approval Spec Ver. 3.0 was first issued.
3.1	Jan. 10, 2012	12	Revise VL value.
3.2	Apr.18.2012	12	Remove min. & max. LED Light Bar Power Supply Current
		15	Horizontal Total Time : Timing (1408->1448)
		29	ME Drawing – PCBA Cover

Version 3.2 8 May 2012 3 / 29



#### 1. GENERAL DESCRIPTION

#### 1.1 OVERVIEW

N140BGE-L22 is a 14.0" (14.0" diagonal) TFT Liquid Crystal Display module with LED Backlight unit and 40 pins LVDS interface. This module supports 1366 x 768 HD mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction.

#### 1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note	
Screen Size	14.0" diagonal			
Driver Element	a-si TFT active matrix	-	-	
Pixel Number	1366 x R.G.B. x 768	pixel	-	
Pixel Pitch	0.2265 (H) x 0.2265 (V)	mm	-	
Pixel Arrangement	RGB vertical stripe	-	-	
Display Colors	262,144	color	-	
Transmissive Mode Normally white		-	-	
Surface Treatment	Hard coating (3H), Glare	-	-	
Luminance, White	200	Cd/m2		
Power Consumption	Power Consumption Total 3.7 W (Max.) @ cell 0.7 W (Max.), BL 3.0 W (Max.)			

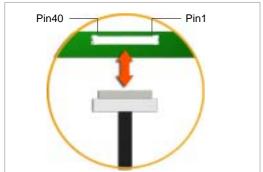
Note (1) The specified power consumption (with converter efficiency) is under the conditions at VCCS = 3.3 V, fv = 60 Hz, LED\_VCCS = Typ, fPWM = 200 Hz, Duty=100% and Ta =  $25 \pm 2 \,^{\circ}\text{C}$ , whereas mosaic pattern is displayed.

#### 2. MECHANICAL SPECIFICATIONS

Item		Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	323	323.5	324	mm	
Module Size	Vertical (V)	191.5	192	192.5	mm	(1)
	Thickness (T)	-	4.9	5.2	mm	
Bezel Area	Horizontal	313.49	313.79	314.09	mm	
Bezei Area	Vertical	177.89	178.19	178.49	mm	
Active Area	Horizontal	309.099	309.399	309.699	mm	
Active Area	Vertical	173.652	173.952	174.252	mm	
V	Veight	-	335	350	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

#### 2.1 CONNECTOR TYPE



Please refer Appendix Outline Drawing for detail design.

Connector Part No.: IPEX-20455-040E-12 or Foxconn GS13401-1110A-7H or equivalent.

User's connector Part No: IPEX-20453-040T-01 or equivalent.

Version 3.2 8 May 2012 4 / 29

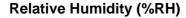


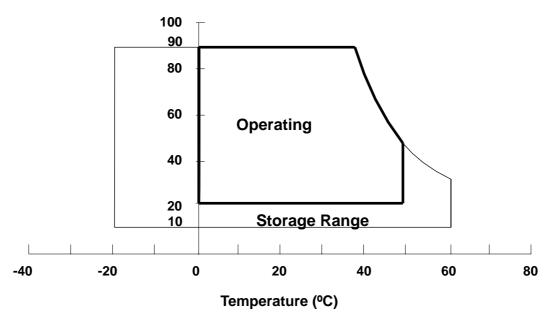
#### 3. ABSOLUTE MAXIMUM RATINGS

#### 3.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	Unit	Note		
item	Symbol	Min.	Max.	Offic	Note	
Storage Temperature	T <sub>ST</sub>	-20	+60	°C	(1)	
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	°C	(1), (2)	

- Note (1) (a) 90 %RH Max. (Ta <= 40 °C).
  - (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
  - (c) No condensation.
- Note (2) The temperature of panel surface should be 0 °C min. and 60 °C max.





#### 3.2 ELECTRICAL ABSOLUTE RATINGS

#### 3.2.1 TFT LCD MODULE

Item	Symbol	Va	lue	Unit	Note	
item	Cymbol	Min.	Max.	Offic		
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)	
Logic Input Voltage	V <sub>IN</sub>	-0.3	VCCS+0.3	V	(1)	
Converter Input Voltage	LED_VCCS	-0.3	25.0	V	(1)	
Converter Control Signal Voltage	LED_PWM,	-0.3	5.0	V	(1)	
Converter Control Signal Voltage	LED_EN	-0.3	5.0	V	(1)	

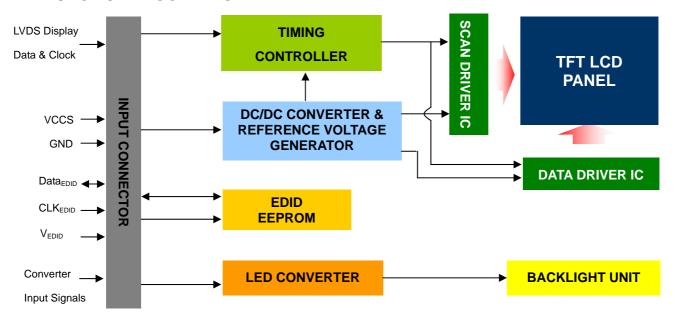
Note (1) Stresses beyond those listed in above "ELECTRICAL ABSOLUTE RATINGS" may cause permanent damage to the device. Normal operation should be restricted to the conditions described in "ELECTRICAL CHARACTERISTICS".

Version 3.2 8 May 2012 5 / 29



#### 4. ELECTRICAL SPECIFICATIONS

#### **4.1 FUNCTION BLOCK DIAGRAM**



#### 4.2. INTERFACE CONNECTIONS

#### PIN ASSIGNMENT

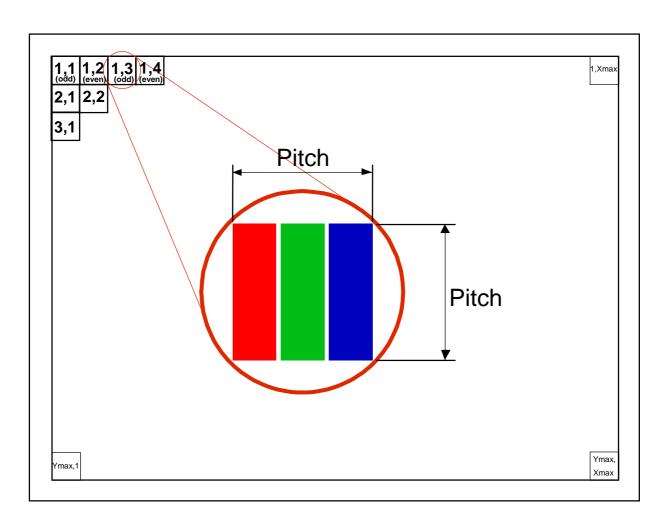
Pin	Symbol	Description	Remark
1	NC	No Connection (Reserve)	
2	VCCS	Power Supply (3.3V typ.)	
3	VCCS	Power Supply (3.3V typ.)	
4	VEDID	DDC 3.3V power	
5	NC	No Connection (Reserved for CMI test)	
6	CLKEDID	DDC clock	
7	DATAEDID	DDC data	
8	Rxin0-	LVDS differential data input	R0-R5, G0
9	Rxin0+	LVDS differential data input	K0-K3, G0
10	VSS	Ground	
11	Rxin1-	LVDS differential data input	G1~G5, B0, B1
12	Rxin1+	LVDS differential data input	G1~G5, B0, B1
13	VSS	Ground	
14	Rxin2-	LVDS Differential Data Input	B2-B5,HS,VS, DE
15	Rxin2+	LVDS Differential Data Input	B2-B3,113, V3, DE
16	VSS	Ground	
17	RxCLK-	LVDS differential clock input	LVDS CLK
18	RxCLK+	LVDS differential clock input	LVD3 CLK
19	VSS	Ground	
20	NC	No Connection (Reserve)	
21	NC	No Connection (Reserve)	
22	VSS	Ground	
23	NC	No Connection (Reserve)	

Version 3.2 8 May 2012 6 / 29



24	NC	No Connection (Reserve)
25	VSS	Ground
26	NC	No Connection (Reserve)
27	NC	No Connection (Reserve)
28	VSS	Ground
29	NC	No Connection (Reserve)
30	NC	No Connection (Reserve)
31	LED_GND	LED Ground
32	LED_GND	LED Ground
33	LED_GND	LED Ground
34	NC	No Connection (Reserve)
35	LED_PWM	PWM Control Signal of LED Converter
36	LED_EN	Enable Control Signal of LED Converter
37	NC	No Connection (Reserve)
38	LED_VCCS	LED Power Supply
39	LED_VCCS	LED Power Supply
40	LED_VCCS	LED Power Supply

Note (1) The first pixel is odd as shown in the following figure.



Version 3.2 8 May 2012 7 / 29



#### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD ELETRONICS SPECIFICATION

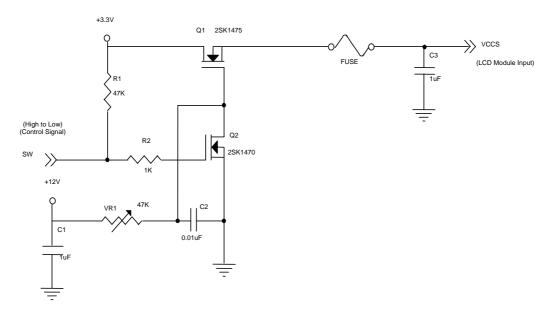
Parameter		Symbol	Value			Lloit	Note
		Symbol	Min.	Тур.	Max.	Unit	Note
Power Supply Voltage		vccs	3.0	3.3	3.6	V	(1)
Ripple Voltage		$V_{RP}$	-	50	-	mV	(1)
Inrush Current		I <sub>RUSH</sub>	-	-	1.5	Α	(1),(2)
Mosaic		loo	-	145	160	mA	(3)a
Power Supply Current	Black	lcc	-	135	150	mA	(3)b

Note (1) The ambient temperature is  $Ta = 25 \pm 2$  °C.

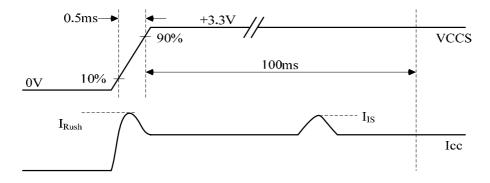
Note (2) I<sub>RUSH</sub>: the maximum current when VCCS is rising

 $I_{\text{IS}}$ : the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.



#### VCCS rising time is 0.5ms

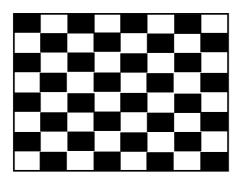


Version 3.2 8 May 2012 8 / 29



Note (3) The specified power supply current is under the conditions at VCCS = 3.3 V, Ta = 25  $\pm$  2 °C, DC Current and  $f_v$  = 60 Hz, whereas a power dissipation check pattern below is displayed.

#### a. Mosaic Pattern



Active Area

#### b. Black Pattern



Active Area



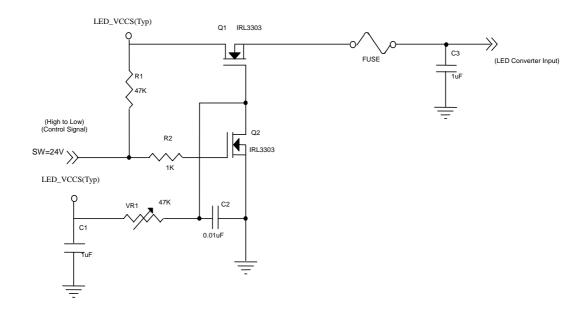
#### 4.3.2 LED CONVERTER SPECIFICATION

Doror	Parameter			Value	Linit	Note	
i diametei		Symbol	Min.	Тур.	Max.	Unit	Note
Converter Input pow	er supply voltage	LED_Vccs	6.0	12.0	21.0	V	
Converter Inrush Cu	rrent	ILED <sub>RUSH</sub>	-	-	1.5	А	(1)
EN Control Level	Backlight On		2.3	-	3.6	V	
EN Control Level	Backlight Off		0	-	0.5	V	
PWM Control Level	PWM High Level		2.3	-	3.6	V	
Pyvivi Control Level	PWM Low Level		0	-	0.5	V	
DWM Control Duty	Datia		10	-	100	%	
PWM Control Duty F	Ralio		5	-	100	%	(2)
PWM Control Permissive Ripple Voltage		VPWM_pp	-	-	100	mV	
PWM Control Frequency		f <sub>PWM</sub>	190	-	2K	Hz	(3)
LED Power Current	LED_VCCS =Typ.	ILED	185	235	263	mA	(4)

Note (1) ILED<sub>RUSH</sub>: the maximum current when LED\_VCCS is rising,

ILED<sub>IS</sub>: the maximum current of the first 100ms after power-on,

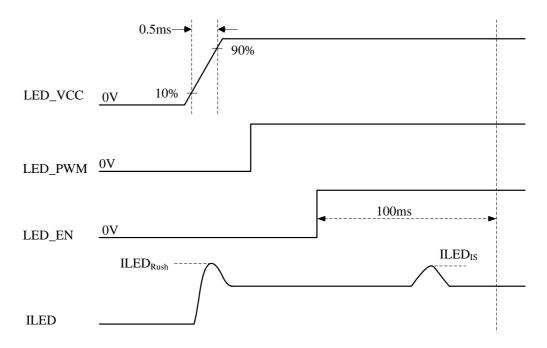
Measurement Conditions: Shown as the following figure. LED\_VCCS = Typ, Ta = 25  $\pm$  2  $^{\circ}$ C, f<sub>PWM</sub> = 200 Hz, Duty=100%.



Version 3.2 8 May 2012 10 / 29



#### VLED rising time is 0.5ms



- Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.
- Note (3) If PWM control frequency is applied in the range less than 1KHz, the "waterfall" phenomenon on the screen may be found. To avoid the issue, it's a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency 
$$f_{\text{PWM}}$$
 should be in the range 
$$(N+0.33)*f \leq f_{\text{PWM}} \leq (N+0.66)*f$$
 
$$N: \text{Integer} \ \ (N\geq 3)$$
 
$$f: \text{Frame rate}$$

Note (4) The specified LED power supply current is under the conditions at "LED\_VCCS = Typ.", Ta = 25  $\pm$  2 °C, f<sub>PWM</sub> = 200 Hz, Duty=100%.

Version 3.2 8 May 2012 11 / 29

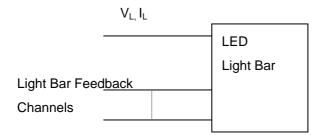


#### 4.3.3 BACKLIGHT UNIT

Ta = 25 ± 2 °C

Danamatan	Committee of		Value		I India	Nata
Parameter	Symbol	Min.	Тур.	Max.	Unit	Note
LED Light Bar Power Supply Voltage	VL	28	32	34	V	(4)(2)(Duty(1009()
LED Light Bar Power Supply Current	ΙL		75		mA	(1)(2)(Duty100%)
Power Consumption	PL		2.4	2.55	W	(3)
LED Life Time	$L_BL$	15000	-	-	Hrs	(4)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below:



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3)  $P_L = I_L \times V_L$  (Without LED converter transfer efficiency)

Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta =  $25 \pm 2$  °C and I<sub>L</sub> = 25 mA (Per EA) until the brightness becomes 50% of its original value.

Version 3.2 8 May 2012 12 / 29

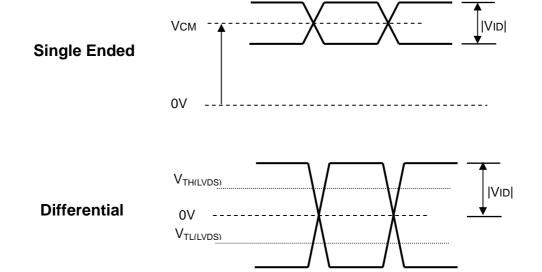


#### 4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS

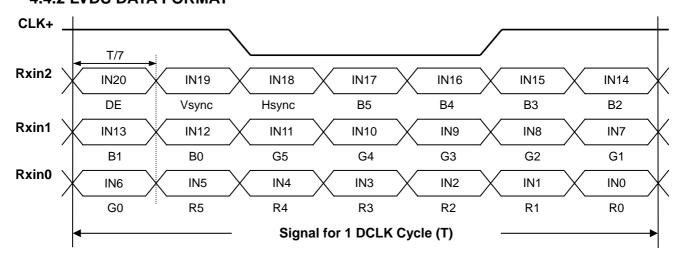
#### 4.4.1 LVDS DC SPECIFICATIONS

Parameter	Symbol		Value		Unit	Note	
	,	Min.	Min. Typ. Max.				
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$	-	-	+100	mV	(1), V <sub>CM</sub> =1.2V	
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100	-	-	mV	(1) V <sub>CM</sub> =1.2V	
LVDS Common Mode Voltage	$V_{CM}$	1.125	-	1.375	V	(1)	
LVDS Differential Input Voltage	V <sub>ID</sub>	100	-	600	mV	(1)	
LVDS Terminating Resistor	$R_T$		100		Ohm	-	

Note (1) The parameters of LVDS signals are defined as the following figures.



#### **4.4.2 LVDS DATA FORMAT**



Version 3.2 8 May 2012 13 / 29



#### 4.4.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

									[	Data	Sign	al							
	Color		Red				Green					Blue							
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	: .	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	<u>.</u>	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
Blue	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



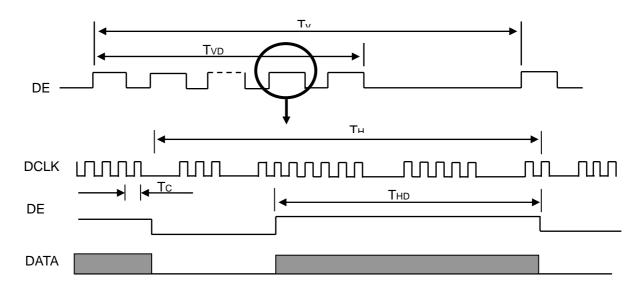
#### 4.5 DISPLAY TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	1/Tc	45	69.3	85	MHz	-
	Vertical Total Time	TV	778	780	900	TH	-
	Vertical Active Display Period	TVD	768	768	768	TH	-
DE	Vertical Active Blanking Period	TVB	TV-TVD	12	TV-TVD	TH	-
DE	Horizontal Total Time	TH	1448	1480	1800	Тс	-
	Horizontal Active Display Period	THD	1366	1366	1366	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	114	TH-THD	Tc	-

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

#### **INPUT SIGNAL TIMING DIAGRAM**



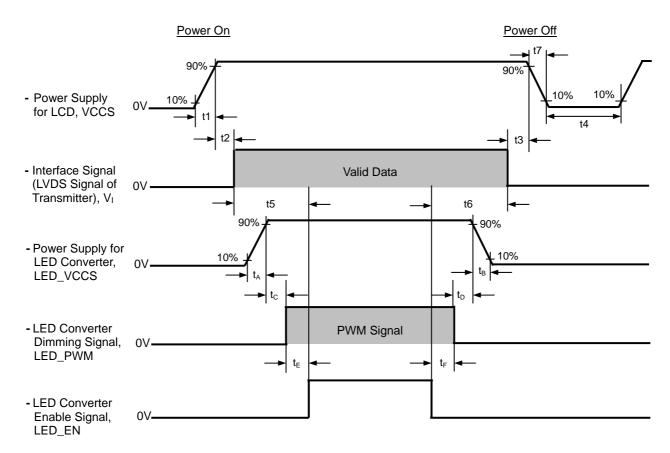
Version 3.2 8 May 2012 15 / 29



#### 4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.

Cymbol		Value		Unit	Note
Symbol	Min.	Тур.	Max.	Unit	Note
t1	0.5	-	10	ms	
t2	0	-	50	ms	
t3	0	-	50	ms	
t4	500	-	-	ms	
t5	200	-	-	ms	
t6	200	-	-	ms	
t7	0.5	-	10	ms	
$t_A$	0.5	-	10	ms	
$t_B$	0		10	ms	
$t_{C}$	10	-	-	ms	
$t_{D}$	10	-	-	ms	
t⊨	10	-	-	ms	
t <sub>F</sub>	10	-	-	ms	



- Note (1) Please don't plug or unplug the interface cable when system is turned on.
- Note (2) Please avoid floating state of the interface signal during signal invalid period.
- Note (3) It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

Version 3.2 8 May 2012 16 / 29



#### 5. OPTICAL CHARACTERISTICS

#### **5.1 TEST CONDITIONS**

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	На	50±10	%RH
Supply Voltage	V <sub>cc</sub>	3.3	V
Input Signal	According to typical v	alue in "3. ELECTRICAL (	CHARACTERISTICS"
LED Light Bar Input Current	Ι <sub>L</sub>	75	mA

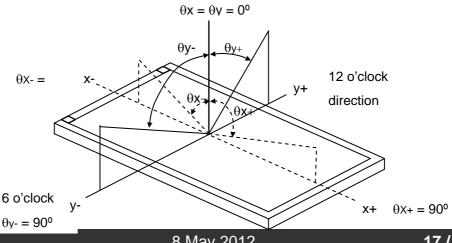
The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

#### **5.2 OPTICAL SPECIFICATIONS**

Iter	m	Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast Ratio		CR		500	650	-	-	(2), (5),(7)	
Response Time		T <sub>R</sub>		-	4	8	ms		
Response fille		T <sub>F</sub>		-	6	12	ms	(3),(7)	
Average Luminance of White		Lave		170	200	-	cd/m <sup>2</sup>	(4), (6),(7)	
	Red	Rx	$\theta_x=0^\circ,  \theta_Y=0^\circ$		0.589		-		
Color Chromaticity	Reu	Ry	Viewing Normal Angle		0.340		-	(1),(7)	
	Green	Gx			0.334		-		
		Gy		Тур –	0.569	Typ +	-		
		Bx		0.03	0.167	0.03	-		
		Ву			0.142		-		
	White	Wx			0.313		-		
	vvriite	Wy			0.329		-		
	Horizontal	$\theta_x$ +		40	45				
Viewing Angle	ПОПДОПІАІ	$\theta_{x}$ -	OD: 40	40	45	-	Dog	(1),(5),	
Viewing Angle	\/o#tical	θ <sub>Y</sub> +	CR≥10	15 20	20	-	Deg.	(7)	
	Vertical	θ <sub>Y</sub> -		40	45	-			
White Variation	of 5 Points	δW <sub>5p</sub>	θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°	80	-	-	%	(5),(6), (7)	

Note (1) Definition of Viewing Angle ( $\theta x$ ,  $\theta y$ ):

Normal





#### Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

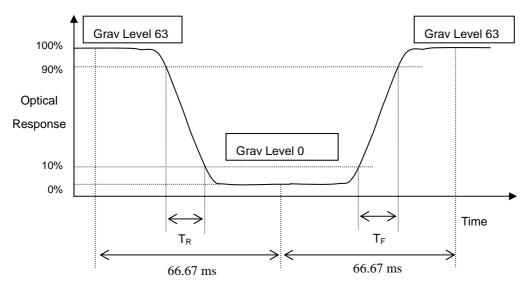
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR(1)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

#### Note (3) Definition of Response Time (T<sub>R</sub>, T<sub>F</sub>):



Note (4) Definition of Average Luminance of White (LAVE):

Measure the luminance of White at 5 points

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

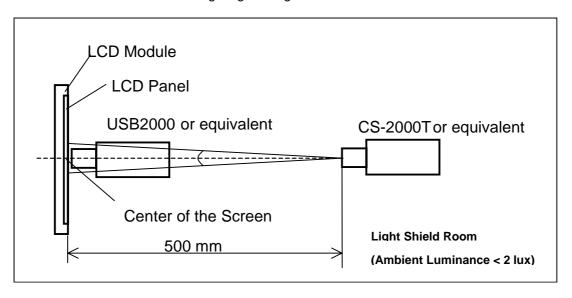
L(x) is corresponding to the luminance of the point X at Figure in Note (6)

Version 3.2 8 May 2012 18 / 29



#### Note (5) Measurement Setup:

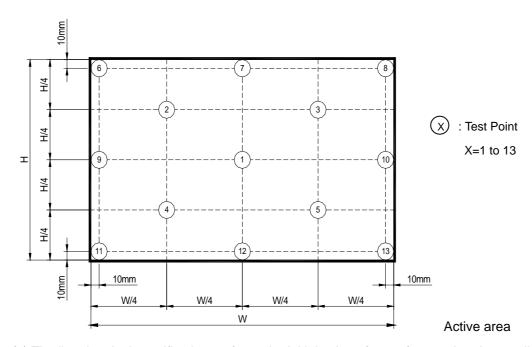
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of White at 5 points

 $\delta W_{5p} = \{Minimum [L (1)~L (5)] / Maximum [L (1)~L (5)]\}*100\%$ 



Note (7) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

Version 3.2 8 May 2012 19 / 29



#### 6. RELIABILITY TEST ITEM

Test Item	Test Condition	Note
High Temperature Storage Test	60°C, 240 hours	
Low Temperature Storage Test	-20°C, 240 hours	
Thermal Shock Storage Test	-20°C, 0.5hour 60 , 0.5hour; 100cycles, 1hour/cycle	
High Temperature Operation Test	50°C, 240 hours	(1) (2)
Low Temperature Operation Test	0°C, 240 hours	, , , ,
High Temperature & High Humidity Operation Test	50°C, 80% RH, 240 hours	
ESD Test (Operation)	150pF, 330 , 1sec/cycle Condition 1 : Contact Discharge, ±8KV Condition 2 : Air Discharge, ±15KV	(1)
Shock (Non-Operating)	220G, 2ms, half sine wave,1 time for each direction of ±X,±Y,±Z	(1)(3)
Vibration (Non-Operating)	1.5G / 10-500 Hz, Sine wave, 30 min/cycle, 1cycle for each X, Y, Z	(1)(3)

- Note (1) criteria: Normal display image with no obvious non-uniformity and no line defect.
- Note (2) Evaluation should be tested after storage at room temperature for more than two hour
- Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



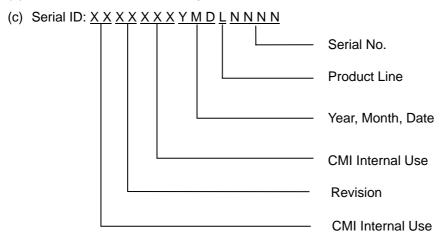
#### 7. PACKING

#### 7.1 MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: N140BGE L22
- (b) Revision: Rev. XX, for example: C1, C2 ...etc.



- (d) Production Location: MADE IN XXXX.
- (e) UL Logo: XXXX is UL factory ID.

Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



#### 7.2 CARTON

Box Dimensions: 500(L)\*370(W)\*270(H)
Weight: Approx. 10.8kg(25 module .per. 1 box)

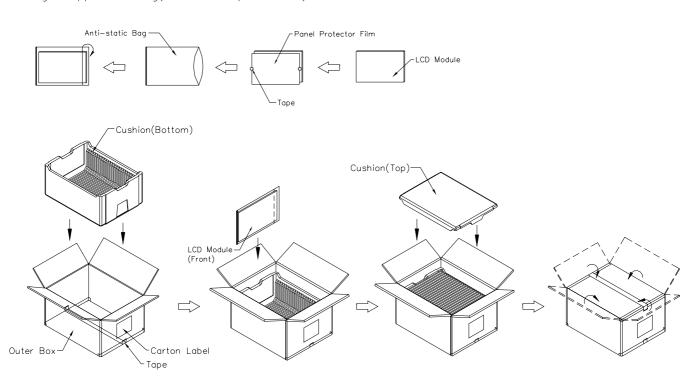


Figure. 7-2 Packing method

Version 3.2 8 May 2012 22 / 29



#### 7.3 PALLET

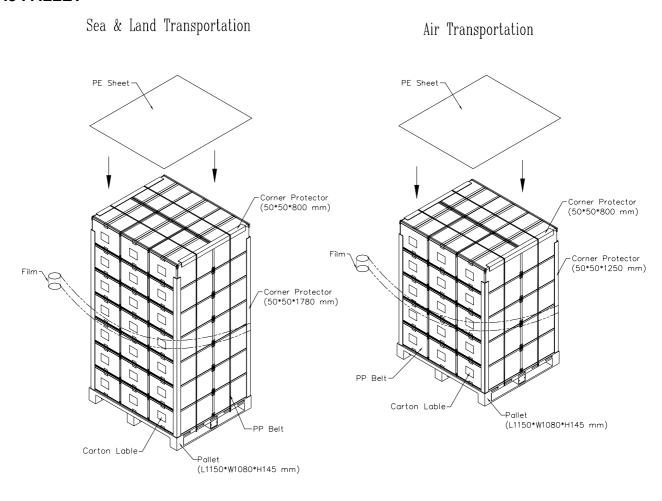


Figure. 7-3 Packing method

Version 3.2 8 May 2012 23 / 29

# 奇美電子

### PRODUCT SPECIFICATION

#### 8. PRECAUTIONS

#### 8.1 HANDLING PRECAUTIONS

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the LED wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

#### **8.2 STORAGE PRECAUTIONS**

- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of LED will be higher than the room temperature.

#### 8.3 OPERATION PRECAUTIONS

- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMIS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with converter. Do not disassemble the module or insert anything into the Backlight unit.



#### Appendix. EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPDI standards.

Byte #	Byte #	Field Name and Comments	Value	Value
(decimal)	(hex)	i leiu Name and Comments	(hex)	(binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	11111111
3	3	Header	FF	11111111
4	4	Header	FF	11111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name ("CMN")	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AE	10101110
10	0A	ID product code (N140BGE-L22)	70	01110000
11	0B	ID product code (hex LSB first; N140BGE-L22)	14	00010100
12	0C	ID S/N (fixed "0")	00	00000000
13	0D	ID S/N (fixed "0")	00	00000000
14	0E	ID S/N (fixed "0")	00	00000000
15	0F	ID S/N (fixed "0")	00	00000000
16	10	Week of manufacture (fixed week code)	28	00101000
17	11	Year of manufacture (fixed year code)	15	00010101
18	12	EDID structure version # ("1")	01	0000001
19	13	EDID revision # ("3")	03	00000011
20	14	Video I/P definition ("digital")	80	10000000
21	15	Max H image size ("30.94cm")	1E	00011110
22	16	Max V image size ("17.385cm")	11	00010001
23	17	Display Gamma (Gamma = "2.2")	78	01111000
24	18	Feature support ("Active off, RGB Color")	0A	00001010
25	19	Rx1, Rx0, Ry1, Ry0, Gx1, Gx0, Gy1, Gy0	D1	11010001
26	1A	Bx1, Bx0, By1, By0, Wx1, Wx0, Wy1, Wy0	45	01000101
27	1B	Rx=0.608	9B	10011011
28	1C	Ry=0.349	59	01011001
29	1D	Gx=0.340	57	01010111
30	1E	Gy=0.556	8E	10001110
31	1F	Bx=0.169	2B	00101011
32	20	By=0.137	23	00100011
33	21	Wx=0.313	50	01010000
34	22	Wy=0.329	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer's reserved timings	00	00000000
38	26	Standard timing ID # 1	01	0000001
39	27	Standard timing ID # 1	01	00000001
40	28	Standard timing ID # 2	01	00000001

Version 3.2 8 May 2012 25 / 29



- 44		To. 1 1/1 1 10 // 0	04	00000004
41	29	Standard timing ID # 2	01	00000001
42	2A	Standard timing ID # 3	01	00000001
43	2B	Standard timing ID # 3	01	00000001
44	2C	Standard timing ID # 4	01	00000001
45	2D	Standard timing ID # 4	01	00000001
46	2E	Standard timing ID # 5	01	00000001
47	2F	Standard timing ID # 5	01	00000001
48	30	Standard timing ID # 6	01	00000001
49	31	Standard timing ID # 6	01	0000001
50	32	Standard timing ID # 7	01	0000001
51	33	Standard timing ID # 7	01	0000001
52	34	Standard timing ID # 8	01	0000001
53	35	Standard timing ID # 8	01	0000001
54	36	Detailed timing description # 1 Pixel clock ("69.3MHz", According to VESA CVT Rev1.1)	12	00010010
55	37	# 1 Pixel clock (hex LSB first)	1B	00011011
56	38	# 1 H active ("1366")	56	01010110
57	39	# 1 H blank ("114")	72	01110010
58	3A	# 1 H active : H blank ("1366 : 114")	50	01010000
59	3B	# 1 V active ("768")	00	00000000
60	3C	# 1 V blank ("12")	0C	00001100
61	3D	# 1 V active : V blank ("768 :12")	30	00110000
62	3E	# 1 H sync offset ("16")	10	00010000
63	3F	# 1 H sync pulse width ("34")	22	00100010
64	40	# 1 V sync offset : V sync pulse width ("2 : 6")	26	00100110
65	41	# 1 H sync offset : H sync pulse width : V sync offset : V sync width ("16: 34 : 2 : 6")	00	00000000
66	42	# 1 H image size ("309 mm")	35	00110101
67	43	# 1 V image size ("174 mm")	AE	10101110
68	44	# 1 H image size : V image size ("309 : 174")	10	00010000
69	45	# 1 H boarder ("0")	00	00000000
70	46	# 1 V boarder ("0")	00	00000000
71	47	# 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives	18	00011000
72	48	Detailed timing description # 2	00	00000000
73	49	# 2 Flag	00	00000000
74	4A	# 2 Reserved	00	00000000
75	4B	# 2 FE (hex) defines ASCII string (Model Name "N140BGE-L22", ASCII)	FE	11111110
76	4C	# 2 Flag	00	00000000
77	4D	# 2 1st character of name ("N")	4E	01001110
78	4E	# 2 2nd character of name ("1")	31	00110001
79	4F	# 2 3rd character of name ("4")	34	00110100
80	50	# 2 4th character of name ("0")	30	00110000
81	51	# 2 5th character of name ("B")	42	01000010
82	52	# 2 6th character of name ("G")	47	01000111
83	53	# 2 7th character of name ("E")	45	01000101
84	54	# 2 8th character of name ("-")	2D	00101101

Version 3.2 8 May 2012 **26 / 29** 

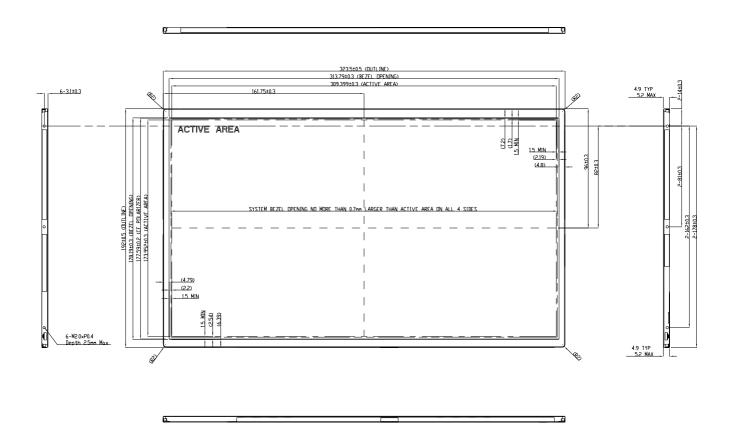


85	55	# 2 9th character of name ("L")	4C	01001100
86	56	# 2 10th character of name ("2")	32	00110010
87	57	, ,	32	00110010
88	58	# 2 11th character of name ("2") # 2 New line character indicates end of ASCII string	0A	00001010
89	59	<del> </del>	20	0010000
90	5A	# 2 Padding with "Blank" character  Detailed timing description # 3	00	00000000
91	5A 5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D		FE	11111110
94	5E	# 3 FE (hex) defines ASCII string (Vendor "CMN", ASCII) # 3 Flag	00	00000000
95	5F		43	01000011
96	1	# 3 1st character of string ("C")	45 4D	01000011
97	60	# 3 2nd character of string ("M")	4E	01001101
98	61	# 3 3rd character of string ("N")	0A	00001010
99	62	# 3 New line character indicates end of ASCII string	20	00100000
100	63	# 3 Padding with "Blank" character	20	
	64	# 3 Padding with "Blank" character	_	00100000
101	65	# 3 Padding with "Blank" character	20	
102	66	# 3 Padding with "Blank" character	20	00100000
103	67	# 3 Padding with "Blank" character	20	00100000
104	68	# 3 Padding with "Blank" character	20	00100000
105	69	# 3 Padding with "Blank" character	20	00100000
106	6A	# 3 Padding with "Blank" character	20	00100000
107	6B	# 3 Padding with "Blank" character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
111	6F	# 4 FE (hex) defines ASCII string (Model Name"N140BGE-L22", ASCII)	FE	11111110
112	70	# 4 Flag	00	00000000
113	71	# 2 1st character of name ("N")	4E	01001110
114	72	# 2 2nd character of name ("1")	31	00110001
115	73	# 2 3rd character of name ("4")	34	00110100
116	74	# 2 4th character of name ("0")	30	00110000
117	75	# 2 5th character of name ("B")	42	01000010
118	76	# 2 6th character of name ("G")	47	01000111
119	77	# 2 7th character of name ("E")	45	01000101
120	78	# 2 8th character of name ("-")	2D	00101101
121	79	# 2 9th character of name ("L")	4C	01001100
122	7A	# 2 10th character of name ("2")	32	00110010
123	7B	# 2 11th character of name ("2")	32	00110010
124	7C	# 2 New line character indicates end of ASCII string	0A	00001010
125	7D	# 2 Padding with "Blank" character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	0E	00001110

Version 3.2 8 May 2012 **27 / 29** 



#### **Appendix. OUTLINE DRAWING**



NOTES:

1. MAX SCREW LENGTH: 2.5 m.

2. MAX SCREW LINGTH: 2.5 m.

3. LCD MIDULE: NPUT CONNECTOR: 1-PEX 20455-040E-12 OR FOXCONN GS13401-1110A-7H OR EQUIVALENT.

4. GP BETVER BEZZE AND PANEL O.Sm. MAX.

5. NI DREW: TO PHYDIS AND PANEL O.Sm. MAX.

10. AND WHITE SPOT.

5. NI DREW: TO PHYDIS AND PANEL O.Sm. MAX.

10. AND WHITE SPOT.

6. LVDS CONNECTOR IS WESSURED AT PINI AND WHITE SPOT.

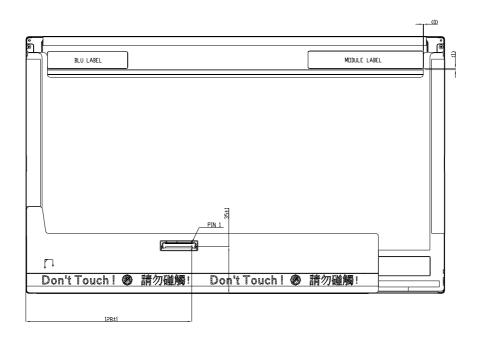
6. LVDS CONNECTOR IS WESSURED AT PINI AND ITS MATING LINE.

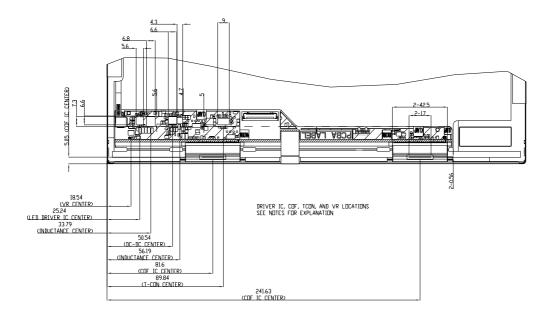
7. MODULE: TAINSES SPEC O.Sm. MAX.

8. "C 3" MARKS THE REFERENCE DIMENSIONS.

Version 3.2 8 May 2012 28 / 29







Version 3.2 8 May 2012 29 / 29