Chunghwa Picture Tubes, Ltd.
Product Specification

To :
Date : 090111

TFT LCD
CLAA104XA01CW

ACCEPTED BY : (V1.3)

APPROVED BY	CHECKED BY	PREPARED BY
張聖暉	李家銘	簡耀黌

Prepared by :
Product Planning Management Division
Small & Medium TFT Product Business Unit
CHUNGHWA PICTURE TUBES, LTD.
1127 Hopin Rd., Padeh, Taoyuan, Taiwan 334, R.O.C.
TEL: +886-3-3675151 FAX: +886-3-377--3858

Doc.No:	SPEC_CLAA104XA01CW_V1.3_JEACAR_090111	Issue Date:	2008/06/10

REVISION STATUS

Revision Notice	Description	Page	Rev. Date
Ver. 0.0	First revision (Tentative)	18	2007.12.06
Ver. 0.1	Modify Power Consumption(6.2w→6.4w)	4	2008.01.23
	Modify lamp wire Length(50mm→100mm)	15	2008.01.23
Ver. 0.2	Modify Module Weight	4	2008.01.28
	Modify Inverter Frequency	9	2008.01.28
Ver. 0.3	Modify Power Consumption	4	2008.02.04
	Modify Absolute maximum ratings	5	2008.02.04
	Modify Electrical characteristics	7	2008.02.04
	Modify TFT-LCD Current Consumption	8	2008.02.04
	Modify Backlight	9	2008.02.04
	Modify Interface connection	10	2008.02.04
	Modify Timing Specification	11	2008.02.04
	Modify Optical characteristics	16	2008.02.04
	Modify ESD Test	18	2008.02.04
Ver. 1.0	Modify Power Consumption	4	2008.03.07
	Modify Absolute maximum ratings	5	2008.03.07
	Modify TFT-LCD Current Consumption	8	2008.03.07
	Modify Backlight	9	2008.03.07
	Modify Interface connection	10	2008.03.07
	Modify Optical characteristics	16	2008.03.07
Ver. 1.1	Modify Power Consumption	4	2008.03.12
	Modify Absolute maximum ratings	5	2008.03.12
	Modify Backlight	9	2008.03.12
Ver. 1.2	Modify Power Consumption	4	2008.03.31
	Modify Absolute maximum ratings	5~6	2008.03.31
	Modify Backlight	9	2008.03.31
	Modify Mechanical Dimension	15	2008.03.31
Ver. 1.3	Modify the General specification table	4	2008.06.10
	Modify Interface connection	10	2008.06.10
	Modify Timing specification	11	2008.06.10
	Add the MTBF	18	2008.06.10

CONTENTS

1. OVERVIEW

CLAA104XA01CW is 10.4” color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs ,control circuit and backlight. By applying 1024×768 images are displayed on the 10.4” diagonal screen. Display 262K colors by 6 Bit R.G.B signal input.

General specification are summarized in the following table:

ITEM	SPECIFICATION
Display Area (mm)	211.2(W)×158.4(H) (10.4-inch diagonal)
Number of Pixels	1024(H) × 3(RGB) × 768(V)
Pixel Pitch (mm)	0.20625 x0. 20625
Color Pixel Arrangement	RGB vertical stripe
Display Mode	Normally white, TN
Number of Colors	262,144
Optimum Viewing Angle	6 o’clock
Brightness (cd/m^2)	300nit(typ)
Response Time (ms)	25ms (typ)
Viewing Angle(BL on,CR≧10)	140 degree (Horizontal.)
	120 degree (Vertical)
Power Consumption	6.41w(typ)
Electrical Interface(data)	LVDS
Module Size (mm)	236(W)×174.3(H)×7.4(D)
Module Weight (g)	380(typ)
Backlight Unit	CCFL
Surface Treatment	Anti-Glare Hardness:3H

2. ABSOLUTE MAXIMUM RATINGS

The following are maximun values which, if exceeded, may cause faulty operation or damage to the unit.

Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	Vcc	-0.3	4.0	V	
Singal Input Voltage	RxIN0+ ~ RxIN2+ RxIN0- ~ RxIN2- Rx CLK IN +/-	-0.3	Vcc+0.3	V	
Lamp Voltage	VL	729	946	Vrms	
Lamp Current	IL	4	8	mArms	【Note 4】
Lamp Frequency	FL	40	80	KHz	【Note 4】
Static Electricity	VESDc	-200	200	V	【Note2】
	VESDm	-15K	15K	V	
ICC Rush Current	IRUSH	--	1	A	【Note 3】
Operation Temperature	T_{op}	-20	70	℃	【Note 1】
Storage Temperature	T_{stg}	-30	80	℃	【Note 1】
Discharge Time Lag	TD	--	1	sec	【Note 6】

【Note】

【Note1】

If users use the product out off the environmemt operation range（temperature and humidity）,it will concern for visual quality.

【Note2】

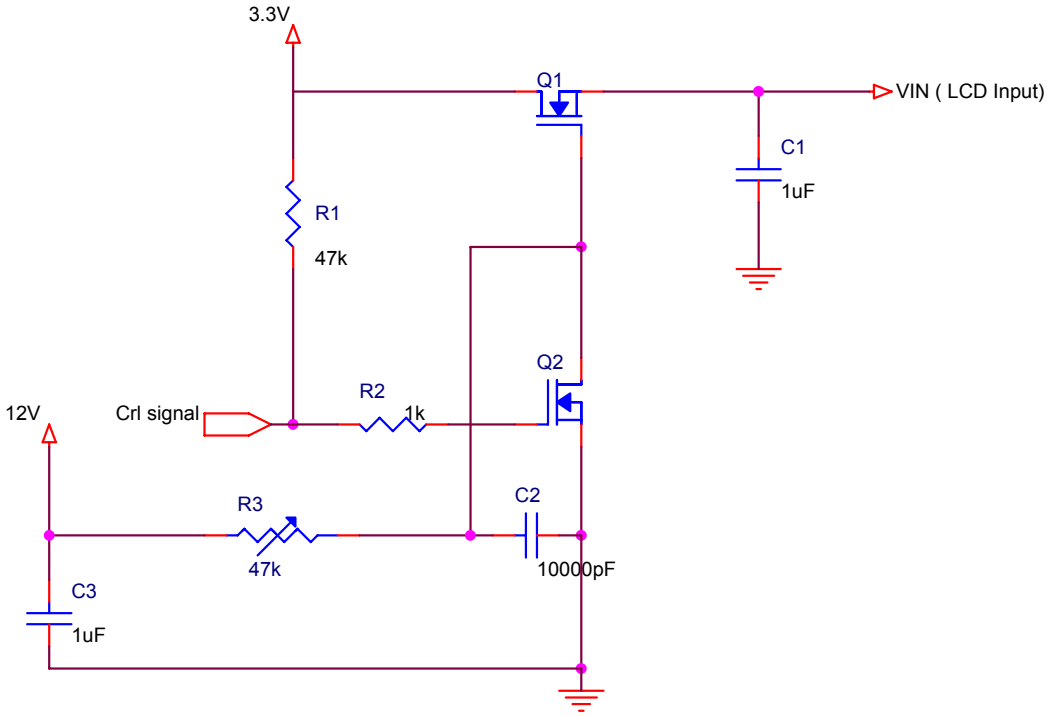
Test Condition: IEC 61000-4-2 ,

VESDc ：Contact discharge to input connector

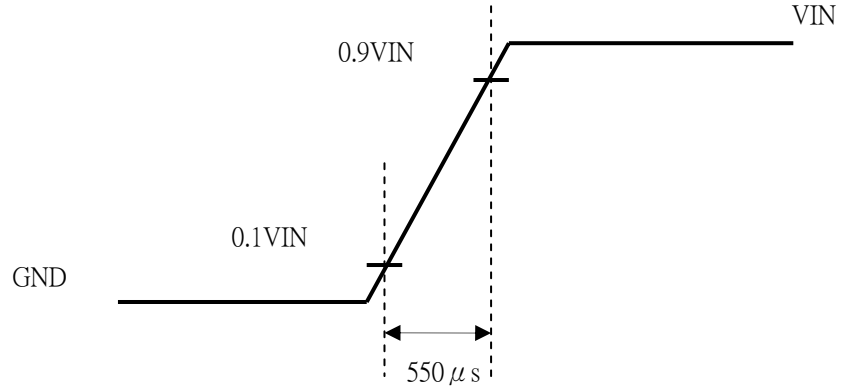
VESDm：Discontact discharge to module

【Note3】

The input pulse-current measurement system as below：



Control signal:High(+3.3V)→Low(GND)
Supply Voltage of rising time should be from R3 and C2 tune to 550 us.



Rising Time

【Note 4】
Table of specifications are definition of single lamp .
【Note 5】
The frequency is operated in the range, will not influence the life of lamp and display characteristic.
【Note 6】
The time needed to start discharge when the over Starting Lamp Voltage is continuously applied to both ends of the lamp. Before testing, the lamp is left in the dark room (ambient temperature : 25±2℃, ambient illuminance : less than 0.1lux) for 24Hr after lighted for 1 minute at rated lamp current. The testing shall be conducted in the dark room. And the sealing side shall be connected to high voltage side. (ambient temperature :25±2℃, ambient illuminance : less than 0.1lux). The minimum safety time for the inverter need over the maximum time for the start discharge .

3. ELECTRICAL CHARACTERISTICS

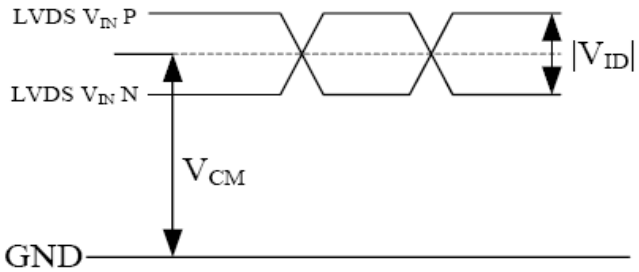
3.1 TFT LCD

Ta=25℃

Item		Symbol	Min.	Typ	Max.	Unit	Note
Power Supply Voltage For LCD		V_{CC}	3.0	3.3	3.6	V	
Logic Input Voltage (LVDS:IN+,IN-)	Common Mode Voltage	VCM	1.08	1.2	1.32	V	*1)
	Differential Input Voltage	| VID |	250	350	450	mV	*1)
	Threshold Voltage(high)	VTH	-	-	100	mV	*1) VCM=+1.2V
	Threshold Voltage(low)	VTL	-100	-	-	mV	*1)

Remarks：

*1)LVDS signal



|VID| = |VTH – VTL|,
VCM =(VTH + VTL)/2

3.2 TFT-LCD Current Consumption

Item	Symbol	Min	Type	Max	Unit	Notes
LCD power current	ICC	--	420	600	mA	*1)

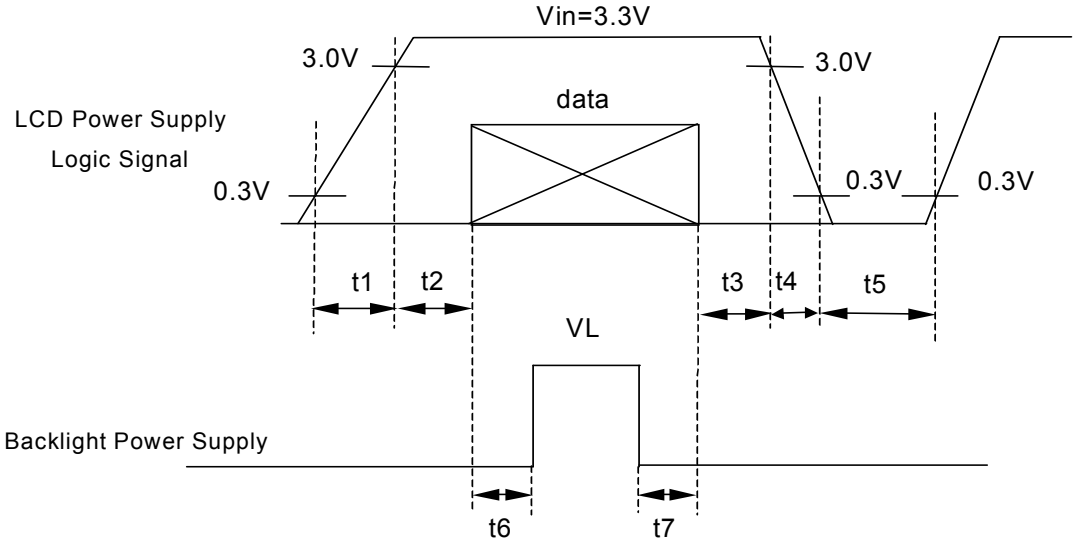
Remarks:
*1)Typical: Under 64 gray pattern
Maximum: Under black pattern

(a)64 Gray Pattern

(b)Black Pattern

3.3 Power、Signal sequence

t1≦10ms 1 sec≦t5
0＜50ms≦t2 200ms≦t6
0＜t3≦50ms 200ms≦t7
0＜t4≦10ms



Data: RGB DATA, DCLK, DENA

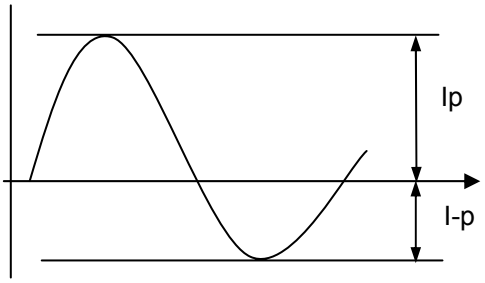
3.4 Backlight

Ta=25℃

ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Lamp current	IL	5.5	6.0	6.5	mArms	
Lamp voltage	VL	752	835	919	Vrms	*1)；IL=6.0mA
Inverter Frequency	FI	40	50	60	kHz	*1).*2)
Start Lamp Voltage	VS	-	-	1400	Vrms	Ta=25℃ *1).3)
		-	-	1500	Vrms	Ta=0℃ *1).3)
				1700	Vrms	Ta=-20℃ *1).3)
Lamp life time	IT	20,000	30,000		hr	*1).4),IL@6.0mA
Turn on and off life		100,000			times	*1).5),IL@6.0mA Continuous Openation Time Cycle 20 S.

If the driving waveform of lamp is asymmetric, the distribution of mercury inside the lamp tube will become unequally or will deplete the Ar gas in it. Then it may cause the abnormal phenomenon of lighting-up. Therefore, designers have to try their best to for fill the conditions under the inverter designing-stage as below:

- The degrees of unbalance： ＜10 %
- The ratio of wave height：＜√2 ±10 %



I p：high side peak

I-p：low side peak

A：The degrees of unbalance = ｜Ip – I-p｜/ Irms ×100 (%)

B：The ratio of wave height = Ip (or I-p) / Irms

[Note]

*1) Table of specifications are definition of single lamp.

*2) 1.Frequency in this range , the characterisitics of electric and optics can maintain in ±10% except hues.
2.Lamp frequency of inverter may produce interference with horizontal synchronous frequency (or vertical synchronous frequency),and this may cause ripple noise on the display. Therefore, please adjust inverter frequency, and keep inverter as far from module as possible or use electronic shielding between inverter and module to avoid the interference.

*3)1.Starting Lamp Voltage: Vs = initial value Vs
2.Definition of starting lamp voltage means max. voltage of starting lamp. We suggest the inverter starting voltage greater then max. voltage of starting lamp to certify starting lamp stability.

*4) Definition of the lamp life time：Luminance(L) under 50% of specification starting lamp voltage.

*5) Test condition of Turn on and off life : Turn on and off lamp at IL=8.0mA and (Ta=25 ±5℃). The frequency is 10 sec.(on)on/ 10 sec. (off) and go on 100,000 times repeatedly.

4. INTERFACE CONNECTION

4.1 CN1

LCD connector (30pin)：STARCONN，P/N：093F30 or other of the same class
Link connector：FI-X30H(JAE,Link Type) or other of the same class

Pin NO.	SYMBOL	DESCRIPTION
1	GND	Ground
2	V	+3.3V Power
3	V	+3.3V Power
4	NC	NC
5	NC	NC
6	NC	NC
7	GND	Ground
8	RXIN0-	LVDS Signal(-)—channel 0
9	RXIN0+	LVDS Signal(+)—channel 0
10	GND	Ground
11	RXIN1-	LVDS Signal(-)—channel 1
12	RXIN1+	LVDS Signal(+)—channel 1
13	GND	Ground
14	RXIN2-	LVDS Signal(-)—channel 2
15	RXIN2+	LVDS Signal(+)—channel 2
16	GND	Ground
17	RXCLKIN-	LVDS Clock Signal(-)
18	RXCLKIN+	LVDS Clock Signal(+)
19	GND	Ground
20	NC	NC
21	NC	NC
22	GND	Ground
23	GND	Ground
24	NC	NC
25	NC	NC
26	NC	NC
27	NC	NC
27	NC	NC
29	NC	NC
30	NC	NC

Remarks：

1) NC Pin : don`t connect any signal or ground.
2) GND Pin : grounding pin,don`t to floating.

5. INPUT SIGNAL(DE ONLY MODE)

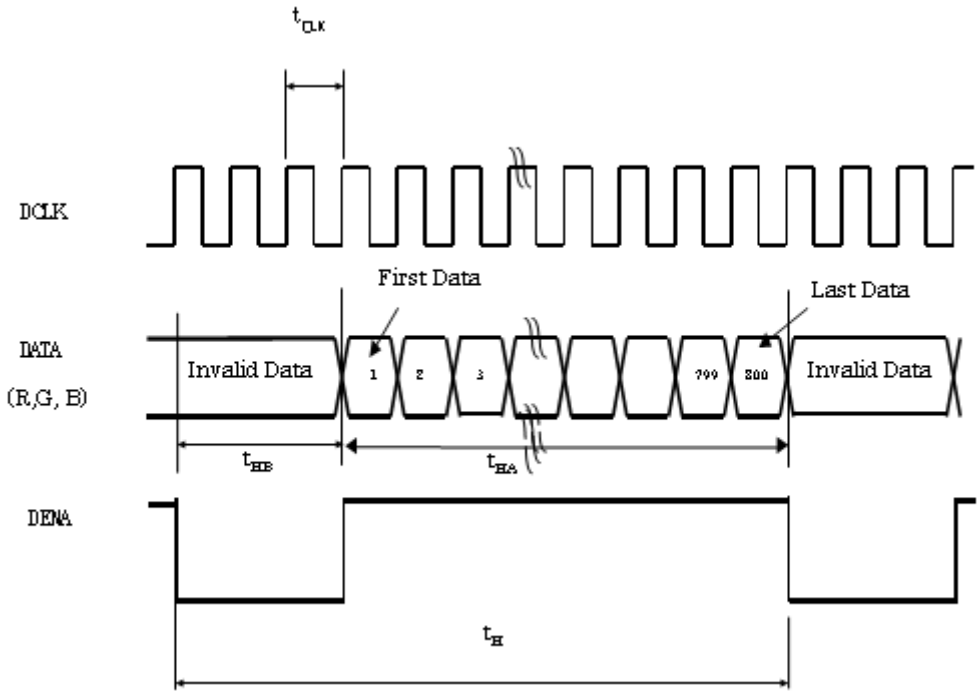
5.1 Timing Specification

Item				Symbol	Min	Typ	Max	Unit
LVDS input signal sequence	CLK Frequency			fCLKin	51	65	71	MHz
LCD input signal sequence （Input LVDS Transmitter）	DENA	Horizontal	Horizontal Total Time	t_H	1160	1344	1350	tCLK
			Horizontal Effective Time	t_{HA}	1024			tCLK
			Horizontal Blank Time	t_{HB}	136	320	326	tCLK
		Vertical	Frame	fV	55	60	65	Hz
			Vertical Total Time	t_V	790	806	810	t_H
			Vertical EffectiveTime	t_{VA}	768			t_H
			Vertical Blank Time	t_{VB}	22	38	42	t_H

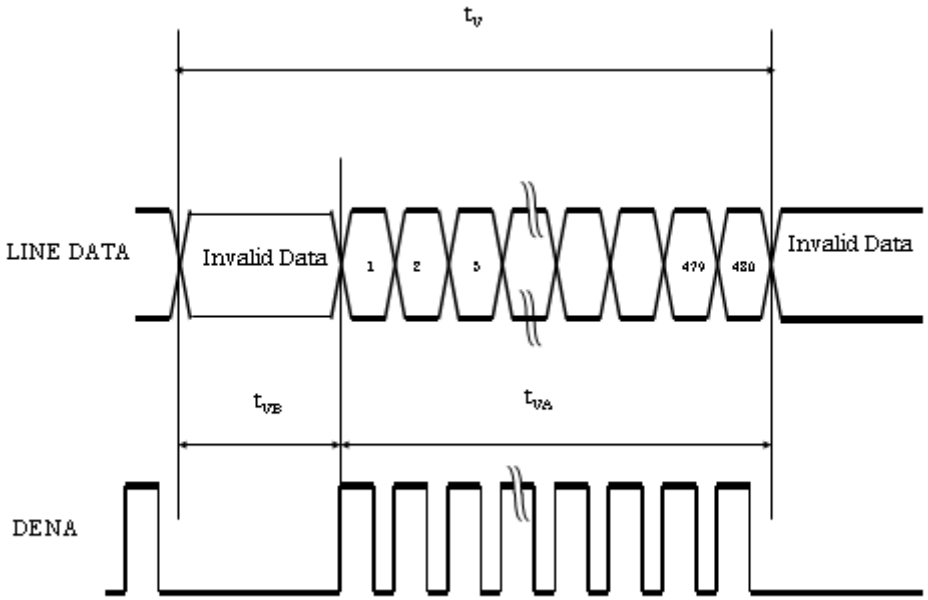
[Note]
*1) Data is latched during DCLK falling period.(LVDS MODE)
*2) DENA (DATA ENABLE) usually is positive.

5.2 Timing sequence(Timing chart)

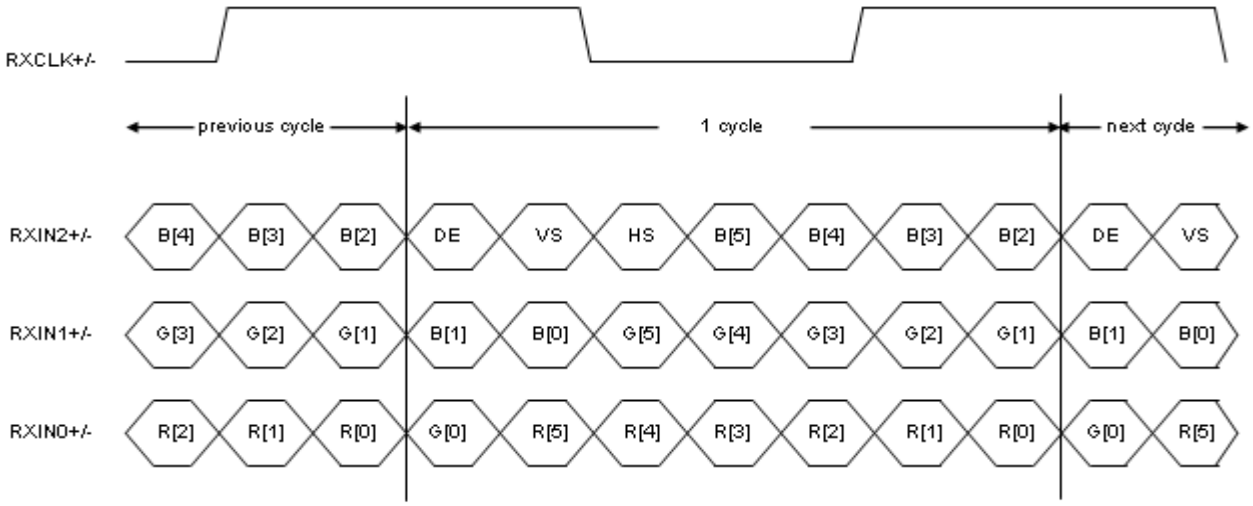
5.2.1 Horizontal Timing Sequence



5.2.2 Vertical Timing Sequence



5.2.3 LVDS Input Data mapping

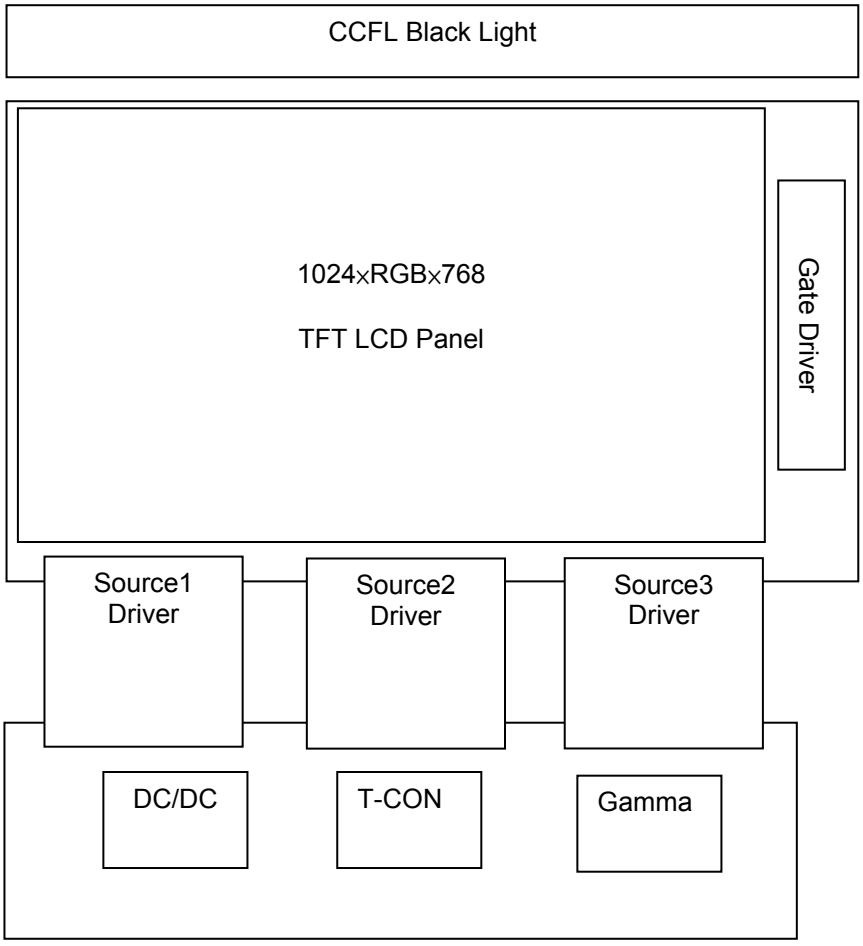


5.2.4 Color data assignment

COLOR	INPUT	R DATA						G DATA						B DATA					
	DATA	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
		MSB					LSB	MSB					LSB	MSB					LSB
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Remarks:
(1)Definition of Gray Scale
color(n)：n is series of Gray Scale. The more n value is the bright Gray Scale.
(2)Data:1-High,0-Low

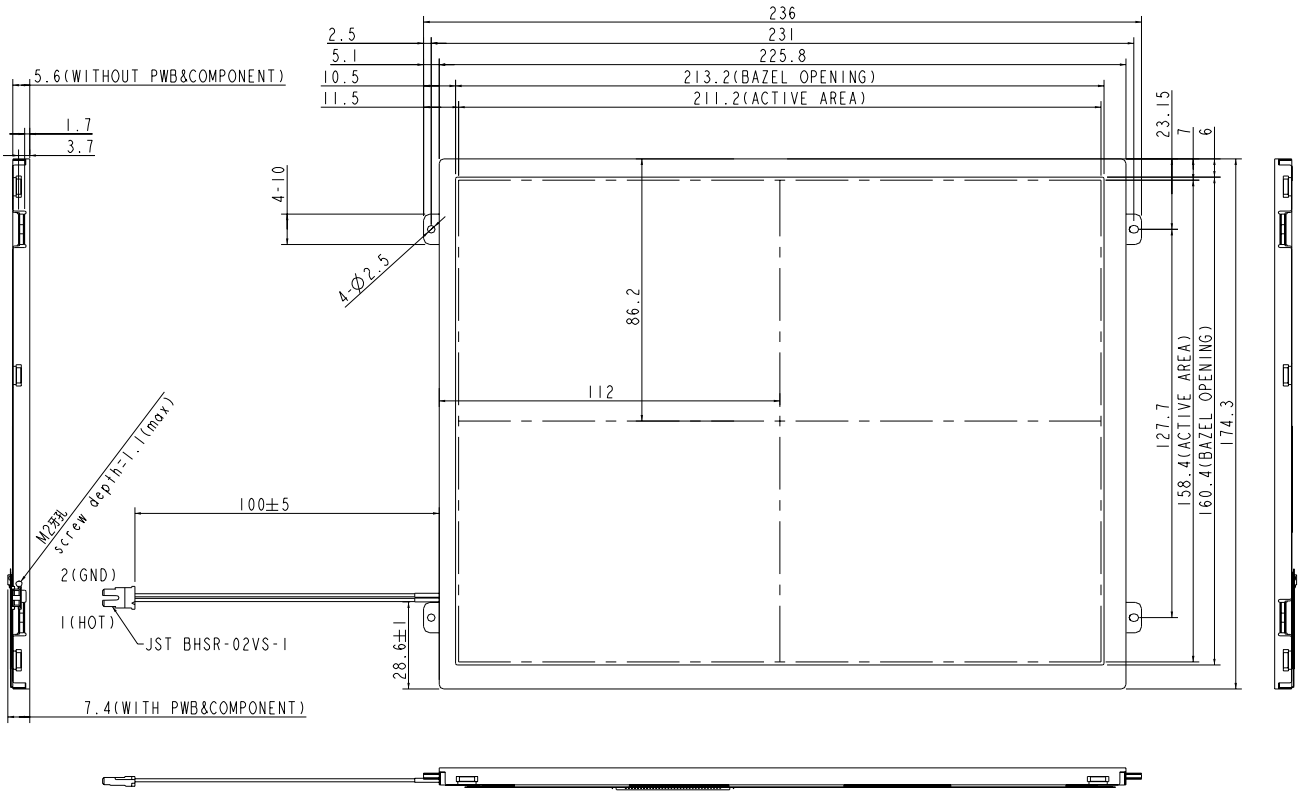
6. BLOCK DIAGRAM



7. MECHANICAL DIMENSION

7.1 Front Side

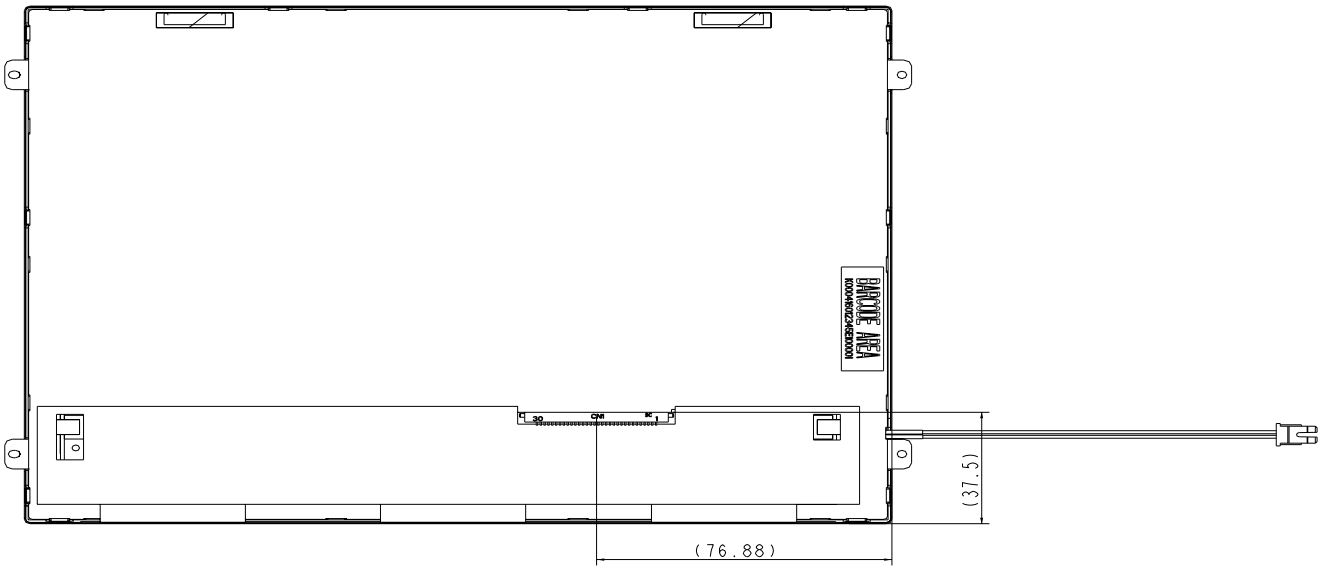
[Unit：mm]



Remark：General tolerance：±0.3mm

7.2 Rear Side

[Unit：mm]



Remark：General tolerance：±0.3mm

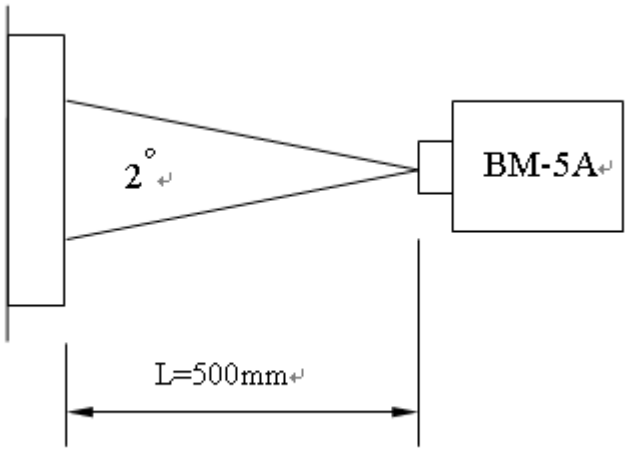
8. OPTICAL CHARACTERISTICS

Ta = 25°C, VCC=3.3V

ITEM		SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	Remarks
Constrast Ratio		CR	Point-5	--	500	--	--	*1)*2)*3)
Luminance(CEN)		Lw	Point-5	240	300	--	cd/m^2	*1)*3)
Luminance Uniformity		ΔL		70	80	-	%	*1)*3)
Response Time (White - Black)		Tr +Tf	Point-5		25		ms	*1)*3)*5)
Viewing Angle	Horizontal		CR≧10 Point-5	130	140	--	°	*1)*2)*4)
	Vertical			110	120	--	°	*1)*2)*4)
Color Coordinate	White	Wx Wy	Point-5	0.273 0.289	0.313 0.329	0.353 0.369	--	*1)*3)
	Red	Rx Ry		0.545 0.286	0.585 0.326	0.625 0.366		
	Green	Gx Gy		0.264 0.550	0.304 0.590	0.344 0.630		
	Blue	Bx By		0.116 0.082	0.156 0.122	0.196 0.162		

Remarks：

*1)Measure condition：25℃±2℃，60±10%RH under10 Lux in the dark room.BM-5A (TOPCON)，viewing angle2°，VCC=3.3V.



*2）Definition of contrast ratio：

Contrast Ratio (CR)= (White) Luminance of ON ÷ (Black) Luminance of OFF

3) Definition of luminance：Measure white luminance on the point 5 as figure8-1
Definition of Luminance Uniformity: Measure white luminance on the point1~9 as figure8-1
△L = [L(MIN)/L(MAX)]×100

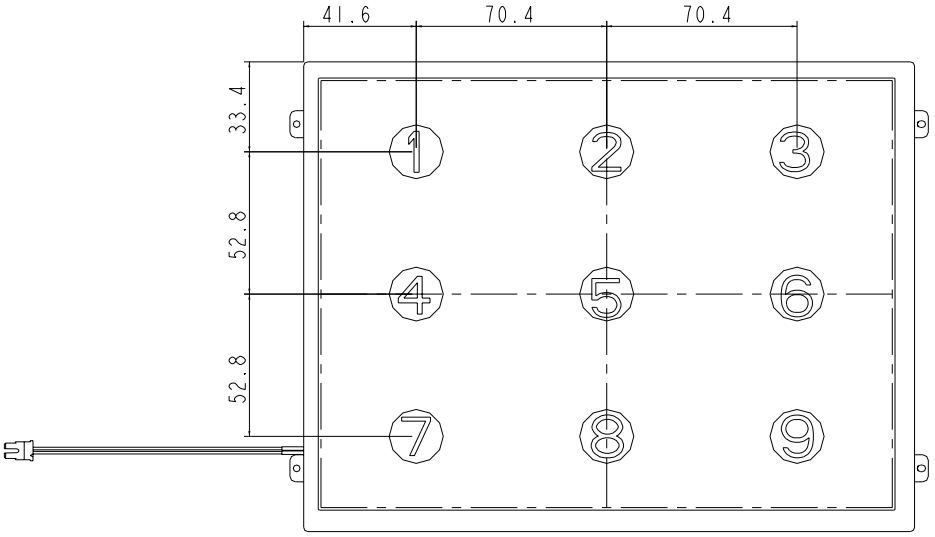


Fig8-1 Measuring point

*4) Definition of Viewing Angle(θ,ψ),refer to Fig8-2 as below：

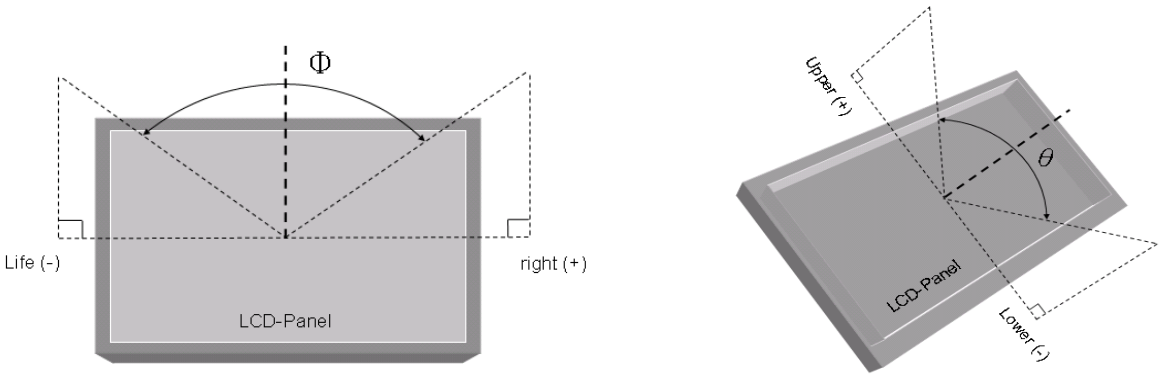


Fig8-2 Definition of Viewing Angle

*5) Definition of Response Time.(White-Black)

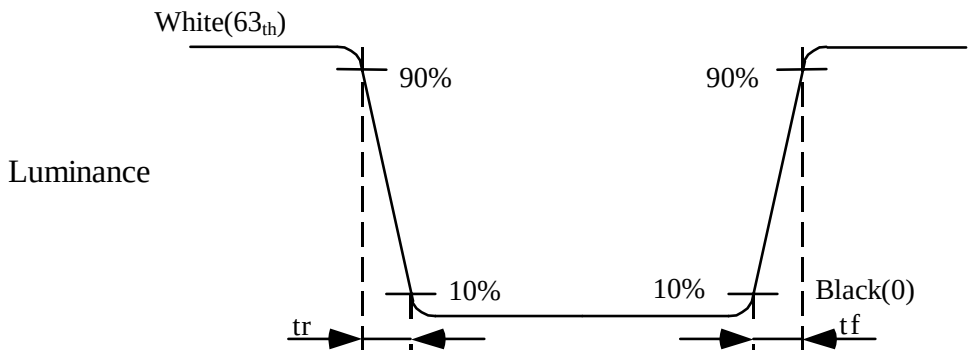


Fig8-3 Definition of Response Time(White-Black)

9. RELIABILITY TEST

9-1. Temperature and humidity

TEST ITEMS	CONDITIONS
High Temperature Operation	70℃，240Hrs
High Temperature Storage	80℃，240Hrs
High Temperature High Humidity Operation	60℃，90%RH，240Hrs
Low Temperature Operation	-20℃，240Hrs
Low Temperature Storage	-30℃，240Hrs
Thermal Shock(No operation)	-30℃（0.5Hr）~ 80℃(0.5Hr) ，200 cycles

9.2. Shock and Vibration

TEST ITEMS	CONDITIONS
Shock (Non-operation)	● Shock level:980m/s^2(equel to 100G) ● Waveform:half sinusoidal wave,6ms. ● Number of shocks:one shock input in each direction of three mutually perpendicular axes for a total of three shock inputs.
Vibration (Non-operation)	● Frequency range:8~33.3Hz ● Amplitude:1.3mm,33.3~400Hz ● Vibration:sinusodial wave,perpendicularaxis(both x, z axis:2Hrs, y axis 4Hrs). ● Acceleration:2.9G ● Sweep Cycle time:15min

9.3. ESD Test

ITEM	CONDITION	REMARK
ESD	150pF，330Ω，±8KV&±15KV air & contact test	*1)
	200pF，0Ω，±200V contact test	*2)

Remarks：
*1) LCD glass and metal bezel
*2) IF connector pins

9.4 MTBF
CCFL:With BL：30,000 Hrs (typ) lifetimes.

9.5 Judgment standard
The Judgment of the above test should be made as follow:
Pass:Normal display image with no obvious non-uniformity and no line defect.Partial transformation of the module parts should be ignored.
Fail:No display image,obvious non-uniform