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	TENRI LIQUID CRYSTAL DISPLAY GROUP	APPLICABLE GROUP
	SHARP CORPORATION	Tenri Liquid Crystal Display
	SPECIFICATION	Group
	DEVICE SPECIFICATION FOR TFT-LCD Modul MODEL No. LQ9PS01	e
CUSTOMER'S APROVAL DATE BY	Engine	H. Jukuska

TENRI LIQUID CRYSTAL DISPLAY GROUP

SHARP CORPORATION

RECORDS OF REVISION

SPEC No.	DATE'	REVISED	SUMMARY	NOTE
		No.	PAGE	
LD-7Y04	_	_	_	1st Issue
LD-7Y04A	Apr. 09.1996	<u>^</u>	14 Fig. 1 Outline dimensions CN1 location (Correction)	2nd Issue
LD-7Y04B	Jul. 01.1996	<u> </u>	-"6 - 7Timing Characteristics "of-"input sigmals 7-1 Timing characteristics Vertical sync. signal Cycle Max. 798→768 line (Correction) 7-2 Horizontal display position and data enable signal [Note1] (Added)	3rd Issue
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1. Application

This specification applies to color TFT-LCD module, LQ9PS01.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit. Graphics and texts can be displayed on a $800 \times 3 \times 600$ dots panel with 262,144 colors by supplying 18 bit data signals (6bit/color), four timing signals, +5V DC supply voltage for TFT-LCD panel driving.

The backlight system is not installed in this module and the TFT-LCD panel used for this model is a high-transmission and higher-color-saturation type. Therefore, this module is suitable for the projection-type multimedia applications.

Horizontal and vertical display reversal function is built in this module for the projection use,

[Features]

- © Low power consumption.
- © High transmissivity
- © Wide color reproduction range
- @ Mechanical compatibility with the VGA models:LQ9P031

3. Mechanical Specifications

Parameter	Specifications	unit
Display size	21(8.4") Diagonal	cm
Active area	170.4 (H) ×127.8 (V)	mm
Pixel format	800 (H) × 600 (V)	pixel
	(1 pixel = R + G + B dots)	
Pixel pitch	$0.213 \text{ (H)} \times 0.213 \text{ (V)}$	mm
Pixel configuration	R,G,B vertical stripe	
Display mode	Normally white	
Unit outline dimensions	$242.5(W) \times 179.4(H) \times 8.2(D)$	mm
Mass	380 ± 10	ğ
Surface treatment	Hard-coating 2H (clear)	

Outline dimensions is shown in Fig.1

4. Input Terminals

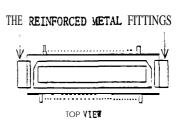
4-1. TFT-LCD panel driving

CN1 Used connector:DF9MA-41P-1 V (Hirose Electric Co., Ltd.)

CN1 pin arrangement from module DF9M-41S-1R ("), is blank. M, A, or B. [Note1]

Pin No.	Symbol	Function	Remark
1	GND		
2	CK	Clock signal for sampling each data signal	
3	GND		
4	GND		
5	Hsync	Horizontal synchronous signal	[Note2]
6	Vsync	Vertical synchronous signal	[Note2]
7	GND		
8	RO	R E D data signal (LSB)	
9	RI	R E D data signal	
10	R2	R E D data signal	
11	R3	R E D data signal	
12	R4	R E D data signal	
13	R5	R E D data signal (MSB)	
14	GND	<u> </u>	
15	GND		
16	GND		
17	GO	GREEN data signal (LSB)	
18	G1	GREEN data signal	
19	_ G2	G R E E N data signal	
20	G3	GREEN data signal	
21	G4 (GREEN data signal	
22	G5 (G R E E N data signal (MSB)	
23	GND	·	
24	GND		
25	GND		
26	B0 I	B L U E data signal(LSB)	
27	₽l	B L U E data signal	
28	B2	B L U E data signal	
29	В3	B L U E data signal	
30	B4	B L U E data signal	
31	B5	B L U E data signal (MSB)	
32	GND	y , /	
33	GND		
34	GND		
35	ENAB	Signal to settle the horizontal display position	[Note3
36	Vcc	+5.0V power supply	
37	Vcc	+5.0V power supply	
38	R/L	Signal to settle the horizontal display reverse	[Note4
39	u/D	Signal to settle the vertical display reverse	[Note5
40	GND		
41	GND		

[Note1] DF9M series connector has the reinforced metal fittings as shown in right drawing and when connectors are coupled together, the metal fittings of each connector are connected perfectly. Since the fittings of module-side are connected to GND in the module, GND line can be reinforced by using DF9M connector with metal fittings connected to GND at user-side.

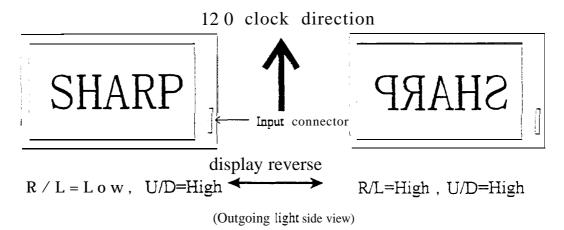


DF9M-41S-1R: Cable type connector

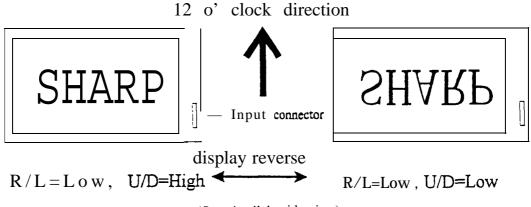
[Note2] The polarity of both synchronous signals are negative.

[Note3] The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 7-2. Don't keep ENAB "High" during operation.

[Note 4]



[Note 5]



(Outgoing light side view)

5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	unit	Remark
Input voltage	Vį	Ta=25℃	$-(3.3 \sim \text{Vcc} + 0.3)$	V	[Note1]
+5V supply voltage	Vcc	Ta=25℃	0~+6.0	v	
Storage temperature	Tstg	-	$-25 \sim +60$	"c	[Note2]
Operating temperature (Ambient)	Topa	-	0~+50	Ç	
Panel surface temperature	Тр	-	0 ∼ +60	್ಕ	
Wave length of light source	λī	-	≧ 400	nm	
Illumination intensity	II	-	≤ 300,()()0"	lx	[Note3]
of light source					

[Note1] CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D

[Note2] The temperature at any points of the module, especially on the TFT-LCD panel, should not exceed this specification value.

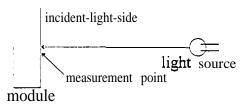
Humidity: 95%RH Max. at Ta≤40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40°C.

No condensation.

[Note3] The illumination intensity at any points on the panel should not exceed this specification value. The light source should be placed at the incident-light side.

Measurement point : panel surface



6. Electrical Characteristics

Ta=25℃

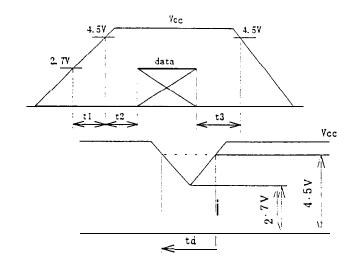
_							
	Parameter	Symbol	Min.	Тур.	Max.	unit	Remark
i- 5V	Supply voltage	Vcc	+4.5	+5.0	+5.5	v	[Note1]
	Current dissipation	Icc	-	240	380	mA	[Note2]
Perm	nissive input ripple voltage	V _{RP}	ı	ı	100	mVp-p	Vcc=+5.0V
Inpu	t voltage (Low)	ν _{π.}	! -	1	0.3Vcc	V	
Inpu	t voltage (High)	V _{IH} I	0.7Vcc	ı	_	V	[Note31
		$I_{\Pi,I}$	-	ı	1.0	μА	V _I =0V [Note4]
Inpu	t current (low)	$I_{\Pi,2}$	75	1 -	1500	μА	V _I =0V[Note5]
	•		ı	ı	5.0	μА	V _I =0V [Note6]
		. I T l - 1	:1 -		1.0	μА	V _I =Vcc [Note4]
Input	t current (High)	$I_{\Pi H 2}$	-	-	5.0	μА	V _I =Vcc [Note5]
		Inha	3	-	60	μА	V _I =Vcc [Note6]

[Note1] Vcc-turn-on conditions

 $0 \le t1 \le 10 \text{ms}$

0<2≦50ms

0<3≦1s



Vcc-dip conditions

1)
$$2.7V \le V_{cc} < 4.5V$$
 " $td \le 10ms$

2) Vcc<2.7V

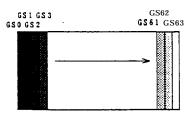
Vcc-dip conditions should also follow the Vcc-turn-on conditions

[Note2] The typical value of Icc is measured in the following condition.

Vcc=+5.0V

64-gay-bar pattern.

All of the timing parameters are typical value.



[Note31 CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,R/L,U/D,ENAB

[Note4] CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync

[Note5] R/L,U/D

[Note6] ENAB

7. Timing Characteristics of input signals

Timing diagrams of input signal are shown in Fig.2.

7-1. Timing characteristics

Paran	neter	Symbol	Min.	Тур.	Max.	unit	Remark
Clock	Frequency	1/Tc	38.0	40.0	42.0	MHz	
	High time	Tch	5	1	-	ns	
	Low time	Tcl	5	ı	-	ns	
	Duty ratio	TH/T	4 0	50	60	%	
Data	Setup time	Tds	3	_	-	ns	
	Hold time	Tdh	10	-	-	ns	
Horizontal	Cycle	TH	20.8	26.4	_	μs	
sync. signal			832	1056	-	clock	
	Pulse width	ТНр	2	128	200	clock	
Vertical	Cycle	Τv	628	666	768	line	3/
sync. signal	Pulse width	TVp	2	4	6	line	
Horizontal dis	play period	THd	800	300	800	clock	
Hsync-Clock		ТНс	10	-	Tc-10	ns	
phase differen	ce						
Vertical data s	start	TVs	23	23	23	line	
position							
Hs ync-Vsync		TVh	0	=	тн-тнр	clock	
phase differen	ce						

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred

7-2. Horizontal display position and data enable signal

The horizontal display position is determined by ENAB signal and the input data corresponding

to the rising edge of ENAB signal is displayed at the left end of the active area.

Param	neter	Symbol	Min.	Тур.	Max.	unit	Remark
Enable signal	Setup time	Tes	5	ı	Tc-10	ns	
	Pulse width	Тер	2	800	Th-10	clock	
Hsync-Enable	signal	THe	58	88	170	clock	[Note1]
phase difference	ce						À

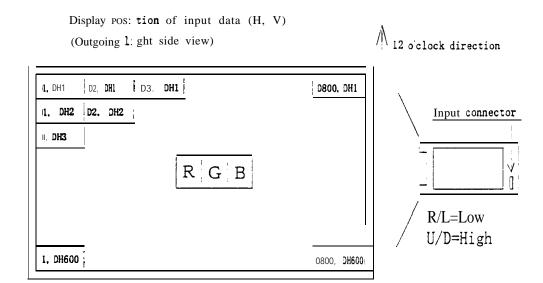
[Note1] Please do not use the time of "The=91".

Note) When ENAB is fixed "Low", the display starts from the data of C88(clock) as shown in Fig.2. Be careful that the module does <u>not</u> work when ENAB is fixed "High".

7-3. Vertical display position

The vertical display position, Tvs, is fixed "23" (line).

74. Input Data Signals and Display Position on the screen



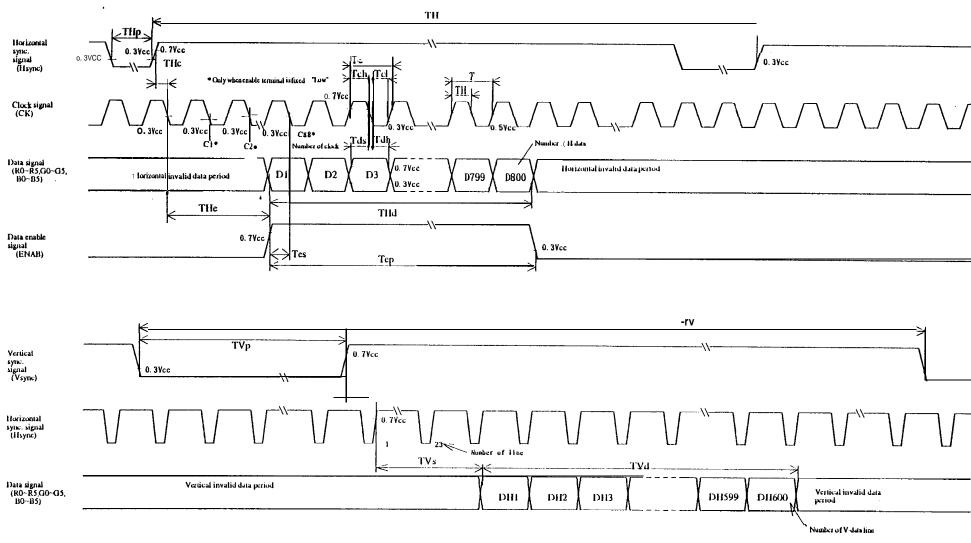


Fig.2 Input signal waveform

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

	Colors &	Colors & Data signal Output Signals, Basic Display Colors and Gray Scale of Each Color																		
	Gray scale	GrayScale	RO	R1	R2	R3	R4	R5	GO	(31 G2	. G3	G4	G5	ВО	В	l B2	В3	B4	В5
	Black	_	"	0 (0 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Вг	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Cyan	-	0	0	0	0"	0	0	1 1		1	1	1	1	1	1	1	1	1	1
Color	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
or	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	l
	Yellow	ı	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GSO	0	0	0	0	0	0 0	0	0		0	0	0	0	0	0	0	0	0
Gray	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	Û	→			\	L					\	i i					1	,		
of	Û	\				L					_	<u> </u>					1	,		
Red	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GSO	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	បិ	GS 1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
/ Sc	Darker	GS2	0	0	0	0_	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Scale	Û	\			`	L					\	L					1	•		
of (û	V				<u>ν</u>	-					<u> </u>					1	_		
Green	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
ñ	û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Black	GSO	О	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	បិ	GS 1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
, Sc	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
Scale	បិ	V			`	L					`	L					1			
of I	Û	→				<u> </u>						<u> </u>					1	_		
Blue	Brighter	_GS61	0_	O	0	0	0	0	0	0	() (0	0	0	_1	0	1	1 1	1 1
	Û	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63																		

0:Low level voltage, 1: High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

•						Ta=25°C,	Vcc =+ 5	.0V
Para	ameter	symbol	Condition	Min.	Тур.	Max.	unit	Remark
Viewing	Horizontal	θ 21, θ 22	CR>10	35	-	-	Deg.	[Note1,4]
angle	Vertical	θ 11		30	-	-	Deg.	
range		θ 12		10	-	-	Deg.	
Contr	Contrast ratio		θ =0°	100	-	-		[Note2,4]
Response	Rise	τr		_	20	_	m s	[Note3,4]
time	Decay	τd		_	40	-	m s	
Transmissivity		Tr		_	6.0	-	%	[Note4,5]
Shift of Chromaticity		Δx		-0.027	+0.003	+0.033		[Note3,6]
(white))	Ay		0.000	+0.030	+0.060		

***The** measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.3 below.

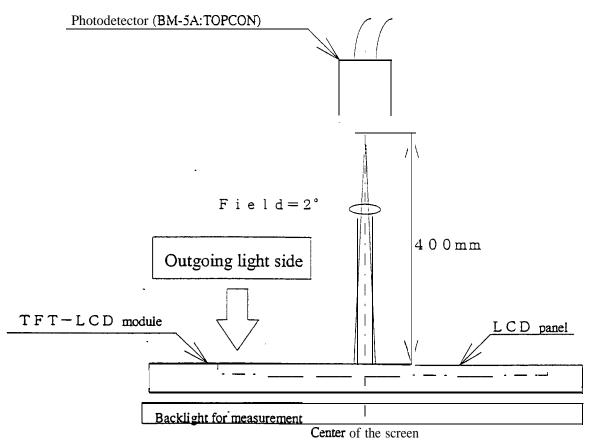
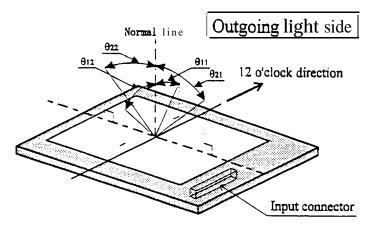


Fig.3 optical characteristics measurement method

[Note1] Definitions of viewing angle range:

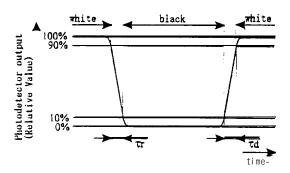


[Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

[Note3] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note4] This shall be measured at center of the screen.

[Note5] Definition of transmissivity:

Transmissivity is defined as follows.

Tr =
$$\frac{\text{Luminance of transmitted light}}{\text{Luminance of incident light}} \times l(x)$$
 (%)

(Power source is not applied)

[Note6] Chromaticity shift is the difference of the chromaticity of the light source and that of the outgoing light through the module.

10. Display Quality

The display quality of the color **TFT-LCD** module shall be in compliance with the **Incoming** Inspection Standard.

11. Handling Precautions

- ¹ 1-1) Be **sure** to insert the cable into **the** connector or take out of the connector after turning off the power supply on the system side.
- 11-2) precautions in mounting
 - A) When installing the module, be sure to fix the module on the same plane, taking care not to warp or twist the module.
 - B) Since the polarizer is made of soft material, please take care not to scratch the surface.

 Protective laminated film is attached on the panel surface to protect from scratches or dirts.

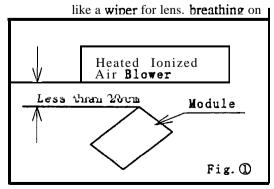
 It is recommended that the laminated film is peeled off, just before the use, with strict attention to electrostatic charges.
 - **※**) Precautions when peeling off the laminated film:
 - I) Working environment

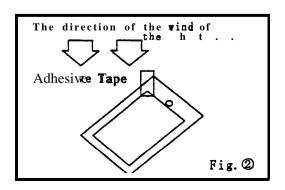
When the laminated film is peeled off, there maybe cases that some particles like dust are stuck on the panel by electrostatic charges or the TFT panel is damaged by electrostatic discharge, so the following working environment is recommended.

- (a) Floor: Anti-electrostatic treatment more than $IM\Omega$ on [he floor.
- (b) Spread an adhesive mat at a doorway in the clean room.
- (c) Humidity: 50% to 70%, Temperature: 15 °C to 27°C
- (d) Worker needs to wear the anti-electrostatic shoes, anti-electrostatic workwear, anti-electrostatic gloves and earth band.

II) How to work

- (a) Keep the distance between the module and the heated ionized air blower within 20cm. The module shall be well blown to the wind of the blower. (Fig. D)
- (b) Attach an adhesive tape to the comer of the laminated film near the heated ionized air blower. (Fig.2)
- (c) Peel the laminated film pulling the adhesive tape to your side. It is important that it takes more than 5 seconds to peel off the laminated film.
- (d) The module after **peeling** the laminated film must be moved to next work immediately without getting dust.
- (e) The way to remove 'dust' from the surface of the polarizer
 - •Blow it off by nitrogen blow that is taken measures against electrostatic charges. Ionized air gun is recommended.
 - •Since polarizer is easily damaged, In unavoidable case, wipe it carefully by the cloth





1 1-3) Others

- A) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- B) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- C) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- D) Since CMOS LSI is used in this module. rake care of static electricity and ground your body when handling.
- E) Observe all other precautionary requirements in handling components.

12. Packing form

1) Piling number of cartons: MAX 7

2) Package quantity in one croon: 10 pcs

3) Carton size : 413 (W) \times 288 (H) \times 351 (D)mm

4) Total mass of one carton filled with full modules: 6500 g

Packing form is shown in Fig.4

eliability test items

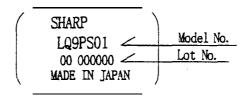
13.	eliability test items	
No	Test item	Conditions
1	High temperature storage test	Ta=60°C 240h
2	Low temperature storage test	Ta=-25°C 240h
3	High temperature	Ta=40°C; 95%RH 240h
	& high humidity operation test	(No condensation)
4	High temperature operation test	Ta=50°C 240h (The panel temp. must be less than 60°C)
5	Low temperature operation test	Ta=0°C 240h "
6	Vibration test	Frequency: 10~57Hz/Vibration width (one side):0.075mm
	(non- operating)	: 58~500Hz/Gravity:9.8m/s ²
		Sweep time: 11 minutes
		Test period :3 hours
_		(1 hour for each direction of X,Y,Z)
7	Shock test	Max. gravity: 490m/s ²
	(non- operating)	Pulse width: 1 1ms, half sine wave
		Direction: $\pm X, \pm Y, \pm Z$
		once for each direction.

[Result Evaluation Criteria]

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

14. Others

1) Lot No. Label:



- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- **4)** Please be careful that image **retention** may occur when a **fixed** pattern is displayed for a long time.
- 5) If any problem occurs in relation to the description of this specification, it shall be resolved **through** discussion with spirit of cooperation.

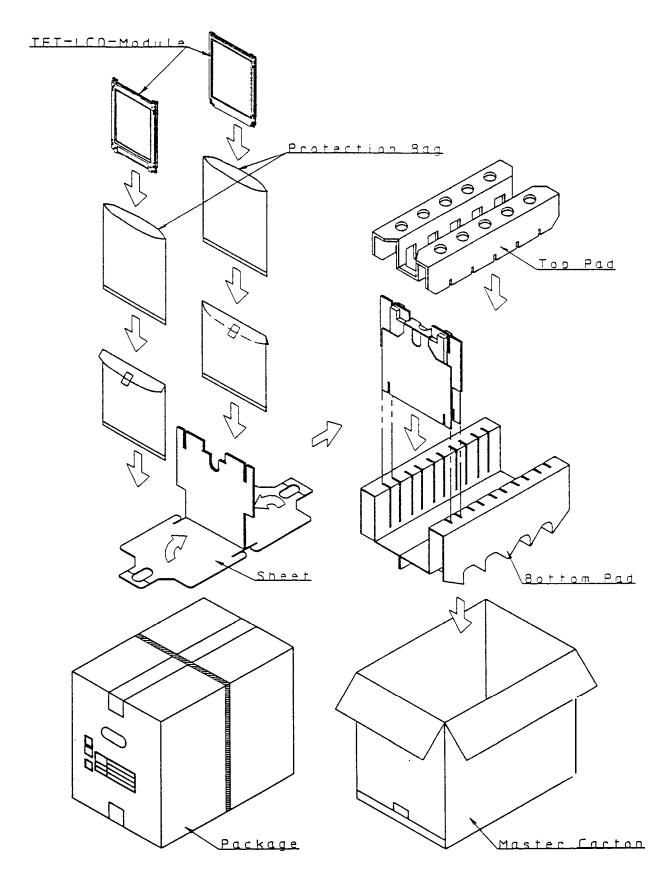


Fig. 4 Packing form

FIG. 1 OUTLINE DIMENS ONS

