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# TITLE: HT12X14-300 Product Specification

Rev. O

BOE HYDIS TECHNOLOGY CO., LTD.

SPEC. NUMBER	PRODUCT GROUP	REV.	ISSUE DATE	PAGE
S864-1207	TFT-LCD PRODUCT	О	2004.12.06	1 OF 21



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

# **REVISION HISTORY**

		REVISION	HISTORY		
REV.	ECN NO.	DESCRIPTION OF	CHANGES	DATE	PREPARED
О		Initial Release		04.12.06	C.Y.Cho
SPE	C. NUMBEI	SPEC. TITLE			PAGE
S	864-1207		O Product Specification	on	2 OF 21



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

# **Contents**

No	Item	Page
1.0	General Description	4
2.0	Absolute Maximum Ratings	5
3.0	Electrical Specifications	6
4.0	Optical Specifications	7
5.0	Interface Connection	9
6.0	Signal Timing Specifications	11
7.0	Signal Timing Waveforms of interface signal (DE mode)	13
8.0	Input Signals, Display Colors & Gray Scale of Colors	14
9.0	Power Sequence	15
10.0	Mechanical Characteristics	16
11.0	Reliability Test	17
12.0	Handling & Cautions	18
13.0	Appendix	19

SPEC. NUMBER	SPEC. TITLE	P	PAGE
S864-1207	HT12X14-300 Product Specification	3	OF 23

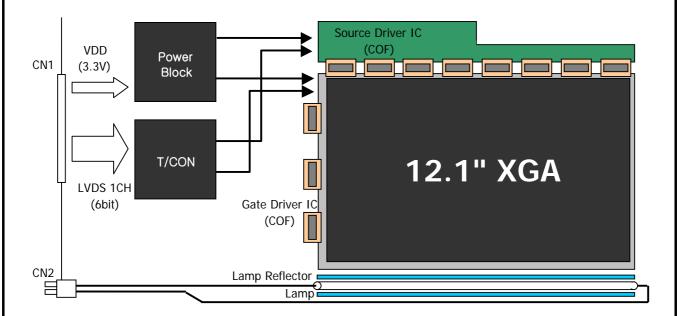


PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

#### 1.0 GENERAL DESCRIPTION

#### 1.1 Introduction

HT12X14-300 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 12.1 inch diagonally measured active area with XGA resolutions (1024 horizontal by 768 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical stripe and this module can display 262,144 colors. The TFT-LCD panel used for this module is a low reflection and higher color type.



#### 1.2 Features

- Thin and light weight
- 3.3 V power supply
- Low driving voltage and low power consumption
- 1 Channel LVDS Interface
- Single CCFL (Bottom side/Horizontal Direction)
- 262,144 colors
- Data enable signal mode
- Side Mounting Frame
- Al Bezel
- Glare Pol.(C/F)

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	4 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

# 1.3 Applications

• Notebook PC

# 1.4 General Specifications

Parameter	Specification	Unit	Remarks
Active area	245.76 (H) ×184.32 (V)	mm	
Number of pixels	1024 (H) ×768 (V)	pixels	
Pixel pitch	0.240 (H) × 0.240 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	262,144	colors	
Display mode	Normally white		
Dimensional outline	$261.0\pm0.5(W) \times 199.0\pm0.5(V) \times 4.7(D) \text{ Typ./5.0(D)Max}$	mm	
Weight	280 (Typ.) / 290 (Max.)	g	
Back-light	CCFL, Horizontal-lamp type		Note 1

Note 1: CCFL (Cold Cathode Fluorescent Lamp)

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	5 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

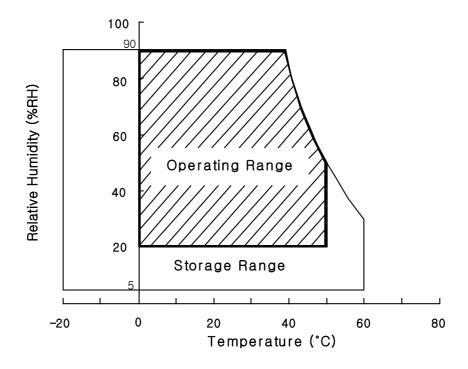
#### 2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

< Table 2. Absolute Maximum Ratings>

Parameter	Symbol	Min.	Max.	Unit	Remarks
Logic Power Supply	$V_{DD}$	VSS-0.3	4.0	V	$Ta = 25 \pm 2 \degree C$
Logic Input Voltage	$V_{\rm IN}$	VSS-0.3	V <sub>DD</sub> +0.3	V	
Back-light Lamp Current	IBL	2.0	6.0	mA	
Back-light Frequency	FBL	45	80	KHz	
Operating Temperature	$T_{OP}$	0	+50	$^{\circ}\!\mathbb{C}$	Note 1
Storage Temperature	$T_{SP}$	-20	+60	${\mathbb C}$	

Note 1. Temperature and relative humidity range are shown in the figure below.



SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	6 OF 23

<sup>\* 90 [%]</sup> RH Max.  $(40^{\circ}C \geq Ta)$ 



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

#### 3.0 ELECTRICAL SPECIFICATIONS

 $[Ta = 25 \pm 2 ^{\circ}C]$ 

Parameter		Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	V <sub>DD</sub>	3.0	3.3	3.6	V	Note1
Power Supply Current	$I_{DD}$		255	455	mA	Note1
High Level Differential Inpu Signal Voltage	t V <sub>IH</sub>		-	+100	mV	
Low Level Differential Inpu Signal Voltage	t V <sub>IL</sub>	-100	-		mV	
Back-light Lamp Voltage	$V_{BL}$	690	570	570	V <sub>rms</sub>	Note2
Back-light Lamp Current	$I_{BL}$	2.0	6.0	6.0	mA	
Back-light Lamp operatin Frequency	g F <sub>L</sub>	45		80	KHz	One Lamp, Note3
		1,080			V <sub>rms</sub>	At Ta=25℃, Note4
Lamp Start Voltage		1,350			$V_{rms}$	At Ta=0°C, Note4
Lamp Life		10,000	15,000		Hrs	I <sub>BL</sub> = 6mA, Note5
Power Consumption	$P_D$		0.8	1.5	W	Typ.@8color bar
Power Consumption	$P_{BL}$		3.4	3.8	W	I <sub>BL</sub> =6mA, Note6
$P_{\mathrm{total}}$			4.2	5.3	W	

Notes: 1. The supply voltage is measured and specified at the interface connector of LCM.

The current draw and power consumption specified is for 3.3V at  $25^{\circ}$ C.

- a) Typ: 8 color bar Pattern
- b) Max: V2 Skip Pattern
- 2. Reference value, which is measured with Samsung Electric SIC-180 Inverter.

(VBL Min is value at IBL Min and VBL Max is value at IBL Max)

- 3. The lamp frequency should be selected as different as possible from the horizontal synchronous frequency and its harmonics to avoid interference which may cause line flow on the display.
- 4. For starting the backlight unit, the output voltage of DC/AC's transformer should be larger than the minimum lamp starting voltage.(1,080 Vrms at 25  $^{\circ}$ C & 1,350 Vrms at 0  $^{\circ}$ C)

If an inverter has shutdown function it should keep its output for more than 1 second even if the lamp connector open. Otherwise the lamps may not to be turned on.

- 5. End of Life shall be determined by the time when any of the following is satisfied under continuous lighting at  $25\,^{\circ}$ C and  $I_{BL} = 6.0 [mA]$ .
  - Intensity drops to 50% of the Initial Value.
- 6. Calculated value for reference (VBL  $\times$  IBL)

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	7 OF 23

во	hydis	

PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

#### **4.0 OPTICAL SPECIFICATIONS**

#### 4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance  $\leq 1$  lux and temperature =  $25\pm2\,^{\circ}\mathrm{C}$ ) with the equipment of Luminance meter system (Goniometer system and TOPCONE BM-5) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Theta$  and  $\Phi$  equal to  $0^{\circ}$ . We refer to  $\Theta_{\varnothing=0}$  (= $\Theta_3$ ) as the 3 o'clock direction (the "right"),  $\Theta_{\varnothing=90}$  (= $\Theta_{12}$ ) as the 12 o'clock direction ("upward"),  $\Theta_{\varnothing=180}$  (= $\Theta_9$ ) as the 9 o'clock direction ("left") and

 $\Theta_{\varnothing=270}(=\Theta_6)$  as the 6 o'clock direction ("bottom"). While scanning  $\Theta$  and/or  $\varnothing$ , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement... VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 o'clock.

# 4.2 Optical Specifications

<Table 4. Optical Specifications>

Param	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
<b>T</b> 7'	Horizontal	$\Theta_3$		40	45		Deg.	
Viewing Angle	Homzomai	Θ 9	CR > 10	40	45		Deg.	Note 1
range	Vantical	⊖ 12	CK > 10	15	20		Deg.	
runge	Vertical	$\Theta_6$		45	50		Deg.	1
Luminance (	Contrast ratio	CR	⊖ = 0°		300			Note 2
Luminance of White	Point Center	$Y_{\rm w}$	⊖ = 0°	150	180		cd/m <sup>2</sup>	Note 3
White	5 Points	$\Delta  \mathbf{Y}_5$	$I_{\rm BL}=5mA$	80	85		0/	NI-4- 4
Luminance uniformity	13 Points	Δ <b>Y</b> 13		65	75		%	Note 4
White Ch	romaticity	$X_{W}$	⊖ = 0°	0.285	0.315	0.345		Note 5
Willie Cil	Tomaticity	$y_{\rm w}$	0 = 0	0.302	0.332	0.362		
	Red	$x_R$		0.551	0.581	0.611		
		$y_R$		0.307	0.337	0.367		
Reproducti	on Green	$X_{G}$	⊖ = 0°	0.279	0.309	0.339		
of color		УG	O = 0	0.514	0.544	0.574		
	Blue	$X_{B}$		0.120	0.150	0.180		
		$y_{\mathrm{B}}$		0.113	0.143	0.173		
Response	e Rise	$T_{r}$	Ta= 25° C		10	20	ms	N
Time	Decay	$T_d$	$\Theta = 0^{\circ}$		20	40	ms	Note 6
Cross	s Talk	CT	⊖ = 0°			2.0	%	Note 7

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	8 OF 23

вое <b>hydis</b>	PRODUCT GROUP	REV.	ISSUE DATE
BOEIIYUIS	TFT-LCD PRODUCT	O	2004.12.06

#### Note:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1 shown in Appendix).
- 2. Contrast measurements shall be made at viewing angle of  $\Theta = 0^{\circ}$  and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state. (See FIGURE 1 shown in Appendix) Luminance Contrast Ratio (CR) is defined mathematically.

- 3. Center Luminance of white is defined as luminance values of center 1 point across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as :  $\Delta$  Y = Maximum Luminance of 5(or 13) points / Minimum Luminance of 5(or 13) points (see FIGURE 2 shown in Appendix).
- 5. The color chromaticity coordinates specified in Table 4 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as FIGURE 3 shown in Appendix by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance  $(Y_A)$  of a 25mm diameter area, with all display pixels set to a gray level, to the luminance  $(Y_B)$  of that same area when any adjacent area is driven dark. (See FIGURE 4 shown in Appendix).

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	9 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

# **5.0 INTERFACE CONNECTION**

# 5.1 Electrical Interface

CN1 Interface connector : Hirose/DF19KR-20P-1H or equivalent

User side connector : Hirose/DF19G-20S-1C or equivalent

Pin No	Symbol	Function	Remark
1	VDD1	Power Supply: +3.3V	
2	VDD2	Power Supply: +3.3V	
3	VSS	Ground	
4	VSS	Ground	
5	RIN0-	LVDS Negative data signal (-)	Tx pin # 48
6	RIN0+	LVDS Positive data signal (+)	Tx pin # 47
7	VSS	Ground	
8	RIN1-	LVDS Negative data signal (-)	Tx pin # 46
9	RIN1+	LVDS Positive data signal (+)	Tx pin # 45
10	VSS	Ground	
11	RIN2-	LVDS Negative data signal (-)	Tx pin # 42
12	RIN2+	LVDS Positive data signal (+)	Tx pin # 41
13	VSS	Ground	
14	RCLKIN-	LVDS Negative clock signal (-)	Tx pin # 40
15	RCLKIN+	LVDS Positive clock signal (+)	Tx pin # 39
16	VSS	Ground	
17	Vdd_EDID	No Connection	
18	NC	No Connection	
19	Clk_EDID	No Connection	
20	Clk_Data	No Connection	

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	10 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

# 5.2 Back-light Interface

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CN2	Interface Connector	: BHSR-02VS-1 (JST) or equivalent

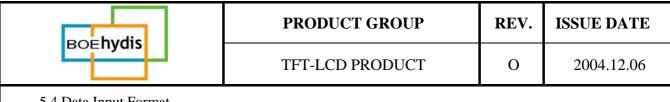
Pin No	INPUT	Function	Remarks
1	НОТ	High voltage	Pink
2	COLD	Ground	Black

# 5.3 LVDS Interface

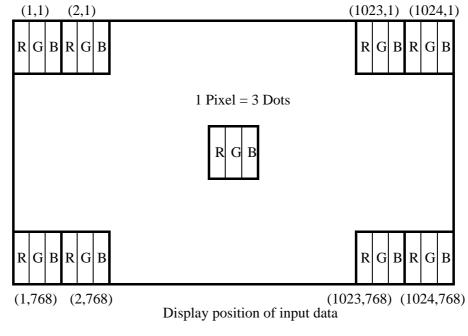
LVDS Transmitter: THC63LVDM83A or equivalent.

Input	Transi	mitter	Interface		DF19KR-20P-1H	Remark
signal	Pin No	Pin No	System (Tx)	TFT-LCD (Rx)	Pin No.	Kemark
R0	51					
R1	52					
R2	54	48	OUT0-	INO-	5	
R3	55	47	OUT0+	IN0+	6	
R4	56	7,	00101	I NO	O	
R5	3					
G0	4					
G1	6					
G2	7					
G3	11	46	OUT1-	IN1-	8	
G4	12	45	OUT1+	IN1+	9	
G5	14	43	00111		,	
В0	15					
B1	19					
B2	20					
В3	22					
B4	23	42	OUT2-	IN2-	11	
B5	24	41	OUT2+	IN2- IN2+	12	
HSYNC	27	71	00121	11121	12	
VSYNC	28					
DE	30	_				
MCLK	31	40	CLKOUT-	CLKIN-	14	
		39	CLKOUT+	CLKIN+	15	

SPEC. NUMBER SPEC. TITLE		PAGE	
S864-1207	HT12X14-300 Product Specification	11 <b>OF</b> 23	



# 5.4 Data Input Format



# 6.0 SIGNAL TIMING SPECIFICATIONS

6.1 The 12.1"XGA LCM is operated by the only DE (Data enable) mode (LVDS Transmitter Input)

	Item	Symbols	Min	Тур	Max	Unit
	Frequency	1/Tc	-	65	80	MHz
Clock	High Time	Tch	4.5	-	1	ns
	Low Time	Tcl	4.5	-	-	ns
Data	Setup Time	Tds	2.7	-	1	ns
Data	Hold Time	Tdh	0	-	-	ns
Data En	able Setup Time	Tes	2.7	-	1	ns
Frame F	Period	Tv	772	806	1022	lines
Vertical	Display Period	Tvd	768	768	768	lines
One Lin	ne Scanning Period	Th	1100	1344	2046	clocks
Horizon	tal Display Period	Thd	1024	1024	1024	clocks

SPEC. NUMBER	SPEC. TITLE	PAGE		
S864-1207	HT12X14-300 Product Specification	12 OF 23		

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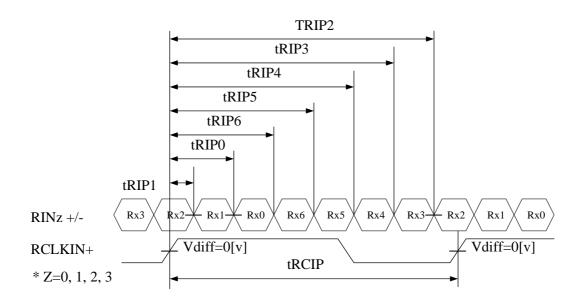
PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

# 6.2 LVDS Rx interface timing parameter

The specification of the LVDS Rx interface timing parameter

<LVDS Rx Interface Timing Specification>

			t mang speer		1	
Item	Symbol	Min	Тур	Max	Unit	Remark
CLKIN Period	tRCIP	12.5	15.38	-	nsec	
Input Data 0	tRIP1	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP0	1*tRICP/7	1*tRICP/7	1*tRICP/7	nsec	
		-0.4		+0.4		
Input Data 2	tRIP6	2*tRICP/7	2*tRICP/7	2*tRICP/7	nsec	
		-0.4		+0.4		
Input Data 3	tRIP5	3*tRICP/7	3*tRICP/7	3*tRICP/7	nsec	
		-0.4		+0.4		
Input Data 4	tRIP4	4*tRICP/7	4*tRICP/7	4*tRICP/7	nsec	
		-0.4		+0.4		
Input Data 5	tRIP3	5*tRICP/7	5*tRICP/7	5*tRICP/7	nsec	
		-0.4		+0.4		
Input Data 6	tRIP2	6*tRICP/7	6*tRICP/7	6*tRICP/7	nsec	
		-0.4		+0.4		



\* Vdiff = (RINz+)-(RINz-), (RCLKIN+)-(RCLKIN-)

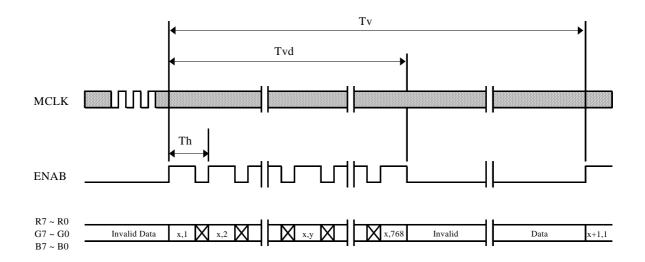
SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	13 OF 23



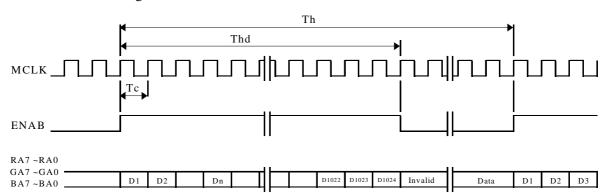
PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

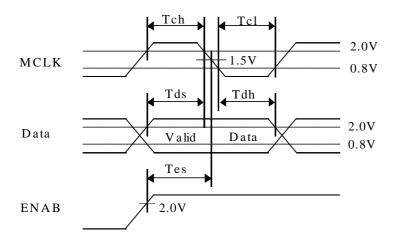
# 7.0 SIGNAL TIMING WAVEFORMS OF INTERFACE SIGNAL (DE MODE)

# 7.1 Vertical Timing Waveforms



# 7.2 Horizontal Timing Waveforms





SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	14 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

# 8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

Color	rs & Gray	,		Red	Data				(	Greer	n Dat	ัล				Blue	Data	a	
	Scale	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	В5	B4	ВЗ	B2	B1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Colors	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Darker	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	$\triangle$			$\downarrow$						1						`	ļ		
Of	$\nabla$			$\downarrow$	,						,					,	Į .		
Red	Brighter	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	$\nabla$	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray	Darker	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Scale	$\triangle$			$\downarrow$						1						,	l		
Of	$\nabla$										,						Į .		
Green	Brighter	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	$\nabla$	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	$\triangle$	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	$\triangle$			$\downarrow$						1						`	ļ		
Of	$\nabla$			<u></u>							,					,	Į		
Blue	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	$\nabla$	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	$\triangle$	0	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0	0	1
Scale	Darker	0	0	0	0	1	0	0	0	0	0	1	0	0	0	0	0	1	0
Of	$\triangle$			$\downarrow$	,					1						,	ļ		
White	$\nabla$				,					\	,					,	ļ		
& D11	Brighter	1	1	1	1	0	1	1	1	1	1	0	1	1	1	1	1	0	1
Black	$\nabla$	1	1	1	1	1	0	1	1	1	1	1	0	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

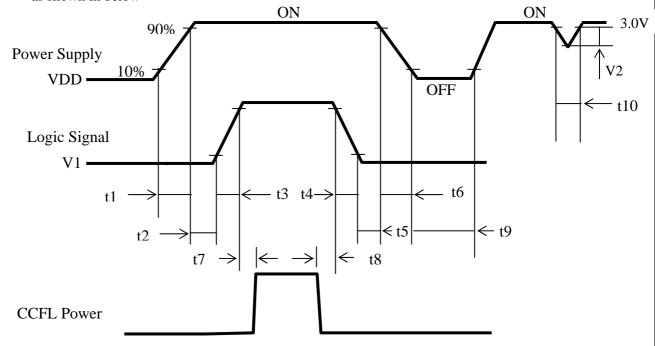
SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	15 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

# 9.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as shown in below



## $2.8~V \leq V2 \leq~3.0V$

# Notes:

- 1. When the power supply VDD is 0V, Keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on.
- 3. Back Light must be turn on after power for logic and interface signal are valid.

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	16 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

#### 10.0 MECHANICAL CHARACTERISTICS

# 10.1 Dimensional Requirements

FIGURE 5, 6 shown in appendix shows mechanical outlines for the model.

Parameter	Specification	Unit
Active area	245.76 (H) ×184.32 (V)	mm
Number of pixels	1024(H) ×768(V)	
	(1 pixel = R + G + B dots)	
Pixel pitch	0.240(H) × 0.240(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display colors	262,144	colors
Display mode	Normally white	
Dimensional outline	$261.0\pm0.5(W) \times 199.0\pm0.5(V) \times 4.7(D) \text{ Typ./5.0(D)Max}.$	mm
Weight	280 (Typ.) / 290 (Max.)	g
Back-light	CCFL, Horizontal-lamp type	

### 10.2 Mounting

See FIGURE 5 shown in appendix

#### 10.3 Glare and Polarizer Hardness.

The surface of the LCD has an LR coating to minimize reflection  $\,$  and a coating to reduce Scratching. (LGC : HC-LR / 2H)

# 10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50 cm from the screen with an overhead light level of 150lux. The manufacture shall furnish limit samples of the panel showing the light leakage acceptable.

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	17 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	О	2004.12.06

# 11.0 RELIABILITY TEST

No	Test Items	Conditions			
1	High temperature storage test	Ta = 60 °C, 240 hrs			
2	Low temperature storage test	Ta = -20 °C, 240 hrs			
3	High temperature operation Test	Ta = 50 °C, 240 hrs			
4	High temperature & high humidity operation test	Ta = 50 °C, 80 %RH, 240 hrs			
5	Low temperature operation test	Ta = 0 °C, 240 hrs			
6	Thermal shock	$Ta = -20 \text{ °C} \leftrightarrow 60 \text{ °C} (30 \text{ min}), 100 \text{ cycle}$			
7	Vibration test (non-operating)	Frequency : 10 ~ 500 Hz  Gravity/AMP : 1.5G  Period : X, Y, Z 30 min			
8	Shock test (non-operating)	Gravity : 220G  Pulse width : 2ms, half sine wave  ±X, ±Y, ±Z Once for each direction			
9	Electrostatic discharge test	Air : $150 \text{ pF}, 330\Omega, 15\text{KV}$ Contact : $150 \text{ pF}, 330\Omega, 8\text{KV}$			

<sup>\*</sup> Note : The bezel of HT12X14-300 is Aluminum (AL 5052 H34).

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	18 OF 23

во <b>Ehydis</b>	PRODUCT GROUP	REV.	ISSUE DATE
	TFT-LCD PRODUCT	O	2004.12.06

#### 12.0 HANDLING & CAUTIONS

#### 12.1 Cautions when taking out the module

• Pick the pouch only, when taking out module from a shipping package.

# 12.2 Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

#### 12.3 Cautions for the operation

- When the module is operating, do not lose MCLK, DE signals. If any one of these signals were lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence were applied, the module would be damaged.

#### 12.4 Cautions for the atmosphere

- Dewdrop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer-packing pouch and under relatively low temperature atmosphere is recommended.

#### 12.5 Cautions for the module characteristics

- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

#### 12.6 Other cautions

- Do not disassemble and/or re-assemble LCD module.
- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc, please pack the module not to be broken. We recommend using the original shipping packages.

SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	19 OF 23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

# 13.0 Environment & Safety

### 13.1 Mercury disposal & High voltage caution



# HIGH VOLTAGE CAUTION

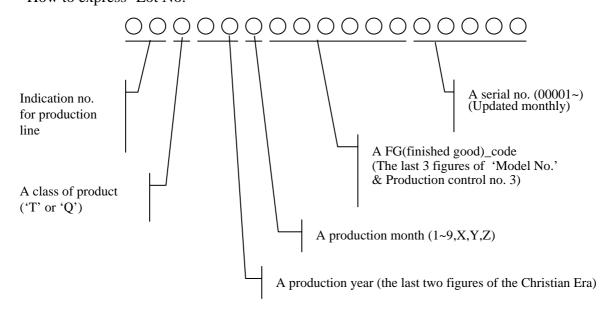
RISK OF ELECTRIC SHOCK, DISCONNECT THE ELECTRIC POWER BEFORE SERVICING COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT

OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL,

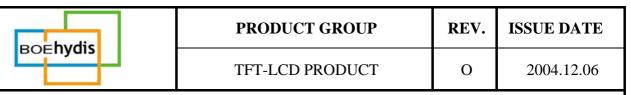
#### 13.2 Product Label



How to express 'Lot No.'



SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	20 OF 23



#### 14.0 APPENDIX

Figure 1. Measurement Set Up

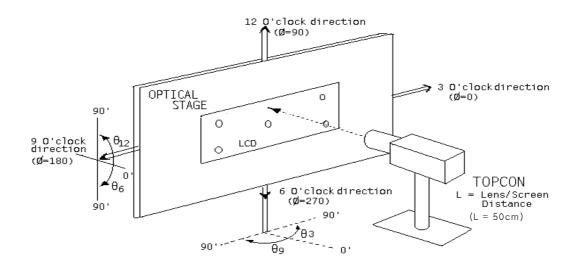
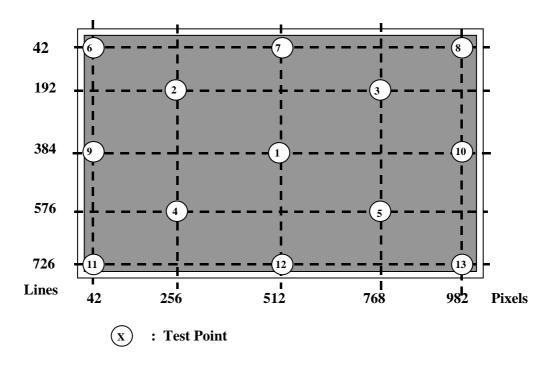


Figure 2. Average Luminance Measurement Locations & Uniformity Measurement Locations



SPEC. NUMBER	SPEC. TITLE	PAGE	
S864-1207	HT12X14-300 Product Specification	21 OF 23	



PRODUCT GROUP	REV.	ISSUE DATE	
TFT-LCD PRODUCT	О	2004.12.06	

Figure 3. Response Time Testing

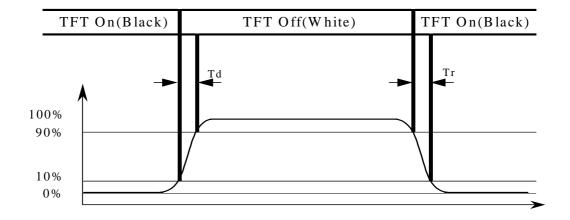
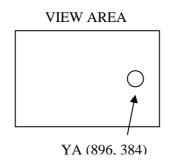
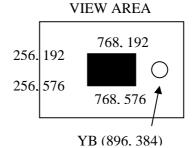


Figure 4. Cross Modulation Test Description





$$Cross-Talk = \frac{YB - YA}{YA} \times 100$$

#### Where:

 $Y_A$  = Initial luminance of measured area (cd/m<sup>2</sup>)

 $Y_B = Subsequent luminance of measured area (cd/m<sup>2</sup>)$ 

The location measured will be exactly the same in both patterns.

SPEC. NUMBER	SPEC. TITLE		PAGE	
S864-1207	HT12X14-300 Product Specification	22	OF	23



PRODUCT GROUP	REV.	ISSUE DATE
TFT-LCD PRODUCT	O	2004.12.06

**Figure 5. TFT-LCD Module Outline Dimensions (Front view)** 

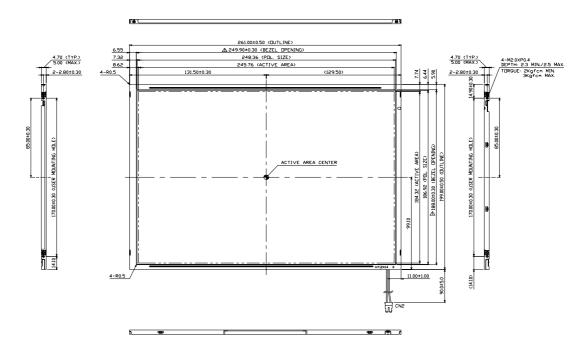
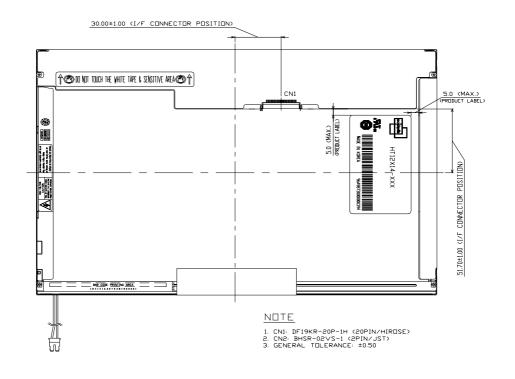


Figure 6. TFT-LCD Module Outline Dimensions (Rear view)



SPEC. NUMBER	SPEC. TITLE	PAGE
S864-1207	HT12X14-300 Product Specification	23 OF 23