

Document Title	HSD160PHW1-B Formal Specification	Page No.	1/26
Document No.		Revision	1.0

HannStar Product Specification (Formal)

Model: **HSD160PHW1**-**B00**

Note: (1) Please contact HannStar Display Corp. before designing your product based on this module specification.

(2) The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

Document Title	HSD160PHW1-B Formal Specification	Page No.	2/26
Document No.		Revision	1.0

Record of Revisions				
Rev.	Date	Sub-Model	Description of change	
1.0	Date	B B	Description of change Formal Product Specification was first released.	



Document Title	HSD160PHW1-B Formal Specification	Page No.	3/26
Document No.		Revision	1.0

Contents

1.0	General description	p.4
2.0	Absolute maximum ratings	p.5
3.0	Optical characteristics	p.6
4.0	Block diagram	p.10
5.0	Interface pin connection	p.12
6.0	Electrical characteristics	p.13
7.0	Reliability test items	p.20
8.0	Outline dimension	p.21
9.0	Lot mark	p.23
10.0	Package specification	p.24
11.0	General precaution	p.25

Document Title	HSD160PHW1-B Formal Specification	Page No.	4/26
Document No.		Revision	1.0

1.0 GENERAL DESCRIPTION

1.1 Introduction

HannStar Display model HSD160PHW1-B is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 16 (16:9) inch diagonally measured active display area with HD (1366 horizontal by 768 vertical pixel) resolution.

1.2 Features

- 16 (16:9 diagonal) inch configuration
- One channel LVDS interface
- 262K color by 6 bit R.G.B signal input
- RoHS Compliance
- Halogen Free

1.3 Applications

■ NB

1.4 General information

Item		Specification	Unit
Outline Dimens	ion	365 x 214 x 5.5 (Typ.)	mm
Display area		353.45(H) x 198.72(V)	mm
Number of Pixe	I	1366 RGB (H) x 768(V)	pixels
Pixel pitch		0.2587(H) x 0.2587(V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode		Normally white	
NTSC		60	%
Surface treatme	ent	Glare, Hard-Coating (3H)	
Weight		450 (Typ.)	g
Back-light		White LED	
Power Consumption	Logic System	1.2 (Max.) L0 pattern	W

Document Title	HSD160PHW1-B Formal Specification	Page No.	5/26
Document No.		Revision	1.0

1.5 Mechanical Information

	Item	Min.	Тур.	Max.	Unit
Madula	Horizontal (H)	364.5	365	365.5	mm
Module Size	Vertical (V)	213.5	214	214.5	mm
	Depth (D)	_	5.5	5.8	mm
Weight		_	450	465	g

2.0 ABSOLUTE MAXIMUM RATINGS

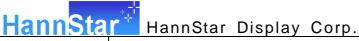
2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Logic Supply voltage	V_{DD}	-0.3	4.0	V	

2.1.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	T_{opa}	0	50	$^{\circ}\!\mathbb{C}$	
Storage Temperature	T_{stg}	-20	60	$^{\circ}\!\mathbb{C}$	



Document Title	HSD160PHW1-B Formal Specification	Page No.	6/26
Document No.		Revision	1.0

3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

3.1 Optical s	pecificat	.1011	, ,			1	1	1
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		480	600	_		(1)(2)(4)
	Rising	Tr			2.4	4.8		(4)(0)
Response time	Falling	Tf			5.6	11.2	msec	(1)(3)
White luminand (5 point)	ce	Y _L	⊖=0	176	220	_	cd/m ²	(1)(4)(5) (I _L =15mA)
		R _x	Normal	0.584	0.614	0.644		
	Red	R _Y	viewing	0.312	0.342	0.372		
	_	G _x	angle	0.318	0.348	0.378		
Color	Green	G _Y		0.582	0.612	0.642		
chromaticity	Blue	B _x		0.120	0.150	0.180		
(CIE1931)		B _Y		0.039	0.069	0.099		
		W _x		0.283	0.313	0.343		
		W _y		0.299	0.329	0.359		
	Han	θL		40	45	_		
Vi accidenta accidenta	Hor.	Θ_{R}	OD 40	40	45	_		(4)(4)
Viewing angle	.,	θυ	CR>10	10	15	_		(1)(4)
	Ver.	Θ_{D}		30	35	_		
Brightness uniformity		B _{UNI}	⊖=0 (5point)	80	_	_	%	(6)
Brightness Uniformity		B _{UNI}	⊖=0 (13 points)	70	_	_	%	(6)

3.2 Measuring Condition

■ Measuring surrounding : dark room
 ■ LED current I_L : 15mA / single LED
 ■ Ambient temperature : 25±2°C

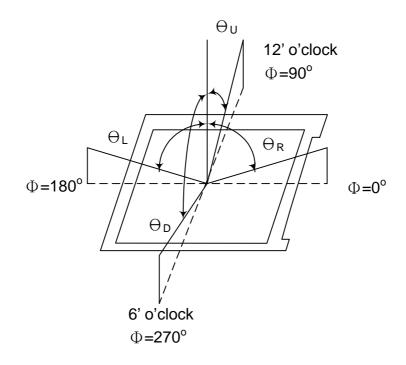
■ 15min. warm-up time.



Document Title	HSD160PHW1-B Formal Specification	Page No.	7/26
Document No.		Revision	1.0

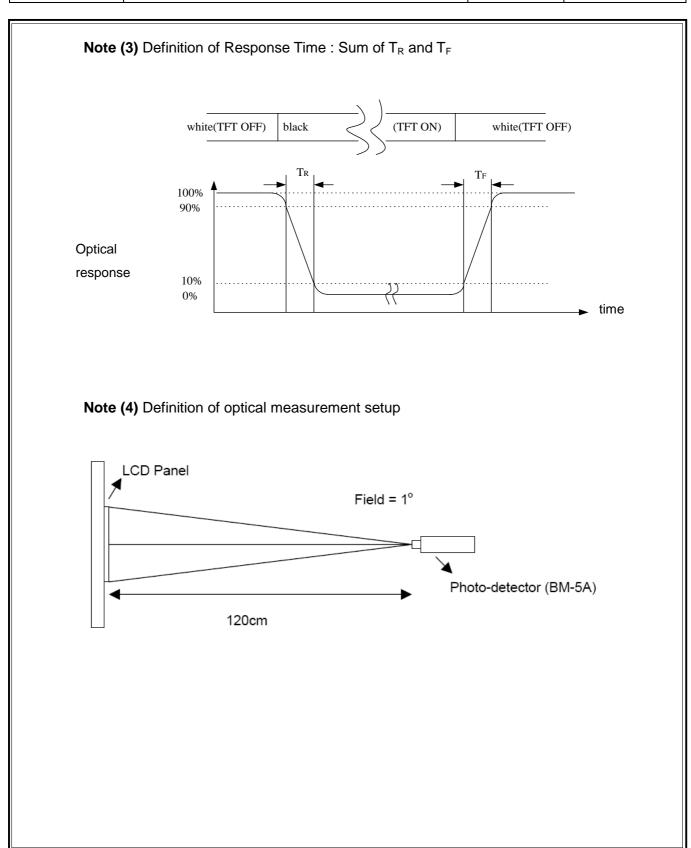
3.3 Measuring Equipment

- FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size : 20 ~ 21 mm Note (1) Definition of Viewing Angle:



Note (2) Definition of Contrast Ratio (CR) : measured at the center point of panel

Document Title	HSD160PHW1-B Formal Specification	Page No.	8/26
Document No.		Revision	1.0

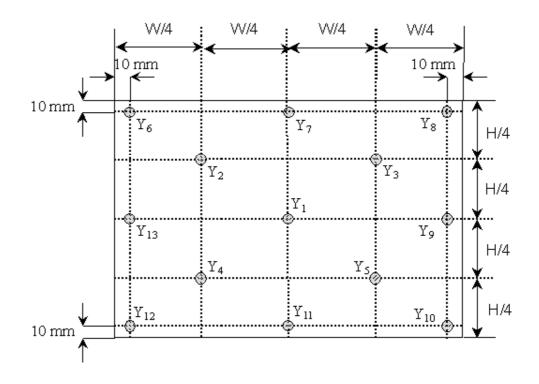




Document Title	HSD160PHW1-B Formal Specification	Page No.	9/26
Document No.		Revision	1.0

Note (5) Definition of Average Luminance Uniformity of White (5 Point)

Average Luminance Uniformity =
$$\frac{Y_1+Y_2+Y_3+Y_4+Y_5}{5}$$

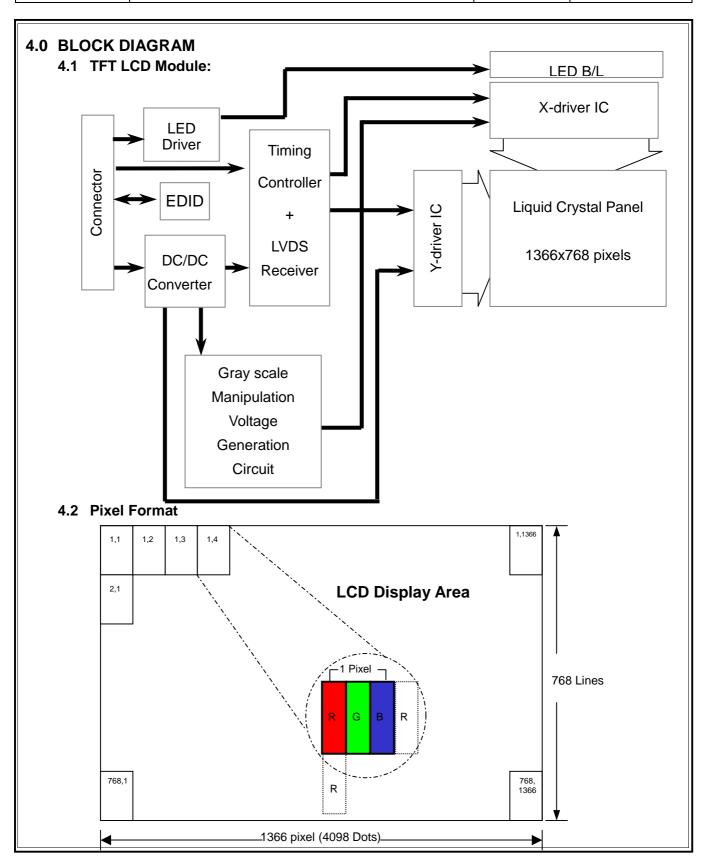


Note (6) Definition of brightness uniformity

Luminance uniformity(5 points) =
$$\frac{\text{(Min Luminance of 5 points)}}{\text{(Max Luminance of 5 points)}} \times 100\%$$

Luminance uniformity(13points) =
$$\frac{\text{(Min Luminance of 13 points)}}{\text{(Max Luminance of 13 points)}} \times 100\%$$

Document Title	HSD160PHW1-B Formal Specification	Page No.	10/26
Document No.		Revision	1.0



The information contained in this document is the exclusive property of HannStar Display Corporation. It shall not be disclosed, distributed or reproduced in whole or in part without written permission of HannStar Display Corporation.

Document Title	HSD160PHW1-B Formal Specification	Page No.	11/26
Document No.		Revision	1.0

		MSB	3			LSE	3	MSI	<u>——</u>			I	SB	MSE	3			I	SB	Gray scale
		R5		R3	R2				G 4	G3	G2					В3	В2		В0	level
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	-
		L	L	L	L	L	L	L	L	L	L	L	L		Н	Н	Н	Н	Н	-
	Green	L	L	L	L	L	L		Н	Н	Н	Н	Н		L	L	L	L	L	-
Basic	9	<u>L</u>	<u>L</u>	<u>L</u>	<u>L</u>	<u>L</u>		H	Н	Н	<u>H</u>	Н	Н	<u>H</u>	Н	Н	<u>H</u>	Н	Н	-
color		Η:	<u>H</u>	<u>H</u>	<u>H</u>	Н	H		Ļ	Ļ	Ļ_	<u>L</u>	L	<u>L</u>	<u>L</u>	<u>L</u>	_ <u>L</u> _	L	L	-
		H	H H	H	H	H	ΞI		<u>L</u> H	<u>L</u> H	<u>L</u> H	<u>L</u> H	L H		H	Н	<u>H</u>	<u>H</u>	Н	-
		H H	<u>п</u> Н	H	<u>п</u> Н	<u>п</u> Н	I		<u>н</u> Н	<u>п</u> Н	<u>П</u>	<u>п</u> Н	Н		L H	<u>L</u> H	<u>L</u> H	<u>L</u>	L H	-
	Black	<u>п</u>	L	L	 		 L	<u> </u>				 	L		L	<u> </u>			L	L0
	Diack	<u> </u>	L		L	L	H	<u>-</u>	L	L	L	Ė	L	<u> </u>	Ť	-	L	L	L	<u>L0</u>
		ī	ī	ī	Ē	H	L	ī	ī	Ē	ī	ī	L	<u> </u>	ī	ī	Ē	Ē	L	L2
	Dark																			
Gray	↑									:										10 100
scale				:						:										L3L60
of Red	Light																			
		Н	Н	Н	Н	L	Н	L_	L	L	L	L	L	L	L	L	L	L	L	L61
		Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	L	L62
	Red	Η	Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L	L	L	L	L	Red L63
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	Н		L	L	L	L	L	L1
		L	L	L	L	L	L	L	L	L	L	Н	L	L	L	L	L	L	L	L2
Crov	Dark																			
Gray scale of	↑				:					:						:				L3L60
Green	\downarrow									:										L3L00
Orccii	Light																			
		L	L	L	L	L	L	Н	Н	Н	Н	L	Н	L	L	L	L	L	L	L61
		L	L	L	L	L		Н	Н	Н	Н	Н	L	L	L	L	L	L	L	L62
	Green	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н		L	L	L	L	L	Green L63
	Black	L	L	L	L	L	L	L	L	L	L	L	L		L	L	L	L	L	L0
		L	L	L	L	L	L	L	L	L	L	L	L		L	L	L	L	Н	L1
		L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	Н	L	L2
Crov	Dark																			
Gray scale of	↑			:	:					:						:				L3L60
Blue	↓.				:					:						:				LOLOU
	Light																			
		L	L	L	L	L	L		L	L	L	L	L		Н	Н	Н	L	Н	L61
		L	L	L	L	L	L	L	L	L	L	L	L		Н	Н	Н	Н	L	L62
	Blue	L	L	L	L	L	L	L _	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Blue L63
	Black	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L0
		L	L	L	L	<u>L</u>	Н	<u>L</u>	L	L	L	L	Н		L	L	L	L	Н	<u>L1</u>
_		L	L	L	L	Н	L	L	L	L	L	Н	L	L	L	L	L	Н	L	L2
Gray	Dark																			
scale of	↑			:	:					:						:				L3L60
White &	↓ Liabt									:						:				50
Black	Light																			1 - 1
		<u>H</u>	H	H	H	<u> </u>	H		H	H	<u>H</u>	<u> </u>	H		<u>H</u>	<u>H</u>	<u>H</u>	<u> </u>	H	L61
		Н	ш	ш	ш	Н	Г	н	Н	Н	Н	Н	1 1	Н	Н	Н	Н	Н	L	L62

Document Title	HSD160PHW1-B Formal Specification	Page No.	12/26
Document No.		Revision	1.0

5.0 INTERFACE PIN CONNECTION

5.1 TFT LCD Module : CN1 (Input signal): IPEX 20455-040E-12 (IPEX or equivalent)

		December 20405-040E-12 (IFEX OF equivalent)
Pin No.	Signal	Description
1	NC NC	Not connection
2	AVDD	Power Supply, 3.3V (typical)
3	AVDD	Power Supply, 3.3V (typical)
4	DVDD	DDC 3.3V power
5	NC	No Connection
6	SCL	EDID Clock
7	SDA	EDID Data
8	Rin0-	- LVDS differential data input (R0-R5,G0)
9	Rin0+	+LVDS differential data input (R0-R5,G0)
10	GND	Ground
11	Rin1-	- LVDS differential data input(G1-G5,B0-B1)
12	Rin1+	+LVDS differential data input (G1-G5,B0-B1)
13	GND	Ground
14	Rin2-	- LVDS differential data input (B2-B5,HS,VS,DE)
15	Rin2+	+LVDS differential data input (B2-B5,HS,VS,DE)
16	GND	Ground
17	CIKIN-	-LVDS differential clock input
18	CIKIN+	+LVDS differential clock input
19	GND	Ground
20	NC	No Connection
21	NC	No Connection
22	GND	Ground-Shield
23	NC	No Connection
24	NC	No Connection
25	GND	Ground-Shield
26	NC	No Connection
27	NC	No Connection
28	GND	Ground-Shield
29	NC	No Connection
30	NC	No Connection
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection
35	PWM	PWM Signal for LED dimming control
36	LED_EN	LED Enable Pin (+3V Input)
37	NC	No Connection
38	VLED	LED Power Supply 6-20V
39	VLED	LED Power Supply 6-20V
40	VLED	LED Power Supply 6-20V
		· · · · · · · · · · · · · · · · ·

Note: The brightness of LCD panel could be changed by adjusting PWM



Document Title	HSD160PHW1-B Formal Specification	Page No.	13/26
Document No.		Revision	1.0

6.0 ELECTRICAL CHARACTERISTICS

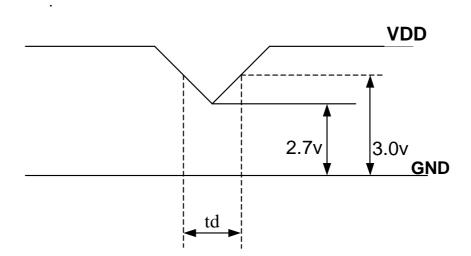
6.1 TFT LCD Module

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Supply Voltage	V_{DD}	3.0	3.3	3.6	V	Note (1)
Current of power supply	IDD	-	0.3	-	Α	V _{DD} =3.3V \ L0 pattern
Inrush current	I _{RUSH}	-	1	1.50	Α	Note (2)

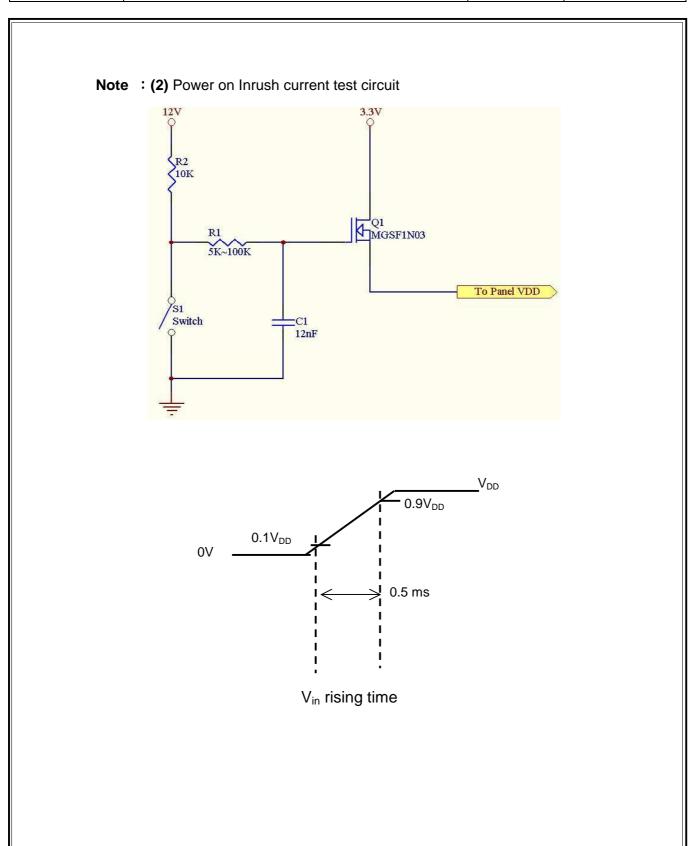
Note (1): V_{DD-}dip condition:

When VDD operating within 2.7V \leq VDD<3.0V , td \leq 10ms , the display may momentarily become abnormal.

VDD<2.7V , VDD dip condition should also follow the Power On/Off conditions for supply voltage.



- CATTER CONTRACTOR	Trainietar Biopia, Corp.		
Document Title	HSD160PHW1-B Formal Specification	Page No.	14/26
Document No.		Revision	1.0



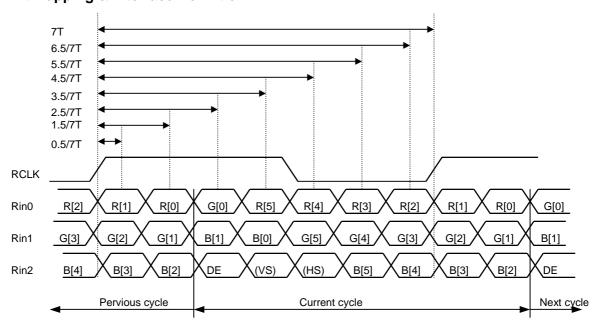


Document Title	HSD160PHW1-B Formal Specification	Page No.	15/26
Document No.		Revision	1.0

6.2 Switching Characteristics for LVDS Receiver

Item	Symbol	Min.	Тур.	Max.	Unit	Conditions
Differential Input High Threshold	Vth	_	_	100	mV	\/ _1.2\/
Differential Input Low Threshold	VtI	-100	_	_	mV	V _{CM} =1.2V
Input Current	I _{IN}	-10	_	+10	uA	
Differential input Voltage	$ V_{ID} $	0.1	_	0.6	V	
Common Mode Voltage Offset	V_{CM}	(V _{ID} /2)	1.25	1.8-0.4-(V _{ID} /2)	V	

6.3 Bit Mapping & Interface Definition



LVDS Receiver Input Timing Definition for 6bits LVDS input

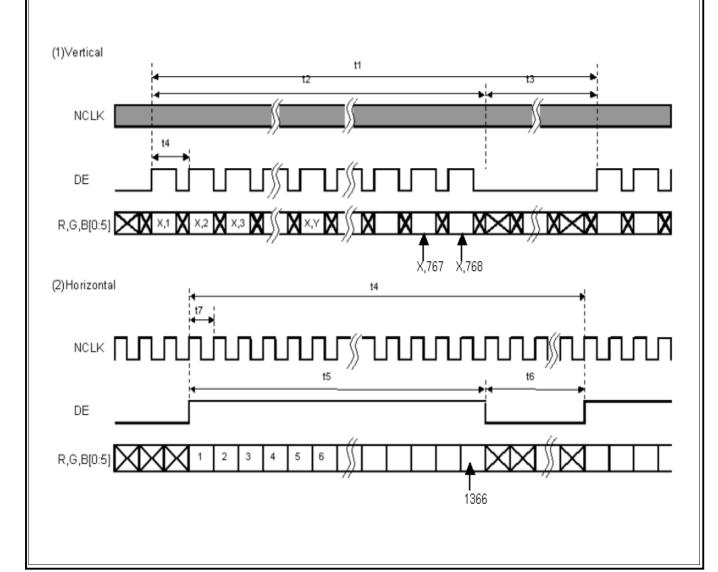
Document Title	HSD160PHW1-B Formal Specification	Page No.	16/26
Document No.		Revision	1.0

Unit

6.4 Interface Timing (DE mode)						
Item	Symbol	Min.	Тур.	Max.		
Frame Rate		55	60	-		
Frame Period	t1	778	806	888		

Frame Rate		55	60	-	Hz
Frame Period	t1	778	806	888	line
Vertical Display Time	t2	768	768	768	line
Vertical Blanking Time	t3	10	38	120	line
1 Line Scanning Time	t4	1437	1560	1936	clock
Horizontal Display Time	t5	1366	1366	1366	clock
Horizontal Blanking Time	t6	71	194	570	clock
Clock Rate	t7	50.3	75.44	85	MHz

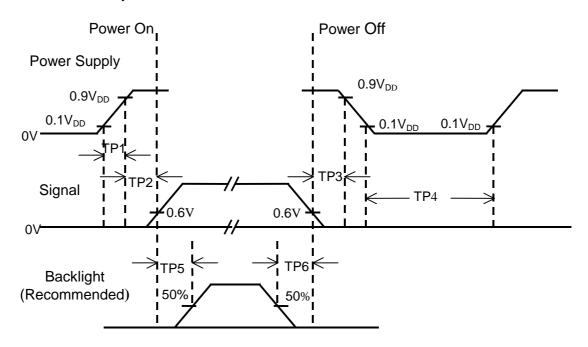
Timing Diagram of Interface Signal (DE mode)





Document Title	HSD160PHW1-B Formal Specification	Page No.	17/26
Document No.		Revision	1.0

6.5 Power On / Off Sequence



Item	Min.	Тур.	Max.	Unit	Remark
TP1	0.5	-	10	msec	
TP2	0.01	1	50	msec	
TP3	0	1	50	msec	
TP4	500			msec	
TP5	200			msec	
TP6	200			msec	

- **Note : (1)** The supply voltage of the external system for the module input should be the same as the definition of V_{DD} .
 - (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off, the display may momentarily become white.
 - (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
 - **(4)** TP4 should be measured after the module has been fully discharged between power off and on period.
 - (5) Interface signal shall not be kept at high impedance when the power is on.

Document Title	HSD160PHW1-B Formal Specification	Page No.	18/26
Document No.		Revision	1.0

6.6 Backlight Unit

Parameter	Symbol	Min	Тур	Max	Units	Condition
LED Current	I _F		15	15.45	mA	Ta=25°C
LED Voltage	V _F	3.0	3.2	3.33	Volt	Ta=25°C
LED Power consumption	P _{LED}		3.46	3.7	Watt	Ta=25°C
						Note (1)
LED Life-Time	N/A	12,000			Hour	Ta=25°C
						I _{F=} 15mA
						Note (2)

Note (1): Calculator value for reference P=I_F x V_F x N (LED Qty')

Note (2): The LED lifetime defines as the estimated time to 50% degradation of final luminous.

6.7 LED Driver

6.7.1 Absolute Maximum Ratings

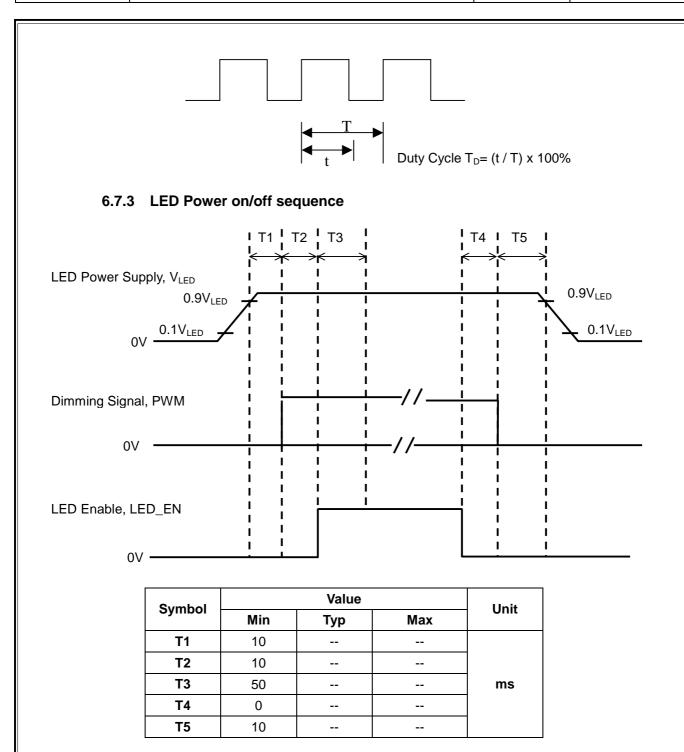
Item	Symbol	Min.	Max.	Unit	Note
LED Power Supply voltage	V_{LED}	-0.3	24	Volt	
LED_EN, PWM pin Voltage	V_{EN}, V_{PWM}		5.5	Volt	

6.7.2 DC Electrical Characteristics

Parameter	Symbol	Min	Тур	Max	Units
LED Power Supply Voltage	V_{LED}	6.0		20.0	Volt
LED_EN High Threshold	V _{ENH}	2.0			Volt
LED_EN Low Threshold	V _{ENL}			0.3	Volt
PWM High Threshold	V_{PWMH}	3.0			Volt
PWM Low Threshold	V_{PWML}			0.2	Volt
PWM Frequency	F _{PWM}	225	250	275	Hz
PWM Duty Cycle	T_D	10		100	%

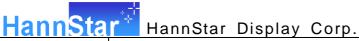


Document Title	HSD160PHW1-B Formal Specification	Page No.	19/26
Document No.		Revision	1.0



Note (1): The duty of LED dimming signal should be more than 20% in T2 and T3

Note (2): PWM can adjust brightness to control Pin. Pulse duty the bigger the brighter.

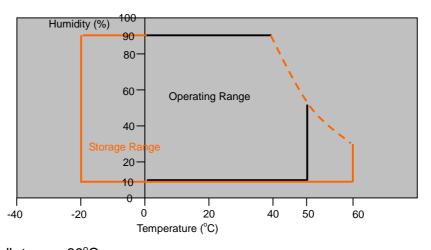


Document Title	HSD160PHW1-B Formal Specification	Page No.	20/26
Document No.		Revision	1.0

7.0 Reliability test items

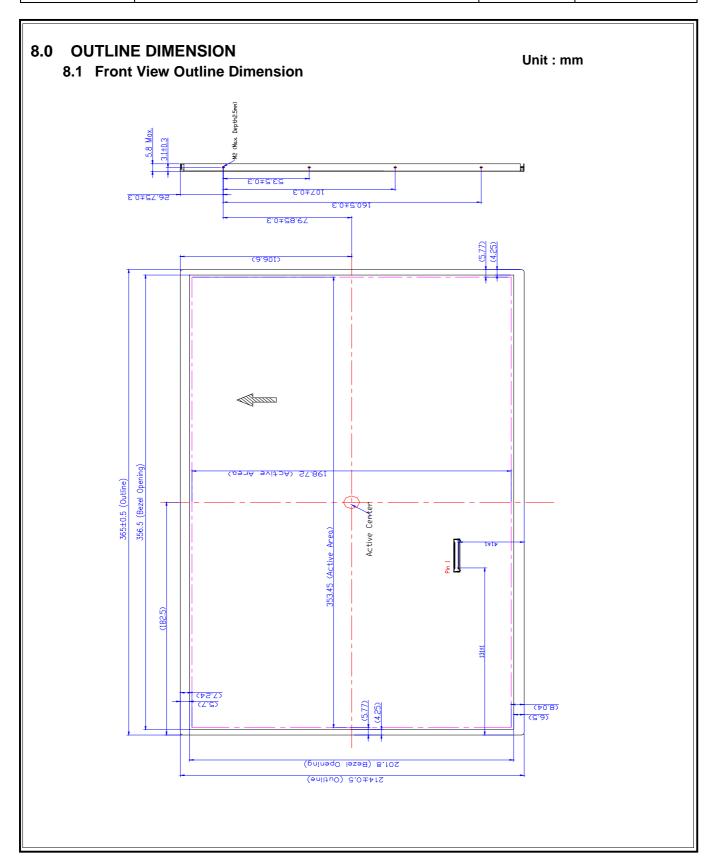
No.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+60°C, 240hrs	
2	Low Temperature Storage	Ta=-20°C, 240hrs	
3	High Temperature Operation	Ta=+50°C, 500hrs	
4	Low Temperature Operation	Ta=0°C, 500hrs	
5	Thermal Cycling Test (non operation)	-20°C(30min)→+60°C(30min),100 cycles	
	Vibration	Sine Wave	
6		1.5G, 5~500Hz, XYZ	
		30min/each direction	
7	Shock	Half-Sine, 200G, 2ms, ±XYZ, 1time	

Storage / Operating temperature

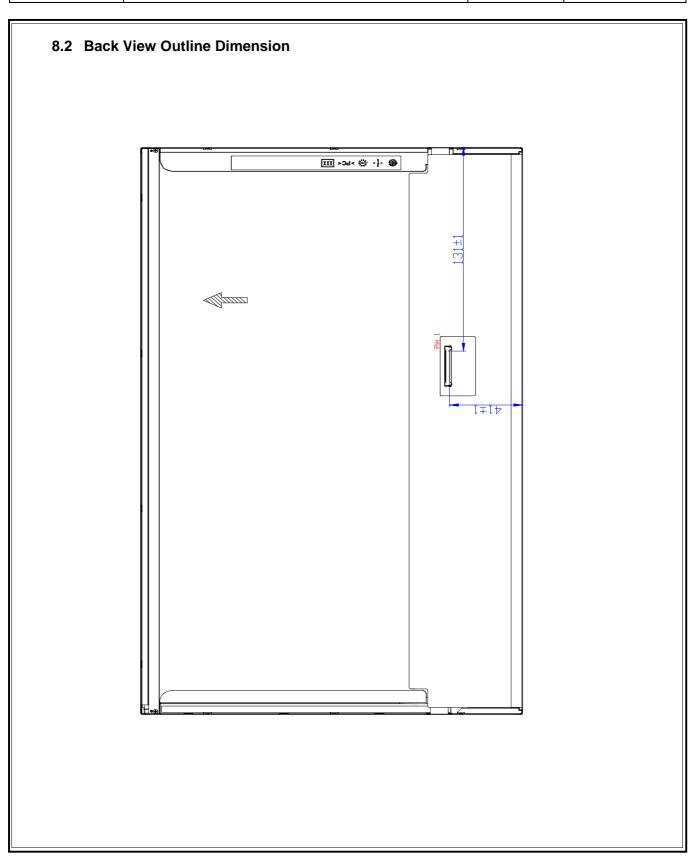


Note .Max wet bulb temp.=39°C

Document Title	HSD160PHW1-B Formal Specification	Page No.	21/26
Document No.		Revision	1.0



Document Title	HSD160PHW1-B Formal Specification	Page No.	22/26
Document No.		Revision	1.0



Document Title	HSD160PHW1-B Formal Specification	Page No.	23/26
Document No.		Revision	1.0

9.0 LOT MARK

9.1 Lot Mark

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

Code 1,2,3,4,5,6: HannStar internal flow control code.

Code 7: production location. Code 8: production year. Code 9: production month.

Code 10,11,12,13,14,15: serial number.

Note (1) Production Year

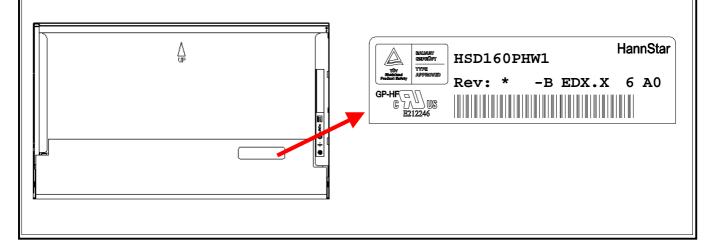
Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

9.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.





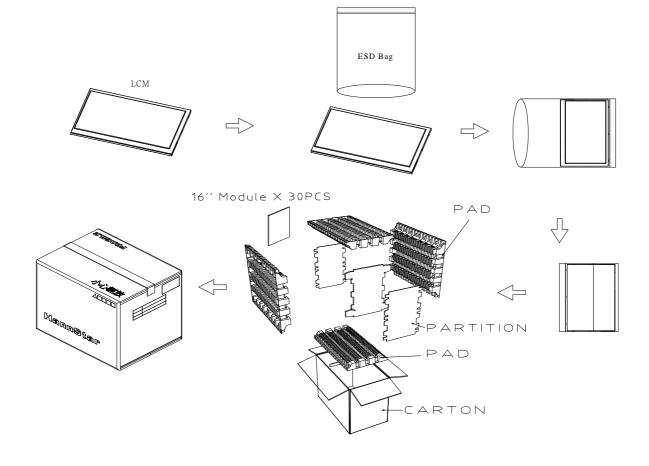
Document Title	HSD160PHW1-B Formal Specification	Page No.	24/26
Document No.		Revision	1.0

10.0 PACKAGE SPECIFICATION

10.1 Packing form

LCM Model	LCM Qty. in the box	Inner Box Size (mm)	Notice
HSD160PHW-B	30 pcs/box	530 x 314 x 464 ^H	

10.2 Packing assembly drawings



HSD160PHW1-B	Material	Notice
Box	Corrugated Paper Board	(AB Flute)
Partition/Pad	Corrugated Paper Board	(B Flute)
Corner Pad	Corrugated Paper Board	(AB Flute)
ESD bag	PE	

Document Title	HSD160PHW1-B Formal Specification	Page No.	25/26
Document No.		Revision	1.0

11.0 GENERAL PRECAUTION

11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

11.3 Breakage of LCD Panel

- 11.3.1.If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

11.4 Electric Shock

- 11.4.1. Disconnect power supply before handling LCD module.
- 11.4.2. Do not pull or fold the LED cable.
- 11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

11.5 Absolute Maximum Ratings and Power Protection Circuit

- 11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 11.5.3. It's recommended to employ protection circuit for power supply.

11.6 Operation

- 11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.



Document Title	HSD160PHW1-B Formal Specification	Page No.	26/26
Document No.		Revision	1.0

- 11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

11.7 Mechanism

Please mount LCD module by using mounting holes arranged in four corners tightly.

11.8 Static Electricity

- 11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 11.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

11.10 Disposal

When disposing LCD module, obey the local environmental regulations.