

# SPECIFICATION FOR APPROVAL

- ( ) Preliminary Specification
- (**♦** Final Specification

Customer	APPLE		
MODEL	M97		

SUPPLIER	LG.Philips LCD Co., Ltd.
*MODEL	LP133WX2
Suffix	TLC3

<sup>\*</sup>When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE					
/						
/						
/						
Please return 1 copy for your confirmation with your signature and comments.						

APPROVED BY	SIGNATURE
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S. W. Paeng / Manager	
PREPARED BY	
H.H. Lee/ Engineer	
Product Engineerin LG. Display Co.,	

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# **RECORD OF REVISIONS**

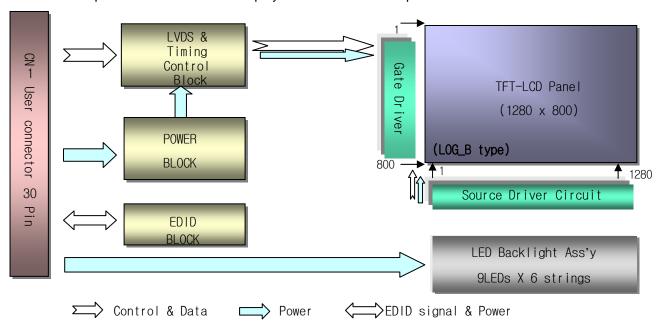
1.0 05. Jan. 2009 - Final CAS 1.0	Revision No	Revision Date	Page	Description	EDID ver
	1.0	05. Jan. 2009	-	Final CAS	1.0
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#### 1. General Description

The LP133WX2 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 13.3 inches diagonally measured active display area with WXGA resolution(1280 horizontal by 800 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP133WX2 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP133WX2 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP133WX2 characteristics provide an excellent flat display for office automation products such as Notebook PC.



#### **General Features**

Active Screen Size	13.3 inches diagonal
Outline Dimension	297.15 (H) × 192.15 (V) × 3.6(D, Max.) mm
Pixel Pitch	0.2235 mm × 0.2235 mm
Pixel Format	1280 horiz. by 800 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	275 cd/m²(Typ., @I <sub>LED</sub> =19mA)
Power Consumption	Logic : 0.76W(typ.@Mosaic), Back Light : 3.2W(typ.@ I <sub>LED</sub> = 19mA)
Weight	315(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Hard Coating(Glare), Anti reflection treatment of the front Polarizer (Haze 0%)

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## 2. Absolute Maximum Ratings

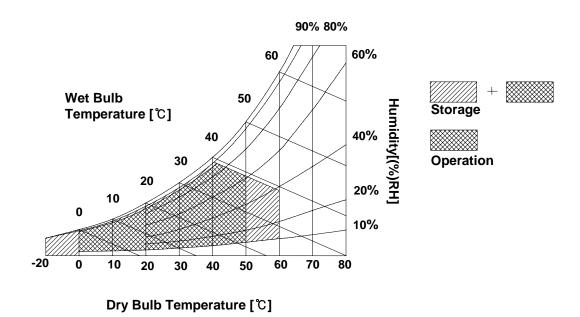
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

**Table 1. ABSOLUTE MAXIMUM RATINGS** 

Parameter	Symbol	Val	ues	Units	Notes	
i arameter	Symbol	Min	Max	Office		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.



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### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

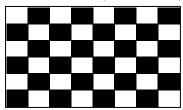
The LP133WX2 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the LED BL.

Table 2. ELECTRICAL CHARACTERISTICS

Doromotor	C. mah al			1.1	Nietee		
Parameter Symbol		Symbol	Min	Тур	Max	Unit	Notes
MODULE :							
Power Supply Input Voltage	VCC		3.0	3.3	3.6	V <sub>DC</sub>	
Power Supply Input Current	I <sub>cc</sub>	Mosaic	-	230	265	mA	1
Power Consumption	Pc		-	0.76	0.875	Watt	1
Differential Impedance	Zm		90	100	110	Ohm	2
LED Backlight :							
Operating Current per string	I <sub>LED</sub>		5	19	20	mA	3
Power Consumption	P <sub>BL</sub>		-	3.2	3.5	Watt	4
Life Time			10,000	-	-	Hrs	5

#### Note)

1. The specified current and power consumption are under the Vcc = 3.3V,  $25^{\circ}C$ , fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.



- 2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
- 3. The typical operating current is for the typical surface luminance (L<sub>WH</sub>) in optical characteristics.
- 4. Define the brightness of the lamp after being lighted for 5 minutes as 100%, Ts is the time required for the brightness of the center of the lamp to be not less than 95%.
- 5. The life time is determined as the time at which brightness of LED is 50% compare to that of initial value at the typical LED current.

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#### 3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model 20347-330E-12 manufactured by I-PEX.

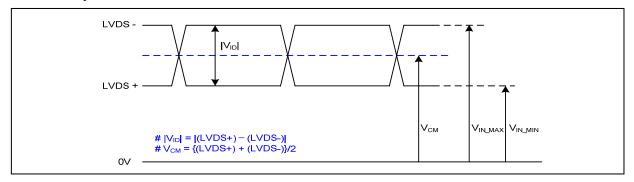
Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	GND	Ground	[LVDS Receiver]
2	VCC	Power Supply, 3.3V Typ.	SiliconWorks, SW0618V
3	VCC	Power Supply, 3.3V Typ.	[Connector] I-PEX 20474-030E-1#
4	V EEDID	DDC 3.3V power	I-PEX 20474-030E-1#
5	GSP	GSP	[Mating Connector] I-PEX 20472-030T-10 series
6	Clk EEDID	DDC Clock	or equivalent (micro-coax type)
7	DATA EEDID	DDC Data	
8	R <sub>IN</sub> 0-	Negative LVDS differential data input	[Connector pin arrangement]
9	$R_{\rm IN}$ 0+	Positive LVDS differential data input	LCD front view
10	GND	Ground	1
11	R <sub>IN</sub> 1-	Negative LVDS differential data input	
12	$R_{\rm IN}$ 1+	Positive LVDS differential data input	
13	GND	Ground	
14	R <sub>IN</sub> 2-	Negative LVDS differential data input	
15	R <sub>IN</sub> 2+	Positive LVDS differential data input	
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	NC	No Connection	
21	Vdc	LED Anode (Positive)	
. 22	Vdc	LED Anode (Positive)	
23	NC	No Connection	
24	Vdc1	LED Cathode (Negative)	
25	Vdc2	LED Cathode (Negative)	
26	Vdc3	LED Cathode (Negative)	
27	Vdc4	LED Cathode (Negative)	
28	Vdc5	LED Cathode (Negative)	
29	Vdc6	LED Cathode (Negative)	
30	NC	No Connection	



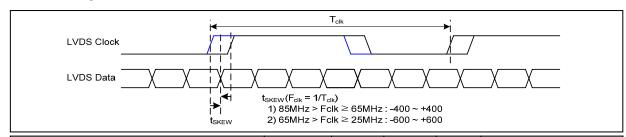
# 3-3. LVDS Signal Timing Specifications

# 3-3-1. DC Specification



Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V <sub>ID</sub>	100	600	mV	-
LVDS Common mode Voltage	V <sub>CM</sub>	0.6	1.8	V	-
LVDS Input Voltage Range	V <sub>IN</sub>	0.3	2.1	V	-

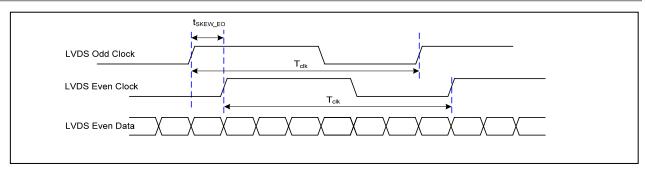
# 3-3-2. AC Specification



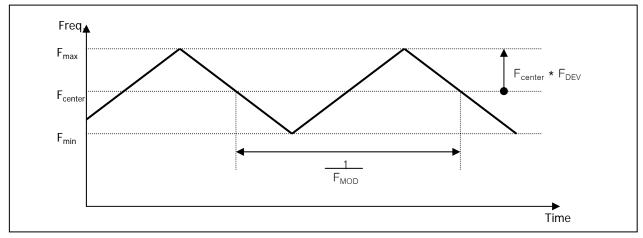
Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t <sub>SKEW</sub>	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t <sub>SKEW</sub>	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t <sub>SKEW_EO</sub>	- 1/7	+ 1/7	T <sub>clk</sub>	-
Maximum deviation of input clock frequency during SSC	F <sub>DEV</sub>	1	± 3	%	-
Maximum modulation frequency of input clock during SSC	F <sub>MOD</sub>	-	200	KHz	-

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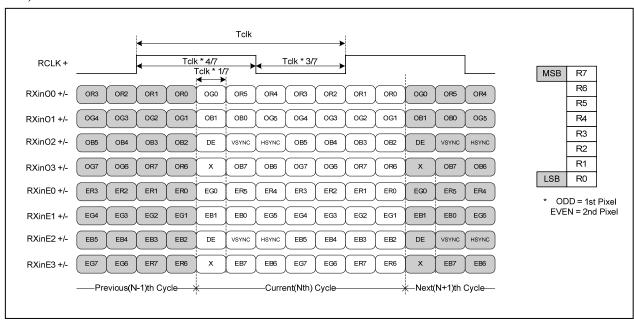
< Clock skew margin between channel >



< Spread Spectrum >

### 3-3-3. Data Format

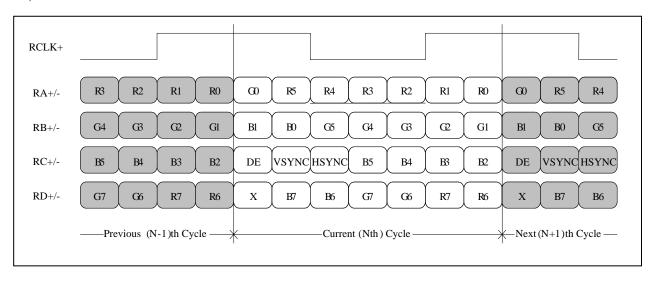
### 1) LVDS 2 Port



< LVDS Data Format >



### 2) LVDS 1 Port



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Condition: VCC =3.3V



### **Product Specification**

## 3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

**Table 6. TIMING TABLE** 

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	f <sub>CLK</sub>		72.5		MHz	
	Period	Thp	1280	1280	1280		
Hsync	Width	t <sub>wH</sub>	1420	1423	1460	Tclk	
	Width-Active	t <sub>WHA</sub>	16	32	48		
	Period	t <sub>VP</sub>	800	800	800		
Vsync	Width	t <sub>wv</sub>	811	846	847	tHP	
	Width-Active	t <sub>wva</sub>	3	6	9		
	Horizontal back porch	t <sub>HBP</sub>	54	63	98	+CLV	
Data	Horizontal front porch	t <sub>HFP</sub>	16	48	62	tCLK	
Enable	Vertical back porch	t <sub>VBP</sub>	5	37	35	+UD	
	Vertical front porch	t <sub>VFP</sub>	3	3	3	tHP	

# 3-5. Signal Timing Waveforms

High: 0.7VCC Data Enable, Hsync, Vsync Low: 0.3VCC 0.5 Vcc **DCLK**  $t_{HP}$ Hsync **t**WHA  $t_{HFP}$  $t_{HBP}$ Data Enable  $t_{VP}$ Vsync  $t_{VFP}$ twva  $t_{VBP}$ Data Enable

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# 3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

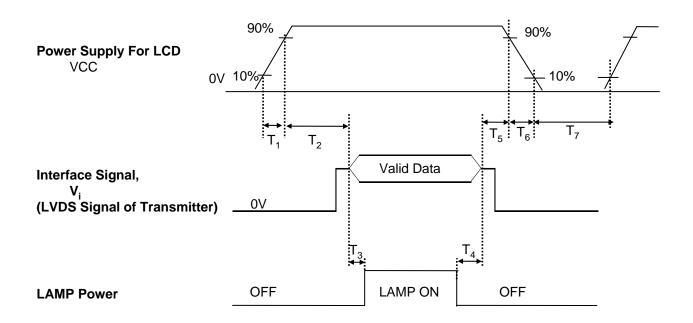
Table 7. COLOR DATA REFERENCE

		RE	ΕD					GRE	EN					BL	UE		
MS						MSE						MSE					LSB
																	B 0
														• • • • •	• • • • •		0
							0										0
0	0				0	1 					1	0	0	0		0	0
0	0	0	0		0	0	0	0	0	0	0	1	. 1 	1			1
0	0	0	0	0	0	1	.1 	1			1	1	1	1		1	1
		1	. 1	. 1	1	0	0	0	0	0	0	1	1	.1	. 1		1
1	1	1	. 1	. 1		1	1	1	1	1	1	0	0	0	0	0	0
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
00) 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0)1)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
62) 0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
3) 0	0	0	0	0	0	1	1	1	1	 1	1	0	0	0	0	0	0
) 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
) 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
• • • • • • • • • • • • • • • • • • • •			 						 						 		
	0	 0	0	0	0	0	0	0	0	 0	0	1	 1		 1	1	
	0	 0	0	0			0	0	0		0	1	 1	 1	 1	1	
	R 5 0 0 1 1 0 0 1 1 1 1 1 0 0 0 1 1 1 1 0 0 0 0 1 1 0	R 5 R 4  0 0  1 1  0 0  0 0  1 1  1 1  1 1  1	R5 R4 R3  0 0 0  1 1 1  0 0 0  0 0 0  1 1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 1  1 000) 0 0 0  62) 0 0 0  63) 0 0 0  0 0 0  0 0 0  0 0 0  0 0 0  0 0 0  0 0 0  0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0  0 0 0 0 0 0  0 0 0 0 0 0  0 0 0 0 0 0  0 0 0 0 0 0 0  0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0 0  0 0 0 0 0 0 0 0 0 0 0 0 0  0	R5 R4 R3 R2  0 0 0 0 0  1 1 1 1 1  0 0 0 0  0 0 0 0  1 1 1 1	R5 R4 R3 R2 R1  0 0 0 0 0 0  1 1 1 1 1 1  0 0 0 0 0 0	R5 R4 R3 R2 R1 R0  0 0 0 0 0 0 0 0  1 1 1 1 1 1 1 1  0 0 0 0	R5         R4         R3         R2         R1         R0         G5           0         0         0         0         0         0         0         0           1         1         1         1         1         1         0<	R5         R4         R3         R2         R1         R0         G5         G4           0	R5 R4 R3 R2 R1 R0 G5 G4 G3	R 5	R5	R5	R5	R5   R4   R3   R2   R1   R0   G5   G4   G3   G2   G1   G0   B5   B4	R5	R5	R5 R4 R3 R2 R1 R0   G5 G4 G3 G2 G1 G0   B5 B4 B3 B2 B1

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## 3-7. Power Sequence



**Table 8. POWER SEQUENCE TABLE** 

Parameter		Value		Units
	Min.	Тур.	Max.	
T <sub>1</sub>	0	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	0	-	10	(ms)
T <sub>7</sub>	400	-	-	(ms)

#### Note)

- 1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
- 2. Please avoid floating state of interface signal at invalid period.
- 3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 4. Lamp power must be turn on after power supply for LCD and interface signal are valid.

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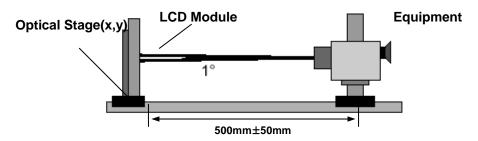


## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method



**Table 9. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V,  $f_{V}$ =60Hz,  $f_{CLK}$ = 72.5MHz, ILED = 19mA

								<u> </u>
Para	meter	Symbol	Condition	Min	Тур	Max	Units	Notes
Average L	_uminance	LAVE	160 Points (ILED= 19mA)	235	275	-	cd/m²	Fig 2
Luminanc	e variation	%	160 points	60	70	-	-	Fig 2
С	/R	-	Center 1 Point	450	600	-	-	
Respor	nse time	TrR + TrD	-	-	16	25	ms	Fig 3
	Horizontal	Θ	φx(Left,Right)		±45	-		
Viewing angle	Vertical	Θ	фуи(Up)		15	-	0	Fig 4
	vertical	Θ	φyd(Down)		35	-		
Worst r Brightness	neighbor s uniformity	ghbor niformity %		70				
	romaticity ation center)		d u'v'	-	-	0.0075		
(Over	romaticity ation panel)		d u'v'	-	-	0.0125		
	White chromaticity deviation		d u'v'	-	-	0.0025		
Cros	Cross Talk DSHA		-	-	-	4.0	%	Fig 5
Gray	(Worst neighbor)		-		Gamn	na 2.2		

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Table 10. RGB Color Chromaticity

	Wh	nite	R	ed	Gre	een		ue
	Wx	Wy	Rx	Ry	Gx	Gy		
Max.	0.283	0.299	0.565	0.310	0.295	0.535	0.125	0.110
Тур.	0.313	0.329	0.595	0.340	0.325	0.565	0.155	0.140
Min.	0.343	0.359	0.625	0.370	0.355	0.595	0.185	0.170

#### Notes)

1. Contrast Ratio(CR) is defined mathematically as

Surface Luminance with all white pixels

Contrast Ratio =

Surface Luminance with all black pixels

- 2. Response time is the time required for the display to transition from white to black (rise time,  $Tr_R$ ) and from black to white(Decay Time,  $Tr_D$ ). For additional information see FIG 3.
- 3. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 4. Gray scale specification

\*  $f_V$ =60Hz

Gray Level	Luminance [%] (Typ)
LO	0.20
L7	1.32
L15	4.74
L23	10.7
L31	20.4
L39	36.4
L47	56.1
L55	77.3
L63	100

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#### 5. Average Luminance

Ave. = SUM(L1:L160) / 160

where L1 to L160 are the luminance values measured at point #1 to #160.

#### 6. Luminance Uniformity

Luminance Uniformity:

U = 100% - (Lmax-Lmin)/Lmax

where, Lmax = max {Luminance values at 160 points},

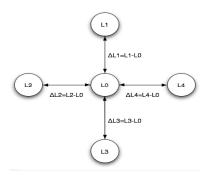
Lmin = min {Luminance values at 160 points}

#### 7. Worst neighbor Luminance Uniformity

Worst Neighbor Luminance Uniformity (The 4 points that are closest to the test point)

WNU=100%-Max( $\triangle$ L1,  $\triangle$ L2,  $\triangle$ L3,  $\triangle$ L4)/L0

Global WNU = min (WNU1, ...WNU160)



#### 8. White chromaticity deviation - with respect to center

Center color coordinate is defined as the Average of points: 72, 73, 88, 89.

#### 9. White chromaticity deviation - over panel

Maximum delta u'v' between any two measured points over the 160 points

#### 10. White chromaticity deviation - worst neighbor

Maximum delta u'v' between any two neighboring points on the panel

#### 11. White Chromaticity

Average (72, 73, 88, 89 Points)

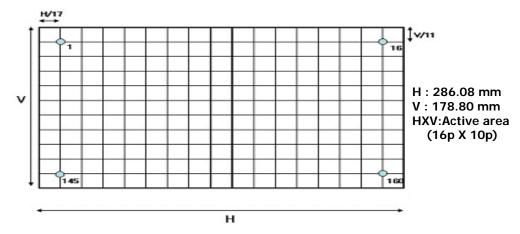
#### 12. RGB Chromaticity

Center Point



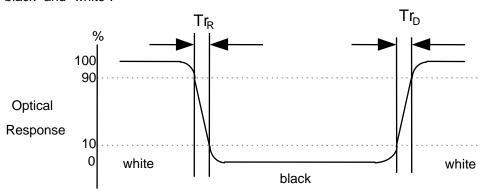
#### FIG. 2 Luminance

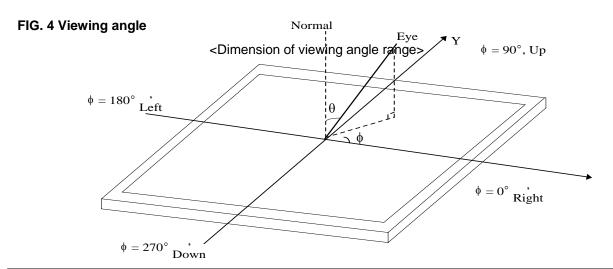
<Measuring point for Average Luminance & measuring point for Luminance variation>



### FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





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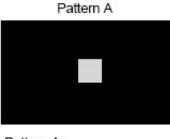
#### FIG. 5 Cross talk

No visual cross-talk will be allowed. Two luminance values are measured at center spot with 50 x 50 pixels. The cross-talk, D<sub>SHA</sub>, is defined as,

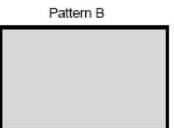
$$D_{SHA} = (L_B - L_A)/L_B \cdot 100\%$$
,

Where,  $L_A = Luminance$  in Pattern A

L<sub>B</sub> = Luminance in Pattern B.



Pattern A Gray Scale = 31 in center Black in surrounding area



Pattern B Gray Scale = 31 full screen

#### 5. Mechanical Characteristics

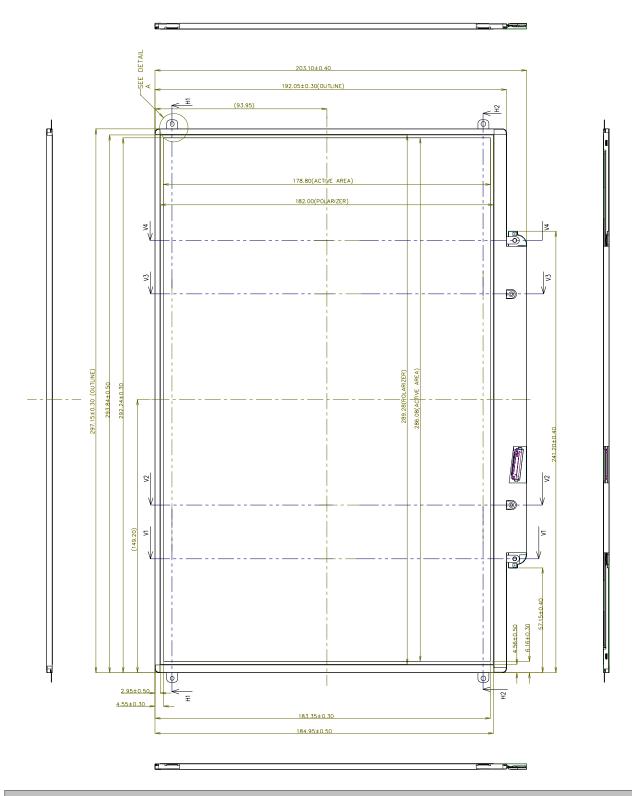
The contents provide general mechanical characteristics for the model LP133WX2. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	297.15 ± 0.50mm
Outline Dimension	Vertical	192.15 ± 0.50mm
	Thickness	3.6mm(Max.)
Bezel Area	Horizontal	289.48 mm
Dezei Area	Vertical	182.20mm
Active Display Area	Horizontal	286.08mm
Active Display Area	Vertical	178.80 mm
Weight	315g (Max.)	
Surface Treatment	Hard coating(2H), Gla	are treatment of the front Polarizer (Haze 0%)

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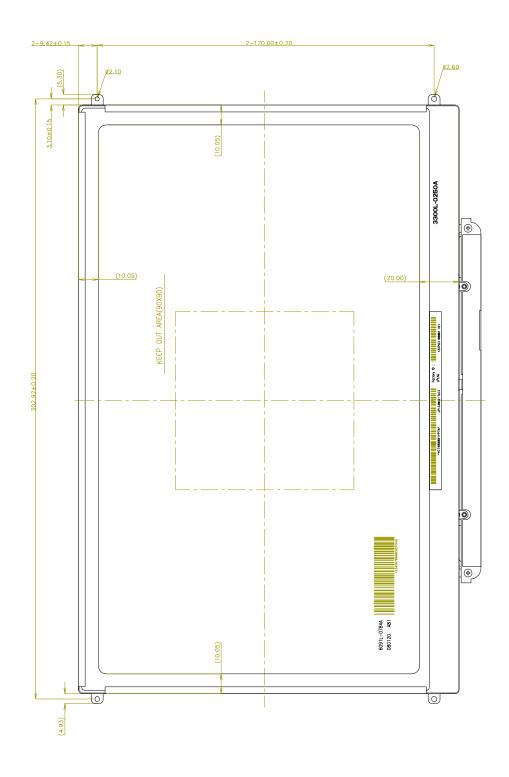


## <FRONT VIEW>



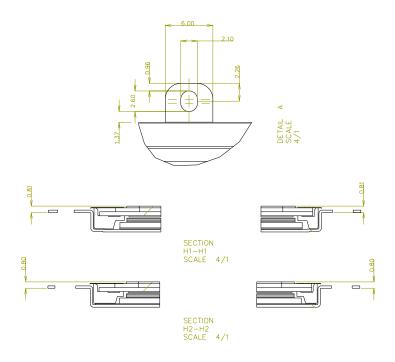


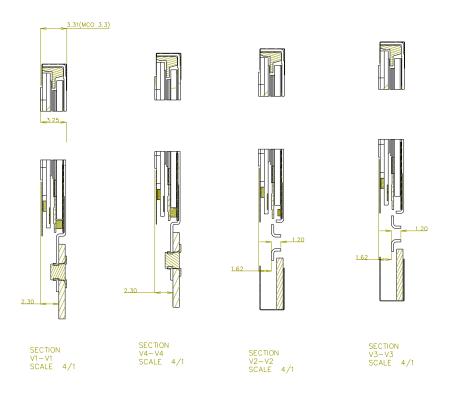
## <REAR VIEW>





### <DETAIL & SECTION VIEW>







# 6. Reliability

#### **Environment test condition**

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 6ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

## { Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

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#### 7. International Standards

#### 7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,

Standard for Safety of Information Technology Equipment.

b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,

Standard for Safety of Information Technology Equipment.

c) EN 60950-1:2001, First Edition,

European Committee for Electrotechnical Standardization(CENELEC)

European Standard for Safety of Information Technology Equipment.

#### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)

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## 8. Packing

# 8-1. Designation of Lot Mark

a) Lot Mark

A   B   C   D   E   F   G   H   I   J   K   L	А	В	С	D	Е	F	G	Н	I	J	К	L	М
---	---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH) D : YEAR

E: MONTH F ~ M: SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

## 8-2. Packing Form

a) Package quantity in one box: 20 pcs

b) Box Size : 422mm  $\times$  340mm  $\times$  257mm

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#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

  It is recommended that they be stored in the container in which they were shipped.

#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

Byte#	Byte#	Field Name and Comments	Va	lue	Value	
(decimal)	(HEX)	Field Name and Comments	(HI	EX)	(binary)	
0	00	Header	0	0	0000 0000	
1	01	Header	F		1111 1111	
2	02	Header	F		1111 1111	
3	03	Header	F	F	1111 1111	Header
4	04	Header	F	F	1111 1111	
5	05	Header	F	F	1111 1111	
6	06	Header	F	F	1111 1111	
7	07	Header	0	0	0000 0000	
8	08	EISA manufacturer code(3 Character ID) = APP	0	6	0000 0110	
9	09	Compressed ASCII	1	0	0001 0000	
10	0A	Product code(Refer to Apple's request) = M97(0x9c89)	8	9	1000 1001	
11	0B	(Hex, LSB first)	9	С	1001 1100	
12	0C	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	Vender/
13	0D	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	Product ID
14	0E	LCD module Serial No - Preferred but Optional ("0" if not used)	0	0	0000 0000	
15	0F	LCD module Serial No - Preferred but Optional ("0" if not used)	Ω	0	0000 0000	
16	10	Week of Manufacture = Jan 15th 3week		3	0000 0000	
17	11	Year of Manufacture = 2008	1	2	0000 0011	
18	12	EDID Structure version # = 1	-	1	0000 0001	EDID Version/
19	13	EDID Revision # = 3	0	_	0000 0001	Revision
20	14	Video Input Definition = Digital I/P,non TMDS CRGB			1000 0000	HEVISION
21	15	Max H image size(cm)=28.608cm(29)	1	D	0001 1101	Display
22	16	Max V image size(cm)=17.880cm(18)	1	2	0001 1101	Parameter
23	17	Display gamma =2.2	7	8	0111 1000	i didiliotoi
24	18	Feature support(DPMS) = Active off, RGB Color		A	0000 1010	
25	19	Red/Green low Bits			1101 1010	
26	1A	Blue/White Low Bits	Ε	0	1110 0000	
27	1B	Red X = 0.597			1001 1000	
28	1C	Red Y = 0.349	5		0101 1001	
29	1D	Green X = 0.319		1	0101 0001	Color
30	1E	Green Y = 0.549	8		1000 1100	Characteristic
31	1F	Blue X = 0.144	2		0010 0100	
32	20	Blue Y = 0.135	2		0010 0010	
33	21	White X = 0.313			0101 0000	
34	22	White Y = 0.329	0	4	0101 0100	Facility is a st
35	23	Established Timing I = 00h(If not used)	_	_		Established
36	24	Established Timing II = 00h(If not used)	0			Timings
37	25	Manufacturer's Timings = 00h(If not used)		0		
38	26	Standard Timing Identification 1 was not used	0	_	0000 0001	
39	27	Standard Timing Identification 1 was not used	0	_	0000 0001	
40	28	Standard Timing Identification 2 was not used	0	1	0000 0001	
41	29	Standard Timing Identification 2 was not used	0	1	0000 0001	
42	2A	Standard Timing Identification 3 was not used	0	1	0000 0001	
43	2B	Standard Timing Identification 3 was not used	0		0000 0001	
44	2C	Standard Timing Identification 4 was not used	0		0000 0001	Standard
45	2D	Standard Timing Identification 4 was not used	0	1	0000 0001	Timing ID
46	2E	Standard Timing Identification 5 was not used	0	1	0000 0001	
47	2F	Standard Timing Identification 5 was not used	0	1	0000 0001	
48	30	Standard Timing Identification 6 was not used	0	1	0000 0001	
49	31	Standard Timing Identification 6 was not used	0	1	0000 0001	
50	32	Standard Timing Identification 7 was not used	0	1	0000 0001	
51	33	Standard Timing Identification 7 was not used	0	1	0000 0001	
52	34	Standard Timing Identification 8 was not used	0	1	0000 0001	
53	35	Standard Timing Identification 8 was not used	0	1	0000 0001	
50	JJ	otandara rinning identification o was not used	U	_	3000 0001	

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# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

Byte#	Byte#	Field Name and Comments	Va	lue	Value	
(decimal)	(HEX)	rield Name and Comments	(H	EX)	(binary)	
54	36	Pixel Clock/10,000 (LSB) 72.5 MHz @ 60.2Hz	5	2	0101 0010	
55	37	Pixel Clock/10,000 (MSB)	1	С	0001 1100	
56	38	Horizontal Active (lower 8 bits) 1280 Pixels	0	0	0000 0000	
57	39	Horizontal Blanking(Thp-HA) (lower 8 bits) 143 Pixels	8		1000 1111	
58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)	5		0101 0000	
59	3B	Vertical Avtive 800 Lines	2		0010 0000	
60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels) 46 Lines	2	F	0010 1110	
61	3D	Vertical Active: Vertical Blanking (Tvp-HA) (upper 4:4bits)	3		0011 0000	Timing
62	3E	Horizontal Sync. Offset (Thfp)  48 Pixels	3		0011 0000	Descriptor
63	3F	Horizontal Sync Pulse Width (HSPW) 32 Pixels	2		0010 0000	#1
64	40	Vertical Sync Offset(Tvfp) : Sync Width (VSPW) 3 Lines : 6 Lines	3	6	0011 0110	,, ,
65	41	Horizontal Vertical Sync Offset/Width (upper 2bits)	0	0	0000 0000	
66	42	Horizontal Image Size = 286.08mm(286)	1		0000 0000	
67	43	Vertical Image Size = 178.80cm(179)	В		1011 0011	
68	44	Horizontal & Vertical Image Size	1		0001 0000	
69	45	Horizontal Border = 0			0000 0000	
70	46	Vertical Border = 0			0000 0000	
71	47	Non-interlaced,Normal display,no stereo,Digital separate sync,H/V pol negatives	1	8	0000 0000	
72	48	Detailed Timing Descriptor #2			0000 0000	
73	49	Detailed filling Descriptor #2			0000 0000	
74	4A		0		0000 0000	
75	4B				0000 0000	
76	4C	Version	0		0000 0000	
77	4D	Apple edid signature	0		0000 0000	
78	4E	Apple edid signature	1		0000 0110	
	4E 4F	Link Type	2		0001 0000	Timelese
79		Pixel and link component format(6-bit panel interface)				Timing
80	50		0		0000 0000	Description
81	51	Panel features(Inverter NA, no inverter)	0		0000 0000	#2
82	52		0		0000 0000	
83	53		0		0000 0000	
84	54		0		0000 0000	
85	55		0		0000 0000	
86	56		0		0000 0000	
87	57		0		0000 0000	
88	58		0		0000 1010	
89	59		2		0010 0000	
90	5A	Detailed Timing Descriptor #3			0000 0000	
91	5B		_		0000 0000	
92	5C		0 F		0000 0000 1111 1110	
93	5D		0		0000 0000	
94 95	5E 5F	I I	4		0100 1100	
95	60	L P	5	0	0100 1100	
96	61	1			0011 0000	Timina
98	62	3	3	ر ا	0011 0001	Timing Description
		_	ა ი	S S	0011 0011	
99 100	63 64	3 W			0101 0011	#3
100	65	X			0101 0111	
101	66	2	3	0	0011 0010	
103	67				0011 0010	
103	68	Т			0101 0100	
105	69		4		0101 0100	
106	6A	C	4	0	0100 1100	
107	6B	1		1	0011 0001	
107	υB	I	J		UUUI UUUI	



# APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

Byte#	Byte#	Field Name and Comments	Va	llue	Value	
(decimal)	(HEX)	Fleid Name and Comments	(H	EX)	(binary)	
108	6C	Detailed Timing Descriptor #4	0	0	0000 0000	
109	6D		0	0	0000 0000	
110	6E		0	0	0000 0000	
111	6F		F	Ε	1111 1110	
112	70		0	0	0000 0000	
113	71	С	4	3	0100 0011	
114	72	0	6	F	0110 1111	
115	73		6	С	0110 1100	Timing
116	74	0	6	F	0110 1111	Description
117	75	r	7	2	0111 0010	#4
118	76	SPACE	2	0	0010 0000	
119	77	Ĺ	4	С	0100 1100	
120	78	С	4	3	0100 0011	
121	79	D	4	4	0100 0100	
122	7A	LF	0	Α	0000 1010	
123	7B	SPACE	2	0	0010 0000	
124	7C	SPACE	2	0	0010 0000	
125	7D	SPACE	2	0	0010 0000	
126	7E	Extension flag = 00	0	0	0000 0000	Extension Flag
127	7F	Checksum	Α	7	1010 0111	Checksum

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