



# SPECIFICATION FOR APPROVAL

(	)	Preliminary	Specification
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(	<b>♦</b>	)	Final	<b>Specification</b>	n
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Title	14.0"W HD+ TFT LCD				

Customer	HP
MODEL	

SUPPLIER	LG Display Co., Ltd.			
*MODEL	LP140WD1			
Suffix	TPD1			

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

	APPROVED BY	SIGNATURE
_	/	
_	/	
_	1	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
H. S. KIM / S.Manager	
REVIEWED BY	
C. I. Kim / Manager	
PREPARED BY	
C. H. Cho / Engineer	
Products Engineerir LG Display Co.,	-



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# **RECORD OF REVISIONS**

Revision No	Revision Date	Page	Description	EDID ver
0.0	Feb. 10, 2009	All	First Draft (Preliminary Specification)	-
0.1	Jun. 09, 2009	4,6,7	Electrical Characteristics is updated	
		12	Power Sequence is updated	
		17,18	Mechanical Characteristics is updated	
		28 - 30	EDID Data is updated	0.0
0.2	Jul. 14,2009	28 - 30	EDID Data is updated	0.1
0.3	Dec.11,2009	6	Electrical Specifications update	
		13-14	Optical Specification update	
		28-30	EDID Update	0.2
1.0	Jan. 27. 2010		Final draft (update EDID)	1.0

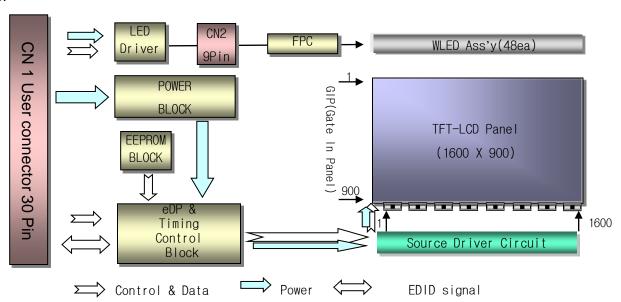


### 1. General Description

The LP140WD1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 14.0 inches diagonally measured active display area with HD resolution(900 vertical by 1600 horizontal pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP140WD1 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP140WD1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP140WD1 characteristics provide an excellent flat display for office automation products such as Notebook PC.



#### **General Features**

Active Screen Size	14.0 inches diagonal
Outline Dimension	$323.5(H, typ) \times 192.0(V, typ) \times 5.2(D,max)$ [mm]
Pixel Pitch	0.1935mm × 0.1935 mm
Pixel Format	1600 horiz. By 900 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	200 cd/m <sup>2</sup> (Typ.5 point)
Power Consumption	Total 5.2 W(Typ.) Logic : 1.6 W (Typ.@ Mosaic), B/L : 3.6W (Typ.@ VLED 12V )
Weight	350g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Anti-Glare treatment of the front polarizer
RoHS Comply	Yes
BFR/PVC/As Free	Yes all.



### 2. Absolute Maximum Ratings

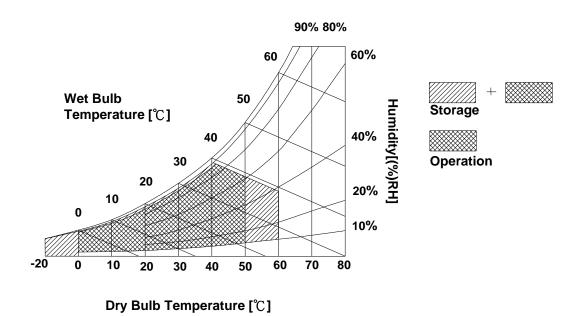
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Farameter	Syllibol	Min	Max	Offics		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.





# 3. Electrical Specifications

### 3-1. Electrical Characteristics

The LP140WD1 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED B/L. with LED Driver.

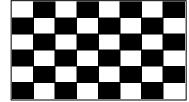
Table 2. ELECTRICAL CHARACTERISTICS

Parameter		0	Values				
		Symbol	Min	Тур	Max	Unit	Notes
LOGIC:							
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Device Completent Comment	Mosaic	Icc	-	480	550	mA	2
Power Supply Input Current	Black	ICC_max	-	550	630	mA	3
Power Consumption		Pcc	-	1.6	1.8	W	2
Power Supply Inrush Current		ICC_P	-	-	2000	mA	4
eDP Impedance		ZeDP	90	100	110	Ω	5
BACKLIGHT : ( with LED Drive	er)						
LED Power Input Voltage		VLED	7.0	12.0	20.0	V	6
LED Power Input Current		ILED	-	300	315	mA	7
LED Power Consumption		PLED	-	3.6	3.8	W	7
LED Power Inrush Current		ILED_P	-		2000	mA	8
PWM Duty Ratio			6	-	100	%	9
PWM Jitter		-	0	-	0.3	%	10
PWM Impedance		Zpwm	20	40	60	kΩ	
PWM Frequency		Fрwм	200	-	1700	Hz	11
PWM High Level Voltage		V <sub>PWM_H</sub>	3.0	-	5.3	V	
PWM Low Level Voltage		$V_{PWM\_L}$	0	-	0.3	V	
LED_EN Impedance		Zрwм	20	40	60	kΩ	
LED_EN High Voltage		VLED_EN_H	3.0	-	5.3	V	
LED_EN Low Voltage		VLED_EN_L	0	-	0.3	V	
Life Time			12,000	-	-	Hrs	12

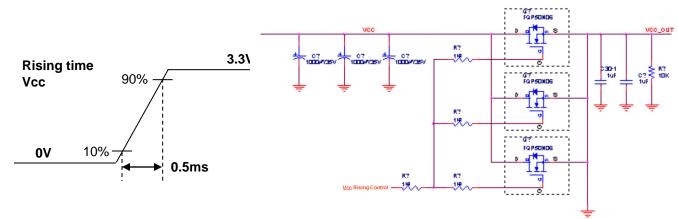


#### Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25°C, fv = 60Hz, Black pattern.
- 2. The specified lcc current and power consumption are under the Vcc = 3.3V, 25°C, fv = 60Hz condition and Mosaic pattern.

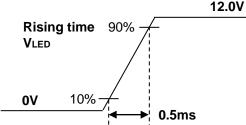


- 3. This Spec. is the max load condition for the cable impedance designing.
- 4. The below figures are the measuring Vcc condition and the Vcc control block LGD used. The Vcc condition is same as the minimum of T1 at Power on sequence.



- 5. This impedance value is needed for proper display and measured form LVDS Tx to the mating connector.
- 6. The measuring position is the connector of LCM and the test conditions are under 25°C.
- 7. The current and power consumption with LED Driver are under the Vled = 12.0V,  $25^{\circ}$ C, Dimming of Max luminance and White pattern with the normal frame frequency operated (60Hz).
- The below figures are the measuring Vled condition and the Vled control block LGD used.

VLED control block is same with Vcc control block.



- The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 10. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 11. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 12. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



#### 3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model CABLINE-VS RECE ASS'Y manufactured by I-PEX.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

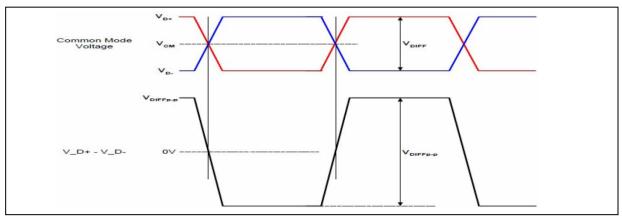
Pin	Symbol	Description	Notes
1	NC	No Connection (Reserved)	
2	H_GND	High Speed (Main Link) Ground	1, Interface chips
3	NC	No Connection (Reserved)	1.1 LCD: IDT, VPP1420 (LCD Controller)
4	NC	No Connection (Reserved)	including eDP Receiver 1.2 System : <b>GM60028 or ANX9804</b>
5	H_GND	High Speed (Main Link) Ground	or equivalent * Pin to Pin compatible with eDP
6	ML0-	Complement Signal-Lane 0	
7	ML0+	True Signal-Main Lane 0	2. Connector 2.1 LCD: CABLINE-VS RECE ASS'Y, I-PEX
8	H_GND	High Speed (Main Link) Ground	or its compatibles 2.2 Mating: CABLINE-VS PLUG CABLE
9	AUX+	True Signal-Auxiliary Channel	ASS'Y or equivalent.
10	AUX-	Complement Signal-Auxiliary Channel	2.3 Connector pin arrangement
11	H_GND	High Speed (Main Link) Ground	
12	vcc	VCC for Module (3.3V)	30
13	vcc	VCC for Module (3.3V)	[""
14	BIST	Built-In Self Test (active high)	II CD Madula Daar Viewil
15	GND	Ground	[LCD Module Rear View]
16	GND	Ground	
17	HPD	HPD signal pin	
18	BL_GND	BL Ground	
19	BL_GND	BL Ground	
20	BL_GND	BL Ground	
21	BL_GND	BL Ground	
22	BL_EN	BL On/Off (On: 3.0~3.3V, Off: 0~0.5V) / NC (100K pull-up) / 5V tolerant	
23	BL_PWM	PWM for luminance control (200~1KHz, 3.3V, 6~100%, 0V=off) 5V tolerant	
24	NC	No Connection (Reserved)	
25	NC	No Connection (Reserved)	
26	VBL	BL Power 7V-20V	
27	VBL	BL Power 7V-20V	
28	VBL	BL Power 7V-20V	
29	VBL	BL Power 7V-20V	
30	NC	No Connection (Reserved)	



### 3-3. eDP Signal Timing Specifications

### 3-3-1. DC Specification

The VESA Display Port related AC specification is compliant with the VESA Display Port Standard v1.1a.



Description	Symbol	Min	Max	Unit	Notes
Differential pools to pools longit voltage		120	-	m\/	For high bit rate
Differential peak-to-peak Input voltage	VDIFF p-p	40	-	mV	For reduced bit rate
Rx DC common mode voltage	Vсм	0	2.0	V	-

# 3-3-2. AC Specification

The VESA Display Port related AC specification is compliant with the VESA Display Port Standard v1.1a.

Description	Symbol	Min	Тур	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps/lane)	UI_High_Rate	ı	370	-	ps	Range is nominal ±350ppm.  DisplayPort Link Rx does not require local crystal for link
Unit Interval for high bit rate (1.62Gbps/lane)	UI_Low_Rate	1	617	-	ps	clock generation
Lane-to-Lane skew	V Rx-SKEW- INTER_PAIR	1	-	5200	ps	-
Long intro pair akaw	V Rx-SKEW-	-	-	100	ps	For high bit rate
Lane intra-pair skew	INTRA_PAIR	-	-	300	ps	For reduced bit rate

Condition: VCC =3.3V



### **Product Specification**

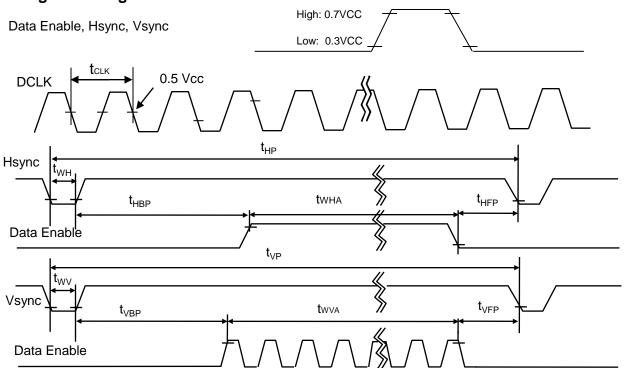
### 3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

**Table 4. TIMING TABLE** 

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency f <sub>CLK</sub>		-	107.8	-	MHz	
	Period	t <sub>HP</sub>	1792	1920	1984		
Hsync	Width	t <sub>WH</sub>	64	96	112	tCLK	
	Width-Active	t <sub>WHA</sub>	1600	1600	1600		
	Period	t <sub>VP</sub>	910	936	960		
Vsync	Width	t <sub>wv</sub>	3	5	8	tHP	
	Width-Active	t <sub>wva</sub>	900	900	900		
	Horizontal back porch	t <sub>HBP</sub>	48	64	80	+CL IV	
Data	Horizontal front porch	t <sub>HFP</sub>	80	160	192	tCLK	
Enable	Vertical back porch	t <sub>VBP</sub>	5	28	36	#IID	
	Vertical front porch	t <sub>VFP</sub>	2	3	5	tHP	

### 3-5. Signal Timing Waveforms





### 3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color			RE	D					GRI	EEN					BL	UE		
		MSE R 5					LSB						LSB	MSE					LSB
	1		R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0				0	0	0	0		0		0	0	0	0		0	0
	Red	1 	1			1	1	0	0		0		0	0		0		0	0
	Green	0	0		0	0	0	1	1			1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0		0	1	1	.1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1		. 1	1	1	1	.1	. 1	1	
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED		ļ																	
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ						ļ			 						 		
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



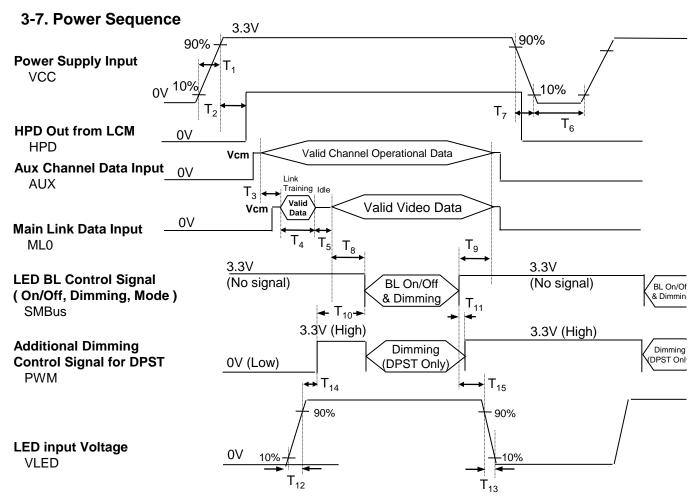


Table 6. POWER SEQUENCE TABLE

Logic		Value		Linita	LED		Value		Units
Parameter	Min.	Тур.	Max.	ms	Parameter	Min.	Тур.	Max.	Units
T <sub>1</sub>	0.5	1	10	ms	T <sub>9</sub>	200	-	-	ms
T <sub>2</sub>	0	-	200	ms	T <sub>10</sub>	200	-	-	ms
T <sub>3</sub>	50	75	-	ms	T <sub>11</sub>	0	•	50	ms
T <sub>4</sub>	0	1	-	ms	T <sub>12</sub>	0.5	1	-	ms
T <sub>5</sub>	0	1	-	ms	T <sub>13</sub>	0	1	5000	ms
T <sub>6</sub>	500	1	-	ms	T <sub>14</sub>	0	ı	-	ms
T <sub>7</sub>	3	1	10	ms	T <sub>15</sub>	50	ı	-	ms
T <sub>8</sub>	200	-	-	ms					

Note)

- 1. Do not insert the mating cable when system turn on.
- 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
- 3. LVDS, LED\_EN and PWM need to be on pull-down condition on invalid status.
- 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.



### 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

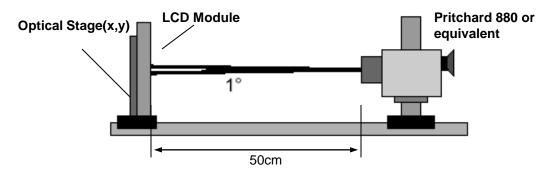


Table 8. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V,  $f_{V}=60Hz$ ,  $f_{CLK}=107.8MHz$ 

					1	Total   Tota
Parameter	Symbol		Values		Units	Notes
	- ,	Min	Тур	Max		
Contrast Ratio	CR	300	-		l	1
Surface Luminance, white	L <sub>WH</sub>	170	200	-	cd/m <sup>2</sup>	2
Luminance Variation	$\delta_{\text{WHITE}}$	-	1.4	1.6		3
Response Time	Tr <sub>R</sub> + Tr <sub>D</sub>	-	8	-	ms	4
Color Coordinates	[				]	
RED	RX	0.574	0.604	0.634		
	RY	0.326	0.356	0.386		
GREEN	GX	0.296	0.326	0.356	[	
	GY	0.551	0.581	0.611	[	
BLUE	BX	0.119	0.149	0.179	[	
	BY	0.023	0.053	0.083		
WHITE	wx	0.283	0.313	0.343		
l	WY	0.299	0.329	0.359	<u>.</u>	
Viewing Angle					]	5
x axis, right(Φ=0°)	Θr	40	<b> </b>	<u> </u>	degree	
x axis, left (Φ=180°)	Θl	40			degree	
y axis, up (Φ=90°)	Θu	10		<u> </u>	degree	
y axis, down (Φ=270°)	Θd	30	-	ļ <del>.</del>	degree	
Gray Scale						6



#### Note)

1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, ... L_5)$$

3. The variation in surface luminance, The panel total variation ( $\delta_{WHITE}$ ) is determined by measuring L<sub>N</sub> at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{WHITE}} = \frac{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}{\text{Minimum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}$$

- Response time is the time required for the display to transition from white to black (rise time, Tr<sub>R</sub>) and from black to white(Decay Time, Tr<sub>D</sub>). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

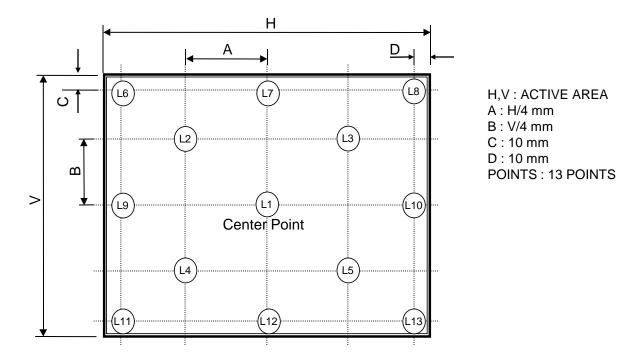
\* 
$$f_{V} = 60Hz$$

Gray Level	Luminance [%] (Typ)
L0	0.27
L7	1.36
L15	5.10
L23	11.7
L31	21.2
L39	34.5
L47	52.2
L55	74.3
L63	100



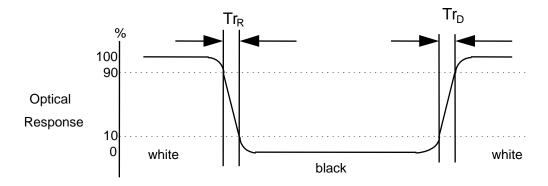
#### FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>



### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





#### 5. Mechanical Characteristics

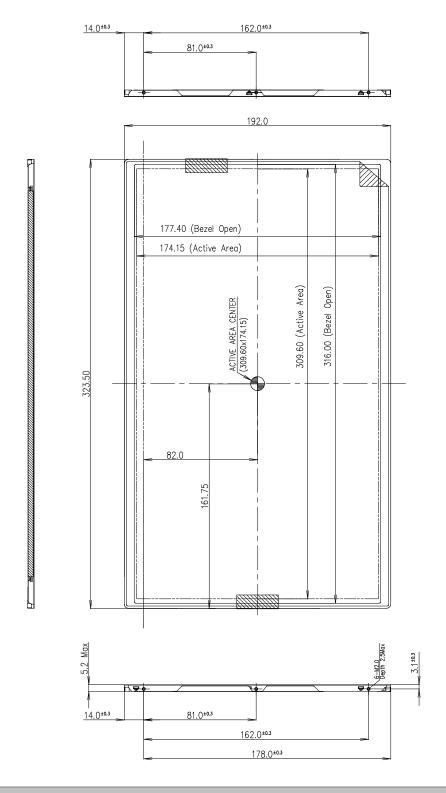
The contents provide general mechanical characteristics for the model LP140WD1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	323.5 ± 0.5mm				
	Tionzontai	323.3 ± 0.3Hilli				
Outline Dimension	Vertical	$192.0\pm0.5\text{mm}$				
	Thickness	5.2mm (max)				
Bezel Area	Horizontal (VESA Standard)	316.0± 0.5mm				
Dezei Alea	Vertical (VESA Standard)	177.4± 0.5mm				
Active Diopley Area	Horizontal	309.60 mm				
Active Display Area	Vertical	174.2 mm				
Weight	350g (Max.)					
Surface Treatment	Anti-Glare treatment of the front polarizer					



<FRONT VIEW>

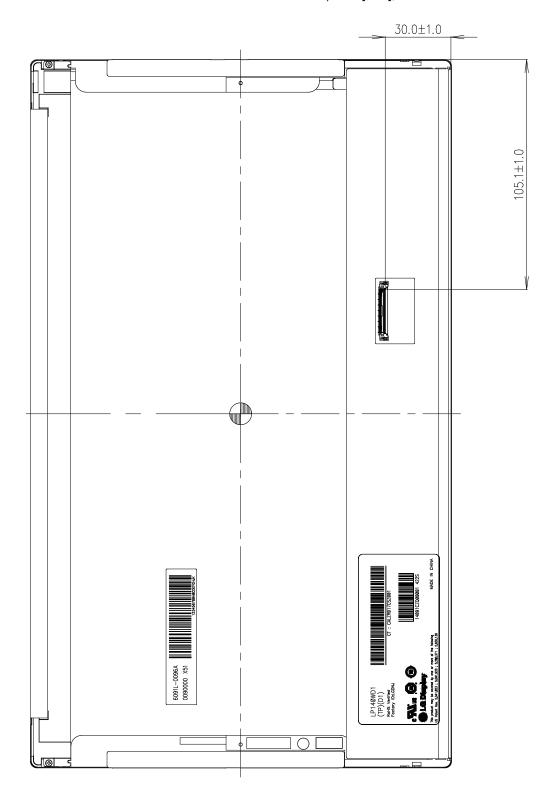
Note) Unit:[mm], General tolerance: ± 0.5mm





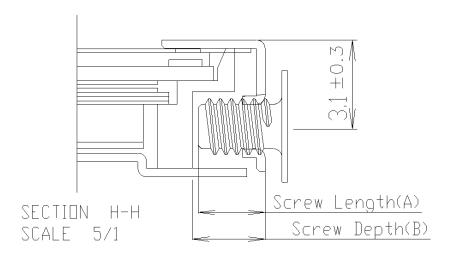
<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm





### [ DETAIL DESCRIPTION OF SIDE MOUNTING SCREW ]



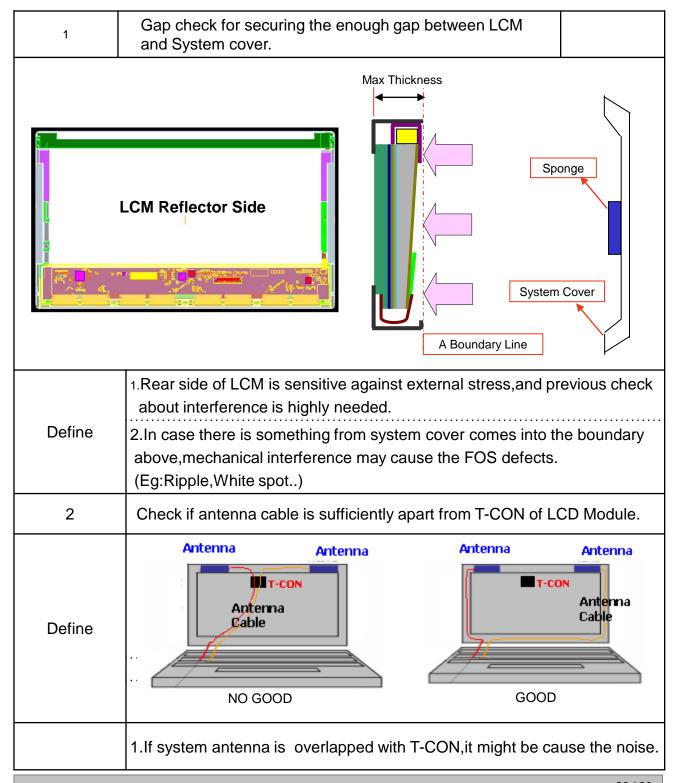
- \* Mounting Screw Length (A) = 2.0(Min) / 2.5(Max)
- \* Mounting Screw Hole Depth (B) = 2.5(Min)
- \* Mounting hole location : 3.1(typ.)
- \* Torque : 2.5 kgf.cm(Max)

(Measurement gauge: torque meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.

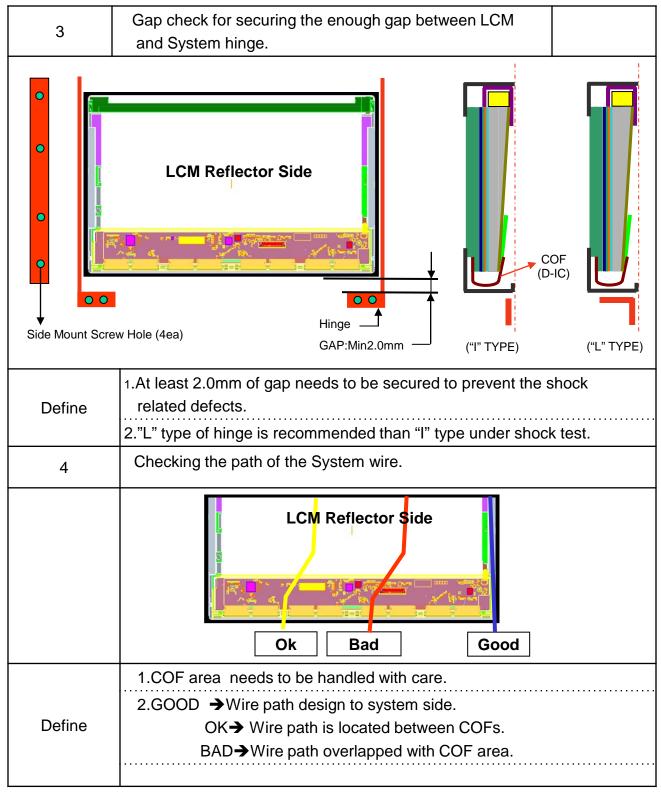


### LGD Proposal for system cover design.(Appendix)



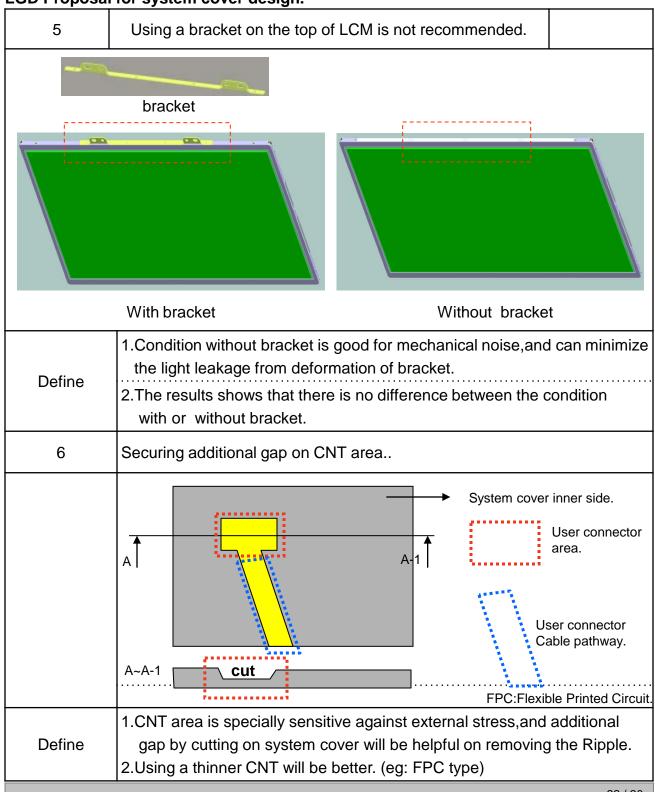


### LGD Proposal for system cover design.





LGD Proposal for system cover design.





# 6. Reliability

#### **Environment test condition**

No.	Test Item	Conditions					
1	High temperature storage test	Ta= 60°C, 240h					
2	Low temperature storage test	Ta= -20°C, 240h					
3	High temperature operation test	Ta= 50°C, 50%RH, 240h					
4	Low temperature operation test	Ta= 0°C, 240h					
5	Vibration test (non-operating) Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/mi 3 axis, 1hour/axis						
6	Shock test (non-operating)  Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 1800 for all six faces)						
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr					

<sup>{</sup> Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



#### 7. International Standards

### 7-1. Safety

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
  Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association. Information Technology Equipment Safety Part 1: General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC). Information Technology Equipment Safety Part 1 : General Requirements.

#### 7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment Radio disturbance characteristics Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment Radio disturbance characteristics – Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

#### 7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003



### 8. Packing

### 8-1. Designation of Lot Mark

a) Lot Mark

A B C D E F G H I J K	L	М	
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A,B,C : SIZE(INCH) D : YEAR

E: MONTH F ~ M: SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

# 8-2. Packing Form

a) Package quantity in one box: 30 pcs

b) Box Size: 490mm X 390mm X 256 mm



#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm 200 mV$  (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

EDID Data for HP \_ ver. 1.0

2010/1/27

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	0	00	Header	00	00000000
	1	01	Header	FF	11111111
_	2	02	Header	FF	11111111
Header	3	03	Header	FF	11111111
Iea	4	04	Header	FF	11111111
I	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
<b>*</b>	9	09 0A	ID Manufacture Name ID Product Code 0213h	E4 13	11100100 00010011
Vendor / Product EDID Version	11	0B	(Hex. LSB first)	02	00000010
endor / Produc EDID Version	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
/P	13	0D	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Or D	14 15	0E 0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First)  ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
and CD	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000
Ve	17	11	Year of Manufacture 2009 years	13	00010011
	18	12	EDID structure version # = 1	01	00000001
	19 20	13	EDID revision # = 4 video input Deminion = input is a Digital video signal interface, Colo Bit Deput. o Bits per Primary Color, Digital	04	00000100 10010101
	21	14	Wideo Interface Standard Supported: DisplayPort is supported Horizontal Screen Size (Rounded cm) = 31 cm31 cm	95 1F	00011111
, srs	22	16	Vertical Screen Size (Rounded cm) = 37 cm37 cm	11	00011111
la)	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	78	01111000
Display Parameters	24	18	Feature Support [ Display Power Management(DPM) : Standby Mode is not supported, Suspend Mode is not supported, Active Off = Very Low Power is not supported, Supported Color Encoding Formats : RGB 4:4:4, Other Feature Support Flags : No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	02	00000010
	25	19	Red/Green Low Bits (RxRy/GxGy)	05	00000101
ıtes	26	1A	Blue/White Low Bits (BxBy/WxWy)	85	10000101
Panel Color Coordinates	27	1B	Red X Rx = 0.604	9A	10011010
rd	28	1C	Red Y Ry = 0.356	5B	01011011
Coc	29	1D	Green X $Gx = 0.326$	53	01010011
). 	30	1E	Green Y Gy = 0.581	94	10010100
Jol	31	1F	Blue X $Bx = 0.149$	26	00100110
) l	32	20	Blue Y By = 0.053	<b>0D</b>	00001101
ane	33	21	White X $Wx = 0.313$	50	01010000
P	34	22	White Y $Wy = 0.329$	54	01010100
li r	35	23	Established timing 1 ( Optional_00h if not used)	00	00000000
Establi shed Timin	36	24	Established timing 2 ( Optional_00h if not used)	00	00000000
Es sl Tï	37	25	Manufacturer's timings ( Optional_00h if not used)	00	00000000
	38	26	Standard timing ID1 ( Optional_01h if not used)	01	00000001
	39	27	Standard timing ID1 ( Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 ( Optional_01h if not used)	01	00000001
	41	29	Standard timing ID2 ( Optional_01h if not used)	01	00000001
<u>@</u>	42	2A	Standard timing ID3 ( Optional_01h if not used)	01	00000001
g I	43	2B	Standard timing ID3 ( Optional_01h if not used)	01	00000001
ii.	44	2C	Standard timing ID4 ( Optional_01h if not used)	01	00000001
Standard Timing l	45	2D	Standard timing ID4 ( Optional_01h if not used)	01	00000001
, p	46	2E	Standard timing ID5 ( Optional_01h if not used)	01	00000001
dan	47	2F	Standard timing ID5 ( Optional_01h if not used)	01	00000001
an	48	30	Standard timing ID6 ( Optional_01h if not used)	01	00000001
Si	49	31	Standard timing ID6 ( Optional_01h if not used)	01	00000001
	50	32	Standard timing ID7 ( Optional_01h if not used)	01	00000001
	51	33	Standard timing ID7 ( Optional_01h if not used)	01	00000001
	52	34	Standard timing ID8 ( Optional_01h if not used)	01	00000001
	53	35	Standard timing ID8 ( Optional_01h if not used)	01	00000001



# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	54	36	Pixel Clock/10,000 (LSB) 107.8 MHz @ 60Hz	1C	00011100
	55	37	Pixel Clock/10,000 (MSB)	2A	00101010
	56	38	Horizontal Active (lower 8 bits) 1600 Pixels	40	01000000
	57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 320 Pixels	40	01000000
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	61	01100001
	59	3B	Vertical Avtive 900 Lines	84	10000100
# .	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 36 Lines	24	00100100
pto	61	3D	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
cri	62	3E	Horizontal Sync. Offset (Thfp) 48 Pixels	30	00110000
Ses	63	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20	00100000
Timing Descriptor #1	64	40	Vertical Sync Offset(Tvfp): Sync Width (VSPW) 3 Lines: 5 Lines	35	00110101
nin	65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00000000
Tin	66	42	Horizontal Image Size (mm) 310 mm	36	00110110
	67	43	Vertical Image Size (mm) 174 mm	AE	10101110
	68	44	Horizontal Image Size / Vertical Image Size	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [ Vsync_NEG, Hsync_POS (outside of V-sync) ]	1B	00011011
	72	48	Pixel Clock/10,000 (LSB) 71.87 MHz @ 40Hz	13	00010011
	73	49	Pixel Clock/10,000 (MSB)	1C	00011100
	74	4A	Horizontal Active (lower 8 bits) 1600 Pixels	40	01000000
	75	4B	Horizontal Blanking(Thp-HA) (lower 8 bits) 320 Pixels	40	01000000
	76	4C	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	61	01100001
7,	77	4D	Vertical Avtive 900 Lines	84	10000100
<b>5</b>	78	4E	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 36 Lines	24	00100100
ipt	79	4F	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	30	00110000
Timing Descriptor #2	80	50	Horizontal Sync. Offset (Thfp)  48 Pixels	30	00110000
De	81	51 52	Horizontal Sync Pulse Width (HSPW) 32 Pixels	20 35	00100000
su su	82 83	53	Vertical Sync Offset(Tvfp) : Sync Width (VSPW) 3 Lines : 5 Lines  Horizontal Vertical Sync Offset/Width (upper 2bits)	00	00110101
im:	84	54	Horizontal Image Size (mm) 310 mm	36	00110110
	85	55	Vertical Image Size (mm) 174 mm	AE	10101110
	86	56	Horizontal Image Size / Vertical Image Size	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [ Vsync_NEG, Hsync_POS (outside of V-sync) ]	1B	00011011
	90	5A	Blank for nvDPS	00	00000000
	91	5B	Blank for nvDPS	00	00000000
	92	5C	Blank for nvDPS	00	00000000
	93	5D	Blank for nvDPS	00	00000000
	94	5E	Blank for nvDPS	00	00000000
#3	95	5F	Blank for nvDPS	00	00000000
o.	96	60	Blank for nvDPS	00	00000000
ipt.	97	61	Blank for nvDPS	00	00000000
sci	98	62	Blank for nvDPS	00	00000000
De	99	63	Blank for nvDPS	00	00000000
ng	100	64	Blank for nvDPS	00	00000000
Timing Descriptor #	101	65	Blank for nvDPS	00	00000000
	102	66	Blank for nvDPS	00	00000000
	103	67	Blank for nvDPS  Blank for nvDPS	00	00000000
	104	68	Blank for nvDPS  Plank for nvDPS	00	00000000
	105		Blank for nvDPS Blank for nvDPS		00000000
	107	6A 6B	Blank for nvDPS	00	0000000
	107	UĐ	Dimik IVI III DI U	VU	0000000



# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	108	6C	Detailed Timing Descriptions #4	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Reserved	00	00000000
	111	6F	For Brightness Table and Power consumption	02	00000010
	112	70	Flag	00	00000000
#	113	71	PWM % [7:0] @ Step 0 5 % @ 10 nit	0C	00001100
or 3	114	72	PWM % [7:0] @ Step 5 28 % @ 60 nit	47	01000111
Timing Descriptor #4	115	73	PWM % [7:0] @ Step 10 92 % @ 200 nit	EA	11101010
scr	116	74	Nits [7:0] @ Step 0	0A	00001010
De	117	75	Nits [7:0] @ Step 5	<b>3C</b>	00111100
81	118	76	Nits [7:0] @ Step 10	64	01100100
mi	119	77	Panel Electronicx Power @ 32 x 32 Chess Pattern = 1445 mW	24	00100100
Tü	120	78	Backlight Power @ 60 nits = 1030 mW	1A	00011010
	121	79	Backlight Power @ Step 10 = 3160 mW	28	00101000
	122	7A	Nits @ 100% PWM Duty = 200 nit	64	01101000
	123	7B	Flag	00	00000000
	124	7C	Flag	00	00000000
	125	7D	Flag	00	00000000
ksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
Checksum	127	<b>7</b> F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	77	01110111