

AU OPTRONICS CORPORATION

# ( V ) Preliminary Specifications ( ) Final Specifications

Module	5" Inch Color TFT-LCD
Model Name	G050TAN01.0

Customer	Date	Approved by	Date
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# Product Specification AU OPTRONICS CORPORATION

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Ve	rsion and Date	Page	Old description	New Description
0.0	Nov 22, 2017	All	First draft specification	-
0.1	Feb 23, 2018	10	Item         Symbol         Min         Max         Unit           Operating Temperature         TOP         -20         70         (°C)           Storage Temperature         TST         -30         80         (°C)	Item⊕         Symbol⊕         Min⊕         Max⊕         Unit⊕           Operating Temperature⊕         TOP⊕         -10⊕         60⊕         (°C]⊕         °           Storage Temperature⊕         TST⊕         -20⊕         60⊕         (°C]⊕         °
		23	High Temperature Operation 70 °C	High Temperature Operation 60°C
		5	Physical Size (type.): 66.7(H) ×120.3(V)	Physical Size (type.): 66.7(H) ×120.3(V) ×1.75(T)
		5	Operating: -10 to +60 Storage (Non-Operating): -20 to +60	Operating: -20 to +70 Storage (Non-Operating): -30 to +80
		6	Tiewing Angle-	Viewing Angle         [degree]         Horizontal (Right)         80         89           [degree]         CR = 10         (Left)         80         89           Vertical (Upper)         80         89           CR = 10         (Lower)         80         89           CR = 10         (Lower)         80         89
		10	Item→         Symbol→         Min→         Max→         Unit→           Operating Temperature→         TOP→         -10→         60→         [°C]→           Storage Temperature→         TST→         -20→         60→         [°C]→	$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$
		17	PLED U LED Power Consumption U 0.73 U Watte	PLED → LED Power Consumption → 0.74 → 0.79 Wattle
		23	High Temperature Operation   60°C, 240 hours	High Temperature Operation=   70 °C, 240 hours=
0.2 Aug 03, 2018		25	Spanelitray  Spanelitray  Spanelitray  Spanelitray  Spanelitray  (26+1)traysication  Carlon  Total 156pcs panels/carlon  Tem pullet carlon box box carlon  Spanelitray  Carlon  Tem pullet carlon box box carlon  Spanelitray  Spanelitray  Label  Label	6pcs panels/tray; [23+1]trays/carton  6pcs panels/tray; [23+1]trays/carton  Total 138pcs panels/carton  Rem pallet carton box tray  GOSOTANO1 1070*1070*132 \$20*340*250 455*275
		25		Max capacity: 138module per carton  Max weight: 9 kg per carton  Outside dimension of carton: 520mm(L)* 340mm(W)*250mm(H)  Pallet size: 1070 mm * 1070 mm * 135mm  Max module by air: (2 *3) *5 layers, one pallet put 30 boxes, total 4140pcs module  Max module by sea: (2 *3) *5 layers, one pallet put 30 boxes, total 4140pcs module  Max module by sea HQ: (2 *3) *5 layers, one pallet put 30 boxes, total 4140pcs module



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### 1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharde) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.



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### 2. General Description

This specification applies to the Color Active Matrix Liquid Crystal Display G050TAN01.0 composed of a TFT-LCD display, a driver and power supply circuit, and a LED backlight system. The screen format is intended to support HD (720(H) x 1280(V)) screen and 16.7M (8-bits).

All input signals are MIPI interface.

G050TAN01.0 designed with wide viewing angle; wide temperature and long life LED backlight is well suited for industrial applications.

G050TAN01.0 is a RoHS product.

### 2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	4.99
Active Area	[mm]	62.1 x 110.4
Pixels H x V		720 (RGB) x 1280
Pixel Pitch	[mm]	0.086 X 0.086
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally Black
Nominal Input Voltage VDD	[Volt]	VDDI=1.8V, VCI=2.8V
Power Consumption	[Watt]	1.65 (max.)
Weight	[Grams]	35
Physical Size (type.)	[mm]	66.7(H) ×120.3(V) ×1.75(T)
Electrical Interface		MIPI
Surface Treatment		AG (3H)
Support Color		16.7M colors
Temperature Range Operating Storage (Non-Operating)	[°C]	-20 to +70 -30 to +80
RoHS Compliance		RoHS Compliance



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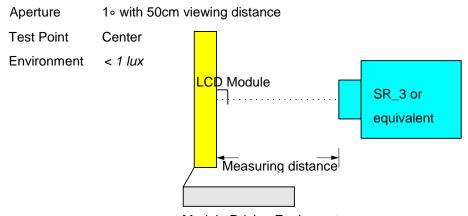
### 2.2 Display Optical Characteristics

The optical characteristics are measured under stable conditions at 25 °C (Room Temperature):

Item	Unit	Conditions	Min.	Тур.	Max.	Note	
White Luminance (LCD only)	[cd/m2]	ILED= 25.4 mA (*2 parallels) (center point)		600		1	
Uniformity	%	5 points	75			2,3	
Contrast Ratio				1000		4	
Response Time	[msec]	Rising + Falling		35			
Min. London II	[degree] [degree]	Horizontal (Right) CR = 10 (Left)	80 80	89 89			
Viewing Angle	[degree] [degree]	Vertical (Upper) CR = 10 (Lower)	80 80	89 89		6	
		Red x	0.591	0.641	0.691		
		Red y	0.288	0.338	0.388		
		Green x	0.250	0.300	0.350		
Color / Chromaticity Coordinates		Green y	0.569	0.619	0.669		
(CIE 1931)		Blue x	0.104	0.154	0.204		
		Blue y	0.012	0.062	0.112		
		White x	0.263	0.313	0.363		
		White y	0.279	0.329	0.379		
Color Gamut	%			70			

#### Note 1: Measurement method

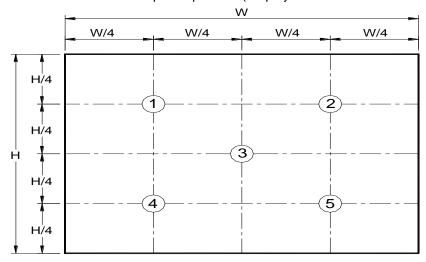
1.1. Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)





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Note 2: Definition of 5 points position (Display active area: 62.1 x 110.4)



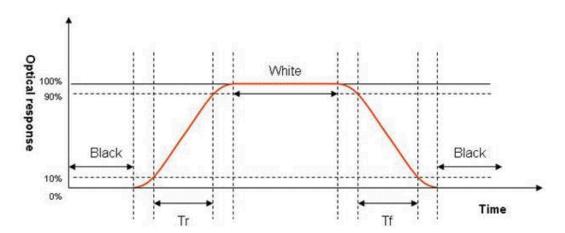
Note 3: The luminance uniformity of 5 points is defined by dividing the minimum luminance values by the maximum test point luminance

$$\delta_{\text{W5}} = \frac{\text{Minimum Brightness of five points}}{\text{Maximum Brightness of five points}}$$

Note 4: Definition of contrast ratio (CR):

Note 5: Definition of response time:

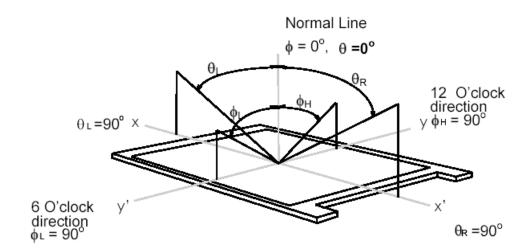
The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.





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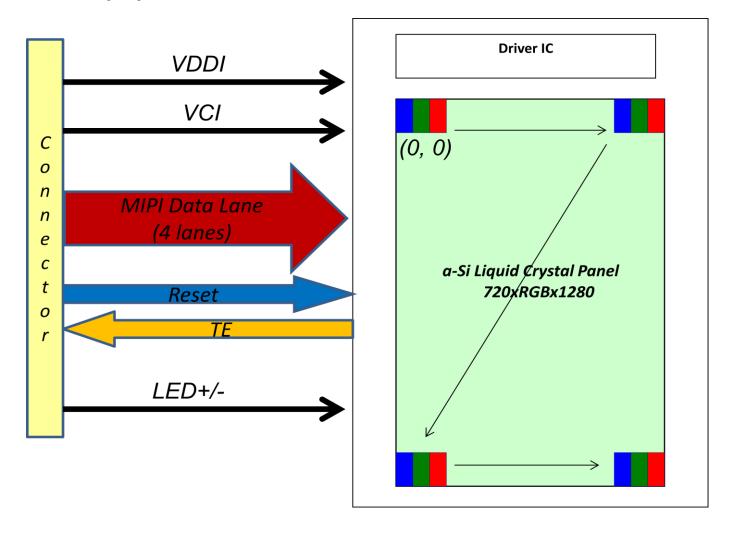
Viewing angle is the measurement of contrast ratio  $\ge 10$ , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° ( $\theta$ ) horizontal left and right, and 90° ( $\Phi$ ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.



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### 3. Functional Block Diagram

The following diagram shows the functional block of the 5 inch color TFT/LCD module:





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### 4. Absolute Maximum Ratings

## 4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic Supply Voltage	VDDI	-0.3	5.5	[Volt]
Analog Supply Voltage	VCI	-0.3	5.5	[Volt]

Note: If the absolute maximum rating of even is one of the above parameters is exceeded even momentarily, the quality of the product may be degraded. Absolute maximum ratings, therefore, specify the values exceeding which the product may be physically damaged. Be sure to use the product within the range of the absolute maximum ratings.

### 4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-20	70	[°C]
Storage Temperature	TST	-30	80	[°C]

Note: Maximum Wet-Bulb should be 39 °C and no condensation.



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### 5. Electrical Characteristics

### **5.1 TFT LCD Module**

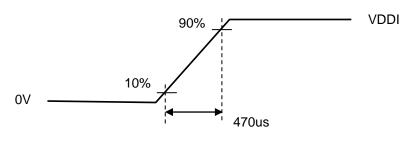
### 5.1.1 Power Specification

Input power specifications are shown as follows;

Symbol	Parameter	Min	Тур	Max	Units	Remark
VDDI	Logic Operating Voltage	1.65	1.8	3.6	[Volt]	
VCI	Analog Operating Voltage	2.5	2.8	3.6	[Volt]	Black Pattern (VDDI=1.8V, at 60Hz)
I <sub>VDDI</sub>	VDDI Current	-	30	40	[mA]	Note 1
Ivcı	VCI Current	-	5	12	[mA]	Note 1
IRush	Inrush Current			1500	[mA]	
Pvcc	VCC Power	-	68	105.6	[mWatt]	Black Pattern (VDDI=1.8V, VCI=2.8V, at 60Hz)
VDDIrp	Allowable Logic/LCD Drive Ripple Voltage			100	[mV] p-p	

Note 1: Measurement condition:





**VDDI** rising time

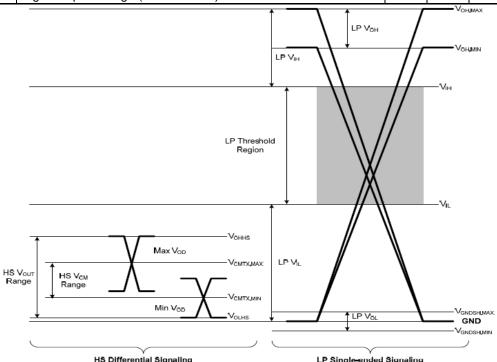


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### 5.1.2 Signal Electrical Characteristics

MIPI DC characteristics are as follows:

MIPI Rece	eiver Differential Input (DC Characteristics)				
Symbol	Parameter	Min	Тур	Max	Unit
ВКмірі	Input data bit rate	200	-	1000	Mbps
VCMRX	Common-mode voltage(HS Rx mode)	155	-	330	mV
Vidth	Differential input high threshold (HS Rx mode)	-	-	70	mV
VIDTL	Differential input low threshold (HS Rx mode)	-70	-	-	mV
Vidm	Differential input voltage range (HS Rx mode)	70	-	500	mV
Vihhs	Single-end input high voltage (HS Rx mode)	-	-	460	mV
VILHS	Single-end input low voltage (HS Rx mode)	-40	-	-	mV
Zid	Differential input impedance	80	100	125	Ω
VIHLP	Logic 1 input voltage (LP Rx mode)	880			mV
VILLP	Logic 0 input voltage (LP Rx mode)			550	mV

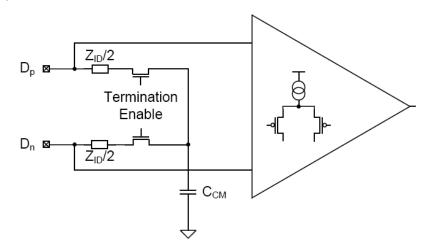


	HS Differential Signaling	LP Single-ended Signaling				
MIPI Receive	er Differential Input (AC Characteristics)					
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
$\Delta V_{\text{CMRX(HF)}}$	Common-mode interference beyond 450MHz		-	-	100	mV
$\Delta V_{CMRX(LF)}$	Common-mode interference 50MHz ~ 450MHz		-50	-	50	mV
Ссм	Common-mode termination		-	-	60	pF
Ulinst	UI instantaneous		1		12.5	ns



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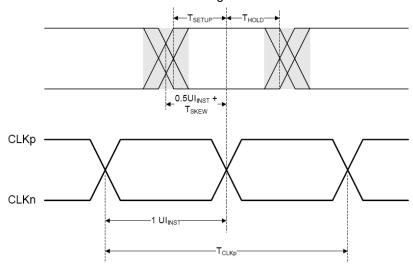
HS RX Scheme



Symbol	Parameter	Min	Тур	Max	Unit	Notes
T <sub>SKEW[TX]</sub>	Data to Clock Skew (mesured at transmitter)	-0.15		0.15	UI <sub>INST</sub>	1
T <sub>SETUP[RX]</sub>	Data to Clock Setup Time (receiver)	0.25			Ulinst	2
THOLD[RX]	Data to Clock Hold Time (receiver)	0.25			UI <sub>INST</sub>	2

#### Note:

- 1. Total silicon and package delay budget of 0.25\*UI<sub>INST</sub>
- 2. Total setup and hold window for receiver of 0.5 \*UI<sub>INST</sub>
- High Speed Data Transmission: Data to Clock Timing

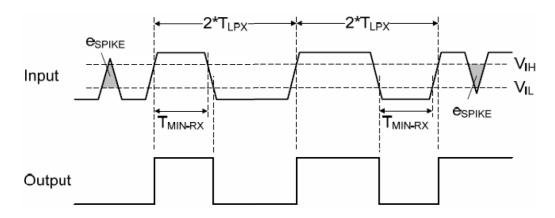


LP Receiver AC Specifications							
Symbol	Parameter	Conditions	Min	Тур	Max	Unit	
<b>C</b> SPIKE	Input pulse rejection		-	-	300	V · ps	
T <sub>MIN-RX</sub>	Minimum pulse width response		50	-	-	ns	
V <sub>INT</sub>	Peak interference amplitude		-	-	200	mV	
f <sub>INT</sub>	Interference frequency		450	-	-	MHz	

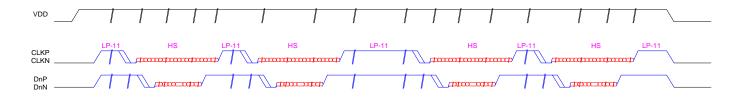


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Input Glitch Rejection of Low-Power Receivers



For MIPI data transmission from TX to TCON works properly in video mode, it is suggested that all of MIPI lanes status follow the scheme showed in below. When power is turned on, all lanes (include clock lane) are into LP-11 status first. When TX wants to start transmitting data to TCON, the clock lane is into HS and start toggling. Then data lanes are into HS and data are transmitted. After data transmissions are finished (ex. H-blanking, V-blanking), the data lanes are returned to LP-11, then clock lane, too. The transmission start from LP-11 and stop in LP-11 on all lanes (include clock lane) are the recommended proper operation sequence for MIPI video mode.



The timing definitions are listed in below,

Timeout for receiver to detect absence of Clock		I		
ransitions and disable the Clock Lane HS-RX.			60	ns
Time that the transmitter continues to send HS clock after the last associated Data Lane has ransitioned to LP Mode. Interval is defined as the period from the end of THS-TRAIL to the beginning of TCLK-TRAIL.	60 ns + 52*UI			ns
Time that the HS clock shall be driven by the ransmitter prior to any associated Data Lane beginning the transition from LP to HS mode.	8			UI
Time that the transmitter drives the Clock Lane P-00 Line state immediately before the HS-0 Line tate starting the HS transmission.	38		95	ns
Time interval during which the HS receiver shall gnore any Clock Lane HS transitions, starting from	95	COEO	300	ns
ra e f P	cock after the last associated Data Lane has insitioned to LP Mode. Interval is defined as the priod from the end of THS-TRAIL to the beginning TCLK-TRAIL.  Time that the HS clock shall be driven by the insmitter prior to any associated Data Lane insmitter prior to any associated Data Lane insmitter prior to any associated Data Lane insmitter drives the Clock Lane in that the transmitter drives the Clock Lane in the east of the HS-0 Line interval during which the HS receiver shall	ansitioned to LP Mode. Interval is defined as the priod from the end of THS-TRAIL to the beginning TCLK-TRAIL.  Time that the HS clock shall be driven by the ensmitter prior to any associated Data Lane 8 ginning the transition from LP to HS mode.  Time that the transmitter drives the Clock Lane 2-00 Line state immediately before the HS-0 Line 38 attention of the HS transmission.  Time interval during which the HS receiver shall	ansitioned to LP Mode. Interval is defined as the priod from the end of THS-TRAIL to the beginning TCLK-TRAIL.  Time that the HS clock shall be driven by the prior to any associated Data Lane ansmitter prior to any associated Data Lane ansmitter prior to any associated Data Lane ansmitter transmitter drives the Clock Lane P-00 Line state immediately before the HS-0 Line are starting the HS transmission.  Time interval during which the HS receiver shall prore any Clock Lane HS transitions, starting from	ansitioned to LP Mode. Interval is defined as the priod from the end of THS-TRAIL to the beginning TCLK-TRAIL.  Time that the HS clock shall be driven by the prior to any associated Data Lane aginning the transition from LP to HS mode.  Time that the transmitter drives the Clock Lane are starting the HS transmission.  Time interval during which the HS receiver shall as the prior to LP to HS mode.  38 95

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	the beginning of TCLK-PREPARE.				
	Time for the Clock Lane receiver to enable the				
TCLK-TERM-EN	HS line termination, starting from the time point			38	ns
	when Dn crosses VIL,MAX.				
	Time that the transmitter drives the HS-0 state				
TCLK-TRAIL	after the last payload clock bit of a HS transmission	60			ns
	burst.				
TCLK-PREPARE	TCLK-PREPARE + time that the transmitter	200			
+ TCLK-ZERO	drives the HS-0 state prior to starting the Clock.	300			ns
	Time for the Data Lane receiver to enable the			0.	
TD-TERM-EN	HS line termination, starting from the time point			35 ns +	ns
	when Dn crosses VIL,MAX.			4*UI	
	Transmitted time interval from the start of				
TEOT	THS-TRAIL or TCLK-TRAIL, to the start of the			105 ns +	ns
	LP-11 state following a HS burst.			12*UI	
	Time that the transmitter drives LP-11 following				
THS-EXIT	a HS burst.	100			ns
THS-SYNC	HS Sync-Sequence '00011101' period		8		UI
	Time that the transmitter drives the Data Lane			0E no 1	
THS-PREPARE	LP-00 Line state immediately before the HS-0 Line	40 ns + 4*UI		85 ns +	ns
	state starting the HS transmission			6*UI	
THE PREPARE	THS-PREPARE + time that the transmitter	4.45			
THS-PREPARE	drives the HS-0 state prior to transmitting the Sync	145 ns +			ns
+ THS-ZERO	sequence.	10*UI			
	Time interval during which the HS receiver shall				
THS-SETTLE	ignore any Data Lane HS transitions, starting from	85 ns + 6*UI		145 ns +	ns
	the beginning of THS-PREPARE.			10*UI	
	Time interval during which the HS-RX should				
	ignore any transitions on the Data Lane, following a			55	
THS-SKIP	HS burst. The end point of the interval is defined as	40		55 ns +	ns
	the beginning of the LP-11 state following the HS			4*UI	
	burst.				
	Time that the transmitter drives the flipped				
THS-TRAIL	differential state after last payload data bit of a HS	60 ns + 4*UI			ns
	transmission burst				
TIDY	Transmitted length of any Low-Power state				
TLPX	period	50			ns
1					İ

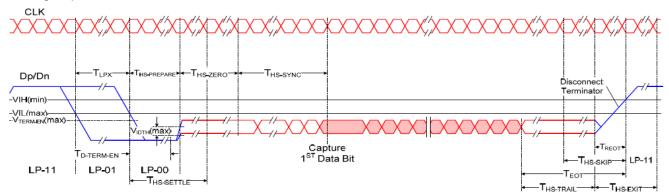


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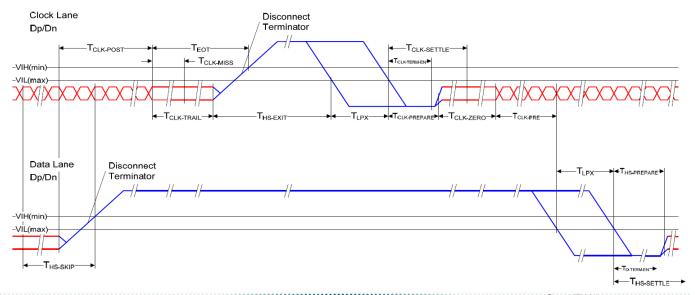
			1		İ
	between Master and Slave side				
TTA-GET	Time that the new transmitter drives the Bridge state (LP-00) after accepting control during a Link Turnaround.		5*TLPX		ns
TTA-GO	Time that the transmitter drives the Bridge state (LP-00) before releasing control during a Link Turnaround.		4*TLPX		ns
TTA-SURE	Time that the new transmitter waits after the LP-10 state before transmitting the Bridge state (LP-00) during a Link Turnaround.	TLPX		2*TLPX	ns

#### Note:

- 1. The minimum value depends on the bit rate. Implementations should ensure proper operation for all the supported bit rates.
- 2. TLPX is an internal state machine timing reference. Externally measured values may differ slightly from the specified values due to asymmetrical rise and fall times.
  - 3. The I-chip of AUO use is not support BTA (BTA define ignore).
  - High-Speed Data Transmission in Bursts



Switching the Clock Lane between Clock Transmission and Low-Power Mode





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#### 5.2.1 Parameter guideline for LED

Following characteristics are measured under a stable condition using an inverter at 25°C (Room Temperature):

Symbol	Parameter	Min.	Тур.	Max.	Unit	Remark
IF	LED Forward Current	-	25.4	-	mA	Ta = 25°C 50.8mA for 2 parallel
VLED	LED Forward Voltage	-	14.25	15.5	[Volt]	I <sub>F</sub> = 25.4mA, Ta = 25°C
PLED	LED Power Consumption	-	0.74	0.79	Watt	I <sub>F</sub> = 25.4mA, Ta = 25°C w/o efficiency
LED life time		10,000	ı	-	Hrs	$I_F = 25.4 \text{ mA}, \text{ Ta} = 25^{\circ}\text{C}$

Note 1: Ta means ambient temperature of TFT-LCD module.

Note 2: IF, VLED, PLED are defined for LED Light Bar. There is two LED channel (AN1-CA1, AN2-CA2) in back light unit.

Note 3: If G050TAN01.0 module is driven by high current or at high ambient temperature & humidity condition. The operating life will be reduced.

Note 4: Operating life means brightness goes down to 50% initial brightness. Typical operating life time is estimated data.

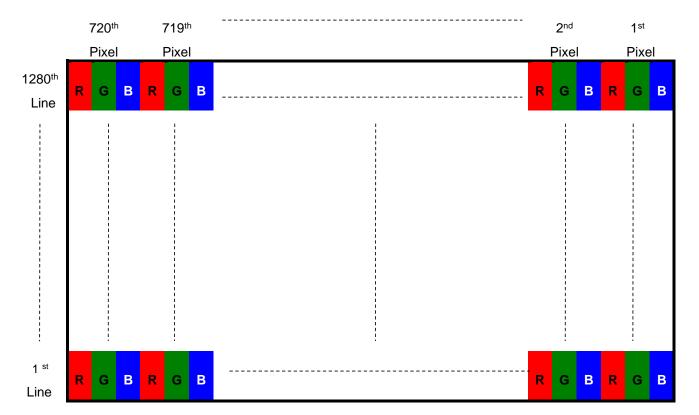


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# 6. Signal Characteristic

## 6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.





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### **6.2 Signal Description**

6.2.1 LCD MIPI Interface pin description

Connector Name / Designation	Signal Connector
Manufacturer	MOLEX or compatible
Connector Model Number	55650-0388 or compatible
Mating Model Number	54363-0389 or compatible

Pin no	Symbol	Description	Remark
1	D0-	DSI_D0- differential data signal	
2	GND	Ground	
3	D0+	DSI_D0+ differential data signal	
4	NC		
5	GND	Ground	
6	TE	Frame head pulse signal	
7	D1-	DSI_D1- differential data signal	
8	RESET		
9	D1+	DSI_D1+ differential data signal	
10	NC		
11	GND	Ground	
12	VDDI	I/O supply voltage range 1.65V~3.6V	
13	CLK-	DSI_CLK- differential data signal	
14	GND	Ground	
15	CLK+	DSI_CLK+ differential data signal	
16	VCI	Analog supply voltage range 2.5V~3.6V	
17	GND	Ground	
18	GND	Ground	
19	D2-	DSI_D2- differential data signal	
20	LED_A1	LED+	
21	D2+	DSI_D2+ differential data signal	
22	LED_A2	LED+	
23	GND	Ground	
24	LED_C1	LED-	
25	D3-	DSI_D3- differential data signal	
26	LED_C2	LED-	
27	D3+	DSI_D3+ differential data signal	
28	GND	Ground	
29	GND	Ground	
30	GND	Ground	



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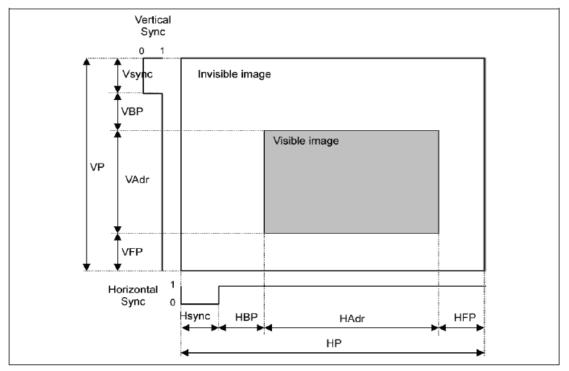
### **Timing Characteristics**

Basically, interface timings should match the 720 x 1280 /60 Hz manufacturing guide line timing.

Dasi	cally, interrace	timings should match the	720 X 1280 /60	HZ manui	acturing guide	ine timing.	ı
ITEM	TEM			min	typ	max	UNIT
LCD		Frame Rate	-		60		Hz
		Frequency	fCLK		77.94		MHz
	DCLK	Period	Tclk	1			ns
		Horizontal total time	tHP		976		tclk
		Horizontal Active time	tHadr		720		tclk
	Horizontal	Horizontal Pulse Width	tHsync		128		<b>t</b> clk
Timing	Tionzoniai	Horizontal Back Porch	tHBP		72		<b>t</b> clk
		Horizontal Front Porch	tHFP		56		<b>t</b> clk
	Vertical	Vertical total time	tvp		1331		tн
		Vertical Active time	tVadr		1280		t <sub>H</sub>
		Vertical Pulse Width	tVsync		10		t <sub>H</sub>
		Vertical Back Porch	tVBP		38		tH
		Vertical Front Porch	tVFP		3		tH
Differential Swing			VDswing	140			mV
Bit Rate			TX SPD (MBPS)		500		Mbps
Pixel Fomat					8		Data bit/ pixel
_ane					4		Lane



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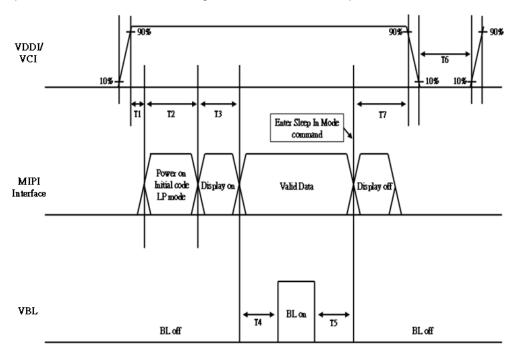
Note: VIDTH is the input high threshold and should >70mV VIDTL is the input low threshold and should < -70mV



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### 6.4 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart.



Parameter	Min.	Тур.	Max.	Unit	Remark
T1	20	-	-	ms	
T2	120	-	-	ms	
Т3	10	-	-	ms	
T4	200	-	-	ms	
Т5	110	-	-	ms	
Т6	500	-	-	ms	
Т7	60	-	-	ms	

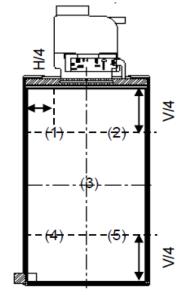


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### 7. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	60 °C, 90%RH, 240 hours	
High Temperature Operation	70 °C, 240 hours	
Low Temperature Operation	-20 °C, 240 hours	
Hot Storage	80 °C, 240 hours	
Cold Storage	-30 °C, 240 hours	
Thermal Shock Test	-20 °C / 30 min, 60 °C / 30 min, 100cycles, 40 °C minimun ramp rate	
Shock Test (Non-Operating)	50G, 20ms, Half-sine wave, ( ±X, ±Y, ±Z)	
Vibration Test	1.5G, (10~200Hz, Sine wave)	
(Non-Operating)	30 mins/axis, 3 direction (X, Y, Z)	
ESD	тво	
ЕМІ	TBD	

Note1: ESD Criteria.



#### Note2:

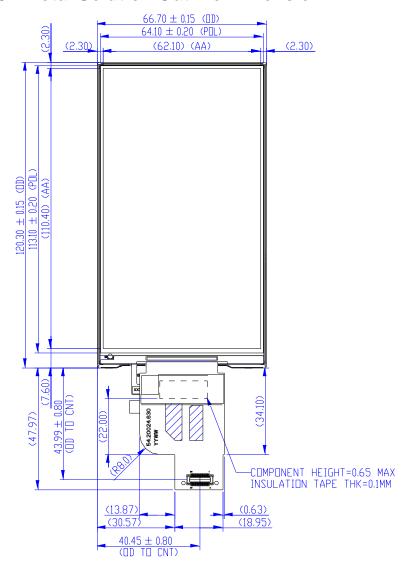
- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.
- In the standard condition, there is not display function NG issue occurred.

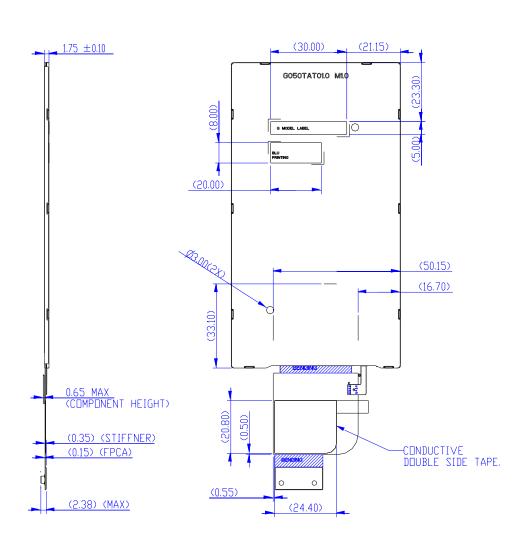


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### 8. Mechanical Characteristics

### **8.1 Total Solution Outline Dimension**







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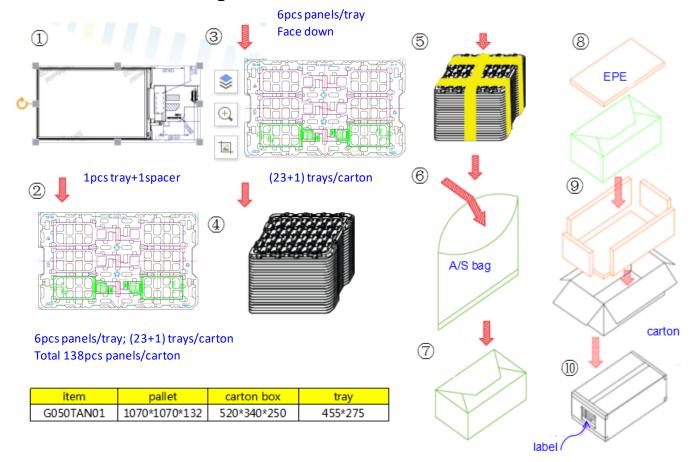
### 9. Label and Packaging

#### **9.1 Shipping Label** (on the rear side of TFT-LCD display)

Label Size: 30mm\*5mm



### 9.2 Carton/Pallet Package



Max capacity: 138module per carton

Max weight: 9 kg per carton

Outside dimension of carton: 520mm(L)\* 340mm(W)\*250mm(H)

Pallet size: 1070 mm \* 1070 mm \* 135mm

Max module by air : (2 \*3) \*5 layers, one pallet put 30 boxes, total 4140pcs module Max module by sea : (2 \*3) \*5 layers, one pallet put 30 boxes, total 4140pcs module Max module by sea\_HQ: (2 \*3) \*5 layers, one pallet put 30 boxes, total 4140pcs module



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### 10.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

#### 10.2 Materials

#### 10.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

#### 10.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

### 10.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

### 10.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1 second edition

U.S.A. Information Technology Equipment