

G190SF01 V0

AU OPTRONICS CORPORATION

	<b>Preliminary Specification</b>
_	Final Oncalification

Final	Speci	fication	1

Module	19" Color TFT-LCD (Free Shape LCD)
Model Name	G190SF01 V0

Customer	Date	Approved by	Date
		Vito Huang	2013/05/06
Checked & Approved by	Date	Prepared by	Date
		Jimmy Tsai	2013/05/06
Note: This Specification without notice.	is subject to change	General Display Busines Optronics corporation	ss Division / AU



G190SF01 V0

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# **Contents**

1. Operating Precautions	4
2. General Description	5
2.1 Display Characteristics	5
2.2 Optical Characteristics	6
3. Functional Block Diagram	9
4. Absolute Maximum Ratings	10
4.1 Absolute Ratings of TFT LCD Module	10
4.2 Absolute Ratings of Environment	10
5. Electrical Characteristics	11
5.1 TFT LCD Module	11
5.2 Backlight Unit	13
6. Signal Characteristic	14
6.1 Pixel Format Image	14
6.2 Signal Description	15
6.3 The Input Data Format	16
6.4 Interface Timing	17
6.5 Power ON/OFF Sequence	18
7. Connector & Pin Assignment	19
7.1 TFT LCD Module: LVDS Connector	19
7.2 Backlight Unit: LED Connector	20
8. Reliability Test	21
9. Mechanical Characteristics	22
10. Label and Packaging	24
10.1 Shipping Label (on the rear side of TFT-LCD display)	24
10.2 Carton Package	24
11. Safety	26
11.1 Sharp Edge Requirements	26
11.2 Materials	26
11.3 Capacitors	26
11.4 National Test Lab Requirement	26

# **Record of Revision**

V	ersion and Date	Page	Old de	escripti	on		New De	scriptio	on	Remark
0.1	2011/01/27	All	First Edition for	Custor	ner		All			
0.2	2011/02/24	5	Thickness 18.5 mm (max)				Thickness 18.0 m	m (max	)	
0.3	2011/06/30	13	Symbol   Parameter   Min   Typ   Maso   Unit   Remark			Symbol   Parameter - Min   Man   M	Typ. Max., 12.5 12.5 12.5 20K., 3.3.5 100.5 N/A 80 1 1 1 1 1 1 1.	Unit Remark.  Veb		
		5	Typical Power 0	Consum	nption:	25W	18W			
0.4	2011/07/08	5	Weight: 1,300 g				Weight: 1,100 g			
		6	Red x <sub>0</sub> Red y <sub>0</sub> Green x <sub>0</sub> Green y <sub>0</sub> Blue x <sub>0</sub> Blue y <sub>0</sub>	.aaaaaaaa.	TBD.a TBD.a TBD.a TBD.a TBD.a TBD.a	a a a a	Red xe Red ye Green xe Green ye Blue xe Blue ye	0.317 ¢ 0 0.293¢ 0 0.589 ¢ 0 0.120¢ 0	0.639 · 0.669 · 0.377 · 0.323 · 0.353 · 0.619 · 0.649 · 0.150 · 0.180 · 0.044 · 0.074	2
0.5	2011/07/18	23	Old drawing				Update drawing	0.014	3.044 1	
0.6	2011/08/05	5	Thickness 18.0 i	mm (ty	o.)		Thickness 18.5 mm (Max)			
		22	Old drawing				Update drawing			
		23	Old drawing				Update drawing			
1.0	2011/08/15	6	Red xe Red ye Green xe Green ye Blue xe Blue ye	0.609₽ 0.317₽ 0.293₽ 0.589₽ 0.120₽ 0.014₽	0.639¢ 0.347¢ 0.323¢ 0.619¢ 0.150¢	0.669 - 0.377 - 0.353 - 0.649 - 0.180 - 0.074 -	Red xe Red ye Green xe Green ye Blue xe Blue ye	0.297 ¢ 0 0.273 ¢ 0 0.569 ¢ 0	0.639 © 0.689 ¢ 0.347 © 0.397 ¢ 0.323 © 0.373 ¢ 0.619 © 0.669 ¢ 0.150 © 0.200 ¢ 0.044 © 0.094 ¢	
1.1	2013/05/06	5	Temperature Range (Operating): 0 to +50C			):	Temperature Range (Operating): 0 to +60C			
		21	High Temperature Operation: Ta= 50⊔, 300hours			High Temperature Operation: Ta= 60∟, 300hours				



G190SF01 V0

AU OPTRONICS CORPORATION

#### 1. Operating Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) In case if a Module has to be put back into the packing container slot after once it was taken out from the container, take it easily, or the TFT Module may be damaged.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure, do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 11) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 12) Severe temperature condition may result in different luminance, response time and LED life time.
- 13) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 14) Continuous displaying fixed pattern may induce image sticking. It is recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.

### 2. General Description

This specification applies to the 19 inch-wide Color TFT-LCD Module G190SF01 V0.

The display supports the 1680(H) x 342(V) screen format and 16.7M colors. All input signals are 2 Channels LVDS interface compatible.

LED driver board is included. G190SF01 V0 is designed for industrial display applications.

# 2.1 Display Characteristics

The following items are characteristics summary on the table under 25 ☐ condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	19
Active Area	[mm]	473.76 (H) x 96.44(V)
Pixels H x V		1680x3(RGB) x 342
Pixel Pitch	[mm]	0.282x 0.282
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		P-MVA Mode,Normally Black
Nominal Input Voltage VDD	[Volt]	+5.0 V
Typical Power Consumption	[Watt]	18W (6 (TFT)+12 (LED) W (Typ)) (All white pattern)
Weight	[Grams]	1100 (Max)
Physical Size	[mm]	493.7(W) x 124.8(H) x 18.5(D) (Max.)
Electrical Interface		Dual Channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.7M colors (6-bits + HiFRC)
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +60 -20 to +60
RoHS Compliance		RoHS Compliance

# 2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25 (Room Temperature):

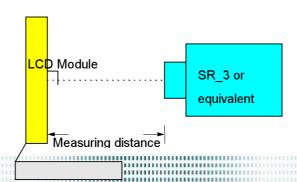
Item	Unit	Conditions		Min.	Тур.	Max.	Note
White Luminance	[cd/m2]	I <sub>F</sub> = 80mA		240	300	-	1
Uniformity	%	9 Points		75	80	-	1, 2, 3
Contrast Ratio				1600	2000	-	4
Cross talk	%			-	-	1.5	5
		Rising		-	15	-	
Deen and a Time	[mana]	Falling		-	5	-	6
Response Time	[msec]	Rising + Falling		-	20	-	
		Gray to Gray		-	8	-	
			ght)	75	89	-	
Viewing Angle		CR = 10 (L	eft)	75	89	-	_
Viewing Angle	[degree]	Vertical (Up	per)	75	89	-	7
	[degree]	CR = 10 (Lower)		75	89	-	
		Red x		0.589	0.639	0.689	
		Red y		0.297	0.347	0.397	
		Green x		0.273	0.323	0.373	
Color / Chromaticity Coordinates		Green y		0.569	0.619	0.669	
(CIE 1931)		Blue x		0.100	0.150	0.200	
		Blue y		0	0.044	0.094	
		White x		0.263	0.313	0.363	
		White y		0.279	0.329	0.379	
Color Gamut	%			-	72	_	

#### Note 1: Measurement method

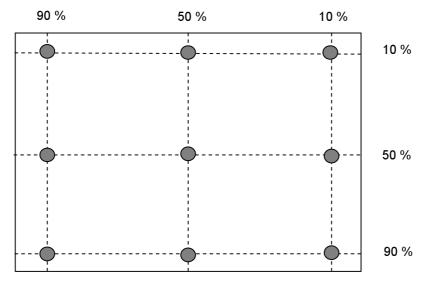
Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)

Aperture 1Liwith 50cm viewing distance

Test Point Center
Environment < 1 lux



Note 2: Definition of 9 points position (Display active area)



Note 3: The luminance uniformity of 9 points is defined by dividing the minimum luminance values by the maximum test point luminance

Minimum Brightness of nine points

 $\delta_{W9} = \frac{}{\text{Maximum Brightness of nine points}}$ 

Note 4: Definition of contrast ratio (CR):

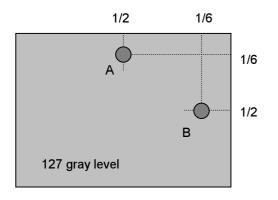
Note 5: Definition of cross talk (CT)

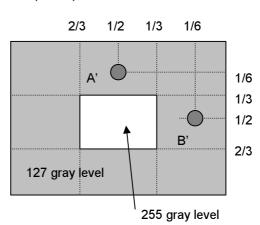
$$CT = | YB - YA | / YA \times 100 (\%)$$

Where

YA = Luminance of measured location without gray level 255 pattern (cd/m2)

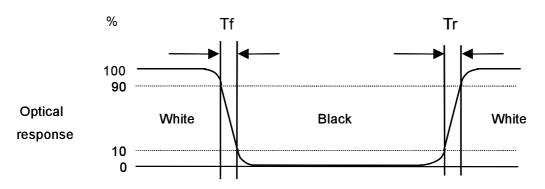
YB = Luminance of measured location with gray level 255 pattern (cd/m2)



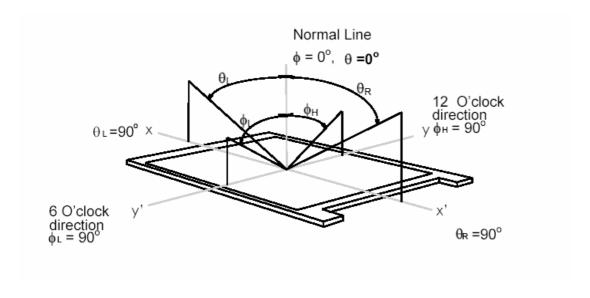


Note 6: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



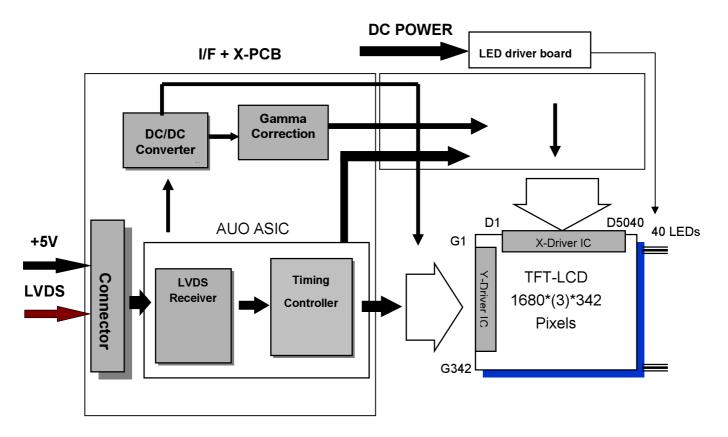
Note 7: Definition of viewing angle





# 3. Functional Block Diagram

The following diagram shows the functional block of the 19 inches wide Color TFT-LCD Module:



LVDS Connector: JAE (FI-XB30SRL-HF11) or equivalent. LED Connector: SIN SHENG (MS24049HJ) or equivalent.



# 4. Absolute Maximum Ratings

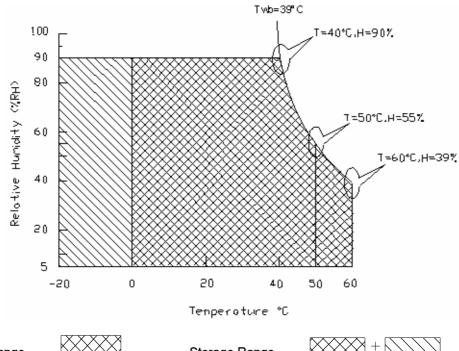
# 4.1 Absolute Ratings of TFT LCD Module

ltem	Symbol	Min	Max	Unit
Logic/LCD Drive Voltage	VDD	-0.3	+5.5	[Volt]

# **4.2 Absolute Ratings of Environment**

ltem	Symbol	Min	Max	Unit
Operating Temperature	TOP	0	+60	[°C]
Operation Humidity	HOP	5	90	[%RH]
Storage Temperature	TST	-20	+60	[°C]
Storage Humidity	HST	5	90	[%RH]

Note: Maximum Wet-Bulb should be 39 and no condensation.



**Operating Range** 



Storage Range





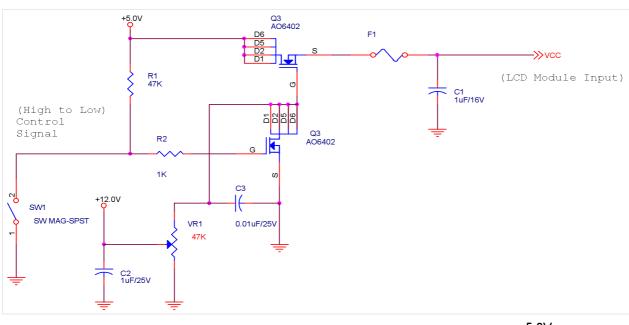
#### 5. Electrical Characteristics

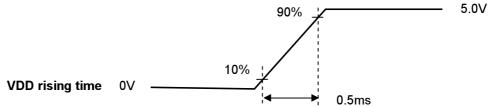
#### 5.1 TFT LCD Module

#### **5.1.1 Power Specification**

Symbol	Parameter	Min	Тур	Max	Units	Remark
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	±10%
IDD	VDD Current	-	1200	1	[mA]	VDD= 5.0V, All White Pattern At 60Hz
Irush	LCD Inrush Current	-	-	3.5	[A]	Note 1
PDD	VDD Power	-	6	-	[Watt]	VDD= 5.0V, All White Pattern At 60Hz

#### Note 1: Measurement condition:

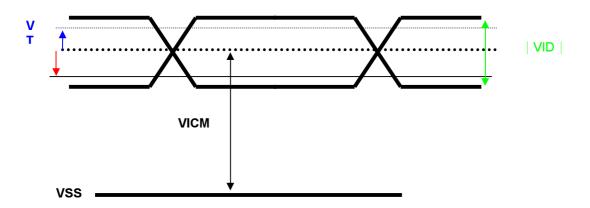




**5.1.2 Signal Electrical Characteristics**Input signals shall be low or Hi-Z state when VDD is off.

Symbol	Item	Min.	Тур.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	400	600	[mV]	
VICM	Differential Input Common Mode Voltage	0.3	1	1.25	[V]	VTH/VTL=±100mV

Note: LVDS Signal Waveform.





G190SF01 V0

AU OPTRONICS CORPORATION

# 5.2 Backlight Unit 5.2.1 LED Light Bar

Following characteristics are measured under stable condition at 25L (Room Temperature).

Symbol	Parameter	Min	Тур	Max	Unit	Remark
Vcc	Input Voltage	-	12	-	Volt	
lvcc	Input Current	-	1	-	Α	100% Dimming
PLED	Power Consumption	-	12	-	Watt	100% Dimming, Note3
FPWM	PWM Dimming Frequency	200	-	20K	Hz	
	Swing Voltage		3.3		Volt	
	Dimming Duty Cycle	10	-	100	%	
Vanalog	Analog Dimming Voltage	-	N/A	-		No Analog Dimming
I <sub>F</sub>	LED Forward Current	-	80	-	mA	Ta = 25°C
Operating Life		50000	-	-	Hrs	Ta = 25°C

Note 1: Ta means ambient temperature of TFT-LCD module,

Note 2: If module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

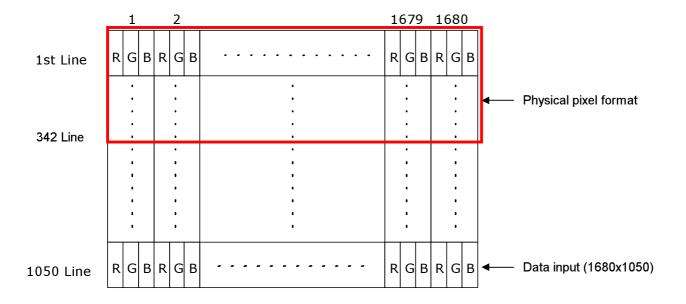
Note 3: LED light bar structure: ( 5 strings x 8pcs / string =40pcs of LED)

Note 4: Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

# 6. Signal Characteristic

# 6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.. Although this panel resolution is 1680x342, please input 1680x1050 format signal to it. And the data after line 343 (inlculde 343) ALL should be set to "black" command.





G190SF01 V0

AU OPTRONICS CORPORATION

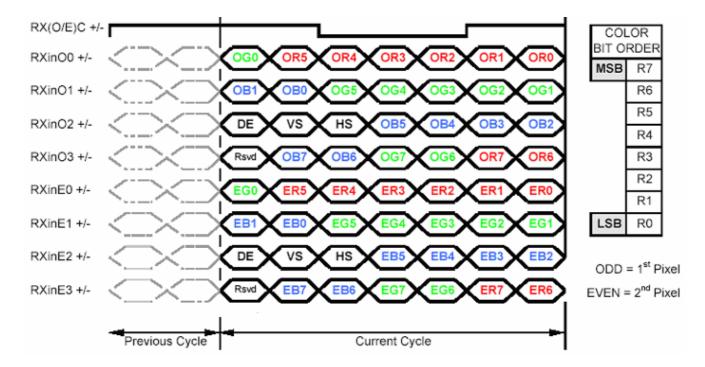
# 6.2 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

PIN#	SIGNAL NAME	DESCRIPTION
1	RXinO0-	Negative LVDS differential data input (Odd data)
2	RXinO0+	Positive LVDS differential data input (Odd data)
3	RXinO1-	Negative LVDS differential data input (Odd data)
4	RXinO1+	Positive LVDS differential data input (Odd data)
5	RXinO2-	Negative LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
6	RXinO2+	Positive LVDS differential data input (Odd data, H-Sync, V-Sync, DSPTMG)
7	GND	Power Ground
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)
10	RXinO3-	Negative LVDS differential data input (Odd data)
11	RXinO3+	Positive LVDS differential data input (Odd data)
12	RXinE0-	Negative LVDS differential data input (Even data)
13	RXinE0+	Positive LVDS differential data input (Even data)
14	GND	Power Ground
15	RXinE1-	Positive LVDS differential data input (Even data)
16	RXinE1+	Negative LVDS differential data input (Even data)
17	GND	Power Ground
18	RXinE2-	Negative LVDS differential data input (Even data)
19	RXinE2+	Positive LVDS differential data input (Even data)
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)
22	RXinE3-	Negative LVDS differential data input (Even data)
23	RXinE3+	Positive LVDS differential data input (Even data)
24	GND	Power Ground
25	NC	No contact (For AUO test only)
26	NC	No contact (For AUO test only)
27	NC	No contact (For AUO test only)
28	VCC	+5.0V Power Supply
29	VCC	+5.0V Power Supply
30	vcc	+5.0V Power Supply



# 6.3 The Input Data Format



Note1: 8-bits signal input. Note2: L:NS alike H:Thine alike



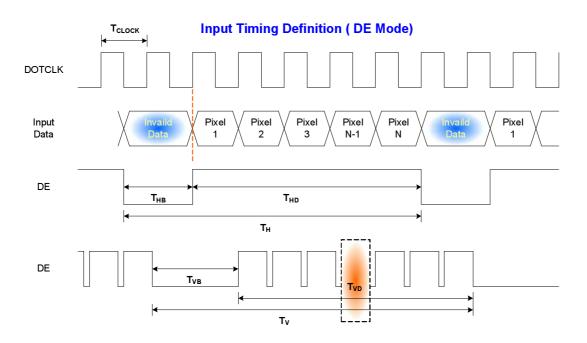
# **6.4 Interface Timing**

# **6.4.1 Timing Characteristics**

Signal	Item	Symbol	Min	Тур	Max	Unit
Clock	Frequency	1/ T <sub>Clock</sub>	60	72.1	85	MHz
Frame Rate	Frequency	1/Tv	50	60	75	Hz
	Period	$T_V$	1058	1066	2048	
Vertical	Active	$T_VD$	1050	1050	1050	T_line
Section	Blanking	$T_{VB}$	8	16	998	
	Period	T <sub>H</sub>	880	1128	2048	
Horizontal	Active	T <sub>HD</sub>	840	840	840	T_clock
Section	Blanking	T <sub>HB</sub>	40	288	1208	

Note: DE mode only.

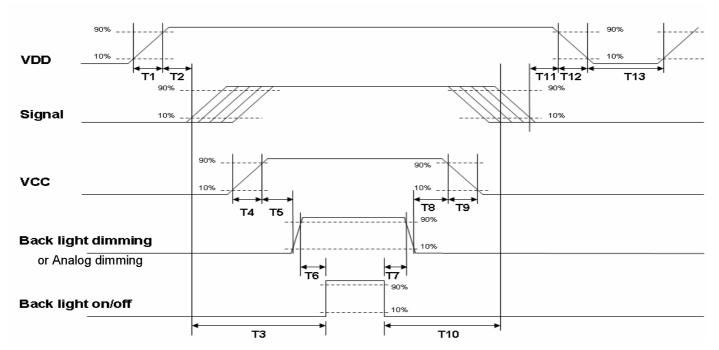
# **6.4.2 Input Timing Diagram**





# 6.5 Power ON/OFF Sequence

VDD power and B/L on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power ON/OFF sequence timing

Damamastan	Value			Lleite
Parameter	Min.	Тур.	Max.	Units
T1	0.5		10	[ms]
T2	30	40	50	[ms]
T3	200			[ms]
T4	0.5		10	[ms]
T5	10			[ms]
T6	10			[ms]
T7	0		-	[ms]
T8	10			[ms]
Т9	-		10	[ms]
T10	110			[ms]
T11	0	16	50	[ms]
T12	-	-	10	[ms]
T13	1000			[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

# 7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

# 7.1 TFT LCD Module: LVDS Connector

Connector Name / Designation	Interface Connector / Interface card		
Manufacturer	LVDS: JAE or compatible		
Type Part Number	LVDS : JAE (FI-XB30SRL-HF11) or equivalent.		
Mating Housing Part Number	FI-X30H (JAE) or compatible		

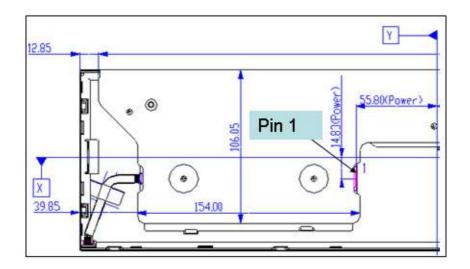
Pin#	Signal Name	Pin#	Signal Name
1	RxOIN0-	2	RxOIN0+
3	RxOIN1-	4	RxOIN1+
5	RxOIN2-	6	RxOIN2+
7	GND	8	RxOCLKIN-
9	RxOCLKIN+	10	RxOIN3-
11	RxOIN3+	12	RxEIN0-
13	RxEIN0+	14	GND
15	RxEIN1-	16	RxEIN1+
17	GND	18	RxEIN2-
19	RxEIN2+	20	RxECLKIN-
21	RxECLKIN+	22	RxEIN3-
23	RxEIN3+	24	GND
25	NC	26	NC
27	NC	28	VCC
29	VCC	30	VCC



# 7.2 Backlight Unit: LED Connector

Connector Name / Designation	LED Connector
Manufacturer	SIN SHENG or compatible
Connector Model Number	MS24049HJ
Mating Model Number	2404PS-2 or compatible

PIN#	SIGNAL NAME	DESCRIPTION
1	V12	Input voltage, 12V
2	V12	Input voltage, 12V
3	V12	Input voltage, 12V
4	-	NC
5	GND	Ground
6	GND	Ground
7	GND	Ground
8	BL_EN	Back light enable, 5V
9	BL_DIM_P	Back light dimming, 3.3V



G190SF01 V0

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# 8. Reliability Test

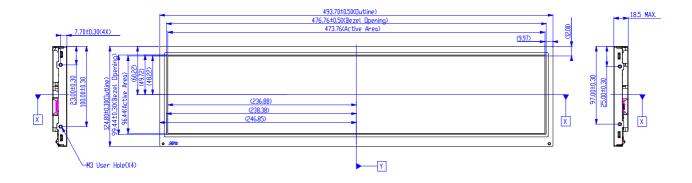
Environment test conditions are listed as following table.

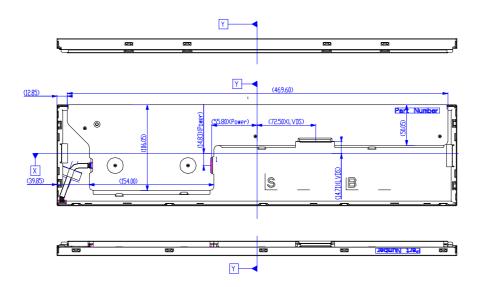
Items	Required Condition	Note
Temperature Humidity Bias	Ta= 50∟, 80%RH, 300hours	
High Temperature Operation	Ta= 60∟, 300hours	
Low Temperature Operation	Ta= 0L, 300hours	
High Temperature Storage	Ta= 60∟, 300hours	
Low Temperature Storage	Ta= -2 <b>0</b> ∟, 300hours	
Thermal Shock Test	-20 ∐/30min, 60 ∐/30min, 100 cycles	
Shock Test (Non-Operating)	50G,20ms,Half-sine wave,( ±X, ±Y, ±Z)	
Vibration Test (Non-Operating)	1.5G, (10~200Hz, P-P)	
Theraden Foot (Herr Operating)	30 mins/axis (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
	Contact Discharge: ± 8KV, 150pF(330Ω ) 1sec,	
ESD	8 points, 25 times/ point.	Note 1
	Air Discharge: ± 15KV, 150pF(330Ω ) 1sec	
	8 points, 25 times/ point.	

Note1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost

. Self-recoverable. No hardware failures.

#### 9. Mechanical Characteristics





#### Note: 1.User hole maximum insertion depth is 4mm. 2.Torque for M3 user hole should be below 3kgf-cm and re-screw 5 times. 3.Total weight of a module is 1100g MAX.

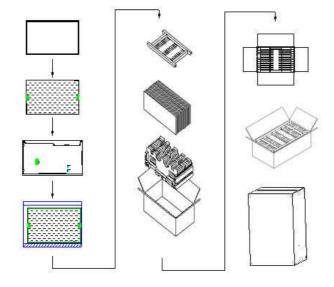
# 10. Label and Packaging

10.1 Shipping Label (on the rear side of TFT-LCD display)



#### 10.2 Carton Package

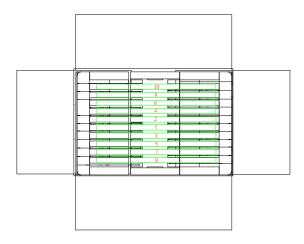
- The outside dimension of carton is 564(L)mm\* 320(W)mm\* 228(H)mm, carton and cushion weight are 1800g.
- 10 pieces per carton box.
- 24 boxes per pallet. Pallet size (not include carton boxes): 1150 mm \* 980 mm \* 132 mm





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# 11. Safety

#### 11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

#### 11.2 Materials

#### 11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

#### 11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

#### 11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

#### 11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1, 2nd Edition, 2007-03027 (Information Technology Equipment)