

# Chunghwa Picture Tubes, Ltd. Technical Specification

To : Studio Technology Co.,Ltd

Date: 2009/06/23

# CPT TFT-LCD CLAA116WA01A

Accepted by:			

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# Modification Record List

NO.	<b>Issue Date</b>	Modification Index
1	2009/05/05	The first version (Tentative)

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# 1. OVERVIEW

CLAA116WA01A is 29.3 cm (11.6") color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit and LED backlight. By applying 1366×768 images are displayed on the 11.6" diagonal screen. Display 262K colors by 6 Bit R.G.B signal input. Use 3.3 voltages to drive the power of LCD system. General specification is summarized in the following table:

ITEM		SPECIFIC	CATION				
Display Area (mm)	256.1	25 (H) x 144.00 (	V) (11.6-inch diag	gonal)			
Number of Pixels		$1366(H) \times 3(RGB) \times 768(V)$					
Pixel Pitch (mm)		0.1875 (H) × 0.1875 (V)					
Color Pixel Arrangement		RGB verti	cal stripe				
Display Mode		Normally v	vhite, TN				
Number of Colors		262	,144				
Optimum Viewing Angle		6 0'0	clock				
Response Time (ms)	10ms						
Viewing Angle (L/R/U/D)	45° \ 45° /15° \ 30° (Typ.)						
Brightness(cd/m^2)5 point average	200 (typ)						
Uniformity (Min)		5point	: 80%				
Consumption of Power (W)		4.0W (	(Max)				
Module Weight (g)		255 (	(max)				
Backlight Unit		LE	D				
Electrical Interface(data)		LV	DS				
Surface Treatment		Glare type, H	ardness: 3H				
		Min.	Тур.	Max.			
Electrical Interface(data)	Horizontal (H)	267.7	268	268.3			
	Vertical (V)	161.2	161.5	161.8			
	Depth (D)			5.2			

The LCD Products listed on this document are not suitable for use of aerospace equipment, submarine cable, and nuclear reactor control system and life support systems. If customers intend to use these LCD products for applications listed above or those not included in the "Standard" list as follows, please contact our sales in advance.

Standard: Computer, Office equipment, Communication equipment, Test and Measurement equipment, Machine tool, Industrial robot, Audio and Visual equipment, Other consumer products.

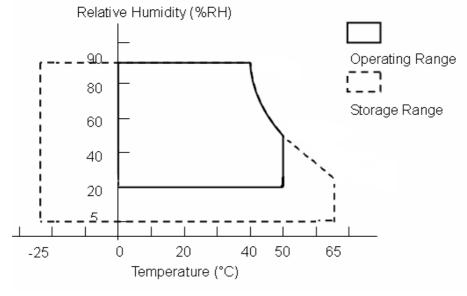
# 2. ABSOLUTE MAXIMUM RATINGS

The following are maximum value, which if exceeded, may cause faulty operation or damage to the unit.

ITEM	SYMBOL	MIN.	MAX.	UNIT	NOTE
Power Supply Voltage for LCD	VCC	0	4.0	V	
Operation Temperature	Тор	0	50	$^{\circ}\!\mathbb{C}$	*1). 2). 3). 4)
Storage Temperature	Tstg	-25	65	$^{\circ}\!\mathbb{C}$	*1). 2). 3)

# [Note]

- \*1) The relative temperature and humidity range are as below sketch, 90%RH Max. ( $Ta \le 40^{\circ}C$ )
- \*2) The maximum wet bulb temperature  $\leq 39^{\circ}$ C (Ta> $40^{\circ}$ C) and without dewing.
- \*3) If product in environment which over the definition of the relative temperature and humidity out of range too long, it will affect visual of LCD.
- \*4) If you operate LCD in normal temperature range, the center surface of panel should be under 50°C.



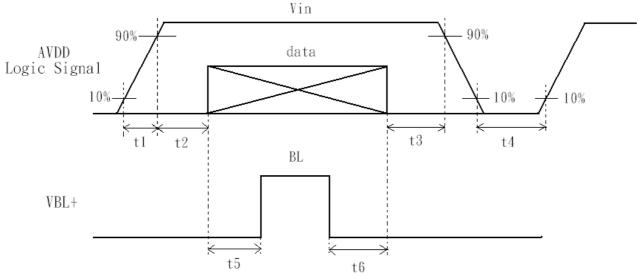
# 3. ELECTRICAL CHARACTERISTICS

# (A) TFT LCD

TEM		SYMBOL	MIN	TYP	MAX	UNIT	NOTE
LCD POWER VOLTAGE		VCC	3.0	3.3	3.6	V	[Note 1]
LCD POV	WER CURRENT	ICC	-	350	400	mA	[Note 2]
Rus	h CRRENT	Irush	-	-	1	A	[Note 4]
LOGIC	COMMON VOLTAGE	VCM	1.08	1.2	1.32	V	[Note 3]
INPUT VOLTAGE	DIFFRENTIAL INPUT VOLTAGE	VID	250	350	450	mV	[Note 3]
(LVDS: IN+,IN-)	THRESHOLD VOLTAGE (HIGH)	VTH	-	-	100	mV	[Note 3]
	THRESHOLD VOLTAGE (LOW)	VTL	-100	-	-	mV	When $VCM = +1.2V$

# [Note 1] Power Sequence:

 $\begin{array}{lll} 0.5 \text{ ms} \leq t1 \leq 10 \text{ms} & 1 \text{ sec} \leq t4 \\ 0.01 \text{ ms} < t2 \leq 50 \text{ ms} & 200 \text{ ms} \leq t5 \\ 0.01 \text{ ms} < t3 \leq 50 \text{ ms} & 200 \text{ ms} \leq t6 \end{array}$ 

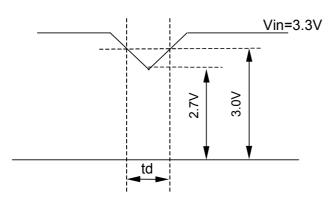


data: RGB DATA, DCLK, HD, VD, DENA

# VCC-dip state

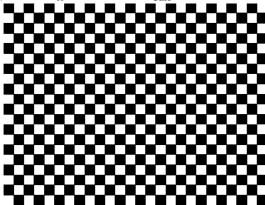
(1)when  $3.0\!>\!VCC\!\ge\!2.7V$  ,  $td\!\le\!10$  ms

(2)when VCC < 2.7V  $\,^{,}$  VCC-dip condition should as the VCC-turn-off condition.



[Note2] Typical value is Mosaic (32\*36 Checker board) Pattern: 768 line mode • Circuit condition (Typ.):

VCC=3.3 V ·  $f_V$ =60 Hz  $f_H$ =48.36 kHz ·  $f_{CLK}$ =75.44 MHz

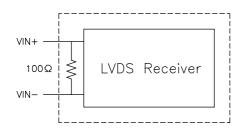


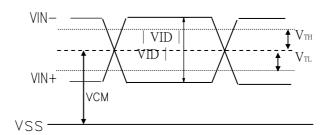
Max value is Black Pattern: 768 line mode •

Circuit condition (Max.) : VCC=3.3 V ,  $f_V$ =60 Hz  $f_H$ =48.36 kHz ,  $f_{CLK}$ =75.44 MHz



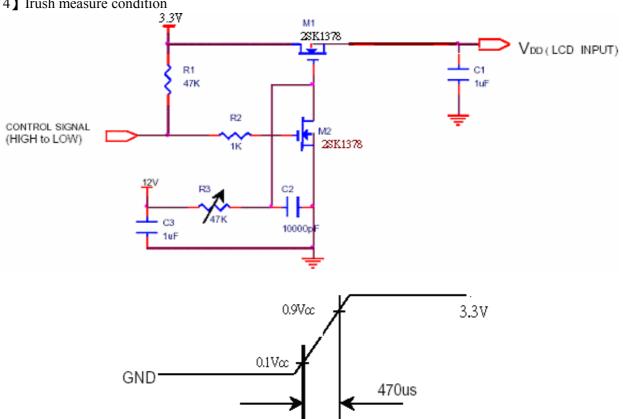
[Note 3] LVDS Signal Definite:





VIN+: Positive differential DATA & CLK Input VIN-: Negative differential DATA & CLK Input

[Note 4] Irush measure condition



#### (B) BACK LIGHT

# (a.) ELECTRICAL CHARACTERISTICS

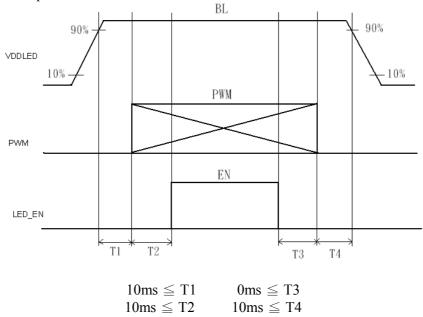
(m) EEEeTIMETE CIMIMATETERS							
ITEM	SYMBOL	MIN	TYP	MAX	UNIT	NOTE	
LED Driver Input Voltage	VBL+	5	-	19	V		
LED Driver Input Current	IBL+	-	-	550	mA	VBL+=5V	
Forward Voltage	VF	2.8	3.1	3.5	V	*1)I <sub>F</sub> =20mA	
Forward Current	IF		20		mA	*1)	
Power consumption	PLED	56	62	70	mW	$*1)*2)I_F=18mA$	
PWM Frequency	PWM_BL	180	200	1k	Hz		
Duty ratio	Dim	10		100	%		

Ta=25°C

# (b) LED LIFE - TIME

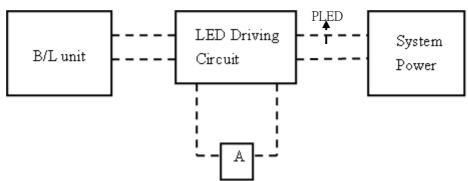
ITEM	Condition	min	typ	max	UNIT	NOTE
LIFE TIME	I₅=20mA · Ta=25°C	15000			hrs	*3)

# (c) LED ON/OFF Sequence:



Note: The duty of LED dimming signal should be more than 20% in T2 and T3

\*1)Measure method: a. LED current is measured by utilizing a current meter as show below. b. we set up system power input voltage at 12v to measurement PLED.



- \*2) Calculator value for reference IF\*VF=P
- \*3)Life time means that estimated time to 50% degradation of initial luminous intensity.

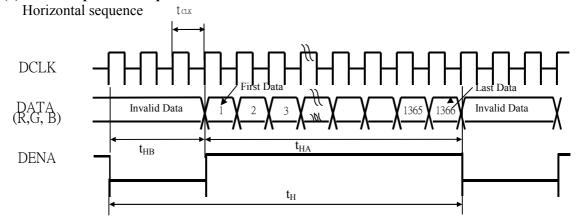
# 4. Connector Interface PIN & Function

CN(Interface signal)
Connector type: I-PEX 20455-040E-12 or compatible

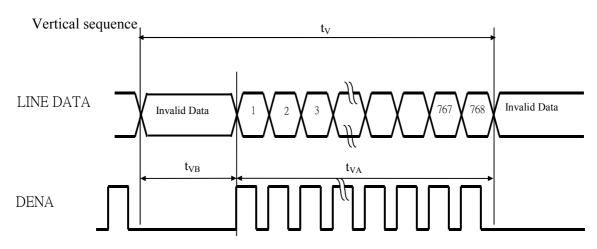
Pin No.	SYMBOL	FUNCTION
1	NC	NC
2	$V_{CC}$	+3.3V Power
3	$V_{CC}$	+3.3V Power
4	V EDID	EDID 3.3V Power
5	NC	No Connect
6	CLK EDID	EDID Clock
7	DATA EDID	EDID Data
8	RXIN0-	LVDS Signal(-)—channel 0
9	RXIN0+	LVDS Signal(+)—channel 0
10	GND	Ground
11	RXIN1-	LVDS Signal(-)—channel 1
12	RXIN1+	LVDS Signal(+)—channel 1
13	GND	Ground
14	RXIN2-	LVDS Signal(-)—channel 2
15	RXIN2+	LVDS Signal(+)—channel 2
16	GND	Ground
17	RXCLKIN-	LVDS Clock Signal(-)
18	RXCLKIN+	LVDS Clock Signal(+)
19	GND	Ground
20	NC	NC
21	NC	NC
22	GND	Ground
23	NC	NC
24	NC	NC
25	GND	Ground
26	NC	NC
27	NC	NC
28	GND	Ground
29	NC	NC
30	NC	NC
31	GND	Ground
32	GND	Ground
33	GND	Ground
34	NC	NC
35	ADJ	Adjust for LED brightness
36	LED-EN	LED Enable pin(+3V Input)
37	NC	NC
38	$V_{ m LED}$	Power Supply for LED( $V_{LED} = 5V \sim 21V$ )
39	$ m V_{LED}$	Power Supply for LED( $V_{LED} = 5V \sim 21V$ )
40	$V_{ m LED}$	Power Supply for LED( $V_{LED} = 5V \sim 21V$ )

# 5. INTERFACE TIMING CHART

# (1)(a). LVDS input time sequence



# (b) LCD input time sequence



(2) Timing Chart

		ITEM		SYNBOL	MIN	TYP	MAX	UNIT
Frame Rate				-		60		Hz
D.	DCLK Frequency		$f_{CLK}$	65.6	69.3	77.0	MHz	
	יע	CLK	Period	$t_{ m CLK}$	13.0	14.3	16.2	ns
ICD	LCD Horizon		Horizontal total time	$t_{\mathrm{H}}$	1410	1433	1530	$t_{CLK}$
Timing		Horizontal	Horizontal Active time	$t_{ m HA}$		1366		$t_{CLK}$
1 mmg	DENA		Horizontal Blank time	$t_{ m HB}$	44	67	164	$t_{CLK}$
	DENA		Vertical total time	$t_{ m V}$	775	806	840	$t_{\mathrm{H}}$
		Vertical	Vertical Active time	$t_{ m VA}$		768		$t_{\mathrm{H}}$
			Vertical Blank time	$t_{ m VB}$	7	38	72	$t_{\mathrm{H}}$

# [Note]

- \*1) DENA (DATA ENABLE) usually is positive.
- \*2) During the whole blank period, DCLK should keep input.

(3) DATA mapping

) DATA mapping																		
	Input Data	R DATA						G DATA							B D			
Color				R3	R2	R1				G3	G2	G1				В3	B2	B1 B0
		MS		!	!	 	LS	MS	!	!	!	!	LS	MS	!	!	l I	LS
		В				! !	В	В	<u>.</u>	<u>.</u>	<u>.</u>		В	В		<u>.</u>		В
	Black	0_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0_	0 0
	Red(63)	1_1_	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0 0
	Green(63)	_0_	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0 0
Basic	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1 1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1 1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1 1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0 0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1 1
	RED(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0
RED	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0 0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0 0
					:	 !		Ī	! ! !	;								
			i		!	i !	! !		! !	!	! !		! !			! !		
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0 0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0 0
Green	Green(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0 0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0 0
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	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0 0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0 0
Blue	Blue(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1 0
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	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1 0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1 1
1	` ′					·						•						

# [Note]

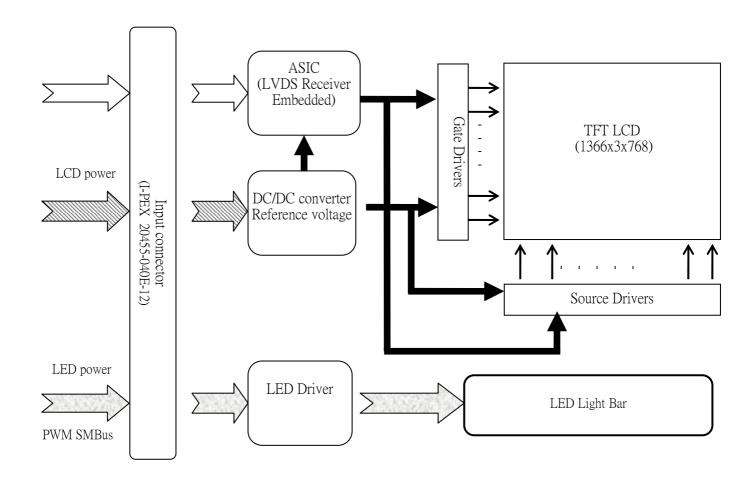
1) Gray level:

Color(n): n is level order; higher n means brighter level.

2) DATA:

1: high , 0: low

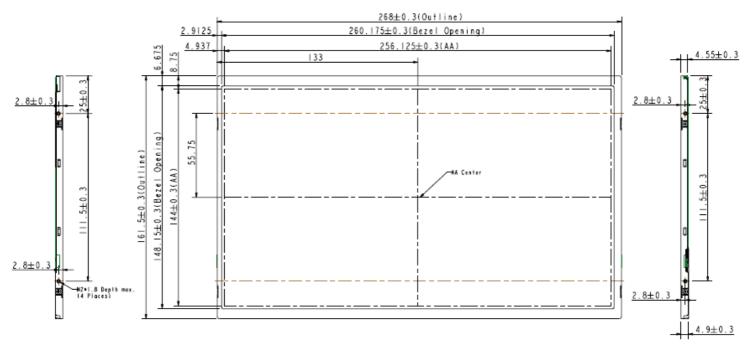
# 6. BLOCK DIAGRAM



# 7. MECHANICAL SPECIFICATION

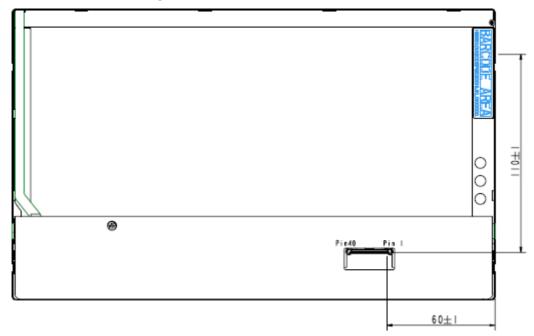
# (1) Front side

The tolerance, not show in the figure, is  $\pm 0.5$ mm. [Unit: mm]



# 2) Rear side

The tolerance, not show in the figure, is  $\pm 0.5$ mm. [Unit: mm]



# 8. OPTICAL CHARACTERISTICS

**Ta=25℃** , **VDD=3.3V** 

ITE	M	SYMBOL	CONDITION	MIN.	ТҮР.	MAX.	UNIT	NOTE
Contrast Rati	0	CR	Point-7		400	_		*1) 2)
Luminance (5	5P)	L	5-Point Avg.	TBD	200	-	cd/m <sup>2</sup>	*1) 3)
Uniformity(5	P)	ΔL	$\theta = \psi = 0^{\circ}$	80	-	-	%	*1) 3)
Response Time		Tr	$\theta = \psi = 0^{\circ}$	-	10	16	ms	*5)
Cross talk		СТ	$\theta = \psi = 0^{\circ}$	-	-		%	*6)
View angle	Horizontal	Ψ	GD > 10	45/-45	-	-	0	*4)
	Vertical	θ	CR≥10	15/-30	-	-	0	*4)
	W	X Y	-	0.293	0.313	0.333		
		X	-	0.309	0.329 0.580	0.349 0.610		
Color	R	Y		0.310	0.340	0.370	-	4.0
Temperature Coordinate	G	X	$\theta = \psi = 0^{\circ}$	0.280	0.310	0.340		*3)
		Y		0.520	0.550	0.580		
	В	X		0.125	0.155	0.185		
	D	Y		0.125	0.155	0.185		
Gamut			$\theta = \psi = 0^{\circ}$	42%	45%			
Gamma		γ	GL	2.0	2.2	2.4		*7)

Color coordinate and color gamut are measured by SRUL1R, response time is measured by TRD-100, and all the other items are measured by BM-5A (TOPCON). All these items are measured under the dark room condition (no ambient light).

Measurement Condition: IL=18mA(each LED)

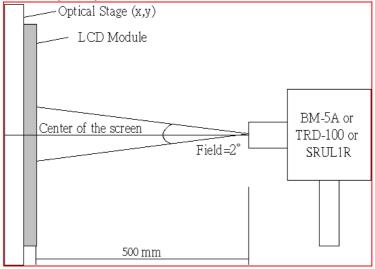
#### Definition of these measurement items is as follows:

#### \*1) Setup of Measurement Equipment

The LCD module should be turn-on to a stable luminance level to be reached. The measurement should be executed after lighting Backlight for 20 minutes and in a dark room.

# \*2) Definition of Contrast Ratio

CR=ON (White) Luminance/OFF (Black) Luminance



# \*3) Definition of Luminance and Luminance uniformity

Central luminance: The white luminance is measured at the center position "5" on the screen, see Fig.1 below. 5P Luminance (AVG): The white luminance is measured at measuring points 5 \cdot 10 \cdot 11 \cdot 12 \cdot 13, see Fig.1 below.

$$\triangle$$
L = Lw(Min) <sub>5points</sub> ÷Lw(Max) <sub>5points</sub>  
 $\triangle$ L = Lw(Min) <sub>13 points</sub> ÷Lw(Max) <sub>13 points</sub>

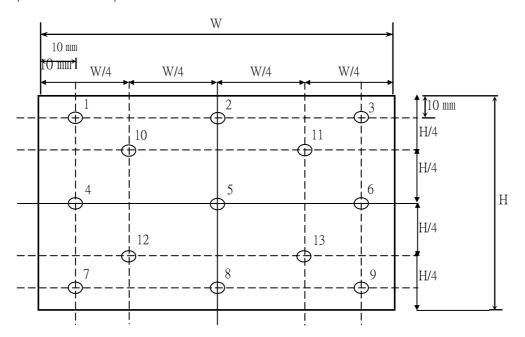
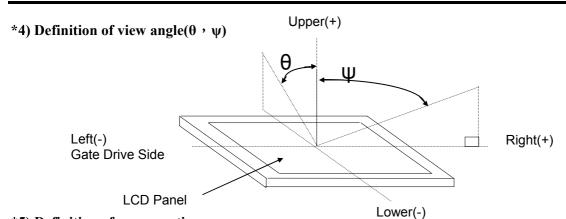
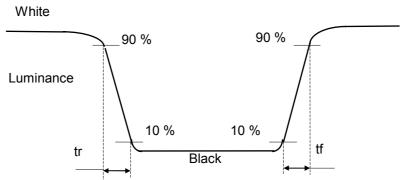


Fig.1 Measure point (Active area)



#### \*5) Definition of response time



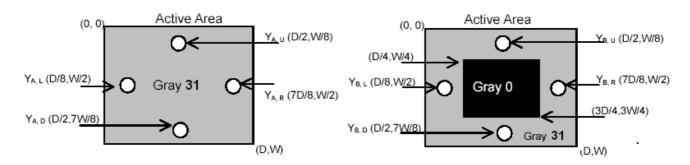
# \*6) Crosstalk Modulation Ratio:

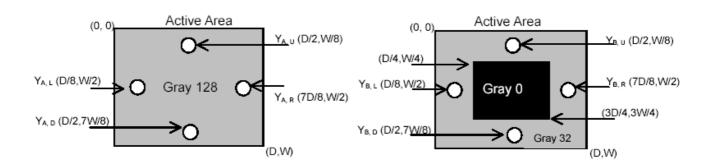
$$CT = | Y_B - Y_A | / Y_{A \times} \times 100\%$$

 $Y_A \cdot Y_B$  measure position and definition

Y<sub>A</sub> means luminance at gray level 32(exclude gray level 0 pattern)

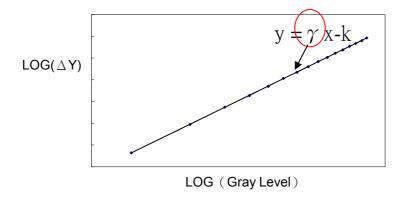
Y<sub>B</sub> means luminance at gray level 32(include gray level 0 pattern)





# \*7) Definition Gamma (VESA)

Based on Customer Sample, take the average value as a standard center value and the variation range of gamma value caused by loop voltage error should be between  $\pm 0.2$ . the bellow figure shows how to obtain the gamma curve and  $\gamma$  (from gray level:  $0 \cdot 4 \cdot 8$ -----60  $\cdot 63$ ).



# 9. RELIABILITY TEST CONDITIONS

# (A) Temperature and humidity

TEST ITEMS	CONDITIONS	NOTE
Low Temperature Storage	-30° C ;250Hrs	
High Temperature Storage	65°C; 250Hrs	
Low Temperature Operation	0° C ;250Hrs	
High Temperature Operation	50°C; 250Hrs	
High Temperature High Humidity Operation	40°C; 95%RH MAX; 250Hrs	
Thermal Shock	$-40^{\circ}$ C (0.5Hr) $\sim$ 65° C (0.5 Hr) , Ramp $<$ 20°C ,100 Cycles	

# (B) Shock and Vibration

TEST ITEMS	CONDITIONS						
Shock	250G \cdot 2ms(half sin wave) \cdot $\pm$ X \cdot $\pm$ Y \cdot $\pm$ Z one time in each axis						
Vibration	1.5G \cdot 5~500Hz \cdot 0.5 Octave/min \cdot 1Hr in each +/-X \cdot +/-Y \cdot +/-Z						

#### (C) ESD

ITEM	CONDITION	NOTE
ESD	$200 \text{ pF}$ , $0\Omega$ , $\pm 200 \text{V}$ (Contact mode)	*1)
ESD	150 pF · 330Ω · $\pm$ 8 & 15KV (Air mode)	*2)

# . [Note]

# (D) Judgment Standard

The Judgment of the above test should be made as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniform, or line defect.

<sup>\*1)</sup> LCD glass and metal bezel

<sup>\*2)</sup> IF connector pins