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SPEC. NUMBER

PRODUCT GROUP

Rev.

ISSUE DATE

PAGE

TFT-LCD

P0

2017.07.26

1 OF 33

NE156QUM-N62

Preliminary Product Specification

Rev. P0

HEFEI XINSHENG OPTOELECTRONICS TECHNOLOGY CO.,LTD

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 3 OF 33	

Contents

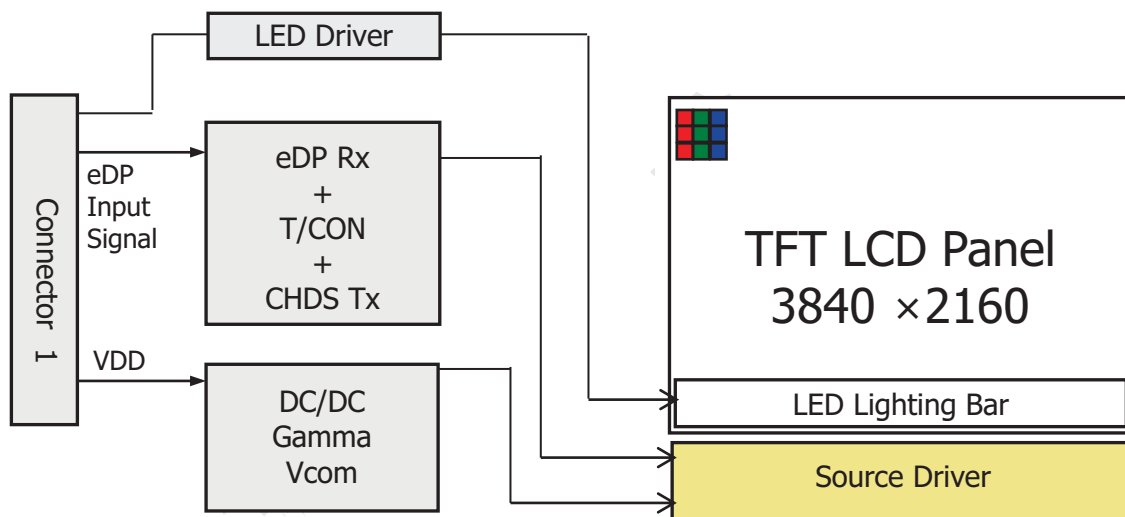
No.	Items	Page
	REVISION HISTORY	2
	CONTENTS	3
1.0	General Description	4
2.0	Absolute Maximum ratings	6
3.0	Electrical specifications.	7
4.0	Optical specifications.	10
5.0	Interface Connection	15
6.0	Signal Timing Specification	18
7.0	Input Signals, Display Colors & Gray Scale of Colors	20
8.0	Power Sequence	21
9.0	Connector description	22
10.0	Mechanical Characteristics	23
11.0	Reliability Test	24
12.0	Handling & Cautions.	24
13.0	Label	25
14.0	Packing information	27
15.0	Mechanical Outline Dimension	28
16.0	EDID Table	30

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 4 OF 33	

1.0 GENERAL DESCRIPTION

1.1 Introduction

NE156QUM-N62 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with UHD resolutions (3840 horizontal by 2160vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16,777,216 colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED Driver for back-light driving is built in this model. All input signals are eDP 1.4a interface compatible.



1.2 Features

- 4 lane eDP Interface with 5.4Gbps Link Rates
- Thin and light weight
- 8-bit color depth, display 16.7M colors
- Single LED Lighting Bar. (Down side/Horizontal Direction)
- Green Product (RoHS & Halogen free product)
- On board LED Driving circuit
- Low driving voltage and low power consumption
- On board EDID chip

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 5 OF 33	

1.3 Application

- Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model NE156QUM-N62. (listed in Table 1.)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	344.2176 (H) × 193.6224 (V)	mm	
Number of pixels	3840 (H) × 2160 (V)	pixels	
Pixel pitch	0.08964(H) X 0.08964 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black		
Dimensional outline	350.66±0.3(H)*216.45±0.5(V) (W/PCB)*2.6(Max)	mm	
Weight	320 (max)	g	
Surface treatment	AG		
Back-light	Lower Down side, 1-LED Lighting Bar type		Note 1
Power consumption	P _D : 1.4 (max.)	W	@ mosaic
	P _{BL} :4.8(max)	W	
	P _{total} :6.2 (max)	W	@ mosaic

Notes : 1. LED Lighting Bar (64*LED Array)

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 6 OF 33	

2.0 ABSOLUTE MAXIMUM RATINGS

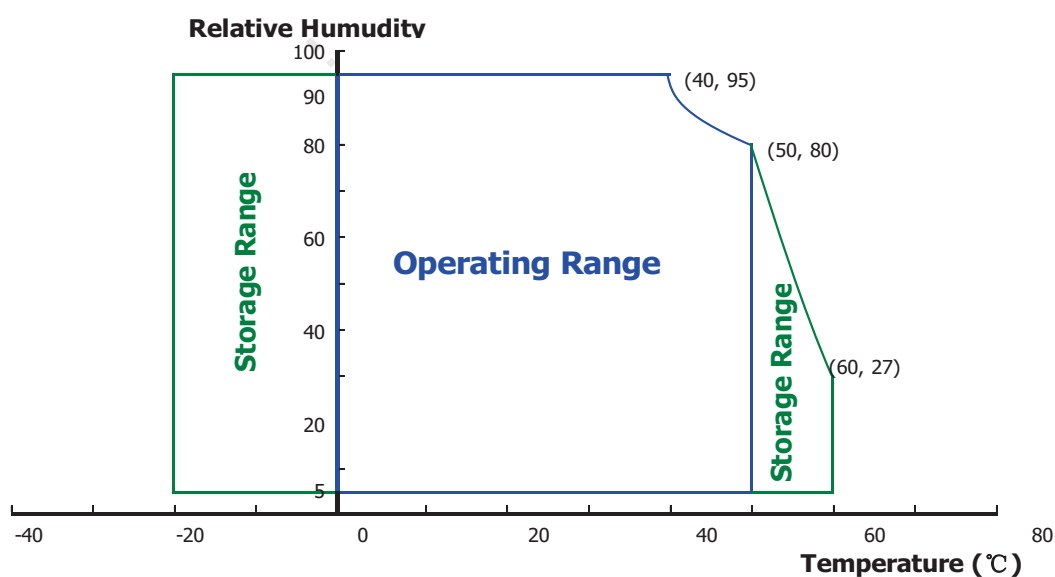
The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings >

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	-0.3	4.0	V	Note 1
Logic Supply Voltage	V _{IN}	V _{SS} -0.3	V _{DD} +0.3	V	
Operating Temperature	T _{OP}	0	+50	°C	Note 2
Storage Temperature	T _{ST}	-20	+60	°C	

- Notes : 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
2. Temperature and relative humidity range are shown in the figure below.
95 % RH Max. (40 °C ≥ Ta)
Maximum wet - bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 7 OF 33

3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical specifications >

Ta=25+/-2°C

Parameter		Min.	Typ.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage	V _{RF}	-	90	100	mV	At V _{DD} = 3.3V
Power Supply Current	I _{DD}	-	409	-	mA	Note 1
Differential Input Voltage	V _{ID}	200	400	600	mV	
Power Consumption	P _D	-	1.35	1.4	W	Note 1
	P _{BL}	-	4.7	4.8	W	Note 2
	P _{total}	-	6.05	6.2	W	Note 1

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM.
The current draw and power consumption specified is for 3.3V at 25°C @mosaic.



2. Calculated value for reference (V_{LED} × I_{LED})

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 8 OF 33	

3.2 Backlight Unit

< Table 4. LED Driving guideline specifications >

Ta=25+/-2°C

Parameter		Min.	Typ.	Max.	Unit	Remarks
LED Forward Voltage	V _F	-	-	2.9	V	-
LED Forward Current	I _F	-	22.5	-	mA	-
LED Power Consumption	P _{LED}		-	4.8	W	Note 1
LED Life-Time	N/A	15,000	-	-	Hour	I _F = 22.5mA
Power supply voltage for LED Driver	V _{LED}	5	12	21	V	
EN Control Level	Backlight on	2.5		5.0	V	
	Backlight off	0		1.0	V	
PWM Control Level	PWM High Level	2.5		5.0	V	
	PWM Low Level	0		0.1	V	
PWM Control Frequency	F _{PWM}	100	-	10,000	Hz	
Duty Ratio	-	1	-	100	%	Note3

Notes : 1. Power supply voltage 12V for LED Driver

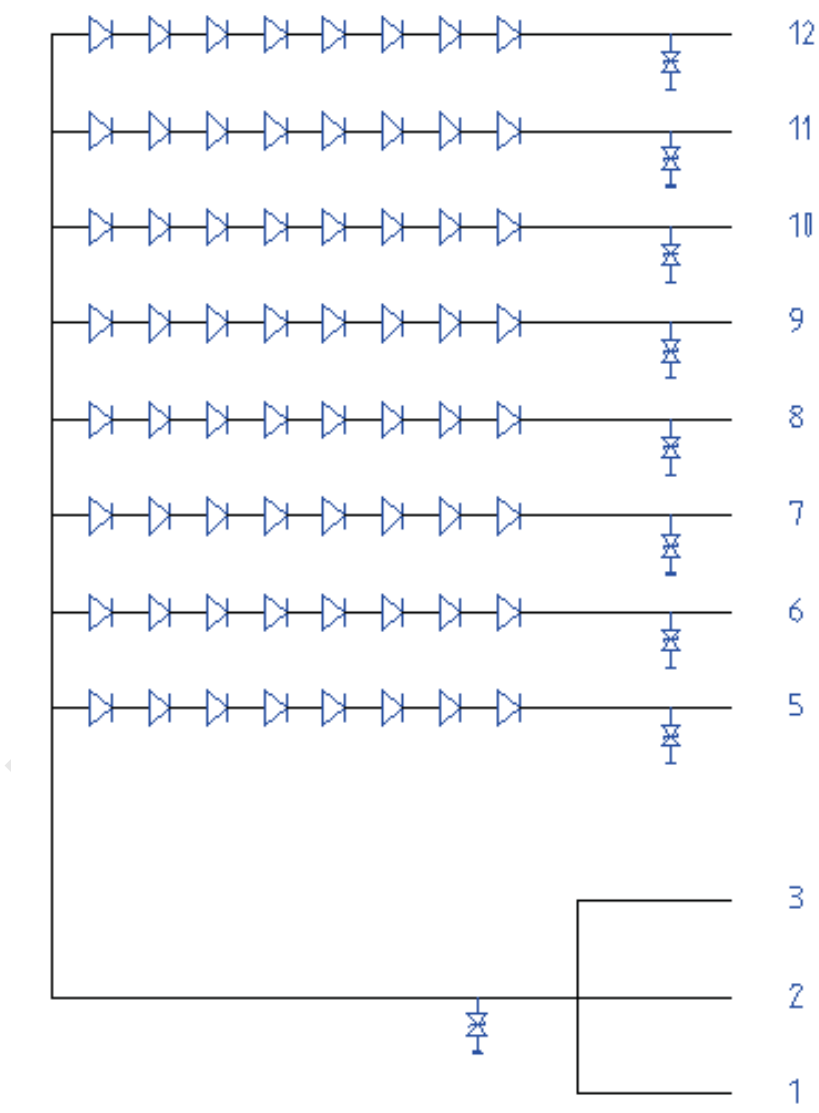
Calculator Value for reference $I_F \times V_F \times 64 / \text{efficiency} = P_{LED}$

2. The LED Life-time define as the estimated time to 50% degradation of initial luminous.

3. 1% duty cycle is achievable with a dimming frequency less than 1KHz.

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 9 OF 33

3.3 LED structure



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 10 OF 33	

4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25 \pm 2^\circ\text{C}$) with the equipment of Luminance meter system (Goniometer system and PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0° . We refer to $\theta\Phi=0$ ($=\theta_3$) as the 3 o'clock direction (the "right"), $\theta\Phi=90$ ($=\theta_{12}$) as the 12 o'clock direction ("upward"), $\theta\Phi=180$ ($=\theta_9$) as the 9 o'clock direction ("left") and $\theta\Phi=270$ ($=\theta_6$) as the 6 o'clock direction ("bottom"). While scanning θ and/or Φ , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be $3.3 \pm 0.3\text{V}$ at 25°C . Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

<Table 5. Optical Specifications>

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Viewing Angle range	Horizontal	Θ_3	CR > 10	-	85	-	Deg.	Note 1
		Θ_9		-	85	-	Deg.	
	Vertical	Θ_{12}		-	85	-	Deg.	
		Θ_6		-	85	-	Deg.	
Luminance Contrast ratio		CR	$\Theta = 0^\circ$	700	1000			Note 2
Luminance of White	5 Points	Y_w	$\Theta = 0^\circ$ ILED = 22.5mA	340	400	-	cd/m ²	Note 3
White Luminance uniformity	5 Points	$\Delta Y5$		80%	-	-		Note 4
	13 Points	$\Delta Y13$		63%	70%	-		
White Chromaticity		x_w	$\Theta = 0^\circ$	0.283	0.313	0.343		Note 5
		y_w		0.299	0.329	0.359		
Reproduction of color	Red	x_R	$\Theta = 0^\circ$	-0.03	0.644	+0.03		
		y_R			0.336			
	Green	x_G			0.300			
		y_G			0.612			
	Blue	x_B			0.151			
		y_B			0.069			
Gamut					72		%	
Response Time (Rising + Falling)		T _{RT}	Ta= 25° C $\Theta = 0^\circ$	-	25	30	ms	Note 6
Cross Talk		CT	$\Theta = 0^\circ$	-	-	2.0	%	Note 7

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 11 OF 33	

Notes :

1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).

2. Contrast measurements shall be made at viewing angle of $\Theta = 0$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state .

(see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

3. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

4. The White luminance uniformity on LCD surface is then expressed as : $\Delta Y = \text{Minimum Luminance of 5(or 13) points} / \text{Maximum Luminance of 5(or 13) points}$.

(see FIGURE 2 and FIGURE 3).

5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

6. The electro-optical response time measurements shall be made as FIGURE 4 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_r , and 90% to 10% is T_d .

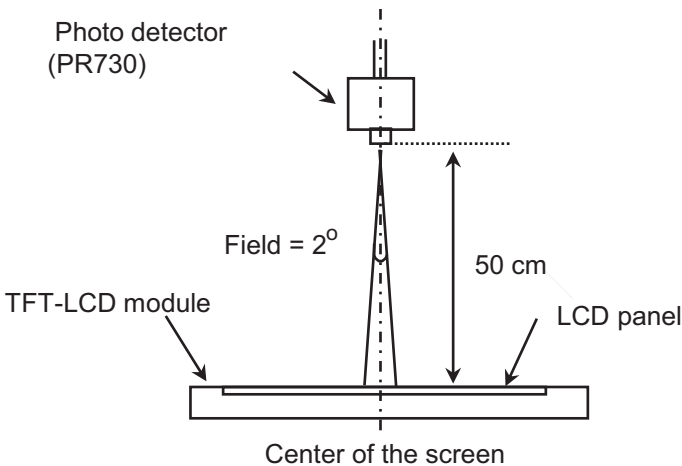
7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (Y_A) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (Y_B) of that same area when any adjacent area is driven dark.

(See FIGURE 5).

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 12 OF 33	

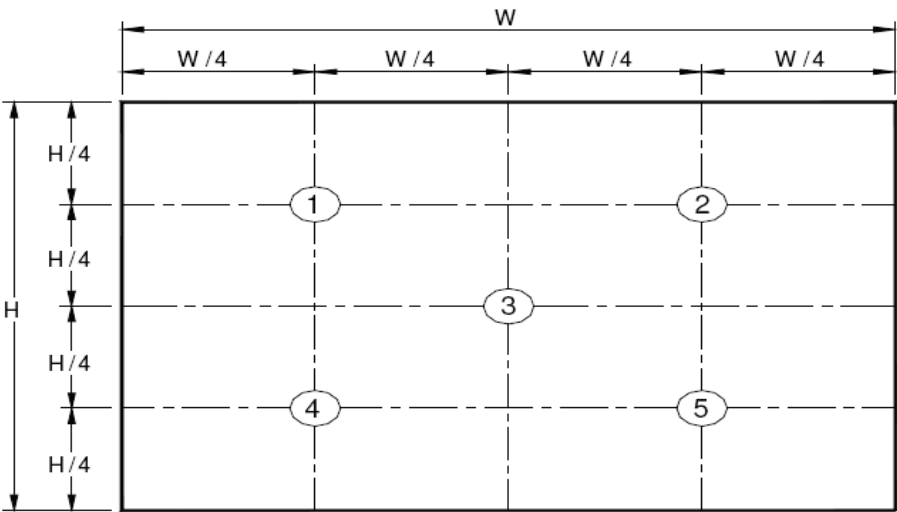
4.3 Optical measurements

Figure 1. Measurement Set Up



Optical characteristics measurement setup

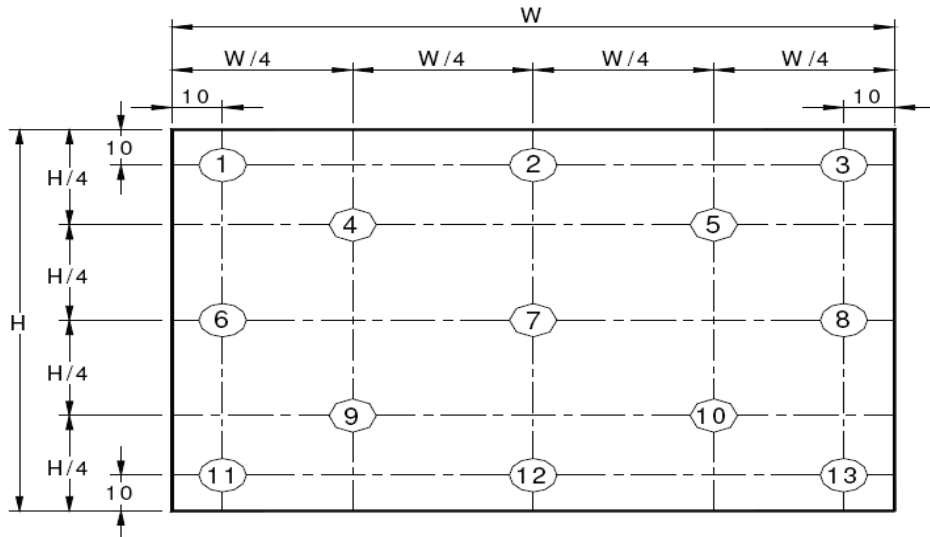
Figure 2. White Luminance and Uniformity Measurement Locations (5 points)



Center Luminance of white is defined as luminance values of center 5 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

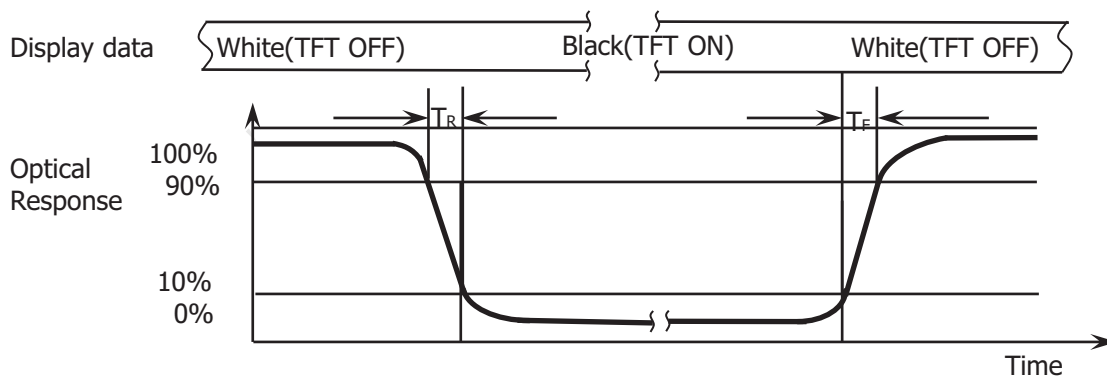
BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 13 OF 33

Figure 3. Uniformity Measurement Locations (13 points)



The White luminance uniformity on LCD surface is then expressed as : $\Delta Y5$ = Minimum Luminance of five points / Maximum Luminance of five points (see FIGURE 2) , $\Delta Y13$ = Minimum Luminance of 13 points /Maximum Luminance of 13 points (see FIGURE 3).(W&H is AA area side).

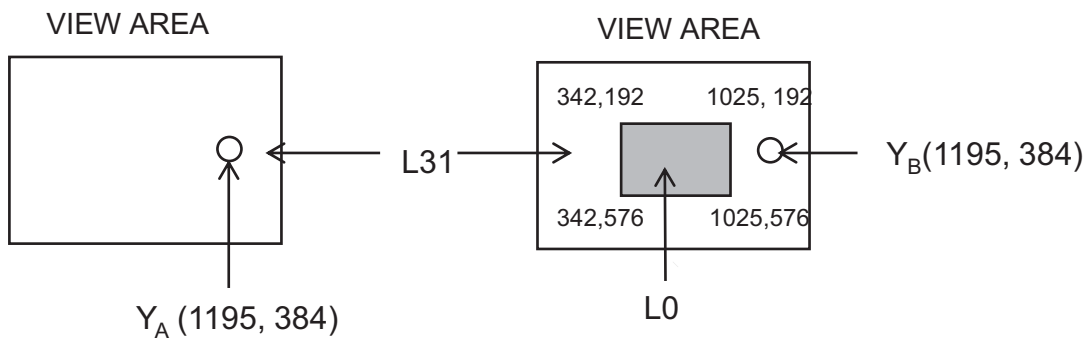
Figure 4. Response Time Testing



The electro-optical response time measurements shall be made as shown in FIGURE 4 by switching the “data” input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is T_d and 90% to 10% is T_r .

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 14 OF 33	

Figure 5. Cross Modulation Test Description



$$\text{Cross-Talk (\%)} = \left| \frac{Y_B - Y_A}{Y_A} \right| \times 100$$

Where:
Y_A = Initial luminance of measured area (cd/m²)
Y_B = Subsequent luminance of measured area (cd/m²)
The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 5).

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 15 OF 33

5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

The electronics interface connector is IPEX-20455-040E-66.

The connector interface pin assignments are listed in Table 6.

<Table 6. Pin Assignments for the Interface Connector>

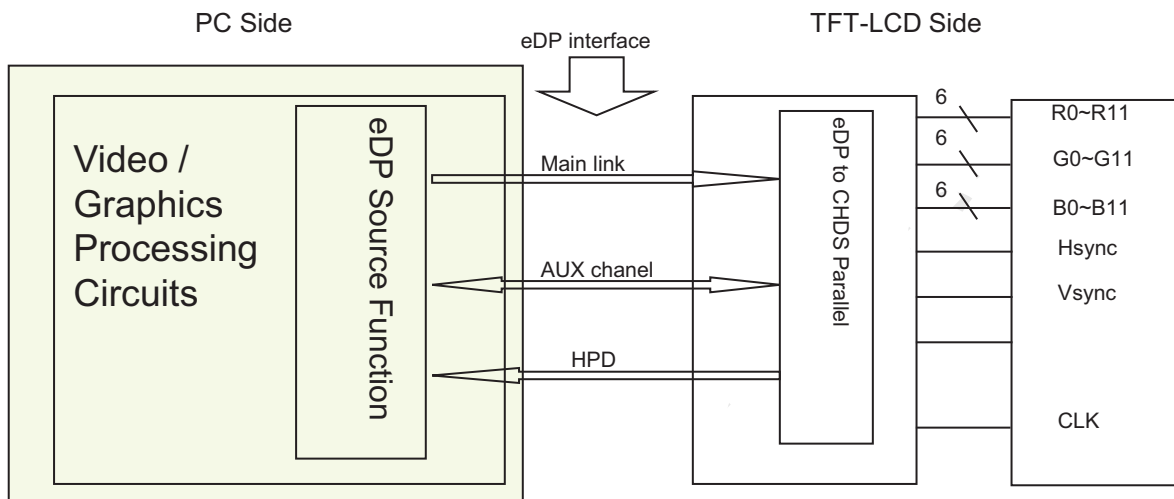
Pin No.	Symbol	Description	I/O
1	NC(G_SYNC)	Reserved for LCD manufacturer' s use	P
2	H_GND	High Speed Ground	-
3	Lane3_N	eDP RX channel 3 negative	O
4	Lane3_P	eDP RX channel 3 positive	O
5	H_GND	High Speed Ground	-
6	Lane2_N	eDP RX channel 2 negative	O
7	Lane2_P	eDP RX channel 2 positive	O
8	H_GND	High Speed Ground	-
9	Lane1_1N	eDP RX channel 1 negative	O
10	Lane1_1P	eDP RX channel 1 positive	O
11	H_GND	High Speed Ground	-
12	Lane1_0N	eDP RX channel 0 negative	O
13	Lane1_0P	eDP RX channel 0 positive	O
14	H_GND	High Speed Ground	-
15	AUX_CH_P	True Signal Auxiliary Channel	I/O
16	AUX_CH_N	Complement Signal Auxiliary Channel	I/O
17	H_GND	High Speed Ground	-
18	LCD_VCC	3.3VDC	P
19	LCD_VCC	3.3VDC	P
20	LCD_VCC	3.3VDC	P
21	LCD_VCC	3.3VDC	P
22	BIST	VDC LCD Panel Self Test Enable (max2.5VDC)	-
23	LCD_GND	LCD logic and driver ground	-
24	LCD_GND	LCD logic and driver ground	-
25	LCD_GND	LCD logic and driver ground	-

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 16 OF 33

Pin No.	Symbol	Description	I/O
26	LCD_GND	LCD logic and driver ground	-
27	HPD	HPD signal pin	I/O
28	BL_GND	Backlight ground	-
29	BL_GND	Backlight ground	-
30	BL_GND	Backlight ground	-
31	BL_GND	Backlight ground	-
32	BL_ENABLE	3.3VDC from system	I/O
33	BL_PWM	PWM Input	I/O
34	NC(H_SYNC)	Reserved for LCD manufacturer' s use	I/O
35	NC(DBC)	Reserved for LCD manufacturer' s use	I/O
36	BL_PWR	12VDC	P
37	BL_PWR	12VDC	P
38	BL_PWR	12VDC	P
39	BL_PWR	12VDC	P
40	NC(COLOUR ENIN)	Reserved for LCD manufacturer' s use	I/O

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 17 OF 33	

5-2. eDP Interface



Note. Transmitter : HX8887.

Transmitter is not contained in Module.

5.3.eDP Input signal

Lane 0	Lane 1	Lane 2	Lane 3
R0-7:0	R1-7:0	R2-7:0	R3-7:0
G0-7:0	G1-7:0	G2-7:0	G3-7:0
B0-7:0	B1-7:0	B2-7:0	B3-7:0
R4-7:0	R5-7:0	R6-7:0	R7-7:0
G4-7:0	G5-7:0	G6-7:0	G7-7:0
B4-7:0	B5-7:0	B6-7:0	B7-7:0
R8-7:0	R9-7:0	R10-7:0	R11-7:0
G8-7:0	G9-7:0	G10-7:0	G11-7:0
B8-7:0	B9-7:0	B10-7:0	B11-7:0

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 18 OF 33

5.4 Back-light & LCM Interface Connection

Interface Connector: **MSK24022P12**

<Table 7. Pin Assignments for the BLU & LCM Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	Vout	LED anode connection	7	LED3	LED cathode connection
2	Vout	LED anode connection	8	LED4	LED cathode connection
3	Vout	LED anode connection	9	LED5	LED cathode connection
4	NC	No Connection	10	LED6	LED cathode connection
5	LED1	LED cathode connection	11	LED7	LED cathode connection
6	LED2	LED cathode connection	12	LED8	LED cathode connection

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 19 OF 33	

6.0 SIGNAL TIMING SPECIFICATION

6.1 The NE156QUM-N62 is operated by the DE only.

Item		Symbols	Min	Typ	Max	Unit
Clock	Frequency	1/Tc	355.52	533.25	586.6	MHz
	High Time	Tch	-	4/7	-	Tc
	Low Time	Tcl	-	3/7	-	Tc
Frame Period		Tv	3900	4000	4050	lines
			-	60	-	Hz
			25	16.7	15.15	ms
Vertical Display Period		Tvd	-	2160	-	lines
One line Scanning Period		Th	2180	2222	2240	clocks
Horizontal Display Period		Thd	-	3840	-	clocks

Note※: This Module can support low frame refresh rate 60Hz & 40Hz.

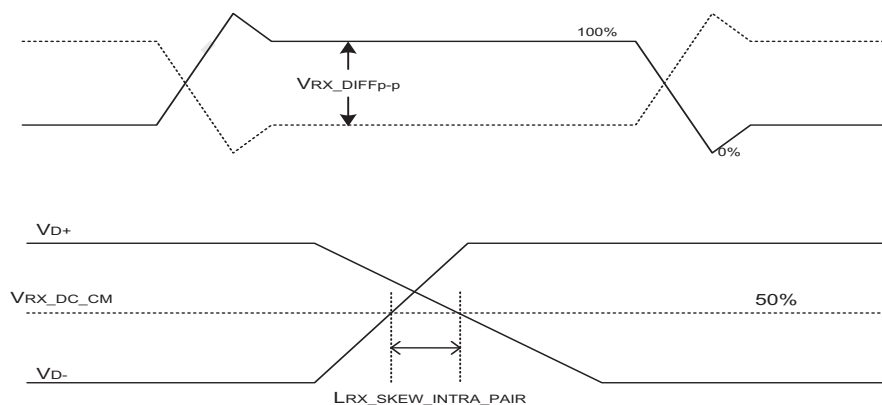
BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 20 OF 33

6.2 eDP Rx Interface Timing Parameter

The specification of the eDP Rx interface timing parameter is shown in Table 8.

<Table 8. eDP Rx Interface Timing Specification>

Item	Symbol	Min	Typ	Max	Unit	Remark
Spread spectrum clock	ssc		0.5		%	
Differential peak-to-peak input voltage at package pins	VRX-DIFFp-p	100	0	1320	mV	
Rx input DC common mode voltage	VRX_DC_CM	-	GND	-	V	
Differential termination resistance	RRX-DIFF	80	-	100	Ω	
Single-ended termination resistance	RRX-SE	40	-	60	Ω	
Rx short circuit current limit	IRX_SHORT	-	-	20	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	LRX_SKEW_INTRA_PAIR	-	-	150	ps	



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 21 OF 33	

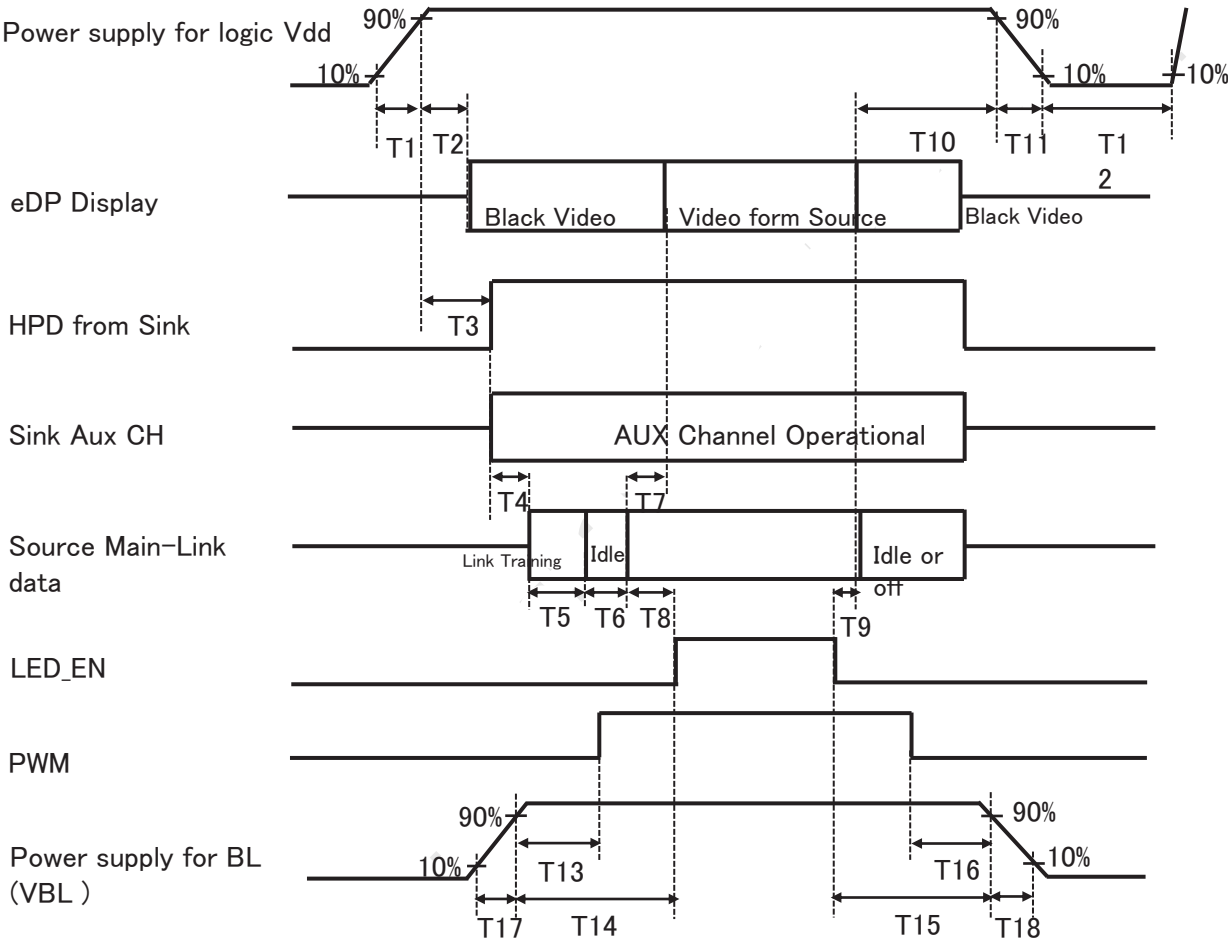
7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

Color & Gray Scale		Input Data Signal																							
		Red Data								Green Data								Blue Data							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	▽	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	▽	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	▽	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Gray Scale of White	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	△	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1
	Darker	0	0	0	0	0	0	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	1	0	0
	△	↑								↑								↑							
	▽	↓								↓								↓							
	Brighter	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1
	▽	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 22 OF 33	

8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown in below



- 0.5ms ≤ T1 ≤ 10 ms
 - 0ms ≤ T2 ≤ 200 ms
 - 0ms ≤ T3 ≤ 200 ms
 - 0ms ≤ T13
 - 0ms ≤ T14
 - 0ms ≤ T17
- 0ms ≤ T7 ≤ 50ms
 - 0ms ≤ T10 ≤ 500 ms
 - 0 ms ≤ T11 ≤ 10 ms
 - 150ms ≤ T12
 - 0ms ≤ T15
 - 0ms ≤ T16
 - 0ms ≤ T18

Notes:

- When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 23 OF 33

9.0 Connector Description

Physical interface is described as for the connector on LCM.

These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

Connector Name /Description	For Signal Connector
Manufacturer	I-PEX
Type/ Part Number	IPEX-20455-040E-66
Mating housing/ Part Number	IPEX-20455-040T or equivalent

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 24 OF 33	

10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 shows mechanical outlines for the model NE156QUM-N62.
Other parameters are shown in Table 9.

<Table 9. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	344.2176 (H) × 193.6224(V)	
Number of pixels	3840 (H) X 2160 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.08964 (H) X 0.08964 (V)	mm
Pixel arrangement	RGB Vertical stripe	
Display colors	16.7M	
Display mode	Normally Black	
Dimensional outline	350.66±0.3(H)*216.45±0.5(V) (W/PCB)*2.6(Max)	mm
Weight	320(Max)	gram
Back Light	Connector :MSK24022P12	
	LED, Horizontal-LED Array type	

10.2 Mounting

See FIGURE 6.

10.3 Anti-Glare and Polarizer Hardness.

◀The surface of the LCD has an AG coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 25 OF 33	

11.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability test>

No	Test Items	Conditions
1	High temperature storage test	Ta = 60 °C, 240 hrs
2	Low temperature storage test	Ta = -20 °C, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 °C, 80%RH, 240 hrs
4	High temperature operation test	Ta = 50 °C, 240 hrs
5	Low temperature operation test	Ta = 0 °C, 240 hrs
6	Thermal shock	Ta = -20 °C ↔ 60 °C (0.5 hr), 100 cycle
7	Vibration test (non-operating)	1.5G, 10~500Hz, Half Sine X,Y,Z / Sweep rate : 1 hour
8	Shock test (non-operating)	220G, Half Sine Wave 2msec ±X, ±Y, ±Z Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

12.0 HANDLING & CAUTIONS

(1) Cautions when taking out the module

- Pick the pouch only, when taking out module from a shipping package.

(2) Cautions for handling the module

- As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
- As the LCD panel and back - light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
- As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- Do not pull the interface connector in or out while the LCD module is operating.
- Put the module display side down on a flat horizontal plane.
- Handle connectors and cables with care.

(3) Cautions for the operation

- When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
- Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 26 OF 33

- (4) Cautions for the atmosphere

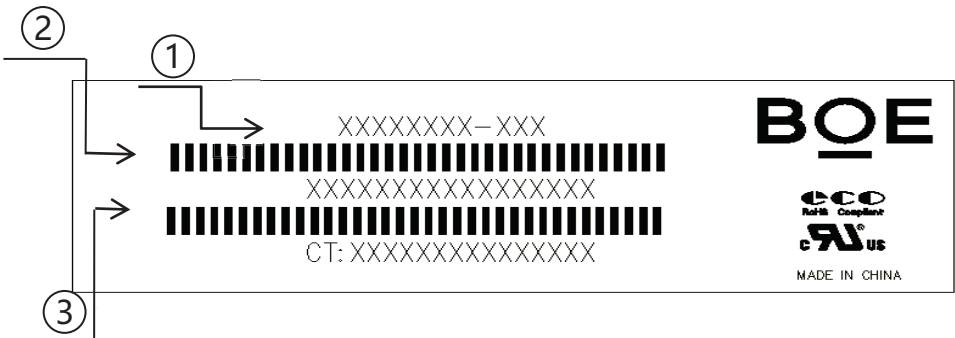
 - Dew drop atmosphere should be avoided.
 - Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics

 - Do not apply fixed pattern data signal to the LCD module at product aging.
 - Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions

 - Do not disassemble and/or re-assemble LCD module.
 - Do not re-adjust variable resistor or switch etc.
 - When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

13.0 LABEL

(1) MDL label



序列号标注部分需打印, 说明如下:

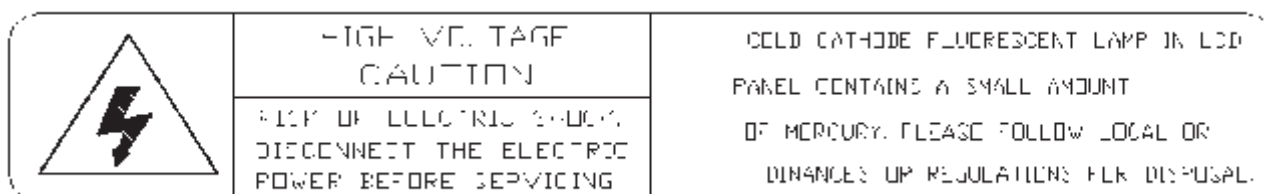
1. FG-CODE(前12位)
2. MDL ID 及其条形码
3. CT码及其条形码

Total Size:80×25mm

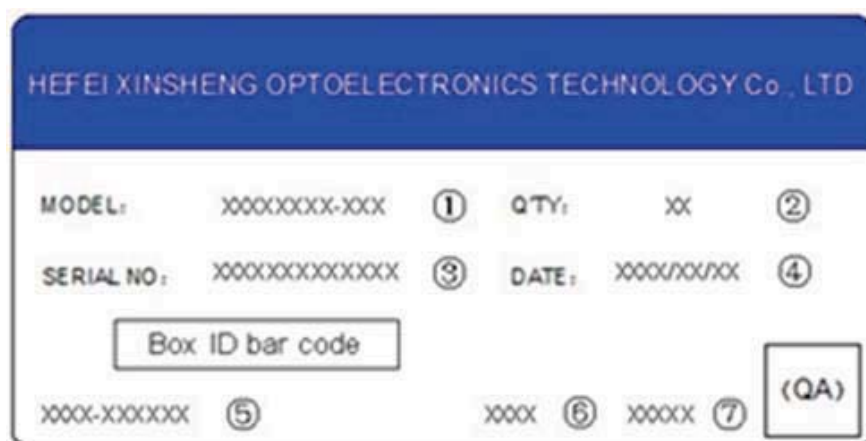
Digit	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Code	S	L	S	5	1	2	3	5	9	4	2	0	0	0	1	D	B
Description	Model Code /GBN		Grade	Line	Year		Month	Model Extension Code (Last 4 Digits Of FGCODE)				Serial No. 00001-ZZZZZZ					

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 27 OF 33	

(2) High voltage caution label



(3) Box label



Serial number marked part needs to print, As follows

1. FG-CODE
2. Product Quantity
3. Box ID
4. Packing Date
5. Customer Part No.--Empty
6. the last four numbers FG-Code
7. Vendor Code --- Empty

Total Size:110×55mm

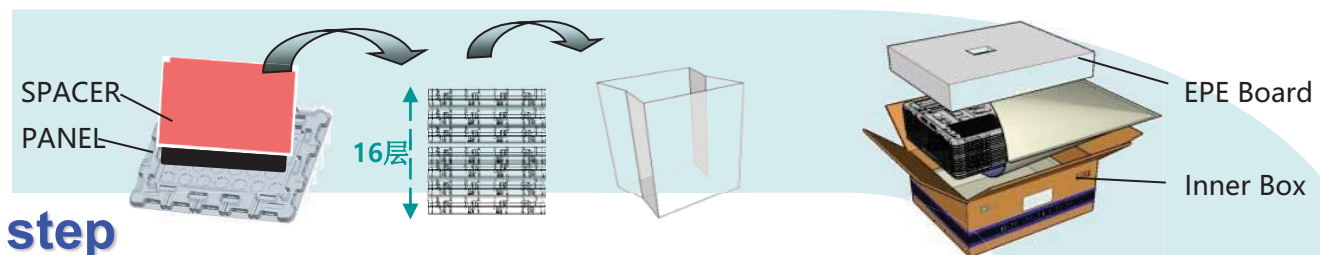
Box ID编码规则如下：

Digit	1	2	3	4	5	6	7	8	9	10	11	12	13
Code	S	L	S	5	1	2	3	D	0	0	0	6	8
Description	Products GBN		Grade	Line	Year		Month	Revision Code	SerialNo				

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 28 OF 33	

15.0 PACKING INFORMATION

15.1 Packing order



step
1

- 将1pcs MDL放入Tray中,每个MDL放置1pcs Spacer (置于顶部)
- 将15EA装满 MDL & Spacer的Tray依次堆叠,其上放置1EA空Tray,并将堆码16EA Tray放置于PE Bag中
- 容量:1pcs/Tray

Step2

- 将装满Tray的PE Bag放入Inner Box 上下放置EPE Board
- 容量 : 15pcs MDL/Inner Box

step
3

- 将 4EA Box码放于Pallet上,共堆叠3层
堆码高度:1015mm (包含Pallet高度)
- 单Pallet用8ea纸护角防护,捆扎带固定,缠绕膜包裹
- 容量: 4 EA Box/层,共3层,180pcs MDL/Pallet

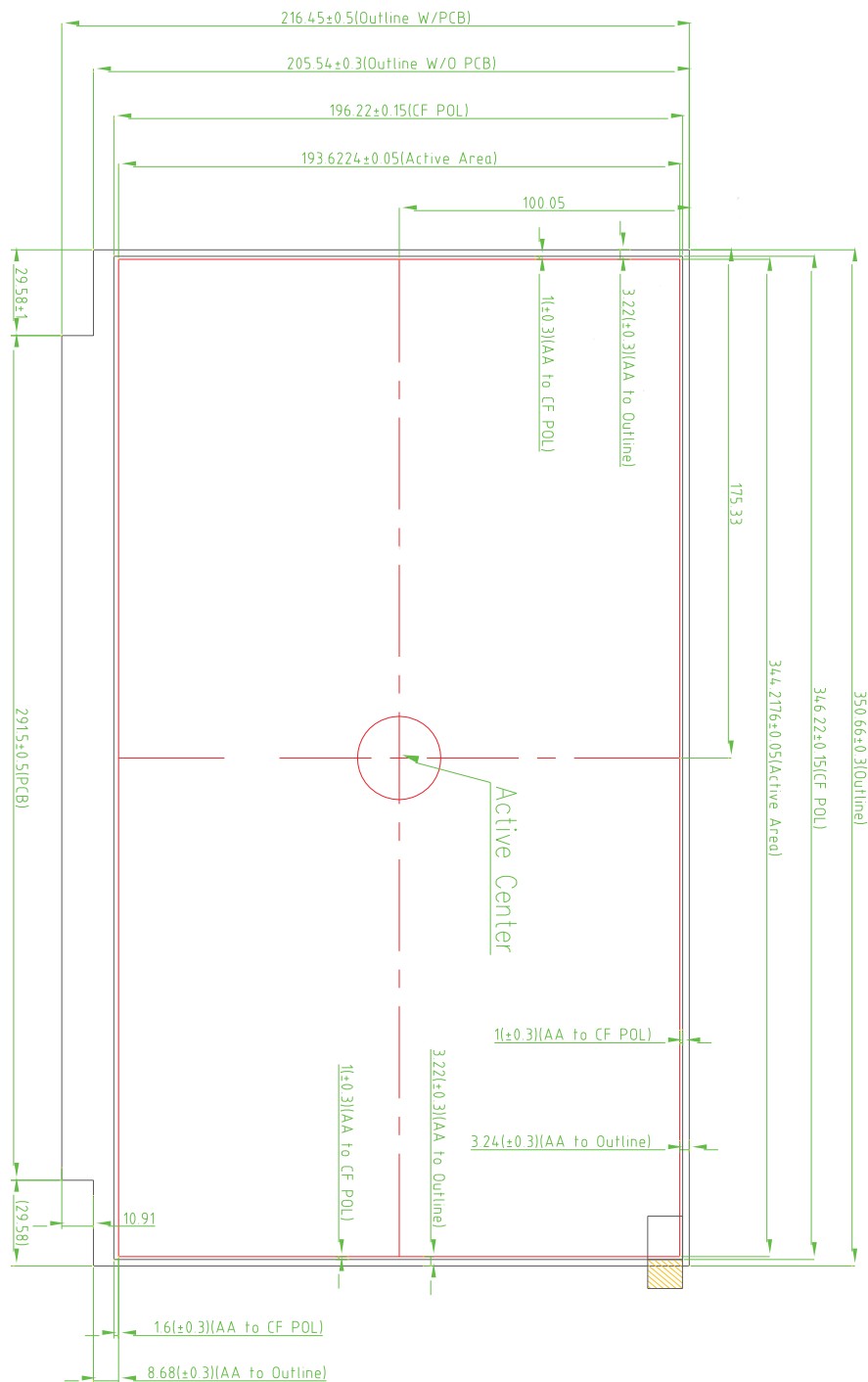
15.2 Notes

- Box Dimension: 540mm*410mm*295mm
- Package Quantity in one Box: 15 pcs
- Total Weight of One Box: TBD. kg
- Pallet 四边及打包带位置放置纸护角

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 29 OF 33	

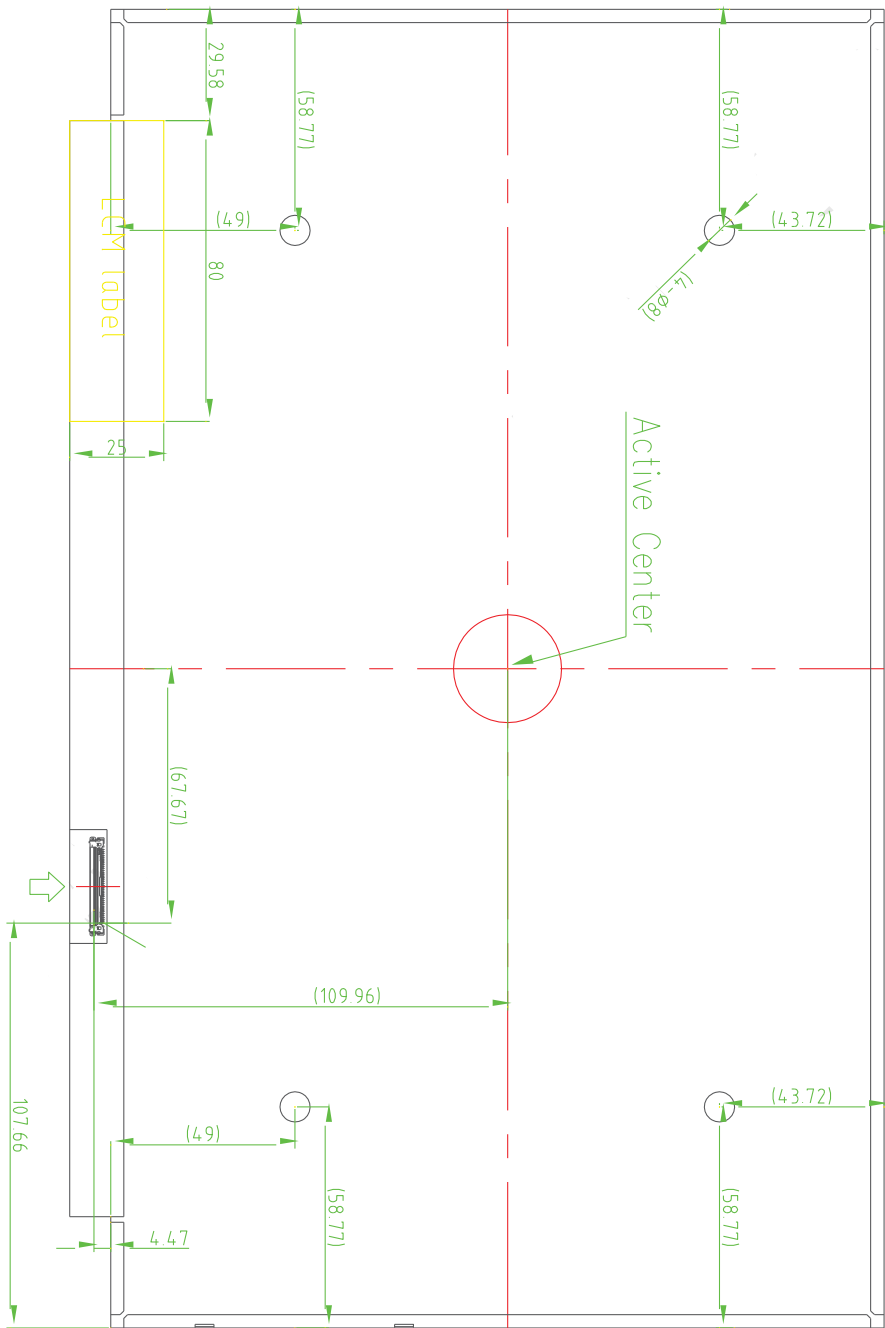
16.0 MECHANICAL OUTLINE DIMENSION

Figure 6. TFT-LCD Module Outline Dimension (Front View)



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 30 OF 33	

Figure 7. TFT-LCD Module Outline Dimensions (Rear view)



BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification		PAGE 31 OF 33

17.0 EDID Table

Address (HEX)	Function	Hex	Dec	crc	Input values.	Notes
00	Header	00	0		0	EDID Header
01		FF	255		255	
02		FF	255		255	
03		FF	255		255	
04		FF	255		255	
05		FF	255		255	
06		FF	255		255	
07		00	0		0	
08	ID Manufacturer Name	09	9		BOE	ID = BOE
09		E5	229			
0A	ID Product Code	4D	77		1869	ID = 1869
0B		07	7			
0C	32-bit serial No.	00	0			
0D		00	0			
0E		00	0			
0F		00	0			
10	Week of manufacture	01	1		1	
11	Year of Manufacture	1B	27		2017	Manufactured in 2017
12	EDID Structure Ver.	01	1		1	EDID Ver 1.0
13	EDID revision #	04	4		4	EDID Rev. 0.4
14	Video input definition	A5	165		-	
15	Max H image size	22	34		34	34 cm (Approx)
16	Max V image size	13	19		19	19 cm (Approx)
17	Display Gamma	78	120		2.2	Gamma curve = 2.2
18	Feature support	02	2			RGB display, Preferred Timming mode
19	Red/Green low bits	7B	123		-	Red / Green Low Bits
1A	Blue/White low bits	80	128		-	Blue / White Low Bits
1B	Red x high bits	A6	166	665	0.65	Red (x) = 10100110 (0.65)
1C	Red y high bits	54	84	335	0.328	Red (y) = 01010100 (0.328)
1D	Green x high bits	4D	77	310	0.303	Green (x) = 01001101 (0.303)
1E	Green y high bits	9B	155	619	0.605	Green (y) = 10011011 (0.605)
1F	Blue x high bits	26	38	154	0.151	Blue (x) = 00100110 (0.151)
20	Blue y high bits	11	17	68	0.067	Blue (y) = 00010001 (0.067)
21	White x high bits	50	80	320	0.313	White (x) = 01010000 (0.313)
22	White y high bits	54	84	336	0.329	White (y) = 01010100 (0.329)
23	Established timing 1	00	0		-	
24	Established timing 2	00	0		-	
25	Established timing 3	00	0		-	
26	Standard timing #1	01	1			Not Used
27		01	1			
28	Standard timing #2	01	1			Not Used
29		01	1			
2A	Standard timing #3	01	1			Not Used
2B		01	1			

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 32 OF 33	

17.0 EDID Table

2C	Standard timing #4	01	1			Not Used
2D		01	1			
2E	Standard timing #5	01	1			Not Used
2F		01	1			
30	Standard timing #6	01	1			Not Used
31		01	1			
32	Standard timing #7	01	1			Not Used
33		01	1			
34	Standard timing #8	01	1			Not Used
35		01	1			
36	Detailed timing/monitor descriptor #1	4D	77		533.3	533.25MHz Main clock
37		D0	208			
38		00	0		3840	Hor Active = 3840
39		A0	160		160	Hor Blanking = 160
3A		F0	240		-	4 bits of Hor. Active + 4 bits of Hor. Blanking
3B		70	112		2160	Ver Active = 1080
3C		3E	62		62	Ver Blanking = 62
3D		80	128		-	4 bits of Ver. Active + 4 bits of Ver. Blanking
3E		30	48		48	Hor Sync Offset = 48
3F		20	32		32	H Sync Pulse Width = 32
40		35	53		3	V sync Offset = 3 line
41		00	0		5	V Sync Pulse width : 5 line
42		58	88		344	Horizontal Image Size = 344 mm (Low 8 bits)
43		C2	194		194	Vertical Image Size = 194 mm (Low 8 bits)
44		10	16		-	4 bits of Hor Image Size + 4 bits of Ver Image Size
45		00	0		0	Hor Border (pixels)
46		00	0		0	Vertical Border (Lines)
47		1A	26		-	Refer to right table
48	Detailed timing/monitor descriptor #2	E0	224		355.5	355.52MHz Main clock
49		8A	138			
4A		00	0		3840	Hor Active = 3840
4B		A0	160		160	Hor Blanking = 160
4C		F0	240		-	4 bits of Hor. Active + 4 bits of Hor. Blanking
4D		70	112		2160	Ver Active = 1080
4E		3E	62		62	Ver Blanking = 62
4F		80	128		-	4 bits of Ver. Active + 4 bits of Ver. Blanking
50		30	48		48	Hor Sync Offset = 48
51		20	32		32	H Sync Pulse Width = 32
52		35	53		3	V sync Offset = 3 line
53		00	0		5	V Sync Pulse width : 5 line
54		58	88		344	Horizontal Image Size = 344 mm (Low 8 bits)
55		C2	194		194	Vertical Image Size = 194 mm (Low 8 bits)
56		10	16		-	4 bits of Hor Image Size + 4 bits of Ver Image Size
57		00	0		0	Hor Border (pixels)
58		00	0		0	Vertical Border (Lines)
59		1A	26		-	

BOE	PRODUCT GROUP	REV	ISSUE DATE
	TFT- LCD PRODUCT	P0	2017.07.26
SPEC. NUMBER	SPEC. TITLE NE156QUM-N62 Product Specification	PAGE 33 OF 33	

17.0 EDID Table

5A	Detailed timing/monitor descriptor #3	00	0			Nvidia nvDPS Lowest refresh rate that does not cause any visual/optical side effect
5B		00	0			
5C		00	0			
5D		00	0			
5E		00	0			
5F		00	0			
60		00	0			
61		00	0			
62		00	0			
63		00	0			
64		00	0			
65		00	0			
66		00	0			
67		00	0			
68		00	0			
69		00	0			
6A		00	0			
6B		00	0			
6C	Detailed timing/monitor descriptor #4	00	0		0	Detailed Timing Description #4
6D		00	0		0	Flag
6E		00	0		0	Reserved
6F		02	2			For Brightness Table and Power consumption
70		00	0		0	Flag
71		0A	10		10	PWM % [7:0] @ Step 0
72		29	41		41	PWM % [7:0] @ Step 5
73		FF	255		255	PWM % [7:0] @ Step 10
74		0F	15		15	Nits [7:0] @ Step 0
75		3C	60		60	Nits [7:0] @ Step 5
76		90	144		400	Nits [7:0] @ Step 10
77		12	18			Panel Electronics Power @32x32 Chess Pattern=720
78		0E	14			Backlight Power @60 nits=590
79		18	24			Backlight Power @Step 10=1995
7A		73	115			Nits @ 100% PWM Duty =230
7B		00	0		0	Flags
7C		00	0		0	Flags
7D		00	0		0	Flags
7E	Extension flag	00	0			
7F	Checksum	38	56	56	-	