

- () Preliminary Specifications (V) Final Specifications

Module	11.6"(11.58") WXGA 16:9 Color TFT-LCD with LED Backlight design
Model Name	B116XAN02.0
Note (🗭)	LED Backlight with driving circuit design

		_
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Note: This Specification is without notice.	s subject to change	DMPBU AU Opt

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Record of Revision

Ver	sion and Date	Page	Old description	New Description	Remark
0.1	2012/1/31	All	First Edition for Customer		
0.2	2012/6/15	29	Label change: H/W: 0A	Label change: H/W: 1A	
1.0	2012/7/24	All	Final Edition for Customer		
1.1	2012/8/1	5	White Luminance 294 min	White Luminance 297 min	
		6		Bonding Glue Thickness	
		6	Surace Hardness: 7	Surface Hardness: 9	
1.2 2	2012-08-17	5	Luminance min: 297, typ: 350	Luminance min:345, typ:405	



1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electrostatic breakdown.



2. General Description

B116XAN02.0 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HDTV, 1366(H) x768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are eDP interface compatible.

B116XAN02.0 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

The following items are characteristics summary on the table at 25 $^{\circ}\mathrm{C}$ condition:

Items	Unit	Specifications				
Screen Diagonal	[mm]	294.09 (11.58W")				
Active Area	[mm]	256.32(H)	(144.18(V)			
Pixels H x V		1366 x 3(R	GB) x 768			
Pixel Pitch	[mm]	0.1875 X 0.	.1875			
Pixel Format		R.G.B. Ver	tical Stripe			
Display Mode		Normally B	lack			
White Luminance (ILED=20mA) (Note: ILED is LED current)	[cd/m ²]	405 typ. (5 points average) 345 min. (5 points average)				
Luminance Uniformity		1.25 max. (5 points)			
Contrast Ratio		800 typ				
Response Time	[ms]	25 typ / 35	Max			
Nominal Input Voltage VDD	[Volt]	+3.3 typ.				
Power Consumption	[Watt]	3.3 max. (Ir	nclude Logic	and Blu pov	wer)	
Weight	[Grams]	158 max.(P	anel only)			
	[mm]		Min.	Тур.	Max.	
Physical Size (panel only)		Length	268.42	268.92	269.42	
without bracket		Width	177.06	177.56	178.06	
		Thickness 3.2				
Electrical Interface		2 lane eDP				
Glass Thickness	[mm]	0.25				
Surface Treatment(panel only)		Hardness 3	вн			



Support Color		262K colors (RGB 6-bit)
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	0 to +50 -20 to +60
RoHS Compliance		RoHS Compliance



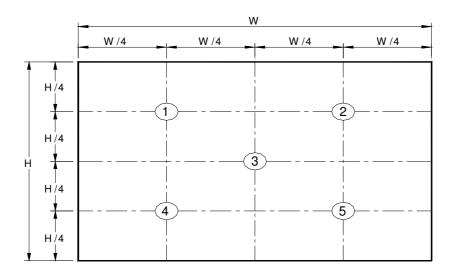
2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

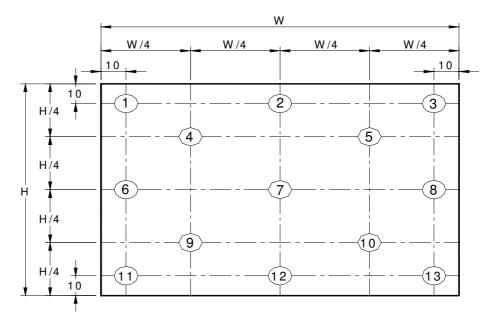
Item		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
White Luminance ILED=20mA			5 points average	345	405		cd/m ²	1, 4, 5.
		$ heta_{R} hinspace$	Horizontal (Right) CR = 10 (Left)		85 85			
Viewing A	ngie	Ψ _H Ψ _L	Vertical (Upper) CR = 10 (Lower)		85 85		degree	4, 9
Luminan Uniformi		δ_{5P}	5 Points			1.25		1, 3, 4
Luminan Uniformi		δ _{13P}	13 Points			1.50		2, 3, 4
Contrast R	atio	CR			800	-		4, 6
Cross ta	lk	%				4		4, 7
Response ⁻	Гime	T _{RT}	Rising + Falling		25	35	msec	4, 8
	Red	Rx		0.561	0.591	0.621		
	neu	Ry		0.309	0.339	0.369		
	Green	Gx		0.299	0.329	0.359		
Color / Chromaticity	Green	Gy		0.558	0.588	0.618		
Coordinates	Blue	Вх	CIE 1931	0.126	0.156	0.186		4
	Diue	Ву		0.102	0.132	0.162		
	White	Wx		0.283	0.313	0.343		
	wille	Wy		0.299	0.329	0.359		
NTSC		%		-	50	-		



Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

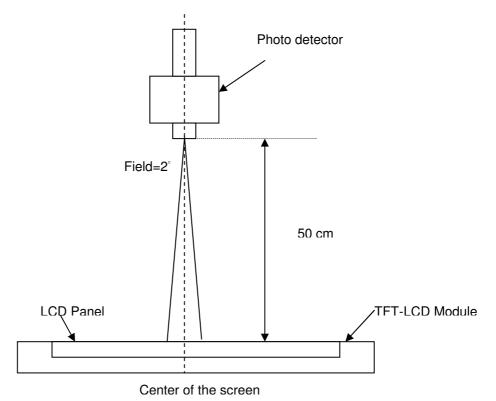
2 _		Maximum Brightness of five points
δ w5	= -	Minimum Brightness of five points
2		Maximum Brightness of thirteen points
δ w13	= '	Minimum Brightness of thirteen points

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting



Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5: Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points \cdot $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$ L (x) is corresponding to the luminance of the point X at Figure in Note (1).

Note 6: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Note 7: Definition of Cross Talk (CT)

 $CT = |Y_B - Y_A| / Y_A \times 100 (\%)$

Where

Y_A = Luminance of measured location without gray level 0 pattern (cd/m₂)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m₂)



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Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.

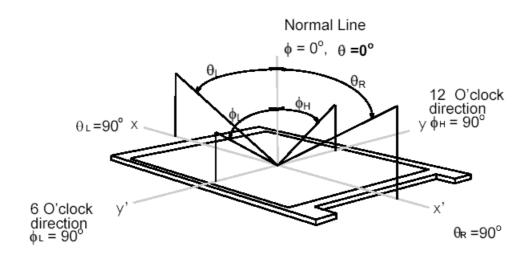




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Note 9. Definition of viewing angle

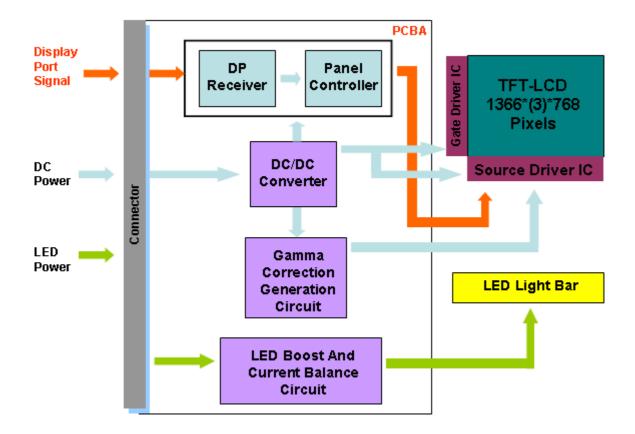
Viewing angle is the measurement of contrast ratio \geq 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.





3. Functional Block Diagram

The following diagram shows the functional block of the 11.6 inches wide Color TFT/LCD 30 Pin one channel Module





4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Touch Sensor

Item	Symbol	Min	Max	Unit	Conditions
Touch Sensor	Vin	3.14	5.25	[Volt]	
Power Voltage	VIII	0.14	5.25	[VOII]	

4.3 Absolute Ratings of Environment

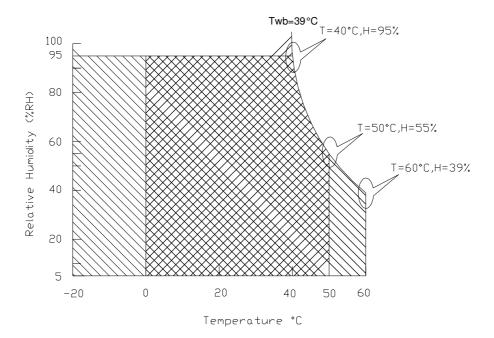
Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 4
Operation Humidity	HOP	5	95	[%RH]	Note 4
Storage Temperature	TST	-20	+60	[°C]	Note 4
Storage Humidity	HST	5	95	[%RH]	Note 4

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range

Storage Range

+

5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

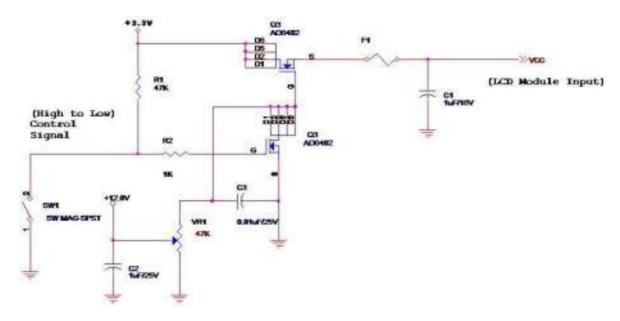
Input power specifications are as follows;

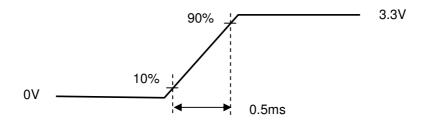
The power specification are measured under 25°C and frame frenquency under 60Hz

Symble	Parameter	Min	Тур	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	ı	0.8	[Watt]	Note 1
IDD	IDD Current	-	ı	242	[mA]	Note 1
IRush	Inrush Current	-	•	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	1	1	100	[mV] p-p	

Note 1 : Maximum Measurement Condition : Black Pattern at 3.3V driving voltage. (P_{max}=V_{3.3} x I_{black})

Note 2: Measure Condition





Vin rising time

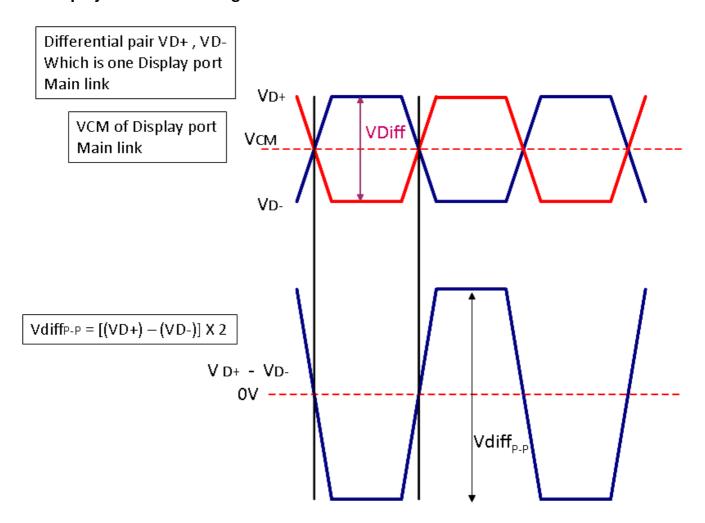


5.1.2 Signal Electrical Characteristics

Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Display Port main link signal:

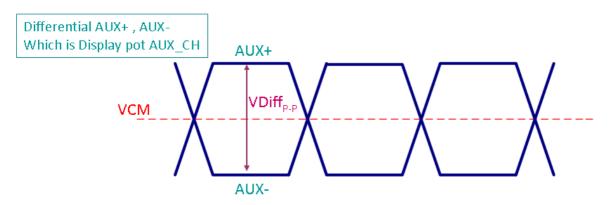


	Display port main link						
		Min	Тур	Max	unit		
VCM	RX input DC Common Mode Voltage		0		V		
VDiff _{P-P}	Peak-to-peak Voltage at a receiving Device	120		1320	mV		

Follow as VESA display port standard V1.1a.



Display Port AUX_CH signal:



Display port AUX_CH						
		Min	Тур	Max	unit	
VCM	AUX DC Common Mode Voltage		0		V	
VDiff _{P-P}	AUX Peak-to-peak Voltage at a receiving Device	0.4	0.6	0.8	V	

Follow as VESA display port standard V1.1a.

Display Port VHPD signal:

	Display Port VHPD							
		Min	Тур	Max	unit			
VHPD	HPD voltage	2.25		3.6	V			

Follow as VESA display port standard V1.1a.



5.2.1 LED characteristics

Parameter	Symbol	Min	Тур	Max	Units	Condition
Backlight Power Consumption	PLED	-	-	2.4	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	10,000	-	-	Hour	(Ta=25°C), Note 2 I _F =19mA

Note 1: Calculator value for reference P_{LED} = VF (Normal Distribution) * IF (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Тур	Max	Units	Remark
LED Power Supply	VLED	7	12.0	21.0	[Volt]	
PWM Logic Input High Level	VDW44 EN	2.5	3.3	5.5	[Volt]	Define
PWM Logic Input Low Level	VPWM_EN	-	-	0.8	[Volt]	Define as Connector Interface
PWM Input Frequency	FPWM	200	6K	15K	Hz	(Ta=25°ℂ)
PWM Duty Ratio	Duty	5		100	%	



6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

	1				1366
1st Line	R G B	R G B		R G B	R G B
	;	;	i i		;
					.
		.	•		.
			·	i i	
					.
					•
	:	:	:		:
	_ '		•		
768 th Line	R G B	R G B		R G B	R G B



6.2 Integration Interface Requirement

6.2.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	IPEX or Compatible
Type / Part Number	I-PEX 20455-030E-02 or Compatible
Mating Housing/Part Number	I-PEX 20453-030T / 30

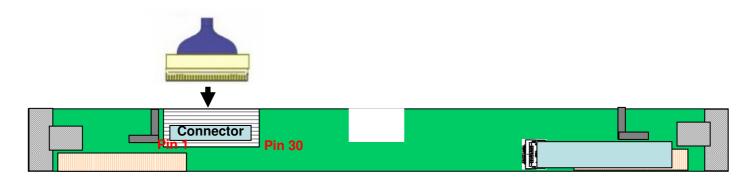
6.2.2 Pin Assignment

eDP lane is a differential signal technology for LCD interface and high speed data transfer device.

PIN#	Signal Name	Description
1	NC	NC
2	GND	Ground
3	Lane1_N	Complement signal link lane1
4	Lane1_P	True signal link lane1
5	GND	Ground
6	Lane0_N	Complement signal link lane0
7	Lane0_P	True signal link lane0
8	GND	Ground
9	AUX_CH_P	True signal Auxiliary Channel
10	AUX_CH_N	Complement signal Auxiliary Channel
11	GND	Ground
12	LCD_VCC	Logic power
13	LCD_VCC	Logic power
14	LCD_Self_Test	LCD Panel Self Test Enable
15	GND	Ground
16	GND	Ground
17	HPD_IN	HPD Signal in
18	LED_GND	Ground
19	LED_GND	Ground
20	LED_GND	Ground
21	LED_GND	Ground



22	DI Essilia	LED E
	BL_Enable	LED Enable
23	BL_PWM	LED PWM
24	NC	AUO fab use
25	NC	AUO fab use
26	V_LED	LED Anode
27	V_LED	LED Anode
28	V_LED	LED Anode
29	V_LED	LED Anode
30	NC	NC



6.3 Interface Timing

6.3.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parameter		Symbol	Min.	Тур.	Max.	Unit
Frame	e Rate		50	60		Hz
Clock fro	Clock frequency			69.3		MHz
	Period	1/ T _{Clock}	776	793	1023	
Vertical	Active	T _{VD}		T_{Line}		
Section	Blanking	T_VB	8	25	255	
	Period	T _H	1436	1456	1700	
Horizontal	Active	T _{HD}	1366			T_{Clock}
Section	Blanking	T HB	70	90	334	

Note: DE mode only

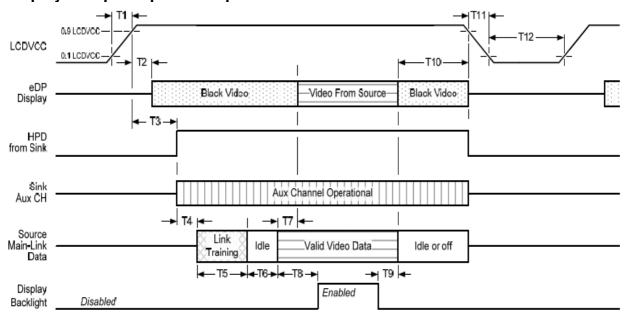


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6.4 Power On Sequence

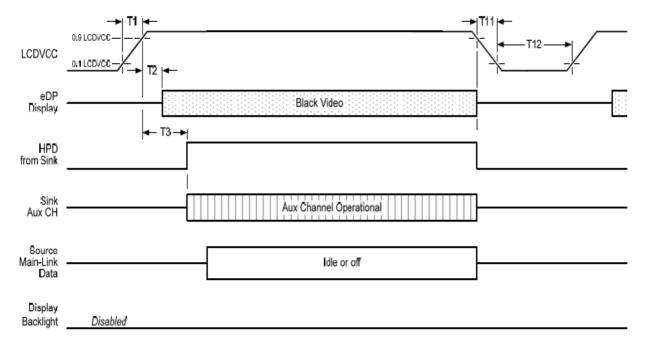
Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart.

Display Port panel power sequence:



Display port interface power up/down sequence, normal system operation

Display Port AUX_CH transaction only:



......

Display port interface power up/down sequence, AUX_CH transaction only



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Display Port panel power sequence timing parameter:

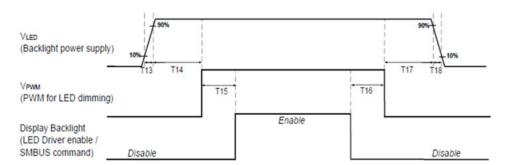
Timing	Di4i	Description Bond by Limits			N-4	
parameter	Description	Reqd. by	Min.	Тур.	Max.	Notes
T1	power rail rise time, 10% to 90%	source	0.5ms		10ms	
Т2	delay from LCDVDD to black video generation	sink	0ms		200ms	prevents display noise until valid video data is received from the source
Т3	delay from LCDVDD to HPD high	sink	0ms		200ms	sink AUX_CH must be operational upon HPD high.
T4	delay from HPD high to link training initialization	source				allows for source to read link capability and initialize.
Т5	link training duration	source				dependant on source link to read training protocol.
Т6	link idle	source				Min accounts for required BS-Idle pattern. Max allows for source frame synchronization.
T7	delay from valid video data from source to video on display	sink	0ms		50ms	max allows sink validate video data and timing.
Т8	delay from valid video data from source to backlight enable	source				source must assure display video is stable.
Т9	delay from backlight disable to end of valid video data	source				source must assure backlight is no longer illuminated.
T10	delay from end of valid video data from source to power off	source	0ms		500ms	
T11	power rail fall time, 905 to 10%	source			10ms	
T12	power off time	source	500ms			

- Note 1: The sink must include the ability to generate black video autonomously. The sink must automatically enable black video under the following conditions:
 - -upon LCDVDD power on (with in T2 max)-when the "Novideostream_Flag" (VB-ID Bit 3) is received from the source (at the end of T9).
 - -when no main link data, or invalid video data, is received from the source. Black video must be displayed within 64ms (typ) from the start of either condition. Video data can be deemed invalid based on MSA and timing information, for example.
- Note 2: The sink may implement the ability to disable the black video function, as described in Note 1, above, for system development and debugging purpose.
- Note 3: The sink must support AUX_CH polling by the source immediately following LCDVDD power on without causing damage to the sink device (the source can re-try if the sink is not ready). The sink must be able to respond to an AUX_CH transaction with the time specified within T3 max.

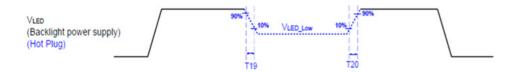


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Display Port panel B/L power sequence timing parameter:



Note: When the adapter is hot plugged, the backlight power supply sequence is shown as below.



	Min (ms)	Max (ms)
T13	0.5	10
T14	10	
T15	10	-
T16	10	-
T17	10	-
T18	0.5	10
T19	1*	-
T20	1*	

Seamless change: T19/T20 = 5xT_{PWM}*

^{*}T_{PWM}= 1/PWM Frequency



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7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

Test method: Non-Operation

Acceleration: 1.5 G

• Frequency: 10 - 500Hz Random

Sweep: 30 Minutes each Axis (X, Y, Z)

7.2 Shock Test

Test Spec:

Test method: Non-Operation

Acceleration: 220 G, Half sine wave

Active time: 2 ms

Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition		
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h		
High Temperature Operation	Ta= 50°C, Dry, 300h		
Low Temperature Operation	Ta= 0°C, 300h		
High Temperature Storage	Ta= 60°C, 300h		
Low Temperature Storage	Ta= -20°C, 300h		
Thermal Shock Test	Ta=-20°C to 60°C, Duration at 30 min, 100 cycles		
ESD	Contact : ±8 KV Air : ±15 KV	Note 1	

Note1: According to EN 61000-4-2, ESD class B: Some performance degradation allowed. Self-recoverable.

No data lost, No hardware failures.

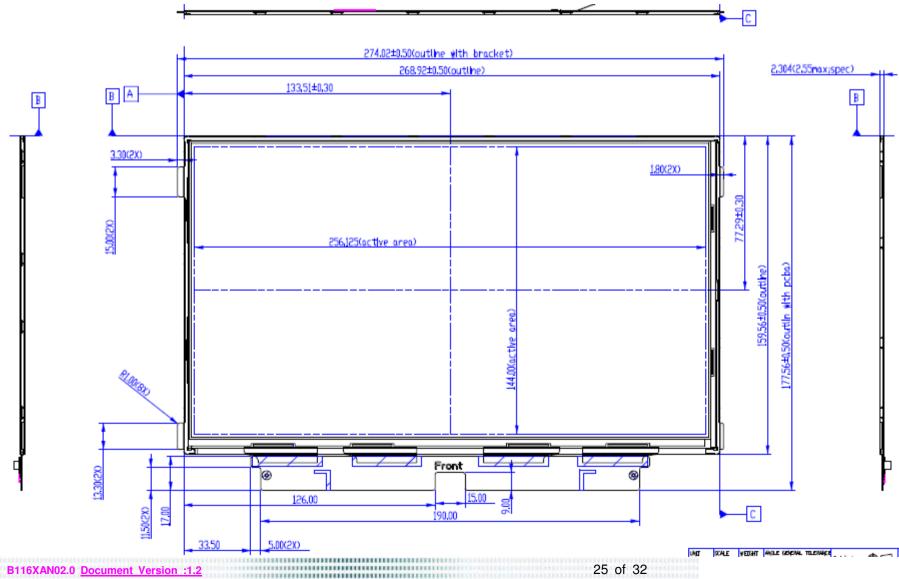
Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%



8. Mechanical Characteristics

8.1 Outline Dimension

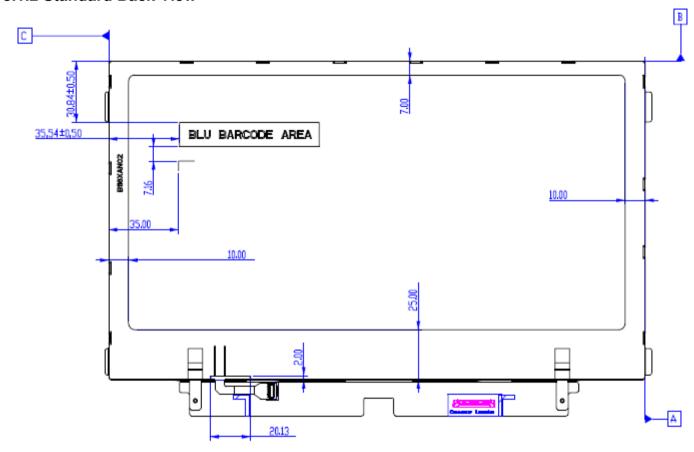
8.1.1 Standard Front View





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8.1.2 Standard Back View





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9. Shipping and Package

9.1 Shipping Label Format

Shipping label

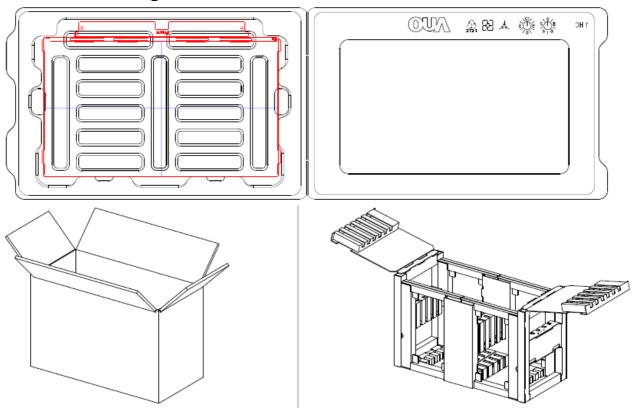


Carton Label

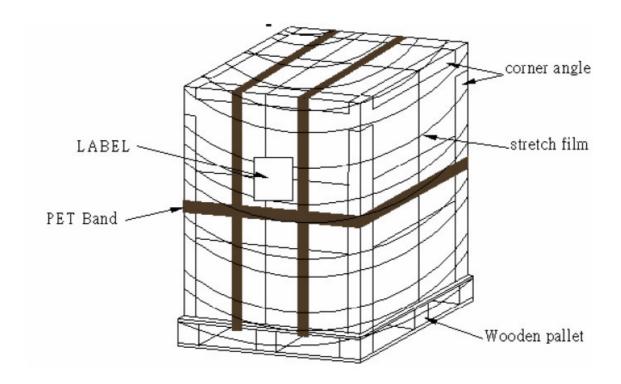




9.2 Carton Package



9.3 Shipping Package of Palletizing Sequence





9.4 Handling Guide

This is a thin and slime LCD model with TP module, and please be cautions when pulling it out of package or assembling it onto platform. Careless handlings, e.g. twist, bending, pressing, or collsion, will result malfunction of LCD and TP models.

(1) Handling method notice





Hold the left & right side of LCD with TP module with both hands and do not grab the LCD with TP module.

(2) On the table notice





It is not allowed placing anything on the tray of the LCD with TP module.





It is not allowed to pile up the LCD with TP module with each other.



10. Appendix

10.1 EDID Description

Address	FUNCTION	Value	Value	Value	Note
HEX		HEX	BIN	DEC	
00	Header	00	00000000	0	
01		FF	11111111	255	
02		FF	11111111	255	
03		FF	11111111	255	
04		FF	11111111	255	
05		FF	11111111	255	
06		FF	11111111	255	
07		00	00000000	0	
80	EISA Manuf. Code LSB	06	00000110	6	
09	Compressed ASCII	AF	10101111	175	
0A	Product Code	5C	01011100	92	
0B	hex, LSB first	20	00100000	32	
0C	32-bit ser #	00	00000000	0	
0D		00	00000000	0	
0E		00	00000000	0	
0F		00	00000000	0	
10	Week of manufacture	00	00000000	0	
11	Year of manufacture	16	00010110	22	
12	EDID Structure Ver.	01	0000001	1	
13	EDID revision #	04	00000100	4	
14	Video input def. (digital I/P, non-TMDS, CRGB)	90	10010000	144	
15	Max H image size (rounded to cm)	1A	00011010	26	
16	Max V image size (rounded to cm)	0E	00001110	14	
17	Display Gamma (=(gamma*100)-100)	78	01111000	120	
	Feature support (no DPMS, Active OFF, RGB, tmg				
18	Blk#1)	02	00000010	2	
19	Red/green low bits (Lower 2:2:2:2 bits)	99	10011001	153	
1A	Blue/white low bits (Lower 2:2:2:2 bits)	85	10000101	133	
1B	Red x (Upper 8 bits)	95	10010101	149	
1C	Red y/ highER 8 bits	55	01010101	85	
1D	Green x	56	01010110	86	
1E	Green y	92	10010010	146	
1F	Blue x	28	00101000	40	
20	Blue y	22	00100010	34	
21	White x	50	01010000	80	
22	White y	54	01010100	84	
23	Established timing 1	00	00000000	0	_
24	Established timing 2	00	00000000	0	
25	Established timing 3	00	00000000	0	
26	Standard timing #1	01	00000001	1	
27		01	00000001	1	
28	Standard timing #2	01	00000001	1	
29		01	00000001	1	
2A	Standard timing #3	01	00000001	1	
2B		01	00000001	1	
2C	Standard timing #4	01	00000001	1	
2D	Canada annig ii i	01	00000001	1	
2E	Standard timing #5	01	00000001	1	
2F	Standard tilling πο	01	00000001	1	
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30	Standard timing #6	01	00000001	1	
31		01	00000001	1	
32	Standard timing #7	01	00000001	1	
33		01	00000001	11	
34	Standard timing #8	01	00000001	1	
35		01	00000001	1	
36	Pixel Clock/10000 LSB	12	00010010	18	
37	Pixel Clock/10000 USB	1B	00011011	27	
38	Horz active Lower 8bits	56	01010110	86	
39	Horz blanking Lower 8bits	5A	01011010	90	
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80	
3B	Vertical Active Lower 8bits	00	00000000	0	
3C	Vertical Blanking Lower 8bits	19	00011001	25	
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48	
3E	HorzSync. Offset	30	00110000	48	
3F	HorzSync.Width	20	00100000	32	
40	VertSync.Offset : VertSync.Width	46	01000110	70	
41	Horz‖ Sync Offset/Width Upper 2bits	00	00000000	0	
42	Horizontal Image Size Lower 8bits	00	00000000	0	
43	Vertical Image Size Lower 8bits	90	10010000	144	
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16	
45	Horizontal Border (zero for internal LCD)	00	00000000	0	
46	Vertical Border (zero for internal LCD)	00	00000000	0	
47	Signal (non-intr, norm, no stero, sep sync, neg pol)	18	00011000	24	
48	Detailed timing/monitor	00	00000000	0	
49	descriptor #2	00	00000000	0	
4A		00	00000000	0	
4B		0F	00001111	15	
4C		00	00000000	0	
4D		00	00000000	0	
4E		00	00000000	0	
4F		00	00000000	0	
50		00	00000000	0	
51		00	00000000	0	
52		00	00000000	0	
53		00	00000000	0	
54		00	00000000	0	
55		00	00000000	0	
56		00	00000000	0	
57		00	00000000	0	
58		00	00000000	0	
59		20	00100000	32	
5A	Detailed timing/monitor	00	00000000	0	
5B	descriptor #3	00	00000000	0	
5C		00	00000000	0	
5D		FE	11111110	254	
5E		00	00000000	0	
5F	Manufacture	41	01000001	65	Α
60	Manufacture	55	01010101	85	U
61	Manufacture	4F	01001111	79	0
62		0A	00001010	10	
63		20	00100000	32	
64		20	00100000	32	
65		20	00100000	32	
66		20	00100000	32	



	20	00100000	32	
	20	00100000	32	
	20	00100000	32	
	20	00100000	32	
	20	00100000	32	
Detailed timing/monitor	00	00000000	0	
descriptor #4	00	00000000	0	
	00	00000000	0	
	FE	11111110	254	
	00	00000000	0	
Manufacture P/N	42	01000010	66	В
Manufacture P/N	31	00110001	49	1
Manufacture P/N	31	00110001	49	1
Manufacture P/N	36	00110110	54	6
Manufacture P/N	58	01011000	88	X
Manufacture P/N	41	01000001	65	Α
Manufacture P/N	4E	01001110	78	N
Manufacture P/N	30	00110000	48	0
Manufacture P/N	32	00110010	50	2
Manufacture P/N	2E	00101110	46	
Manufacture P/N	30	00110000	48	0
	20	00100000	32	
	0A	00001010	10	
Extension Flag	00	00000000	0	
Checksum	F1	11110001	241	
	Manufacture P/N	20 20 20 20 20 20 20 20	20	20 00100000 32 32