



# Chunghwa Picture Tubes, Ltd.

## Technical Specification

To :

Date :

**TFT LCD**

**CLAA156WA01A**

ACCEPTED BY :

| APPROVED BY | CHECKED BY | PREPARED BY |
|-------------|------------|-------------|
|             |            |             |

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|         |              |             |  |
|---------|--------------|-------------|--|
| Doc.No: | CLAA156WA01A | Issue Date: |  |
|---------|--------------|-------------|--|

**RECORD OF REVISIONS**

| <b>Revision No.</b> | <b>Date</b>       | <b>Description</b>  |
|---------------------|-------------------|---|
| <b>V1</b>           | <b>2008/07/18</b> | <b>First Issued</b>   |
| <b>V2</b>           | <b>2008/08/18</b> | <b>Pg 4 : Revise Operation Temperature (Max)</b>                            |
| <b>V3</b>           | <b>2008/09/05</b> | <b>Pg 17 : Color Temperature Coordinate : Add the value of min and max.</b> |
|                     |                   |   |
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## 1. OVERVIEW

**CLAA156WA01A** is 15.6" color (16 : 9) TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, LVDS driver ICs, control circuit and backlight. By applying 6 bit digital data, 1366×RGB (3) ×768, 262K-color images are displayed on the 15.6" diagonal screen. general specifications are summarized in the following table :

| ITEM                            | SPECIFICATION  |
|---------------------------------|--|
| Display Area (mm)               | 344.232 (H)×193.536 (V) (15.6-inch diagonal)   |
| Number of Pixels                | 1366 ×3(H)×768 (V)   |
| Pixel Pitch (mm)                | 0.252 (H)×0.252(V)   |
| Color Pixel Arrangement         | RGB vertical stripe  |
| Display Mode                    | Normally white   |
| Number of Colors                | 262,144(6bits)(LVDS)   |
| Gamut                           | 60%(typ)   |
| Optimum Viewing Angle           | 6 o'clock  |
| Response Time (ms)              | 8ms (Typ)  |
| Surface Treatment               | Glare  |
| Viewing Angle                   | 40°、40° /15°、30°(Min.)   |
| Brightness (cd/m <sup>2</sup> ) | 220 cd/m <sup>2</sup> (5point)/6 mA (Typ.)<br>200 cd/m <sup>2</sup> (5point)/6 mA (Min.) |
| Uniformity                      | 5point : 80%<br>13point : (65%)  |
| Consumption of Power (W)        | 6.35W (Max)  |
| Module Size (mm)                | 359.8(W)×210(H)×6.2(D) (Max)   |
| Module Weight (g)               | 520 (max)  |

The LCD Products listed on this document are not suitable for use of aerospace equipment, submarine cable, and nuclear reactor control system and life support systems. If customers intend to use these LCD products for applications listed above or those not included in the "Standard" list as follows, please contact our sales in advance.

Standard : Computer, Office equipment, Communication equipment, Test and Measurement equipment, Machine tool, Industrial robot, Audio and Visual equipment, Other consumer products.

## 2. ABSOLUTE MAXIMUM RATINGS

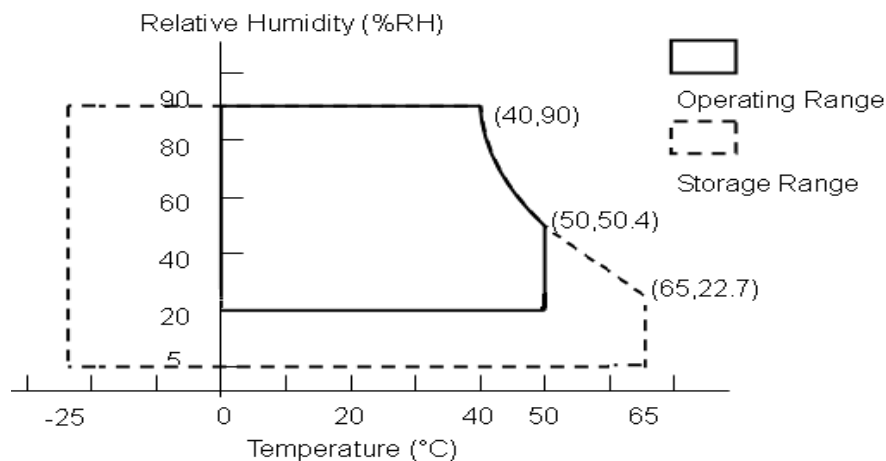
The following are maximum value, which if exceeded, may cause faulty operation or damage to the unit.

| ITEM                         | SYMBOL | MIN. | MAX. | UNIT  | REMARK          |
|------------------------------|--------|------|------|-------|-----------------|
| Power Supply Voltage for LCD | VCC    | 0    | 4.0  | V     |                 |
| Lamp voltage                 | VL     | 700  | 920  | Vrms  |                 |
| Lamp current                 | IL     | 2    | 6.5  | mArms | *1). 2)         |
| Lamp frequency               | FL     | 40   | 80   | kHz   |                 |
| Operation Temperature        | Top    | 0    | 50   | °C    | *3). 4). 5). 6) |
| Storage Temperature          | Tstg   | -25  | 65   | °C    | *3). 4). 5)     |
| Delayed Discharge Time       | TD     | --   | 1    | sec   | *7)             |

### 【Note】

- \*1) Product life-time relate to lamp current, please operate production follow statement at page 9 “(b)back light”.
- \*2) When lamp current over the definition of absolute max, product life-time will decay rapidly or operate unusual.
- \*3) The relative temperature and humidity range are as below sketch, 90%RH Max. ( $T_a \leq 40^\circ\text{C}$ )
- \*4) The maximum wet bulb temperature  $\leq 39^\circ\text{C}$  ( $T_a > 40^\circ\text{C}$ ) and without dewing.
- \*5) If product in environment which over the definition of the relative temperature and humidity out of range too long, it will affect visual of LCD.
- \*6) If you operate LCD in normal temperature range, the center surface of panel should be under  $60^\circ\text{C}$ .
- \*7) Delay discharge time test condition : Starting lamp voltage=1650Vrms. (please follow statement at page 9 “(b) back light”

Before test TD, lamp should operate at least 1min, and lamp current should follow typical lamp current specification. To place panel at room temp. ( $25 \pm 2^\circ\text{C}$ ) below for 24hrs, and then to measure TD with the same starting lamp voltage in dark room.



### 3. ELECTRICAL CHARACTERISTICS

#### (A) TFT LCD

| TEM   |                           | SYMBOL       | MIN   | TYP  | MAX   | UNIT | REMARK                       |
|---|---------------------------|--------------|-------|------|-------|------|------------------------------|
| LCD POWER VOLTAGE                               |                           | VCC          | 3.0   | 3.3  | 3.6   | V    | 【Note 1】                     |
| LCD POWER CURRENT                               |                           | ICC          | -     | 400  | 500   | mA   | 【Note 2】                     |
| Rush CRRENT                                     |                           | Irush        | -     | -    | 2     | A    | 【Note 4】                     |
| LOGIC<br>INPUT<br>VOLTAGE<br>(LVDS:<br>IN+,IN-) | INPUT VOLTAGE             | VIN          | 0     | -    | VCC   | V    | 【Note 3】                     |
|   | COMMON VOLTAGE            | VCM          | 1.125 | 1.25 | 1.375 | V    | 【Note 3】                     |
|   | DIFFRENTIAL INPUT VOLTAGE | VID          | 250   | 350  | 450   | mV   | 【Note 3】                     |
|   | THRESHOLD VOLTAGE (HIGH)  | VTH          | -     | -    | 100   | mV   | 【Note 3】<br>When VCM = +1.2V |
|   | THRESHOLD VOLTAGE (LOW)   | VTL          | -100  | -    | -     | mV   |                              |
| DIFFRENTIAL INPUT VOLTAGE TOLERANCE             |                           | $\Delta$ VID | -     | -    | 35    | mV   |                              |
| COMMON VOLTAGE TOLERANCE                        |                           | $\Delta$ VCM | -     | -    | 35    | mV   |                              |

【Note 1】 Power Sequence :

$$0.5 \text{ ms} \leq t1 \leq 10 \text{ ms}$$

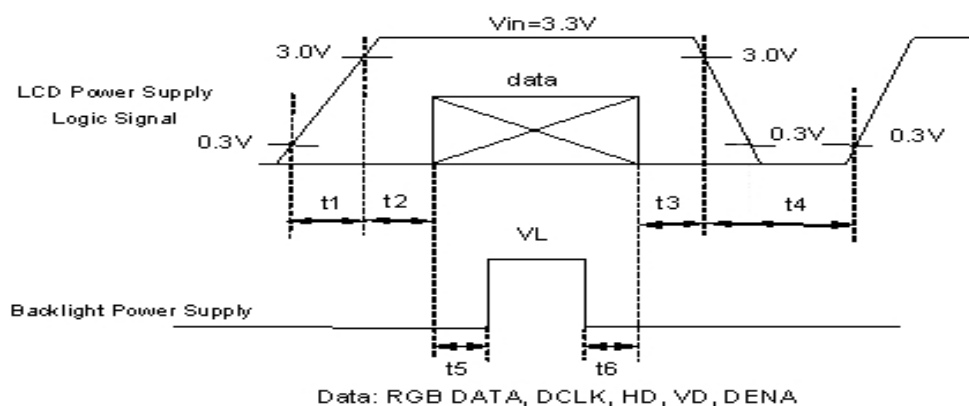
$$0.01 \text{ ms} < t2 \leq 50 \text{ ms}$$

$$0.01 \text{ ms} < t3 \leq 50 \text{ ms}$$

$$1 \text{ sec} \leq t4$$

$$200 \text{ ms} \leq t5$$

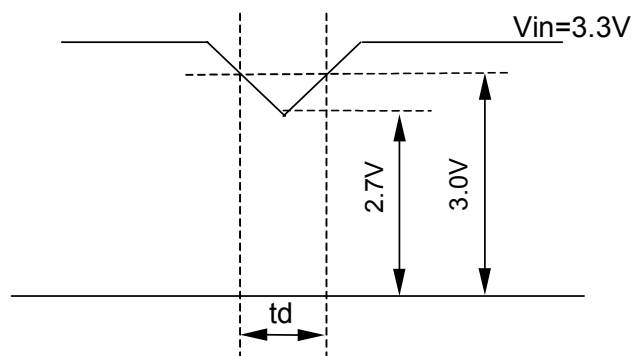
$$200 \text{ ms} \leq t6$$



## VCC-dip state

(1) when  $3.0 > VCC \geq 2.7V$ ,  $t_d \leq 10$  ms

(2) when  $VCC < 2.7V$ , VCC-dip condition should as the VCC-turn-off condition.



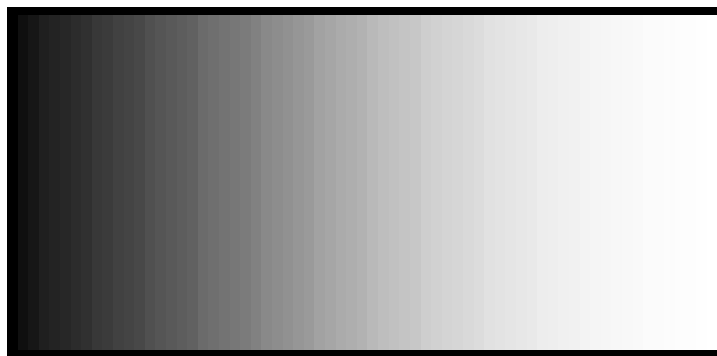
【Note 2】 Typical value is 0~63 gray level.(Horizontal line Pattern)

768 line mode,  $VCC = +3.3V$

Circuit condition (Typ.) :

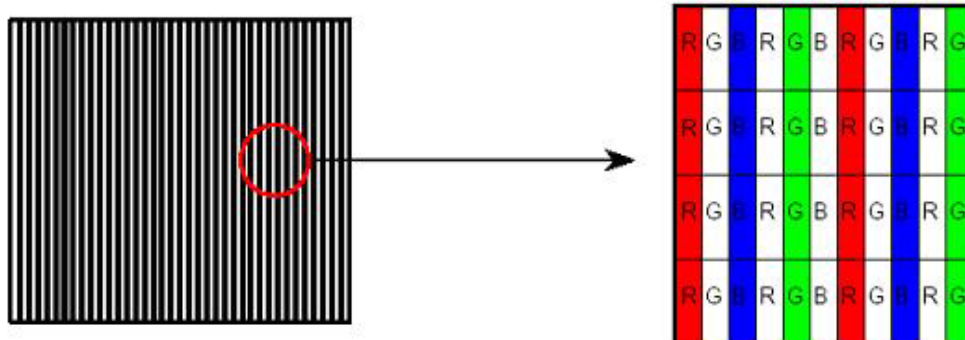
$VCC = 3.3V$ ,  $f_v = 60$  Hz  $f_H = 48.36$  kHz,  $f_{CLK} = 75.44$  MHz

64-Gray

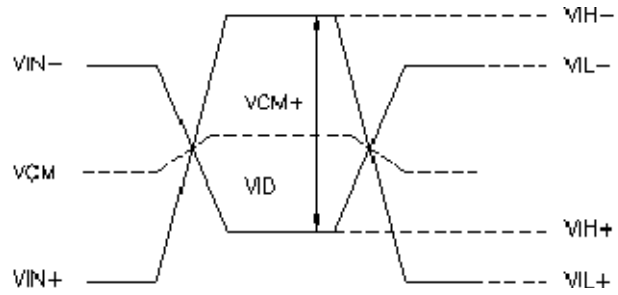
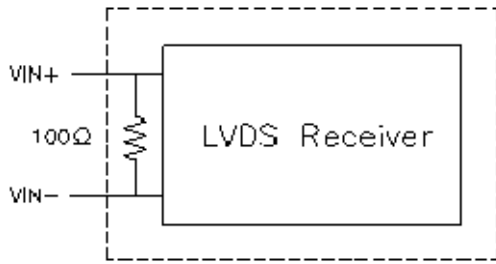


Circuit condition (Max.) :

$VCC = 3.3V$ ,  $f_v = 60$  Hz  $f_H = 48.36$  kHz,  $f_{CLK} = 75.44$  MHz



【Note 3】 LVDS Signal Definite :



VIN+ : Positive differential DATA & CLK Input

VIN- : Negative differential DATA & CLK Input

$$VID = VIN+ - VIN-,$$

$$\Delta VCM = |VCM+ - VCM-|,$$

$$\Delta VID = |VID+ - VID-|,$$

$$VID+ = |VIH+ - VIH-|,$$

$$VID- = |VIL+ - VIL-|,$$

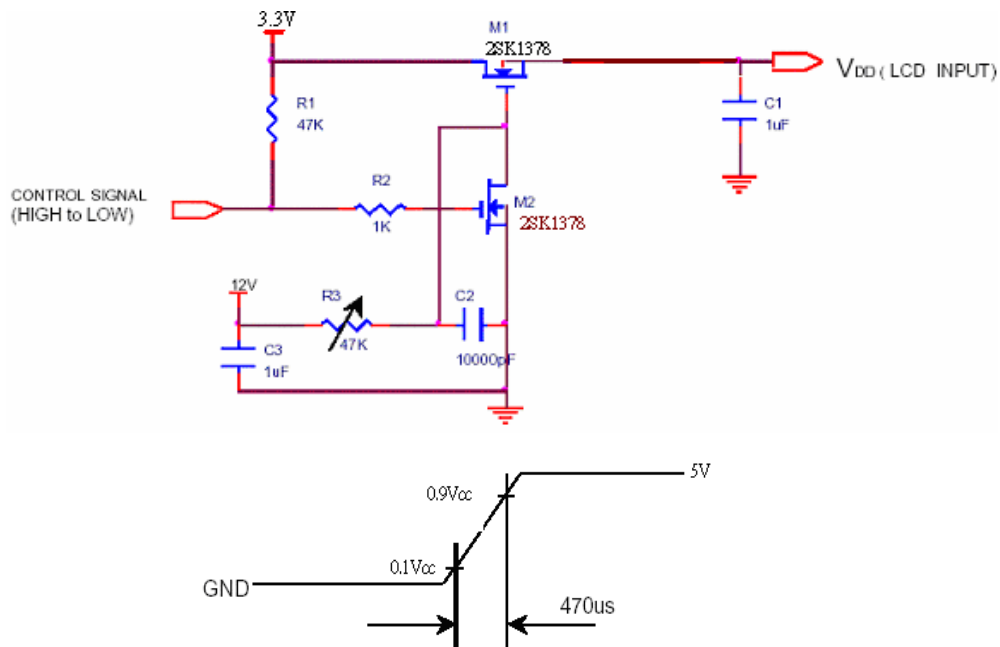
$$VCM = (VIN+ + VIN-)/2,$$

$$VCM+ = (VIH+ + VIH-)/2,$$

$$VCM- = (VIL+ + VIL-)/2,$$

Refer to Inverter rated voltage

[Note 4] Irush measure condition





**(B) BACK LIGHT****(a.) ELECTRICAL CHARACTERISTICS**

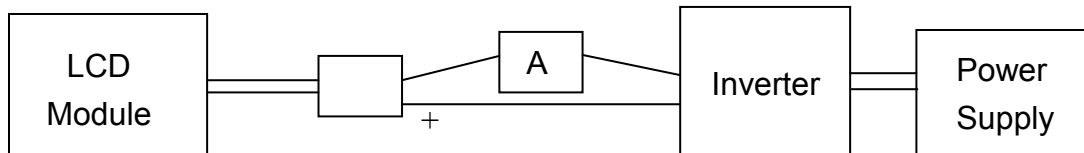
Ta=25°C

| ITEM                    | SYMBOL | MIN  | TYP | MAX | UNIT              | REMARK   |
|-------------------------|--------|------|-----|-----|-------------------|----------|
| Lamp Voltage (IL=6.0mA) | VL     | 657  | 730 | 803 | Vrms              | IL=6.0mA |
| Lamp Current            | IL     | 5.5  | 6.0 | 6.5 | mA <sub>rms</sub> | *1)      |
| Inverter Frequency      | FI     | 40   | --  | 60  | kHz               | *2)      |
| Lamp Initial Voltage    | VS     | 1460 | --  |     | Vrms              | Ta=25°C  |
|                         |        | 1600 |     |     |                   | Ta=0°C   |

**(b) LAMP LIFE – TIME**

| ITEM                           | IL at 2.0 mA | IL at 6.0 mA | IL at 6.5 mA | UNIT  | REMARK                   |
|--------------------------------|--------------|--------------|--------------|-------|--------------------------|
| LAMP LIFE-TIME (LT)            | Min. 15,000  | Min. 15,000  | Min.15,000   | hr    | Continuous Operation*3)  |
| Turn-on and turn-off Operation | --           | Min.100,000  | --           | times | Continuous Operation *4) |

\*1)Measure method : Galvanometer connect to low voltage



\*2) Frequency in this range can make the characteristics of electric and optics maintain in +/- 10% except hue.

Lamp frequency of inverter may produce interference with horizontal synchronous frequency, and this may cause horizontal beat on the display. Therefore, please adjust lamp frequency, and keep inverter as far from module as possible or use electronic shielding between inverter and module to avoid the interference. Under optimum operate frequency range (50~80 KHz), will not effect panel life-time and reliability .

\*3) The voltage above VS should be applied to the lamps for more than 1 second for start-up. (Inverter open voltage must be more than lamp starting voltage.)

\*4) Definition of the lamp life time :

- Luminance (L) under 50% of specification starting lamp voltage
- Starting Lamp Voltage: over 130% of the initial value. Ta=25°C

\*5) For keeping good lighting situation, when design the inverter, it must be considered that the voltage large than starting lamp voltage.

\*6)  $WL = IL \times VL$  (IL=6mA , Ta=25°C)

## 4. Connector Interface PIN & Function

### (a) CN1 (Interface signal)

Outlet connector: FI-XB30SL-HF10 (JAE) , GS23302-0011S-7F(Foxconn)

Link connector: FI-X30H (JAE, Link Type)

(Note) DDC: Display Data Requirements

(Note) Refer to page 6、7、8、9之 Data Mapping

| Pin No. | SYMBOL               | FUNCTION                             |
|---------|----------------------|--------------------------------------|
| 1       | Vss                  | Ground                               |
| 2       | Vin                  | +3.3V Power                          |
| 3       | Vin                  | +3.3V Power                          |
| 4       | V <sub>EDID</sub>    | DDC 3.3V Power                       |
| 5       | NC                   | No connect                           |
| 6       | CLK <sub>EDID</sub>  | DDC Clock                            |
| 7       | DATA <sub>EDID</sub> | DDC Data                             |
| 8       | R0N                  | minus signal of channel 0(LVDS)      |
| 9       | R0P                  | plus signal of channel 0(LVDS)       |
| 10      | Vss                  | Ground                               |
| 11      | R1N                  | minus signal of channel 1(LVDS)      |
| 12      | R1P                  | plus signal of channel 1(LVDS)       |
| 13      | Vss                  | Ground                               |
| 14      | R2N                  | minus signal of channel 2(LVDS)      |
| 15      | R2P                  | plus signal of channel 2(LVDS)       |
| 16      | Vss                  | Ground                               |
| 17      | RCLKN                | minus signal of clock channel (LVDS) |
| 18      | RCLKP                | plus signal of clock channel (LVDS)  |
| 19      | Vss                  | Ground                               |
| 20      | NC                   | No connect                           |
| 21      | NC                   | No connect                           |
| 22      | VSS                  | Ground                               |
| 23      | NC                   | No connect                           |
| 24      | NC                   | No connect                           |
| 25      | VSS                  | Ground                               |
| 26      | NC                   | No connect                           |
| 27      | NC                   | No connect                           |
| 28      | VSS                  | Ground                               |
| 29      | NC                   | No connect                           |
| 30      | NC                   | No connect                           |

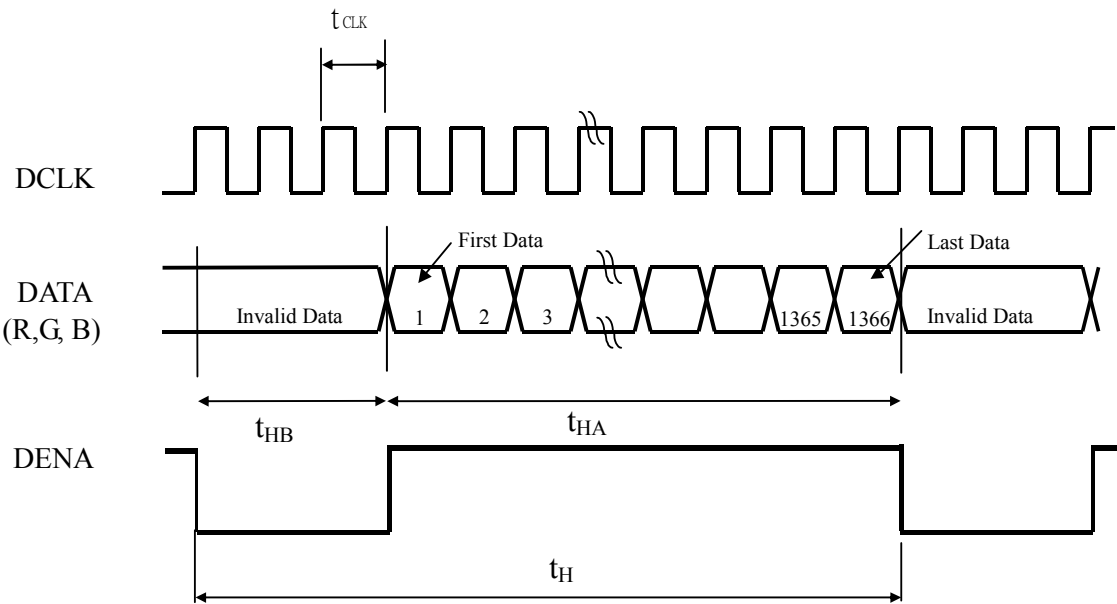
### (b) CN2 (BACKLIGHT)

Backlight-side connector: BHSR-02VS-1 (JST)

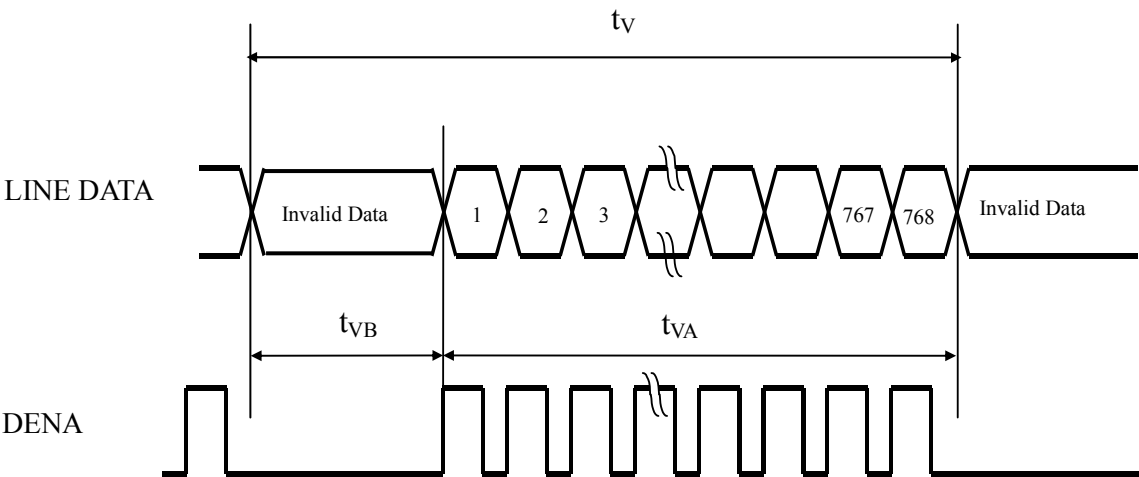
5. INTERFACE TIMING CHART

(1)LCD Input Signal Timing Chart

(a)Horizontal timing sequence



(b)Vertical timing sequence:



**(2) Timing chart**

| ITEM          |      |            | SYMBOL                 | MIN              | TYP   | MAX   | UNIT  |                  |
|---------------|------|------------|------------------------|------------------|-------|-------|-------|------------------|
| LCD<br>Timing | DCLK |            | Frequency              | f <sub>CLK</sub> | 65.83 | 75.44 | 88.74 | MHz              |
|               |      |            | Period                 | t <sub>CLK</sub> | 15.19 | 13.25 | 11.11 | ns               |
|               | DENA | Horizontal | Horizontal total time  | t <sub>H</sub>   | 1414  | 1560  | 1700  | t <sub>CLK</sub> |
|               |      |            | Horizontal Active time | t <sub>HA</sub>  | 1366  | 1366  | 1366  | t <sub>CLK</sub> |
|               |      |            | Horizontal Blank time  | t <sub>HB</sub>  | 48    | 194   | 334   | t <sub>CLK</sub> |
|               |      | Vertical   | Vertical total time    | t <sub>V</sub>   | 776   | 806   | 870   | t <sub>H</sub>   |
|               |      |            | Vertical Active time   | t <sub>VA</sub>  | 768   | 768   | 768   | t <sub>H</sub>   |
|               |      |            | Vertical Blank time    | t <sub>VB</sub>  | 8     | 38    | 114   | t <sub>H</sub>   |

**【Note】**

- \*1) Data is latched during DCLK falling period.
- \*2) HD 、VD is negative.
- \*3) DENA (DATA ENABLE) usually is positive.
- \*4) During the whole blank period, DCLK should keep input.  
During the vertical blank period, HD should keep input.

**(3) DATA mapping**

| Color       | Input Data | R DATA  |    |    |    |    |         | G DATA  |    |    |    |    |         | B DATA  |    |    |    |    |         |
|-------------|------------|---------|----|----|----|----|---------|---------|----|----|----|----|---------|---------|----|----|----|----|---------|
|             |            | R5      | R4 | R3 | R2 | R1 | R0      | G5      | G4 | G3 | G2 | G1 | G0      | B5      | B4 | B3 | B2 | B1 | B0      |
|             |            | MS<br>B |    |    |    |    | LS<br>B | MS<br>B |    |    |    |    | LS<br>B | MS<br>B |    |    |    |    | LS<br>B |
| Basic Color | Black      | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Red(63)    | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Green(63)  | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Blue(63)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       |
|             | Cyan       | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       | 1       | 1  | 1  | 1  | 1  | 1       |
|             | Magenta    | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       |
|             | Yellow     | 1       | 1  | 1  | 1  | 1  | 1       | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | White      | 1       | 1  | 1  | 1  | 1  | 1       | 1       | 1  | 1  | 1  | 1  | 1       | 1       | 1  | 1  | 1  | 1  | 1       |
| RED         | RED(0)     | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | RED(1)     | 0       | 0  | 0  | 0  | 0  | 1       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | RED(2)     | 0       | 0  | 0  | 0  | 1  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             |            |         |    |    |    |    |         |         |    |    |    |    |         |         |    |    |    |    |         |
|             | RED(62)    | 1       | 1  | 1  | 1  | 1  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | RED(63)    | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
| Green       | Green(0)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Green(1)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 1       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Green(2)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 1  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             |            |         |    |    |    |    |         |         |    |    |    |    |         |         |    |    |    |    |         |
|             | Green(62)  | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Green(63)  | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       | 0       | 0  | 0  | 0  | 0  | 0       |
| Blue        | Blue(0)    | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       |
|             | Blue(1)    | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 1  | 0       |
|             | Blue(2)    | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 1  | 0  | 0       |
|             |            |         |    |    |    |    |         |         |    |    |    |    |         |         |    |    |    |    |         |
|             | Blue(62)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 0       |
|             | Blue(63)   | 0       | 0  | 0  | 0  | 0  | 0       | 0       | 0  | 0  | 0  | 0  | 0       | 1       | 1  | 1  | 1  | 1  | 1       |

**【Note】**

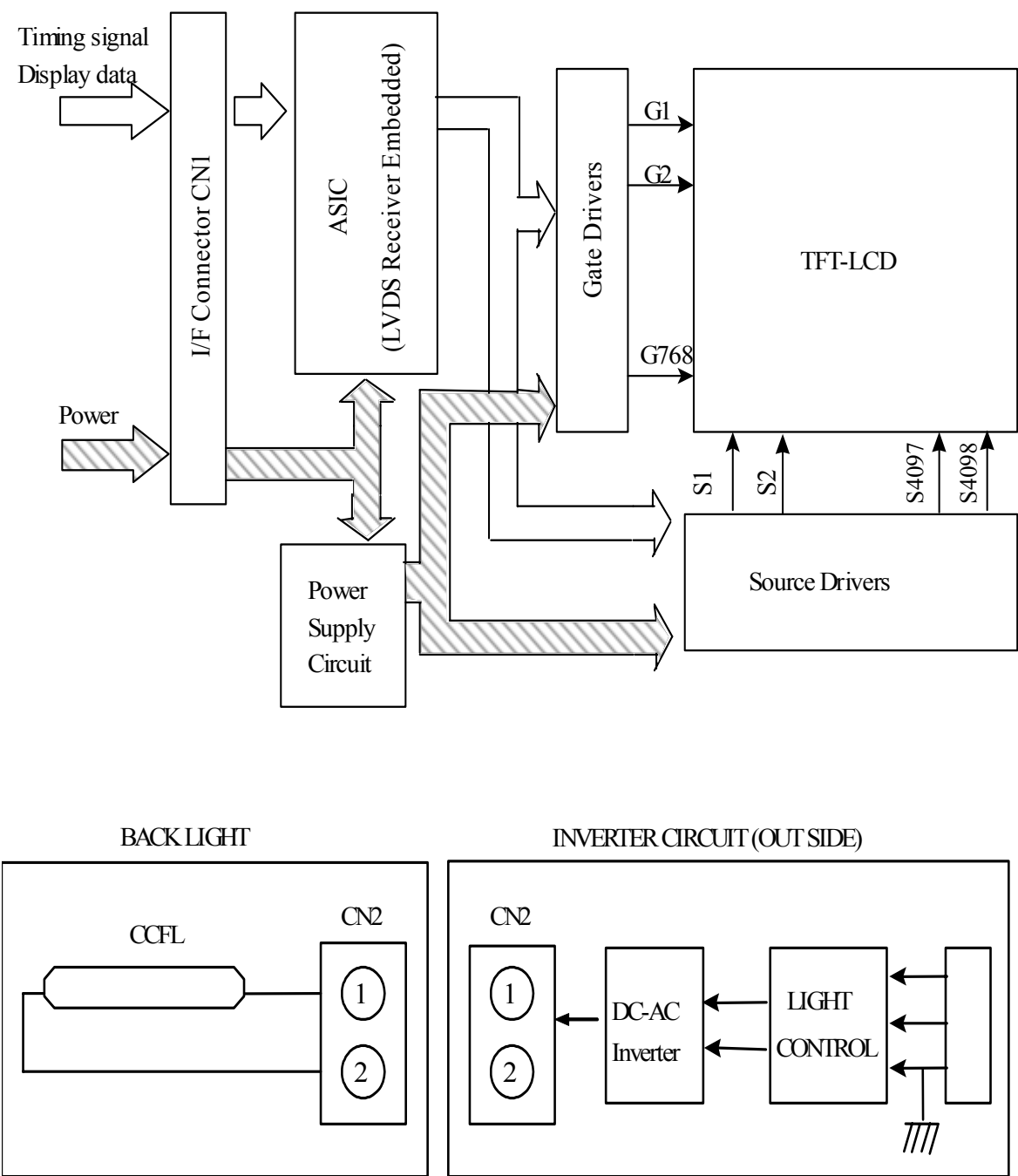
1) Gray level:

Color(n) : n is level order; higher n means brighter level.

2) DATA:

1: high , 0: low

6. BLOCK DIAGRAM

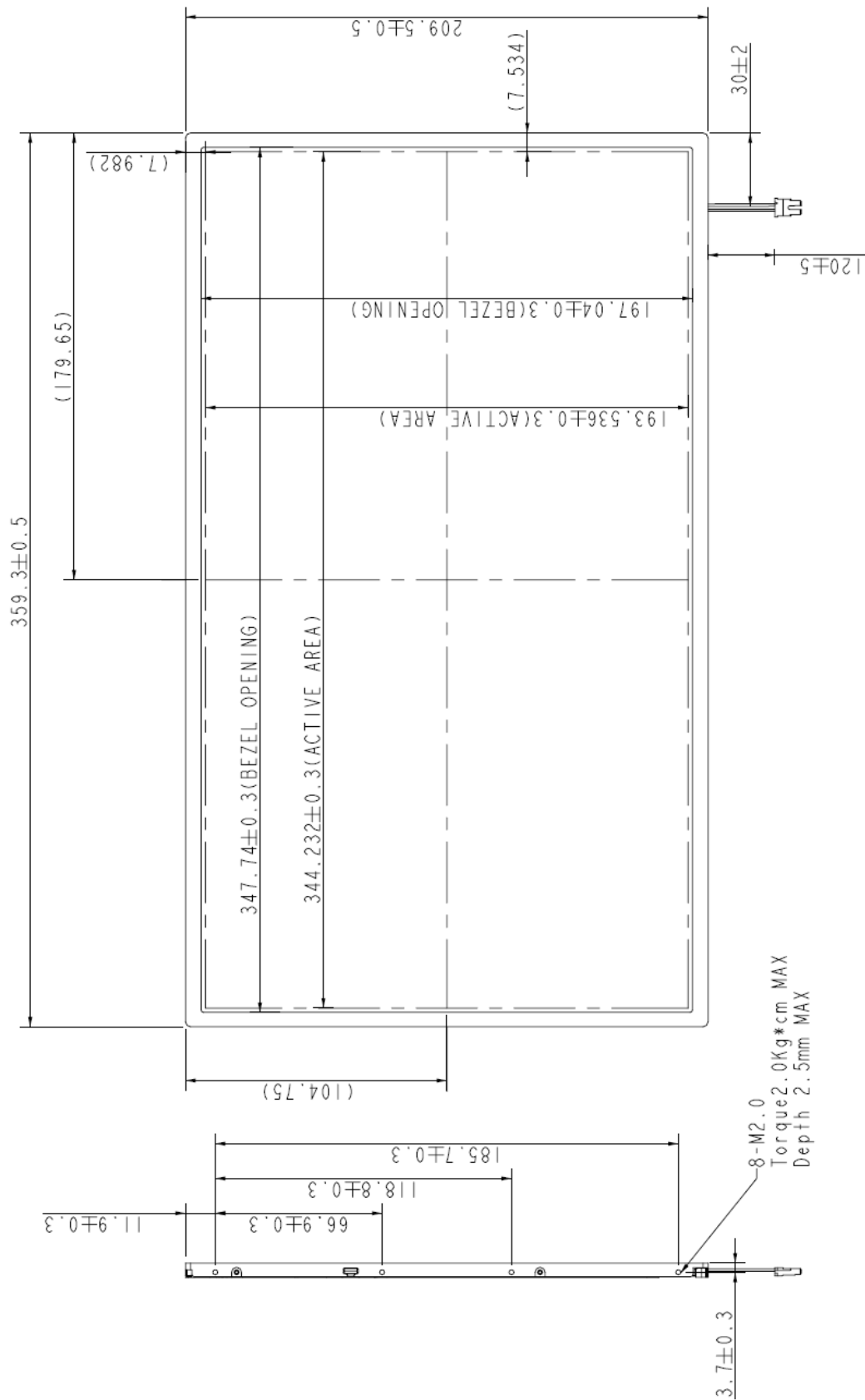


7. MECHANICAL SPECIFICATION

(1) Front side

The tolerance, not show in the figure, is  $\pm 0.5\text{mm}$ .

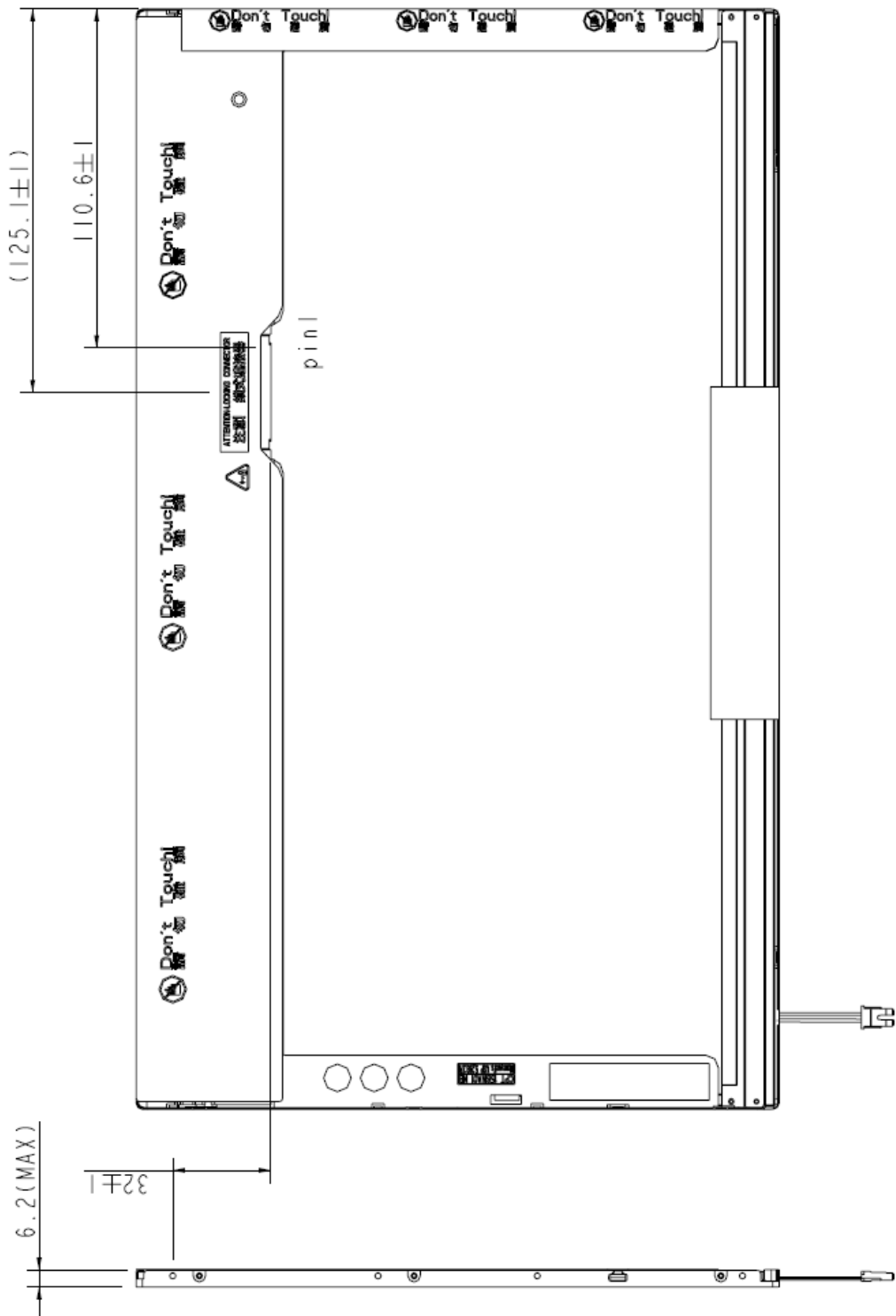
[Unit : mm]



2) Rear side

The tolerance, not show in the figure, is  $\pm 0.5\text{mm}$ .

[Unit : mm]





## 8. OPTICAL CHARACTERISTICS

**Ta=25°C , VDD=3.3V**

| ITEM                         |            | SYMBOL     | CONDITION                   | MIN.   | TYP.   | MAX.  | UNIT              | REMARK |
|------------------------------|------------|------------|-----------------------------|--------|--------|-------|-------------------|--------|
| Contrast Ratio               |            | CR         | $\theta=\psi=0^\circ$       | 500    | 600    |       | --                | *1) 2) |
| Luminance (5P)               |            | L          | $\theta=\psi=0^\circ$       | 200    | 220    |       | cd/m <sup>2</sup> | *1) 3) |
| Uniformity(5P)               |            | $\Delta L$ | $\theta=\psi=0^\circ$       | 80     |        |       | %                 | *1) 3) |
| Uniformity(13P)              |            | $\Delta L$ | $\theta=\psi=0^\circ$       | 65     |        |       | %                 | *1) 3) |
| Response Time                |            | Tr         | $\theta=\psi=0^\circ$       |        | 3      | 6     | ms                | *5)    |
|                              |            | Tf         | $\theta=\psi=0^\circ$       |        | 5      | 10    | ms                | *5)    |
| Cross talk                   |            | CT         | $\theta=\phi=0^{\circ\pm3}$ |        |        | 1     | %                 | *6)    |
| View angle                   | Horizontal | $\Psi$     | $CR\geq 10$                 | 40/-40 | 45/-45 |       | °                 | *4)    |
|                              | Vertical   | $\theta$   |                             | 15/-30 | 20/-35 |       | °                 | *4)    |
| Color Temperature Coordinate | W          | X          | $\theta=\psi=0^\circ$       | 0.283  | 0.313  | 0.343 |                   | *3)    |
|                              |            | Y          |                             | 0.299  | 0.329  | 0.359 |                   |        |
|                              | R          | X          |                             | 0.599  | 0.629  | 0.659 |                   |        |
|                              |            | Y          |                             | 0.303  | 0.333  | 0.363 |                   |        |
|                              | G          | X          |                             | 0.262  | 0.292  | 0.322 |                   |        |
|                              |            | Y          |                             | 0.550  | 0.580  | 0.610 |                   |        |
|                              | B          | X          |                             | 0.130  | 0.160  | 0.190 |                   |        |
|                              |            | Y          |                             | 0.066  | 0.096  | 0.126 |                   |        |
| Gamut                        |            |            | $\theta=\psi=0^\circ$       | 56%    | 60%    |       |                   | *7)    |
| Gamma                        |            | $\gamma$   | GL                          | 2.0    | 2.2    | 2.4   |                   |        |

Color coordinate and color gamut are measured by CS-1000, response time are measured by TRD-100, and all the other items are measured by BM-5A (TOPCON). All these items are measured under the dark room condition (no ambient light).

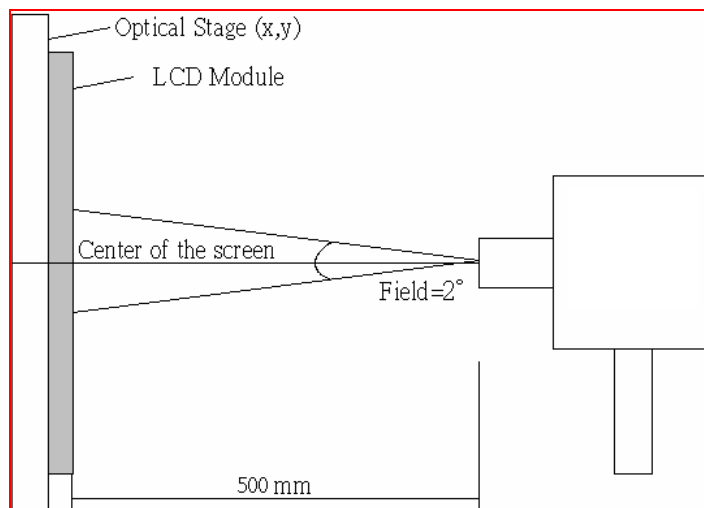
Measurement Condition: IL=6.0mA

Inverter : SUMIDA / IV11145/T

**Definition of these measurement items is as follows:**

### \*1) Setup of Measurement Equipment

The LCD module should be turn-on to a stable luminance level to be reached. The measurement should be executed after lighting Backlight for 20 minutes and in a dark room.



### \*2) Definition of Contrast Ratio

CR=ON (White) Luminance/OFF (Black) Luminance

### \*3) Definition of Luminance and Luminance uniformity

Central luminance: The white luminance is measured at the center position “55” on the screen, see Fig.1 below.

5P Luminance (AVG): The white luminance is measured at measuring points 33、37、55、73、77, see Fig.1 below.

5P Uniformity:  $\Delta L = (L_{min} / L_{max}) \times 100\%$

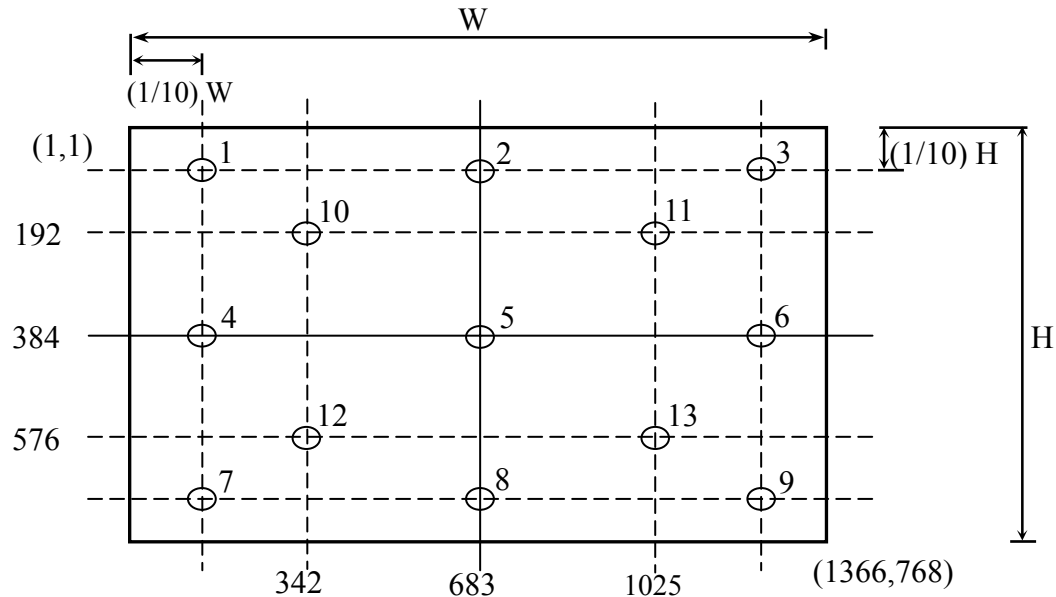
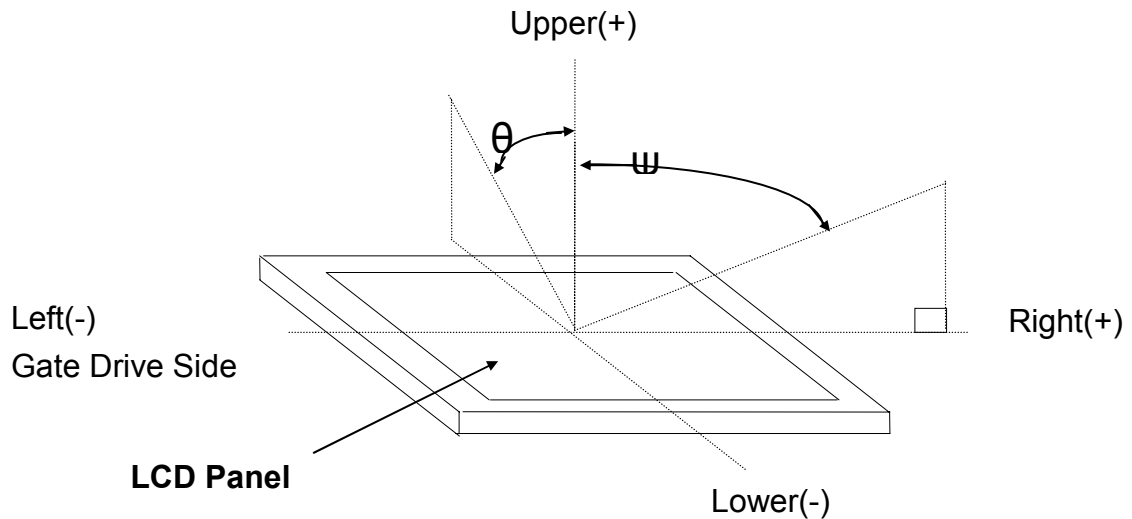
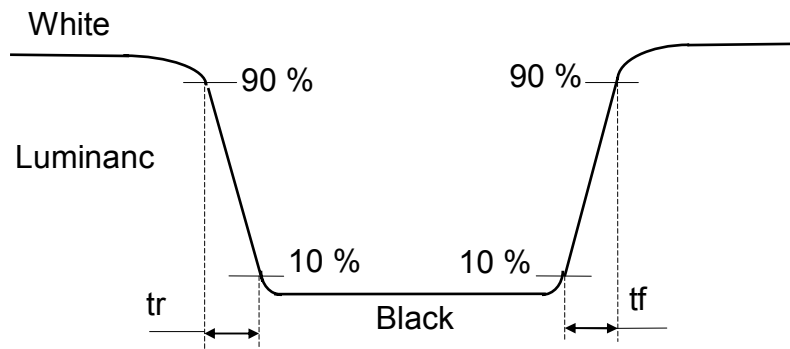


Fig.1 Measure point

**\*4) Definition of view angle( $\theta$  ,  $\psi$ )**



**\*5) Definition of response time**



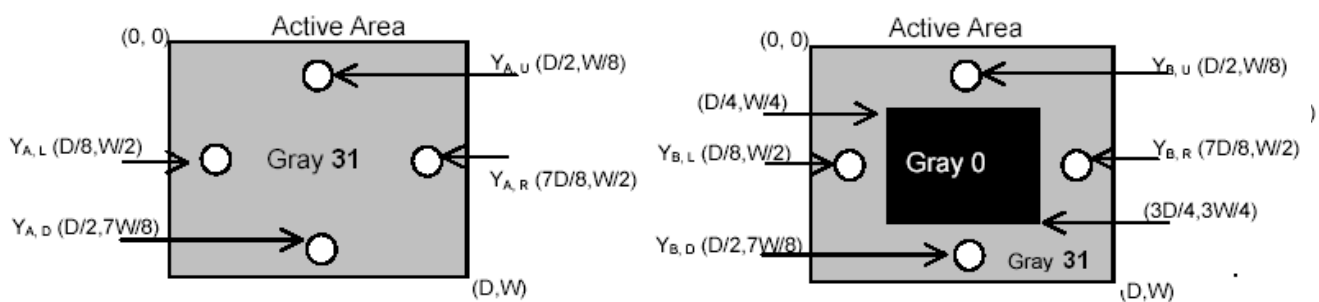
**\*6) Crosstalk Modulation Ratio:**

$$CT = |Y_B - Y_A| / Y_A \times 100\%$$

$Y_A$  、  $Y_B$  measure position and definition

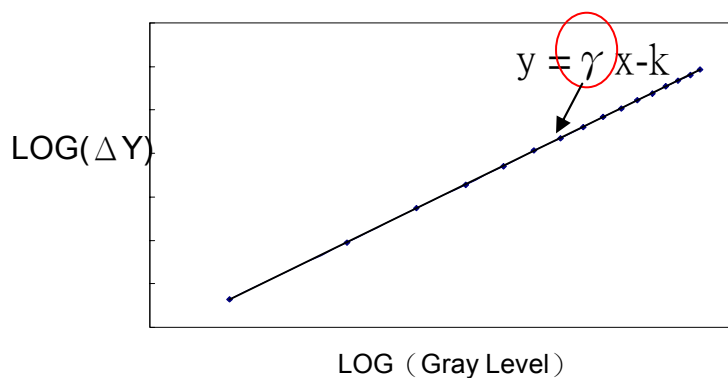
$Y_A$  means luminance at gray level 32(exclude gray level 0 pattern)

$Y_B$  means luminance at gray level 32(include gray level 0 pattern)



**\*7) Definition Gamma (VESA)**

Based on Customer Sample, take the average value as a standard center value and the variation range of gamma value caused by loop voltage error should be between +/- 0.2. the bellow figure shows how to obtain the gamma curve and  $\gamma$  (from gray level: 0、4、8-----60、63).



## 9.RELIABILITY TEST CONDITIONS

### 9.1 Temperature and Humidity

| TEST ITEMS                               | CONDITIONS   |
|--|--|
| High Temperature Operation               | 50° C ; 240Hrs   |
| High Temperature Storage                 | 60° C ; 240Hrs   |
| High Temperature High Humidity Operation | 50° C ; 90% RH ; 240Hrs                                    |
| High Temperature High Humidity Storage   | 60° C ; 90% RH ; 48 Hrs                                    |
| Low Temperature Operation                | 0° C ; 240 Hrs   |
| Low Temperature Storage                  | -20° C ; 240 Hrs   |
| Thermal Shock                            | -20° C (0.5 hr)~60° C (0.5 hr) ,<br>Ramp<20° C , 100 CYCLE |

### 9.2 Shock & Vibration

| TEST ITEMS                   | CONDITIONS   |
|------------------------------|--|
| Shock<br>(Non-Operation)     | Shock level : 1960m/s <sup>2</sup> (200G), Waveform : half sinusoidal wave, 2ms, 6 axis (± X,± Y,± Z) per cycle  |
| Vibration<br>(Non-Operation) | Vibration level : 9.8m/s <sup>2</sup> (1.0G), sinusoidal wave (each x, y, z axis : 1hr, total 3hrs)<br>Frequency range : 5~500 Hz<br>Sweep speed : 0.5 Octave/min. |

### 9.3 ESD

|                     | Surface discharge(Panel display area 、<br>Frame 、PWB 、Panel back side) |            | Electrics capacity of<br>Connector |
|---------------------|--|------------|------------------------------------|
|                     | Contact  | Air        | Contact                            |
| Capacity            | 150 pF   | 150 pF     | 200 pF                             |
| Resistance          | 330 Ω  | 330 Ω      | 0 Ω                                |
| Voltage             | ±8kV   | ±8kV/±15kV | ±250 V                             |
| Interval            | 1 sec  | 1 sec      | 1 sec                              |
| Times(single point) | 25   | 25         | 1                                  |

| Acceptance Criteria | Air Discharge |               |
|---------------------|---------------|---------------|
|                     | +/-8 kV       | +/-15 kV      |
| A                   | Permitted     | Permitted     |
| B                   | Permitted     | Permitted     |
| C                   | Not Permitted | Permitted     |
| D                   | Not Permitted | Not Permitted |

| Acceptance Definitions |  |
|------------------------|--|
| A                      | Normal operation. No degradation. No failures.   |
| B                      | Some performance degradation allowed. No data lost. Self-recoverable.                            |
| C                      | Temporary performance degradation. Recovery by operator is acceptable.                           |
| D                      | Degradation or loss of function,which is not recoverable due to damage of equipment (components) |

**9.4 MTBF without B/L:** 200,000 Hrs (min) lifetimes.

### **9.5 Judgment standard**

The judgment of the above test should be made as follow:

Pass : Normal display image with no obvious non-uniformity and no line defect.

Partial transformation of the module parts should be ignored.

Fail : No display image, obvious non-uniformity, or line defects.

## 10. HANDLING PRECAUTIONS FOR TFT-LCD MODULE

Please pay attention to the followings in handling- TFT-LCD products;

### 10.1 ASSEMBLY PRECAUTION

- (1) Please use the mounting hole on the module side in installing and do not beading or wrenching LCD in assembling. And please do not drop, bend or twist LCD module in handling.
- (2) Please design display housing in accordance with the following guidelines.
  - Housing case must be destined carefully so as not to put stresses on LCD all sides and not to wrench module. The stresses may cause non-uniformity even if there is no non-uniformity statically.
  - Keep sufficient clearance between LCD module back surface and housing when the LCD module is mounted. Approximately 1.0 mm of the clearance in the design is recommended taking into account the tolerance of LCD module thickness and mounting structure height on the housing.
  - When some parts, such as, FPC cable and ferrite plate, are installed underneath the LCD module, still sufficient clearance is required, such as 0.5mm. This clearance is, especially, to be reconsidered when the additional parts are implemented for EMI countermeasure.
  - Design the inverter location and connector position carefully so as not to give stress to lamp cable, or not to interface the LCD module by the lamp cable.
  - Keep sufficient clearance between LCD module and the others parts, such as inverter and speaker so as not to interface the LCD module. Approximately 1.0mm of the clearance in the design is recommended.
- (3) Please do not push or scratch LCD panel surface with any-thing hard. And do not soil LCD panel surface by touching with bare hands. ( Polarizer film, surface of LCD panel is easy to be flawed.)
- (4) Please do not press any parts on the rear side such as source TCP, gate TCP, control circuit board and FPCs during handling LCD module. If pressing rear part is unavoidable, handle the LCD module with care not to damage them.
- (5) Please wipe out LCD panel surface with absorbent cotton or soft clothe in case of it being soiled.
- (6) Please wipe out drops of adhesives like saliva and water on LCD panel surface immediately. They might damage to cause panel surface variation and color change.
- (7) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (8) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (9) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

### 10.2 OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification.
- (3) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

- (4) A condensation might happen on the surface and inside of LCD module in case of sudden change of ambient temperature.
- (5) Please pay attention to displaying the same pattern for very long time. Image might stick on LCD. If then, time going on can make LCD work well.
- (6) Please obey the same caution descriptions as ones that need to pay attention to ordinary electronic parts.

### 10.3 PRECAUTIONS WITH ELECTROSTATICS

- (1) This LCD module use CMOS-IC on circuit board and TFT-LCD panel, and so it is easy to be affected by electrostatics. Please be careful with electrostatics by the way of your body connecting to the ground and so on.
- (2) Please remove protection film very slowly on the surface of LCD module to prevent from electrostatics occurrence.

### 10.4 STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C ~40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C and 90%RH.
- (3) Please do not leave the LCDs in the environment of low temperature(below -20°C.)

### 10.5 SAFETY PRECAUTIONS

- (1) When you waste LCDs, it is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.
- (2) If any liquid leaks out of a damaged-glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

### 10.6 OTHERS

- (1) A strong incident light into LCD panel might cause display characteristic changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays.
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
  - Packaging box and inner case for LCD are designed to protect the LCDs from the damage or scratching during transportation. Please do not open except picking LCDs up from the box.
  - Please do not pile them up more than 3 boxes. (They are not designed so.) And please do not turn over.
  - Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.



- Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

## 11.APPENDIX - ISP Enhanced Extended Display Identification Data (EEDID) Requirements

SPWG V2.1

LCD Model : CLAA156WA01A

| Byte#<br>(dec) | Byte#<br>(hex) | Field Name and Comments   | Value<br>(hex) | Value<br>(binary) |
|----------------|----------------|---|----------------|-------------------|
| 0              | 0              |   | 0              | 0000 0000         |
| 1              | 1              |   | FF             | 1111 1111         |
| 2              | 2              |   | FF             | 1111 1111         |
| 3              | 3              |   | FF             | 1111 1111         |
| 4              | 4              |   | FF             | 1111 1111         |
| 5              | 5              |   | FF             | 1111 1111         |
| 6              | 6              |   | FF             | 1111 1111         |
| 7              | 7              |   | 0              | 0000 0000         |
| 8              | 8              | EISA manufacturer code = CPT (1 <sup>st</sup> byte)                                 | 0E             | 0000 1110         |
| 9              | 9              | (2 <sup>nd</sup> byte)  | 14             | 0001 0100         |
| 10             | 0A             | Product code LSB =  | B5             | 1011 0101         |
| 11             | 0B             | Product code MSB = (CLAA156WA01A=5301(DEC)=14B5(HEX)                                | 14             | 0001 0100         |
| 12             | 0C             | ID (32-bit) serial number (preferred, but optional, zero if not used)               | 0              | 0000 0000         |
| 13             | 0D             |   | 0              | 0000 0000         |
| 14             | 0E             |   | 0              | 0000 0000         |
| 15             | 0F             |   | 0              | 0000 0000         |
| 16             | 10             | Week of manufacture (preferred, but optional, zero if not used)                     | 18             | 0001 1000         |
| 17             | 11             | Year of manufacture (preferred, but optional, zero if not used)                     | 12             | 0001 0010         |
| 18             | 12             | EDID Structure version # = 1  | 1              | 0000 0001         |
| 19             | 13             | EDID Revision # = 3   | 3              | 0000 0011         |
| 20             | 14             | Video input definition (Digital I/P, non TMDS CRGB)                                 | 80             | 1000 0000         |
| 21             | 15             | Max H image size (34.42) (rounded to cm)  | 22             | 0010 0010         |
| 22             | 16             | Max V image size (19.35) (rounded to cm)  | 13             | 0001 0011         |
| 23             | 17             | Display gamma = 2.2 (=(gamma*100)-100)  | 78             | 0111 1000         |
| 24             | 18             | Features (no DPMS, Active off, RGB, timing BLK1)                                    | 0A             | 0000 1010         |
| 25             | 19             | Red/Green Low Bits  | 1B             | 0001 1011         |
| 26             | 1A             | Blue/White Low Bits   | DD             | 1101 1101         |
| 27             | 1B             | Red X Rx = 0.629  | A1             | 1010 0001         |
| 28             | 1C             | Red Y Ry = 0.333  | 55             | 0101 0101         |
| 29             | 1D             | Green X Gx = 0.292  | 4A             | 0100 1010         |
| 30             | 1E             | Green Y Gy = 0.580  | 94             | 1001 0100         |
| 31             | 1F             | Blue X Bx = 0.160   | 28             | 0010 1000         |
| 32             | 20             | Blue Y By = 0.096   | 18             | 0001 1000         |
| 33             | 21             | White X Wx = 0.313  | 50             | 0101 0000         |
| 34             | 22             | White Y Wy = 0.329  | 54             | 0101 0100         |
| 35             | 23             | Established Timing I not used   | 0              | 0000 0000         |
| 36             | 24             | Established Timing II not used  | 0              | 0000 0000         |
| 37             | 25             | Manufacturer's Timings not used   | 0              | 0000 0000         |
| 38             | 26             | Standard Timing Identification 1 not used   | 1              | 0000 0001         |
| 39             | 27             | Standard Timing Identification 1 not used   | 1              | 0000 0001         |
| 40             | 28             | Standard Timing Identification 2 not used   | 1              | 0000 0001         |
| 41             | 29             | Standard Timing Identification 2 not used   | 1              | 0000 0001         |
| 42             | 2A             | Standard Timing Identification 3 not used   | 1              | 0000 0001         |
| 43             | 2B             | Standard Timing Identification 3 not used   | 1              | 0000 0001         |
| 44             | 2C             | Standard Timing Identification 4 not used   | 1              | 0000 0001         |
| 45             | 2D             | Standard Timing Identification 4 not used   | 1              | 0000 0001         |
| 46             | 2E             | Standard Timing Identification 5 not used   | 1              | 0000 0001         |
| 47             | 2F             | Standard Timing Identification 5 not used   | 1              | 0000 0001         |
| 48             | 30             | Standard Timing Identification 6 not used   | 1              | 0000 0001         |
| 49             | 31             | Standard Timing Identification 6 not used   | 1              | 0000 0001         |
| 50             | 32             | Standard Timing Identification 7 not used   | 1              | 0000 0001         |
| 51             | 33             | Standard Timing Identification 7 not used   | 1              | 0000 0001         |
| 52             | 34             | Standard Timing Identification 8 not used   | 1              | 0000 0001         |
| 53             | 35             | Standard Timing Identification 8 not used   | 1              | 0000 0001         |
| 54             | 36             | Pixel Clock (LSB)   | 78             | 0111 1000         |
| 55             | 37             | Pixel Clock = 75.44MHz 1366 X 768@60Hz (MSB)  | 1D             | 0001 1101         |
| 56             | 38             | Horizontal Active = 1366 pixels Notes2 (lower 8 bits)                               | 56             | 0101 0110         |
| 57             | 39             | Horizontal Blanking = 194 pixels (lower 8 bits)                                     | C2             | 1100 0010         |
| 58             | 3A             | Horizontal Active : Horizontal Blanking (upper 4:4 bits)                            | 50             | 0101 0000         |
| 59             | 3B             | Vertical Active = 768 lines   | 0              | 0000 0000         |
| 60             | 3C             | Vertical Blanking = 38 lines (DE Blanking min for DE-only panels) lines             | 26             | 0010 0110         |
| 61             | 3D             | Vertical Active : Vertical Blanking (upper 4:4 bits)                                | 30             | 0011 0000         |
| 62             | 3E             | Horizontal Sync. Offset = 59 pixels   | 36             | 0011 1011         |
| 63             | 3F             | Horizontal Sync Pulse Width = 39 pixels(WHL)  | 27             | 0010 0111         |
| 64             | 40             | Vertical Sync Offset = 5 lines, Sync Width(tWvL) = 10 lines                         | 5A             | 0101 1010         |
| 65             | 41             | Horizontal Vertical Sync Offset/Width upper 2bits                                   | 0              | 0000 0000         |
| 66             | 42             | Horizontal Image Size = 344mm (lower 8bits)   | 58             | 0101 1000         |
| 67             | 43             | Vertical Image Size = 193mm (lower 8bits)   | C1             | 1100 0001         |
| 68             | 44             | Horizontal & Vertical Image Size (upper 4:4bits)                                    | 10             | 0001 0000         |
| 69             | 45             | Horizontal Border = X (Zero for internal LCD)                                       | 0              | 0000 0000         |
| 70             | 46             | Vertical Border = X (Zero for internal LCD)   | 0              | 0000 0000         |
| 71             | 47             | Non-interlaced, Normal display, no stereo, Digital separate sync, H/V pol negatives | 18             | 0001 1000         |
| 72             | 48             | Flag  | 0              | 0000 0000         |
| 73             | 49             | Flag  | 0              | 0000 0000         |
| 74             | 4A             | Flag  | 0              | 0000 0000         |
| 75             | 4B             | Data Type Tag: Descriptor Defined by Manufacture                                    | 0F             | 0000 1111         |
| 76             | 4C             | Flag  | 0              | 0000 0000         |
| 77             | 4D             | value=HSPWmin/2 (pixel clks)WHL   | 20             | 0010 0000         |
| 78             | 4E             | value=HSPWmax/2 (pixel clks)WHL   | 20             | 0010 0000         |
| 79             | 4F             | value=Thbpmn/2 (pixel clks) (for DE-only timing also, with Thfp=0)                  | 20             | 0010 0000         |
| 80             | 50             | value=Thbpmx/2 (pixel clks) (for DE-only timing also, with Thfp=0)                  | 20             | 0010 0000         |
| 81             | 51             | value=VSPWmin/2 (line pulses)WvL  | 20             | 0010 0000         |
| 82             | 52             | value=VSPWmax/2 (line pulses)WvL  | 20             | 0010 0000         |

|     |    |   |    |           |
|-----|----|---|----|-----------|
| 83  | 53 | value=Vtbpmin/2   | 20 | 0010 0000 |
| 84  | 54 | value=Vtbpmax/2   | 20 | 0010 0000 |
| 85  | 55 | Thpmin=value*2+HApixelClks (pixel clks) Note2                                   | 18 | 0001 1000 |
| 86  | 56 | Thpmax=value*2+HApixelClks (pixel clks) Note2                                   | A7 | 1010 0111 |
| 87  | 57 | Tvpmin=value*2+Valines (line pulses)  | 4  | 0000 0100 |
| 88  | 58 | Tvpmax=value*2+Valines (line pulses)  | 33 | 0011 0011 |
| 89  | 59 | Module revision   | 0  | 0000 0000 |
| 90  | 5A | Flag  | 0  | 0000 0000 |
| 91  | 5B | Flag  | 0  | 0000 0000 |
| 92  | 5C | Flag  | 0  | 0000 0000 |
| 93  | 5D | Data Type Tag: (Monitor) ASCII String   | FE | 1111 1110 |
| 94  | 5E | Flag  | 0  | 0000 0000 |
| 95  | 5F | "C",67  | 43 | 0100 0011 |
| 96  | 60 | "P",80  | 50 | 0101 0000 |
| 97  | 61 | "T",84  | 54 | 0101 0100 |
| 98  | 62 |   | 0A | 0000 1010 |
| 99  | 63 |   | 20 | 0010 0000 |
| 100 | 64 |   | 20 | 0010 0000 |
| 101 | 65 |   | 20 | 0010 0000 |
| 102 | 66 |   | 20 | 0010 0000 |
| 103 | 67 |   | 20 | 0010 0000 |
| 104 | 68 |   | 20 | 0010 0000 |
| 105 | 69 |   | 20 | 0010 0000 |
| 106 | 6A |   | 20 | 0010 0000 |
| 107 | 6B | (if <13 char, then terminate with ASCII code 0Ah, and set remaining char = 20h) | 20 | 0010 0000 |
| 108 | 6C | Flag  | 0  | 0000 0000 |
| 109 | 6D | Flag  | 0  | 0000 0000 |
| 110 | 6E | Flag  | 0  | 0000 0000 |
| 111 | 6F | Data Type Tag: (Monitor) ASCII String   | FE | 1111 1110 |
| 112 | 70 | Flag  | 0  | 0000 0000 |
| 113 | 71 | "C",67  | 43 | 0100 0011 |
| 114 | 72 | "L",76  | 4C | 0100 1100 |
| 115 | 73 | "A",65  | 41 | 0100 0001 |
| 116 | 74 | "A",65  | 41 | 0100 0001 |
| 117 | 75 | "1",49  | 31 | 0011 0001 |
| 118 | 76 | "5",53  | 35 | 0011 0101 |
| 119 | 77 | "6",54  | 36 | 0011 0110 |
| 120 | 78 | "W",87  | 57 | 0101 0111 |
| 121 | 79 | "A",65  | 41 | 0100 0001 |
| 122 | 7A | "0",48  | 30 | 0011 0000 |
| 123 | 7B | "1",49  | 31 | 0011 0011 |
| 124 | 7C | "A",65  | 41 | 0100 0001 |
| 125 | 7D | (if <13 char, then terminate with ASCII code 0Ah, and set remaining char = 20h) | 20 | 0010 0000 |
| 126 | 7E | Extension Flag (# of optional 128-byte EDID extension blocks to follow, typ=0)  | 0  | 0000 0000 |
| 127 | 7F | Checksum (the 1-byte sum of all 128 bytes in this EDID block shall equal zero)  | 8D | 1000110 1 |

PS : The value for the orange color column will be changed by the date of product cycle