

(V) Preliminary Specifications () Final Specifications

Module		14.0"(13.97") HD 16:9 Color TFT-LCD with LED Backlight design
Model Name		B140XTN06.0 (HW:0A)
Note (🗭)		LED Backlight with driving circuit design

Customer	Date	Approved by	Date
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Note: This Specification is subject to change without notice.		NBBU Market AU Optronics	



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Record of Revision

Version and Date Page		Old description	New Description	Remark
0.0 2013/03/08	All	First Edition for Customer		



1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 10) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 11)Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 12) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.



2. General Description

B140XTN06.0 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B140XTN06.0 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 $^{\circ}\mathrm{C}$ condition:

Items	Unit	Specifications				
Screen Diagonal	[mm]	354.95				
Active Area	[mm]	309.4 x 17	3.95			
Pixels H x V		1366x3(RG	3B) x 768			
Pixel Pitch	[mm]	0.2265 x 0.	2265			
Pixel Format		R.G.B. Ver	tical Strip	е		
Display Mode		A Normally	White			
White Luminance (ILED=23mA) (Note: ILED is LED current)	[cd/m ²]	200 typ. (5 170 min. (5	•	• ,		
Luminance Uniformity		1.25 max.	(5 points)			
Contrast Ratio		500 typ				
Response Time	[ms]	8 typ / 16 Max				
Nominal Input Voltage VDD	[Volt]	+3.3 typ.				
Power Consumption	[Watt]	3.4 max (Ir	ıclude Lo	gic and Bl	u power)	
Weight	[Grams]	285g max				
			Min.	Тур.	Max.	
Dhysical Circ	[mm]	Length	325.93	326.18	326.43	
Physical Size	[mm]	Width	204.60	205.10	205.60	
		Thickness	-	-	3.0 (Panel Side) 3.0 (PCBA Side)	
Electrical Interface		1 channel LVDS				
Glass Thickness	[mm]	0.4				



Surface Treatment		Glare, Hardness 3H
Support Color		262K colors (RGB 6-bit)
Temperature Range Operating Storage (Non-Operating)	[°C]	-20 to +60 -30 to +70
RoHS Compliance		RoHS Compliance



2.3 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
White Luminance ILED=23mA (Base Panel Only)			5 points average	170	200	-	cd/m2	1, 4, 5.
Viewing Angle		θR θL	Horizontal (Right) CR = 10 (Left)	40 40	45 45	-	degree	4, 9
		ψH ψL	Vertical (Upper) CR = 10 (Lower)	10 30	20 40	-		7, 9
Luminance Uniformity		δ5Ρ	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity		δ13Ρ	13 Points	-	-	1.6		2, 3, 4
Contrast Ratio		CR		400	500	-		4, 6
Cross ta	Cross talk					4		4, 7
Response ⁻	Time	TRT	Rising + Falling	-	8	16		
	Red	Rx		0.550	0.580	0.610		
		Ry		0.305	0.335	0.365		
Color /	Green	Gx		0.300	0.330	0.360		
Chromaticity		Gy		0.535	0.565	0.595		
Coodinates	Blue	Вх	CIE 1931	0.125	0.155	0.185		4
Oodinates	Diue	Ву		0.110	0.140	0.170		
	\\/\b!+a	Wx		0.283	0.313	0.343		
	White	Wy		0.299	0.329	0.359		
NTSC		%		-	45	-		



Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

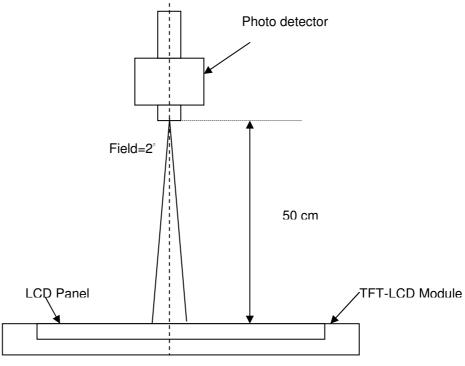
2 _ 2	Maximum Brightness of five points
δ _{w5} =	Minimum Brightness of five points
2	Maximum Brightness of thirteen points
$\delta_{\text{W13}} =$	Minimum Brightness of thirteen points

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting



Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Center of the screen

Note 5: Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points \cdot $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$ L (x) is corresponding to the luminance of the point X at Figure in Note (1).

Note 6: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Note 7: Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

Y_A = Luminance of measured location without gray level 0 pattern (cd/m₂)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m₂)





Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



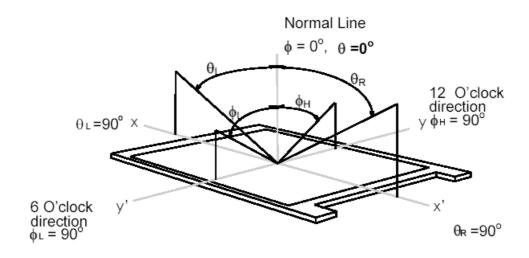


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Note 9. Definition of viewing angle

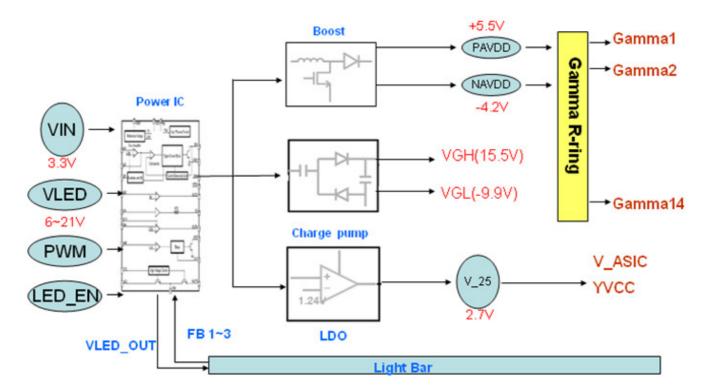
Viewing angle is the measurement of contrast ratio \geq 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.





3. Functional Block Diagram

The following diagram shows the functional block of the 14.0 inches wide Color TFT/LCD 40 Pin one channel Module





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4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

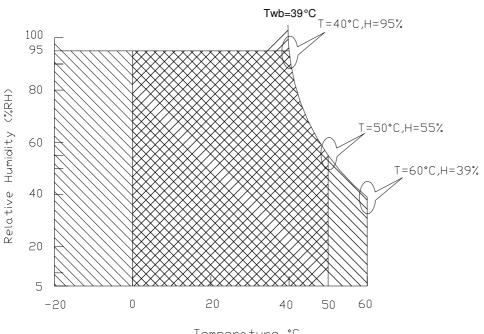
J								
Item	Symbol	Min	Max	Unit	Conditions			
Operating Temperature	TOP	0	+50	[°C]	Note 4			
Operation Humidity	HOP	5	95	[%RH]	Note 4			
Storage Temperature	TST	-20	+60	[°C]	Note 4			
Storage Humidity	HST	10	90	[%RH]	Note 4			

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

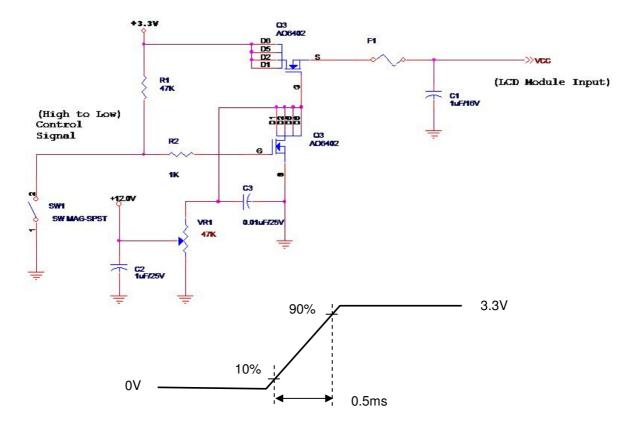
Input power specifications are as follows;

The power specification are measured under 25°C and frame frenquency under 60Hz

Symble	Parameter	Min	Тур	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	-	0.9	[Watt]	Note 1
IDD	IDD Current	-	-	333	[mA]	Note 1
lRush	Inrush Current	-	-	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : White Pattern at 3.3V driving voltage. (P_{max}=V_{3.3} x I_{white})

Note 2: Measure Condition



Vin rising time



5.1.2 Signal Electrical Characteristics

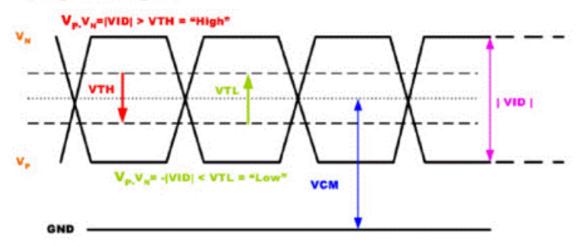
Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
V _{th}	Differential Input High Threshold (Vcm=+1.2V)	-	100	[mV]
V _{tl}	Differential Input Low Threshold (Vcm=+1.2V)	-100		[mV]
V _{ID}	Differential Input Voltage	100	600	[mV]
V _{cm}	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform

Single-end Signal





5.2.1 LED characteristics

Parameter	Symbol	Min	Тур	Max	Units	Condition
Backlight Power						
Consumption	PLED	1	2.2	2.5	[Watt]	(Ta=25℃), Note 1
LED Life-Time	N/A	15,000	-	-	Hour	(Ta=25℃), Note 2

Note 1: Calculator value for reference P_{LED} = VF (Normal Distribution) * IF (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Тур	Max	Units	Remark
LED Power Supply	VLED (Note 1)	6.0	12.0	21.0	[Volt]	
LED Enable Input High Level	VLED EN	2.5	-	5.5	[Volt]	
LED Enable Input Low Level	VLED_EN	-	-	0.8	[Volt]	Define as
PWM Logic Input High Level	VDWM 5N	2.5	-	5.5	[Volt]	Connector Interface
PWM Logic Input Low Level	VPWM_EN	-	-	0.8	[Volt]	(Ta=25℃)
PWM Input Frequency	FPWM	800	1K	10K	Hz	
PWM Duty Ratio	Duty	5		100	%	

Note 1: Recommend system pull up/down resistor no bigger than 10kohm



6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

	1						13	66
1st Line	R G B	R G B		R	G	В	R	G B
	'		1					:
	•		1		•			
		,	•					:
			•					:
			•		•			.
	'	' '	1					;
		,						:
					_			
768th Line	R G B	R G B		R	G	В	R	G B



6.2 The Input Data Format

RxCLKIN	N	
RxIN0	G0 R5 R4 R3 R2 R1	R0
RxIN1	B1 B0 G5 G4 G3 G2	G1 X
RxIN2	DE VS HS B5 B4 B3	B2

Cinnal Name	December	
R5 R4	Description Red Data 5 (MSB) Red Data 4	Red-pixel Data Each red pixel's brightness data consists of
R3 R2	Red Data 3 Red Data 2	these 6 bits pixel data.
R1 R0	Red Data 1 Red Data 0 (LSB)	
	Red-pixel Data	
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
	Green-pixel Data	
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
	Blue-pixel Data	
RxCLKIN	Data Clock	The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN.
HS	Horizontal Sync	The signal is synchronized to RxCLKIN.

Note: Output signals from any system shall be low or High-impedance state when VDD is off.



6.3 Integration Interface Requirement

6.3.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	STM or Compatible
Type / Part Number	MSAK24025P40 or Compatible
Mating Housing/Part Number	PK24025P40 or Compatible

6.3.2 Pin Assignment (with Touch Sensor Pin Assignment)

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

PIN#	Signal Name	Description
1	NC	No Connection (Reserve)
2	AVDD	PowerSupply,3.3V(typical)
3	AVDD	PowerSupply,3.3V(typical)
4	DVDD	DDC 3.3Vpower
5	NC	No Connection (Reserve)
6	SCL	DDCClock
7	SDA	DDCData
8	Rin0-	-LVDS differential data input(R0-R5,G0)
9	Rin0+	+LVDS differential data input(R0-R5,G0)
10	GND	Ground
11	Rin1-	-LVDS differential data input(G1-G5,B0-B1)
12	Rin1+	+LVDS differential data input(G1-G5,B0-B1)
13	GND	Ground
14	Rin2-	-LVDS differential data input(B2-B5,HS,VS,DE)
15	Rin2+	+LVDS differential data input(B2-B5,HS,VS,DE)
16	GND	Ground
17	CIkIN-	-LVDS differential clock input
18	ClkIN+	+LVDS differential clock input
19	GND	Ground
20	NC	No Connection (Reserve)
21	NC	No Connection (Reserve)



22	NC	No Connection (Reserve)
23	NC	No Connection (Reserve)
24	NC	No Connection (Reserve)
25	NC	No Connection (Reserve)
26	NC	No Connection (Reserve)
27	NC	No Connection (Reserve)
28	NC	No Connection (Reserve)
29	NC	No Connection (Reserve)
30	NC	No Connection (Reserve)
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection (Reserve)
35	PWM	System PWM Signal Input
36	LED_EN	LED enable pin(+3V Input)
37	NC	No Connection (Reserve)
38	VLED	LED Power Supply 6V~21V
39	VLED	LED Power Supply 6V~21V
40	VLED	LED Power Supply 6V~21V



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6.5 Interface Timing

6.5.1 Timing Characteristics

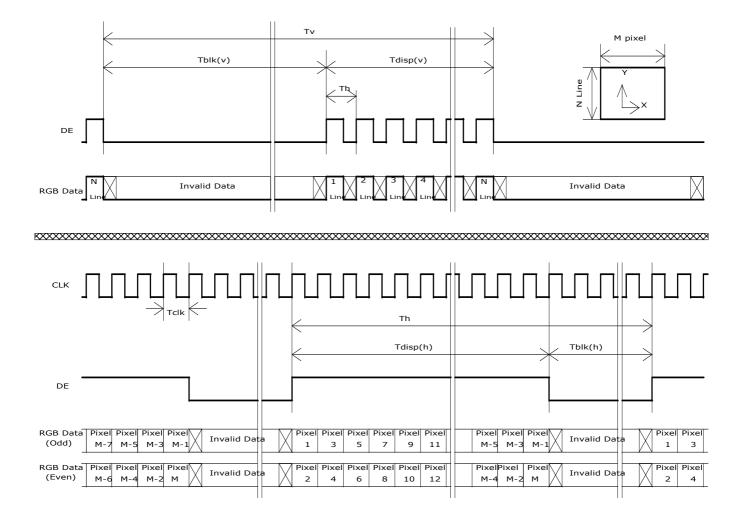
Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parar	meter	Symbol	Min.	Тур.	Max.	Unit
Frame	e Rate	-	-	60	-	Hz
Clock fro	equency	1/ T _{Clock}	66.9	72	80	MHz
	Period	T _V	788	824	768+A	
Vertical	Active	T _{VD}		768		T_Line
Section	Blanking	T _{VB}	20	56	Α	
	Period	T _H	1416	1456	1366+B	
Horizontal	Active	T _{HD}		1366		T _{Clock}
Section	Blanking	T _{HB}	50	90	В	

Note: 1. DE mode only

2. The maximum clock frequency = (1366+B)*(768+A)*60 < 80MHz

6.5.2 Timing diagram



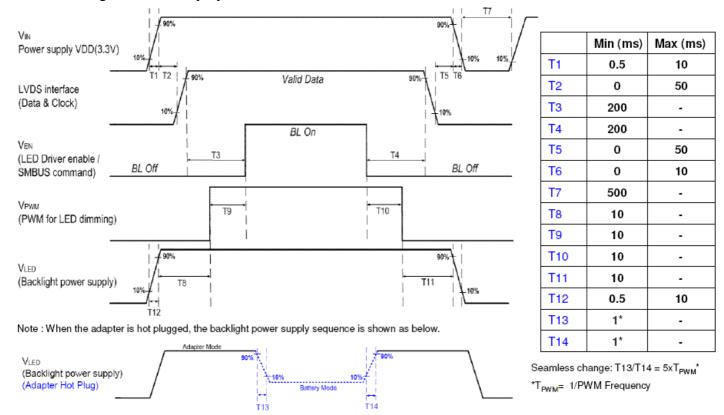


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6.5 Power ON/OFF Sequence

Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off



Note 1: If T3<200ms, the display garbage may occur. (T3>200ms is recommended)

Note 2: If T1 or T12<0.5ms, the inrush current may cause the damage of fuse. If T1 or T12<0.5ms, the inrush current I^2 t is under typical melt of fuse Spec, there is no mentioned problem.



7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

Test method: Non-Operation

Acceleration: 1.5 G

Frequency: 10 - 500Hz Random

30 Minutes each Axis (X, Y, Z) Sweep:

7.2 Shock Test

Test Spec:

Test method: Non-Operation

Acceleration: 220 G, Half sine wave

Active time: 2 ms

Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40℃, 90%RH, 240h	
High Temperature Operation	Ta= 60℃, Dry, 240h	
Low Temperature Operation	Ta=-20℃, 240h	
High Temperature Storage	Ta= 70℃, 240h	
Low Temperature Storage	Ta= -20℃, 240h	
Thermal Shock Test	Ta=-30℃(30min) ~70℃(30min), 20cycles condition.	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

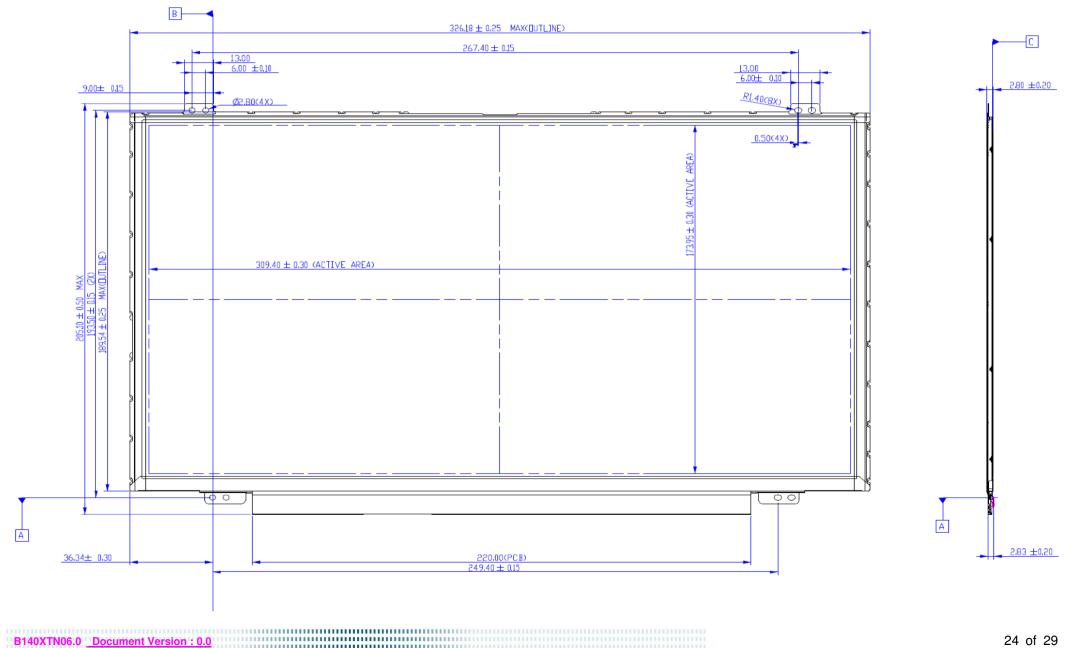
Note1: According to EN 61000-4-2, ESD class B: Some performance degradation allowed. No data lost

. Self-recoverable. No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

8. Mechanical Characteristics

8.1 Outline Dimension



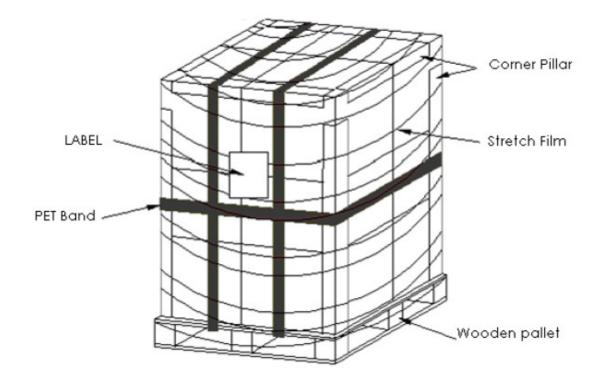


9. Shipping and Package

9.1 Shipping Label Format



9.2 Shipping Package of Palletizing Sequence



10. Appendix: EDID Description

	Appendix: EDID Description				
Address	FUNCTION	Value	Value	Value	Note
HEX		HEX	BIN	DEC	
00	Header	00	00000000	0	
01		FF	11111111	255	
02		FF	11111111	255	
03		FF	11111111	255	
04		FF	11111111	255	
05		FF	11111111	255	
06		FF	11111111	255	
07		00	00000000	0	
80	EISA Manuf. Code LSB	06	00000110	6	
09	Compressed ASCII	AF	10101111	175	
0A	Product Code	3C	00111100	60	
0B	hex, LSB first	10	00010000	16	
0C	32-bit ser #	00	00000000	0	
0D		00	00000000	0	
0E		00	00000000	0	
0F		00	00000000	0	
10	Week of manufacture	00	00000000	0	
11	Year of manufacture	16	00010110	22	
12	EDID Structure Ver.	01	00000001	1	
13	EDID revision #	04	00000100	4	
14	Video input def. (digital I/P, non-TMDS, CRGB)	90	10010000	144	
15	Max H image size (rounded to cm)	1F	00011111	31	
16	Max V image size (rounded to cm)	11	00010001	17	
17	Display Gamma (=(gamma*100)-100)	78	01111000	120	
18	Feature support (no DPMS, Active OFF, RGB, tmg Blk#1)	02	00000010	2	
19	Red/green low bits (Lower 2:2:2:2 bits)	10	00010000	16	
1A	Blue/white low bits (Lower 2:2:2:2 bits)	B5	10110101	181	
1B	Red x (Upper 8 bits)	97	10010111	151	
1C	Red y/ highER 8 bits	58	01011000	88	
1D	Green x	57	01010111	87	
1E	Green y	92	10010010	146	
1F	Blue x	26	00100110	38	
20	Blue y	1E	00011110	30	
21	White x	50	01010000	80	
22	White y	54	01010100	84	
23	Established timing 1	00	00000000	0	
24	Established timing 2	00	00000000	0	
25	Established timing 3	00	00000000	0	
26	Standard timing #1	01	00000001	1	
27		01	00000001	1	
28	Standard timing #2	01	00000001	1	
29	<u> </u>	01	00000001	1	
2A	Standard timing #3	01	00000001	1	

2B		01	00000001	1	
2C	Standard timing #4	01	00000001	1	
2D	Y .	01	00000001	1	
2E	Standard timing #5	01	00000001	1	
2F	<u> </u>	01	00000001	1	
30	Standard timing #6	01	00000001	1	
31		01	00000001	1	
32	Standard timing #7	01	00000001	1	
33		01	00000001	1	
34	Standard timing #8	01	00000001	1	
35		01	00000001	1	
36	Pixel Clock/10000 LSB	12	00010010	18	
37	Pixel Clock/10000 USB	1B	00011011	27	
38	Horz active Lower 8bits	56	01010110	86	
39	Horz blanking Lower 8bits	46	01000110	70	
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80	
3B	Vertical Active Lower 8bits	00	00000000	0	
3C	Vertical Blanking Lower 8bits	23	00100011	35	
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48	
3E	HorzSync. Offset	26	00100110	38	
3F	HorzSync.Width	16	00010110	22	
40	VertSync.Offset : VertSync.Width	36	00110110	54	
41	Horz‖ Sync Offset/Width Upper 2bits	00	00000000	0	
42	Horizontal Image Size Lower 8bits	35	00110101	53	
43	Vertical Image Size Lower 8bits	AD	10101101	173	
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16	
45	Horizontal Border (zero for internal LCD)	00	00000000	0	
46	Vertical Border (zero for internal LCD)	00	00000000	0	
47	Signal (non-intr, norm, no stero, sep sync, neg pol)	18	00011000	24	
48	Detailed timing/monitor	00	00000000	0	
49	descriptor #2	00	00000000	0	
4A		00	00000000	0	
4B		0F	00001111	15	
4C		00	00000000	0	
4D		00	00000000	0	
4E		00	00000000	0	
4F		00	00000000	0	
50		00	00000000	0	
51		00	00000000	0	
52		00	00000000	0	
53		00	00000000	0	
54		00	00000000	0	
55		00	00000000	0	
56		00	00000000	0	
57		00	00000000	0	
58		00	00000000	0	
59		20	00100000	32	

5A	Detailed timing/monitor	00	00000000	0	
5B	descriptor #3	00	00000000	0	
5C		00	00000000	0	
5D		FE	11111110	254	
5E		00	00000000	0	
5F	Manufacture	41	01000001	65	Α
60	Manufacture	55	01010101	85	U
61	Manufacture	4F	01001111	79	0
62		0A	00001010	10	
63		20	00100000	32	
64		20	00100000	32	
65		20	00100000	32	
66		20	00100000	32	
67		20	00100000	32	
68		20	00100000	32	
69		20	00100000	32	
6A		20	00100000	32	
6B		20	00100000	32	
6C	Detailed timing/monitor	00	00000000	0	
6D	descriptor #4	00	00000000	0	
6E		00	00000000	0	
6F		FE	11111110	254	
70		00	00000000	0	
71	Manufacture P/N	42	01000010	66	В
72	Manufacture P/N	31	00110001	49	1
73	Manufacture P/N	34	00110100	52	4
74	Manufacture P/N	30	00110000	48	0
75	Manufacture P/N	58	01011000	88	X
76	Manufacture P/N	54	01010100	84	Т
77	Manufacture P/N	54	01010100	84	Т
78	Manufacture P/N	30	00110000	48	0
79	Manufacture P/N	31	00110001	49	1
7A	Manufacture P/N	2E	00101110	46	
7B	Manufacture P/N	30	00110000	48	0
7C		20	00100000	32	
7D		0A	00001010	10	
7E	Extension Flag	00	00000000	0	
7F	Checksum	39	00111001	57	