

SPECIFICATION FOR APPROVAL

(•	♦)	Preliminary	Specification
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) Final Specification

Title	14.0" HD TFT LCD			
Customer		SUPPLIER	LG Display Co., Ltd.	
MODEL		*MODEL	LP140WH8	
		Suffix	TPD1	

APPROVED BY	SIGNATURE			
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/	. <u> </u>			
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Please return 1 copy for your confirmation with your signature and comments.				

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Ver. 0.0 Apr. 09. 2014 1/39

^{*}When you obtain standard approval, please use the above model name without suffix



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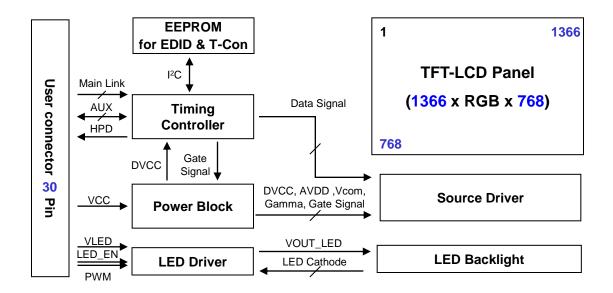
Record of Revisions

Revision No	Revision Date	Page	Description	EDID version
0.0	Apr. 9. 2014	-	First Draft (Preliminary Specification)	-



1. General Description

The LP140WH8 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 14.0 inches diagonally measured active display area with HD resolution (1366 horizontal by 768 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP140WH8 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP140WH8 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP140WH8 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	14.0 inches diagonal
Outline Dimension	320.4(H, typ) × 198.6(V, typ) × 3.6(D,max) [mm] (with PCB Board)
Pixel Pitch	0.2265mm × 0.2265 mm
Pixel Format	1366 horiz. by 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m2(Typ.)
Power Consumption	Total 2.8W (Typ.) Logic: 0.7W (Typ.@ Mosaic), B/L: 2.1 W (Typ.@ VLED 12V)
Weight	310g (Max.)
Display Operating Mode	Normally white
Surface Treatment	Anti-Glare treatment of the front Polarizer
RoHS Compliance	Yes
BFR / PVC / As Free	Yes for all



2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

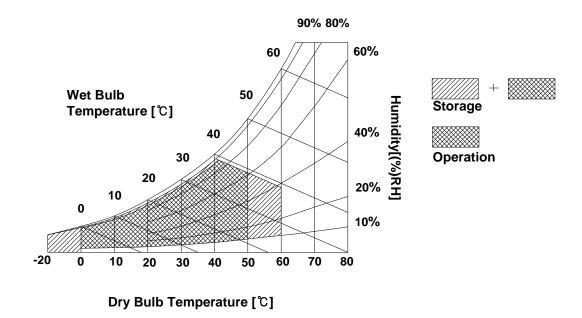
Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
raiailletei	Symbol	Min	Max	Units	Notes	
Power Input Voltage	VCC	-0.3	4.0	V _{DC}	at 25 ± 2°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.

Note: 2. Storage Condition is guaranteed under packing condition.





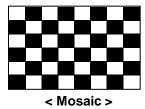
3-1. LCD Electrical Characteristics

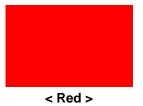
Table 2. LCD ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Values			Unit	Notes	
Parameter	Symbol	Min	Тур	Max	Unit	Notes	
Power Supply Input Voltage	Vcc	3.0	3.3	3.6	V	1	
Permissive Power Supply Input Ripple		Vccrp	-	-	100	mV_{p-p}	
Dower Cupply Input Current	Mosaic	Icc	-	220	255	mA	
Power Supply Input Current	Red	Icc	-	275	315	mA	2
Power Consumption (Mosaic)	Pcc	-	0.7	0.8	W		
Power Supply Inrush Current	Icc_p	-	-	1.5	Α	3	
Differential Impedance		Zm	90	100	110	Ω	

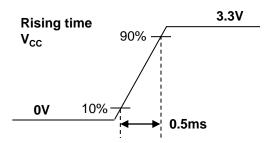
Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25 $^{\circ}$ C, fv = 60Hz
- 2. The specified I_{CC} current and power consumption are under the V_{CC} = 3.3V , 25 $^{\circ}$ C, fv = 60Hz condition and Mosaic pattern / Red pattern.





3. The $\rm V_{\rm CC}$ rising time is same as the minimum of T1 at Power on sequence.



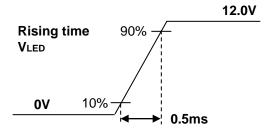


3-2. LED Backlight Electrical Characteristics

Table 3. LED B/L ELECTRICAL CHARACTERISTICS

Parameter		225		Values		Unit	Notes
Para	225	Min	Тур	Max			
LED Power Input Vo	oltage	VLED	5.5	12.0	21.0	V	1
LED Power Input Cu	ırrent	ILED	-	175	185	mA	2
LED Power Consum	PLED	-	2.1	2.2	W	2	
LED Power Inrush Current		ILED_P	-	-	1.5	Α	3
PWM Duty Ratio		1	-	100	%	4	
PWM Jitter			0	-	0.2	%	5
PWM Frequency		Fрwм	200	-	1000	Hz	6
PWM	High Level Voltage	V _{PWM_H}	2.5	-	3.6	V	
PVVIVI	Low Level Voltage	V _{PWM_L}	0	-	0.3	V	
LED EN	High Voltage	VLED_EN_H	2.5	-	3.6	V	
LED_EN	Low Voltage	VLED_EN_L	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	7

- 1. The measuring position is the connector of LCM and the test conditions are under 25 °C.
- 2. The current and power consumption with LED Driver are under the V_{LED} = 12.0V , 25°C, PWM Duty 100% and White pattern with the normal frame frequency operated(60Hz).
- 3. The V_{LED} rising time is same as the minimum of T13 at Power on sequence.



- 4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 5. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 6. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 7. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



3-3. Interface Connections

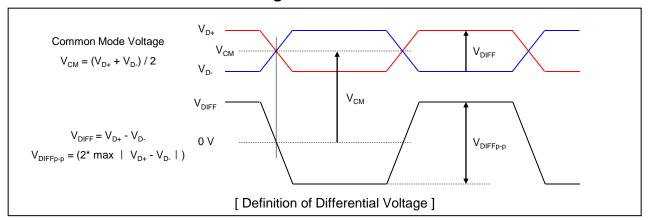
Table 4. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection	
2	GND	High Speed Ground	
3	NC	No Connection	
4	NC	No Connection	
5	GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	[Connector]
10	AUX_CH_N	Complement Signal Auxiliary Channel	Hirose KN38B-30S-0.5H
11	GND	High Speed Ground	
12	VCC	LCD logic and driver power	
13	VCC	LCD logic and driver power	[Connector pin arrangement]
14	LCD Self Test or NC	LCD Panel Self Test Enable (Optional)	Pin 30 Pin 1
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	LED Backlight ground	
19	BL_GND	LED Backlight ground	
20	BL_GND	LED Backlight ground	[LGD P-Vcom using information]
21	BL_GND	LED Backlight ground	1. Pin for P-Vcom : #24, #25
22	BL ENABLE	LED Backlight control on/off control	2. P-Vcom Address : 0101000x
23	BL PWM	System PWM signal input for dimming	
24	NC Reserved	Reserved for LCD manufacture's use	
25	NC Reserved	Reserved for LCD manufacture's use	
26	VLED	LED Backlight power (12V Typical)	
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's use	

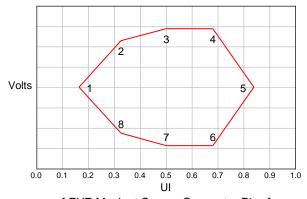


3-3. eDP Signal Timing Specifications

3-3-1. Definition of Differential Voltage



3-3-2. Main Link EYE Diagram



[EYE Mask at Source Connector Pins]

Deline	Reduce	d Bit Rate	High Bit Rate		
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)	
1	0.127	0.000	0.210	0.000	
2	0.291	0.160	0.355	0.140	
3	0.500	0.200	0.500	0.175	
4	0.709	0.200	0.645	0.175	
5	0.873	0.000	0.790	0.000	
6	0.709	-0.200	0.645	-0.175	
7	0.500	-0.200	0.500	-0.175	
8	0.291	-0.160	0.355	-0.140	

[EYE Mask Vertices at Source Connector Pins]

Volts			1			2 4			3		
0.	.0	0.1	0.2	0.3	0.4	0.5 UI	0.6	0.7	0.8	0.9	1.0

[EYE Mask at Sink Connector Pins]

Doint	Reduce	d Bit Rate	High Bit Rate				
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)			
1	0.375	0.000	0.246	0.000			
2	0.500	0.023	0.500	0.075			
3	0.625	0.000	0.755	0.000			
4	0.500	-0.023	0.500	-0.075			

[EYE Mask Vertices at Sink Connector Pins]

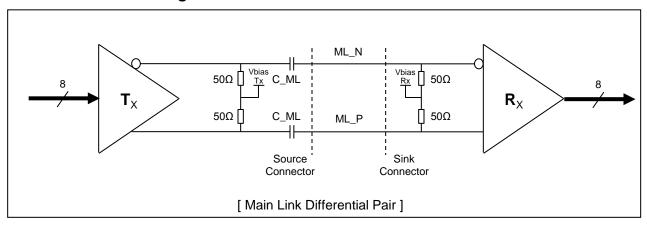
Point	Reduce	d Bit Rate	High Bit Rate			
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)		
1	0.270	0.000	0.246	0.000		
2	0.500	0.068	0.500	0.075		
3	0.731	0.000	0.755	0.000		
4	0.500	-0.068	0.500	-0.075		

[EYE Mask Vertices at embedded DP Sink Connector Pins]

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3-3-3. eDP Main Link Signal

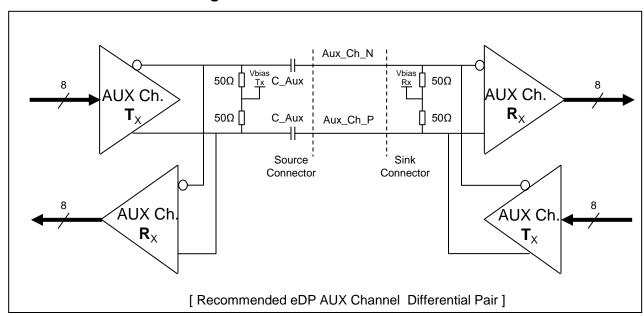


Parameter	Symbol	Min	Тур	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps / lane)	UI_HBR	-	370	-	ps	
Unit Interval for reduced bit rate (1.62Gbps / lane)	UI_RBR	-	617	-	ps	
Link Clock Down Spreading	Amplitude	0	-	0.5	%	
Link Clock Down Spreading	Frequency	30		33	kHz	
Differential peak-to-peak voltage	./	350	-	-	\/	For HBR(2.7Gbps)
at Source side connector	$V_{TX\text{-}DIFFp-p}$	400	-	-	mV	For RBR(1.62Gbps)
EYE width	_	0.58	-	-	UI	For HBR(2.7Gbps)
at Source side connector	T _{TX-EYE-CONN}	0.75	-	-	UI	For RBR(1.62Gbps)
Differential peak-to-peak voltage	.,	150	-	-	.,,	For HBR(2.7Gbps)
at Sink side connector	V _{RX-DIFFp-p}	136	-	-	mV	For RBR(1.62Gbps)
EYE width	_	0.51	-	-	UI	For HBR(2.7Gbps)
at Sink side connector	T _{RX-EYE-CONN}	0.46	-	-	UI	For RBR(1.62Gbps)
Rx DC common mode voltage	V _{RX CM}	0	-	1.0	V	
AC Coupling Capacitor	C _{SOURCE} ML	75		200	nF	Source side

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3. In cabled embedded system, it is recommended the system designer ensure that EYE width and voltage are met at the sink side connector pins.



3-3-4. eDP AUX Channel Signal

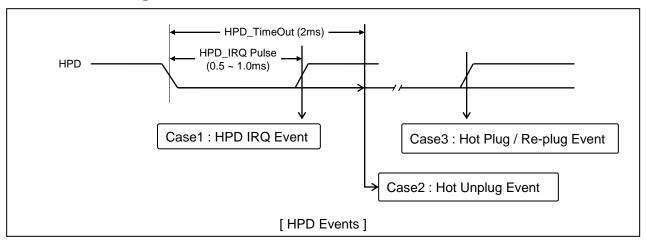


Parameter	Symbol	Min	Тур	Max	Unit	Notes
AUX Unit Interval	UI	0.4	-	0.6	us	
AUX Jitter at Tx IC Package Pins	т	-	-	0.04	UI	Equal to 24ns
AUX Jitter at Rx IC Package Pins	T _{jitter}	-	-	0.05	UI	Equal to 30ns
AUX Peak-to-peak voltage at Connector Pins of Receiving		0.39	-	1.38	V	
AUX Peak-to-peak voltage at Connector Pins of Transmitting	V _{AUX-DIFFp-p}	0.36	-	1.36	V	
AUX EYE width at Connector Pins of Tx and Rx		0.98	-	-	UI	
AUX DC common mode voltage	V _{AUX-CM}	0	-	1.0	V	
AUX AC Coupling Capacitor	C _{SOURCE-AUX}	75		200	nF	Source side

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3. $V_{AUX-DIFFp-p} = 2^* | V_{AUXP} V_{AUXN} |$



3-3-5. eDP HPD Signal



Parameter	Symbol	Min	Тур	Max	Unit	Notes
HPD Voltage		2.25	-	3.6	V	Sink side Driving
Hot Plug Detection Threshold	HPD	2.0	-	-	V	Course side Detecting
Hot Unplug Detection Threshold		-	-	0.8	V	Source side Detecting
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1.0	ms	
HPD_TimeOut		2.0	-	-	ms	HPD Unplug Event

- 1. HPD IRQ: Sink device wants to notify the Source device that Sink's status has changed so it toggles HPD line, forcing the Source device to read its Link / Sink Receiver DPCD field via the AUX-CH
- 2. HPD Unplug: The Sink device is no longer attached to the Source device and the Source device may then disable its Main Link as a power saving mode
- 3. Plug / Re-plug: The Sink device is now attached to the Source device, forcing the Source device to read its Receiver capabilities and Link / Sink status Receiver DPCD fields via the AUX-CH



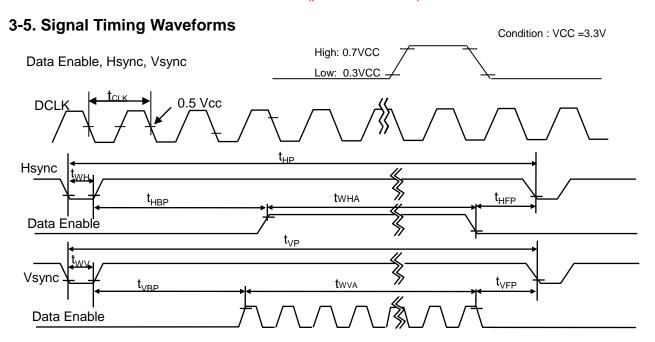
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

ITEM Symbol Min Max Unit Note Typ Frequency **DCLK** 76.3 MHz f_{CLK} Period 1594 1610 1626 t_{HP} Hsync Width 24 32 40 tCLK t_{WH} Width-Active 1366 1366 1366 t_{WHA} Period 787 790 793 t_{VP} Vsync Width 4 5 6 tHP t_{WV} Width-Active 768 768 768 t_{WVA} Horizontal back porch 160 164 168 t_{HBP} tCLK Horizontal front porch 44 48 52 t_{HFP} Data Enable Vertical back porch \mathbf{t}_{VBP} 13 14 15 tHP Vertical front porch 2 3 4 t_{VFP}

Table 4. TIMING TABLE

Appendix) all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP140WH8 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving mode, whereas LP140WH8 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (power save mode).





3-6. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

							Input Color Data												
	Color			RE	ΕD					GRE	EEN					BL	UE		
	70.01	MSE	3				LSB	MSE	3				LSB	MSE	3				LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE				-															
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



3-7. Power Sequence

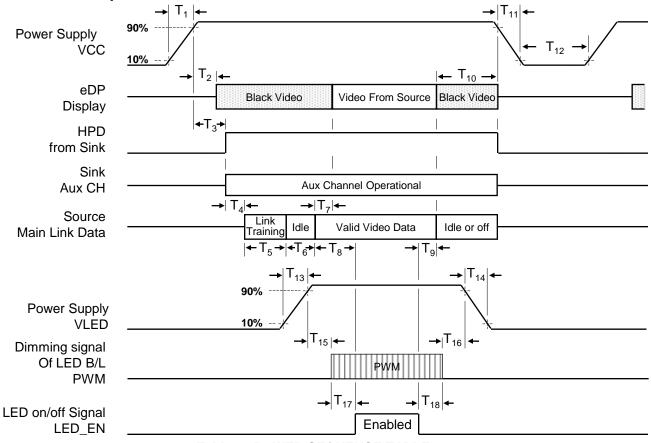


Table 6. POWER SEQUENCE TABLE

Cumbal	Required	Lin	nits	Units	Netes
Symbol	Ву	Min	Max	Units	Notes
T ₁	Source	0.5	10	ms	-
T ₂	Sink	0	200	ms	-
T ₃	Sink	0	200	ms	-
T ₄	Source	-	-	ms	-
T ₅	Source	-	-	ms	-
T ₆	Source	-	-	ms	-
T ₇	Sink	0	50	ms	-
T ₈	Source	-	-	ms	LGD recommend Min 200ms
T ₉	Source	-	-	ms	-

Symbol	Required Limits Units		Notes		
Symbol	Ву	Min	Max	Ullits	Notes
T ₁₀	Source	0	500	ms	-
T ₁₁	Source	-	10	ms	-
T ₁₂	Source	500	-	ms	-
T ₁₃	Source	0.5	10	ms	-
T ₁₄	Source	0.5	10	ms	-
T ₁₅	Source	0	-	ms	-
T ₁₆	Source	0	-	ms	-
T ₁₇	Source	0	-	ms	-
T ₁₈	Source	0	-	ms	-

- Note) 1. Do not insert the mating cable when system turn on.
 - 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
 - 3. Video Signal, LED_EN and PWM need to be on pull-down condition on invalid status.
 - 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

Optical Stage(x,y)

1°

500mm±50mm

FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz

						a=25 C, \	/CC=3.3V, f∨=60Hz
	Parameter	Symbol		Values		Units	Notes
•	arameter	Cynnbon	Min	Тур	Max	Onits	140103
Contrast Ratio	0	CR	300	350	-		1
Surface Lumi	nance, white	L _{WH}	187	220	-	cd/m ²	2
Luminanaa V	ariation	δ _{WHITE (5P)}	-	1.2	1.4		3
Luminance V	anation	δ _{WHITE(13P)}	-	1.4	1.6	_	3
Response Tir	ne	Tr+Tf	-	16	25	ms	4
	DED	Rx		0.585			
	RED	Ry		0.350	Typical + 0.03		
	ODEEN	Gx		0.330			
Color	GREEN	Gy	Typical	0.565			
Coordinates	DILLE	Вх	- 0.03	0.155			
	BLUE	Ву		0.120			
	\\/_ _	Wx		0.313			
	WHITE	Wy		0.329			
	x axis, right(Φ=0°)	Θr	40	45	-		
Viewing	x axis, left (Φ=180°)	Θl	40	45	-	Dagge	5
Angle	y axis, up (Φ=90°)	Θu	10	15	-	Degre e	5
	y axis, down (Φ=270°)	Θd	30	35	-		
Gray Scale							6



Note)

1. It should be measured in the center of screen(1 Point). Contrast Ratio(CR) is defined mathematically as

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

$$L_{WH}$$
 = Average(1,2, ... 5 Point)

3. The variation in surface luminance, The panel total variation (δ WHITE) is determined by measuring N at each test position 1 through 13 and then defined as following numerical formula. For more information see FIG 2.

$$\delta \text{ WHITE (5P)} = \frac{\text{Maximum (1,2, ... 5 Point)}}{\text{Minimum (1,2, ... 5 Point)}} \qquad \delta \text{ WHITE (13P)} = \frac{\text{Maximum (1,2, ... 13 Point)}}{\text{Minimum (1,2, ... 13 Point)}}$$

- 4. Response time is the time required for the display to transition from white to black (rise time, Tr) and from black to white (falling time, Tf). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

Gray Level	Luminance [%] (Typ)
LO	0.1
L7	1.1
L15	4.8
L23	11.1
L31	20.1
L39	34.9
L47	55.2
L55	78.8
L63	100



FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>

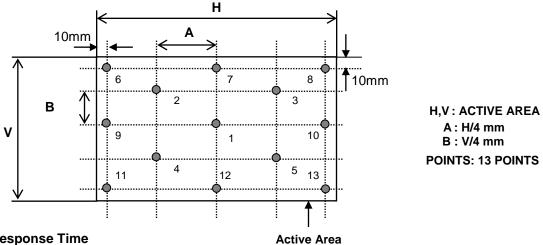
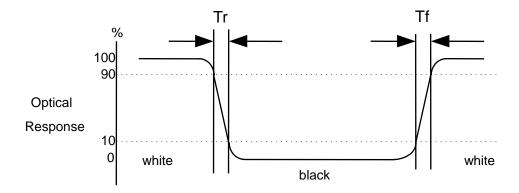
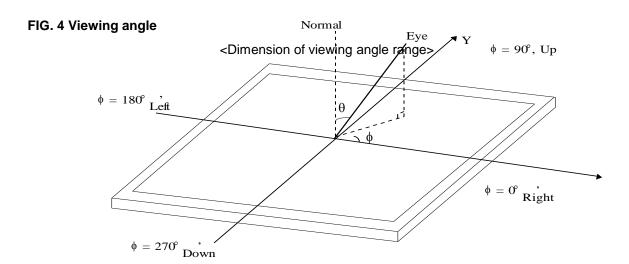


FIG. 3 Response Time

for "black" and "white".

The response time is defined as the following figure and shall be measured by switching the input signal





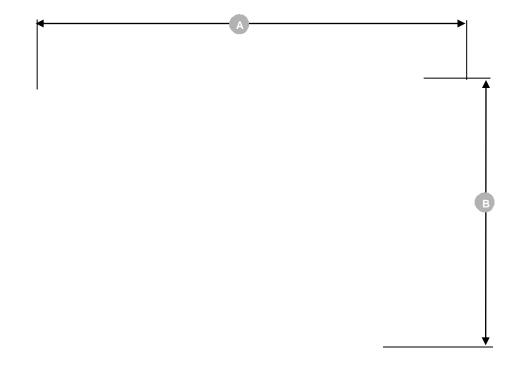


5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP140WH8. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	320.4 ± 0.5mm			
Outline Dimension	Vertical	198.6 ± 0.5mm (With PCB)			
	Thickness	3.6mm (max)			
Bezel Area	Horizontal	312.60 ± 0.5mm			
Dezei Area	Vertical	177.10 ± 0.5mm			
Active Dienley Area	Horizontal	309.40 mm			
Active Display Area	Vertical	173.95 mm			
Weight	310g (Max.)				
Surface Treatment	Hard Coating(3H), Anti-Glare treatment of the front polarizer				

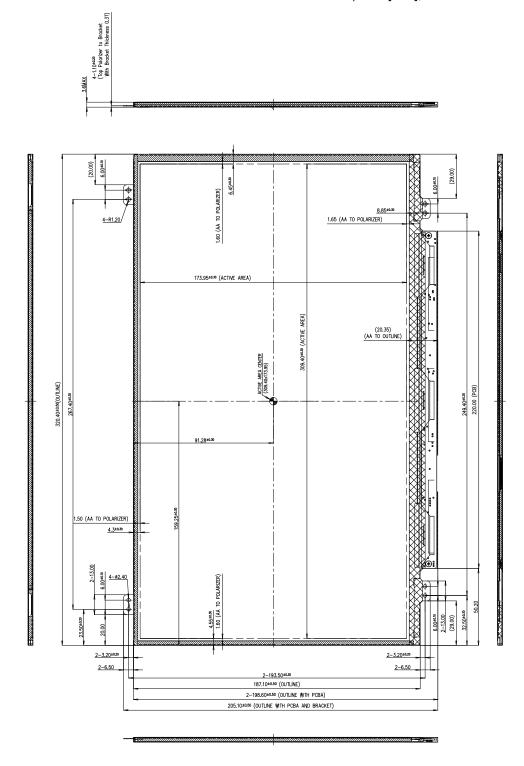
<Outline Dimension: With PCB Board>





<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

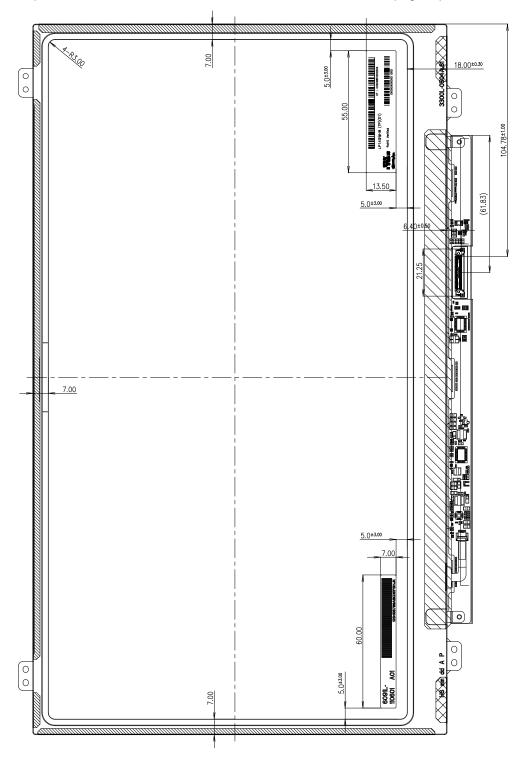




<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

- This model is produced from both site, LGD NJ, eMPS. Label format in this page represents EMPS products.





6. Reliability

Environment test condition

No.	Test Item	Conditions					
1	High temperature storage test	Ta= 60°C, 240h					
2	Low temperature storage test	Ta= -20°C, 240h					
3	High temperature operation test	Ta= 50°C, 50%RH, 240h					
4	Low temperature operation test	Ta= 0°C, 240h					
5	Vibration test (non-operating)	Random, 1.0Grms, 10 ~ 300Hz(PSD 0.0035) 3 axis, 30min/axis					
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays					
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr					

[{] Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



7. International Standards

7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA-C22.2 No. 60950-1-07, Canadian Standards Association.
 Information Technology Equipment Safety Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electro technical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1, The International Electro technical Commission (IEC).
 Information Technology Equipment Safety Part 1: General Requirements

7-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

Α	В	С	D	E	F	G	Н	I	J	К	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C : SIZE(INCH) D : YEAR

E: MONTH $F \sim M$: SERIAL NO.

Note

1. YEAR

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	Α	В	С	D	Е	F	G	Н	J	K

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	В	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 30pcs

b) Box Size: 478mm X 365mm X 288mm



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm 200 mV$ (Over and under shoot voltage)
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

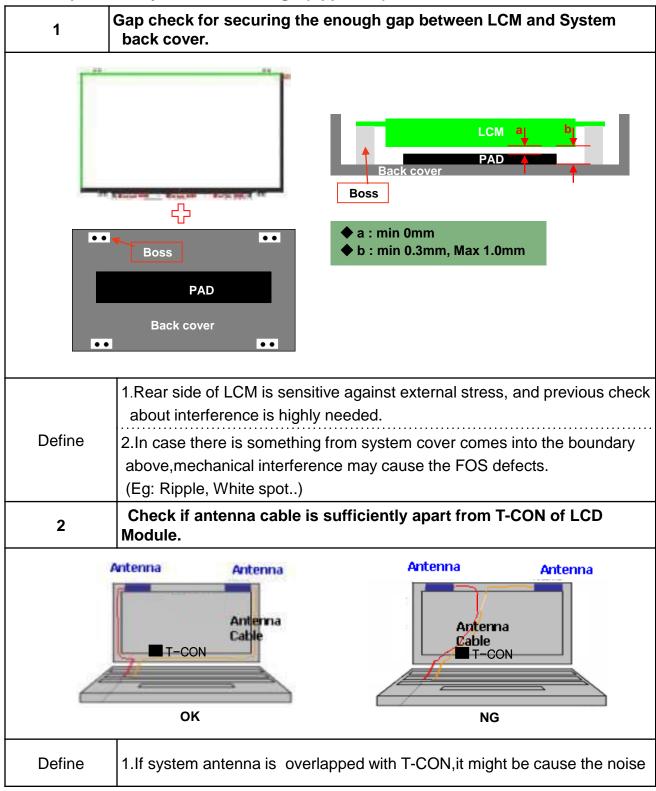
9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

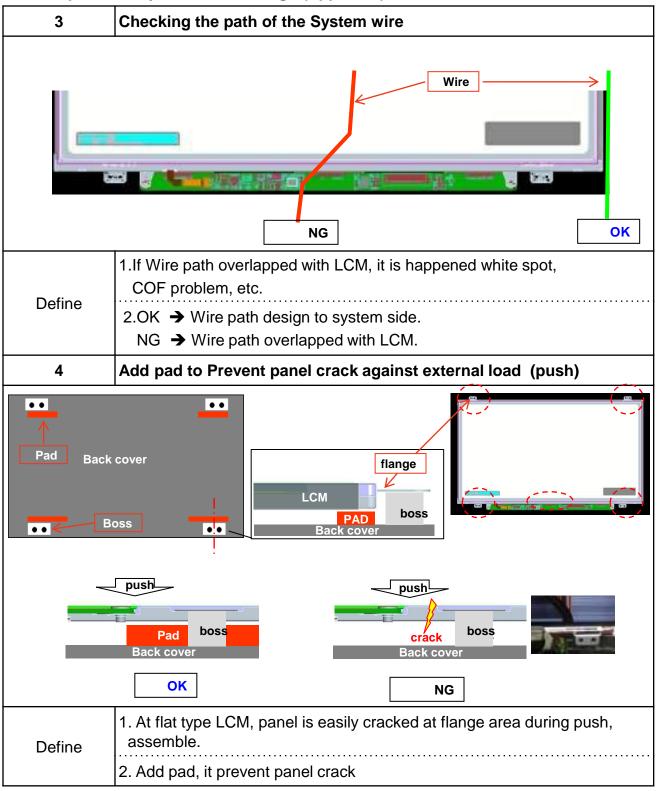
9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

- (1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
- (2) When the customer attaches cover glass on LCM without Supplier's approval.
- (3) When the LCMs were repaired by 3rd party without Supplier's approval.
- (4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representatives without supplier's approval.

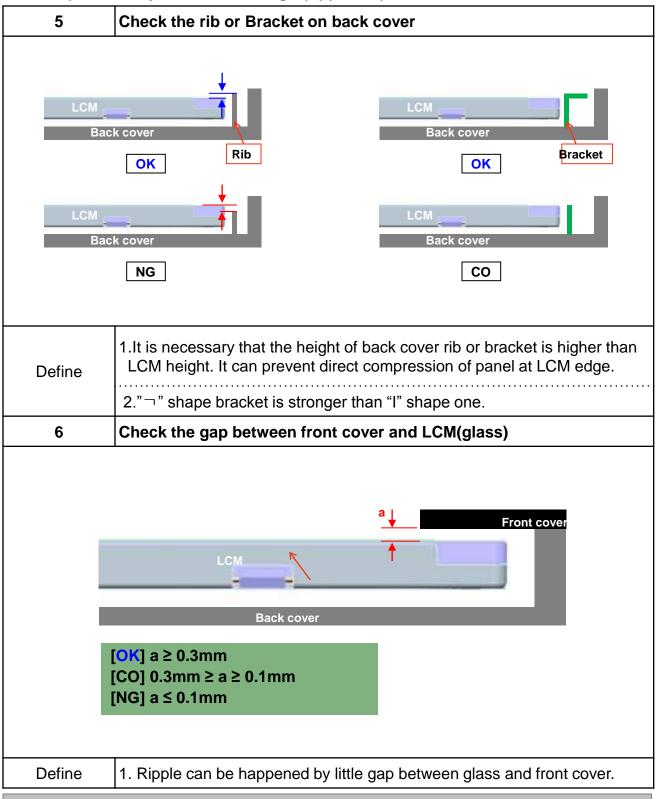




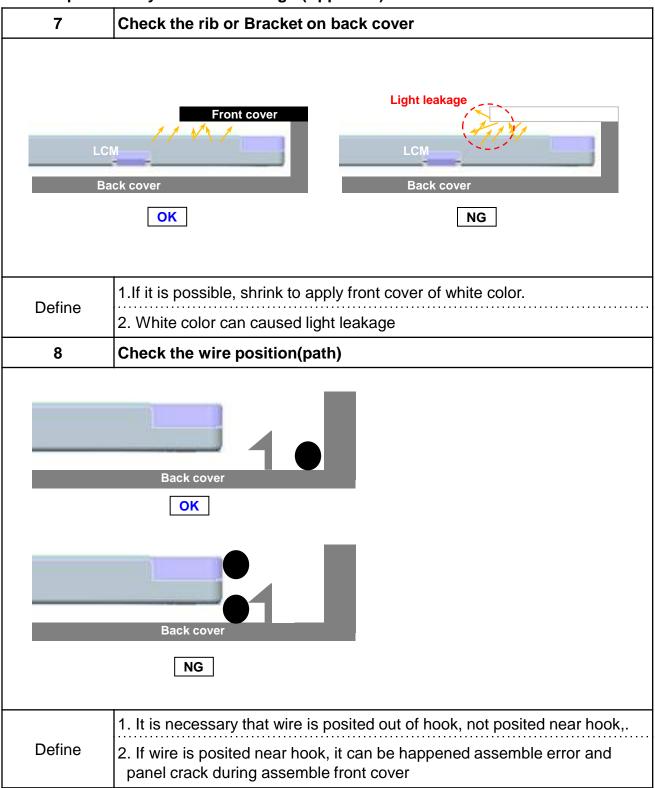




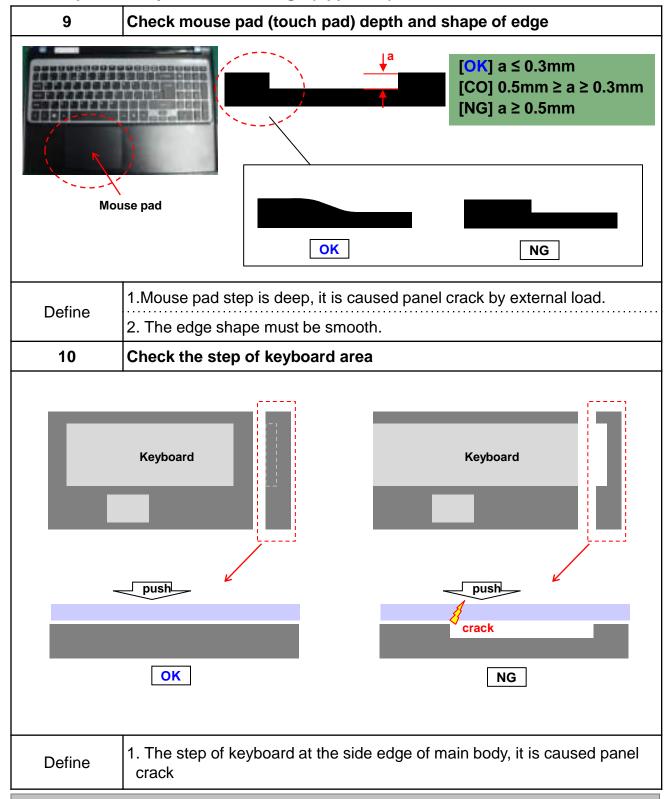






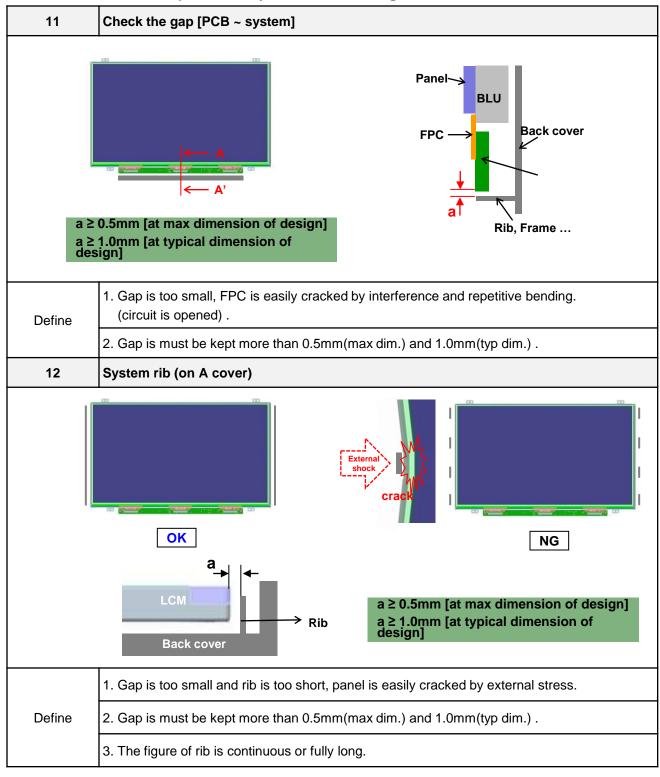






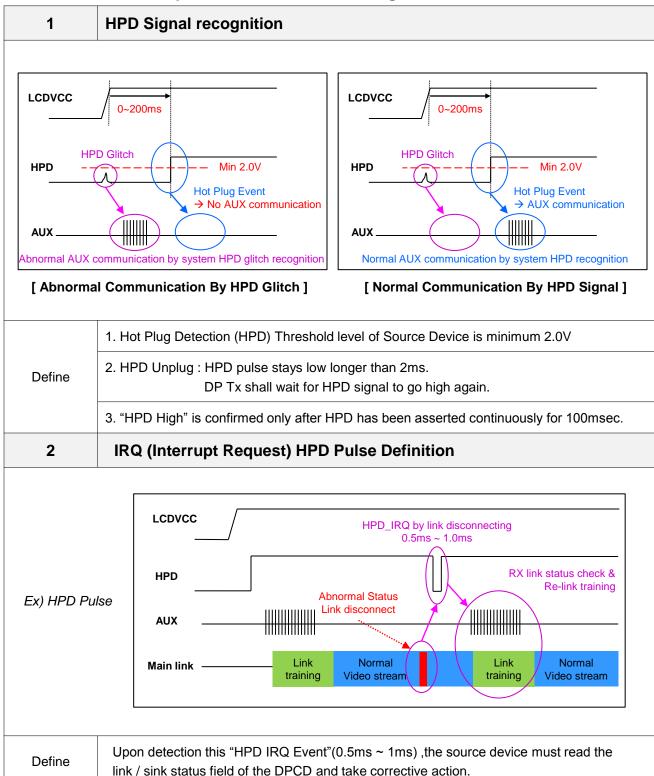


APPENDIX A. LGD Proposal for system cover design





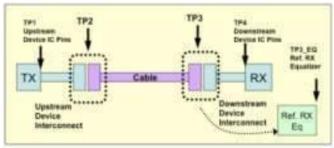
APPENDIX B. LGD Proposal for eDP Interface Design Guide

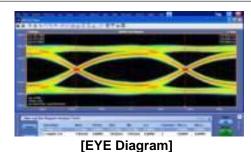




APPENDIX B. LGD Proposal for eDP Interface Design Guide

3 Main Link EYE Diagram





Volts 350mV 214.8ps 5 214.8ps 5 0.0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 UI

	UI									
Point	UI	Voltage (Volts)								
1	0.210	0.000								
2	0.355	0.140								
3	0.500	0.175								
4	0.645	0.175								
5	0.790	0.000								
6	0.645	-0.175								
7	0.500	-0.175								
8	0.355	-0.140								

Volts 2 150mV 188.5ps 3 3 3 0.0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0

Point	UI	Voltage (Volts)
1	0.246	0.000
2	0.500	0.075
3	0.755	0.000
4	0.500	-0.075

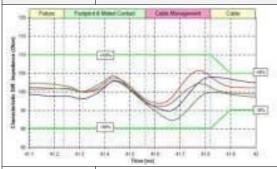
UI

[EYE Vertices for TP2 at HBR]

[EYE Vertices for TP3 at HBR]

Define Main Link EYE Diagram should meet TP2 and TP3 point

4 Cable Impedance management

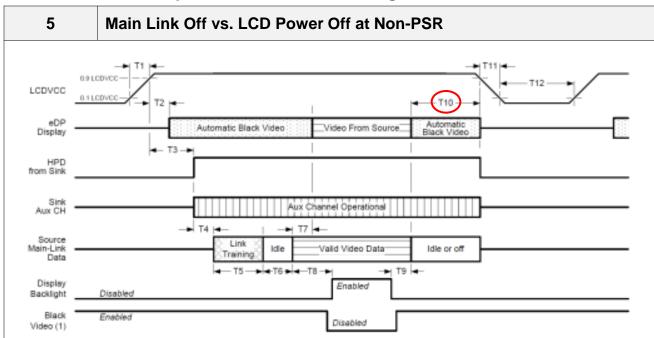


Segment	Differential Impedance	Maximum Tolerance		
Fixture	100 Ω			
Connector	100 Ω	+/- 10%		
Wire management	100 Ω			
Cable	100 Ω	+/- 5%		

Define Cable Impedance 100 Ω +/- 5% ($95\Omega \sim 105\Omega$)

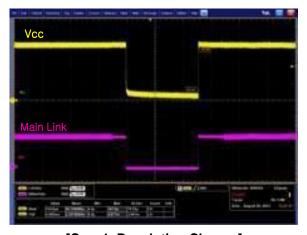


APPENDIX B. LGD Proposal for eDP Interface Design Guide

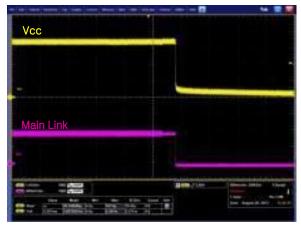


Timing Parameter	Description	Required By	Min	Max
T10	Delay from end of valid video from Source to Power Off	Source	0ms	500ms

^{*} LGD recommend that Source must power off the LCDVCC if Main Link off like below.







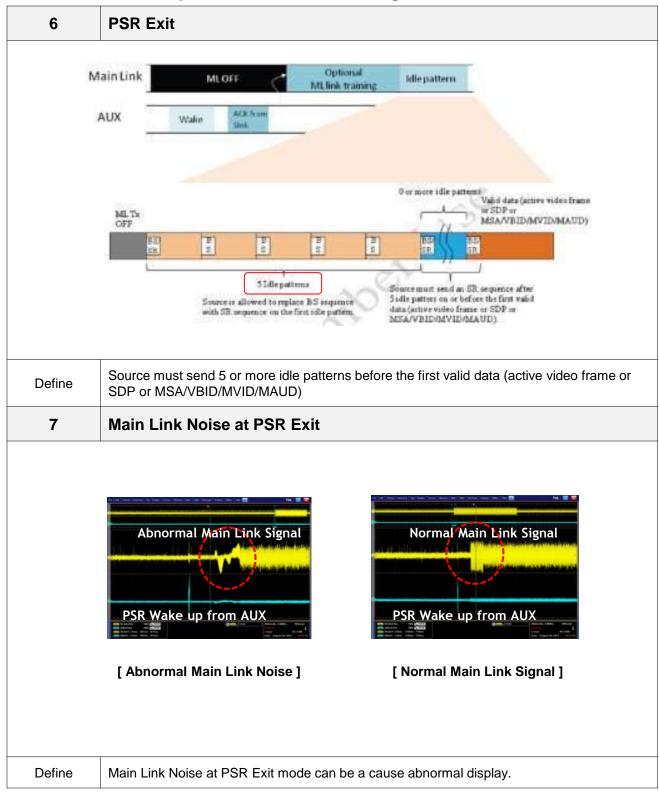
[Case2. Close the Lid]

Define

If Main Link off signal from Source, then LCDVCC must be Power Off within T10 period at Non-PSR mode



APPENDIX B. LGD Proposal for eDP Interface Design Guide



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APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	0	00	Header	00	00000000
	1	01	Header	FF	11111111
<u> </u>	2	02	Header	FF	11111111
nd.	3	03	Header	FF	11111111
Header	5	04	Header Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
t	10	0A	ID Product Code 045Eh	5E	01011110
endor / Produs EDID Version	11	0B	(Hex. LSB first)	04	00000100
ro. rsi	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Ze Ze	13 14	0D 0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First) ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
, E	15	0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First) ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
nd Id	16	10	Week of Manufacture - Optimal 00 weeks	00	00000000
Vendor / Product EDID Version	17	11	Year of Manufacture 2014 years	18	00011000
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision # = 4	04	00000100
	-		Video input Definition = Input is a Digital Video signal Interface, Colo Bit Depth: 6 Bits per Primary Color, Digital Video		
	20	14	Interface Standard Supported: DisplayPort is supported	95	10010101
8	21	15	Horizontal Screen Size (Rounded cm) = 31 cm	1F	00011111
ay ete	22	16	Vertical Screen Size (Rounded cm) = 17 cm	11	00010001
l da	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120	78	01111000
Display Parameters	24	18	Feature Support [Display Power Management(DPM): Standby Mode is supported, Suspend Mode is not supported, Active Off = Very Low Power is supported, Supported Color Encoding Formats: RGB 4:4:4 & YCrCb 4:4:4, Other Feature Support Flags: No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	EA	11101010
	25	19	Red/Green Low Bits (RxRy/GxGy)	EB	11101011
	26	1A	Blue/White Low Bits (BxBy/WxWy)	F5	11110101
s 20	27	1B	Red X Rx = 0.585	95	10010101
Panel Color Coordinates	28	1C	Red Y $Ry = 0.350$	59	01011001
i, Co	29	1D	Green X Gx = 0.330	54	01010100
ed	30	1E	Green Y $Gy = 0.565$	90	10010000
an Social	31	1F	Blue X $Bx = 0.155$	27	00100111
<i>P</i> C	32	20	Blue Y By = 0.120	1E	00011110
	33	21	White X $Wx = 0.313$	50	01010000
	34	22	White Y $Wy = 0.329$	54	01010100
pa	35	23	Established timing 1 (Optional_00h if not used)	00	00000000
Established Timings	36	24	Established timing 2 (Optional_00h if not used)	00	00000000
Esta Ti	37	25	Manufacturer's timings (Optional_00h if not used)	00	00000000
	38	26	Standard timing ID1 (Optional_01h if not used)	01	00000001
	39	27	Standard timing ID1 (Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used) Standard timing ID2 (Optional_01h if not used)	01	00000001
2	41	29 2A	Standard timing ID2 (Optional_01h if not used) Standard timing ID3 (Optional_01h if not used)	01 01	00000001
8	43	2A 2B	Standard timing ID3 (Optional_0th it not used) Standard timing ID3 (Optional_0th if not used)	01	00000001
uin,	44	2C	Standard timing ID4 (Optional_01h if not used)	01	00000001
<u> </u>	45	2D	Standard timing ID4 (Optional_01h if not used)	01	00000001
Standard Timing ID	46	2E	Standard timing ID5 (Optional_01h if not used)	01	00000001
ar	47	2F	Standard timing ID5 (Optional_01h if not used)	01	00000001
nd	48	30	Standard timing ID6 (Optional_01h if not used)	01	00000001
ita	49	31	Standard timing ID6 (Optional_01h if not used)	01	00000001
~	50	32	Standard timing ID7 (Optional_01h if not used)	01	00000001
	51 52	33 34	Standard timing ID7 (Optional_01h if not used) Standard timing ID8 (Optional_01h if not used)	01 01	00000001
	53	35	Standard timing ID8 (Optional_Oth if not used) Standard timing ID8 (Optional_Oth if not used)	01	00000001
	JS	33	prantiand thining 12-0 (Optional_off) in not used)	UI	0000001



APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 2/3

	54 55	36	Pixel Clock/10,000 (LSB) 76.3 MHz @ 60 Hz		
	55		FIXEL CLOCK 10,000 (LSB) 70.3 MHZ @ 00 HZ	D0	11010000
		37	Pixel Clock/10,000 (MSB)	1 D	00011101
· -	56	38	Horizontal Active (HA) (lower 8 bits) 1366 pixels	56	01010110
	57	39	Horizontal Blanking (HB) (lower 8 bits) 244 pixels	F4	11110100
L	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	50	01010000
I #	59	3B	Vertical Avtive (VA) 768 lines	00	00000000
0 L	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 22 lines	16	00010110
ipt	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	30	00110000
Timing Descriptor #1	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
De	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
<u></u>	64	40	Vertical Front Porch in lines (VF): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines: 5 lines	35	00110101
nij.	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
Ti.	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits) 310 mm	36	00110110
	67	43	Vertical Vedio Image Size (mm) (lower 8 bits) 174 mm	AE	10101110
<u> </u>	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
_	72	48	Flag	00	00000000
<u> </u>	73	49	Flag	00	00000000
_	74	4A	Flag	00	00000000
<u> </u>	75	4B	Data Type Tag (Descriptor Defined by manufacturer)	00	00000000
	76	4C	Flag	00	00000000
# 4	77	4D	Descriptor Defined by manufacturer	00	00000000
Lot	78	4E	Descriptor Defined by manufacturer	00	00000000
ight	79	4F	Descriptor Defined by manufacturer	00	00000000
380	80	50	Descriptor Defined by manufacturer	00	00000000
Timing Descriptor #2	81	51	Descriptor Defined by manufacturer	00	00000000
Su Bu	82	52	Descriptor Defined by manufacturer	00	00000000
m.	83	53	Descriptor Defined by manufacturer	00	00000000
	84	54	Descriptor Defined by manufacturer	00	00000000
<u> </u>	85	55	Descriptor Defined by manufacturer	00	00000000
	86	56	Descriptor Defined by manufacturer	00	
	87 88	57	Descriptor Defined by manufacturer	00	00000000
	89	58 59	Descriptor Defined by manufacturer	00	0000000
	90	59 5A	Descriptor Defined by manufacturer Flag	00	0000000
	91		Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag (Alphanumeric Data String (ASCII String))	FE	11111110
	94	5E	Flag	00	00000000
#3	95	5F	Alphanumeric Data String (ASCII String) L	4C	01001100
	96	60	Alphanumeric Data String (ASCII String) G	47	01000111
) to	97	61	Alphanumeric Data String (ASCII String)	20	00100000
cris =	98	62	Alphanumeric Data String (ASCII String) D	44	01000100
Timing Descriptor	99	63	Alphanumeric Data String (ASCII String) i	69	01101001
J &	100	64	Alphanumeric Data String (ASCII String) s	73	01110011
i ii ii	101	65	Alphanumeric Data String (ASCII String) p	70	01110000
į į	102	66	Alphanumeric Data String (ASCII String) 1	6C	01101100
	103	67	Alphanumeric Data String (ASCII String) a	61	01100001
	104	68	Alphanumeric Data String (ASCII String) y	79	01111001
	105	69	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	0A	00001010
	106	6A	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000
	107	6B	Manufacturer P/N(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000



APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	108	_ ` ` /	Flag	00	00000000
	109		Flag	00	00000000
	110		Flag	00	00000000
	111	6F	Data Type Tag (Alphanumeric Data String (ASCII String))	FE	11111110
	112	70	Flag	00	00000000
3	113	71	Alphanumeric Data String (ASCII String)	4C	01001100
Timing Descriptor #4	114	72	Alphanumeric Data String (ASCII String)	50	01010000
ptc	115	73	Alphanumeric Data String (ASCII String)	31	00110001
	116	74	Alphanumeric Data String (ASCII String) 4	34	00110100
Sec	117	75	Alphanumeric Data String (ASCII String) 0	30	00110000
مرخ	118	76	Alphanumeric Data String (ASCII String) W	57	01010111
i i	119	77	Alphanumeric Data String (ASCII String)	48	01001000
<u>چ</u>	120	78	Alphanumeric Data String (ASCII String) 8	38	00111000
	121	79	Alphanumeric Data String (ASCII String)	2D	00101101
	122	7A	Alphanumeric Data String (ASCII String)	54	01010100
	123	7B	Alphanumeric Data String (ASCII String)	50	01010000
	124	7C	Alphanumeric Data String (ASCII String)	44	01000100
	125	7D	Alphanumeric Data String (ASCII String)	31	00110001
unsa	126	7 E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
Checksum	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	25	00100101