

PROPRIETARY NOTE

THIS SPECIFICATION IS THE PROPERTY OF HYDIS AND SHALL NOT BE REPRODUCED OR COPIED WITHOUT THE WRITTEN PERMISSION OF HYDIS AND MUST BE RETURNED TO HYDIS UPON ITS REQUEST

TITLE: HV070WS1-101 Product Specification for Customer

HYDIS Technologies

SPEC. NUMBER	PRODUCT GROUP	REV.	ISSUE DATE	PAGE
S864-1451	TFT LCD	0	2011. 08. 31	1 35

(1/3) A4(2.0 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

REVISION HISTORY

REV.	ECN NO.	DESCRIPTION OF CHANGES	DATE	PREPARED
0		■ Initial Release	11. 08. 31	B.C.Kim

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 2 2 35
(2/3)		A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

Contents

No	Item	Page
1.0	General Description	4
2.0	Absolute Maximum Ratings	6
3.0	Electrical Specifications	7
4.0	Optical Specifications	8
5.0	Interface Connections	13
6.0	Signal Timing Specifications	16
7.0	Signal Timing Waveforms	16
8.0	Input Signals, Basic Display Colors & Gray Scale of Colors	19
9.0	3-Wire Special Port Interface (SPI Interface)	19
10.0	Power Sequence	26
11.0	Mechanical Characteristics	27
12.0	Mechanical Drawing	28
13.0	Reliability Test	30
14.0	Handling & Cautions	31
15.0	Labels	32
16.0	Packing Information	34

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 3 (35)
(2/2)		14(500 V 207)

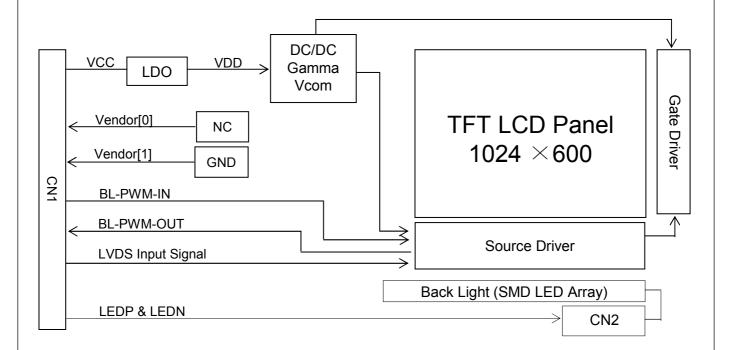


PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

1.0 GENERAL DESCRIPTION

1.1 Introduction

HV070WS1-101 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 7.01 inch diagonally measured active area with WSVGA resolutions (1024 horizontal by 600 vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16.7M colors. The TFT-LCD panel used for this module is a low reflection and higher color type.



1.2 Features

- FAB site: HYDIS Korea
- Thin and Light Weight
- 3.3 V Logic Power & 16 V Back-light power Supply
- 1 Channel LVDS Interface
- SMD LED (20EA) Array (Bottom Side/Horizontal Direction)
- 16.7M Colors (With Dither & HFRC)
- Need SPI control (CSB, SCL, SDA) for module driving
- Green Product (RoHS) & Halogen free

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 4 (25) 35
(2/2)		14/3 0 V 207)

(3/3) $A4(210 \times 29/)$



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

1.3 Application

• E-book, etc

1.4 General Specifications

< Table 1. General Specifications >

Parameter	Specification	Unit	Remark
Active area	153.6(H) ×90.0(V)	mm	
Number of pixels	1024(H) ×600(V)	pixels	
Pixel pitch	0.15(H) ×0.15(V)	mm	
Pixel arrangement	RGB Vertical Stripe		
Display colors	16.7M	colors	Note 1
Display mode	Normally Black		
Outline dimension	163.6±0.3(H)×102.9±0.3(V)× 2.47±0.2(D)	mm	Note 2
Weight	95 (Max.)	g	
Back-light	Bottom edge side, 20-LEDs type		

Note 1: Support 16.7M with dither and HFRC

Note 2: Without component

Horizontal outline dimension is some different to customer request which is $162.8\pm0.3(H)\times102.9\pm0.3(V)\times2.47\pm0.2(D)$

But outline dimension is confirm value between Hydis and Customer

SPEC. NUMBER S864-1451 SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 5 25 35
---	-----------------



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

< Table 2. Absolute Maximum Ratings >

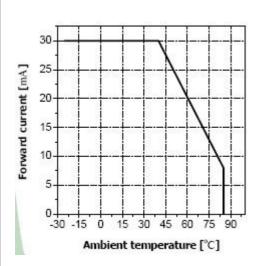
Ta=25+/-2°C

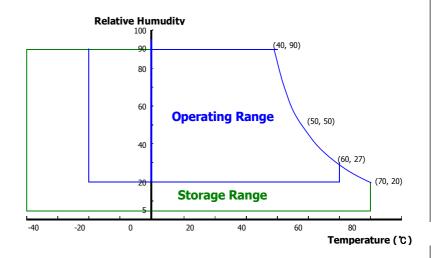
Parameter	Symbol	Min.	Max.	Unit	Remarks
Logic Power Supply Voltage	V _{cc}	-0.3	V _{CC} +0.3	V	
Back-light Power Supply Voltage	V_{L}	-0.3	40	٧	
Back-light LED Current	IL	-	30	mA	Note 1
Back-light LED Reverse Voltage	V_R	-	5	٧	
Operating Temperature	T _{OP}	-20	+60	${\mathbb C}$	Note 1,
Storage Temperature	T _{SP}	-40	+70	${\mathbb C}$	Note 2

Note 1. Ambient temperature vs allowable forward current are shown in the figure below.

Note 2. Temperature and relative humidity range are shown in the figure below. 90% RH Max. ($40^{\circ}C \ge Ta$)

Maximum wet - bulb temperature at $39^{\circ}C$ or less. ($>40^{\circ}C$) No condensation.





SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	6 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical Specifications >

Parameter		Min.	Тур.	Max.	Unit	Remarks
Logic Power Supply Voltage	V _{CC}	3.0	3.3	3.6	V	
Logic Power Supply Current	I _{cc}	-	240	290	mA	Note 1
Logic Power Consumption	P _C		0.79	0.96	W	
Back-light Power Supply Voltage	V _L	-	16	17	V	Note 2
Back-light Power Supply Current	IL	-	20	25	mA	Note 2
Back-light Power Consumption	P _{BL}	-	1.28	1.36	W	Note 2, 4
High Level Differential Input Signal (V _{CM} = 1.2V)	V _{TH}	-	-	0.1	٧	
Low Level Differential Input Signal	V _{TL}	- 0.1	-	-	V	
Input voltage range (singled-end)	V _{IN}	0	-	2.4	V	LVDS input
Differential input voltage	V _{ID}	0.1	-	0.6	V	LVD3 IIIput
Differential input common mode voltage	V _{CM}	(V _{ID} /2)		2.4- (V _{ID} /2)	٧	
Input Current	V _{IN}	-10	-	-10	μA	
Panel unit life time		50,000	-	-	Hrs	Without BL,PCB
Total Power Consumption	P _{total}	-	2.07	2.32	W	Note 1,2,4

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM. The logic current draw and power consumption specified is for 3.3V at 25 $^{\circ}$ C.

- a) Typ: Window XP pattern,
- b) Max: White pattern
- 2. The supply voltage is measured and specified at the interface connector of LCM. The Backlight current draw and power consumption specified is 16V at $25\,^{\circ}$ C. The voltage and current value means value for chain.
- 3. PWM frequency and voltage level is fixed by customer.
- 4. Backlight power consumption is calculated value for reference ($V_L \times I_L \times 4$ chains). About maximum power of backlight is $17V \times 20mA \times 4$ chains = 1.36W

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 7
(2/2)		$\Lambda \Lambda $



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

4.0 OPTICAL SPECIFICATIONS

4.1 Overview

The test of optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2\,^\circ\mathbb{C}$) with the equipment of Luminance meter system (Goniometer system and TOPCON BM-5A) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of Θ and Φ equal to Φ 0°. We refer to Φ 0° (= Φ 3°) as the 3 o'clock direction (the "right"), Φ 0° (= Φ 1°) as the 12 o'clock direction ("upward"), Φ 0° (= Φ 9°) as the 9 o'clock direction ("left") and Φ 0° (= Φ 6°) as the 6 o'clock direction ("bottom"). While scanning Φ 0 and/or Φ 0°, the center of the measuring spot on the Display surface shall stay fixed. Φ 0° shall be 3.3+/- 0.3V at 25°C.

4.2 Optical Specifications

<Table 4. Optical Specifications>

Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
	Horizontal	Θ_3		75	89		Deg.	
Viewing Angle	попиона	Θ_9	CR > 10	75	89		Deg.]
range	Vertical	⊖ ₁₂	CR > 10	75	89		Deg.	Note 1
	vertical	Θ_6		75	89		Deg.	
Luminance Co	ntrast ratio	CR	⊝ = 0°	640	800	-		Note 2
Luminance of	1 Points				30		cd/m ²	Note 4
White	1 Points	Y _w	0.00	340	400	-	cd/m ²	Note 4
White Luminance uniformity	9 Points	ΔΥ9	⊝ = 0°	72	80	-	%	Note 5
White Chror	maticity	W_x	⊖ = 0°	0.280	0.301	0.340		
Write Ciro	пацску	W_y		0.310	0.330	0.370		
	Red	R_x		0.563	0.593	0.623		
	Reu	R _y		0.323	0.353	0.383		Note 3
Reproduction	Green	G _x	⊝ = 0 °	0.283	0.313	0.343		Note 3
of color	Green	G _y	0 = 0	0.559	0.589	0.619		
	Dlue	B _x		0.121	0.151	0.181		
BII	Blue	B _y		0.099	0.129	0.159		
Respor Time		Total (T _r + T _d)	Ta= 25° C ⊖ = 0°	-	50	-	ms	Note 6
Cross T	alk	CT	⊝ = 0°	-	-	2.0	%	Note 7

SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	8 35
(2.(2)		A 4/2 = 2 \/ 207\



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

Notes:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see Figure 1).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state (see Figure 1). Luminance Contrast Ratio (CR) is defined mathematically as CR = Luminance when displaying a white raster / Luminance when displaying a black raster.
- 3. Reference only / Standard Front Surface Treatment Measured with green cover glass. The color chromaticity coordinates specified in Table 4 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 4. The luminance value of 400 cd/m2 means the brightness of PWM is 100%. The luminance value of 30 cd/m2 means the brightness of lower PWM.

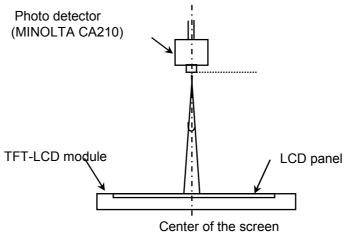
SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	9 (25) 35
(2/2)		14(500 V 207)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

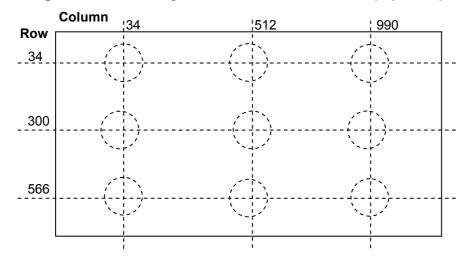
4.3 Optical Measurements

Figure 1. Measurement Set Up



Optical characteristics measurement setup

Figure 2. Uniformity Measurement Locations (9 points)



Note 5.

The White luminance uniformity on LCD surface is then expressed as: $\Delta Y = ($ Minimum Luminance of 9 points / Maximum Luminance of 9 points) * 100 Refer Figure 2 about measurement points

* LED Condition = (Duty Ratio 100%, LED current 20mA)

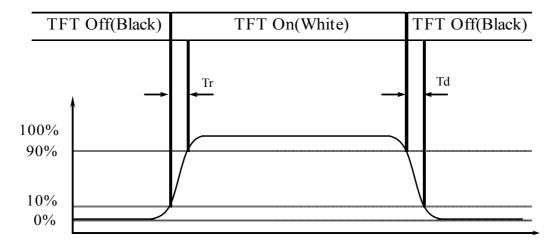
SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 10 35
(2/2)		14/30% V 2071

(3/3) $A4(210 \times 29/)$



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

Figure 3. Response Time Testing



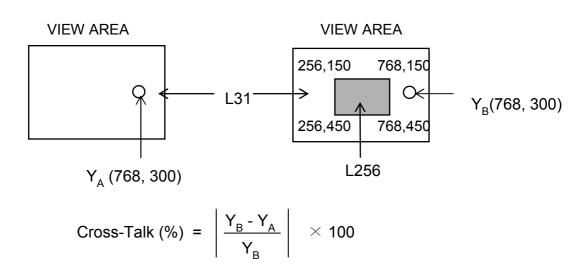
SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 11 (25) 35
(3/3)		A4(210 X 297)

180.180.150.253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

Figure 4. Cross Modulation Test Description



Where:

 Y_A = Initial luminance of measured area (cd/m²) Y_B = Subsequent luminance of measured area (cd/m²) The location measured will be exactly the same in both patterns

Note 6.

The electro-optical response time measurements shall be made as Figure 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.

Note 7.

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to Figure 4).

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 12 (25) 35
(3/3)		A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

5.0 INTERFACE CONNECTIONS

5.1 Electrical Interface Connection

CN1 Interface Connector (AA01B-P030VA1, Manufactured by JAE)

<Table 5, Electrical Interface Connection >

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	VCC	+3.3V Power Supply	16	D1-IN-N	LDVS differential data input
2	GND	Ground	17	Vendor[1]	Vendor distinguish pin 2
3	VCC	+3.3V Power Supply	18	D1-IN-P	LDVS differential data input
4	CLK-IN-N	LVDS Clock input (Negative)	19	CSB	Serial Communication Chip Select
5	VCC	+3.3V Power Supply	20	GND	Ground
6	CLK-IN-P	LVDS Clock input (Positive)	21	SCL	Serial Communication Clock Input
7	GND	Ground	22	D2-IN-N	LDVS differential data input
8	GND	Ground	23	SDA	Serial Communication Data Input
9	LEDP	Power supply for LED [Anode]	24	D2-IN-P	LDVS differential data input
10	D0-IN-N	LDVS differential data input	25	GND	Ground
11	LEDN	Power supply for LED [Cathode]	26	GND	Ground
12	D0-IN-P	LDVS differential data input	27	BL-PWM-IN	Brightness Control Signal
13	GND	Ground	28	D3-IN-N	LDVS differential data input
14	GND	Ground	29	BL-PWM-OUT	Backlight Dimmer Signal
15	Vendor[0]	Vendor distinguish pin 1	30	D3-IN-P	LDVS differential data input

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
5004-1451		13 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

5.2 LVDS Interface

LVDS Transmitter: THC63LVDM83A

<Table 6, LVDS Interface >

Input signal	Trans	Transmitter Inter		erface	AA01B- P030VA1	Remark			
Sigilal	Pin No	Pin No	System (Tx)	TFT-LCD (Rx)	Pin No.				
R0	51								
R1	52								
R2	54	40	01.170	50 11 11	40				
R3	55	48 47	OUT0- OUT0+	D0-IN-N D0-IN-P	10 12				
R4	56	71		DO-IIV-I	12				
R5	3								
G0	4								
G1	6								
G2	7								
G3	11								
G4	12	46 45	OUT1- OUT1+	D1-IN-N D1-IN-P	16 18				
G5	14	45 00114	1 45 0011+ 1	DI-IIN-F	10				
В0	15								
B1	19								
B2	20								
B3	22	42 OUT2- 41 OUT2+							
B4	23								
B5	24						D2-IN-N D2-IN-P	22 24	
HSYNC	27			00121	DZ-IIN-F	24			
VSYNC	28								
DE	30								
R6	50								
R7	2								
G6	8		0.170		0.5				
G7	10	38 37	OUT3- OUT3+	D3-IN-N D3-IN-P	28 30				
B6	16	37	00131	DO-114-1-	30				
B7	18								
Reserved	25								
MCLK	31	40	CLKOUT-	CLK-IN-N	4				
IVIOLIX] 31	39	CLKOUT+	CLK-IN-P	6				

SPEC. NUMBER	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
S864-1451	11v0/0vv31 101 11oddet Specification for editioner	14 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

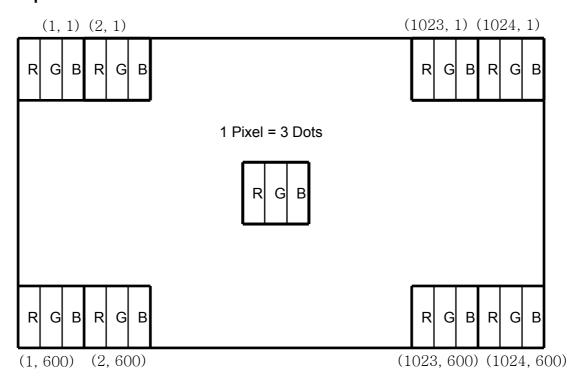
5.3 Back-light Interface

CN2 LED FPC Connector (solder type)

<Table 7, LED FPC connection >

Pin No.	Symbol	Function	Remark
1	Anode1	LED Anada Dawer Supply	Tup 16\/
2	Anoder	LED Anode Power Supply	Typ. 16V
3	Cathodol	LED Cathode Power Supply	
4	Cathode1	LED Cathode Power Supply	

5.4 Data Input Format



SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	15 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

6.0. SIGNAL TIMING SPECIFICATIONS

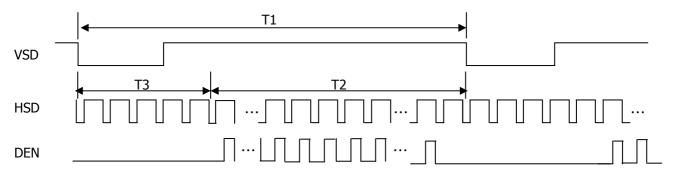
6.1 Timing specification at HV Mode (LVDS Transmitter Input)

<Table 8, Signal Timing >

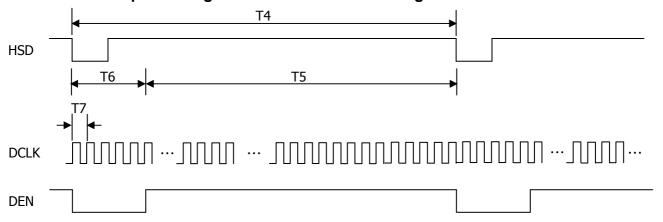
ltem	Symbol	Min.	Тур.	Max.	Unit
Frame Rate	-	40	60	73	Hz
Frame Period	T1	624	635	750	Lines
Vertical Display Time	T2	-	600	-	Lines
Vertical Blanking Time	T3	-	35	-	Lines
1 Line Scanning Time	T4	1200	1344	1400	Clocks
Horizontal Display Time	T5	-	1024	-	Clocks
Horizontal Blanking Time	T6	-	320	-	Clocks
Clock Rate	1/T7	40.8	51.2	63	MHz

7.0 SIGNAL TIMING WAVEFORMS

7.1 Vertical Input Timing Waveforms of Interface Signal



7.2 Horizontal Input Timing Waveforms of Interface Signal



SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	16 35



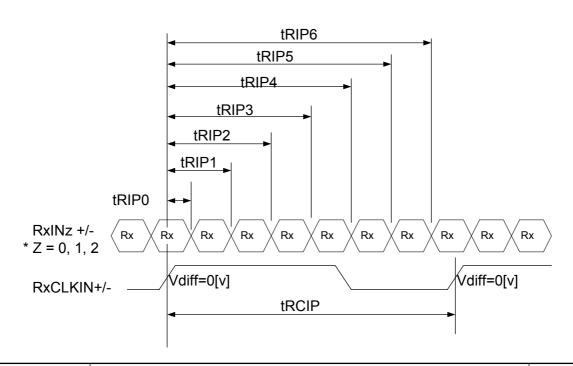
PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

7.3 LVDS Rx Interface Timing Parameter

The specification of the LVDS Rx interface timing parameter

< Table 9, LVDS Rx Interface Timing Specification>

Item	Symbol	Min.	Тур.	Max.	Unit	Remarks
CLKIN Period	tRCIP	-	19.53	-	nsec	
Input Data 0	tRIP0	-0.4	0.0	+0.4	nsec	
Input Data 1	tRIP1	tRICP/7-0.4	tRICP/7	tRICP/7+0.4	nsec	
Input Data 2	tRIP2	2 ×tRICP/7-0.4	2 ×tRICP/7	2 ×tRICP/7+0.4	nsec	
Input Data 3	tRIP3	3 ×tRICP/7-0.4	3 ×tRICP/7	3 ×tRICP/7+0.4	nsec	
Input Data 4	tRIP4	4 ×tRICP/7-0.4	4 ×tRICP/7	4 ×tRICP/7+0.4	nsec	
Input Data 5	tRIP5	5 ×tRICP/7-0.4	5 ×tRICP/7	5 ×tRICP/7+0.4	nsec	
Input Data 6	tRIP6	6 ×tRICP/7-0.4	6 ×tRICP/7	6 ×tRICP/7+0.4	nsec	



SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
(3/3)		17 35 A4(210 X 297)

(3/3)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

8.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

A total of 16.7M colors are displayed with dither & HFRC using 64 gray from 8bit input.

Data signal							<u> </u>																		
Colors & C	Grav Scale	Red data									Green data						Blue data								
20.0,2 0.	., _,	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	B1	B2	ВЗ	В4	B5	В6	В7
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Light Blue	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Colors	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Purple	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	Δ				,	ļ							,	\downarrow							,	ļ			
of Red	∇				,	ļ							,	\downarrow							,	ļ			
	Brighter	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	∇				,	ļ				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	Δ				,	l <u> </u>				<u></u>								\downarrow							
of Green	∇				,	ļ								<u> </u>				↓							
	Brighter	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	∇	0	0	0	0	0	0	0	0				,	<u> </u>				0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Δ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray Scale	Δ									<u> </u>						<u> </u>									
of Blue	▽				\ \ \	,							, ,	 											
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1
	▽	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0				· ·	↓ I .			
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	 ∆ Darker	0	1	0	0	0	0	0	0	0	1	0	0	_	-	0	0	0	1	0	0	0	0	0	0
Gray Scale	Darker △	U		U	LU	U	U	U	L	0 1 0 0 0 0 0 0							LU	U		U	U	<u> </u>	L	U	U
of White &	∇				`	<u> </u> 				-			,	<u></u>							,	∤ 			
Black	Brighter	1	0	1	1	1	1	1	1	1	0	1	1	1 1	1	1	1	1	0	1	1	1	1	1	1
	□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □					<u>'</u>				-	<u> </u>			<u>' </u>				-				<u> </u>		1	
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	VVIIIC	 			<u> </u>							<u> </u>		<u> </u>		<u> </u>	<u> </u>			_	 			1	-

SPEC. NUMBER SPEC TITLE
S864-1451 HV070WS1-101 Product Specification for Customer

18 25 35

(3/3) A4(210 X 297)

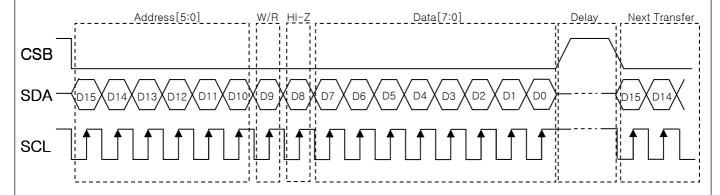


PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.0 3-WIRE SERIAL PORT INTERFACE (SPI INTERFACE)

This module use 3-wire serial port interface as function configuration and parameter setting

9.1 3-Wire command format



Bit	Description
D15-D10	Register Address [5:0]
D9	W/R control bit. "0" for Write; "1" for Read
D9	Hi-z bit during read mode. Any data within this bits will be ignored during write Mode
D7-D0	Data for the W/R operation to the address indicated by Address phase

9.2 3-Wire Write format

MSB LSE									LSB						
D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D1
	Register Address [5:0]				0	Х	Data (Issued by external controller)								

9.3 3-Wire Read format

MSE	3														LSB
D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D1
	Register Address [5:0]				1	Hi-Z	Data (Issued by 3-wire engine)								

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 19 <u>5</u> 35
(3/3)		A4(210 X 297)

180 180 150 253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.4 3-wire control register

9.4.1 R00 : System Control Register

Designation	Address	Description
MODE	R0[0]	DE/SYNC mode select. MODE = "0", HSD/VSD mode. MODE = "1", DE mode. (Default)
DCKPOL	R0[1]	DCLK polarity control bit DCLKPOL = "0": Data sampling at DCLK falling edge. (Default) DCLKPOL = "1": Data sampling at DCLK rising edge.
GRB R0[2] STBYB R0[3]		Global reset bit. GRB="0", The controller is in reset state. GRB="1", Normal operation. (Default)
		Standby mode selection bit. STBYB = "0", Timing control, driver and DC-DC converter, are off, and all outputs are High-Z. STBYB = "1", Normal operation. (Default)
UPDN	R0[4]	Gate Up or Down scan control. UPDN = "0", STV2 output vertical start pulse and UD pin output Logical "0" to Gate driver. (Default) UPDN = "1", STV1 output vertical start pulse and UD pin output Logical "1" to Gate driver. (Default)
SHLR	R0[5]	Right/Left sequence control of source driver. SHLR = "0", Shift left: Last data = S1<-S2<-S3<-S960 = First Data SHLR = "1", Shift left: Last data = S1->S2->S3>S960 = Last Data (Default)
-	R0[6]	Reserved
PWR_EN R0[7]		POWER enable. PWR_EN = H, enable PWM, Charge pump and VCOM buffer.

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 20 <u>~~~</u> 35
(3/3)		A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.4.2 R01 : System Control Register

Designation Address		Description
	R1[0]	Reserved
RES[1:0]	R1[2:1]	Display resolution selection. RES[1:0] = "01", for 1024(RGB)*768 display resolution. (dual or cascade) RES[1:0] = "00", for 1024(RGB)*600 display resolution. (dual or cascade) (Default) RES[1:0] = "10", for 800(RGB)*600 display resolution. (dual or cascade) RES[1:0] = "11", for 800(RGB)*480 display resolution. (dual or cascade) (601~936 channel disable)
BIST	R1[3]	Normal Operation / BIST pattern select. BIST = H : BIST (DCLK input is not needed) BIST = L : Normal Operation (Default)
DITHER	R1[4]	Dithering function enable control. DITHER = "1", Enable internal dithering function. DITHER = "0", Disable internal dithering function. (Default)
HFRC	R1[5]	H-FRC selection HFRC = H : H-FRC enable HFRC = L : H-FRC disable (Default) If DITHER = H and HFRC = L : enable only FRC/dithering function If DITHER = L, disable dithering function (H-FRC and FRC both disable)
CABC_EN[1:0]	R1[7:6]	CABC H/W enable pin. Normally pull low. When CABC_EN = "00", CABC OFF. (Default mode) When CABC_EN = "01", User interface Image. When CABC_EN = "10", Still Picture. When CABC_EN = "11", Moving Image.

9.4.3 R02 : System Control Register

Designation	Address	Description
R2[5:0]		Reserved
NBW	R2[6]	Normally black or normally white setting. NBW = H : Normally black NBW = L : Normally white (Default)
BIST	R2[7]	Reserved

SPEC. NUMBER	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
S864-1451	11v0/0vv31-101 Product Specification for Customer	21 35
(3/3)		A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.4.4 R03 : Gate on sequence controller register

Designation	Address		Description					
			Gate on sequence select					
			SEL[0]	SEL[1]	Pin control function			
	R3[1:0]		1	1	Z+			
SEL[1:0]			1	0				
			0	1	Z			
			0	0	Z (Default)			
Frame	R3[2]	F	Frame inverse or not select. FRAME = "1", Uniform FRAME = "0", Frame inverse (Default)					
-	R3[7:3]	F	Reserved					

9.4.5 R0E : test mode (1)

Designation	Address	Description	
TEST_mode(1)	R0E[7:0]	Enter test mode (1) TEST_mode = 8'h5F, enter TEST_mode = other exit (Default)	

9.4.6 R0F : test mode (2)

Designation	Address	Description
TEST_mode(2)	R0F[7:0]	Enter test mode (2) TEST_mode = 8'hA4, enter TEST_mode = other exit (Default)

SI LC. NOPIDER	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 22 25 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.4.7 R0D : charging time control (3)

Designation	Address	Description
OE_WIDTH	R0D[7:0]	Inversion type select. Enter Test mode (1) and (2) first. Then R0D setting will be active TEST_mode = 8'h00, increase charge time

9.4.8 R02 : charge sharing control

Designation	Address	Description
EQC_ADJ	R02[7:0]	Inversion type select. Enter Test mode (1) and (2) first. Then R10 setting will be active EQC_ADJ = 8'h43, adjust charge sharing time

9.4.9 R0A: BIAS current control (5)

Designation	Address	Description
BIAS_TRIG	R0A[7:0]	Inversion type select. Enter Test mode (1) and (2) first. Then R10 setting will be active BIAS_TRIG = 8'h28, trigger bias reduction

9.4.10 R10: inversion architecture

Designation	Address	Description
INV	R10F[7:0]	Inversion type select. Enter Test mode (1) and (2) first. Then R10 setting will be active 2line / 1dot = 8'h41 1line / 1dot = 8'h01 (Default)

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 23 (25) 35
(3/3)		A4(210 X 297)

180 180 150 253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.4.11 R38 : PWM_DIV setting

Designation	Address	Description					
		PWM Dimmer frequency step setting					
		R38[7:0] PWM_DIV[3:0]		V[3:0]	Register function		
		0x0C	000		Don't use.		
		0x1C	001		1		
		0x2C	010		2		
		0x3C	011		3		
		0x4C	100		4		
		0x5C	101		5		
		0x6C	110		6		
	R38[7:0]	0x7C	111		7 (Default)		
PWM_DIV[3:0]		PWM Reference Frequency (FOSC)		Real PWM Frequency of DIMO			
		51.2MHz (Typical) PWM Frequency = $\frac{\text{FOSC}}{256 \times 128 \times \text{PWM}_{DIV}[2]}$				FOSC 128 x PWM_DIV[2:0]	
		In order in maintain the dimming frequency for brightness at different display resolution (typical 1024 x 600) at nor will change default value of PWM_DIV to follow as table		at normal mode. We			
		Display Re	esolution	Defau	It value of PWM_DIV	,	
		RES[1:0] = "00"		111		
		RES[1:0] = "01"		111	_	
		RES[1:0] = "10"		110	_	
		RES[1:0] = "11"		100		

Note: The R6 and R38 register will be available when the R0E and R0F register already had issued.

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 24 <u>45</u> 35
(3/3)		A4(210 X 297)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

9.5 Recommend Register Setting (CABC Off mode)

Register write sequence : R00 (Reset) \rightarrow R00 (Into Standby mode) \rightarrow R01 (Enable FRC / Dither, CABC off) \rightarrow R02 (Enable Normally Black) \rightarrow R0E (Enter Test mode (1)) \rightarrow R0F (Enter Test mode (2)) \rightarrow R0D (SDRRS on) \rightarrow R00 (Release standby mode)

If you don't use register write sequence, it may cause faulty operation.

	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0	Setting
R00	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	1	0x0029
R00	0	0	0	0	0	0	0	0	0	0	1	0	0	1	0	1	0x0025
R01	0	0	0	0	0	1	0	0	0	0	1	1	0	0	0	0	0x0430
R02	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0x0840
R0E	0	0	1	1	1	0	0	0	0	1	0	1	1	1	1	1	0x385F
R0F	0	0	1	1	1	1	0	0	1	0	1	0	0	1	0	0	0x3CA4
R0D	0	0	1	1	0	1	0	0	0	0	0	0	0	0	0	1	0x3401
R00	0	0	0	0	0	0	0	0	0	0	1	0	1	1	0	1	0x002D

9.6 Recommend Register Setting (CABC on mode (Moving Picture)

Register write sequence : R00 (Reset) \rightarrow R00 (Into Standby mode) \rightarrow R01 (Enable FRC / Dither, CABC on) \rightarrow R02 (Enable Normally Black) \rightarrow R0E (Enter Test mode (1)) \rightarrow R0F (Enter Test mode (2)) \rightarrow R0D (SDRRS on) \rightarrow R38 (PWM Frequency = 1.5KHz) \rightarrow R00 (Release standby mode)

If you don't use register write sequence, it may cause faulty operation.

	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0	Setting
R00	0	0	0	0	0	0	0	0	0	0	1	0	1	0	0	1	0x0029
R00	0	0	0	0	0	0	0	0	0	0	1	0	0	1	0	1	0x0025
R01	0	0	0	0	0	1	0	0	0	0	1	1	0	0	0	0	0x04F0
R02	0	0	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0x0840
R0E	0	0	1	1	1	0	0	0	0	1	0	1	1	1	1	1	0x385F
R0F	0	0	1	1	1	1	0	0	1	0	1	0	0	1	0	0	0x3CA4
R0D	0	0	1	1	0	1	0	0	0	0	0	0	0	0	0	1	0x3401
R38	1	1	1	0	0	0	0	0	0	0	0	1	1	1	0	0	0xE01C
R00	0	0	0	0	0	0	0	0	0	0	1	0	1	1	0	1	0x002D

SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	25 25 35
(3/3)		A4(210 X 297)

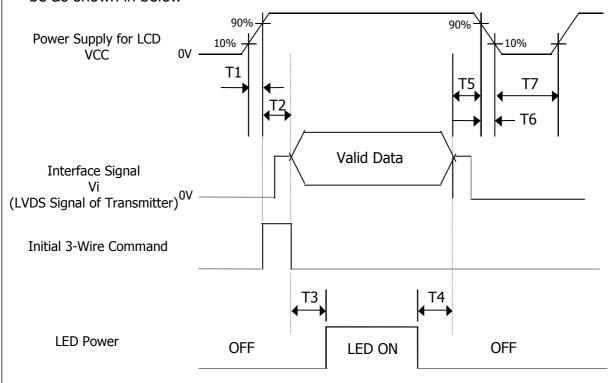
180.180.150.253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

10.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



Parameter		Value		Unit	Remark
Farameter	Min.	Тур.	Max.		Remark
T1	0.5		10	ms	
T2	0		16	ms	
Т3	200			ms	
T4	200			ms	
T5	0			ms	
T6	3			ms	
T7	400			ms	

Notes: 1. When the power supply VDD is 0V, Keep the level of input signals on the low or keep high impedance.

- 2. Do not keep the interface signal high impedance when power is on.
- 3. Back Light must be turn on after power for logic and interface signal are valid.

SPEC. NUMBER	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
S864-1451	11v0/0vv31-101 Floddet Specification for Edistoffiel	26 35
(3/3)		A4(210 X 297)

180.180.150.253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

11.0 MECHANICAL CHARACTERISTICS

11.1 Dimensional Requirements

Figure 5 & 6 (located in 12.0) shows mechanical outlines for the model

<Table9, Mechanical Characters >

Parameter	Specification	Unit
Active Area	153.60(H) X 90.00(V)	mm
Number of pixels	1024(H) X 600(V) (1 pixel = R + G + B dots)	
Pixel pitch	0.15(H) X 0.15(V)	
Pixel arrangement	RGB Vertical stripe	
Display colors	16.7M	
Display mode	Normally Black	
Outline dimension	$163.6\pm0.3(H)\times102.9\pm0.3(V)\times2.47\pm0.2(D)$	mm
Weight	95 (Max.)	g
Back-light	Edge side 20-LEDs type (5 X 4 Array)	

11.2 Polarizer Hardness.

The surface of the LCD has an coating to reduce scratching.

11.3 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 150lux. The manufacture shall furnish limit samples of the panel showing the light leakage acceptable.

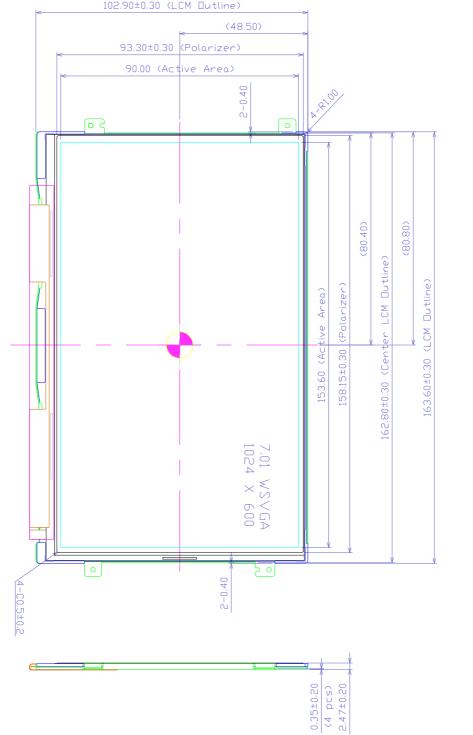
SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	27 🥌 35
(2/2)		A 4/0 = 0 V 207)



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

12.0 MECHANICAL DRAWING

Figure 5. TFT-LCD Module Outline Dimension (Front View)

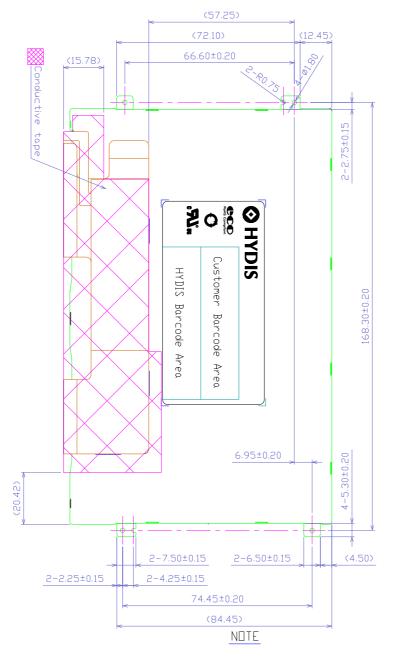


SPEC. NUMBER
S864-1451SPEC TITLE
HV070WS1-101 Product Specification for CustomerPAGE
28



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

Figure 6. TFT-LCD Module Outline Dimensions (Rear view)



1.CN1: JAE AA01B P030VA1

2.BL FPC SOLDERING HIGHT: 0.5 Max. (Form PCB)

3.LCM BENDING ALLOWANCE SPEC. : 0.3 4.LCM BURR SPEC : INNER SIDE 0.03 $M_{0}\times$

5.0THER SPECIFICATION : REFERS TO SPEC SHEET

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 29 <u>65</u> 35
(3/3)		A4(210 X 297)

180.180.150.253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

13.0 RELIABLITY TEST

The Reliability test items and its conditions are shown in below.

<Table10, Reliability Test>

No Test Item		Conditions	
1	Temperature and Humidity test (Operation)	1. Ta = 40 ℃/90% 24hr 2. Ta = 40 ℃/30% 24hr 3. Ta = 0 ℃ 24hr	
2	Temperature and Humidity Cycling (Storage)	Ta = 85℃/90%RH (2H) ,-20℃(2H),Waypoint(25℃25% RH turn off Humidity control) 12cycle. 144Hr	
3	Thermal shock	Ta = -40 °C \leftrightarrow 85 °C (30min residence), 100 cycle	
4	Low temperature storage test	Ta = -40 °C, 300 hrs	
5	Low Temperature Test (Operation)	Ta = -20 °C, 300hrs	
6	Biased Humidity/Heat Soak Test (Storage)	Ta = 85 °C /85%, 300hr	
7	Altitude storage	20000 ft/-40 °C, 24hr	
8	Hot Start Test	Ta = 85 °C 1hr, power on/off per 5m, 5 time	
9	Cold Start Test	Ta = -40 °C 1hr, power on/off per 5m, 5 time	
10	Mechanical shock	100 G, 6 ms, half sine wave($\pm X, \pm Y, \pm Z$). Acceleration measured shock table.	
11	Mechanical Random vibration	3.5 Grms, PSD =0.025g ² /Hz, 5-500 Hz 15 minutes in all axes (X, Y, Z)	
12	4 Pt Bend Test	7 kgf deflection. Scribed edge side up 4 kgf deflection. Scribed edge side down	
13	Ring on Ring Test	X kgf applied. Load rae:75mm/min	
14	ESD	Screen: 150 pF, 330 Ohm, +/-15kV air, +/- 8 kV contact. FPC: 100 pFm100 Ohm, +/-200V 10 points, 20times/pt	
15	Functional Test	Page flip script, 2 m flips	

Notes:

- 1. Except form over the conditions of the polarizer specifications.
- 2. ESD test condition is standard of customer system.

SI EC. NONDER	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE
S864-1451	The state of the s	30 5 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

14.0 HANDLING & CAUTIONS

14.1 Cautions when taking out the module

• Pick the pouch only, when taking out module from a shipping package.

14.2 Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back light element are made from fragile glass (epoxy) material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- · Handle connectors and cables with care.

14.3 Cautions for the operation

- When the module is operating, do not lose MCLK, DE signals. If any one of these signals were lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

14.4 Cautions for the atmosphere

- Dew drop atmosphere should be avoided.
- Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

14.5 Cautions for the module characteristics

- Do not apply fixed pattern data signal to the LCD module at product aging.
- Applying fixed pattern for a long time may cause image sticking.

14.6 Cautions for the digitizer assembly

- When assembling FPC connector, do not flip connector past 90° due to possible damage to connector.
- When positioning digitizer underneath driver IC, do not lift driver IC past 90° due to possible damage to drive IC pattern.
- Please be warned that during assembly of digitizer, the opening or closing of FPC will result in possible electrostatic discharge damage to the LED

14.7 Other cautions

- Do not re-adjust variable resistor or switch etc.
- When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

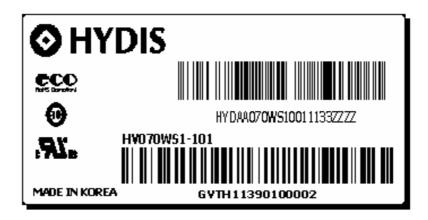
SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 31 <u>~~~</u> 35
(2.(2)		A 425 2 V 207)



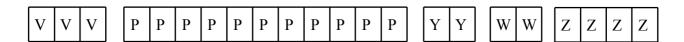
PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

15.0 LABELS

15.1 Product Label



Customer Barcode



01~03 : Vendor code 17~18 : Manufactured week

04~14 : QPN 19~22 : Serial number (32 digit/alphabet)

15~16: Manufactured year

HYDIS Barcode

No 1. Control Number

No 2. Rank / Grade

No 3. Line Classification (HYDIS: H)

No 4. Year (5: 2005, 6: 2006, ...)

No 5. Month (1, 2, 3, ..., 9, X, Y, Z)

No 6. FG Code

No 7. Serial Number

SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	32 35



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

15.2 Packing Label

Label Size: 108 mm (L) × 56 mm (W)

Contents

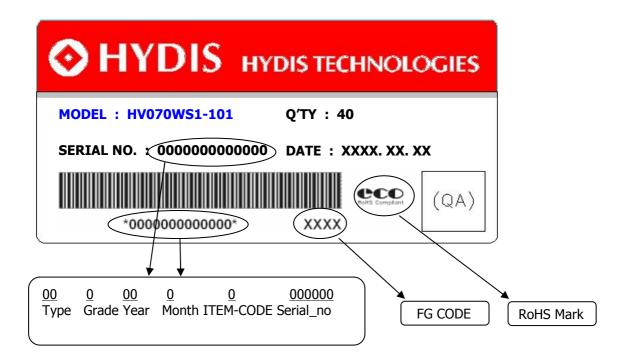
Model: HV070WS1-101 Q'ty: Module Q'ty in one box

Serial No.: Box Serial No. See next figure for detail

description.

Date: Packing Date

FG Code: FG Code of Product



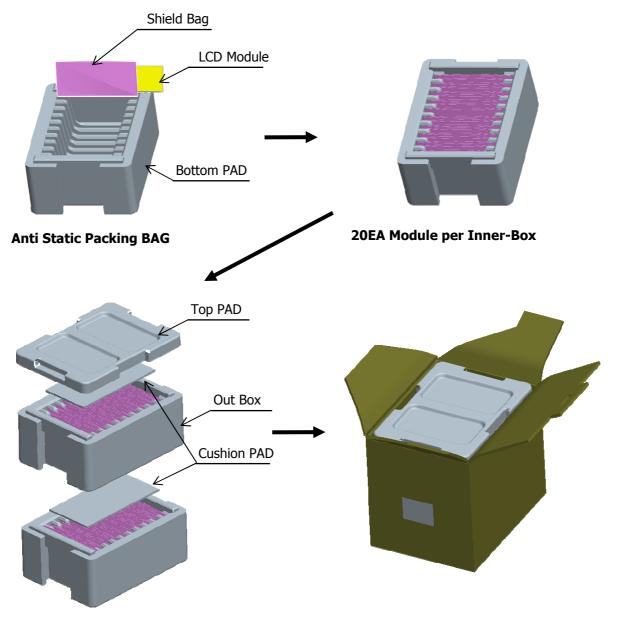
SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	33 35
(2/2)		A 4 () () () () () () ()



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

16.0 PACKING INFORMATION

16.1 Packing order



40EA Module per Inner-Box Assy

Notes: 1. Box Dimension: 350mm(W) X 265mm(D) X 320mm(H)

2. Package Quantity in one Box: 40pcs

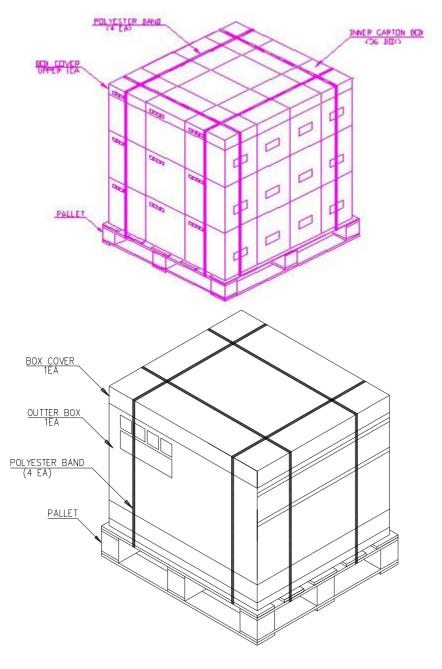
SPEC. NUMBER	SPEC TITLE	PAGE
S864-1451	HV070WS1-101 Product Specification for Customer	34 25 35
(3/3)		A4(210 X 297)

180.180.150.253 501302 2011-08-31 11:30:53



PRODUCT GROUP	REV	ISSUE DATE
TFT LCD PRODUCT	0	2011. 08. 31

16.2 Pallet Packing



Notes

● Pallet Dimension:: 1100 mm (L) × 1100 mm (W) × 120 mm (H)

Package Quantity in one Box: 40pcs

Box Quantity in one Pallet : 36ea

SPEC. NUMBER S864-1451	SPEC TITLE HV070WS1-101 Product Specification for Customer	PAGE 35 (25) 35
(3/3)		A4(210 X 297)

180.180.150.253 501302 2011-08-31 11:30:53