

(V) Preliminary Specifications () Final Specifications

Module	10.4 Inch Color TFT-LCD
Model Name	G104VN01 V1

Customer Date	Approved by Date
Checked & Approved by	Prepared by
Note: This Specification is subject to change without notice.	General Display Business Division / AU Optronics corporation



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on and Date	rage	Old description	New Description
2009/02/03	All	First Edition	
2009/05/14	6	Color / Chromaticity Coordinates(Red x y, Green x y, Blue x y): TBD	Add Min., Typ., Max.
	13	Parameter guideline for LED backlight	Add VF, IF, PLED
	13	Dimming Duty cycle Min: TBD	Dimming Duty cycle Min: 5
	19	Connector & Pin Assignment	Add LED Backlight Unit (CN4): Light bar Connector
	21	LCM Outline Dimension (Front View)	Remove the 4 screw hole
	22	LCM Outline Dimension (Rear View)	Add CN4 drawing
		Label and Packaging	Add Shipping Label, Carton Package
2009/07/21	5	Weight 390g(typ.)	Weight 350g(typ.)
2010/02/04	16	The input data format	Update SEL68 input data format
	5	Weight 390g(typ.)	Weight 350g(typ.)
2010/10/14		Inrush Current Max:1.5A	Remove condition for Inrush current
		Note1: Frame rate is 60Hz	Frame rate: Min.:50, Typ.:60, Max.:75 Hz
	18	Power On/Off Sequence	Modify Power On/Off Sequence
2011/07/25	22	LCM Outline Dimension (Front View)	Corrected the figure of AA area
	23	LCM Outline Dimension (Rear View)	Corrected the figure of AA area
2014/04/10	15	6.3 TFT-LCD Interface Signal Description	6.3 TFT-LCD Interface Signal Description
2014/04/10	15	Pin 17 / 18	Pin 17 / 18: modify information and add fig.
2021/12/22	5	Power consumption: 5.4W	Power consumption: 5.2W
	5	Weight: 350 (typ.)	Weight: 355 (typ.)
	6	Color / Chromaticity	Update Color / Chromaticity
		(Red x y, Green x y, Blue x y)	(Red x y, Green x y, Blue x y)
		Functional Block Diagram	Update Functional Block Diagram
	11	LCD Input Current: 280 mA	LCD Input Current: 120 mA
	11	LCD Power consumption: 0.924 Watt	LCD Power comsumption:0.396 Watt
	13	lvcc: 0.37A, Pled:4.44W	Ivcc: 0.4A, Pled:4.8W
	15	20 SEL68 6/8bits LVDS data input selection [H: 8bits LNC: 6bit]	Remove NC condition for pin 20 20 SEL68 6/8bits LVDS data input selection [H: 8bits L: 6bit]
	19	CN2: 3808K-F05N-02R or compatible	CN2: MSB24038P5D or compatible
			CN3: MSB24038P3D or compatible
			Update LCM Outline Dimension (Rear View)
			Revise shipping label figure
	23	Production week code Manufactured (TAW) Model No: GRUVNET All Optronics MADE IN XXXXX (XX) Froduction week code Manufactured (TAW) Model No: GRUVNET ALL Optronics MADE IN XXXXX (XX) Froduction week code Rehts directive) X: Non-Green design Lot number	Lot number—"XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX
	2009/02/03 2009/05/14 2009/05/14 2009/07/21 2010/02/04 2010/10/14 2011/07/25 2014/04/10	2009/02/03 All 2009/05/14 6 13 13 19 21 22 23 2009/07/21 5 2010/02/04 16 5 2010/10/14 13 17 18 2011/07/25 22 23 2014/04/10 15 2021/12/22 5 5 6 9 11 11 13 15 19 19 22	2009/05/14 6 Color / Chromaticity Coordinates(Red x y, Green x y, Blue x y): TBD 13 Parameter guideline for LED backlight 13 Dimming Duty cycle Min: TBD 19 Connector & Pin Assignment 21 LCM Outline Dimension (Front View) 22 LCM Outline Dimension (Rear View) 23 Label and Packaging 2009/07/21 5 Weight 390g(typ.) 2010/02/04 16 The input data format 5 Weight 390g(typ.) 2010/10/14 13 Inrush Current Max:1.5A 17 Note1: Frame rate is 60Hz 2011/07/25 22 LCM Outline Dimension (Front View) 223 LCM Outline Dimension (Front View) 23 LCM Outline Dimension (Front View) 24011/07/25 22 LCM Outline Dimension (Rear View) 25 LCM Outline Dimension (Rear View) 26.3 TFT-LCD Interface Signal Description Pin 17 / 18 2021/12/22 5 Power consumption: 5.4W 2014/04/10 15 Weight: 350 (typ.) 2016/07 (Chromaticity (Red x y, Green x y, Blue x y) 3 Functional Block Diagram 41 LCD Input Current: 280 mA 411 LCD Power consumption: 0.924 Watt 413 Ivcc: 0.37A, Pled:4.44W 415 20 SEL66 Sens LVDS data input selection [It Stots LNC: 6bt] 419 CN2: 3808K-F03N-02R or compatible 420 LCM Outline Dimension (Rear View) 430 Production week code Interface Compatible CN3: 3808K-F03N-02R or co



1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharge) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials without flammability grade are used in the TFT-LCD module. The TFT-LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.

2. General Description

This specification applies to the Color Active Matrix Liquid Crystal Display G104VN01 V1 composed of a TFT-LCD display, a driver and power supply circuit, and a LED backlight system.



The screen format is intended to support VGA (640(H) x 480(V)) screen and 16.2M (RGB 8-bits) or 262k colors (RGB 6-bits).

LED driving board for backlight unit is included in G104VN01 V1 and the LED unit is replaceable.

All input signals are LVDS interface and compatible with G104SN02 V1.

G104VN01 V1 designed with wide viewing angle; wide temperature and long life LED backlight is well suited for industrial applications.

G104VN01 V1 is a RoHS product.

This model is designed for HMI application.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	10.4
Active Area	[mm]	211.2 (H) x 158.4 (V)
Pixels H x V		640 x 3(RGB) x 480
Pixel Pitch	[mm]	0.33 x 0.33
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN, Normally White
Nominal Input Voltage VDD	[Volt]	3.3 (typ.)
Typical Power Consumption	[Watt]	5.2W All black pattern
Weight	[Grams]	355 (typ.)
Physical Size	[mm]	243.0(H) x 176.6(V) x 8.0(D) (typ.)
Electrical Interface		1 channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.2M / 262K colors
Temperature Range Operating Storage (Non-Operating)	[°C]	-30 to +85 -30 to +85
RoHS Compliance		RoHS Compliance



2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

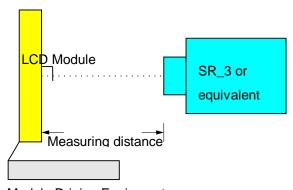
Item	Unit	Conditions	Min.	Тур.	Max.	Remark
White Luminance	[cd/m2]	I _F = 80mA/1 LED Line (center point)	330	450	-	Note 1
Uniformity	%	5 Points	75	-	-	Note 2, 3
Contrast Ratio			500	700	-	Note 4
	[msec]	Rising	-	20	30	
Response Time	[msec]	Falling	-	10	20	Note 5
	[msec]	Raising + Falling	-	30	50	
	[degree]	Horizontal (Right)	70	80	-	
Viewing Angle	[degree] CR = 1	CR = 10 (Left)	70	80	-	
Viewing Angle	[degree] Vertical	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	50	60	-	Note 6
	[degree]	CR = 10 (Lower)	70	80	-	
		Red x	0.558	0.608	0.658	
		Red y	0.301	0.351	0.401	
		Green x	0.299	0.349	0.399	
Color / Chromaticity Coordinates		Green y	0.515	0.565	0.615	
(CIE 1931)		Blue x	0.109	0.159	0.209	
		Blue y	0.105	0.155	0.205	
		White x	0.26	0.31	0.36	
		White y	0.28	0.33	0.38	
Color Gamut	%		-	45	-	

Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR_3 or equivalent)

Aperture 10 with 50cm viewing distance

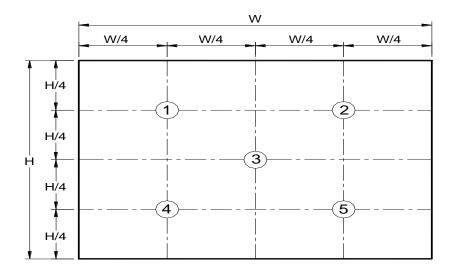
Test Point Center
Environment < 1 lux



Module Driving Equipment



Note 2: Definition of 5 points position (Display active area: 211.2mm (H) x 158.4mm (V))



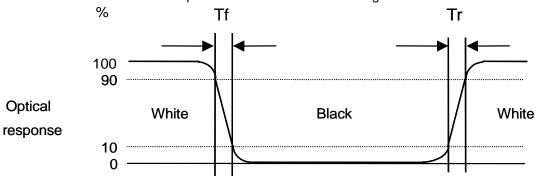
Note 3: The luminance uniformity of 5 points is defined by dividing the minimum luminance values by the maximum test point luminance

$$\delta$$
 w9 = $\frac{\text{Minimum Brightness of five points}}{\text{Maximum Brightness of five points}}$

Note 4: Definition of contrast ratio (CR):

Note 5: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.

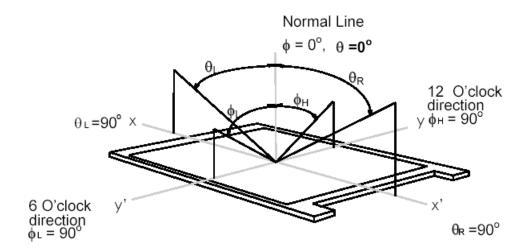


Note 6: Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° (θ) horizontal left and right, and 90° (Φ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop



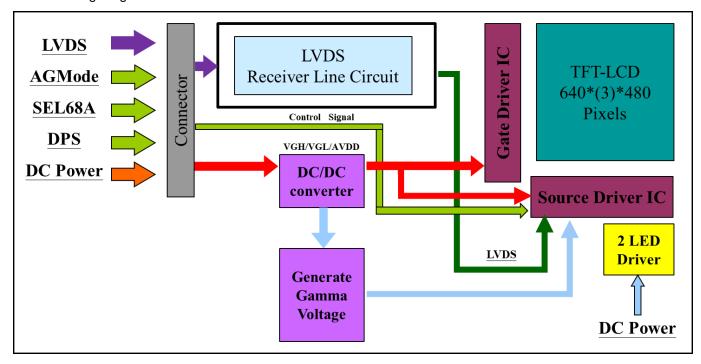
the desired measurement viewing angle.





3. Functional Block Diagram

The following diagram shows the functional block of the 10.4 inch color TFT/LCD module:





4. Absolute Maximum Ratings

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD Drive	Vin	-0.3	+4.0	[Volt]

4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-30	+85	[°C]
Operation Humidity	HOP	5	95	[%RH]
Storage Temperature	TST	-30	+85	[°C]
Storage Humidity	HST	5	95	[%RH]

Note: Maximum Wet-Bulb should be 39°C and no condensation.



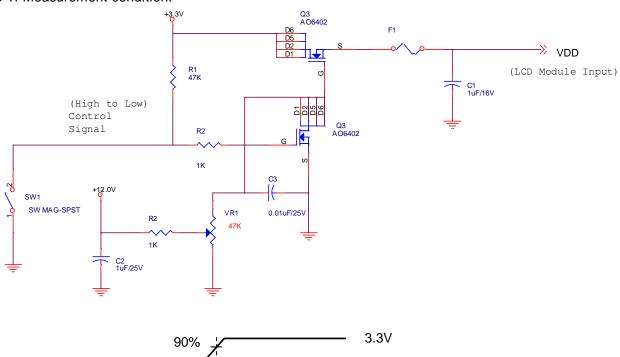
5. Electrical Characteristics

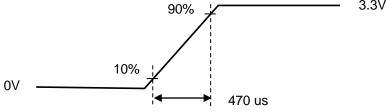
5.1 TFT LCD Module

5.1.1 Power Specification

Symbol	Parameter	Min	Тур	Max	Units	Remark
VDD	Logic/LCD Input Voltage	3.0	3.3	3.6	[Volt]	
I _{VDD}	LCD Input Current	-	120	-	[mA]	VDD=3.3V at 60 HZ, all Black Pattern
P _{VDD}	LCD Power consumption	ı	0.396	-	[Watt]	VDD=3.3V at 60 HZ, all Black Pattern
I _{rush LCD}	LCD Inrush Current	1	-	1.5	[A]	Note 1; VDD=3.3V Black Pattern, Rising time=470us
VDD _{rp}	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	VDD=3.3V at 60 HZ, all Black Pattern

Note 1: Measurement condition:





VDD rising time



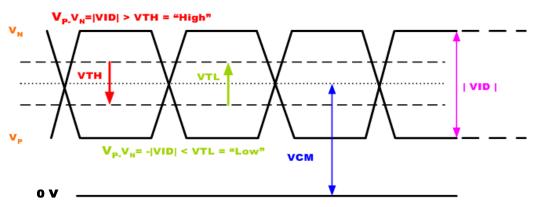
5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

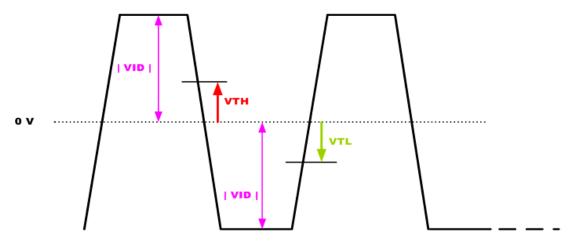
Symbol	Item	Min.	Тур.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	1	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	1.1	-	1.45	[V]	VTH/VTL=+-100mV

Note: LVDS Signal Waveform.

Single-end Signal



Differential Signal





5.2.1 Parameter guideline for LCD

Following characteristics are measured under a stable condition using a inverter at 25°C. (Room

Temperature):

Symbol	Parameter	Min.	Тур.	Max.	Unit	Remark
VCC	Input Voltage	10.8	12	12.6	[Volt]	
Ivcc	Input Current	-	0.4	-	[A]	100% PWM Duty
P _{LED}	Power Consumption	-	4.8	-	[Watt]	100% PWM Duty
F _{PWM}	Dimming Frequency	200	-	20K	[Hz]	
	Swing Voltage		3.3	5.5	[Volt]	
	Dimmung duty cycle		-	100	%	
I _F	LED Forward Current	-	80	-	[mA]	Ta = 25°C
		-	28	-	[Volt]	I _F = 80mA, Ta = -30°C
V _F	LED Forward Voltage	-	25.5	29.2	[Volt]	I _F = 80mA, Ta = 25°C
		-	24.8	-	[Volt]	I _F = 80mA, Ta = 85°C
P _{LED}	LED Power Consumption	-	4.1	-	[Watt]	
Operation Life		50,000	-	-	Hrs	I _F =80mA, Ta= 25°C

Note 1: Ta means ambient temperature of TFT-LCD module.

Note 2: VCC, Ivcc, Irush LED, Pvcc are defined for LED backlight.(100% duty of PWM dimming)

Note 3: IF, VF are defined for one channel LED. There are two LED channel in back light unit.

Note 4: If G104SN02 V2 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

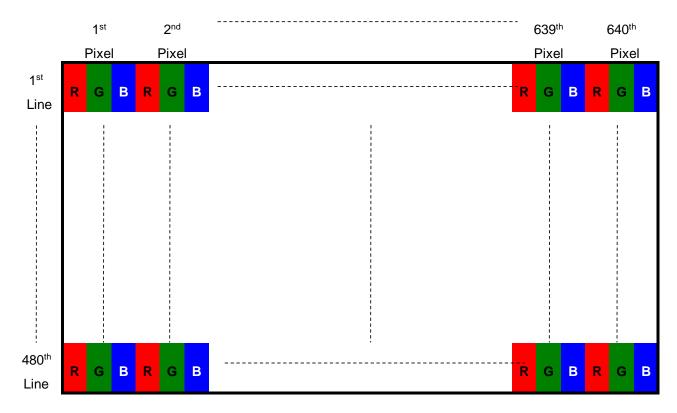
Note 5: Operating life means brightness goes down to 50% initial brightness. Minimum operating life time is estimated data.



6. Signal Characteristics

6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.



6.2 Scanning Direction

The following figures show the image seen from the front view. The arrow indicates the direction of scan.



Fig. 1 Normal scan (Pin4, DPS = Low or NC)



Fig. 2 Reverse scan (Pin4, DPS = High)



6.3 TFT-LCD Interface Signal Description

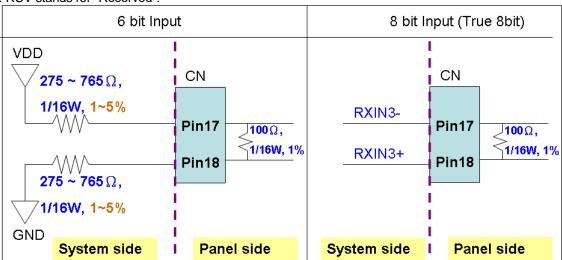
The module using a LVDS receiver embaded in AUO's ASIC. LVDS is a differential signal technology for LCD interface and a high-speed data transfer device.

Input Signal Interface					
Pin No.	Symbol	Description			
1	VDD	Power Supply, 3.3V (typical)			
2	VDD	Power Supply, 3.3V (typical)			
3	GND	Ground			
4	DPS	Reverse Scan Function [H: Enable; L/NC: Disable]			
5	RxIN0-	LVDS receiver signal channel 0			
6	RxIN0+	LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0)			
7	GND	Ground			
8	RxIN1-	LVDS receiver signal channel 1			
9	RxIN1+	LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1)			
10	GND	Ground			
11	RxIN2-	LVDS receiver signal channel 2			
12	RxIN2+	LVDS Differential Data Input (B2, B3, B4, B5, HS, VS, DE)			
13	GND	Ground			
14	RxCLKIN-	LVDS receiver signal clock			
15	RxCLKIN+				
16	GND	Ground			
17	RxIN3-	LVDS receiver signal channel 3, Pin17:VDD & PIN18: GND for 6 bit LVDS Input			
18	RxIN3+	LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV)			
19	RSV	Reserved for AUO internal test. Please treat it as NC.			
20	SEL68	6/ 8bits LVDS data input selection [H: 8bits L: 6bit]			

Note 1: Input Signals shall be in low status when VDD is off.

Note 2: High stands for "3.3V", Low stands for "0V", NC stands for "No Connection".

Note 3: RSV stands for "Reserved".



G104VN่บา G104VNบ1 V1 rev. 5.0



6.4 The Input Data Format

6.4.1 SEL68

SEL68 ="Low" or "NC" for 6 bits LVDS Input

RXCLKP	
RXCLKN	
RXINO F/N	\(\) R2 \(\) G2 \(\) R7 \(\) R6 \(\) R5 \(\) R4 \(\) R3 \(\) R2 \(\) G2
RXIN1 F/N	G3 B3 B2 G7 G6 G5 G4 G3 B3
RXIN2 F/N	B4 DE x x B7 B6 B5 B4 DE
RXIN3 F/N	X R0 X

SEL68 = "High" for 8 bits LVDS Input

RXCLKN	
RXINO P/N	X R0 X G0 X R5 X R4 X R3 X R2 X R1 X R0 X G
RXIN1 F/N	G1 X B1 X B0 X G5 X G4 X G3 X G2 X G1 X B
RXIN2 P/N	B2 DE x x B5 B4 B3 B2 D
RXIN3 F/N	X R6 X X B7 X B6 X G7 X G6 X R7 X R6 X

Note1: Please follow PSWG.

Note2: R/G/B data 7:MSB, R/G/B data 0:LSB

Signal Name	Description	Remark
R7	Red Data 7	Red-pixel Data
R6	Red Data 6	
R5	Red Data 5	For 8Bits LVDS input
R4	Red Data 4	MSB: R7 ; LSB: R0
R3	Red Data 3	
R2	Red Data 2	For 6Bits LVDS input
R1	Red Data 1	MSB: R5 ; LSB: R0
R0	Red Data 0	
G7	Green Data 7	Green-pixel Data
G6	Green Data 6	
G5	Green Data 5	For 8Bits LVDS input
G4	Green Data 4	MSB: G7 ; LSB: G0
G3	Green Data 3	
G2	Green Data 2	For 6Bits LVDS input
G1	Green Data 1	MSB: G5 ; LSB: G0
G0	Green Data 0	
B7	Blue Data 7	Blue-pixel Data
B6	Blue Data 6	
B5	Blue Data 5	For 8Bits LVDS input
B4	Blue Data 4	MSB: B7 ; LSB: B0
B3	Blue Data 3	
B2	Blue Data 2	For 6Bits LVDS input
B1	Blue Data 1	MSB: B5 ; LSB: B0
B0	Blue Data 0	
RxCLKIN	LVDS Data Clock	
DE	Data Enable Signal	When the signal is high, the pixel data shall be valid to be displayed.

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.



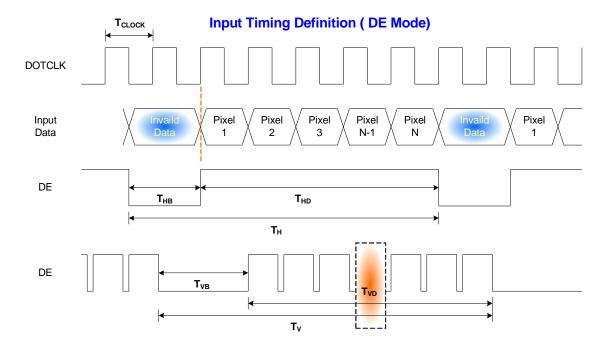
6.5 TFT-LCD Interface Timing

6.5.1 Timing Characteristics

Signa	ı	Symbol	Min.	Тур.	Max.	Unit
Clock Frequency		1/ T _{Clock}	20	25.2	28.33	MHz
	Period	T_V	495	525	560	
Vertical	Active	T_{VD}		480		T_{Line}
Section	Blanking	T_{VB}	15	45	80	
	Period	Тн	770	800	900	
Horizontal	Active	T_{HD}		640		T_{Clock}
Section	Blanking	Тнв	130	160	260	
Frame R	ate	F	50	60	75	Hz

Note: DE mode.

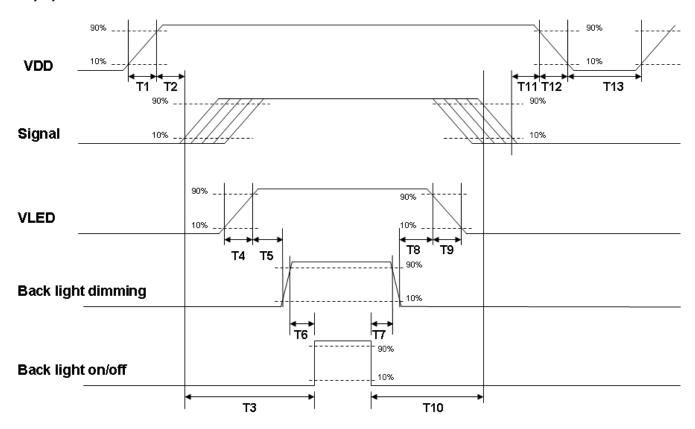
6.5.2 Input Timing Diagram





6.6 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power ON/OFF sequence timing

Tower Orwers sequence animg					
Barranatar	Value			11-26-	
Parameter	Min.	Тур.	Max.	Units	
T1	0.5	-	10	[ms]	
T2	30	40	50	[ms]	
Т3	200			[ms]	
T4	0.5		10	[ms]	
T5	10	-	-	[ms]	
Т6	10	-	-	[ms]	
Т7	0	-	-	[ms]	
Т8	10	-	-	[ms]	
Т9			10	[ms]	
T10	110			[ms]	
T11	0	16	50	[ms]	
T12	-	-	10	[ms]	
T13	1000	-	-	[ms]	

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.



7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT-LCD Signal (CN1): LCD Connector

Connector Name / Designation	Signal Connector
Manufacturer	STM or compatible
Connector Model Number	MSB24013P20HA or compatible
Adaptable Plug	P24013P20 or compatible

Pin No.	Symbol	Pin No.	Symbol
1	VDD	2	VDD
3	GND	4	DPS
5	RxIN0-	6	RxIN0+
7	GND	8	RxIN1-
9	RxIN1+	10	GND
11	RxIN2-	12	RxIN2+
13	GND	14	RxCKIN-
15	RxCKIN+	16	GND
17	RxIN3-	18	RxIN3+
19	RSV	20	SEL68

7.2 LED Backlight Unit (CN2): Backlight Connector

Connector Name / Designation	Lamp Connector
Manufacturer	STM or compatible
Connector Model Number	MSB24038P5D or compatible
Mating Model Number	H208K-P05N-02B or compatible

Pin No.	symbol	description
Pin1	VCC	12V input
Pin2	GND	GND
Pin3	On/OFF	5V-ON,0V-OFF
Pin4	Dimming	PWM
Pin5	NA	

7.3 LED Backlight Unit (CN4): Light bar Connector

Connector Name / Designation	Lamp Connector
Manufacturer	ENTERY or compatible
Connector Model Number	H208K–P03N-02B or compatible
Mating Model Number(CN3)	MSB24038P3D or compatible

Pin No.	symbol	description	Color
Pin1	Н	LED anode	Red
Pin2	L	LED cathode	White
Pin3	L	LED cathode	Black



8. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	40°C, 90%RH, 300 hours	
High Temperature Operation	85°C, 300 hours	
Low Temperature Operation	-30°C, 300 hours	
Hot Storage	85°C, 300 hours	
Cold Storage	-30°C, 300 hours	
Thermal Shock Test	-20°C/ 30 min, 60°C/ 30 min, 100cycles, 40°C minimun ramp rate	
Hot Start Test	85°C / 1Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	-30°C / 1Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	50G, 20ms, Half-sine wave, (±X, ±Y, ±Z)	
Vibration Test	1.5G, (10~200Hz, Sine wave)	
(Non-Operating)	30 mins/axis, 3 direction (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 8 points, 25 times/	
ESD	point	Note 1
	Air Discharge: ± 15KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point	
ЕМІ	30-230 MHz, limit 40 dBu V/m, 230-1000 MHz, limit 47 dBu V/m	

Note1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost Self-recoverable. No hardware failures.

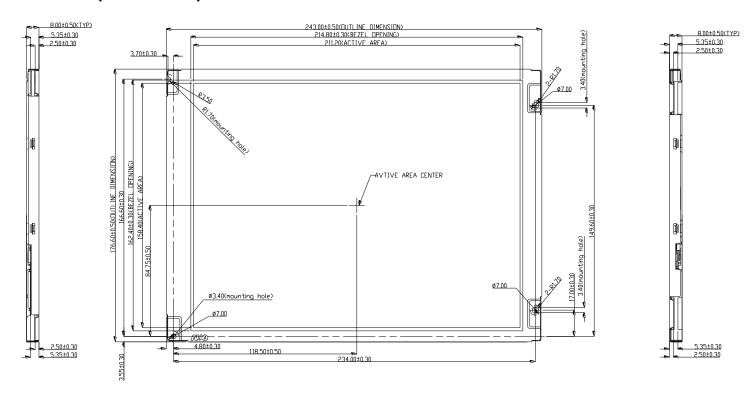
Note2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.



9. Mechanical Characteristics

9.1 LCM Outline Dimension (Front View)



NOTE:

1.BLIGQUITY TOLERANCE OF DISPLAY AREA SHOWN AS RIGHT:

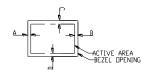
X-DIRECTION: IA-BK=1.0mm

Y-DIRECTION: IC-DI <= 1.0mm

2.CNI: THE INTERFACE CONNECTOR IS MSB24013P20HA

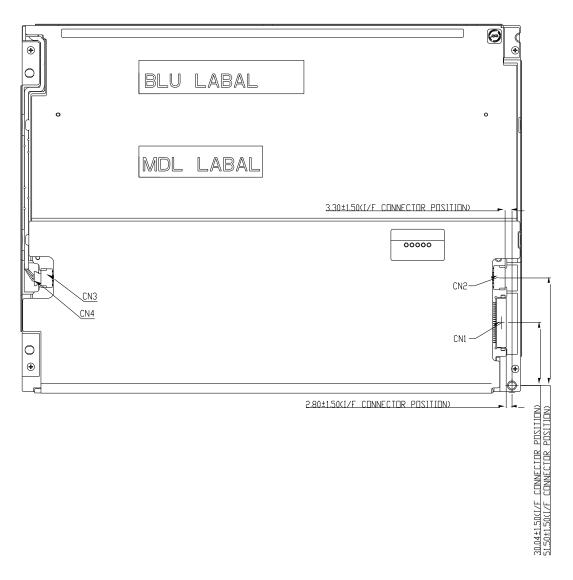
3.CN2: THE LED CONNECTOR IS 3808K-F05N-02R

4.TOLERANCE IS ±0.5mm IF NOT SPECIFIED.





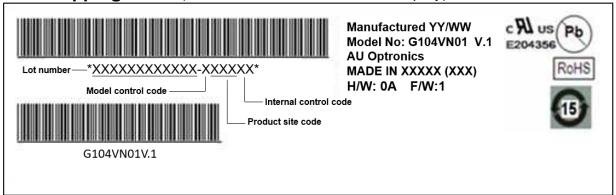
9.2 LCM Outline Dimension (Rear View)



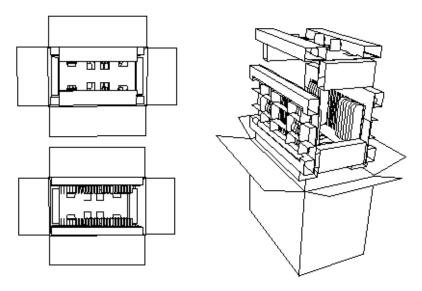


10. Label and Packaging

10.1 Shipping Label (on the rear side of TFT-LCD display)



10.2 Carton Package



Note:

- 1. Max. Capacity: 20pcs LCD Modules / per carton
- 2. Max. Weight: 10 kg / per carton
- 3. The outside dimension of carton is 483(L) mm x 285(W) mm x 355(H) mm



11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 1950, First Edition

U.S.A. Information Technology Equipment