



# SPECIFICATION FOR APPROVAL

(	)	<b>Preliminary Specification</b>
(	<b>•</b> )	Final Specification

Title	13.3" FHD TFT LCD			
Customer			SUPPLIER	LG Display Co., Ltd.

Customer	
MODEL	

\*MODEL LP133WF2

Suffix SPL6

\*When you obtain standard approval

\*When you obtain standard approval, please use the above model name without suffix

APPROVED BY	SIGNATURE
/	

Please return 1 copy for your confirmation with

your signature and comments.

APPROVED BY

REVIEWED BY

PREPARED BY

Products Engineering Dept.
LG Display Co., Ltd

Ver. 1.0 May. 27, 2016 1 / 41



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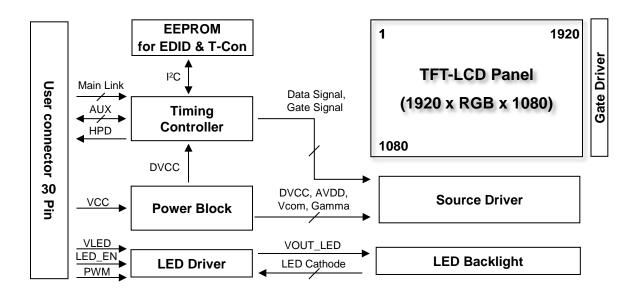
# **Record of Revisions**

Revision No	Revision Date	Page	Description	EDID version
0.0	Jan. 26, 2016	All	First Draft (Preliminary Specification)	0.0
0.1	Mar. 24. 2016	39~41	EDID update	0.1
1.0	May. 27. 2016	All	Final specification release for MP	0.1



## 1. General Description

The LP133WF2 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. This TFT-LCD has 13.3 inches diagonally measured active display area with FHD resolution (1920 horizontal by 1080 vertical pixel array). Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP133WF2 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP133WF2 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the subpixels, the LP133WF2 characteristics provide an excellent flat display for office automation products such as Notebook PC.



#### **General Features**

Active Screen Size	13.3 inches diagonal
Outline Dimension	306.30 (H, Typ.) × 188.70 (V, Typ.) × 2.85 (D, Max.) [mm]
Pixel Pitch	0.15285 mm x 0.15285 mm
Pixel Format	1920 horiz. by 1080 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m <sup>2</sup> (Typ.)
Power Consumption	Total 3.4 W (Max.) Logic: 1.0 W (Max. @ Mosaic), B/L: 2.4 W (Max. @12V)
Weight	260g (Max.)
Display Operating Mode	Normally black
Surface Treatment	Anti Glare treatment of the front Polarizer
RoHS Compliance	Yes
BFR / PVC / As Free	Yes for all



## 2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

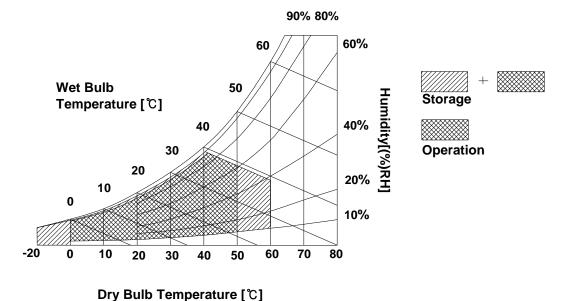
Table 1. ABSOLUTE MAXIMUM RATINGS

Dovomotor	Symbol	Val	ues	Unito	Notes	
Parameter	Symbol	Min	Max	Units		
Power Input Voltage	VCC	-0.3	4.0	V <sub>DC</sub>	at 25 ± 2°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1,2	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Нѕт	10	90	%RH	1,2	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.

Note: 2. Storage Condition is guaranteed under packing condition.



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## 3. Electrical Specifications

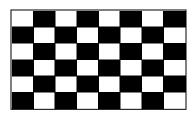
## 3-1. LCD Electrical Characteristics

**Table 2. LCD ELECTRICAL CHARACTERISTICS** 

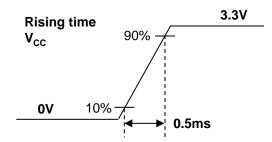
Parameter		Symbol		Values	Unit	Notes	
Parameter	Symbol	Min	Тур	Max	Onit	Notes	
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Permissive Power Supply Inpu	Vccrp	-	-	100	$mV_{p-p}$		
Power Supply Input Current	Mosaic	Icc	-	250	300	mA	2
Power Consumption	Pcc	-	0.83	1.0	W	2	
Power Supply Inrush Current	Icc_p	-	-	1.5	Α	3	
Differential Impedance		ZeDP	90	100	110	Ω	

#### Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25 °C, fv = 60Hz
- 2. The specified  $I_{CC}$  current and power consumption are under the  $V_{CC}$  = 3.3V , 25  $^{\circ}$ C, fv = 60Hz condition and Mosaic pattern.



3. The  $V_{CC}$  rising time is same as the minimum of T1 at Power on sequence.



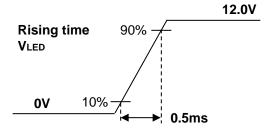


## 3-2. LED Backlight Electrical Characteristics

Table 3. LED B/L ELECTRICAL CHARACTERISTICS

Parameter		Cumbal		Values		Unit	Notes
		Symbol	Min	Тур	Max		
LED Power Input Vo	oltage	VLED	5.0	12.0	21.0	V	1
LED Power Input Cu	ırrent	ILED	-	192	202	mA	2
LED Power Consum	ption	PLED	-	2.3	2.4	W	2
LED Power Inrush C	ILED_P	-	-	1.5	Α	3	
PWM Duty Ratio		1	-	100	%	4	
PWM Jitter			0	-	0.2	%	5
PWM Frequency		Fрwм	200	-	2000	Hz	6
PWM	High Level Voltage	V <sub>PWM_H</sub>	2.5	-	3.6	V	
PVVIVI	Low Level Voltage	V <sub>PWM_L</sub>	0	-	0.3	V	
LED EN	High Voltage	VLED_EN_H	2.5	-	3.6	V	
LED_EN	Low Voltage	VLED_EN_L	0	-	0.3	V	
Life Time			15,000	-	-	Hrs	7

- 1. The measuring position is the connector of LCM and the test conditions are under 25 °C.
- 2. The current and power consumption with LED Driver are under the  $V_{LED} = 12.0 \text{V}$ ,  $25^{\circ}\text{C}$ , PWM Duty 100% and White pattern with the normal frame frequency operated(60Hz).
- 3. The  $V_{LED}$  rising time is same as the minimum of T13 at Power on sequence.



- 4. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 5. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 6. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 7. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



# 3-3. Interface Connections

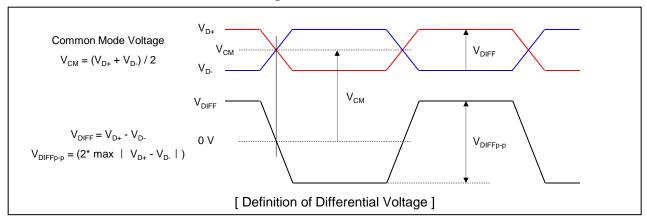
Table 4. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC Reserved	Reserved for LCD manufacturer's use	
2	GND	High Speed Ground	
3	Lane1_N	Complement Signal Link Lane 1	
4	Lane1_P	True Signal Link Lane 1	
5	GND	High Speed Ground	
6	Lane0_N	Complement Signal Link Lane 0	
7	Lane0_P	True Signal Link Lane 0	
8	GND	High Speed Ground	
9	AUX_CH_P	True Signal Auxiliary Channel	[Connector]
10	AUX_CH_N	Complement Signal Auxiliary Channel	HRS, KN38-30S- 0.5H or equivalent
11	GND	High Speed Ground	or equivalent
12	VCC	LCD logic and driver power	
13	VCC	LCD logic and driver power	[Connector pin arrangement]
14	LCD Self Test or NC	LCD Panel Self Test Enable (Optional)	Pin 30 Pin 1
15	GND	LCD logic and driver ground	
16	GND	LCD logic and driver ground	
17	HPD	HPD signal pin	
18	BL_GND	LED Backlight ground	_
19	BL_GND	LED Backlight ground	
20	BL_GND	LED Backlight ground	# OD D V
21	BL_GND	LED Backlight ground	[LGD P-Vcom using information] 1. Pin for P-Vcom: #25, #30
22	BL ENABLE	LED Backlight control on/off control	2. P-Vcom Address : 0101000x
23	BL PWM	System PWM signal input for dimming	
24	NC Reserved	Reserved for LCD manufacture's use	
25	NC Reserved	Reserved for LCD manufacture's use	
26	VLED	LED Backlight power (12V Typical)	
27	VLED	LED Backlight power (12V Typical)	
28	VLED	LED Backlight power (12V Typical)	
29	VLED	LED Backlight power (12V Typical)	
30	NC Reserved	Reserved for LCD manufacture's use	

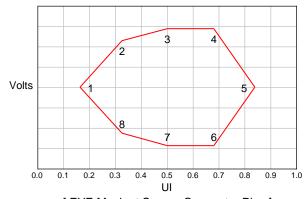


# 3-4. eDP Signal Timing Specifications

# 3-4-1. Definition of Differential Voltage



# 3-4-2. Main Link EYE Diagram



[ EYE Mask at Source Connector Pins ]

Deint	Reduce	d Bit Rate	High Bit Rate		
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)	
1	0.127	0.000	0.210	0.000	
2	0.291	0.160	0.355	0.140	
3	0.500	0.200	0.500	0.175	
4	0.709	0.200	0.645	0.175	
5	0.873	0.000	0.790	0.000	
6	0.709	-0.200	0.645	-0.175	
7	0.500	-0.200	0.500	-0.175	
8	0.291	-0.160	0.355	-0.140	

[ EYE Mask Vertices at Source Connector Pins ]

Volts			1 <			2 4			3		
0.	0 0	).1	0.2	0.3	0.4	0.5 UI	0.6	0.7	8.0	0.9	1.0

[ EYE Mask at Sink Connector Pins ]

Point	Reduce	d Bit Rate	High Bit Rate				
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)			
1	0.375	0.000	0.246	0.000			
2	0.500	0.023	0.500	0.075			
3	0.625	0.000	0.755	0.000			
4	0.500	-0.023	0.500	-0.075			

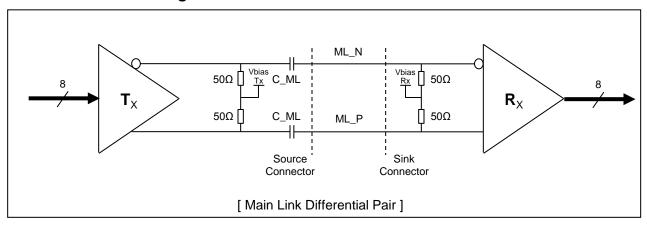
[ EYE Mask Vertices at Sink Connector Pins ]

Doint	Reduce	d Bit Rate	High Bit Rate			
Point	Time(UI)	Voltage(V)	Time(UI)	Voltage(V)		
1	0.270	0.000	0.246	0.000		
2	0.500	0.068	0.500	0.075		
3	0.731	0.000	0.755	0.000		
4	0.500	-0.068	0.500	-0.075		

[ EYE Mask Vertices at embedded DP Sink Connector Pins ]



# 3-4-3. eDP Main Link Signal

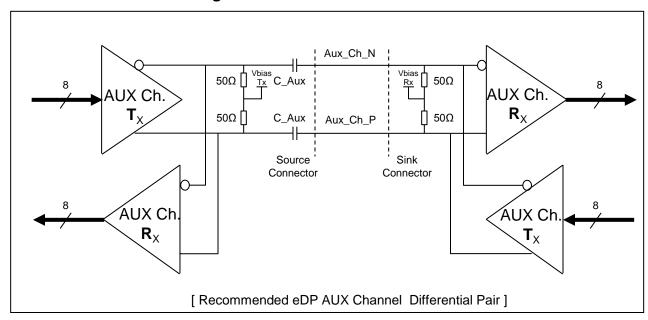


Parameter	Symbol	Min	Тур	Max	Unit	Notes
Unit Interval for high bit rate (2.7Gbps / lane)	UI_HBR	-	370	-	ps	
Unit Interval for reduced bit rate (1.62Gbps / lane)	UI_RBR	-	617	-	ps	
Link Clark Down Spreading	Amplitude	0	-	0.5	%	
Link Clock Down Spreading	Frequency	30		33	kHz	
Differential peak-to-peak voltage	./	350	-	-	>/	For HBR(2.7Gbps)
at Source side connector	V <sub>TX-DIFFp-p</sub>	400	-	-	mV	For RBR(1.62Gbps)
EYE width	_	0.58	-	-	UI	For HBR(2.7Gbps)
at Source side connector	T <sub>TX-EYE-CONN</sub>	0.75	-	-	UI	For RBR(1.62Gbps)
Differential peak-to-peak voltage	V	150	-	-	\/	For HBR(2.7Gbps)
at Sink side connector	V <sub>RX-DIFFp-p</sub>	136	-	-	mV	For RBR(1.62Gbps)
EYE width	_	0.51	-	-	UI	For HBR(2.7Gbps)
at Sink side connector	T <sub>RX-EYE-CONN</sub>	0.46	-	-	UI	For RBR(1.62Gbps)
Rx DC common mode voltage	V <sub>RX CM</sub>	0	-	1.0	٧	
AC Coupling Capacitor	C <sub>SOURCE</sub> ML	75		200	nF	Source side

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3. In cabled embedded system, it is recommended the system designer ensure that EYE width and voltage are met at the sink side connector pins.



# 3-4-4. eDP AUX Channel Signal

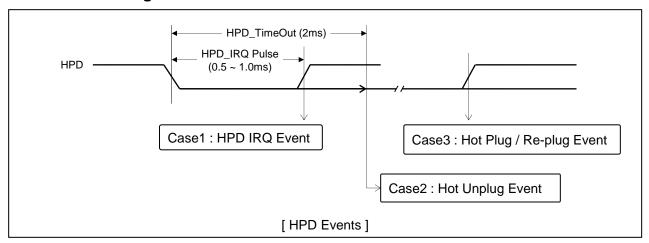


Parameter	Symbol	Min	Тур	Max	Unit	Notes
AUX Unit Interval	UI	0.4	-	0.6	us	
AUX Jitter at Tx IC Package Pins	<b>T</b>	-	-	0.04	UI	Equal to 24ns
AUX Jitter at Rx IC Package Pins	T <sub>jitter</sub>	-	-	0.05	UI	Equal to 30ns
AUX Peak-to-peak voltage at Connector Pins of Receiving		0.39	-	1.38	V	
AUX Peak-to-peak voltage at Connector Pins of Transmitting	V <sub>AUX-DIFFp-p</sub>	0.36	-	1.36	V	
AUX EYE width at Connector Pins of Tx and Rx		0.98	-	-	UI	
AUX DC common mode voltage	V <sub>AUX-CM</sub>	0	-	1.0	V	
AUX AC Coupling Capacitor	C <sub>SOURCE-AUX</sub>	75		200	nF	Source side

- 1. Termination resistor is typically integrated into the transmitter and receiver implementations.
- 2. AC Coupling Capacitor is not placed at the sink side.
- 3.  $V_{AUX-DIFFp-p} = 2^* \mid V_{AUXP} V_{AUXN} \mid$



## 3-4-5. eDP HPD Signal



Parameter	Symbol	Min	Тур	Max	Unit	Notes
HPD Voltage		2.25	-	3.6	V	Sink side Driving
Hot Plug Detection Threshold	HPD	2.0	-	-	V	Course side Detection
Hot Unplug Detection Threshold		-	-	0.8	V	Source side Detecting
HPD_IRQ Pulse Width	HPD_IRQ	0.5	-	1.0	ms	
HPD_TimeOut		2.0	-	-	ms	HPD Unplug Event

- 1. HPD IRQ: Sink device wants to notify the Source device that Sink's status has changed so it toggles HPD line, forcing the Source device to read its Link / Sink Receiver DPCD field via the AUX-CH
- 2. HPD Unplug: The Sink device is no longer attached to the Source device and the Source device may then disable its Main Link as a power saving mode
- 3. Plug / Re-plug: The Sink device is now attached to the Source device, forcing the Source device to read its Receiver capabilities and Link / Sink status Receiver DPCD fields via the AUX-CH



## 3-5. Signal Timing Specifications

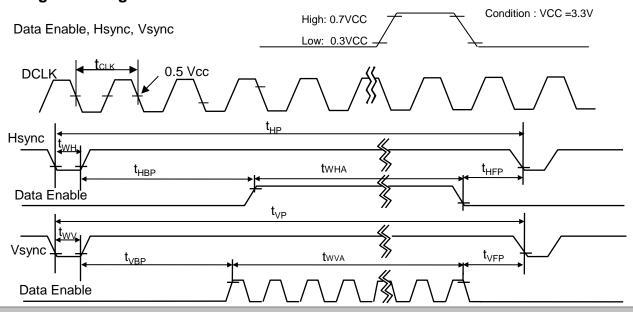
This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of eDP Tx/Rx for its proper operation.

**ITEM Symbol** Min Unit Note Тур Max **DCLK** 138.7 Frequency MHz  $f_{CLK}$ Period 2072 2080 2088  $t_{HP}$ 32 32 32 Hsync Width  $t_{WH}$  $t_{CLK}$ Width-Active 1920  $t_{WHA}$ 1108 1114 Period 1111  $t_{VP}$ Vsync Width 5 5 5  $t_{WV}$  $t_{HP}$ Width-Active 1080  $t_{WVA}$ 72 80 88 Horizontal back porch  $t_{HBP}$  $t_{CLK}$ 48 48 48 Horizontal front porch Data  $t_{HFP}$ Enable 20 23 24 Vertical back porch  $t_{VBP}$  $t_{HP}$ 3 5 Vertical front porch 3 t<sub>V/FP</sub>

**Table 4. TIMING TABLE** 

**Notice.** all reliabilities are specified for timing specification based on refresh rate of 60Hz. However, LP133WF2 has a good actual performance even at lower refresh rate (e.g. 40Hz or 50Hz) for power saving Mode, whereas LP133WF2 is secured only for function under lower refresh rate. 60Hz at Normal mode, 50Hz, 40Hz at Power save mode. Don't care Flicker level (Power save mode).

# 3-6. Signal Timing Waveforms





## 3-7. Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

									Inp	ut Co	olor E	Data							
	Color			RE	ΕD					GRI	EEN					BL	UE		
	70101	MSE	3				LSB						LSB	MSE	3				LSB
	1	R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED										•						•			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE				-															
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



## 3-8. Power Sequence

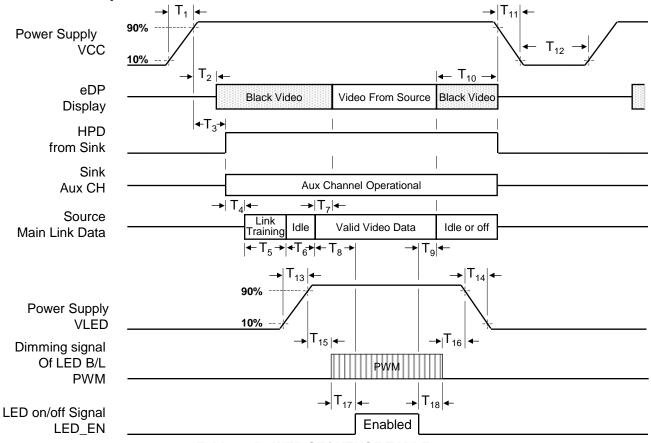


Table 6. POWER SEQUENCE TABLE

Cumahad	Required	Lin	nits	l lmita	Notes	
Symbol	Ву	Min	Max	Units	Notes	
T <sub>1</sub>	Source	0.5	10	ms	-	
T <sub>2</sub>	Sink	0	200	ms	-	
T <sub>3</sub>	Sink	0	200	ms	-	
T <sub>4</sub>	Source	-	-	ms	-	
T <sub>5</sub>	Source	-	-	ms	-	
T <sub>6</sub>	Source	-	-	ms	-	
T <sub>7</sub>	Sink	0	50	ms	-	
T <sub>8</sub>	Source	-	-	ms	LGD recommend	
T <sub>9</sub>	Source	-	-	ms	Min 200ms	

Symbol	Required	Lin	nits	Units	Notes	
Syllibol	Ву	Min	Max	Ullits	Notes	
T <sub>10</sub>	Source	0	500	ms	-	
T <sub>11</sub>	Source	-	10	ms	-	
T <sub>12</sub>	Source	500	-	ms		
T <sub>13</sub>	Source	0.5	10	ms	-	
T <sub>14</sub>	Source	0.5	10	ms	-	
T <sub>15</sub>	Source	10	-	ms	-	
T <sub>16</sub>	Source	10	-	ms	-	
T <sub>17</sub>	Source	0	-	ms	-	
T <sub>18</sub>	Source	0	-	ms	-	

- Note) 1. Do not insert the mating cable when system turn on.
  - 2. Valid Data have to meet "3-3. eDP Signal Timing Specifications"
  - 3. Video Signal, LED\_EN and PWM need to be on pull-down condition on invalid status.
  - 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of Video Signal turn on.



## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\Phi$  and  $\Theta$  equal to  $0^{\circ}$ .

FIG. 1 presents additional information concerning the measurement equipment and method.

Optical Stage(x,y)

LCD Module

Equipment

500mm±50mm

FIG. 1 Optical Characteristic Measurement Equipment and Method

**Table 7. OPTICAL CHARACTERISTICS** 

Ta=25°C, VCC=3.3V, fv=60Hz

				Values				
P	arameter	Symbol					Notes	
			Min	Тур	Max	Units		
Contrast Ratio		CR	400	700	-		1	
Surface Lumina	ance, white	L <sub>WH</sub>	187	220	-	cd/m <sup>2</sup>	2	
Luminance Var	iation	δ <sub>WHITE (5P)</sub>	-	-	1.2		3	
Luminance var	iation	δ <sub>WHITE(13P)</sub>	-	1.4	1.6	-	ა	
Response Time	9	Tr+Tf	-	25	35	ms	4	
	DED	Rx		0.574				
	RED	Ry		0.346				
	ODEEN	Gx		0.334	Typical			
Color	GREEN	Gy	Typical	0.568				
Coordinates		Bx	- 0.03	0.160	+ 0.03			
	BLUE	Ву		0.117				
	NAME OF THE STATE	Wx		0.313				
	WHITE	Wy		0.329				
	x axis, right(Φ=0°)	Θr	80	-	-			
Viewing Angle	x axis, left (Φ=180°)	Θl	80	-	-		5	
	y axis, up (Φ=90°)	Θu	80	-	-	Degree		
	y axis, down (Φ=270°)	Θd	80	-	-			
Gray Scale							6	



#### Note)

1. It should be measured in the center of screen(1 Point). Contrast Ratio(CR) is defined mathematically as

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.

$$L_{WH}$$
 = Average(1,2, ... 5 Point)

3. The variation in surface luminance, The panel total variation ( $\delta$  WHITE) is determined by measuring N at each test position 1 through 13 and then defined as following numerical formula. For more information see FIG 2.

$$\delta \text{ WHITE (5P)} = \frac{\text{Maximum (1,2, ... 5 Point)}}{\text{Minimum (1,2, ... 5 Point)}} \qquad \delta \text{ WHITE (13P)} = \frac{\text{Maximum (1,2, ... 13 Point)}}{\text{Minimum (1,2, ... 13 Point)}}$$

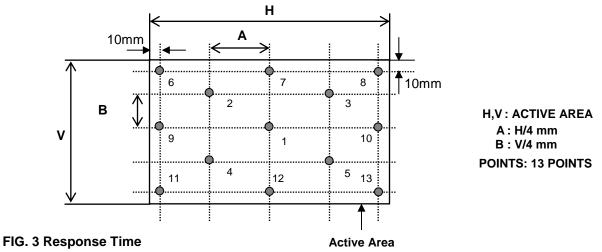
- 4. Response time is the time required for the display to transition from black to white (rise time, Tr) and from white to black (falling time, Tf). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

Gray Level	Luminance [%] (Typ)
LO	0.1
L7	0.63
L15	3.91
L23	10.2
L31	19.9
L39	34.3
L47	52.5
L55	74.7
L63	100

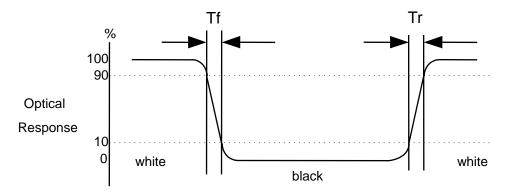


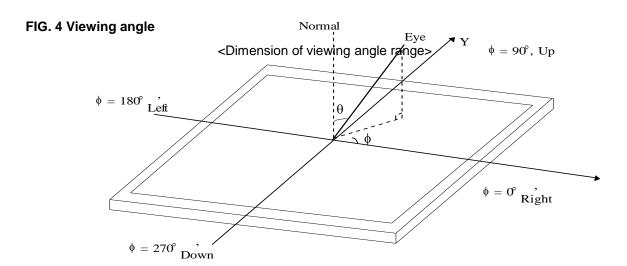
#### FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".





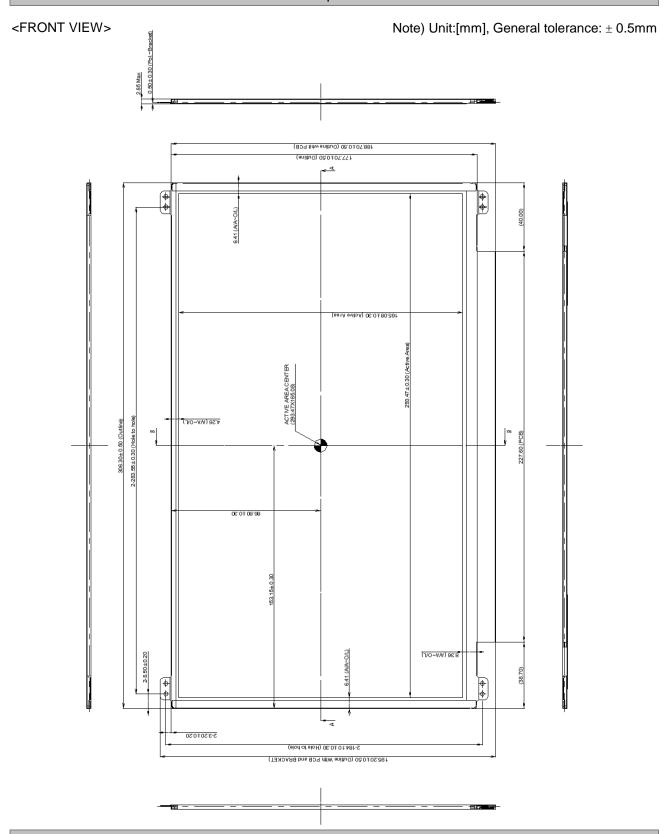


#### 5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP133WF2. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	306.3 ± 0.5 mm				
Outline Dimension	Vertical	188.7 ± 0.5 mm				
	Thickness	2.85 mm (max.)				
Bezel Area	Horizontal	296.5 ± 0.5 mm				
Dezei Area	Vertical	168.8 ± 0.5 mm				
Active Display Area	Horizontal	293.47 mm				
Active Display Area	Vertical	165.08 mm				
Weight	260g (Max.)					
Surface Treatment	Hard Coating(3H), Anti Glare treatment of the front polarizer					

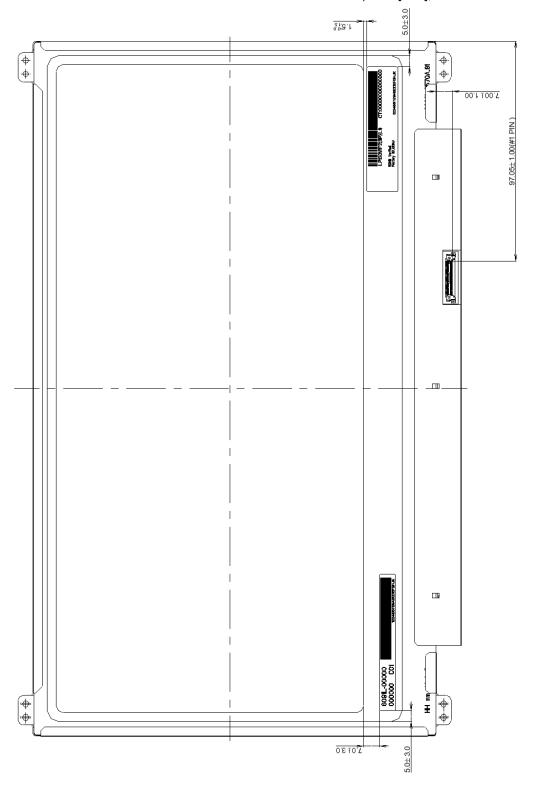






<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm





## 6. Reliability

#### Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Random, 1.0Grms, 10 ~ 300Hz(PSD 0.0035) 3 axis, 30min/axis
6	Shock test (non-operating)	- No functional or cosmetic defects following a shock to all 6 sides delivering at least 180 G in a half sine pulse no longer than 2 ms to the display module - No functional defects following a shock delivering at least 200 g in a half sine pulse no longer than 2 ms to each of 6 sides. Each of the 6 sides will be shock tested with one each display, for a total of 6 displays
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

#### { Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality

test is conducted under normal operating condition.

- 1. The initial functional FOS status, there should be no major change which might affect the practical display function when the display reliability test is conducted.
- 2. After conduct reliability tests, LGD guarantees only functional FOS quality.
- 3. In the Reliability Test, Confirm performance after leaving in room temp.
- 4. In the standard condition, there shall be no practical problems that may affect the display function 24 hours later after reliability test. After the reliability test, we can guarantee the product only when the corrosion is causing its malfunction. The corrosion causing no functional defect can not be guaranteed.



#### 7. International Standards

## 7-1. Safety

- a) UL 60950-1, Underwriters Laboratories Inc.
  Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA-C22.2 No. 60950-1-07, Canadian Standards Association.
  Information Technology Equipment Safety Part 1 : General Requirements.
- c) EN 60950-1, European Committee for Electro technical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1, The International Electro technical Commission (IEC).
  Information Technology Equipment Safety Part 1 : General Requirements

#### 7-2. Environment

a) RoHS, Directive 2011/65/EU of the European Parliament and of the council of 8 June 2011



## 8. Packing

# 8-1. Designation of Lot Mark





RoHS Verified



a) Lot Mark



A,B,C : SIZE(INCH) D : YEAR

E: MONTH  $F \sim M$ : SERIAL NO.

#### Note

#### 1. YEAR

	Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
ſ	Mark	Α	В	С	D	Е	F	G	Н	J	K

#### 2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

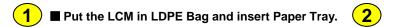
# 8-2. Packing Form

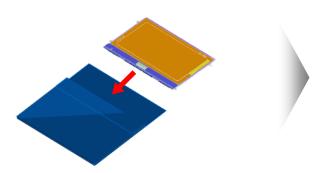
a) Package quantity in one box: 20 pcs

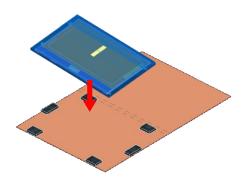
b) Box Size: 478 \* 365 \* 244 mm



# 8-3. Packing Assembly

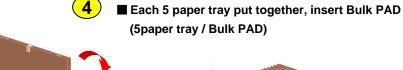


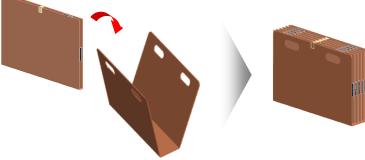




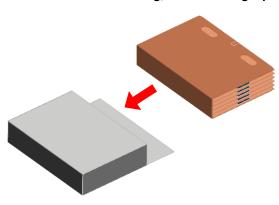


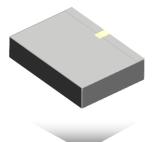












6 ■ Put the AL Bag in a EPS Packing





# 8-4. Pallet Assembly

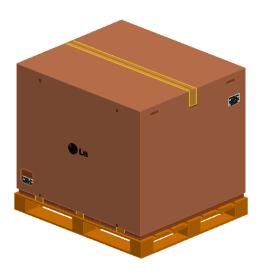
1. Pallet Ready



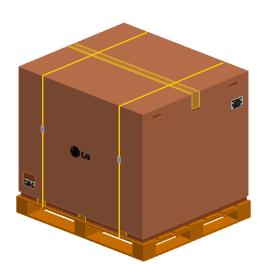
2. 3 x 2 x 4 Box Pattern



3. Angle Packing & Taping



4. Banding





#### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
  - Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.
- (10) When handling the LCD module, it needs to handle with care not to give mechanical stress to the PCB and Mounting Hole area."

#### 9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



#### 9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

#### 9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

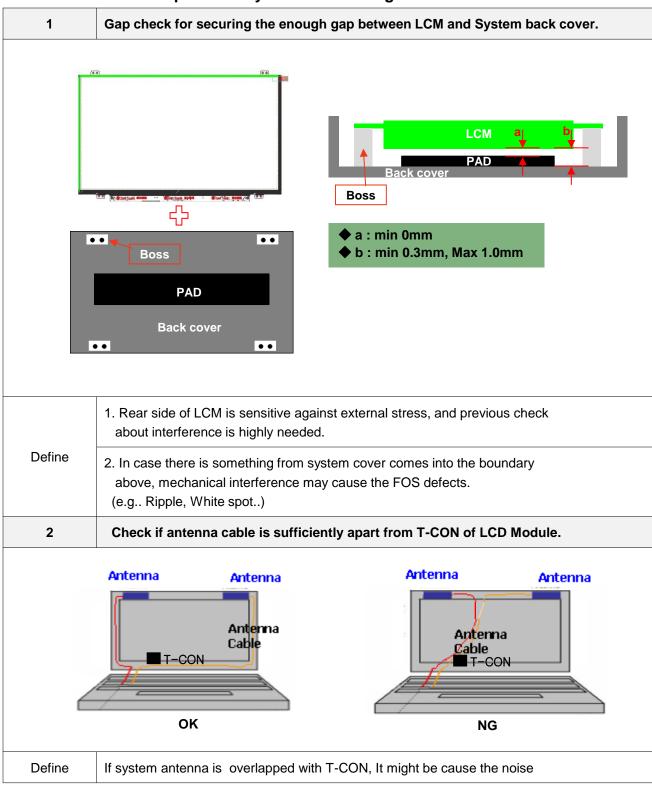
#### 9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
  - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

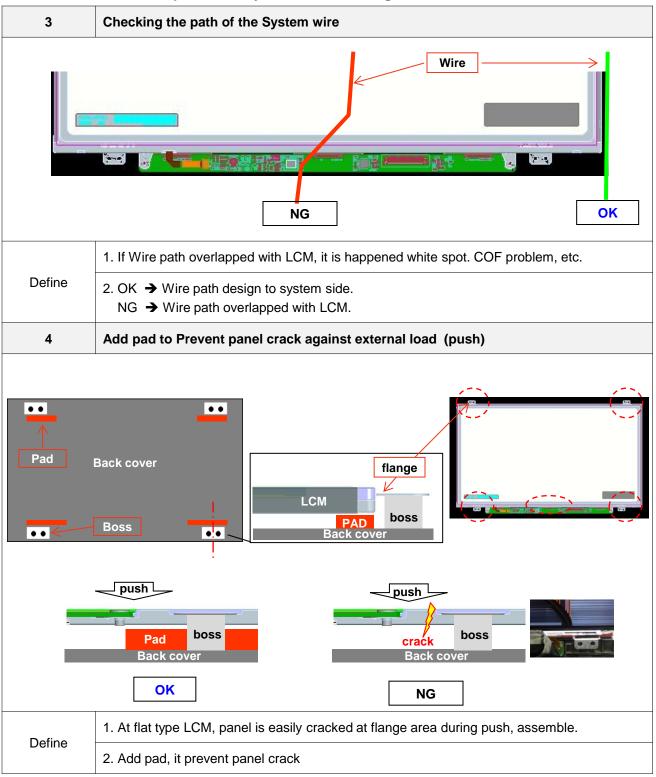
#### 9-7. THE LGD QA RESPONSIBILITY WILL BE AVOIDED IN CASE OF BELOW

- (1) When the customer attaches TSM(Touch Sensor Module) on LCM without Supplier's approval.
- (2) When the customer attaches cover glass on LCM without Supplier's approval.
- (3) When the LCMs were repaired by 3rd party without Supplier's approval.
- (4) When the LCMs were treated like Disassemble and Rework by the Customer and/or Customer's representatives without supplier's approval.

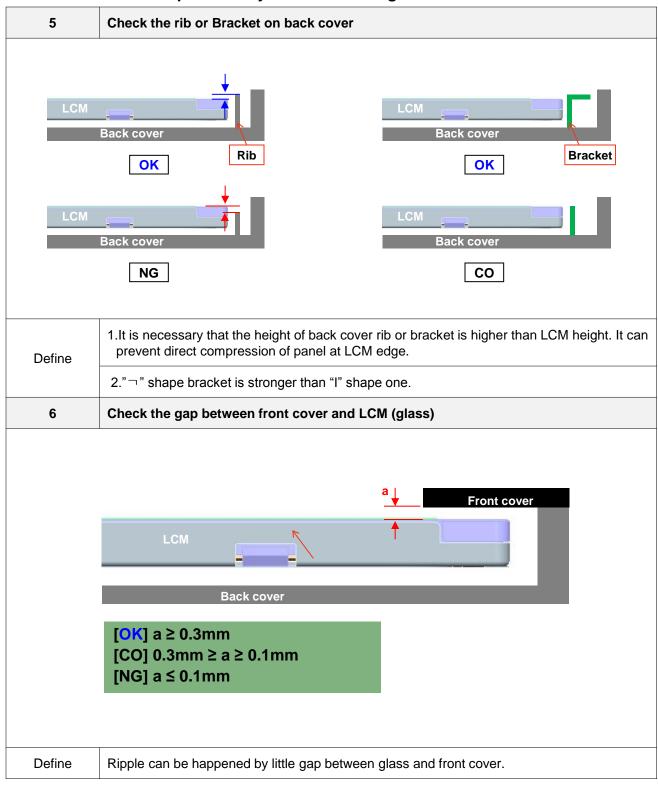




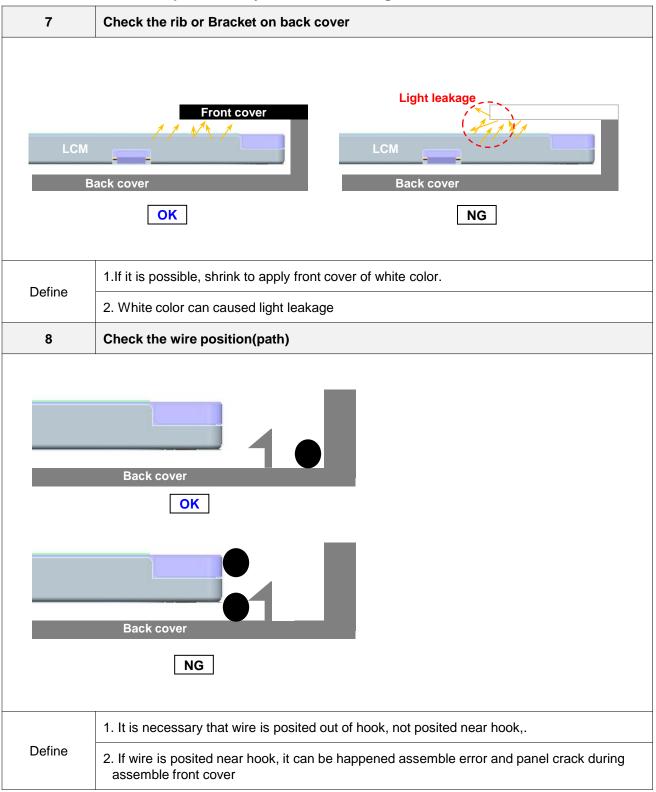




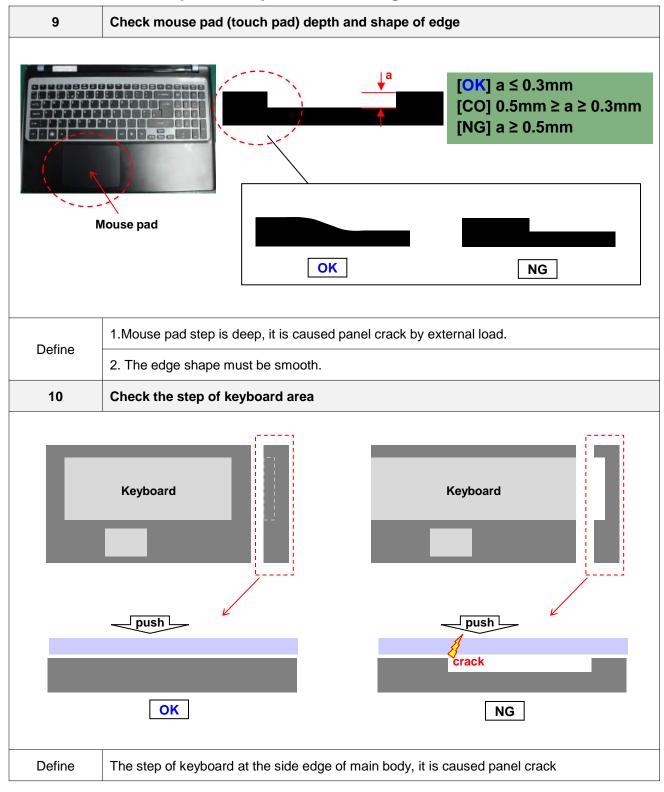




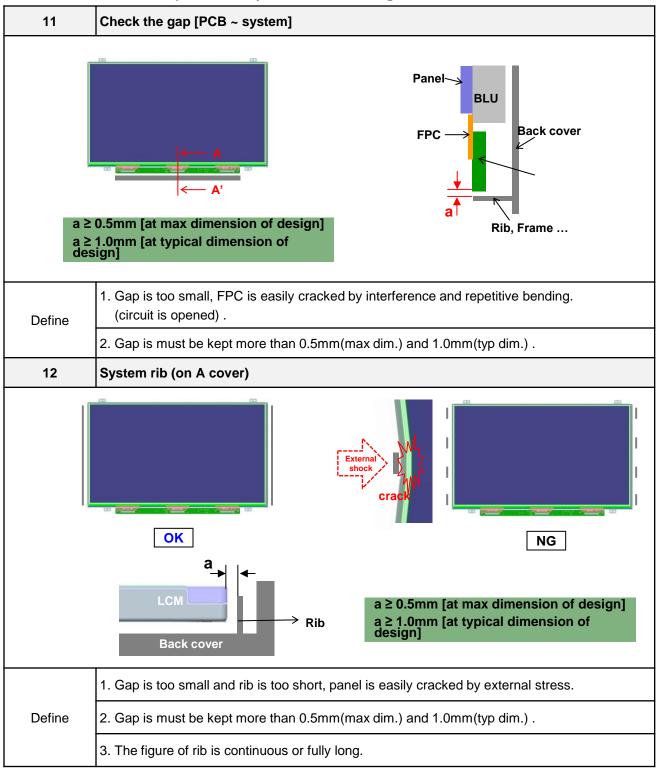






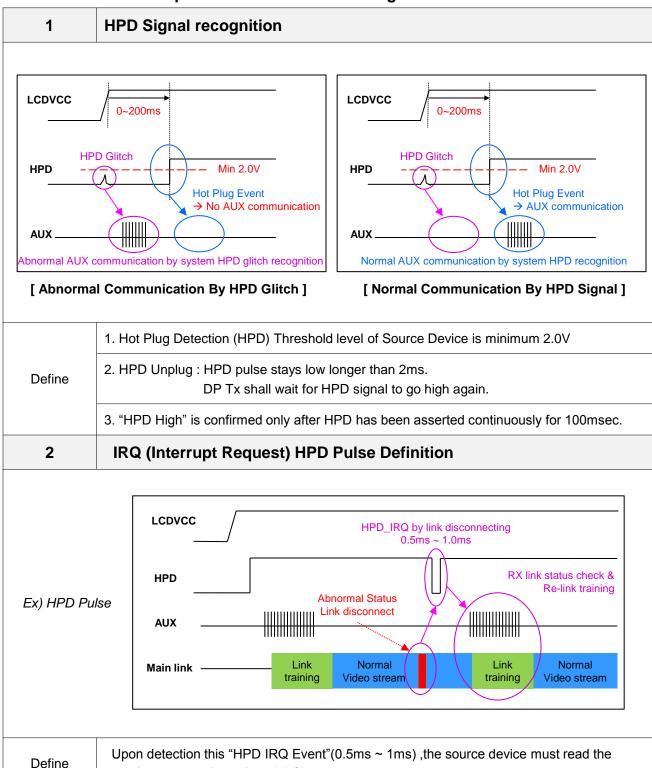








## APPENDIX B. LGD Proposal for eDP Interface Design Guide

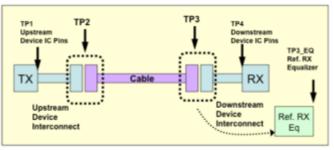


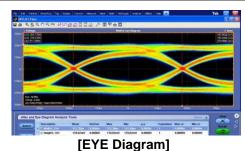
link / sink status field of the DPCD and take corrective action.



# **APPENDIX B. LGD Proposal for eDP Interface Design Guide**

# 3 Main Link EYE Diagram





Volts 350mV 214.8ps 5 214.8ps 0.0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 UI

Volts 2 150mV 188.5ps 3 3 0.0 0.1 0.2 0.3 0.4 0.5 0.6 0.7 0.8 0.9 1.0 UI

Point	UI	Voltage (Volts)
1	0.210	0.000
2	0.355	0.140
3	0.500	0.175
4	0.645	0.175
5	0.790	0.000
6	0.645	-0.175
7	0.500	-0.175
8	0.355	-0.140

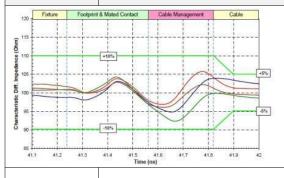
Point	UI	Voltage (Volts)
1	0.246	0.000
2	0.500	0.075
3	0.755	0.000
4	0.500	-0.075

[EYE Vertices for TP2 at HBR]

[EYE Vertices for TP3 at HBR]

Define Main Link EYE Diagram should meet TP2 and TP3 point

# 4 Cable Impedance management

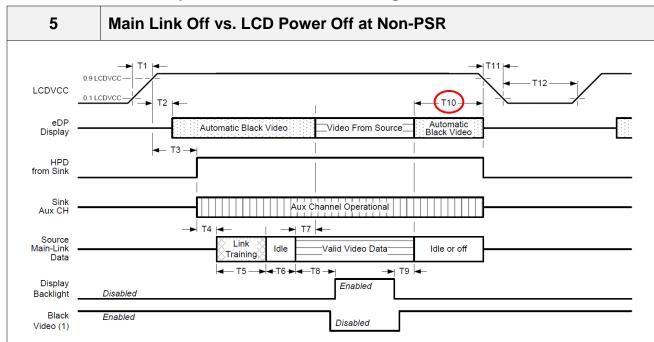


Segment	Differential Impedance	Maximum Tolerance		
Fixture	100 Ω			
Connector	100 Ω	+/- 10%		
Wire management	100 Ω			
Cable	100 Ω	+/- 5%		

Define Cable Impedance 100  $\Omega$  +/- 5% (  $95\Omega \sim 105\Omega$  )



# **APPENDIX B. LGD Proposal for eDP Interface Design Guide**



Timing Parameter	Description	Required By	Min	Max
T10	Delay from end of valid video from Source to Power Off	Source	0ms	500ms

\* LGD recommend that Source must power off the LCDVCC if Main Link off like below.







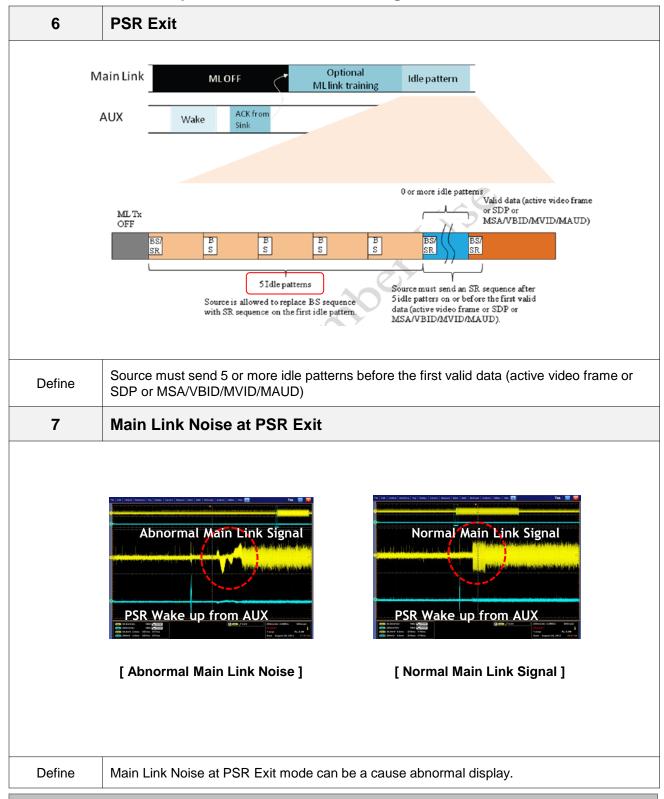
[Case2. Close the Lid]

Define at Non

If Main Link off signal from Source, then LCDVCC must be Power Off within T10 period at Non-PSR mode



# **APPENDIX B. LGD Proposal for eDP Interface Design Guide**



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# APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte	Byte	Field Name and Comments	Value	Value		
	(Dec)	(Hex)		(Hex)	(Bin)		
	0	00 01	Header Header	00	11111111		
	2	02	Header Header	FF	11111111		
ë	3	03	Header Header	FF	11111111		
ad	4	03	Header Header	FF	11111111		
Header	5	05	Header Header	FF	11111111		
	6	06	Header Header	FF	11111111		
	7	07	Header Header	00	00000000		
	8	08	ID Manufacture Name LGD	30	00110000		
	9	09	ID Manufacture Name	E4	11100100		
44	10	0A	ID Product Code 052Dh	2D	00101101		
2 2	11	0B	(Hex. LSB first)	05	00000101		
od	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000		
£ 5	13	0D	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000		
5 2	14	0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	000000000		
Vendor / Product EDID Version	15	0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000		
	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000		
Z	17	11	Year of Manufacture 2016 years	1A	00011010		
	18	12	EDID structure version #= 1	01	00000001		
	19	13	EDID revision #= 4	04	00000100		
	20	14	Video input Definition = Input is a Digital Video signal Interface , Colo Bit Depth : 8 Bits per Primary Color , Digital	A5	10100101		
			Video Interface Standard Supported: DisplayPort is supported				
_ & &	21	15	Horizontal Screen Size (Rounded cm) = 29 cm	1D	00011101		
la,	22	16	Vertical Screen Size (Rounded cm) = 17 cm	11	00010001		
Display tramete	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120	78	01111000		
Display Parameters	24				Feature Support [Display Power Management(DPM): Standby Mode is not supported, Suspend Mode is not supported, Active Off= Very Low Power is not supported, Supported Color Encoding Formats: RGB 4:4:4, Other Feature		
		18	Support Flags: No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and	02	00000010		
			Extension Block).]				
	25	19	Red/Green Low Bits (RxRy/GxGy)	2A	00101010		
	26	1A	Blue/White Low Bits (BxBy/WxWy)	05	00000101		
5. Se	27	1B	Red X Rx = 0.574	93	10010011		
Panel Color Coordinates	28	1C	Red Y Ry = 0.346	58	01011000		
ĕ, Ö	29	1D	Green X Gx = 0.334	55	01010101		
rg re-	30	1E	Green Y Gy = 0.568	91	10010001		
an Soc	31	1F	Biue X Bx = 0.160	29	00101001		
7	32	20	Blue Y By = 0.117	1E	00011110		
	33	21	White X Wx = 0.313	50	01010000		
	34	22	White Y Wv = 0.329	54	01010100		
	35	23	Established timing 1 ( Optional 00h ifnot used)	00	00000000		
Establ ished Timin	36	24	Established timing 2 (Optional_Ooti Intol used)	00	00000000		
Establ ished Timin	37	25	Manufacturer's timings ( Optional 00h ifnot used)	00	00000000		
1	38	26	Standard timing ID1 (Optional 01h if not used)	01	00000001		
	39	27	Standard timing ID1 ( Optional 01h ifnot used)	01	00000001		
	40	28	Standard timing ID2 ( Optional_01h if not used)	01	00000001		
	41	29	Standard timing ID2 (Optional_01h if not used)	01	00000001		
Œ	42	2A	Standard timing ID3 (Optional_01h if not used)	01	00000001		
20	43	2B	Standard timing ID3 (Optional_01h if not used)	01	00000001		
mi	44	2C	Standard timing ID4 ( Optional_01h if not used)	01	00000001		
T	45	2D	Standard timing ID4 (Optional_01h if not used)	01	00000001		
nd.	46	2E	Standard timing ID5 (Optional_01h if not used)	01	00000001		
da	47	2F	Standard timing ID5 (Optional_01h if not used)	01	00000001		
Standard Timing ID	48 49	30	Standard timing ID6 (Optional_01h if not used) Standard timing ID6 (Optional_01h if not used)	01 01	00000001		
25.	50	32	Standard timing ID7 (Optional_OTh timot used)  Standard timing ID7 (Optional_OTh timot used)	01	00000001		
	51	33	Standard timing ID7 (Optional_OTh finot used)	01	00000001		
	52	34	Standard timing ID8 (Optional_01h if not used)	01	00000001		
	53	35	Standard timing ID8 ( Optional 01h ifnot used)	01	00000001		



# APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	54	36	Pixel Clock/10,000 (LSB) 138.7 MHz @ 60 Hz	2E	00101110
	55	37	Pixel Clock/10,000 (MSB)	36	00110110
	56	38	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	57	39	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	58	3A	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
<b>2</b>	59	3B	Vertical Avtive (VA) 1080 lines	38	00111000
- 1	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1F	00011111
pte	61	3D	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
cri.	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
્ર	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
- De	64	40	Vertical Front Porch in lines (VF): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines: 5 lines	35	00110101
liming Descriptor #1	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
į.	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits) 294 mm	26	00100110
-	67	43	Vertical Vedio Image Size (mm) (lower 8 bits) 165 mm	A5	10100101
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
	72	48	Pixel Clock/10,000 (LSB) 92.5 MHz @ 40 Hz	1F	00011111
	73	49	Pixel Clock/10,000 (MSB)	24	00100100
	74	4A	Horizontal Active (HA) (lower 8 bits) 1920 pixels	80	10000000
	75	4B	Horizontal Blanking (HB) (lower 8 bits) 160 pixels	A0	10100000
	76	4C	Horizontal Active (HA) / Horizontal Blanking (HB) (upper 4:4bits)	70	01110000
29	77	4D	Vertical Avtive (VA) 1080 lines	38	00111000
-#E	78	4E	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 31 lines	1F	00011111
ato	79	4F	Vertical Active (VA) / Vertical Blanking (VB) (upper 4:4bits)	40	01000000
Fiming Descriptor #2	80	50	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 pixels	30	00110000
Ş	81	51	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 32 pixels	20	00100000
1 66 T	82	52	Vertical Front Porch in lines (VF): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 3 lines: 5 lines	35	00110101
- Ē	83	53	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
į.	84	54	Horizontal Vedio Image Size (mm) (lower 8 bits) 294 mm	26	00100110
7	85	55	Vertical Vedio Image Size (mm) (lower 8 bits) 165 mm	A5	10100101
	86	56	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
	90	5A	Blank for nvDPS	00	00000000
	91	5B	Blank for nvDPS	00	00000000
	92	5C	Blank for nvDPS	00	00000000
	93	5D	Blank for nvDPS	00	00000000
#3	94	5E	Blank for nvDPS	00	00000000
	95 96	5F 60	Blank for nvDPS Blank for nvDPS	00	00000000
Timing Descriptor	97	61	Blank for nVDPS  Blank for nVDPS	00	00000000
cn	98	62	Blank for nvDPS	00	00000000
્ર	99	63	Blank for nvDPS	00	00000000
0.0	100	64	Blank for nvDPS	00	00000000
ni.	101	65	Blank for nvDPS	00	00000000
<u> </u>	102	66	Blank for nvDPS	00	00000000
	103	67 68	Blank for nvDPS Blank for nvDPS	00	00000000
	104	69	Blank for nVDPS  Blank for nVDPS	00	00000000
	105	6A	Blank for nvDPS	00	00000000
	107	6B	Blank for nvDPS	00	00000000



# APPENDIX C. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
	108	6C	Detailed Timing Descriptions #4	00	00000000
	109	6D	Flag	00	000000000
	110	6E	Reserved	00	000000000
	111	6F	For Brightness Table and Power consumption	02	00000010
	112	70	Flag	00	00000000
3	113	71	PWM %[7:0] @ Step 0 6 % @ 15 nit	0F	00001111
- E	114	72	PWM %[7:0] @ Step 5 27 % @ 60 nit	44	01000100
Timing Descriptor #4	115	73	PWM %[7:0] @ Step 10 100 % @ 220 nit	FF	11111111
22	116	74	Nits [7:0] @ Step 0	0F	00001111
્ર	117	75	Nits [7:0] @ Step 5	3C	00111100
- Q <sub>0</sub>	118	76	Nits [7:0] @ Step 10	6E	01101110
-5	119	77	Panel Electronicx Power @ 32 x 32 Chess Pattern = 1100 mW	1C	00011100
<u> </u>	120	78	Backlight Power @ 60 nits = 600 mW	0F	00001111
	121	79	Backlight Power @ Step 10 = 2400 mW	1E	00011110
	122	7A	Nits @ 100% PWM Duty = 220 nit	6E	01101110
	123	7B	Flag	00	00000000
	124	7C	Flag	00	00000000
	125	7D	Flag	00	00000000
Checksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
Check	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	AE	10101110