M170ETN01.0

AU OPTRONICS CORPORATION

(١	Preliminary	/ Specification
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(V) Final Specification

Module	17.0" SXGA Color TFT-LCD
Model Name	M170ETN01.0

Customer Date	Checked & Date Approved by
	<u>ChiYi Wu</u> 2012/02/06
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Note: This Specification is subject to change without notice.	Desktop Display Business Group / AU Optronics corporation

document version 1.1 1/25



Contents

1. Handling Precautions	4
2. General Description	5
2.1 Display Characteristics	5
3. Functional Block Diagram	10
4. Absolute Maximum Ratings	
4.1 TFT LCD Module	11
4.2 Backlight Unit	11
4.3 Absolute Ratings of Environment	11
5. Electrical characteristics	12
5.1 TFT LCD Module	12
5.2 Backlight Unit	14
6. Signal Characteristic	15
6.1 Pixel Format Image	15
6.2 The Input Data Format	15
6.4 Timing Characteristics	18
6.5 Power ON/OFF Sequence	20
7. Connector & Pin Assignment	21
7.1 TFT LCD Module	21
7.2 Backlight Unit	22
8. Reliability Test	
9. Shipping Label	24
10 Machanical Characteristics	25

Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2011/11/15	All	First Edition for Customer	AII	
0.2 2011/12/19	6		Update : Optical Characteristics/ Color / Chromaticity Coordinates (CIE) & Color Coordinates (CIE) White	Revised
	14		Update: CCFL Ignition Voltage / Operation Voltage / Power Consumption	
	20		Update Power Sequence Timing	
	21		Update connector Type Part Number	
	25		Update Mechanical Characteristics	
1.0 2012/01/06	All	Final Edition for Customer	AII	Revised
1.1 2012/02/06	12		Update: Inrush Current	Revised

document version 1.1 3/25

1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL reflector edge. Instead, press at the far ends of the CCFL Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Cold cathode fluorescent lamp in LCD contains a small amount of mercury. Please follow local ordinances or regulations for disposal.
- 13) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 14) The LCD module is designed so that the CCFL in it is supplied by Limited Current Circuit (IEC60950 or UL1950). Do not connect the CCFL in Hazardous Voltage Circuit.
- 15) Please avoid touching COF position while you are doing mechanical design.

document version 1.1 4/25

2. General Description

This specification applies to the 17 inch Color TFT-LCD Module M170ETN01.0.

The display supports the SXGA+ (1280(H) x 1024(V)) screen format and 16.7M colors (RGB 6-bits+Hi-RFC data).All input signals are 2 Channel LVDS interface compatible.

This module does not contain an inverter card for backlight.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 $\,^{\circ}\mathrm{C}\,$ condition:

Items	Unit	Specifications
Screen Diagonal	[mm]	432 (17.0")
Active Area	[mm]	337.920(H) × 270.336(V)
Pixels H x V		1280 × 3(RGB) × 1024
Pixel Pitch	[mm]	0.264(per one triad) × 0.264
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally White
White Luminance	[cd/m ²]	250 (center,Typ)@7.5 mA
Contrast Ratio		1000 : 1 (Typ)
Optical ResponseTime	[msec]	5 (Typ)
Nominal Input Voltage VDD	[Volt]	+5.0 (Typ)
Power Consumption (VDD line + CCFL line)	[Watt]	11.05W => (Typ.) (without inverter, all black pattern)
Weight	[Grams]	1990 Typ.
Physical Size (H x V x D)	[mm]	358.5(H) x 296.5(V) Typ. x 15.8(D) Max.
Electrical Interface		Dual Channel LVDS
Surface Treatment		Anti-glare type, Hardness 3H
Support Color		16.7M colors (RGB 6-bits +Hi-FRC data)
Temperature Range Operating Storage (Non-Operating)	[°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance
Digital Gamma turn on Compliance		TCO5.0 Compliance

document version 1.1 5/25

2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Conditions	Min.	Тур.	Max.	Note		
Viewing Angle	[degree]		ght) eft) 140	170	-	1		
			(p) own) 140	160	-			
Luminance Uniformity	[%]	9 Points	75	80	-	2, 3		
		Rising	-	3.5	6			
Optical Response Time	[msec]	Falling	-	1.5	3	4, 6		
		Rising + Falling	-	5	9			
		Red x	0.623	0.653	0.683			
		Red y	0.298	0.328	0.358			
		Green x	0.273	0.303	0.333			
Color / Chromaticity Coordinates		Green y	0.578	0.608	0.638	4		
(CIE 1931)		Blue x	0.114	0.144	0.174	-		
		Blue y	0.034	0.064	0.094			
		White x	0.283	0.313	0.343			
		White y	0.299	0.329	0.359			
White Luminance (At CCFL= 7.5mA)	[cd/m ²]		200	250	-	4		
Contrast Ratio			600	1000	-	4		
Cross Talk (At 75Hz)	[%]		-	-	1.5	5		
Flicker	[dB]		-	-	-20	7		

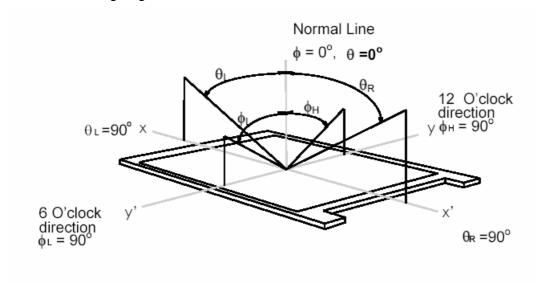
Optical Equipment: BM-5A, BM-7, PR880, or equivalent

document version 1.1 6/25

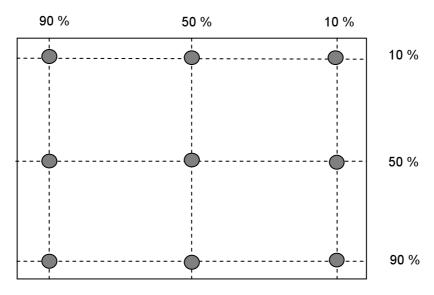


Note 1: Definition of viewing angle

Viewing angle is the measurement of contrast ratio \geq 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



Note 2: 9 points position



Note 3: The luminance uniformity of 9 points is defined by dividing the maximum luminance values by the minimum test point luminance

δ w9	_	Minimum Luminance of 9 points
	=	Maximum Luminance of 9 points

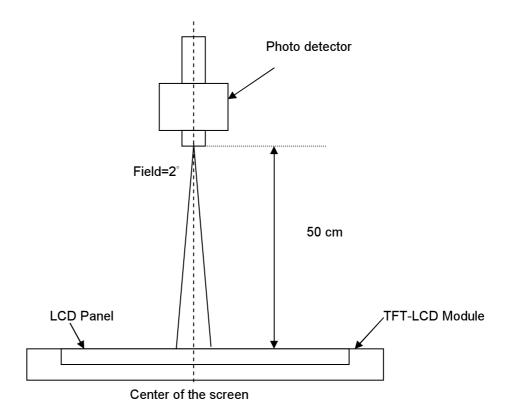
document version 1.1 7/25



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Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 30 minutes in a stable, windless and dark room.



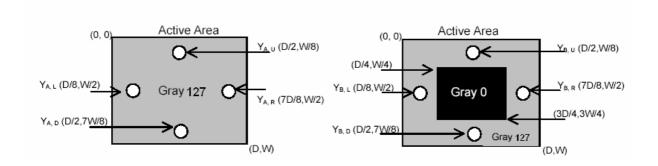
Note 5: Definition of Cross Talk (CT)

 $CT = |YB - YA|/YA \times 100 (\%)$

Where

YA = Luminance of measured location without gray level 0 pattern (cd/m2)

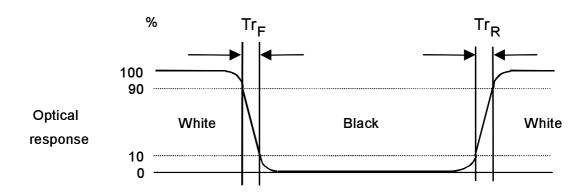
YB = Luminance of measured location with gray level 0 pattern (cd/m2)



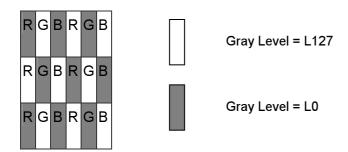
document version 1.1 8/25

Note 6: Definition of response time:

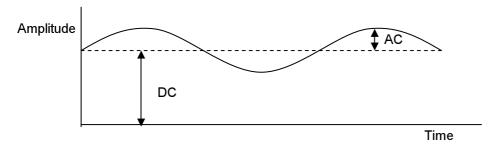
The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time), and from "Full White" to "Full Black" (falling time), respectively. The response time is interval between the 10% and 90% of amplitudes. Please refer to the figure as below.



Note 7: Subchecker Pattern



Method: Record dBV & DC value with (WESTAR)TRD-100

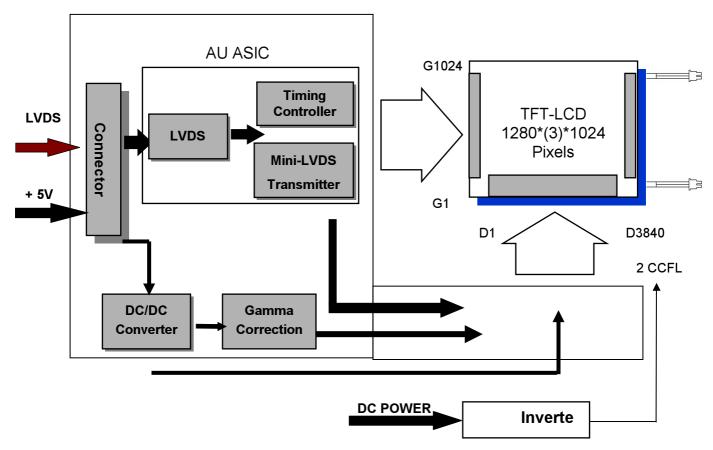


Flicker (dB) =
$$20 \log \frac{AC \text{ Level(at 30 Hz)}}{DC \text{ Level}}$$



3. Functional Block Diagram

The following diagram shows the functional block of the 17.0 inches Color TFT-LCD Module:



I/F PCB Interface:

JAE FI-XB30SSLA-HF15

STM MSBKT2407P30HB

Mating Type:

FI-X30HL (Locked Type) FI-X30H (Unlocked Type)

P-TWO 187034-30091

CCFL Connector:

YEONHO 35001HS-02L CVILUX CP0502SL090

document version 1.1 10/25



4. Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

4.1 TFT LCD Module

ltem	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VIN	-0.3	6	[Volt]	Note 1,2

4.2 Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
CCFL Current	ICFL	-	8	[mA] rms	Note 1,2

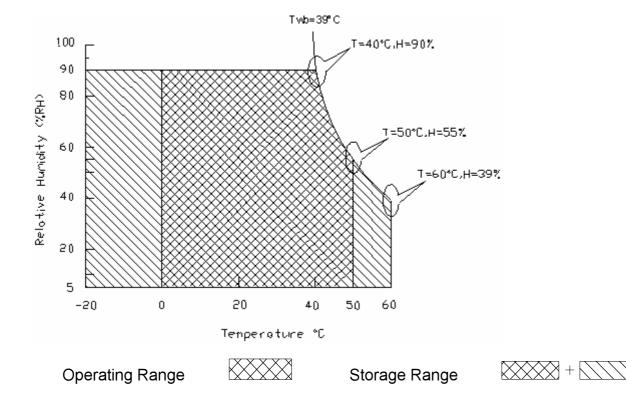
4.3 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Conditions
Operating Humidity	НОР	5	90	[%RH]	
Storage Temperature	TST	-20	+60	[°C]	Note 3
Storage Humidity	HST	5	90	[%RH]	

Note 1: With in Ta (25° C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



document version 1.1 11/25

12/25



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5. Electrical characteristics

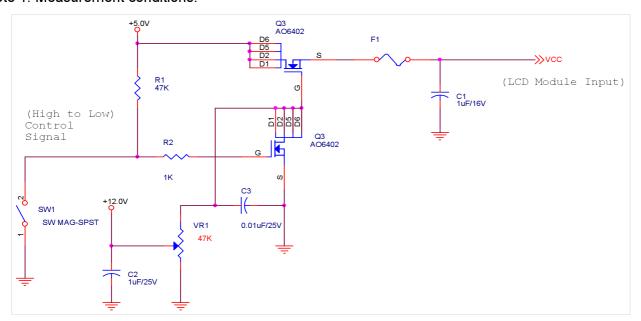
5.1 TFT LCD Module

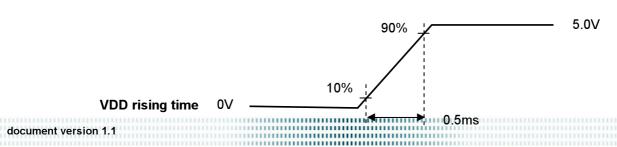
5.1.1 Power Specification

Input power specifications are as follows:

Symbol	Parameter	Min	Тур	Max	Unit	Conditions
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	+/-10%
IDD	Input Current	-	0.47	0.56	[A]	VDD= 5.0V, All Black Pattern At 60Hz,
	input Current		0.59	0.71		VDD= 5.0V, All Black Pattern At 75Hz,
PDD	VDD Power	-	2.35	2.82	[Watt]	VDD= 5.0V, All Black Pattern At 60Hz
TDD			2.95	3.54		VDD= 5.0V, All Black Pattern At 75Hz
IRush	Inrush Current	-	-	3.0	[A]	Note 1
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	500	[mV] p-p	VDD= 5.0V, All Black Pattern At 75Hz

Note 1: Measurement conditions:







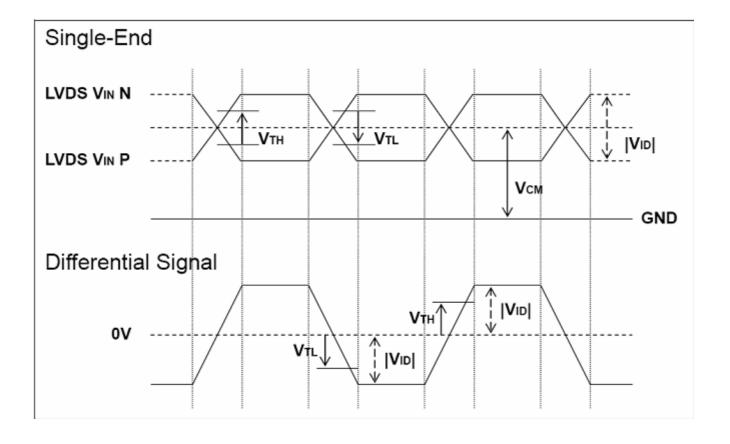
5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when Vin is off It is recommended to refer the specifications of SN75LVDS82DGG (Texas Instruments) in detail.

Each signal characteristics are as follows;

Symbol	Parameter	Min	Тур	Max	Units	Condition
VTH	Differential Input High			+100	[m\/]	VICM = 1.2V
VIII	Threshold	ı	_	+100	[mV]	Note
\	Differential Input Low	100			[ma\ /]	VICM = 1.2V
VTL	Threshold	-100	-	-	[mV]	Note
VID	Input Differential Voltage	100	400	600	[mV]	Note
VIOM	Differential Input Common	.4.0		. 4 5	D (1	VTH-VTL = 200mV(min)
VICM	Mode Voltage	+1.0	+1.2	+1.5	[V]	Note

Note: LVDS Signal Waveform



document version 1.1 13/25

5.2 Backlight Unit

Parameter guideline for CCFL Inverter

Parameter	Min.	Тур.	Max.	Unit	Condition
CCFL standard current(ISCFL)	7	7.5	8	[mA] rms	(Ta=25°C) <i>Note 2</i>
CCFL Operation Current (IRCFL)	3.5	7.5	8	[mA] rms	(Ta=25°C) <i>Note 2</i>
CCFL Frequency (FCFL)	40	60	80	[KHz]	(Ta=25°C) Note 3,4
CCFL Ignition Voltage (ViCFL, Ta= 0°ℂ)	1230	-		[Volt] rms	(Ta=0°C) Note 5
CCFL Ignition Voltage (ViCF, Ta= 25℃)	1025	-		[Volt] rms	(Ta=25°C) <i>Note 5</i>
CCFL Operation Voltage (VCFL)	528 @ 7.5mA	580 @ 7.5mA	638 @ 7.5mA	[Volt] rms	(Ta=25°C) <i>Note</i> 6
CCFL Power Consumption (PCFL)	7.92	8.7	9.57	[Watt]	(Ta=25°C) <i>Note 6</i>
CCFL Life Time (LTCFL)	50,000	-	-	[Hour]	(Ta=25°C)

Note 1: Typ. are AUO recommended design points.

- *1 All of characteristics listed are measured under the condition using the AUO test inverter.
- *2 In case of using an inverter other than listed, it is recommended to check the inverter carefully. Sometimes, interfering noise stripes appear on the screen, and substandard luminance or flicker at low power may happen.
- *3 In designing an inverter, it is suggested to check safety circuit very carefully. Impedance of CCFL, for instance, becomes more than 1 [M ohm] when CCFL is damaged.
- *4 Generally, CCFL has some amount of delay time after applying kick-off voltage. It is recommended to keep on applying kick-off voltage for 1 [Sec] until discharge.
- *5 Reducing CCFL current increases CCFL discharge voltage and generally increases CCFL discharge frequency. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.
- Note 2: It should be employed the inverter which has "Duty Dimming", if IRCFL is less than 3mA.
- Note 3: CCFL discharge frequency should be carefully determined to avoid interference between inverter and TFT LCD.
- Note 4: The frequency range will not affect to lamp life and reliability characteristics.
- Note 5: CCFL inverter should be able to give out a power that has a generating capacity of over 1,560 voltage. Lamp units need 1,560 voltage minimum for ignition.
- Note 6: The variance of CCFL power consumption is ±10%. Calculator value for reference (ISCFL × VCFL × 2= PCFL)
- Note 7:Definition of Life time: Brightness becomes 50%. The typical life time CCFL in on the condition at 7.5 m A lamp current.

document version 1.1 14/25



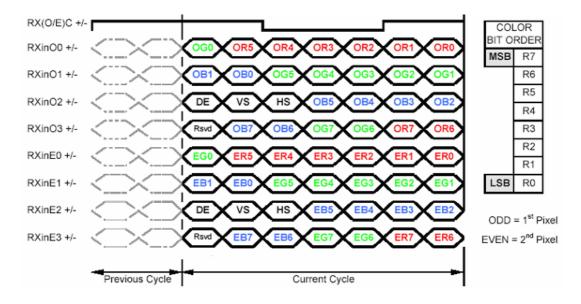
6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

		1			2			1	27	9	1	28	0
1st Line	R	G	В	R	G	В		R	G	В	R	G	В
		•			•								
					:		:		:			:	
		•			•				•				
1024th Line	R	G	В	R	G	В		R	G	В	R	G	В

6.2 The Input Data Format



Note1: Normally, DE, VS, HS on EVEN channel are not used.

Note2: Please follow PSWG.

Note3: 8-bit in

document version 1.1 15/25



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6.3 Signal Description

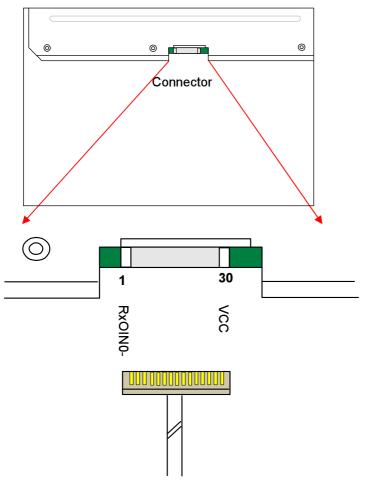
The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

PIN#	SIGNAL NAME	DESCRIPTION
1	RxO0-	Negative LVDS differential data input (Odd data)
2	RxO0+	Positive LVDS differential data input (Odd data)
3	RxO1-	Negative LVDS differential data input (Odd data)
4	RxO1+	Positive LVDS differential data input (Odd data)
5	RxO2-	Negative LVDS differential data input (Odd data, H-Sync,V-Sync,DSPTMG)
6	RxO2+	Positive LVDS differential data input (Odd data, H-Sync,V-Sync,DSPTMG)
7	GND	Power Ground
8	RxOC-	Negative LVDS differential clock input (Odd clock)
9	RxOC+	Positive LVDS differential clock input (Odd clock)
10	RxO3-	Negative LVDS differential data input (Odd data)
11	RxO3+	Positive LVDS differential data input (Odd data)
12	RxE0-	Negative LVDS differential data input (Even data)
13	RxE0+	Positive LVDS differential data input (Even data)
14	GND	Power Ground
15	RxE1-	Negative LVDS differential data input (Even data)
16	RxE1+	Positive LVDS differential data input (Even data)
17	GND	Power Ground
18	RxE2-	Negative LVDS differential data input (Even data)
19	RxE2+	Positive LVDS differential data input (Even data)
20	RxEC-	Negative LVDS differential clock input (Even clock)
21	RxEC+	Positive LVDS differential clock input (Even clock)
22	RxE3-	Negative LVDS differential data input (Even data)
23	RxE3+	Positive LVDS differential data input (Even data)
24	GND	Power Ground
25	GND	Power Ground (For AUO test Aging+HVS mode)
26	NC	No contact
27	GND	Power Ground
28	vcc	+5.0V Power Supply
29	vcc	+5.0V Power Supply
30	VCC	+5.0V Power Supply

document version 1.1 16/25



Note1: Start from left side



Note2: Input signals of odd and even clock shall be the same timing.

Note3: Please follow PSWG.

document version 1.1 17/25

6.4 Timing Characteristics

6.4.1 Timing Characteristics

Basically, interface timings described here is not actual input timing of LCD module but output timing of SN75LVDS82DGG (Texas Instruments) or equivalent.

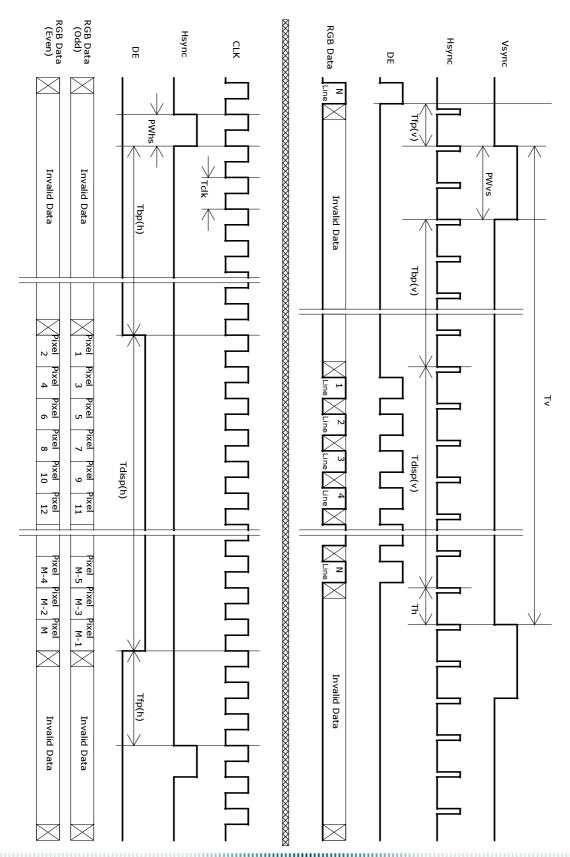
Signal	Item	Symbol	Min	Тур	Max	Unit
	Period	Tv	1032	1066	1150	Th
Vertical	Active	Tdisp(v)	1024	1024	1024	Th
Section	Blanking	Tbp(v)+Tfp(v)+PWvs	8	42	126	Th
	Period	Th	780	844	2048	Tclk
Horizontal	Active	Tdisp(h)	640	640	640	Tclk
Section	Blanking	Tbp(h)+Tfp(h)+PWhs	140	204	1408	Tclk
	Period	Tclk	14.81	18.52	25	ns
Clock	Frequency	Freq	40	54	67.5	MHz
Frame rate	Frame rate	F	50	60	75	Hz

Note: DE mode only

document version 1.1 18/25



6.4.2 Timing Digram

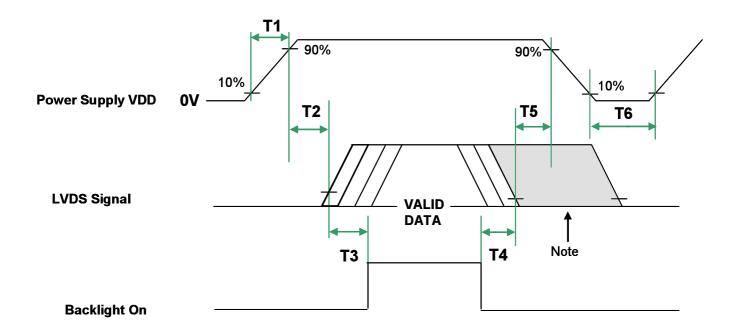




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6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Note: Insert a white pattern after valid data and last until VDD falls to 10%

Power Sequence Timing

D (Valu	11. %		
Parameter	Min.	Max.	Unit	
T1	0.5	10	[msec]	
T2	0	50	[msec]	
Т3	500	-	[msec]	
T4	200	-	[msec]	
T5	40	-	[msec]	
Т6	1000	-	[msec]	

Note: The values of the table are follow PSWG.

document version 1.1 20/25



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7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

7.1.1 Connector

Connector Name / Designation	Interface Connector / Interface card
Manufacturer	JAE / P-TWO / STM
Type Part Number	FI-XB30SSLA-HF15/187034-3009/ MSBKT2407P30HB
Mating Housing Part Number	JAE FI-X30HL

7.1.2 Pin Assignment

Pin#	Signal Name	Pin#	Signal Name
1	RxOIN0-	2	RxOIN0+
3	RxOIN1-	4	RxOIN1+
5	RxOIN2-	6	RxOIN2+
7	GND	8	RxOCLKIN-
9	RxOCLKIN+	10	RxOIN3-
11	RxOIN3+	12	RxEIN0-
13	RxEIN0+	14	GND
15	RxEIN1-	16	RxEIN1+
17	GND	18	RxEIN2-
19	RxEIN2+	20	RxECLKIN-
21	RxECLKIN+	22	RxEIN3-
23	RxEIN3+	24	GND
25	GND (AGMODE+HVS)	26	NC
27	GND	28	VCC
29	VCC	30	VCC

document version 1.1 21/25



Product Specification AU OPTRONICS CORPORATION

7.2 Backlight Unit

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	Lamp Connector / Backlight lamp
Manufacturer	YEONHO or CVILUX
Type Part Number	35001HS-02L or CP0502SL090
Mating Type Part Number	35001WR-02L or CP0502P1ML0

7.2.1 Signal for Lamp connector

	Connector No.	Pin No.	Input	Color	Function
Upper	CN1	1	Hot1	Pink	High Voltage (Lamp 1)
	CN1	2	Cold1	White	Low Voltage (Lamp 1)

	Connector No.	Pin No.	Input	Color	Function
Lower	CN2	1 CN2		Pink	High Voltage (Lamp 2)
	CN2	2	Cold1	White	Low Voltage (Lamp 2)

document version 1.1 22/25



M170ETN01.0

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Environment test conditions are listed as following table.

Items	Required Condition	Note
Temperature Humidity Bias (THB)	Ta= 50□, 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50□, 50%RH, 300hours	
Low Temperature Operation (LTO)	Ta= 0□, 300hours	
High Temperature Storage (HTS)	Ta= 60□, 300hours	
Low Temperature Storage (LTS)	Ta= -20□, 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 G Wave: Random Frequency: 10 - 200 - 10 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 60 cm, package test	
Thermal Shock Test (TST)	-20□/30min, 60□/30min, 100 cycles	1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (ElectroStatic Discharge)	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point.	_ 2
LOD (Liectiootatic Discharge)	Air Discharge: ± 15KV, 150pF(330Ω) 1sec 8 points, 25 times/ point.	2
Altitude Test	Operation:10,000 ft Non-Operation:30,000 ft	

Note 1: The TFT-LCD module will not sustain damage after being subjected to 100 cycles of rapid temperature change. A cycle of rapid temperature change consists of varying the temperature from -20°C to 60°C, and back again. Power is not applied during the test. After temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 2: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

document version 1.1 23/25

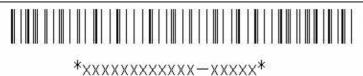


M170ETN01.0

AU OPTRONICS CORPORATION

9. Shipping Label

The shipping label format is shown as below.



Manufactured XX/XX
Model No: M170ETN01.0
AU Optronics XXXXX
MADE IN XXXXXXX (XX)









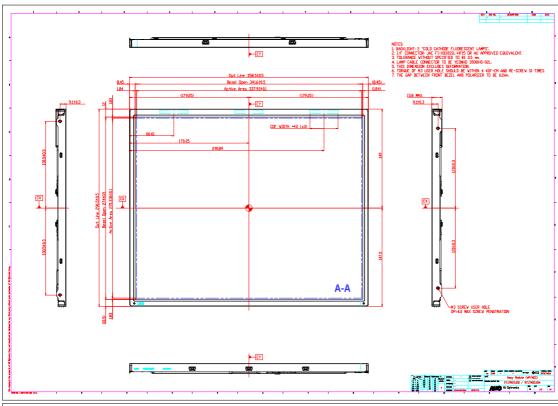


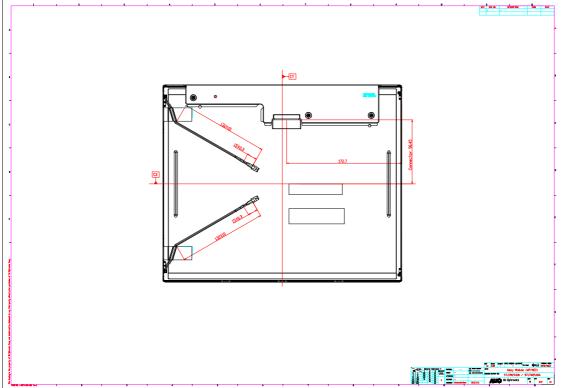
XXXXXXXXXXXXXXXXXXX

document version 1.1 24/25



10. Mechanical Characteristics





document version 1.1 25/25