

Product Information

ISSUE DATE: 2004-06-08

MODEL : LTM170E8-L01-D

Note: This Product information is subject to change after 3 months of issuing date

Prepared by AMLCD Technical Customer Service Team

Samsung Electronics Co., LTD.

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General Description

* Description

LTM170E8-L01 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFTs as switching devices. This model is composed of a TFT LCD panel, a driver circuit and a back-light system. The resolution of a 17.0" contains 1280 x 1024 pixels and can display up to 16.7 millions colors with wide viewing angles of 89° in all directions. (Vertical viewing angle :178°, Horizontal viewing angle : 178°)

* Features

- High contrast ratio, high aperture structure
- PVA(Plus Viewing Angle) mode
- Wide viewing angle & High speed response
- SXGA(1280 x 1024 pixels) resolution
- Low power consumption
- 2 dual CCFTs(Cold Cathode Fluorescent Tube)
- DE (Data Enable) mode
- LVDS (Low Voltage Differential Signaling) interface (2pixel/clock)
- Compact Size Design

* Applications

Workstation & desktop monitors

Display terminals for AV application products

Monitors for industrial machine

* General information

Items	Specification	Unit	Note
Display area	337.92(H) x 270.336(V)	mm	
Driver element	a-Si TFT active matrix		
Display colors	16.7M	colors	
Number of pixels	1280 x 1024	pixel	
Pixel arrangement	RGB vertical stripe		
Pixel pitch	0.264(H) x 0.264(W)	mm	
Display mode	Normally Black		
Surface treatment	Haze 44%, Hard-coating (3H)		

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* Mechanical information

Item		Item		Min.	Тур.	Max.	Note
Module Horizontal(H)		-	354.9	-	mm		
size	Vertical(V)	-	290.3	-	mm		
SIZC	Depth(D)	-	-	13.3	mm		
Weight		-	-	1,700	g		

1. Absolute Maximum Ratings

1.1 Absolute ratings of environment

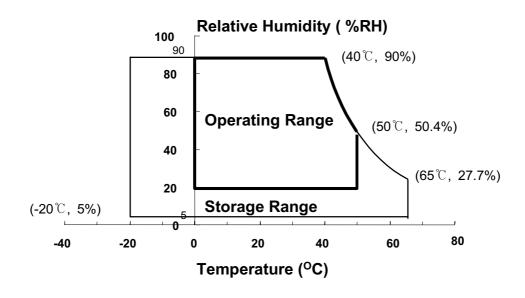
Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	Tstg	-20	65	°C	(1)
Operating temperature (Glass surface temperature)	Topr	0	50	°C	(1)
Shock (non - operating)	Snop	-	50	G	(2)(4)
Vibration (non - operating)	Vnop	-	1.5	G	(3)(4)

Note (1) Temperature and relative humidity range are shown in the figure below.

90 % RH Max. ($40 \, ^{\circ}\text{C} \geq \text{Ta}$)

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

- (2) 11ms, sine wave, one time for $\pm X$, $\pm Y$, $\pm Z$ axis
- (3) 10-300 Hz, Sweep rate 10min, 30min for X,Y,Z axis
- (4) At vibration and shock test, the fixture which holds the module to be tested has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



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1.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD Module

$(V_{SS} = GN)$	D = 0 V
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Item	Symbol	Min.	Max.	Unit	Note
Power Supply Voltage	Vdd	Vss-0.5	6.5	V	(1)

NOTE (1) Within Ta (25 ± 2 °C)

(2) BACK-LIGHT UNIT

$$(Ta = 25 \pm 2^{\circ}C)$$

Item	Symbol	Min.	Max.	Unit.	Note
Lamp Current	IL	3.0	7.0	mArms	(1),(2)
Lamp Frequency	fL	40	80	kHz	(1)

NOTE

- (1) Permanent damage to the device may occur if maximum values are exceeded. Functional operation should be restricted to the conditions described under Normal Operating Conditions.
- (2) Specified values are for a single lamp.
 (Refer to the Note (1) in the page 11 for further information)

2. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).

Measuring equipment : TOPCON BM-5A, BM-7, PHOTO RESEARCH PR650 Eldim EZ-Contrast

(Inverter Freq. : 50kHz)

* $Ta = 25 \pm 2$ °C, $V_{DD}=5V$, fv=60Hz, $f_{DCLK}=54MHz$, $I_L=6.5mA_{rms}$

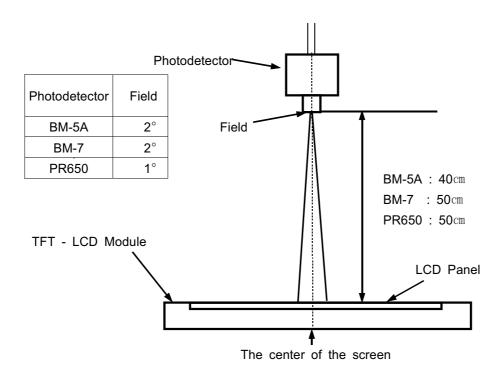
Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast 1 (Center of		C/R		-	1000	-		(3) BM-5A	
Response	Rising	Tr		-	15	-		(5)	
Time Falling	Falling	Tf		-	10	_	msec	BM-7	
Luminance of (Center of		YL	Normal	-	280	-	cd/m2	(6) BM-5A	
	D - 1	Rx	$ \theta = 0 \\ \phi = 0 $		0.640				
	Red	Ry			0.330				
Color Green	Gx	Viewing Angle		0.300					
	Green	Gy	C		C		0.600		
Chromaticity (CIE 1931)	D1	Bx		-	0.150	-		PR650	
Blue	Ву				0.060				
	W71.:4	Wx			0.313				
White	White	Wy			0.329				
	11	θГ		-	89	-			
Viewing	Hor.	θ К	CD: 10	-	89	-	D	(8)	
Angle	17	φН	CR≥10	-	89	-	Degrees	BM-5A	
	Ver.	φL		-	89	-			
Brightness Un (9 Poin		Buni		-	-	25	%	(4) BM-5A	

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Note 1) Test Equipment Setup

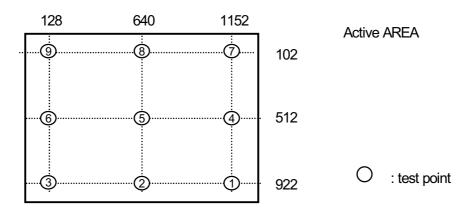
The measurement should be executed in a stable, windless and dark room between 30min and 40min after lighting the back-light at the given temperature for stabilization of the back-light. This should be measured in the center of screen.

Single lamp current : 6.5mA (Refer to the note(1) in the page 11 for more information.) Environment condition : Ta = 25 ± 2 °C



Optical Measuring Equipment Setup

Note 2) Definition of test point



Note 3) Definition of Contrast Ratio (C/R): Ratio of gray max (Gmax) & gray min (Gmin) at the center point 5 of the panel

$$CR = \frac{G \max}{G \min}$$

Gmax: Luminance with all pixels white Gmin: Luminance with all pixels black

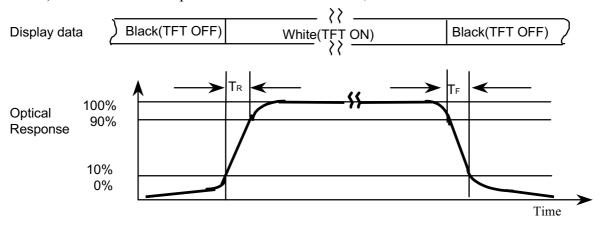
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Note 4) Definition of 9 points brightness uniformity

$$Buni = 100* \frac{(B \max - B \min)}{B \max}$$

Bmax : Maximum brightness Bmin : Minimum brightness

Note 5) Definition of Response time: Sum of Tr, Tf

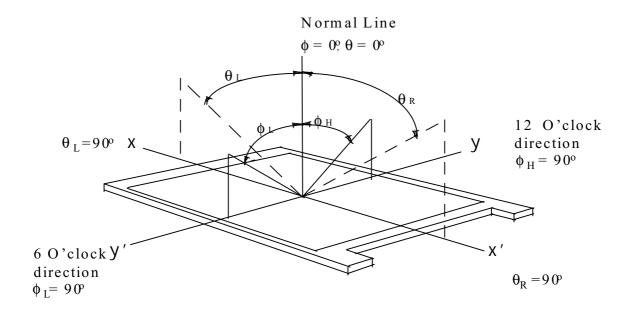


Note 6) Definition of Luminance of White: Luminance of white at center point 5.

Note 7) Definition of Color Chromaticity (CIE 1931)

Color coordinate of Red, Green, Blue & White at center point (5).

Note 8) Definition of Viewing Angle: Viewing angle range (CR ≥ 10)



3. Electrical Characteristics

3.1 TFT LCD MODULE

 $Ta = 25 \circ C$

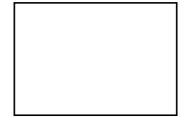
Item		Symbol	Min.	Тур.	Max.	Unit	Note
Voltage o	f Power Supply	$V_{ ext{DD}}$	4.5	5.0	5.5	V	(1)
Inter	rface type	LVDS	DS90C	383/385/3	87 DS9	0C386 Pair	
Current of	(a) Black		-	700	-	mA	
Power	(b) White	I_{DD}	-	800	-	mA	(2),(3)
Supply	(c) dot		-	800	1250	mA	
Vsync	Vsync Frequency		55	60	76	Hz	
Hsync Frequency		f_{H}	56.7	64	81.1	kHz	
Main Frequency		$f_{ m DCLK}$	38.1	54	68.4	MHz	
Rus	Rush Current		_	_	4.0	A	(4)

Note

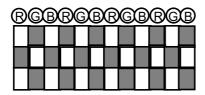
- (1) The connector for display data & timing signal should be connected.(Vss=0V)
- (2) fV=75Hz, fDCLK=67.5MHz, VDD=5.0V, DC Current.
- (3) Power dissipation check pattern(LCD Module only)
 - a) Black Pattern



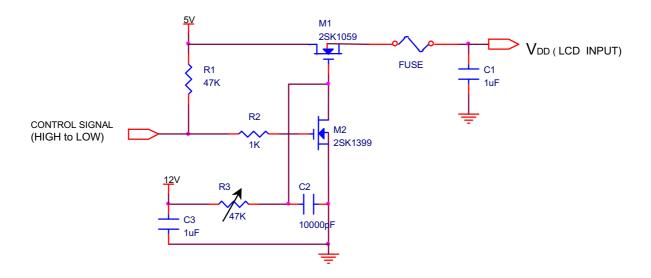
b) White Pattern



c) Dot pattern



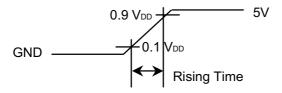
(4) Measurement Conditions



Note: Control Signal: High(+5V) → Low(Ground)

All Signal lines to panel except for power 5V: Ground

The rising time of supplied voltage is controlled to 470us by R3 and C2 value.



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3.2 BACK-LIGHT UNIT

The back-light system is an edge - lighting type with 2 dual CCFTs (Cold Cathode Fluorescent Tube) The characteristics of two dual lamps are shown in the following tables.

 $Ta=25 \pm 2^{\circ}C$

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp Current	IL	3.0	6.5	7.0	mArms	(1)
Lamp Voltage	VL	-	630	-	Vrms	
Lamp Frequency	fL	40	-	60	kHz	(2)
Startup Voltage	Vs	-	-	0°C : 1,580 25°C : 1,210	Vrms	(3)

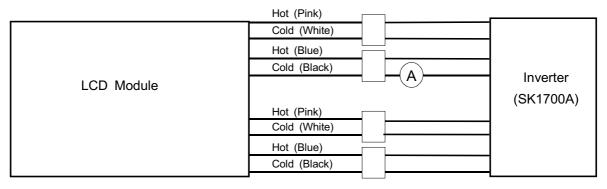
Note) The waveform of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.

The performance of the back-light, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the back-light and the inverter(miss lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Note (1) Lamp current is measured with a current meter for high frequency as shown below.

Refer to the block diagram of the back-light unit in the next page for more information.

Specified values are for a single lamp.

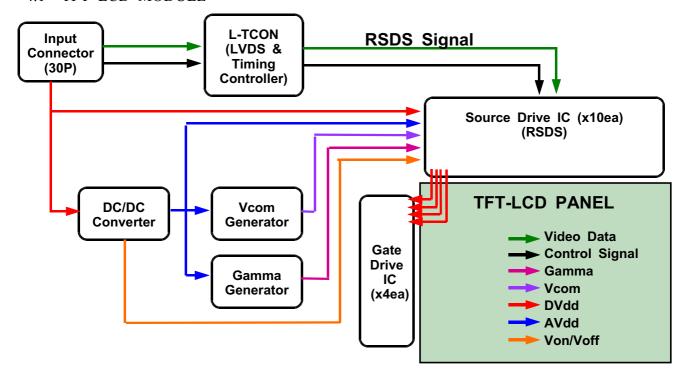


- (2) Lamp frequency, which may produce interference with horizontal synchronous frequency which may cause line flow on the display. Therefore lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) If an inverter has shutdown function, it should keep its output for over 1 second even if the lamp connector is open. Otherwise the lamps may not be turned on.
- (4) Because the inverter uses high voltage, please disconnect it from the power before assembling or disassembling.

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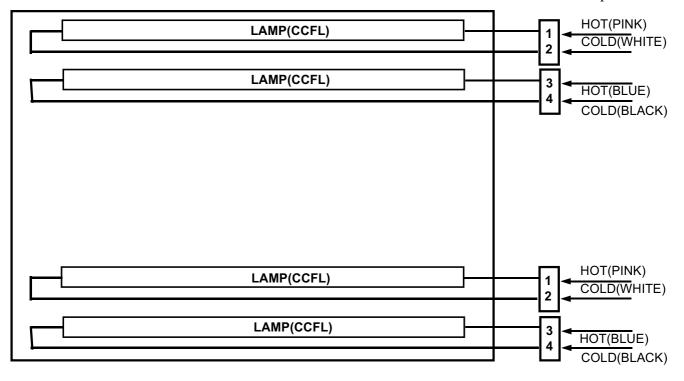
4. Block Diagram

4.1 TFT LCD MODULE



4.2 BACK-LIGHT UNIT

Connector: JST BHSR-02-VS-1 or equivalent



5. Input Terminal Pin Assignment

5.1. Input Signal & Power (Connector: Uju IN-30-OB100 or equivalent)

PIN NO	SYMBOL	FUNCTION
1	RXO0-	Negative Transmission Data of Pixel 0 (ODD data)
2	RXO0+	Positive Transmission Data of Pixel 0 (ODD data)
3	RXO1-	Negative Transmission Data of Pixel 1 (ODD data)
4	RXO1+	Positive Transmission Data of Pixel 1 (ODD data)
5	RXO2-	Negative Transmission Data of Pixel 2 (ODD data)
6	RXO2+	Positive Transmission Data of Pixel 2 (ODD data)
7	GND	Power Ground
8	RXOC-	Negative Sampling Clock (ODD data)
9	RXOC+	Positive Sampling Clock (ODD data)
10	RXO3-	Negative Transmission Data of Pixel 3 (ODD data)
11	RXO3+	Positive Transmission Data of Pixel 3 (ODD data)
12	RXE0-	Negative Transmission Data of Pixel 0 (EVEN data)
13	RXE0+	Positive Transmission Data of Pixel 0 (EVEN data)
14	GND	Power Ground
15	RXE1-	Negative Transmission Data of Pixel 1 (EVEN data)
16	RXE1+	Positive Transmission Data of Pixel 1 (EVEN data)
17	GND	Power Ground
18	RXE2-	Negative Transmission Data of Pixel 2 (EVEN data)
19	RXE2+	Positive Transmission Data of Pixel 2 (EVEN data)
20	RXEC-	Negative Sampling Clock (EVEN data)
21	RXEC+	Positive Sampling Clock (EVEN data)
22	RXE3-	Negative Transmission Data of Pixel 3 (EVEN data)
23	RXE3+	Positive Transmission Data of Pixel 3 (EVEN data)
24	GND	Power Ground
25	NC	No Connection
26	NC	No Connection
27	NC	No Connection
28		
29	$V_{\scriptscriptstyle DD}$	Power Supply: +5V
30		

Note) Refer to page 24 for the 1st pin of interface connector marked with ▼.

5.2 LVDS Interface(1)

5.2.1 Odd pixel data (1st pixel data)

	1st LVDS Transmitter (DS90C383, DS90C385) Signal Interface						
Devi	vice Input Pin		Device Input Signal	Output - Signal	To LTM170E8 Interface (CN101)		
No	Symbol	Symbol	Function	o.g.i.a.	Terminal	Symbol	
51	TXIN0	RO0	Red Odd Pixel Data (LSB)				
52	TXIN1	RO1	Red Odd Pixel Data	TVOLITO	NI 4	DVO	
54	TXIN2	RO2	Red Odd Pixel Data	TXOUT0-	No. 1 No. 2	RXO0- RXO0+	
55	TXIN3	RO3	Red Odd Pixel Data	170010+	NO. Z	NXOU+	
56	TXIN4	RO4	Red Odd Pixel Data				
2	TXIN5	RO7	Red Odd Pixel Data (MSB)	TXOUT3-	No. 10	RXO3-	
3	TXIN6	RO5	Red Odd Pixel Data	TXOUT3+	No. 11	RXO3+ RXO0-	
4	TXIN7	G00	Green Odd Pixel Data (LSB)	TXOUT0+	No. 1	RXO0+	
6	TXIN8	GO1	Green Odd Pixel Data	TXOUT1-	No. 3	RXO1-	
7	TXIN9	GO2	Green Odd Pixel Data	TXOUT1+	No. 4	RXO1+	
8	TXIN10	GO6	Green Odd Pixel Data	TXOUT3-	No. 10	RXO3-	
10	TXIN11	G07	Green Odd Pixel Data (MSB)	TXOUT3+	No. 11	RXO3+	
11	TXIN12	GO3	Green Odd Pixel Data				
12	TXIN13	GO4	Green Odd Pixel Data	TXOUT1-	No. 3	RXO1-	
14	TXIN14	GO5	Green Odd Pixel Data	TXOUT1+	No. 4	RXO1+	
15	TXIN15	BO0	Blue Odd Pixel Data (LSB)				
16	TXIN16	BO6	Blue Odd Pixel Data	TXOUT3-	No. 10	RXO3-	
18	TXIN17	ВО7	Blue Odd Pixel Data (MSB)	TXOUT3+	No. 11	RXO3+	
40	TVINIAO	DO4	Dive Odd Divel Dete	TXOUT1-	No. 3	RXO1-	
19	TXIN18	BO1	Blue Odd Pixel Data	TXOUT1+	No. 4	RXO1+	
20	TXIN19	BO2	Blue Odd Pixel Data				
22	TXIN20	ВО3	Blue Odd Pixel Data	TXOUT2-	No. 5	RXO2-	
23	TXIN21	BO4	Blue Odd Pixel Data	TXOUT2+	No. 6	RXO2+	
24	TXIN22	BO5	Blue Odd Pixel Data				
50	TXIN27	RO6	Red Odd Pixel Data	TXOUT3-	No. 10	RXO3-	
				TXOUT3+	No. 11	RXO3+	

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5.2.2 Even pixel data (2nd pixel data)

	2nd LVDS Transmitter (DS90C383, DS90C385) Signal Interface						
Device Input Pin			Device Input Signal	Output Signal	To LTM170E8 Interface (CN101)		
No	Symbol	Symbol	Function	Oigilai	Terminal	Symbol	
51	TXIN0	RE0	Red Even Pixel Data (LSB)				
52	TXIN1	RE1	Red Even Pixel Data	TVOLITO	N 40	DVE0	
54	TXIN2	RE2	Red Even Pixel Data	TXOUT0-	No. 12 No. 13	RXE0- RXE0+	
55	TXIN3	RE3	Red Even Pixel Data	170010+	NO. 13	NAEU+	
56	TXIN4	RE4	Red Even Pixel Data				
2	TXIN5	RE7	Red Even Pixel Data (MSB)	TXOUT3-	No. 22	RXE3-	
			, ,	TXOUT3+	No. 23	RXE3+	
3	TXIN6	RE5	Red Even Pixel Data	TXOUT0-	No. 12	RXE0-	
4	TXIN7	GE0	Green Even Pixel Data (LSB)	TXOUT0+	No. 13	RXE0+	
6	TXIN8	GE1	Green Even Pixel Data	TXOUT1-	No. 15	RXE1-	
7	TXIN9	GE2	Green Even Pixel Data	TXOUT1+	No. 16	RXE1+	
8	TXIN10	GE6	Green Even Pixel Data	TXOUT3-	No. 22	RXE3-	
10	TXIN11	GE7	Green Even Pixel Data (MSB)	TXOUT3+	No. 23	RXE3+	
11	TXIN12	GE3	Green Even Pixel Data				
12	TXIN13	GE4	Green Even Pixel Data	TXOUT1-	No. 15	RXE1-	
14	TXIN14	GE5	Green Even Pixel Data	TXOUT1+	No. 16	RXE1+	
15	TXIN15	BE0	Blue Even Pixel Data (LSB)				
16	TXIN16	BE6	Blue Even Pixel Data	TXOUT3-	No. 22	RXE3-	
18	TXIN17	BE7	Blue Even Pixel Data (MSB)	TXOUT3+	No. 23	RXE3+	
19	TXIN18	BE1	Blue Even Pixel Data	TXOUT1-	No. 15	RXE1-	
10	17(1110	<u> </u>	Blue Even Fixer Bata	TXOUT1+	No. 16	RXE1+	
20	TXIN19	BE2	Blue Even Pixel Data	_			
22	TXIN20	BE3	Blue Even Pixel Data	TXOUT2-	No. 18	RXE2-	
23	TXIN21	BE4	Blue Even Pixel Data	TXOUT2+	No. 19	RXE2+	
24	TXIN22	BE5	Blue Even Pixel Data				
50	TXIN27	RE6	Red Even Pixel Data	TXOUT3-	No. 22	RXE3-	
				TXOUT3+	No. 23	RXE3+	

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5.3 LVDS Interface (2)

5.3.1 Odd pixel data (1st pixel data)

	LVDS Transmitter (DS90C387) Signal Interface						
Device Input Pin			Device Input Signal	Output Signal		M170E8 (CN101)	
No	Symbol	Symbol	Function	o.g.ia.	Terminal	Symbol	
10	R10	RO0	Red Odd Pixel Data (LSB)				
9	R11	RO1	Red Odd Pixel Data	A O.N.4	No. 4	DVOO	
8	R12	RO2	Red Odd Pixel Data	A0M A0P	No. 1 No. 2	RXO0- RXO0+	
7	R13	RO3	Red Odd Pixel Data	AUF	NO. Z	NXOU+	
6	R14	RO4	Red Odd Pixel Data				
3	R17	RO7	Red Odd Pixel Data (MSB)	A3M A3P	No. 10 No. 11	RXO3- RXO3+	
5	R15	RO5	Red Odd Pixel Data	A0M	No. 1	RXO0-	
2	G10	GO0	Green Odd Pixel Data (LSB)	A0P	No. 2	RXO0+	
1	G11	GO1	Green Odd Pixel Data	A1M	No. 3	RXO1-	
100	G12	GO2	Green Odd Pixel Data	A1P	No. 4	RXO1+	
94	G16	GO6	Green Odd Pixel Data	A3M	No. 10	RXO3-	
93	G17	G07	Green Odd Pixel Data (MSB)	A3P	No. 11	RXO3+	
99	G13	GO3	Green Odd Pixel Data				
96	G14	GO4	Green Odd Pixel Data	A1M	No. 3	RXO1-	
95	G15	GO5	Green Odd Pixel Data	A1P	No. 4	RXO1+	
92	B10	BO0	Blue Odd Pixel Data (LSB)				
86	B16	BO6	Blue Odd Pixel Data	A3M	No. 10	RXO3-	
85	B17	ВО7	Blue Odd Pixel Data (MSB)	A3P	No. 11	RXO3+	
91	B11	BO1	Blue Odd Pixel Data	A1M	No. 3	RXO1-	
	511		Blue Gua i ixoi Buta	A1P	No. 4	RXO1+	
90	B12	BO2	Blue Odd Pixel Data	_			
89	B13	ВО3	Blue Odd Pixel Data	A2M	No. 5	RXO2-	
88	B14	BO4	Blue Odd Pixel Data	A2P	No. 6	RXO2+	
87	B15	BO5	Blue Odd Pixel Data				
4	R16	RO6	Red Odd Pixel Data	A3M	No. 10	RXO3-	
				A3P	No. 11	RXO3+	

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5.3.2 Even pixel data (2nd pixel data)

	LVDS Transmitter (DS90C387) Signal Interface						
Device Input Pin			Device Input Signal	Output Signal	To LTM170E8 Interface (CN101)		
No	Symbol	Symbol	Function	- 1 9	Terminal	Symbol	
84	R20	RE0	Red Even Pixel Data (LSB)				
81	R21	RE1	Red Even Pixel Data	0.484	N - 40	DVEO	
80	R22	RE2	Red Even Pixel Data	A4M A4P	No. 12 No. 13	RXE0- RXE0+	
79	R23	RE3	Red Even Pixel Data	A4F	140. 13	IXLUT	
78	R24	RE4	Red Even Pixel Data				
75	R27	RE7	Red Even Pixel Data (MSB)	A7M A7P	No. 22 No. 23	RXE3- RXE3+	
77	R25	RE5	Red Even Pixel Data	A4M	No. 12	RXE0-	
74	G20	GE0	Green Even Pixel Data (LSB)	A4P	No. 13	RXE0+	
73	G21	GE1	Green Even Pixel Data	A5M	No. 15	RXE1-	
72	G22	GE2	Green Even Pixel Data	A5P	No. 16	RXE1+	
66	G26	GE6	Green Even Pixel Data	A7M	No. 22	RXE3-	
65	G27	GE7	Green Even Pixel Data (MSB)	A7P	No. 23	RXE3+	
71	G23	GE3	Green Even Pixel Data				
70	G24	GE4	Green Even Pixel Data	A5M	No. 15	RXE1-	
69	G25	GE5	Green Even Pixel Data	A5P	No. 16	RXE1+	
64	B20	BE0	Blue Even Pixel Data (LSB)				
58	B26	BE6	Blue Even Pixel Data	A7M	No. 22	RXE3-	
57	B27	BE7	Blue Even Pixel Data (MSB)	A7P	No. 23	RXE3+	
63	B21	BE1	Blue Even Pixel Data	A5M	No. 15	RXE1-	
62	B22	BE2	Blue Even Pixel Data	A5P	No. 16	RXE1+	
61	B23	BE3	Blue Even Pixel Data	AGNA	No. 10	DVEO	
60	B24	BE4	Blue Even Pixel Data	A6M A6P	No. 18 No. 19	RXE2- RXE2+	
59	B25	BE5	Blue Even Pixel Data	, (0)	110. 10	10002	
Ja	DZJ	DLJ	Dide Everi I INCI Dala	A7M	No. 22	RXE3-	
76	R26	RE6	Red Even Pixel Data	A7P	No. 23	RXE3+	

NOTE)

24th BAL pin must be connected with low and 23th DUAL pin with high in DS90C387 LVDS Transmitter

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5.4 BACK-LIGHT UNIT

	Pin No.	Input	Color	Function		
	1	Hot1	Pink	High Voltage		
I Immon	2	Cold1	White	Ground		
Upper	3	Hot2	Blue	High Voltage		
	4	Cold2	Black	Ground		
	1	Hot1	Pink	High Voltage		
T	2	Cold1	White	Ground		
Lower	3	Hot2	Blue	High Voltage		
	4	Cold2	Black	Ground		
	Connector Part No.	JST BHSR-02VS-1 or equivalent				

5.5 Input Signals, Basic Display Colors and Gray Scale of Each Colors

												DA	TA :	SIGN	IAL											GRAY
COLOR	DISPLAY				RI	ΞD							GRI	EEN							BL	UE				SCALE
		R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	B1	B2	В3	B4	B5	В6	В7	LEVEL
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
BASIC	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
COLOR	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
	DARK	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
CDAY	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
GRAY SCALE		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~
OF RED		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R252
	↓ 	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253
	LIGHT	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
	DARK	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
GRAY	1	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
SCALE		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G3~
OF		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	G252
GREEN	↓ ↓	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G253
	LIGHT	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G254
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G255
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	В0
	DARK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B1
GRAY	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
SCALE		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~
OF		:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B252
BLUE	↓ 	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	B253
	LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B254
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B255

Note) Definition of Gray:

Rn: Red Gray, Gn: Green Gray, Bn: Blue Gray (n = Gray level)

Input Signal: 0 = Low level voltage, 1 = High level voltage

6. Interface Timing

6.1 Timing Parameters (DE only mode)

SIGNAL	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT	NOTE
	Frequency	1/TC	38.1	54	68.4	MHz	
Clock	High Time	ТСН	4	-	-	nsec	
	Low Time	TCL	4	-	-	nsec	(1) (2)
Data	Setup Time	TDS	4	-	-	nsec	(1),(2)
Data	Hold Time	TDH	4	-	-	nsec	
Data Enable	Setup Time	TES	4	-	-	nsec	
		Tv	18.2	16.7	13.1	msec	
Frame Frequency	Cycle		1032	1066	1066	lines	(3)
requency	Frequency	1/Tv	55	60	76	Hz	
Vertical Active	Display Period	TVD	1024	1024	1024	lines	
Display Term	Vertical Blank Period	TVB	8	-	-	lines	
One Line Scanning Time	Cycle	Тн	672	-	844	clocks	
Horizontal Active Display Term	Display Period	THD	640	640	640	clocks	

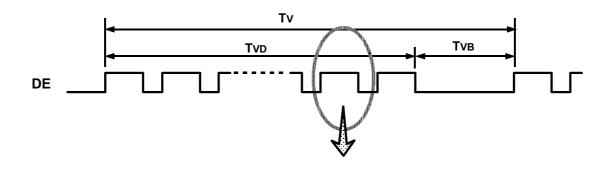
Note (1) Test Point: TTL control signal and CLK at LVDS Tx input terminal in system

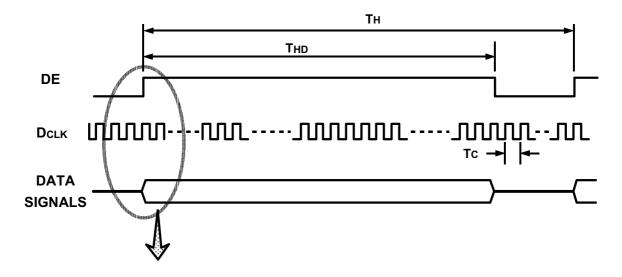
(2) Internal Vcc = 3.3V

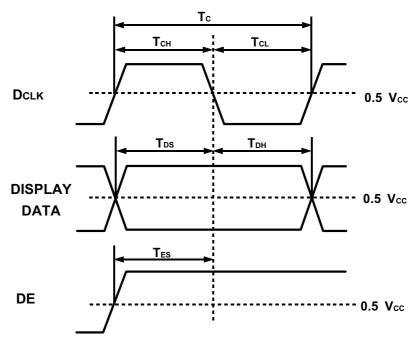
(3) At low Vsync frequency, under 60Hz, flicker level can increase at specific pattern.

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6.2 Timing diagrams of interface signal (DE only mode)

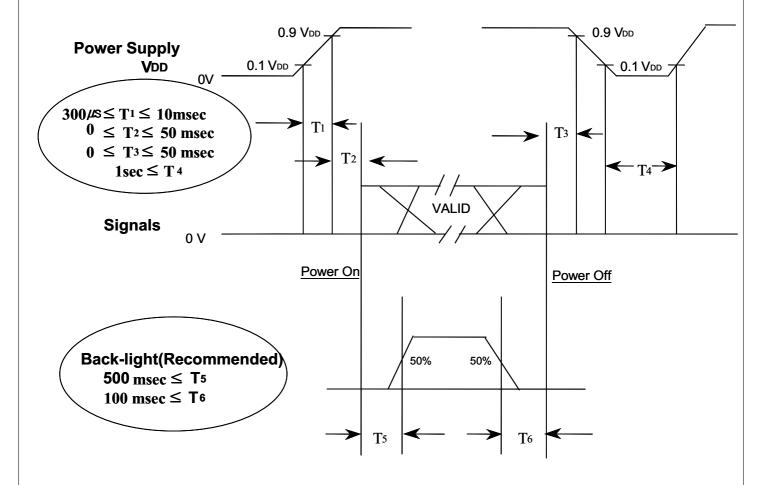






6.3 Power ON/OFF Sequence

: To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.



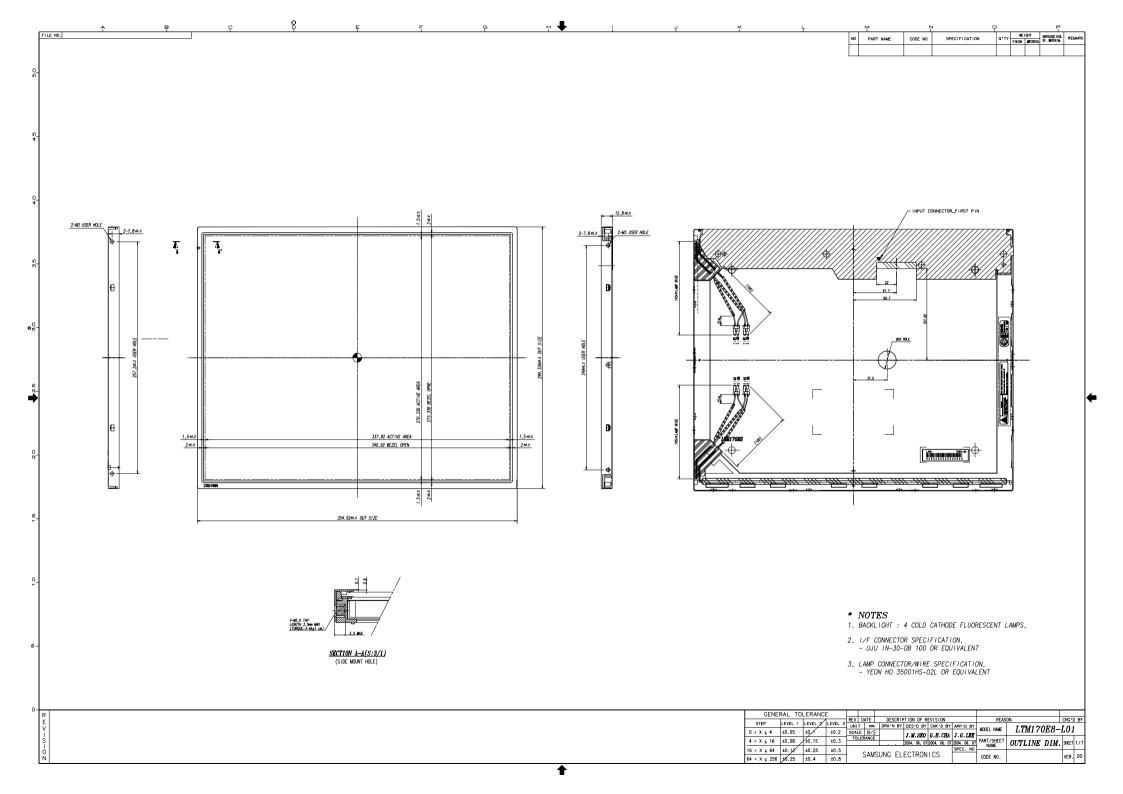
Power ON/OFF Sequence

NOTE.

- (1) The supply voltage from the external system to the module input should be the same as the definition of VDD.
- (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operates or the LCD turns off before the back-light does, the display may momentarily show abnormal images.
- (3) In case of V_{DD} = off level, please keep the level of input signals low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal should not be kept in the high impedance state when the power is on.

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7. Outline Dimension [Refer to the next p			
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8. General Precautions

8.1 Handling

- (a) When the module is assembled, it should be attached to the system firmly using all mounting holes. Be careful not to twist or bend the modules.
- (b) Because the inverter uses high voltage, power should be disconnected before it is assembled or disassembled.
- (c) Refrain from strong mechanical shock and /or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (d) Note that polarizers are very fragile and could be easily damaged.

 Do not press or scratch the surface using the harder than a HB pencil lead.
- (e) Wipe off water droplets or oil immediately.

 If you leave the droplets for a long time, staining and discoloration may occur.
- (f) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (g) The desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane.

 Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (h) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (i) Protect the module from static which may cause damage to the CMOS Gate Array IC.
- (j) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (k) Do not disassemble the module.
- (1) Do not pull or fold the lamp wire.
- (m) Do not adjust the variable resistor located on the module.
- (n) Protection film for polarizer on the module should be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (o) Pins of I/F connector should not be touched directly with bare hands.

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8.2 Storage

- (a) Do not leave the module in high temperature, high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35 °C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module should be stored in a dark place.

 It is prohibited to apply sunlight or fluorescent light in storage.

8.3 Operation

- (a) Do not connect or disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by 6.3 "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference should be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (d) The cable between the back-light connector and its inverter power supply should be connected directly with a minimized length. A longer cable between the back-light and the inverter may cause lower luminance of lamp(CCFT) and may require higher startup voltage(Vs).

8.4 Others

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water which may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on)
 Otherwise the module may be damaged.
- (d) If the module keeps displaying the same pattern for a long period of time, the image may be "sticked" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.

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