




Product Specification

AU OPTRONICS CORPORATION

(V) Preliminary Specifications

() Final Specifications

Module	14.0" WXGA Color TFT-LCD with LED Backlight design
Model Name	B140XW01 V2
Note ()	<i>LED Backlight with driving circuit design</i>

Customer

Date

Checked &
Approved by

Date

Note: This Specification is subject to change without notice.

Approved by

Date

Ivygp Lee

11/20/2008

Prepared by

Shihteng Huang

11/20/2008

**NBBU Marketing Division /
AU Optronics corporation**

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Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2008/10/20	All	First Edition for Customer		
0.2 2008/11/20	18	Modify LVDS pin1, pin34 description.	Pin1, pin34 for N.C.	



1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentarily. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.

2. General Description

B140XW01 V2 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the HD (1366(H) x 768(V)) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B140XW01 V2 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

Items	Unit	Specifications			
Screen Diagonal	[mm]	354.95 (14.0W")			
Active Area	[mm]	309.40 X 173.95			
Pixels H x V		1366x3(RGB) x 768			
Pixel Pitch	[mm]	0.2265X0.2265			
Pixel Format		R.G.B. Vertical Stripe			
Display Mode		Normally White			
White Luminance (I_{LED}=20mA) (Note: I _{LED} is LED current)	[cd/m ²]	200 typ. (5 points average) 170 min. (5 points average)			
Luminance Uniformity		1.25 max. (5 points)			
Contrast Ratio		500 typ			
Response Time	[ms]	8 typ / 12 Max			
Nominal Input Voltage VDD	[Volt]	+3.3 typ.			
Power Consumption	[Watt]	4.8 max. (Include Logic and Blu power)			
Weight	[Grams]	350 max.			
Physical Size without inverter, bracket.	[mm]		Min.	Typ.	Max.
		Length		323.5	324
		Width		192	192.5
		Thickness			5.2
Electrical Interface		1 channel LVDS			
Surface Treatment		Glare, Hardness 3H,			
Support Color		262K colors (RGB 6-bit)			



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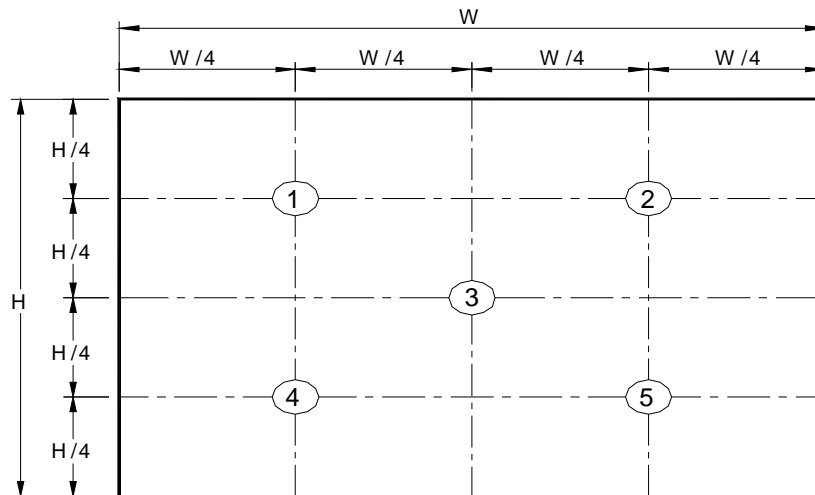
Temperature Range		
Operating	[°C]	0 to +50
Storage (Non-Operating)	[°C]	-20 to +60
RoHS Compliance		RoHS Compliance

2.2 Optical Characteristics

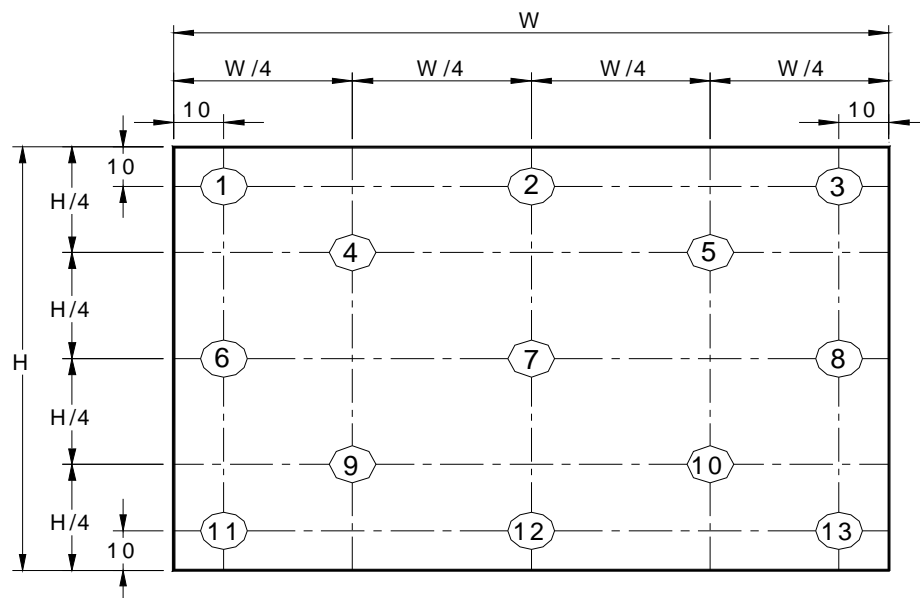
The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
White Luminance I _{LED} =20mA		5 points average	170	200	-	cd/m²	1, 4, 5.
Viewing Angle	θ_R	Horizontal (Right) CR = 10 (Left)	40	45	-	degree	4, 9
	θ_L		40	45	-		
	ψ_H	Vertical (Upper) CR = 10 (Lower)	10	15	-		
	ψ_L		30	35	-		
Luminance Uniformity	δ_{5P}	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity	δ_{13P}	13 Points	-	-	1.50		2, 3, 4
Contrast Ratio	CR		400	500	-		4, 6
Cross talk	%				4		4, 7
Response Time	T_r	Rising	-	TBD	-	msec	4, 8
	T_f	Falling	-	TBD	-		
	T_{RT}	Rising + Falling	-	8	12		
Color / Chromaticity Coodinates	Red	Rx	-	TBD	-		4
		Ry	-	TBD	-		
	Green	Gx	-	TBD	-		
		Gy	-	TBD	-		
	Blue	Bx	-	TBD	-		
		By	-	TBD	-		
	White	Wx		TBD			
		Wy		TBD			
			-	45	-		
NTSC	%						

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

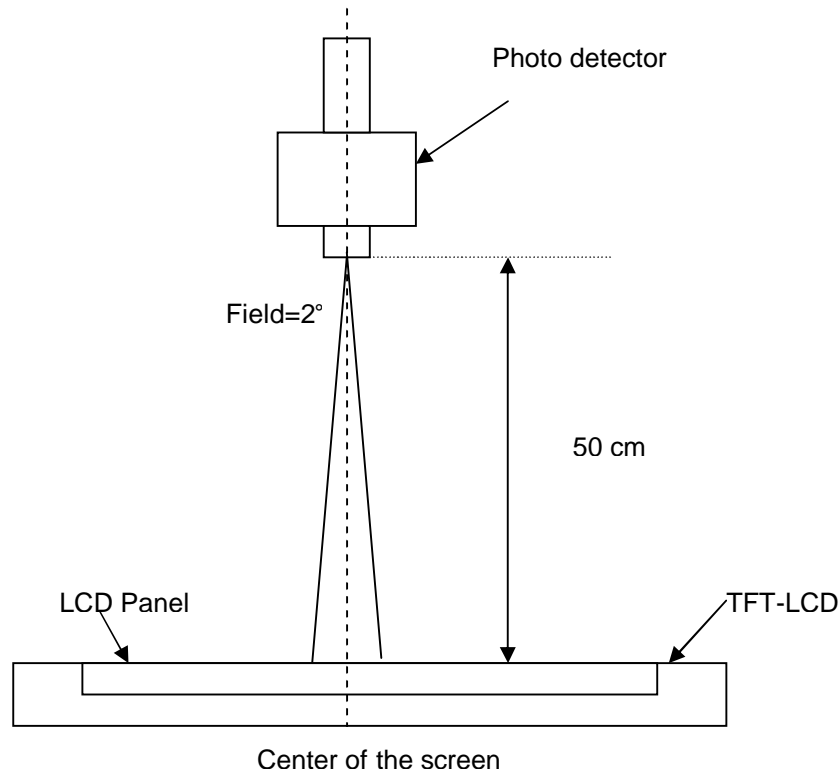
$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after

lighting Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

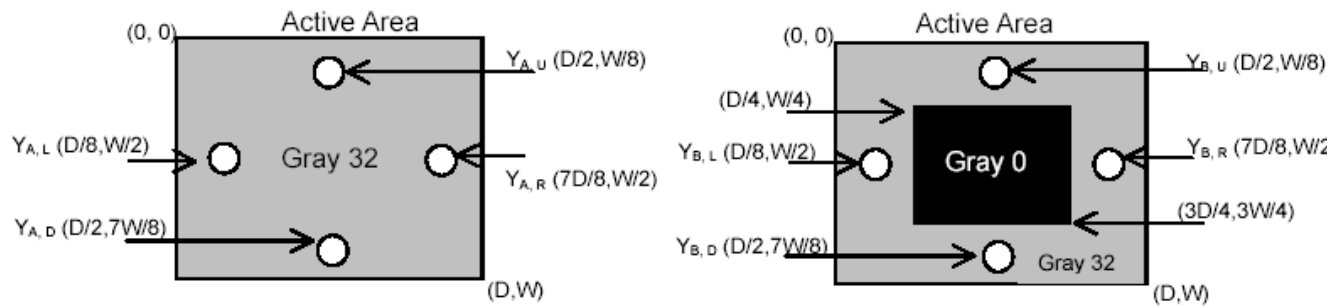
Note 7 : Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

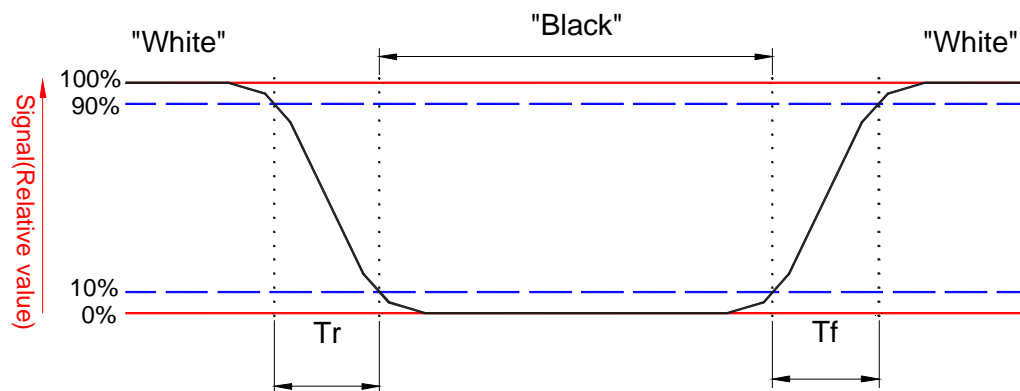
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



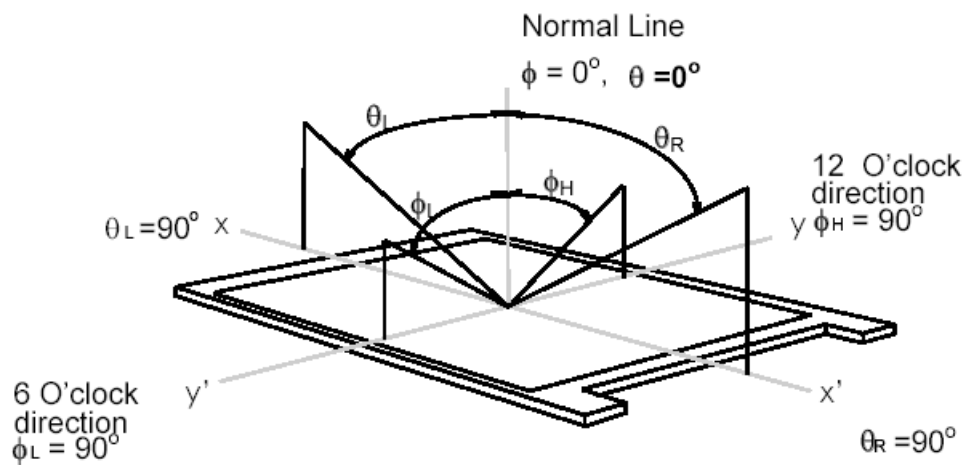
Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



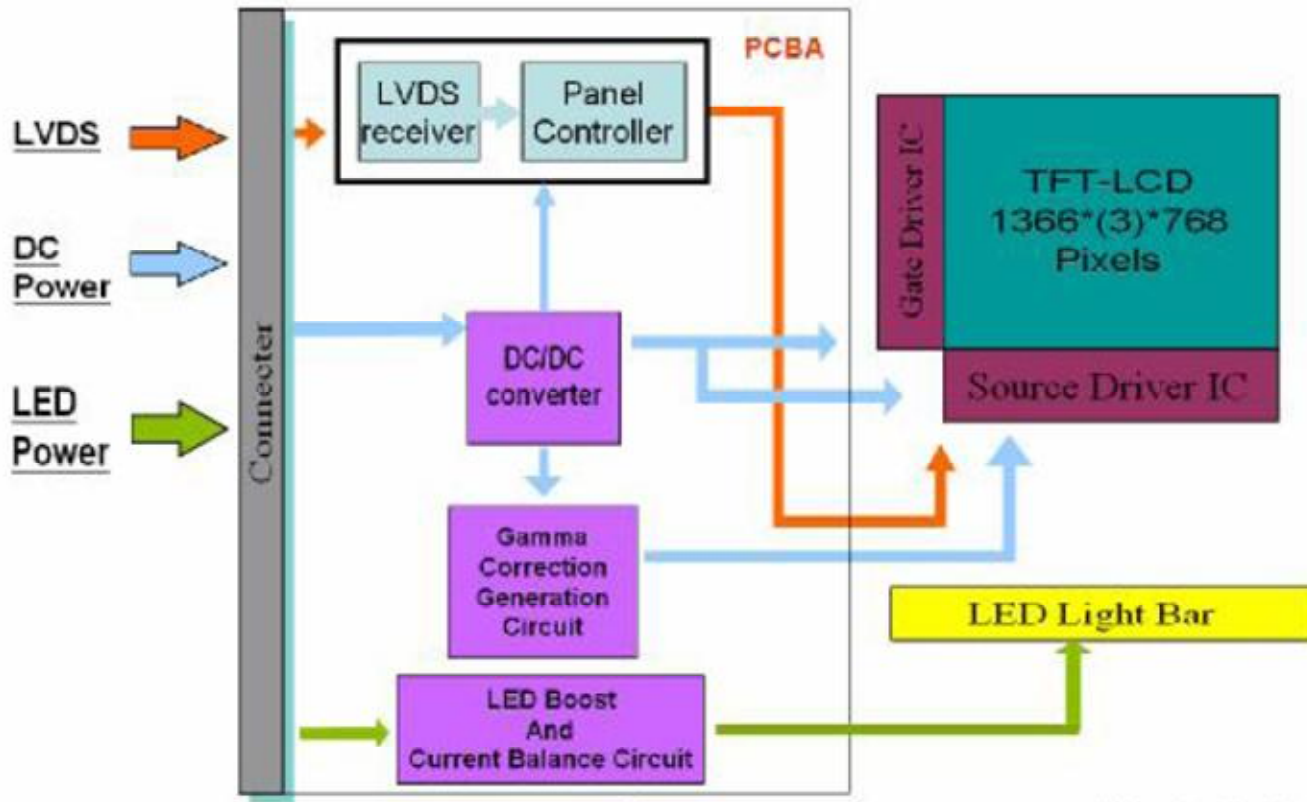
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 14.0 inches wide Color TFT/LCD 40 Pin (One CH/connector Module)



4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

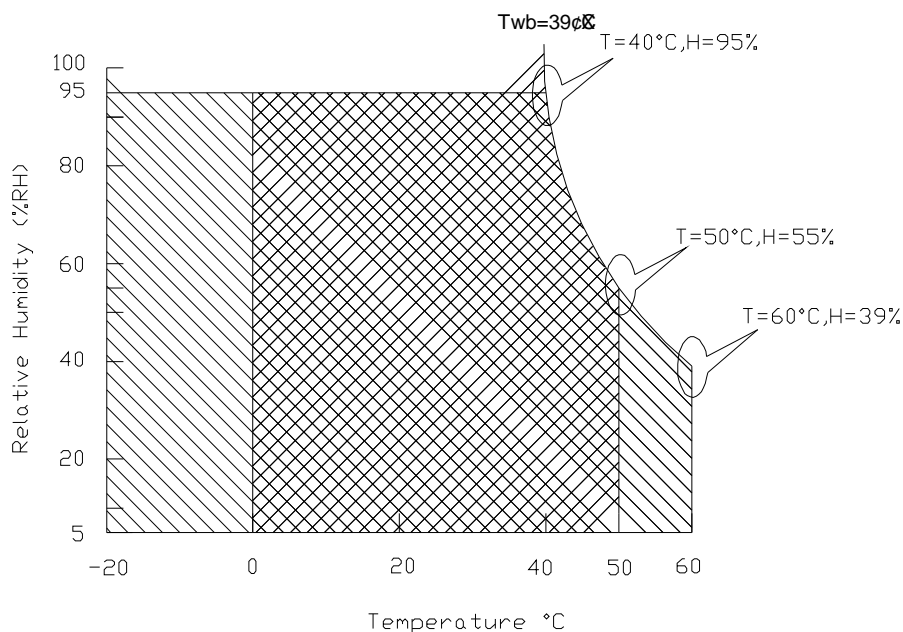
Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	10	90	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	10	90	[%RH]	Note 4

Note 1: At Ta (25°C)



Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range 

Storage Range  + 

5. Electrical characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

Input power specifications are as follows;

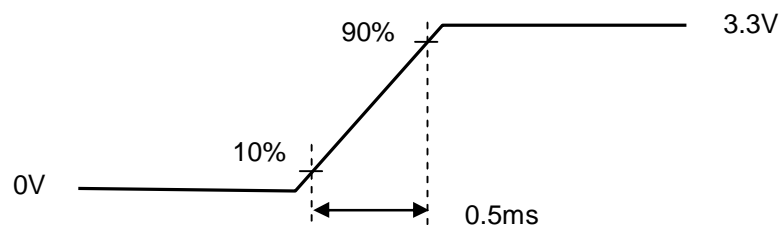
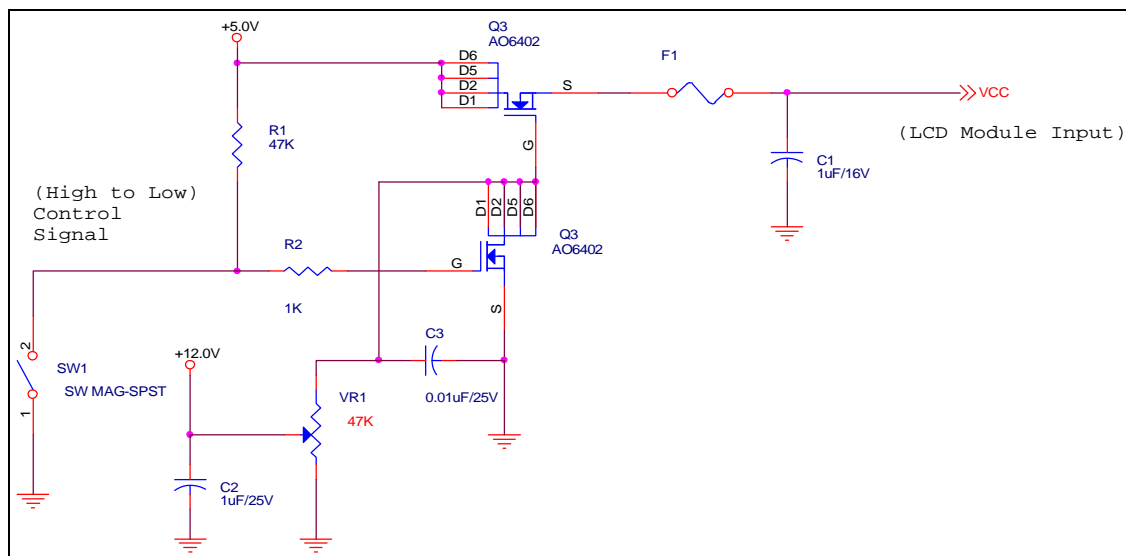
The power specification are measured under 25°C and frame frequency under 60Hz

Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	1.1	1.2	[Watt]	Note 1/2
IDD	IDD Current	-	333	364	[mA]	Note 1/2
IRush	Inrush Current	-	-	2000	[mA]	Note 3
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern

Note 2 : Typical Measurement Condition: Mosaic Pattern

Note 3 : Measure Condition



Vin rising time

5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

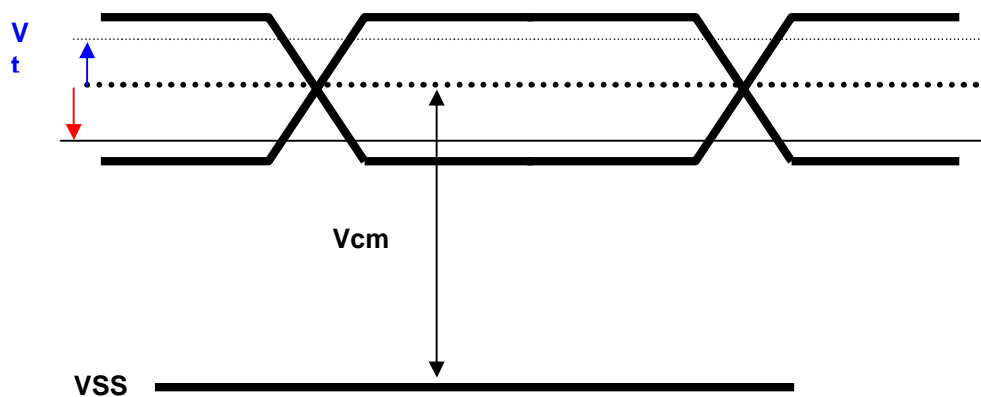
It is recommended to refer the specifications of THC63LVDF84A (Thine Electronics Inc.) in detail.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Typ	Max	Unit
Vth	Differential Input High Threshold ($V_{cm}=+1.2V$)	-		100 *note1	[mV]
Vtl	Differential Input Low Threshold ($V_{cm}=+1.2V$)	-100 *note1		-	[mV]
Vcm	Differential Input Common Mode Voltage	0.05	1.2	1.9	[V]

Note: LVDS Signal Waveform

*note1 $R_{xVCM}=1.2V$





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5.2 Backlight Unit

LED Parameter guideline for LED driving selection (Ref. Remark 1)

Parameter	Symbol	Min	Typ	Max	Units	Condition
LED Forward Voltage	V_F	2.95	3.2	3.4	[Volt]	(Ta=25°C)
LED Forward Current	I_F		20	20.6	[mA]	(Ta=25°C)
LED Power consumption	P_{LED}		3.07	3.36	[Watt]	(Ta=25°C) Note 1
LED Driving Input Voltage	V_{LED}	7	12	21	[Volt]	
LED Life-Time	N/A	10,000	-	-	Hour	(Ta=25°C) $I_F=20\text{ mA}$ Note 2
Output PWM frequency	F_{PWM}	100	200	20K	Hz	
Duty ratio	--	5	--	100	%	

Note 1: Calculator value for reference $I_F \times V_F = P$

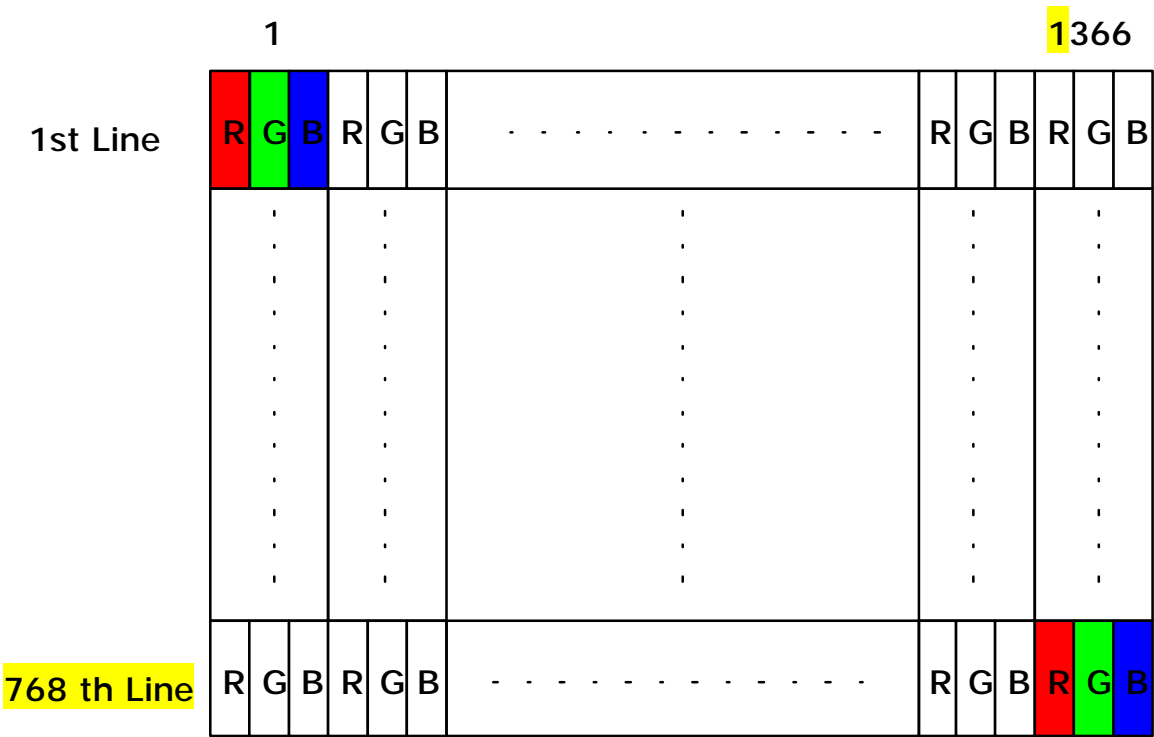
Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.



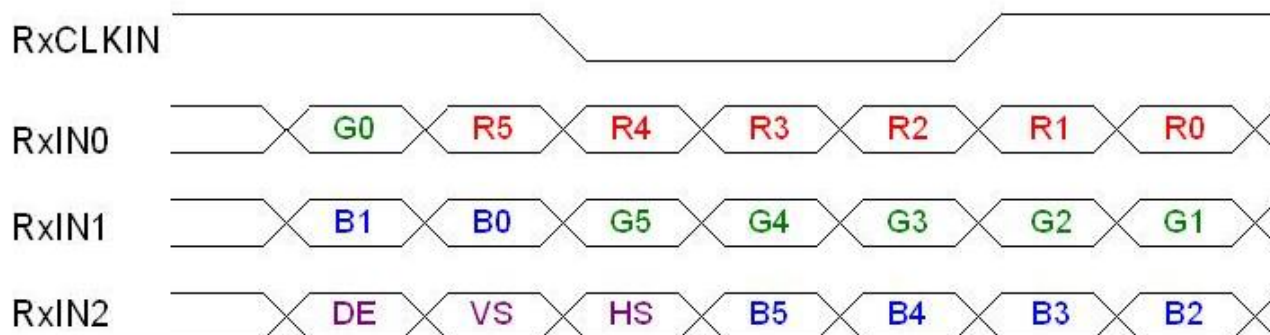
6. Signal Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



6.2 The input data format



Signal Name	Description	
R5 R4 R3 R2 R1 R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
	Red-pixel Data	
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
	Green-pixel Data	
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
	Blue-pixel Data	
RxCLKIN	Data Clock	The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN .
HS	Horizontal Sync	The signal is synchronized to RxCLKIN .

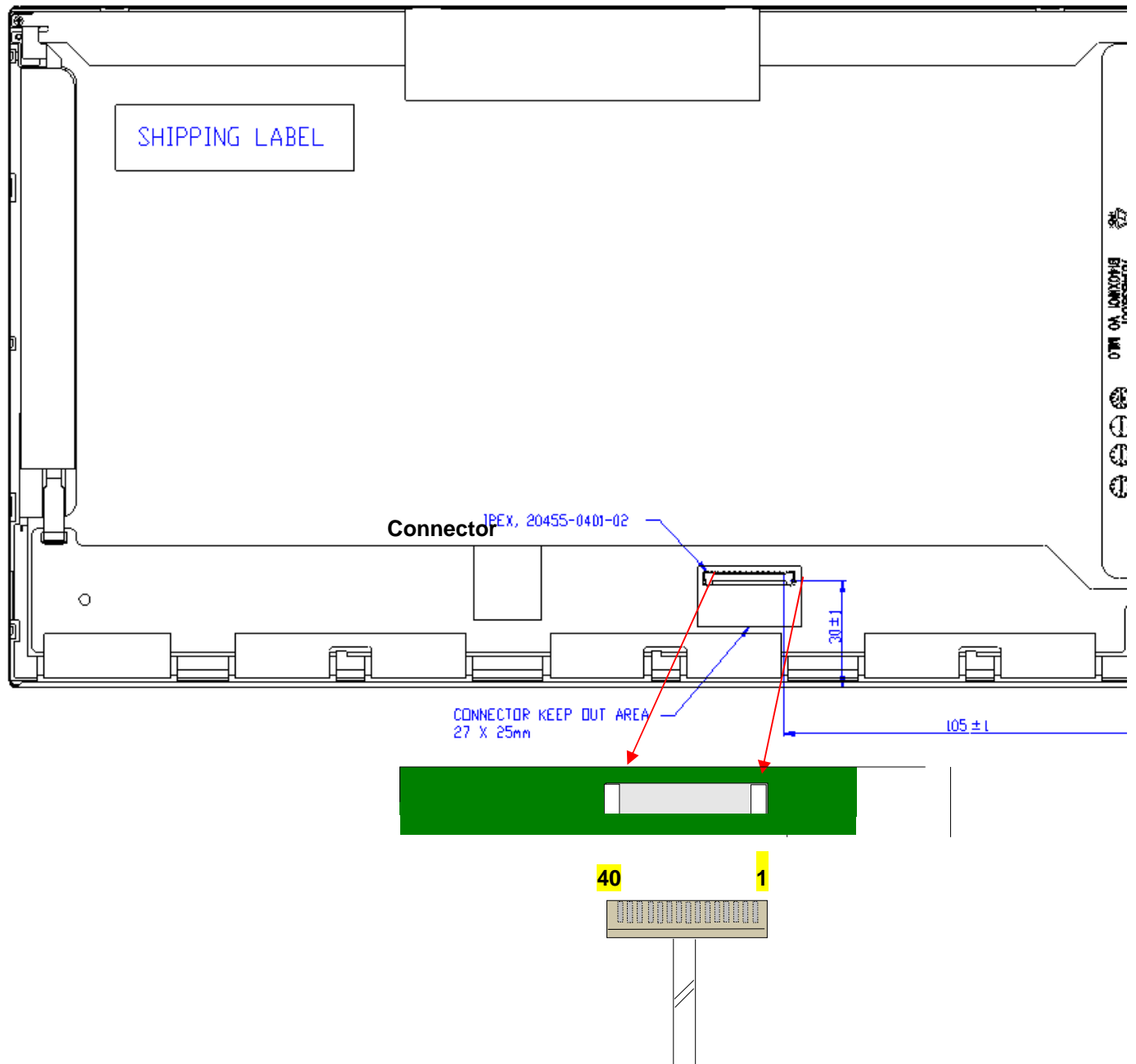
Note: Output signals from any system shall be low or High-impedance state when VDD is off.



6.3 Integration Interface and Pin Assignment

Pin	Signal	Description
1	NC	No Connection (Reserve)
2	VDD	PowerSupply,3.3V(typical)
3	VDD	PowerSupply,3.3V(typical)
4	VEEDID	DDC 3.3Vpower
5	TEST	PanelSelfTest-BIST
6	ClKEEDID	DDCClock
7	DATAEEDID	DDCData
8	Rin0-	-LVDS differential data input(R0-R5,G0)(oddpixels)
9	Rin0+	+LVDSdifferential data input(R0-R5,G0)(oddpixels)
10	VSS	Ground-Shield
11	Rin1-	-LVDSdifferential data input(G1-G5,B0-B1)(oddpixels)
12	Rin1+	+LVDSdifferential data input(G1-G5,B0-B1)(oddpixels)
13	VSS	Ground-Shield
14	Rin2-	-LVDSdifferential data input(B2-B5,HS,VS,DE)(oddpixels)
15	Rin2+	+LVDSdifferential data input(B2-B5,HS,VS,DE)(oddpixels)
16	VSS	Ground-Shield
17	ClKIN-	-LVDSdifferential clock input(oddpixels)
18	ClKIN+	+LVDSdifferential clock input(oddpixels)
19	VSS	Ground-Shield
20	NC	No Connection (Reserve)
21	NC	No Connection (Reserve)
22	GND	Ground-Shield
23	NC	No Connection (Reserve)
24	NC	No Connection (Reserve)
25	GND	Ground-Shield
26	NC	No Connection (Reserve)
27	NC	No Connection (Reserve)
28	GND	Ground-Shield
29	NC	No Connection (Reserve)
30	NC	No Connection (Reserve)
31	VSSLED	LED Ground
32	VSSLED	LED Ground
33	VSSLED	LED Ground
34	NC	No Connection (Reserve)
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3V Input)
37	NC	No Connection (Reserve)
38	VLED	LED Power Supply 7V-20V
39	VLED	LED Power Supply 7V-20V
40	VLED	LED Power Supply 7V-20V

Note1: Start from right side



Note2: Input signals shall be low or High-impedance state when VDD is off.

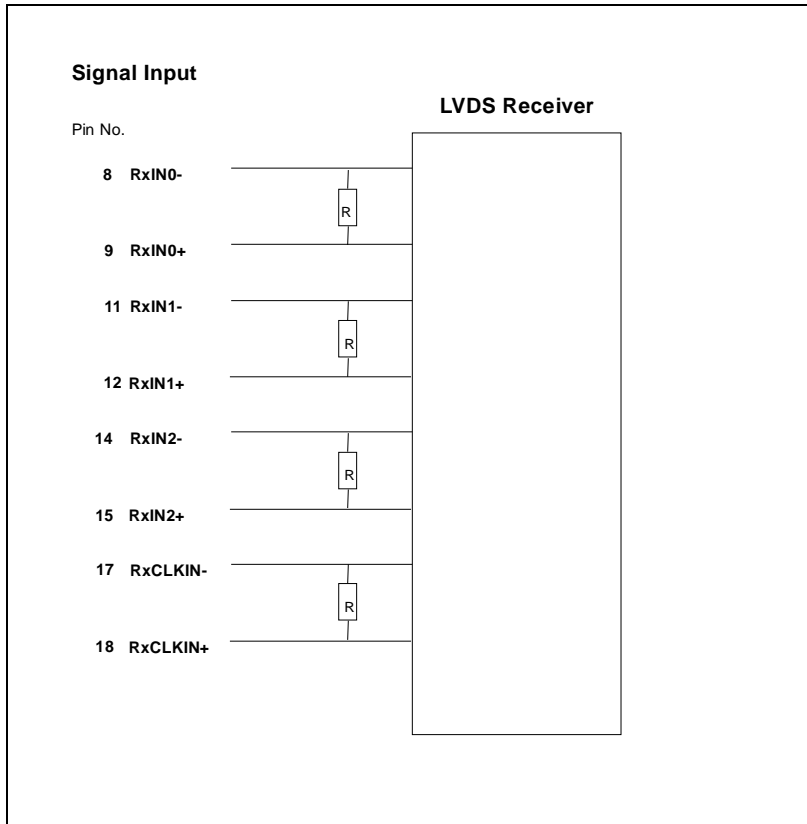


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internal circuit of LVDS inputs are as following.

The module uses a 100ohm resistor between positive and negative data lines of each receiver input



6.4 Interface Timing

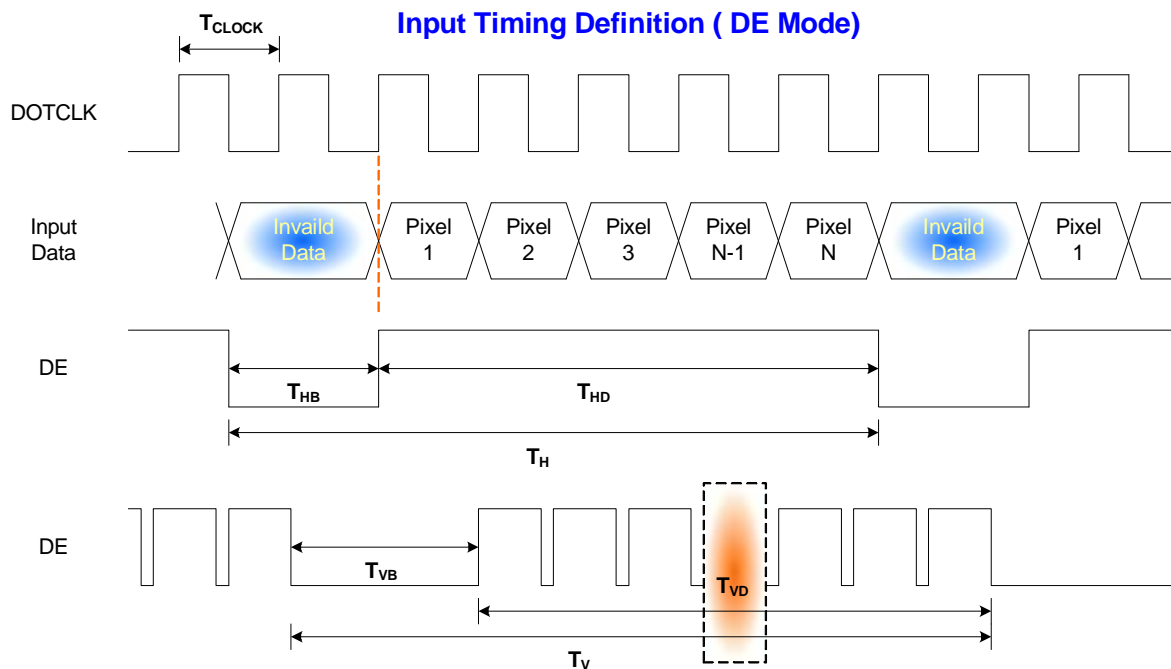
6.4.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter		Symbol	Min.	Typ.	Max.	Unit
Frame Rate		-	-	60	-	Hz
Clock frequency		1/ T _{Clock}	65	72	85	MHz
Vertical Section	Period	T _V	776	808	1023	T _{Line}
	Active	T _{VD}	768			
	Blanking	T _{VB}	8	40	255	
Horizontal Section	Period	T _H	1396	1606	2047	T _{Clock}
	Active	T _{HD}	1366			
	Blanking	T _{HB}	30	240	681	

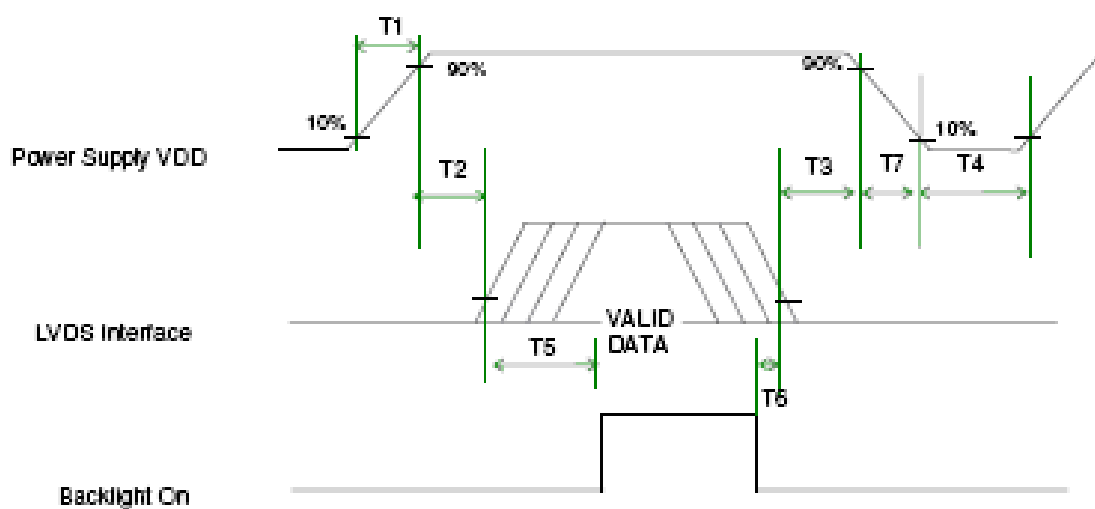
Note : DE mode only

6.4.2 Timing diagram



6.5 Power ON/OFF Sequence

VDD power on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off



Power Sequence Timing

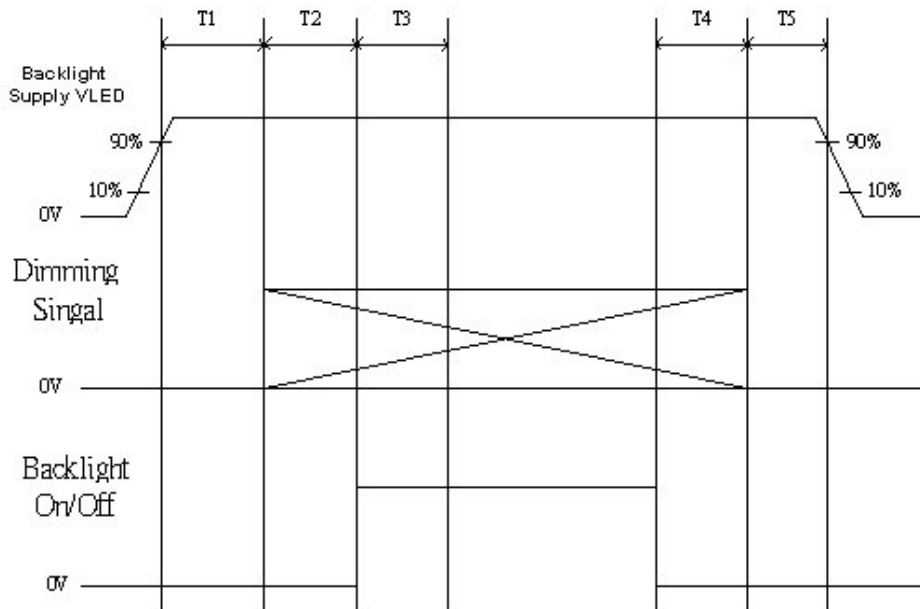
Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	-	10	ms
T2	0	-	50	
T3	0	-	50	
T4	400	-	-	
T5	200	-	-	
T6	200	-	-	
T7	0	-	10	



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LED on/off sequence is as follows. Interface signals are also shown in the chart.



Symbol	Values			Unit
	Min	Typ	Max	
T1	10	---	---	ms
T2	10	---	---	
T3	50	---	---	
T4	0	---	---	
T5	10	---	---	

Note: The duty of LED dimming signal should be more than 20% in T2 and T3.



7. Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module

Connector Name / Designation	For Signal Connector
Manufacturer	IPEX
Type / Part Number	IPEX 20455-040E-12
Mating Housing/Part Number	IPEX 20453-040T-11



8. LED Driving Specification

8.1 Connector Description

It is a integrative interface and comibe into LVDS connector. The type and mating refer to section 7.

8.2 Pin Assignment

Ref. to 6.3



9. Vibration and Shock Test

9.1 Vibration Test

Test Spec:

- I Test method: Non-Operation
- I Acceleration: 1.5 G
- I Frequency: 10 - 500Hz Random
- I Sweep: 30 Minutes each Axis (X, Y, Z)

9.2 Shock Test Spec:

Test Spec:

- I Test method: Non-Operation
- I Acceleration: 220 G , Half sine wave
- I Active time: 2 ms
- I Pulse: X,Y,Z .one time for each side



10. Reliability

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h	
High Temperature Operation	Ta= 50°C, Dry, 300h	
Low Temperature Operation	Ta= 0°C, 300h	
High Temperature Storage	Ta= 60°C, 300h	
Low Temperature Storage	Ta= -20°C, 250h	
Thermal Shock Test	Ta=-20°Cto 60°C, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. No data lost

. Self-recoverable. No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

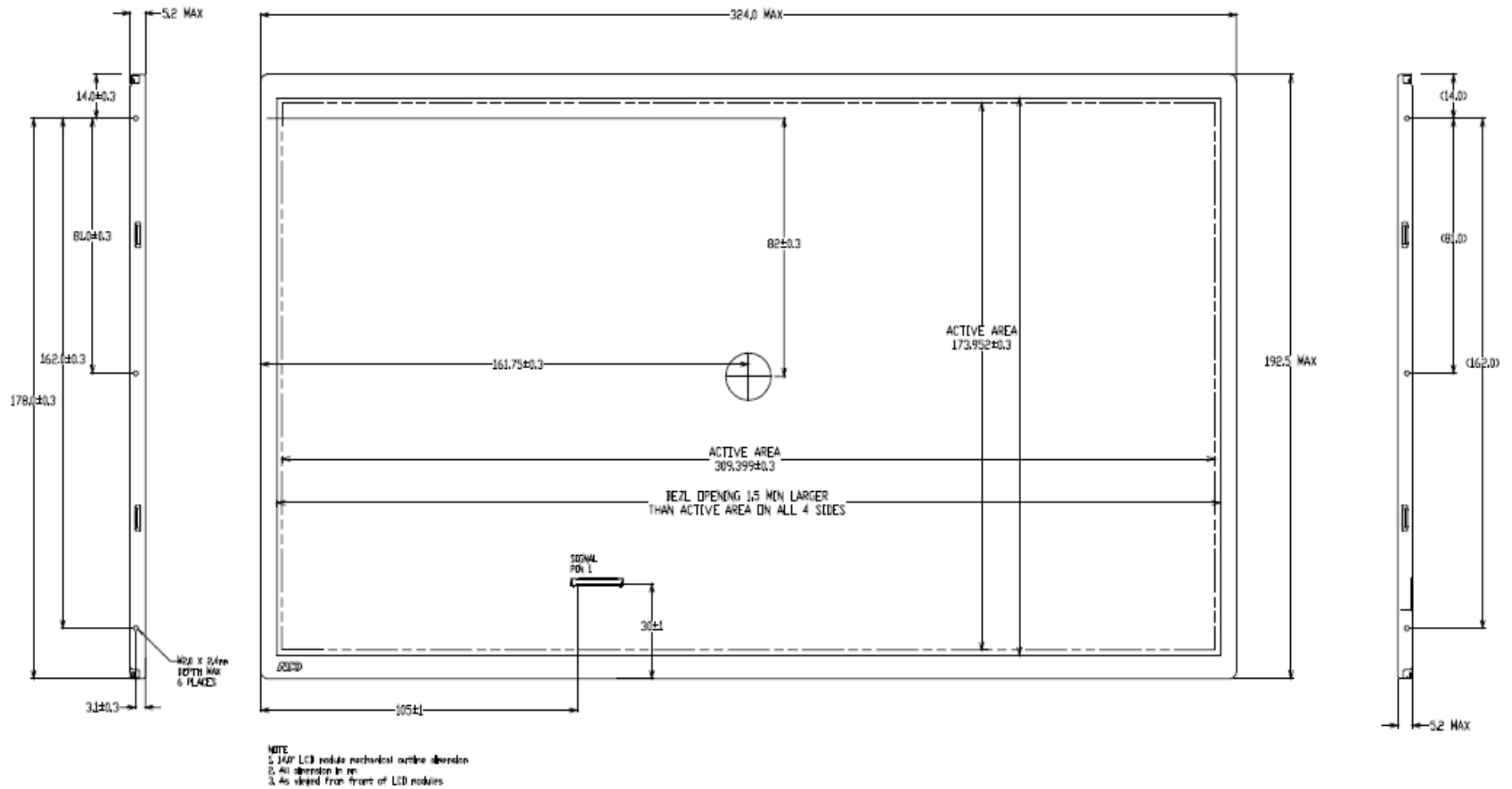


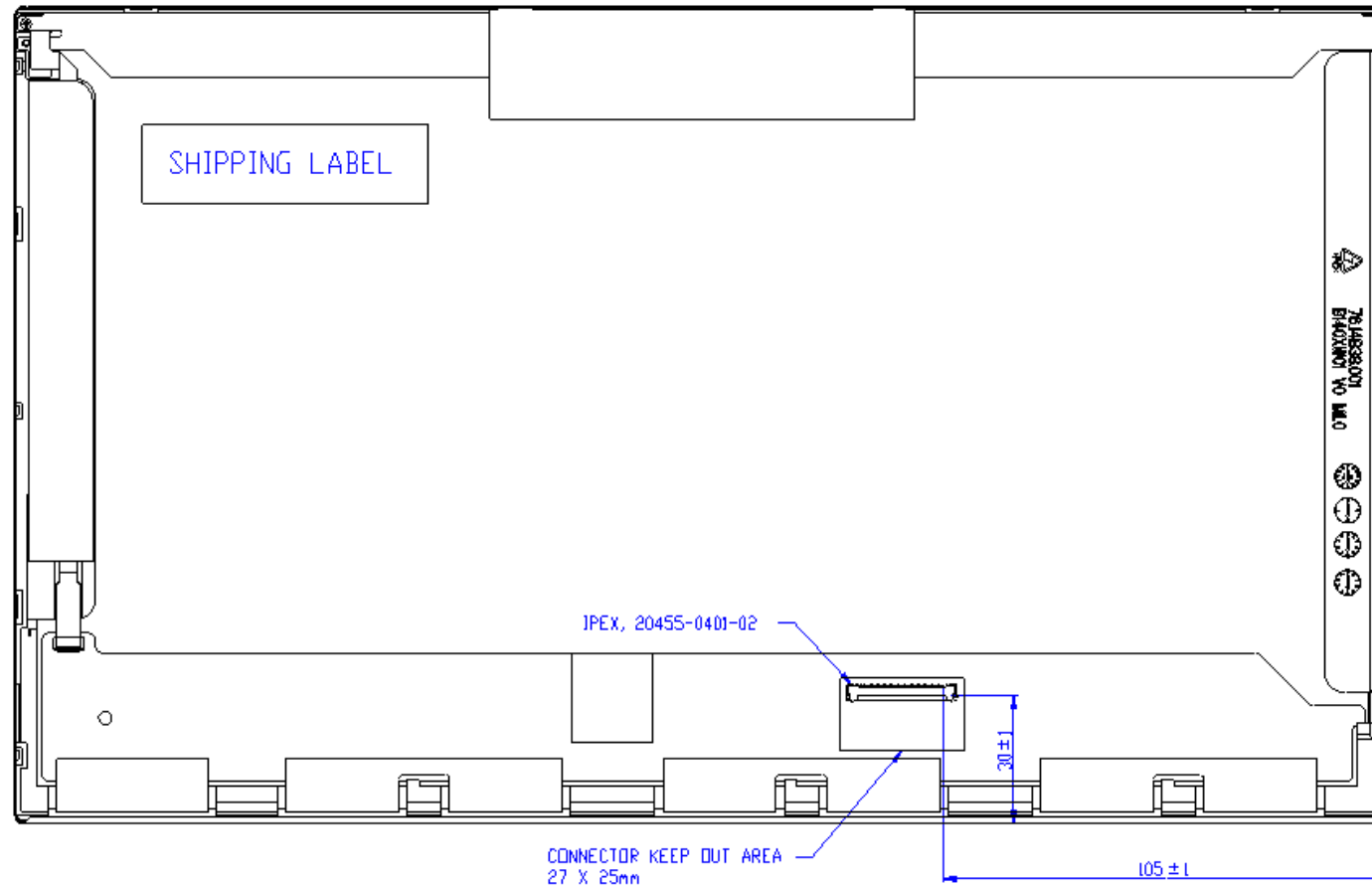
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11. Mechanical Characteristics

11.1 LCM Outline Dimension





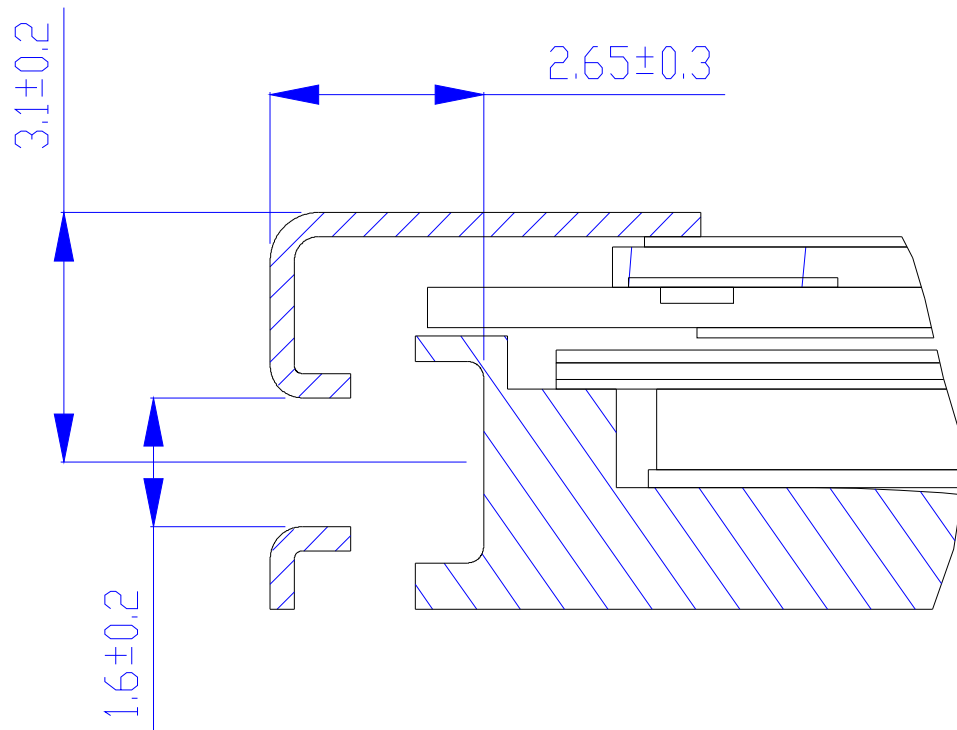
Note: Prevention IC damage, IC positions not allowed any overlap over these areas.

11.2 Screw Hole Depth and Center Position

Screw hole minimum depth, from side surface = 2.35 mm (See drawing)

Screw hole center location, from front surface = 3.1 ± 0.2 mm (See drawing)

Screw Torque: Maximum 2.5 kgf-cm



12. Shipping and Package

12.1 Shipping Label Format

Size :90 mm(length) ×35mm(width)



H/W	Source IC	Gate IC
0A	NOVATEK	NOVATEK
1A	Raydium	Raydium

12.2 Carton package

Carton Label: 80mm * 40mm



The outside dimension of carton is 454(L)mm* 376(W)mm* 302(H)mm, carton and cushion weight are 2200g

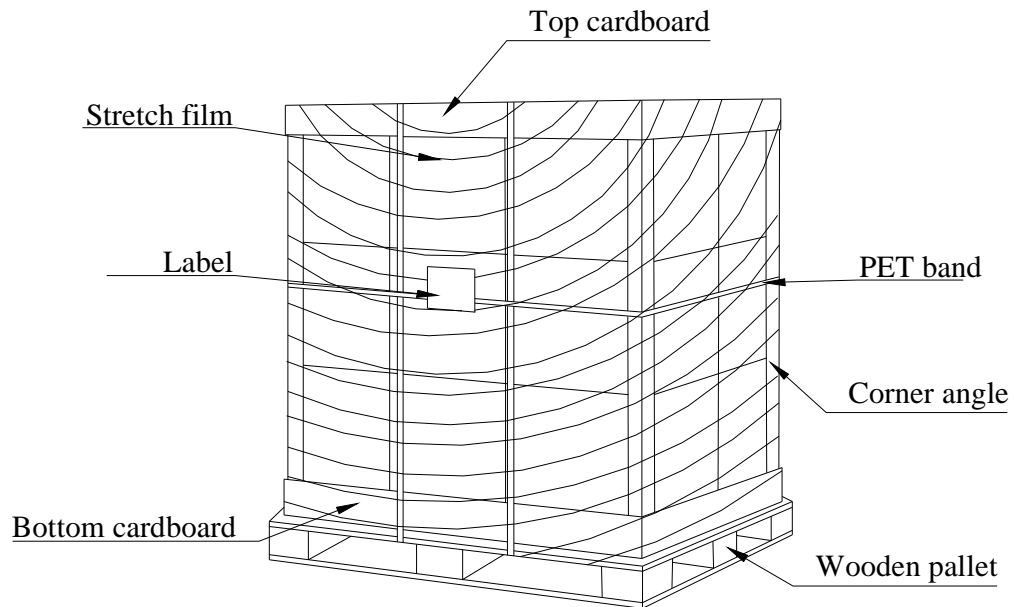


12.3 Shipping package of palletizing sequence

The outside dimension of Pallet is 114(L)mm* 83(W)mm* 13.8(H)mm

By air : 6 *4 layers, one pallet put 24 boxes, total 600 pcs module.

By sea : 6 *6 layers, one pallet put 36 boxes, total 900 pcs module.





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13. Appendix: EDID description

B140XW01 V2 EDID Code

Address	FUNCTION	Value	Value	Value
HEX		HEX	BIN	DEC
00	Header	00	00000000	0
01		FF	11111111	255
02		FF	11111111	255
03		FF	11111111	255
04		FF	11111111	255
05		FF	11111111	255
06		FF	11111111	255
07		00	00000000	0
08	EISA Manuf. Code LSB	06	00000110	6
09	Compressed ASCII	AF	10101111	175
0A	Product Code	BC	10111100	188
0B	hex, LSB first	12	00010010	18
0C	32-bit ser #	00	00000000	0
0D		00	00000000	0
0E		00	00000000	0
0F		00	00000000	0
10	Week of manufacture	01	00000001	1
11	Year of manufacture	12	00010010	18
12	EDID Structure Ver.	01	00000001	1
13	EDID revision #	03	00000011	3
14	Video input def. (digital I/P, non-TMDS, CRGB)	80	10000000	128
15	Max H image size (rounded to cm)	1F	00011111	31
16	Max V image size (rounded to cm)	11	00010001	17
17	Display Gamma $(=(\text{gamma} \times 100) - 100)$	78	01111000	120
18	Feature support (no DPMS, Active OFF, RGB, tmg Blk#1)	0A	00001010	10
19	Red/green low bits (Lower 2:2:2 bits)	45	01000101	69
1A	Blue/white low bits (Lower 2:2:2 bits)	25	00100101	37
1B	Red x (Upper 8 bits)	9C	10011100	156
1C	Red y/ highER 8 bits	5B	01011011	91
1D	Green x	55	01010101	85
1E	Green y	9C	10011100	156
1F	Blue x	27	00100111	39
20	Blue y	19	00011001	25
21	White x	50	01010000	80
22	White y	54	01010100	84
23	Established timing 1	00	00000000	0
24	Established timing 2	00	00000000	0
25	Established timing 3	00	00000000	0
26	Standard timing #1	01	00000001	1
27		01	00000001	1
28	Standard timing #2	01	00000001	1
29		01	00000001	1



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2A	Standard timing #3	01	00000001	1
2B		01	00000001	1
2C	Standard timing #4	01	00000001	1
2D		01	00000001	1
2E	Standard timing #5	01	00000001	1
2F		01	00000001	1
30	Standard timing #6	01	00000001	1
31		01	00000001	1
32	Standard timing #7	01	00000001	1
33		01	00000001	1
34	Standard timing #8	01	00000001	1
35		01	00000001	1
36	Pixel Clock/10000 LSB	12	00010010	18
37	Pixel Clock/10000 USB	1B	00011011	27
38	Horz active Lower 8bits	56	01010110	86
39	Horz blanking Lower 8bits	46	01000110	70
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80
3B	Vertical Active Lower 8bits	00	00000000	0
3C	Vertical Blanking Lower 8bits	23	00100011	35
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48
3E	HorzSync. Offset	30	00110000	48
3F	HorzSync.Width	20	00100000	32
40	VertSync.Offset : VertSync.Width	36	00110110	54
41	Horz&Vert Sync Offset/Width Upper 2bits	00	00000000	0
42	Horizontal Image Size Lower 8bits	35	00110101	53
43	Vertical Image Size Lower 8bits	AD	10101101	173
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16
45	Horizontal Border <i>(zero for internal LCD)</i>	00	00000000	0
46	Vertical Border <i>(zero for internal LCD)</i>	00	00000000	0
47	Signal <i>(non-intr, norm, no stero, sep sync, neg pol)</i>	18	00011000	24
48	Detailed timing/monitor	00	00000000	0
49	descriptor #2	00	00000000	0
4A		00	00000000	0
4B		0F	00001111	15
4C		00	00000000	0
4D		00	00000000	0
4E		00	00000000	0
4F		00	00000000	0
50		00	00000000	0
51		00	00000000	0
52		00	00000000	0
53		00	00000000	0
54		00	00000000	0
55		00	00000000	0
56		00	00000000	0
57		00	00000000	0
58		00	00000000	0



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59		20	00100000	32
5A	Detailed timing/monitor	00	00000000	0
5B	descriptor #3	00	00000000	0
5C		00	00000000	0
5D		FE	11111110	254
5E		00	00000000	0
5F	Manufacture	41	01000001	65
60	Manufacture	55	01010101	85
61	Manufacture	4F	01001111	79
62		0A	00001010	10
63		20	00100000	32
64		20	00100000	32
65		20	00100000	32
66		20	00100000	32
67		20	00100000	32
68		20	00100000	32
69		20	00100000	32
6A		20	00100000	32
6B		20	00100000	32
6C	Detailed timing/monitor	00	00000000	0
6D	descriptor #4	00	00000000	0
6E		00	00000000	0
6F		FE	11111110	254
70		00	00000000	0
71	Manufacture P/N	42	01000010	66
72	Manufacture P/N	31	00110001	49
73	Manufacture P/N	34	00110100	52
74	Manufacture P/N	30	00110000	48
75	Manufacture P/N	58	01011000	88
76	Manufacture P/N	57	01010111	87
77	Manufacture P/N	30	00110000	48
78	Manufacture P/N	31	00110001	49
79	Manufacture P/N	20	00100000	32
7A	Manufacture P/N	56	01010110	86
7B	Manufacture P/N	32	00110010	50
7C		20	00100000	32
7D		0A	00001010	10
7E	Extension Flag	00	00000000	0
7F	Checksum	5	00000101	5
SUM				5632