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# (V) Preliminary Specifications () Final Specifications

Module	10.4 Inch Color TFT-LCD
Model Name	G104SN03 V4

Customer Date	Approved by Date
	Vito Huang 2010/09/29
Checked & Approved by	Prepared by
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Note: This Specification is subject to change without notice.	General Display Business Division / AU Optronics corporation



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Ve	rsion and Date	Page	Old description	New Description
0.0	Sep 29, 2010	All	First draft	



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#### 1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the CCFL Reflector edge. Instead, press at the far ends of the CCFL Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Cold cathode fluorescent lamp in LCD contains a small amount of mercury. Please follow local ordinances or regulations for disposal.
- 13) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 14) The LCD module is designed so that the CCFL in it is supplied by Limited Current Circuit (IEC60950 or UL1950). Do not connect the CCFL in Hazardous Voltage Circuit.
- 15) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 16) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 17) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 18)Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.



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#### 2. General Description

G104SN03 V4 is a Color Active Matrix Liquid Crystal Display composed of a TFT-LCD display, a driver circuit, and a backlight system. The screen format is intended to support SVGA (800(H) x 600(V)) screen and 16.2M (RGB 8-bits) or 262K colors (RGB 6-bits). All input signals are LVDS interface compatible. Inverter card of backlight is not included.

G104SN03 V4 is designed for industrial display applications.

#### 2.1 Display Characteristics

The following items are characteristics summary on the table under 25 °C condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	10.4
Active Area	[mm]	211.2(H) x 158.4(V)
Pixels H x V		800x3(RGB) x 600
Pixel Pitch	[mm]	0.264 x 0.264
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		TN, Normally White
Nominal Input Voltage VDD	[Volt]	3.3 (typ.)
Typical Power Consumption	[Watt]	3.5W (IRCFL=4.5mA) All black pattern
Weight	[Grams]	TBD (typ.)
Physical Size	[mm]	236.0(H)x 174.3(V) x 5.7(D) (typ.)
Electrical Interface		1 channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.2M / 262K colors
Temperature Range Operating Storage (Non-Operating)	[°C] [°C]	-20 to +70 -30 to +80
RoHS Compliance		RoHS Compliance



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#### 2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25 °C (Room Temperature):

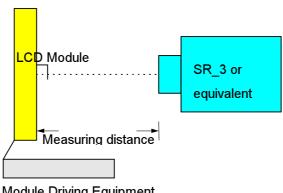
Item	Unit	Conditions	Min.	Тур.	Max.	Note
White Luminance	[cd/m2]	IRCFL= 4.5mA (center point)	190	230	-	1
Uniformity	%	5 points	65	75	-	2
Contrast Ratio			400	500	_	3
	[msec]	Rising	-	10	20	
Response Time	[msec]	Falling	-	20	30	4
	[msec]	Rising + Falling	-	30	50	
	[degree]	Horizontal (Right)	70	80	_	
Viewing Angle	[degree]	CR = 10 (Left)	70	80	_	5
Viewing Angle	[degree]	Vertical (Upper)	50	60	_	
	[degree]	CR = 10 (Lower)	60	80	_	
		Red x	0.54	0.57	0.60	
		Red y	0.29	0.32	0.35	
		Green x	0.29	0.32	0.35	
Color / Chromaticity Coordinates		Green y	0.53	0.56	0.59	
(CIE 1931)		Blue x	0.13	0.16	0.19	
		Blue y	0.12	0.15	0.18	
		White x	0.29	0.32	0.35	
		White y	0.30	0.33	0.36	
Color Gamut	%			45	-	

Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)

Aperture 1 □ with 50cm viewing distance

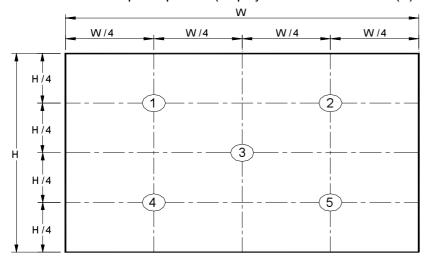
**Test Point** Center Environment < 1 lux



Module Driving Equipment

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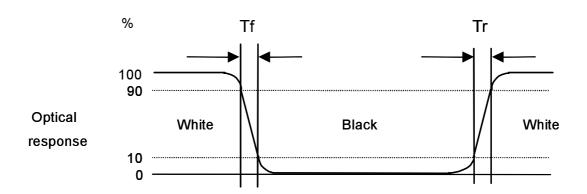
Note 2: Definition of 5 points position (Display active area: 211.2mm (H) x 158.4mm (V))



Note 3: Definition of contrast ratio (CR):

#### Note 4: Definition of response time:

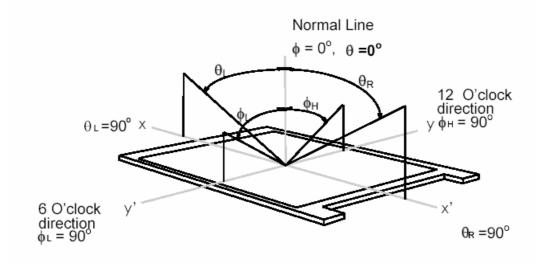
The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.





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Viewing angle is the measurement of contrast ratio  $\Box 10$ , at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° ( $\theta$ ) horizontal left and right, and 90° ( $\Phi$ ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.

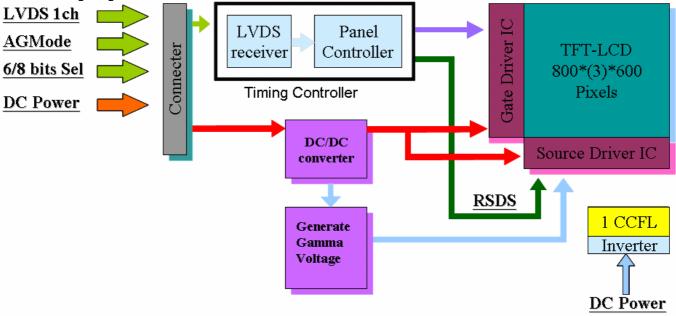




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#### 3. Functional Block Diagram

The following diagram shows the functional block of the 10.4 inch color TFT/LCD module:





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# 4. Absolute Maximum Ratings

# 4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD drive Voltage	Vin	-0.3	+4.0	[Volt]

# 4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating Temperature	TOP	-20	+70	[°C]
Operation Humidity	HOP	5	95	[%RH]
Storage Temperature	TST	-30	+80	[°C]
Storage Humidity	HST	5	95	[%RH]

Note: Maximum Wet-Bulb should be 39  $^{\circ}$ C and no condensation.



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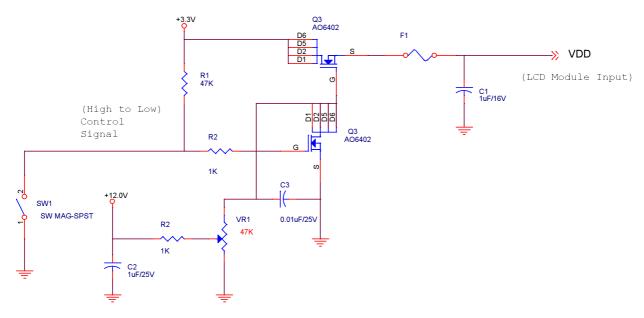
#### 5. Electrical Characteristics

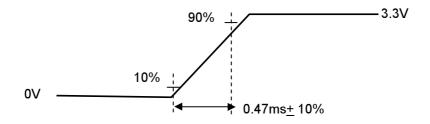
#### **5.1 TFT LCD Module**

#### **5.1.1 Power Specification**

Symbol	Parameter	Min	Тур	Max	Units	Remark
VDD	VDD Logic/LCD Drive Voltage		3.3	3.6	[Volt]	
IDD	VDD Current	-	300	ı	[mA]	All Black Pattern (VDD=3.3V, at 60Hz)
Irush	LCD Inrush Current	_	-	1.5	[A]	Note 1
PDD	VDD Power	-	1	-	[Watt]	All Black Pattern (VDD=3.3V, at 60Hz)
VDDrp	rp Allowable Logic/LCD Drive Ripple Voltage		-	100	[mV] p-p	All Black Pattern (VDD=3.3V, at 60Hz)

Note 1: Measurement condition:





**VDD** rising time



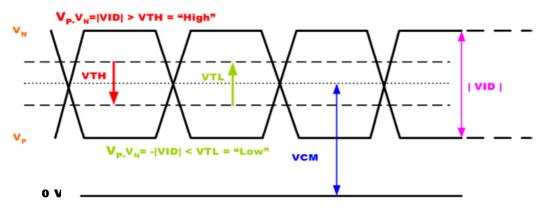
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# **5.1.2 Signal Electrical Characteristics**Input signals shall be low or Hi-Z state when VDD is off.

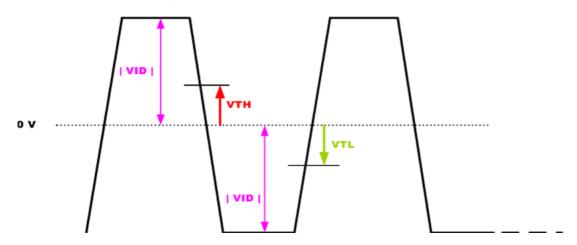
Symbol	Item	Min.	Тур.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold		-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage		400	600	[mV]	
VICM	Differential Input Common Mode Voltage	1.125	1.25	1.375	[V]	VTH/VTL=+-100mV

Note: LVDS Signal Waveform.

#### Single-end Signal



#### Differential Signal





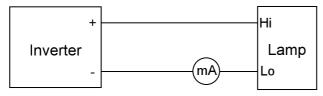
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#### 5.2.1 Parameter guideline for CCFL

Following characteristics are measured under a stable condition using an inverter at 25 (Room Temperature):

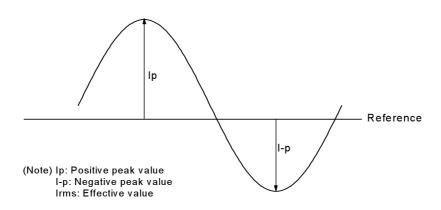
Symbol	Parameter	Min.	Тур.	Max.	Unit	Remark
IRCFL	CCFL operation range	3.0	4.5	5.5	[mA] rms	(Ta=25°C) Note 1
FCFL	CCFL Frequency	40	60	65	[KHz]	(Ta=25°C) Note 2
ViCFL (-20°C) (reference)	(-20°C) CCFL Ignition Voltage		1140	1430	[Volt] rms	(Ta= -20°C)
ViCFL (25°C) (reference)	CCFL Ignition Voltage	-	-	1020	[Volt] rms	(Ta=25°C)
VCFL	VCFL CCFL Discharge Voltage		540	-	[Volt] rms	(Ta=25°C) Note3 IRCFL=4.5mA
PCFL	CCFL Power consumption (inverter excluded)	-	2.43	-	[Watt]	(Ta=25°C) Note 3 IRCFL=4.5mA
Lamp Life			30,000		Hrs	(Ta=25°C) Note 4 IRCFL = 4.5mA

Note 1: IRCFL is defined as the return current of an inverter. (In Figure. 1)



(Figure. 1: Measurement of return current)

A stable IRCFL is a current without flicker or biasing waveform provided by inverter that ensures the backlight perform to its specification. The ideal sine waveform should be symmetric in positive and negative polarities and the asymmetry rate of the inverter waveform should be below 10%.



DC Bias = (| Ip - I-p| / Irms ) x 100 % <10%

Crest Factor = Ip or (I-p) / Irms should have the range within 1.414 ± 10%

It is recommended to use the inverter with detection circuit ( ie: balance and protection circuit) to avoid overvoltage, overcurrent, or mismatching waveform.



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- Note 2: CCFL frequency should be carefully determined to avoid interference between inverter and TFT LCD. Higher frequency will induce higher leakage current and further impact lamp life.
- Note 3: Calculator value for reference (IRCFLxVCFL=PCFL).
- Note 4: The definition of lamp life means when any of following conditions happen:
  - a) Luminance falls to 50% or less of the initial value.
  - b) Normal lighting is no more available (flickering, pink lighting, no lighting, etc.)
  - c) Lamp voltage or lighting start voltage exceeds the specified value.

#### Lamp life time shortens according to

- a) Placing methodology: mercury is unevenly distributed in portrait mounting
- b) Environmental condition: low temperature reduces the presence of mercury vapor, which results in approximately lamp life of 1,000 hours
- c) CCFL surface temperature: Presence of gradient in lamp surface temperature causes uneven mercury migration
- d) Inverter design: its resonance capacitor should be fine-tuned with the impedance of CCFL
- e) Over driving current (> 5.5 mA) shortens lamp life time dramatically.

Note 5: The display is with dual lamp design, and the CCFL current in above table refers to each lamp

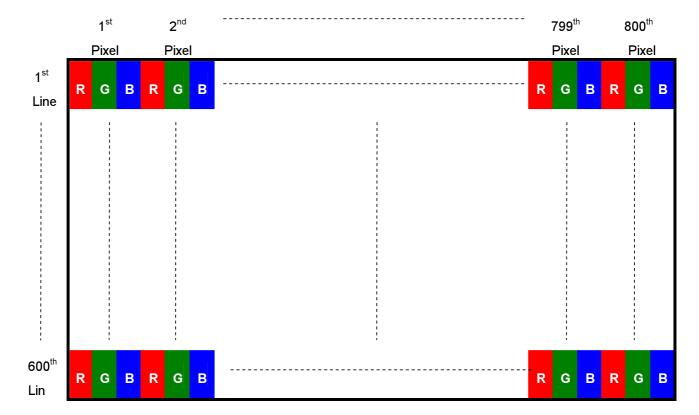


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# 6. Signal Characteristic

#### **6.1 Pixel Format Image**

Following figure shows the relationship between input signal and LCD pixel format.





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# **6.2 Signal Description**

The module uses a LVDS receiver embedded in AUO's ASIC. LVDS is a differential signal technology for LCD interface and a high-speed data transfer device.

(1)Input signal interface

Pin no	Symbol	Function	Etc.
1	$V_{ extsf{DD}}$	+3.3 V power supply	
2	$V_{DD}$	+3.3 V power supply	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	LVDS receiver signal channel 0	
6	RxIN0+	LVDS Differential Data Input (R0, R1, R2, R3, R4, R5, G0)	
7	GND	Ground	
8	RxIN1-	LVDS receiver signal channel 1	
9	RxIN1+	LVDS Differential Data Input (G1, G2, G3, G4, G5, B0, B1)	
10	GND	Ground	
11	RxIN2-	LVDS receiver signal channel 2	
12	RxIN2+	LVDS Differential Data Input (B2, B3, B4, B5, HS, VS, DE)	
13	GND	Ground	
14	CKIN-	LVDS receiver signal clock	
15	CKIN+		
16	GND	Ground	
17	RxIN3-	LVDS receiver signal channel 3, NC for 6 bit LVDS Input	
18	RxIN3+	LVDS Differential Data Input (R6, R7, G6, G7, B6, B7, RSV)	
19	Reserved	Reserved for AUO internal test. Please treat it as NC.	
20	SEL68	6/8 bits LVDS input setting [H: 8 bits; L/NC:6 bits]	

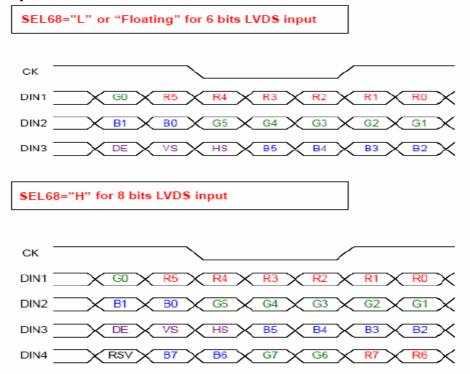
Note: 1. Input Signals shall be in low status when VDD is off.

2. NC means "No Connection".



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#### 6.3 The Input Data Format



Signal Name	Description	Remark
R7	Red Data 7	Red-pixel Data
R6	Red Data 6	Each red pixel's brightness data consists of these pixel data.
R5	Red Data 5	For 8Bits LVDS input
R4	Red Data 4	MSB: R7 ; LSB: R0
R3	Red Data 3	For 6Bits LVDS input
R2	Red Data 2	MSB: R5 ; LSB: R0
R1	Red Data 1	
R0	Red Data 0	
G7	Green Data 7	Green-pixel Data
G6	Green Data 6	Each green pixel's brightness data consists of these pixel data
G5	Green Data 5	For 8Bits LVDS input
G4	Green Data 4	MSB: G7 ; LSB: G0
G3	Green Data 3	For 6Bits LVDS input
G2	Green Data 2	MSB: G5 ; LSB: G0
G1	Green Data 1	
G0	Green Data 0	
B7	Blue Data 7	Blue-pixel Data
B6	Blue Data 6	Each blue pixel's brightness data consists of these pixel data
B5	Blue Data 5	For 8Bits LVDS input
B4	Blue Data 4	MSB: B7 ; LSB: B0
B3	Blue Data 3	For 6Bits LVDS input
B2	Blue Data 2	MSB: B5 ; LSB: B0
B1	Blue Data 1	
B0	Blue Data 0	
CLK	Data Clock	The typical frequency is 40MHz. The signal is used to strobe the
		pixel data and DE signals. All pixel data shall be valid at the falling
		edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of CLK. When the signal
		is high, the pixel data shall be valid to be displayed.
VSYNC	Vertical Sync	The signal is synchronized to CLK.
HSYNC	Horizontal Sync	The signal is synchronized to CLK.

Note: Output signals from any system shall be low or Hi-Z state when VDD is off.



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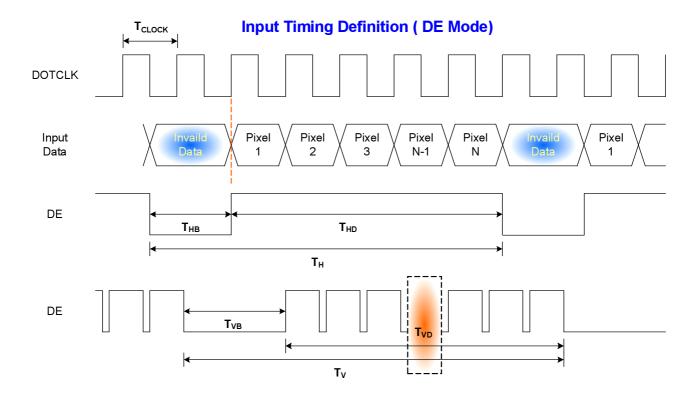
#### 6.4 Interface Timing

#### **6.4.1 Timing Characteristics**

Parameter		Symbol	Min.	Тур.	Max.	Unit	Condition
Clock frequency		1/ T <sub>Clock</sub>	30	40	50	MHz	
	Period	$T_V$	628	628	628		
Vertical	Active	$T_VD$	600	600	600	$T_{Line}$	
Section	Blanking	$T_VB$	28	28	28		
	Period	T <sub>H</sub>	960	1056	1060		
Horizontal	Active	T <sub>HD</sub>	800	800	800	T <sub>Clock</sub>	
Section	Blanking	T <sub>HB</sub>	160	256	260		

Note: Frame rate is 60 Hz.

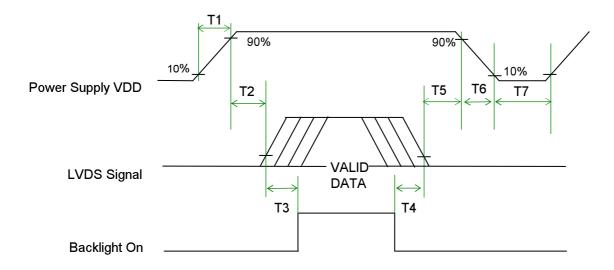
#### 6.4.2 Input Timing Diagram



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#### 6.5 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



#### Power ON/OFF sequence timing

Dawamatan		1114		
Parameter	Min.	Тур.	Max.	Units
T1	0.5	-	10	ms
T2	0	-	50	ms
Т3	180	_	-	ms
T4	180	-	-	ms
Т5	0	_	50	ms
Т6	0	-	10	ms
Т7	500	-	-	ms

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.



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# 7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

#### 7.1 TFT LCD Module: LVDS Connector

Connector Name / Designation	Signal Connector
Manufacturer	Hirose or compatible
Connector Model Number	HRS DF19K-20P-1H or compatible
Adaptable Plug	HRS DF19-20S-1C or compatible

#### 7.2 Backlight Unit: Lamp Connector

Connector Name / Designation	Lamp Connector
Manufacturer	JST or compatible
Connector Model Number	BHSR-02VS-1N or compatible
Mating Model Number	SM02B-BHSS-1-TB or compatible

7.3 Lamp Connector Pin Assignment

Pin#	Symbol	Cable color	Signal Name
2	L	White	CCFL power supply(GND)
1	Н	Red	CCFL power supply(H.V.)



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# 8. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	40 °C /90%,300Hr	
High Temperature Operation	70 °C, 300Hr (center point of panel surface)	
Low Temperature Operation	-20 °C, 300Hr	
Hot Storage	80 °C, 300 hours	
Cold Storage	-30 °C, 300 hours	
Thermal Shock Test	-20 °C /30 min ,60 °C /30 min ,100cycles, 40 °C minimun ramp rate	
Hot Start Test	70 °C /1 Hr min. power on/off per 5 minutes, 5 times	
Cold Start Test	-20 °C /1 Hr min. power on/off per 5 minutes, 5 times	
Shock Test (Non-Operating)	50G,20ms,Half-sine wave,(+-X,+-Y,+-Z)	
Vibration Test (Non-Operating)	1.5G, 10~200~10Hz, Sine wave 30mins/axis, 3 direction (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
ESD	Contact : ± 8KV/ operation, Class B  Air : ± 15KV / operation, Class B	Note 1
ЕМІ	30-230 MHz, limit 40 dBu V/m, 230-1000 MHz, limit 47 dBu V/m	

Note1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost

. Self-recoverable. No hardware failures.

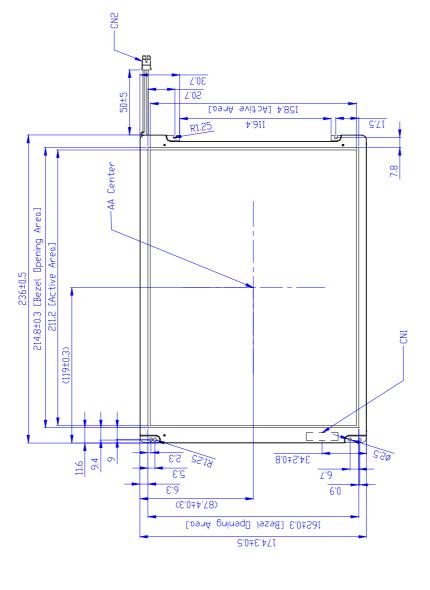
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# 9. Mechanical Characteristics

# 9.1 LCM Outline Dimension (Front View)

1.3 (x4)

5.7±0.3 3.3 (x4)

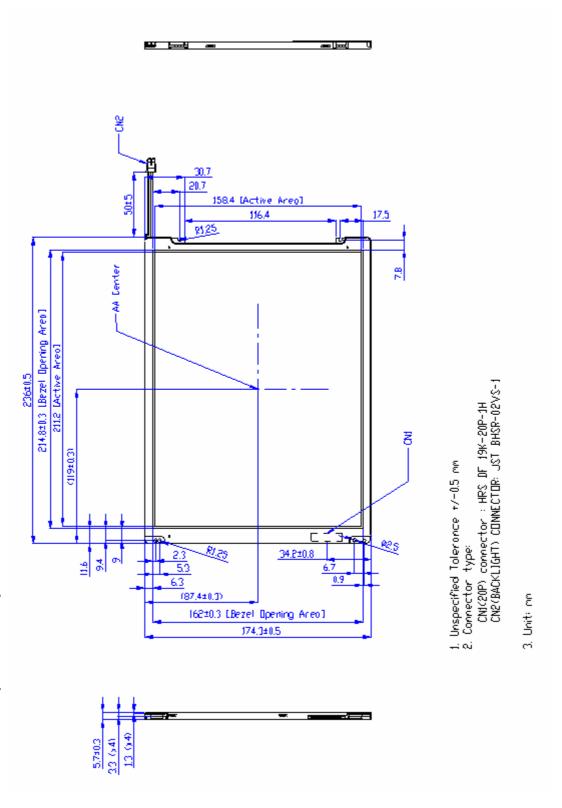


- 1. Unspecified Tolerance +/-0,5 mm 2. Connector type:
- CN2(BACKLIGHT) CONNECTOR: JST BHSR-02VS-1 CN1(20P) connector : HRS DF 19K-20P-1H

3. Unit: mm

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# 9.2 LCM Outline Dimension (Rear View)

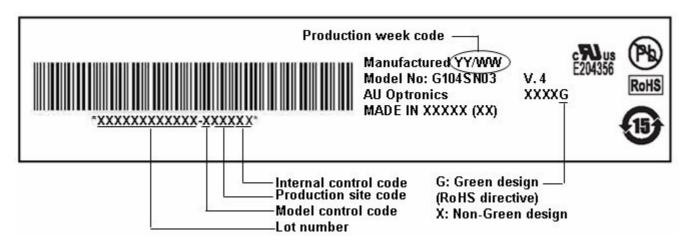




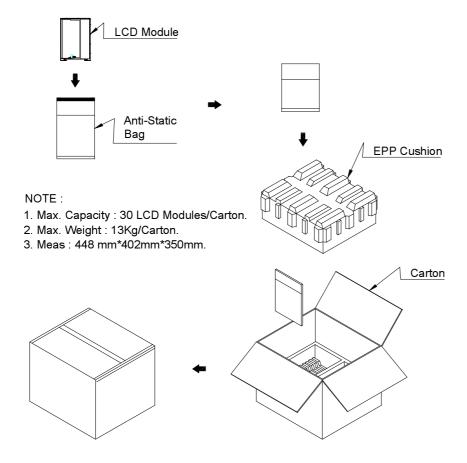
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#### 10. Label and Packaging

#### 10.1 Shipping Label (on the rear side of TFT-LCD display)



#### 10.2 Carton Package





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#### 11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

#### 11.2 Materials

#### **Toxicity**

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

#### 11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

#### 11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL E204356

U.S.A. Information Technology Equipment