

# SPECIFICATION FOR APPROVAL

( ) Preliminary Specification

( ● ) Final Specification

Title	17.1" WSXGA+ TFT LCD
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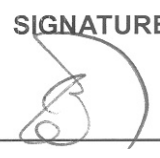
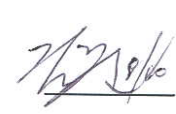


Customer	General
MODEL	

SUPPLIER	LG. Display Co., Ltd.
*MODEL	LP171WE3
Suffix	TLA4

\*When you obtain standard approval,  
please use the above model name without suffix

SIGNATURE	DATE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

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## RECORD OF REVISIONS

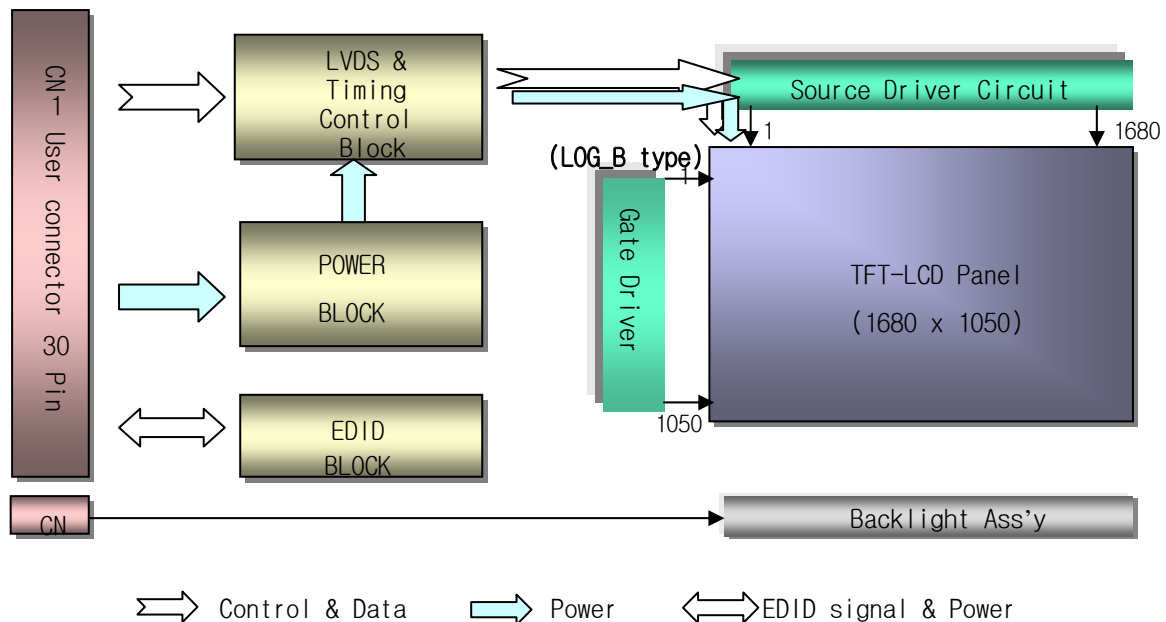
[illegible]

## 1. General Description

The LP171WE3 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp (CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 17.1 inches diagonally measured active display area with WSXGA+ resolution(1680 horizontal by 1050 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP171WE3 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP171WE3 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP171WE3 characteristics provide an excellent flat display for office automation products such as Notebook PC.



## General Features

Active Screen Size	17.1 inches diagonal
Outline Dimension	382.2 (H) × 244.5 (V) × 6.5(D, max) mm
Pixel Pitch	0.2187 mm × 0.2187 mm
Pixel Format	1680 horiz. by 1050 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	240 cd/m <sup>2</sup> (Typ.) , 5 point
Power Consumption	Total 7.06 Watt(Typ.) @ LCM circuit 2.28 Watt(Typ.), B/L input 4.78 Watt(Typ.)
Weight	670g (Typ.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Hard coating(2H) Glare treatment of the front polarizer

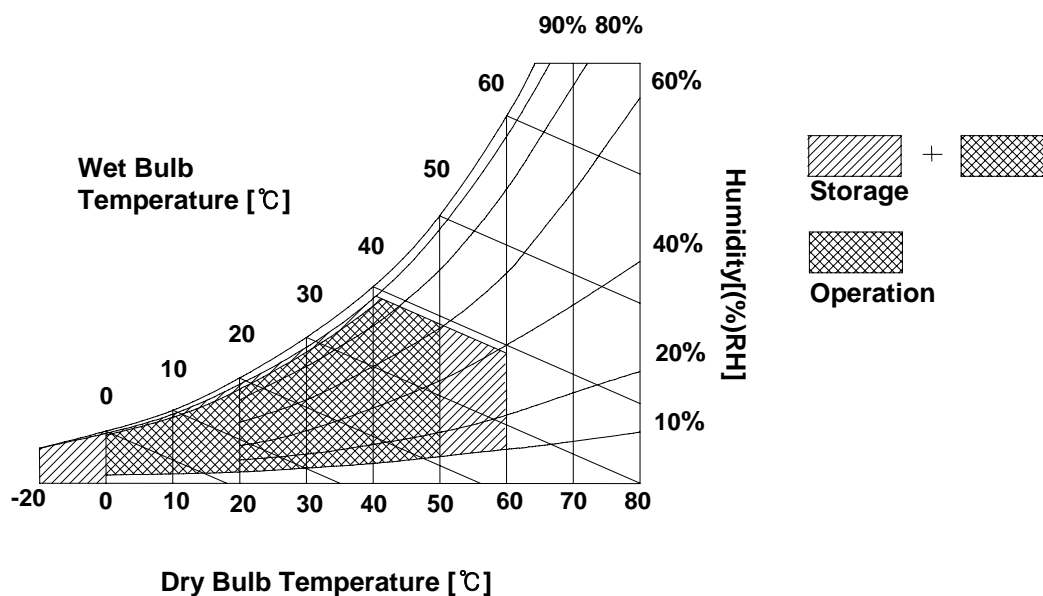
## 2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

**Table 1. ABSOLUTE MAXIMUM RATINGS**

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.  
Wet bulb temperature should be 39°C Max, and no condensation of water.



### 3. Electrical Specifications

#### 3-1. Electrical Characteristics

The LP171WE3 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCD.

**Table 2. ELECTRICAL CHARACTERISTICS**

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	VCC	3.0	3.3	3.6	V <sub>DC</sub>	
Power Supply Input Current	I <sub>CC</sub>		690	795	mA	1
Power Consumption	P <sub>c</sub>	-	2.28	2.62	Watt	1
Differential Impedance	Z <sub>m</sub>	90	100	110	Ohm	2
LAMP :						
Operating Voltage	V <sub>BL</sub>	714(6.8mA)	735(6.5mA)	920(3.0mA)	V <sub>RMS</sub>	3
Operating Current	I <sub>BL</sub>	3.0	6.5	6.8	mA <sub>RMS</sub>	4
Power Consumption	P <sub>BL</sub>	-	4.78	5.26		9
Operating Frequency	f <sub>BL</sub>	40	60	70	kHz	7
Discharge Stabilization Time	T <sub>s</sub>	-	-	3	Min	5
Life Time		10,000	-	-	Hrs	6
Established Starting Voltage at 25℃ at 0℃	Vs			1300	V <sub>RMS</sub>	8
				1500	V <sub>RMS</sub>	

Note)

1. The specified current and power consumption are under the Vcc = 3.3V , 25℃ , fv = 60Hz condition whereas black pattern is displayed and fv is the frame frequency.
2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.
3. The variance of the voltage is  $\pm 10\%$ .
4. The typical operating current is for the typical surface luminance (L<sub>WH</sub>) in optical characteristics.
5. Define the brightness of the lamp after being lighted for 5 minutes as 100%, Ts is the time required for the brightness of the center of the lamp to be not less than 95%.
6. The life time is determined as the time at which brightness of lamp is 50% compare to that of initial value at the typical lamp current.
7. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform.(Asymmetrical ratio is less than 10%) Please do not use the inverter which has asymmetrical voltage and asymmetrical current and spike wave.  
Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
8. The voltage above VS should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.
9. The lamp power consumption shown above does not include loss of external inverter.  
The applied lamp current is a typical one.

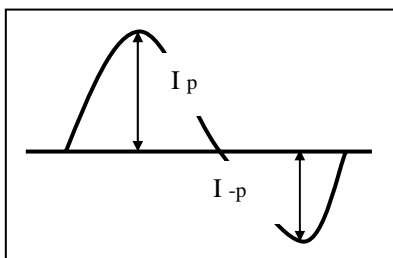
Product Specification

Note)

9. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following.

It shall help increase the lamp lifetime and reduce leakage current.

- The asymmetry rate of the inverter waveform should be less than 10%.
  - The distortion rate of the waveform should be within  $\sqrt{2} \pm 10\%$ .
- \* Inverter output waveform had better be more similar to ideal sine wave.



\* Asymmetry rate:

$$|I_p - I_{-p}| / I_{rms} * 100\%$$

\* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{rms}$$

※ Do not attach a conducting tape to lamp connecting wire.

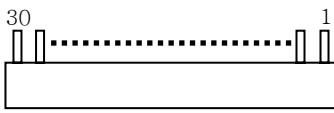
If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action. Because leakage current is occurred between lamp wire and conducting tape.

### 3-2. Interface Connections

This LCD employs two interface connections, a 30 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

The electronics interface connector is a model GT101-30S-HR11 manufactured by LGC.

**Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)**

Pin	Symbol	Description	Notes
1	GND	Ground	<p>1, Interface chips 1.1 LCD : DTML012(LCD Controller) including LVDS Receiver  1.2 System : THC63LVD823A or equivalent * Pin to Pin compatible with THINE LVDS</p> <p>2. Connector 2.1 LCD : GT101-30S-HR11, LGC or its compatibles 2.2 Mating : FI-X30M or equivalent. 2.3 Connector pin arrangement</p>  <p>[LCD Module Rear View]</p>
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	
5	NC	No Connection	
6	Clk EEDID	DDC Clock	
7	DATA EEDID	DDC Data	
8	Odd_R <sub>IN</sub> 0-	Negative LVDS differential data input	
9	Odd_R <sub>IN</sub> 0+	Positive LVDS differential data input	
10	GND	Ground	
11	Odd_R <sub>IN</sub> 1-	Negative LVDS differential data input	
12	Odd_R <sub>IN</sub> 1+	Positive LVDS differential data input	
13	GND	Ground	
14	Odd_R <sub>IN</sub> 2-	Negative LVDS differential data input	
15	Odd_R <sub>IN</sub> 2+	Positive LVDS differential data input	
16	GND	Ground	
17	Odd_CLKIN-	Negative LVDS differential clock input	
18	Odd_CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	
20	Even_R <sub>IN</sub> 0-	Negative LVDS differential data input	
21	Even_R <sub>IN</sub> 0+	Positive LVDS differential data input	
22	GND	Ground	
23	Even_R <sub>IN</sub> 1-	Negative LVDS differential data input	
24	Even_R <sub>IN</sub> 1+	Positive LVDS differential data input	
25	GND	Ground	
26	Even_R <sub>IN</sub> 2-	Negative LVDS differential data input	
27	Even_R <sub>IN</sub> 2+	Positive LVDS differential data input	
28	GND	Ground	
29	Even_CLKIN-	Negative LVDS differential clock input	
30	Even_CLKIN+	Positive LVDS differential clock input	

The backlight interface connector is a model BHSR-02VS-1, manufactured by JST or Compatible.

The mating connector part number is SM02B-BHSS-1 or equivalent.

**Table 5. BACKLIGHT CONNECTOR PIN CONFIGURATION (J3)**

Pin	Symbol	Description	Notes
1	HV	Power supply for lamp (High voltage side)	1
2	LV	Power supply for lamp (Low voltage side)	1

Notes : 1. The high voltage side terminal is colored blue and the low voltage side terminal is yellow.



### 3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

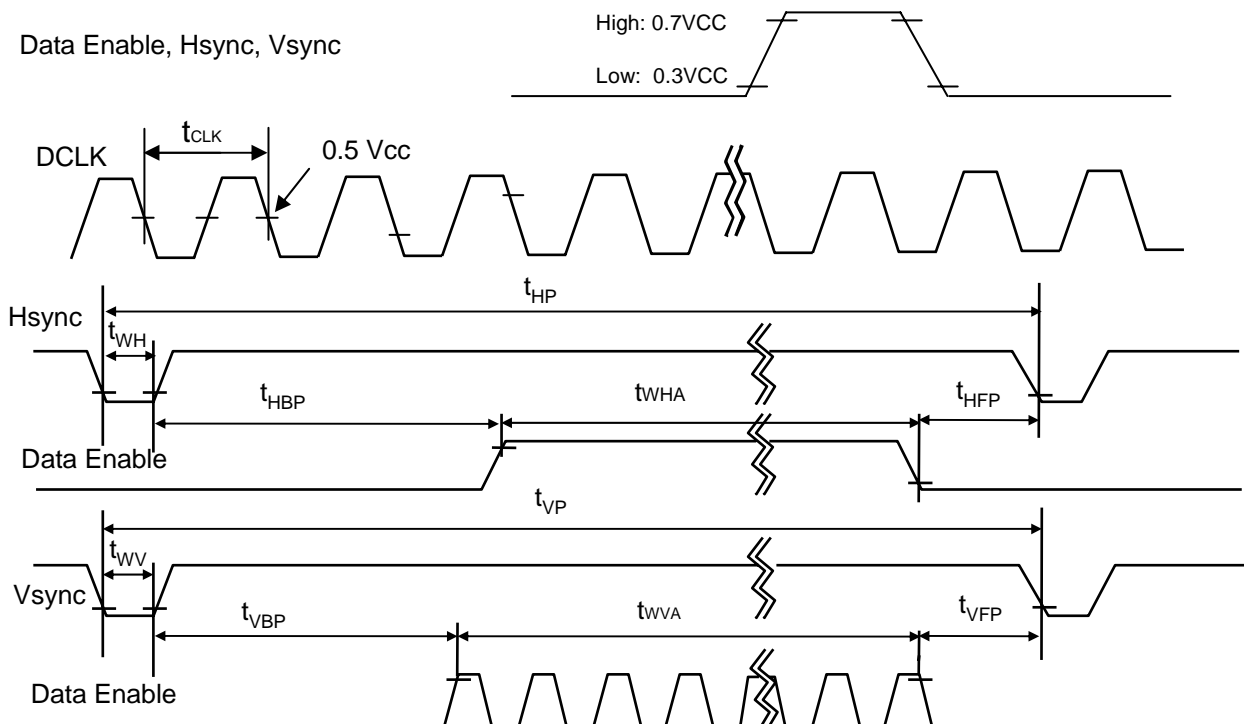
**Table 6. TIMING TABLE**

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	fCLK	115	119	126	MHz	
Hsync	Period	tHP	1792	1840	1888	tCLK	
	Width	tWH	32	32	32		
	Active	tWHA	1680	1680	1680		
Vsync	Period	tVP	1061	1080	1117	tHP	
	Width	tWV	6	6	6		
	Active	tWVA	1050	1050	1050		
Data Enable	Horizontal back porch	tHBP	56	80	104	tCLK	
	Horizontal front porch	tHFP	24	48	72		
	Vertical back porch	tVBP	4	21	40	tHP	
	Vertical front porch	tVFP	1	3	21		

### 3-4. Signal Timing Waveforms

Condition : VCC = 3.3V

Data Enable, Hsync, Vsync



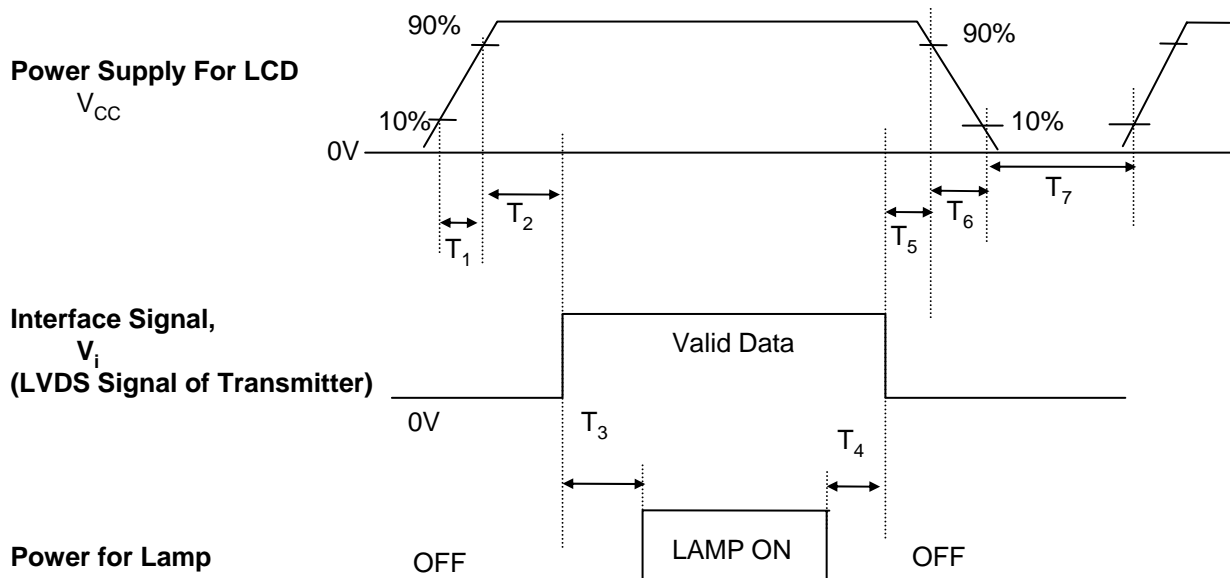
**Product Specification**
**3-5. Color Input Data Reference**

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

**Table 7. COLOR DATA REFERENCE**

Color		Input Color Data																	
		RED						GREEN						BLUE					
		MSB			LSB			MSB			LSB			MSB			LSB		
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	...	...						...						...					
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...	...						...						...					
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	...	...						...						...					
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

### 3-6. Power Sequence



**Table 8. POWER SEQUENCE TABLE**

Parameter	Value			Units
	Min.	Typ.	Max.	
T <sub>1</sub>	-	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	0	-	10	(ms)
T <sub>7</sub>	400	-	-	(ms)

Note)

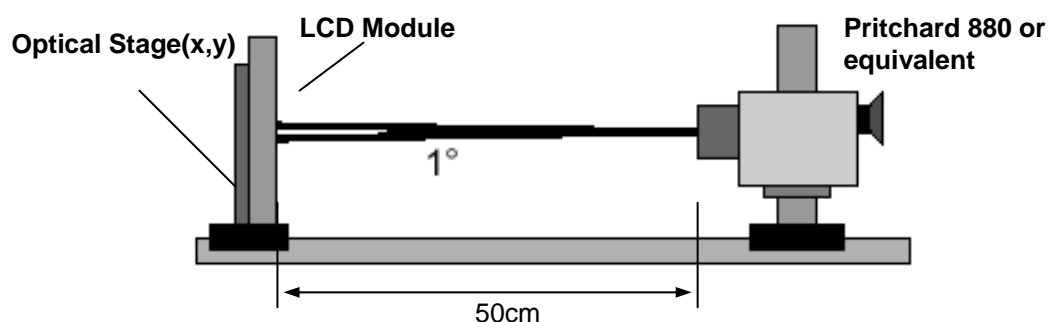
1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
3. Lamp power must be turn on after power supply for LCD and interface signal are valid.

## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to 0°.

FIG. 1 presents additional information concerning the measurement equipment and method.

**FIG. 1 Optical Characteristic Measurement Equipment and Method**



**Table 9. OPTICAL CHARACTERISTICS**

Ta=25°C, VCC=3.3V, fv=60Hz, fCLK= 59.5MHz, Iout = 6.5mA

Parameter	Symbol	Values			Units	Notes
		Min	Typ	MAx		
Contrast Ratio	CR	400	550			1
Surface Luminance, white	L <sub>WH</sub>	205	240		cd/m <sup>2</sup>	2
Luminance Variation	$\delta_{\text{WHITE}}$			2.0		3
Response Time						4
Rise Time+Decay Time	Tr <sub>R</sub> +Tr <sub>D</sub>		16	25	ms	
Color Coordinates						±0.03
RED	RX	0.562	0.592	0.622		
	RY	0.319	0.349	0.379		
GREEN	GX	0.304	0.334	0.364		
	GY	0.513	0.543	0.573		
BLUE	BX	0.127	0.157	0.187		
	BY	0.107	0.137	0.167		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right( $\Phi=0^\circ$ )	$\Theta_r$		65		degree	
x axis, left ( $\Phi=180^\circ$ )	$\Theta_l$		65		degree	
y axis, up ( $\Phi=90^\circ$ )	$\Theta_u$		55		degree	
y axis, down ( $\Phi=270^\circ$ )	$\Theta_d$		55		degree	
Gray Scale						6

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Note)

1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

2. Surface luminance is the 5point (1~5)average across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

When  $I_{BL} = 6.5\text{mA}$ ,  $L_{WH} = 240\text{cd/m}^2(\text{Typ.})$

3. Luminance % uniformity is measured for 13 point For more information see FIG 2.

$$\delta \text{ WHITE} = \text{Maximum}(\text{LN1}, \text{LN2}, \dots, \text{LN13}) \div \text{Minimum}(\text{LN1}, \text{LN2}, \dots, \text{LN13})$$

4. Response time is the time required for the display to transition from white to black (rise time,  $\text{Tr}_R$ ) and from black to white(Decay Time,  $\text{Tr}_D$ ). For additional information see FIG 3.

5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

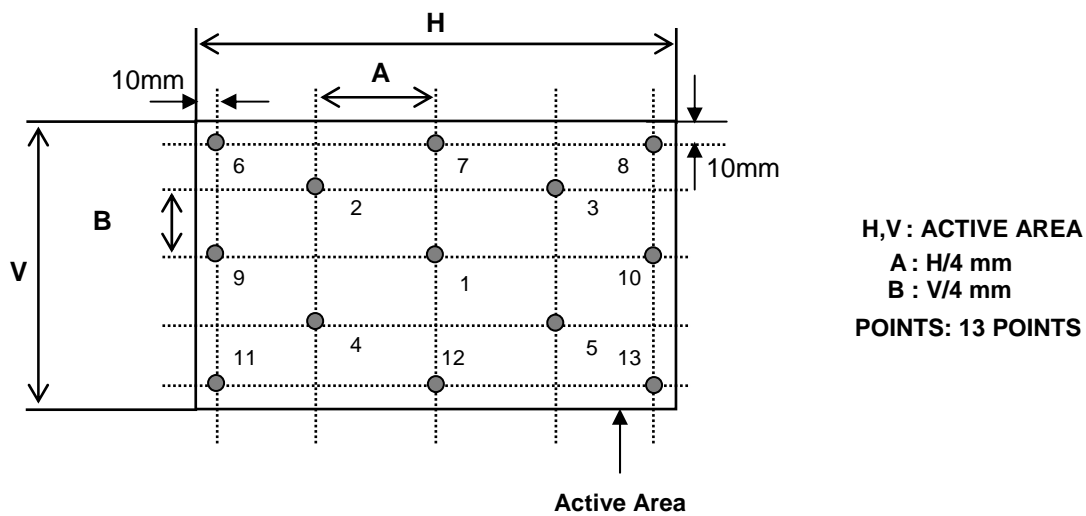
6. Gray scale specification

\*  $f_V = 60\text{Hz}$

Gray Level	Luminance [%] (Typ)
L0	0.08
L7	0.80
L15	3.27
L23	8.53
L31	16.88
L39	29.26
L47	47.08
L55	70.62
L63	100

**FIG. 2 Luminance**

<measuring point for surface luminance & measuring point for luminance variation>



**FIG. 3 Response Time**

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

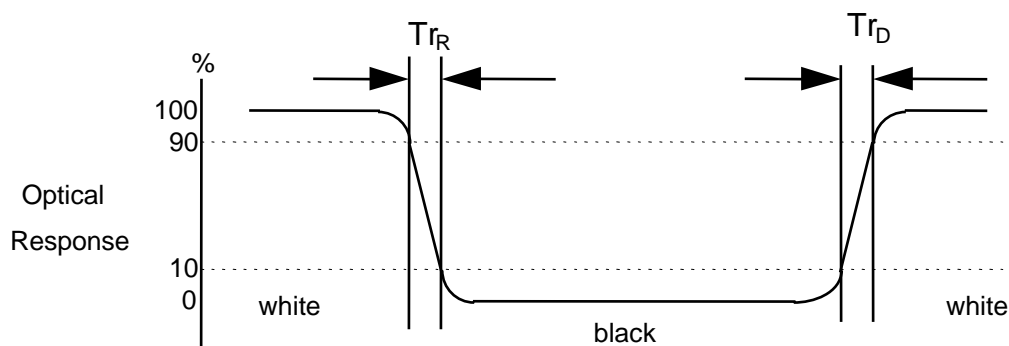
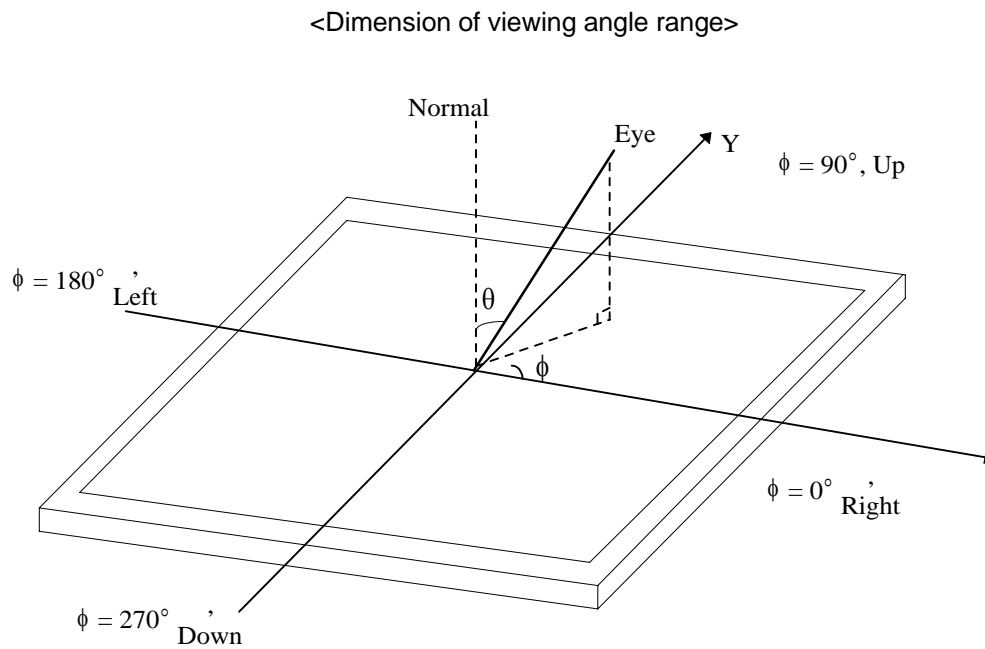


FIG. 4 Viewing angle



## 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP171WE3.  
In addition the figures in the next page are detailed mechanical drawing of the LCD.

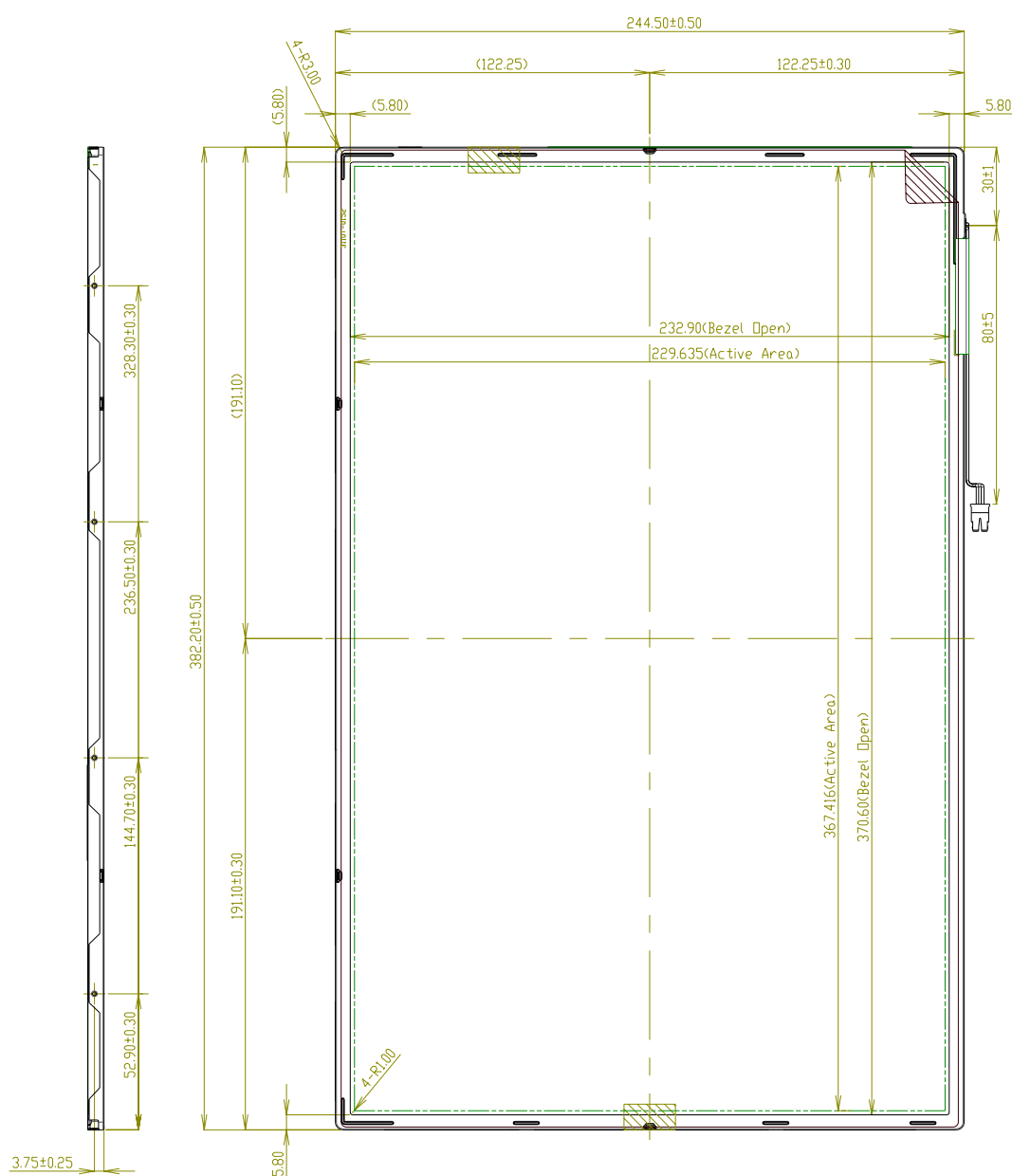
Outline Dimension	Horizontal	$382.2 \pm 0.5\text{mm}$
	Vertical	$244.5 \pm 0.5\text{mm}$
	Depth	$6.2 \pm 0.3\text{mm}$
Bezel Area	Horizontal	$370.6 \pm 0.5\text{mm}$
	Vertical	$232.9 \pm 0.5\text{mm}$
Active Display Area	Horizontal	367.416 mm
	Vertical	229.635 mm
Weight	685g (Max)	
Surface Treatment	Hard coating(2H) Glare treatment of the front polarizer	



<FRONT VIEW>

Technical drawing of the bridge structure showing dimensions in meters (m). The drawing includes a side elevation of the bridge with various spans and a total length. Dimensions are given in meters (m) and include tolerances.

Dimension	Value (m)
Span 1 (from left abutment to first pier)	16.00 ± 0.30
Span 2 (between first and second pier)	58.25 ± 0.30
Span 3 (between second and third pier)	106.25 ± 0.50
Span 4 (between third and fourth pier)	155.25 ± 0.30
Span 5 (between fourth pier and right abutment)	212.50 ± 0.30
Abutment width (left)	6.5
Abutment width (right)	3.75 ± 0.25



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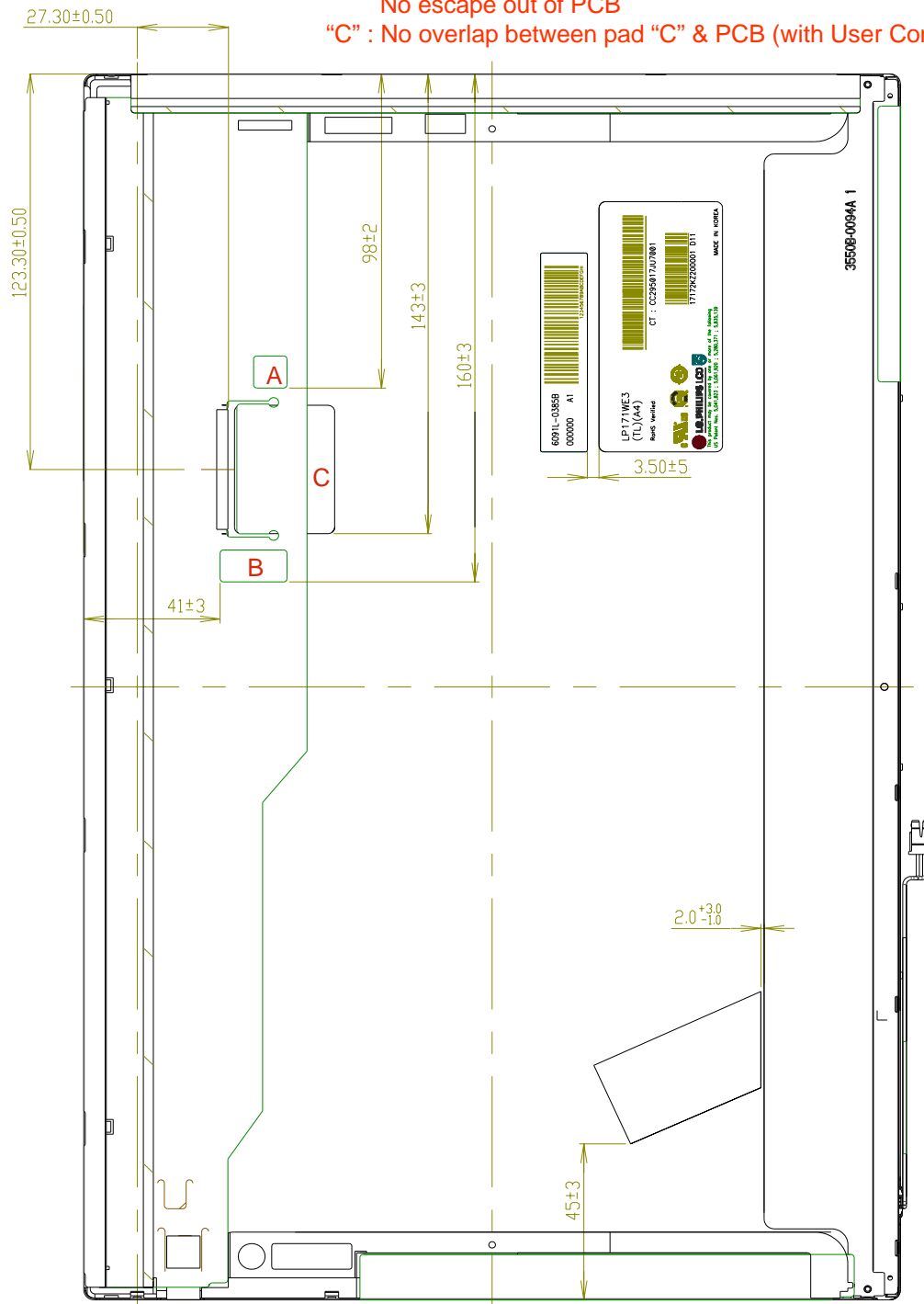
<REAR VIEW>

Note) Unit:[mm], General tolerance:  $\pm 0.5\text{mm}$

"A" : No overlap between sponge "A" & PCB Circuit Component  
No escape out of PCB

"B" : No overlap between sponge "B" & PCB Circuit Component  
No escape out of PCB

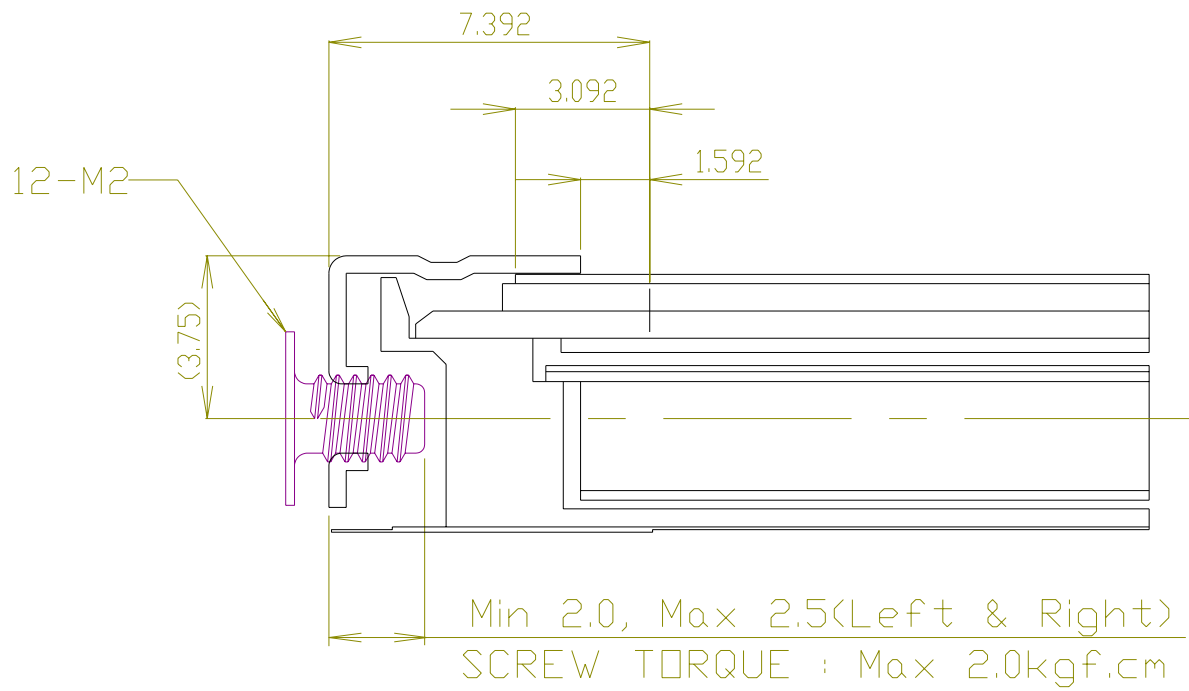
"C" : No overlap between pad "C" & PCB (with User Connector)



Product Specification

[ DETAIL DESCRIPTION OF SIDE MOUNTING SCREW ]

**\*Screw Torque (12 point): Max. 2Kgf.cm**



Product Specification

## 6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

## 7. International Standards

### 7-1. Safety

- a) UL 1950 Third Edition, Underwriters Laboratories, Inc. Jan. 28, 1995.  
Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.
- b) CAN/CSA C22.2 No. 950-95 Third Edition, Canadian Standards Association, Jan. 28, 1995.  
Standard for Safety of Information Technology Equipment Including Electrical Business Equipment.
- c) EN 60950 : 1992+A1: 1993+A2: 1993+A3: 1995+A1: 1997+A11: 1997  
IEC 950 : 1991+A1: 1992+A2: 1993+A3: 1995+A1: 1996  
European Committee for Electrotechnical Standardization(CENELEC)  
EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

### 7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998

## 8. Packing

### 8-1. Designation of Lot Mark

#### a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : SIZE(INCH)  
E : MONTH

D : YEAR  
F ~ M : SERIAL NO.

#### Note

##### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

##### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.  
This is subject to change without prior notice.

### 8-2. Packing Form

a) Package quantity in one box : 20 pcs

b) Box Size : 482mm × 371mm × 322mm

## 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  
 $V = \pm 200\text{mV}$  (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)  
And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.  
It is recommended that they be stored in the container in which they were shipped.

### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer.  
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.  
Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



Product Specification

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)	Value (binary)	
0	00	Header	0 0	0000 0000	Header
1	01	Header	F F	1111 1111	
2	02	Header	F F	1111 1111	
3	03	Header	F F	1111 1111	
4	04	Header	F F	1111 1111	
5	05	Header	F F	1111 1111	
6	06	Header	F F	1111 1111	
7	07	Header	0 0	0000 0000	Vender/ Product ID
8	08	EISA manufacturer code(3 Character ID) = LPL	3 2	0011 0010	
9	09	Compressed ASCII	0 C	0000 1100	
10	0A	Panel Supplier Reserved - Product code	0 1	0000 0001	
11	0B	(Hex, LSB first)	1 7	0001 0111	
12	0C	LCD Module SerialNo. = 0 (If not used)	0 0	0000 0000	
13	0D	LCD Module SerialNo. = 0 (If not used)	0 0	0000 0000	
14	0E	LCD Module SerialNo. = 0 (If not used)	0 0	0000 0000	
15	0F	LCD Module SerialNo. = 0 (If not used)	0 0	0000 0000	ED ID Version/ Revision
16	10	Week of Manufacture = 00	0 0	0000 0000	
17	11	Year of Manufacture = 2007	1 1	0001 0001	Display Parameter
18	12	ED ID Structure version # = 1	0 1	0000 0001	
19	13	ED ID Revision # = 2	0 2	0000 0010	
20	14	Video Input Definition = Digital I/P, non TMDS CRGB	8 0	1000 0000	
21	15	Max H image size(cm)=36.7416cm (37)	2 5	0010 0101	Color Characteristic
22	16	Max V image size(cm)=22.9635cm (23)	1 7	0001 0111	
23	17	Display gamma = 2.2	7 8	0111 1000	
24	18	Feature support(DPMS) = Active off, RGB Color	0 A	0000 1010	
25	19	Red/Green Low Bits	2 3	0010 0011	
26	1A	Blue/White Low Bits	0 0	0000 0000	
27	1B	Red X = 0.594	9 8	1001 1000	
28	1C	Red Y = 0.346	5 8	0101 1000	
29	1D	Green X = 0.317	5 1	0101 0001	Established Timings
30	1E	Green Y = 0.550	8 C	1000 1100	
31	1F	Blue X = 0.161	2 9	0010 1001	
32	20	Blue Y = 0.149	2 6	0010 0110	
33	21	White X = 0.313	5 0	0101 0000	Standard Timing ID
34	22	White Y = 0.329	5 4	0101 0100	
35	23	Established Timing I = 00h(If not used)	0 0	0000 0000	
36	24	Established Timing II = 00h(If not used)	0 0	0000 0000	
37	25	Manufacturer's Timings = 00h(If not used)	0 0	0000 0000	
38	26	Standard Timing Identification 1 was not used	0 1	0000 0001	
39	27	Standard Timing Identification 1 was not used	0 1	0000 0001	
40	28	Standard Timing Identification 2 was not used	0 1	0000 0001	
41	29	Standard Timing Identification 2 was not used	0 1	0000 0001	
42	2A	Standard Timing Identification 3 was not used	0 1	0000 0001	
43	2B	Standard Timing Identification 3 was not used	0 1	0000 0001	
44	2C	Standard Timing Identification 4 was not used	0 1	0000 0001	
45	2D	Standard Timing Identification 4 was not used	0 1	0000 0001	
46	2E	Standard Timing Identification 5 was not used	0 1	0000 0001	
47	2F	Standard Timing Identification 5 was not used	0 1	0000 0001	
48	30	Standard Timing Identification 6 was not used	0 1	0000 0001	
49	31	Standard Timing Identification 6 was not used	0 1	0000 0001	
50	32	Standard Timing Identification 7 was not used	0 1	0000 0001	
51	33	Standard Timing Identification 7 was not used	0 1	0000 0001	
52	34	Standard Timing Identification 8 was not used	0 1	0000 0001	
53	35	Standard Timing Identification 8 was not used	0 1	0000 0001	

**Product Specification**

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)	Value (binary)	
54	36	PxclC bck/10,000 (LSB) => main c bck = 119MHz	7 C	0111 1100	<b>Timing Descriptor #1</b>
55	37	PxclC bck/10,000 (MSB)	2 E	0010 1110	
56	38	HorizontalActive = 1680 pixels	9 0	1001 0000	
57	39	HorizontalBlanking = 160 pixels	A 0	1010 0000	
58	3A	HorizontalActive : HorizontalBlanking	6 0	0110 0000	
59	3B	VerticalActive = 1050 lines	1 A	0001 1010	
60	3C	VerticalBlanking = 30 lines	1 E	0001 1110	
61	3D	VerticalActive : VerticalBlanking	4 0	0100 0000	
62	3E	HorizontalSync. Offset = 48 pixels	3 0	0011 0000	
63	3F	HorizontalSync Pulse Width = 32 pixels	2 0	0010 0000	
64	40	VerticalSync Offset = 3 lines : Sync Width = 6 lines	3 6	0011 0110	
65	41	HorizontalVertical Sync Offset/Width upper 2bits = 0	0 0	0000 0000	
66	42	Horizontal Image Size = 36.7416cm (367)	6 F	0110 1111	
67	43	Vertical Image Size = 22.9635cm (230)	E 6	1110 0110	
68	44	Horizontal & Vertical Image Size	1 0	0001 0000	
69	45	HorizontalBorder = 0	0 0	0000 0000	
70	46	VerticalBorder = 0	0 0	0000 0000	
71	47	Non-interlaced, Normal display, no stereo, Digital separate sync, H/V pol negatives	1 8	0001 1000	
72	48	Detailed Timing Descriptor #2	0 0	0000 0000	<b>Timing Description #2</b>
73	49		0 0	0000 0000	
74	4A		0 0	0000 0000	
75	4B		0 0	0000 0000	
76	4C		0 0	0000 0000	
77	4D		0 0	0000 0000	
78	4E		0 0	0000 0000	
79	4F		0 0	0000 0000	
80	50		0 0	0000 0000	
81	51		0 0	0000 0000	
82	52		0 0	0000 0000	
83	53		0 0	0000 0000	
84	54		0 0	0000 0000	
85	55		0 0	0000 0000	
86	56		0 0	0000 0000	
87	57		0 0	0000 0000	
88	58		0 0	0000 0000	
89	59		0 0	0000 0000	
90	5A	Detailed Timing Descriptor #3	0 0	0000 0000	<b>Timing Description #3</b>
91	5B		0 0	0000 0000	
92	5C		0 0	0000 0000	
93	5D		F E	1111 1110	
94	5E		0 0	0000 0000	
95	5F	L	4 C	0100 1100	
96	60	G	4 7	0100 0111	
97	61	P	5 0	0101 0000	
98	62	h	6 8	0110 1000	
99	63	i	6 9	0110 1001	
100	64	l	6 C	0110 1100	
101	65	i	6 9	0110 1001	
102	66	p	7 0	0111 0000	
103	67	s	7 3	0111 0011	
104	68	L	4 C	0100 1100	
105	69	C	4 3	0100 0011	
106	6A	D	4 4	0100 0100	
107	6B	LF	0 A	0000 1010	

**Product Specification**

Byte# (decimal)	Byte# (HEX)	Field Name and Comments	Value (HEX)	Value (binary)	
108	6C	Detailed Timing Descriptor #4	0 0	0000 0000	Timing Description #4
109	6D		0 0	0000 0000	
110	6E		0 0	0000 0000	
111	6F		F E	1111 1110	
112	70		0 0	0000 0000	
113	71	L	4 C	0100 1100	
114	72	P	5 0	0101 0000	
115	73	1	3 1	0011 0001	
116	74	7	3 7	0011 0111	
117	75	1	3 1	0011 0001	
118	76	W	5 7	0101 0111	
119	77	E	4 5	0100 0101	
120	78	3	3 3	0011 0011	
121	79	-	2 D	0010 1101	
122	7A	T	5 4	0101 0100	
123	7B	L	4 C	0100 1100	
124	7C	A	4 1	0100 0001	
125	7D	4	3 4	0011 0100	
126	7E	Extension flag = 00	0 0	0000 0000	Extension Flag
127	7F	Checksum	2 B	0010 1011	Checksum