



Product Specification

AU OPTRONICS CORPORATION

() Preliminary Specifications

(V) Final Specifications

Module	13.3"(13.25") HD 16:9 Color TFT-LCD with LED Backlight design
Model Name	B133XTF01.3(H/W:0A)
Note	<i>LED Backlight with driving circuit design</i>

Customer	Date
Checked & Approved by	Date
Note: This Specification is subject to change without notice.	

Approved by	Date
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Record of Revision

Version and Date	Page	Old description	New Description	Remark
0.1 2012/06/28	All	First Edition for Customer		
1.0 2012/08/06	23	8.1 LCM Outline Dimension	Outline dimension update	

1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentarily. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.



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2. General Description

B133XTF01.3 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x 768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B133XTF01.3 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 °C condition:

Items	Unit	Specifications			
Screen Diagonal	[mm]	336.6			
Active Area	[mm]	293.42 X 164.97			
Pixels H x V		1366x3(RGB) x 768			
Pixel Pitch	[mm]	0.2148X0.2148			
Pixel Format		R.G.B. Vertical Stripe			
Display Mode		Normally White			
White Luminance (ILED=22mA) (Note: ILED is LED current)	[cd/m ²]	240 typ. (5 points average) 200 min. (5 points average)			
Luminance Uniformity		1.25 max. (5 points)			
Contrast Ratio		500 typ			
Response Time	[ms]	8 typ / 16 Max			
Nominal Input Voltage VDD	[Volt]	3.3V			
Power Consumption	[Watt]	3.0 max. (Include Logic and Blu power)			
Weight	[Grams]	500 (max)			
Physical Size Include hinge up	[mm]		Min.	Typ.	Max.
		Length	-	322	322.25
		Width	-	218	218.25
		Thickness	-	5.1	5.4
Electrical Interface		1 channel LVDS			
Glass Thickness	[mm]	0.5			
Surface Treatment		Glare, Hardness 3H Reflection 4.3%			
Support Color		262K colors (RGB 6-bit)			



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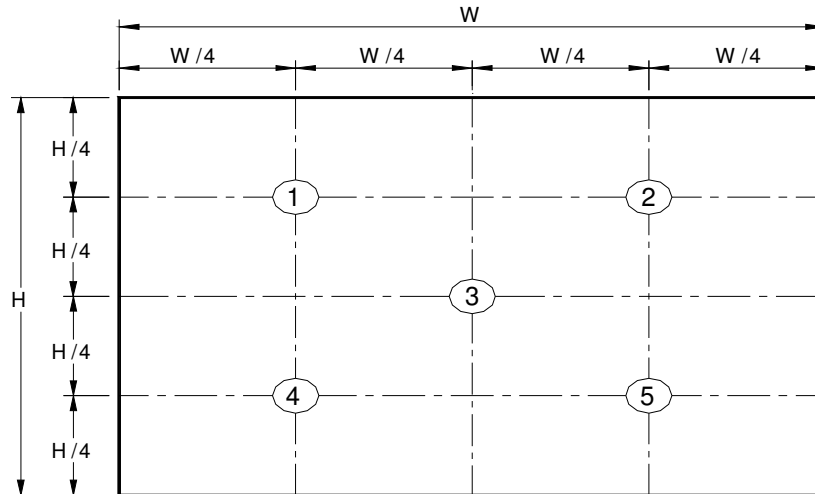
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance

2.2 Optical Characteristics

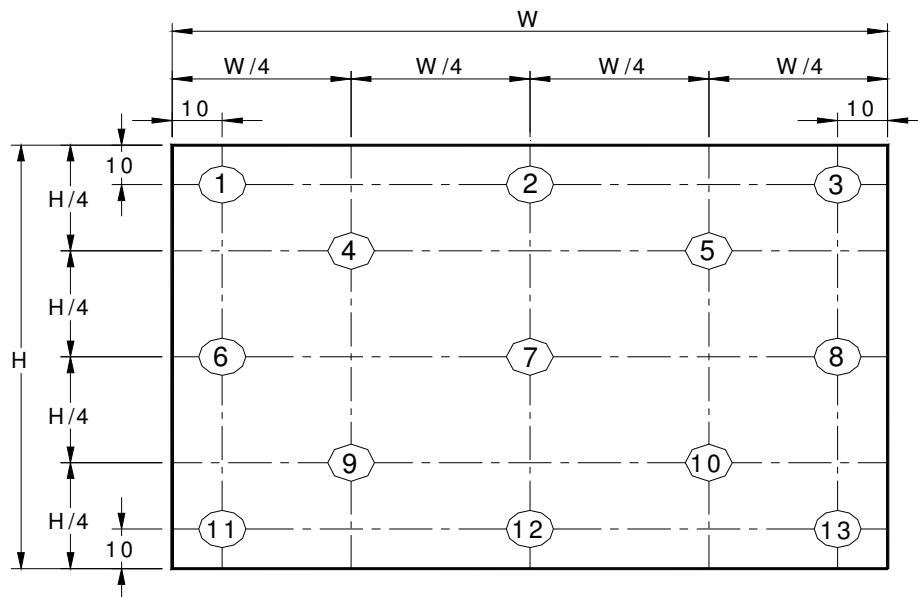
The optical characteristics are measured under stable conditions at 25°C (Room Temperature) :

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Note
White Luminance I _{LED} =22mA			5 points average	200	240	-	cd/m ²	1, 4, 5.
Viewing Angle		θ _R	Horizontal (Right) CR = 10 (Left)	40	45	-	degree	4, 9
		θ _L		40	45	-		
		ψ _H	Vertical (Upper) CR = 10 (Lower)	10	15	-		
		ψ _L		30	35	-		
Luminance Uniformity		δ _{5P}	5 Points	-	-	1.25		1, 3, 4
Luminance Uniformity		δ _{13P}	13 Points	-	-	1.50		2, 3, 4
Contrast Ratio		CR		400	500	-		4, 6
Cross talk		%				4		4, 7
Response Time		T _{RT}	Rising + Falling	-	8	16	msec	4, 8
Color / Chromaticity Coordinates	Red	R _x	CIE 1931	0.550	0.580	0.610		4
		R _y		0.305	0.335	0.365		
	Green	G _x		0.300	0.330	0.360		
		G _y		0.535	0.565	0.595		
	Blue	B _x		0.125	0.155	0.185		
		B _y		0.110	0.140	0.170		
	White	W _x		0.283	0.313	0.343		
		W _y		0.299	0.329	0.359		
		NTSC		%	-	45		

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

$$\delta_{W5} = \frac{\text{Maximum Brightness of five points}}{\text{Minimum Brightness of five points}}$$

$$\delta_{W13} = \frac{\text{Maximum Brightness of thirteen points}}{\text{Minimum Brightness of thirteen points}}$$

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting

Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5 : Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points , $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$

$L(x)$ is corresponding to the luminance of the point X at Figure in Note (1).

Note 6 : Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

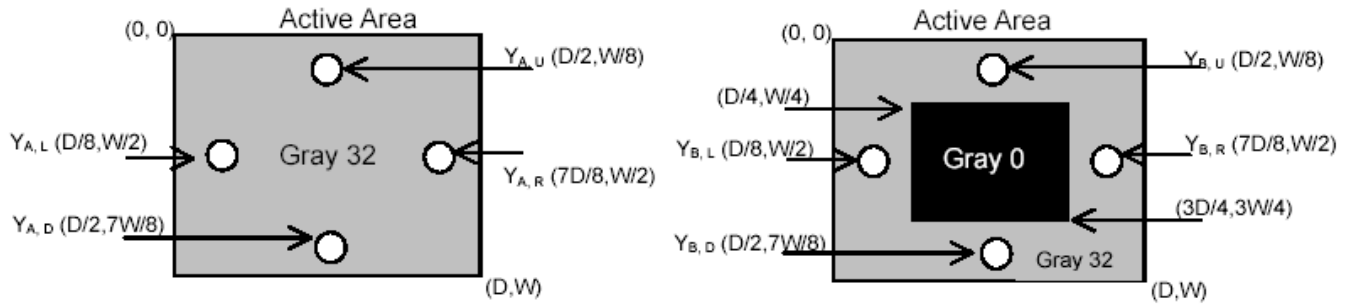
Note 7 : Definition of Cross Talk (CT)

$$CT = |Y_B - Y_A| / Y_A \times 100 (\%)$$

Where

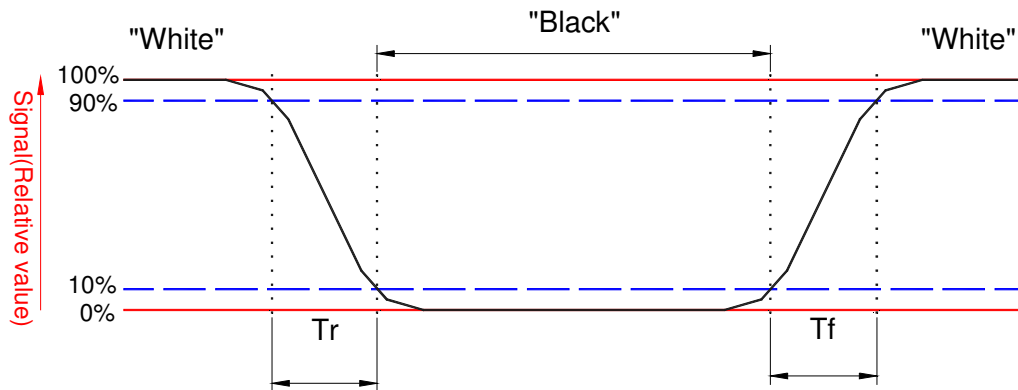
Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



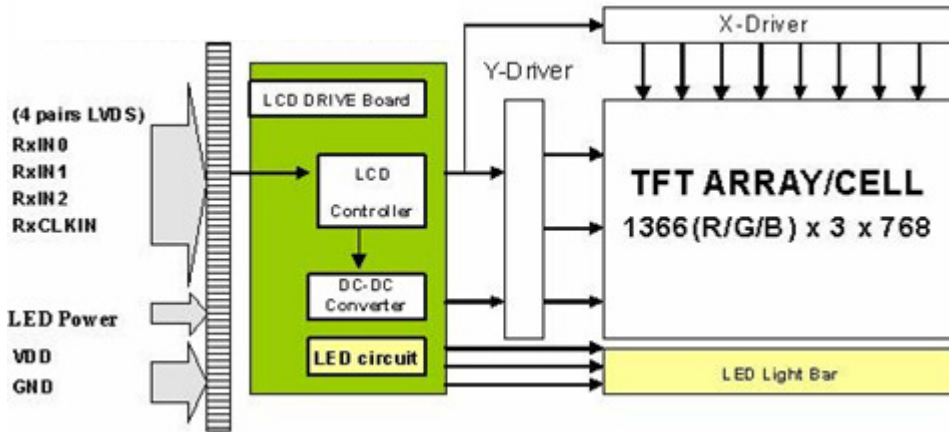
Note 9. Definition of viewing angle

Viewing angle is the measurement of contrast ratio ≥ 10 , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (ϕ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



3. Functional Block Diagram

The following diagram shows the functional block of the 13.3 inches wide Color TFT/LCD 40 Pin one channel Module



4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

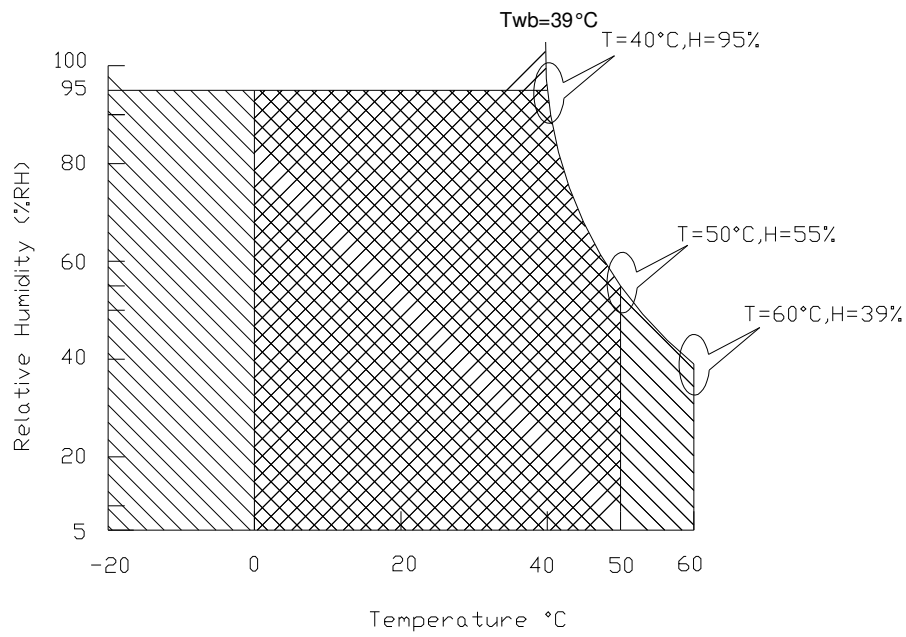
Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	5	95	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	5	95	[%RH]	Note 4

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

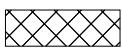

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range 

Storage Range

 + 

5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

Input power specifications are as follows;

The power specification are measured under 25°C and frame frequency under 60Hz

Symble	Parameter	Min	Typ	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	-	0.8	[Watt]	Note 1
IDD	IDD Current	-	-	242	[mA]	Note 1
IRush	Inrush Current	-	-	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern at 3.3V driving voltage. ($P_{max}=V_{3.3} \times I_{black}$)

Note 2 : Measure Condition

5.1.2 Signal Electrical Characteristics

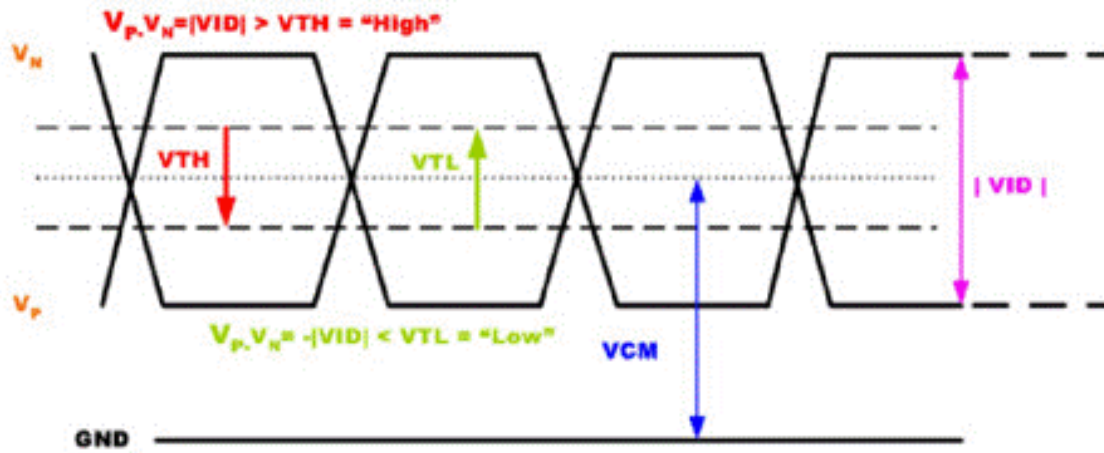
Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
V_{TH}	Differential Input High Threshold ($V_{cm}=+1.2V$)		150	[mV]
V_{TL}	Differential Input Low Threshold ($V_{cm}=+1.2V$)	-150	-	[mV]
$ V_{ID} $	Differential Input Voltage	150	600	[mV]
V_{CM}	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform

Single-end Signal



5.2 Backlight Unit

5.2.1 LED characteristics

Parameter	Symbol	Min	Typ	Max	Units	Condition
Backlight Power Consumption	PLED	-	-	2.4	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	10,000	-	-	Hour	(Ta=25°C), Note 2 If=22 mA

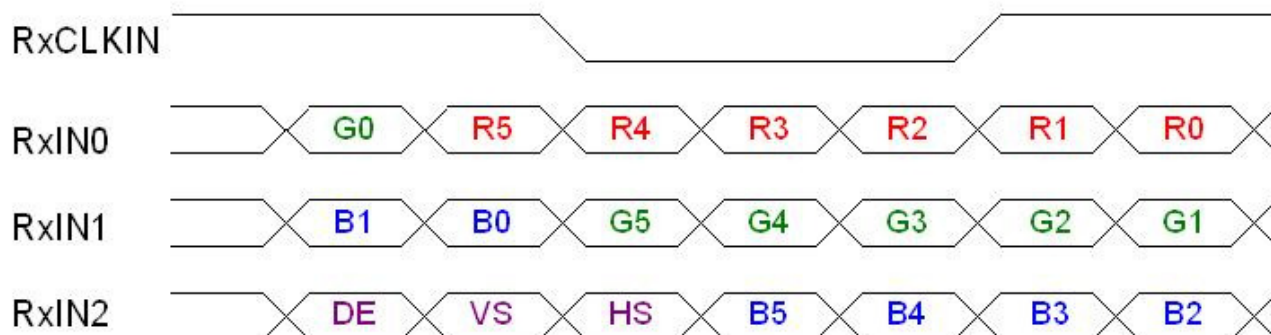
Note 1: Calculator value for reference $P_{LED} = V_F$ (Normal Distribution) * I_F (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply	VLED	6.0	12.0	21.0	[Volt]	Define as Connector Interface (Ta=25°C)
LED Enable Input High Level	VLED_EN	2.5	-	5.5	[Volt]	
LED Enable Input Low Level		-	-	0.8	[Volt]	
PWM Logic Input High Level	VPWM_EN	2.5	-	5.5	[Volt]	
PWM Logic Input Low Level		-	-	0.6	[Volt]	
PWM Input Frequency	FPWM	200	-	20K	Hz	
PWM Duty Ratio	Duty	5	--	100	%	

6.2 The Input Data Format



Signal Name	Description	
R5 R4 R3 R2 R1 R0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB)	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
	Red-pixel Data	
G5 G4 G3 G2 G1 G0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB)	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
	Green-pixel Data	
B5 B4 B3 B2 B1 B0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB)	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
	Blue-pixel Data	
RxCLKIN	Data Clock	The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of RxCLKIN. When the signal is high, the pixel data shall be valid to be displayed.
VS	Vertical Sync	The signal is synchronized to RxCLKIN .
HS	Horizontal Sync	The signal is synchronized to RxCLKIN .

Note: Output signals from any system shall be low or High-impedance state when VDD is off.

6.3 Integration Interface Requirement

6.3.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	Panasonic
Type / Part Number	AXT534124
Mating Housing/Part Number	Panasonic AXT634124

6.3.2 Pin Assignment

Panel Side

Pin	Define	Pin	Define
1	VDDedid	18	GND (for LED)
2	VDD	19	GND
3	AGING	20	GND (for LED)
4	VDD	21	RXIN2N
5	CLKedid	22	GND (for LED)
6	NC	23	RXIN2P
7	DATAedid	24	S_PWM
8	GND	25	GND
9	RXIN0N	26	LED_EN
10	GND	27	CK1INN
11	RXIN0P	28	NC
12	NC	29	CK1INP
13	GND	30	V_LED
14	NC	31	No Connection / IMG_EN (Optinal)
15	RXIN1N	32	V_LED
16	NC	33	No Connection / DCR_EN
17	RXIN1P	34	V_LED

6.4 Interface Timing

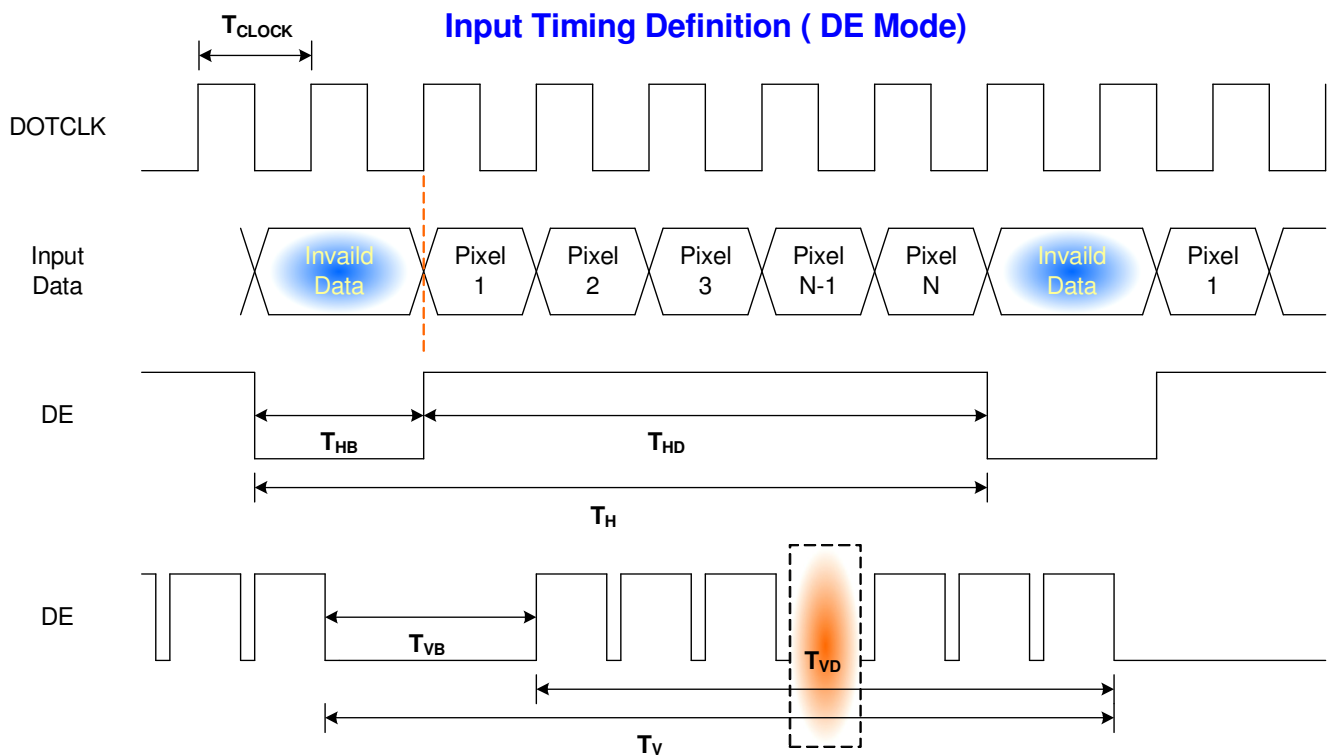
6.4.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

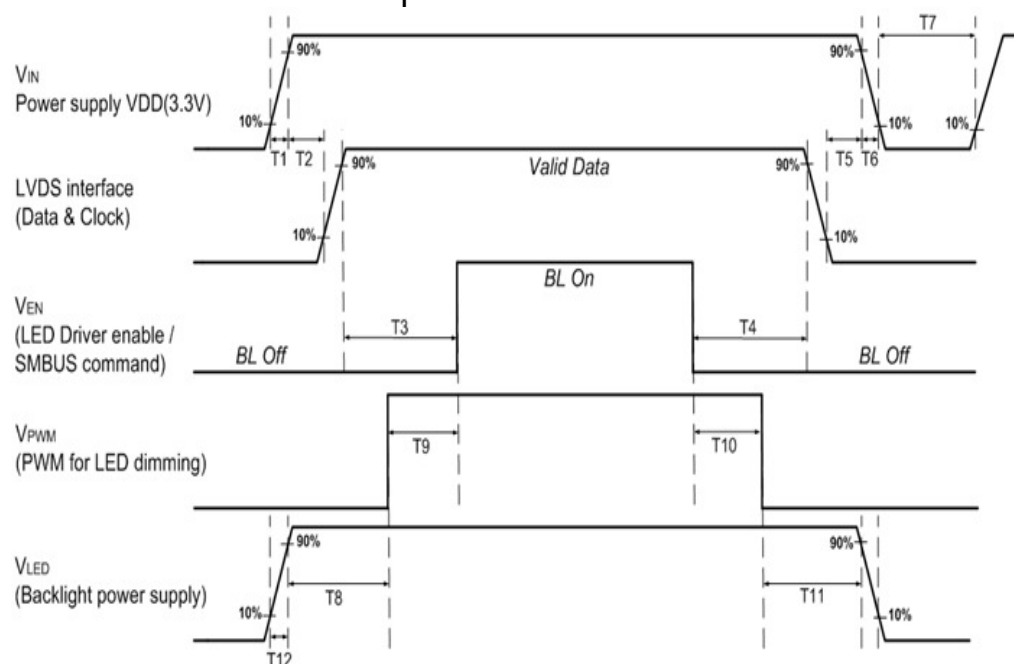
Parameter		Symbol	Min.	Typ.	Max.	Unit
Frame Rate		-	50	60	-	Hz
Clock frequency		1/ T _{Clock}	50	69.5	78	MHz
Vertical Section	Period	T _V	776	790	1000	T _{Line}
	Active	T _{VD}	768			
	Blanking	T _{VB}	8	22	232	
Horizontal Section	Period	T _H	1426	1466	2000	T _{Clock}
	Active	T _{HD}	1366			
	Blanking	T _{HB}	60	100	634	

Note : DE mode only

6.4.2 Timing diagram

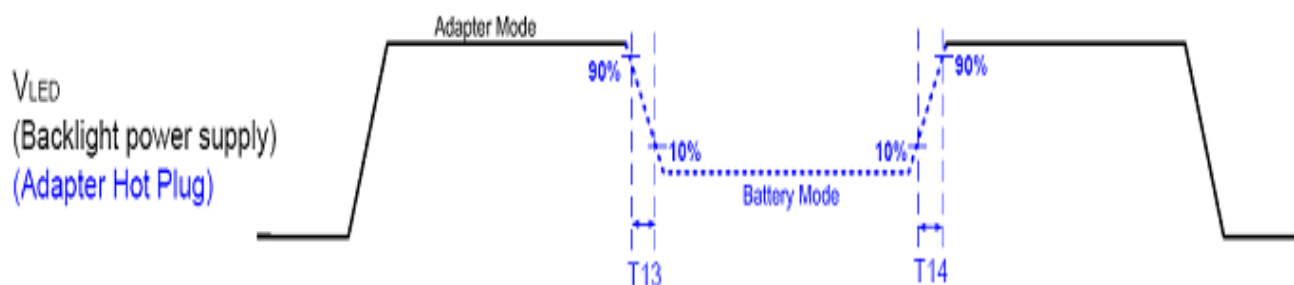


6.5 Power ON/OFF Sequence



	Min (ms)	Max (ms)
T1	0.5	10
T2	0	50
T3	200	-
T4	200	-
T5	0	50
T6	0	10
T7	500	-
T8	10	-
T9	10	-
T10	10	-
T11	10	-
T12	0.5	10

Note : When the adapter is hot plugged, the backlight power supply sequence is shown as below.



	Min (ms)	Max (ms)
T13	1 [*]	-
T14	1 [*]	-

Seamless change: T13/T14 = 5 × T_{PWM}^{*}

^{*}T_{PWM} = 1/PWM Frequency

7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 1.5 G
- Frequency: 10 - 500Hz Random
- Sweep: 30 Minutes each Axis (X, Y, Z)

7.2 Shock Test

Test Spec:

- Test method: Non-Operation
- Acceleration: 220 G , Half sine wave
- Active time: 2 ms
- Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C , 90%RH, 300h	
High Temperature Operation	Ta= 50°C , Dry, 300h	
Low Temperature Operation	Ta= 0°C , 300h	
High Temperature Storage	Ta= 60°C , 35%RH, 300h	
Low Temperature Storage	Ta= -20°C , 50%RH, 250h	
Thermal Shock Test	Ta=-20°C to 60°C , Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

Note1: According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. Self-recoverable.

No data lost, No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%



7.4 System Test

Test Spec: (follow 2011-5-6 Acer LCD test criteria 2011_V3.0.1.0)

- Hinge Life Test
- LCD Cable life Test
- LCD Panel life Test
- Hinge Stopper Support force test
- LCD panel pressure Test
- LCD Assembly Torsion Test
- Package Storage Test
- Buffing Vibration
- Non-operating Shock Test

9. Shipping and Package

9.1 Shipping Label Format



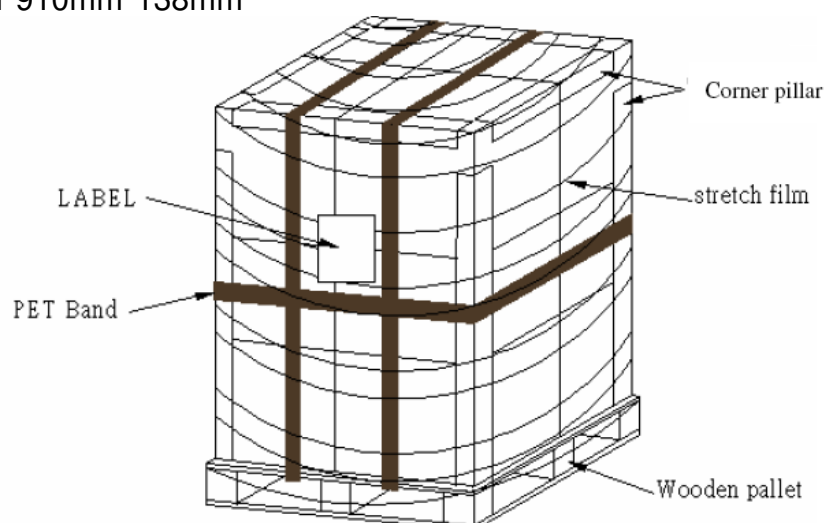
9.2 Carton Package

The outside dimension of carton is 568(L)mm* 443(W)mm* 357(H)mm



9.3 Shipping Package of Palletizing Sequence

- Pallet : 1150mm*910mm*138mm

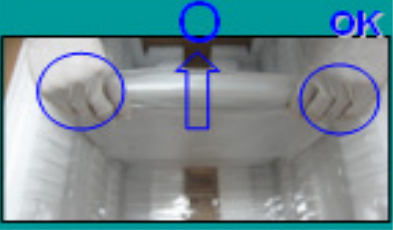


單層 pallet 打棧示意圖

9.4 Handling guide


This is a thin and slim LCD model, and please be cautious when pulling it out of package or assembling it onto platform. Careless handlings, e.g. twist, bending, pressing, or collision, will result malfunction of LCD models.

(1) TO take out panel




OK

Hands pick up panel on both sides, remove the vertical direction..




X NG

Don't Touch Hinge Part..



Don't Touch Panel Active Area..

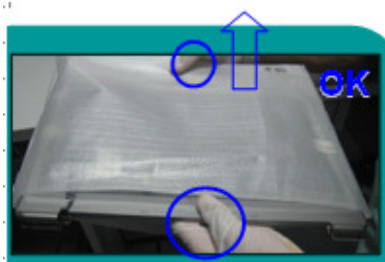


X NG

Don't Touch LVDS Cable..

Hands pick up panel on both sides, remove the vertical direction.

(2) Panel removed from the PE bag



Left hand supporting the Model back cover and fixed, right hand remove PE bag



Don't Touch Panel Active Area and LVDS CABLE

Left hand supporting the Model back cover and fixed, right hand remove PE bag

Note: Don't Touch Panel Active Area and LVDS CABLE

(3) Static



Take the Model and level put on the table

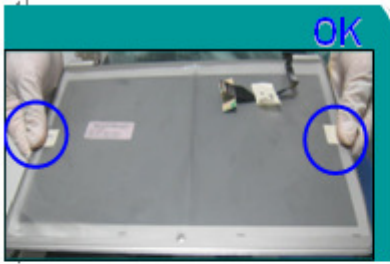


Note:

1. Front and back of the module is prohibited to place any foreign objects
2. Don't Touch Panel Active Area
3. Don't press the module the glass surface

Module level put on the table, its surface and the back of the module can not have any foreign

(4) To take



Take the edge with both hands on both sides of module

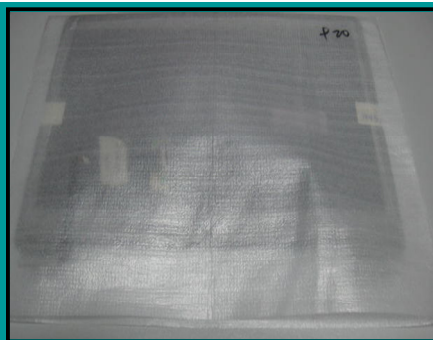


NOTE:

1. Non-handed to take modules
2. Do not touch the module Active Area

(5) NG re-packaged products

1. Module into the PE bag
2. Put into packing



10. Appendix

10.1 EDID Description

Address	FUNCTION	Value	Value	Value	Note
HEX		HEX	BIN	DEC	
00	Header	00	00000000	0	
01		FF	11111111	255	
02		FF	11111111	255	
03		FF	11111111	255	
04		FF	11111111	255	
05		FF	11111111	255	
06		FF	11111111	255	
07		00	00000000	0	
08	EISA Manuf. Code LSB	06	00000110	6	
09	Compressed ASCII	AF	10101111	175	
0A	Product Code	2C	00101100	44	
0B	hex, LSB first	13	00010011	19	



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0C	32-bit ser #	00	00000000	0	
0D		00	00000000	0	
0E		00	00000000	0	
0F		00	00000000	0	
10	Week of manufacture	00	00000000	0	
11	Year of manufacture	16	00010110	22	
12	EDID Structure Ver.	01	00000001	1	
13	EDID revision #	04	00000100	4	
14	Video input def. (digital I/P, non-TMDS, CRGB)	90	10010000	144	
15	Max H image size (rounded to cm)	1D	00011101	29	
16	Max V image size (rounded to cm)	10	00010000	16	
17	Display Gamma $(=(\text{gamma} \times 100) - 100)$	78	01111000	120	
18	Feature support (no DPMS, Active OFF, RGB, tmg Blk#1)	02	00000010	2	
19	Red/green low bits (Lower 2:2:2:2 bits)	BB	10111011	187	
1A	Blue/white low bits (Lower 2:2:2:2 bits)	F5	11110101	245	
1B	Red x (Upper 8 bits)	94	10010100	148	
1C	Red y/ highER 8 bits	55	01010101	85	
1D	Green x	54	01010100	84	
1E	Green y	90	10010000	144	
1F	Blue x	27	00100111	39	
20	Blue y	23	00100011	35	
21	White x	50	01010000	80	
22	White y	54	01010100	84	
23	Established timing 1	00	00000000	0	
24	Established timing 2	00	00000000	0	
25	Established timing 3	00	00000000	0	
26	Standard timing #1	01	00000001	1	
27		01	00000001	1	
28	Standard timing #2	01	00000001	1	
29		01	00000001	1	
2A	Standard timing #3	01	00000001	1	
2B		01	00000001	1	
2C	Standard timing #4	01	00000001	1	
2D		01	00000001	1	
2E	Standard timing #5	01	00000001	1	
2F		01	00000001	1	
30	Standard timing #6	01	00000001	1	
31		01	00000001	1	
32	Standard timing #7	01	00000001	1	



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33		01	00000001	1	
34	Standard timing #8	01	00000001	1	
35		01	00000001	1	
36	Pixel Clock/10000 LSB	26	00100110	38	
37	Pixel Clock/10000 USB	1B	00011011	27	
38	Horz active Lower 8bits	56	01010110	86	
39	Horz blanking Lower 8bits	64	01100100	100	
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80	
3B	Vertical Active Lower 8bits	00	00000000	0	
3C	Vertical Blanking Lower 8bits	16	00010110	22	
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48	
3E	HorzSync. Offset	30	00110000	48	
3F	HorzSync.Width	20	00100000	32	
40	VertSync.Offset : VertSync.Width	36	00110110	54	
41	Horz&Vert Sync Offset/Width Upper 2bits	00	00000000	0	
42	Horizontal Image Size Lower 8bits	25	00100101	37	
43	Vertical Image Size Lower 8bits	A4	10100100	164	
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16	
45	Horizontal Border <i>(zero for internal LCD)</i>	00	00000000	0	
46	Vertical Border <i>(zero for internal LCD)</i>	00	00000000	0	
47	Signal <i>(non-intr, norm, no stero, sep sync, neg pol)</i>	18	00011000	24	
48	Detailed timing/monitor	00	00000000	0	
49	descriptor #2	00	00000000	0	
4A		00	00000000	0	
4B		0F	00001111	15	
4C		00	00000000	0	
4D		00	00000000	0	
4E		00	00000000	0	
4F		00	00000000	0	
50		00	00000000	0	
51		00	00000000	0	
52		00	00000000	0	
53		00	00000000	0	
54		00	00000000	0	
55		00	00000000	0	
56		00	00000000	0	
57		00	00000000	0	
58		00	00000000	0	
59		20	00100000	32	



Product Specification

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5A	Detailed timing/monitor	00	00000000	0	
5B	descriptor #3	00	00000000	0	
5C		00	00000000	0	
5D		FE	11111110	254	
5E		00	00000000	0	
5F	Manufacture	41	01000001	65	A
60	Manufacture	55	01010101	85	U
61	Manufacture	4F	01001111	79	O
62		0A	00001010	10	
63		20	00100000	32	
64		20	00100000	32	
65		20	00100000	32	
66		20	00100000	32	
67		20	00100000	32	
68		20	00100000	32	
69		20	00100000	32	
6A		20	00100000	32	
6B		20	00100000	32	
6C	Detailed timing/monitor	00	00000000	0	
6D	descriptor #4	00	00000000	0	
6E		00	00000000	0	
6F		FE	11111110	254	
70		00	00000000	0	
71	Manufacture P/N	42	01000010	66	B
72	Manufacture P/N	31	00110001	49	1
73	Manufacture P/N	33	00110011	51	3
74	Manufacture P/N	33	00110011	51	3
75	Manufacture P/N	58	01011000	88	X
76	Manufacture P/N	54	01010100	84	T
77	Manufacture P/N	46	01000110	70	F
78	Manufacture P/N	30	00110000	48	0
79	Manufacture P/N	31	00110001	49	1
7A	Manufacture P/N	2E	00101110	46	.
7B	Manufacture P/N	33	00110011	51	3
7C		20	00100000	32	
7D		0A	00001010	10	
7E	Extension Flag	00	00000000	0	
7F	Checksum	4C	01001100	76	