



Product Specification

M190ETN01.0

AU OPTRONICS CORPORATION

() Preliminary Specification

(V) Final Specification

Module	19.0" Color TFT-LCD
Model Name	M190ETN01.0 (ES 7.0 from 00D)

<table><tr><td>Customer</td><td>Date</td></tr><tr><td>_____</td><td>_____</td></tr><tr><td>Approved by</td><td></td></tr><tr><td>_____</td><td>_____</td></tr></table>	Customer	Date	_____	_____	Approved by		_____	_____	<table><tr><td>Approved by</td><td>Date</td></tr><tr><td><u>Howard Lee</u></td><td><u>Oct. 17, 2016</u></td></tr><tr><td>Prepared by</td><td>Date</td></tr><tr><td><u>Kevin Su</u></td><td><u>Oct. 15, 2016</u></td></tr></table>	Approved by	Date	<u>Howard Lee</u>	<u>Oct. 17, 2016</u>	Prepared by	Date	<u>Kevin Su</u>	<u>Oct. 15, 2016</u>
Customer	Date																
_____	_____																
Approved by																	
_____	_____																
Approved by	Date																
<u>Howard Lee</u>	<u>Oct. 17, 2016</u>																
Prepared by	Date																
<u>Kevin Su</u>	<u>Oct. 15, 2016</u>																
Note: This Specification is subject to change without notice.	AU Optronics corporation																

Contents

1 Handling Precautions.....	4
2 General Description	5
2.1 Display Characteristics.....	5
2.2 Absolute Maximum Rating of Environment	6
2.3 Optical Characteristics	7
2.4 Mechanical Characteristics.....	12
3 TFT-LCD Module.....	13
3.1 Block Diagram.....	13
3.2 Interface Connection.....	14
3.2.1 Connector Type.....	14
3.2.2 Connector Pin Assignment.....	14
3.3 Electrical Characteristics.....	16
3.3.1 Absolute Maximum Rating	16
3.3.2 Recommended Operating Condition.....	16
3.4 Signal Characteristics	17
3.4.1 LCD Pixel Format.....	17
3.4.2 LVDS Data Format	17
3.4.3 Color versus Input Data	18
3.4.4 LVDS Specification.....	19
3.4.5 Input Timing Specification	21
3.4.6 Input Timing Diagram	22
3.5 Power ON/OFF Sequence	23
4 Backlight Unit.....	24
4.1 Block Diagram.....	24
4.2 Interface Connection.....	25
4.2.1 Connector Type.....	25
4.2.2 Connector Pin Assignment.....	27
4.3 Electrical Characteristics.....	28
4.3.1 Absolute Maximum Rating	28
4.3.2 Recommended Operating Condition.....	28
5 Reliability Test.....	30
6 Shipping Label	31
7 Mechanical Characteristics.....	32
8 Packing Specification	33
8.1 Packing Flow.....	33
8.2 Pallet and shipment information.....	34



Record of Revision

Version	Date	Page	Old description	New Description	Remark
V 0.0	2016/03/02	All	Frist Edition for Customer		
V1.0	2016/10/20	All		Final Spec.	

1 Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open or modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) In case a TFT-LCD Module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the LED lightbar edge. Otherwise the TFT-LCD Module may be damaged.
- 10) Insert or pull out the interface connector, be sure not to rotate nor tilt it of the TFT-LCD Module.
- 11) Do not twist nor bend the TFT -LCD Module even momentary. It should be taken into consideration that no bending/twisting forces are applied to the TFT-LCD Module from outside. Otherwise the TFT-LCD Module may be damaged.
- 12) Please avoid touching COF position while you are doing mechanical design.
- 13) When storing modules as spares for a long time, the following precaution is necessary:
Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.



2 General Description

This specification applies to the 19 inch SXGA Color a-Si TFT-LCD Module M190ETN01.0. The display supports the SXGA -1280(H) x 1024(V) screen format and 16.7M colors (8bits RGB data input). The input interface is Dual channel LVDS and this module doesn't contain an driver board for backlight.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25°C condition:

ITEMS	Unit	SPECIFICATIONS
Screen Diagonal	[mm]	482.6 (19.0")
Active Area	[mm]	376.32 (H) x 301.056 (V)
Pixels H x V	-	1280(x3) x 1024
Pixel Pitch	[um]	294 (per one triad) ×294
Pixel Arrangement	-	R.G.B. Vertical Stripe
Display Mode	-	TN Mode, Normally White
White Luminance (Center)	[cd/m ²]	250 (Typ.) @ 50.0mA
Contrast Ratio	-	1000 (Typ.)
Response Time	[msec]	5 (Typ., on/off)
Power Consumption (LCD Module + Backligh unit)	[Watt]	9.4 (Typ.) LCD module : PDD (Typ.)=2.7 @ Black pattern,Fv=60Hz Backlight unit : P _{BLU} (Typ.) =6.6
Weight	[Grams]	1700
Outline Dimension	[mm]	396(H) × 324(V) × 10.9(D) Typ.
Electrical Interface	-	Dual channel LVDS 8bits RGB data input
Support Color	-	16.7M colors
Surface Treatment	-	Anti-Glare, 3H
Temperature Range Operating Storage (Shipping)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance	-	RoHS Compliance
TCO Compliance	-	TCO 7.0 Compliance

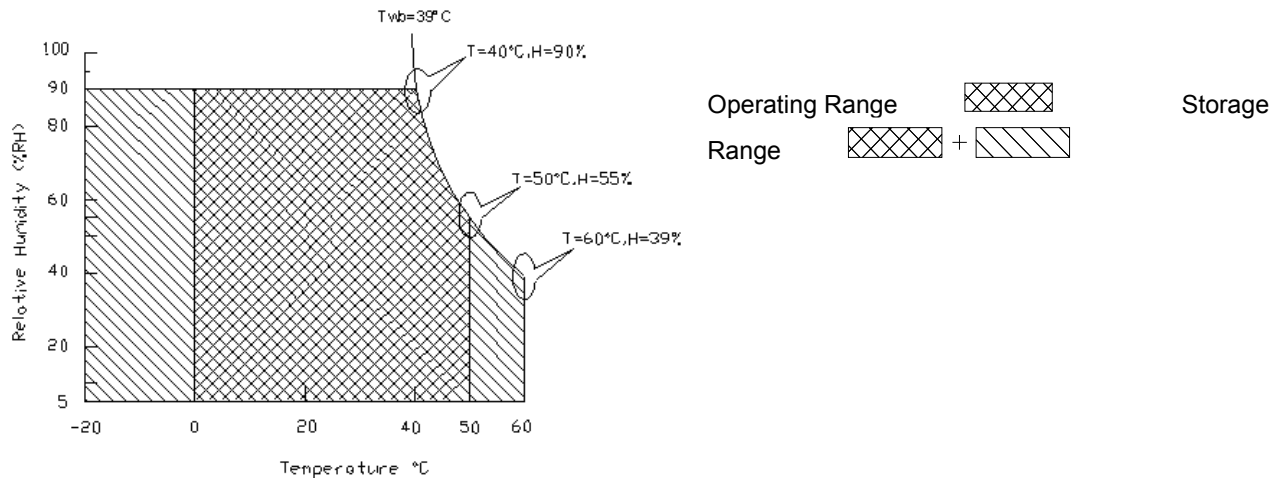
2.2 Absolute Maximum Rating of Environment

Permanent damage may occur if exceeding the following maximum rating.

Symbol	Description	Min.	Max.	Unit	Remark
TOP	Operating Temperature	0	+50	[°C]	Note 2-1
TGS	Glass surface temperature (operation)	0	+65	[°C]	Note 2-1 Function judged only
HOP	Operation Humidity	5	90	[%RH]	Note 2-1
TST	Storage Temperature	-20	+60	[°C]	
HST	Storage Humidity	5	90	[%RH]	

Note 2-1: Temperature and relative humidity range are shown as the below figure.

1. 90% RH Max ($T_a \leq 39^\circ\text{C}$)
2. Max wet-bulb temperature at 39°C or less. ($T_a \leq 39^\circ\text{C}$)
3. No condensation



2.3 Optical Characteristics

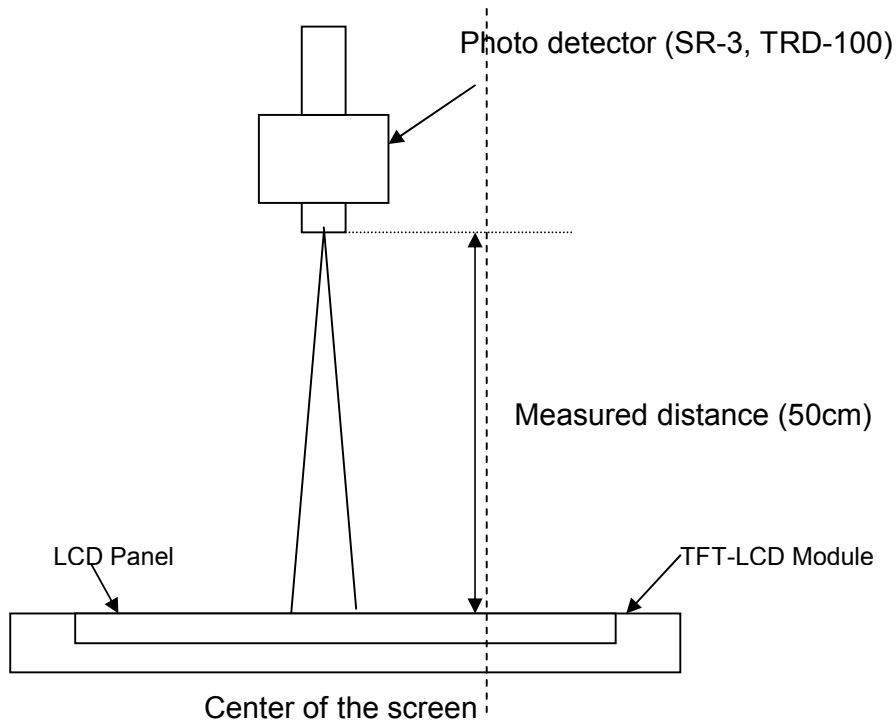
The optical characteristics are measured on the following test condition.

Test Condition:

1. Equipment setup: Please refer to **Note 2-2**.
2. Panel Lighting time: 30 minutes
3. VDD=5.0V, Fv=60Hz, Is=55mA, Ta=25°C

Symbol	Description		Min.	Typ.	Max.	Unit	Remark
L_w	White Luminance (Center of screen)		200	250	-	[cd/m ²]	Note 2-2 By SR-3
L_{uni}	Luminance Uniformity (9 points)		75	80	-	[%]	Note 2-3 By SR-3
CR	Contrast Ratio (Center of screen)		600	1000	-	-	Note 2-4 By SR-3
θ_R	Horizontal Viewing Angle (CR=10)	Right	75	85	-	[degree]	Note 2-5 By SR-3
θ_L		Left	75	85	-		
Φ_H	Vertical Viewing Angle (CR=10)	Up	70	80	-		
Φ_L		Down	70	80	-		
θ_R	Horizontal Viewing Angle (CR=5)	Right	75	88	-		
θ_L		Left	75	88	-		
Φ_H	Vertical Viewing Angle (CR=5)	Up	70	85	-		
Φ_L		Down	70	85	-		
T_R	Response Time	Rising Time	-	3.6	5.7	[msec]	Note 2-6 By TRD-100
T_F		Falling Time	-	1.4	2.3		
-		Rising + Falling	-	5	8		
R_x	Color Coordinates (CIE 1931)	Red x	0.617	0.647	0.677	-	By SR-3
R_y		Red y	0.311	0.341	0.371		
G_x		Green x	0.296	0.326	0.356		
G_y		Green y	0.596	0.626	0.656		
B_x		Blue x	0.122	0.152	0.182		
B_y		Blue y	0.025	0.055	0.085		
W_x		White x	0.283	0.313	0.343		
W_y		White y	0.299	0.329	0.359		
CT	Crosstalk		-	-	1.5	[%]	Note 2-7 By SR-3
F_{dB}	Flicker (Center of screen)		-	-	-20	[dB]	Note 2-8 By SR-3

Note 2-2: Equipment setup :

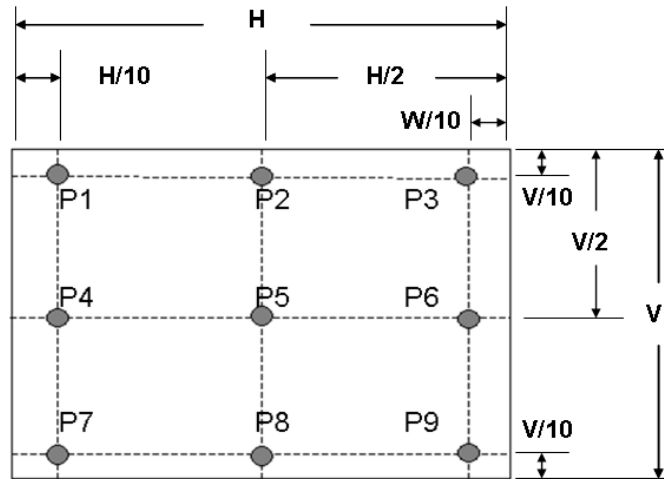


Note 2-3: Luminance Uniformity Measurement

Definition:

$$\text{Luminance Uniformity} = \frac{\text{Minimum Luminance of 9 Points (P1 ~ P9)}}{\text{Maximum Luminance of 9 Points (P1 ~ P9)}}$$

a. Test pattern: White Pattern



Note 2-4: Contrast Ratio Measurement

Definition:

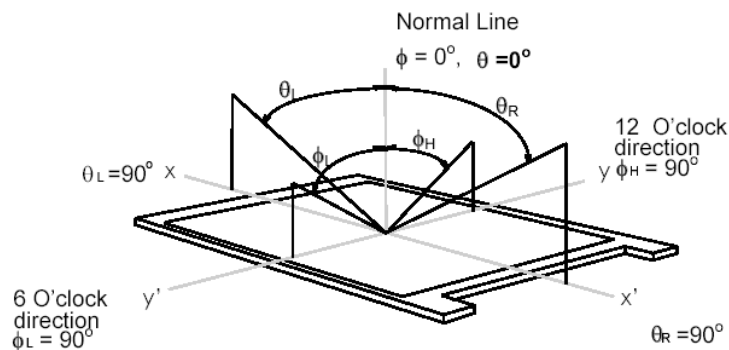
$$\text{Contrast Ratio} = \frac{\text{Luminance of White pattern}}{\text{Luminance of Black pattern}}$$

- Measured position: Center of screen (P5) & perpendicular to the screen ($\theta = \Phi = 0^\circ$)

Note 2-5: Viewing angle measurement

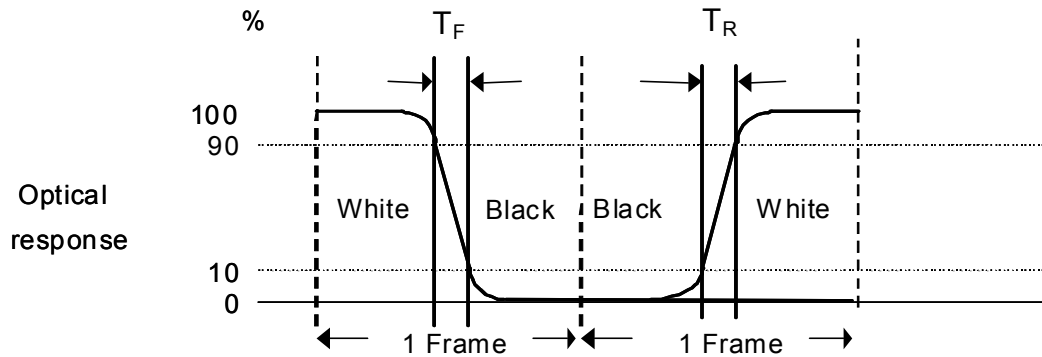
Definition: The angle at which the contrast ratio is greater than 10 & 5 .

- Horizontal view angle: Divide to left & right (θ_L & θ_R)
Vertical view angle: Divide to up & down (Φ_H & Φ_L)



Note 2-6: Response time measurement

The output signals of photo detector are measured when the input signals are changed from “Black” to “White” (rising time, T_R), and from “White” to “Black” (falling time, T_F), respectively. The response time is interval between the 10% and 90% of optical response. (Black & White color definition: Please refer section 3.4.3)



Note 2-7: Crosstalk measurement

Definition:

$$CT = \text{Max. } (CT_H, CT_V);$$

Where

a. Maximum Horizontal Crosstalk :

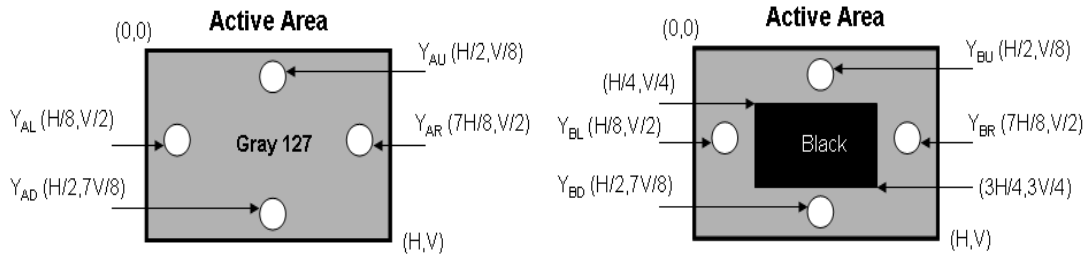
$$CT_H = \text{Max. } (|Y_{BL} - Y_{AL}| / Y_{AL} \times 100 \%, |Y_{BR} - Y_{AR}| / Y_{AR} \times 100 \%);$$

Maximum Vertical Crosstalk:

$$CT_V = \text{Max. } (|Y_{BU} - Y_{AU}| / Y_{AU} \times 100 \%, |Y_{BD} - Y_{AD}| / Y_{AD} \times 100 \%);$$

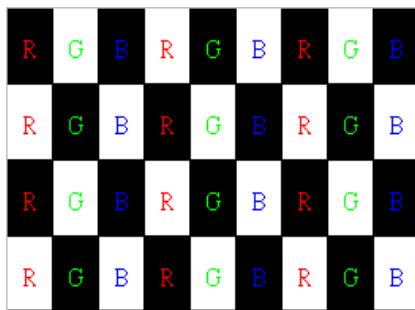
b. Y_{AU} , Y_{AD} , Y_{AL} , Y_{AR} = Luminance of measured location without Black pattern

Y_{BU} , Y_{BD} , Y_{BL} , Y_{BR} = Luminance of measured location with Black pattern



Note 2-8: Flicker measurement

a. Test pattern: It is listed as following.



Gray level = L0



Gray level = L127

R: Red, G: Green, B:Blue

b. Measured position: Center of screen (P5) & perpendicular to the screen ($\theta = \Phi = 0^\circ$)

2.4 Mechanical Characteristics

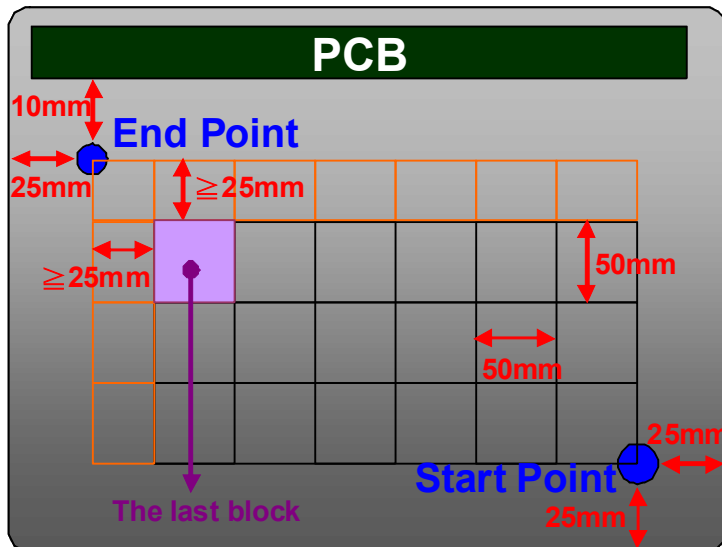
Symbol	Description	Min.	Max.	Unit	Remark
P _{bc}	Backside Compression	2.5	-	[Kgf]	Note 2-9

Note 2-9: Test Method:

The point is at a distance from right-downside 25mm x 25mm defined as the Start Point of Measure Points, and the point is at a distance 25mm from left-side & around 10mm from PCB defined as the End Point.

Align 50mm x 50mm block from Start Point on the Bezel Back, and the corners of each block are Measure Points.

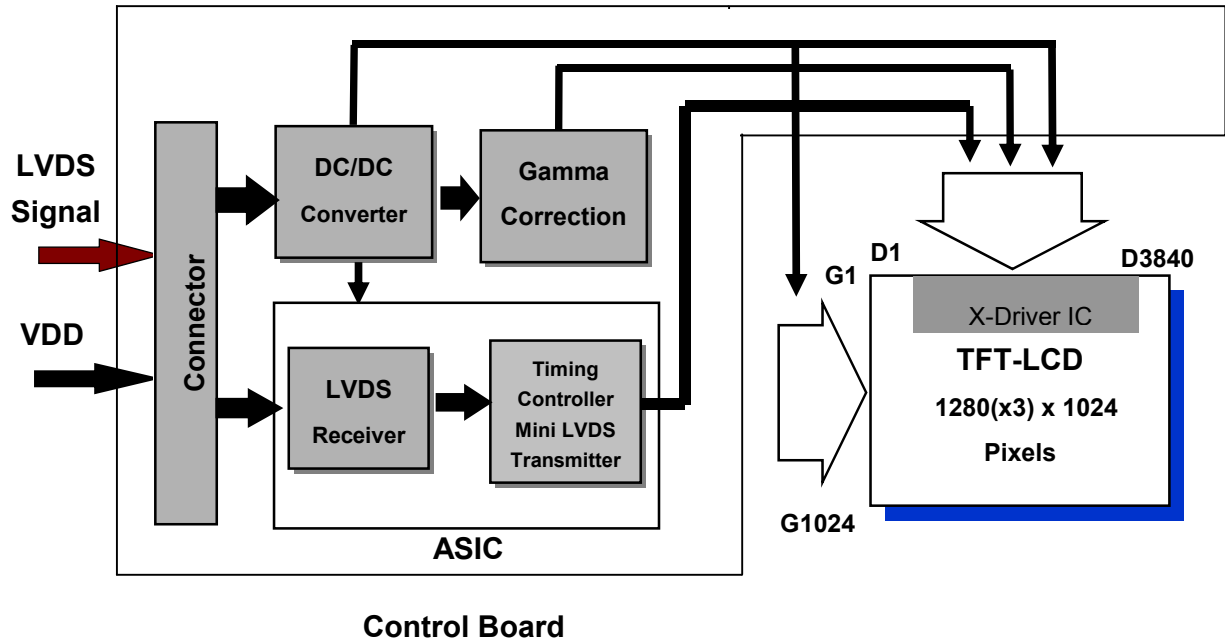
If the distance from the last block to each side of the End Point $\geq 25\text{mm}$, add other blocks to make sure that most area of Bezel Back can be measured.



3 TFT-LCD Module

3.1 Block Diagram

The following shows the block diagram of the 19.0 inch Color TFT-LCD Module.



3.2 Interface Connection

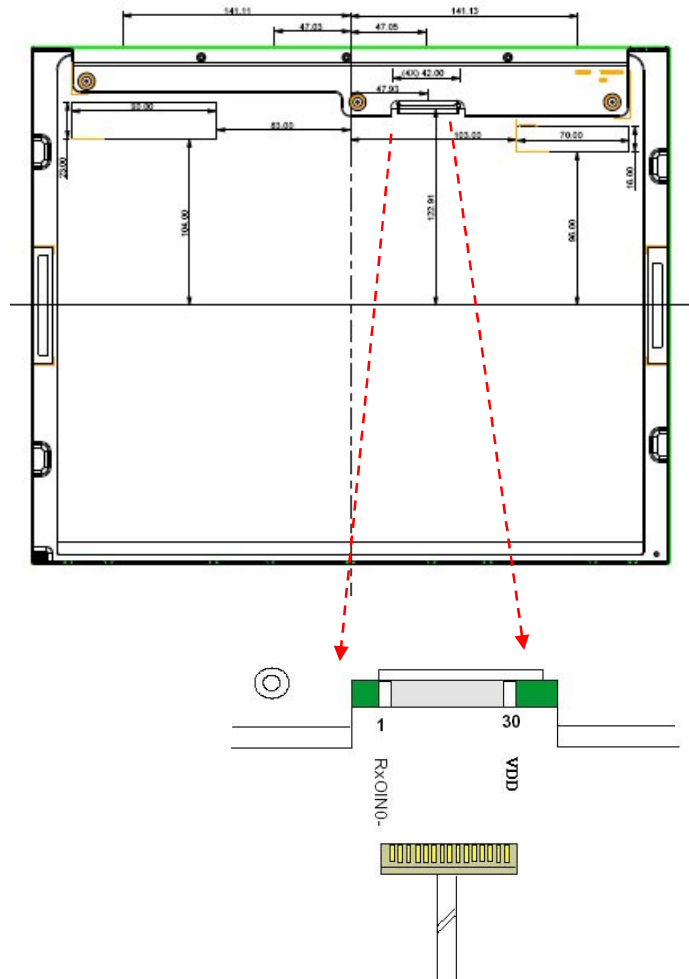
3.2.1 Connector Type

TFT-LCD Connector	Manufacturer	P-TWO	STM
	Part Number	187034-3009	MSBKT2407P30HB
Mating Connector	Manufacturer	JAE	
	Part Number	FI-X30HL FI-X30H (Unlocked Type)	

3.2.2 Connector Pin Assignment

PIN #	Symbol	Description	Remark
1	RxOIN0-	Negative LVDS differential data input (Odd data)	
2	RxOIN0+	Positive LVDS differential data input (Odd data)	
3	RxOIN1-	Negative LVDS differential data input (Odd data)	
4	RxOIN1+	Positive LVDS differential data input (Odd data)	
5	RxOIN2-	Negative LVDS differential data input (Odd data)	
6	RxOIN2+	Positive LVDS differential data input (Odd data)	
7	GND	Power Ground	
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)	
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)	
10	RxOIN3-	Negative LVDS differential data input (Odd data)	
11	RxOIN3+	Positive LVDS differential data input (Odd data)	
12	RxEIN0-	Negative LVDS differential data input (Even data)	
13	RxEIN0+	Positive LVDS differential data input (Even data)	
14	GND	Power Ground	
15	RxEIN1-	Negative LVDS differential data input (Even data)	
16	RxEIN1+	Positive LVDS differential data input (Even data)	
17	GND	Power Ground	
18	RxEIN2-	Negative LVDS differential data input (Even data)	
19	RxEIN2+	Positive LVDS differential data input (Even data)	
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)	
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)	
22	RxEIN3-	Negative LVDS differential data input (Even data)	
23	RxEIN3+	Positive LVDS differential data input (Even data)	
24	GND	Power Ground	
25	GND	NC & Power Ground	
26	NC	No connection (for AUO test)	

27	NC	No connection (for AUO test)	
28	POWER	Power +5V	
29	POWER	Power +5V	
30	POWER	Power +5V	



3.3 Electrical Characteristics

3.3.1 Absolute Maximum Rating

Permanent damage may occur if exceeding the following maximum rating.

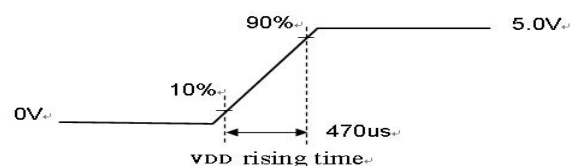
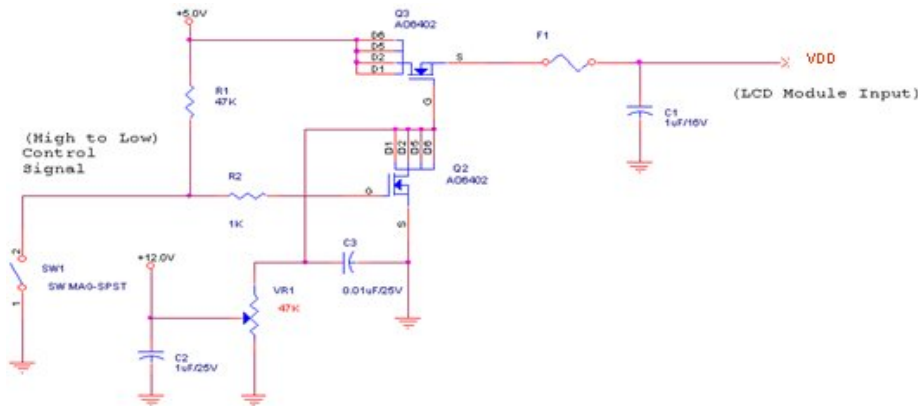
Symbol	Description	Min	Max	Unit	Remark
VDD	Power Supply Input Voltage	GND-0.3	6.0	[Volt]	Ta=25°C

3.3.2 Recommended Operating Condition

Symbol	Description	Min	Typ	Max	Unit	Remark
VDD	Power supply Input voltage	4.5	5.0	5.5	[Volt]	
IDD	Power supply Input Current (RMS)	-	0.53	0.64	[A]	VDD= 5.0V, Black Pattern, Fv=60Hz
			0.61	0.73	[A]	VDD= 5.0V, Black Pattern, Fv=75Hz
PDD	VDD Power Consumption	-	2.7	3.2	[Watt]	VDD= 5.0V, Black Pattern, Fv=60Hz
			3.05	3.7	[Watt]	VDD= 5.0V, Black Pattern, Fv=75Hz
IRush	Inrush Current	-	-	3.0	[A]	Note 3-1
VDDrp	Allowable VDD Ripple Voltage	-	-	500	[mV]	VDD= 5.0V, Black Pattern, Fv=75Hz

Note 3-1: Inrush Current measurement:

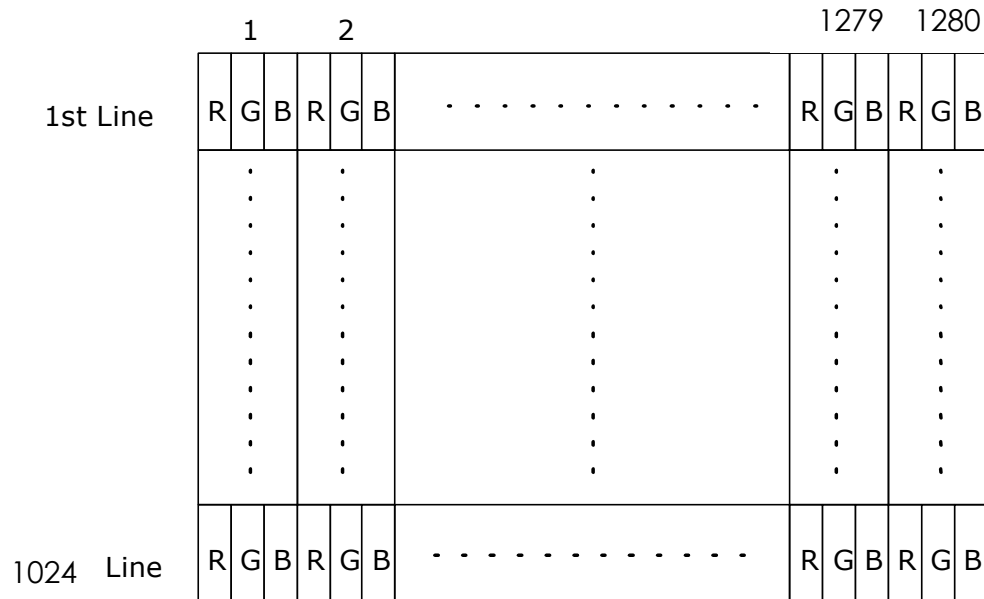
Test circuit:



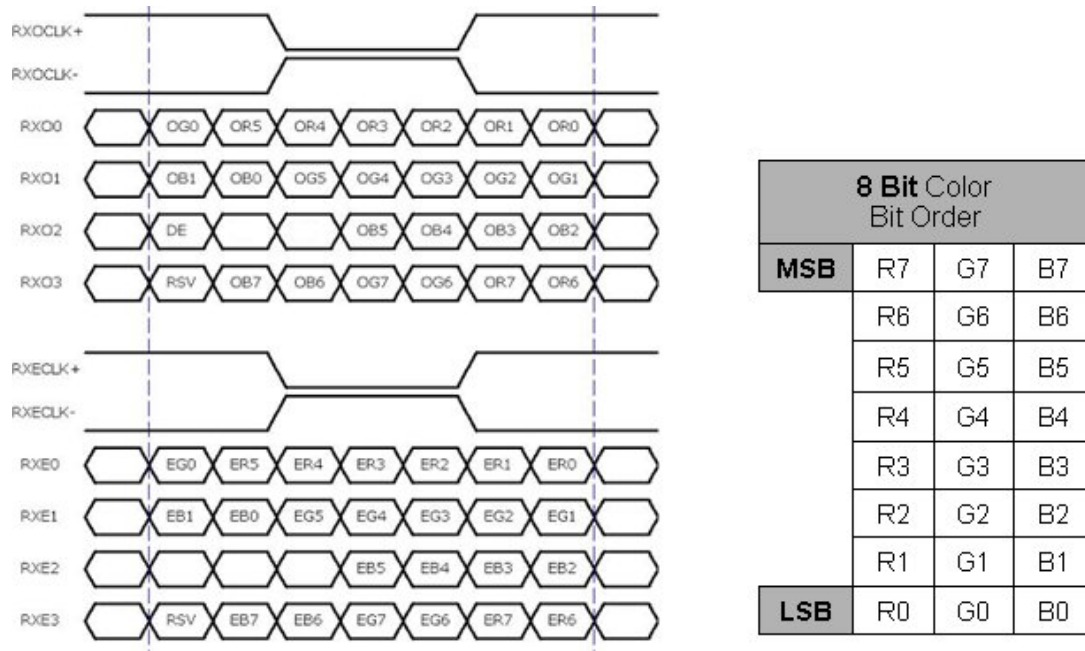
The duration of VDD rising time: 470us.

3.4 Signal Characteristics

3.4.1 LCD Pixel Format



3.4.2 LVDS Data Format



Note 3-2:

- O = "Odd Pixel Data" E = "Even Pixel Data"
- Refer to 3.4.1 LCD pixel format, the 1st data is 1 (Odd Pixel Data), the 2nd data is 2 (Even Pixel Data) and the last data is 1280 (Even Pixel Data).

3.4.3 Color versus Input Data

The following table is for color versus input data (8bit). The higher the gray level, the brighter the color.

Color	Gray Level	Color Input Data																								Remark
		RED data (MSB :R7, LSB :R0)								GREEN data (MSB :G7, LSB :G0)								BLUE data (MSB :B7, LSB :B0)								
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0	
Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
Gray 127	-	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	1	1	1	1	1		
Red	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	L255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Green	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	L255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0		
Blue	L0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Black	
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:		
	L255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1		

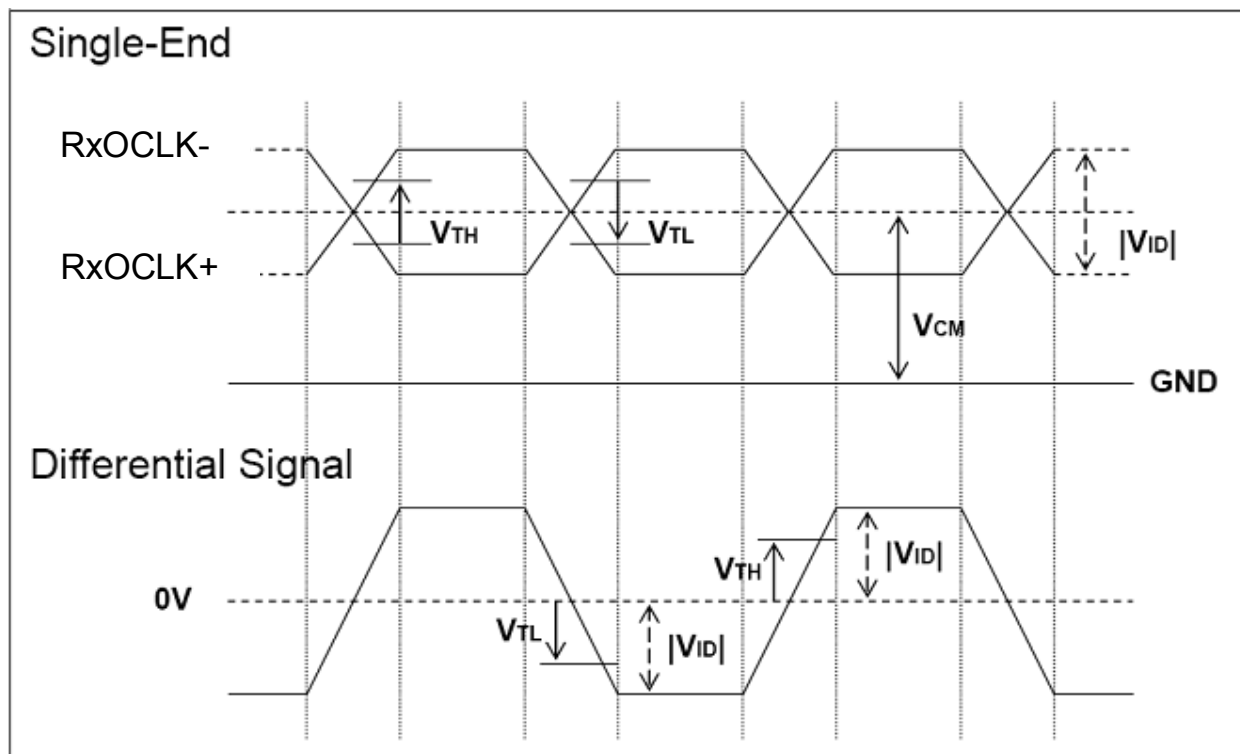
3.4.4 LVDS Specification

a. DC Characteristics:

Symbol	Description	Min	Typ	Max	Units	Condition
V_{TH}	LVDS Differential Input High Threshold	-	-	+100	[mV]	$V_{CM} = 1.2V$
V_{TL}	LVDS Differential Input Low Threshold	-100	-	-	[mV]	$V_{CM} = 1.2V$
$ V_{ID} $	LVDS Differential Input Voltage	100	-	600	[mV]	
V_{CM}	LVDS Common Mode Voltage	+1.0	+1.2	+1.5	[V]	$V_{TH}-V_{TL} = 200mV$

LVDS Signal Waveform:

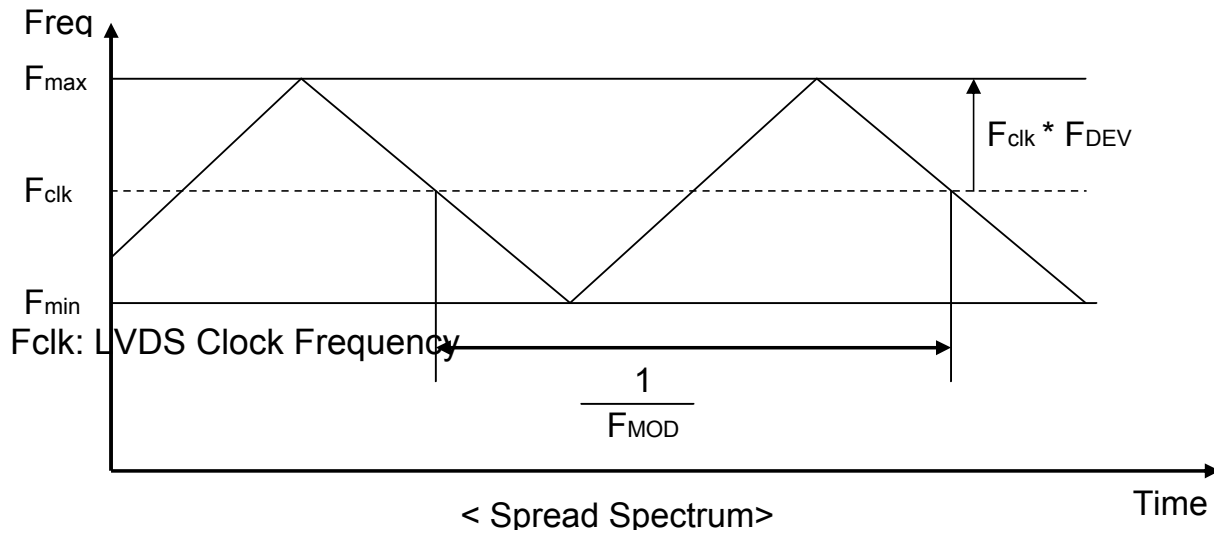
Use RxOCLK- & RxOCLK+ as example.



b. AC Characteristics:

Symbol	Description	Min	Max	Unit	Remark
--------	-------------	-----	-----	------	--------

F_{DEV}	Maximum deviation of input clock frequency during Spread Spectrum	-	± 3	%	
F_{MOD}	Maximum modulation frequency of input clock during Spread Spectrum	-	200	KHz	



3.4.5 Input Timing Specification

It only support DE mode, and the input timing are shown as the following table.

Symbol	Description		Min.	Typ.	Max.	Unit	Remark
Tv	Vertical Section	Period	1036	1066	1873	Th	
Tdisp (v)		Active	1024	1024	1024	Th	
Tblk (v)		Blanking	12	42	849	Th	
Fv		Frequency	50	60	76	Hz	
Th	Horizontal Section	Period	730	844	1320	Tclk	
Tdisp (h)		Active	640	640	640	Tclk	
Tblk (h)		Blanking	90	204	680	Tclk	
Fh		Frequency	51.8	64	93.7	KHz	Note 3-3
Tclk	LVDS Clock	Period	14.6	18.5	26.4	ns	1/Fclk
Fclk		Frequency	37.8	54	68.4	MHz	Note 3-4

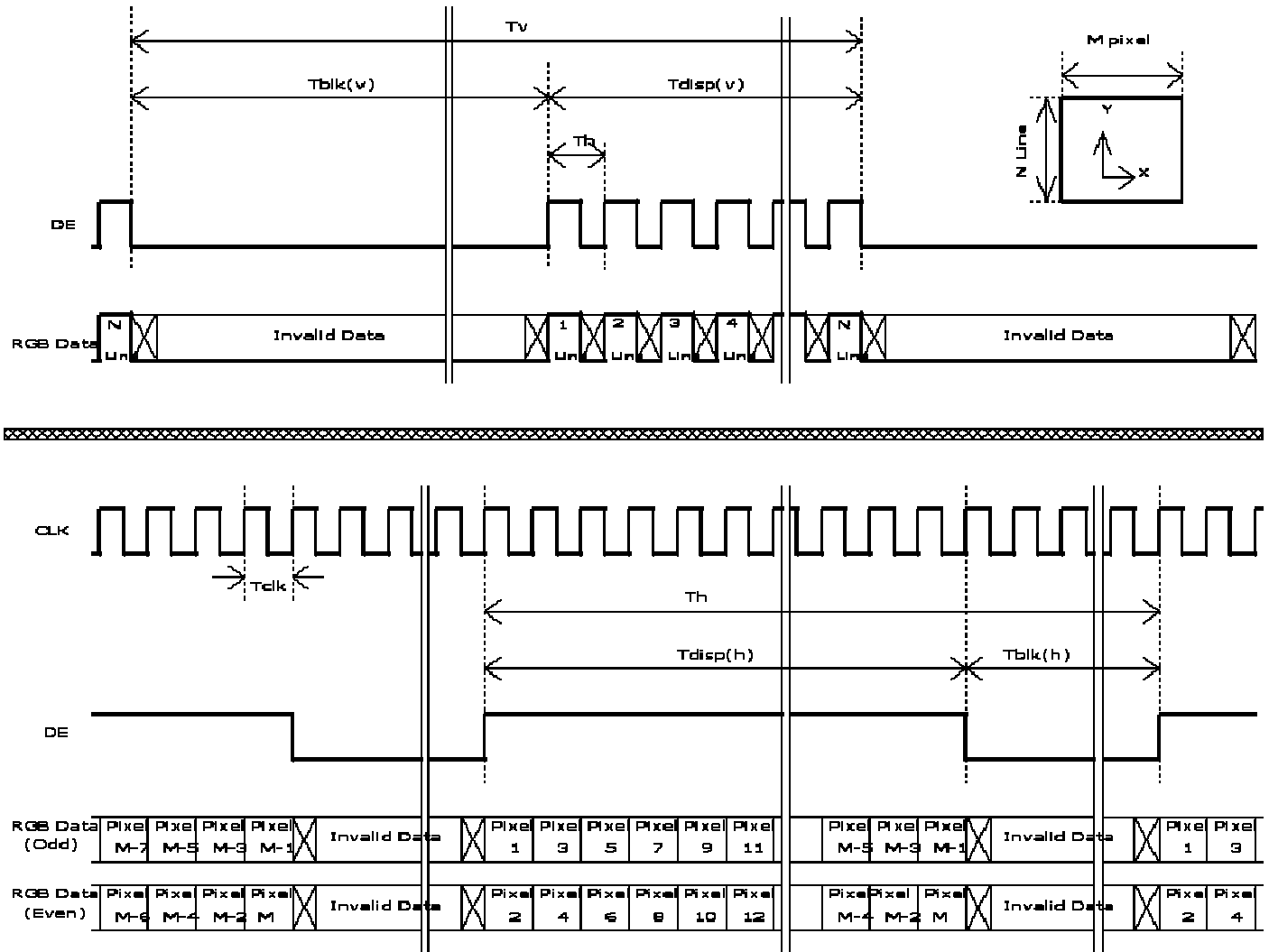
Note 3-3: The equation is listed as following. Please don't exceed the above recommended value.

$$\begin{aligned} Fh (\text{Min.}) &= Fclk (\text{Min.}) / Th (\text{Min.}); \\ Fh (\text{Typ.}) &= Fclk (\text{Typ.}) / Th (\text{Typ.}); \\ Fh (\text{Max.}) &= Fclk (\text{Max.}) / Th (\text{Min.}); \end{aligned}$$

Note 3-4: The equation is listed as following. Please don't exceed the above recommended value.

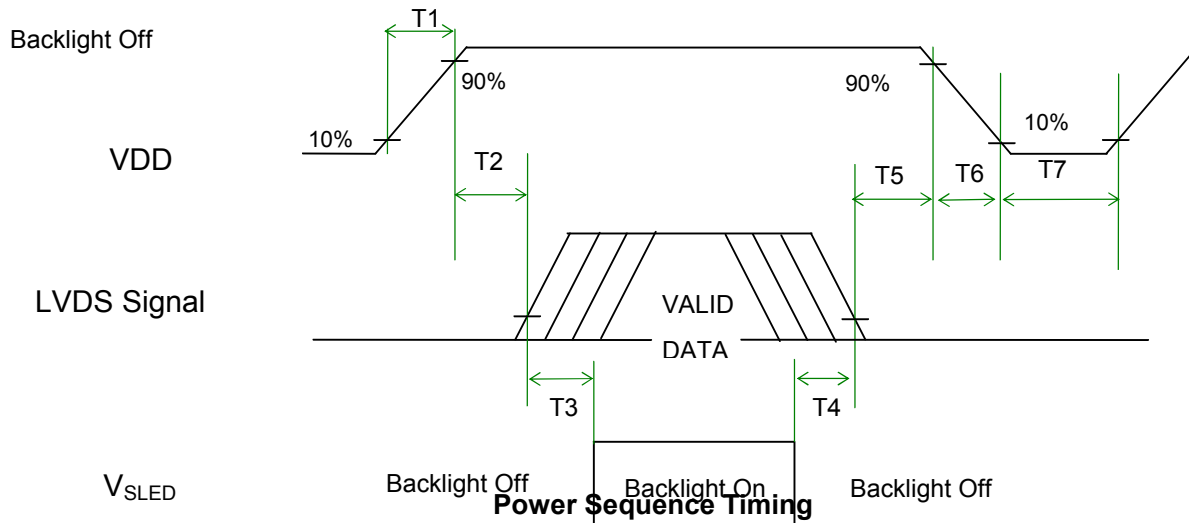
$$\begin{aligned} Fclk (\text{Min.}) &= Fv (\text{Min.}) \times Th (\text{Min.}) \times Tv (\text{Min.}); \\ Fclk (\text{Typ.}) &= Fv (\text{Typ.}) \times Th (\text{Typ.}) \times Tv (\text{Typ.}); \\ Fclk (\text{Max.}) &= Fv (\text{Max.}) \times Th (\text{Typ.}) \times Tv (\text{Typ.}); \end{aligned}$$

3.4.6 Input Timing Diagram



3.5 Power ON/OFF Sequence

VDD power, LVDS signal and backlight on/off sequence are as following. LVDS signals from any system shall be Hi-Z state when VDD is off.



Symbol	Value			Unit	Remark
	Min.	Typ.	Max.		
T1	0.5	-	10	[ms]	
T2	0	-	50	[ms]	
T3	500	-	-	[ms]	
T4	100	-	-	[ms]	
T5	0		50	[ms]	Note 3-5 Note 3-6
T6	5	-	100	[ms]	Note 3-6
T7	1000	-	-	[ms]	

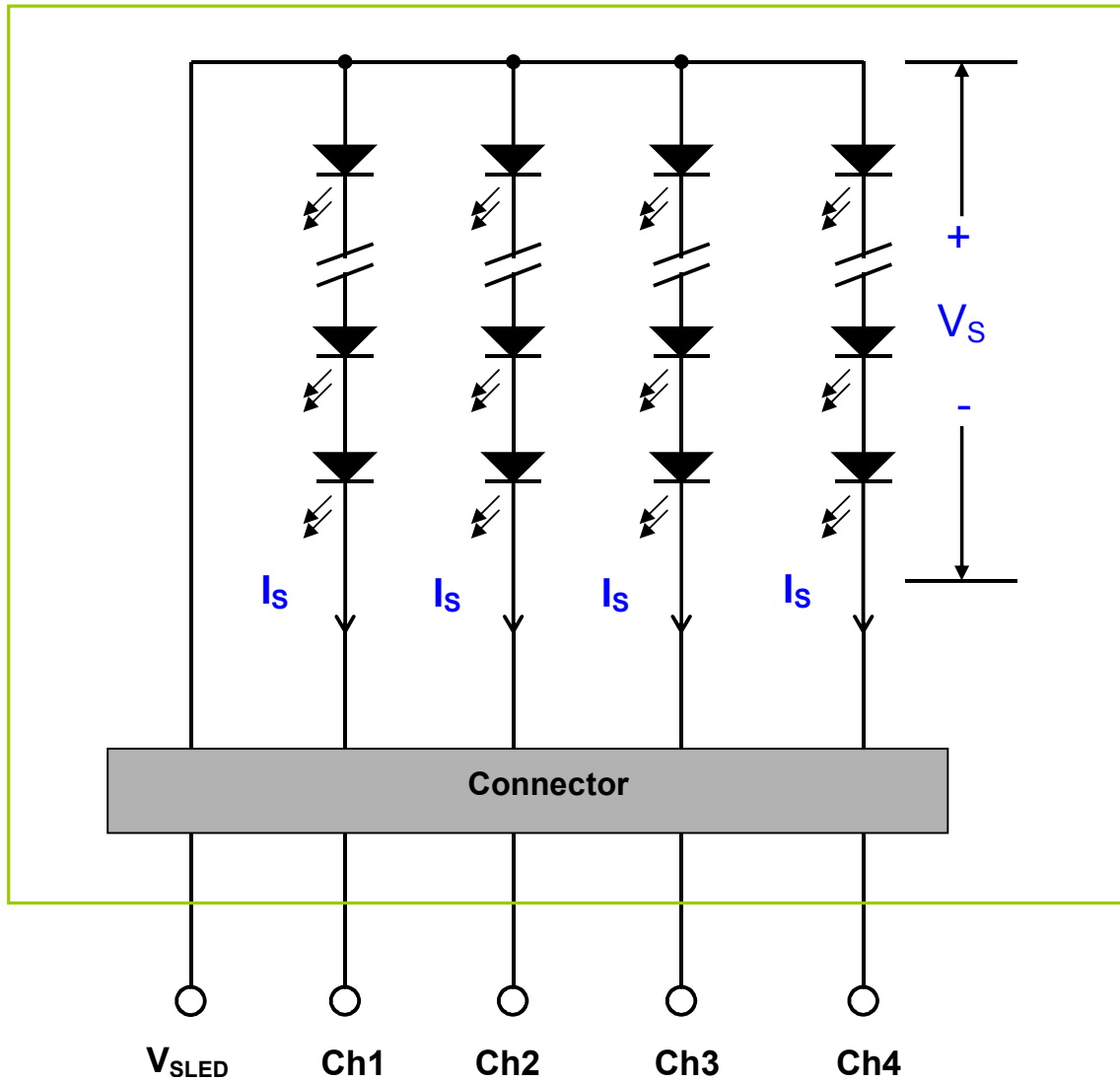
Note 3-5 : Recommend setting T5 = 0ms to avoid electronic noise when VDD is off.

Note 3-6 : During T5 and T6 period , please keep the level of input LVDS signals with Hi-Z state.

4 Backlight Unit

4.1 Block Diagram

The following shows the block diagram of the 19.0 inch Backlight Unit. And it includes 44 pcs LED in the LED light bar. (4 strings and 11 pcs LED of one string).



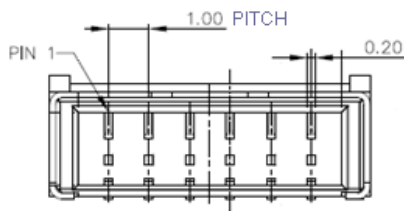
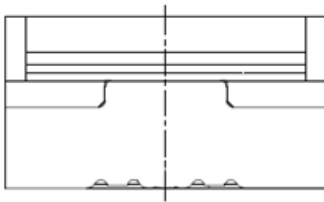
4.2 Interface Connection

4.2.1 Connector Type

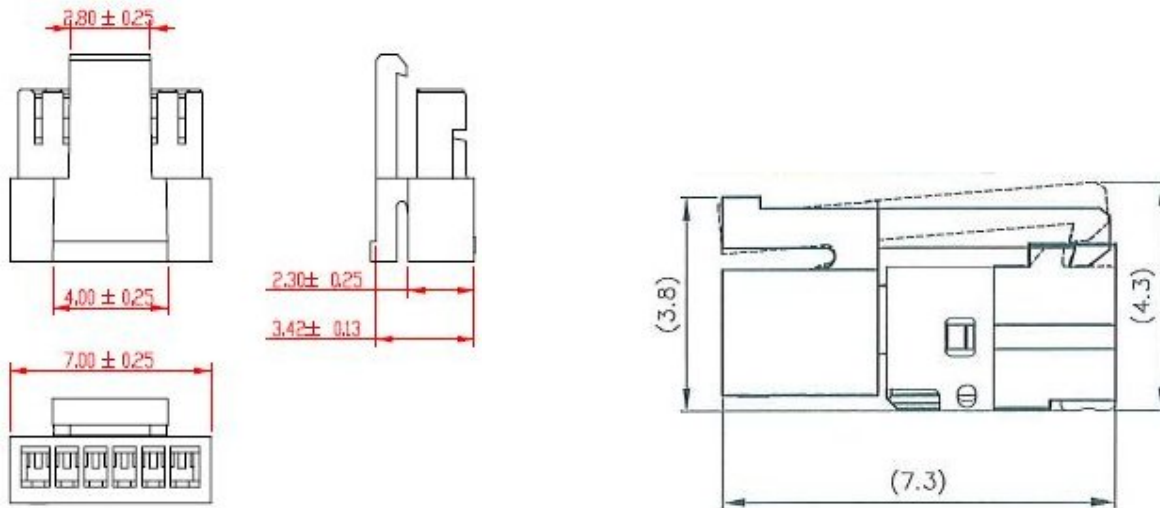
Backlight Connector	Manufacturer	ENTERY
	Part Number	3707K-S06N-21R
Mating Connector	Manufacturer	ENTERY
	Part Number	Non-Locking type: H112K-P06N-00B Locking type: H112K-P06N-03B

Backlight Connector dimension:

$H \times V \times D = 13.9 \times 3.00 \times 4.25$, $Pitch = 1.0$ (unit = mm)

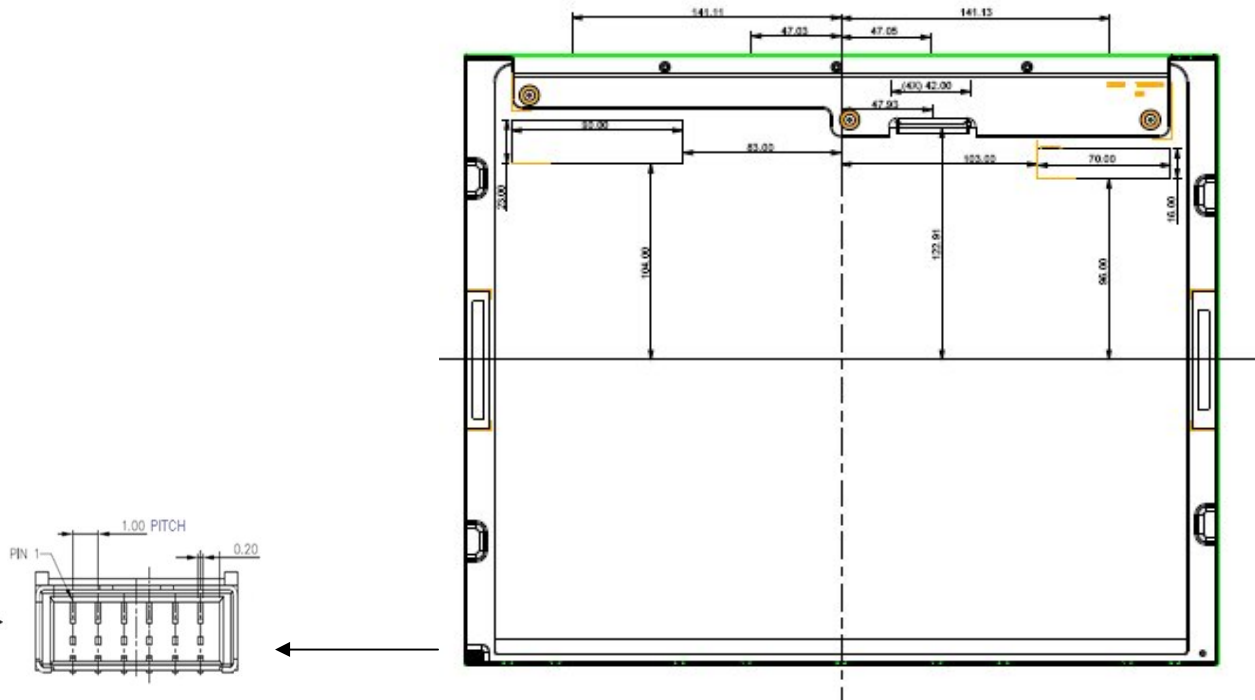


Mating Connector dimension:



4.2.2 Connector Pin Assignment

Pin#	Symbol	Description	Remark
1	Ch1	LED Current Feedback Terminal (Channel 1)	
2	Ch2	LED Current Feedback Terminal (Channel 2)	
3	V _{SLED}	LED Power Supply Voltage Input Terminal	
4	V _{SLED}	LED Power Supply Voltage Input Terminal	
5	Ch3	LED Current Feedback Terminal (Channel 3)	
6	Ch4	LED Current Feedback Terminal (Channel 4)	



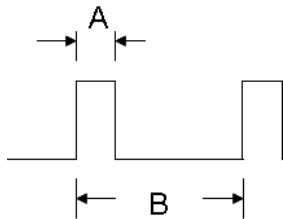
4.3 Electrical Characteristics

4.3.1 Absolute Maximum Rating

Permanent damage may occur if exceeding the following maximum rating.

(Ta=25°C)

Symbol	Description	Min	Max	Unit	Remark
Is	LED String Current	0	90	[mA]	100% duty ratio
			150	[mA]	Duty ratio ≤ 10% Pulse time=10 ms



Duty ratio= (A / B) X 100% ; (A: Pulse time, B: Period)

4.3.2 Recommended Operating Condition

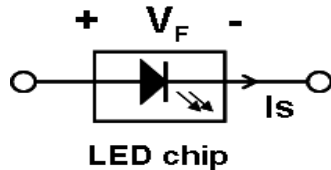
(Ta=25°C)

Symbol	Description	Min.	Typ.	Max.	Unit	Remark
Is	LED String Current	-	50	53	[mA]	100% duty ratio of LED chip, Note 4-6
Vs	LED String Voltage	30.8	33	37.4	[Volt]	Is=50mA @ 100% duty ratio; Note 4-1, Note 4-5, Note 4-7
ΔVs	Maximum Vs Voltage Deviation of light bar	-	-	0.44	[Volt]	Is=50mA @ 100% duty ratio; Note 4-2
P _{BLU}	LED Light Bar Power Consumption	-	6.6	7.48	[Watt]	Note 4-3
LT _{LED}	LED Life Time	30,000	-	-	[Hour]	Note 4-4
OVP	Over Voltage Protection in system board	110% Vs(max)	-	-	[Volt]	Note 4-5

Note 4-1: V_s (Typ.) = V_F (Typ.) X LED No. (one string);

a. V_F : LED chip forward voltage, V_F (Min.)=2.8V, V_F (Typ.)=3.0 V, V_F (Max.)=3.4V

b. The same equation to calculate V_s (Min.) & V_s (Max.) for respective V_F (Min.) & V_F (Max.);



Note 4-2: ΔV_s (Max.) = ΔV_F X LED No. (one string);

a. ΔV_F : LED chip forward voltage deviation; (0.4V , each Bin of LED V_F)

Note 4-3: P_{BLU} (Typ.) = V_s (Typ.) X I_s (Typ.) X 4 ; (4 is total String No. of LED Light bar)

P_{BLU} (Max.) = V_s (Max.) X I_s (Typ.) X 4 ;

Note 4-4: Definition of life time:

a. Brightness of LED becomes to 50% of its original value

b. Test condition: I_s = 50mA and 25°C (Room Temperature)

Note 4-5: Recommendation for LED driver power design:

Due to there are electrical property deviation in LED & monitor set system component after long time operation. AUO strongly recommend the design value of LED driver board OVP (over voltage protection) should be 10% higher than max. value of LED string voltage (V_s) at least.

Note 4-6: AUO strongly recommend “Analog Dimming” method for backlight brightness control for Wavy Noise Free. Otherwise, recommend that Dimming Control Signal (PWM Signal) should be synchronized with Frame Frequency.

Note 4-7: Ensure that the LED light bar is not subjected either forward or reverse voltage while monitor set is on standby mode or not in use.

5 Reliability Test

AUO reliability test items are listed as following table. (*Bare Panel only*)

Items	Condition	Remark
Temperature Humidity Bias (THB)	Ta= 50°C , 80%RH, 300hours	
High Temperature Operation (HTO)	Ta= 50°C , 50%RH, 300hours	
Low Temperature Operation (LTO)	Ta= 0°C , 300hours	
High Temperature Storage (HTS)	Ta= 60°C , 300hours	
Low Temperature Storage (LTS)	Ta= -20°C , 300hours	
Vibration Test (Non-operation)	Acceleration: 1.5 Grms Wave: Random Frequency: 10 - 200 Hz Sweep: 30 Minutes each Axis (X, Y, Z)	
Shock Test (Non-operation)	Acceleration: 50 G Wave: Half-sine Active Time: 20 ms Direction: ±X, ±Y, ±Z (one time for each Axis)	
Drop Test	Height: 46 cm, package test	
Thermal Shock Test (TST)	-20°C/30min, 60°C/30min, 100 cycles	Note 5-1
On/Off Test	On/10sec, Off/10sec, 30,000 cycles	
ESD (Electro Static Discharge)	Contact Discharge: ± 15KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point.	Note 5-2
	Air Discharge: ± 15KV, 150pF(330Ω) 1sec 8 points, 25 times/ point.	
Altitude Test	Operation:18,000 ft Non-Operation:40,000 ft	

Note 5-1: a. A cycle of rapid temperature change consists of varying the temperature from -20°C to 60°C , and back again. Power is not applied during the test.

b. After finish temperature cycling, the unit is placed in normal room ambient for at least 4 hours before power on.

Note 5-2: EN61000-4-2, ESD class B: Certain performance degradation allowed

No data lost

Self-recoverable

No hardware failures.


6 Shipping Label

The label is on the panel as shown below:



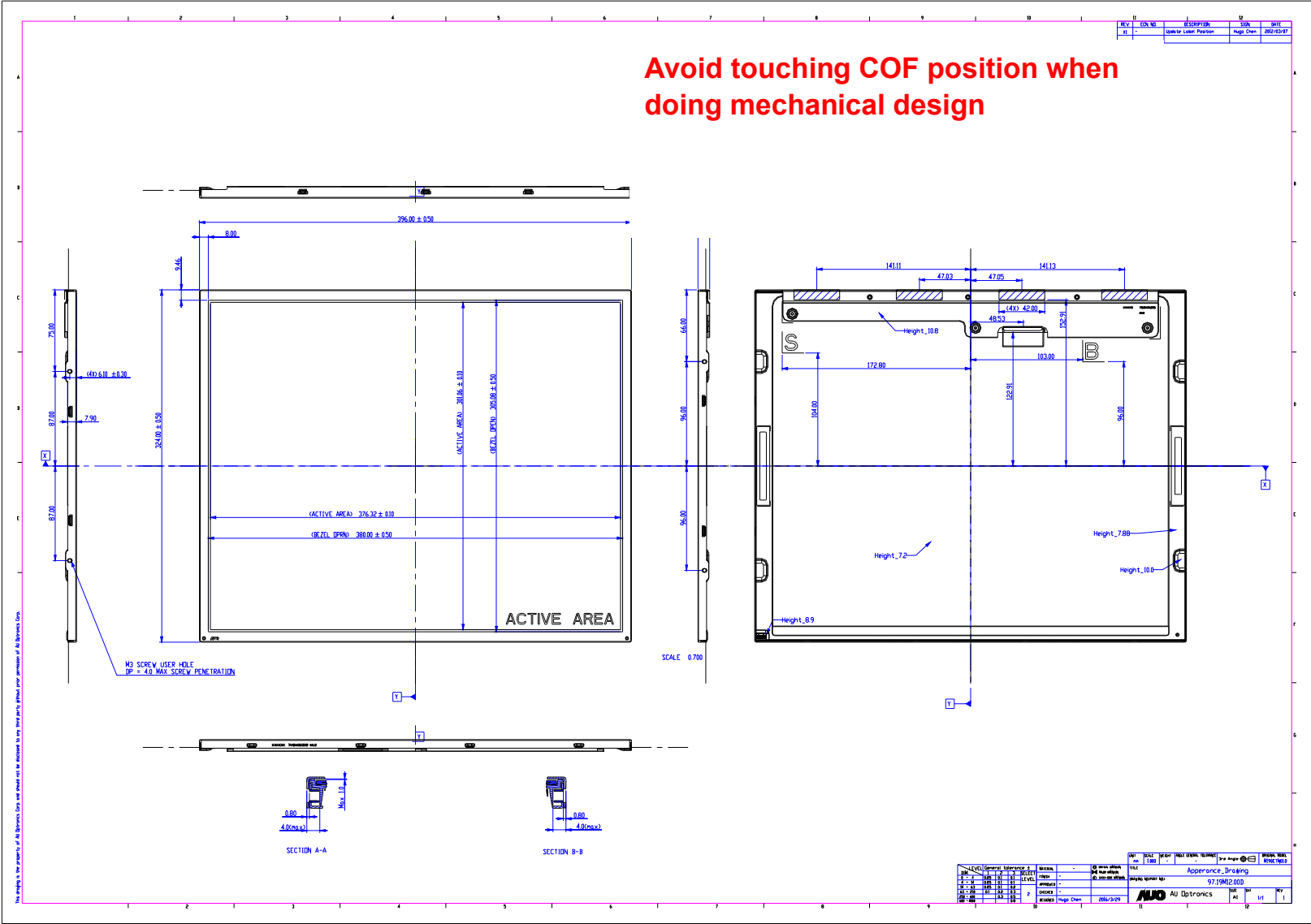
Note 6-1: For Pb Free products, AUO will add  for identification.

Note 6-2: For RoHS compatible products, AUO will add  for identification.

Note 6-3: For China RoHS compatible products, AUO will add  for identification.

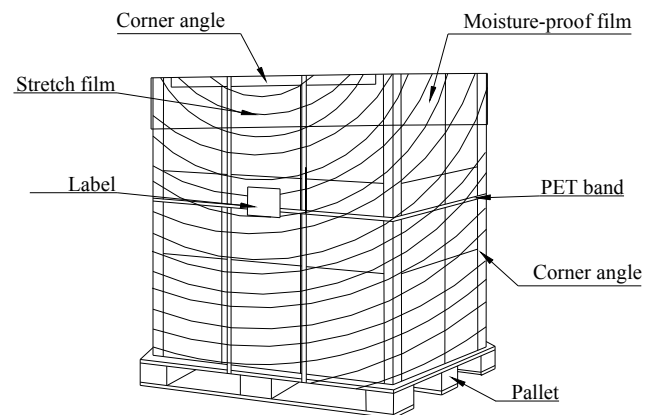
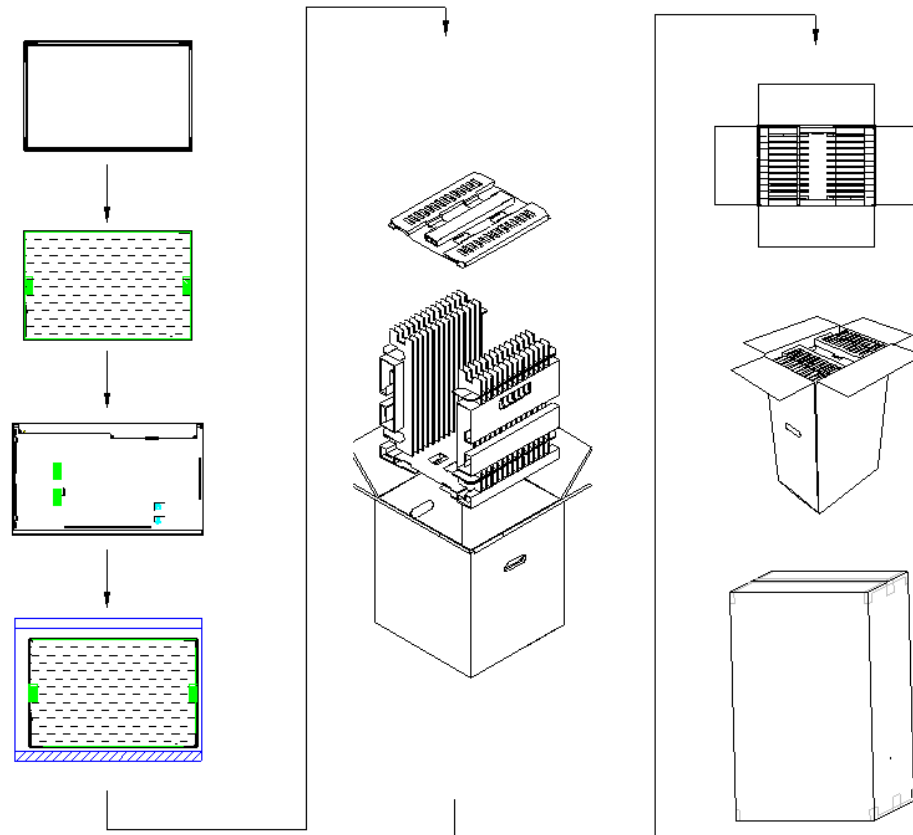
Note 6-4: The Green Mark will be presented only when the green documents have been ready by AUO Internal Green Team.

7 Mechanical Characteristics



8 Packing Specification

8.1 Packing Flow



8.2 Pallet and shipment information

Item	Specification			Remark
	Q'ty	Dimension	Weight(kg)	
Panel	1	396(H)mm x 324(V)mm x 10.9(D)mm	1.8	Note 1
Cushion	1	--	1.85	
Box	1	409(L)mm x 367(W)mm x 475(H)mm	1.44	without Panel & cushion Note 1
Packing Box	13 pcs/Box	409(L)mm x 367(W)mm x 475(H)mm	26.83	with panel & cushion Note 1
Pallet	1	1150(L)mm x 840(W)mm x 132(H)mm	12	Note 1
Pallet after Packing	18 boxes/pallet	1150(L)mm x 840(W)mm x 156.5(H)mm	492.42	Note 1

Note 1: Estimated value which is subject to change based on real measured data.