

#### **ELECTRONICS**

TO : General

DATE : March 21, 2003

SAMSUNG TFT-LCD

# MODEL NO.:LTN150XB-L03

Any Modification of Spec is not allowed without SEC permission

APPROVED BY: K. H. Shin

PREPARED BY: Technical Customer Service Team, AMLCD Division

# SAMSUNG ELECTRONICS CO., LTD.



Doc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321	Page	1 / 24
---------	--------------	--------	-----------------	------	--------

# **CONTENTS**

Revision History	(3)
General Description	(4)
<ol> <li>Absolute Maximum Ratings</li> <li>1.1 Absolute Ratings of environment</li> <li>1.2 Electrical Absolute Ratings</li> </ol>	(5)
2. Optical Characteristics	(7)
<ul><li>3. Electrical Characteristics</li><li>3.1 TFT LCD Module</li><li>3.2 Backlight Unit</li></ul>	(10)
4. Block Diagram 4.1 TFT LCD Module 4.2 Backlight Unit	(13)
<ol> <li>Input Terminal Pin Assignment</li> <li>Input Signal &amp; Power</li> <li>LVDS Interface</li> <li>Backlight Unit</li> <li>Timing Diagrams of LVDS For Transmitting</li> <li>Input Signals, Basic Display Colors and Gray</li> <li>Pixel format</li> </ol>	Scale of Each Color.
<ul><li>6. Interface Timing</li><li>6.1 Timing Parameters(DE Mode)</li><li>6.2 Timing Diagrams of interface Signal (DE Mode)</li><li>6.3 Power ON/OFF Sequence</li></ul>	(19) de)
7. Mechanical Outline Dimension	(22)
8. General Precautions	( 23 )

# **REVISION HISTORY**

Approval

Date	Rev.No.	Page		Su	mmary				
Mar.21, 2003	000	All	-LTN150XB	L03 model rev.000 spec	ification was F	First iss	ued.		
Doc.No.	LTN150	0XB-L03	Rev.No	04-A00-G-030	)321		Page	3	/ 24

## **GENERAL DESCRIPTION**

#### **DESCRIPTION**

LTN150XB-L03 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching devices. This model is composed of a TFT LCD panel, a driver circuit and a backlight system. The resolution of a 15.0" contains 1,024 x 768 pixels and can display up to 262,144 colors. 6 O'clock direction is the Optimum viewing angle.

## **FEATURES**

- Thin and light weight
- High contrast ratio
- XGA ((1024x768) pixels) resolution
- Low power consumption
- DE (Data enable) only mode.
- 3.3V LVDS (FPD Link) Interface with 1 pixel / clock
- EDID, SPWG-B style

#### **APPLICATIONS**

- Notebook PC and desktop monitors
- Display terminals for AV application products
- Monitors for Industrial machine
- If the usage of this product is not for PC application, but for others, please contact SEC

## **GENERAL INFORMATION**

ITEM	SPECIFICATION	UNIT	NOTE
Display area	304.128(H)X228.096(V) (15.0"diagonal)	mm	
Driver element	a-si TFT active matrix		
Display colors	262,144		
Number of pixel	1024 x 768	pixel	
Pixel arrangement	RGB vertical stripe	mm	
Pixel pitch	0.297(H) x 0.297(V)		
Display Mode	Normally white		
Surface treatment	HAZE 25, HARD-COATING 3H		

Doc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321	Page	4 / 24
---------	--------------	--------	-----------------	------	--------

#### Mechanical Information

	ITEM	MIN.	TYP.	MAX.	NOTE
	Horizontal (H)	316.8	317.3	317.8	
Module size	Vertical (V)	241.4	242.0	242.6	
	Depth (D)	-	-	6.5	(1)
W	eight/		585g	605g	

Note (1) Measurement condition of outline dimension

. Equipment : Vernier Calipers . Push Force : 500g ·f (minimum)

#### 1. ABSOLUTE MAXIMUM RATINGS

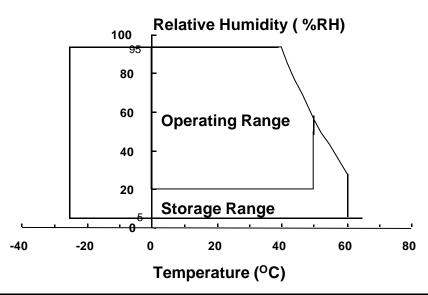
## 1.1 ENVIRONMENTAL ABSOLUTE RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT	NOTE
Storage temperate	T <sub>STG</sub>	-25	60	°С	(1)
Operating temperate (Temperature of glass surface)	T <sub>OPR</sub>	0	50	°C	(1)
Shock ( non-operating )	Snop	-	220	G	(2), (4)
Vibration (non-operating)	Vnop	-	1. 5	G	(3), (4)

Note (1) Temperature and relative humidity range are shown in the figure below. 95 % RH Max. (40 °C Ta)

Maximum wet - bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

- (2) 2ms, half sine wave, one time for  $\pm X, \pm Y, \pm Z$ .
- (3) 10 300 10 Hz, Sweep rate 10 min, 30 min for X,Y,Z.
- (4) At testing Vibration and Shock, the fixture in holding the Module to be tested have to be hard and rigid enough so that the Module would not be twisted or bent by the fixture.



 Doc.No.
 LTN150XB-L03
 Rev.No
 04-A00-G-030321
 Page
 5 / 24

#### 1.2 ELECTRICAL ABSOLUTE RATINGS

## (1) TFT LCD MODULE

(Vss = GND = 0 V)

ITEM	SYMBOL	MIN.	MAX.	UNIT	NOTE
Power Supply Voltage	Vcc	Vss-0.3	4.0	V	(1)
Logic Input Voltage	Vin	Vss-0.3	Vcc + 0.3	V	(1)

NOTE (1) Within Ta (25  $\pm$  2  $^{\circ}$ C)

## (2) BACK-LIGHT UNIT

 $Ta = 25 \pm 2 \,{}^{\circ}C$ 

ITEM	SYMBOL	MIN.	MAX.	UNIT.	NOTE
Lamp current	IL	2.0	7.0	mArms	(1)
Lamp frequency	FL	50	80	KHz	(1)

NOTE (1) Permanent damage to the device may occur if maximum values are exceeded.

Functional operation should be restricted to the conditions described under Normal Operating Conditions.

# 2. OPTICAL CHARACTERISTICS

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (5).

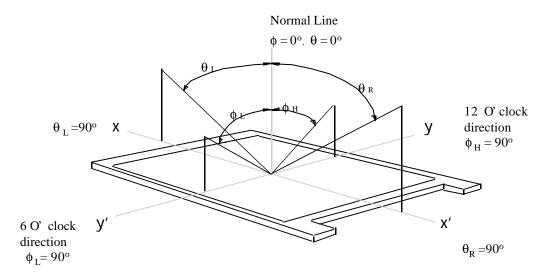
Measuring equipment: TOPCON BM-5A

\*  $Ta = 25 \pm 2$ °C , Vcc=3.3V, fv=60Hz, fdclk=65MHz, IL=6.0mA

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Contrast Ratio (5 Points)		CR		200	-	-		
Response	Rising	TR		-	10	20	msec	(4) (2)
Time at 25	Falling	T <sub>F</sub>		-	30	40	msec	(1), (3)
Luminance of White		YL	φ = 0,	-	160	-	cd/m²	(1), (4)
	Red	Rx	$\theta = 0$	0.546	0.576	0.606		
	Rod	Ry	Normal	0.311	0.341	0.371		
	Green	Gx	Viewing Angle	0.293	0.323	0.353		
Color Chromaticity	0.00	G <sub>Y</sub>		0.502	0.532	0.562		(1), (5)
(CIE)	Blue	Вх		0.123	0.153	0.183		
	Ыйс	Вү		0.102	0.132	0.162		
	White	Wx		0.283	0.313	0.343		
	VVIIICO	Wy		0.299	0.329	0.359		
		θ∟		40	45	-		
Viewing Angle	Hor.	θк	CR 10 (at center point)	40	45	-		
Angle		фн		20	25	-	Degrees	
	Ver.	фь		40	45	-		
13 Points White Var		L		-	-	1.65		(6)

Doc.No.         LTN150XB-L03         Rev.No         04-A00-G-03	30321 <b>Page</b> 7 / 24
---	--------------------------

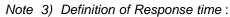
#### Note 1) Definition of Viewing Angle:

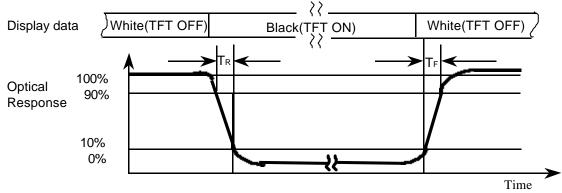


#### Note 2) Definition of Contrast Ratio (CR):

$$CR = \frac{CR1 + CR2 + CR3 + CR4 + CR5}{5}$$

POINTS: 4, 5, 7, 9, 10 at FIGURE OF NOTE 6)





Note 4) Definition of Average Luminance of White: measure the luminance of white at 5 points.

Average Luminance of White ( Y  $_{\text{L,AVE}}$ )

$$Y_{L,AVE} = \frac{Y_{L4} + Y_{L5} + Y_{L7} + Y_{L9} + Y_{L10}}{5}$$

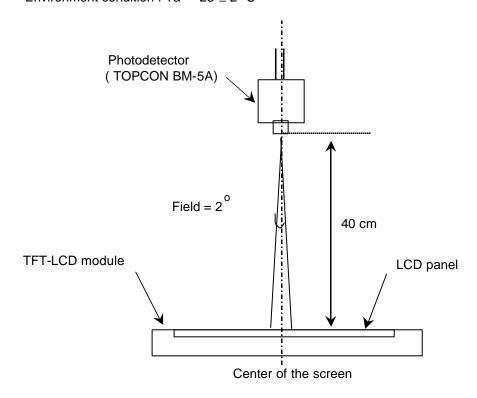
POINTS: 4, 5, 7, 9, 10 at FIGURE OF NOTE 6)

Note 5) After stabilizing and leaving the panel alone at a given temperature for 30 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room.

30 minutes after lighting the back-light. This should be measured in the center of screen.

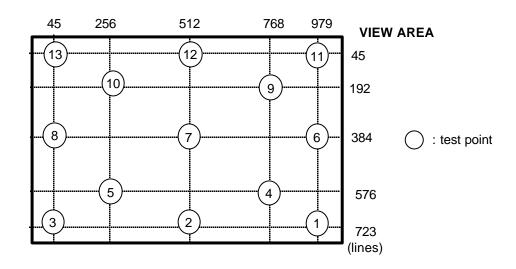
Lamp current: 6.0 mA

Environment condition : Ta =  $25 \pm 2$  °C



Optical characteristics measurement setup

Note 6) Definition of 13 points white variation (
$$\mathbf{d}_W$$
), CR variation(  $\mathsf{CVER}$ ) [1] ~ 13] ]
$$\delta \, \mathsf{L} = \frac{\mathsf{Maximum\ luminance\ of\ 13\ points}}{\mathsf{Minimum\ luminance\ of\ 13\ points}} \, \delta \, \mathsf{C}_\mathsf{R} = \frac{\mathsf{Maximum\ CR\ of\ 13\ points}}{\mathsf{Minimum\ CR\ of\ 13\ points}}$$



 Doc.No.
 LTN150XB-L03
 Rev.No
 04-A00-G-030321
 Page
 9 / 24

## 3. ELECTRICAL CHARACTERISTICS

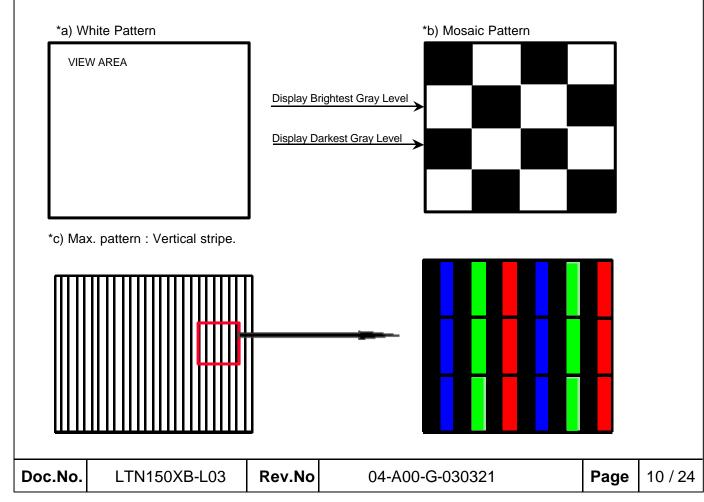
## 3.1 TFT LCD MODULE

Ta=25  $\pm$  2  $^{\circ}$  C

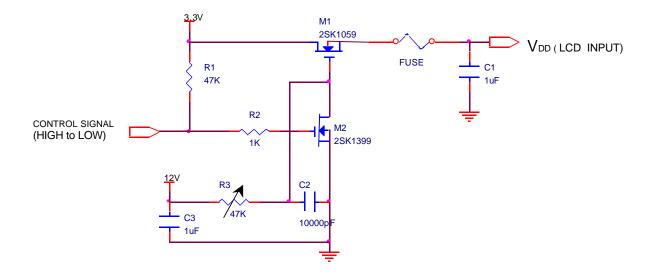
ITEM		SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Voltage of Power Supply		V <sub>DD</sub>	3.0	3.3	3.6	V	
Differential Input Voltage for LVDS	High	Vıн	-	-	+100	mV	VCM=+1.2V
Receiver Threshold	Low	VıL	-100	-	-	mV	V GIVI=+1.2 V
Vsync Frequency		fv	-	60	-	Hz	
Hsync Frequency		fн	-	48.2	-	KHz	
Main Frequer	ісу	fdclk	63.4	65	66.6	MHz	
Rush Currer	nt	Irush	-	-	1.5	А	(4)
	White		-	330	-	mA	(2),(3)*a
Current of Power Supply	Mosaic	IDD	-	480	-	mA	(2),(3)*b
	Max Pattern		-	450	500	mA	(2),(3)*c

Note (1) Display data pins and timing signal pins should be connected.(GND=0V)

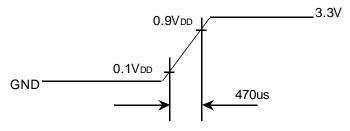
- (2)  $f_V=60Hz$ ,  $f_{DCLK}=65MHZ$ , Vdd=3.3V, DC Current.
- (3) Power dissipation pattern



#### 4) Rush current measurement condition



## V<sub>DD</sub> rising time is 470us



#### 3.2 BACK-LIGHT UNIT

The backlight system is an edge - lighting type with a single CCFL ( Cold Cathode Fluorescent Lamp ). The characteristics of a single lamp are shown in the following tables.

INVERTER: SEM SIC130T

LAMP: Sanken P/N: SS20D3095N6370C2852800

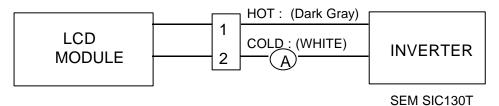
Ta=25 ± 2 °C

ITEM	SYMB	MIN	TYP	MAX	UNIT	NOTE	
Lamp Current	Iι	3.0	6.0	6.5	mArms	(1)	
Lamp Voltage	$V_{\rm L}$		710		Vrms	I∟=6.0mA	
Frequency	${ m f}_{ m L}$	50	60	65	kHz	(2)	
Power Consumption	$P_{L}$	1	4.26	1	W	(3)	
Operating Life Time	Hr	10,000	-	-	Hour	(4)	
Startup Voltage	Vs		_	1200 (25°C)	Vrms	(5)	
Startup Voltage	<b>V</b> 3	-	-	1400 (0 °C )	V 11115	(0)	

*Note*) The waveform of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.

The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter(miss lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

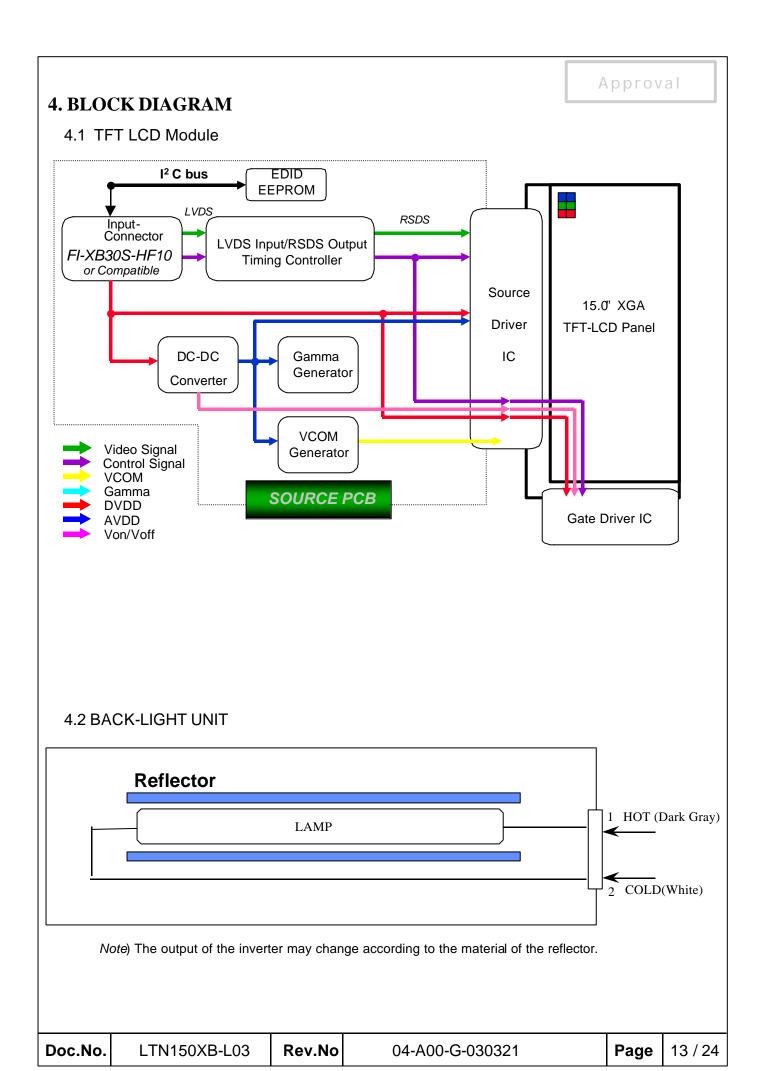
Note (1) Lamp current is measured with a high frequency current meter as shown below.



Switching Frequency: 50 ~ 65KHz

- (2) Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) refer to  $I_L \times V_L$  to calculate.
- (4) Life time (Hr) of a lamp can be defined as the time in which it continues to operate under the condition  $Ta = 25 \pm 2$  °C and  $I_L = 6.0$  mArms until one of the following event occurs.
  - 1. When the brightness becomes 50% or lower than the original.
- (5) The voltage above this value should be applied to the lamp for more than 1 second to startup Otherwise the lamp may not be turned on.

Doc.No.   LTN150XB-L03   Rev.No   04-A00-G-030321   Page   12	2 / 24	/ 24	1
---	--------	------	---



# 5. INPUT TERMINAL PIN ASSIGNMENT

5.1. Input Signal & Power LVDS, Connector : (JAE, *FI-XB30S-HF10*) or Compatible Mating Connector : (JAE FI-X30M)

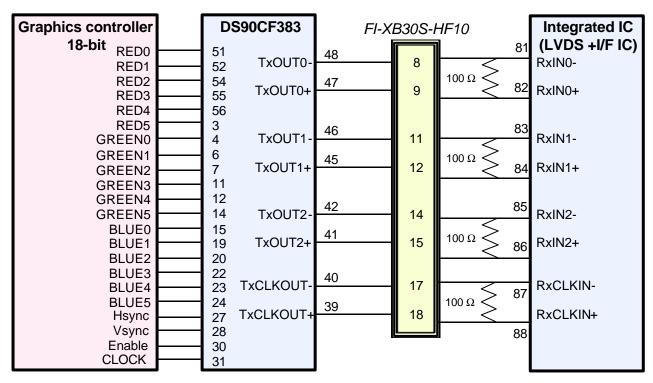
PIN NO	SYMBOL	FUNCTION	POLARITY	REMARK
1	Vss	Ground		
2	VDD	POWER SUPPLY +3.3V		
3	VDD	POWER SUPPLY +3.3V		
4	VEEDID	DDC 3.3V Power		
5	NC	Reserved for supplier test point		
6	CLKEDID	DDC Clock		
7	DATAEDID	DDC data		
8	O_RxIN0-	LVDS Differential Data INPUT (Odd R0-R5,G0)	Negative	
9	O_RxIN0+	LVDS Differential Data INPUT (Odd R0-R5,G0)	Positive	
10	GND	Ground		
11	O_RxIN1-	LVDS Differential Data INPUT (Odd G1-G5,B0-B1)	Negative	
12	O_RxIN1+	LVDS Differential Data INPUT (Odd G1-G5,B0-B1)	Positive	
13	GND	Ground		
14	O_RxIN2-	LVDS Differential Data INPUT (Odd B1-B5,Sync,DE)	Negative	
15	O_RxIN2+	LVDS Differential Data INPUT (Odd B1-B5,Sync,DE)	Positive	
16	GND	Ground		
17	O_RxCLK-	LVDS Differential Data INPUT (Odd Clock)	Negative	
18	O_RxCLK+	LVDS Differential Data INPUT (Odd Clock)	Positive	
19	GND	Ground		
20	NC	NC		
21	NC	NC		
22	GND	Ground		
23	NC	NC		
24	NC	NC		
25	GND	Ground		
26	NC	NC		
27	NC	NC		
28	GND	Ground		
29	NC	NC		
30	NC	NC		

Doc.No.         LTN150XB-L03         Rev.No         04-A00-G-030321         Page 1	Page	14 / 24	
--	------	---------	--

## 5.2 LVDS Transmitter: DS90CF383 (National Semiconductor) or Compatible

Pin No.	Name	RGB Signal	Pin No.	Name	RGB Signal
51	TxIN0	R0	14	TxIN14	G5
52	TxIN1	R1	15	TxIN15	В0
54	TxIN2	R2	19	TxIN18	B1
55	TxIN3	R3	20	TxIN19	B2
56	TxIN4	R4	22	TxIN20	В3
3	TxIN6	R5	23	TxIN21	B4
4	TxIN7	G0	24	TxIN22	B5
6	TxIN8	G1	27	TxIN24	Hsync
7	TxIN9	G2	28	TxIN25	Vsync
11	TxIN12	G3	30	TxIN26	DE
12	TxIN13	G4	31	TxCLKIN	Clock

#### **FLAT LINK INTERFACE**



*Note*: The LCD Module uses a 100ohm resistor between positive and negative lines of each receiver input.

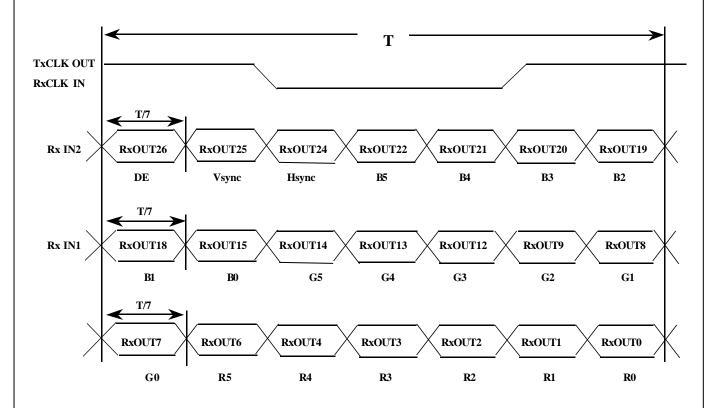
Doc.No.         LTN150XB-L03         Rev.No         04-A00-G-030321         Page	15 / 24	
--	---------	--

## 5.3 BACK LIGHT UNIT

Connector: JST BHSR - 02VS -1

Pi	in NO.	Symbol	Color	Function
	1	НОТ	Dark Gray	High Voltage
	2	COLD	White	Ground

# 5.4 Timing Diagrams of LVDS For Transmission



Doc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321	Page	16 / 24
---------	--------------	--------	-----------------	------	---------

# 5.5 Input Signals, Basic Display Colors and Gray Scale of Each Color

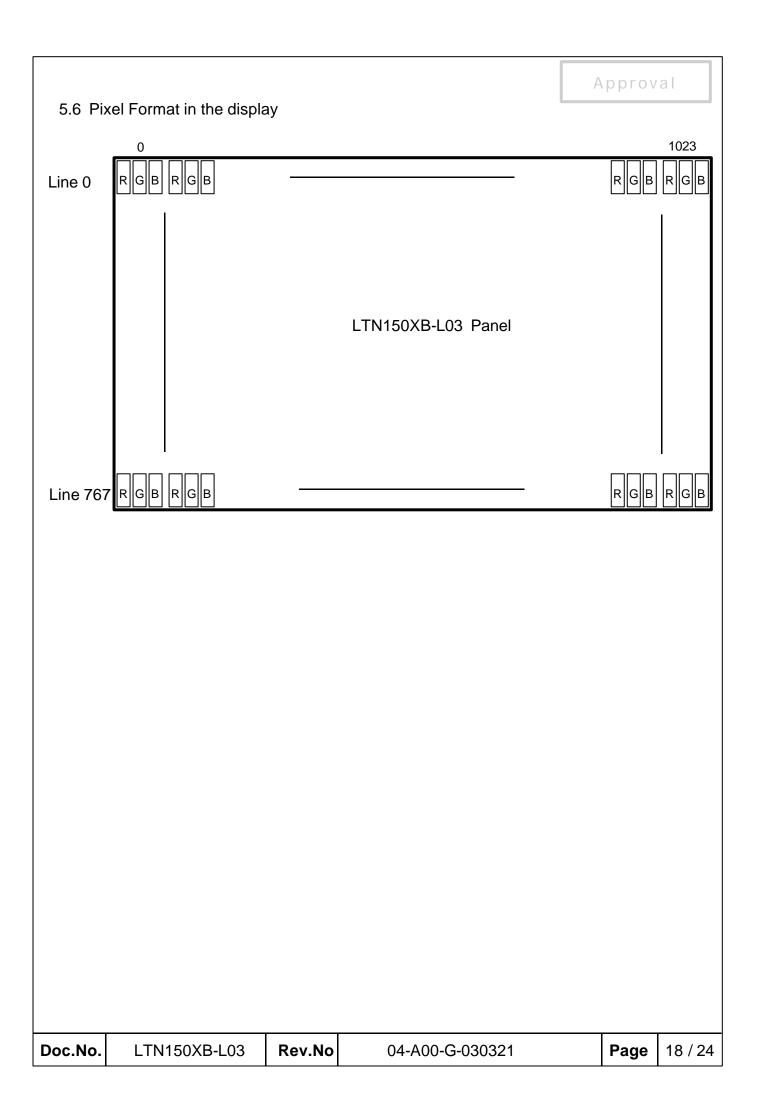
Approval

		DATA SIGNAL																		
COLOR	DICDI AV			RE	:n					GRI						BLU	IE			GRAY SCALE
COLOR	DISPLAY	RΛ	R1			R4	<b>P</b> 5	GO	G1				G5	В0	R1		B3	B/I	B5	LEVEL
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	_
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	_
COLOR	RED	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
GRAY		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
SCALE	1	:	:	:	:	:	:		:	:	:	:	:			:	• •	:	:	
OF	I	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R60
RED	$\bigvee$	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R61
	LIGHT	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R62
	RED	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	R63
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	G1
GRAY	1	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	G2
SCALE		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~G60
OF	$\downarrow$	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
GREEN	₩ LIGHT	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0	G61
	LIGHT	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	G62
	GREEN	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	G63
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	B0
GRAY	DARK	0	0	0	0	0		0	0	0	0	0	0	1	0	0	0	0	0	B1
SCALE	T ARR	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	B2
OF	1	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B60
BLUE	$ \hspace{.05cm} \downarrow \hspace{.05cm}$	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	
	₩ LIGHT	0	0	0	0	0		0	0	0	0	0	0	1	0	1	1	1	1	B61
		0	0	0	0	0		0	0	0	0	0	0	0	1	1	1	1	1	B62
	GREEN	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	B63

Note 1) Definition of gray:

Rn: Red gray, Gn: Green gray, Bn: Blue gray (n=gray level) *Note* 2)Input signal: 0 =Low level voltage, 1=High level voltage

Doc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321	Page	17 / 24	ĺ
---------	--------------	--------	-----------------	------	---------	---



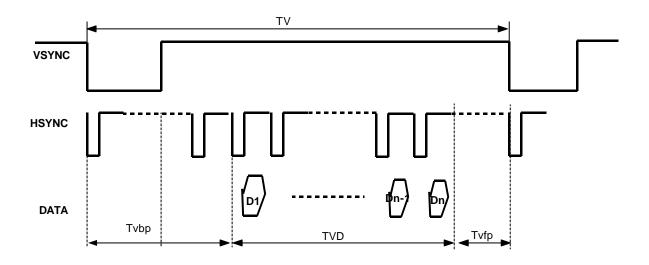
# 6. INTERFACE TIMING

# 6.1 Timing Parameters

Signal	Item	Symbol	MIN	TYP	MAX	Unit	Note
Frame Frequency	Cycle	Tv	-	806	-	lines	
Vertical Active Display Term	Display Period	Tvd	-	768	1	lines	
One Line Scanning Time	Cycle	Тн	•	1344	•	clocks	
Horizontal Active Display Term	Display Period	T <sub>HD</sub>	-	1024	-	clocks	
Horizontal Back Porch		Thbp	-	320	-	clocks	
Horizontal front Porch		Thfp	1	24	1	clocks	
Vertical Back Porch		Tvbp	-	38	-	lines	
Vertical Front Porch		Tvfp	-	3	-	lines	

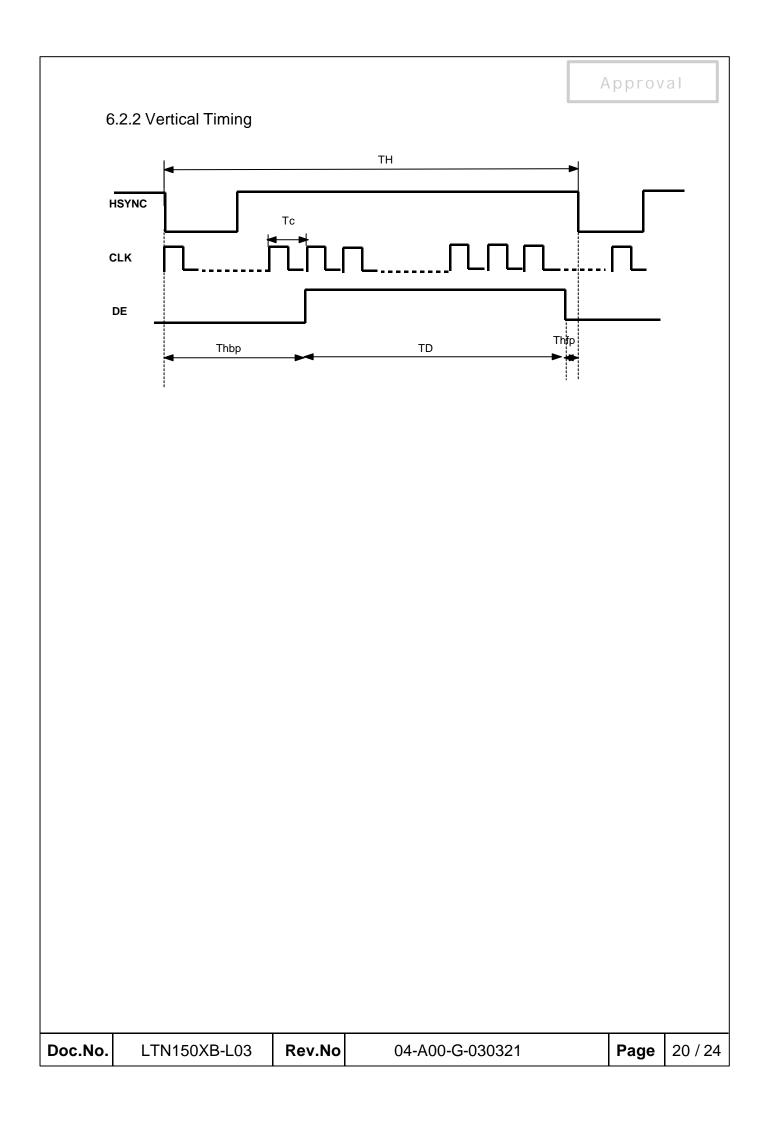
# 6.2 Timing diagrams of interface signal

# 6.2.1 Horizontal Timing



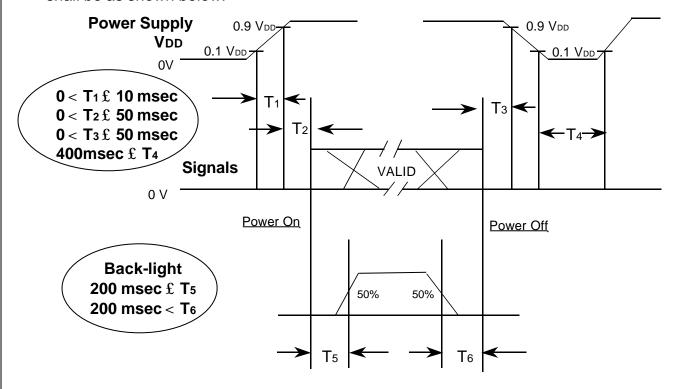
Note: All input conditions(level&timing) are the same with those of LXD01812

	oc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321	Page	19 / 24	ĺ
--	--------	--------------	--------	-----------------	------	---------	---



## 6.3 Power ON/OFF Sequence

: To prevent a latch-up or DC operation of the LCD module, the power on/off sequence shall be as shown below.



# Power ON/OFF Sequence

T1: Vdd rising time from 10% to 90%

T2: The time from Vdd to valid data at power ON.

T3: The time from valid data off to Vdd off at power Off.

T4: Vdd off time for Windows restart

T5: The time from valid data to B/L enable at power ON.

T6: The time from valid data off to B/L disable at power Off.

#### NOTE.

- (1) The supply voltage of the external system for the module input should be the same as the definition of VDD.
- (2) Apply the lamp voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

Doc.No.         LTN150XB-L03         Rev.No         04-A00-G-030321         Page         21
---

7. Mechanical Outline Dimension			Approval			
[	Refer to the last page	e ]				
Doc.No.	LTN150XB-L03	Rev.No	04-A00-G-030321		Page	22 / 24

#### 8. GENERAL PRECAUTIONS

#### 1. Handling

- (a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT backlight.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA(Isoprophyl Alcohol) or Hexane.

  Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static, it may cause damage to the C-MOS Gate Array IC.
- (i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the lamp wire.
- (I) Do not adjust the variable resistor which is located on the back side.
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.

#### 2. STORAGE

- (a) Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

#### 3. OPERATION

- (a) Do not connect, disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by following item 6.3 "Power on/off sequence ".
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the backlight connector and its inverter power supply shall be a minimized length and be connected directly. The longer cable between the backlight and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

#### 4. OTHERS

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, so on)

  Otherwise the module may be damaged.
- (d) If the module displays the same pattern continuously for a long period of time, it can be the situation when the image "sticks" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

Doc.No.         LTN150XB-L03         Rev.No         04-A00-G-030321         Page	24 / 24
--	---------

