

☐ Preliminary Specification

Final Specification

Module 21.5" Color TFT-LCD	
Model Name	G215HVN01.1

Customer Date	Approved by Date
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Note: This Specification is subject to change without notice.	Audio-Video Business Unit / AU Optronics corporation



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Vers Date		Page	Old description New Description
0.1	2013/05/30	All	First Edition
0.2	2014/02/06	5	Typical Power Consumption: Typical Power Consumption: 18.14W
		5	Physical Size+2
		5	Operating Temp: 0 to 50C Operating Temp: 0 to 60C
		4.4	4.2 Absolute Ratings of Environment 4.3 Absolute Ratings of Environment 4.4 Absolute Ratings of Environment 4.5 Absolute Ratings of Environment 4.6 Absolute Ratings of Environment 4.7 Absolute Ratings of Environment 4.8 Absolute Ratings of Environment 4.9 Absolute Ratings of Environment 4.0 Absolute Ratings of Environ
		11	Item-/ Symbol-/ Min-/ Max-/ Unit-/ Item-/ Symbol-/ Min-/ Max-/ Unit-/ Operating TOP-/ 0-/ 50-/ [C]-/ Operating TOP-/ 0-/ 60-/ [C]-/
			5.2 Backlight Unit 5.2 Backlight Unit 5.2.1 Parameter quideline for LED
			Following characteristics are measured under stable condition using a LED driving board at 25°C. Symbol: Parameter: Mind Tyn: May: Unit Remarks
			Symbol* Parameter> Min² Typ* Maxê Unit Remarke Vcc² Input Voltageê -0 12e² -0 Volt* ê² VLEDê Input Voltageê 10.8e² 12e² 13.2e² Volt* ê² VLEDê Input Voltageê² 10.8e² 12e² 3.2e² Volt* ê²
		14	Igusth Inrush Current → TBD → Av → Igusth Inrush Current → + → 2v Av → VLED On Control Voltage 3v TBD 5.5v Volt → Backlight On Control Voltage 3v → 5.5v Volt →
			On/off Off Control Voltage O \(\begin{align*}{cccccccccccccccccccccccccccccccccccc
			FPVM High Voltage≥ 3.0 -0 5.5 Volt 0
			I e C LED Forward Current
			Operating \$\phi\$ 30000c \$\phi\$ \$\phi\$ Hrse\ Ta = 25°C\phi\$
			PIN #□ SIGNAL NAME □ DESCRIPTION □ PIN #□ SIGNAL NAME □ DESCRIPTION □ 1. VLED □ 12V □ 12V □
			20 +120 12 V 20 2. VLED. 12 V.
		21	4. GND. 0V.
			5 \cdot GND \cdot 0 \vdot 0 \vdot 5 \cdot GND \cdot 0 \vdot 6 \cdot GND \cdot 0 \vdot 0 \vdot 6 \cdot GND \cdot 0 \vdot 0 \vd
			7€ Enable® 5V or 3.3V On / 0V Off. 7. Backlight onloff. 5V or 3.3V On / 0V Off. 8€ Dimming® 5V or 3.3V Swing Voltage . 8. Backlight dimming. 5V or 3.3V Swing Voltage .
		22	High Temperature Operation 50℃,300 hours 0 Pligh Temperature Operation 0 S0℃,300 hours 0 Operation 0 Operation 0 S0℃,300 hours 0 Operation 0 Operatio
			Outside dimension of carton: 560 mm x 269mm x 369 mm
		25	Outside dimension of carton: 567 mmx 276mmx 384.mm Pallet size : 1140mm x 830mm x 140mm ↔
			Contrast Ratio
0.3	2014/06/24	6	
			msec Raising + Falling -\(\pi\) 16\(\pi\) 19\(\pi\)
1.0	2014/08/08	5	Weight = TBD (max) Weight = 1950 g (max)
		_	
		6	Response Time
		40	Backlight On Control Voltage 3 - 5.5 Volt Backlight On Control Voltage 3 - 5.5 Volt
		13	on/off. Off Control Voltage. 0. 0.8. Volt. Backlight PWM Dimming 200. 20K. Hz. Backlight PWM Dimming 200. 20K. Hz.
			Backlight PWM Dimming 2005 -5 2015 HZ5
		13	LED light bar structure: (7 strings x 10pcs / string =70 pcs LED) LED light bar structure: (5 strings x 14pcs / string =70 pcs LED)
		00	7. Backlight on\off. 5V or 3.3V On / 0V Off. 7. Backlight on\off. 5V On / 0V Off.
		20	8. Backlight dimming 5V or 3.3 V Swing Voltage 8., Backlight dimming 5V Swing Voltage
		22	Thickness = 10.7 mm (typ.) Update drawing (t=11.7 mm)
			Max capacity: 12 per TET LCD module per carton.
		24	Max weight: TBD kg per carton. Max weight: 24,5 kg per carton.
		24	Outside dimension of carton: 560 mm x 269 mm x 369 mm Pallet size: 1140 mm x 830 mm x 140 mm . Outside dimension of carton: 570 mm*275 mm*395 mm.
4.4	0044/00/05	7	Pallet size: 1150mm*840mm*132mm
1.1	2014/09/05	/	Contrast ratio: 3,000 (typ.) Contrast ratio: 5,000 (typ.)



		18	Vertical Period Typ 1088 1120 2047 Section Typ 1080 1
		21	LED connector drawing: none LED connector drawing: mark pin 1
1.2	2016/08/17	6	Weight=
1.3	2018/05/24	25	Max capacity: 12 pcs per carton- Max weight: 24.5 kg per carton- Max weight: 24.5 kg per carton- Outside dimension of carton- 570mm*275mm*395mm- Pallet size: 1150mm*840mm*132mm. 10.3 Palletizing- Module by sea (i): One pallet (2*3) "3 layers + One pallet (2*3) "1 layers + total 288pcs Module by sea (ii): One pallet (2*3) "3 layers + One pallet (2*3) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "1 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "1 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "2 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "3 layers + One pallet (2*4) "4 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "5 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "5 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "5 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "5 layers, total 360 pcs Module by sea (ii): One pallet (2*4) "5 layers, total 28pcs Module by sea (ii): One pallet (2*4) "5 layers, total 28pcs Module by sea (ii): One pallet (2*4) "5 layers, total 28pcs Module by sea (ii): One pallet (2*4) "5 layers, total 28pcs Module by sea (ii): One



1. Operating Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED Reflector edge. Instead, press at the far ends of the LED Reflector edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials without flammability grade are used in the TFT-LCD module. The TFT-LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950-1 or UL60950-1), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time.
- 14) Continuous operating TFT-LCD Module under high temperature environment may accelerate LED light bar exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when TFT-LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or moving content periodically if fixed pattern is displayed on the screen.



This specification applies to the 21.5 inch-wide Color TFT-LCD Module G215HVN01.1. The display supports the Full HD - $1920(H) \times 1080(V)$ screen format and 16.7M colors (RGB 8-bits data). All input signals are dual channel LVDS interface.

LED driver board is included. G215HVN01.1 is designed for industrial display applications.

2.1 Display Characteristics

The following items are characteristics summary on the table under 25 \square condition:

Items	Unit	Specifications
Screen Diagonal	[inch]	21.5
Active Area	[mm]	476.64 (H) x 268.11 (V)
Pixels H x V		1920(x3) x 1080
Pixel Pitch	[mm]	0.24825 x 0. 24825
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		VA Mode, Normally Black
Nominal Input Voltage (VDD)	[Volt]	+5.0 V
Typical Power Consumption	[Watt]	18.14 W (Cell 3.5W + LED 14.64W) (with LED driver board, all white pattern)
Weight	[Grams]	1,750 (± 175 g)
Physical Size	[mm]	495.6(W) × 292.2(H) × 11.7(D)
Electrical Interface		Dual channel LVDS
Surface Treatment		Anti-glare, Hardness 3H
Support Color		16.7M colors (RGB 8 bits)
Temperature Range Operating Storage (Non-Operating)	[°C]	0~60 °C -20~60 °C
RoHS Compliance		RoHS Compliance
Light Bar Unit		LED, Non-Replaceable



2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25 \,\text{.}

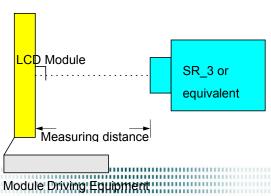
Item	Unit	Condi		Min.	Тур.	Max.	Note
White Luminance	[cd/m2]	100% Dimming (center point)		200	250	-	1
Uniformity	%	9 Points		75	80	-	1, 2, 3
Contrast Ratio				3000	5000	-	4
Cross talk	%			-	-	1.5	5
	[msec]	Rising		-	20	25	
Response Time	[msec]	Falling		-	5	10	6
	[msec]	Raising + F	alling	-	25	35	
	[degree]	Horizontal	(Right)	75	89	-	
Viewing Angle	[degree]	CR = 10	(Left)	75	89	-	7
viewing Angle	[degree]	Vertical	(Upper)	75	89	-	,
	[degree]	CR = 10	(Lower)	75	89	-	
		Red x		0.609	0.639	0.669	
		Red y		0.303	0.333	0.363	
		Green x		0.304	0.334	0.364	
Color / Chromaticity Coordinates		Green y		0.593	0.623	0.653	
(CIE 1931)		Blue x		0.125	0.155	0.185	
,		Blue y		0.018	0.048	0.078	
		White x		0.283	0.313	0.343	
		White y		0.299	0.329	0.359	
Color Gamut	%			_	72		

Note 1: Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR_3 or equivalent)

1□with 50cm viewing distance Aperture

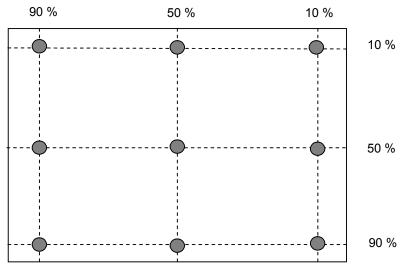
Test Point Center < 1 lux Environment



G215HVN01.1 rev 1.2



Note 2: Definition of 9 points position (Display active area : 304.128(H) x 228.096(V))



Note 3: The luminance uniformity of 9 points is defined by dividing the minimum luminance values by the maximum test point luminance

 $\delta_{\text{W9}} = \frac{\text{Minimum Brightness of nine points}}{\text{Maximum Brightness of nine points}}$

Note 4: Definition of contrast ratio (CR):

Contrast ratio (CR)=
$$\frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

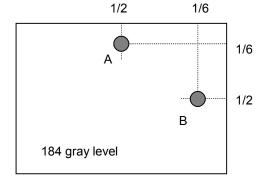
Note 5: Definition of cross talk (CT)

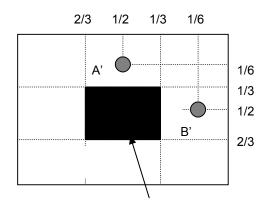
$$CT = | YB - YA | / YA \times 100 (\%)$$

Where

YA = Luminance of measured location without gray level 0 pattern (cd/m2)

YB = Luminance of measured location with gray level 0 pattern (cd/m2)

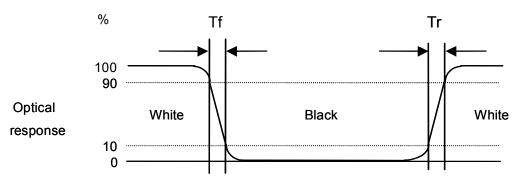






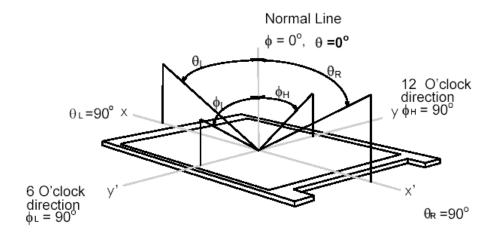
Note 6: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "White" to "Black" (falling time) and from "Black" to "White" (rising time), respectively. The response time interval is between 10% and 90% of amplitudes. Please refer to the figure as below.



Note 7: Definition of viewing angle

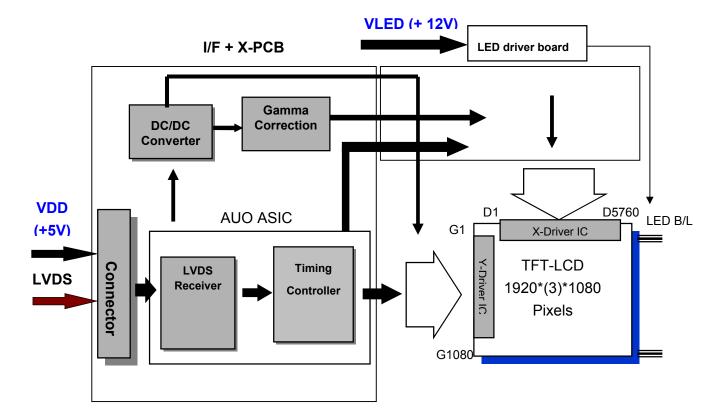
Viewing angle is the measurement of contrast ratio $\Box 10$, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as below: 90° (θ) horizontal left and right, and 90° (Φ) vertical high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated to its center to develop the desired measurement viewing angle.





3. Functional Block Diagram

The following diagram shows the functional block of this model.





4. Absolute Maximum Ratings

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit
Logic/LCD Drive	VDD	0	5.5	[Volt]

4.2 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit
Operating	TOP	0	60	[°C]
Operation Humidity	HOP	5	90	[%RH]
Storage	TST	-20	60	[°C]
Storage Humidity	HST	5	90	[%RH]

Note: Maximum Wet-Bulb should be 39 □ and no condensation.



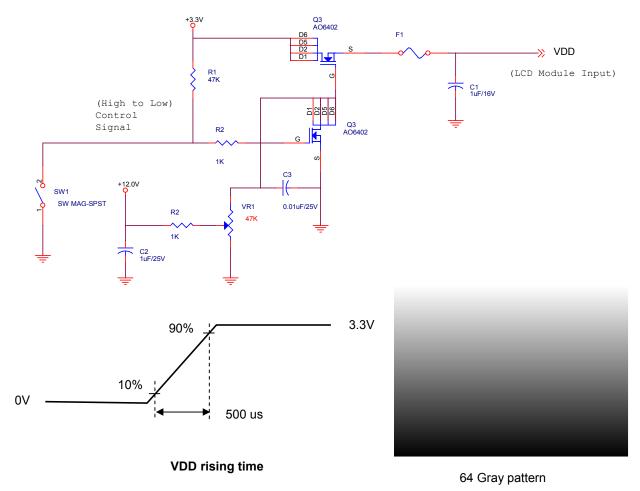
5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

Symbol	Parameter	Min	Тур	Max	Unit	Remark
VDD	Logic/LCD Drive Voltage	4.5	5.0	5.5	[Volt]	±10%
IDD	VDD Current		0 7	0.0	[/]	All White Pattern
טטו	VDD Current	1	0.7	0.8	[A]	(VDD=5 V, at 60Hz)
Irush	LCD Inrush Current	-	-	3	[A]	Note 1
					[Watt	All White Pattern
PDD	VDD Power	-	3.5	4.4]	(VDD=5 V, at 60Hz)

Note 1: Measurement condition:



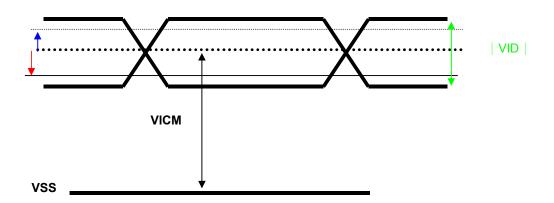


5.1.2 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.

Symbol	Item	Min.	Тур.	Max.	Unit	Remark
VTH	Differential Input High Threshold	-	-	+100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VCM=1.2V
VID	Input Differential Voltage	100	-	600	[mV]	
VICM	Differential Input Common Mode Voltage	+1.0	+1.2	+1.5	[V]	VTH/VTL= ± 100mV

Note: LVDS Signal Waveform.





5.2.1 Parameter guideline for LED

Following characteristics are measured under stable condition using a LED driving board at 25 ...

Symbol	Parameter	Min	Тур	Max	Unit	Remark
VLED	Input Voltage	10.8	12	13.2	Volt	
ILED	Input Current	-	1.22	-	Α	100% Dimming
PLED	Power Consumption	13.17	14.64	16.10	Wat	100% Dimming
Irush	Inrush Current	-	ı	3	Α	
Backlight	On Control Voltage	3	ı	5.5	Volt	
on/off	Off Control Voltage	0	-	0.8	Volt	
Backlight	PWM Dimming	200	ı	20K	Hz	
Dimming	High Voltage	4.5	5	5.5	Volt	
(PWM	Low Voltage	0	ı	0.8	Volt	
dimming)	Dimming Duty Cycle	5	ı	100	%	
I _F	LED Forward Current		60		mA	Ta = 25°C
Operating		30000	-	-	Hrs	Ta = 25°C

- Note 1: Ta means ambient temperature of TFT-LCD module.
- Note 2: If TFT-LCD module is driven at high ambient temperature & humidity condition. The operating life will be reduced.
- Note 3: Operating life means brightness goes down to 50% initial brightness. Min. operating life time is estimated data.
- Note 4: LED light bar structure: (5 strings x 14pcs / string =70 pcs LED)



6. Signal Characteristic

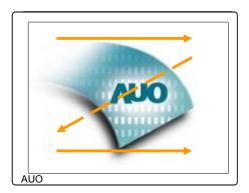
6.1 Pixel Format Image

Following figure shows the relationship between input signal and LCD pixel format.

	1	2		19	19	1920
1st Line	R G B	R G B		R	G B	R G B
					,	:
		.	•			•
	•	•	•			•
	:	:	•			
			•	,	,	
	•	•	•	•)	•
	:		:			
		.	•		1	
	•	•	•	•	1	•
1080 Line	R G B	R G B		R	G B	R G B

6.2 Scanning Direction

The following figures show the image seen from the front view. The arrow indicates the direction of scan.





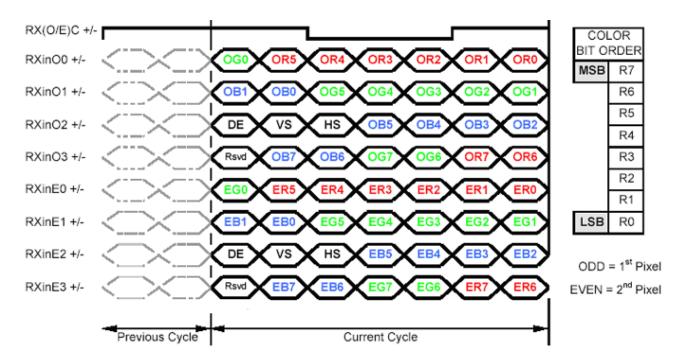
6.3 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

Pin#	Signal Name	Description
1	RXinO0-	Negative LVDS differential data input (Odd data)
2	RXinO0+	Positive LVDS differential data input (Odd data)
3	RXinO1-	Negative LVDS differential data input (Odd data)
4	RXinO1+	Positive LVDS differential data input (Odd data)
5	RXinO2-	Negative LVDS differential data input (Odd data,
5		H-Sync, V-Sync, DSPTMG)
6	RXinO2+	Positive LVDS differential data input (Odd data,
0		H-Sync, V-Sync, DSPTMG)
7	GND	Power Ground
8	RxOCLKIN-	Negative LVDS differential clock input (Odd clock)
9	RxOCLKIN+	Positive LVDS differential clock input (Odd clock)
10	RXinO3-	Negative LVDS differential data input (Odd data)
11	RXinO3+	Positive LVDS differential data input (Odd data)
12	RXinE0-	Negative LVDS differential data input (Even data)
13	RXinE0+	Positive LVDS differential data input (Even data)
14	GND	Power Ground
15	RXinE1-	Negative LVDS differential data input (Even data)
16	RXinE1+	Positive LVDS differential data input (Even data)
17	GND	Power Ground
18	RXinE2-	Negative LVDS differential data input (Even data)
19	RXinE2+	Positive LVDS differential data input (Even data)
20	RxECLKIN-	Negative LVDS differential clock input (Even clock)
21	RxECLKIN+	Positive LVDS differential clock input (Even clock)
22	RXinE3-	Negative LVDS differential data input (Even data)
23	RXinE3+	Positive LVDS differential data input (Even data)
24	GND	Power Ground
25	NC	No connection (for AUO test only. Do not connect)
26	NC	No connection (for AUO test only. Do not connect)
27	NC	No connection (for AUO test only. Do not connect)
28	VDD	Power +5V
29	VDD	Power +5V
30	VDD	Power +5V



6.4 The Input Data Format





6.5 Interface Timing

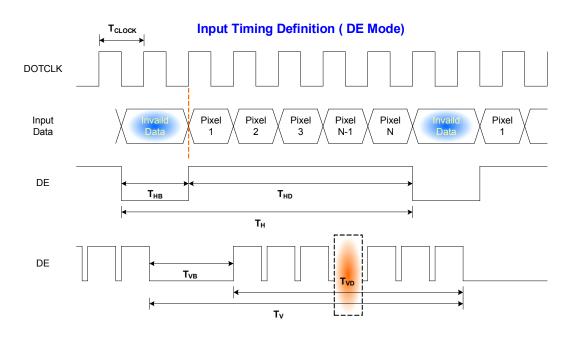
6.5.1 Timing Characteristics

Signal	Parameter		Symbol	Min.	Тур.	Max.	Unit
Clock Timing	Clock frequency		1/ T _{Clock}	40	72	83	MHz
Vsync Timing	Vertical	Period	T _V	1092	1130	1653	
	Section	Active	T_VD	1080	1080	1080	T_{Line}
		Blanking	T_{VB}	12	50	573	
Hsync Timing	Horizontal	Period	T_H	1004	1050	1100	
	Section	Active	T_{HD}	960	960	960	T_{Clock}
		Blanking	T _{HB}	44	90	140	
Frame Rate		F	50	60	75	Hz	

Note: DE mode only.

Note: Typical value refer to VESA STANDARD

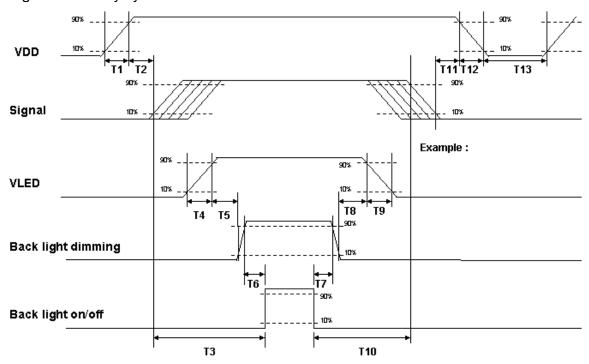
6.5.2 Input Timing Diagram





6.6 Power ON/OFF Sequence

VDD power and LED on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



Power ON/OFF sequence timing

Dovemeter		Unita		
Parameter	Min.	Тур.	Max.	Units
T1	0.5		10	[ms]
T2	30	40	50	[ms]
Т3	200			[ms]
T4	0.5		10	[ms]
T5	10			[ms]
Т6	10			[ms]
T7	0			[ms]
Т8	10			[ms]
Т9			10	[ms]
T10	110			[ms]
T11	0	16	50	[ms]
T12			10	[ms]
T13	1000			[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.



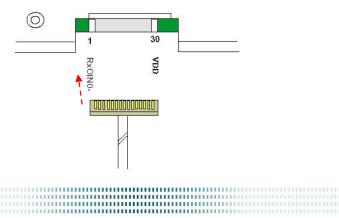
7. Connector & Pin Assignment

Physical interface is described as for the connector on module. These connectors are capable of accommodating the following signals and will be following components.

7.1 TFT LCD Module: LVDS Connector

Connector Name / Designation	Signal Connector
Manufacturer	JAE or compatible
Connector Model Number	JAE (FI-XB30SRL-HF11) or equivalent
Mating Housing Part Number	FI-X30HL (JAE) or compatible

Pin#	Signal Name	Pin#	Signal Name
1	RXinO0-	16	RXinE1+
2	RXinO0+	17	GND
3	RXinO1-	18	RXinE2-
4	RXinO1+	19	RXinE2+
5	RXinO2-	20	RxECLKIN-
6	RXinO2+	21	RxECLKIN+
7	GND	22	RXinE3-
8	RxOCLKIN-	23	RXinE3+
9	RxOCLKIN+	24	GND
10	RXinO3-	25	NC
11	RXinO3+	26	NC
12	RXinE0-	27	NC
13	RXinE0+	28	VDD
14	GND	29	VDD
15	RXinE1-	30	VDD

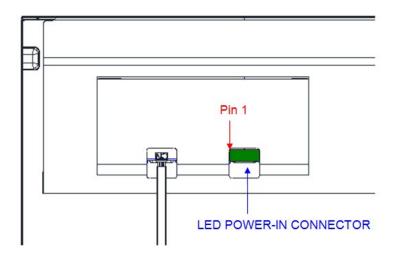




7.2 Backlight Unit: LED Connector

Connector Name / Designation	LED Connector
Manufacturer	E&T
Connector Model Number	3806K-F08N-03L or equivalent
Mating Model Number	H208K-P08N-02B or compatible

PIN#	SIGNAL NAME	DESCRIPTION
1	VLED	12V
2	VLED	12V
3	VLED	12V
4	GND	0V
5	GND	0V
6	GND	0V
7	Backlight on\off	5V On / 0V Off
8	Backlight dimming	5V Swing Voltage





8. Reliability Test Criteria

Items	Required Condition	Note
Temperature Humidity Bias	50□/80%,300 hours	
High Temperature Operation	60□,300 hours	
Low Temperature Operation	0□,300 hours	
Hot Storage	60□,300 hours	
Cold Storage	-20□,300 hours	
Thermal Shock Test	-20□/30 min ,60□/30 min ,100cycles	
Shock Test (Non-Operating)	50G,20ms,Half-sine wave,(±X, ±Y, ±Z)	
Vibration Test (Non-Operating)	1.5G, (10~200Hz, P-P) 30 mins/axis (X, Y, Z)	
On/off test	On/10 sec, Off/10 sec, 30,000 cycles	
ESD	Contact Discharge: \pm 8KV, 150pF(330 Ω) 1sec, 8 points, 25 times/ point Air Discharge: \pm 15KV, 150pF(330 Ω) 1sec, 8 points, 25 times/ point	Note 1

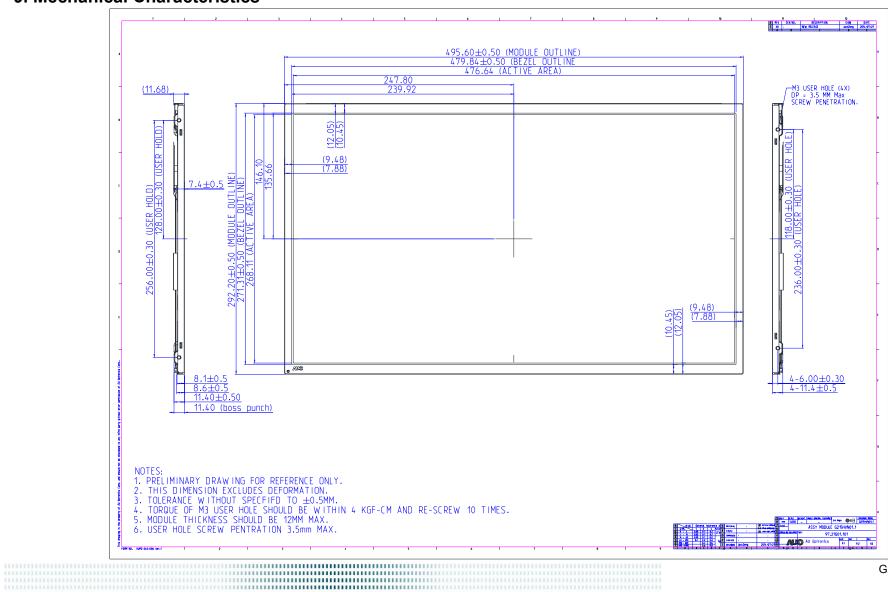
Note 1: According to EN61000-4-2, ESD class B: Some performance degradation allowed. No data lost. Self-recoverable. No hardware failures.

Note 2:

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.
- No function failure occurs.

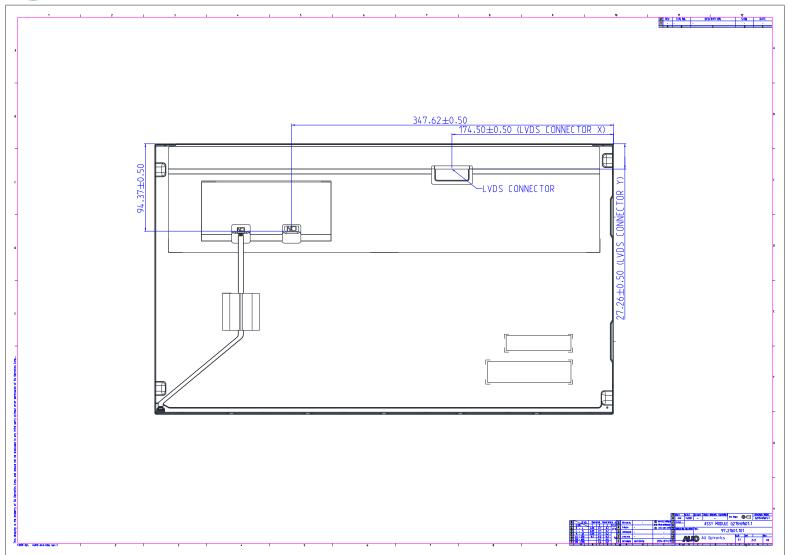


9. Mechanical Characteristics









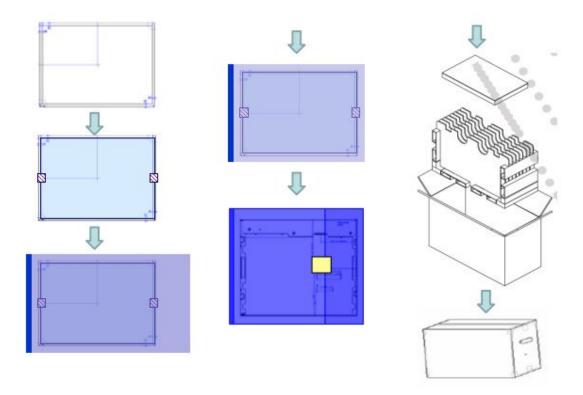


10. Label and Packaging

10.1 Shipping Label (on the rear side of TFT-LCD display)



10.2 Carton Package



Max capacity: 9 pcs per carton Max weight: 20.35 kg per carton

Outside dimension of carton: 570mm*275mm*393mm

Pallet size: 1150mm*1180mm*132mm

10.3 Palletizing

Module by air : (2 *4) *3 layers, one pallet put 24 boxes, total 216pcs.

Module by sea (I): One pallet (2 *4) *3 layers + One pallet (2 *4) *1 layers, total 288pcs. Module by sea (II): One pallet (2 *4) *3 layers + One pallet (2 *4) *2 layers, total 360 pcs.



11 Safety

11.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

11.2 Materials

11.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

11.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

11.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

11.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1, Second Edition

U.S.A. Information Technology Equipment