



## CUSTOMER APPROVAL SHEET

|                              |             |
|------------------------------|-------------|
| <b>Company Name</b>          |             |
| <b>MODEL</b>                 | A070SN01 V0 |
| <b>CUSTOMER<br/>APPROVED</b> |             |

- ☐ APPROVAL FOR SPECIFICATIONS ONLY (Spec. Ver. 0.5)
- ☐ APPROVAL FOR SPECIFICATIONS AND ES SAMPLE (Spec. Ver. 0.5)
- ☐ APPROVAL FOR SPECIFICATIONS AND CS SAMPLE (Spec. Ver. 0.5)
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| Date : 2009/07/01 |
|-------------------|

# Product Specification

## 7.0" COLOR TFT-LCD MODULE

**Model Name : A070SN01 V0**

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|                           |                             |
|---------------------------|-----------------------------|
| <b>Planned Lifetime:</b>  | From 2009/Feb. To 2010/Feb. |
| <b>Phase-out Control:</b> | From 2009/Sep. To 2010/Feb. |
| <b>EOL Schedule:</b>      | 2010/Feb.                   |

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< ☒ > Preliminary Specification

< ☐ > Final Specification

Note: The content of this specification is subject to change.

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Record of Revision

| Version | Revise Date | Page  | Content   |
|---------|-------------|-------|---|
| 0.0     | 2008/11/25  | All   | First Draft.  |
| 0.1     | 2008/12/26  | 4-5   | Modify front and rear drawing                         |
| 0.2     | 2009/01/09  | 4-5   | Modify BLU connector drawing                          |
| 0.3     | 2009/01/15  | 3     | Color depth   |
|         |             | 6-7   | Update pin assignment pin 44, 30 and 31               |
|         |             | 9     | Update Absolut power rating                           |
|         |             | 11    | LED driving method                                    |
|         |             | 15    | Power on/off sequence                                 |
|         |             | 16    | Modify view angle                                     |
|         |             | 24    | Update gamma voltage                                  |
|         |             | 25    | Update VCOM circuit                                   |
|         |             | 26    | Update application note J3                            |
| 0.4     | 2009/02/06  | 3     | Modify Weight data                                    |
|         |             | 16    | Update Wx/Wy Chromaticity                             |
| 0.5     | 2009/02/11  | 13    | Update input timing                                   |
|         |             | 10-11 | Update VcomDC<br>Update current and power consumption |
| 0.6     | 2009/07/01  | 4-5   | Modify front and rear drawing                         |
|         |             | 6     | Modify Dithering setting                              |
|         |             |       |   |
|         |             |       |   |
|         |             |       |   |
|         |             |       |   |
|         |             |       |   |

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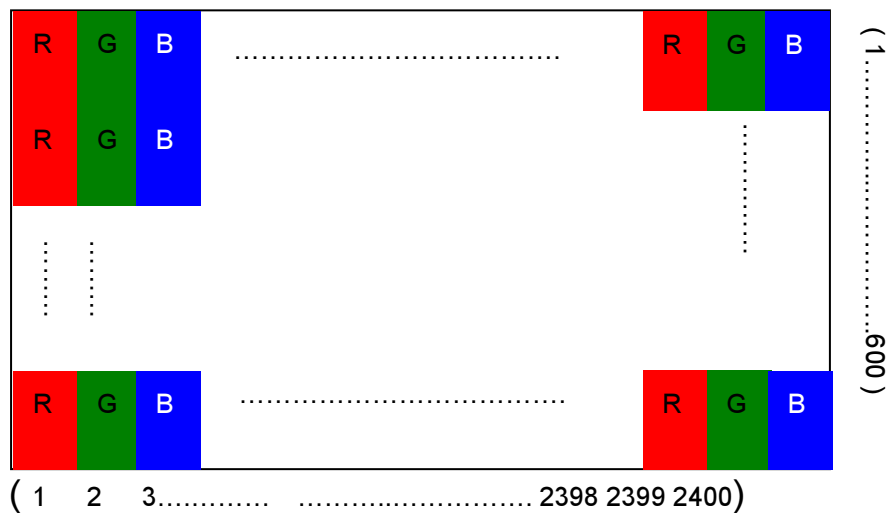
## A. General Information

This product is for portable DVD and digital photo frame application.

| NO. | Item                        | Unit | Specification              | Remark |
|-----|-----------------------------|------|----------------------------|--------|
| 1   | Screen Size                 | inch | 7.0 (Diagonal)             |        |
| 2   | Display Resolution          | dot  | 800(H)×600 (V)             |        |
| 3   | Overall Dimension           | mm   | 154(H) × 119.2(V) × 5.1(T) | Note 1 |
| 4   | Active Area                 | mm   | 141.6(H)×106.2(V)          |        |
| 5   | Pixel Pitch                 | mm   | 0.177(H)×0.177(V)          |        |
| 6   | Color Configuration         | --   | R. G. B. Stripe            | Note 2 |
| 7   | Color Depth                 | --   | 16M Colors                 | Note 3 |
| 8   | NTSC Ratio                  | %    | 50                         |        |
| 9   | Display Mode                | --   | Normally White             |        |
| 10  | Panel surface Treatment     | --   | Anti-Glare                 |        |
| 11  | Weight                      | g    | 123                        |        |
| 12  | Backlight Power Consumption | W    | 1.2                        |        |

Note 1: Not include backlight cable and FPC. Refer next page to get further information.

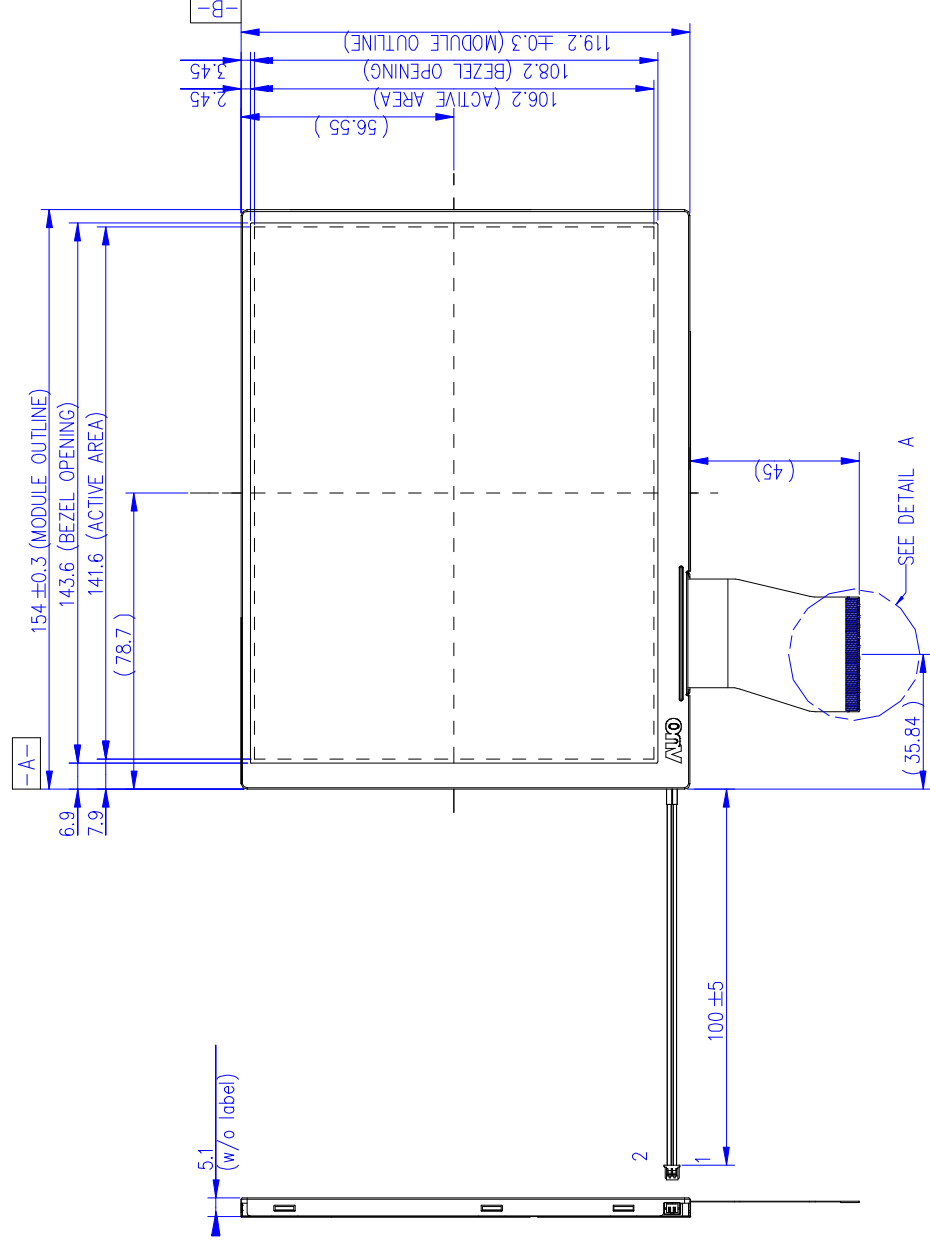
Note 2: Below figure shows dot stripe arrangement.



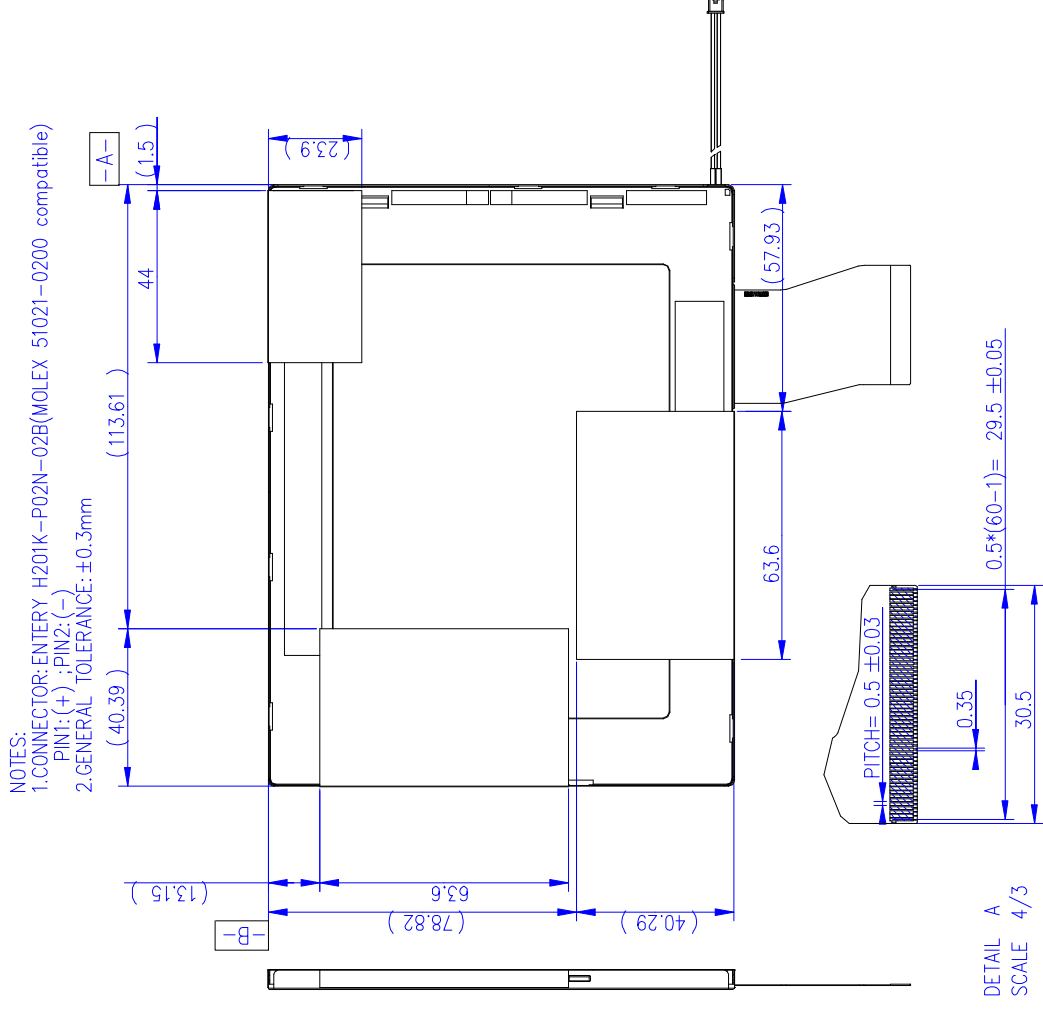
Note 3: The full color display depends on 24-bit data signal (pin 4~27).

## B. Outline Dimension

### 1. TFT-LCD Module – Front View



## 2. TFT-LCD Module – Rear View



## C. Electrical Specifications

### 1. TFT LCD Panel Pin Assignment

Recommended connector :

| Pin No. | Symbol | I/O | Description        | Remark |
|---------|--------|-----|--------------------|--------|
| 1       | AGND   | P   | Analog Ground      |        |
| 2       | AVDD   | P   | Analog Power       |        |
| 3       | VDD    | P   | Digital Power      |        |
| 4       | R0     | I   | Data input (LSB)   |        |
| 5       | R1     | I   | Data input         |        |
| 6       | R2     | I   | Data input         |        |
| 7       | R3     | I   | Data input         |        |
| 8       | R4     | I   | Data input         |        |
| 9       | R5     | I   | Data input         |        |
| 10      | R6     | I   | Data input         |        |
| 11      | R7     | I   | Data input (MSB)   |        |
| 12      | G0     | I   | Data input (LSB)   |        |
| 13      | G1     | I   | Data input         |        |
| 14      | G2     | I   | Data input         |        |
| 15      | G3     | I   | Data input         |        |
| 16      | G4     | I   | Data input         |        |
| 17      | G5     | I   | Data input         |        |
| 18      | G6     | I   | Data input         |        |
| 19      | G7     | I   | Data input (MSB)   |        |
| 20      | B0     | I   | Data input (LSB)   |        |
| 21      | B1     | I   | Data input         |        |
| 22      | B2     | I   | Data input         |        |
| 23      | B3     | I   | Data input         |        |
| 24      | B4     | I   | Data input         |        |
| 25      | B5     | I   | Data input         |        |
| 26      | B6     | I   | Data input         |        |
| 27      | B7     | I   | Data input (MSB)   |        |
| 28      | DCLK   | I   | Clock input        |        |
| 29      | DE     | I   | Data enable signal |        |
| 30      | NC     | -   | No connect         |        |
| 31      | NC     | -   | No connect         |        |

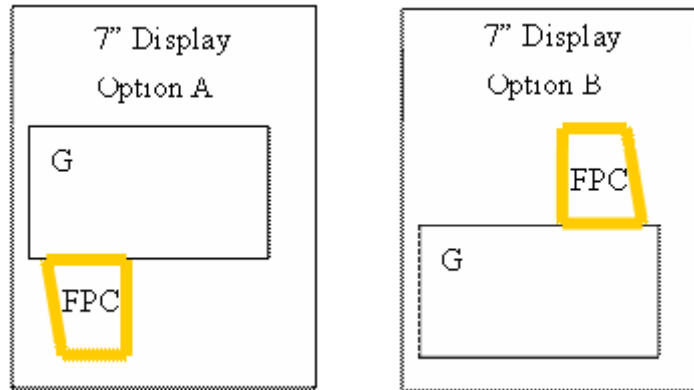


|    |                           |     |   |        |
|----|---------------------------|-----|---|--------|
| 32 | Left./Right<br>(optional) | I   | Left./Right   | Note 1 |
| 33 | Up/Down<br>(optional)     | I   | Up/Down   | Note 1 |
| 34 | Display                   | H/L | H = Display on, L = Display off   |        |
| 35 | NC                        | -   | No connect  |        |
| 36 | VDD                       | P   | Digital Power   |        |
| 37 | NC                        | -   | No connect  |        |
| 38 | GND                       | P   | Digital ground  |        |
| 39 | AGND                      | P   | Analog ground   |        |
| 40 | AVDD                      | P   | Analog Power  |        |
| 41 | VCOM                      | I   | For external VCOM DC input  |        |
| 42 | DITH                      | I/O | Dithering setting<br>DITH = "H" 6bit resolution(LSB last 2 bits of input data truncated)<br>(Default setting)<br>DITH = "L" 8bit resolution |        |
| 43 | NC                        | I/O | No connect  |        |
| 44 | VCOM                      | I   | For external VCOM DC input  |        |
| 45 | V10                       | P   | Gamma correction voltage reference  |        |
| 46 | V9                        | P   | Gamma correction voltage reference  |        |
| 47 | V8                        | P   | Gamma correction voltage reference  |        |
| 48 | V7                        | P   | Gamma correction voltage reference  |        |
| 49 | V6                        | P   | Gamma correction voltage reference  |        |
| 50 | V5                        | P   | Gamma correction voltage reference  |        |
| 51 | V4                        | P   | Gamma correction voltage reference  |        |
| 52 | V3                        | P   | Gamma correction voltage reference  |        |
| 53 | V2                        | P   | Gamma correction voltage reference  |        |
| 54 | V1                        | P   | Gamma correction voltage reference  |        |
| 55 | NC                        | -   | No connect  |        |
| 56 | VGH                       | P   | Positive power for TFT  |        |
| 57 | VDD                       | P   | Digital Power   |        |
| 58 | VGL                       | P   | Negative power for TFT  |        |
| 59 | GND                       | P   | Digital Ground  |        |
| 60 | NC                        | -   | No connect  |        |

I: Input pin; P: Power pin; G: Ground pin; C: capacitor pin

Note 1: Option A: Up to down (UPDN = H), left to right (SHLR = H).

Option B: down to up (UPDN = L), right to left (SHLR = L).



## 2. Absolute Maximum Ratings

| Item                | Symbol | Condition | Min. | Max.  | Unit | Remark              |
|---------------------|--------|-----------|------|-------|------|---------------------|
| Power voltage       | VDD    | GND=0     | -0.3 | +5.0  | V    |                     |
|                     | AVDD   | GND=0     | -0.3 | +14.0 | V    |                     |
|                     | VGH    | GND=0     | -0.3 | 42    | V    |                     |
|                     | VGL    |           | -20  | 0.3   | V    |                     |
| Storage temperature | Tstg   | -         | -20  | 70    | °    | Ambient temperature |
| Operating           | Topa   | -         | -10  | 60    | °    | Ambient temperature |

Note 1: Functional operation should be restricted under ambient temperature (25°).

Note2: Maximum ratings are those values beyond which damages to the device may occur. Functional operation should be restricted to the limits in the Electrical Characteristics chapter.

## D. Electrical DC Characteristics

| Item                  |         | Symbol           | Min.     | Typ. | Max.     | Unit | Remark                                      |
|-----------------------|---------|------------------|----------|------|----------|------|---|
| Power supply          |         | V <sub>DD</sub>  | 3.1      | 3.3  | 3.5      | V    |   |
|                       |         | AV <sub>DD</sub> | 11.5     | 11.6 | 11.8     | V    |   |
|                       |         | V <sub>GH</sub>  | 14       | 15   | 16       | V    |   |
|                       |         | V <sub>GL</sub>  | -7.5     | -7   | -6.5     | V    |   |
| Power Consumption     |         | P                | -        | 1.2  | -        | mW   | Black Pattern                               |
| VCOM                  |         | V <sub>CDC</sub> | -        | 4.9  | -        | V    | DC component                                |
| Input signal          | H Level | V <sub>IH</sub>  | 0.7*VDD  | -    | VDD      | V    |   |
|                       | L Level | V <sub>IL</sub>  | 0        | -    | 0.3*VDD  | V    |   |
| Input level of V1~V5  |         | V <sub>X</sub>   | 0.4*AVDD | -    | AVDD-0.1 |      | Positive gamma correction voltage<br>Note 1 |
| Input level of V6~V10 |         | V <sub>X</sub>   | 0.1      | -    | 0.6*AVDD |      | Negative gamma correction voltage<br>Note 1 |

Note 1 : AGND < V10 < V9V < 8V7 < V6 < V5 < V4 < V3 < V2 < V1 < AVDD

## 1. Current Consumption (AGND=GND=0V)

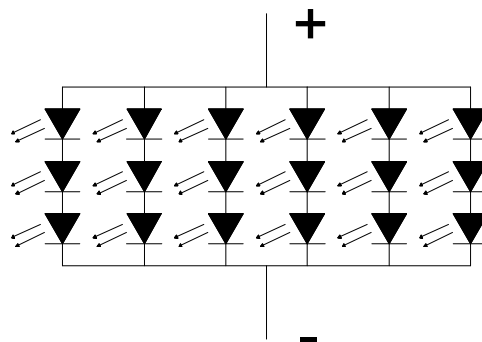
| Parameter              | Symbol | Condition    | Min. | Typ.  | Max.  | Unit | Remark              |
|------------------------|--------|--------------|------|-------|-------|------|---------------------|
| Input current for VDD  | IVDD   | VDD=3.3V     | -    | 17    | 25    | mA   | Under black pattern |
| Input current for AVDD | IAVDD  | AVDD = 11.6V | -    | 25    | 30    | mA   |                     |
| Input current for VGH  | IVGH   | VGH=15V      | -    | 0.2   | 0.4   | mA   |                     |
| Input current for VGL  | IVGL   | VGL= -7V     |      | -0.2  | -0.4  | mA   |                     |
| Input current for VCOM | IVCOM  | VCOM= xV     |      | 0.004 | 0.010 | mA   |                     |

## 2. Backlight Driving Conditions

The backlight (LED module, Note 1) is suggested to drive by constant current with typical value.

| Parameter             | Symbol          | Min.   | Typ. | Max. | Unit | Remark    |
|-----------------------|-----------------|--------|------|------|------|-----------|
| LED light bar Voltage | IL              | -      | 120  | -    | mA   | Note 1    |
| Power Consumption     | P <sub>BL</sub> | -      | 1.2  | -    | W    | Note 1    |
| LED Life Time         | LL              | 10,000 | --   | --   | Hr   | Note 2, 3 |

Note 1: The LED driving condition is defined for LED module (18 LED).



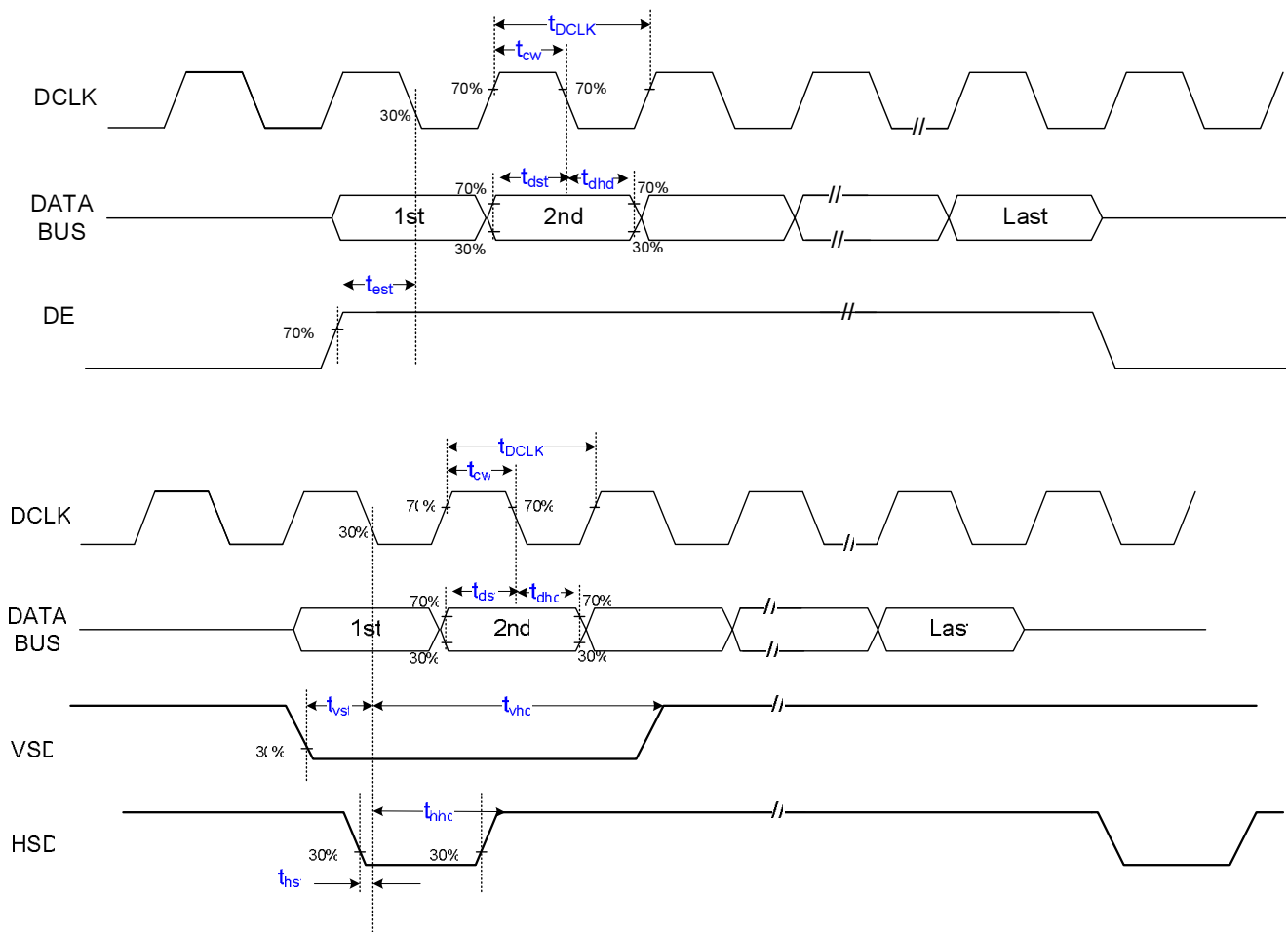
Note 2: Define "LED Lifetime": brightness is decreased to 50% of the initial value. LED Lifetime is restricted under normal condition, ambient temperature = 25°C and LED lightbar current = 120mA.

Note 3: If it uses larger LED lightbar voltage more than 120mA, it maybe decreases the LED lifetime.

## E. Electrical AC Characteristics

### 1. Signal AC Characteristics

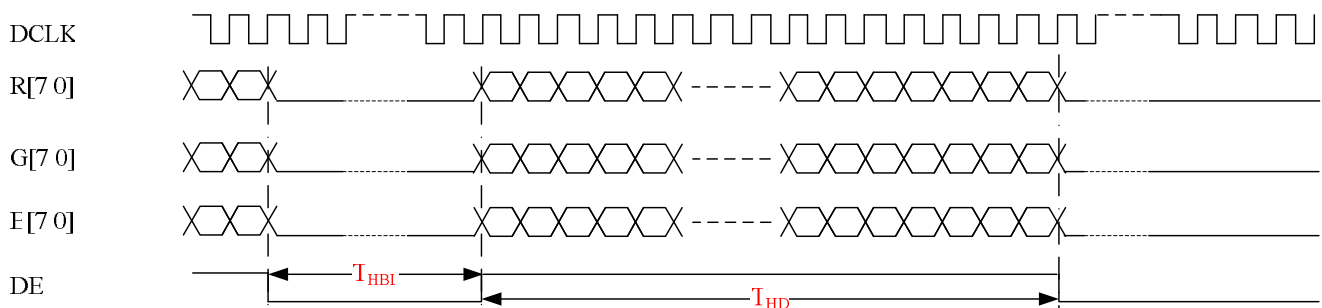
| Parameter       | Symbol     | Min. | Typ. | Max. | Unit | Remark                           |
|-----------------|------------|------|------|------|------|----------------------------------|
| DCLK duty cycle | --         | 40   | 50   | 60   | %    | $t_{cw} / t_{DCLK} \times 100\%$ |
| DE setup time   | $T_{est}$  | 8    | --   | --   | ns   |                                  |
| Data setup time | $t_{dst}$  | 8    | --   | --   | ns   |                                  |
| Data hold time  | $t_{dhd}$  | 8    | --   | --   | ns   |                                  |
| VSD setup time  | $t_{vst}$  | 8    | --   | --   | ns   |                                  |
| VSD hold time   | $t_{vhhd}$ | 8    | --   | --   | ns   |                                  |
| HSD setup time  | $t_{hst}$  | 8    | --   | --   | ns   |                                  |
| HSD hold time   | $t_{hhhd}$ | 8    | --   | --   | ns   |                                  |



## 2. Input Timing Setting

### Horizontal Timing :

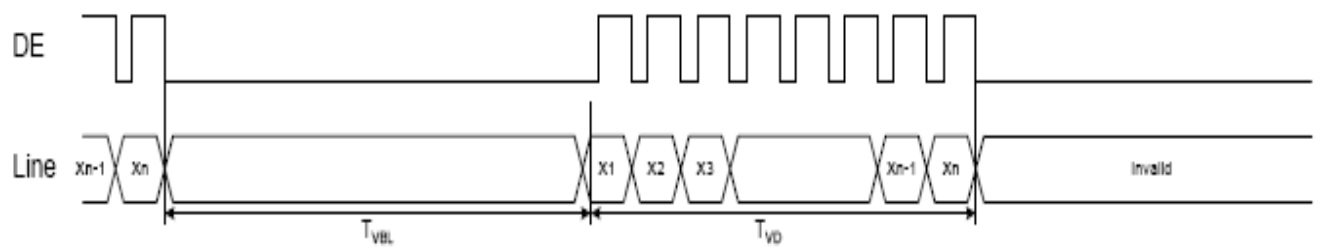
| Parameter                                   | Symbol     | Min. | Typ. | Max. | Unit. | Remark |
|---|------------|------|------|------|-------|--------|
| DCLK frequency                              | $F_{DCLK}$ | 35   | 40   | 45   | MHz   |        |
| DCLK period                                 | $T_{DCLK}$ | 22   | 25   | 28   | ns    |        |
| Hsync period ( $= T_{HD} + T_{HBL}$ )       | $T_H$      | -    | 1000 | -    | DCLK  |        |
| Active Area                                 | $T_{HD}$   | -    | 800  | -    | DCLK  |        |
| Horizontal blanking ( $= T_{HF} + T_{HE}$ ) | $T_{HBL}$  |      | 200  |      | DCLK  |        |



Horizontal input timing (DE mode)

## 3. Vertical timing:

| Parameter                                 | Symbol    | Min. | Typ. | Max. | Unit. | Remark |
|---|-----------|------|------|------|-------|--------|
| Vsync period ( $= T_{VD} + T_{VBL}$ )     | $T_V$     | -    | 660  | -    | Th    |        |
| Active lines                              | $T_{VD}$  | -    | 600  | -    |       |        |
| Vertical blanking ( $= T_{VF} + T_{VE}$ ) | $T_{VBL}$ | -    | 60   | -    | Th    |        |

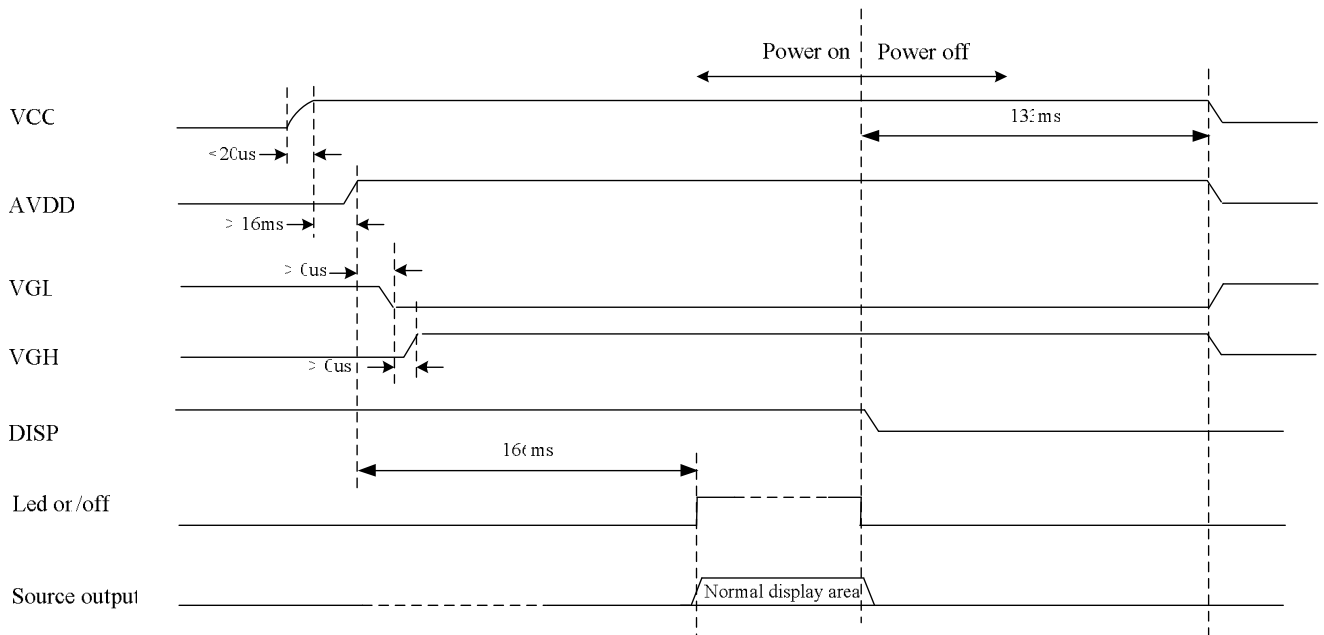


Vertical timing (DE mode)

## F. Power On/Off Characteristics

### Recommended Power On/off Sequence

The suggested LCD power on/off sequence is below:





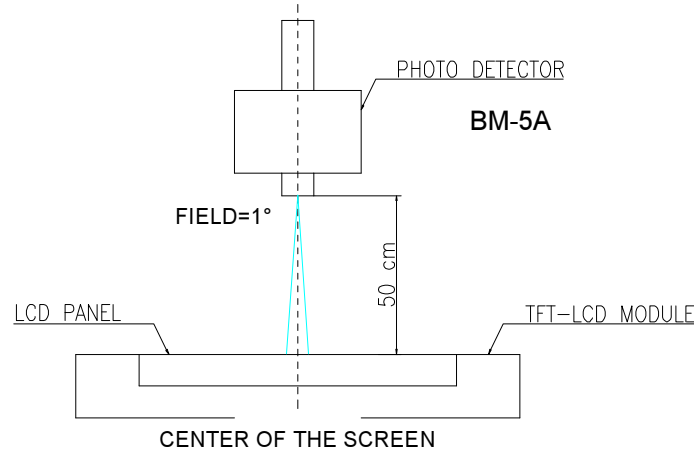
## G. Optical Specification

All optical specification is measured under typical condition (Note 1, 2)

| Item           | Symbol       | Condition                  | Min.             | Typ.                 | Max. | Unit              | Remark |
|----------------|--------------|----------------------------|------------------|----------------------|------|-------------------|--------|
| Response Time  |              |                            |                  |                      |      |                   |        |
| Rise           | Tr           | $\theta=0^\circ$           | --               | 3                    | 6    | ms                | Note 3 |
| Fall           | Tf           |                            | --               | 13                   | 26   | ms                |        |
| Contrast ratio | CR           | At optimized viewing angle | 400              | 500                  | --   |                   | Note 4 |
| Viewing Angle  |              | $CR \geq 10$               |                  | 60<br>60<br>70<br>70 |      | deg.              | Note 5 |
| Brightness     | $Y_L$        | $\theta=0^\circ$           | 220              | 250                  | --   | cd/m <sup>2</sup> | Note 6 |
| Chromaticity   | White        | X                          | $\theta=0^\circ$ | 0.25                 | 0.30 | 0.35              |        |
|                |              | Y                          | $\theta=0^\circ$ | 0.27                 | 0.32 | 0.37              |        |
|                | Red          | X                          | $\theta=0^\circ$ | 0.53                 | 0.58 | 0.63              |        |
|                |              | Y                          | $\theta=0^\circ$ | 0.28                 | 0.33 | 0.38              |        |
|                | Green        | X                          | $\theta=0^\circ$ | 0.28                 | 0.33 | 0.38              |        |
|                |              | Y                          | $\theta=0^\circ$ | 0.51                 | 0.56 | 0.61              |        |
|                | Blue         | X                          | $\theta=0^\circ$ | 0.10                 | 0.15 | 0.20              |        |
|                |              | Y                          | $\theta=0^\circ$ | 0.06                 | 0.11 | 0.16              |        |
| Uniformity     | $\Delta Y_L$ | %                          | 70               | 75                   | --   | %                 | Note 7 |

Note 1. Ambient temperature =25°C, and LED lightbar current  $I_L = 120$  mA. To be measured in the dark room.

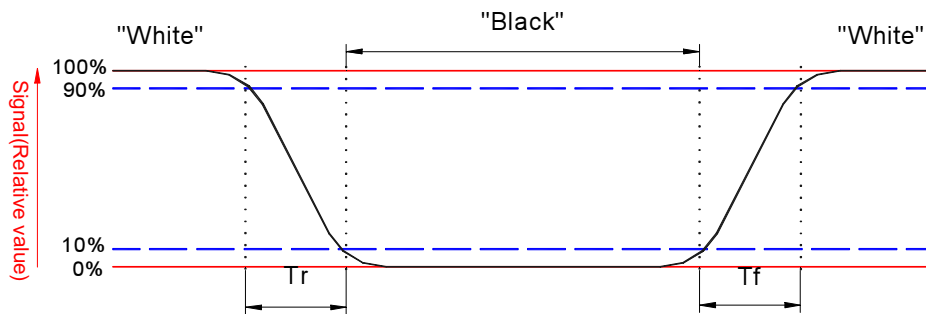
Note 2. To be measured on the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-5A, after 15 minutes operation.



Note 3. Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.

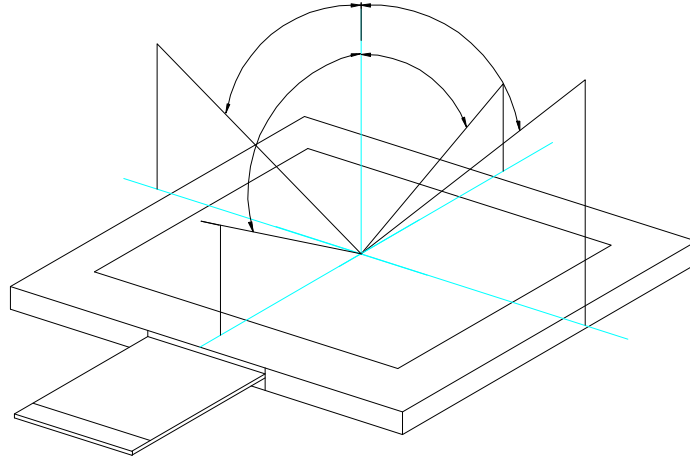


Note 4. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

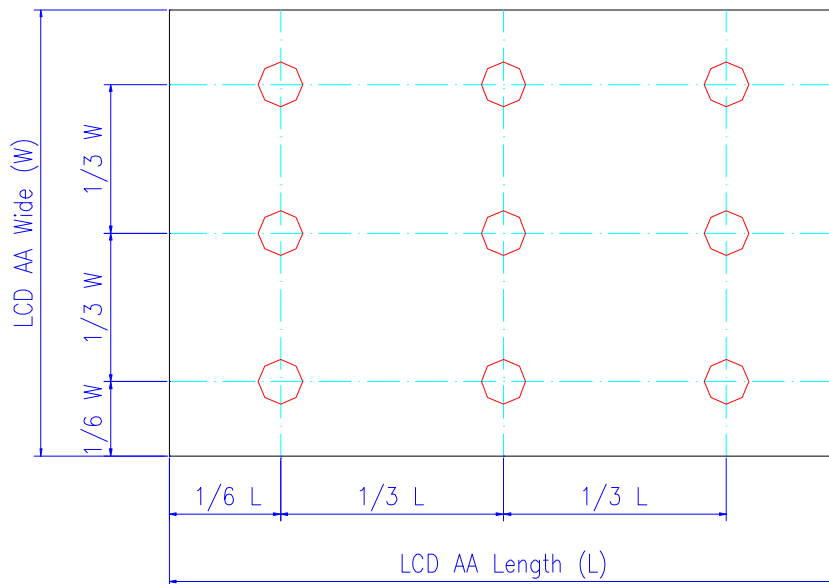
$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" status}}{\text{Photo detector output when LCD is at "Black" status}}$$

Note 5. Definition of viewing angle,  $\theta$ , Refer to figure as below.



Note 6. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Note 7: Luminance Uniformity of these 9 points is defined as below:



$$\text{Uniformity} = \frac{\text{minimum luminance in 9 points (1-9)}}{\text{maximum luminance in 9 points (1-9)}}$$

## H. Reliability Test Items

| No. | Test items                       | Conditions   |                  | Remark  |
|-----|----------------------------------|--|------------------|---|
| 1   | High Temperature Storage         | Ta= 70℃  | 240Hrs           |   |
| 2   | Low Temperature Storage          | Ta= -20℃   | 240Hrs           |   |
| 3   | High Ttemperature Operation      | Tp= 60℃  | 240Hrs           |   |
| 4   | Low Temperature Operation        | Ta= -10℃   | 240Hrs           |   |
| 5   | High Temperature & High Humidity | Tp= 50℃. 80% RH  | 240Hrs           | Operation   |
| 6   | Heat Shock                       | -30℃~70℃, 50 cycle, 1Hrs/cycle   |                  | Non-operation                                     |
| 7   | Electrostatic Discharge          | Contact = ± 4 kV, class B<br>Air = ± 8 kV, class B                         |                  | Note 4  |
| 8   | Image Sticking                   | 25℃, 4hrs  |                  | Note 5  |
| 9   | Vibration                        | Frequency range  | : 10~55Hz        | JIS C7021,<br>A-10<br>Condition A                 |
|     |                                  | Stoke  | : 1.5mm          |   |
|     |                                  | Sweep  | : 10 ~ 55 ~ 10Hz |   |
|     |                                  | 2 hours for each direction of X,Y,Z  |                  |   |
|     |                                  | (6 hours for total)  |                  |   |
| 10  | Mechanical Shock                 | 100G . 6ms, ±X,±Y,±Z<br>3 times for each direction                         |                  | Non-operation<br>JIS C7021,<br>A-7<br>condition C |
| 11  | Vibration (With Carton)          | Random vibration:<br>0.015G²/Hz from 5~200Hz<br>-6dB/Octave from 200~500Hz |                  | IEC 68-34   |
| 12  | Drop (With Carton)               | Height: 60cm<br>1 corner, 3 edges, 6 surfaces                              |                  |   |
| 13  | Pressure                         | 5kg, 5sec  |                  | Note 6  |

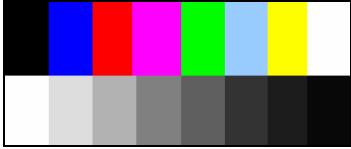
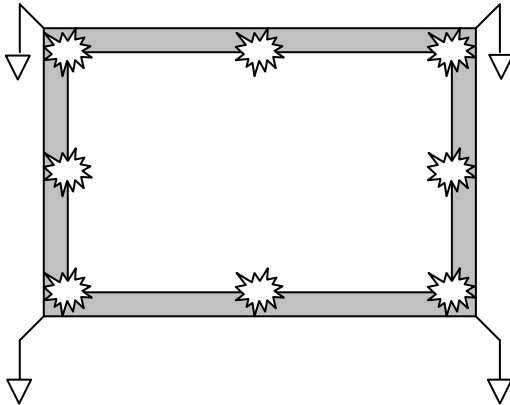
Note 1. Ta: Ambient Temperature. Tp: Panel Surface Temperature

Note 2. In the standard conditions, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

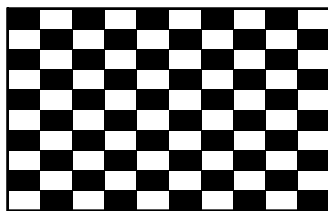
Note 3. All the cosmetic specification is judged before the reliability stress.

Note4. All test techniques follow IEC6100-4-2 standard.

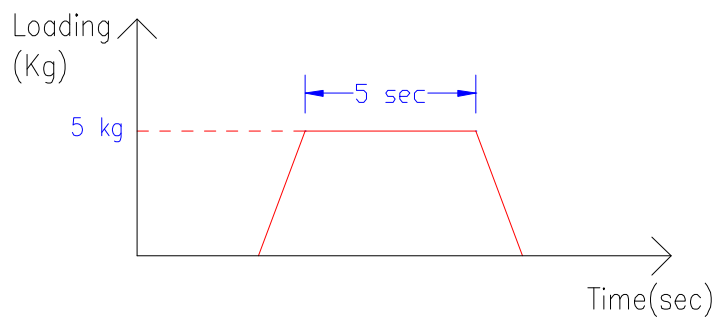
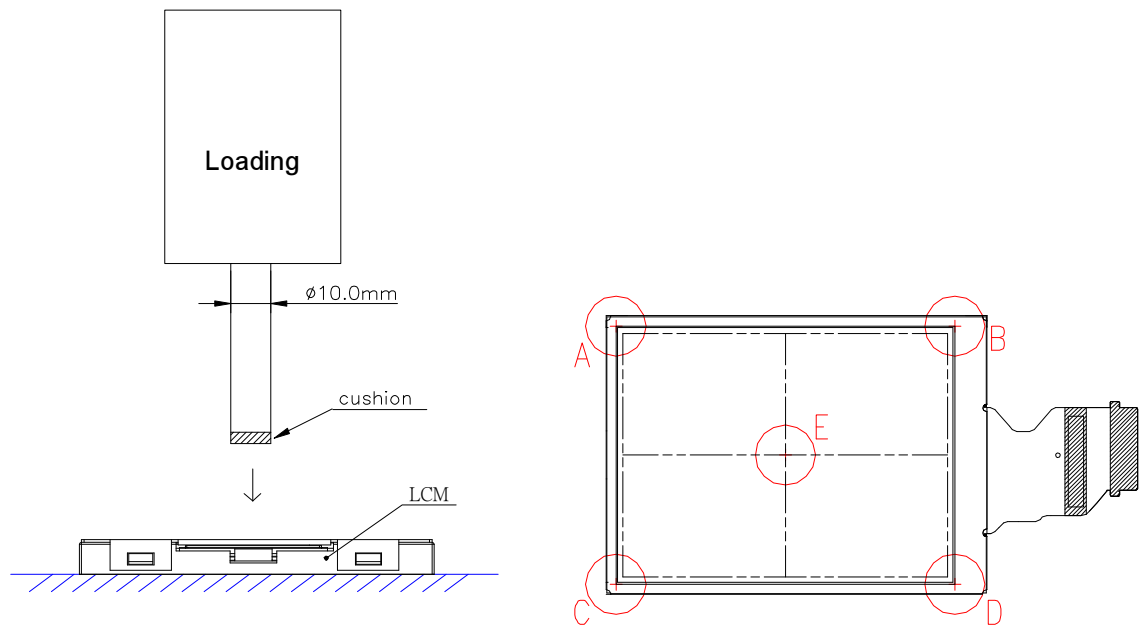
Pls be noticed that product needs grounding design on customer system side.

| Test Condition       |   | Note |
|----------------------|---|------|
| Pattern              |    |      |
| Procedure And Set-up | <p><u>Contact Discharge</u> : 330Ω, 150pF, 1sec, 8 point, 25times/point<br/> <u>Air Discharge</u> : 330Ω, 150pF, 1sec, 8 point, 25times/point</p>  |      |
| Criteria             | B – Some performance degradation allowed. No data lost.<br>Self-recoverable hardware failure.   |      |
| Others               | 1. Gun to Panel Distance<br>2. No SPI command, keep default register settings.  |      |

Note 5. Operate with chess board pattern as figure and lasting time and temperature as the conditions. Then judge with 50% gray level, the mura is less than JND 2.5

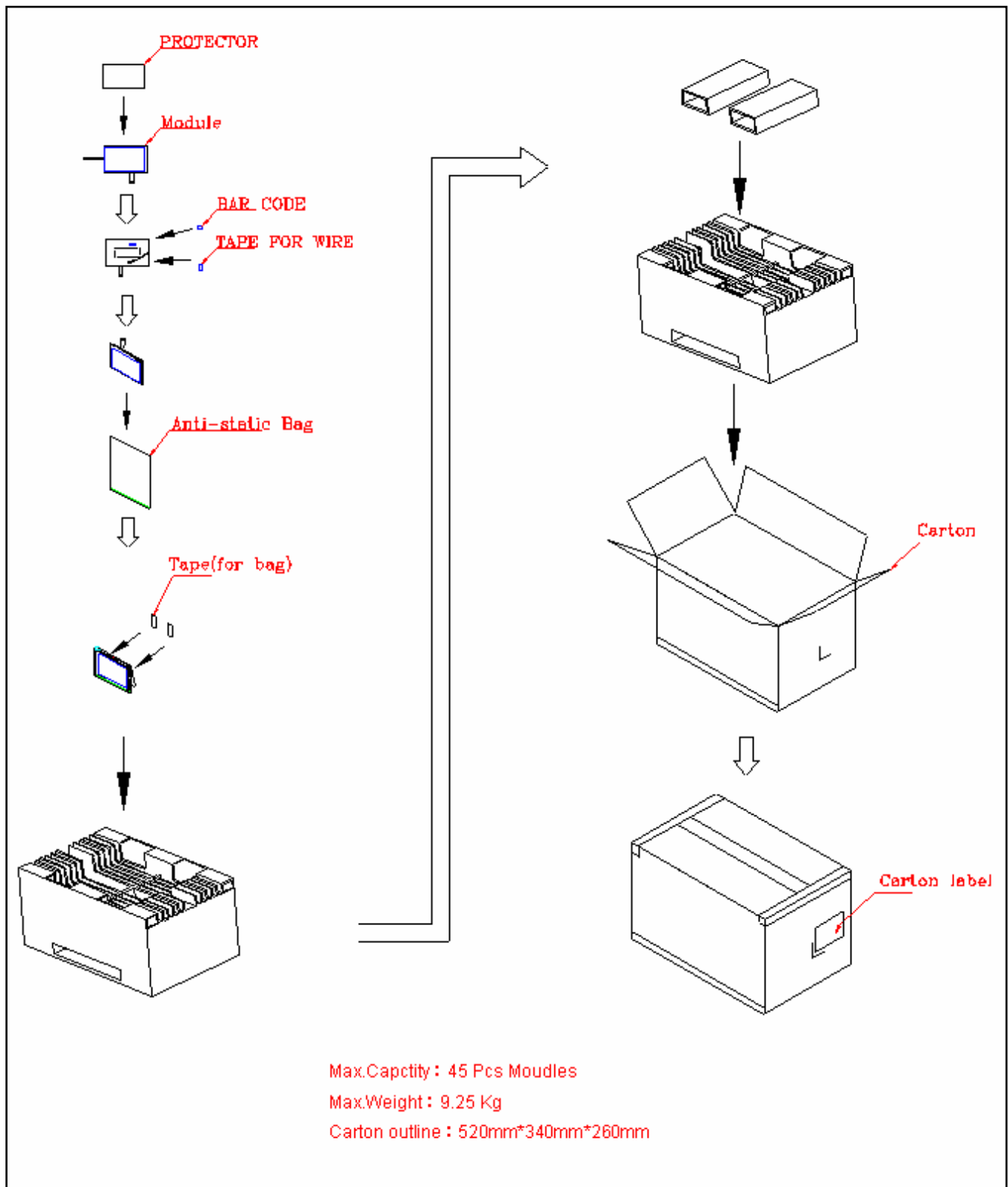


Note 6. The panel is tested as figure. The jig is  $\phi 10\text{ mm}$  made by Cu with rubber and the loading speed is 3mm/min on position A~E. After the condition, no glass crack will be found and panel function check is OK.( no guarantee LC mura 、 LC bubble)



## I. Packing and Marking

### 1. Packing Form



## 2. Module/Panel Label Information

The module/panel (collectively called as the "Product") will be attached with a label of Shipping Number which represents the identification of the Product at a specific location. Refer to the Product outline drawing for detailed location and size of the label. The label is composed of a 22-digit serial number and printed with code 39/128 with the following definition:

ABCDEFGHIJKLMNOPQRSTUV

- For internal system usage and production serial numbers.
- AUO Module or Panel factory code, represents the final production factory to complete the Product
- Product version code, ranging from 0~9 or A~Z (for Version after 9)
- Week Code, the production week when the product is finished at its production process

## 3. Carton Label Information

The packing carton will be attached with a carton label where packing Q'ty, AUO Model Name, AUO Part Number, Customer Part Number (Optional) and a series of Carton Number in 13 or 14 digits are printed. The Carton Number is appearing in the following format:

ABC-DEFG-HIJK-LMN

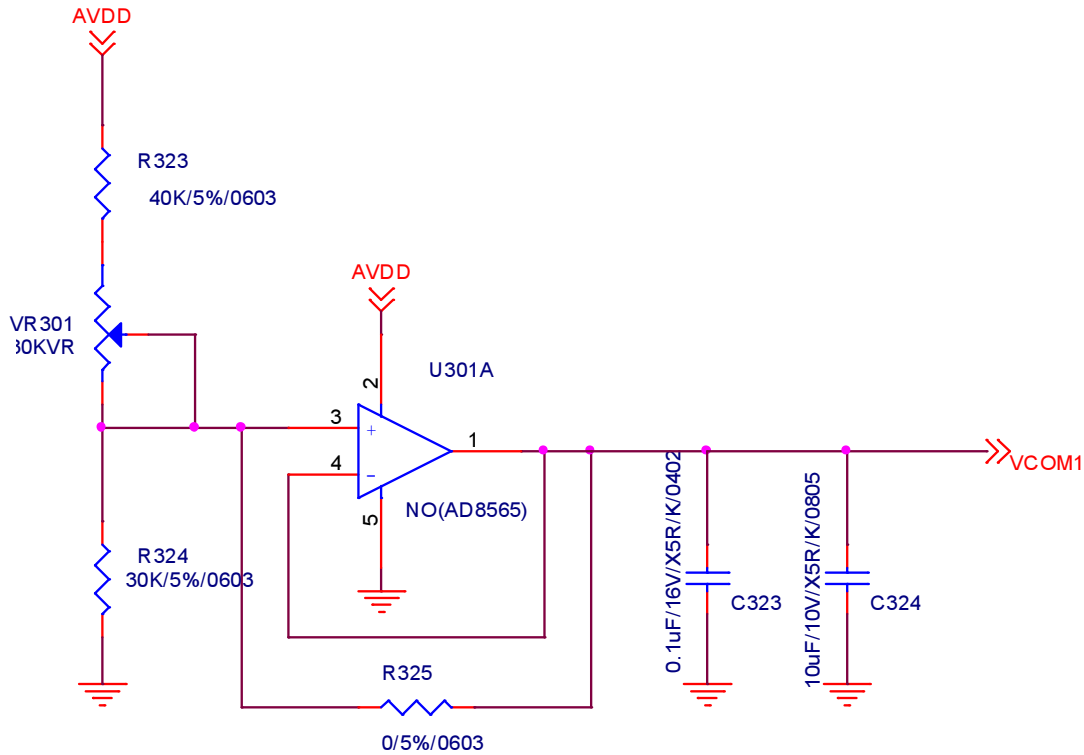
- DEFG appear after first "-" represents the packing date of the carton
- Date from 01 to 31
- Month, ranging from 1~9, A~C. A for Oct, B for Nov and C for Dec.
- A.D. year, ranging from 1~9 and 0. The single digit code represents the last number of the year

Refer to the drawing of packing format for the location and size of the carton label.



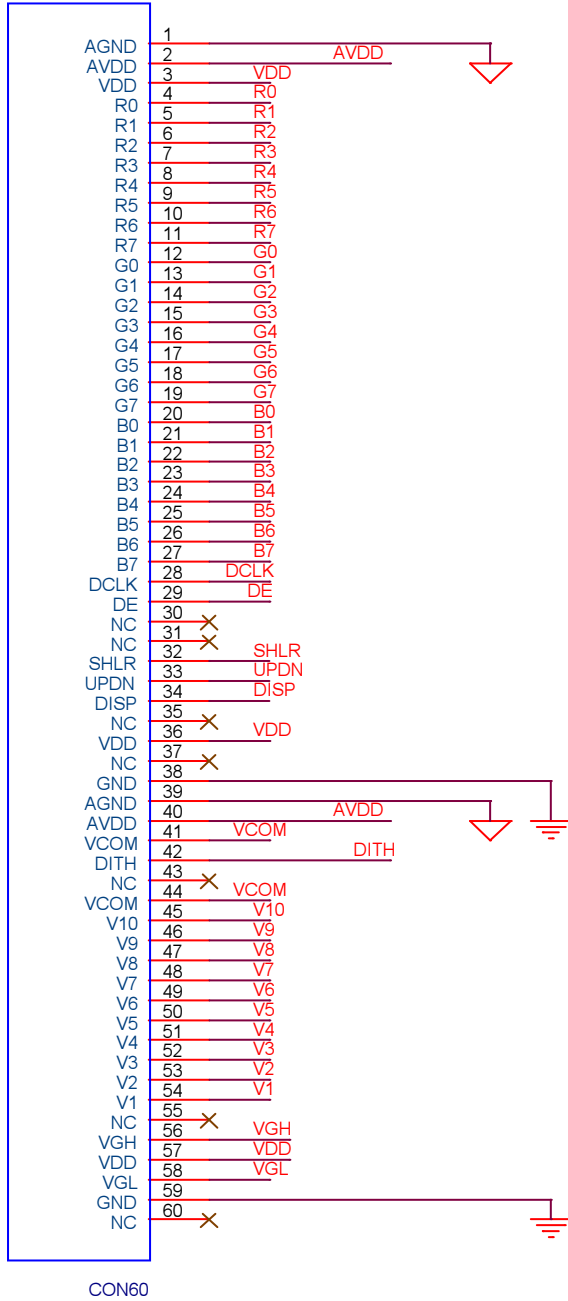


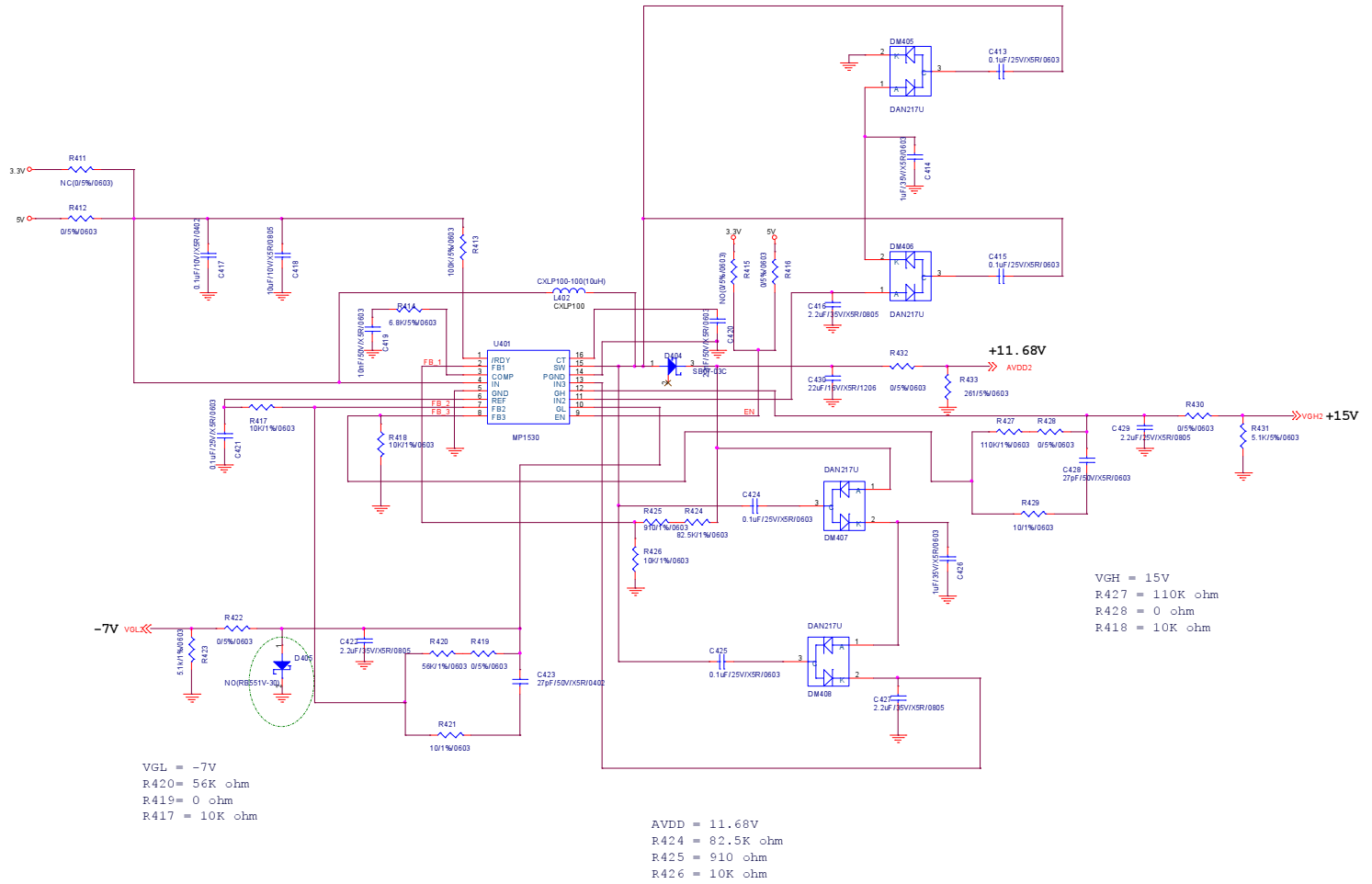
## 2. Vcom buffer suggested circuit is as follows



### 3. Application Circuit

J1





## K. Precautions

1. Do not twist or bend the module and prevent the unsuitable external force for display module during assembly.
2. Adopt measures for good heat radiation. Be sure to use the module within the specified temperature.
3. Avoid dust or oil mist during assembly.
4. Follow the correct power sequence while operating. Do not apply the invalid signal, otherwise, it will cause improper shut down and damage the module.
5. Less EMI: it will be more safety and less noise.
6. Please operate module in suitable temperature. The response time & brightness will drift by different temperature.
7. Avoid to display the fixed pattern (exclude the white pattern) in a long period, otherwise, it will cause image sticking.
8. Be sure to turn off the power when connecting or disconnecting the circuit.
9. Polarizer scratches easily, please handle it carefully.
10. Display surface never likes dirt or stains.
11. A dewdrop may lead to destruction. Please wipe off any moisture before using module.
12. Sudden temperature changes cause condensation, and it will cause polarizer damaged.
13. High temperature and humidity may degrade performance. Please do not expose the module to the direct sunlight and so on.
14. Acetic acid or chlorine compounds are not friends with TFT display module.
15. Static electricity will damage the module, please do not touch the module without any grounded device.
16. Do not disassemble and reassemble the module by self.
17. Be careful do not touch the rear side directly.
18. No strong vibration or shock. It will cause module broken.
19. Storage the modules in suitable environment with regular packing.
20. Be careful of injury from a broken display module.
21. Please avoid the pressure adding to the surface (front or rear side) of modules, because it will cause the display non-uniformity or other function issue.