SPECIFICATION
FOR
APPROVAL

( ) **Preliminary Specification**

(◆) **Final Specification**

Title	13.3" Full HD TFT LCD

Customer	
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP133WF1
Suffix	SPA1

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
J. Y. Lee / S.Manager	
REVIEWED BY	
J. H. Jang / Manager	
PREPARED BY	
J. T. Kim / Engineer	
B. D. Jun / Engineer	

Products Engineering Dept.
LG Display Co., Ltd

Contents

RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver.
0.0	Apr., 24, 2013	-	Preliminary Specification	0.0
0.1	Aug., 16, 2013	4	Update General Features	0.2
		6	Update LED input Current & Power consumption	
		10	Update signal timing specification	
		13	Update Color coordinate	
		14	Update gray scale specification	
		27, 28	Add Packing assembly & Pallet Assembly	
		34	Add Screen blanking standard	
0.2	Sep. 03. 2013	6	Update the LED Power Consumption	0.2
			Update the B/L Life Time	
0.3	Sep. 30. 2013	4	Change the LCM Thickness	1.0
		6-8	Add the PM_EN High Voltage (3.0V-3.6V)	
		13	Change the Color Coordinates	
		4, 13	Change the White Luminance (325nit → 300nit)	
		16,17	Update Outline Dimension & Front Drawing	
		30	Add the phrase on PRECAUTIONS	
		31-33	Change the EDID Data	
1.0	Sep. 30. 2013	-	Final Specification	1.0
1.1	Oct. 06. 2013	6. 8	Change the VLED Min. Voltage (7.0→6.0V)	1.0
1.2	Nov. 14. 2013	4	Change the LCM Thickness	1.0
		17	Update drawing	
1.3	Dec.10.2013	24	Add the Temporary Spec. for managing LCM stiffness	1.0

Product Specification

1. General Description

The LP133WF1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. This TFT-LCD has 13.3 inches diagonally measured active display area with FHD resolution (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP133WF1 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP133WF1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP133WF1 characteristics provide an excellent flat display for office automation products such as Notebook PC.
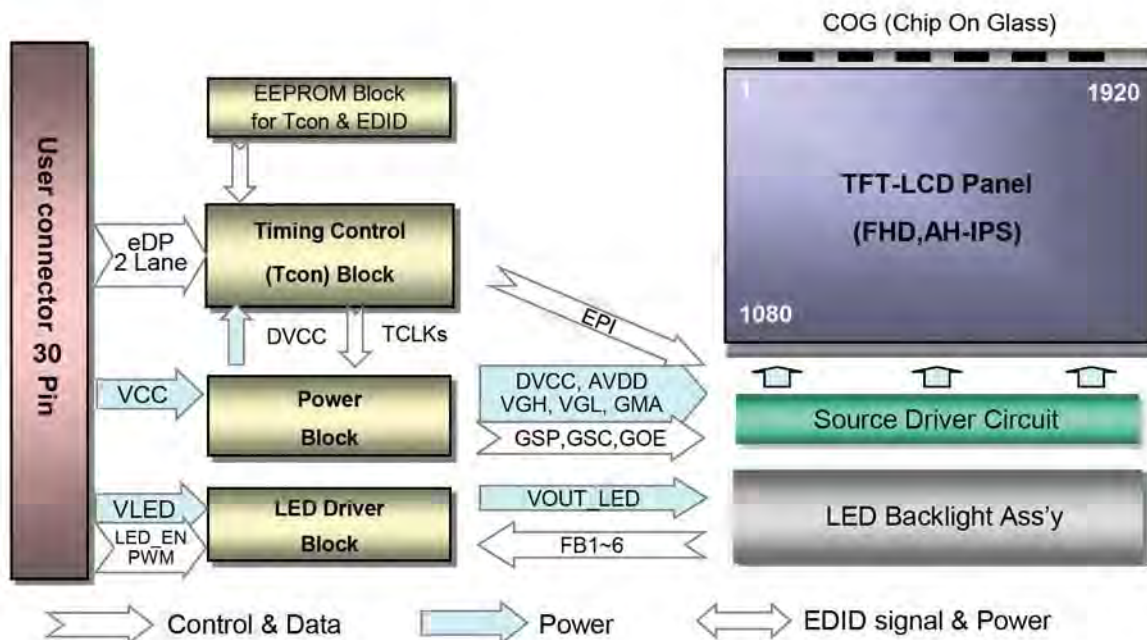
General Features

Active Screen Size	13.3 inches diagonal
Outline Dimension	297.30 (H, Typ.) × 193.45 (V, Typ.) × 3.1 (D, Max.) [mm] (with PCB Board)
Pixel Pitch	0.15285 mm x 0.15285 mm
Pixel Format	1920 horiz. By 1080 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	300 cd/m^2 (Typ. 5 point)
Power Consumption	Total 4.38W (Typ.) Logic : 0.83W (Typ. @ Mosaic), B/L : 3.55W (Typ. @VLED12V)
Weight	230g (Max.) / 220g (Typ.)
Display Operating Mode	Normally Black
Surface Treatment	Glare treatment of the front Polarizer
RoHS Compliance	Yes
BFR / PVC / As Free	Yes for all

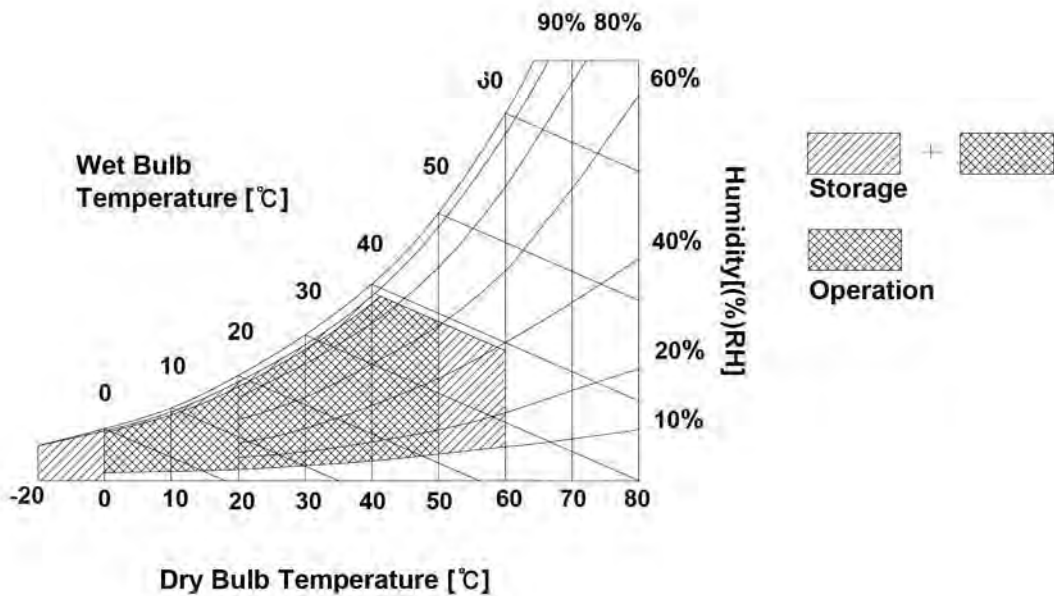**LG Display**

2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39°C Max, and no condensation of water.
Note : 2. Storage Condition is guaranteed under packing condition.

3. Electrical Specifications

3-1. Electrical Characteristics

The LP133WF1 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL with LED Driver.
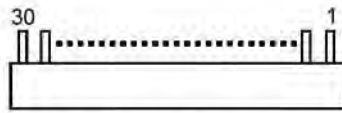
Table 2. ELECTRICAL CHARACTERISTICS

Parameter		Symbol	Values			Unit	Notes
			Min	Typ	Max		
LOGIC :							
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Power Supply Input Current	Mosaic	Icc	-	252	290	mA	2
Power Consumption		Pcc	-	0.83	0.96	W	2
Power Supply Inrush Current		Icc_P	-		1500	mA	3
Differential Impedance		Zm	90	100	110	Ω	4
PM_EN High voltage			3.0	3.3	3.6	V	5
BACKLIGHT : (with LED Driver)							
LED Power Input Voltage		VLED	6.0	12.0	21.0	V	6
LED Power Input Current		ILED	-	295	308	mA	7
LED Power Consumption		PLED	-	3.55	3.69	W	7
LED Power Inrush Current		ILED_P	-	-	1500	mA	8
PWM Duty Ratio			5	-	100	%	9
PWM Jitter		-	0	-	0.2	%	10
PWM Impedance		ZPWM	20	40	60	kΩ	
PWM Frequency		FPWM	200	-	1000	Hz	11
PWM High Level Voltage		V_{PWM_H}	3.0	-	5.3	V	
PWM Low Level Voltage		V_{PWM_L}	0	-	0.3	V	
LED_EN Impedance		ZPWM	20	40	60	kΩ	
LED_EN High Voltage		$V_{LED\_EN\_H}$	3.0	-	5.3	V	
LED_EN Low Voltage		$V_{LED\_EN\_L}$	0	-	0.3	V	
Life Time			12,000	-	-	Hrs	12

Product Specification

Note)
1. The measuring position is the connector of LCM and the test conditions are under 25℃, fv = 60Hz, Black pattern.
2. The specified Icc current and power consumption are under the Vcc = 3.3V , 25℃, fv = 60Hz condition and Mosaic pattern.

2. This Spec. is the max load condition for the cable impedance designing.
3. The below figures are the measuring Vcc condition and the Vcc control block LGD used.
The Vcc condition is same as the minimum of T1 at Power on sequence.

Rising time Vcc

3.3V
90%
0V   10%
0.5ms

4. This impedance value is needed for proper display and measured form eDP Tx to the mating connector.
5. Paper Mode function is checked by only the function is operated or not.

[Normal]   PM_EN(3.3V) →   [Operating]

6. The measuring position is the connector of LCM and the test conditions are under 25℃.
7. The current and power consumption with LED Driver are under the Vled = 12.0V , 25℃, Dimming of Max luminance and White pattern with the normal frame frequency operated(60Hz).
8. The below figures are the measuring Vled condition and the Vled control block LGD used.
VLED control block is same with Vcc control block.

Rising time VLED

12.0V
90%
0V   10%
0.5ms

9. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
10. If Jitter of PWM is bigger than maximum, it may induce flickering.
11. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
12. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.

LG Display

Product Specification

3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector used for the module electronics interface and the other connector used for the integral backlight system.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection	**[Interface Chip]**
2	GND	High Speed (Main Link) Ground	1. LCD :
3	Lane1_N	Complement Signal-Lane 1	SiW, SW0670 (LCD Controller Including eDP Receiver.)
4	Lane1_p	True Signal-Main Lane 1	2. System : TBD or equivalent
5	GND	High Speed (Main Link) Ground	* Pin to Pin compatible with eDP
6	Lane0_N	Complement Signal-Lane 0	
7	Lane0_p	True Signal-Main Lane 0	**[Connector]**
8	GND	High Speed (Main Link) Ground	KN38-30S-0.5H, Hirose, 30Pin, 0.5 pitch or its compatibles
9	AUX_P	True Signal-Auxiliary Channel	
10	AUX_N	Complement Signal-Auxiliary Channel	
11	GND	High Speed (Main Link) Ground	**[Connector pin arrangement]**
12	VCC	LCD Logic and driver power (3.3V Typ.)	
13	VCC	LCD Logic and driver power (3.3V Typ.)	
14	BIST	LCD Panel Self Test	[LCD Module Rear View]
15	GND	LCM Ground	
16	GND	LCM Ground	
17	HPD	HPD signal pin	
18	GND	LCM Ground (LED Backlight Ground)	
19	GND	LCM Ground (LED Backlight Ground)	
20	GND	LCM Ground (LED Backlight Ground)	
21	GND	LCM Ground (LED Backlight Ground)	
22	LED_EN	LED Backlight On/Off	
23	PWM	System PWM Signal input for dimming	
24	NC	No Connection	
25	NC	No Connection	
26	VLED	LED Backlight Power (6.0V-21V)	
27	VLED	LED Backlight Power (6.0V-21V)	
28	VLED	LED Backlight Power (6.0V-21V)	
29	VLED	LED Backlight Power (6.0V-21V)	
30	PM_EN	Paper Mode On/Off (3.0V-3.6V)	

Product Specification

3-3. eDP Signal Timing Specifications

3-3-1. DC Specification

The VESA Display Port related AC specification is compliant with the VESA Display Port Standard v1.1a.
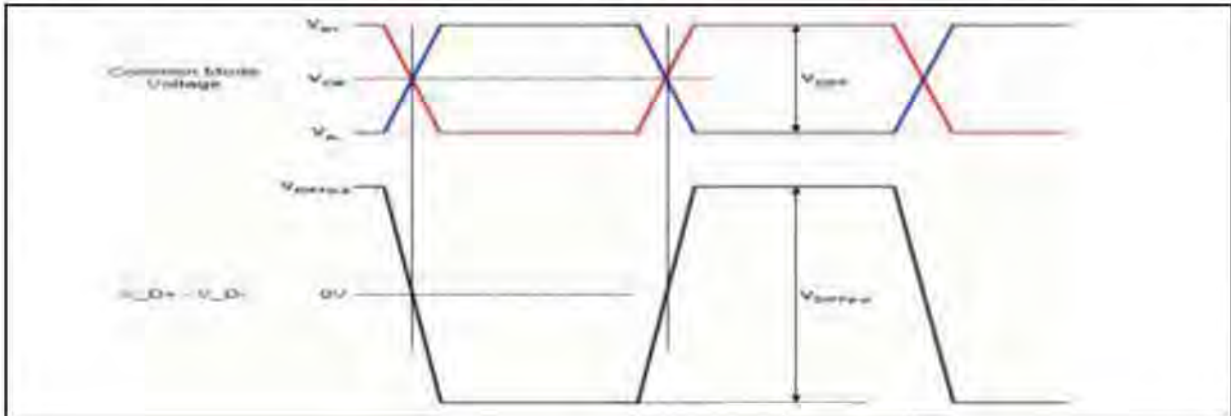
Description	Symbol	Min	Max	Unit	Notes
Differential peak-to-peak Input voltage	VDIFF p-p	120	-	mV	For high bit rate
		40	-		For reduced bit rate
Rx DC common mode voltage	VCM	0	2.0	V	-

3-3-2. AC Specification

The VESA Display Port related AC specification is compliant with the VESA Display Port Standard v1.1a.

Description	Symbol	Min	Typ	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps/lane)	UI_High_Rate	-	370	-	ps	Range is nominal ±350ppm. DisplayPort Link Rx does not require local crystal for link clock generation
Unit Interval for high bit rate (1.62Gbps/lane)	UI_Low_Rate	-	617	-	ps	
Lane-to-Lane skew	V Rx-SKEW-INTER_PAIR	-	-	5200	ps	-
Lane intra-pair skew	V Rx-SKEW-INTRA_PAIR	-	-	100	ps	For high bit rate
		-	-	300	ps	For reduced bit rate

3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

Table 6. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	-	138.7	-	MHz	eDP 2 Lane
Hsync	Period	t_{HP}	2072	2080	2088	tCLK	
	Width	t_{WH}	32	32	32		
	Width-Active	t_{WHA}	1920	1920	1920		
Vsync	Period	t_{VP}	1108	1111	1114	tHP	
	Width	t_{WV}	5	5	5		
	Width-Active	t_{WVA}	1080	1080	1080		
Data Enable	Horizontal back porch	t_{HBP}	72	80	88	tCLK	
	Horizontal front porch	t_{HFP}	48	48	48		
	Vertical back porch	t_{VBP}	20	23	24	tHP	
	Vertical front porch	t_{VFP}	3	3	5		

Appendix) all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP133WF1 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving mode, whereas LP133WF1 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (power save mode).

3-5. Signal Timing Waveforms

Condition : VCC =3.3V
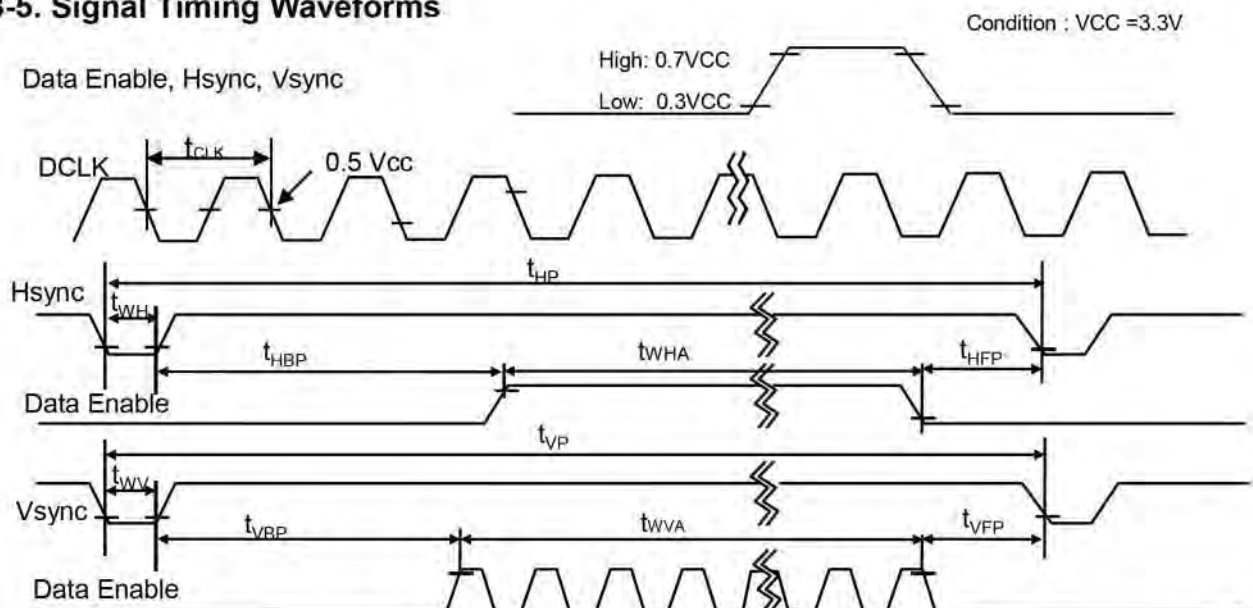
3-6. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

Color		Input Color Data																			
		RED						GREEN						BLUE					
		MSB					LSB	MSB					LSB	MSB					LSB
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	...			...						...						...			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...			...						...						...			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	...			...						...						...			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

3-7. Power Sequence

Table 6. POWER SEQUENCE TABLE

Timing	Required By	Limits Min	Limits Max	Units	Notes
T_1	Source	0.5	10	ms	-
T_2	Sink	0	200	ms	-
T_3	Sink	0	200	ms	-
T_4	Source	-	-	ms	-
T_5	Source	-	-	ms	-
T_6	Source	-	-	ms	-
T_7	Sink	0	50	ms	-
T_8	Source	-	-	ms	LGD recommend Min 200ms
T_9	Source	-	-	ms	-

Timing	Required By	Limits Min	Limits Max	Units	Notes
T_{10}	Source	0	500	ms	-
T_{11}	Source	-	10	ms	-
T_{12}	Source	500	-	ms	
T_{13}	Source	0.5	10	ms	-
T_{14}	Source	0.5	10	ms	-
T_{15}	Source	10	-	ms	-
T_{16}	Source	10	-	ms	-
T_{17}	Source	0	-	ms	-
T_{18}	Source	0	-	ms	-

Note) 1. Do not insert the mating cable when system turn on.
2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
3. Video Signal, LED_EN and PWM need to be on pull-down condition on invalid status.
4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.
FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method
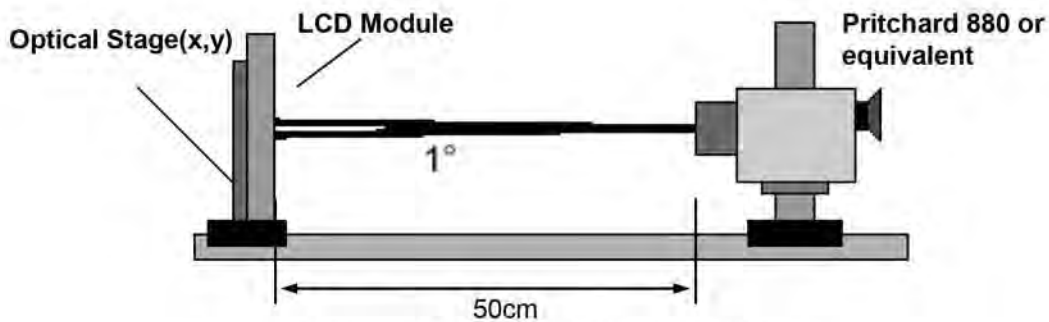
Table 9. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz, f_{CLK}= 138.7MHz

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	500	800	-		1
Surface Luminance, white		L_{WH}	255	300	-	cd/m²	2
Luminance Variation (17P)		δ_{WHITE}	-	1.4	1.6		3
Response Time		$Tr_R + Tr_D$	-	35	50	ms	4
Color Coordinates							
	RED	RX	0.596	0.626	0.656		
		RY	0.325	0.355	0.385		
	GREEN	GX	0.303	0.333	0.363		
		GY	0.541	0.571	0.601		
	BLUE	BX	0.123	0.153	0.183		
		BY	0.020	0.050	0.080		
	WHITE	WX	0.283	0.313	0.343		
		WY	0.299	0.329	0.359		
Viewing Angle							5
	x axis, right(Φ=0°)	Θr	80		-	degree	
	x axis, left (Φ=180°)	Θl	80		-	degree	
	y axis, up (Φ=90°)	Θu	80		-	degree	
	y axis, down (Φ=270°)	Θd	80		-	degree	
Gray Scale							6

Note)
1. Contrast Ratio (CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$\text{LWH} = \text{Average}(L1, L2, L4, L7, L9)$$

3. The variation in surface luminance , The panel total variation (δ WHITE) is determined by measuring LN at each test position 1 through 13 and then defined as following numerical formula. For more information see FIG 2.

$$\delta \text{ WHITE} = \text{Maximum}(L1, L2, \ldots L17) / \text{Minimum}(L1, L2, \ldots L17)$$

4. Response time is the time required for the display to transition from white to black (rise time, TrR) and from black to white (Decay Time, TrD). For additional information see FIG 3.

5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification
* fV = 60Hz

Gray Level	Luminance [%] (Typ)
L0	0.11
L7	0.62
L15	3.79
L23	10.60
L31	21.33
L39	35.42
L47	52.92
L55	75.90
L63	100.00

LG Display

Product Specification

FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>

H,V : ACTIVE AREA
A : H/4 mm
B : V/4 mm
POINTS: 17 POINTS
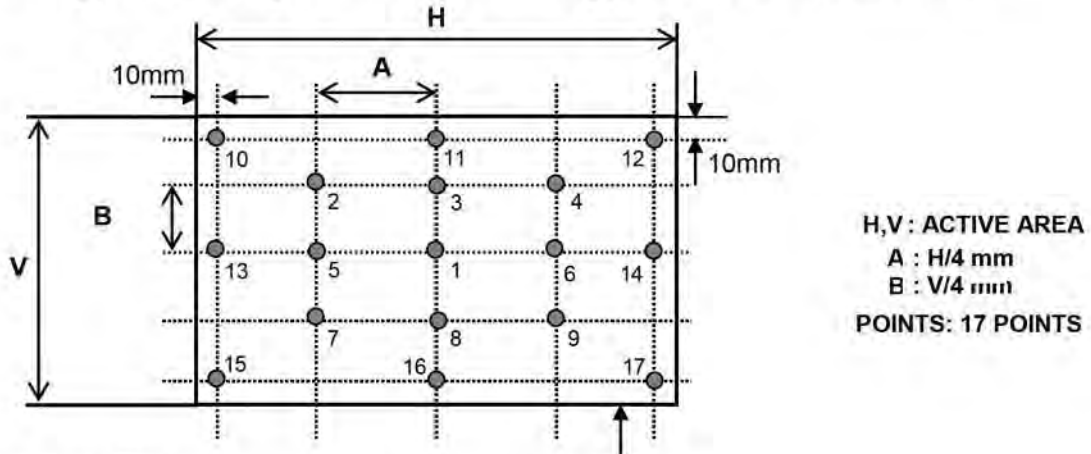
FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".
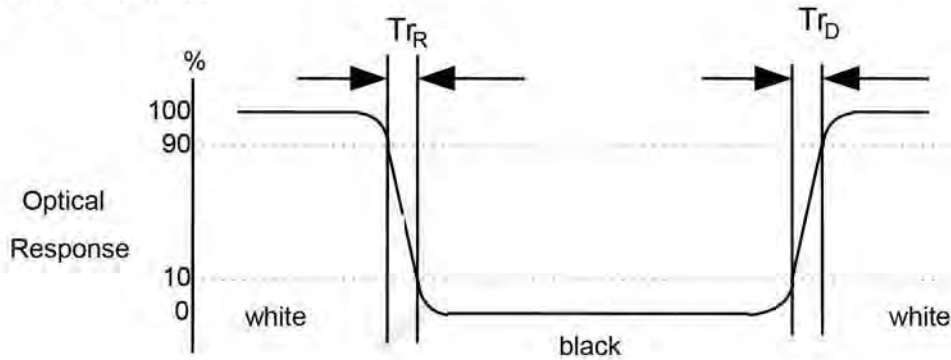
FIG. 4 Viewing angle
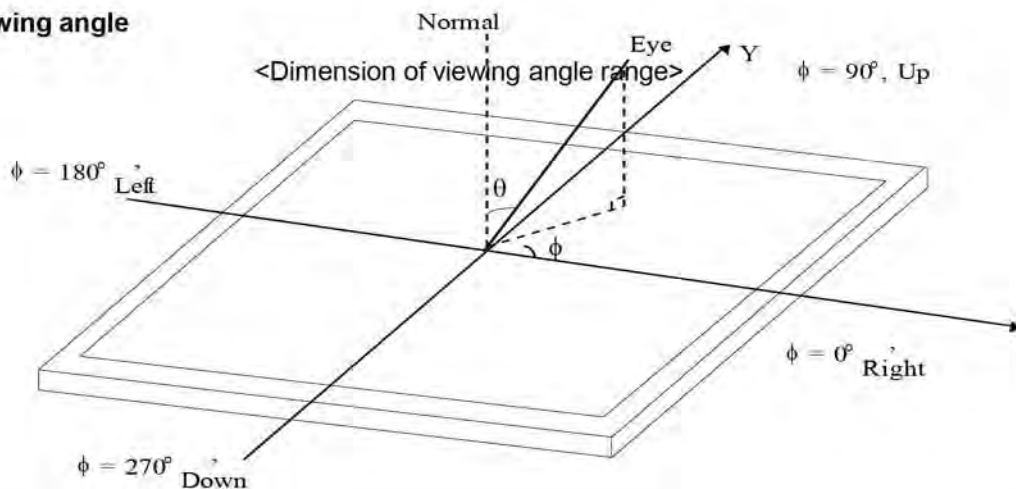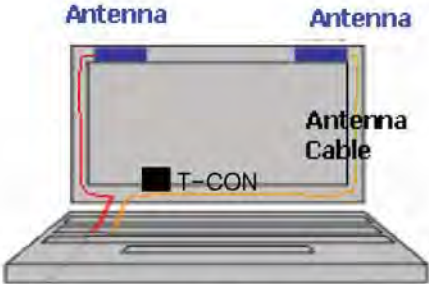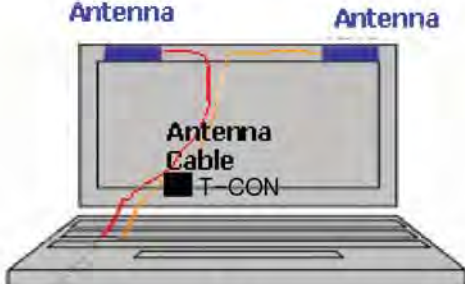
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP133WF1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	297.30 ± 0.3mm
	Vertical	194.45 (max., with PCB Board)
	Thickness	3.10mm (max.)
Bezel Area	Horizontal	297.10± 0.5mm
	Vertical	168.10± 0.5mm
Active Display Area	Horizontal	293.47 ±0.3mm
	Vertical	165.08 ± 0.3mm
Weight	230g (Max.) / 220g (Typ.)	
Surface Treatment	Hard Coating(3H), Glare treatment of the front polarizer	

LG Display

Product Specification

<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

Product Specification

<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm
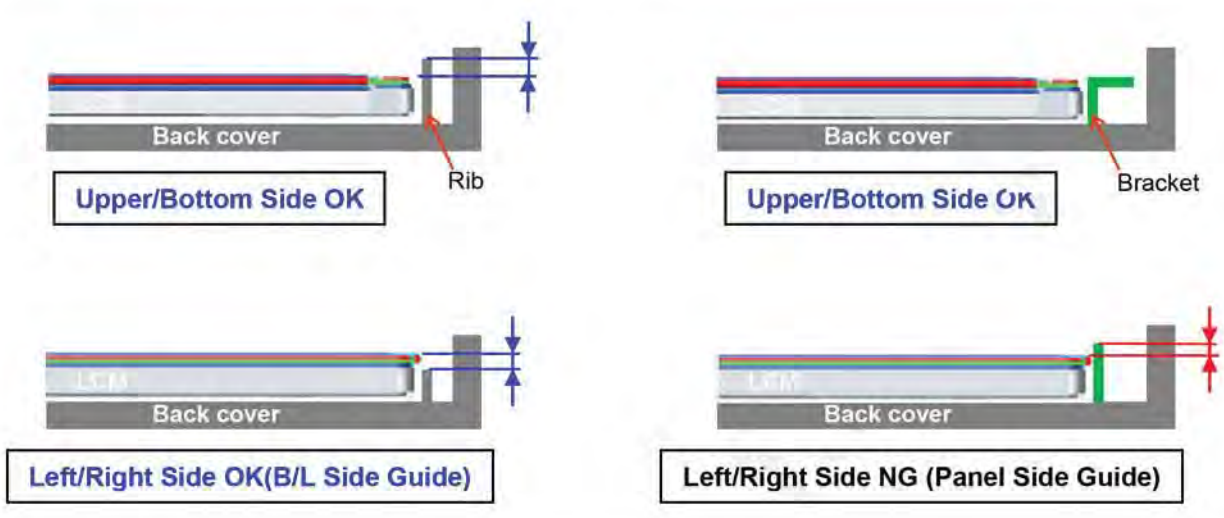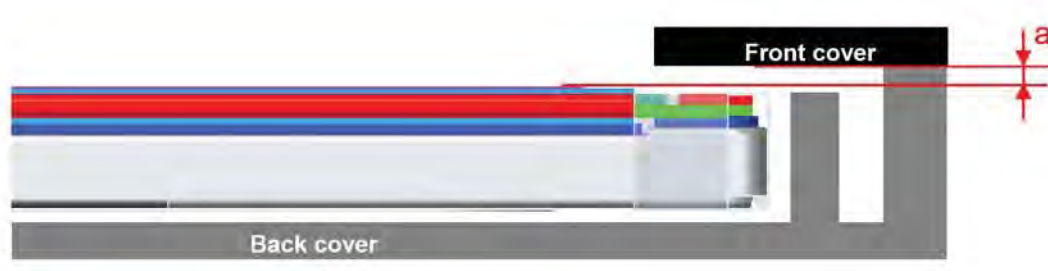
APPENDIX-1. LGD Proposal for system cover design.

1	Gap check for securing the enough gap between LCM and System back cover.

Guide Rib

LCM
PAD
Back cover
Guide Rib

◆ a : min 0mm
◆ b : min 0.3mm, Max 1.0mm

PAD

Back cover

Define	1.Rear side of LCM is sensitive against external stress, and previous check about interference is highly needed.
	2.In case there is something from system cover comes into the boundary above.mechanical interference may cause the FOS defects. (Eg: Ripple, White spot..)

2	Check if antenna cable is sufficiently apart from T-CON of LCD Module.

Antenna   Antenna   Antenna   Antenna

Antenna Cable
T-CON

Antenna Cable
T-CON

OK   NG

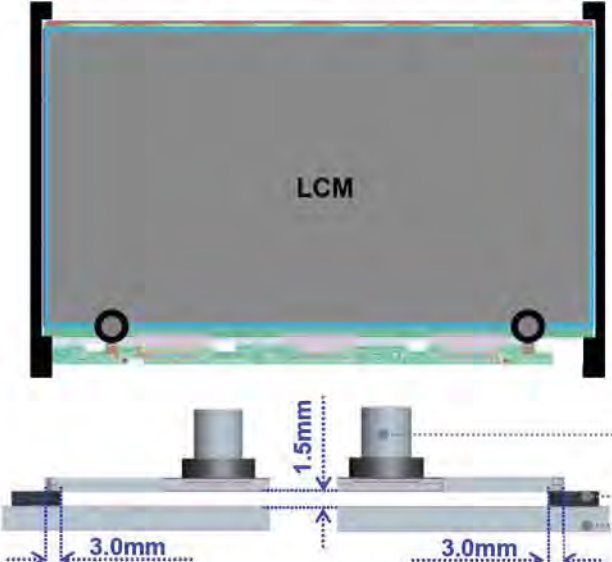| Define	1.If system antenna is overlapped with T-CON,it might be cause the noise

APPENDIX-1. LGD Proposal for system cover design.

3	Checking the path of the System wire

Wire

NG OK

| Define | 1.If Wire path overlapped with LCM, it is happened white spot, COF problem, etc. |
| | 2.OK ➔ Wire path design to system side.
 NG ➔ Wire path overlapped with LCM. |

4	Add pad to Prevent panel crack against external load (push)

Pad
Back cover
Boss

flange
LCM
PAD
boss
Back cover

push
Pad   boss
Back cover
OK

push
crack   boss
Back cover
NG

| Define | 1. At flat type LCM, panel is easily cracked at flange area during push, assemble. |
| | 2. Add pad, it prevent panel crack |

APPENDIX-1. LGD Proposal for system cover design.

5	Check the rib or Bracket on back cover

Upper/Bottom Side OK — Rib

Upper/Bottom Side OK — Bracket

Left/Right Side OK(B/L Side Guide)

Left/Right Side NG (Panel Side Guide)

Define	1.It is necessary that the height of back cover rib or bracket is higher than LCM height. It can prevent direct compression of panel at LCM edge.
	2."¬" shape bracket is stronger than "I" shape one.

6	Check the gap between front cover and LCM(glass)

Front cover — a

Back cover

[OK] a ≥ 0.3mm
[CO] 0.3mm ≥ a ≥ 0.1mm
[NG] a ≤ 0.1mm

Define	1. Ripple can be happened by little gap between glass and front cover.

APPENDIX-1. LGD Proposal for system cover design.

7	Check the rib or Bracket on back cover

Define	1.If it is possible, shrink to apply front cover of white color.
	2. White color can caused light leakage

8	Check the wire position(path)

Define	1. It is necessary that wire is posited out of hook, not posited near hook,.
	2. If wire is posited near hook, it can be happened assemble error and panel crack during assemble front cover

APPENDIX-1. LGD Proposal for system cover design.

9	Check mouse pad (touch pad) depth and shape of edge

Mouse pad

[OK] a ≤ 0.3mm
[CO] 0.5mm ≥ a ≥ 0.3mm
[NG] a ≥ 0.5mm

OK   NG

| Define | 1.Mouse pad step is deep, it is caused panel crack by external load. |
| | 2. The edge shape must be smooth. |

10	Check the step of keyboard area

Keyboard

push

OK

Keyboard

push

crack

NG

| Define | 1. The step of keyboard at the side edge of main body, it is caused panel crack |

Temporary Spec. for managing LCM stiffness. (Appendix)

11	**LCM stiffness is managed by push test in methods and conditions suggested by LGD.**

1. Methods and Conditions for Push Test

LCM

1.5mm

3.0mm   3.0mm

Push Probe
PAD(1.5T)
Flat Board

A. Conditions for putting LCM on Flat Board
   a. Gap between LCM and Flat Board : 1.5mm
   b. Overlap LCM and PAD : 3.0mm
B. Conditions for Push Test
   a. Push Point : Refer to under Figure 1)
   b. Push Force : Max 10kgf
   c. Push Speed : 20mm/min
   d. Push Holding Time : 1sec.
   e. Push Probe : Φ10mm(Metal)+Φ15mm(Poron)
      (Refer to under figure 2)

Picture 1. Push Probe

Φ10mm(Metal)
Φ15mm(Poron)

2. Drawing to define Push Point (Single Glass and Double Glass)

φ 15.0(Poron, 4.0T)
φ 10.0(Metal, Probe)
(7.5)
(36.75)
<Left Side>

φ 15.0(Poron, 4.0T)
φ 10.0(Metal, Probe)
(7.5)
(35.90)
<Right Side>

Define	1. It is necessary that LCM stiffness should be evaluated by push test in methods and conditions suggested by LGD.
	2. Should use Push Tester non-Push Pull Gauge, When testing
	OK → No Crack, when push force reach to 7kgf from 0kgf.
	NG → Crack, when push force reach to 7kgf from 0kgf.

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / snipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }
There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

a) UL 60950-1, Underwriters Laboratories Inc.
   Information Technology Equipment - Safety - Part 1 : General Requirements.
b) CAN/CSA-C22.2 No. 60950-1-07, Canadian Standards Association.
   Information Technology Equipment - Safety - Part 1 : General Requirements.
c) EN 60950-1, European Committee for Electrotechnical Standardization (CENELEC).
   Information Technology Equipment - Safety - Part 1 : General Requirements.
d) IEC 60950-1, The International Electrotechnical Commission (IEC).
   Information Technology Equipment - Safety - Part 1 : General Requirements

7-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)　　　　　　　　　D : YEAR

E : MONTH　　　　　　　　　　　　　F ~ M : SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box :　20 pcs
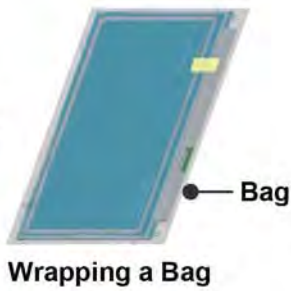
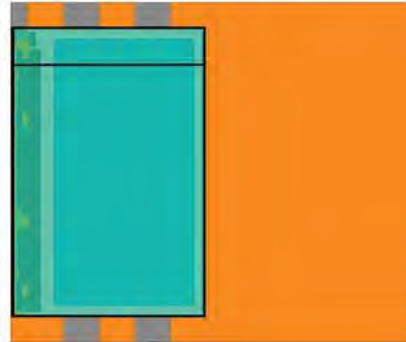b) Box Size : 478 X 365 X 244 mm

APPENDIX-2

■ Packing Assembly

1. LCM 준비

2. LCM을 LDPE Bag 씌움
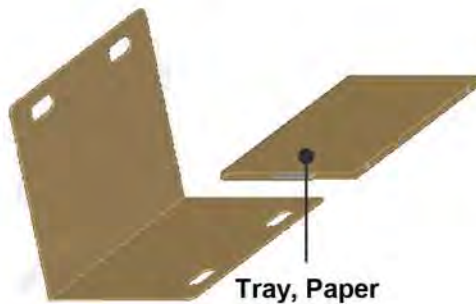   Bag Tape 부착

— **Bag**

Wrapping a Bag

3. Tray 준비

4. Tray에 LCM 안착
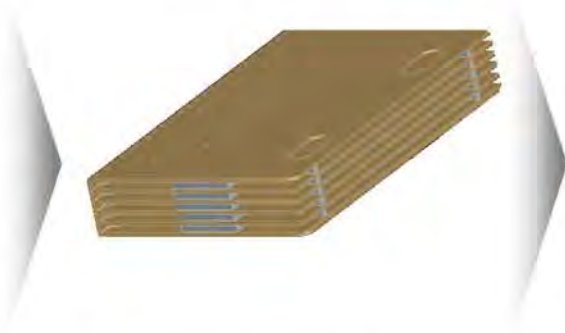
5. Tray의 Cover 덮음
   Tray 개봉 부 종이 Tape 부착

6. Paper Pad 준비

Tray, Paper

7. Paper Pad 에 Tray 안착

8. 5Tray 안착 후 Cover 덮음

9. AL Bag으로 씌움

10. EPS Packing Slot에 삽입

— **Bag**

5 Tray in a Paper Pad

Wrapping a Bag

APPENDIX-2

■ Pallet Assembly

1. Pallet 준비

2. 3 x 2 x 4 배열로 Box 적재

3. Angle Packing 및 Taping 처리

4. Angle Packing 좌/우 지정된
   위치에 Pallet Label 2EA 부착 후
   Banding하여 마감

NO.	DESCRIPTION	MATERIAL
1	Packing AssY	
2	Pallet	Plywood
3	Angle Packing	SWR4
4	Label	ART 100X70
5	Band	PP

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.

(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.

(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.

(4) You should adopt radiation structure to satisfy the temperature specification.

(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.

(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)

(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.

(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.

(9) Do not open the case because inside circuits do not have sufficient strength.

(10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

9-2. OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=± 200mV(Over and under shoot voltage)

(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)

(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.

(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.

(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.

(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
   It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
   Please carefully peel off the protection film without rubbing it against the polarizer.
(3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
(4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

(1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
(2) When the customer attaches cover glass on LCM without Supplier's approval.
(3) When the LCMs were repaired by 3rd party without Supplier's approval.
(4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representatives without supplier's approval.

Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™)   1/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
Header	0	00	Header		00	00000000
	1	01	Header		FF	11111111
	2	02	Header		FF	11111111
	3	03	Header		FF	11111111
	4	04	Header		FF	11111111
	5	05	Header		FF	11111111
	6	06	Header		FF	11111111
	7	07	Header		00	00000000
Vendor / Product EDID Version	8	08	ID Manufacture Name	LGD	30	00110000
	9	09	ID Manufacture Name		E4	11100100
	10	0A	ID Product Code	041Bh	1B	00011011
	11	0B	(Hex LSB first)		04	00000100
	12	0C	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)		00	00000000
	13	0D	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)		00	00000000
	14	0E	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)		00	00000000
	15	0F	ID Serial No. - Optional ("00h" If not used, Number Only and LSB First)		00	00000000
	16	10	Week of Manufacture - Optinal	00 weeks	00	00000000
	17	11	Year of Manufacture	2013 years	17	00010111
	18	12	EDID structure version # = 1		01	00000001
	19	13	EDID revision # = 4		04	00000100
Display Parameters	20	14	Video input Definition = Input is a Digital Video signal Interface , Colo Bit Depth : 6 Bits per Primary Color , Digital Video Interface Standard Supported: DisplayPort is supported		95	10010101
	21	15	Horizontal Screen Size (Rounded cm) = 29 cm		1D	00011101
	22	16	Vertical Screen Size (Rounded cm) = 17 cm		11	00010001
	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120		78	01111000
	24	18	Feature Support [Display Power Management(DPM) : Standby Mode is supported, Suspend Mode is not supported, Active Off = Very Low Power is supported .Supportted Color Encoding Formats : RGB 4:4:4 & YCrCb 4:4:4 ,Other Feature Support Flags : No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]		EA	11101010
Panel Color Coordinates	25	19	Red/Green Low Bits (RxRy/GxGy)		45	01000101
	26	1A	Blue/White Low Bits (BxBy/WxWy)		75	01110101
	27	1B	Red X Rx = 0.626		A0	10100000
	28	1C	Red Y Ry = 0.355		5B	01011011
	29	1D	Green X Gx = 0.333		55	01010101
	30	1E	Green Y Gy = 0.571		92	10010010
	31	1F	Blue X Bx = 0.153		27	00100111
	32	20	Blue Y By = 0.050		0C	00001100
	33	21	White X Wx = 0.313		50	01010000
	34	22	White Y Wy = 0.329		54	01010100
Established Timin	35	23	Established timing 1 (Optional_00h if not used)		00	00000000
	36	24	Established timing 2 (Optional_00h if not used)		00	00000000
	37	25	Manufacturer's timings (Optional_00h if not used)		00	00000000
Standard Timing ID	38	26	Standard timing ID1 (Optional_01h if not used)		01	00000001
	39	27	Standard timing ID1 (Optional_01h if not used)		01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used)		01	00000001
	41	29	Standard timing ID2 (Optional_01h if not used)		01	00000001
	42	2A	Standard timing ID3 (Optional_01h if not used)		01	00000001
	43	2B	Standard timing ID3 (Optional_01h if not used)		01	00000001
	44	2C	Standard timing ID4 (Optional_01h if not used)		01	00000001
	45	2D	Standard timing ID4 (Optional_01h if not used)		01	00000001
	46	2E	Standard timing ID5 (Optional_01h if not used)		01	00000001
	47	2F	Standard timing ID5 (Optional_01h if not used)		01	00000001
	48	30	Standard timing ID6 (Optional_01h if not used)		01	00000001
	49	31	Standard timing ID6 (Optional_01h if not used)		01	00000001
	50	32	Standard timing ID7 (Optional_01h if not used)		01	00000001
	51	33	Standard timing ID7 (Optional_01h if not used)		01	00000001
	52	34	Standard timing ID8 (Optional_01h if not used)		01	00000001
	53	35	Standard timing ID8 (Optional_01h if not used)		01	00000001

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™)   2/3

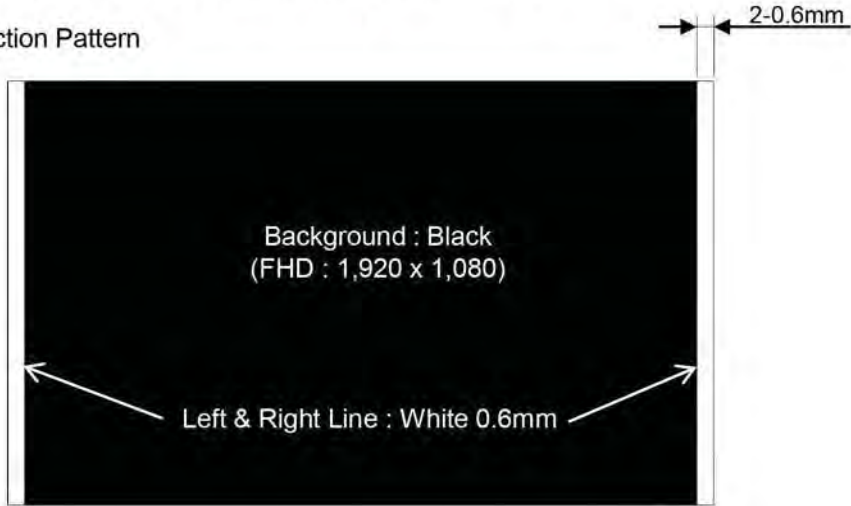|	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
Timing Descriptor #1	54	36	Pixel Clock/10,000 (LSB)	138.7 MHz @ 60 Hz	2E	00101110
	55	37	Pixel Clock/10,000 (MSB)		36	00110110
	56	38	Horizontal Active (HA) (lower 8 bits)	1920 pixels	80	10000000
	57	39	Horizontal Blanking (HB) (lower 8 bits)	160 pixels	A0	10100000
	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)		70	01110000
	59	3B	Vertical Avtive (VA)	1080 lines	38	00111000
	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels)	31 lines	1F	00011111
	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)		40	01000000
	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits)	48 pixels	30	00110000
	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits)	32 pixels	20	00100000
	64	40	Vertical Front Porch in lines (VF) : Vertical Sync Pluse Width in lines (VS) (lower 4 bits)	3 lines : 5 lines	35	00110101
	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)		00	00000000
	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits)	293 mm	25	00100101
	67	43	Vertical Vedio Image Size (mm) (lower 8 bits)	165 mm	A5	10100101
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)		10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)		00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)		00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync NEG, Hsync POS (outside of V-sync)]		1A	00011010
Timing Descriptor #2	72	48	Flag		00	00000000
	73	49	Flag		00	00000000
	74	4A	Flag		00	00000000
	75	4B	Data Type Tag (Descriptor Defined by manufacturer)		00	00000000
	76	4C	Flag		00	00000000
	77	4D	Descriptor Defined by manufacturer		00	00000000
	78	4E	Descriptor Defined by manufacturer		00	00000000
	79	4F	Descriptor Defined by manufacturer		00	00000000
	80	50	Descriptor Defined by manufacturer		00	00000000
	81	51	Descriptor Defined by manufacturer		00	00000000
	82	52	Descriptor Defined by manufacturer		00	00000000
	83	53	Descriptor Defined by manufacturer		00	00000000
	84	54	Descriptor Defined by manufacturer		00	00000000
	85	55	Descriptor Defined by manufacturer		00	00000000
	86	56	Descriptor Defined by manufacturer		00	00000000
	87	57	Descriptor Defined by manufacturer		00	00000000
	88	58	Descriptor Defined by manufacturer		00	00000000
	89	59	Descriptor Defined by manufacturer		00	00000000
Timing Descriptor #3	90	5A	Flag		00	00000000
	91	5B	Flag		00	00000000
	92	5C	Flag		00	00000000
	93	5D	Data Type Tag (Alphanumeric Data String (ASCII String))		FE	11111110
	94	5E	Flag		00	00000000
	95	5F	Alphanumeric Data String (ASCII String)	L	4C	01001100
	96	60	Alphanumeric Data String (ASCII String)	G	47	01000111
	97	61	Alphanumeric Data String (ASCII String)		20	00100000
	98	62	Alphanumeric Data String (ASCII String)	D	44	01000100
	99	63	Alphanumeric Data String (ASCII String)	i	69	01101001
	100	64	Alphanumeric Data String (ASCII String)	s	73	01110011
	101	65	Alphanumeric Data String (ASCII String)	p	70	01110000
	102	66	Alphanumeric Data String (ASCII String)	l	6C	01101100
	103	67	Alphanumeric Data String (ASCII String)	a	61	01100001
	104	68	Alphanumeric Data String (ASCII String)	y	79	01111001
	105	69	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)		0A	00001010
	106	6A	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)		20	00100000
	107	6B	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)		20	00100000

LG Display

Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™)   3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
Timing Descriptor #4	108	6C	Flag		00	00000000
	109	6D	Flag		00	00000000
	110	6E	Flag		00	00000000
	111	6F	Data Type Tag (Alphanumeric Data String (ASCII String))		FE	11111110
	112	70	Flag		00	00000000
	113	71	Alphanumeric Data String (ASCII String)	L	4C	01001100
	114	72	Alphanumeric Data String (ASCII String)	P	50	01010000
	115	73	Alphanumeric Data String (ASCII String)	1	31	00110001
	116	74	Alphanumeric Data String (ASCII String)	3	33	00110011
	117	75	Alphanumeric Data String (ASCII String)	3	33	00110011
	118	76	Alphanumeric Data String (ASCII String)	W	57	01010111
	119	77	Alphanumeric Data String (ASCII String)	F	46	01000110
	120	78	Alphanumeric Data String (ASCII String)	1	31	00110001
	121	79	Alphanumeric Data String (ASCII String)	-	2D	00101101
	122	7A	Alphanumeric Data String (ASCII String)	S	53	01010011
	123	7B	Alphanumeric Data String (ASCII String)	P	50	01010000
	124	7C	Alphanumeric Data String (ASCII String)	A	41	01000001
	125	7D	Alphanumeric Data String (ASCII String)	1	31	00110001
Check	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)		00	00000000
	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)		F9	11111001

APPENDIX B. Screen Blanking Standard

1. Inspection Pattern

2-0.6mm

Background : Black
(FHD : 1,920 x 1,080)

Left & Right Line : White 0.6mm

2. Judgement

-. Inspection distance : 50Cm
-. 판정 기준 : 0.6mm White Line이 관측 가능 시 OK 판정

Background : Black
(FHD : 1,920 x 1,080)

Left & Right Line : White 0.6mm

50Cm

50Cm

Eye Eye

Eye Eye