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(V) Preliminary Specifications

() Final Specifications

Module	14.0"(13.97") HD 16:9 Color TFT-LCD with LED Backlight design
Model Name	B140XTN02.E (H/W:0A)
Note (🗭)	LED Backlight with driving circuit design

Customer	Date	Approved by	Date
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Checked & Approved by	Date	Prepared by	Date
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Note: This Specification is subjusting without notice.	ect to change	NBBU Market AU Optronics	



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Record of Revision

Ve	rsion and Date	Page	Old description	New Description	Remark
0.0	2014/07/30	All	First Edition for Customer		
0.1	2014/09/02	28		Add label format	
0.2	2014/11/17	31		Update EDID	
0.3	2014/11/27	6		Update chromaticity coodinates	
0.4	2014/12/31	28		Update LCM Outline Dimension: shiping label position	



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1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.



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2. General Description

B140XTN02.E is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are eDP interface compatible.

B140XTN02.E is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 $^{\circ}\mathrm{C}$ condition:

Items	Unit					
Screen Diagonal	[mm]	354.95				
Active Area	[mm]	309.399 x 1	73.952			
Pixels H x V		1366 x 3(R	GB) x 768			
Pixel Pitch	[mm]	0.2265 x 0.2265				
Pixel Format		R.G.B. Vertical Stripe				
Display Mode		Normally White				
White Luminance (ILED=25mA) (Note: ILED is LED current)	[cd/m ²]	220 typ. (5 points average) 187 min. (5 points average)				
Luminance Uniformity		1.25 max. (5 points)				
Contrast Ratio		400 typ				
Response Time	[ms]	8 typ / 16 M	lax			
Nominal Input Voltage VDD	[Volt]	+3.3 typ.				
Power Consumption	[Watt]	2.9W max.	(Include Log	gic and Blu p	ower)	
Weight	[Grams]	270 max.				
Physical Size	[mm]		Min.	Тур.	Max.	
Include bracket		Length	319.9	320.4	320.9	
		Width	204.6	205.1	205.6	
		Thickness	-	-	3.0	
Electrical Interface		1 Lane eDF)			
Glass Thickness	[mm]	0.4				
Surface Treatment		Anti-Glare, Hardness 3H				
Support Color		262K colors	s (RGB 6-bi	t)		



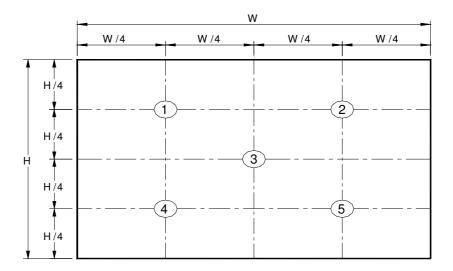
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance

2.2 Optical Characteristics

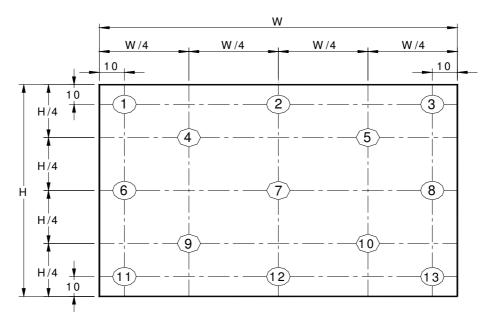
The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
White Lumir			5 points average	187	220		cd/m ²	1, 4, 5.
		heta R	Horizontal (Right)	40	45	-		
Viewing Angle		heta L	CR = 10 (Left)	40	45	-	degree	
		ϕ н	Vertical (Upper)	10	15	-		4, 9
		ϕ_{L}	CR = 10 (Lower)	30	35	-		
Luminance Uniformity		δ 5P	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity δ_{13P} 13 Points		-	-	1.60		2, 3, 4		
Contrast Ratio		CR		300	400	-		4, 6
Cross talk		%		-	-	4		4, 7
Response ⁻	Time	T _{RT}	Rising + Falling	-	8	16	msec	4, 8
	Dod	Rx		0.537	0.567	0.597		
	Red	Ry		0.308	0.338	0.368		
	Croon	Gx		0.311	0.341	0.371		
Color /	Green	Gy		0.531	0.561	0.591		
Chromaticity Coodinates		Bx	CIE 1931	0.131	0.161	0.191		4
	Blue	Ву		0.102	0.132	0.162	-	
		Wx		0.283	0.313	0.343		
	White	Wy		0.299	0.329	0.359		
NTSC		%		-	45	-		

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

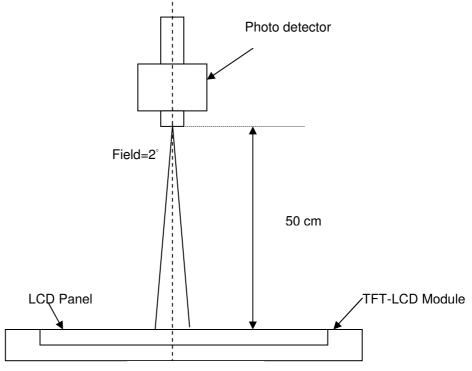
6		Maximum Brightness of five points
δ w5	= '	Minimum Brightness of five points
2		Maximum Brightness of thirteen points
δ w13	=	Minimum Brightness of thirteen points

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting

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Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Center of the screen

Note 5: Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$ L(x) is corresponding to the luminance of the point X at Figure in Note (1).

Note 6: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Note 7: Definition of Cross Talk (CT)

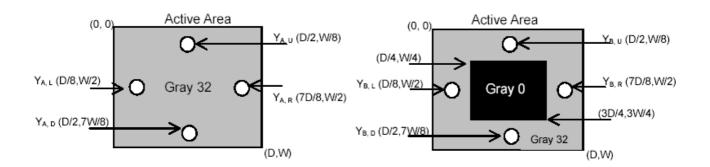
$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

Y_A = Luminance of measured location without gray level 0 pattern (cd/m₂)

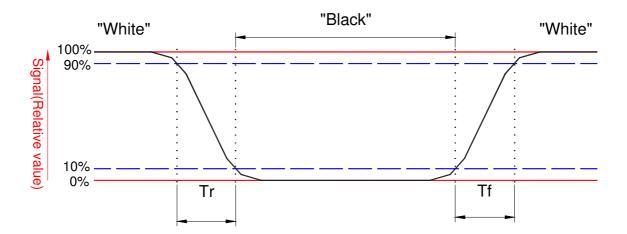
Y_B = Luminance of measured location with gray level 0 pattern (cd/m₂)

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Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.

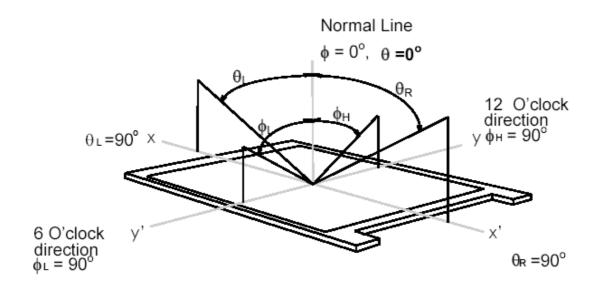




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Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio \ge 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.

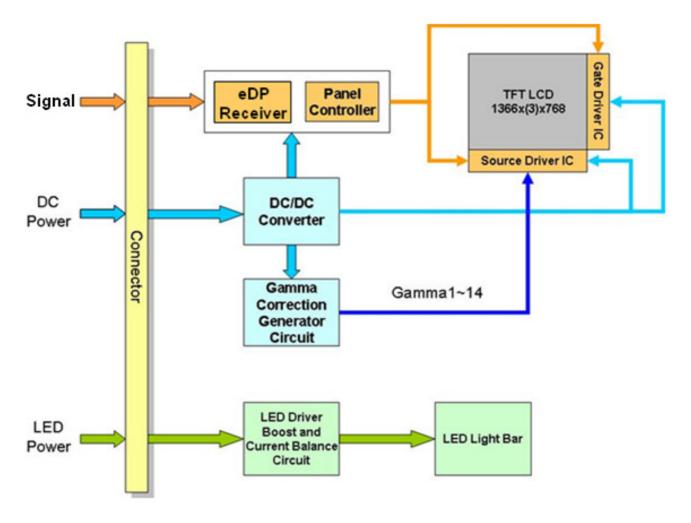




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3. Functional Block Diagram

The following diagram shows the functional block of the 14.0 inches wide Color TFT/LCD 30 Pin one channel Module





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4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

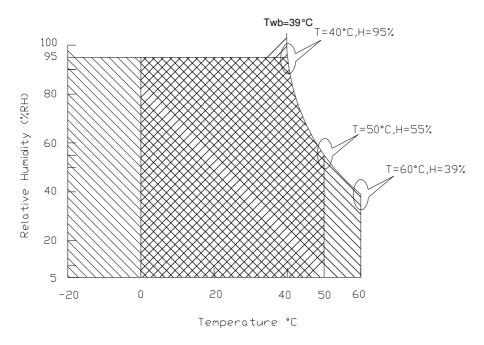
Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	5	95	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	5	95	[%RH]	Note 4

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range

Storage Range

+

5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

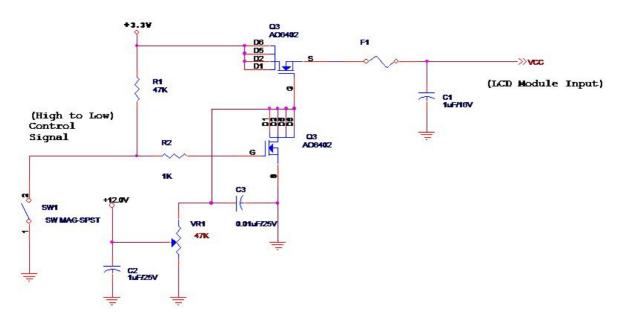
Input power specifications are as follows;

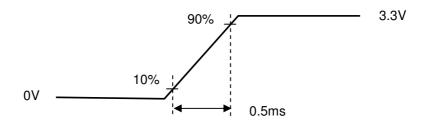
Symble	Parameter	Min	Тур	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-		0.7	[Watt]	Note 1
IDD	IDD Current	-		212	[mA]	Note 1
lRush	Inrush Current	-	-	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	1	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern at 3.3V driving voltage. ($P_{max}=V_{3.3} \times I_{black}$)

Typical Measurement Condition: Mosaic Pattern

Note 2: Measure Condition







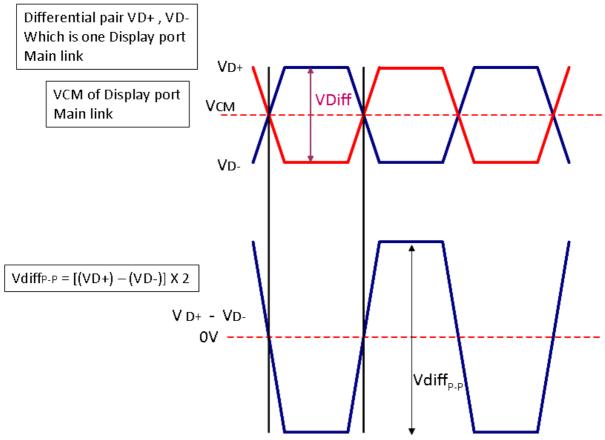
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5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Display Port main link signal:



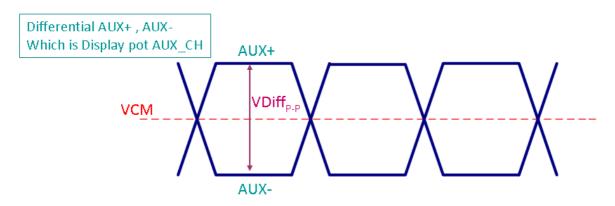
	Display port main link						
		Min	Тур	Max	unit		
VCM	RX input DC Common Mode Voltage		0		V		
VDiff _{P-P}	Peak-to-peak Voltage at a receiving Device	100		1320	mV		

Fallow as VESA display port standard V1.1a



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Display Port AUX CH signal:



	Display port AUX_CH								
		Min	Тур	Max	unit				
VCM	AUX DC Common Mode Voltage		0		V				
VDiff _{P-P}	AUX Peak-to-peak Voltage at a receiving Device	0.4	0.6	0.8	V				

Fallow as VESA display port standard V1.1a.

Display Port VHPD signal:

	Display port VHPD				
		Min	Тур	Max	unit
VHPD	HPD Voltage	2.25		3.6	V

Fallow as VESA display port standard V1.1a.



5.2 Backlight Unit

5.2.1 LED characteristics

Parameter	Symbol	Min	Тур	Max	Units	Condition
Backlight Power Consumption	PLED	1	-	2.2	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	15,000	-	-	Hour	(Ta=25°C), Note 2 I _F =24 mA

Note 1: Calculator value for reference P_{LED} = VF (Normal Distribution) * IF (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Тур	Max	Units	Remark
LED Power Supply	VLED	5.0	12.0	21.0	[Volt]	
LED Enable Input High Level	VLED EN	2.2	-	5.5	[Volt]	
LED Enable Input Low Level	VLED_EN	-	-	0.6	[Volt]	Define as
PWM Logic Input High Level	VPWM E	2.2	-	5.0	[Volt]	Connector Interface (Ta=25°C)
PWM Logic Input Low Level	N _	-	-	0.6	[Volt]	(1a=25C)
PWM Input Frequency	FPWM	200	1K	10K	Hz	
PWM Duty Ratio	Duty	1		100	%	

Note 1: Recommend system pull up/down resistor no bigger than 10kohm



6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

	1						136	6
1st Line	R G B	R G B		R	G E	3	R C	В
			· ·		· ·			
			· ·					
	· ·		·		· —	4		
768th Line	R G B	R G B		R	G	3	R	В



6.2 Integration Interface Requirement

6.2.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	JAE
Type / Part Number	JAE, HD2S030HA1
Mating Housing/Part Number	IPEX 20455-030E-12

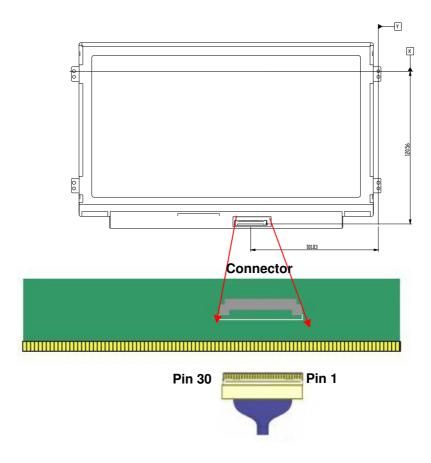


6.2.2 Pin Assignment (1 Lane)

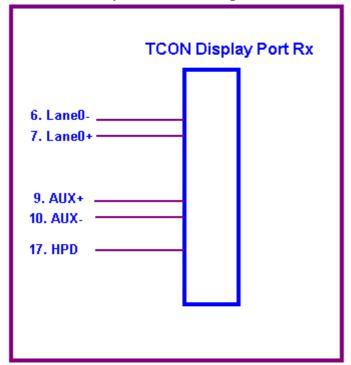
eDP lane is a differential signal technology for LCD interface and high speed data transfer device.

	Symbol	Function
1	DCR_EN	Dynamic Contrast Ratio Input Level
2	H_GND	High Speed Ground
3	NC	No Connect
4	NC	No Connect
5	H_GND	High Speed Ground
6	Lane0_N	Comp Signal Link Lane 0
7	Lane0_P	True Signal Link Lane 0
8	H_GND	High Speed Ground
9	AUX_CH_P	True Signal Auxiliary Ch.
10	AUX_CH_N	Comp Signal Auxiliary Ch.
11	H_GND	High Speed Ground
12	LCD_VCC	LCD logic and driver power
13	LCD_VCC	LCD logic and driver power
14	LCD_Salf_Test	Reverse for AUO TEST only
15	LCD_GND	LCD logic and driver ground
16	LCD_GND	LCD logic and driver ground
17	HPD	HPD signal pin
18	BL_GND	Backlight ground
19	BL_GND	Backlight ground
20	BL_GND	Backlight ground
21	BL_GND	Backlight ground
22	BL_Enable	Backlight On / Off
23	BL_PWM_DIM	System PWM signal Input
24	NC	Reverse for AUO TEST only
25	NC	Reverse for AUO TEST only
26	BL_PWR	Backlight power (5V~21V)
27	BL_PWR	Backlight power (5V~21V)
28	BL_PWR	Backlight power (5V~21V)
29	BL_PWR	Backlight power (5V~21V)
30	NC	No connect

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Note2: Input signals shall be low or High-impedance state when VDD is off. Internal circuit of **eDP inputs** are as following.





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6.3.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter		Symbol	Min.	Тур.	Max.	Unit	
Frame Rate		-	-	60	-	Hz	
Clock frequency		1/ T _{Clock}	72.4	75	80	MHz	
	Period	T _V	790	808	768+A		
Vertical Section	Active	T_{VD}		T_{Line}			
Collon	Blanking	T_{VB}	22	40	Α		
Horizontal Section	Period	T _H	1526	1547	1366+B		
	Active	T_{HD}	1366			T_{Clock}	
	Blanking	T _{HB}	160	181	В		

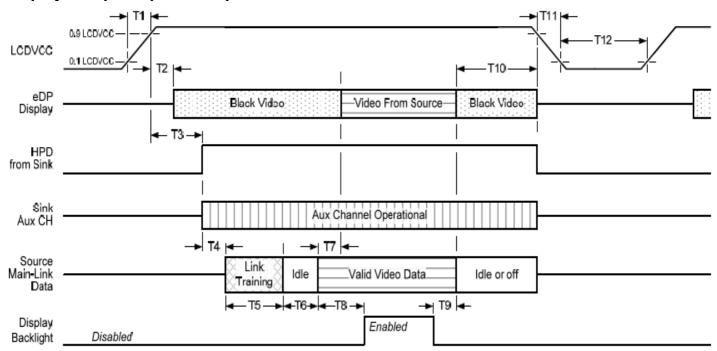
Note 1: The above is as optimized setting

Note 2: The maximum clock frequency = (1366+B)*(768+A)*60<80MHz



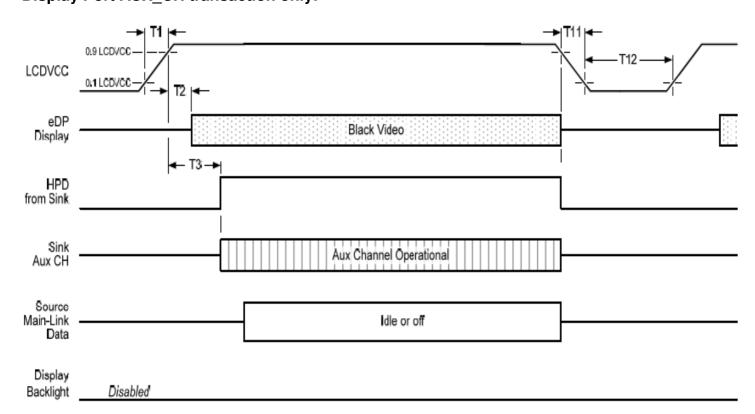
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6.4 Power ON/OFF Sequence Display Port panel power sequence:



Display port interface power up/down sequence, normal system operation

Display Port AUX_CH transaction only:



Display port interface power up/down sequence, AUX CH transaction only



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Display Port panel power sequence timing parameter:

Timing	Description	David Inc	Limits			N-4
parameter	Description	Reqd. by	Min.	Тур.	Max.	Notes
T1	power rail rise time, 10% to 90%	source	0.5ms		10ms	
Т2	delay from LCDVDD to black video generation	sink	0ms		200ms	prevents display noise until valid video data is received from the source
Т3	delay from LCDVDD to HPD high	sink	0ms		200ms	sink AUX_CH must be operational upon HPD high.
T4	delay from HPD high to link training initialization	source				allows for source to read link capability and initialize.
T5	link training duration	source				dependant on source link to read training protocol.
Т6	link idle	source				Min accounts for required BS-Idle pattern. Max allows for source frame synchronization.
T7	delay from valid video data from source to video on display	sink	0ms		50ms	max allows sink validate video data and timing.
Т8	delay from valid video data from source to backlight enable	source				source must assure display video is stable.
Т9	delay from backlight disable to end of valid video data	source				source must assure backlight is no longer illuminated.
T10	delay from end of valid video data from source to power off	source	0ms		500ms	
T11	power rail fall time, 905 to 10%	source			10ms	
T12	power off time	source	500ms			

Note1: The sink must include the ability to generate black video autonomously. The sink must automatically enable black video under the following conditions:

Note 2: The sink may implement the ability to disable the black video function, as described in Note 1, above, for system development and debugging purpose.

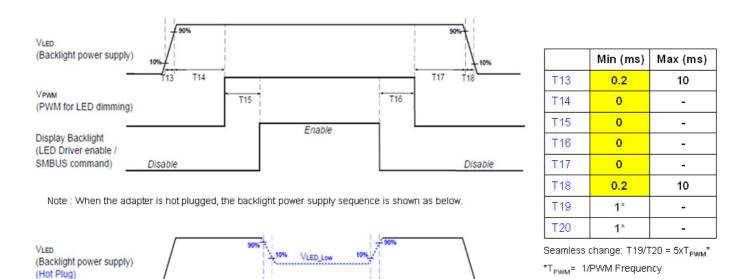
Note 3: The sink must support AUX_CH polling by the source immediately following LCDVDD power on without causing damage to the sink device (the source can re-try if the sink is not ready). The sink must be able to respond to an AUX_CH transaction with the time specified within T3 max.

⁻upon LCDVDD power on (with in T2 max)-when the "Novideostream_Flag" (VB-ID Bit 3) is received from the source (at the end of T9).

⁻when no main link data, or invalid video data, is received from the source. Black video must be displayed within 64ms (typ) from the start of either condition. Video data can be deemed invalid based on MSA and timing information, for example.



Display Port panel B/L power sequence timing parameter:



Note 1: If T14,T15,T16,T17<10ms, The display garbage may occur. We suggest T14,T15,T16,T17>10ms to avoid the display garbage.

Note 2: If T13 or T18<0.5ms, the inrush current may cause the damage of fuse. If T13 or T18<0.5ms, the inrush current l²t is under typical melt of fuse Spec. , there is no mentioned problem.

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7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

Test method: Non-Operation

Acceleration: 1.5 G

• Frequency: 10 - 500Hz Random

Sweep: 30 Minutes each Axis (X, Y, Z)

7.2 Shock Test

Test Spec:

Test method: Non-Operation

Acceleration: 220 G, Half sine wave

Active time: 2 ms

Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40℃, 90%RH, 300h	
High Temperature Operation	Ta= 50℃, Dry, 300h	
Low Temperature Operation	Ta= 0℃, 300h	
High Temperature Storage	Ta= 60℃, 35%RH, 300h	
Low Temperature Storage	Ta= -20℃, 50%RH, 250h	
Thermal Shock Test	Ta=-20℃to 60℃, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV	Note 1
LSD	Air: ±15 KV	

Note1: According to EN 61000-4-2, ESD class B: Some performance degradation allowed. Self-recoverable.

No data lost, No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

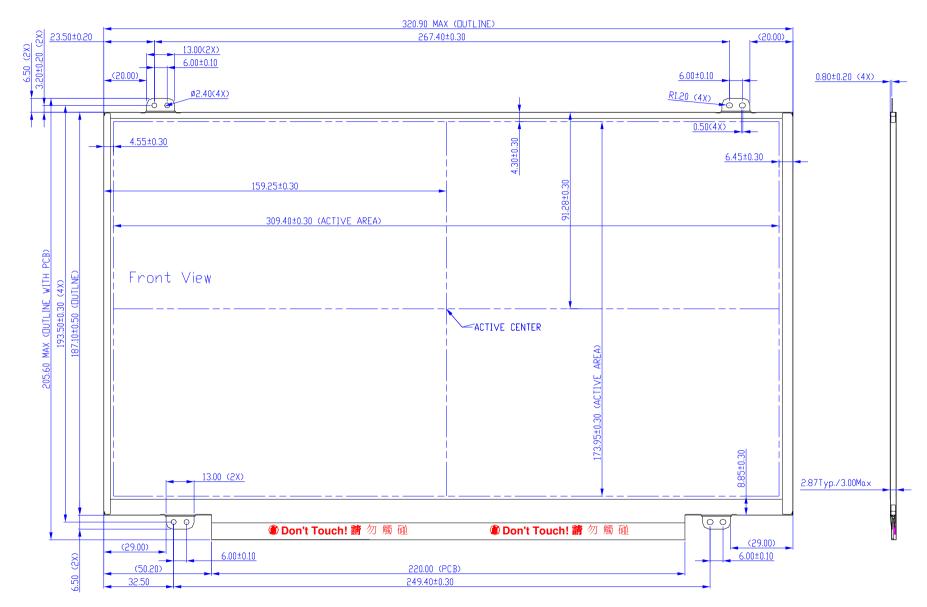


- 8. Mechanical Characteristics
- **8.1 LCM Outline Dimension**

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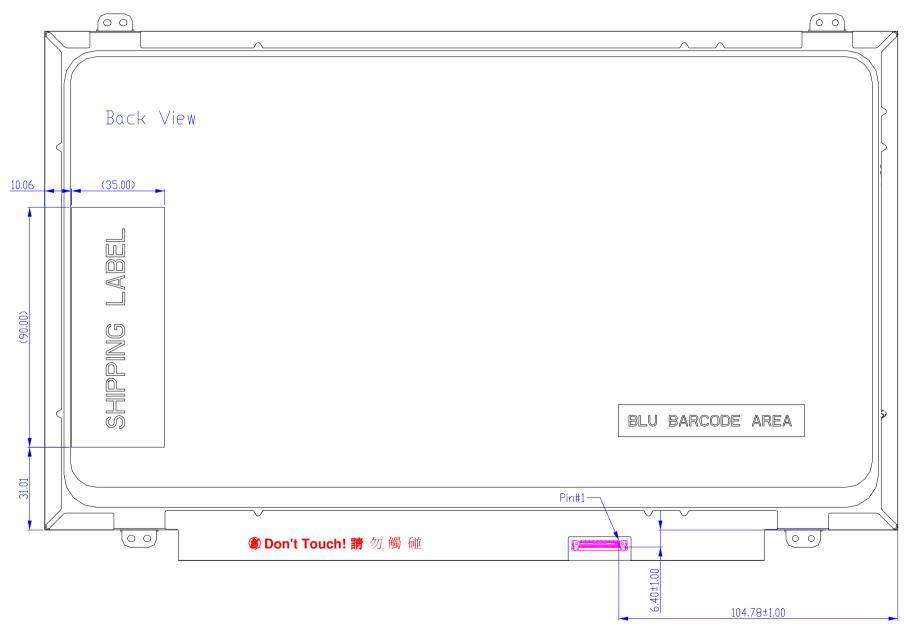


Note: Prevention IC damage, IC positions not allowed any overlap over these areas.

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9. Shipping and Package

9.1 Shipping Label Format



B140XTN02.E

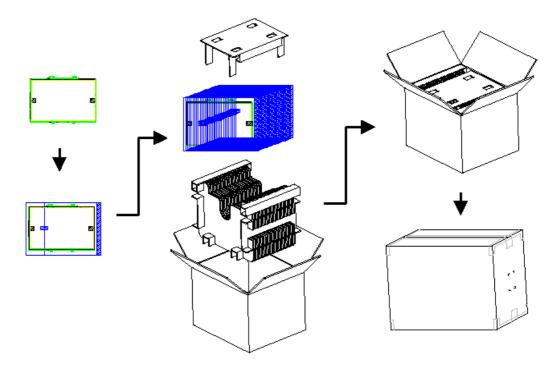
Manufactured xx/xx Model No: B140XTN02.E **AU Optronics** MADE IN CHINA (Z30)

H/W: 0A F/W:1

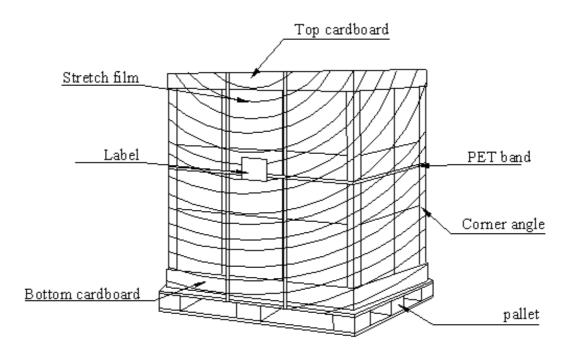




9.2 Carton Package



9.3 Shipping Package of Palletizing Sequence





10. Appendix: EDID Description

Address	FUNCTION	Value	Value	Value
HEX		HEX	BIN	DEC
00	Header	00	00000000	0
01		FF	11111111	255
02		FF	11111111	255
03		FF	11111111	255
04		FF	11111111	255
05		FF	11111111	255
06		FF	11111111	255
07		00	00000000	0
08	EISA Manuf. Code LSB	06	00000110	6
09	Compressed ASCII	AF	10101111	175
0A	Product Code	3C	00111100	60
0B	hex, LSB first	2E	00101110	46
0C	32-bit ser #	00	00000000	0
0D		00	00000000	0
0E		00	00000000	0
0F		00	00000000	0
10	Week of manufacture	00	00000000	0
11	Year of manufacture	17	00010111	23
12	EDID Structure Ver.	01	00000001	1
13	EDID revision #	04	00000100	4
14	Video input def. (digital I/P, non-TMDS, CRGB)	95	10010101	149
15	Max H image size (rounded to cm)	1F	00011111	31
16	Max V image size (rounded to cm)	11	00010001	17
17	Display Gamma (=(gamma*100)-100)	78	01111000	120
18	Feature support (no DPMS, Active OFF, RGB, tmg Blk#1)	02	00000010	2
19	Red/green low bits (Lower 2:2:2:2 bits)	BB	10111011	187
1A	Blue/white low bits (Lower 2:2:2:2 bits)	F5	11110101	245
1B	Red x (Upper 8 bits)	94	10010100	148
1C	Red y/ highER 8 bits	55	01010101	85
1D	Green x	54	01010100	84
1E	Green y	90	10010000	144
1F	Blue x	27	00100111	39
20	Blue y	23	00100011	35
21	White x	50	01010000	80
22	White y	54	01010100	84
23	Established timing 1	00	00000000	0
24	Established timing 2	00	00000000	0
25	Established timing 3	00	00000000	0
26	Standard timing #1	01	00000001	1



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27		01	00000001	1
28	Standard timing #2	01	00000001	1
29		01	00000001	1
2A	Standard timing #3	01	00000001	1
2B		01	00000001	1
2C	Standard timing #4	01	00000001	1
2D		01	00000001	1
2E	Standard timing #5	01	00000001	1
2F		01	00000001	1
30	Standard timing #6	01	00000001	1
31		01	00000001	1
32	Standard timing #7	01	00000001	11
33		01	00000001	1
34	Standard timing #8	01	00000001	1
35		01	00000001	1
36	Pixel Clock/10000 LSB	CE	11001110	206
37	Pixel Clock/10000 USB	1D	00011101	29
38	Horz active Lower 8bits	56	01010110	86
39	Horz blanking Lower 8bits	E2	11100010	226
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80
3B	Vertical Active Lower 8bits	00	00000000	0
3C	Vertical Blanking Lower 8bits	1E	00011110	30
3D	Vert Act: Vertical Blanking (upper 4:4 bit)	30	00110000	48
3E	HorzSync. Offset	26	00100110	38
3F	HorzSync.Width	16	00010110	22
40	VertSync.Offset : VertSync.Width	36	00110110	54
41	Horz‖ Sync Offset/Width Upper 2bits	00	00000000	0
42	Horizontal Image Size Lower 8bits	35	00110101	53
43	Vertical Image Size Lower 8bits	AD	10101101	173
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16
45	Horizontal Border (zero for internal LCD)	00	00000000	0
46	Vertical Border (zero for internal LCD)	00	00000000	0
47	Signal (non-intr, norm, no stero, sep sync, neg pol)	18	00011000	24
48	Detailed timing/monitor	00	00000000	0
49	descriptor #2	00	00000000	0
4A		00	00000000	0
4B		0F	00001111	15
4C		00	00000000	0
4D		00	00000000	0
4E		00	00000000	0
4F		00	00000000	0
50		00	00000000	0
51		00	00000000	0
52		00	00000000	0



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53		00	00000000	0
54		00	00000000	0
55		00	00000000	0
56		00	00000000	0
57		00	00000000	0
58		00	00000000	0
59		20	00100000	32
5A	Detailed timing/monitor	00	00000000	0
5B	descriptor #3	00	00000000	0
5C		00	00000000	0
5D		FE	11111110	254
5E		00	00000000	0
5F	Manufacture	41	01000001	65
60	Manufacture	55	01010101	85
61	Manufacture	4F	01001111	79
62		0A	00001010	10
63		20	00100000	32
64		20	00100000	32
65		20	00100000	32
66		20	00100000	32
67		20	00100000	32
68		20	00100000	32
69		20	00100000	32
6A		20	00100000	32
6B		20	00100000	32
6C	Detailed timing/monitor	00	00000000	0
6D	descriptor #4	00	00000000	0
6E	descriptor in t	00	00000000	0
6F		FE	11111110	254
70		00	00000000	0
71	Manufacture P/N	42	01000010	66
72	Manufacture P/N	31	00110001	49
73	Manufacture P/N	34	00110100	52
74	Manufacture P/N	30	00110000	48
75	Manufacture P/N	58	01011000	88
76	Manufacture P/N	54	01010100	84
77	Manufacture P/N	4E	01001110	78
78	Manufacture P/N	30	00110000	48
79	Manufacture P/N	32	00110010	50
7A	Manufacture P/N	2E	00101110	46
7B	Manufacture P/N	45	01000101	69
7C		20	00100000	32
7D		0A	00001010	10
		U/ 1	30001010	.0



7E	Extension Flag	00	00000000	0
7F	Checksum	CA	11001010	202
			SUM	6400