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		AVC LIQUID CRYSTAL DISPLAY SHARP CORPORATION SPECIFICATION	APPLICABLE GROUP AVC LIQUID CRYSTAL DISPLAY GROUP

DEVICE SPECIFICATION FOR

TFT - LCD module

MODEL No. LQ315T3LZ23

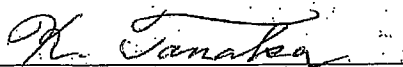
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Development Engineering Dept. 2, 3

DEVELOPMENT CENTER

AVC LIQUID CRYSTAL DISPLAY GROUP

SHARP CORPORATION

## RECORDS OF REVISION

MODEL No : LQ315T3LZ23

SPEC No : LD-17408

[illegible]

## 1. Application

This specification applies to the color TFT-LCD module LQ315T3LZ23.

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## 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit, inverter circuit and back light system etc. Graphics and texts can be displayed on a  $1366 \times \text{RGB} \times 768$  dots panel with 16,777,216 colors by using LVDS (Low Voltage Differential Signaling) to interface, +5V of DC supply voltages and supply voltage for back light.

This module also includes the DC/AC inverter to drive the CCFT. (+24V of DC supply voltage)

And in order to improve the response time of LCD, this module applies the O/S (over shoot) driving technology for the control circuit. In the O/S driving technology, signals are being applied to the liquid crystal according to a pre-fixed process as an image signal of the present frame when a difference is found between image signal of the previous frame and that of the current frame after comparing them.

By using the captioned process, the image signals of this LCD module are being set so that image response can be completed within one frame, as a result, image blur can be improved and clear image performance can be realized.

## 3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	80.04 (Diagonal)	cm
	31.5 (Diagonal)	inch
Active area	697.69 (H) x 392.26 (V)	mm
Pixel Format	1366 (H) x 768 (V) (1pixel = R + G + B dot)	pixel
Pixel pitch	0.51075(H) x 0.51075 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally black	
Unit Outline Dimensions *1	780.0(W) x 450.0(H) x Max 48.0(D)	mm
Mass	6.4 +/- 0.3	kg
Surface treatment	Anti-glare, low reflection coating Hard coating: 2H Haze: 23 +/- 5%	

(\*1) Outline dimensions are shown in Fig.1

#### 4. Input Terminals

##### 4-1. TFT panel driving

CN1 (Interface signals and +5V DC power supply) (Shown in Fig.1)

Using connector : FI-X30SSL-HF (Japan Aviation Electronics Ind. , Ltd.) or  
SM30B-LDYGLS-01(Japan Solderless Terminals MGF. Co., Ltd)

Mating connector : FI-X30H,FI-X30C or FI-X30M (Japan Aviation Electronics Ind. , Ltd.)

Mating LVDS transmitter : THC63LVDM83A or equivalent device

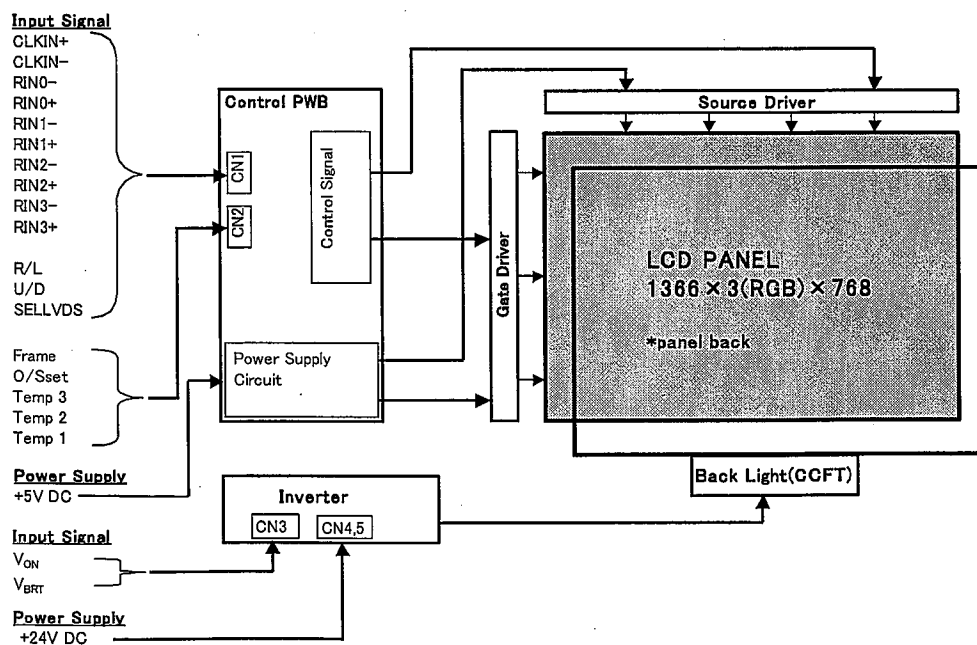
Pin No.	Symbol	Function	Remark
1	VCC	+5V Power Supply	
2	VCC	+5V Power Supply	
3	VCC	+5V Power Supply	
4	VCC	+5V Power Supply	
5	GND		
6	GND		
7	GND		
8	GND		
9	SELLVDS	Select LVDS data order 【Note1】	Pull up Default H:3.3V
10	NC		
11	GND		
12	RIN0-	Negative (-) LVDS differential data input	LVDS
13	RIN0+	Positive (+) LVDS differential data input	LVDS
14	GND		
15	RIN1-	Negative (-) LVDS differential data input	LVDS
16	RIN1+	Positive (+) LVDS differential data input	LVDS
17	GND		
18	RIN2-	Negative (-) LVDS differential data input	LVDS
19	RIN2+	Positive (+) LVDS differential data input	LVDS
20	GND		
21	CLKIN-	Clock Signal(-)	LVDS
22	CLKIN+	Clock Signal(+)	LVDS
23	GND		
24	RIN3-	Negative (-) LVDS differential data input	LVDS
25	RIN3+	Positive (+) LVDS differential data input	LVDS
26	GND		
27	R/L	Horizontal shift direction 【Note 2】	
28	U/D	Vertical shift direction 【Note 2】	
29	Reserved	Not Available	
30	Reserved	Not Available	

#### 【Note】

1. Shield case on the module's back surface connects the GND of internal circuit.
2. It is recommend to connect all the GND terminals because of stable operation.

## 【Note1】 SELLVDS

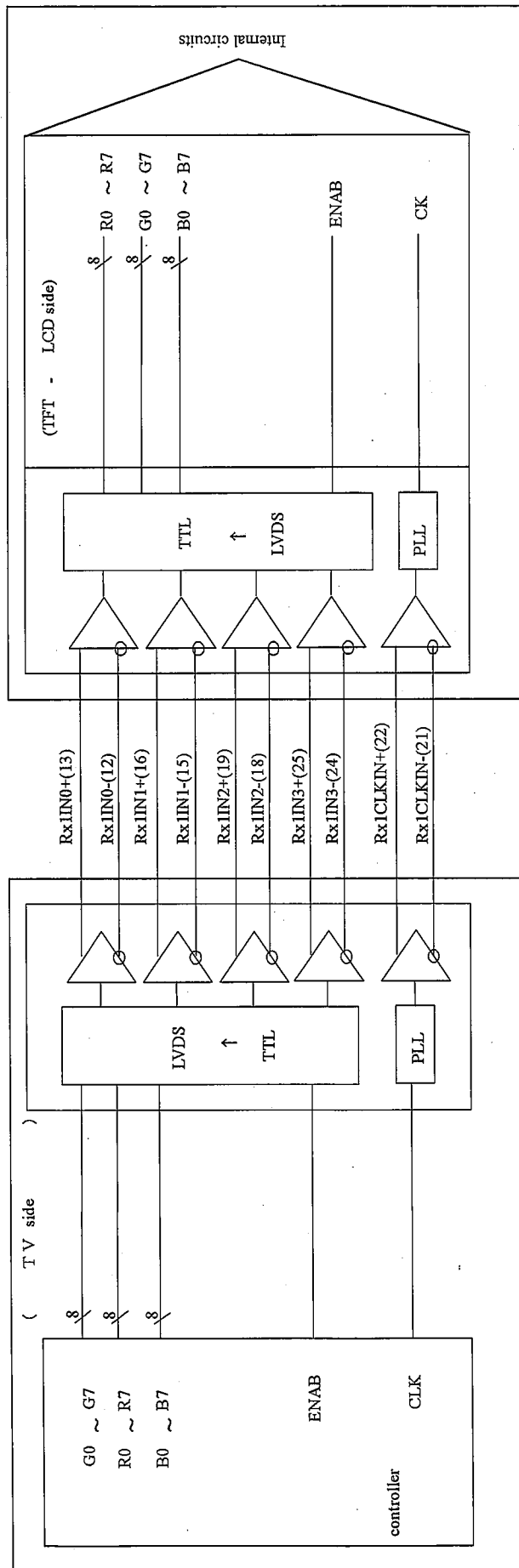
Transmitter		SELLVDS	
Pin No	Data	=L(GND)	=H(3.3V) or Open
51	TA0	R0(LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7(MSB)
4	TA6	G0(LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7(MSB)
15	TB5	B0(LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7(MSB)
27	TC4	NC	NC
28	TC5	(RSV1)	(RSV1)
30	TC6	DE	DE
50	TD0	R6	R0(LSB)
2	TD1	R7(MSB)	R1
8	TD2	G6	G0(LSB)
10	TD3	G7(MSB)	G1
16	TD4	B6	B0(LSB)
18	TD5	B7(MSB)	B1
25	TD6	(NA)	(NA)



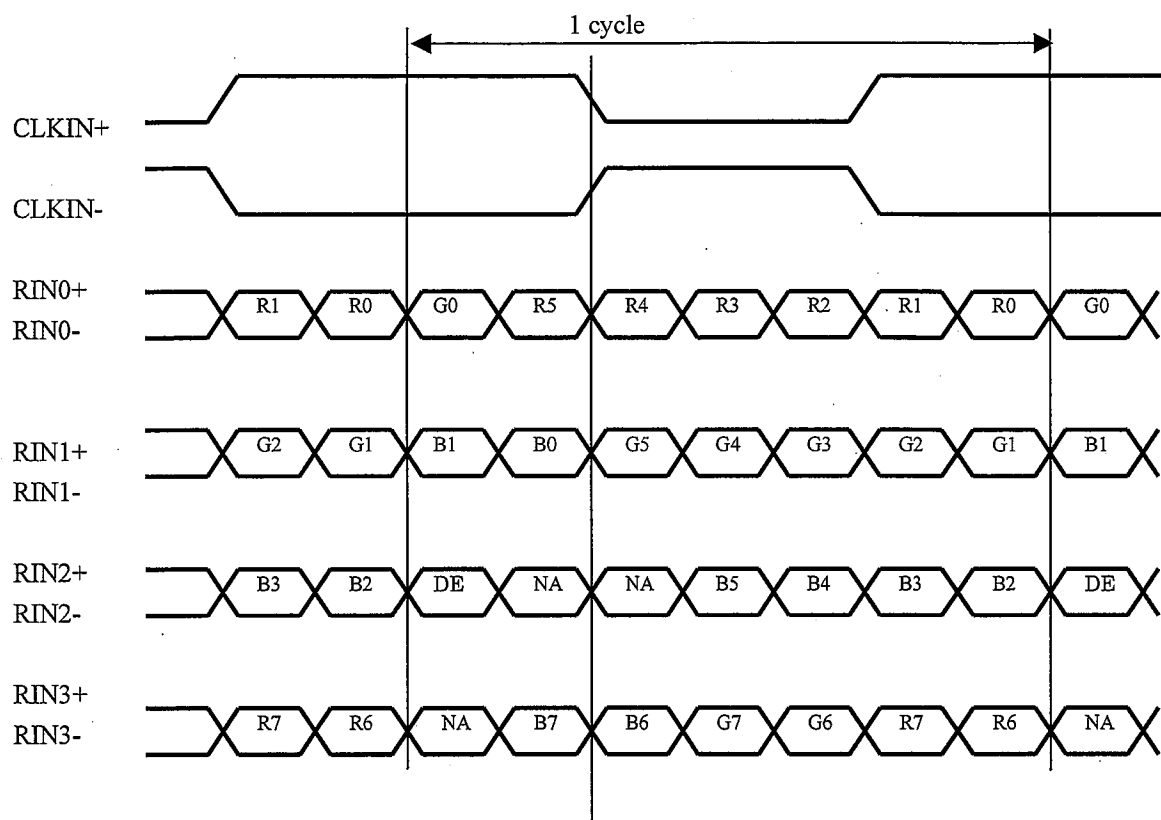
Block Diagram (LCD Module)

Interface block diagram

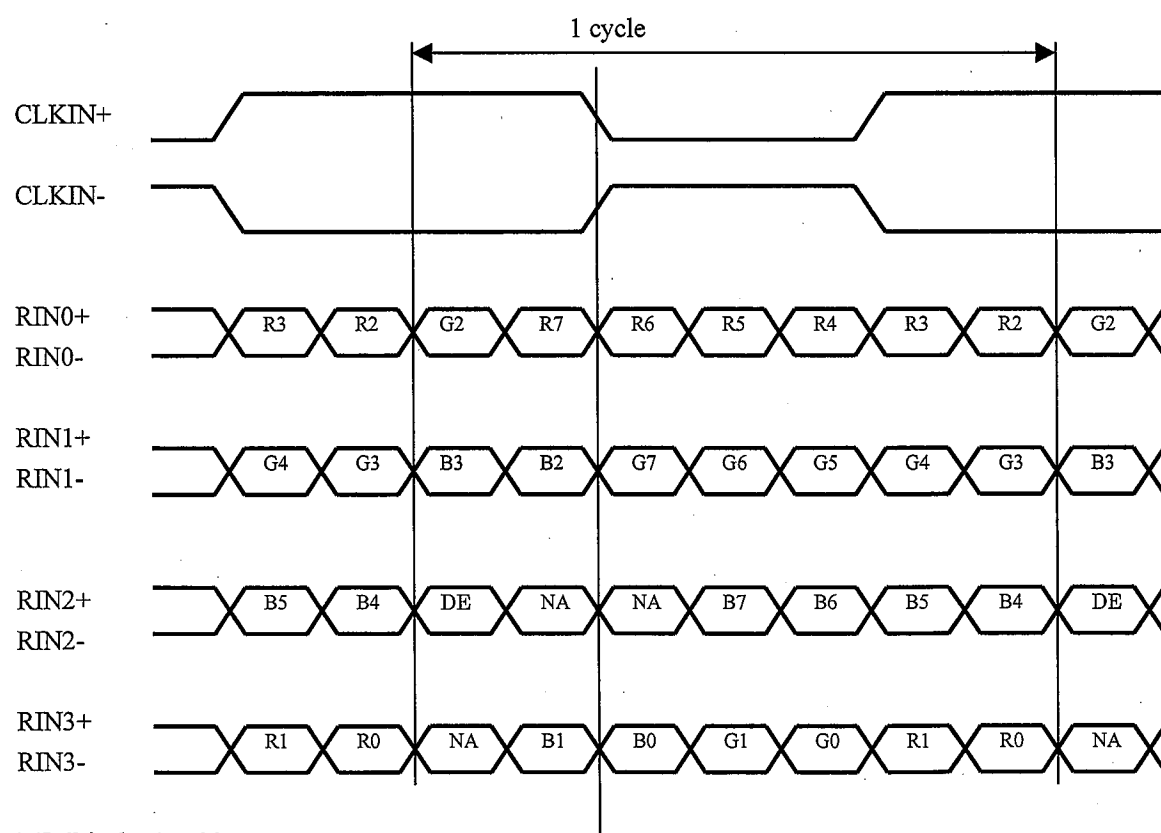
Corresponding Transmitter:THC63LVDM83R(THine) etc.



SELLVDS= Low(GND)



SELLVDS= High(3.3V) or Open



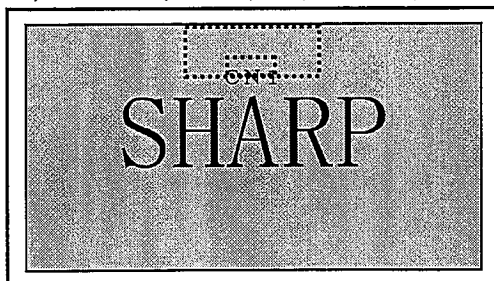
DE: Display Enable

NA: Not Available (Fixed Low)

## 【Note 2】

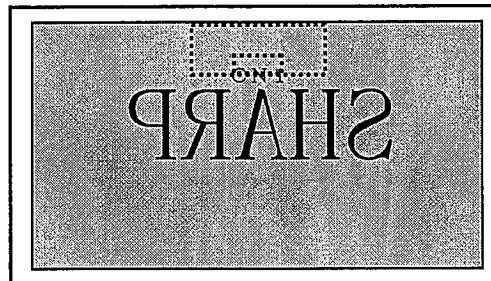
Normal (Default)

R/L : L (GND) U/D:L (GND)



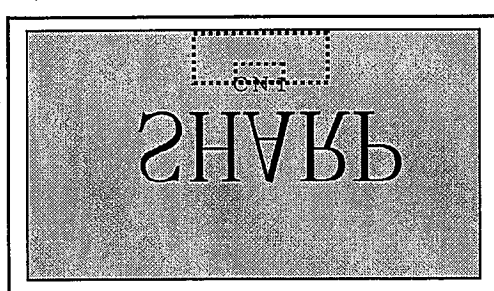
Horizontal reverse image

R/L : H (3.3V) U/D : L (GND)



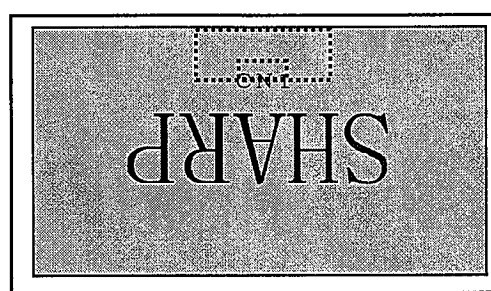
Vertical reverse image

R/L : L (GND) U/D:H (3.3V)



Horizontal and vertical reverse image

R/L : H (3.3V) U/D:H (3.3V)



CN2(O/S control) -(Shown in Fig 1)

OS Driving Pin No and function

Using connector : SM07B-SRSS-TB-A (JST)

Mating connector : SHR-07V-S or SHR-07V-S-B (JST)

Pin No.	Symbol	Function	Default
1	Frame	Frame frequency setting H:60Hz, L:50Hz	Pull down 0V : (GND)
2	O/S set	O/S operation setting H:O/S ON, L:O/S OFF	Pull down 0V : (GND)
3	TEST	Fix to Low level usually.	Pull down 0V : (GND)
4	Temp3	Data3 of panel surface temperature	Pull down 0V : (GND)
5	Temp2	Data2 of panel surface temperature	Pull down 0V : (GND)
6	Temp1	Data1 of panel surface temperature	Pull down 0V : (GND)
7	GND		

\* L: Low level voltage (GND) H: High level voltage(3.3V)

【Note】 In case of O/S set setting "L"(O/S\_OFF), it should be set the "Temp1~3" and "Frame" to "L".



According as the surface temperature of the panel, enter the optimum 3 bit signal into pin No.4,5,6.  
Measuring the correlation between detected temperature by the sensor on PWB in users side and actual surface temperature of panel at center , convert the temperature detected by the sensor to the surface temperature of panel to enter the 3 bit temperature data.

Pin no.	Surface temperature of panel							
	0-5℃	5-10℃	10-15℃	15-20℃	20-25℃	25-30℃	30-35℃	35℃ and above
4	L	L	L	L	H	H	H	H
5	L	L	H	H	L	L	H	H
6	L	H	L	H	L	H	L	H

\* L: Low level voltage (GND) H: High level voltage(3.3V)

\*For overlapping temperatures (such as 5℃,10℃,15℃,20℃,25℃, 30℃,35℃) select the optimum parameter, judging from the actual picture image.

#### 4-2. Backlight driving

CN3 (Inverter control) Using connector: S6B-PH-SM3-TB(JST) Mating connector: PHR-6 (JST)

Pin No.	Symbol	Function	Input Impedance	Remark
1	V <sub>ON</sub>	Inverter ON/OFF	24k ohm	【Note 1】
2	Reserved	Not Available	-	
3	Reserved	Not Available	-	
4	V <sub>BRT</sub>	Brightness Control	100k ohm	【Note 2】
5	Reserved	Not Available	-	
6	GND	GND		

\* GND of an inverter board is not connected to GND of a module chassis and a liquid crystal panel drive part.

【Note 1】 Inverter ON/OFF

Input voltage	Function
3~5V	Inverter: ON
0~1V	Inverter: OFF

**【Note 2】 Brightness Control**

PWM Brightness is controlled by analog input voltage (0V to 5V).

Input voltage	Function
5V	Brightness Control : Dark
0V	Brightness Control : Bright

CN4,CN5 (Inverter Power input Pin layout)

Using connector: B10B-PH-SM3-TB (JST)

Mating connector: PHR-10 (JST)

Pin No.	Symbol	Function
1	V <sub>INV</sub>	+24V
2	V <sub>INV</sub>	+24V
3	V <sub>INV</sub>	+24V
4	V <sub>INV</sub>	+24V
5	V <sub>INV</sub>	+24V
6	GND	-
7	GND	-
8	GND	-
9	GND	-
10	GND	-

\*GND of an inverter board is not connected to GND of a module chassis and a liquid crystal panel drive part.

#### 4-3. Lamp characteristics

The back light system is direct type with 18 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table. The value mentioned below is at the case of one CCFT.

CCFT type : CFL2753A/CFL(STANLEY ELECTRIC CO.,LTD)

CFL15E361Y728P5S30A (NEC Lighting, Ltd)

Item	Symbol	Min.	Typ.	Max.	Unit	Remarks
Life time	T <sub>L</sub>	60000	-	-	Hour	<b>【Note 1】</b>

**【Note 1】** Lamp life time is defined as the time when brightness becomes 50% of the original value in the continuous operation under the condition of Ta=25 °C and brightness control(V<sub>BRT</sub>=0V).

**5. Absolute Maximum Ratings**

Parameter	Symbol	Condition	Ratings	Unit	Remark
Input voltage (for Control)	$V_I$	$T_a=25\text{ }^{\circ}\text{C}$	-0.3 ~ 3.6	V	【Note 1】
5V supply voltage (for Control)	VCC	$T_a=25\text{ }^{\circ}\text{C}$	0 ~ +6	V	
Input voltage (for Inverter)	$V_{BRT}$ $V_{ON}$	$T_a=25\text{ }^{\circ}\text{C}$	0 ~ +6	V	
24V supply voltage (for Inverter)	$V_{INV}$	$T_a=25\text{ }^{\circ}\text{C}$	0 ~ +29	V	
Storage temperature	Tstg	-	-25 ~ +60	$^{\circ}\text{C}$	【Note 2】
Operation temperature (Ambient)	Topa	-	0 ~ +50	$^{\circ}\text{C}$	

【Note 1】 SELLVDS, R/L, U/D, Frame, O/S set, TEST, Temp1, Temp2, Temp3

【Note 2】 Humidity 95%RH Max.( $T_a \leq 40\text{ }^{\circ}\text{C}$ )

Maximum wet-bulb temperature at  $39\text{ }^{\circ}\text{C}$  or less.( $T_a > 40\text{ }^{\circ}\text{C}$ ) No condensation.

【Note】 The management temperature of each part is shown in reference(page23,24)

## 6. Electrical Characteristics

### 6-1. Control circuit driving

Ta=25 °C

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+5V supply voltage	Supply voltage	V <sub>CC</sub>	+4.5	+5.0	+5.5	V	【Note 1】
	Current dissipation	I <sub>CC</sub>	-	0.8	1.8	A	【Note 2】
Permissible input ripple voltage		V <sub>RP</sub>	-	-	100	mV <sub>P-P</sub>	V <sub>CC</sub> = +5.0V
Differential input threshold voltage	High	V <sub>TH</sub>	-	-	100	mV	V <sub>CM</sub> = +1.2V 【Note 6】
	Low	V <sub>TL</sub>	-100	-	-	mV	
Input Low voltage		V <sub>IL</sub>	0	-	1.0	V	【Note 3】
Input High voltage		V <sub>IH</sub>	2.3	3.3	3.6	V	
Input leak current (Low)	I <sub>IL1</sub>	I <sub>IL1</sub>	-	-	100	μA	V <sub>I</sub> = 0V 【Note 4】
	I <sub>IL2</sub>	I <sub>IL2</sub>	-	-	400	μA	V <sub>I</sub> = 0V 【Note 5】
Input leak current (High)	I <sub>IH1</sub>	I <sub>IH1</sub>	-	-	100	μA	V <sub>I</sub> = 3.3V 【Note 4】
	I <sub>IH2</sub>	I <sub>IH2</sub>	-	-	400	μA	V <sub>I</sub> = 3.3V 【Note 5】
Terminal resistor		R <sub>T</sub>	-	100	-	Ω	Differential input

【Note】 V<sub>CM</sub>: Common mode voltage of LVDS driver.

【Note 1】

Input voltage sequences

$$0 < t_1 \leq 10\text{ms}$$

$$10\text{ms} \leq t_2-1 \leq 20\text{ms}$$

$$t_2-2 \geq 10\text{ms}$$

$$0 < t_3 \leq 1\text{s}$$

$$t_4 \geq 1\text{s}$$

$$t_5 \geq 200\text{ms}$$

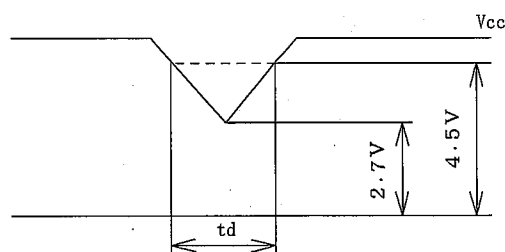
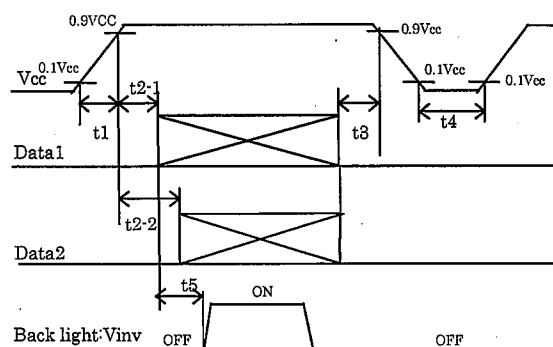
Dip conditions for supply voltage

$$\text{a) } 2.7\text{V} \leq V_{CC} < 4.5\text{V}$$

$$t_d \leq 10\text{ms}$$

$$\text{b) } V_{CC} < 2.7\text{V}$$

Dip conditions for supply voltage is based on input voltage sequence.

※ Data1: CLKIN $\pm$ , RIN0 $\pm$ , RIN1 $\pm$ , RIN2 $\pm$ , RIN3 $\pm$ 

※ Data2: R/L, U/D, SELLVDS, Frame, O/Sset, Temp1, 2, 3

DATA2 sequence is recommended above figure.

However, even if the sequence is out of recommended timing, display works normally.

【Note】

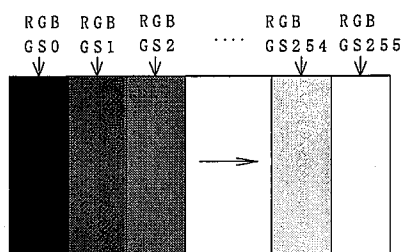
About the relation between data input and back light lighting, it based on the above-mentioned input sequence.

When back light is switched on before panel operation or after a panel operation stop, it may not display normally.

But this phenomenon is not based on change of an incoming signal, and does not give a damage to a liquid crystal display.

【Note 2】 Typical current situation: 256 gray-bar pattern ( $V_{CC} = +5.0V$ )

The explanation of RGB gray scale is seen in section 8.



$V_{CC} = 5.0V$

$CK = 82.0MHz$

$T_h = 20.67 \mu s$

【Note 3】 R/L, U/D, SELLVDS, TEST, Frame, O/Sset, Temp1, Temp2, Temp3

【Note 4】 R/L, U/D

【Note 5】 SELLVDS, Frame, O/Sset, Temp1, Temp2, Temp3

【Note 6】  $CLKIN \pm$ ,  $RIN0 \pm$ ,  $RIN1 \pm$ ,  $RIN2 \pm$ ,  $RIN3 \pm$

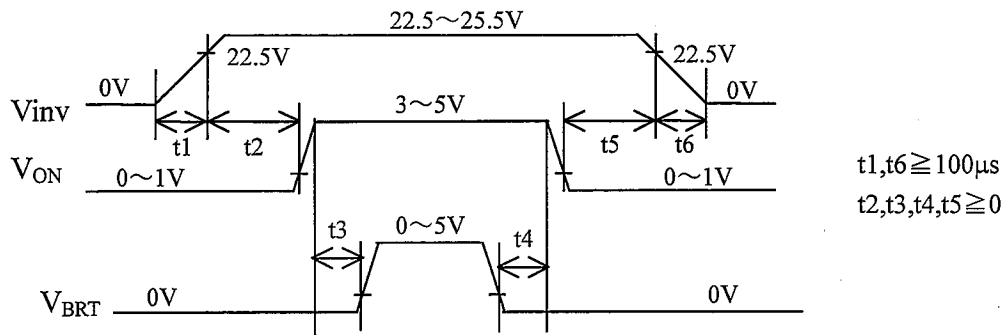
## 6-2. Inverter driving for back light

The back light system is direct type with 18 CCFTs .

$T_a = 25^\circ C$

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+24V	Current dissipation	$I_{INV}$	-	4.2	6.5	A	$V_{INV} = 24.0V$ $V_{BRT} = 0V, V_{ON} = 5V$
	Supply voltage1	$V_{INV1}$	22.5	24.0	25.5	V	$V_{BRT} = 0V, V_{ON} = 5V$ 【Note 1】
	Supply voltage2	$V_{INV2}$	22.5	24.0	27.0	V	$V_{BRT} = 0V, V_{ON} = 0V$ 【Note 1,2】
Permissible input ripple voltage		$V_{RF}$	-	-	200	mV <sub>p-p</sub>	$V_{INV} = 24V$
Input voltage (Low)		$V_{ONL}$	0	-	1.0	V	
Input voltage (High)		$V_{ONH}$	3.0	-	5.0	V	
Brightness control voltage		$V_{BRT}$	0	->	5	V	

## 【Note 1】 Inverter sequences



\*For the reduction of rush current,  $t_1$  should be more than 100us.

\*Regarding  $t_1$ , please input the  $V_{BRT}$  signal after lighting the lamps.

\*There is no problem whether the  $V_{ON}$  signal is "H"(turning on) or "L"(turning off) under the supplying  $V_{inv}$  condition.

## 【Note2】

The definition of  $V_{in}$  voltage(27V) is only available with the condition of  $V_{on}=0V$ (Inverter off).

In case of  $V_{on}=5V$ (Inverter on),  $V_{in}$  voltage is defined as equal or less than 25.5V.

## 7. Timing characteristics of input signals

## 7-1. Timing characteristics

Timing diagrams of input signal are shown in Fig.2,3

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Clock	Frequency	1/Tc	65	82	85	MHz
Data enable signal	Horizontal period	TH	1560	1696	1940	clock
			17.0	20.67	-	$\mu s$
	Horizontal period (High)	THd	1366	1366	1366	clock
	Vertical period	TV	778	806	972	line
			47	50	63	Hz
	Vertical period (High)	TVd	768	768	768	line

## 【Note】

1. It is recommend making sure that length of vertical period is an integral multiple of horizontal length of period. Otherwise, the screen may not display properly.

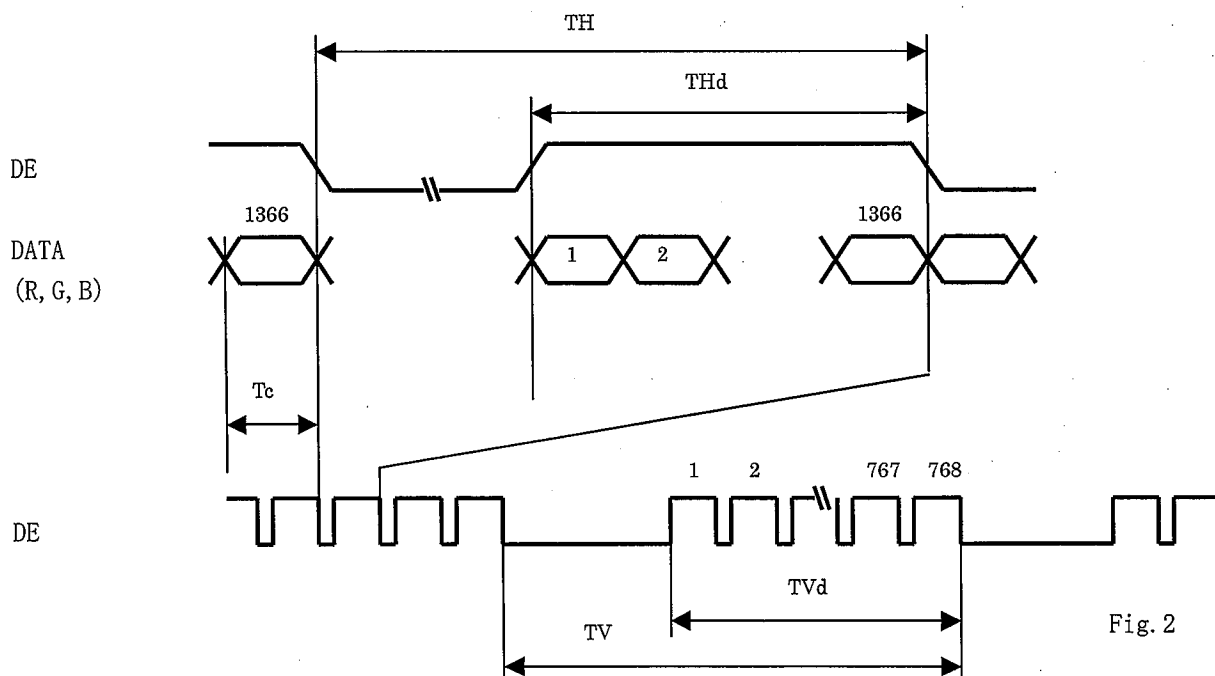
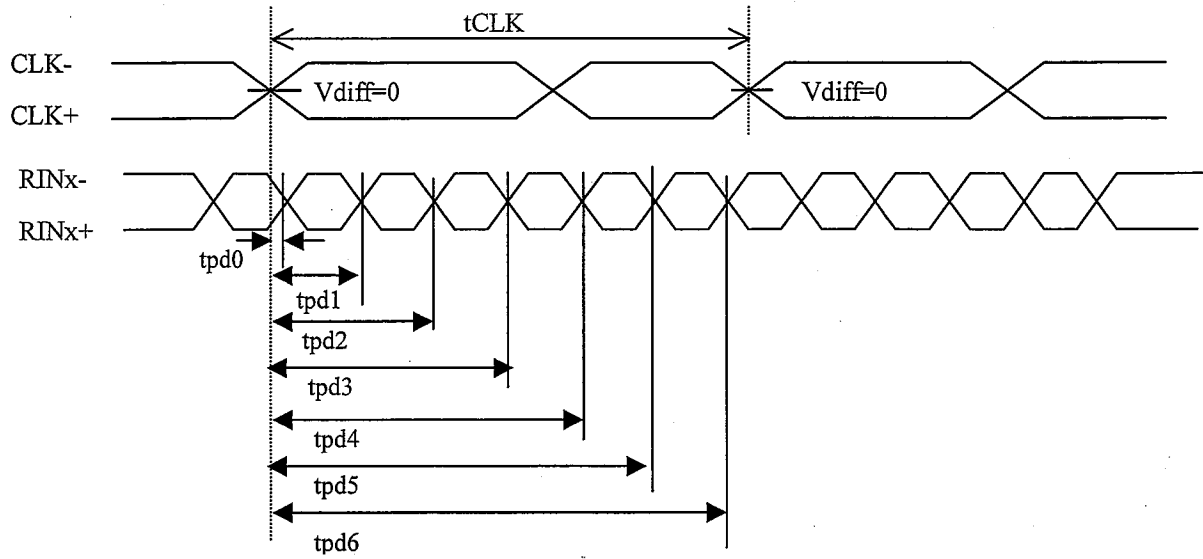
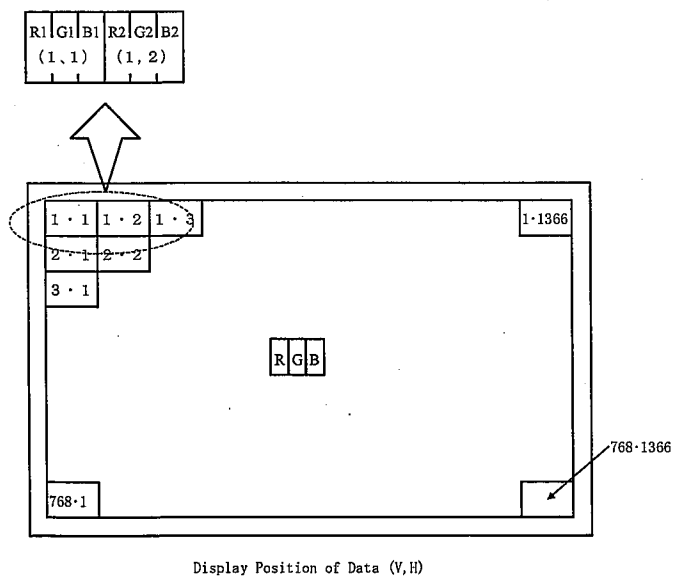


Fig. 2

## 7-2 LVDS signal characteristics



## 7-3. Input data signal and display position on the screen



## 8. Input Signal, Basic Display Colors and Gray Scale of Each Color

	Colors & Gray scale	Data signal																											
		Gray Scale	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7			
Basic Color	Black	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Blue	—	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1		
	Green	—	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
	Cyan	—	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1			
	Red	—	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Magenta	—	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1		
	Yellow	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
	White	—	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑	↓	↓							↓							↓												
	↓	↓	↓							↓							↓												
	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↓	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑	↓	↓							↓							↓												
	↓	↓	↓							↓							↓												
	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
	↓	GS254	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
	Green	GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	↑	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0		
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0		
	↑	↓	↓							↓							↓												
	↓	↓	↓							↓							↓												
	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	1		
	↓	GS254	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1		
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1		

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 256 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16,777,216 colors display can be achieved on the screen.



## 9. Optical characteristics

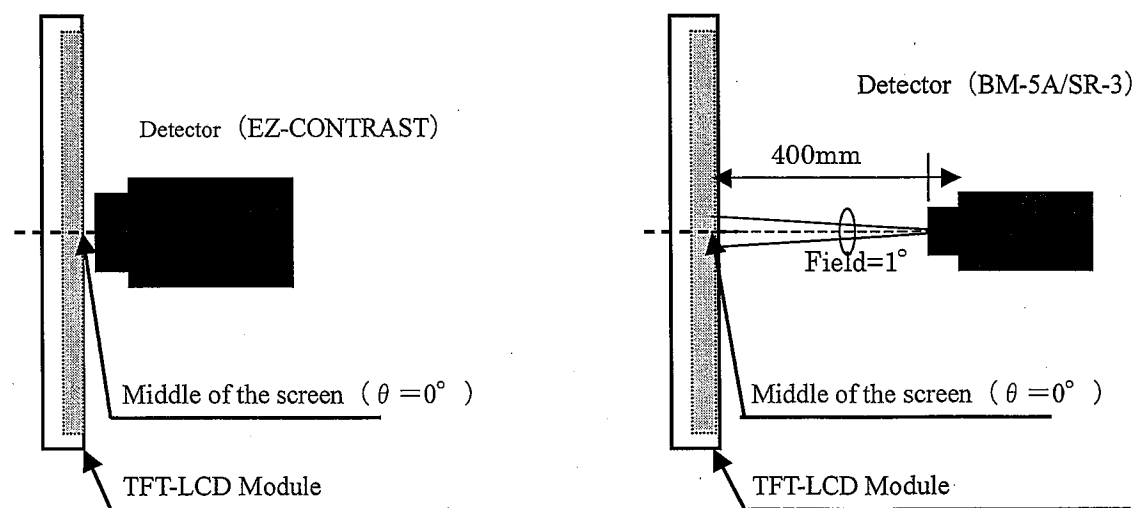
Ta=25°C, Vcc = +5.0V, VINV = +24.0V, V<sub>BRT</sub>=0V Timing characteristics of input signals: Typical value

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing angle range	Horizontal	$\theta_{21}$ $\theta_{22}$	$CR \geq 10$	70	85	-	Deg.	【Note1,4】
	Vertical	$\theta_{11}$ $\theta_{12}$		70	85	-	Deg.	
Contrast ratio		CRn	$\theta = 0 \text{ deg.}$	600	800	-		【Note2,4】
Response time (1)		$\tau_{d1}$		-	6	-	ms	【Note3-1,4,5】
		$\tau_{r1}$		-	6	-		
Response time (2)		$\tau_{r2}$		-	12	20	ms	【Note3-2,4,5】
		$\tau_{d2}$		-	12	20		
Chromaticity	white	x		0.242	0.272	0.302	-	【Note 4】
		y		0.247	0.277	0.307	-	
	black	x		-	0.300	-	-	
		y		-	0.280	-	-	
	red	x		0.610	0.640	0.670	-	
		y		0.300	0.330	0.360	-	
	green	x		0.250	0.280	0.310	-	
		y		0.570	0.600	0.630	-	
	blue	x		0.120	0.150	0.180	-	
		y		0.030	0.060	0.090	-	
Gamma		-		-	2.2	-	-	
Luminance	white	$Y_{L1}$		550	700	-	cd/m <sup>2</sup>	
	black	$Y_{L2}$		-	0.9	1.35		
Luminance uniformity	white	$\delta_w$		-	-	1.25	-	【Note 6】
	black	$\delta_B$		-	-	1.6	-	

Measurement condition : Set the value of V<sub>BRT</sub> to maximum luminance of white.

\*The measurement shall be executed more than 60 minutes after lighting at rating.

【Note】 The optical characteristics are measured using the following equipment.



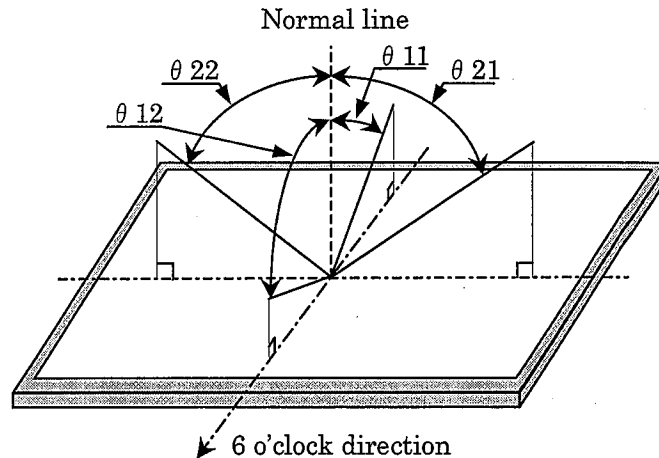
Response time : BM-5A

Viewing angle range : EZ-CONTRAST

Luminance, Chromaticity, Contrast : SR-3

Fig.3 Measurement method of optical characteristic

【Note 1】 Definitions of viewing angle range :



【Note 2】 Definition of contrast ratio :

The contrast ratio is defined as the following.

$$\text{Contrast Ratio} = \frac{\text{Luminance(brightness) with all pixels white}}{\text{Luminance(brightness) with all pixels black}}$$

【Note 3】 Definition of response time 1

### 3-1. Response time (1)

The response time ( $\tau d1$  and  $\tau r1$ ) is defined as the following figure and shall be measured by switching the input signal for “any level of gray (GS0, GS32, GS64, GS96, GS128, GS160, GS192, GS224 and GS255)” and “any level of gray (GS0, GS32, GS64, GS96, GS128, GS160, GS192, GS224 and GS255)”.

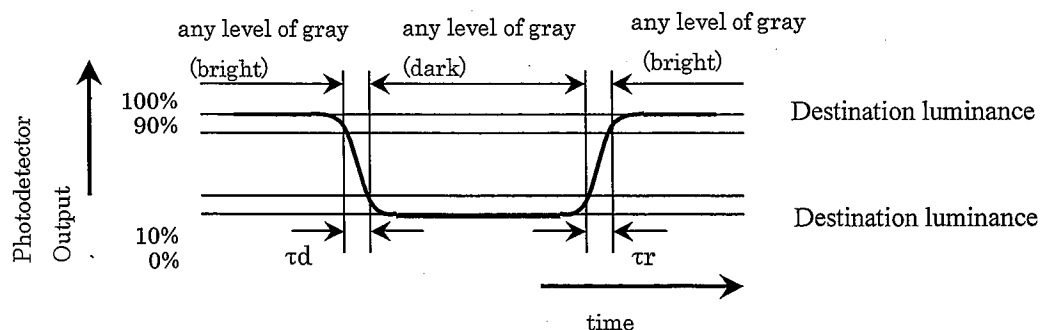
	GS0	GS32	GS64	GS96	GS128	GS160	GS192	GS224	GS255
GS0		tr:0-32	tr:0-64	tr:0-96	tr:0-128	tr:0-160	tr:0-192	tr:0-224	tr:0-255
GS32	td:32-0		tr:32-64	tr:32-96	tr:32-128	tr:32-160	tr:32-192	tr:32-224	tr:32-255
GS64	td:64-0	td:64-32		tr:64-96	tr:64-128	tr:64-160	tr:64-192	tr:64-224	tr:64-255
GS96	td:96-0	td:96-32	td:96-64		tr:96-128	tr:96-160	tr:96-192	tr:96-224	tr:96-225
GS128	td:128-0	td:128-32	Td:128-64	td:128-96		tr:128-160	tr:128-192	tr:128-224	tr:128-255
GS160	td:160-0	td:160-32	Td:160-64	td:160-96	td:160-128		tr:160-192	tr:160-224	tr:160-255
GS192	td:192-0	td:192-32	Td:192-64	td:192-96	td:192-128	td:192-160		tr:192-224	tr:192-255
GS224	td:224-0	td:224-32	Td:224-64	td:224-96	td:224-128	td:224-160	td:224-192		tr:224-255
GS255	td:255-0	td:255-32	Td:255-64	td:255-96	td:255-128	td:255-160	td:255-192	td:255-224	

$t^*:x-y$ ...response time from level of gray(x) to level of gray(y)

$$\tau r1 = \Sigma(\tau r:x-y)/36, \tau d1 = \Sigma(td:x-y)/36$$

### 3-2. Response time (2)

The response time ( $\tau d2$  and  $\tau r2$ ) is the maximum value defined as the following figure and shall be measured by switching the input signal for “any level of gray (bright)” and “any level of gray (dark)”.

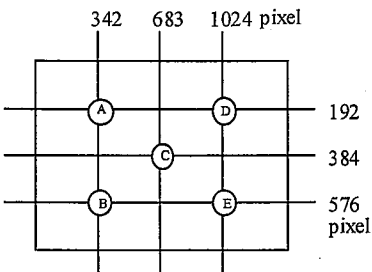


【Note 4】 This shall be measured at center of the screen.

【Note 5】 This value is valid when O/S driving is used at typical input time value.

【Note 6】 Definition of luminance uniformity ;

White uniformity is defined as the following with five measurements.(A~E)

$$\delta_w, \delta_B = \frac{\text{maximum luminance of five point(brightness)}}{\text{minimum luminance of five point(brightness)}}$$


## 10. Display Quality

The display quality of the color TFT-LCD module shall be compliance with the incoming inspection standard.

## 11. Handling Precautions of the module

- Be sure to turn off the power supply when inserting or disconnecting the cable.
- This product is using the parts(inverter, CCFT etc) which generate the high voltage. Therefore, during operating, please don't touch these parts.
- Brightness control voltage is switched for "ON" and "OFF", as shown in Fig.4. Voltage difference generated by this switching,  $\Delta V_{INV}$ , may affect a sound output, etc. When the power supply is shared between the inverter and its surrounding circuit. So, separate the power supply of the inverter circuit with the one of its surrounding circuit.

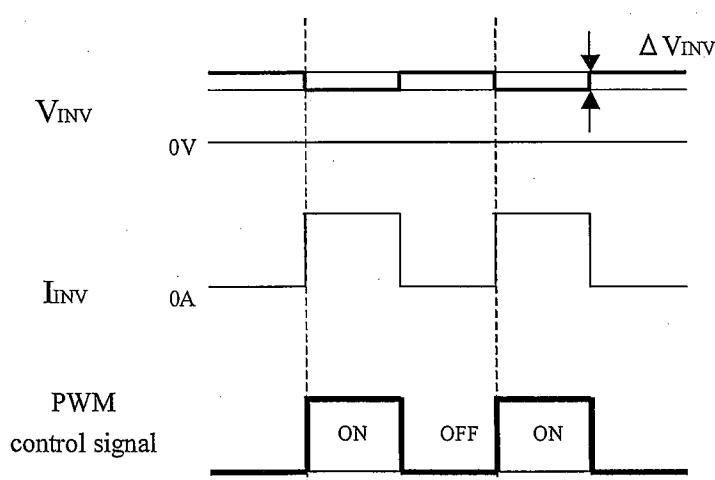


Fig.4 Brightness control voltage

Since inverter board's GND is not connected to the frame of the LCD module, please connect it with the Customer's GND of inverter power supply.

- Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- Since the front polarizer is easily damaged, pay attention not to scratch it.
- Since long contact with water may cause discoloration or spots, wipe off water drop immediately.
- When the panel surface is soiled, wipe it with conventional Display cloth such as absorbent cotton or other soft cloth.

- h) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- i) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.
- j) The module has some printed circuit boards (PCBs) on the back side, take care to keep them from any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.
- k) Observe all other precautionary requirements in handling components.
- l) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc.. So, please avoid such design.
- m) When giving a touch to the panel at power on supply, it may cause some kinds of degradation. In that case, once turn off the power supply, and turn on after several seconds again, and that is disappear.
- n) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- o) Do not rub or strike the screen with anything hard as this may scratch, mar, or damage the screen permanently. Dust the TV by wiping the screen and the cabinet with a soft, clean cloth. If the screen requires additional cleaning, use a clean, damp cloth ; DO NOT USE liquid cleaners or aerosol cleaners.
- p) Because of seeing the light from the screw part in the bezel surface, please consider not to be a problem with cabinet design.

## 12. Packing form

- a) Piling number of cartons: 3 maximum
- b) Packing quantity in one carton: 5 pcs
- c) Carton size: 820 mm(W) x 420 mm(D) x 730mm(H)
- d) Total mass of one carton filled with full modules: 50kg(Max)

Packing form figures are shown in Fig.4

**13. Reliability test item**

No.	Test item	Condition
1	High temperature storage test	Ta=60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature and high humidity operation test	Ta=40°C ; 95%RH 240h (No condensation)
4	High temperature operation test	Ta=50°C 240h
5	Low temperature operation test	Ta=0°C 240h
6	Vibration test (non-operation)	Frequency : 10~57Hz/Vibration width(one side) : 0.075mm : 58~500Hz/Acceleration : 9.8 m/s <sup>2</sup> Sweep time: 11 minutes Test period : 3 hours(1h for each direction of X,Y,Z)
7	Shock test (non-operation)	Maximum acceleration : 490m/s <sup>2</sup> Pulse width : 11ms,sinusoidal half wave Direction : +/-X,+/-Y,+/-Z,once for each direction.
8	ESD	* At the following conditions, it is a thing without incorrect operation and destruction. (1)Non-operation: Contact electric discharge $\pm 10\text{kV}$ Non-contact electric discharge $\pm 20\text{kV}$ (2)Operation Contact electric discharge $\pm 8\text{kV}$ Non-contact electric discharge $\pm 15\text{kV}$ Conditions: 150pF、330ohm

**【Result evaluation criteria】**

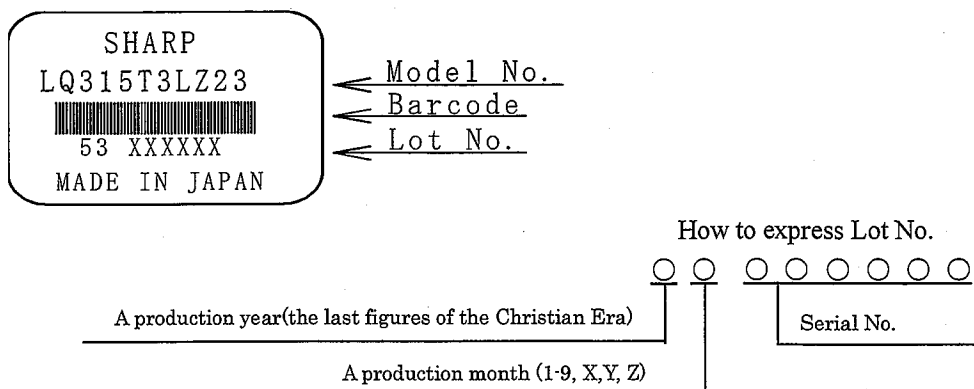
Under the display quality test condition with normal operation state, there shall be no change which may affect practical display function.

**MTBF (Mean Time Between Failures)**

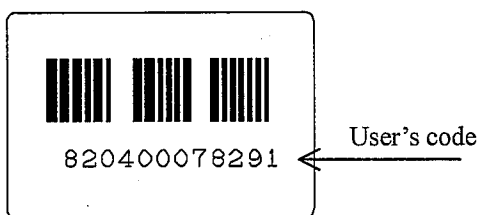
- Calculation of MTBF (Based on MIL-HDBK-217F)  
MTBF is calculated by using Parts Count Prediction Method with Sharp's market data.  
(Except MTBF of lamp)  
MTBF = Min 50,000 hours
- MTBF of lamp (based on supplier's data)  
MTBF =Min 10,288,065hours (Min 185,185,185hours/1 lamp)

## 14. Others

## 1) Lot No. Label ;



## 2) Module Label



## 3) Packing Label

社内品番 : (4 S) LQ315T3LZ23

Bar code (①)

Lot NO. : (1 T) 2005. x. xx

Bar code (②)

Quantity : (Q) 5 pcs

Bar code (③)

ユーザ品番 :

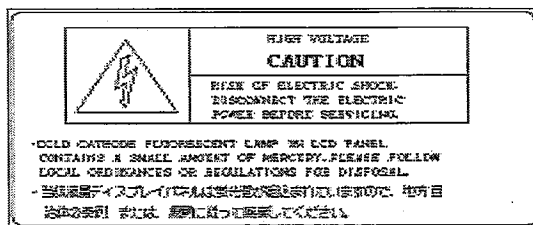
シャープ物流用ラベルです。

① Model No. (LQ315T3LZ23)

② Lot No. (Date)

③ Quantity

4) Cold cathode fluorescent lamp in LCD PANEL contains a small amount of mercury. Please follow local ordinances or regulations for disposal. This sentence is stamped on the backside of the module.



## 5) Label of using material information

It is displaying the material of the optical parts with the label on the backside of the module.

MATERIAL INFORMATION	
OPTICAL FILM	:> <u>PC</u> , <u>PEST</u> , <u>AKUR-X</u> , <u>PC</u> <
LENS FILM	:> <u>PET</u> , <u>AK-X</u> <
DIFFUSER SHEET	:> <u>PMMA-X</u> , <u>PET</u> <
DIFFUSER BOARD	:> <u>SMMA</u> , <u>PS</u> <
REFLECTOR	:> <u>PAK-QD</u> , <u>PET+PMP</u> <

6) Adjusting volume have been set optimally before shipment, so do not change any adjusted value.

If adjusted value is changed, the specification may not be satisfied.

7) Disassembling the module can cause permanent damage and should be strictly avoided.

8) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.

9) Be sure to turn off the power supply of the inverter circuit before turning off the one of the control circuit.

10) When any question or issue occurs, it shall be solved by mutual discussion.

11) This module is corresponded to RoHS.

## 15. Carton storage condition

Temperature	0°C to 40°C
Humidity	95%RH or less
Reference condition	: 20°C to 35°C , 85%RH or less (summer) : 5°C to 15°C , 85%RH or less (winter) • the total storage time (40°C,95%RH) : 240H or less
Sunlight	Be sure to shelter a product from the direct sunlight.
Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
Notes	Be sure to put cartons on palette or base, don't put it on floor, and store them with removing from wall Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment
Storage period	1 year

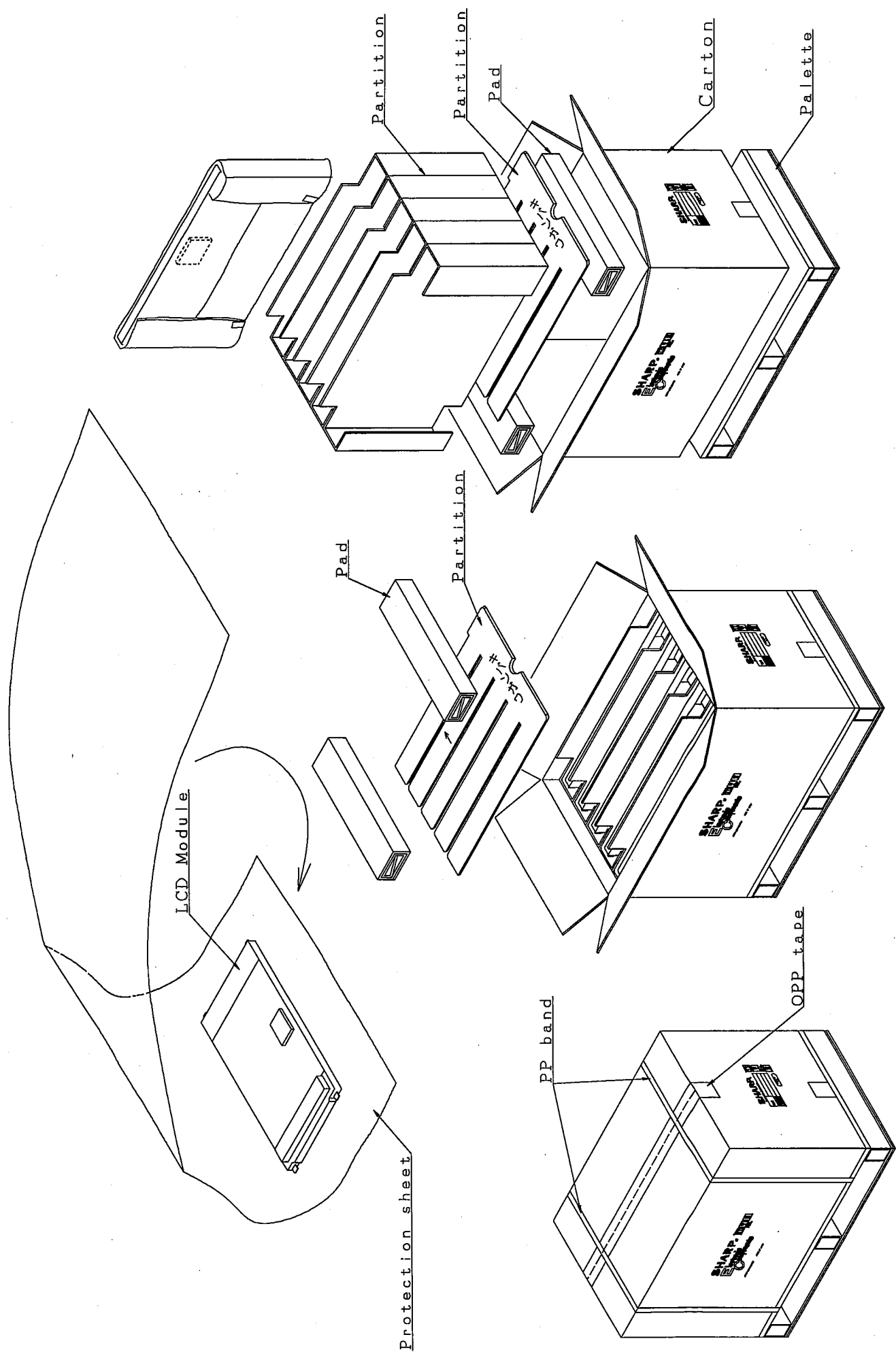


Fig 4 Packing form



# F:81.LQ315T3L223 TFT-LCD MODULE OUTLINE DIMENSIONS

DATE:2005.05.10

NOTE) 1. UNSPECIFIED TOLERANCE TO BE  $\pm 1.0$

CN1: F1-X30SSL-HE(LAB) of  
SM308-LDYLGS-017B(JST)  
CN2: BM07B-SBS-TB-A(JST)  
CN3: BM07B-SBS-TB-A(JST)  
CN4: B08-PH-SMS-TB-A(JST)  
CN5: B10B-PH-SMS-TB-A(JST)  
CN6: B10B-PH-SMS-TB-A(JST)

