

**TO: TOSHIBA CORPORATION** 

DATE: '06.05.16

# Specification of 15.4" TFT/LCD MODEL: LP154W01 (TLAG)

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# NOTICE of RECEIPT We accepted this specification. OME Operations, TOSHIBA Corp. Eng. Senr. Eng. Senr. Mgr Purchasing Dept. Eng. Senr. Eng. Senr. Mgr PC Hardware Dept.

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# **Record of Revision**

Reason

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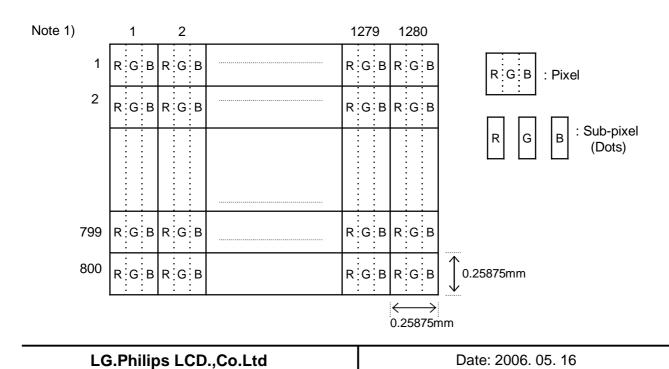
# 1. Scope

This specification is applicable to LCD manufacturer's 15.4" diagonal size TFT-LCD module "LP154W01(TLAG)" designed for Personal Computer.

# 2. General Specification

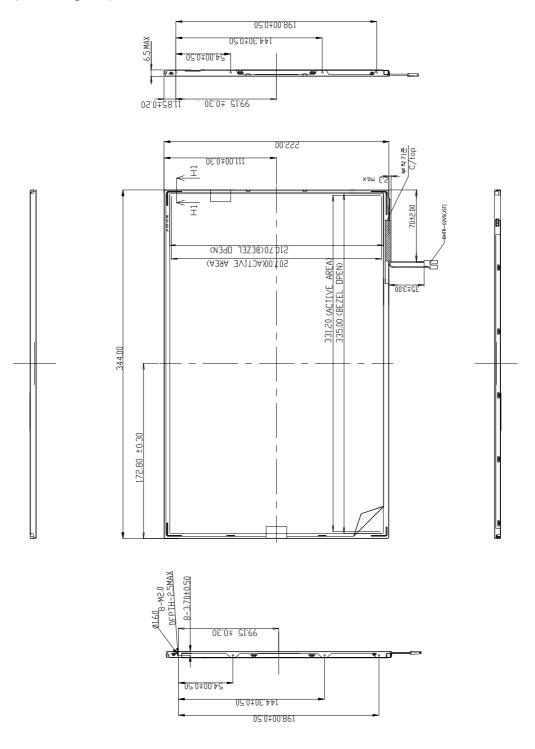
# 2.1. Features

Item	Specifications			
Display area ( Active area)	331.2 (W) × 207.0 (H) (mm) ( 15.4 " diagonal )			
Driving Method	TFT active matrix			
Number of Pixels	1280 (W) × 800 (H) × R,G,B (WXGA) (pixels) 1)			
Pixel pitch	0.25875 (H) × 0.25875 (V) (mm) <sup>1)</sup>			
Pixel Arrangement	RGB vertical stripes 1)			
Display color	262,144 (colors)			
Display Mode	Transmissive mode, Normally white			
Viewing Direction	6 o'clock (in direction of maximum contrast)			
Surface Treatment	Glare & hard coating(2H)			
Interface	LVDS			
Backlight	Single cold-cathode fluorescent lamp for side-lighting			
Dimensional Outline	$344.0\pm0.5~{ m (W)}~ imes~222.0\pm0.5~{ m (H)}~/~6.5{ m (Max)}~{ m (D)}~{ m (mm)}$			
Bezel Opening Weight	335.0±0.5 (W) × 210.7±0.5 (H) (mm) 550g(Typ.) 565g(Max.)			



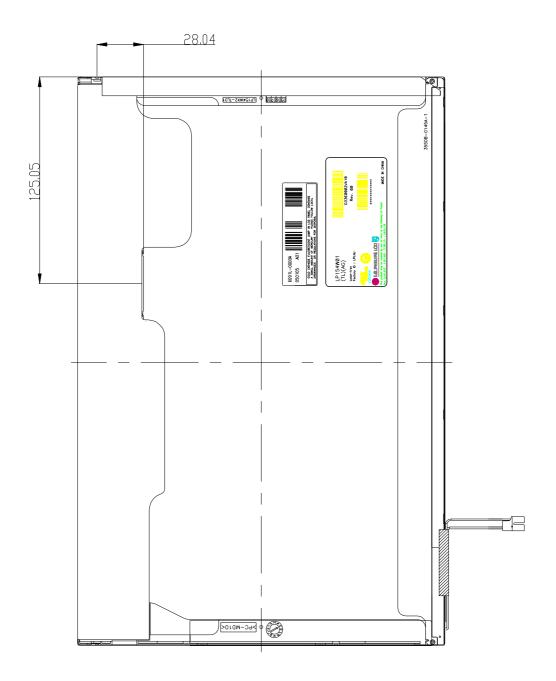


# 2.2. Dimensional Outline (Front figure)





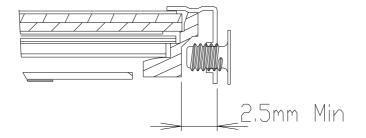
(Back figure)



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( Detail description of side mounting screw )

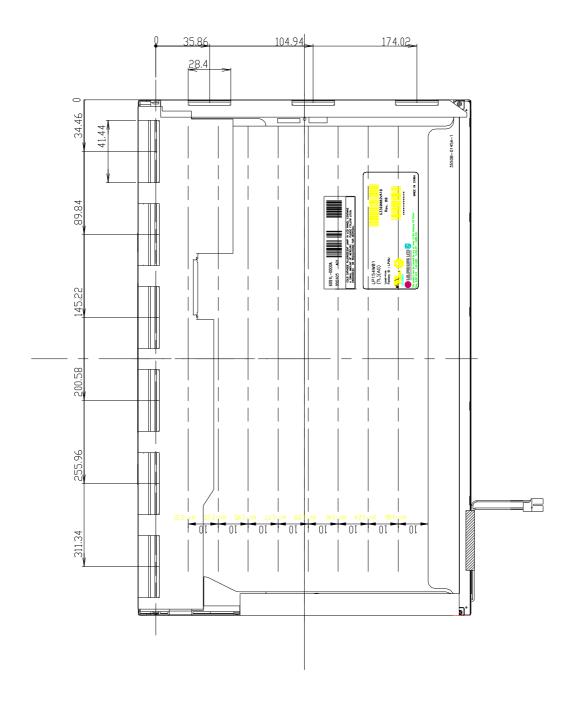


SECTION H1-H1

\*SCREW(8EA) TORQUE: 2.5kgf.cm max \*Screw Hole Depth: 2.5mm min \*Screw Length: max 2.5, min2.0



# ( Detail description of height of LCM back side & TAB Zone)



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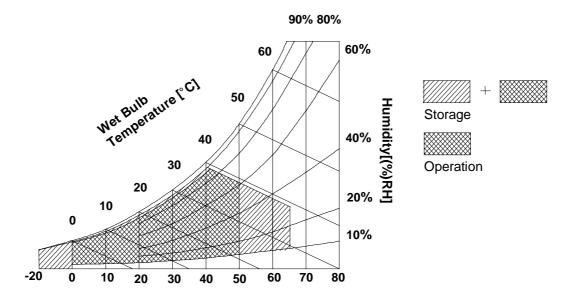


# 3. Absolute Maximum Ratings

# 3.1. Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Note
Operating Ambient Temperature	Тор	0	+50	°C	(1)
Operating Temperature for Panel	-	0	+50	°C	(2)
Storage Temperature	Tstg	-20	+60	°C	(1)
Operating Ambient Humidity	Нор	10	90	%RH	(1)
Storage Humidity	Нѕтс	10	90	%RH	(1)
Air Pressure	-	57	101.3	kPa	Operation
Air Pressure	-	12	101.3	kPa	Non-operation
Altitude	-	-	15000	feet	Operation
Altitude	-	-	40000	feet	Non-operation

Note 1) Temperature and relative humidity range are shown in the figure below. Wet bulb temperature should be 39°C Max, and no condensation of water.



Note 2) The surface temperature caused by self heat radiation of cell itself is specified on this item.

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# 3.2. Electrical Absolute Maximum

# (1) TFT LCD Module

Item	Symbol	Min	Max	Unit	Note
Power Supply Voltage	Vdd	-0.3	+4.0	V	at 25 ± 5°C
Logic Input Voltage	VIN	-0.3	VDD+0.3	V	LVDS interface

# (2) Back Light Unit

Item	Symbol	Min	Max	Unit	Note
Lamp Voltage	VL		5000	VRMS	Broken lamp Max Voltage
Lamp Current	ΙL	2.0	6.5	mARMS	
Lamp Frequency	FL	45	80	kHz	



# 3.3. Mechanical Ratings

Test Item		Test Conditions	Note
Mechanical Vibration	Frequency Ra 0.5Hrs each a Frequency Ra 0.5Hrs each a	Non Operation Operation	
Mechanical Shock  LCD fix condition	70G, Pulse	width 2 ms, Sine Wave, $\pm X$ , $\pm Y$ , $\pm Z$ direction. width 11ms, Sine Wave $\pm X$ , $\pm Y$ , $\pm Z$ direction. mal function is only checking points.	Non Operation
-> See Note (2)	98 m/s <sup>2</sup> (10G)	Pulse width 11 ms, Sine Wave, $\pm X$ , $\pm Y$ , $\pm Z$ direction.	Operation
Pressure Resistanace -> See Note (1)	No Destruction the display su No Destruction to the back of Only the break ( Glass.Lamp	Non Operation Fig 1-1 Fig 1-2 Fig 1-3	
Strength of FL Cable	Strength of Rotation force Lead Pull Test	Cable: No disconnection of cable to the 5 trial of 360 degree rotation. See a bended state of cable.  Connector: No disconnection of cable to 10 trial of 180 degree rotation. See a bended state of cable.  Soldering portion 29.4N(3.0kgf) 10mins *1.08mm Wire applied  Connector: 12.9N (1.32kgf) 1 sec *1.08mm Wire applied	Non Operation  FL cable  R2
Connector tension test	Input connected damage to the Back light con no damage to	Non Operation	
Assured torque value at side-mout part	M2 : Max 3.0	Non Operation	
Rescrewed test	15 times unde	Non Operation	
Tapping test	Tapping area LCD: Full-scre "Ripple (Poolin Tapping Force	Operation	

Definitions of failure for judgment shall be as follows:

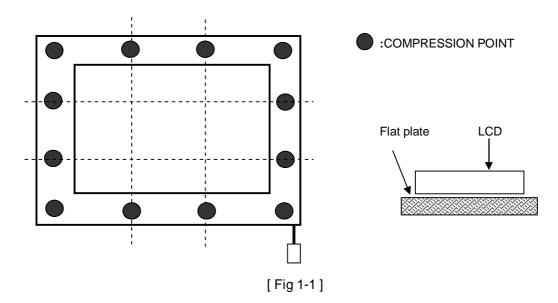
- (1) Function of the module should be maintained.
- (2) Current consumption should be smaller than the specified value.
- (3) Appearance and display quality should not have distinguished degradation.
- (4) Luminance should be larger than the minimum value specified in optical specification.

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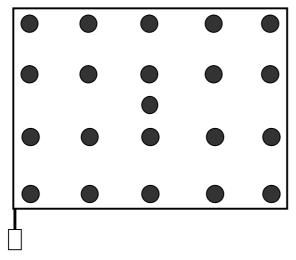


## Note 1)

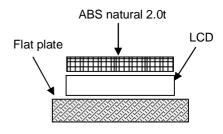
- (1) The compression condition of front side
  - (a) Compression point: 12 points (refer to Fig 1-1)
  - (b) Compression condition: 20kgf, 3 sec, Tool diameter: 16 mm in diameter (refer to Fig 1-3)



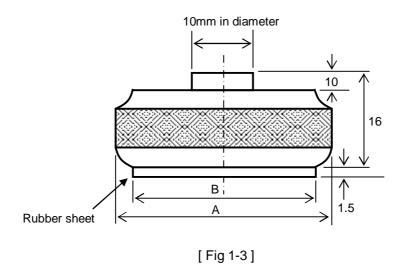
- (2) The compression condition of rear side
  - (a) Compression point: 21 points (refer to Fig 1-2)
  - (b) Compression condition: 30kgf, 3 sec, Tool radius: 30 mm in diameter (refer to Fig 1-3)







[ Fig 1-2 ]



- (3) Dimension of the compression jig
  - (a) compression jig for front side A = 16 mm in diameter

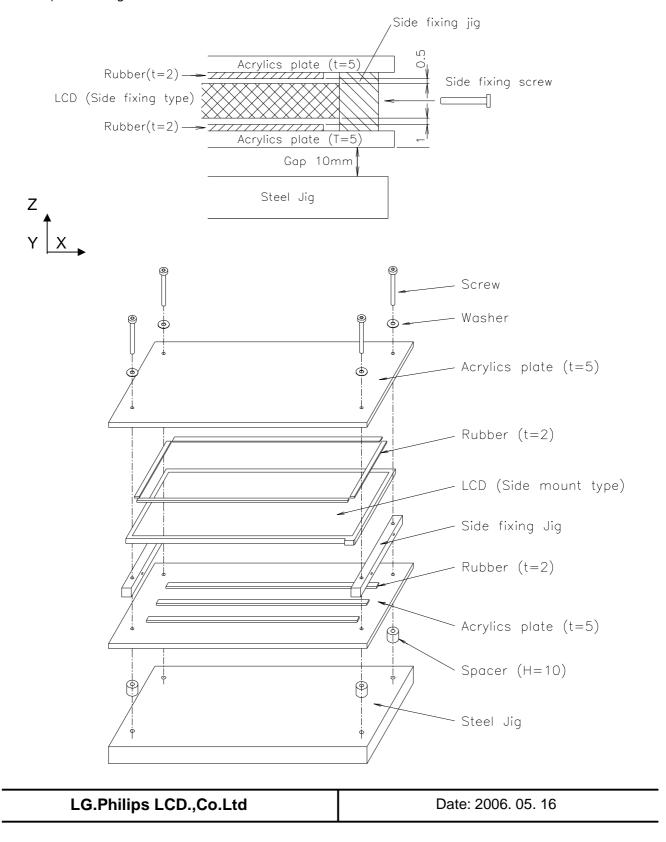
B = 16 mm in diameter

(b) compression jig for rear side A = 30 mm in diameter

B = 28 mm in diameter



Note 2) LCD fixing condition for z direction.





## 3.4. The Others

## (1) Static electricity pressure resistance

Item	Testing conditions	Operation	Non Operation
Contact discharge	150pF, 330 ohm	±12KV	± 12 kV
Air discharge	150pF, 330 ohm	±15KV	±15 KV

## (2) Sound noise

There should be no uncomfortable noise.

Being used under whatever surrounds, when power on/off, the panel should not generate uncomfortable noise. And regarding specified values are negotiated if it is needed.

# (3) Open / Short

No smoke, no fiery at any open/ short test

(4) MTBF: 50,000 Hr (except for backlight lamp)

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# 4. Optical Characteristics

## 4.1. Test Conditions

Ambient Temperature : T<sub>a</sub> 25±5°C Ambient Humidity : H<sub>a</sub> 65±20%RH

Supply Voltage: V<sub>DD</sub> 3.3V

Input Signal: According to typical value in "Electrical Characteristics"

FL Input Current :  $I_L = 6.0 \text{mA}_{RMS}$ 

FL Driving Frequency :  $f_{LF} = (60\pm5 \text{ kHz})$ FL Inverter : LG Inverter (6632Z-1301A)

The measuring method is shown in 4.2. The following items are measured under stable conditions. The optical characteristics should be measured in a dark room ( Screen illuminance < 2 lx ) or equivalent state with the methods shown in Note (6).

# 4.2. Optical Specifications

Item	1	Symbol	Con	ditions	Min.	Тур.	Max.	Unit	Note
Contrast Ratio (Center 1 Poin	t)	CR			250	300	-	-	(2), (6)
Response Time	e	t <sub>on</sub> t <sub>off</sub>			- -	10 20	15 30	ms ms	(3)
Average lumina (5 Point Average		Y <sub>L</sub>	θ=0°	°, φ=0°	145	170	-	cd/m²	*I <sub>FL</sub> =6.0mA <sub>RMS</sub> F <sub>L</sub> =60±5kHz Gray Scale Level = L63 (White)
Cross Modulat	ion	D <sub>SHA</sub>	Vie	wing	-	-	2.0	%	(5)
	Red	Rx Ry	normal angle		0.560 0.314	0.590 0.344	0.620 0.374		
Luminance	Green	Gx Gy			0.294 0.505	0.324 0.535	0.354 0.565		(1), (6)
Uniformity Chromaticity	Blue	Bx By			0.127 0.108	0.157 0.138	0.187 0.168	-	PR650 Only for
	White	Wx Wy			0.283 0.299	0.313 0.329	0.343 0.359		Color Coordinate
	Hor.	$\theta_{L}$ $\theta_{R}$	CR>=10	φ = 180 φ = 0°	40 40	45 45	-		(Color Coordinate of the R,G,B is based
Viewing	Ver.	$ heta_{\sf up} \  heta_{\sf Low}$	CR>=10	$\phi = 90^{\circ}$ $\phi = -90^{\circ}$	10 30	15 35	- -	.1	on LPL's equipment, and Color Coordinate of the W is based on
Angle	Hor.	$\theta_{L}$ $\theta_{R}$	OD 5	φ = 180 φ = 0°	45 45	50 50	- -	deg.	LPL's equipment)
	Ver.	$ heta_{\sf up} \  heta_{\sf Low}$	CR>=5	φ = 90° φ = -90°	15 35	20 40	- -		
13 Points Whit		$\delta W$ $\delta C_R$		°, φ= <b>0</b> °	-	-	1.6 2.0		(7)
White Variation		dL		al angle	-	-	2.0		(8)



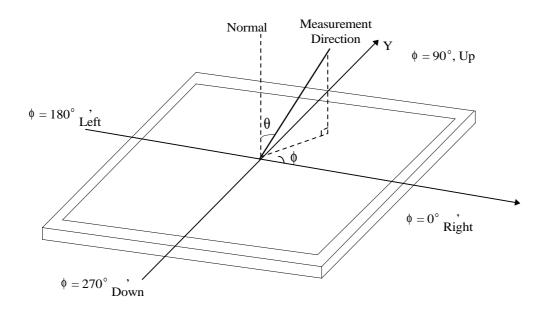
Attach the Lamp current – Luminance characteristics. The range of lamp current is shown in 3.2 (2)

A. Present CR Variation(13Point) Spec is based on PR-880 Equipment and can be changed by the measuring equipment.

Item	Gray level	Conditions	Min.	Тур.	Max.	Unit	Note
Normalized luminance at each gray level	63 55 47 39 31	Conditions  θ=0°, φ=0°  Viewing  normal angle	θ=0°, φ=0°	100 100 100 60.5 74.1 87.0 38.5 53.2 66.5 =0°, \$\phi = 0°\$ 22.6 36.1 48.3 11.5 22.5 33.2 %		(1), (6) (Center 1 Point)	
at each gray level	23 15 7 0		3.00 0.50 0.10 0.00	11.0 3.77 0.65 0.19	21.4 12.7 5.80 1.20		(Center 1 Point)

At normal viewing direction, during displaying the L0-L63 gray scale bar, luminance intensity inversion can not be seen.

Note 1) Definition of viewing angle  $\theta$  and  $\phi$ 



Note 2) LCD fixing condition for z direction.

The contrast ratio can be calculated by the following expression.

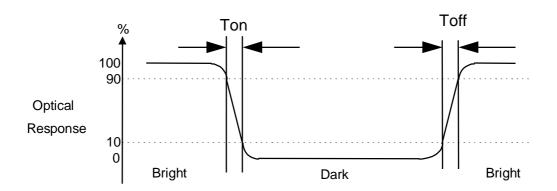
Contrast Ratio (CR) = L63 / L0

L63: Luminance on the white raster (gray scale level L63)

L 0 : Luminance on the black raster (gray scale level L0)

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Note 3) Definition of response time



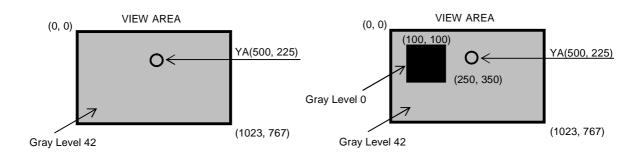
Note 4) Definition of surface luminance of white Measure the luminance of white at Center point. Surface luminance of white Y<sub>1</sub>

Note 5) Definition of Cross Modulation ( $D_{SHA}$ )

$$D_{SHA} = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

 $Y_A$  = Luminance of measured location without darkest gray pattern (cd/m²)  $Y_B$  = Luminance of measured location with darkest gray pattern (cd/m²)

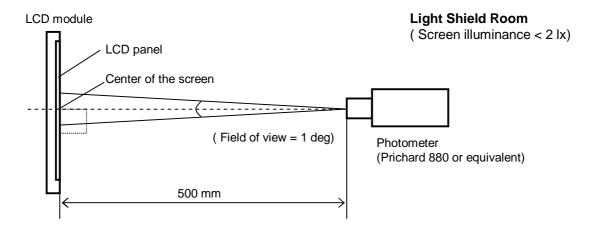


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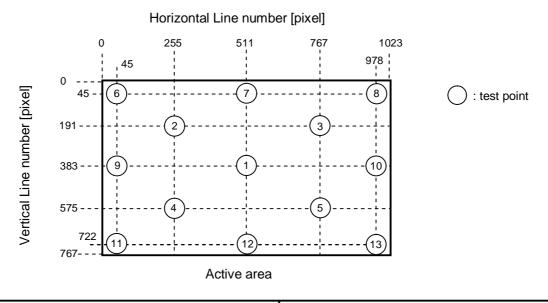
#### Note 6) Measuring setup

The measurement suppose to be executed after stabilized the panel at given temperature during 30 min. The measurement shall be executed 30 minutes after lighting at rating. The luminance of white should be typical luminance (Typical Condition IL=6.0mA). In order to stable the luminance, LCD s hall not be got winds.



Note 7) Definition of 13 points white variation  $\delta W$ , CR variation  $\delta C_R$ 

 $\delta W$  = Maximum luminance of 13 points / Minimum luminance of 13 points  $\delta C_R$  = Maximum CR 13 points / Minimum CR of 13 points

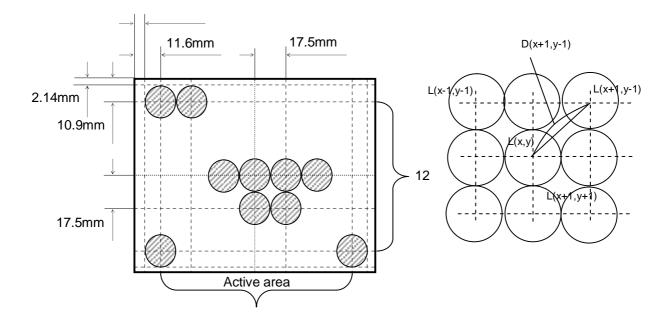




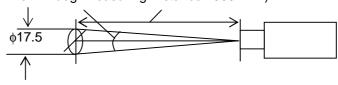
Note 8) Definition of White Variation dL: measure the luminance of white at 13 ×11 points.

$$dL = [ | L(x,y) - L(x+I, y+j) | / (L(x,y) \times D(x+I, y+j)) ] \times 100 (\%/mm)$$

where  $2 \le x \le 15$ ,  $2 \le y \le 11$ ,  $I = \pm 1$ ,  $j = \pm 1$ 



Measuring Spot 16 ( Field of View : 2deg. Measuring Distance : 500 mm )



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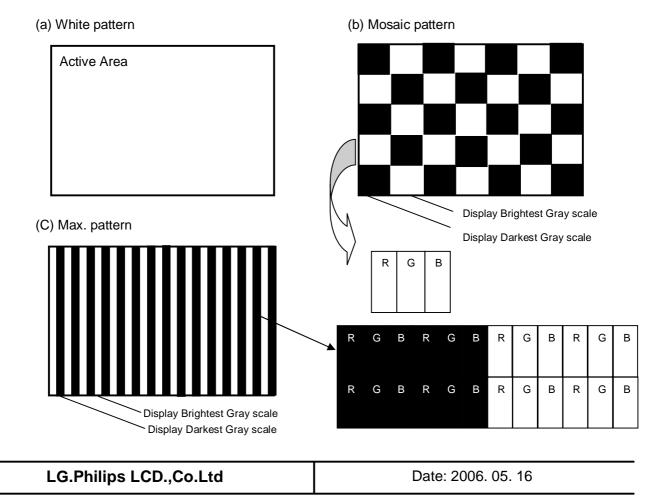


## 5. Electrical Characteristics

## 5.1. TFT LCD module

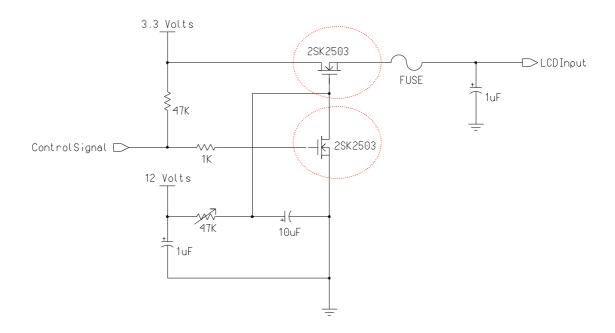
Item		Symbol	Min.	Тур.	Max.	Unit	Note
Power Supply Voltage		V <sub>DD</sub>	3.0	3.3	3.6	V	
Differential Input	High	Vth	+100	-	[ <del>.</del>	mV	
Threshold Voltage	Low	VtI	-100	-	[ <del>.</del>	mV	
Rush Current		I <sub>RUSH</sub>	[ <del>.</del>	-	2.0	Α	(5)
B	White(L63)		220	255	290		(3), (4) (a)
Power Supply Current  Mosaic	I <sub>DD</sub>	255	300	345	mA	(3), (4) (b)	
Odificit	Max. Pattern		335	390	445		(3), (4) (c)

- Note 1) The module should be always operated within these ranges. The "Typ." shows the recommendable value.
- Note 2) Recommended LVDS transmitter: SN75LVDS84 (made by TI). LVDS receiver included in this module is KE5M5U2455.(1 chip)
- Note 3) Typical condition as follows. : fV=60Hz, fDCLK=68.9 MHz,  $V_{DD}=3.3V$ , DC current.
- Note 4) Power dissipation check pattern.

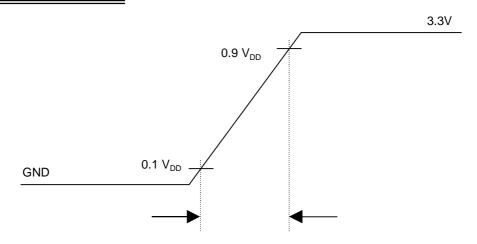




# Note 5) Measuring condition of rush current.



# $\rm V_{\rm DD}$ rising time is 470us

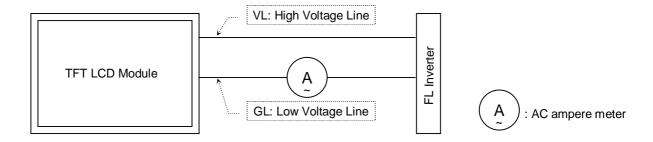




# 5.2. Backlight Unit

Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp Current	I	2.0	6.0	6.5	mA <sub>RMS</sub>	(1)
Lamp Voltage	$V_{L}$	680	695	895	$V_{RMS}$	
Power Consumption	$P_L$	-	4.2	4.50	W	(2)
Frequency	f <sub>FL</sub>	45	60	80	kHz	
Operating Life Time	Hr	10,000	ı	-	Hour	(3)
Lamitian Valtage at 000	M	-	ı	1400		(5)
Ignition Voltage at 0°C	V <sub>IV</sub>	-	ı	-	.,	(4)
L		-	-	1170	$V_{RMS}$	(5)
Ignition Voltage at 25°C	V <sub>IV</sub>	-	-	-		(4)
Mercury Qt'y of CCFL	-	1.5	-	3.0	mg	

Note 1) Lamp current is measured with a high frequency current as shown below.



- Note 2) Refer to  $I_1 \times V_1$  to calculate.
- Note 3) Life time of Lamp can be defined as the time in which it continues to operate under the condition  $T = 25^{\circ}C \pm 2^{\circ}C$  and IL = 6.0 mArms until one of the following events occurs.
  - 1. When the brightness becomes 50% or lower than it's original.
  - 2. When the Effective ignition length becomes 80% or lower than it's original value.
  - ( Effective ignition length is defined as an area that has less than 70% brightness compared to the brightness in the center point.)
- Note 4) The discharge shall be connected uniformly. Slide up method shall be used for voltage application.

  Above voltage is applied voltage to both ends of the lamp as the starting voltage.

  ( Above value is not out put voltage of inverter.)
- Note 5) The lamp shall be lighted stably. Slide up method shall be used for voltage application.

  Above voltage is applied voltage to both ends of the lamp as the established starting voltage.

  (Above value is not out put voltage of inverter)

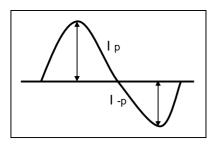
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\*\*\* Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following.

It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within  $\sqrt{2 \pm 10\%}$ .
  - \* Inverter output waveform had better be more similar to ideal sine wave.



\* Distortion rate

$$I_p (or I_{-p}) / I_{rms}$$

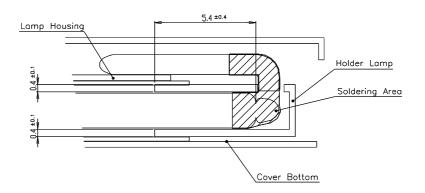
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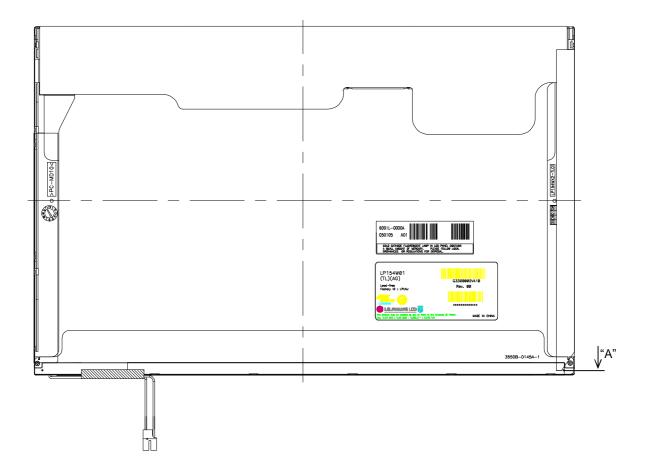
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# Note 6) Detail description of creepage distance

# [ Section 'A' ]





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# 5.3. Regulation

The set (which LCD module is assembled into) should conform to the regulations below.

(1) EMI Regulations.

CISPR: Pub.22 CLASS B FCC: PART15 CLASS B

VCCI : CLASS B

(2) Safety Regulations (Only LCD)

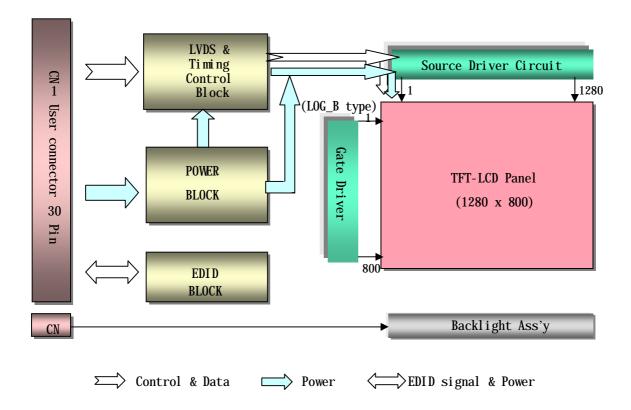
IEC 60950 UL 60950

(3) Material list concerning

	Item	Silk	Product	Rating	Maker
ASIC		AR11,12,13,14,15,16, 17,18,19	Array Resistor	<b>47</b> Ω	
	(Data Output)	AC1,2,3,4,5,6,7,8,9	Array Capacitor	open	
EMI Filter	ASIC	FB1	BLM18BD121SN	120 Ω 1608	MURATA
i iitei	(Clock Output)	C61	Chip Capacitor	150pF 1608	
Power V <sub>DD</sub> (2.5V)		UC1	ASIC	LDO in ASIC	Siliconworks
	Control IC for Power supply	U1	EL7516IYZ-T13	8 Pin, MOSP-8, R/TP, PWM (Min 1MHz/Typ 1.25MHz/1.5MHz)	ELANTEC
	Switching Diode	D2,D3,D4	BAV99		DIODES
	Zener Diode	ZD1	open	open	DIODES
DC/DC	DC/DC Schottky Barrier Diode D1		BAT750	0.75A	DIODES
	Inductor	L1	PLN6012T-100MR80	10 uH $\pm$ 20% (Inductance) 0.24 $\Omega$ $\pm$ 20%(DC Resistance) 0.9A Max(Rated DC Current)	TDK



# 6. Block Diagram





# 7. Input Terminal Pin Assignment

# 7.1. TFT LCD module

Pin	Symbol	Description	Notes
1	GND	Ground	
2	VCC	Power Supply, 3.3V Typ.	
3	VCC	Power Supply, 3.3V Typ.	
4	V EEDID	DDC 3.3V power	1, Interface chips
5	NC	Reserved for supplier test point	1.1 LCD: KE5M5U2455(LCD Controller) including LVDS Receiver
6	Clk EEDID	DDC Clock	1.2 System : THC63LVD63A or equivalent
7	DATA EEDID	DDC Data	* Pin to Pin compatible with THINE LVDS
8	R <sub>IN</sub> O-	Negative LVDS differential data input	2. Connector
9	R <sub>IN</sub> 0+	Positive LVDS differential data input	2.1 LCD : IS100-C30R-C15,UJU or
10	GND	Ground	GT101-30S-HR11, LS cable or
11	R <sub>IN</sub> 1-	Negative LVDS differential data input	FI-XB30Sx-HFxx, JAE or Equivalent
12	R <sub>IN</sub> 1+	Positive LVDS differential data input	2.2 Mating: FI-X30M or equivalent.
13	GND	Ground	2.3 Connector pin arrangement
14	R <sub>IN</sub> 2-	Negative LVDS differential data input	30 1
15	R <sub>IN</sub> 2+	Positive LVDS differential data input	
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	[LCD Module Rear View]
18	CLKIN+	Negative LVDS differential clock input	[LOD Module Real View]
19	GND	Ground	
20	NC NC	No connect	
21	NC NC	No connect	
22	NC	No connect	
23	NC NC	No connect	
24	NC NC	No connect	
25	NC NC	No connect	
26	NC NC	No connect	
27	NC NC	No connect	
28	NC	No connect	
29	NC	No connect	
30	NC	No connect	

# 7.2. Backlight Unit

Using Connector: BHTR-02VS (Maker: JST)

(Contact Pin of VL : SBHT-002T-P0.5 (Maker :JST )) (Contact Pin of GL : SBHT-002T-P0.5 (Maker :JST ))

Pin	Symbol	Cable Color	Function
1	VL	Pink	High Voltage
2	GL	Blue	Low Voltage

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# 7.3. LVDS Transmitter

LVDS Transmitter : SN75LVDS84 (made by TI ) or compatible.

Pin#	Pin Name	Require Signals	Pin#	Pin Name	Require Signals
11	D4	R4	48	D3	R3
2	Vcc	Vcc	47	D2	R2
3	D5	R5	46	GND	GND
4	D6	G0	45	D1	R1
5	DND	GND	44	D0	R0
6	D7	G1	43	NC	NC
7	D8	G2	42	LVDS GND	LVDS GND
8	Vcc	Vcc	41	Y0M	AOM
9	D9	G3	40	Y0P	A0P
10	D10	G4	39	Y1M	A1M
11	GND	GND	38	Y1P	A1P
12	D11	<b>G</b> 5	37	LVDS Vcc	LVDS Vcc
13	D12	B0	36	LVDS GND	LVDS GND
. 14	NC	NC	35	Y2M	A2M
15	D13	B1	34	Y2P	A2P
16	D14	B2	33	CLKOUTM	CLKM
. 17	GND	GND	32	CLKOUTP	CLKP
18	D15	B3	31	LVDS GND	LVDS GND
. 19	D16	B4	30	PLL GND	PLL GND
20	D17	B5	29	PLL Vcc	PLL Vcc
. 21	Vcc	Vcc	28	PLL GND	PLL GND
. 22	D18	HSYNC	27	SHDN	SHDN
23	D19	VSYNC	26	CLKIN	Dclk
24	GND	GND	25	D20	DE(Data Enable)

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# 7.4. Timing Diagrams of LVDS Transmission

**Switching Characteristic** 

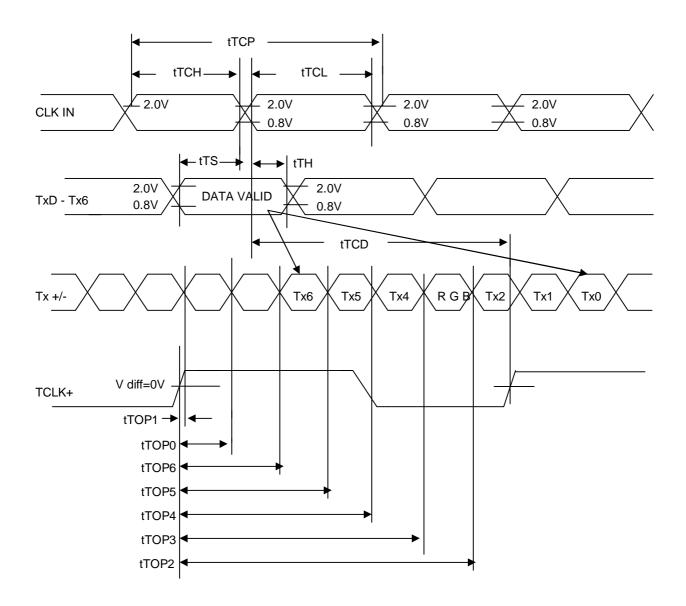
VCC =  $3.0 \sim 3.6$ V, Ta =  $-10 \sim +70$ °C

#### Transmitter

Symbol	Parameter	Min.	Тур.	Max.	Unit
tTCIT	CLK IN Transition Time		-	5	ns
tTCP	CLK IN Period	14.7	Т	32.4	ns
tTCH	CLK IN High Time	0.4T	0.5T	0.6T	ns
tTCL	CLK IN Low Time	0.4T	0.5T	0.6T	ns
tTCD	CLK IN to TCLK +/- Delay	-	14.2	-	ns
tTS	TTL Data Setup to CLK IN	3.0	-	-	ns
tTH	TTL Data Hold from CLK IN	1.5	-	-	ns
tLVT	LVDS Transition Time	0.26	0.7	1.5	ns
tTOP1	Output Data Position 0 (T= 15.38ns)	-0.2	0	0.2	ns
tTOP0	Output Data Position 1 (T= 15.38ns)	T/7 - 0.2	T/7	T/7 + 0.2	ns
tTOP2	Output Data Position 2 (T= 15.38ns)	2T/7 - 0.2	2T/7	2T/7 + 0.2	ns
tTOP3	Output Data Position 3 (T= 15.38ns)	3T/7 - 0.2	3T/7	3T/7 + 0.2	ns
tTOP4	Output Data Position 4 (T= 15.38ns)	4T/7 - 0.2	4T/7	4T/7 + 0.2	ns
tTOP5	Output Data Position 5 (T= 15.38ns)	5T/7 - 0.2	5T/7	5T/7 + 0.2	ns
tTOP6	Output Data Position 6 (T= 15.38ns)	6T/7 - 0.2	6T/7	6T/7 + 0.2	ns
tTPLL	Phase Lock Loop Set	-	-	10	ns



AC Timing Diagrams
Transmitter Device



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# 7.5. Input Signal, Basic Display Colors and Gray Scale of each Color

									Inp	ut Co	olor [	Data							
	Color			RE	Đ					GRE	EEN					BL	UE		
	00.0.	MSE	3				LSB	MSI	В				LSB	MSI	3				LSB
	r	R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G2	G 1	G0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0	0	0				0						0				0	
	Red	1	.1 	1		. 1 		0						0				0	
	Green	0	0	0		0	0	1	. 1 	. 1 	.1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	. 1	. 1	1	1	. 1
Color	Cyan	0	0	0	0	0	0	1	. 1	. 1	1		. 1	1	. 1	. 1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(Dark)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED		ļ																	
	RED(Bright)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(Dark)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN																			
	GREEN(Bright)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN	0	0	0	0	0	0	1	 1	1	1	 1	 1	0	0	0	0	0	0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(Dark)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		· · · · ·			 														••••
	BLUE(Bright)	0	0	0	0	0	0	0	0	0	0	0	0	1	 1	 1	1	1	0
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	1	 1	 1	1	1	1

Note 1) 0: Low level voltage, 1: High level voltage

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Condition: VCC =3.3V



# 8. Interface Timing

# 8.1. Timing Parameters

This is the signal timing required at the input of the LVDS Transmitter. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

ITEM	Symbol		Min	Тур	Max	Unit	Note
DCLK	Frequency	fclk	66.9	68.9	75.4	MHz	
Hsync	Period	tHP	1380	1408	1496		
	Width	twn	16	32	40	tclk	
	Active	twha	1280	1280	1280		
Vsync	Period	t∨P	808	816	840	tHP	
	Width	tw∨	2	4	6		
	Active	twva	800	800	800		
Data Enable	Horizontal back porch	tHBP	68	72	120	tclk	
	Horizontal front porch	tHFP	16	24	56		
	Vertical back porch	tvbp	5	8	28	tHP	
	Vertical front porch	tvfp	1	4	6	וחר	

# 8.2. Timing Diagrams of LVDS Transmission

High: 0.7VCC Data Enable, Hsync, Vsync Low: 0.3VCC 0.5 Vcc **DCLK**  $t_{HP}$ Hsync **t**WHA  $t_{HFP}$  $t_{HBP}$ Data Enable  $\mathbf{t}_{\mathsf{VP}}$  $t_{VFP}$  $t_{\text{WVA}}$  $t_{VBP}$ Data Enable LG.Philips LCD.,Co.Ltd Date: 2006. 05. 16

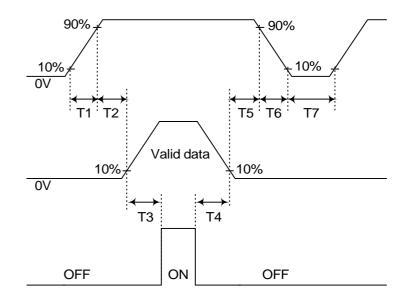


# 8.3. Power On/Off Sequence

Power supply for LCD (  $\mathrm{V}_{\mathrm{DD}}$ )

Interface Signal (Tx)

**Power for Lamp** 



Parameter	Min.	Тур.	Max.	Unit
T <sub>1</sub>	0	-	10	(ms)
T <sub>2</sub>	0	-	50	(ms)
T <sub>3</sub>	200	-	-	(ms)
T <sub>4</sub>	200	-	-	(ms)
T <sub>5</sub>	0	-	50	(ms)
T <sub>6</sub>	0	-	10	(ms)
T <sub>7</sub>	200	-	-	(ms)

Note 1) Please avoid floating state of interface signal at invalid period.

Note 2) When the interface signal is invalid, be sure to pull down the power supply for LCD  $V_{CC}$  to 0V.

Note 3) Lamp power must be turn on after power supply for LCD and interface signal are valid.



# 9. Cosmetic Specification

#### 9.1. Sampling

A.Q.L (Acceptable Quality Level ): MIL-STD, 105E Level II,

Major: 0.65, Minor: 1.5

# 9.2. Conditions of Inspections

(1) Ambient Temperature : 25±5°C(2) Ambient Humidity : 65±20%RH

(3) Illumination: 200 - 500 Lux (nominal 350 Lux) under the fluorescent lamp

(4) Viewing Distance: Approximately 30cm by the eyes of the inspector from the module

(5) Viewing angle: The surface of the module and the inspector's line shall be at 90  $\pm$  45 degrees.

(6) Display pattern: Pure Red, Green, Blue, Black, White, Gray level 0 - 63

#### 9.3. Defect modes

Defect Mode	Description
Dark / Bright spots	Points on the display which appear dark / bright and remain unchanged in size
Dark / Bright lines	Lines on the display which appear dark / bright and remain unchanged in size
Polarizer scratch	When the unit is lit a light , line is seen across a darker background; line does not vary in size
Polarizer dent	When the unit is lit a light, light (white) spots appear against a darker background, and do not vary in size
Bright / dark dot	A sub-pixel (R,G,B dot) stuck off / on
Rubbing line	Diagonal lines that appear gray with the display patterns dark and vary in size
Dim line	When the unit lights, lines in the minor (Vertical) or major (Horizontal) axis appear dim
Cross line	When the unit lights, lines in the both minor and major axis do not appear
Interference	Interference can not be seen with any bright plane display at any viewing angle
Flicker	When displaying sub-pexel checker(gray level and darkest gray), flicker can not be seen
Ripple (Pooling)	Tapping Test, Tapping area : All bezel(Metal cover) side, LCD: Full-screen gray (L32) "Ripple (Pooling)" can not be seen in Active Area

# 9.4. Mechanical Inspection

- (1) Light leakage: No light leakage between metal chassis (bezel) and glass
- (2) No sharp edge
- (3) The mounting holes: No Changed (Side fixed type)
- (4) PCB Appearance: No pattern peeling snapping / No electrically short

If there are repair portions, the repair portions on PCB is covered by epoxy resign

- (5) Soldering: No cold solder joint, lead move when pulled
- (6) Bezel, Frame, Connectors: No distinct stain, rust or scratch, no pin bending

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# 9.5. Visual Inspection

Defect type	Count (mm)	Reject (mm)	
Dark / bright spot	0.2 < D ≤ 0.5 N ≤ 3	D > 0.5	
Dark / Bright lines	0.05 < W ≤ 0.07 0.3 < L ≤ 3.0 N ≤ 3	W > 0.07 L > 3.0	
Polarizer scratch	$\begin{array}{c} 0.01 < W \leq 0.1 \\ 0.3 < L \leq \ 0.5 \\ N \leq 3 \end{array}$	W > 0.1 L > 0.5	
Polarizer dent / bubble  D	0.2 ≤ D ≤ 0.5 N ≤ 3	D > 0.5	
Maximum allowable number of defects	N ≤ 7	N > 7	
Rubbing defect	Not allowed		
Dim line	Not allowed		

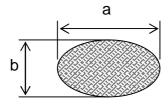
[ D : diameter, W : width, L : length, N : count ]

Note 1) Inspection area should be within bezel opening.

Note 2) Dusts which are bigger not less than 0.10mm (0.1≤W) shall be judged by "Average Diameter".

Note 3) Scratches which are bigger not less than 0.05mm (0.05≤W) shall be judged by "Average Diameter".

Average Diameter D = (a+b)/2 (mm)



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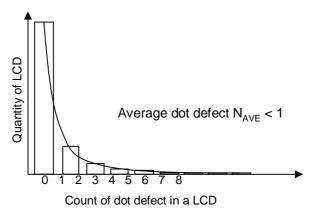


# 9.6. Electrical Inspection

#### (1) Dot defect

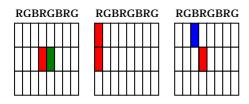
	Defect type	Count	Reject		
	Random	N ≤ 5 ( Green ≤ 3 )	N > 5 ( Green > 3 )		
Bright dots	Two adjacent	N = 0	N > 0		
	Three or more adjacent		lowed		
	Random	N ≤ 5	N > 5		
Dark dots	Two adjacent	N = 1	N > 1		
	Three or more adjacent		lowed		
Maximum allowable	number of dot defect	N ≤ 8	N > 8		
Maximum distance	Bright - to - bright dot		L<15mm		
between defects	Dark - to - dark dot		L<10mm		

- 1) Inspection patterns for dot defect are Pure Red, Green, Blue, Black, and White.
- 2) Adjacent two dots will be counted as two dots.
- 3) The distribution of dot defects should be below. Average value of dot defect s should be less than 1.



Required distribution of dot defect

4) The definition of 2 adjacent dots.



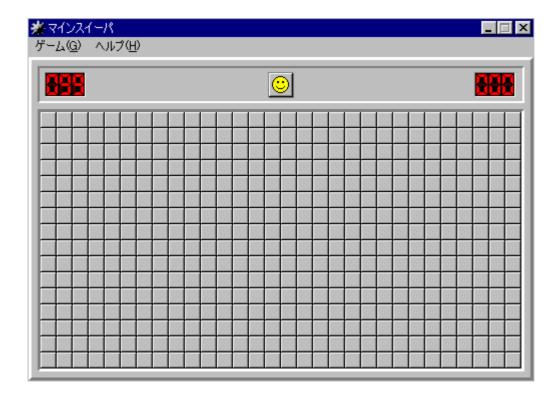


#### (2) Light leakage

Light leakage can not be seen between metal chassis (bezel) and glass when displaying black plane.

#### (3) Image sticking

Image sticking pattern shall not be to persist longer than 1second after displaying following pattern 8 hours in the room temperature condition.



#### (4) Glue/stain/dirt

Glue, non-removable stain and dirt which are visible in the inspection area are not acceptable.



# 10. Packing

## 10.1. Carton

(1) Packing Form

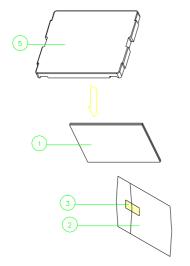
Corrugated cardboard box and EPS Packing

(2) Packing Method

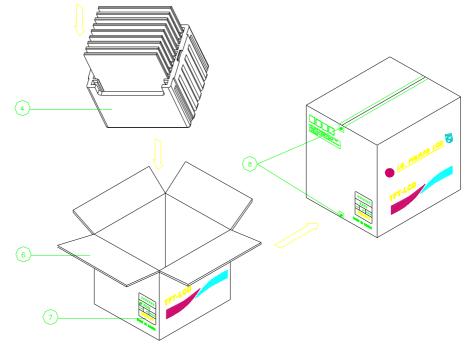
Packing Material: EPS(Gravity 0.0185)

Packing Weight: : 261g (1BOX/20Module)

Packing weight, 20 pcs modules included : 12. 3kg



NO.	Description	Material
1	Module	LP154W01-TLAG
2	Bag	PE 272x400
3	Tape	Masking 20mmx50m
4	Packing Bottom	EPS(Gravity0.0185)
5	Packing Top	EPS(Gravity0.0185)
6	Box	SWR4 431x363x331
7	Label	Art paper 100x100
8	Tape	OPP 70MMx300m





## (3) Packing Specification

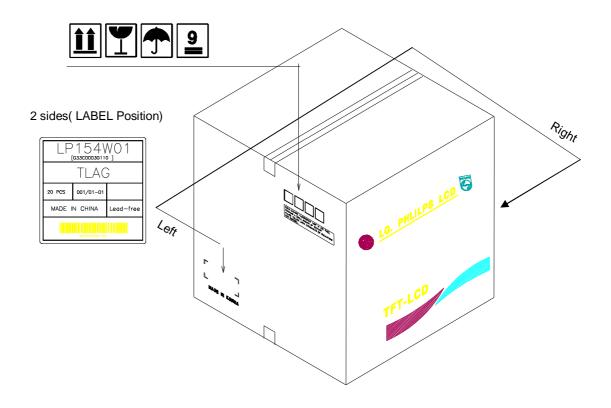
Item	Conditions
Packing Vibration	Frequency Range: 5 - 500 - 5 Hz, Degree of acceleration 1.0G(9.8m/s²). Sweep rate 27 minutes Resonance Frequency: 1.0G(9.8m/s²), 30minutes each Axis(X, Y, Z direction): Non Operation Random 1.06Grms, 30minutes each Axis(X, Y, Z direction): Non Operation
Packing Drop Test	1 Angle, 3 Edge, 6 Face, 70 cm

#### (4) Package Label

Package label should be at least shown the following information.

- a) TOSHIBA code name(G33C0003G110) which will be numbered by Toshiba
- b) Revision number which be numbered by LCD maker
- c) Quantity
- d) LCD maker
- e) Model number which be numbered by LCD maker
- f) Production Year / Month

#### (5) Location of Package label: 2 points (Side)



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# 11. Labels and Lamp Ass'y Exchange

#### 11.1. LCD code Label on LCD

LCD code label should be at least shown the following information.

- (1) TOSHIBA code name (G33C0003G110) which will be numbered by Toshiba & Bar code (Bar code : CODE-39 High-density )
- (2) LGPL Serial number CODE ( numbered by LCD maker , less than equal 13 digits)

А	В	С	D	Е	F	G	Н	I	J	K	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C: SIZE(INCH)

E: MONTH F ~ M: SERIAL NO.

#### Note

#### 1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

#### 2. MONTH

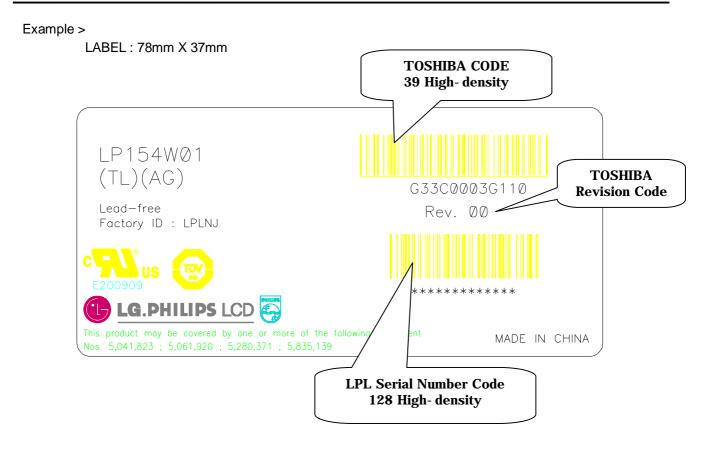
Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

D:YEAR

#### b) Location of Lot Mark

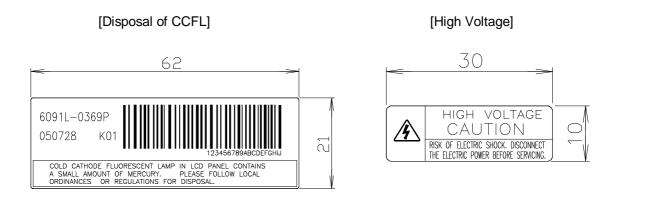
Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.





The revision code is inserted in the label by Toshiba request. If the contents of the specification need to be change under mass-production, the code can be revised after Toshiba's approval. Although there is not items in the contents of the specification, Toshiba can requests LPL to change the revision code.

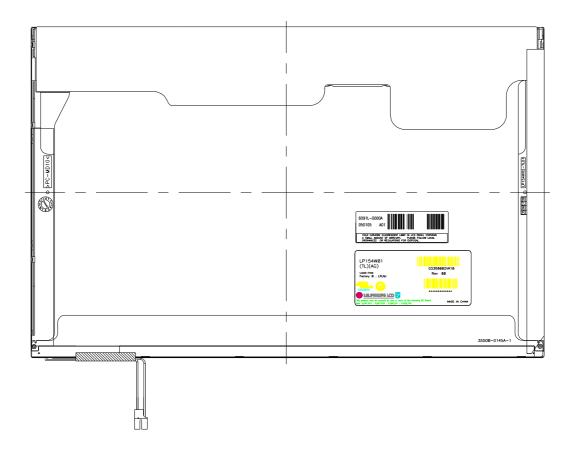
### 11.2. Caution Texture and Labels on LCD



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## 11.3. Label Locations on LCD



## 11.4. Others

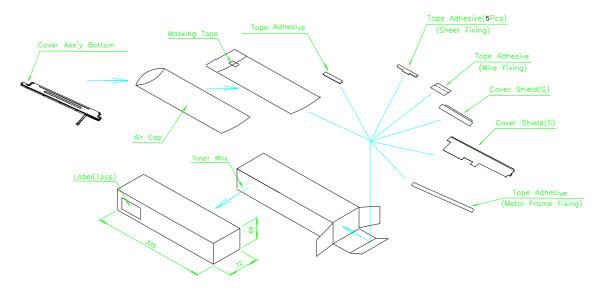
(1) Backlight repair parts kit: 6913L-0275R (G33C00030110)

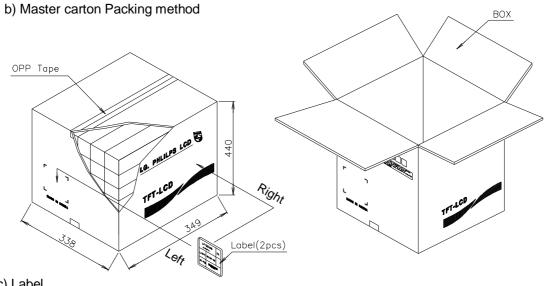
No.	Part	Product Code	Maker	Qt'y	Note
1	Cover Ass'y Bottom	3550B-0145A	Sung Ahn, han sung	1	
2	Cover Shield(S)	3550S-0213B	Geo rim	1	
3	Cover Shield(G)	3550S-0080B	Jae Hyun	1	
4	Tape Adhesive	7250L-0050K	Jae Hyun	11	
5	Tape Adhesive	7250L-0080E	Jae Hyun	11	
6	Tape Adhesive	7250L-0077A	Jae Hyun	11	
7	Tape Adhesive	7250L-0023A	Jae Hyun	2	

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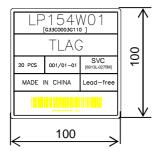


## (2) Package specification of Backlight repair parts kit a) Individual packing









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## 11.5. Instruction of changing the Lamp parts - Lamp Ass'y Exchange process

### 11.5.1. Disassembly of outside tape / Cover shield

(1) ① Disassembly of Cover shield(S)

Caution: Pressure or stress should not be given on Source PCB.

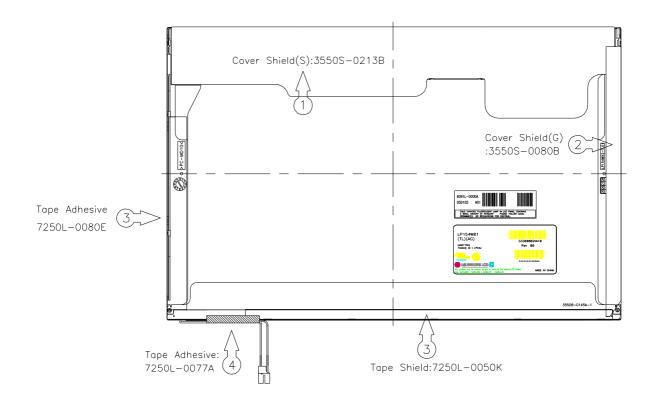
Usage of gloves with anti-electric discharge coating is recommended.

To eliminate possible damage on circuits occurred by ESC.

(2) ② Disassembly of Cover shield(G)
Caution: Pressure or stress should not be given on Gate COF.

- (3) ③ Disassembly of Tape Adhesive used for Top case fixing
  - 4 Disassembly of Tape Adhesive used for B/L Wire fixing

Caution: Pressure or stress should not be given on Top case during this process

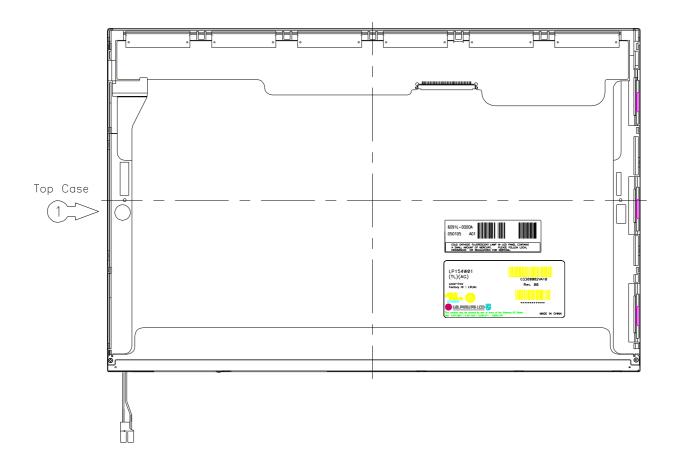




## 11.5.2. Disassembly of Top Case

## (1) 1 Disassembly of Top Case

Caution: Pressure or stress should not be given on Source TCP and Gate COF.



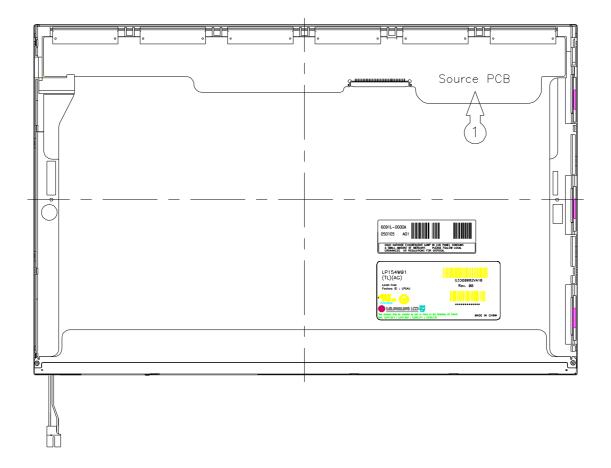
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## 11.5.3. Disassembly of Source PCB

(1) ① Disassembly of Source PCB.

Caution: Pressure or stress should not be given on PCB and TCP





- 11.5.4. Disassembly of Case top, Board Ass'y, Tape Adhesive, Light guide, Cover Ass'y
  - (1) 1 Disassembly of Case top
  - (2) ② Disassembly of Board Ass'y.

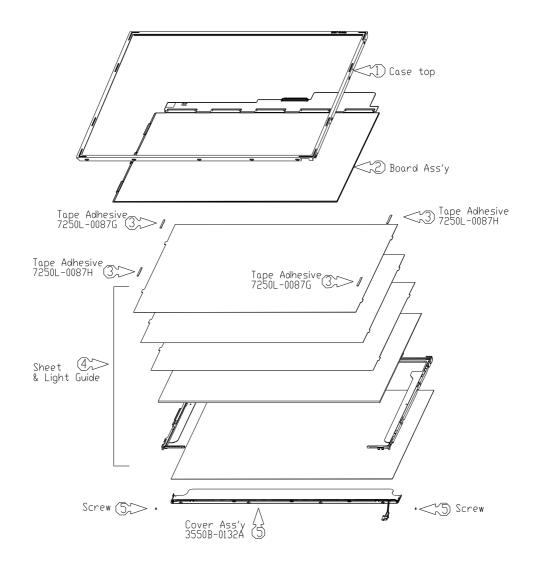
Caution: This process should be made in Clean room with no scratch nor particle on Polarizer and B/L Ass'v.

- (3) ③ Disassembly of Tape Adhesive used for Sheets fixing (4Point).
- (4) ④ Disassembly of Sheets, Light guide.

Caution: No penetration of foreign body is indispensable with no scratch on the surface of each Sheets.

(5) ⑤ Disassembly of Screw(2Point) and Cover Ass'y

Caution: Maximum value of torque with Screw should be below 1.5kg.

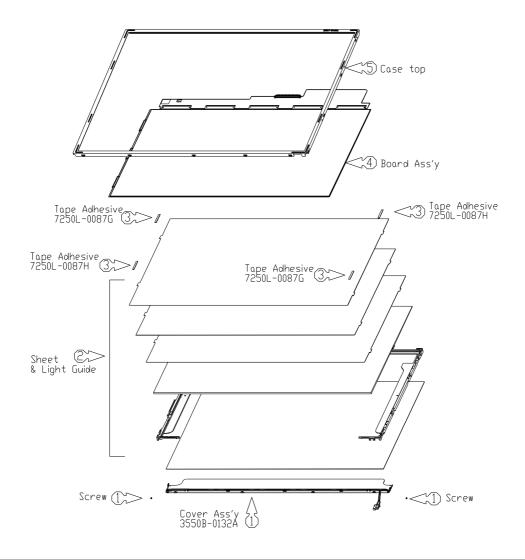




- 11.5.5. Assembly of Cover Ass'y, Sheets, Light guide, Tape Adhesive, Board Ass'y and Case top.
  - (1) ① Assembly of Cover Ass'y and Screw(2Point).
    - Caution: Maximum value of torque with Screw should be below 2.0kgf.cm
  - (2) ② Assembly of Light Guide and Sheets.(Reflector Sheet fixing with one Double Tape)

    Caution: No penetration of foreign body is indispensable with no scratch on the surface of each

    Sheet and Light guide.
  - (3) 3 Assembly of Tape adhesive used for Sheets fixing(4Point)
  - (4) (4) Assembly of Board Ass'y.
    - Caution: Pressure or stress should not be given on PCB and COF.
  - (5) (5) Assembly of Case top

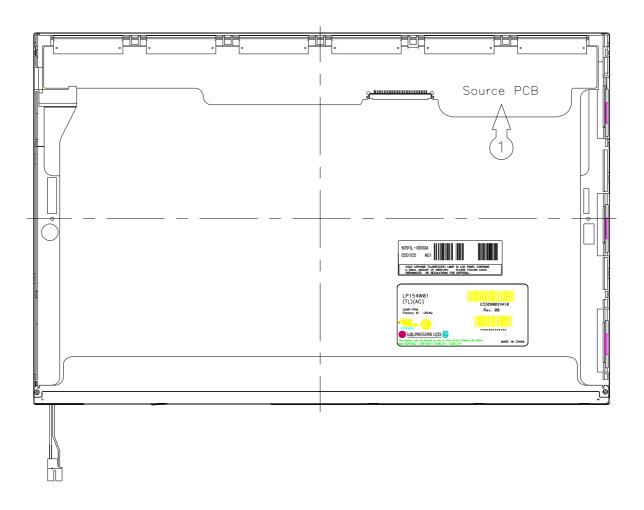




## 11.5.6. Assembly of Source PCB

(1) ① Assembly of Source PCB.

Caution: Stress should not be given on TCP



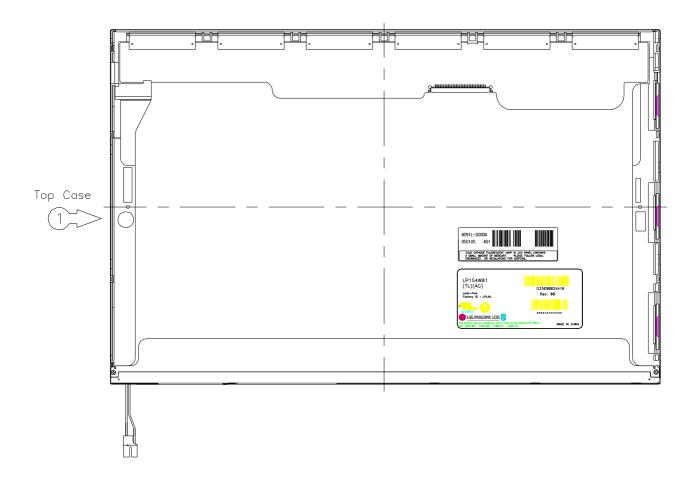
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## 11.5.7. Assembly of Top Case

## (1) ① Assembly of Top Case.

Caution: Pressure should not be given on Source TCP and Gate COF.



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#### 11.5.8. Assembly of outside Tape and Cover shield

(1) ① Assembly of Cover shield(S)

Caution: Pressure or stress should not be given on Source PCB.

Usage of gloves with anti-electric discharge coating is recommended

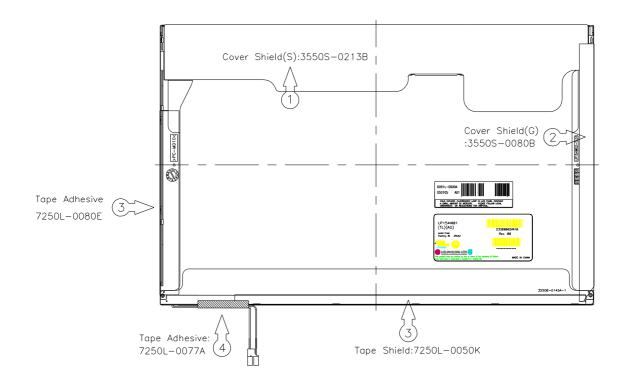
To eliminate possible damage on circuits occurred by ESC.

(2) ② Assembly of Cover shield(G)

Caution: Pressure or stress should not be given on Gate TCP.

- (3) (3) Assembly of Tape Adhesive used for Top case fixing
  - 4 Assembly of Tape Adhesive used for B/L Wire fixing

Caution: Pressure or stress should not be given on Top case during this process





#### 12. General Precaution

Please pay attention to the followings when you use this TFT LCD module.

### 12.1. Mounting Precautions

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach a transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case aren't desirable because the former generates corrosive gas of attacking the polalizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaked with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 12.2. Operating Precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :  $V = \pm 200 \text{mV}$  (Over and under shoot voltage).
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on ) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) A module has high frequency circuit. If you need to shield the electromagnetic noise, please cowork. When a Back-light unit is operating, it sounds. If you need to shield the noise, please co-work.

#### 12.3. Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc . And don't touch interface pin directly.

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## 12.4. Precautions for Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

### 12.5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

### 12.6. Handling Precautions for Protection Film

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion- blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer. Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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# < Appendix>

Byte#	Byte#	Field Name and Comments	Va	lue	Value	
(decimal)	(HEX)	rieid Maile and Confients	(H	EX)	(binary)	
0	00	Header	0	0	0000 0000	
1	01		F	F	1111 1111	
2	02		F		1111 1111	
3	03		<u>. F</u>	F	1111 1111	Header
4	04		F	F	1111 1111	-
5	05		F	F F	1111 1111	1
6 7	06 07		F	о О	1111 1111 0000 0000	
8	08	EISA manufacturer code = LPL	3	2	0011 0010	
9	09	Compressed ASC	0	C	0000 1100	1
10	0A	Panel Supplier Reserved - Product code	0	0	0000 1100	
11	OB	(Hex, LSB first)	A	8	1010 1000	1
	OC	LCD Module Serial No. = 0(If not used)	0	0	0000 0000	Vender/
12	·····	<b> </b>	<b></b>		~~~~~~~~~~~	1
13	OD OE	LCD Module Serial No. = 0(If not used)	0	0	0000 0000	Product ID
14	OE	LCD Module Serial No. = 0(If not used)	0	0	0000 0000	-
15	OF	LCD Module Serial No. = 0(If not used)	0	0	0000 0000	
16	10	Week of manufacture	0	0	0000 0000	
17	11	Year of manufacture = 2005	0	F	0000 1111	
18	12	EDID Structure version # = 1	0	1	0000 0001	EDID Version/
19	13	EDID Revision # = 2	0	2	0000 0010	Revision
20	14	Video input definition = Digital I/p,non TMDS CRGB	8	0	1000 0000	5
21	15	Max H image size(cm) = 33.12cm (33)	2	1 5	0010 0001	Display Parameter
22 23	16 17	Max V image size(cm) = 20.70cm(21)  Display gamma = 2.2	7	8	0001 0101 0111 1000	Parameter
 24	18	Feature support(DPMS) = Active off, RGB Color	0	A	0000 1010	-
25	19	Dod/Cooper law Disc	0	F	0000 1010	
26	1A	Blue/White Low Bits	1	0	0001 0000	1
27	1B	Red X Rx = 0.590	9	7	1001 0111	
28	1C	Red Y Ry = 0.344	5	8	0101 1000	1
29	1D	Green X Gx = 0.324	5		0101 0010	Color
30	1E	Green Y Gy = 0.535	8	8	1000 1000	Characteristic
31	1F	Blue X Bx = 0.157	2	8	0010 1000	
32	20	Blue Y By = 0.138	2		0010 0011	
33	21	White X	5		0101 0000	
34	22	White Y	5	4	0101 0100	
35	23	Established Timing I	0	0	0000 0000	Established
36	24	Established Timing II	0		0000 0000	Timings
37	25	Manufacturer's Timings	0	_	0000 0000	
38	26	Standard Timing Identification 1 was not used	0	1	0000 0001	
39	27	Standard Timing Identification 1 was not used	0	1	0000 0001	
40	28	Standard Timing Identification 2 was not used	_ `	1		
41	29	Standard Tining Identification 2 was not used	0	1	0000 0001	
42	2A	Standard Timing Identification 3 was not used	0	1	0000 0001	]
43	2B	Standard Timing Identification 3 was not used	0	1	0000 0001	
44	2C	Standard Timing Identification 4 was not used	0	1	0000 0001	Standard
45	2D	Standard Timing Identification 4 was not used	0	1	0000 0001	Timing ID
46	2E	Standard Tining Identification 5 was not used	0	1	0000 0001	J
47	2F	Standard Timing Identification 5 was not used	0	1	0000 0001	
48	30	Standard Timing Identification 6 was not used	0	1	0000 0001	
49	31	Standard Tining Identification 6 was not used	0	1	0000 0001	1
50	32	Standard Timing Identification 7 was not used	0	1	0000 0001	1
51	33	Standard Timing Identification 7 was not used	0	1	0000 0001	1
52	34	Standard Timing Identification 8 was not used	0	1	0000 0001	1
	35	Standard Tining Identification 8 was not used			0000 0001	1
53	บบ	panuaru ming menuncanon o was not useu	0	1	TOTO TOTAL	

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# < Appendix>

(declima)   (HEX)   (Binary)	Byte#	Byte#	Field Name and Comments	Va	lue	Va	due	
55	(decimal)	(HEX)	ried Name and Connens	(HI	EX)	(bir	nary)	
55	54	36	Detailed Timing Descriptor #1	Е	Α	1110	1010	
56				1	Α			
57								
Section   Sect								
59								
60   3C   Vertical Blanking = 16 lines   1   0   0001   0000	p			,,,,,,,,,,,	~~~			
Signature   Sign					سنس			Dotollad
GE   SE   Horizontal Sync, Offset = 24 pixels   1   8   0001   1000					www		~~~~~~	
63   3F			Vertical Active : Vertical Blanking = 800 : 16	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
64		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~			~~~~	~~~~~	~~~~~~	_
65		~~~~~~~~~~			~~~			#1
Horizontal Image Size = 33.12cm(331)	64	40		4	4	~~~~~		
67		41		0	0	0000	0000	
67	66	42	Horizontal Image Size = 33.12cm(331)	4	В	0100	1011	
Best	67	43	Vertical Image Size = 207mm (207)	C	F	1100	1111	
Fig.			Harimantal 9 Variant Lunga Cina	1	0	0001	0000	
70				0				
71					~~~			
72         48         Detailed Timing Descriptor #2         0         0         0000 0000         0000 0000           73         49         0         0         0000 0000         0000 0000         74         4A         0         0         0000 0000         0000 0000         75         4B         0         0         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         0000 0000         #2         1 ming         0         0         0000 0000         #2         1 ming         0         0         0000 0000         #2         1 ming         0 <td>r</td> <td></td> <td></td> <td></td> <td>~~~</td> <td></td> <td>~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~</td> <td></td>	r				~~~		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
73         49         0         0         0         00000 00000         74         4A         0         0         00000 00000         00000 00000         75         4B         0         0         0         00000 00000         00000 00000         76         4C         0         0         0         00000 00000         00000 00000         00000 00000         00000 00000         00000 00000         Detailed         79         4F         0         0         00000 00000         Description         #2         82         52         0         0         00000 00000         #2         #2         82         52         0         0         00000 00000         #2         #2         #2         #2         *2         \$2				-				
74       4A       0       0       0000 0000       0000 0000         75       4B       0       0       0000 0000       0000 0000         76       4C       0       0       0000 0000       0000 0000       0000 0000       0000 0000       0000 0000       0000 0000       0000 0000       0000 0000        0000 0000       0000 0000       0000 0000       0000 0000       0000 0000       #2         80       50       0       0       0000 0000       0000 0000       #2       #2         81       51       0       0       0000 0000       #2       #2       #2         82       52       0       0        0       0000 0000       #2       #2         83       53       0       0       0000 0000        #2       #2         84       55       0       0       0000 0000       #2       #2         85       55       0       0       0000 0000       #2       #2         86       56       0       0       0000 0000       #4       #4       #4       #4       #4       #4       #4       #4       #4       #4       #4       #4       #4       #4			Detailed Timing Descriptor#2	******	~~~~			
75		~~~~~~~		www				
76         4C         0         0         0         00000000         0000000           77         4D         0         0         00000000         0000000         0000000         0000000         0000000         0000000         0000000         0000000         0000000         0000000         #2           80         50         0         0         000000000         #2         000000000         #2           81         51         0         0         0000000000         #2         #2           82         52         0         0         000000000         #2         #2           83         53         0         0         000000000         #2         #2           84         55         0         0         000000000         #2         #2           85         56         0         0         000000000         #2         #2           87         57         0         0         0         000000000         #2         #4         #4         0         0         00000000         #4         #4         #4         0         0         00000000         0000000         00000000         90         90         90		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			~~~			
77				www.	www			
78         4E         0         0         0000         0000         Detailed Timing Bescriptor           79         4F         0         0         0000         0000         Timing Description           80         50         0         0         0000         0000         #2           82         52         0         0         0000         0000         #2           83         53         0         0         0000         0000         #2           85         55         0         0         0000         0000         #2           86         56         0         0         0000         0000         #2           87         57         0         0         0000 <td>76</td> <td></td> <td></td> <td>0</td> <td><math>\cdots</math></td> <td>·</td> <td></td> <td></td>	76			0	$\cdots$	·		
79         4F         0         0         000000000000000000000000000000000000	77	<b>4</b> D		0	0	0000	0000	
80   50   0   0   0   0   0   0   0   0	78	<b>4</b> E		0	0	0000	0000	Detailed
80   50   0   0   0000   0000   0000   81   51   0   0   0   0   0   0   0   0   0	79	4F		0	0	0000	0000	Timing
S1	80	50		0	0	0000	0000	0
82       52       0       0       0000 0000       0000		~~~~~~~~~		0	~~~		~~~~~~	_
83   53     0   0   0000   0000   84   55     0   0   0   0000   0000   85   55     0   0   0   0000   0000   86   56     0   0   0   0000   0000   87   57     0   0   0   0   0   0   0   0   0					~~~			~
S4   55     0   0   0000   0000								
S5   55   0   0   0   0000   0000	h							
S6   56								
87       57       0       0       0000       0000         88       58       0       0       0000       0000         89       59       0       0       0000       0000         90       5A       Detailed Timing Descriptor #3       0       0       0000       0000         91       5B       0       0       0000       0000         92       5C       0       0       0000       0000         93       5D       F       E       1111       1100         94       5E       0       0       0000       0000         95       5F       L       4       C       0100       1100         96       90       G       G       4       7       0100       0111       Detailed         97       61       P       5       0       0101       0000       Timing         98       62       H       6       8       0110       1001       #3         100       64       L       6       9       0110       1001       #3         100       66       P       7       0       0111								
88       58       0 0 0 0000 0000         89       59       0 0 0 0000 0000         90       5A Detailed Timing Descriptor #3       0 0 0 0000 0000         91       5B       0 0 0 0000 0000         92       5C       0 0 0 0000 0000         93       5D       F E 1111 1110         94       5E       0 0 0000 0000         95       5F       L       4 C 0100 1100         96       60       G       4 7 0100 0111       Detailed         97       61       P       5 0 0101 0000       Timing         98       62       H       6 8 0110 1000       Description         99       63       I       6 9 0110 1001       #3         100       64       L       6 9 0110 1001       #3         102       66       P       7 0 0111 0000       100         103       67       S       7 3 0111 0011       100         104       68       L       4 C 0100 1100       100         105       69       C       4 3 0100 0011       100								
89       59         90       5A       Detailed Timing Descriptor #3       0       0       0000 0000         91       5B       0       0       0000 0000         92       5C       0       0       0000 0000         93       5D       F       E       1111 1110         94       5E       0       0       0000 0000         95       5F       L       4       C       0100 1100         96       60       G       4       7       0100 011       Detailed         97       61       P       5       0       0101 0000       Timing         98       62       H       6       8       0110 1000       Description         99       63       I       6       9       0110 1001       #3         100       64       I       6       0       0111 1000       #3         102       66       P       7       0       0111 0001       #3         102       66       P       7       0       0111 0001       100         103       67       S       7       3       0111 0001       001 <t< td=""><td>P</td><td></td><td></td><td>20000</td><td></td><td></td><td></td><td></td></t<>	P			20000				
90				20000				
91 5B 0 0 0 0000 0000 92 5C 0 0 0 0 0000 0000 93 5D F E 1111 1110 94 5E 0 0 0 0000 0000 95 5F L 4 C 0100 1100 96 60 G 4 7 0100 0111 Detailed 97 61 P 5 0 0101 0000 Timing 98 62 H 66 8 0110 1000 Description 99 63 I 66 B 0 0 0 0 010 1000 Description 100 64 L 6 C 0110 1100 101 65 I 1 6 9 0110 1001 #3 102 66 P 7 7 0 0111 0000 103 67 S 7 3 0111 0011 104 68 L 1 4 C 0100 1100 105 69 C 4 3 0100 0011 106 6A D 4 4 4 0100 0100								
92       5C       0       0       0000 0000         93       5D       F       E       1111 1110         94       5E       0       0       0000 0000         95       5F       L       4       C       0100 1100         96       60       G       4       7       0100 0111       Detailed         97       61       P       5       0       0101 0000       Timing         98       62       H       6       8       0110 1000       Description         99       63       I       6       9       0110 1001       #3         100       64       L       6       C       0110 1100         101       65       I       6       9       0110 1001       #3         102       66       P       7       0       0111 0000       1001	P		Detailed Timing Descriptor #3	-				
93       5D       F       E       1111       1110         94       5E       0       0       0000       0000         95       5F       L       4       C       0100       1100         96       60       G       4       7       0100       0111       Detailed         97       61       P       5       0       0101       0000       Timing         98       62       H       6       8       0110       1000       Description         99       63       I       6       9       0110       1001       #3         100       64       L       6       C       0110       1100       #3         101       65       I       1       6       9       0110       1001       #3         102       66       P       7       7       0       0111       0000       1001	91			0	0			
94       5E       0       0       0000 0000         95       5F       L       4       C       0100 1100         96       60       G       4       7       0100 0111       Detailed         97       61       P       5       0       0101 0000       Timing         98       62       H       6       8       0110 1000       Description         99       63       I       6       9       0110 1001       #3         100       64       L       6       C       0110 1100       100         101       65       I       1       6       9       0110 1001       #3         102       66       P       7       0       0111 0000       0011       1000       1001       1001       1000       1001	92	5C					0000	
94       5E       0       0       0000 0000         95       5F       L       4       C       0100 1100         96       60       G       4       7       0100 0111       Detailed         97       61       P       5       0       0101 0000       Timing         98       62       H       6       8       0110 1000       Description         99       63       I       6       9       0110 1001       #3         100       64       L       6       C       0110 1100       100         101       65       I       1       6       9       0110 1001       #3         102       66       P       7       0       0111 0000       0011       1000       1001       1001       1000       1001	93	5 <b>D</b>		F	E	1111	1110	
96         60         G         4         7         0100         0111         Detailed Timing           97         61         P         5         0         0101         0000         Timing           98         62         H         6         8         0110         1000         Description           99         63         I         6         9         0110         1001         #3           100         64         L         6         C         0110         1100         #3           101         65         I         I         6         9         0110         1001         #3           102         66         P         P         7         0         0111         0000         0111         0000         103         67         S         7         3         0111         0011         104         68         L         L         4         C         0100         1100         105         106         69         C         4         3         0100         0011         106         001         100         100         100         100         100         100         100         100         100		5E		0	0	0000		
96         60         G         4         7         0100         0111         Detailed Timing           97         61         P         5         0         0101         0000         Timing           98         62         H         6         8         0110         1000         Description           99         63         I         6         9         0110         1001         #3           100         64         L         6         C         0110         1100         #3           101         65         I         I         6         9         0110         1001         #3           102         66         P         P         7         0         0111         0000         0111         0000         103         67         S         7         3         0111         0011         104         68         L         L         4         C         0100         1100         105         106         69         C         4         3         0100         0011         106         001         100         100         100         100         100         100         100         100         100	95	5F	L					
97       61       P       5       0       0101       0000       Timing         98       62       H       6       8       0110       1000       Description         99       63       I       6       9       0110       1001       #3         100       64       L       6       C       0110       1100       100         101       65       I       I       6       9       0110       1001       1001         102       66       P       7       0       0111       0000       1000       1001			G		7	0100	0111	Detailed
98       62       H       6       8       0110       1000       Description         99       63       I       6       9       0110       1001       #3         100       64       L       6       C       0110       1100       100	p						~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
99       63       I       6       9       0110       1001       #3         100       64       L       6       C       0110       1100       1100         101       65       I       6       9       0110       1001       1001       1001       1001       1000       1001       1000							~~~~~~	
100     64     L     6     C     0110     1100       101     65     I     6     9     0110     1001       102     66     P     7     0     0111     0000       103     67     S     7     3     0111     0011       104     68     L     4     C     0100     1100       105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100			1					_
101     65     I     6     9     0110     1001       102     66     P     7     0     0111     0000       103     67     S     7     3     0111     0011       104     68     L     4     C     0100     1100       105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100			1 1					#3
102     66     P     7     0     0111     0000       103     67     S     7     3     0111     0011       104     68     L     4     C     0100     1100       105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100								
103     67     S     7     3     0111     0011       104     68     L     4     C     0100     1100       105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100			1		سنس			
104     68     L     4     C     0100     1100       105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100						~~~~~	·····	
105     69     C     4     3     0100     0011       106     6A     D     4     4     0100     0100				7	3	~~~~~	····	
105 69 C [4 3 0100 0011 106 6A D 4 4 0100 0100	104	68	L	4	C	0100	1100	
106 6A D [4 4 0100 0100]	105	69		4	3	0100	0011	
	106	6A		4	4	0100	0100	
	107	6B	LF	0	Α	0000		

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# < Appendix>

Byte#	Byte#	∃ Field Name and Comments ⊢		lue	Value	
(decimal)	(HEX)			EX)	(binary)	
108	6C	Detailed Timing Descriptor #4	0	0	0000 0000	
109	6D		0	0	0000 0000	
110	6E		0	0	0000 0000	
111	<b>6</b> F		F	Ε	1111 1110	
112	70		0	0	0000 0000	
113	71	L	4	C	0100 1100	
114	72	P	5	0	0101 0000	Detailed
115	73	1	3	1	0011 0001	Timing
116	74	5	3	5	0011 0101	Des cription
117	75	4	3	4	0011 0100	#4
118	76	W	5	7	0101 0111	
119	77	0	3	0	0011 0000	
120	78	1	3	1	0011 0001	
121	79	-	2	D	0010 1101	
122	7A	T	5	4	0101 0100	
123	7B	L	4	C	0100 1100	
124	7C	A	4	1	0100 0001	
125	7D	G	4	7	0100 0111	
126	7E	Extension flag = 00	0	0	0000 0000	Extension Flag
127	7F	Checksum	7	4	0111 0100	Checksum