CHI MEI
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TFT LCD Tentative Specification

MODEL NO.: M150X4 -T05

Customer : _____

Approved by : _____

Note :

Liquid Crystal Display Division		
QRA Dept.	PDD II Dept.	PD Dept.
Approval	Approval	Approval
陳 91.10.29 永一	91.10.29 代	黃 91.10.29 昆峯 代

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REVISION HISTORY

Version	Date	Page (New)	Section	Description
Ver 0.0	Jun.26,'2002	All	All	Tentative Specification was first issued.
Ver 0.1	Aug.12,'2002	7	3.1	Rush Current I_{RUSH} (TBD)(Max.)→2.0(Max.).
				Power Supply Current White I_{CC} (TBD)(Typ.)→450(Typ.).
				Power Supply Current Black I_{CC} (TBD)(Typ.)→700(Typ.).
		14	6.1	DCLK Pixel clock Frequency 65(Typ.)/80(Max.)→32.5(Typ.)/40(Max.).
				DCLK Pixel clock period→
				12.5(Min.)/15(Typ.)/20(Max.)→25(Min.)/30(Typ.)/40(Max.).
				DE Horizontal period 1100(Symbol)→Thp(Symbol).
		16	6.2	Interface Signal：LVDS Signal of Transmitter→Input Signal.
		17	7.2	Luminance of White 230(Typ.)→250(Typ.).
				Add Item White Variation.
				Color Chromaticity Blue Bx (0.111)(Min.)/(0.141)(Typ.)/(0.171)(Max.)→
				(0.114)(Min.)/(0.144)(Typ.)/(0.174)(Max.).
				Color Chromaticity White Wx 0.290(Min.)/0.310(Typ.)/0.340(Max.)→
				0.283(Min.)/0.313(Typ.)/0.343(Max.).
				Color Chromaticity White Wy 0.300(Min.)/0.330(Typ.)/0.360(Max.)→
				0.299(Min.)/0.329(Typ.)/0.359(Max.).
		19	7.2	Revised Note (5).
		24	11	Revised DEFINITION OF LABELS.
Ver 0.2	Sep.12,'2002	6	2.2.2	Modify Note I_L= (8.0) mA.
		9	3.2	Modify Lamp Input Voltage V_L：(522)(Min.)/(580)(Typ.)/(638)(Max.).
				Modify Lamp Turn On Voltage V_S：(1150)(25℃)(Max.)/(1360)(0℃)(Max.).
				Modify Lamp Life Time L_{BL}：(40000)(Min.).
				Modify Power Consumption P_L：(9.28)(Typ.).
		12	5.2	Modify Pin 2 → Pin 3.
		17	7.2	Response Time T_R： (5)(Typ.)→(6)(Typ.)/(10)(Max.).
				Response Time T_F： (12)(Typ.)→(17)(Typ.)/(25)(Max.).
				Viewing Angle Vertical θ_Y+ ：(45)(Min.)/(50)(Typ.)→ (30)(Min.)/(45)(Typ.).
		24	11	Revised DEFINITION OF LABELS.
Ver0.3	Oct.28,'2002	18	7.2	Note (2)：CR=CR(5)→CR=CR(1).
		19		Note (4)：20 minutes→15 minutes.
		24	11	Revised DEFINITION OF LABELS.

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1. GENERAL DESCRIPTION

1.1 OVERVIEW

M150X4-T05 is a 15.0" TFT Liquid Crystal Display module with 2 CCFL Backlight units and 60 pins TTL interface. This module supports 1024 x 768 XGA mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction. The inverter module for Backlight is not built in.

1.2 FEATURES

- XGA (1024 x 768 pixels) resolution

- DE(Data Enable) only mode

- TTL Interface with 2pixels/clock

1.3 APPLICATION

- Desktop monitors

1.4 GENERAL SPECIFICATI0NS

Item	Specification	Unit	Note
Active Area	304.1(H) x 228.1(V) (15.0" diagonal)	mm	(1)
Bezel Opening Area	307.5(H) x 231.4(V)	mm	
Driver Element	a-Si TFT active matrix	-	-
Pixel Number	1024 x R.G.B. x 768	pixel	-
Pixel Pitch	0.297(H) x 0.297(W)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-

1.5 MECHANICAL SPECIFICATIONS

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal(H)	-	321.0	-	mm	(1)
	Vertical(V)	-	245.4	-	mm	
	Depth(D)	-	9.7	-	mm	(1)(2)
Weight		-	-	(930)	g	-

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) The depth is without connector.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	+50	ºC	(1), (2)
Storage Humidity	H_{ST}	10	90	%	-
Operation Humidity	H_{OP}	10	90	%	-
Shock (Non-Operating)	S_{NOP}	-	50	G	(3), (5)
Vibration (Non-Operating)	V_{NOP}	-	1.5	G	(4), (5)

Note (1) Temperature and relative humidity range is shown in the figure below.

       (a) 90 %RH Max. (Ta $\leq$ 40 ºC).

       (b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

       (c) No condensation of water.

Relative Humidity (%RH)
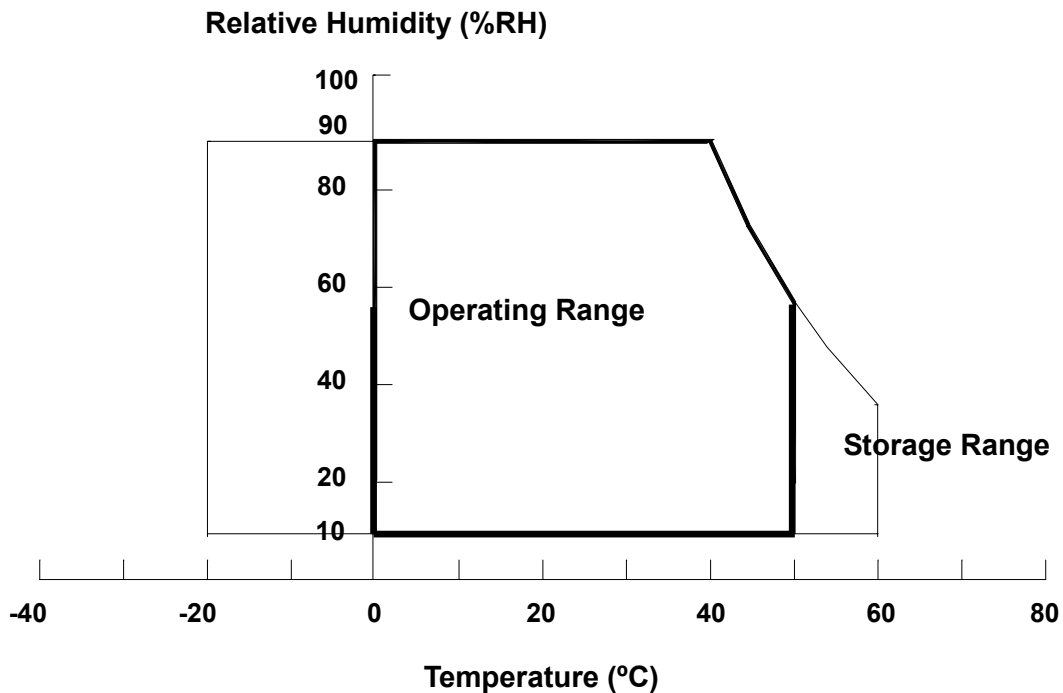
Temperature (ºC)

Note (2) The temperature of panel surface should be 0 ºC Min. and 60 ºC Max.

Note (3) 11ms, 1 time each $\pm$X,$\pm$Y and $\pm$Z directions

Note (4) 10 ~ 500 Hz, 1 cycle/20min. 1.5mm max, 1 hour each X, Y and Z directions

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

2.2 ELECTRICAL ABSOLUTE RATINGS

2.2.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	V_{DD}	-0.3	4.0	V	

2.2.2 BACKLIGHT UNIT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Lamp Voltage	V_L	603	737	V_{RMS}	(1), (2), I_L = (8.0) mA
Lamp Current	I_L	2.0	(9)	mA_{RMS}	(1), (2)
Lamp Frequency	F_L	30	80	KHz	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation

should be restricted to the conditions described under Normal Operating Conditions.

Note (2) Specified values are for lamp (Refer to Section 3.2 for further information).

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3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD MODULE

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		V_{DD}	3.0	3.3	3.6	V	-
Rush Current		I_{RUSH}	-	-	2.0	A	(2)
Power Supply Current	White	Icc	-	450	-	mA	(3)a
	Black		-	700	-	mA	(3)b
Input voltage	"H" Level	V_{IH}	2.4	-	3.6	V	-
	"L" Level	V_{IL}	0	-	0.9	V	-

Note (1) The module should be always operated within above ranges.

Note (2) Measurement Conditions:

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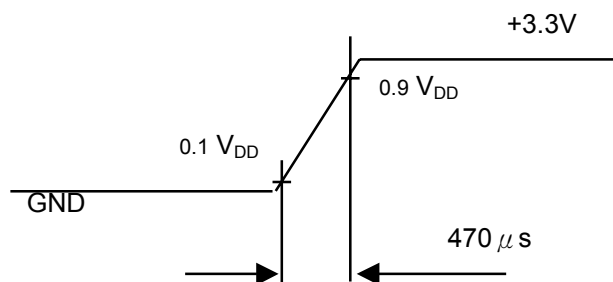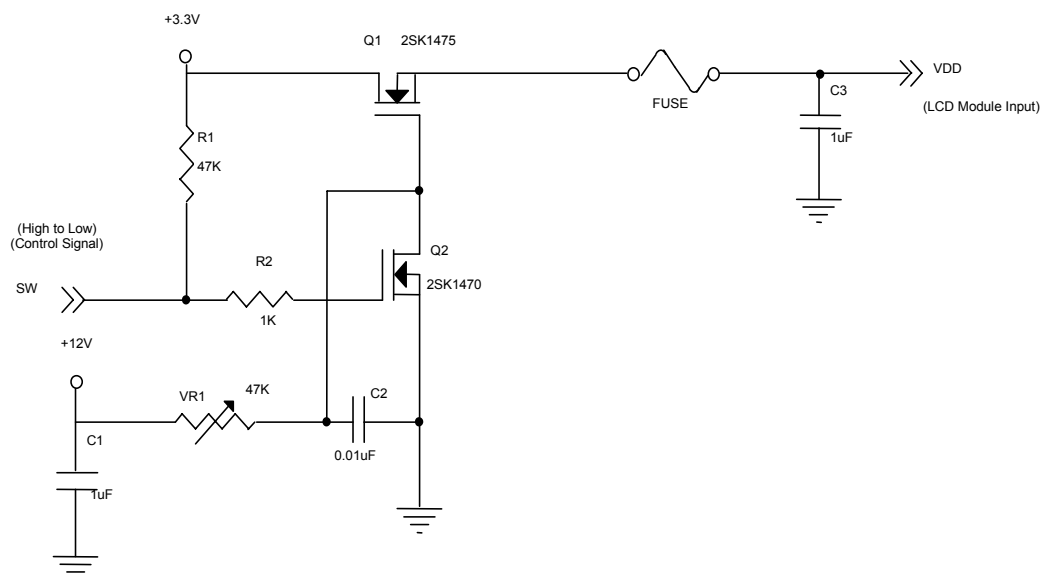
Note (3) The specified power supply current is under the conditions at V_{DD} =3.3V, Ta = 25 $\pm$ 2 ℃, DC

Current and f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern
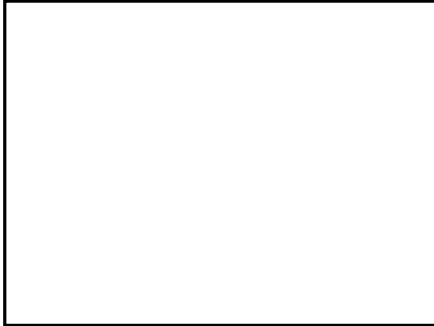
b. Black Pattern

Active Area

Active Area

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3.2 BACKLIGHT UNIT

Ta = 25 ± 2 ℃

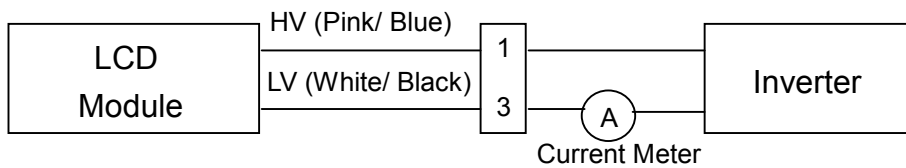| Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Lamp Input Voltage	V_L	(522)	(580)	(638)	V_{RMS}	I_L = (8)mA
Lamp Current	I_L	2.0	(8)	(9)	mA_{RMS}	(1)
Lamp Turn On Voltage	V_S	-	-	(1150) (25 ℃)	V_{RMS}	(2)
		-	-	(1360) (0 ℃)	V_{RMS}	(2)
Operating Frequency	F_L	30	(45)	80	KHz	(3)
Lamp Life Time	L_{BL}	(40000)		-	Hrs	(5)
Power Consumption	P_L	-	(9.28)	-	mW	(4), I_L =(8) mA

Note (1) Lamp current is measured by utilizing a high frequency current meter as shown below:

Note (2) The voltage shown above should be applied to the lamp for more than 1 second after startup. Otherwise the lamp may not be turned on.

Note (3) The lamp frequency may generate interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference, the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.

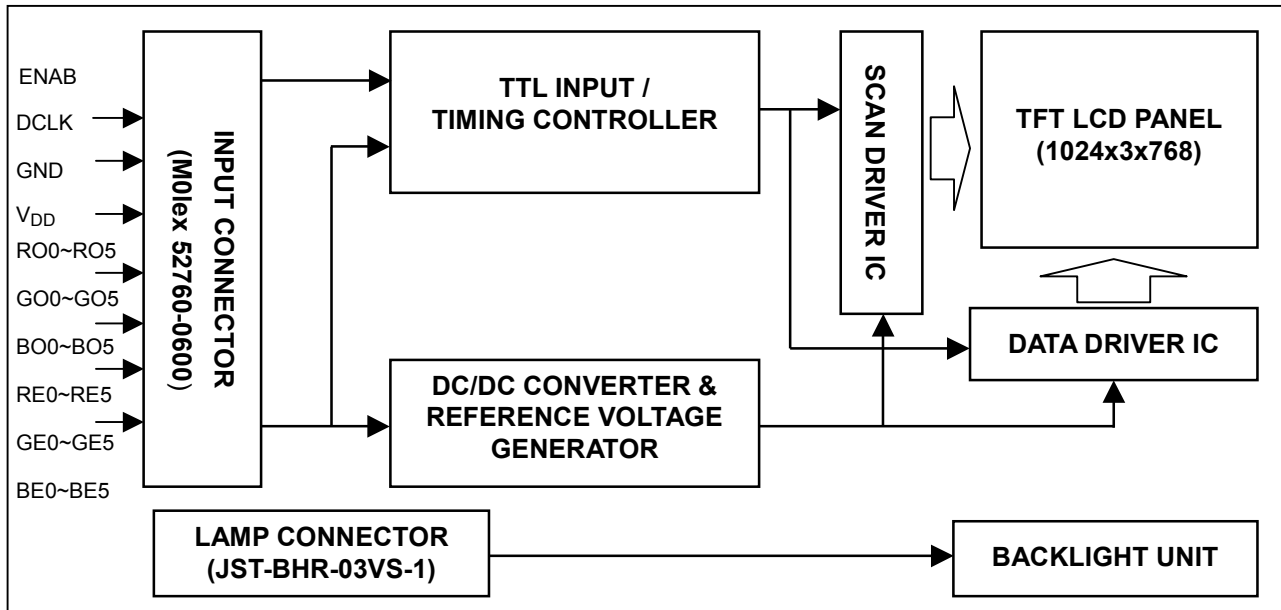Note (4) $P_L = I_L \times V_L$

Note (5) The lifetime of lamp is defined as the time when it continues to operate under the conditions at Ta = 25 ±2 ℃ and I_L =8.0mA_{RMS} until one of the following events occurs:

(a) When the brightness becomes ≤ 50% of its original value.

(b) When the effective ignition length becomes ≤ 80% of its original value. (Effective ignition length is defined as an area that the brightness is less than 70% compared to the center point.)

Note (6) The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the Backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be carefully designed to avoid generating too much current leakage from high voltage output of the inverter. When designing or ordering the inverter please make sure that a poor lighting caused by the mismatch of the Backlight and the inverter (miss-lighting, flicker, etc.) never occurs. If the above situation is confirmed, the module should be operated in the same manners when it is installed in your instrument.

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4. BLOCK DIAGRAM

4.1 TFT LCD MODULE

ENAB
DCLK
GND
V_{DD}
RO0~RO5
GO0~GO5
BO0~BO5
RE0~RE5
GE0~GE5
BE0~BE5

INPUT CONNECTOR
(M0lex 52760-0600)

**TTL INPUT /
TIMING CONTROLLER**

SCAN DRIVER IC

**TFT LCD PANEL
(1024x3x768)**

DATA DRIVER IC

**DC/DC CONVERTER &
REFERENCE VOLTAGE
GENERATOR**

**LAMP CONNECTOR
(JST-BHR-03VS-1)**

BACKLIGHT UNIT

4.2 BACKLIGHT UNIT

1 HV (Pink)
3 LV (White)

1 HV (Pink)
3 LV (White)

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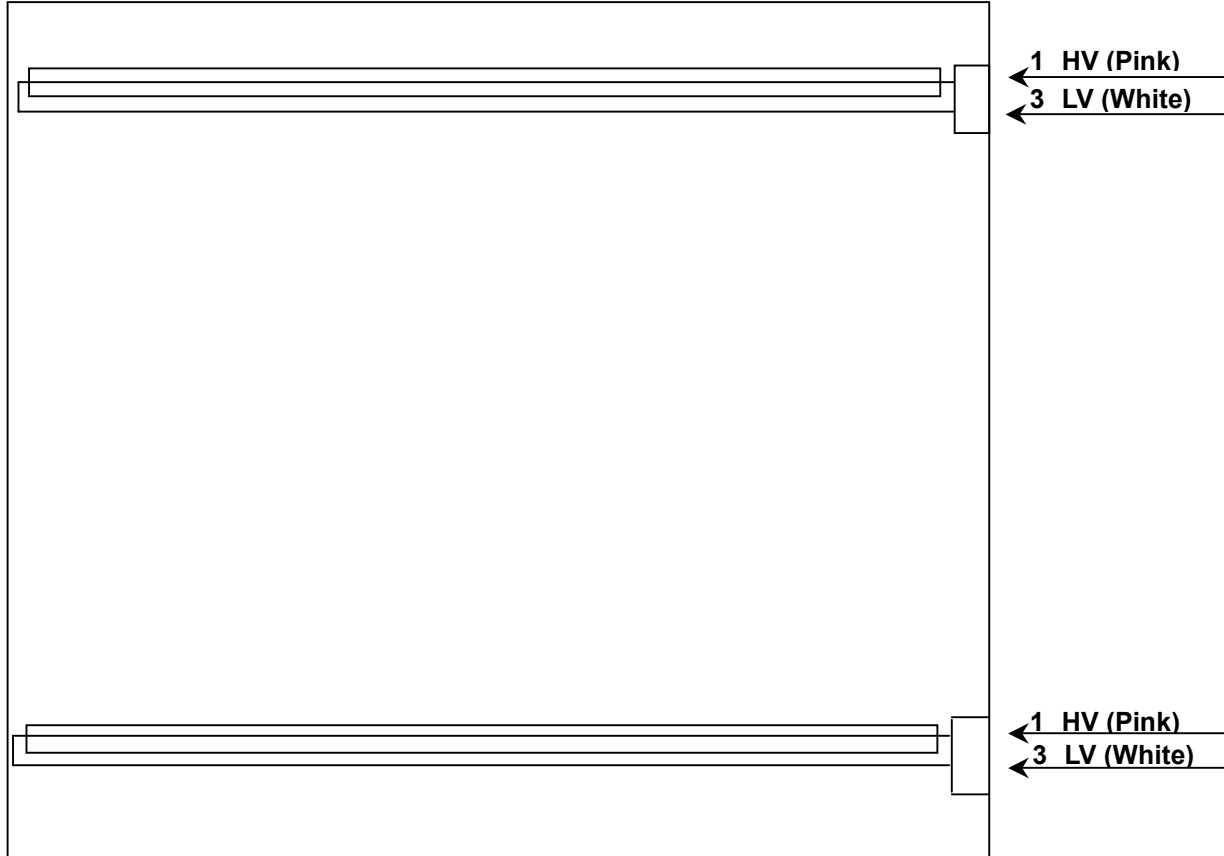
5. INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

Pin No.	Symbol	I/O	Function	Pin No.	Symbol	I/O	Function
1	GND	-	Ground	31	GE1	I	Green even data 1
2	RO0	I	Red odd data 0	32	GE2	I	Green even data 2
3	RO1	I	Red odd data 1	33	GE3	I	Green even data 3
4	RO2	I	Red odd data 2	34	GE4	I	Green even data 4
5	RO3	I	Red odd data 3	35	GE5	I	Green even data 5
6	RO4	I	Red odd data 4	36	GND	-	Ground
7	RO5	I	Red odd data 5	37	BE0	I	Blue even data 0
8	GND	-	Ground	38	BE1	I	Blue even data 1
9	GO0	I	Green odd data 0	39	BE2	I	Blue even data 2
10	GO1	I	Green odd data 1	40	BE3	I	Blue even data 3
11	GO2	I	Green odd data 2	41	BE4	I	Blue even data 4
12	GO3	I	Green odd data 3	42	BE5	I	Blue even data 5
13	GO4	I	Green odd data 4	43	GND	-	Ground
14	GO5	I	Green odd data 5	44	NC	-	Must be floating
15	GND	-	Ground	45	NC	-	Must be floating
16	BO0	I	Blue odd data 0	46	ENAB	I	Data enable signal
17	BO1	I	Blue odd data 1	47	GND	-	Ground
18	BO2	I	Blue odd data 2	48	GND	-	Ground
19	BO3	I	Blue odd data 3	49	DCLK	I	Dot clock signal
20	BO4	I	Blue odd data 4	50	GND	-	Ground
21	BO5	I	Blue odd data 5	51	GND	-	Ground
22	GND	-	Ground	52	NC	-	Must be floating
23	RE0	I	Red even data 0	53	NC	-	Must be floating
24	RE1	I	Red even data 1	54	GND	-	Ground
25	RE2	I	Red even data 2	55	GND	-	Ground
26	RE3	I	Red even data 3	56	GND	-	Ground
27	RE4	I	Red even data 4	57	V_{DD}	-	+3.3V Power supply
28	RE5	I	Red even data 5	58	V_{DD}	-	+3.3V Power supply
29	GND	-	Ground	59	V_{DD}	-	+3.3V Power supply
30	GE0	I	Green even data 0	60	V_{DD}	-	+3.3V Power supply

Connector Part No.: 52760-0600(Molex)

User's connector Part No: 53475-0609(Molex)

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Correspondence between Data and Display Position

	S0001	S0002	S0003	S0004	S0005	S0006	S0007	S0008	-------------------	S3071	S3072
C001	RE	GE	BE	RO	GO	BO	RE	GE		GO	BO
	0001	0001	0001	0002	0002	0002	0003	0003		1024	1024
C768	RE	GE	BE	RO	GO	BO	RE	GE		GO	BO
	0001	0001	0001	0002	0002	0002	0003	0003		1024	1024

5.2 BACKLIGHT UNIT

Pin	Symbol	Description	Color
1	HV1	High Voltage	Pink/ Blue
3	LV	Ground	White/ Black

Note (1) Connector Part No.: BHR-03VS-1 (JST) or equivalent

Note (2) Matching Connector Part No.: SM02B-BHS-1-TB (JST) or equivalent

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5.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮	⋮
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

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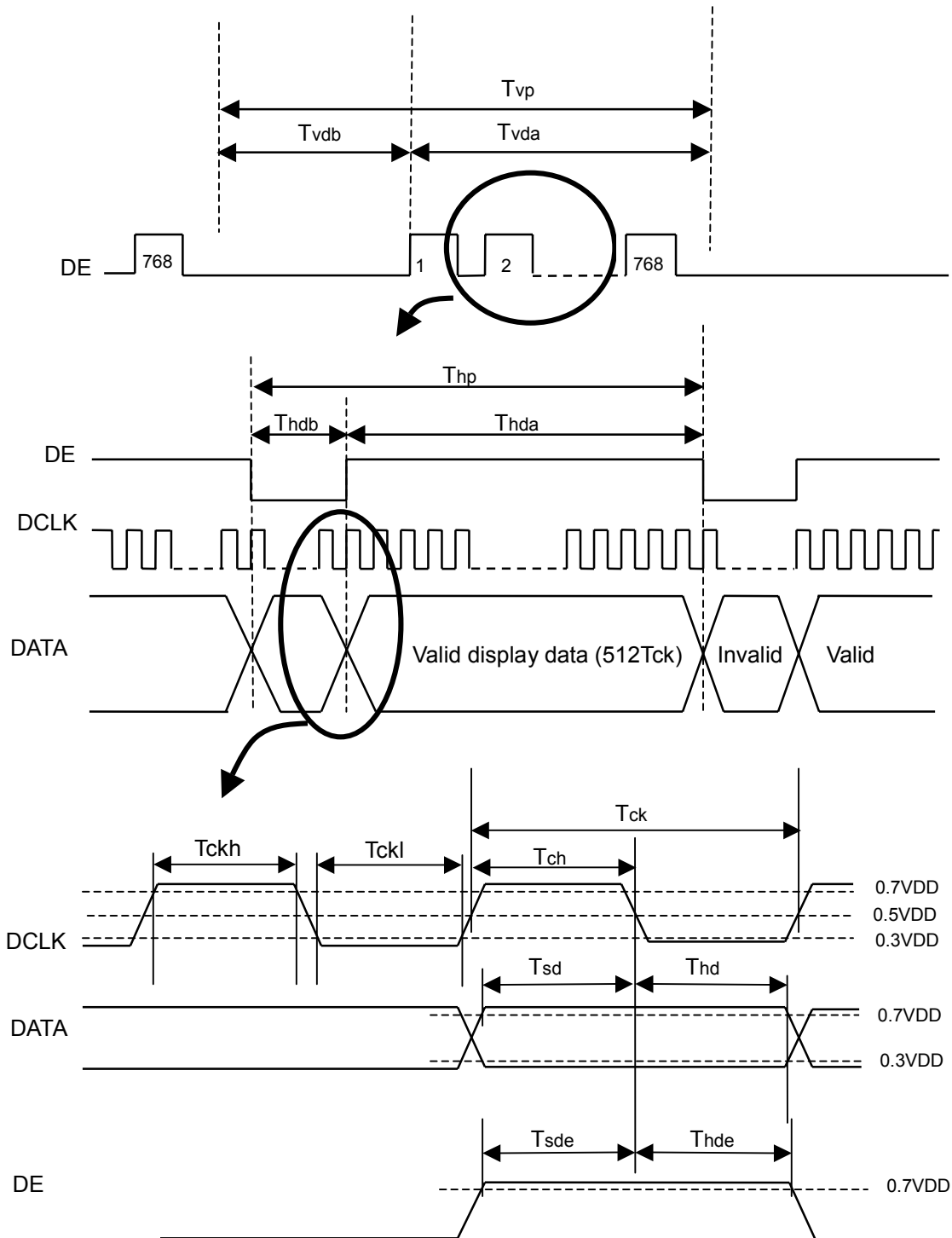
6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

Signal	Parameter	Symbol	Min	Typ	Max	Unit	Remarks
DCLK	Pixel clock Frequency	fck	-	32.5	40	MHz	
	Pixel clock period	Tck	25	30	40	ns	
	Duty ratio (%Tch)	-	45	50	55	%	Tch/Tck
	High time	Tckh	5	-	-	ns	
	Low time	Tfckl	5	-	-	ns	
DATA	Setup time	Tsd	4	-	-	ns	
	Hold time	Thd	4	-	-	ns	
	Rise time	Trd	4	-	-	ns	
	Fall time	Tfd	4	-	-	ns	
DE	Setup time	Tsde	4	-	-	ns	
	Hold time	Thde	4	-	-	ns	
	Vertical Frequency	Fv	-	60	75	Hz	
	Vertical period	Tvp	769	806	-	Thp	
	Vertical display blank period	Tvdb	1	38	-	Thp	
	Vertical display active period	Tvda	768	768	768	Thp	
	Horizontal period	Thp	550	672	900	Tck	
	Horizontal display blank period	Thdb	38	160	388	Tck	
	Horizontal display active period	Thda	512	512	512	Tck	

Note (1) Because this module is operated by DE only mode, Hsync and Vsync input signals should be set to low logic level or ground. Otherwise, this module would operate abnormally.

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INPUT SIGNAL TIMING DIAGRAM

6.2 POWER ON/OFF SEQUENCE
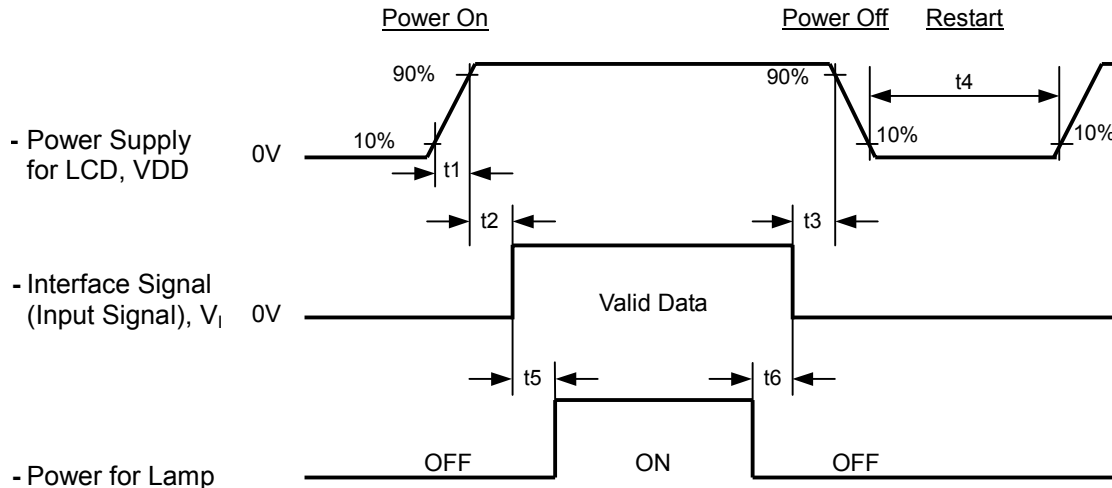
Timing Specifications:

$0 < t1 \le (10)$ msec

$0 < t2 \le (50)$ msec

$0 < t3 \le (50)$msec

$t4 \ge (1)$ sec

$t5 \ge (100)$ mesc

$t6 \ge (100)$msec

Note (1) Please avoid floating state of interface signal at invalid period.

Note (2) When the interface signal is invalid, be sure to pull down the power supply of LCD V_{DD} to 0 V.

Note (3) The Backlight inverter power must be turned on after the power supply for the logic and the interface signal is valid. The Backlight inverter power must be turned off before the power supply for the logic and the interface signal is invalid.

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7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	^oC
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V_{DD}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		
Inverter Current	I_L	(8.0)	mA

The measurement methods of optical characteristics are shown in Section 7.2. The following items should be measured under the test conditions described in Section 7.1 and stable environment shown in Note (4).

7.2 OPTICAL SPECIFICATIONS

Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast Ratio		CR		(200)	(350)	-	-	(2), (4)
Response Time		T_R		-	(6)	(10)	ms	(3)
		T_F		-	(17)	(25)	ms	
Luminance of White (Center point)		L		(200)	(250)	-	cd/m^2	(4),(5)
White Variation		δW		-	1.25	(1.35)	-	(4),(5)
Color Chromaticity	Red	Rx	$\theta_x=0°$, $\theta_Y=0°$ Viewing Normal Angle	(0.597)	(0.627)	(0.657)	-	(1), (4)
		Ry		(0.327)	(0.357)	(0.387)	-	
	Green	Gx		(0.265)	(0.295)	(0.325)	-	
		Gy		(0.559)	(0.589)	(0.619)	-	
	Blue	Bx		(0.114)	(0.144)	(0.174)	-	
		By		(0.064)	(0.094)	(0.124)	-	
	White	Wx		(0.283)	(0.313)	(0.343)	-	
		Wy		(0.299)	(0.329)	(0.359)	-	
Viewing Angle	Horizontal	θ_x+	CR≥10	(50)	(60)	-	Deg.	
		θ_x-		(50)	(60)	-		
	Vertical	θ_Y+		(30)	(40)	-		
		θ_Y-		(50)	(60)	-		

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Note (1) Definition of Viewing Angle (θx, θy):
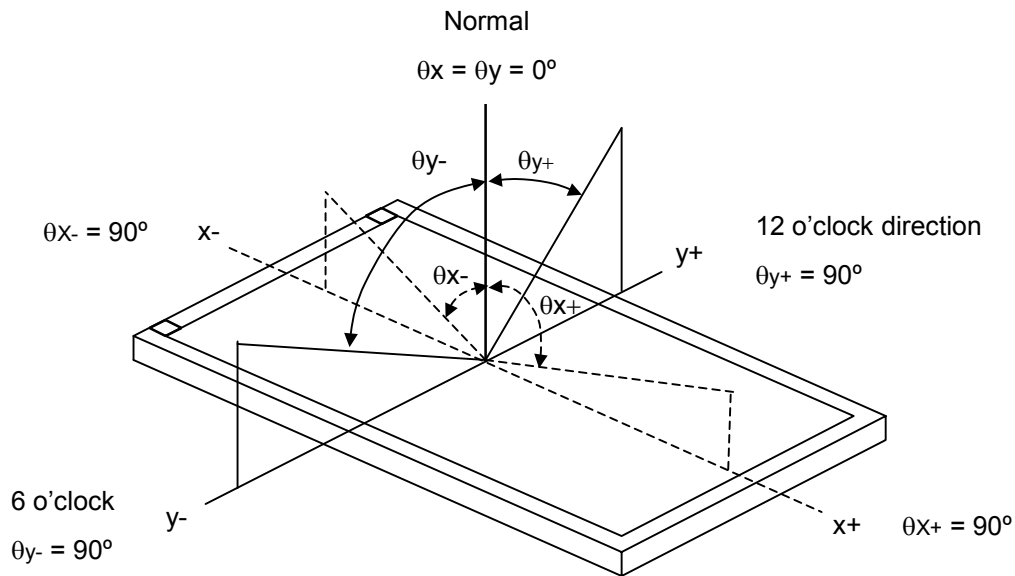
Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

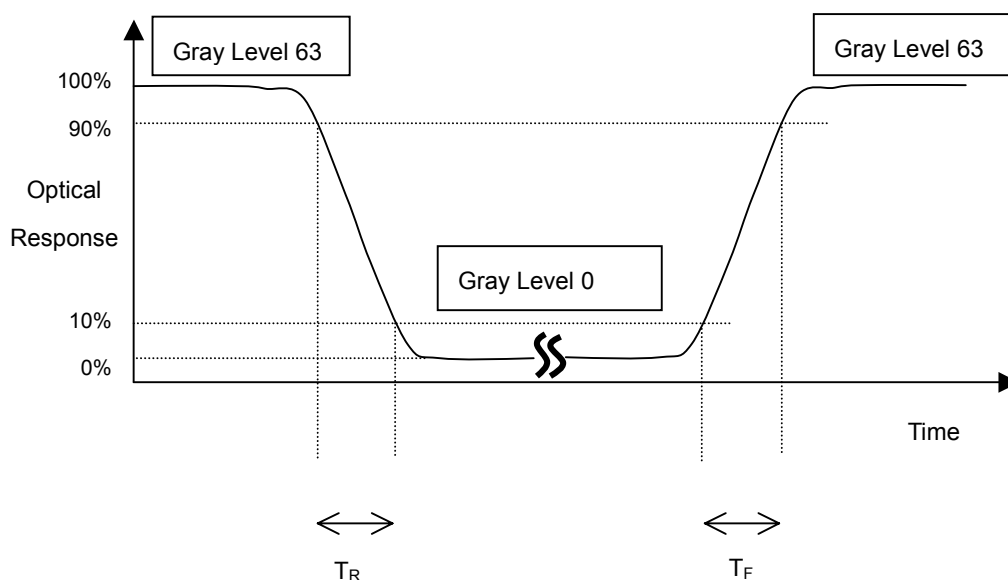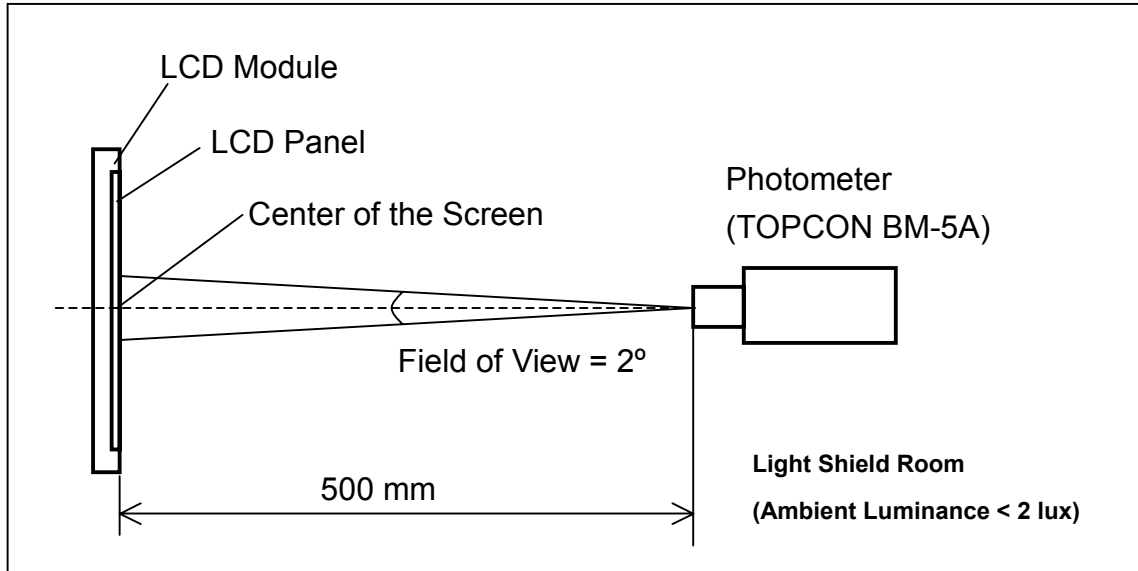L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (1)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

Note (3) Definition of Response Time (T_R, T_F):

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Issued Date:Oct.28,2002
Model No.: M150X4-T05

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Note (4)   Measurement Setup:

The LCD module should be stabilized at given temperature for 15 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 15 minutes in a windless room
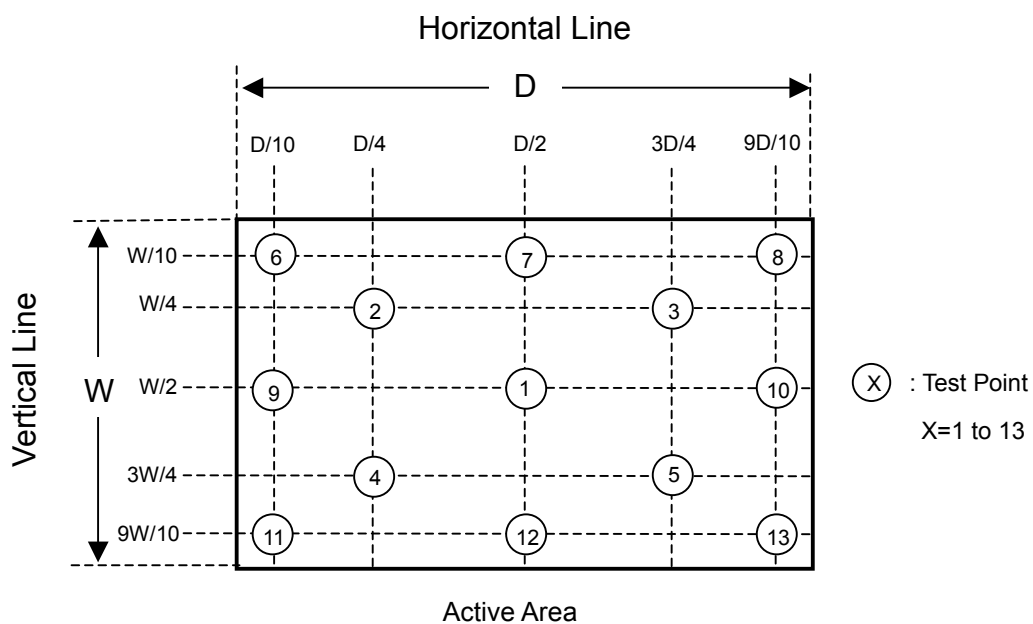

Note (5)   Definition of luminance measured points:

Measure the luminance of gray level 63 at point L(1)

Definition of White Variation (δW):

Measure the luminance of gray level 63 at 9 points

$$\delta W = \frac{\text{Maximum } [L(1), L(6), L(7), L(8), L(9), L(10), L(11), L(12), L(13)]}{\text{Minimum } [L(1), L(6), L(7), L(8), L(9), L(10), L(11), L(12), L(13)]}$$

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8. PRECAUTIONS

8.1 HANDLING PRECAUTIONS

(1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.

(2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.

(3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.

(4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.

(5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.

(6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.

(7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.

(8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.

(9) Do not disassemble the module.

(10) Do not pull or fold the lamp wire.

(11) Pins of I/F connector should not be touched directly with bare hands.

8.2 STORAGE PRECAUTIONS

(1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.

(2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.

(3) It may reduce the display quality if the ambient temperature is lower than 10 ºC. For example, the response time will become slowly, and the starting voltage of lamp will be higher than the room temperature.

8.3 OPERATION PRECAUTIONS

(1) Do not pull the I/F connector in or out while the module is operating.

(2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.

(3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with inverter. Do not disassemble the module or insert anything into the Backlight unit.

9. PACKAGING

9.1 PACKING SPECIFICATIONS

(1) 10 LCD modules / 1 Box

(2) Box dimensions : 511(L) X 420(W) X 360(H) mm

(3) Weight : approximately 11Kg (10 modules per box)

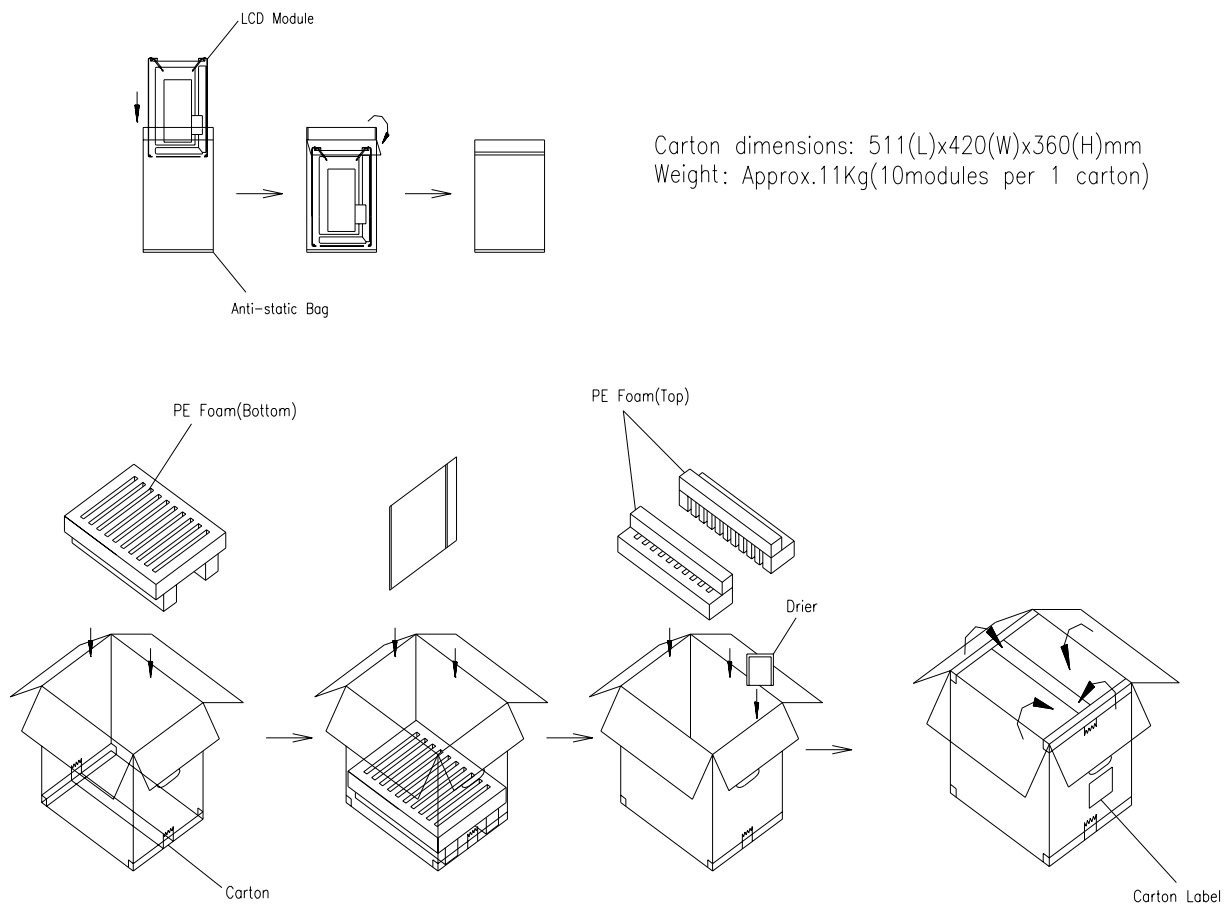### 9.2 PACKING Method
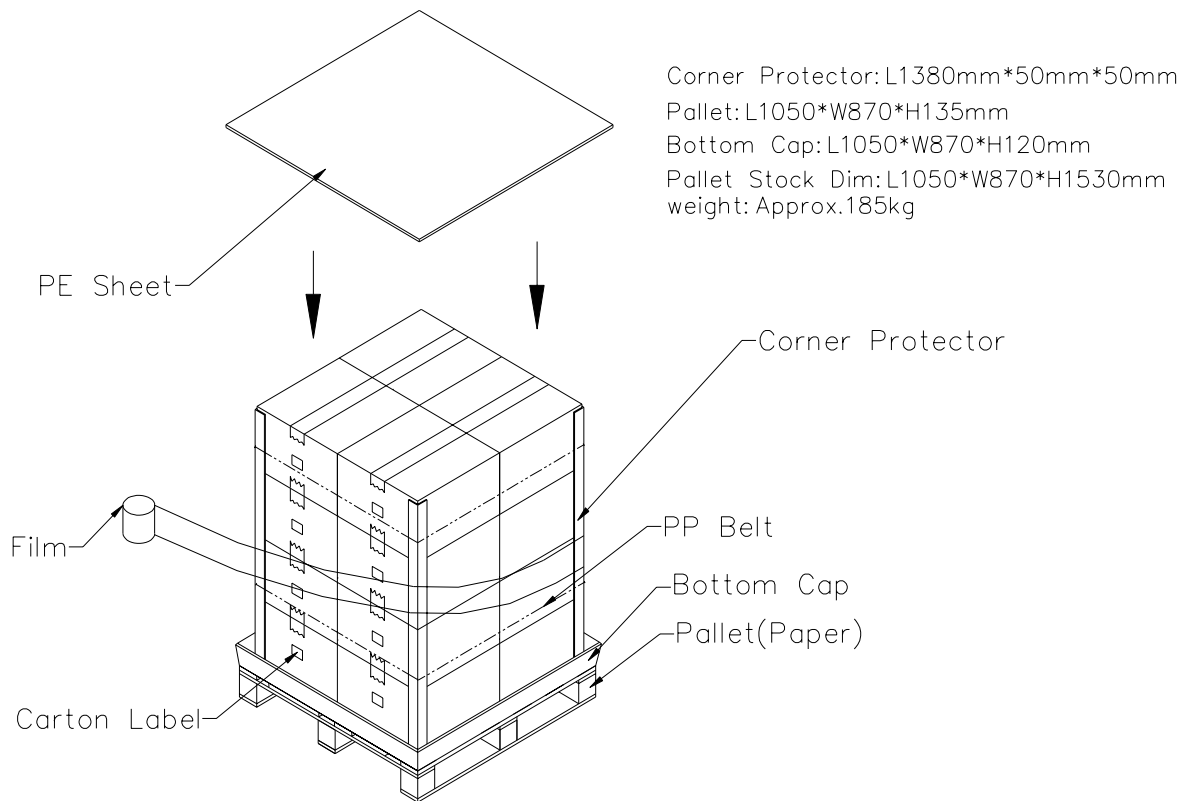
Figures 9-1and 9-2 are the packing method.

Carton dimensions: 511(L)x420(W)x360(H)mm
Weight: Approx.11Kg(10modules per 1 carton)

Figure. 9-1 Packing method

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Corner Protector: L1380mm*50mm*50mm
Pallet: L1050*W870*H135mm
Bottom Cap: L1050*W870*H120mm
Pallet Stock Dim: L1050*W870*H1530mm
weight: Approx.185kg

Figure. 9-2   Packing method

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10. INCOMING INSPECTION DAY

The Supplier should be acquainted the inspection results (acceptance or rejection) by Customer, and the results are in accordance with the incoming inspection standard within 30 days after the date of the bills of lading.

Should Customer fail to so notify the Supplier within the said 30 days period. The Customer's right to reject the LCMS shall then lapse, and the said LCMS shall be deemed to have been accepted by the customer.

11. DEFINITION OF LABELS

11.1 CMO MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.
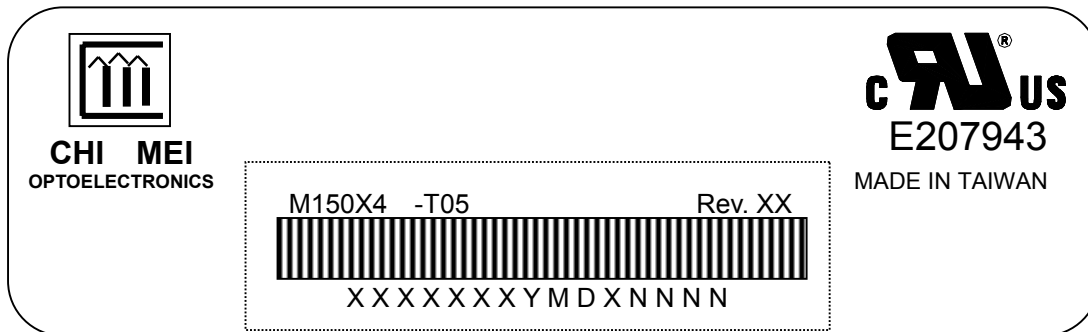
(a) Model Name: M150X4 –T05

(b) Revision: Rev. XX, for example: C1, C2 …etc.

(c) Serial ID: X X X X X X X Y M D X N N N N

- Serial No.
- CMO Internal Use
- Year, Month, Date
- CMO Internal Use
- Product Line
- Revision
- CMO Internal Use
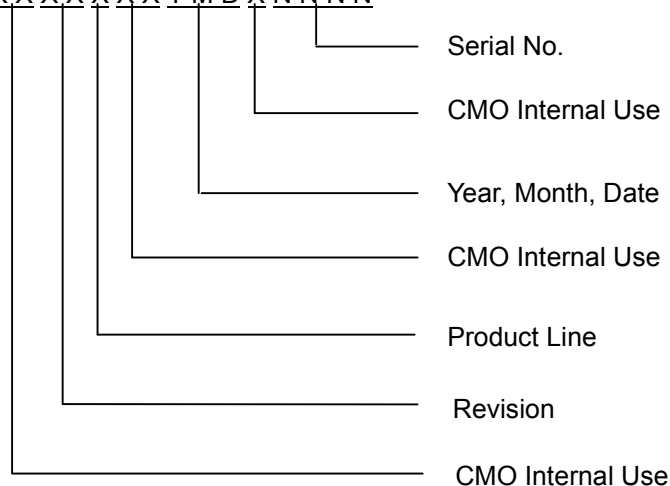
Serial ID includes the information as below:

(a) Manufactured Date: Year: 01~99, for 2001~2099

                Month: 01~12 , for Jan. ~ Dec.

                Day: 01~31, for 1st to 31st, exclude I and O

(b) Serial No.: Manufacturing sequence of product

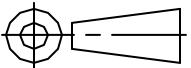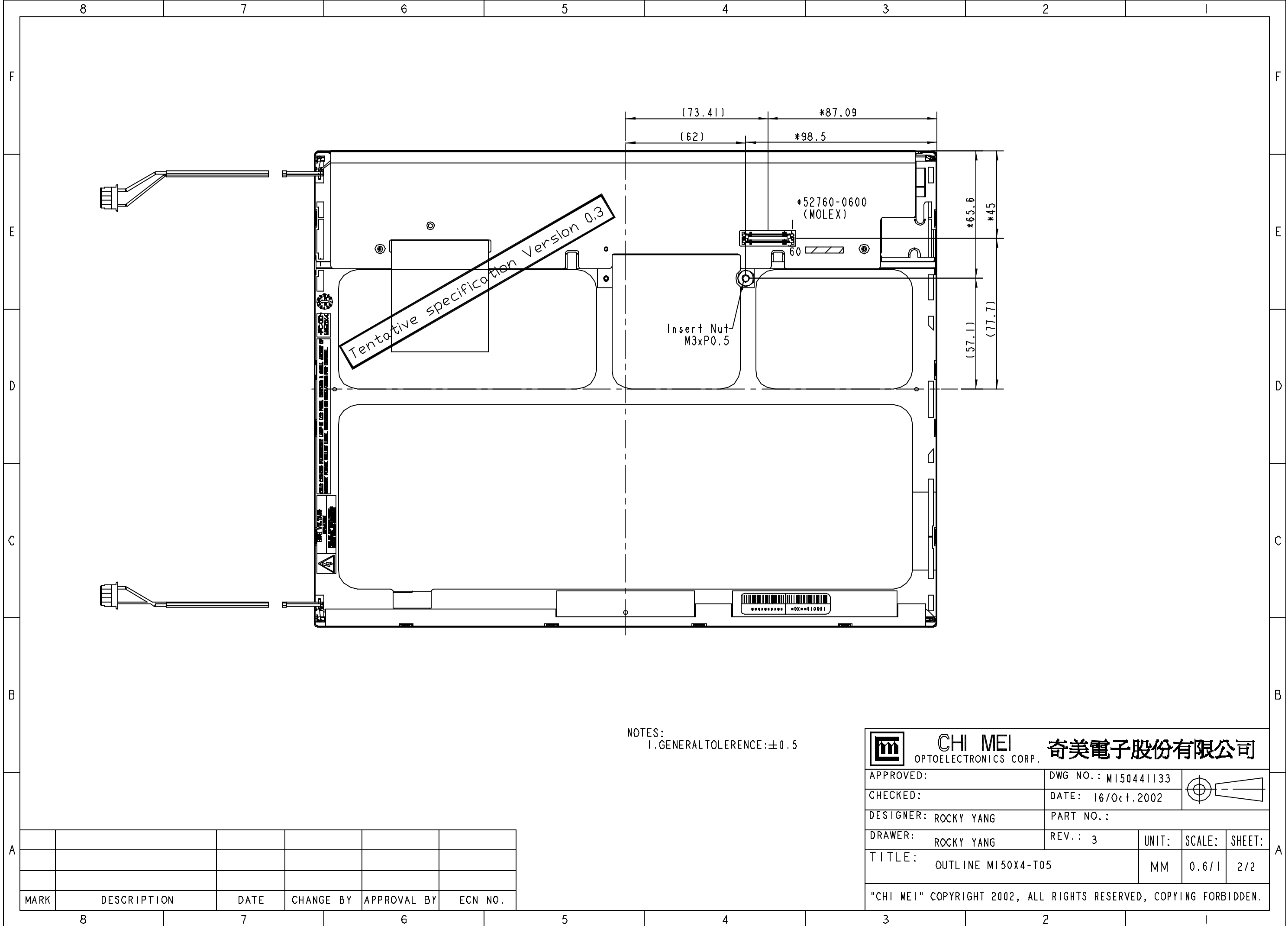(c) CMO Internal Use: 1 -> Line1, 2 -> Line 2, …etc.
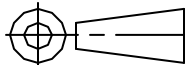
(d) Revision Code: cover all the change

Ⓟ321 (Outline)

(160.5)

*13.1
*11.1
*9.7(MAX.10)
*4.5±0.3

*20.7±0.3

*60±0.3

*84±0.3

*60±0.3

Ⓟ245.4 (Outline)

(122.7)

*1.652

*307.5(Bezel Opening)
*304.128(Active Area)

*1.686

*1.686

*231.4(Bezel Opening)
*228.096(Active Area)

*1.652

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*BHR-03VS-1(JST)
CONNECTOR: PIN1 PINK(HV)
PIN3 WHITE(LV)

321

321

*9.45

*150±10

*BHR-03VS-1(JST)
CONNECTOR: PIN1 PINK(HV)
PIN3 WHITE(LV)

8-M2.5
max. Torque 3.0 kg-cm
max. Screw length 2.8mm

NOTES:
1.GENERAL TOLERENCE:±0.5

MARK | DESCRIPTION | DATE | CHANGE BY | APPROVAL BY | ECN NO.

(73.41)

*87.09

(62)

*98.5

*52760-0600
(MOLEX)

60

*65.6

*45

Insert Nut
M3xP0.5

(57.1)

(77.7)

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NOTES:
1.GENERALTOLERENCE:±0.5

APPROVED:	DWG NO.: MI50441133			
CHECKED:	DATE: 16/Oct.2002			
DESIGNER: ROCKY YANG	PART NO.:			
DRAWER: ROCKY YANG	REV.: 3	UNIT:	SCALE:	SHEET:
TITLE: OUTLINE MI50X4-T05		MM	0.6/1	2/2

MARK	DESCRIPTION	DATE	CHANGE BY	APPROVAL BY	ECN NO.