

TENTATIVE

# FLC56UWC8V

# Specifications

Specifications are subject to change without notice.

[illegible]



# **Specification for Fujitsu FLC56UXC8V**

**preliminary**

1 2 3 4

TENTATIVE

REVISION HISTORY

A

Revision	Date	Prepared	Checked		Approved	Summary
01A	Jun.28.2002	T.Eiraku				1st issue

A

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## 1. APPLICATION

This specification is applied to the 22-inch WUXGA supported TFT-LCD module.

## 2 . PRODUCT NAME AND MODEL NUMBER

2-1 Product Name: **LCD Module**

2-2 Model Name: **FLC56UWC8V**

## 3. OVERVIEW

This LCD module has a TFT active matrix type liquid crystal panel 1920x1200 pixels, and diagonal size of 56cm(22-inch). This LCD has a LVDS dual interface and can display 16,777,216 colors.

The power supply of this LCD module is +12V DC single.

This module has the characteristics for applying TCO'99.

## 4. CONFIGURATION

This LCD module consists of a color TFT-LCD panel that is mounted with TFT driver ICs, a cold-cathode fluorescent tube back-light.

The inverter for the backlight is included.

Figure 4-1 shows a block diagram of this LCD module.

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## 6. ABSOLUTE MAXIMUM RATING

Table 6-1 shows the absolute maximum rating of this LCD module.

Table 6-1 Absolute Maximum Rating

Item	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Supply Voltage	V <sub>CC</sub>	Ta=25°C	−0.3	—	14.0	V
	V <sub>INV</sub>	Ta=25°C	−0.3	—	14.0	V
Input Signal Voltage (LVDS signal, PD, SEMI LVDS)	V <sub>IN</sub>	Ta=25°C	−0.3	—	3.6	V
Control Voltage	V <sub>CNT</sub>	Ta=25°C	−0.3	—	V <sub>INV</sub>	V
Brightness Control Voltage	V <sub>VR4</sub>	Ta=25°C	0	—	4.0	V

## 7. RECOMMENDED OPERATING CONDITIONS

Table 7-1 shows the recommended operating conditions of this LCD module.

Table 7-1 Recommended Operating Conditions

Item		Symbol	MIN.	TYP.	MAX.	Unit
Supply Voltage (Logic)		V <sub>CC</sub>	11.5	12.0	12.5	V
Supply Voltage (Inverter)		V <sub>INV</sub>	10.8	12.0	13.2	V
Ripple Voltage	V <sub>CC</sub>	V <sub>RP</sub>	—	—	0.1	V

## 8. ELECTRICAL SPECIFICATIONS

Table 8-1 shows the electrical specifications of this LCD module. Figure 8-1 shows the measurement circuit. Figure 8-2(A) shows the equivalent circuit of the logic signal input area. Figure 8-2(B) shows the equivalent circuit of the supply voltage Input area.

Table 8-1 Electrical Specifications

Item		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remark
Differential-input Voltage (High)		V <sub>IH</sub>	V <sub>CM</sub> =+1.2V	—	—	100	mV	
Differential-input Voltage (Low)		V <sub>IL</sub>		-100	—	—	mV	
Supply Current		I <sub>CC</sub>	V <sub>CC</sub> =+12.0±0.5V V <sub>SS</sub> =0V DCLK=81MHz 60Hz	—	(800)	(1500)	mA	*1
Supply Rush Current		I <sub>SCC</sub>		—	—	TBD	A	*2
Supply Rush Current Duration (1A excess)		T <sub>SCC</sub>		—	—	TBD	ms	
B A C K L I G H T (*)	Supply Current	I <sub>INV</sub>	V <sub>INV</sub> =12.0V V <sub>VR4</sub> =0V	—	(7.5)	TBD	A	*3
	Brightness Control Voltage	V <sub>VR</sub>		0	—	3.5	V	
	Lighting Frequency	f	V <sub>INV</sub> =12.0V, V <sub>VR4</sub> =0V	—	TBD	—	kHz	
	Lighting Fix Voltage	V <sub>cnt</sub>		0	—	0.8	V	
	Non-Lighting Fix Voltage	V <sub>cnt</sub>		2.1	—	V <sub>INV</sub>		

(\*1) Typical current situation : Color bar pattern. V<sub>CC</sub>=12.0V  
Maximum current situation: 2pixel checker pattern. V<sub>CC</sub>=11.5V  
Without rush current.

(\*2) These items prescribe the rush current for starting internal DC/DC.  
Charging current to capacitors of V<sub>CC</sub> is not prescribed.

(\*3) External power supply for inverter shall have the current capacity more than (TBD)A of the supply current (I<sub>INV</sub>), otherwise the protective circuit of inverter (fuse) might not work.





## 9. OPTICAL SPECIFICATIONS

Table 9-1 shows the optical specifications of this LCD module.

Table 9-1 Optical Specifications

Ta=25°C

Item		Symbol	Condition		Specifications			Unit	Remark	
					MIN.	TYP.	MAX.			Note
Visual Angle	Horizontal	L,R	CR 10	U,D=0°	85	—	—	deg		(1)(2) (3)(5) (6)
	Vertical	U,D		L,R=0°	85	—	—	deg		
	All Direction				—	80	—	deg		
Contrast Ratio		CR	L,R,U,D =0°		350	600	—	—	White/Black	(1)(2) (3)(5)
Response Time (ON) (B W)		t <sub>on</sub>	L,R, U,D =0°	Ta=25°C	—	15	30	ms		(1) (4) (5)
				Ta=0°C	—	50	100	ms		
Response Time (OFF) (W B)		t <sub>off</sub>	L,R, U,D =0°	Ta=25°C	—	10	25	ms		
				Ta=0°C	—	50	100	ms		
Response Time (ON or OFF) (All gray scale)		t <sub>avg</sub>	L,R, U,D =0°	Ta=25°C 47~63H z	—	15	—	ms	Average of Response Time	
Brightness		I	L,R,U,D=0° V <sub>CC</sub> =12.0V V <sub>INV</sub> =12.0V (At maximum Brightness)		400	500		cd/m <sup>2</sup>	White *1	(1)(5)
Brightness Uniformity		I			70	—	—	%		(1)(5) (7)
Chromaticity	W	x			0.283.	0.313	0.343	—		(1) (5)
		y			0.299	0.329	0.359	—		
	R G B	(x,y)			Red	(TBD) Typ.				
			Green	(TBD) Typ.						
Blue			(TBD) Typ.							
LCD Panel Type					TFT Color					
Display Mode					Normally Black					
Wide Viewing Angle Technology					MVA					
Optimum Viewing Angle					— (Symmetry)					(6)
Display Color					16,777,216 (8-bit color)					
Color of non-display area					Black					
Surface Treatment					Anti-glare (Haze value: (25% ), 2H)					

(\*1) Value at 15 ~ 20 minutes after lighting on.

(Note) •CS-1000 (MINOLTA Co. Ltd.) , BM-5A (Topcon) and the like should be used  
as a luminance colorimeter.  
Field=1°, L=500mm  
•Dark room condition (1 lux or less)

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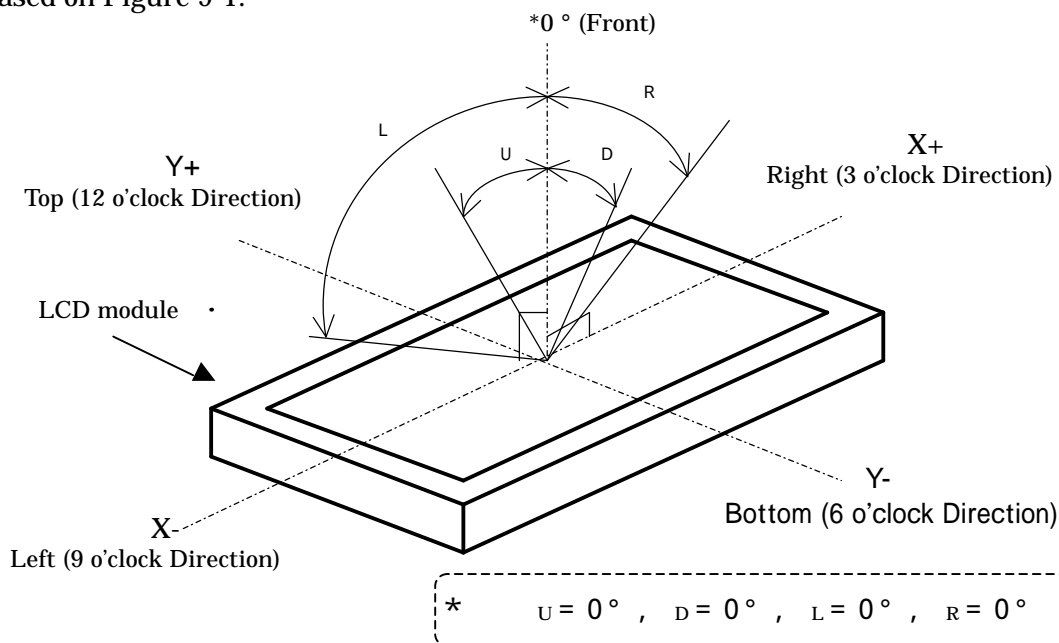
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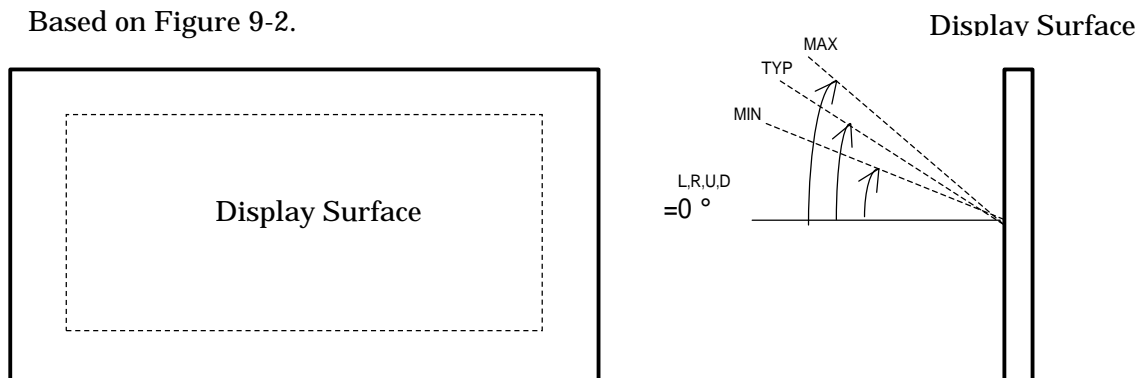
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Note 1) Definition of Viewing Angle (1)

Based on Figure 9-1.

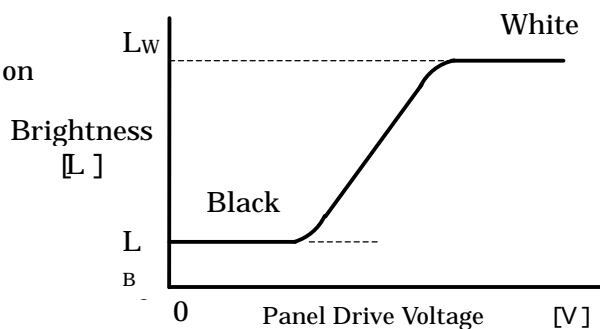
Figure 9-1 Definition of Viewing Angle (1)Note 2) Definition of Viewing Angle (2)

Based on Figure 9-2.

Figure 9-2 Definition of Viewing Angle (2)Note 3) Definition of Contrast Ratio (CR)

Determined by Formula (1) based on Figure 9-3 Voltage-Brightness characteristics.

$$= \frac{L_W \text{ (Brightness at white)}}{L_B \text{ (Brightness at black)}} \dots\dots(1)$$

Figure 9-3 Voltage-Brightness Characteristics

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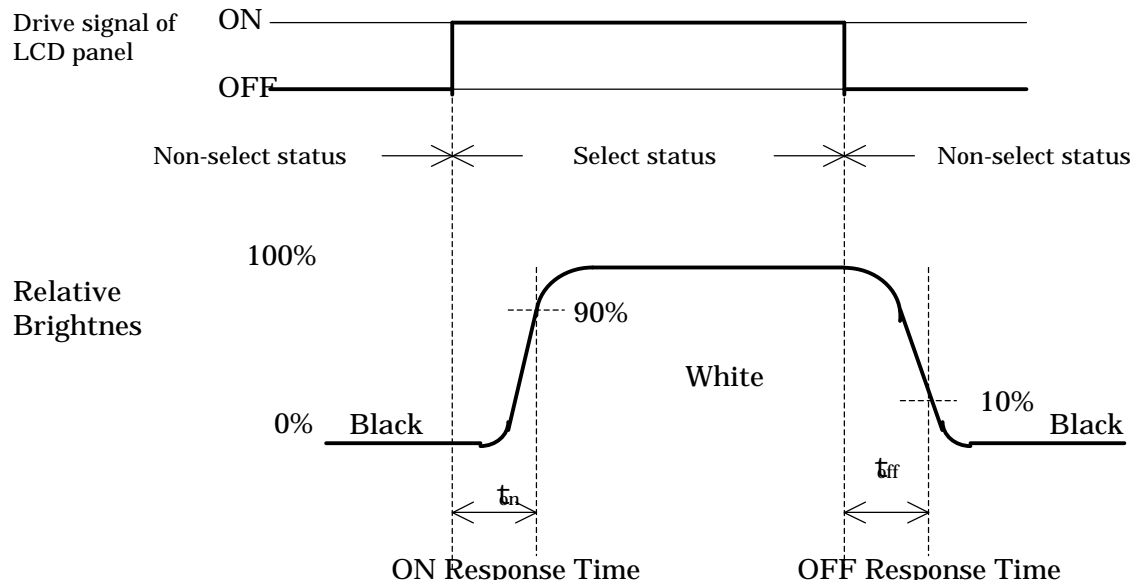
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#### Note 4) Definition of Response Time

Based on Figure 9-4.



### Figure 9-4 Definition of Response Time

### Note 5) Contrast Ratio and Response Measurement System

Based on Figure 9-5.

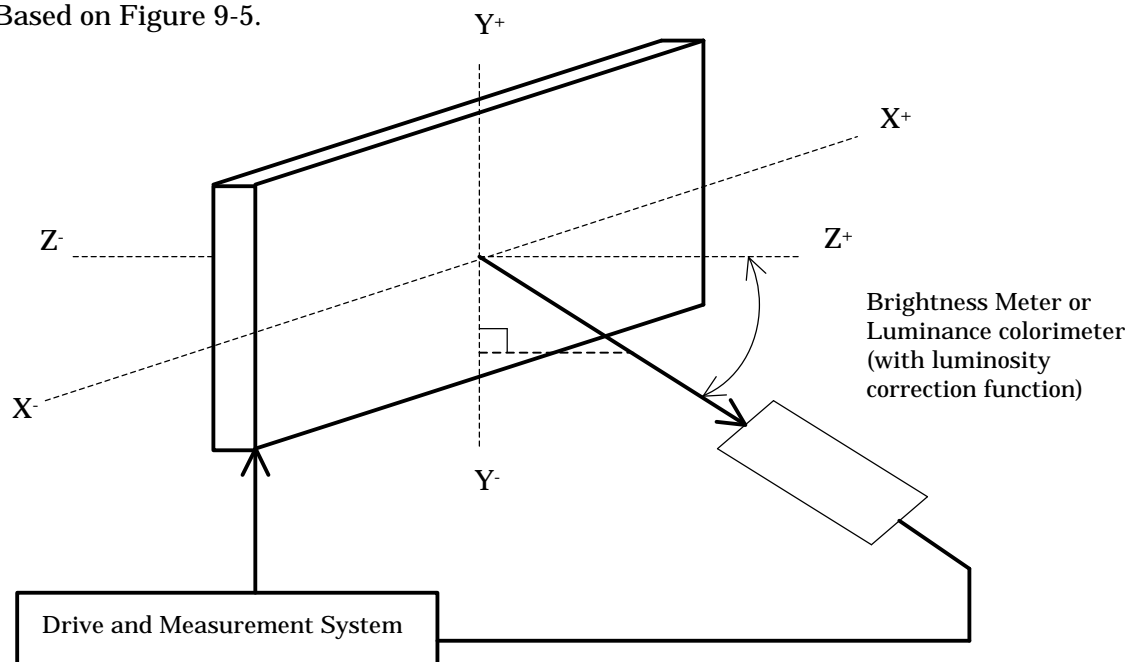
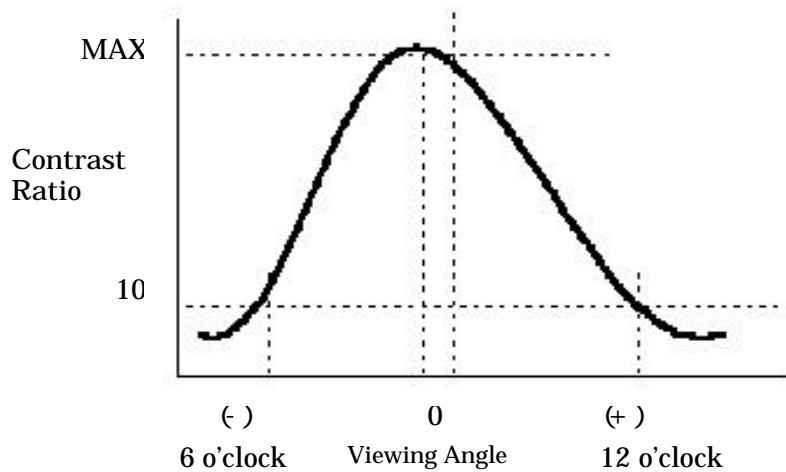


Figure 9-5 Contrast Ratio and Response Time Measurement System

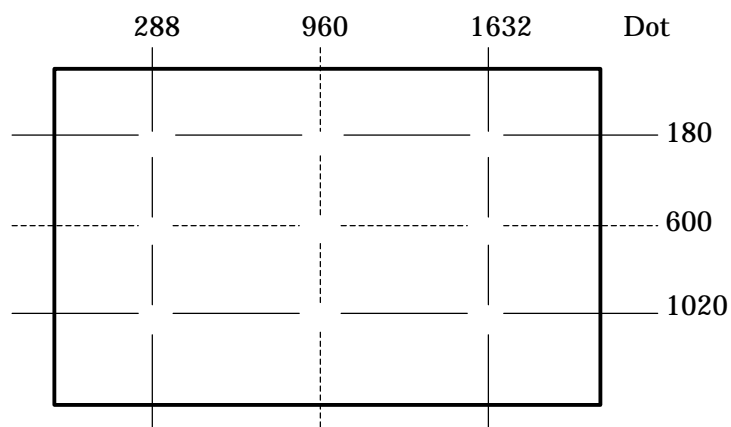
The diagram illustrates the measurement system for contrast ratio and response time. A rectangular box labeled 'Drive and Measurement System' is connected by a line to a trapezoidal shape representing a display panel. An arrow points from the system towards the panel. A dashed vertical line labeled 'Y-' is positioned to the right of the system box.

Note 6) Definition of Optimum Viewing AngleFigure 9-6 Definition of Viewing AngleNote 7) Definition of Brightness Uniformity

Brightness uniformity is defined by the following formula.

Brightness (I1 ~ I9) are measured at the following 9 points ( ~ ) on the display area that is shown in Figure 9-7.

$$\text{Brightness Uniformity ( L )} = \frac{|\text{Min. In }|}{|\text{Max. In }|} \times 100 (\%) , n = 1 \text{ to } 9$$



Note) Each measurement point ( ~ ) defines the center spot of view of Brightness Meter.  
The tolerance of measurement position is  $\pm 3\text{mm}$ .

Figure 9-7 Measurement Points

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## 10. INTERFACE SPECIFICATIONS

### 10-1 Signal descriptions

Table 10-1 shows the description and configuration of interface signals (CN1).

Table 10-1 Interface signals (CN1)

Pin No.	Symbol	I/O	Function
1	RxO0-	I	Negative differential input
2	RxO0+	I	Positive differential input
3	RxO1-	I	Negative differential input
4	RxO1+	I	Positive differential input
5	RxO2-	I	Negative differential input
6	RxO2+	I	Positive differential input
7	GND		Ground
8	RxOC-	I	Negative differential input
9	RxOC+	I	Positive differential input
10	RxO3-	I	Negative differential input
11	RxO3+	I	Positive differential input
12	RxE0-	I	Negative differential input
13	RxE0+	I	Positive differential input
14	GND		Ground
15	RxE1-	I	Negative differential input
16	RxE1+	I	Positive differential input
17	GND		Ground
18	RxE2-	I	Negative differential input
19	RxE2+	I	Positive differential input
20	RxEC-	I	Negative differential input
21	RxEC+	I	Positive differential input
22	RxE3-	I	Negative differential input
23	RxE3+	I	Positive differential input
24	GND		Ground
25	SELL LVDS	I	Select LVDS data order *1
26	TST		Test pin *2
27	TST		Test pin *2
28	Vcc		+12V power supply
29	Vcc		+12V power supply
30	Vcc		+12V power supply

Connector : FI-X30S-HF (Japan Aviation Electronics)

User's connector : FI-X30M (Japan Aviation Electronics)

FI-X30H

FI-X30C

\*1: 3.3V CMOS Signal input. (High or Low)

\*2: Keep open. (Internal test use only.)

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## 10-2 LVDS Data Assignment

Table 10-2 shows the LVDS Data Assignment.

Table 10-2 LVDS Data Assignment

Input signal *1			Transmitter DS90CF383,C385		Interface connector			Receiver DS90CF386		LCD input (Sell LVDS)	
SELL LVDS	Low	High	pin	INPUT	System side	LCD module		pin	OUTPUT	Low	High
						pin					
LVDS Odd	RO2	RO0	51	TxIN0	Tx OUT0+	2	RxO0+	27	RxOUT0	RO2	RO0
	RO3	RO1	52	TxIN1				29	RxOUT1	RO3	RO1
	RO4	RO2	54	TxIN2				30	RxOUT2	RO4	RO2
	RO5	RO3	55	TxIN3				32	RxOUT3	RO5	RO3
	RO6	RO4	56	TxIN4	Tx OUT0-	1	RxO0-	33	RxOUT4	RO6	RO4
	RO7	RO5	3	TxIN6				35	RxOUT6	RO7	RO5
	GO2	GO0	4	TxIN7				37	RxOUT7	GO2	GO0
	GO3	GO1	6	TxIN8				38	RxOUT8	GO3	GO1
	GO4	GO2	7	TxIN9	Tx OUT1+	4	RxO1+	39	RxOUT9	GO4	GO2
	GO5	GO3	11	TxIN12				43	RxOUT12	GO5	GO3
	GO6	GO4	12	TxIN13				45	RxOUT13	GO6	GO4
	GO7	GO5	14	TxIN14				46	RxOUT14	GO7	GO5
	BO2	BO0	15	TxIN15	Tx OUT1-	3	RxO1-	47	RxOUT15	BO2	BO0
	BO3	BO1	19	TxIN18				51	RxOUT18	BO3	BO1
	BO4	BO2	20	TxIN19				53	RxOUT19	BO4	BO2
	BO5	BO3	22	TxIN20				54	RxOUT20	BO5	BO3
	BO6	BO4	23	TxIN21	Tx OUT2+	6	RxO2+	55	RxOUT21	BO6	BO4
	BO7	BO5	24	TxIN22				1	RxOUT22	BO7	BO5
	RSVD	RSVD	27	TxIN24				3	RxOUT24	Not use	Not use
	RSVD	RSVD	28	TxIN25				5	RxOUT25	Not use	Not use
	ENAB	ENAB	30	TxIN26	Tx OUT2-	5	RxO2-	6	RxOUT26	ENAB	ENAB
	RO0	RO6	50	TxIN27				7	RxOUT27	RO0	RO6
	RO1	RO7	2	TxIN5				34	RxOUT5	RO1	RO7
	GO0	GO6	8	TxIN10	Tx OUT3+	11	RxO3+	41	RxOUT1	GO0	GO6
	GO1	GO7	10	TxIN11				42	RxOUT11	GO1	GO7
	BO0	BO6	16	TxIN16				49	RxOUT16	BO0	BO6
	BO1	BO7	18	TxIN17				50	RxOUT17	BO1	BO7
	RSVD	RSVD	25	TxIN23				2	RxOUT23	Not use	Not use
	DCLK		31	TxCLK IN	TxCLK OUT+	9	RxCLK IN+	26	RxCLK OUT	DCLK	
					TxCLK OUT-	8	RxCLK IN-				
LVDS Even	RE2	RE0	51	TxIN0	Tx OUT0+	13	RxEO+	27	RxOUT0	RE2	RE0
	RE3	RE1	52	TxIN1				29	RxOUT1	RE3	RE1
	RE4	RE2	54	TxIN2				30	RxOUT2	RE4	RE2
	RE5	RE3	55	TxIN3				32	RxOUT3	RE5	RE3
	RE6	RE4	56	TxIN4	Tx OUT0-	12	RxEO-	33	RxOUT4	RE6	RE4
	RE7	RE5	3	TxIN6				35	RxOUT6	RE7	RE5
	GE2	GE0	4	TxIN7				37	RxOUT7	GE2	GE0
	GE3	GE1	6	TxIN8				38	RxOUT8	GE3	GE1
	GE4	GE2	7	TxIN9	Tx OUT1+	16	RxE1+	39	RxOUT9	GE4	GE2
	GE5	GE3	11	TxIN12				43	RxOUT12	GE5	GE3
	GE6	GE4	12	TxIN13				45	RxOUT13	GE6	GE4
	GE7	GE5	14	TxIN14				46	RxOUT14	GE7	GE5
	BE2	BE0	15	TxIN15	Tx OUT1-	15	RxE1-	47	RxOUT15	BE2	BE0
	BE3	BE1	19	TxIN18				51	RxOUT18	BE3	BE1
	BE4	BE2	20	TxIN19				53	RxOUT19	BE4	BE2
	BE5	BE3	22	TxIN20				54	RxOUT20	BE5	BE3
	BE6	BE4	23	TxIN21	Tx OUT2+	19	RxEO2+	55	RxOUT21	BE6	BE4
	BE7	BE5	24	TxIN22				1	RxOUT22	BE7	BE5
	RSVD	RSVD	27	TxIN24				3	RxOUT24	Not use	Not use
	RSVD	RSVD	28	TxIN25				5	RxOUT25	Not use	Not use
	RSVD	RSVD	30	TxIN26	Tx OUT2-	18	RxEO2-	6	RxOUT26	Not use	Not use
	RE0	RE6	50	TxIN27				7	RxOUT27	RE0	RE6
	RE1	RE7	2	TxIN5				34	RxOUT5	RE1	RE7
	GE0	GE6	8	TxIN10	Tx OUT3+	23	RxEO3+	41	RxOUT10	GE0	GE6
	GE1	GE7	10	TxIN11				42	RxOUT11	GE1	GE7
	BE0	BE6	16	TxIN16				49	RxOUT16	BE0	BE6
	BE1	BE7	18	TxIN17				50	RxOUT17	BE1	BE7
	RSVD	RSVD	25	TxIN23				2	RxOUT23	Not use	Not use
	DCLK		31	TxCLK IN	TxCLK OUT+	21	RxCLK IN+	26	RxCLK OUT	Not use	
					TxCLK OUT-	20	RxCLK IN-				

\*1 RSVD (reserved) pin on a transmitter should be connected with Ground.

Input odd or even data depending on the display position of the LCD module.

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## 10-3 Color Data Assignment

Table 10-3 shows the Color Data Assignment.

Table 10-3 Color Data Assignment

Color		R Input data								G Input data								B Input data							
	Odd Even	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Brighter	253	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↓	254	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	↑	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	↓	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Brighter	253	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	↓	254	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	↓	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Brighter	253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	↓	254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note.1) Definition of gray scale:Color (n)...”n” indicates gray scale level.

Larger number means brighter level.

Note.2) Data; 1:High, 0:Low

Note 3) Color data consist of 8 bit red, green and blue data of odd and even number pixel data.

Total data number is 48 signals. This module is able to display 16,777,216 colors because each red, green and blue data is controlled independently.



**10-4 Input Signal Timing**

Table 10-4 and Figure 10-1 shows the Input Signal Timing at LVDS transmitter.

**Table 10-4 Timing Characteristics**

(Ta=0~45°C, Vcc=12±0.5V)

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
DCLK signal (Clock)	Period	Tc	(11.765)	12.345	(20.000)	ns	
	Frequency	1/Tc	(50.000)	81.000	(85.000)	MHz	
	Duty	Tch/Tc	45	50	55	%	
	High time	TclkH	3.5	—	—	ns	
DCLK-Data Timing	Low time	TclkL	3.5	—	—	ns	
	Setup time	Tset	3	—	—	ns	
ENAB signal	Hold time	Thold	2	—	—	ns	
	Horizontal Period	Th	(1020)	1080	(1130)*1	DCLK	
	Hor. Period	Th	(13.0)	13.3	(14.65)	μs	
	Hor. Display period	Thd	(960)	960	(960)	DCLK	*2
	Vertical Period	Tv	1207*1	1250	1280*1	Th	
	Ver. Frequency	1/Tv	50	60	62	Hz	*4
	Ver. Display period	Tvd	1200	1200	1200	Th	
	Data-ENAB timing	Tdn	—	0	—	DCLK	*3

\*1) •horizontal display position is specified by the rise of ENAB.

The data latched at falling edge of DCLK after rise of ENAB is displayed at the left edge of the display area.

•Vertical display position is specified by the rise of ENAB after low level continuation over 5500 DCLK.

The data latched at the rise of ENAB is displayed at the top line of the display area.

\*2) •If the “High” level period of ENAB is less than 960 DCLK, black color is displayed at the rest of the display area

\*3) •If ENAB does not synchronize with the effective display data, the display position does not fit to the display area.

\*4) • Response time compensation circuit in LCD works at 50Hz to 60Hz.

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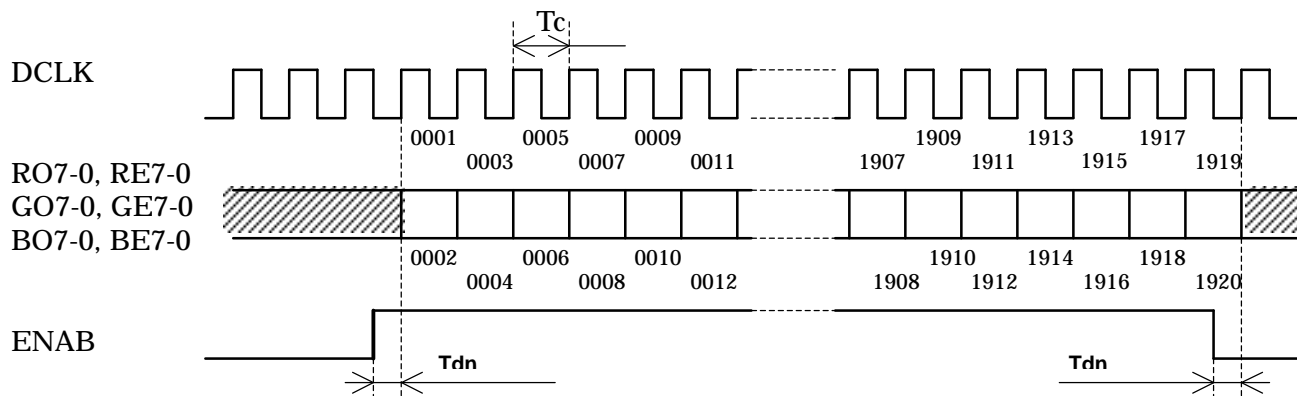
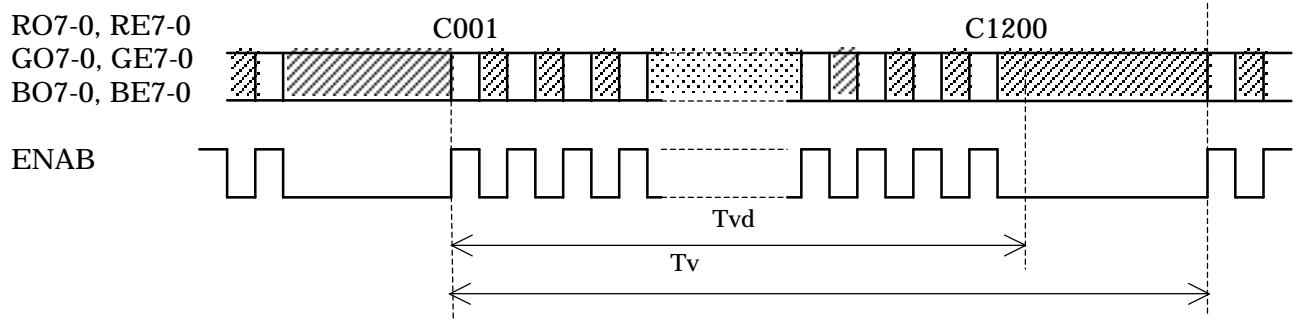
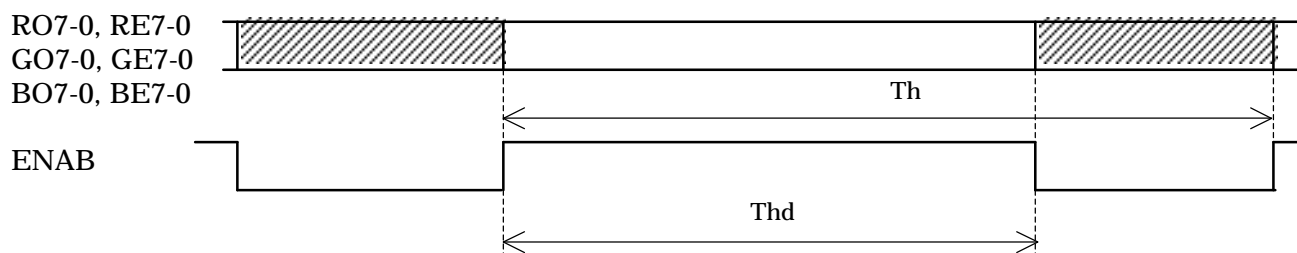
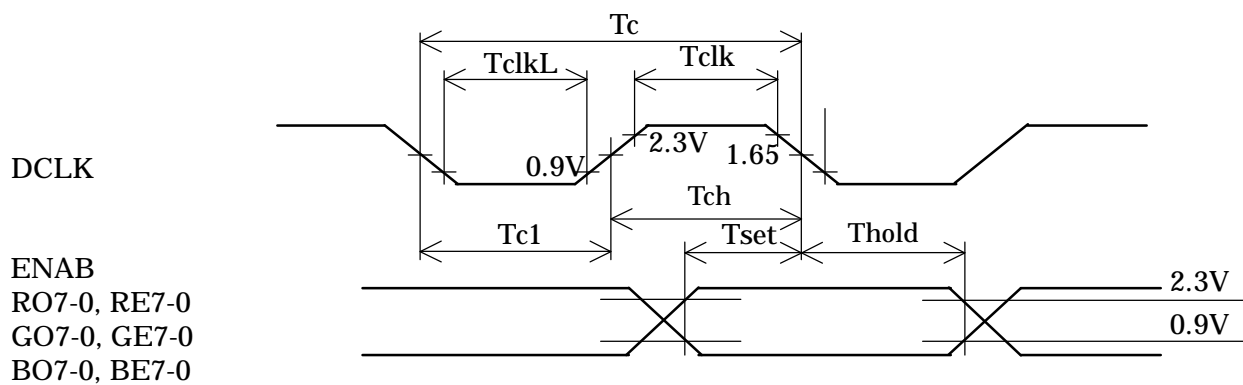


Figure 10-1 Input Signal Timing Chart

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#### 10-4 Correspondence between Data and Display Position

Figure 10-2 shows the Correspondence between Data and Display Position.

S00S01S02S03S04S05S06S07S08									S4799 S4800		
C001	RO 0001	GO 0001	BO 0001	RE 0002	GE 0002	BE 0002	RO 0003	GO 0003		GE 1600	BE 1600
C1200	RO 0001	GO 0001	BO 0001	RE 0002	GE 0002	BE 0002	RO 0003	GO 0003		GE 1600	BE 1600

Figure 10-2 Correspondence Data and Display Position

#### 10-5 Power Supply Sequence

The sequence of input signals and On/Off of the power supply of this LCD module should be in the specification shown in Figure 10-3 to prevent latch-up of the driver ICs and DC driving of the LCD panel.

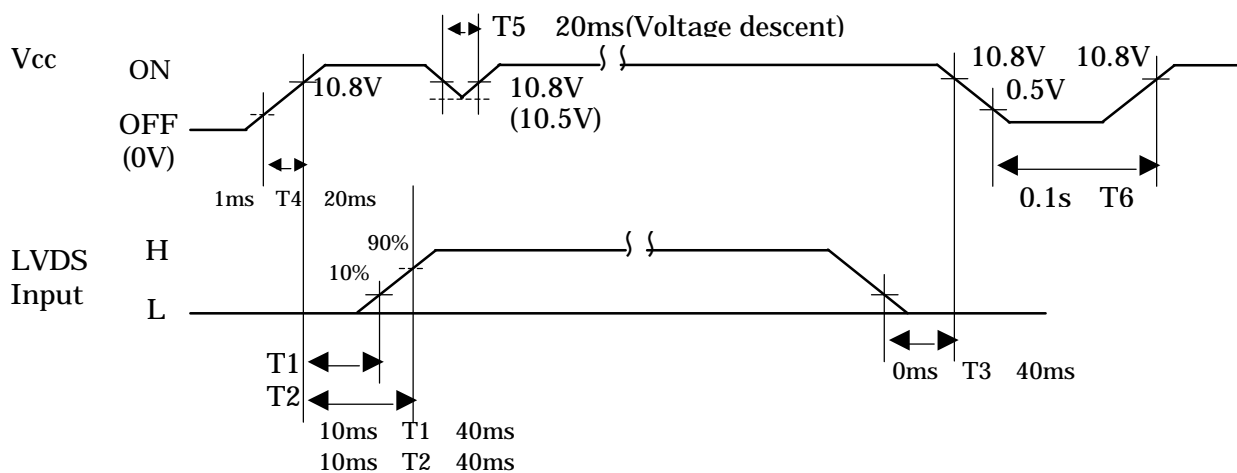


Figure 10-3 Power Supply Sequence (Logic)

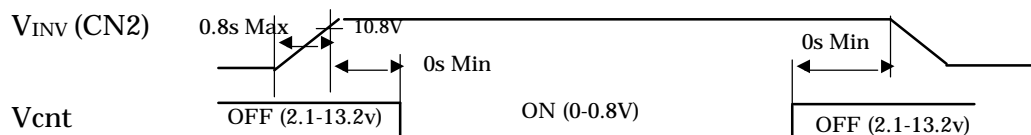


Figure 10-4 Power Supply Sequence (Inverter)

## 11. BACK-LIGHT SPECIFICATIONS

### 11-1 Pin configuration for Back-light

Table 11-1 shows the description and Pin assignment of the connectors (CN-2) for the Back-light of this LCD module.

Table 11-1 Pin Assignment of CN-2

Pin	Signal	Function
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		
11		
12		

TBD

### 11-2 CCFL

Supplier:TBD

### 11-3 Life

The life of the back-light is a minimum of 50,000 hours at the following conditions.

#### (1) Working conditions

Ambient temperature :  $25 \pm 5$

Brightness control (Vvr) : 0V

#### (2) Definition of life

Brightness becomes 50% or less than the minimum brightness value shown in Table 9-1.

The lamp no longer lights

Lamp being flashing or flickering.

### 11-4 Lamp assembly set (for replacement)

Lamp assembly set (with charge) is prepared for replacing old lamp to new one.  
This set consists of an upper lamp assembly and a lower lamp assembly.

Type number:

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## 12. APPEARANCE SPECIFICATIONS

### 12-1.Appearance

Table 12-1 shows the appearance specifications. In the case of another agreement about Specification arises, that agreement takes priority.

Table 12-1 Appearance Specifications

Length: L[mm], Width: W[mm]

Allowable number of pieces: N, Average diameter: D [mm]

	Item		Judgment method and standard		Remarks
1	Foreign Particle	White and Black points		D 0.5 N 10 0.5 < D N 0	
		Fiber	Dark line	W 0.1 N 10 L 12.0	
			Bright points	D 0.3 Not count 0.3 < D 0.6 N 12 D > 0.6 N 8	
2	Scratch	Scratch on polarizer film		12.0 > L N 15	
3	Dent	Dent on polarizer film		D 0.3 Not count 0.3 < D 0.4 N 15	

#### Note

• Foreign particle and scratch that do not effect display image, such as foreign particle between glass and polarizer film out of the display area, scratch on metal bezel, backlight module or polarizer film out of the display area are not counted.

• Unwiped dirt out of the display area is not counted.

• These items are applied to the defects in the cell when backlight is on, and defects on the surface of the polarizer film at the display area.

• Must be observed the LCD screen from the normal direction unless specified. The distance between the LCD screen and the observing position should be 35cm or more.

One 20W fluorescent lamp is used at 50cm above the worktable.

At this time, the luminance at the vertical direction to the fluorescent lamp is 300 to 600 lux (reference value).

• Appearance Specifications are defined under the condition of frame frequency at 60Hz. (include Bright and Dark points specifications)

### 12-2.Dot defects (Bright spots, Dark spots)

#### 12-2-1.Area to be inspected

Inside display dot area (484.36 x 296.1mm)

Display dot area means active area.

One pixel consists of 3 dots (red, green and blue).

#### 12-2-2.Bright spots definition

(1) Bright spots are classified as follows. (based on brightness samples)

- Visible through 2% ND filter ..... High-bright spot ( R,G )
- Visible through 5% but invisible through 2% ND filter ..... Low-bright spot( R,G,B )
- Invisible through 5% ND filter ..... Not counted

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(2) Tears, breaks, etc in color filter visible by the light passing through.

- Bigger than a half dot ..... High bright spot
- A half dot or smaller ..... Not counted

(3) Tears, breaks, etc in black matrix visible by the light passing through.

- Diameter above 50  $\mu$  m ..... High-bright spot
- Diameter of 50  $\mu$  m or smaller ..... Not counted

### 12-2-3. Number of bright spot standard

Item	Entire Screen	
Brightness classification	High-bright spots	High and Low Bright Spots
Number of defects	15 or less	22 or less

#### NOTES :

1. Display should be all black when bright spots are counted.
2. Number of two high Bright spots connections is up to 3.
3. Number of two low Bright spots connections is up to 12.
4. Number of three Bright spots connections and two high Bright spots vertical connections is 0.
5. Number of high Bright spots and low Bright spots connections is up to 5.

### 12-2-4. Distance between Bright spots

- Distance between Bright spots( not include B) ..... 15 mm or more
- Distance between Bright spots( include B) ..... 5 mm or more  
(Distance to the third defect should be 20mm or more)

### 12-2-5. Number of Dark spots standard

Item	Entire Screen
Number of defects	24 or less
Number of two dark spot connections	12 or less (Not include vertical, horizontal and diagonal connections)
Number of three dark spot connections	3 or less

#### NOTES :

1. Display should be all white when dark spot is counted.
2. Distance between defects is 5 mm or more.  
(Distance to the third defect should be 20mm or more)
3. If dark spot size is smaller than one dot, convert with following rule and sum up.

- (a)  $A < 1/3$  : Not counted.  
 (b)  $1/3 \leq A < 2/3$  : Considered as 0.5 dot.  
 (c)  $2/3 \leq A$  : Considered as 1 dot.

(A= Dark spot size / dot size)

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### 13. ENVIRONMENTAL SPECIFICATIONS

Table 13-1 show the environmental specifications.

Table 13-1 Environmental specifications

Item	Condition		Remark
Temperature	Operation	0~45°C	Temperature on surface of LCD panel (display area.)
	Storage	-20~60°C	
Humidity	Operation	20~85%RH	Maximum wet-bulb temperature should not exceed 29°C. No condensation.
	Storage	5~85%RH	
Vibration	Non-operation	10~500Hz, 1octave/20minute, 1G, 1.5mm max, 1hour each X, Y and Z directions	For single module without package.
Shock	Non-operation	15G, 6ms, 1time each ±X, ±Y and ±Z directions.	

NOTE : Table 13-2 and Figure 13-1 show the shock resistance standard when module is packaged.

Table 13-2 Shock resistance standard when module is packaged

Dropping location	Dropping height	Count
A~J	60cm	1 time

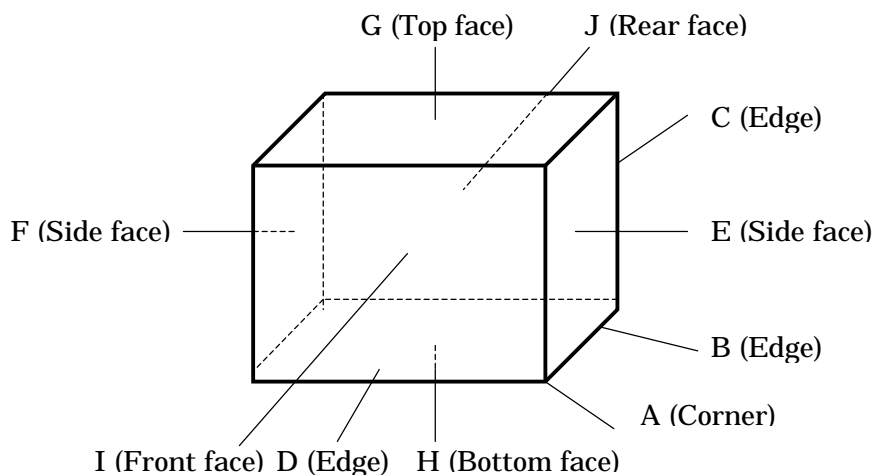


Figure 13-1 Direction to apply shock to package

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## 14. INDICATIONS

This module has the following indications.

- (1) Product name : **LCD unit**
- (2) Model Number : **FLC56UWC8V**
- (3) Product Drawing Number : **NA19026-C151**
- (4) Manufacturing Number : **2 9 0 0 0 1**

Serial number  
(To be reset every month on 1st.)

Manufacturing month  
(Oct. = X, Nov. =Y, Dec. =Z)

Last digit of manufacturing year.

- (5) Version number : **01A** (Example)  
-1st 2 digits "01" means operational version.  
-3rd alphabet means functional version.
- (6) Manufacturer Country Name : **MADE IN JAPAN**
- (7) Company Name : **FUJITSU DISPLAY TECHNOLOGIES CORPORATION**
- (8) Disposal method of cold-cathode tubes. (See Figure 14-1)
- (9) Caution when changing cold-cathode tubes. (See Figure 14-2)

・THIS TFT COLOR LCD  
CONTAINS COLD CATHODE  
FLUORESCENT LAMPS. PLEASE  
FOLLOW LOCAL ORDINANCES  
OR REGULATIONS FOR ITS DISPOSAL.  
・当該液晶ディスプレイユニットには  
蛍光管が組み込まれていますので、  
地方自治体の条例または規則に従って  
廃棄して下さい。

Figure 14-1

・WHEN CHANGING COLD CATHODE FLUO-  
RESCENT LAMPS, FOLLOW OPERATING  
SPECIFICATIONS. ESPECIALLY BE CAREFUL  
ABOUT THE LAMPS SIDE-EDGE.  
・蛍光管の交換は作業仕様書に従っ  
て行って下さい。特に蛍光管ホル  
ダ側面のエッジに気をつけて下さ  
い。

Figure 14-2

## 15. PACKAGING

### 15-1 Packing specifications TBD

### 15-2 Packing method TBD

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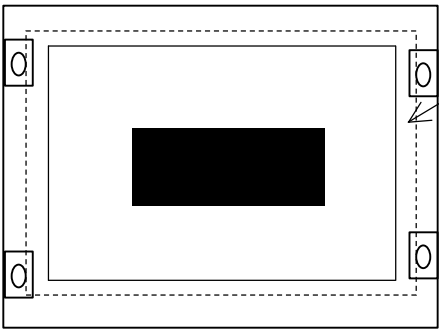
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1 2 3 4

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A



Protective sheet

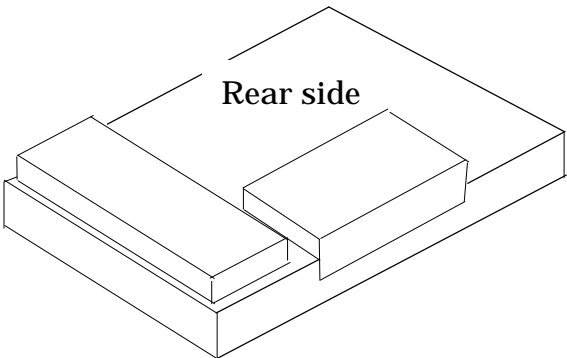
A

B



B

C



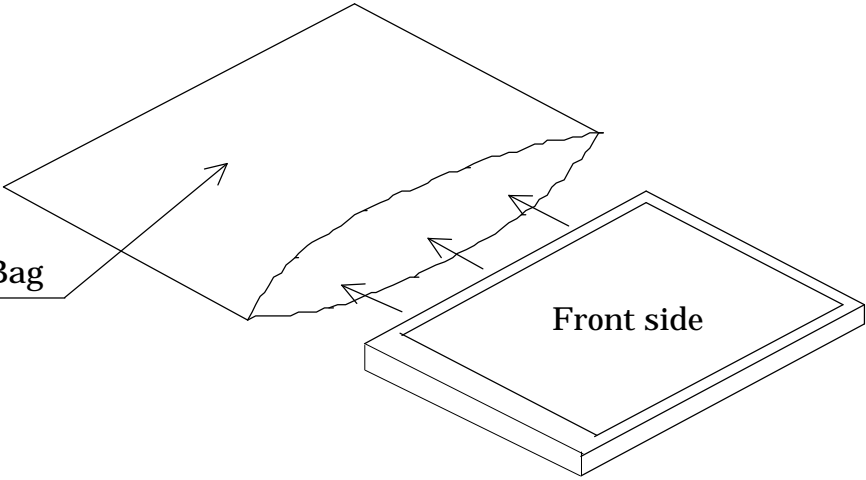
C



D

D

Anti-Electric Bag



D

E

Fig.15-2 (a) Packaging Method

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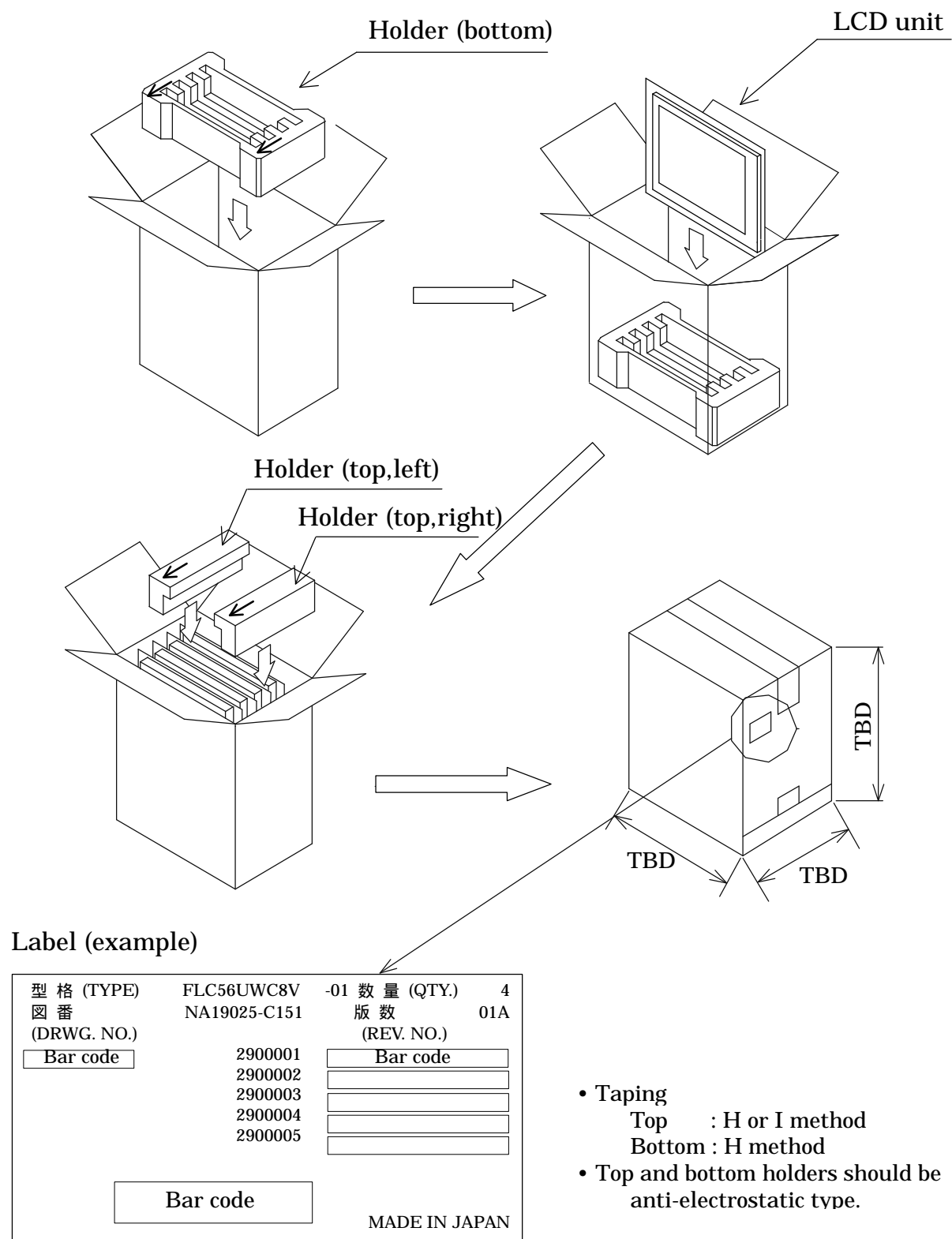


Fig.15-2 (b) Packaging Method

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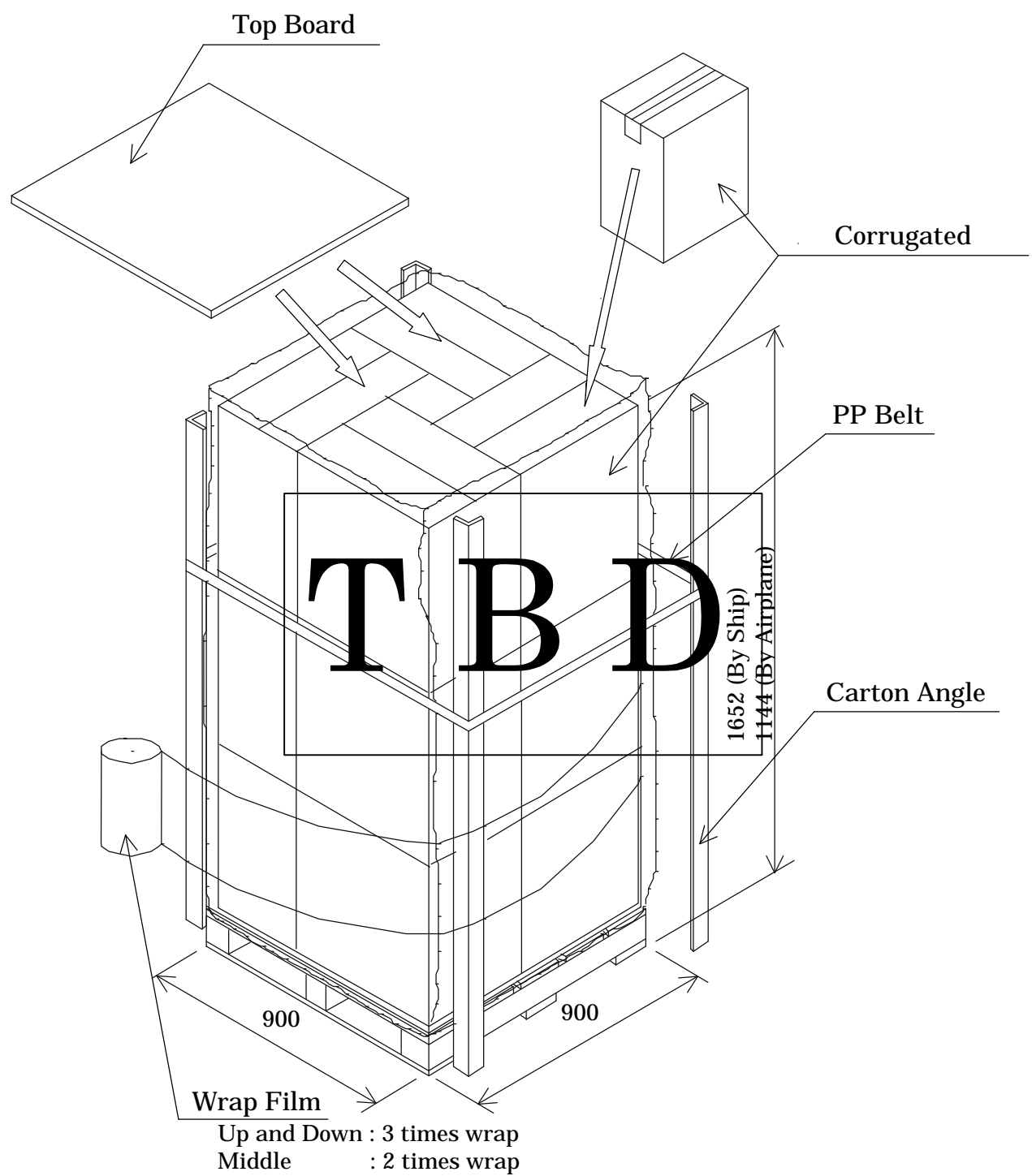
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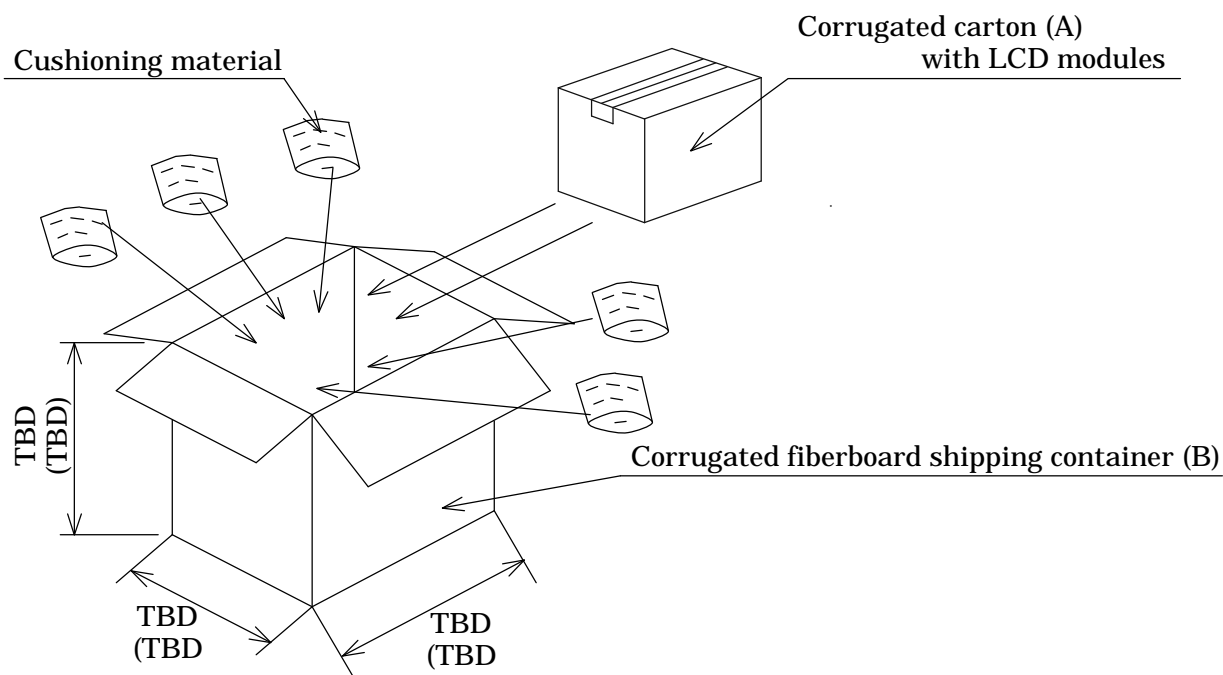
Wrap Film  
Up and Down : 3 times wrap  
Middle : 2 times wrap

Note:1) 4 boxes × 3 layers (maximum 12 boxes) : by ship  
4 boxes × 2 layers (maximum 8 boxes) : by airplane  
Note:2) This drawing shows marine transportation specification.

Fig.15-2 (c) Packaging Method

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Note 1) The carton (A) should be placed in the middle of the container (B) with enough cushioning materials.

Note2) The figures in ( ) show inside measurements of the container (B).

Figure.15-2 (d) Packing method

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## 16. WARRANTY

The warranty period is one year after shipping. Products which fail during this period are repaired or replaced without charge, unless the failure is caused by user.

## 17. PRECAUTIONS

Adhere to the following precautions to use this LCD module properly.

### (1) Handling of LCD panel

**Do not apply any strong mechanical shock to the LCD panel.**

Since the LCD panel is made of glass, excessive shock may damage the panel or cause a malfunction.

**Do not press hard on the LCD panel surface.**

In the LCD panel, the gap between two glass plates is kept perfectly even to maintain display properties and reliability. The hard pressure on the LCD panel may cause the following problems.

### Ununiformity of color

### Disorder of orientation of liquid crystal

Problem 1 returns to normal condition after a while. Problem 2 returns to normal condition by turning the power off and turning on again.

However these operations should be avoided to insure reliability.

**Do not scratch the polarizer film on the LCD panel surface.**

- Do not press or rub the display surface with a hard tool, tweezers, etc.
- For handling, use cotton or conductive gloves so that the display surface is not soiled.
- If dust or dirt soils the display surface, clean it as follows with a soft cloth (deerskin, etc.)

[Dust] Wipe off with a soft cloth. (do not rub.)

[Dirt ] Apply clear water to a soft cloth and squeeze hard out of water drops, then lightly wipe off the specified parts. Only if the dirt is hardly wiped off, use isopropyl alcohol or ethanol.

Be careful not to splash the water or the solvents on the edge of polarizer and in the LCD unit.

The polarizer possibly exfoliates due to the solvent and water penetrated between the polarizer and the LCD panel.

Do not use unspecified solvent such as ketone (acetone, etc.) and aromatics (xylene, toluene, etc.)

(Caution) Be careful not to allow the water or solvent to enter the module.

- If saliva or water drops are left for a long period of time, the part may become deformed or discolored.

Wipe off immediately in the same way as for dirt.

- Do not allow oil to adhere to the module since excessive oil is hard to clean.

[illegible]

**Do not place or contact objects on the display surface for a long period of time.**

This may make some parts of the LCD module distorted and the quality of display may deteriorate.

## (2) Handling of LCD module

**Do not pull the cold-cathode tube cable strongly.**

If the cable is pulled with the strength of 2kg or more, the cable may be damaged or may lose reliability.

**Assemble the module into user's system in a dust free environment.**

Conductive foreign matter adheres to the module may cause failures.

**Take anti-electrostatic measures for assembling the module.**

Since the LCD module contains CMOS-ICs, the following points should be observed.

- For assembling the module, operator should be grounded and wear cotton or conductive gloves.
- Floor of work area and work table to assemble the LCD module should be covered with electrostatic shielding in order to discharge static electricity via an earth wire.
- If necessary, ground operation tools (soldering iron, radio pliers, tweezers, etc.).
- Do not take the module out of the conductive bag until the module is assembled.
- Do not assemble the module under low humidity (50%RH or less).

**Do not pull the connecting cable on the rear face of the LCD module strongly.**

**Do not disassemble or remodel the LCD module.**

Disassembly or remodeling of the LCD module may result in malfunctions or deterioration of the display quality and reliability.

## (3) Precautions in regards of operating the LCD module

**Adhere to the specified power supply sequence.**

If not followed, the CMOS-IC may cause a latch-up, or DC voltage may be applied to the liquid crystal, which cause a failure or serious deterioration in display quality.

**Do not operate the LCD module when condensation occurs.**

If the LCD module is operated when condensation is on the terminals of the LCD panel, the terminals cause electrochemical reaction, and may reach disconnection. Condensation easily occurs especially when the module is moved from cold environment to warm environment.

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**The LCD module is recommended to be stored in humidity controlled, cool and dark locations.**

Recommended storage environment

Place : Dark (avoid direct sunlight)  
 Temperature : 10 ~ 35  
 Humidity : 50 ~ 60%RH

Note) If the module is left in an environment of 60 and above for a long period of time, optical characteristics may deteriorate.

## (6) Disposal Method

### LCD module

The components of this LCD module can be grouped into metal, resin, glass and so on. As the backlight contains CCFL which includes mercury, it must be disposed according to the local ordinance or regulations.

### Package

All the packages are made of recyclable papers except the anti-ESD bag.

## (7) Others

**If the LCD panel is damaged, do not inhale and do not swallow the liquid crystal.**

If the liquid crystal adhere to the body or cloths, wash it off with soap immediately. Follow regular precautions for electronic components.

**Flux residue on the printed circuit board is harmless to the quality and reliability of LCD module.**

Fujitsu has adopted non-wash technology on module assembly process.

## 18.OTHERS

Specifications of the TFT-LCD panel and other components used in this LCD module are subject to change.

Both parties shall discuss together and make the best effort to reach agreement in case of the rising of any doubt to the contents of the specifications.

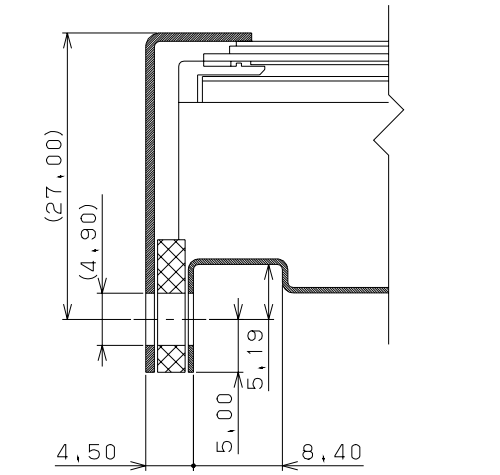
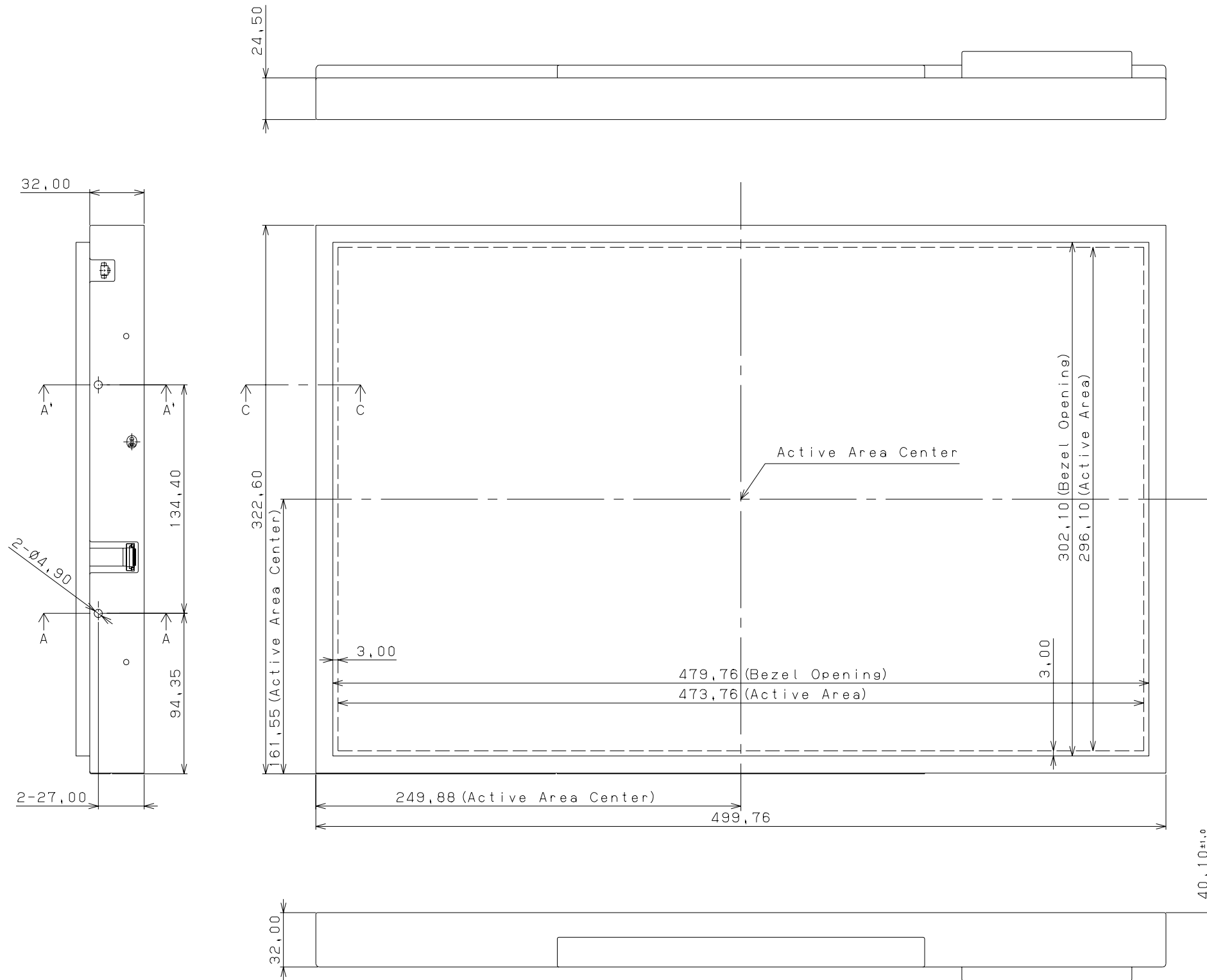
This LCD module is not designed for the purpose where high reliability is required, such as for aero-space equipment, control system of nuclear power and medical life-support equipment.

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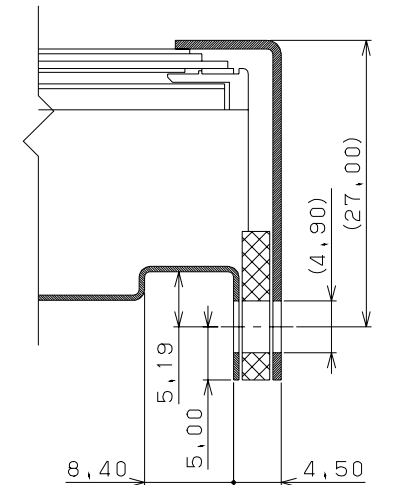
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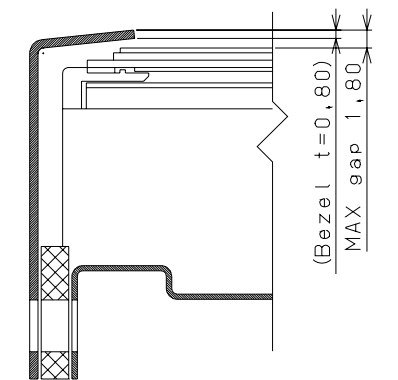




Detail A-A, A'-A' Side Mount



Detail B-B, B'-B' Side Mount

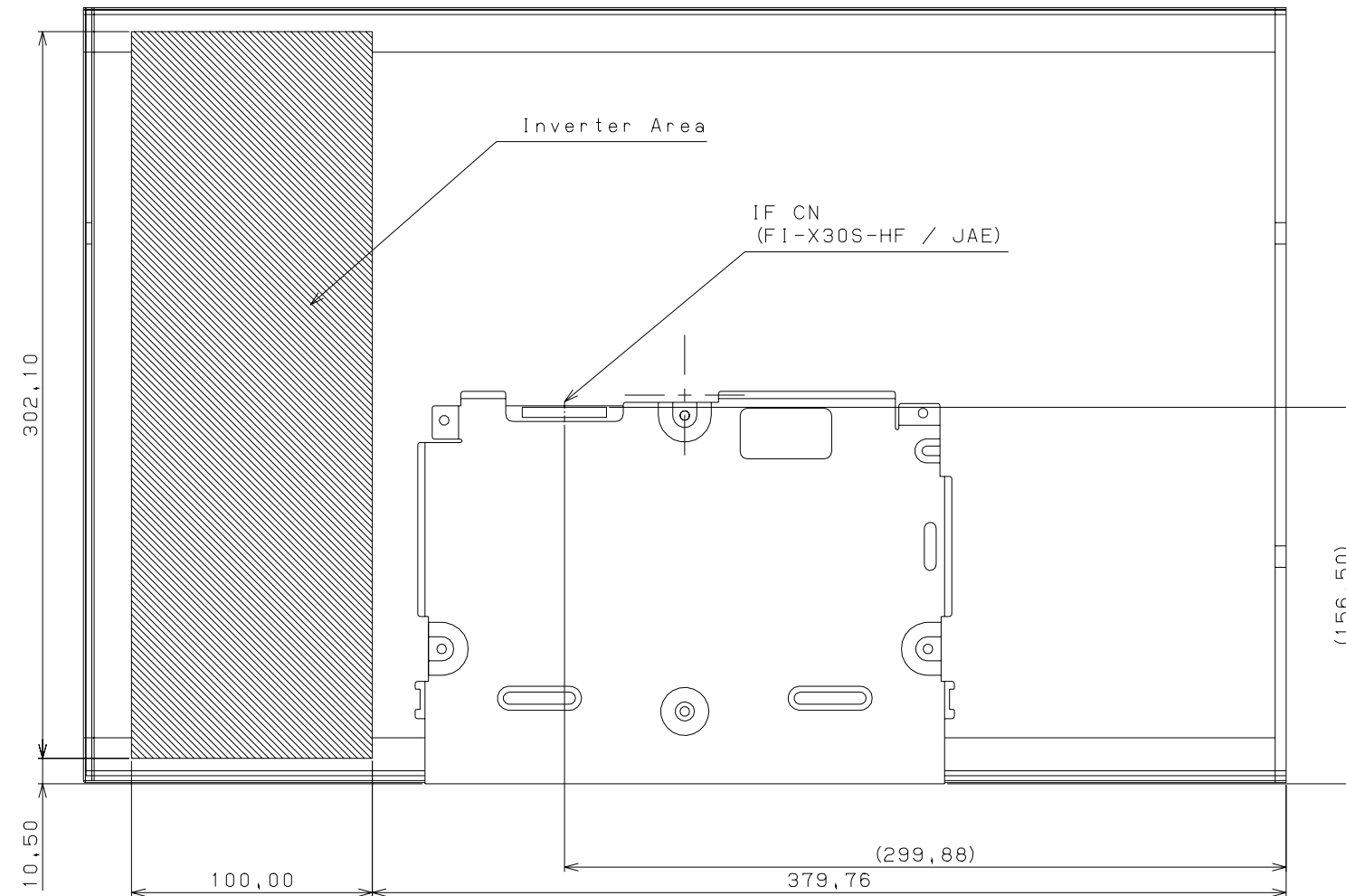


Between Surface of Polarizer and Surface of Bezel  
Detail C-C

Note  
1) Unspecified tolerance to be  $\pm 0,80$

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Note  
1) Unspecified tollerance to be  $\pm 0,80$

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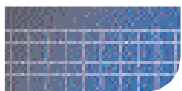
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