

TFT LCD Approval Specification

MODEL NO.: N154I1-L0C

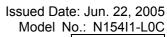
Customer :	_
Approved by :	
Note:	

Liquid Crystal I	Display Division
QRA Division.	OA Head Division.
Approval	Approval
94, 6, 22 **	94. 6. 22



- CONTENTS -

REVISION HISTORY	 3
1. GENERAL DESCRIPTION 1.1 OVERVIEW 1.2 FEATURES 1.3 APPLICATION 1.4 GENERAL SPECIFICATIONS 1.5 MECHANICAL SPECIFICATIONS	 4
2. ABSOLUTE MAXIMUM RATINGS 2.1 ABSOLUTE RATINGS OF ENVIRONMENT 2.2 ELECTRICAL ABSOLUTE RATINGS 2.2.1 TFT LCD MODULE 2.2.2 BACKLIGHT UNIT	 5
3. ELECTRICAL CHARACTERISTICS 3.1 TFT LCD MODULE 3.2 BACKLIGHT UNIT	 7
4. BLOCK DIAGRAM 4.1 TFT LCD MODULE 4.2 BACKLIGHT UNIT	 10
5. INPUT TERMINAL PIN ASSIGNMENT 5.1 TFT LCD MODULE 5.2 BACKLIGHT UNIT 5.3 TIMING DIAGRAM OF LVDS INPUT SIGNAL 5.4 COLOR DATA INPUT ASSIGNMENT 5.5 EDID DATA STRUCTURE 5.6 EDID SIGNAL SPECIFICATION	 11
6. INTERFACE TIMING 6.1 INPUT SIGNAL TIMING SPECIFICATIONS 6.2 POWER ON/OFF SEQUENCE	 19
7. OPTICAL CHARACTERISTICS 7.1 TEST CONDITIONS 7.2 OPTICAL SPECIFICATIONS	 21
8. PRECAUTIONS 8.1 HANDLING PRECAUTIONS 8.2 STORAGE PRECAUTIONS 8.3 OPERATION PRECAUTIONS	 25
9. PACKING 9.1 CARTON 9.2 PALLET	 26
10. DEFINITION OF LABELS 10.1 CMO MODULE LABEL 10.2 CARTON LABEL	 28







REVISION HISTORY

Ver 1.0 Ver 1.0 Ver 2.0 Ver 2.0 May.24,2005 All All All All All Preliminary specification first issued. Preliminary specification first issued. Modify EDID checksum from (A4) to (38) Approval specification first issued. Approval specification first issued. Approval specification first issued.	
Ver 1.0May.24,2005All 14-16All 5.5Preliminary specification first issued.Modify EDID checksum from (A4) to (38)	
Ver 2.0 Jun.22,2005 All All Approval specification first issued.	

Approval

1. GENERAL DESCRIPTION

1.1 OVERVIEW

N154I1 -L0C is a 15.4" TFT Liquid Crystal Display module with single CCFL Backlight unit and 30 pins LVDS interface. This module supports 1280 x 800 Wide-XGA mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction. The inverter module for Backlight is not built in.

1.2 FEATURES

- Thin and light weight
- WXGA (1280 x 800 pixels) resolution
- 3.3V LVDS (Low Voltage Differential Signaling) interface with 1 pixel/clock
- Meet RoHS requirement.

1.3 APPLICATION

- TFT LCD Notebook

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	331.2 (H) x 207.0 (V) (15.4" diagonal)	mm	(1)
Bezel Opening Area	335.0 (H) x 210.7 (V)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1280 x R.G.B. x 800	pixel	-
Pixel Pitch	0.2588 (H) x 0.2588 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Glare	-	-

1.5 MECHANICAL SPECIFICATIONS

	tem	Min.	Тур.	Max.	Unit	Note
	Horizontal(H)	343.5	344.0	344.5	mm	
Module Size	Vertical(V)	221.5	222.0	222.5	mm	(1)
	Depth(D)	-	6.2	6.5	mm	
W	/eight	-	600	620	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.



2. ABSOLUTE MAXIMUM RATINGS

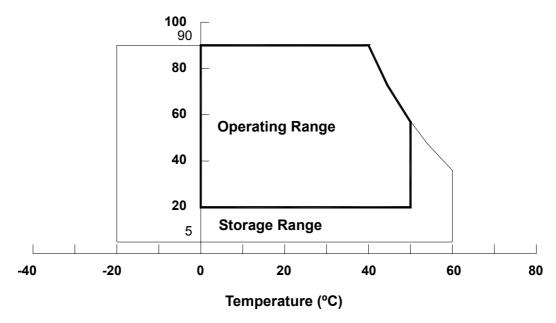
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	lue	Unit	Note	
item	Symbol	Min.	Max.	Offic	Note	
Storage Temperature	T _{ST}	-20	+60	°C	(1)	
Operating Ambient Temperature	T _{OP}	0	+50	°C	(1), (2)	
Shock (Non-Operating)	S _{NOP}	=	220	G	(3), (5)	
Vibration (Non-Operating)	V_{NOP}	-	1.5	G	(4), (5)	

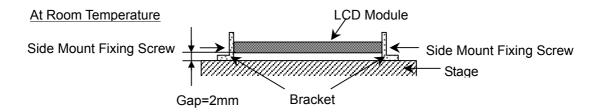
Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation .

Relative Humidity (%RH)



- Note (2) The temperature of panel surface should be 0 °C Min. and 50 °C Max.
- Note (3) 2ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 200 Hz, 0.5 Hr / Cycle, 1 cycles for each X, Y, Z. The fixing condition is shown as below:



Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



Approval

2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note	
item	Symbol	Min.	Max.	Offic	Note	
Power Supply Voltage	Vcc	-0.3	+4.0	V	(1)	
Logic Input Voltage	V _{IN}	-0.3	Vcc+0.3	V	(1)	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Va	lue	Unit	Note
item	Symbol	Min. Max.		Offic	Note
Lamp Voltage	V_L	-	2.5K	V_{RMS}	(1), (2), $I_L = 6.5 \text{ mA}$
Lamp Current	ΙL	-	7.0	mA _{RMS}	(1) (2)
Lamp Frequency	F∟	-	80	KHz	(1), (2)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to Section 3.2 for further information).





3. ELECTRICAL CHARACTERISTICS

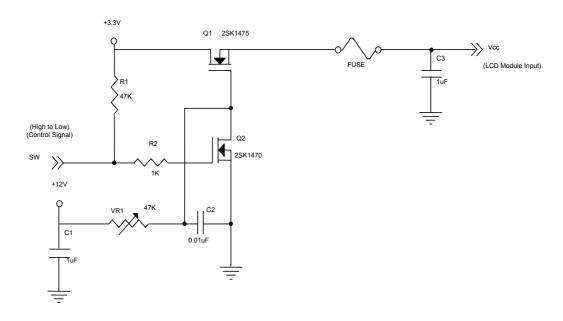
3.1 TFT LCD MODULE

Ta = 25 ± 2 °C

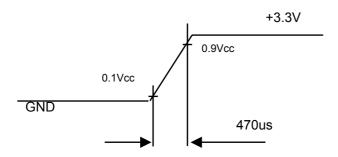
Parameter	Parameter			Value	Unit	Note	
Farameter		Symbol	Min.	Тур.	Max.	Offic	NOLE
Power Supply Voltage		Vcc	3.0	3.3	3.6	V	-
Ripple Voltage		V_{RP}	-	-	100	mV	-
Rush Current		I _{RUSH}	-	-	1.5	Α	(2)
	White	lcc	ı	580		mA	(3)a
Power Supply Current	Black		-	650		mA	(3)b
	Vertical Stripe		-	650		mA	(3)c
Differential Input Voltage for	"H" Level	V _{IH}	-	-	+100	mV	-
LVDS Receiver Threshold "L" Level		V_{IL}	-100	-	-	mV	-
Terminating Resistor		R_T	-	100	-	Ohm	-
Power per EBL WG		P _{EBL}	-	TBD	-	W	(4)

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:



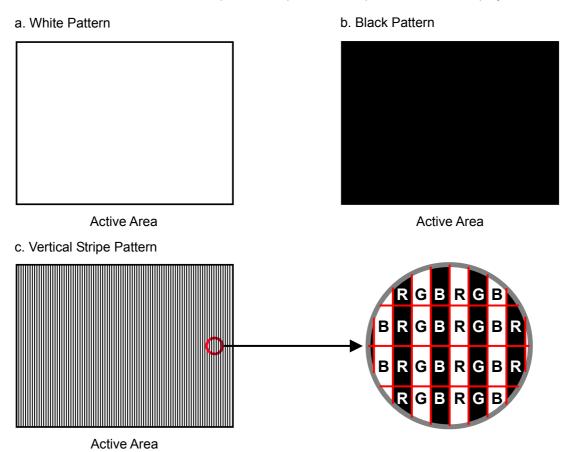
Vcc rising time is 470us





CHIMEI OPTOELECTRONICS CORP.

Note (3) The specified power supply current is under the conditions at Vcc = 3.3 V, Ta = 25 \pm 2 °C, DC Current and f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.



Note (4) The specified power are the sum of LCD panel electronics input power and the inverter input power. Test conditions are as follows.

- (a) Vcc = 3.3 V, $Ta = 25 \pm 2 \,^{\circ}\text{C}$, $f_v = 60 \,\text{Hz}$,
- (b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.
- (c) Luminance: 60 nits.

The inverter used is provided from O2Micro(www.o2micro.com). CMO doesn't provide the inverter in this product.



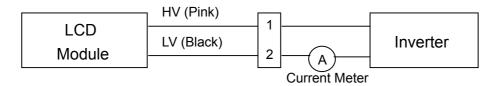
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3.2 BACKLIGHT UNIT

Ta = :	25 ±	2°C
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Parameter	Symbol	Value				Note	
rarameter	Syllibol	Min.	Тур.	Max.	Unit	Note	
Lamp Input Voltage	V_L	585	650	715	V_{RMS}	$I_{L} = 6.5 \text{ mA}$	
Lamp Current	ΙL	2.0	6.5	7.0	mA_{RMS}	(1)	
Lamp Turn On Voltage	Vs	-	-	1230, 25℃	V_{RMS}	(2)	
Lamp rum on voltage	V _S	-	-	1530, 0°C	V_{RMS}	(2)	
Operating Frequency	F_L	50	-	80	KHz	(3)	
Lamp Life Time	L_BL	10,000	-	ı	Hrs	(5)	
Power Consumption	P_L	-	4.22	-	W	(4) , $I_L = 6.5 \text{ mA}$	

Note (1) Lamp current is measured by utilizing a high frequency current meter as shown below:

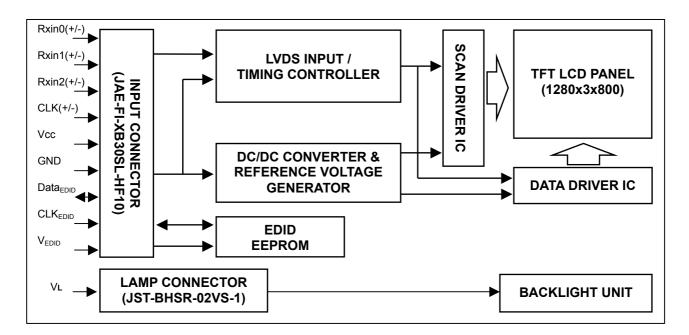


- Note (2) The voltage shown above should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.
- Note (3) The lamp frequency may generate interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note (4) $P_L = I_L \times V_L$
- Note (5) The lifetime of lamp is defined as the time when it continues to operate under the conditions at Ta = 25 ± 2 °C and I_L = $6.5 \text{ mA}_{\text{RMS}}$ until one of the following events occurs:
 - (a) When the brightness becomes \leq 50% of its original value.
 - (b) When the effective ignition length becomes \leq 80% of its original value. (Effective ignition length is defined as an area that the brightness is less than 70% compared to the center point.)
- Note (6) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid generating too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.

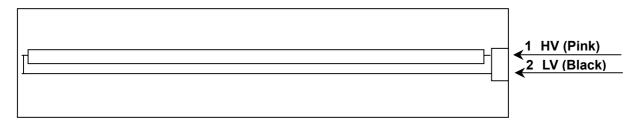


4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



4.2 BACKLIGHT UNIT





5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

Pin	Symbol	Description	Polarity	Remark
1	Vss	Ground		-
2	Vcc	Power Supply +3.3 V		-
3	Vcc	Power Supply +3.3 V		-
4	V_{EDID}	DDC +3.3 V		
5	NC	-	-	-
6	CLK _{EDID}	DDC Clock		
7	Data _{EDID}	DDC Data		
8	Rxin0-	LVDS Differential Data Input	Negative	-
9	Rxin0+	LVDS Differential Data Input	Positive	R0~R5,G0
10	Vss	Ground		
11	Rxin1-	LVDS Differential Data Input	Negative	-
12	Rxin1+	LVDS Differential Data Input	Positive	G1~G5,B0,B1
13	Vss	Ground		
14	Rxin2-	LVDS Differential Data Input	Negative	-
15	Rxin2+	LVDS Differential Data Input	Positive	B2~B5,Hsync,Vsync,DE
16	Vss	Ground		
17	CLK-	LVDS Clock Data Input	Negative	
18	CLK+	LVDS Clock Data Input	Positive	LVDS Level
19	Vss	Ground		
20	NC	-	-	-
21	NC	-	-	-
22	NC		-	-
23	NC	-	-	-
24	NC	-	-	-
25	NC		-	-
26	NC	-	-	-
27	NC	-	-	-
28	NC		-	-
29	NC	-	-	-
30	NC	-	-	-

Note (1) Connector Part No.: JAE-FI-XB30SL-HF10 or equivalent

Note (2) User's connector Part No: JAE-FI-X30C2L or equivalent



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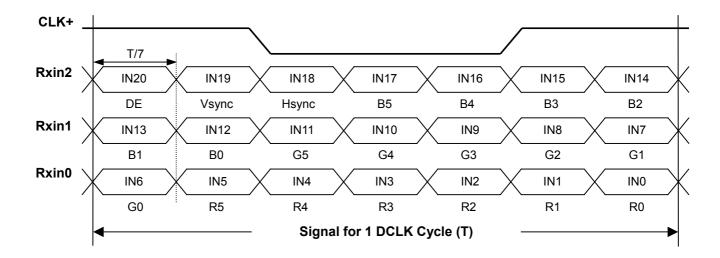
5.2 BACKLIGHT UNIT

Pin	Symbol	Description	Color
1	HV	High Voltage	Pink
2	LV	Ground	Black

Note (1) Connector Part No.: JST-BHSR-02VS-1 or equivalent

Note (2) User's connector Part No.: JST-SM02B-BHSS-1-TB or equivalent

5.3 TIMING DIAGRAM OF LVDS INPUT SIGNAL





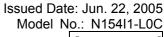


5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

									[Data		al							
	Color			Re	ed					Gre	een						ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



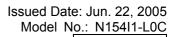




5.5 EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPDI standards.

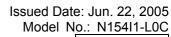
Byte # (decimal)	Byte # (hex)	Field Name and Comments	Value (hex)	Value (binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	11111111
3	3	Header	FF	11111111
4	4	Header	FF	11111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name ("CMO")	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AF	10101111
10	0A	ID product code (N154I1-L0C)	16	00010110
11	0B	ID product code (hex LSB first; N154I1-L0C)	15	00010101
12	0C	ID S/N (fixed "0")	00	00000000
13	0D	ID S/N (fixed "0")	00	00000000
14	0E	ID S/N (fixed "0")	00	00000000
15	0F	ID S/N (fixed "0")	00	00000000
16	10	Week of manufacture (fixed "00H")	00	00000000
17	11	Year of manufacture (fixed "00H")	00	00000000
18	12	EDID structure version # ("1")	01	0000001
19	13	EDID revision # ("3")	03	00000011
20	14	Video I/P definition ("digital")	80	10000000
21	15	Max H image size ("33.12cm")	21	00100001
22	16	Max V image size ("20.70cm")	15	00010101
23	17	Display Gamma (Gamma = "2.2")	78	01111000
24	18	Feature support ("Active off, RGB Color")	0A	00001010
25	19	Red/Green (Rx1, Rx0, Ry1, Ry0, Gx1, Gx0, Gy1, Gy0)	1C	00011100
26	1A	Blue/White (Bx1, Bx0, By1, By0, Wx1, Wx0, Wy1, Wy0)	A5	10100101
27	1B	Red-x (Rx = "0.598")	99	10011001
28	1C	Red-y (Ry = "0.337")	56	01010110
29	1D	Green-x (Gx = "0.323")	52	01010010
30	1E	Green-y (Gy = "0.523")	86	10000110
31	1F	Blue-x (Bx = "0.150")	26	00100110
32	20	Blue-y (By = "0.127")	20	00100000
33	21	White-x (Wx = "0.313")	50	01010000
34	22	White-y (Wy = "0.329")	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer's reserved timings	00	00000000
38	26	Standard timing ID # 1	01	0000001
39	27	Standard timing ID # 1	01	0000001
40	28	Standard timing ID # 2	01	0000001
41	29	Standard timing ID # 2	01	0000001
42	2A	Standard timing ID # 3	01	0000001





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43	2B	Standard timing ID # 3	01	00000001
44	2C	Standard timing ID # 4	01	00000001
45	2D	Standard timing ID # 4	01	00000001
46	2E	Standard timing ID # 5	01	00000001
47	2F	Standard timing ID # 5	01	00000001
48	30	Standard timing ID # 6	01	00000001
49	31	Standard timing ID # 6	01	00000001
50	32	Standard timing ID # 7	01	00000001
51	33	Standard timing ID # 7	01	00000001
52	34	Standard timing ID # 8	01	00000001
53	35	Standard timing ID # 8	01	00000001
33	- 00	Detailed timing description # 1 Pixel clock	- 01	0000001
54	36	("71MHz", According to VESA CVT Rev1.1)	ВС	10111100
55	37	# 1 Pixel clock (hex LSB first)	1B	00011011
56	38	# 1 H active ("1280")	00	00000000
57	39	# 1 H blank ("160")	A0	10100000
58	3A	# 1 H active : H blank ("1280 : 160")	50	01010000
59	3B	# 1 V active ("800")	20	00100000
60	3C	# 1 V blank ("23")	17	00010111
61	3D	# 1 V active : V blank ("800 :23")	30	00110000
62	3E	# 1 H sync offset ("48")	30	00110000
63	3F	# 1 H sync pulse width ("32")	20	00100000
64	40	# 1 V sync offset : V sync pulse width ("3 : 6")	36	00100000
04	40	# 1 V sync offset : V sync pulse width (3 : 6) # 1 H sync offset : H sync pulse width : V sync offset	30	00110110
65	41	: V sync width ("48: 32 : 3 : 6")	00	00000000
66	42	# 1 H image size ("331 mm")	4B	01001011
67	43	# 1 V image size ("207 mm")	CF	11001111
68	44	# 1 H image size : V image size ("261 : 163")	10	00010000
69	45	# 1 H boarder ("0")	00	00000000
70	46	# 1 V boarder ("0")	00	00000000
. •		# 1 Non-interlaced, Normal, no stereo, Separate sync,		
71	47	H/V pol Negatives	18	00011000
72	48	Detailed timing description # 2	00	00000000
73	49	# 2 Flag	00	00000000
74	4A	# 2 Reserved	00	00000000
		# 2 FE (hex) defines ASCII string	FE	11111110
75	4B	(Model Name "N154I1", ASCII)		
76	4C	# 2 Flag	00	00000000
77	4D	# 2 1st character of name ("N")	4E	01001110
78	4E	# 2 2nd character of name ("1")	31	00110001
79	4F	# 2 3rd character of name ("5")	35	00110101
80	50	# 2 4th character of name ("4")	34	00110100
81	51	# 2 5th character of name ("I")	49	01001001
82	52	# 2 6th character of name ("1")	31	00110001
83	53	# 2 7th character of name ("-")	2D	00101101
84	54	# 2 8th character of name ("L")	4C	01001100
85	55	# 2 9th character of name ("0")	30	00110000
86	56	# 2 10th character of name ("C")	43	01000011
87	57	# 2 Padding with "Blank" character	0A	00001010
88	58	# 2 Padding with "Blank" character	20	00100000
89				
09	59	# 2 Padding with "Blank" character	20	00100000





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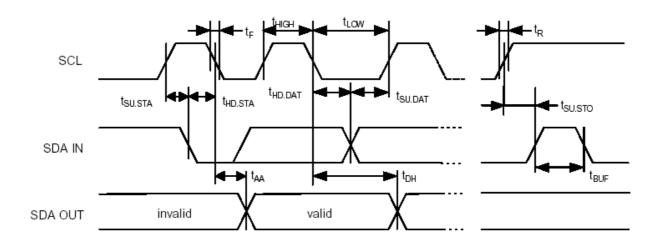
91	5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D	# 3 FE (hex) defines ASCII string (Vendor "CMO", ASCII)	FE	11111110
94	5E	# 3 Flag	00	00000000
95	5F	# 3 1st character of string ("C")	43	01000011
96	60	# 3 2nd character of string ("M")	4D	01001101
97	61	# 3 3rd character of string ("O")	4F	01001111
98	62	# 3 New line character indicates end of ASCII string	0A	00001010
99	63	# 3 Padding with "Blank" character	20	00100000
100	64	# 3 Padding with "Blank" character	20	00100000
101	65	# 3 Padding with "Blank" character	20	00100000
102	66	# 3 Padding with "Blank" character	20	00100000
103	67	# 3 Padding with "Blank" character	20	00100000
104	68	# 3 Padding with "Blank" character	20	00100000
105	69	# 3 Padding with "Blank" character	20	00100000
106	6A	# 3 Padding with "Blank" character	20	00100000
107	6B	# 3 Padding with "Blank" character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
		# 4 FE (hex) defines ASCII string	FE	11111110
111	6F	(Model Name"N154I1-L0C", ASCII)		
112	70	# 4 Flag	00	00000000
113	71	# 4 1st character of name ("N")	4E	01001110
114	72	# 4 2nd character of name ("1")	31	00110001
115	73	# 4 3rd character of name ("5")	35	00110101
116	74	# 4 4th character of name ("4")	34	00110100
117	75	# 4 5th character of name ("I")	49	01001001
118	76	# 4 6th character of name ("1")	31	00110001
119	77	# 4 7th character of name ("-")	2D	00101101
120	78	# 4 8th character of name ("L")	4C	01001100
121	79	# 4 9th character of name ("0")	30	00110000
122	7A	# 4 9th character of name ("C")	43	01000011
123	7B	# 4 New line character indicates end of ASCII string	0A	00001010
124	7C	# 4 Padding with "Blank" character	20	00100000
125	7D	# 4 Padding with "Blank" character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	38	00111000



5.6 EDID SIGINAL SPECIFICATION

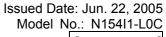
(1) EDID Power

	Parameter	Symbol	Test Condition	Min.	Тур.	Max.	Unit
Р	ower supply voltage	Vcc		2.7	_	5.5	V



(2) DC characteristics

Parameter	Symbol	Test Condition	Min	Тур	Max	Unit
Supply current Vcc=5.0V	Icc	READ at 100kHz	_	0.4	1.0	mA
Supply current Vcc=5.0V	Icc	WRITE at 100kHz	_	2.0	3.0	mA
Standby Current	ISB	Vin=Vcc or Vss	l	1.6	4.0	μА
Input Leakage Current	ILI	Vin=Vcc or Vss	l	0.1	3.0	μА
Onput Leakage Current	ILO	Vout=Vcc or Vss		0.05	3.0	μA
Input Low Level	VIL	_	-1.0	_	Vcc x 0.3	V
Input High Level	VIH	_	Vcc x 0.7	_	Vcc+0.5	V
Output Low Level Vcc=1.8V	VOL1	IOL=0.15mA	_	_	0.2	V
Output Low Level Vcc=3.0V	VOL2	IOL=2.1mA	_	_	0.4	V







(3) AC characteristics (VCC=2.5~5.5V standard operation mode)

Parameter	Symbol	Min	Max	Unit
Clock Frequency, SCL	FscL	_	100	kHz
Clock Pulse Width Low	TLOW	4.7	_	μs
Clock Pulse Width High	Тнідн	4.0	_	μs
Noise Suppression Time	Tı	_	100	ns
Clock Low to Data Out Valid	Таа	0.1	4.5	μs
Time the bus must be free before a new transmission can start	TBUF	4.7	_	μ s
Start Hold Time	THD.STA	4.0	_	μ s
Start Set-up Time	Tsu.sta	4.7	_	μs
Data in Hold Time	THD.DAT	0	_	μs
Data in Set-up Time	Tsu.dat	200	_	ns
Inputs Rise Time	Tr	_	1.0	μs
Inputs Fall Time	TF	_	300	ns
Stop Set-up Time	Tsu.sto	4.7	_	μs
Data Out Hold Time	Трн	100	_	ns
Write Cycle Time	Twr	_	10	ms



6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

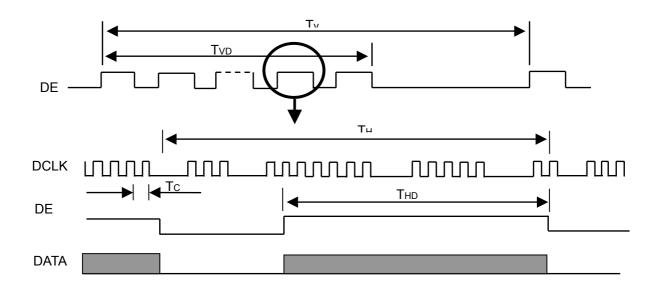
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	1/Tc	-	71	80	MHz	-
	Vertical Total Time	TV	810	823	1000	TH	-
DE	Vertical Addressing Time	TVD	800	800	800	TH	-
DE	Horizontal Total Time	TH	1360	1440	1600	Tc	-
	Horizontal Addressing Time	THD	1280	1280	1280	Tc	-

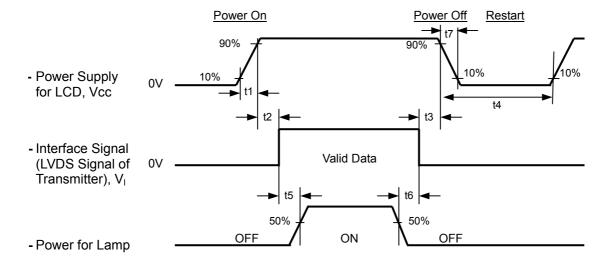
Note (1) Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

Note (2) The duration of DE signal must be longer than 1 clock period at every horizontal sync. period.

INPUT SIGNAL TIMING DIAGRAM



6.2 POWER ON/OFF SEQUENCE



Timing Specifications:

 $0.5 < t1 \le 10 \text{ msec}$

 $0 < t2 \le 50 \text{ msec}$

 $0 < t3 \leq 50 \text{ msec}$

 $t4 \ge 500 \text{ msec}$

 $t5 \ge 200 \text{ msec}$

 $t6 \ge 200 \, \text{msec}$

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD Vcc to 0 V.

Note (3) The Backlight inverter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight inverter power must be turned off before the power supply for the logic and the interface signal is invalid.

Note (4) Sometimes some slight noise shows when LCD is turned off (even backlight is already off). To avoid this phenomenon, we suggest that the Vcc falling time had better to follow

 $t7 \geq 5 \text{ msec}$



7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit				
Ambient Temperature	Та	25±2	°C				
Ambient Humidity	На	50±10	%RH				
Supply Voltage	V _{CC}	3.3	V				
Input Signal	According to typical v	alue in "3. ELECTRICAL (CHARACTERISTICS"				
Inverter Current	ال	6.5	mA				
Inverter Driving Frequency	F_L	55	KHz				
Inverter	Sumida-H05-4915						

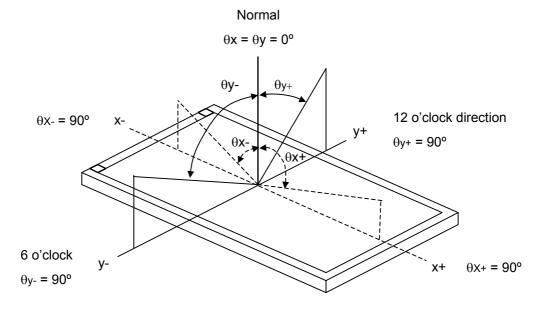
The measurement methods of optical characteristics are shown in Section 7.2. The following items should be measured under the test conditions described in Section 7.1 and stable environment shown in Note (6).

7.2 OPTICAL SPECIFICATIONS

Itei	Item		Condition	Min.	Тур.	Max.	Unit	Note	
Contrast Ratio		CR		-	400	ı	-	(2), (5)	
Posponso Timo	Decrease Time			-	5	10	ms	(3)	
Response Time		T_F		-	11	16	ms	(3)	
Central Lumina	nce of White	L _{AVE}		170	200	-	cd/m ²	(4), (5)	
White Variation		δW		-	-	1.4	-	(5), (6)	
	Red	Rx	$\theta_x=0^\circ, \ \theta_Y=0^\circ$	0.568	0.598	0.628	-		
	Neu	Ry	Viewing Normal Angle	0.307	0.337	0.367	-		
	Green	Gx	viewing Normal Angle	0.293	0.323	0.353	-		
Color		Gy		0.493	0.523	0.553	-	(1)	
Chromaticity	Blue	Bx	<u> </u>	0.120	0.150	0.180	-	(1)	
		Ву		0.097	0.127	0.157	-		
	White	Wx		0.283	0.313	0.343	-		
	vviille	Wy		0.299	0.329	0.359	-		
	Horizontal	θ_x +		-	45	-			
Violuina Anala	Попиона	θ_{x} -	05.40	-	45	-	Deg.	(1)	
Viewing Angle	Vertical	θ _Y +	CR≥10		15	-		(1)	
	Vertical	θ _Y -		-	35	-			



Note (1) Definition of Viewing Angle (θx , θy):



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

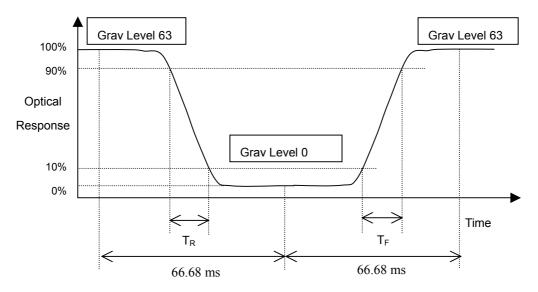
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR(5)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T_R, T_F):







Note (4) Definition of Average Luminance of White (LAVE):

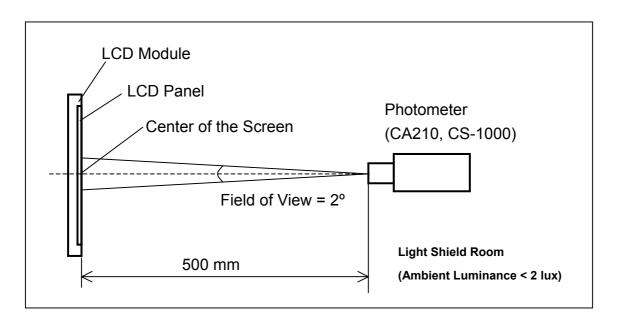
Measure the luminance of gray level 63 at 5 points

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

L (x) is corresponding to the luminance of the point X at Figure in Note (6).

Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



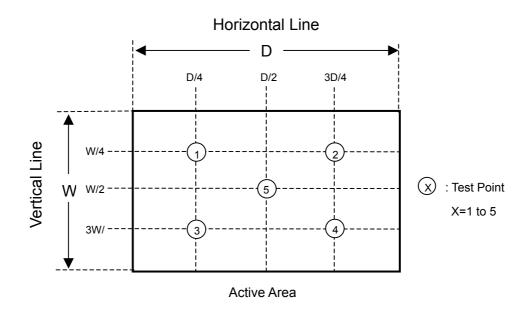
Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 63 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$









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8. PRECAUTIONS

8.1 HANDLING PRECAUTIONS

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the lamp wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

8.2 STORAGE PRECAUTIONS

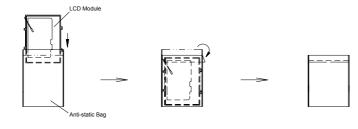
- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of lamp will be higher than the room temperature.

8.3 OPERATION PRECAUTIONS

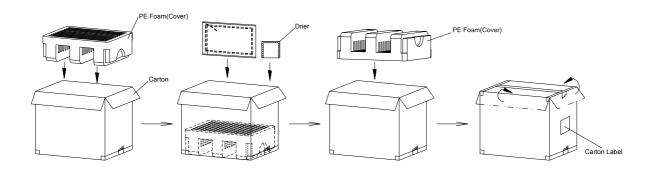
- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with inverter. Do not disassemble the module or insert anything into the Backlight unit.



9. PACKING 9.1 CARTON



Box dimensions:422(L)x337(W)x345(H)mm Weight:Appox. 7.5kg(10 module per 1 box)

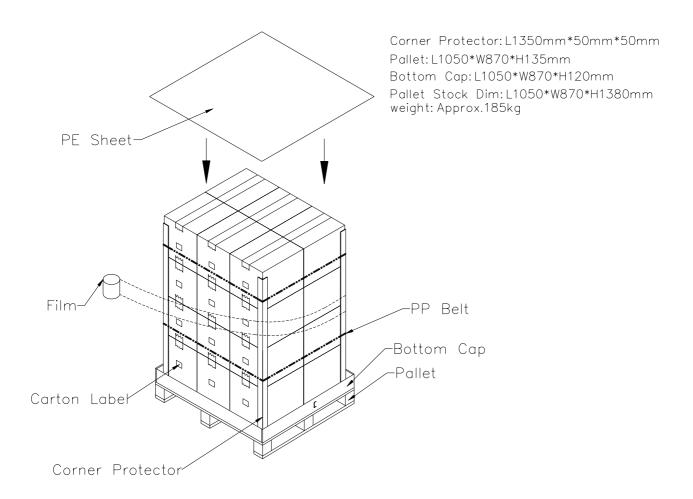


Packing testing criteria:

- (1) Packing drop: 1 corner, 3 edges, 6 faces, each direction for one time, follow ISTA standard.
- (2) Packing vibration: Random, follow ISTA standard.



9.2 PALLET

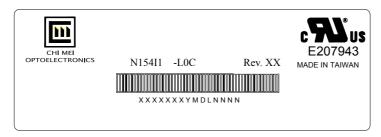


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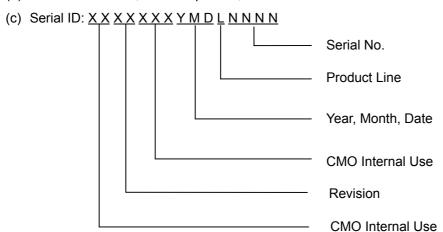
10. DEFINITION OF LABELS

10.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: N154I1 L0C
- (b) Revision: Rev. XX, for example: C1, C2 ...etc.



Serial ID includes the information as below:

(a) Manufactured Date: Year: 1~9, for 2001~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I , O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product



10.2 CARTON LABEL

EHI MEI OPTOELECTRON	ICS		
PO.NO			
Part ID			
Model Name			
Carton ID		Quant	ttles

