

Approval

TFT LCD Approval Specification

MODEL NO.: V260H1- LE2

Customer:	
Approved by:	
Note:	

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REVISION HISTORY

Version	Date	Page (New)	Section	
Ver 2.0	Jul. 21,'10	All	All	Approval Specification was first issued.



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1. GENERAL DESCRIPTION

1.1 OVERVIEW

V260H1- LE2 is a TFT Liquid Crystal Display module with LED Backlight unit and 2ch-LVDS interface. The display diagonal is 26". This module supports 1920 x 1080 Full HDTV format and can display 16.7M colors (8-bit/color).

1.2 FEATURES

- Optimized Brightness 400nits
- Contrast Ratio 800:1
- Fast Response Time 5ms
- Color Saturation NTSC 70%
- Full HDTV (1920 x 1080 pixels) resolution, true HDTV format
- DE (Data Enable) Only Mode
- LVDS (Low Voltage Differential Signaling) Interface
- Viewing Angle: 160(H)/150(V) (CR>10) TN Technology
- Color Reproduction (Nature Color)

1.3 APPLICATION

- -TFT LCD TVs
- -Optimized Brightness, Multi-Media Displays

1.4 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Active Area	576(H) x 324(V) (26.02" diagonal)	mm	(1)
Bezel Opening Area	580.2(H) x 328.2 (V)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1920x R.G.B. x 1080	pixel	-
Pixel Pitch(Sub Pixel)	0.100 (H) x 0.300 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	16.7M	color	-
Display Operation Mode	Transmissive mode / Normally White	-	-
Surface Treatment	Anti-Glare coating (Haze 25%) Hard Coating (3H)	-	(2)

1.5 MECHANICAL SPECIFICATIONS

ŀ	tem	Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	612	613	614	mm	Module Size
Module Size	Vertical (V)	360	361	362	mm	
Weight	Depth (D)	9.3	10.3	11.3	mm	To Rear
vveignt	Deptil (D)	13.8	14.8	15.8	mm	To PCB Protector
	Weight		2600		g	

Note (1)Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth does not include connectors.



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2. ABSOLUTE MAXIMUM RATINGS

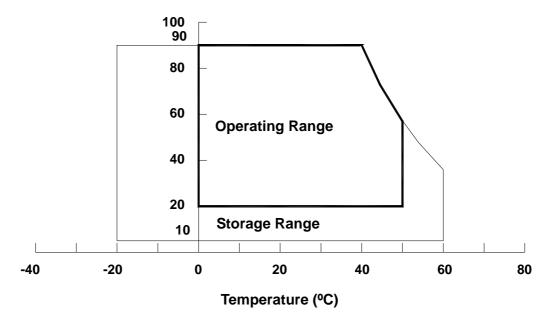
2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Itom	Symbol	Va	alue	Unit	Note
Item	Symbol	Min.	Max.	Offic	Note
Storage Temperature	ure T _{ST}		+60	٥C	(1)
Operating Ambient Temperature	T _{OP}	0	50	٥C	(1), (2)
Shock (Non-Operating)	±X, ±Y		50	G	(2) (5)
Shock (Non-Operating)	$S_{NOP} = \frac{\pm \lambda, \pm 1}{\pm Z}$	_	50	G	(3), (5)
Vibration (Non-Operating)	V_{NOP}	-	1.0	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

- (a) 90 %RH Max. (Ta \leq 40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.
- Note (2) The maximum operating temperature is based on the test condition that the surface temperature of display area is less than or equal to 65 °C with LCD module alone in a temperature controlled chamber. Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.
- Note (3) 11 ms, half sine wave, 1 time for $\pm X$, $\pm Y$, $\pm Z$.
- Note (4) 10 ~ 200 Hz, 10 min, 1 time each X, Y, Z.
- Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

Relative Humidity (%RH)





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2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Va	lue	Unit	Note
item	Symbol	Min.	Max.	Offic	Note
Power Supply Voltage	Vcc	-0.3	13.5	V	(1)
Input Signal Voltage	Vin	-0.3	3.6	V	(1)

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

 $Ta = 25 \pm 2 \, ^{\circ}C$

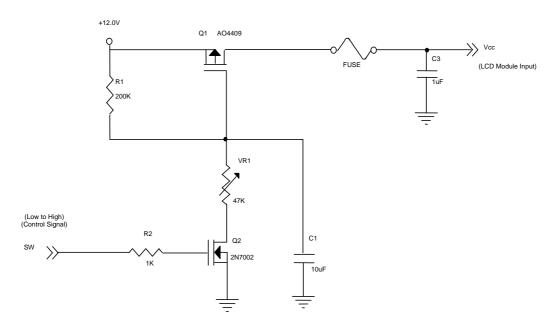
Parameter		Symbol		Value	Unit	Note		
	T dramotor			Min.	Тур.	Max.	Offic	Note
Power Sup	oply Voltage		V _{CC}	10.8	12	13.2	V	(1)
Rush Curr	ent		I _{RUSH}	_	_	3.5	А	(2)
		White Pattern	_	_	0.29	_	Α	
Power Sup	oply Current	Horizontal Stripe	_	_	0.45	_	Α	(3)
		Black Pattern	_	_	0.46	0.55	А	
	Differential In Threshold Vo		V _{LVTH}	+100	_	_	mV	
	Differential In Threshold Vo		V _{LVTL}			-100	mV	
LVDS interface	Common Inp	out Voltage	V_{CM}	1.0	1.2	1.4	V	(4)
Differential input voltage (Single-end) Terminating Resistor		nput voltage	V _{ID}	200	_	600	mV	
		R _T	1	100		ohm		
CMOS Input High Threshold Voltage		V _{IH}	2.7	_	3.3	V		
interface			V _{IL}	0	_	0.7	V	

Note (1) The module should be always operated within above ranges.

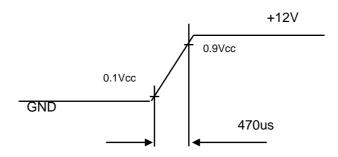
Note (2) Measurement Conditions:



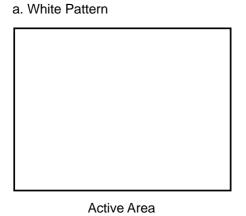
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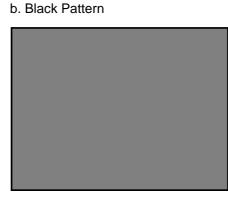


Vcc rising time is 470us



Note (3) The specified power supply current is under the conditions at Vcc = 12 V, Ta = 25 \pm 2 °C, f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

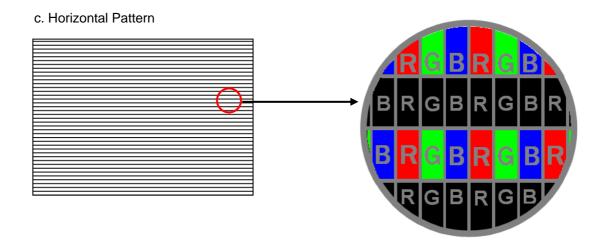




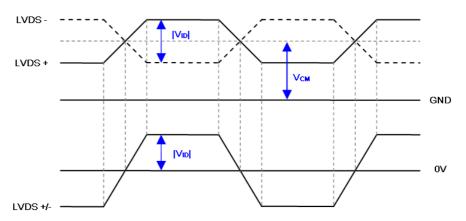
Active Area



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Note (4) The LVDS input characteristics are as follows:



3.2 BACKLIGHT UNIT

3.2.1 LED LIGHT BARCHARACTERISTICS (Ta = 25 ± 2 °C)

Parameter	Symb	Value				Note	
Parameter	ol	Min.	Тур.	Max.	Unit	Note	
Light Bar Voltage	V_W	-	-	45.5	V_{RMS}	I _L =120mA	
Forward Voltage	V_{f}	3.0	-	3.5	V_{RMS}	I _L =120mA	
LED Current	ΙL	112.8	120	127.2	mA_RMS		
LED lifetime	hr	30,000			hrs	(1)	
LED Total Quantity	_	_	78	_	PCS		
LED Quantity Per String	_	_	13	_	PCS		
Per Light-bar Parallel Quantity	_	_	6	_	String	Light bar Quantity: 1	

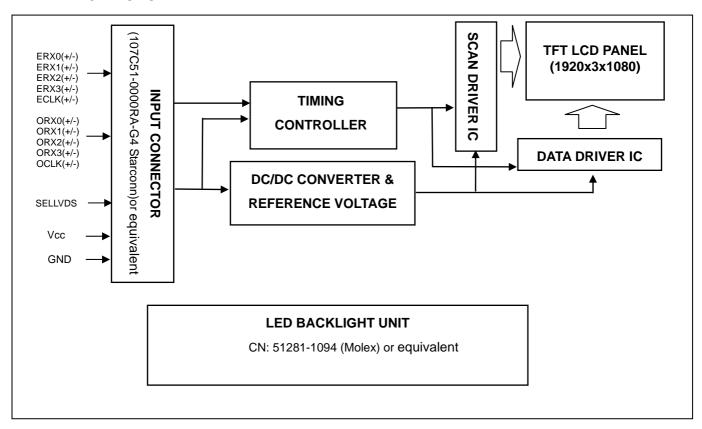
Note (1) The lifetime is defined as the time which luminance of the LED decays to 50% compared to the initial value, Operating condition: Continuous operating at Ta = $25\pm2^{\circ}$ C, I_L =120mA



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4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE





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5. INTERFACE PIN CONNECTION

5.1 TFT LCD MODULE

CNF1 Connector Pin Assignment

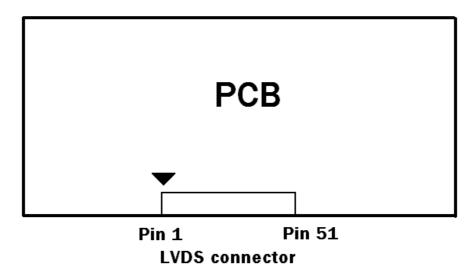
Pin	Name	Description	Note
1	VCC	+12V power supply	
2	VCC	+12V power supply	
3	VCC	+12V power supply	
4	VCC	+12V power supply	
5	VCC	+12V power supply	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	GND	Ground	
10	ORX0-	Odd pixel Negative LVDS differential data input. Channel 0	
11	ORX0+	Odd pixel Positive LVDS differential data input. Channel 0	
12	ORX1-	Odd pixel Negative LVDS differential data input. Channel 1	(4)
13	ORX1+	Odd pixel Positive LVDS differential data input. Channel 1	(1)
14	ORX2-	Odd pixel Negative LVDS differential data input. Channel 2	
15	ORX2+	Odd pixel Positive LVDS differential data input. Channel 2	
16	GND	Ground	
17	OCLK-	Odd pixel Negative LVDS differential clock input	(4)
18	OCLK+	Odd pixel Positive LVDS differential clock input.	(1)
19	GND	Ground	
20	ORX3-	Odd pixel Negative LVDS differential data input. Channel 3	(4)
21	ORX3+	Odd pixel Positive LVDS differential data input. Channel 3	(1)
22	N.C.	No Connection	(0)
23	N.C.	No Connection	(3)
24	GND	Ground	
25	ERX0-	Even pixel Negative LVDS differential data input. Channel 0	
26	ERX0+	Even pixel Positive LVDS differential data input. Channel 0	
27	ERX1-	Even pixel Negative LVDS differential data input. Channel 1	(4)
28	ERX1+	Even pixel Positive LVDS differential data input. Channel 1	(1)
29	ERX2-	Even pixel Negative LVDS differential data input. Channel 2	
30	ERX2+	Even pixel Positive LVDS differential data input. Channel 2	
31	GND	Ground	
32	ECLK-	Even pixel Negative LVDS differential clock input.	(4)
33	ECLK+	Even pixel Positive LVDS differential clock input.	(1)
34	GND	Ground	
35	ERX3-	Even pixel Negative LVDS differential data input. Channel 3	(4)
36	ERX3+	Even pixel Positive LVDS differential data input. Channel 3	(1)
37	N.C.	No Connection	(0)
38	N.C.	No Connection	(3)
39	GND	Ground	
40	N.C.	No Connection	
41	N.C.	No Connection	
42	N.C.	No Connection	(3)
43	N.C.	No Connection	
44	N.C.	No Connection	
45	SELLVDS	High(3.3V) or open for VESA, Low (GND) for JEIDA	(4)(5)
46	N.C.	No Connection	1,7,-7
47	N.C.	No Connection	
48	N.C.	No Connection	(2)
49	N.C.	No Connection	(3)
50	N.C.	No Connection	
51	N.C.	No Connection	



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Note (1) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel

Note (2) LVDS connector pin order defined as follows

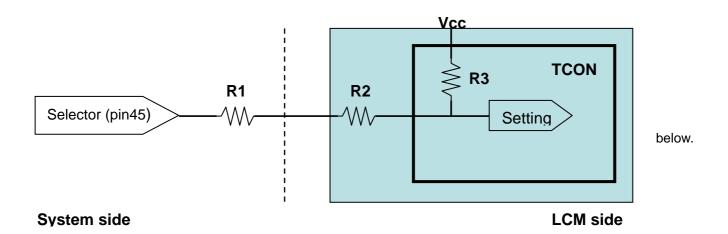


Note (3) Reserved for internal use. Please leave it open.

Note (4) Low: JEIDA LVDS Format (Connect to GND), High or open: VESA Format. (Connect to +3.3V)

Note (5) LVDS signal pin connected to the LCM side has the following diagram.

R1 in the system side should be less than 1K Ohm. (R1 < 1K Ohm)



System side

R1 < 1K



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5.2 BACKLIGHT UNIT

The pin configuration for the housing and the leader wire is shown in the table below.

CN: 51281-1094 (Molex) or equivalent

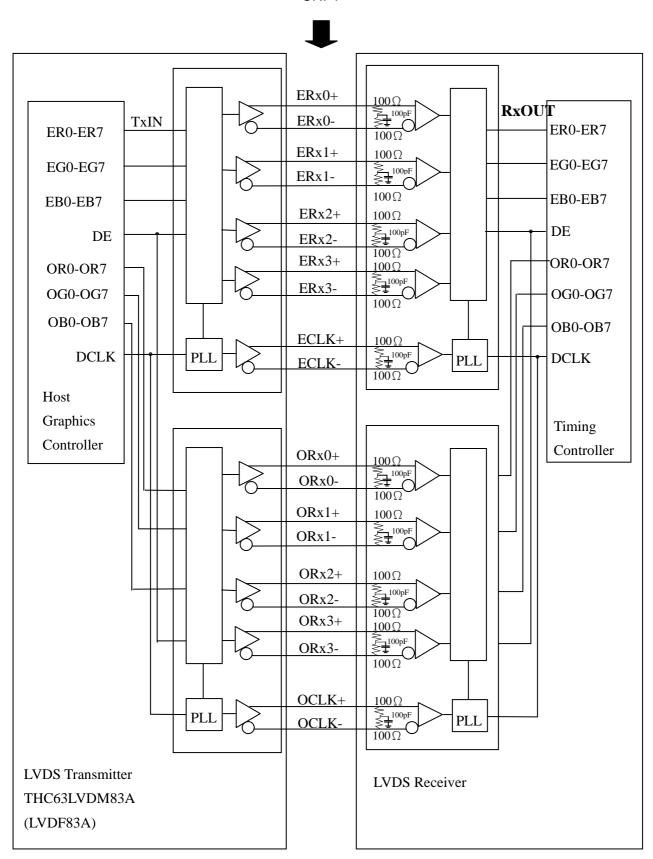
Pin №	Symbol	Feature
1	VLED-	
2	VLED-	
3	VLED-	Nogotivo of LED String
4	VLED-	Negative of LED String
5	VLED-	
6	VLED-	
7	NC	NC
8	VLED+3	
9	VLED+2	Positive of LED String
10	VLED+1	



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5.3 BLOCK DIAGRAM OF INTERFACE

CNF1





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ER0~ER7: Even pixel R data EG0~EG7: Even pixel G data EB0~EB7: Even pixel B data OR0~OR7: Odd pixel R data OG0~OG7: Odd pixel G data OB0~OB7: Odd pixel B data

DE: Data enable signal DCLK: Data clock signal

Note (1) The system must have the transmitter to drive the module.

Note (2) LVDS cable impedance shall be 50 ohms per signal line or about 100 ohms per twist-pair line when it is used differentially.

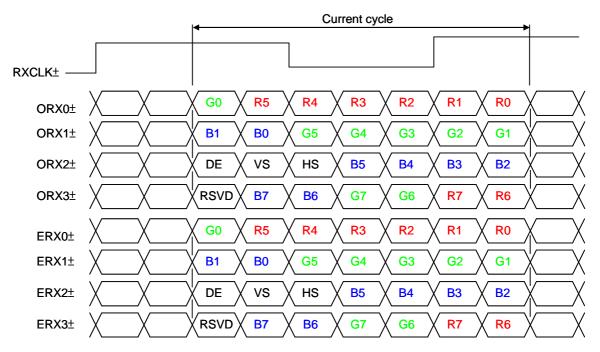
Note (3) Two pixel data send into the module for every clock cycle. The first pixel of the frame is odd pixel and the second pixel is even pixel.



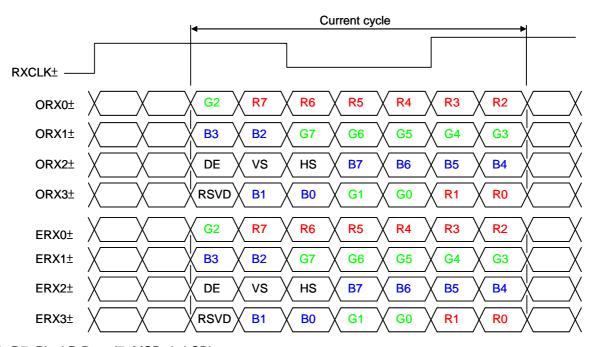
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5.4 LVDS INTERFACE

VESA LVDS format: (SELLVDS pin=H or open)



JEDIA LVDS format: (SELLVDS pin=L)



R0~R7: Pixel R Data (7; MSB, 0; LSB)

G0~G7: Pixel G Data (7; MSB, 0; LSB)

B0~B7: Pixel B Data (7; MSB, 0; LSB)

DE: Data enable signal DCLK: Data clock signal

Notes: (1) RSVD (reserved) pins on the transmitter shall be "H" or "L".



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5.5 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 8-bit gray scale data input for the color. The higher the binary input, the brighter the color. The table below provides the assignment of the color versus data input.

input.																									
		Data Signal																							
	Color				Re	d							Gre	een							В	lue			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	В7	В6	B5	В4	ВЗ	B2	В1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Red	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
i (ou	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Green	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage



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6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note	
	Frequency	F _{clkin} (=1/TC)	60	74.25	80	MHz		
LVDS	Input cycle to cycle jitter	T _{rcl}	_	_	200	ps	(3)	
Receiver Clock	Spread spectrum modulation range	Fclkin_mod	F _{clkin} -2%		F _{clkin} +2%	MHz	(4)	
	Spread spectrum modulation frequency	F _{SSM}			200	KHz	(4)	
LVDS Receiver	Setup Time	Tlvsu	600	_	_	ps	(5)	
Data	Hold Time	Tlvhd	600	_	_	ps	(5)	
	Frame Rate	F _{r5}	47	50	53	Hz		
Vertical	Traine Rate	F _{r6}	57	60	63	Hz		
Active Display	Total	Tv	1115	1125	1135	Th	Tv=Tvd+Tvb	
Term	Display	Tvd	1080	1080	1080	Th	_	
	Blank	Tvb	35	45	55	Th	_	
Horizontal	Total	Th	1050	1100	1150	Тс	Th=Thd+Thb	
Active Display	Display	Thd	960	960	960	Тс	_	
Term	Blank	Thb	90	140	190	Tc	_	

Note (1) Please make sure the range of pixel clock has follow the below equation:

 $Fclkin(max) \ge Fr6 \times Tv \times Th$

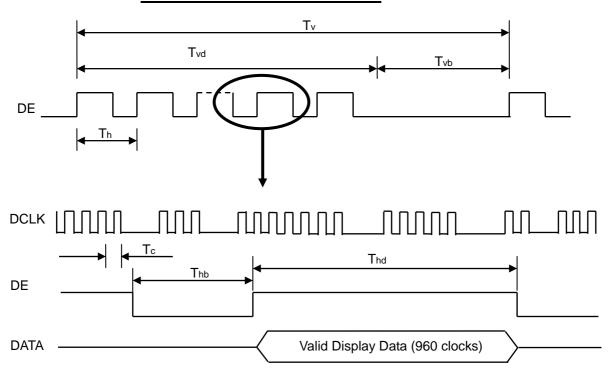
 $\operatorname{Fr5} \times \operatorname{Tv} \times \operatorname{Th} \ge \operatorname{Fclkin}(\min)$

Note (2) This module is operated in DE only mode and please follow the input signal timing diagram below:

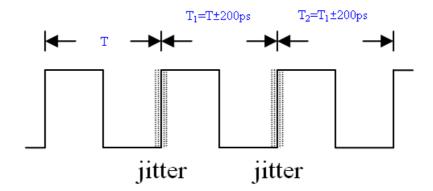


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INPUT SIGNAL TIMING DIAGRAM



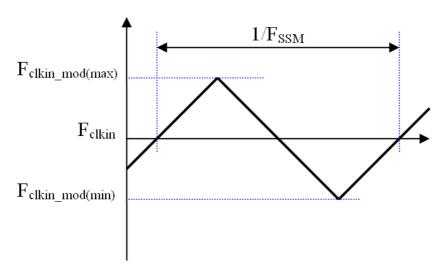
Note (3) The input clock cycle-to-cycle jitter is defined as below figures. Trcl = $IT_1 - TI$





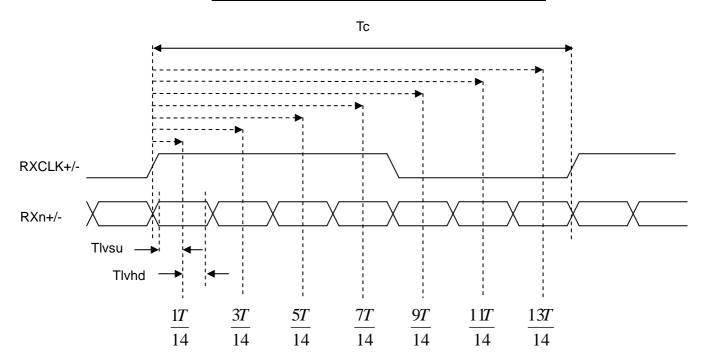
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Note (4) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (5) The LVDS timing diagram and setup/hold time is defined and showing as the following figures.

LVDS RECEIVER INTERFACE TIMING DIAGRAM

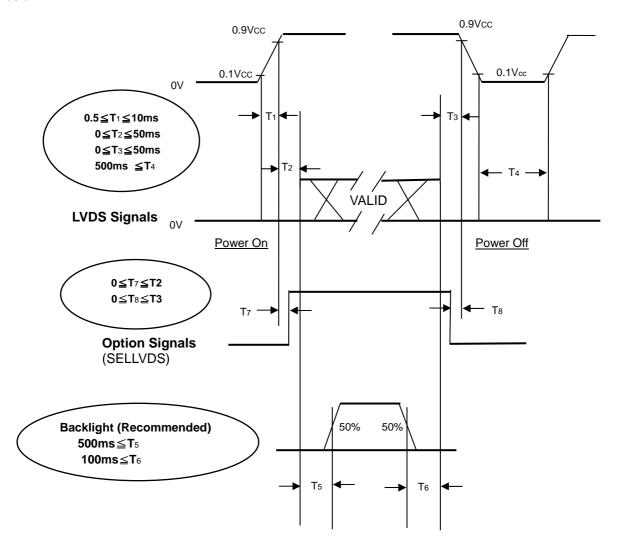




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6.2 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Power ON/OFF Sequence

- Note (1) The supply voltage of the external system for the module input should follow the definition of Vcc.
- Note (2) Apply the LED voltage within the LCD operation range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentarily become abnormal screen.
- Note (3) In case of Vcc is in off level, please keep the level of input signals on the low or high impedance. If T2<0,that maybe cause electrical overstress failure.
- Note (4) T4 should be measured after the module has been fully discharged between power off and on period.
- Note (5) Interface signal shall not be kept at high impedance when the power is on.



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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Та	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V_{CC}	12V	V
Input Signal	According to typical va	alue in "3. ELECTRICAL (CHARACTERISTICS"
LED Current	I _L	120±7.2	mA

7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

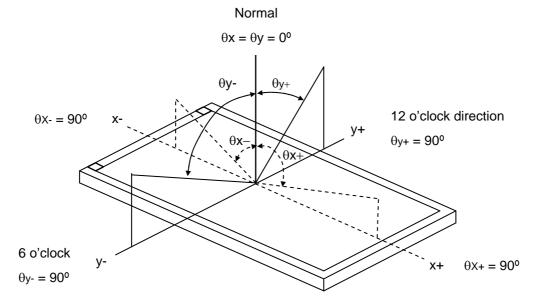
Ite	em	Symbol	Condition	Min.	Тур.	Max.	Unit	Note	
Contrast Ratio		CR		600	800	-	-	(2)	
D		T_R		-	1.5	2.8		(0)	
Response Tim	е	T _F		-	3.5	5.2	ms	(3)	
Center Lumina	nce of White	L _C		320	400	-	-	(4)	
White Variation	า	δW		-	-	1.3	-	(7)	
Cross Talk		CT	$\theta_x=0^\circ, \ \theta_Y=0^\circ$	-	-	4	%	(5)	
Color	Red	Rx	Viewing Normal	Тур. -0.03	0.620	Typ. +0.03	-	(6)	
	Red	Ry	Angle		0.339		-		
	Green	Gx			0.308		-		
		Gy			0.618		-		
	Blue White	Bx			0.153		-		
Chromaticity		Ву			0.056		-		
		Wx			0.280		Target		
	vviiite	Wy			0.290				
	Color Gamut	CG		-	70	•	%	NTSC	
Viewing Angle	Horizontol	θ_{x} +		70	80	•			
	Horizontal	θ_{x} -	CD>10	70	80	-	Dog	(1)	
	Vertical	θ_{Y} +	CR≥10	65	75	-	Deg.	(1)	
	vertical	θ_{Y} -		65	75	•			



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Note (1) Definition of Viewing Angle (θx , θy):

Viewing angles are measured by Autronic Conoscope Cono-80



Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

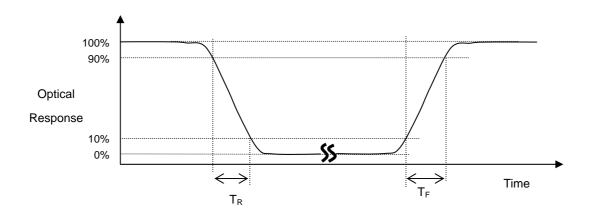
Contrast Ratio (CR) = L255 / L0

L255: Luminance of gray level 255

L 0: Luminance of gray level 0

CR = CR (5), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (7)

Note (3) Definition of Response Time (T_R, T_F):



Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 255 at center point.

 $L_C = L$ (5), where L (x) is corresponding to the luminance of the point X at the figure in Note (7).



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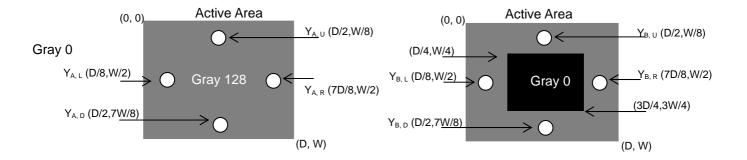
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

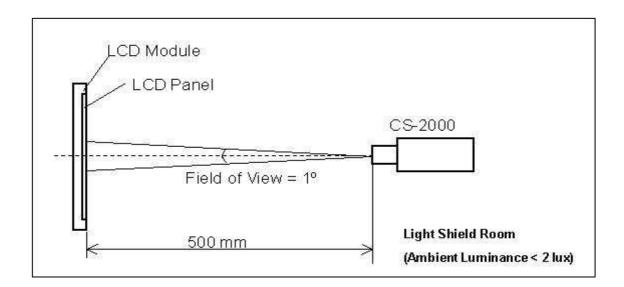
 Y_A = Luminance of measured location without gray level 0 pattern (cd/m²)

Y_B = Luminance of measured location with gray level 0 pattern (cd/m²)



Note (6) Measurement Setup:

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement (CS-1000 or CA-210 calibrated by CS-2000) should be executed after lighting backlight for 1 hour in a windless room.



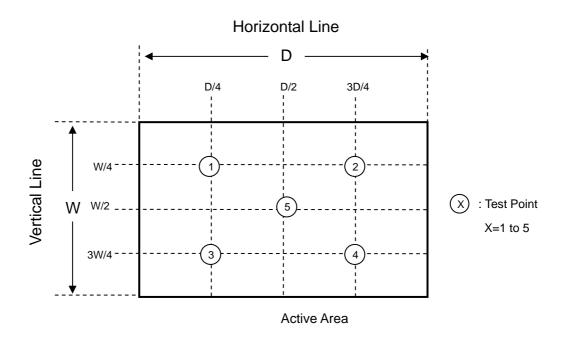


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Note (7) Definition of White Variation (δW):

Measure the luminance of gray level 255 at 5 points

 $\delta W = Maximum [L (1), L (2), L (3), L (4), L (5)] / Minimum [L (1), L (2), L (3), L (4), L (5)]$



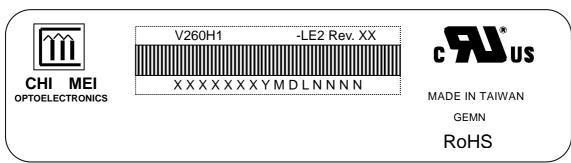


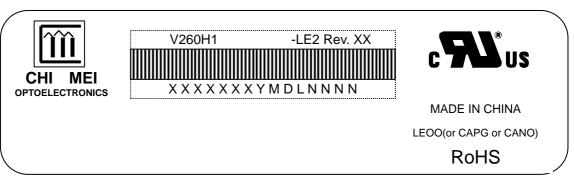
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8. DEFINITION OF LABELS

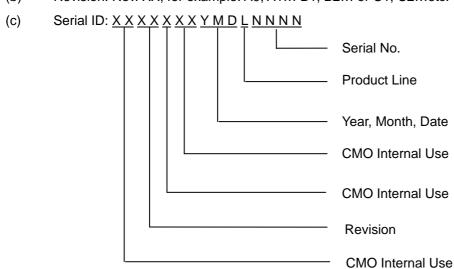
8.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.





- (a) Model Name: V260H1-LE2
- (b) Revision: Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I ,O, and U.

- (b) Revision Code: Cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.



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9. PACKAGING

9.1 PACKING SPECIFICATIONS

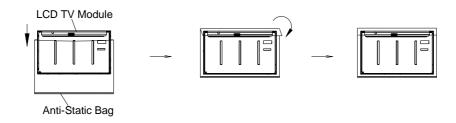
(1) 11 LCD TV modules / 1 Box

(2) Box dimensions: 698(L)x436(W)x452(H)mm

(3) Weight: approximately 31.7 Kg (11 modules per box)

9.2 PACKING METHOD

Figures 9-1 and 9-2 are the packing method



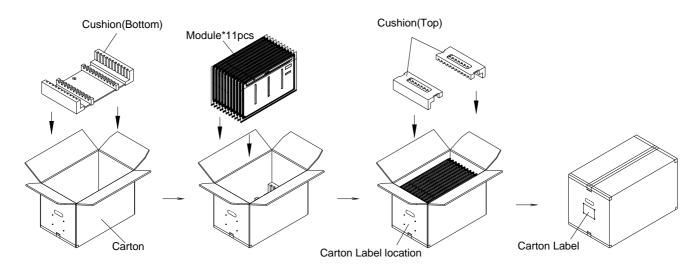


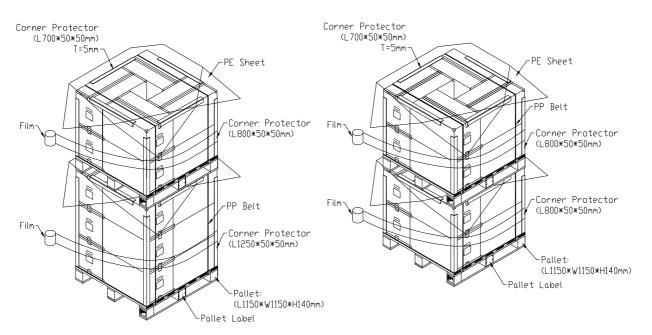
Figure.9-1 packing method



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Sea / Land Transportation (40ft HQ Container)

Sea / Land Transportation (40ft Container)



Air Transportation

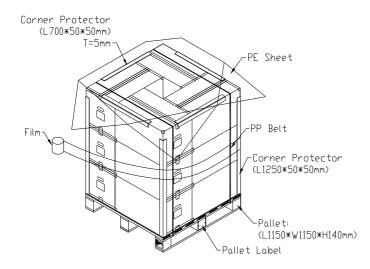


Figure. 9-2 Packing method



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10. PRECAUTIONS

10.1 ASSEMBLY AND HANDLING PRECAUTIONS

- (1) Do not apply rough force such as bending or twisting to the module during assembly.
- (2) It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.
- (3) Do not apply pressure or impulse to the module to prevent the damage of LCD panel and backlight.
- (4) Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- (5) Do not plug in or pull out the I/F connector while the module is in operation.
- (6) Do not disassemble the module.
- (7) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.
- (8) Moisture can easily penetrate into LCD module and may cause the damage during operation.
- (9) High temperature or humidity may deteriorate the performance of LCD module. Please store LCD modules in the specified storage conditions.
- (10) When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of CCFL will be higher than that of room temperature.

10.2 SAFETY PRECAUTIONS

- (1) The startup voltage of a backlight is over 1000 Volts. It may cause an electrical shock while assembling with the inverter. Do not disassemble the module or insert anything into the backlight unit.
- (2) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- (3) After the module's end of life, it is not harmful in case of normal operation and storage.

10.3 STORAGE PRECAUTIONS

When storing modules as spares for a long time, the following precaution is necessary.

- (1) Do not leave the module in high temperature, and high humidity for a long time.
 It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity without condensation.
- (2) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.



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11. REGULATORY STANDARDS

11.1 SAFETY

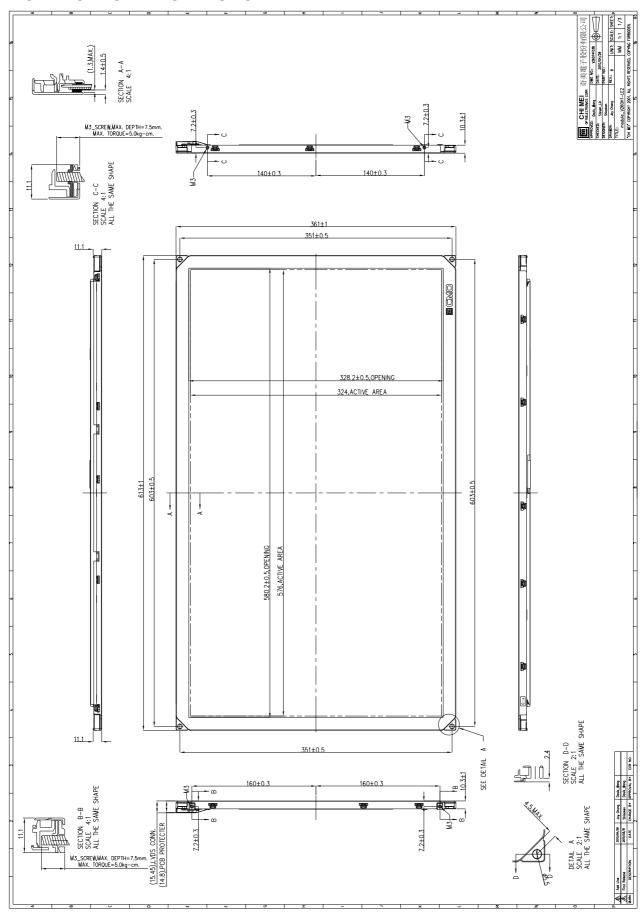
The LCD module should be certified with safety regulations as follows:

Requirement	Standard	Remark
UL	UL60950-1:2006 or Ed.2:2007	
OL.	UL60065 Ed.7:2007	
cUL/CSA	CAN/CSA C22.2 No.60950-1-03 or 60950-1-07	
COL/COA	CAN/CSA C22.2 No.60065-03:2006 + A1:2006	
СВ	IEC60950-1:2005 / EN60950-1:2006+ A11:2009	
CB	IEC60065:2001+ A1:2005 / EN60065:2002 + A1:2006 + A11:2008	



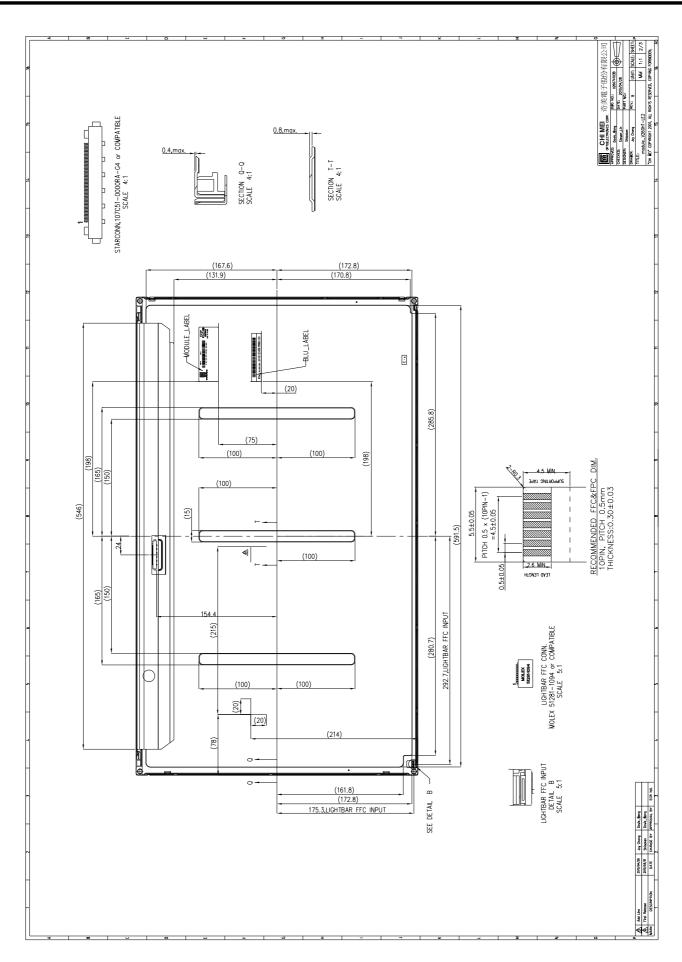
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12. MECHANICAL CHARACTERISTIC





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