

CUSTOMER APPROVAL SHEET

С	ompany Name	A
	MODEL	C070VW04 V0
	CUSTOMER	Title:
	APPROVED	Name :
	APPROVAL FOR SPECIFICA	TIONS ONLY (Spec. Ver. 0.8) TIONS AND ES SAMPLE (Spec. Ver.0.8)
	APPROVAL FOR SPECIFICA CUSTOMER REMARK:	TIONS AND CS SAMPLE (Spec. Ver.0.8)

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Doc. Version	0.8
Total Page	19
Date	2011/5/12

Product Specification7" COLOR TFT-LCD MODULE

Model Name: C070VW04 V0

Planned Lifetime: From 2010/Jun To 2016/Jun

Phase-out Control: TBD EOL Schedule: TBD

< >Preliminary Specification

Final Specification

Note: The content of this specification is subject to change.

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Record of Revision

Version	Revise Date	Page	Content
0.0	2009/2/09		First draft.
0.1	2009/5/12	6	Mechanical Drawing Update
		8	LED Max. Vf / If
		8	Electrical Characteristics of TFT-LCD
0.2	2009/6/04	8	Maximum Rating : AVDD updates
		8	Electrical Characteristic: AVDD for Gamma.
		10	Power Off sequence → Delay Timing added (1ms)
0.3	2009/09/7	6	Mechanical Drawing Update
		8	Update Electrical Characteristic
		13, 14	Response time definition (Rising time, Ton & Falling time, Toff)
0.4	2009/11/23	10	Update Power On/Off sequence, Defined DEN signal.
0.5	2010/03/10	5	Update Module weight
		6	Update Outline drawing
		11	Update Timing condition.
		13	Update minimum value of Contrast ratio & min/Max value of white chromaticity
0.6	2010/03/18	13	Update Brightness minimum value
0.7	2010/7/1	13	Update response time and viewing angle(CR≥ 100)
		14	Update definition of response time
	A 4	16	Update Packing Form and Marking
0.8	2011/5/12	7	Update Pin Assignment
		15	Update Reliability Test Items



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A. General Description

C070VW04 V0 is an a-Si type Thin Film Transistor Liquid crystal Display (TFT-LCD) with AMVA-Mobile (Advanced MVA) technology. This model is composed of a TFT-LCD, a driver, an FPC (flexible printed circuit), and a backlight unit . TCON (timing controller) is also embedded in source driver.

B. Features

- 7-inch (15:9) display
- 800RGB x 480 resolution in RGB stripe dot arrangement
- High brightness
- Interfaces: parallel RGB 18-bit
- Advanced MVA -- wide view technology
- RoHs compliance

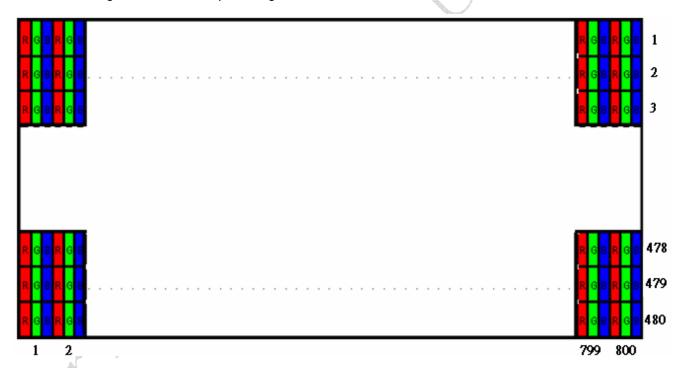


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C. Physical Specifications

NO.	Item	Unit	Specification	Remark
1	Display Resolution	dot	800 RGB (H)×480(V)	
2	Active Area	mm	152.4(H)×91.44(V)	
3	Screen Size	inch	7(Diagonal)	
4	Dot Pitch	mm	0.0635(H)×RGBx0.1905(V)	
5	Color Configuration		R. G. B. Stripe	Note 1
6	Color Depth		262K Colors	
7	Overall Dimension	mm	164.55(H) × 105.01(V) × 6.67(T)	Note 2
8	Weight	g	165	1
9	Display Mode		Normally Black	
10	Surface Treatment		AG	

Note 1: Below figure shows dot stripe arrangement.

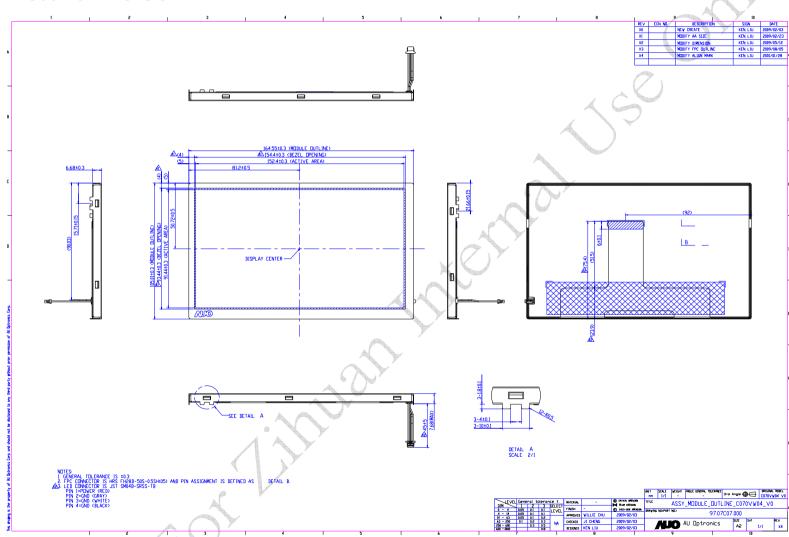


Note 2: Not including FPC. Please refer to the drawing in page 6 for further information.



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D. Outline Dimension -



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E. Electrical Specifications

1. Pin Assignment
Connector=HRS FH28D-50S-0.5SH(05)

No.	ector=HRS FH28D- Pin Name	I/O	Description	Remarks
1	VCOM	PI	Common electrode driving voltage	
2	VGH	PI	Positive power supply voltage for TFT	
3	VGL	PI	Negative power supply voltage for TFT	
4	VDD	PI	Digital power supply voltage.	
5	GND	G	Ground	
6	V1	J	Gamma correction voltage	
7	V2	<u> </u>		
8	V3	l I	Gamma correction voltage	
9	V4	l I	Gamma correction voltage	
10	V5	l I	Gamma correction voltage	
		l I	Gamma correction voltage	
11	V6	l	Gamma correction voltage	
12	V7	l	Gamma correction voltage	
13	V8	1	Gamma correction voltage	
14	V9	1	Gamma correction voltage	
15	V10	l	Gamma correction voltage	
16	V11		Gamma correction voltage	
17	V12	<u> </u>	Gamma correction voltage	
18	V13	!	Gamma correction voltage	
	V14	<u> </u>	Gamma correction voltage	
20	AVDD	PI	Analog power supply voltage	
21	AVDD	PI	Analog power supply voltage	
22	GND	G	Ground	
	DE	l	Data enable Input (High active)	
24	DCLK	I	Data clock Input	
25	GND	G	Ground	
	DB5	I	Blue data input(MSB)	
27	DB4	l	Blue data input	
28	DB3	- 1	Blue data input	
29	DB2	- 1	Blue data input	
30	DB1	1	Blue data input	
31	DB0	1	Blue data input(LSB)	
32	DG5	1	Green data input (MSB)	
33	DG4	1	Green data Input	
34	DG3	I	Green data Input	
35	DG2	ı	Green data Input	
	DG1	ı	Green data Input	
	DG0	ı	Green data Input (LSB)	
	DR5	1	Red data input (MSB)	
	DR4	l	Red data input	
40	DR3	i	Red data Input	
41	DR2	i	Red data Input	
42	DR1	i	Red data Input	
	DR0	i	Red data Input (LSB)	
44	GND	G	Ground	
45	GIND	u	Horizontal scan direction control. "H"→Left to Right;	
	SHLR	I	"L"→Right to Left	
46	UPDN	I	Vertical scan direction control. "H"→Down to Up; "L"→Up to Down	
47	STBYB	I	Standby mode. "H" for normal operation. "L" for standby mode.	



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48	RSTB		Global reset pin. (low active)	
49	GND	G	Ground	
50	V-COM	PI	Common electrode driving voltage	

I: Digital signal input, O: Digital signal output, G: GND, PI: Power input

2. Absolute Maximum Ratings

Items	Symbol	Val	lues	Unit	Condition	
items	Symbol	Min. Max.		Oilit	Condition	
	VDD	-0.3	4.5	V		
	AVDD	-0.5	13.5	V	A	
Power Voltage	VGH	-0.3	20	V		
	VGL	-15	0.3	V		
	VGH-VGL	0	35	V		
	Vi	-0.3	Vdd+ 0.3	V		
Input Signal Voltage	Vref(V1~V7)	0.4AVDD	AVDD-0.3	V		
input Signal Voltage	Vref(V8~V14)	0.1	0.6AVDD	V		
	VCOM	-0.3	10	V		
Operation Temperature	Topa	-30	+85	$^{\circ}\mathbb{C}$	Ambient	
Storage Temperature	Tstg	-40	+95	°C	Ambient	
LED	Vf	-0.5	24	V		
LLD	lf	0	85	mA		

Note 1: Functional operation should be restricted under normal ambient temperature.

3. Electrical Characteristics

The following items are measured under stable condition and suggested application circuit.

a. TFT- LCD Panel

Parameter	Symbol	Min	Тур	Max	Unit	Notes
	VDD	3.1	3.3	3.5	V	
	IVDD		6.7	8.7	mA	
	AVDD	V1+0.1	12.5	13.5	V	
	IAVDD	-	26	34	mΑ	
~ U*	VGH	14.5	15	15.5	V	
Power Supply	IVGH	-	0.15	0.2	mA	
	VGL	-9.5	-9	-8.5	V	
1 1	IVGL	-	0.2	0.3	mΑ	
	VCOM	5.15	5.25	5.35	V	
	IVCOM	-	0.3	0.65	uA	
	Vi	-0.3	-	Vdd+ 0.3	V	
Input Signal Voltage	Vref(V1~V7)	0.4AVdd	-	AVdd-0.3	V	
) par signar voltage	Vref(V8~V14)	0.1	-	0.6AVdd	٧	
Input high voltage	Vh	0.7Vdd	1	Vdd	V	
Input low voltage	VI	0	-	0.3Vdd		
Vertical cycle	f _V	50	60	80	Hz	
Horizontal cycle	f _H	28.9	31.5	42	kHz	
Dot Frequency	f_{DCLK}		33.3	45	MHz	

^{*} V1 : Vref (V1) of gamma input signal.



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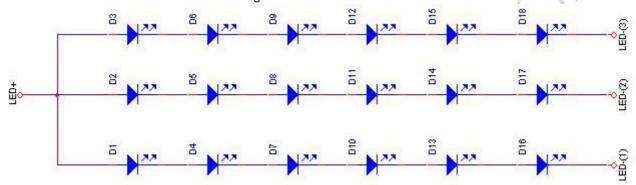
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b. Backlight Driving Conditions (Note 1)

<u> </u>	3 - 3 - 1 - 1										
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark					
LED Supply Current	ΙL	-	80	85	mA	single serial (Note 3)					
LED Supply Voltage	V _L	-	22.32	24	V	Note 3					
LED Life Time	L	10000			Hr	Note 2					

Note 1: LED backlight is 18 LEDs (3 strings, 6pcs for each string).

Note 2: The LED lifetime 10000hrs means , after normal use at 80mA, under +25 °C, the brightness decreases to 50% of original level.



Note 3: The LED supply power is for 3 string of LED



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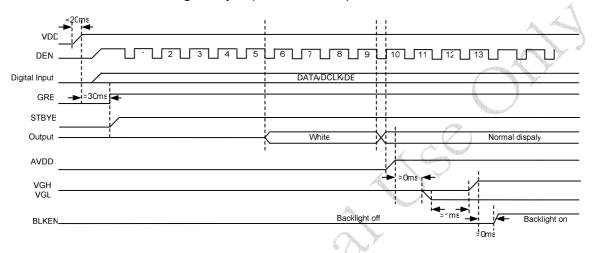
4. AC Timing

a. Power on/off sequence

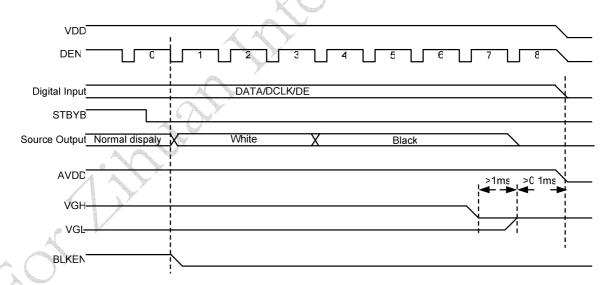
The LCD adopts high voltage driver IC, so it could be permanently damaged under a wrong power on/off sequence. The suggested LCD power sequence is below:

Power on sequence:

VDD -> GRB -> STBYB -> Digital input (Data/DCLK/DE) -> AVDD -> VGL -> VGH -> BLKEN



Power-Off STBYB -> BLKEN -> VGH -> VGL -> Digital input (Data/DCLK/DE)&Power(VDD/AVDD)



DEN: Defined a frame period and created internally by DE. It is similar vertical sync.

GRB: Global reset, normally pulled high.

Suggest to connecting with an RC reset circuit for stability .Normally pull high.

STBYB: Standby mode, normally pulled high.

STBYB ="1", normal operation

STBYB="0",timing controller, source driver will turn off, all output are High-Z



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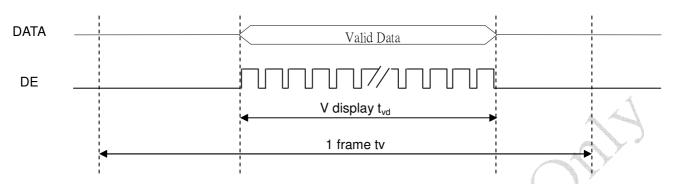
b. Timing Condition

Item	Symbol	Min	Тур	Max	Unit	Remark
Clock frequency	dclk	-	33.3	45	MHZ	
DCLK cycle time	Tdclk	22	30	-	ns	
DCLK pulse duty	Tcwh	40	50	60	%	
Vertical display area	Tvd	480	480	480	Н	A 4
Vertical period area	Tv	522	525	762	Н	
Vertical blanking area	Tvb	42	45	282	Н	
Horizontal display area	Thd	800	800	800	dclk	
Horizontal period area	Th	910	1056	1138	dclk	
Horizontal blanking area	Thb	110	256	338	dclk	
Data setup time	Tds	8	-	-	ns	
Data hold time	Tdh	8	-	- 4	ns	

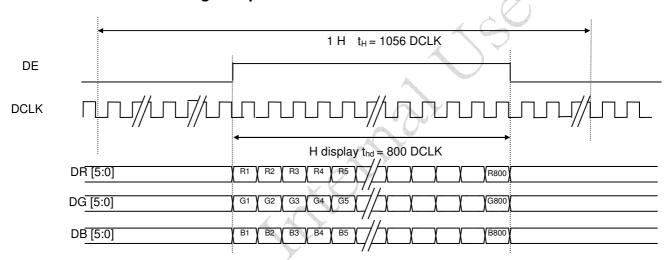


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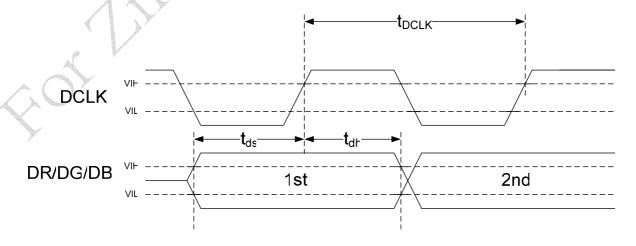
c. Timing Diagram Vertical Timing of Input



Horizontal Timing of Input



Clock and Data Timing of Input





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F. Optical specifications (Note 1, 2)

r. Optical specifications (Note 1, 2)											
Item	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark				
Response Time Rise Fall	Tr Tf	<i>θ</i> =0°	-	10 20		ms ms	Note 3				
Contrast ratio	CR	At optimized viewing angle	1100	2000	-		Note 5, 6				
Viewing Angle Top Bottom Left Right		CR≧10		80 80 80 80	- - -	deg.	Note 7, 8				
Viewing Angle Top Bottom Left Right		CR≧100		40 40 60 60							
Brightness	Y _L	Perpendicular	650	-	-	cd/m ²	Note 2				
White Chromaticity	Х	θ =0°	0.275	0.305	0.335						
Í	Υ	θ =0°	0.310	0.340	0.370						
Red Chromoticity	X	θ =0°	•	0.624	-						
Red Chromaticity	Y	θ =0°	-	0.334	-		Note 2				
Our are Observed attacks	X C	θ =0°	-	0.358	-		14010 2				
Green Chromaticity	Ý	θ =0°	-	0.574	-						
	X	θ =0°		0.151	-						
Blue Chromaticity	Υ	θ =0°	-	0.118	-						
NTSC Ratio			-	55	-	%					
Uniformity (White)		-	80	-	-	%	Note 9				

Note 1: Measurement should be performed in the dark room, optical ambient temperature =25 $^{\circ}$ C, and backlight current I_L =80 mA

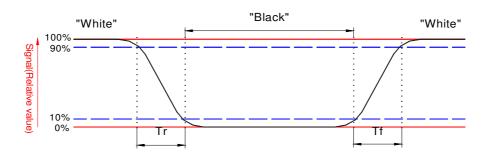
Note 2: To be measured on the center area of panel with a field angle of 1 °by Topcon luminance meter BM-7, after 10 minutes operation.

Note 3: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (Ton, Rising time) and from "white" to "black" (Toff, Falling time), respectively.



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Note 4. From liquid crystal characteristics, response time will become slower and the color of panel will become darker when ambient temperature is below 25°C.

Note 5. Contrast ratio is calculated with the following formula.

Contrastratio = $\frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$

Note 6. White Vi=Vi50 ∓ 1.5V

Black Vi=Vi50 ± 2.0V

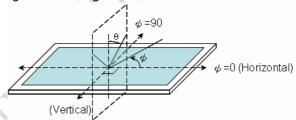
"±" means that the analog input signal swings in phase with COM signal.

"7" means that the analog input signal swings out of phase with COM signal.

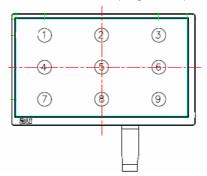
Vi50: The analog input voltage when transmission is 50%

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

Note 7. Definition of viewing angle: refer to figure as below.



- Note 8. The viewing angles are measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.
- Note 9. Luminance Uniformity is defined as following within the 9 measurements (L1~L9), Luminance Uniformity(%) =Minimum luminance(brightness)/Maximum luminance(brightness)





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G. Reliability Test Items (Note 2)

No.	Test items	Conditions		Remark	
1	High temperature storage	Ta= 95°C	240Hrs		
2	Low temperature storage	Ta= -40°C	240Hrs	Note1	
3	High temperature operation	Ta= 85°C	240Hrs		
4	Low temperature operation	Ta= -30°C	240Hrs	Note1, 3	
5	High temperature and high humidity	Ta= 60°C , 90% RH	240Hrs	Operation	
6	Heat shock	-30°C ~85°C /100 cycles 1Hrs/cycle		Non-operation	
7	Electrostatic discharge	Contact = ± 8 kV, class B (R=330,C=150pF) Air = ± 15 kV, class B (R=330,C=150pF) ,once for each terminal		Operation	
8	Vibration	Frequency range	8~33.3Hz		
		Stoke	1.3mm		
		Sweep	2.9G, 33.3~400Hz		
		Cycle 15min.		- Goridition A	
		2 hours for each direction of X, Z 4 hours for Y direction			
9	Mechanical shock	100G, 6ms, ±X,±Y,±Z 3 times for each direction			
10	Vibration (with carton)	Random vibration: 0.015G ² /Hz from 5~200Hz –6dB/Octave from 200~500Hz		IEC 68-34	
11	Drop (with carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces			

Note 1: Ta: Ambient temperature.

Note 2: In the standard condition, there is not display function NG issue occurred. All the cosmetic specification is judged before the reliability stress.

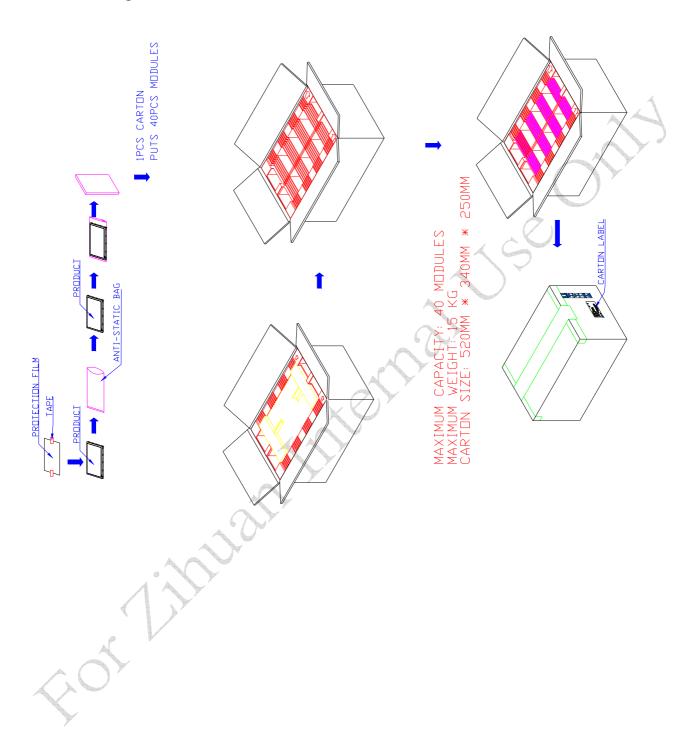
Note 3: Short time operation between -40° C \sim -30 $^{\circ}$ C doesn't provide full performance but a correct image on the LCD. The LCD is guaranteed to suffer no permanent damage.



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H. Packing Form and Marking 1. Packing Form





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2. Module/Panel Label Information

The module/panel (collectively called as the "Product") will be attached with a label of Shipping Number which represents the identification of the Product at a specific location. Refer to the Product outline drawing for detailed location and size of the label. The label is composed of a 22-digit serial number with the following definition:

ABCDEFGHIJKLMNOPQRSTUV

For internal system usage and production serial numbers.

LAUO Module or Panel factory code, represents the final production factory to complete the Product Product version code, ranging from 0~9 or A~Z (for Version after 9)

Week Code, the production week when the product is finished at its production process

Example:

501M06ZL06123456781Z05:

Product Manufacturing Week Code: WK50

Product Version: Version 1

Product Manufacturing Factory: L3A (The manufacturing site at Taiwan)

Note:

M06: The manufacturing site in Taiwan
 S16: The manufacturing site in Xiamen

3. Carton Label Information

The packing carton will be attached with a carton label where packing Q'ty, AUO Model Name, AUO Part Number, Customer Part Number (Optional) and a series of Carton Number in 13 or 14 digits are printed. The Carton Number is appearing in the following format:

ABC-DEFG-HIJK-LMN

DEFG appear after first "-" represents the packing date of the carton

lacksquare Month, ranging from 1~9, A~C. A for Oct, B for Nov and C for Dec.

► A.D. year, ranging from 1~9 and 0. The single digit code reprents the last number of the year

Refer to the drawing of packing format for the location and size of the carton label.