

SPECIFICATION FOR APPROVAL

1	(a '	Proliminary	Specification
l) Preiiininary	Specification

() Final Specification

Title

BUYER DELL		SUPPLIER	LG Display Co., Ltd.	
MODEL			*MODEL	LP173WD1

^{*}When you obtain standard approval, please use the above model name without suffix

TLN1

17.3" HD+ TFT LCD

Suffix

	APPROVED BY	SIGNATURE
_	/	
_	/	
	/	
-		<u> </u>

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE
H. S. Kim / S.Manager	
REVIEWED BY	
J. S. Park / Manager	
PREPARED BY	-
S. J. Yoon / Engineer	
J. H. Shin / Engineer	<u> </u>



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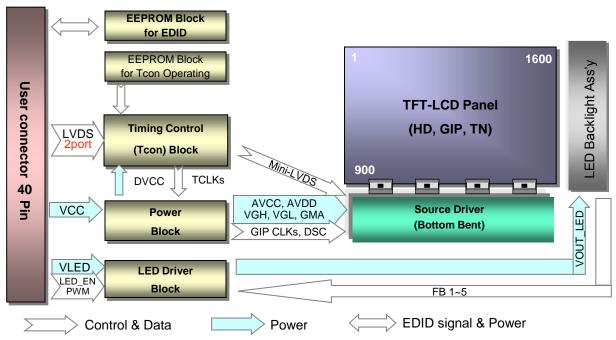
RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	Jun. 4, 2010	-	First Draft (Preliminary Specification)	0.0
0.1	July. 20. 2010	4	update General Description	0.0
		14	update optical specification	0.0
0.2	Aug.02.2010	19-20	Update Label Drawing	
		26-28	Update EDID	0.1
0.3	Jan.06.2011	19-20	Update Label Drawing	0.3
		26-28	Update EDID	0.3
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1. General Description

The LP173WD1 is a Color Active Matrix Liquid Crystal Display with an integral LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 17.3 inches diagonally measured active display area with WHD+ resolution(1600 horizontal by 900 vertical pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors. The LP173WD1 has been designed to apply the interface method that enables low power, high speed, low EMI. The LP173WD1 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP173WD1 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	17.3 inches diagonal
Outline Dimension	398.1(H, Typ.) × 232.8(V, Typ.) × 6.0(D, Max.) mm
Pixel Pitch	0.23868 X 0.23868 mm
Pixel Format	1600 horiz. by 900 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	220 cd/m ² (Typ., @I _{LED} =25mA)
Power Consumption	Total : 7.5 W [Logic : 3.0W(max.) @Black, Back Light : 4.5W (max.)]
Weight	570g (Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	glare treatment (3H) of the front Polarizer
RoHS Comply	Yes
BFR/PVC/As Free	Yes all



2. Absolute Maximum Ratings

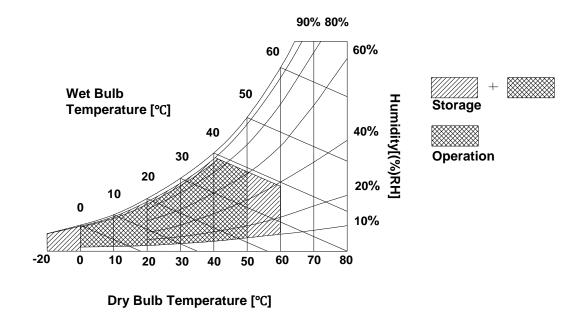
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes	
Farameter	Syllibol	Min	Max	Offics		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 ± 5°C	
Operating Temperature	Тор	0	50	°C	1	
Storage Temperature	Нѕт	-20	60	°C	1	
Operating Ambient Humidity	Нор	10	90	%RH	1	
Storage Humidity	Hst	10	90	%RH	1	

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.



Ver. 0.3 Jan. 06, 2011 5/ 28



3. Electrical Specifications

3-1. Electrical Characteristics

The LP173WD1 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL.with LED Driver.

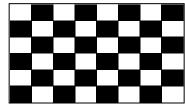
Table 2. ELECTRICAL CHARACTERISTICS

Davamatar		Symbol		Values	Unit	Notes	
Parameter	Parameter			Тур			Max
LOGIC:							
Power Supply Input Voltage		Vcc	3.0	3.3	3.6	V	1
Power Supply Input Current	Mosaic	Icc	-	-	730	mA	2
rower Supply Input Current	Black	ICC_max	-	-	920	mA	3
Power Consumption		Pcc	-	-	3.0	W	2
Power Supply Inrush Current		Icc_p	-	-	1500	mA	4
LVDS Impedance		ZLVDS	90	100	110	Ω	5
BACKLIGHT : (with LED Drive	er)						
LED Power Input Voltage		VLED	7.5	12.0	21.0	V	6
LED Power Input Current		ILED	-	-	375	mA	7
LED Power Consumption		PLED	-	-	4.5	W	7
LED Power Inrush Current	LED Power Inrush Current		-	-	1000	mA	8
PWM Duty Ratio			6	-	100	%	9
PWM Jitter		-	0	-	0.2	%	10
PWM Impedance		Zpwm	20	40	60	kΩ	
PWM Frequency		FPWM	200	-	1000	Hz	11
PWM High Level Voltage		V _{PWM_H}	3.0	-	5.3	V	
PWM Low Level Voltage		V _{PWM_L}	0	-	0.5	V	
LED_EN Impedance		Zpwm	20	40	60	kΩ	
LED_EN High Voltage		VLED_EN _H	3.0	-	5.3	V	
LED_EN Low Voltage		VLED_EN _L	0	-	0.5	V	
Life Time			15,000	-	-	Hrs	12

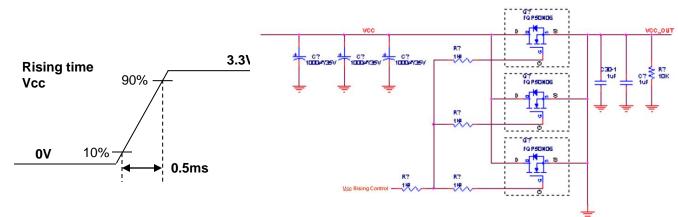


Note)

- 1. The measuring position is the connector of LCM and the test conditions are under 25°C, fv = 60Hz, Black pattern.
- 2. The specified lcc current and power consumption are under the Vcc = 3.3V , 25°C, fv = 60Hz condition and Mosaic pattern.

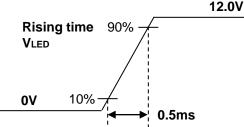


- 3. This Spec. is the max load condition for the cable impedance designing.
- 4. The below figures are the measuring Vcc condition and the Vcc control block LGD used. The Vcc condition is same as the minimum of T1 at Power on sequence.



- 5. This impedance value is needed for proper display and measured form LVDS Tx to the mating connector.
- 6. The measuring position is the connector of LCM and the test conditions are under 25°C.
- 7. The current and power consumption with LED Driver are under the Vled = 12.0V, 25°C, Dimming of Max luminance and White pattern with the normal frame frequency operated(60Hz).
- 8. The below figures are the measuring Vled condition and the Vled control block LGD used.

VLED control block is same with Vcc control block.



- The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
- 10. If Jitter of PWM is bigger than maximum, it may induce flickering.
- 11. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.
- 12. The life time is determined as the time at which brightness of LCD is 50% compare to that of minimum value specified in table 7. under general user condition.



3-2. Interface Connections

This LCD employs two interface connections, a 40 pin connector is used for the module electronics interface and the other connector is used for the integral backlight system.

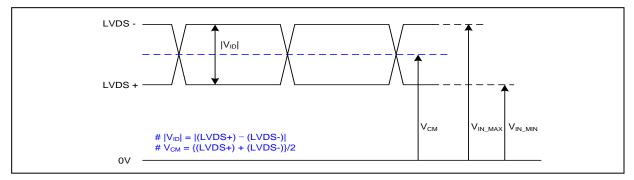
Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
. 1	NC	No Connection	[Interface Chip]
2	VCC	LCD Logic and driver power (3.3V Typ.)	1.1 LCD: SW, SW0646 (LCD Controller)
3	VCC	LCD Logic and driver power (3.3V Typ.)	including LVDS Receiver
4	V EEDID	DDC Power (3.3V)	1.2 System : THC63LVDF823A
5	NC	No Connection	or equivalent
6	CIK EEDID	DDC Clock	* Pin to Pin compatible with LVDS
7	DATA EEDID	DDC Data	
8	ORX0-	Negative LVDS differential data input	[Connector]
9	ORX0+	Positive LVDS differential data input	LSMtron GT05Q-40S-H10 or equivalent
10	GND	LCM Ground	[Mating Connector]
11	ORX1-	Negative LVDS differential data input	Mating of IPEX 20455-040 of compatible
12	ORX1+	Positive LVDS differential data input	
13	GND	LCM Ground	.1
14	ORX2-	Negative LVDS differential data input	[Connector pin arrangement]
15	ORX2+	Positive LVDS differential data input	
16	GND	LCM Ground	40 1
17	ÖRXC-	Negative LVDS differential clock input	
18	ORXC+	Positive LVDS differential clock input	
1	GND	LCM Ground	[LCD Module Rear View]
19 20	ERX0-	Negative LVDS differential data input	[200 Module Real View]
21	ERX0+	Positive LVDS differential data input	
22	GND	LCM Ground	
23	ERX1-	Negative LVDS differential data input	
24	ERX1+	Positive LVDS differential data input	
25	GND	LCM Ground	
26	ERX2-	Negative LVDS differential data input	
27	ERX2+	Positive LVDS differential data input	
28	GND	LCM Ground	
29	ERXC-	Negative LVDS differential clock input	
30	ERXC+	Positive LVDS differential clock input	
31	ĞND	LCM Ground (LED Backlight Ground)	
32	ĞND	LCM Ground (LED Backlight Ground)	
33	ĞND	L'CM Ground (LED Backlight Ground)	
34	NC	No Connection	
35	PWM	System PWM Signal input for dimming	
36	LED_EN	LED Backlight On/Off	
	NC	No Connection	
37	VLED	LED Backlight Power	
38.	VLED	LED Backlight Power	
39 40	ALED	LED Backlight Power	
		·	



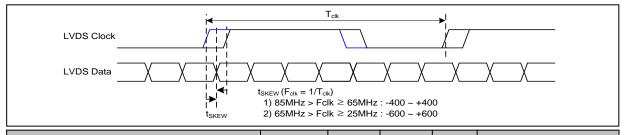
3-3. LVDS Signal Timing Specifications

3-3-1. DC Specification



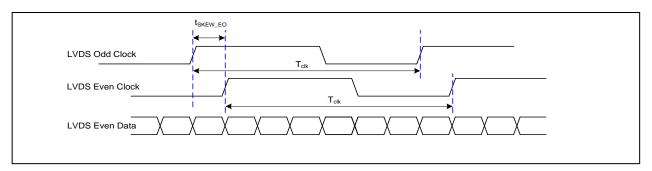
Description	Symb ol	Min	Max	Unit	Notes
LVDS Differential Voltage	V _{ID}	100	600	mV	-
LVDS Common mode Voltage	V _{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V _{IN}	0.3	2.1	V	-

3-3-2. AC Specification

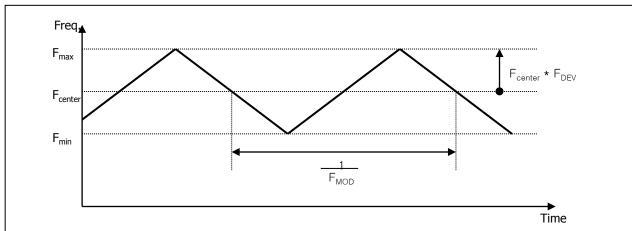


Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skow Margin	t _{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
LVDS Clock to Data Skew Margin	t _{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t _{SKEW_EO}	- 1/7	+ 1/7	T _{clk}	-
Maximum deviation of input clock frequency during SSC	F _{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F _{MOD}	-	200	KHz	-





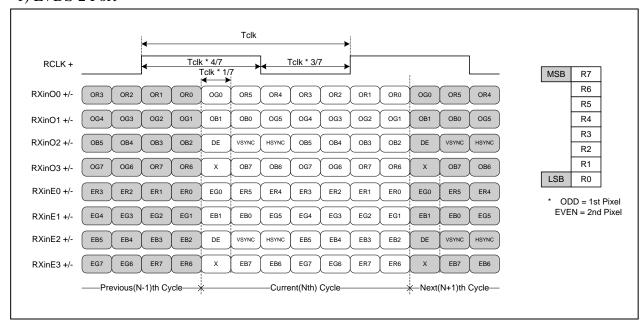
< Clock skew margin between channel >



< Spread Spectrum >

3-3-3. Data Format

1) LVDS 2 Port



< LVDS Data Format >



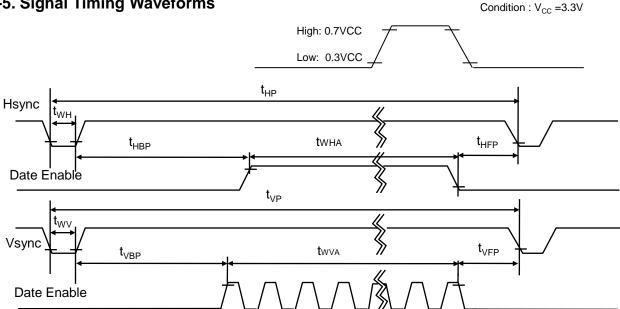
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 5. TIMING TABLE

ITEM	Symbol		Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	f _{CLK}	=	48.875	ı	MHz	2 Port
	Period	t _{HP}	868	892	908		
Hsync	Width	t _{wH}	20	24	32	t CLK	2 Port
	Width-Active	t w _{HA}	800	800	800		
	Period	t _{VP}	907	912	926		
Vsync	Width	t _{wv}	2	3	5	tHP	
	Width-Active	tw _{VA}	900	900	900		
	Horizontal back porch	t _{HBP}	32	44	48	+01.14	O D t
Data	Horizontal front porch	t _{HFP}	16	24	28	t CLK	2 Port
Vsync	Vertical back porch	t _{VBP}	4	7	15	+UD	
	Vertical front porch	t _{VFP}	1	2	6	tHP	







3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

									Inp	out Co	olor D	ata							
	Color			RI	ΞD					GRI	EEN					BL	UE		
	50101	MSE	3				LSB	MSE	3				LSB	MSE	3				LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	В3	B 2	B 1	B 0
	Black	0	0		0	0	0	0	0		0	0	0	0	0	. 0	0	0	0
	Red	1	1	.1	. 1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1		1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN					 						 								
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
BLUE		ļ			 			ļ			 						 		
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



3-7. Power Sequence

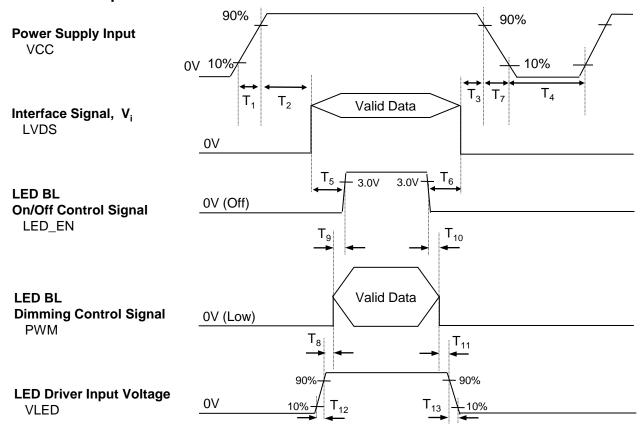


Table 6. POWER SEQUENCE TABLE

Logic		Value		Linita	LED		Value		Linita
Parameter	Min.	Тур.	Max.	Units	Parameter	Min.	Тур.	Max.	Units
T ₁	0.5	•	10	ms	T ₈	10	-	-	ms
T ₂	0	ı	50	ms	T ₉	0	-	-	ms
T ₃	0	1	50	ms	T ₁₀	0	1	-	ms
T ₄	400	1	ı	ms	T ₁₁	10	1	-	ms
T ₅	200	1	ı	ms	T ₁₂	0.5	1	-	ms
T ₆	200	1	ı	ms	T ₁₃	0	1	5000	ms
T ₇	3	ı	10	ms					

Note)

- 1. Do not insert the mating cable when system turn on.
- 2. Valid Data have to meet "3-3. LVDS Signal Timing Specifications"
- 3. LVDS, LED_EN and PWM need to be on pull-down condition on invalid status.
- 4. LGD recommend the rising sequence of VLED after the Vcc and valid status of LVDS turn on.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 20 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

FIG. 1 Optical Characteristic Measurement Equipment and Method

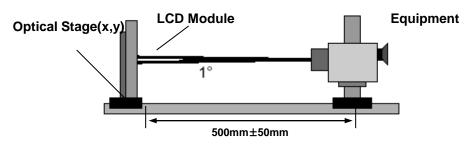


Table 8. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, f_{V} =60Hz, f_{CLK} = 48.875MHz

Doromotor	Cympal		Values		Units	Notes
Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Ratio	CR	500	-	-		1
Surface Luminance, white	L _{WH}	185	220	-	cd/m ²	2
Luminance Variation	δ_{WHITE}		1.4	1.6		3
Response Time	Tr _{R +} Tr _D	-	8	16	ms	4
Color Coordinates]	
RED	RX	0.585	0.615	0.645		
	RY	0.341	0.371	0.401		
GREEN	GX	0.312	0.342	0.372		
	GY	0.579	0.609	0.639		
BLUE	вх	0.120	0.150	0.180	[
	BY	0.081	0.111	0.141	[
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359]	
Viewing Angle					<u>.</u>	5
x axis, right(Φ=0°)	Θr	40			degree	
x axis, left (Φ=180°)	ΘΙ	40		<u> </u>	degree	
y axis, up (Φ=90°)	Θu	10			degree	
y axis, down (Φ=270°)	Θd	30			degree	
Gray Scale						6



Note)

1. Contrast Ratio(CR) is defined mathematically as

Contrast Ratio =

Surface Luminance with all black pixels

2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = Average(L_1, L_2, ... L_5)$$

3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{\text{WHITE}} = \frac{\text{Maximum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}{\text{Minimum}(\textbf{L}_{1}, \textbf{L}_{2}, \ \dots \ \textbf{L}_{13})}$$

- Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.
- 6. Gray scale specification

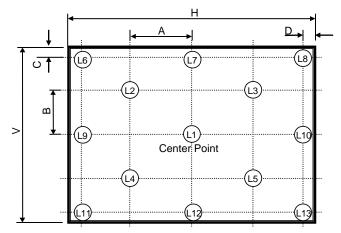
*
$$f_{V} = 60Hz$$

Gray Level	Luminance [%] (Typ)
LO	0.16
L7	1.28
L15	5.05
L23	11.7
L31	21.0
L39	34.4
L47	52.3
L55	74.6
L63	100



FIG. 2 Luminance

<Measuring point for Average Luminance & measuring point for Luminance variation>



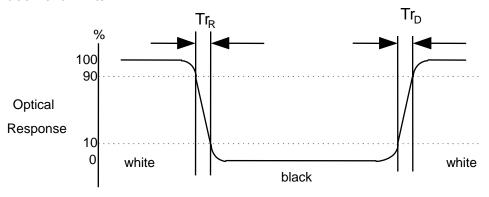
H,V: ACTIVE AREA

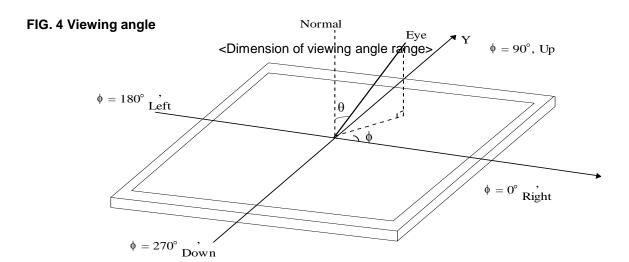
A: H/4 mm B: V/4 mm C: 10 mm D: 10 mm

POINTS: 13 POINTS

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".







5. Mechanical Characteristics

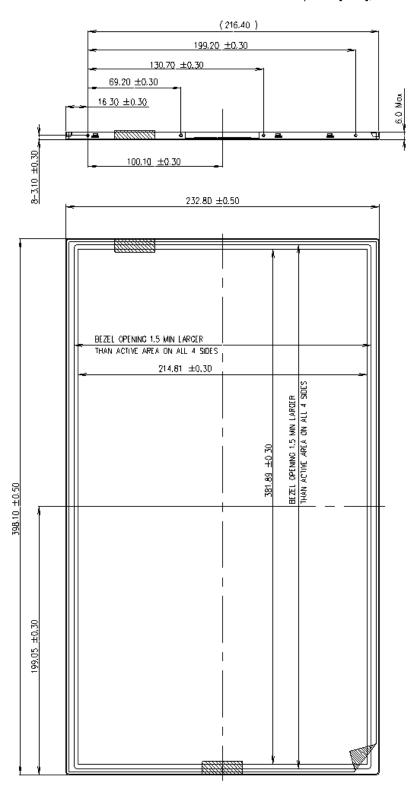
The contents provide general mechanical characteristics for the model LP173WD1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	398.1 ± 0.50mm
Outline Dimension	Vertical	232.8 ± 0.50mm
	Depth	6.0mm(Max.)
Bezel Area	Horizontal	1.5mm Min.(Lager than Active Display Area)
bezer Area	Vertical	1.5mm Min.(Lager than Active Display Area)
Active Diapley Area	Horizontal	381.89mm
Active Display Area	Vertical	214.81 mm
Weight	570g (Max.)	
Surface Treatment	Glare treatment (3H) of th	e front Polarizer



<FRONT VIEW>

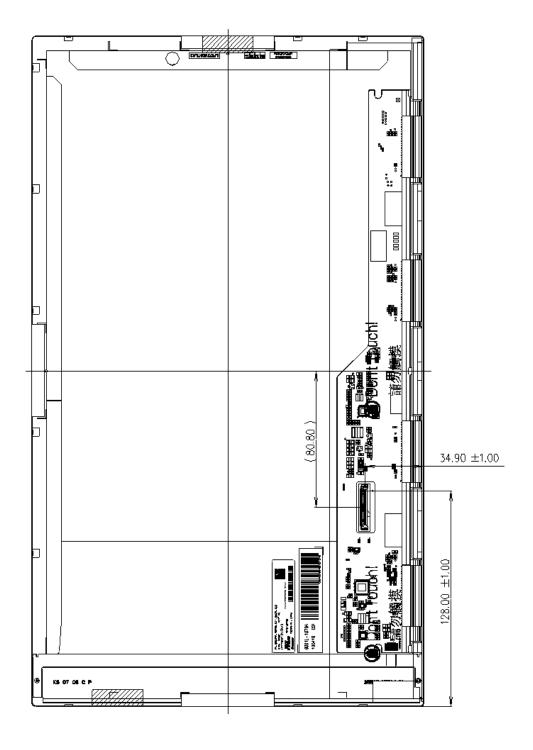
Note) Unit:[mm], General tolerance: ± 0.5mm





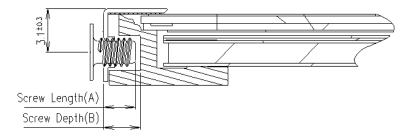
<REAR VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm





[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]

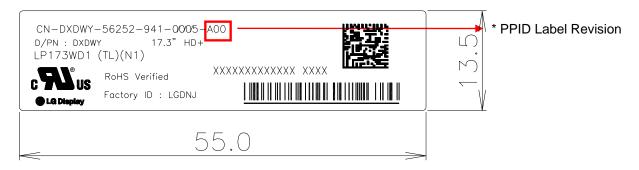


* Screw Length(A): Max: 2.5, Min: 2.0

* Screw Depth(B): Min 2.5

* Screw Torque: Max 2.5kgf.cm (Measurement Gauge: Torque Meter)

[DETAIL INFORMATION OF PPID LABEL AND REVISION CODE]



* PPID Label Revision : It is subject to change with Dell event. Please refer to the below table for detail.

Classification	No Change	1st Revision	2nd Revision	•••	9th Revision	
SST(WS)	X00	X01	X02	•••	A09	•••
PT(ES)	X10	X11	X12	•••	A19	•••
ST(CS)	X20	X21	X22		A29	
XB(MP)	A00	A01	A02		A09	



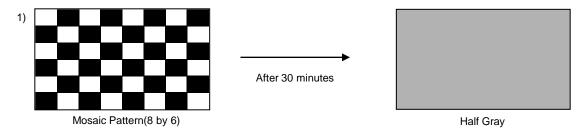
6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 5 ~ 150Hz, 1.5G, 0.37oct/min 3 axis, 30min/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr
8	Image Sticking 1)	Ta= 25°C, Pattern : Mosaic(8 by 6), Operating Time : 30 min Lamp Operating Current : 6.0mA

{ Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.



<Judgment Condition>

: Operating during 30 minutes with Mosaic Pattern(8 by 6), there is no Image Sticking after 10 second with half gray pattern.



7. International Standards

7-1. Safety

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
 Information Technology Equipment Safety Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association. Information Technology Equipment Safety Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC). Information Technology Equipment Safety Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC). Information Technology Equipment Safety Part 1 : General Requirements.

7-2. EMC

- a) ANSI C63.4 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9 kHz to 40 GHz." American National Standards Institute (ANSI), 2003.
- b) CISPR 22 "Information technology equipment Radio disturbance characteristics Limit and methods of measurement." International Special Committee on Radio Interference (CISPR), 2005.
- c) CISPR 13 "Sound and television broadcast receivers and associated equipment Radio disturbance characteristics Limits and method of measurement." International Special Committee on Radio Interference (CISPR), 2006.

7-3. Environment

a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003



8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

А	В	С	D	Е	F	G	Н	I	J	К	L	М	
---	---	---	---	---	---	---	---	---	---	---	---	---	--

A,B,C : SIZE(INCH) D : YEAR

E: MONTH $F \sim M$: SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box: 20pcs

b) Box Size: 490X390X298



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to t h e module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm 200 \text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.



9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
 - Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.



APPENDIX A. Enhanced Extended Display Identification Data (EEDIDTM) 1/3 LP173WD1-TLN1 for $Dell_{-}$ ver. 0.3

2010.11.29

	Byte	Byte	Field Name and Comments	Value	Value
	(Dec)	(Hex)	Header	(Hex)	(Bin) 00000000
	0	00		00	
	2	02	Header Header	FF FF	111111111
er	3	03	Header	FF	11111111
Header	4	03	Header	FF	11111111
Не	5	05	Header	FF	111111111
	6	06	Header	FF	111111111
	7	07	Header	00	00000000
	8	08	ID Manufacture Name LGD	30	00110000
	9	09	ID Manufacture Name	E4	11100100
	10	0A	ID Product Code 02E1h	E1	11100001
uct	11	0B	(Hex. LSB first)	02	00000010
po	12	0C	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Pr	13	0 D	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
r/	14	0E	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
ndo	15	0F	ID Serial No Optional ("00h" If not used, Number Only and LSB First)	00	00000000
Vendor / Product	16	10	Week of Manufacture - Optinal 00 weeks	00	00000000
	17	11	Year of Manufacture 2010 years	14	00010100
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision # = 4	04	00000100
	20	14	Video input Definition = Input is a Digital Video signal Interface , Colo Bit Depth : 6 Bits per Primary Color , Digital Video Interface Standard Supported: Digital Interface is not defined	90	10010000
	21	15	Horizontal Screen Size (Rounded cm) = 38 cm	26	00100110
lay	22	16	Vertical Screen Size (Rounded cm) = 21 cm	15	00010101
Display	23	17	Display Transfer Characteristic (Gamma) = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	78	01111000
$D_{\rm l}$	24	18	Feature Support [Display Power Management(DPM): Standby Mode is not supported, Suspend Mode is not supported, Active Off = Very Low Power is not supported Supported Color Encoding Formats: RGB 4:4:4. Other Feature Support Flags: No_sRGB, Preferred Timing Mode, No_Display is continuous frequency (Multi-mode_Base EDID and Extension Block).]	02	00000010
	25	19	Red/Green Low Bits (RxRy/GxGy)	88	10001000
4.	26	1A	Blue/White Low Bits (BxBy/WxWy)	A5	10100101
Vendor / Product	27	1B	Red X Rx = 0.615	9D	10011101
po.	28	1C	Red Y Ry = 0.371	5F	01011111
'P	29	1D	Green X $Gx = 0.342$	57	01010111
or,	30	1E	Green Y Gy = 0.609	9C	10011100
pu	31	1F	Blue X Bx = 0.150	26	00100110
Ve	32	20	Blue Y By = 0.111	1C	00011100
	33	21	White X Wx = 0.313	50	01010000
	34	22	White Y Wy = 0.329	54	01010100
abl ed	35 36	23	Established timing 1 (Optional_00h if not used)	00	00000000
Establ ished		24	Established timing 2 (Optional_00h if not used) Manufactured's timing (Optional_00h if not used)	00	00000000
'	37 38	26	Manufacturer's timings (Optional_00h if not used) Standard timing ID1 (Optional_01h if not used)	00	00000001
	39	26	Standard timing ID1 (Optional_01n ir not used) Standard timing ID1 (Optional_01h if not used)	01	00000001
	40	28	Standard timing ID2 (Optional_01h if not used)	01	00000001
	41	29	Standard timing ID2 (Optional_O11 in not used) Standard timing ID2 (Optional_O11 if not used)	01	00000001
	42	2A	Standard timing ID3 (Optional_O11 it not used) Standard timing ID3 (Optional_O11 it not used)	01	00000001
111	43	2B	Standard timing ID3 (Optional_01h if not used)	01	00000001
ing	44	2C	Standard timing ID4 (Optional_01h if not used)	01	00000001
_im	45	2D	Standard timing ID4 (Optional_01h if not used)	01	00000001
Standard Timing ID	46	2E	Standard timing ID5 (Optional_01h if not used)	01	00000001
lar	47	2F	Standard timing ID5 (Optional_01h if not used)	01	00000001
an	48	30	Standard timing ID6 (Optional_01h if not used)	01	00000001
St	49	31	Standard timing ID6 (Optional_01h if not used)	01	00000001
	50	32	Standard timing ID7 (Optional_01h if not used)	01	00000001
	51	33	Standard timing ID7 (Optional_01h if not used)	01	00000001
	52	34	Standard timing ID8 (Optional_01h if not used)	01	00000001
	53	35	Standard timing ID8 (Optional_01h if not used)	01	00000001



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #1	54		Pixel Clock/10,000 (LSB) 97.75 MHz @ 60.1Hz	2F	00101111
	55	37	Pixel Clock/10,000 (MSB)	26	00100110
	56	38	Horizontal Active (HA) (lower 8 bits) 1600 Pixels	40	01000000
	57	39	Horizontal Blanking (HB) (lower 8 bits) 184 Pixels	B8	10111000
	58	3A	Horizontal Active / Horizontal Blanking(HA HB) (upper 4:4bits)	60	01100000
	59	3B	Vertical Avtive (VA) 900 Lines	84	10000100
	60	3C	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 12 Lines	0C	00001100
	61	3D	Vertical Active / Vertical Blanking (VA VB) (upper 4:4bits)	30	00110000
	62	3E	Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 Pixels	30	00110000
	63	3F	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 48 Pixels	30	00110000
	64	40	Vertical Front Porch in lines (VF) (lower 4 bits): Vertical Sync Pluse Width in lines (VS) (lower 4 bits) 2 Lines: 3 Lines	23	00100011
	65	41	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00	00000000
I	66	42	Horizontal Vedio Image Size (mm) (lower 8 bits) 382 mm	7E	01111110
	67	43	Vertical Vedio Image Size (mm) (lower 8 bits) 215 mm	D7	11010111
	68	44	Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	70	46	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
	72	48	Pixel Clock/10,000 (LSB) 65.17 MHz @ 40.1Hz	75	01110101
	73	49	Pixel Clock/10,000 (MSB)	19	00011001
	74	4A	Horizontal Active (HA) (lower 8 bits) 1600 Pixels	40	01000000
	75	4B	Horizontal Blanking (HB) (lower 8 bits) 184 Pixels	B8	10111000
	76	4C	Horizontal Active / Horizontal Blanking(HA HB) (upper 4:4bits)	60	01100000
7#	77	4D	Vertical Avtive (VA) 900 Lines	84 0C	10000100
or	78 79	4E	Vertical Blanking (VB) (DE Blanking typ.for DE only panels) 12 Lines	0C	00001100
ript	80	4F 50	Vertical Active / Vertical Blanking (VA VB) (upper 4:4bits) Horizontal Front Porch in pixels (HF) (lower 8 bits) 48 Pixels	30	00110000 00110000
sci	81	51	Horizontal Sync Pulse Width in pixels (HS) (lower 8 bits) 48 Pixels 48 Pixels	30	00110000
Timing Descriptor #2	82	52	Vertical Front Porch in lines (VF) (lower 4 bits): Vertical Sync Pluse Width in lines (VS) (lower 4 bits)	23	00100011
ving			2 Lines : 3 Lines		
Tim	83 84	53 54	Horizontal Front Porch/ Sync Pulse Width/ Vertical Front Porch/ Sync Pulse Width (upper 2bits)	00 7E	00000000
	85	55	Horizontal Vedio Image Size (mm) (lower 8 bits) 382 mm Vertical Vedio Image Size (mm) (lower 8 bits) 215 mm	7E D7	01111110
	86	56	Vertical Vedio Image Size (mm) (lower 8 bits) 215 mm Horizontal Image Size / Vertical Image Size (upper 4 bits)	10	00010000
	87	57	Horizontal Border = 0 (Zero for Notebook LCD)	00	00000000
	88	58	Vertical Border = 0 (Zero for Notebook LCD)	00	00000000
	89	59	Non-Interlace, Normal display, no stereo, Digital Separate [Vsync_NEG, Hsync_NEG (outside of V-sync)]	19	00011001
	90		Flag	00	00000000
	91	_	Flag	00	00000000
	92	5C	Flag	00	00000000
	93	5D	Data Type Tag : Alphanumeric Data String (ASCII String)	FE	11111110
	94		Flag	00	00000000
#3	95		Dell P/N 1st Character = D	44	01000100
Timing Descriptor #	96	60	Dell P/N 2nd Character = X	58	01011000
iptα	97	61	Dell P/N 3rd Character = D	44	01000100
scr	98	62	Dell P/N 4th Character = W	57	01010111
De	99	63	Dell P/N 5th Character = Y	59	01011001
· Sı	100	64	EDID Revision Build Name = MP(X-Build), Revision # = A00	80	10000000
mi	101	65	Manufacturer P/N = 1	31	00110001
Ti	102	66	Manufacturer P/N = 7	37	00110111
	103	67	Manufacturer P/N = 3	33	00110011
	104	68	Manufacturer P/N = W	57	01010111
	105	69	Manufacturer P/N = D	44	01000100
	106	6A	Manufacturer P/N = 1 Manufacturer P/N = 1 Manufacturer P/N = 12 about these terminate with ASC II and a OAh act remaining about = 20h)	31	00110001
	107	6B	Manufacturer P/N (If < 13 char, then terminate with ASC II code 0Ah,set remaining char = 20h)	0A	00001010



APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Timing Descriptor #4	108		Flag	00	00000000
	109	6D	Flag	00	00000000
	110	6E	Flag	00	00000000
	111	6F	Data Type Tag: Descriptor Defined by manufacturer	00	00000000
	112	70	Flag	00	00000000
	113	71	Color Management [No +2 FRC Support, True Color Depth : 6 bit]	00	00000000
	114	72	Panel Type [WLED], Configuration [Single light bar], Number Lamp or LED Light Bar [one]	41	01000001
	115	73	Frame Rate Details [Minimum Frame Rate : 40Hz, Maximum Frame Rate : 65Hz , Tcon provides native Intel DRRS / sDRRS support]	31	00110001
	116	74	Controller Interface and Maximum Luminance [PWM type, 220 nit]	96	10010110
	117	75	Front Surface / Polarizer [Glossy/True-life, No Transflective] , Pixel Structure [RGB v-stripe]	01	00000001
	118	76	Multi-Media Features [Color Management : NTSC, Dynamic Backlight Control : No]	00	00000000
	119	77	Multi-Media Features [Motion Blur : No support , Active Gamma Control : No support]	00	00000000
	120	78	Special Features [Wireless Enhancement Hardware : No support , In-Cell Scanner : No support]	00	00000000
	121	79	Special Features [Number of LVDS channels or eDP lanes : two , Overdrive : No ,Interface : LVDS , In-Cell Touch Support : No]	02	00000010
	122	7A	Special Features [BIST Support: yes, Electronic Privacy: No electronic privacy nardware support, 3-D Support: No	01	00000001
	123	7B	(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	0A	00001010
	124	7C	(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000
	125	7D	(If<13 char> 0Ah, then terminate with ASC II code 0Ah,set remaining char = 20h)	20	00100000
Checksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)	00	00000000
	127	7 F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)	B5	10110101