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EV156FHM-N10 Product Specification Rev. P3

HEFEI XINSHENG OPTOELECTRONICS TECHNOLOGY CO.,LTD

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REVISION HISTORY

REV.	ECN No.	DESCRIPTION OF CHANGES	DATE	PREPARED
P0	-	Initial Release	2016.6.7	杨通/何宗泽
P1	-	Update Optical Specifications	2016.7.22	杨通/何宗泽
P2	-	Correct Reliability Test Table & Power consumption	2016.8.4	杨通/何宗泽
P3	-	Update Reliability Test Table	2018.12.21	LI

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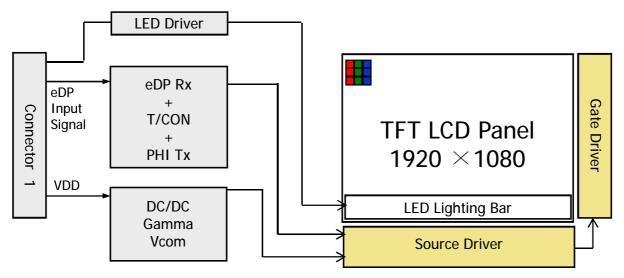
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1.0 GENERAL DESCRIPTION

1.1 Introduction

EV156FHM-N10 is a color active matrix TFT LCD module using amorphous silicon TFT's (Thin Film Transistors) as an active switching devices. This module has a 15.6 inch diagonally measured active area with FHD resolutions (1920 horizontal by 1080vertical pixel array). Each pixel is divided into RED, GREEN, BLUE dots which are arranged in vertical Stripe and this module can display 16,777,216 colors. The TFT-LCD panel used for this module is a low reflection and higher color type. Therefore, this module is suitable for Notebook PC. The LED Driver for back-light driving is built in this model. All input signals are eDP1.2 interface compatible.



1.2 Features

- I 2 lane eDP Interface with 2.7Gbps Link Rates
- I Thin and light weight
- I 6-bit + Hi-FRC color depth, display 16.7M colors
- I Single LED Lighting Bar. (Down side/Horizontal Direction)
- I Green Product (RoHS & Halogen free product)
- I On board LED Driving circuit
- I Low driving voltage and low power consumption
- I On board EDID chip

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1.3 Application

I Notebook PC (Wide type)

1.4 General Specification

The followings are general specifications at the model EV156FHM-N10-5850 . (listed in Table 1.)

<Table 1. General Specifications>

Parameter	Specification	Unit	Remarks
Active area	344.16 (H) ×193.59 (V)	mm	
Number of pixels	1920 (H) ×1080 (V)	pixels	
Pixel pitch	0.17925 (H) X 0.17925 (V)	mm	
Pixel arrangement	RGB Vertical stripe		
Display colors	16.7M	colors	
Display mode	Normally Black		
Dimensional outline	363.8(H)(Typ)*215.9V) (Typ)(W/PCB)*9.9(Max)	mm	
Weight	850 (max)	g	
Surface treatment	AG		
Back-light	Lower Down side, 1-LED Lighting Bar type		
Power consumption	Pp : 2.3 (max)	W	@RGB Pattern
	P _{BL} :5.7 (max)	W	
	Ptotal:8.0(max)	W	

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2.0 ABSOLUTE MAXIMUM RATINGS

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit. The operational and non-operational maximum voltage and current values are listed in Table 2.

< Table 2. Absolute Maximum Ratings>

Ta=25+/-2°C

Parameter	Symbol	Min.	Max.	Unit	Remarks	
Power Supply Voltage	V_{DD}	-0.3	4.0	V	Note 1	
Logic Supply Voltage	V _{IN}	V _{ss} -0.3	V _{DD} +0.3	V	Note 1	
Operating Temperature	T _{OP}	0	+60	$^{\circ}$	Note 2	
Storage Temperature	T _{ST}	-20	+60	$^{\circ}$	Note 2	

- Notes: 1. Permanent damage to the device may occur if maximum values are exceeded functional operation should be restricted to the condition described under normal operating conditions.
 - Temperature and relative humidity range are shown in the figure below.
 RH Max. (40 °C ≥ Ta)
 Maximum wet bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.

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3.0 ELECTRICAL SPECIFICATIONS

3.1 Electrical Specifications

< Table 3. Electrical specifications >

Ta=25+/-2°C

Parameter	_	Min.	Тур.	Max.	Unit	Remarks
Power Supply Voltage	V _{DD}	3.0	3.3	3.6	V	Note 1
Permissible Input Ripple Voltage	V_{RF}	-	-	100	mV	At V _{DD} = 3.3V
Power Supply Current	I _{DD}	1	300	-	mA	Note 1
Differential Input Voltage	V _{ID}	200	1	600	mV	
	P _D	-	1.0	2.3	W	Note 1
Power Consumption	P _{BL}	-	-	5.7	W	Note 2
	P _{total}	1	1	8.0	W	

Notes : 1. The supply voltage is measured and specified at the interface connector of LCM. The current draw and power consumption specified is for 3.3V at 25 ℃.

a) Typ : Mosaic Patternb) Max : R/G/B Pattern



2. Calculated value for reference (VLED \times ILED)

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3.2 Backlight Unit

< Table 4. LED Driving guideline specifications >

Ta=25+/-2°C

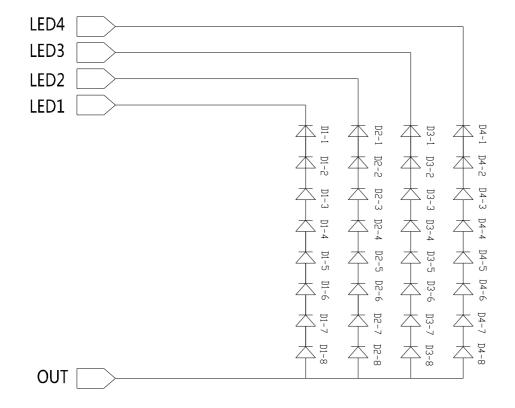
	Parameter		Min.	Тур.	Max.	Unit	Remarks
LED Forward	Voltage	V_{F}	-	3.0	3.2	V	-
LED Forward	Current	I _F	1	50	1	mA	-
LED Power C	Consumption	P _{LED}		1	5.7	W	Note 1
LED Life-Tim	е	N/A	50,000	1	-	Hour	Note2
Power supply LED Driver	Power supply voltage for LED Driver		10.8	12	13.2	V	
EN Control	Backlight on		2.5		5.0	V	
Level	Backlight off		0		0.8	V	
PWM Control	PWM High Level		2.5		5.0	V	
Level	PWM Low Level		0		0.8	V	
PWM Control Frequency		F _{PWM}	120	-	1,000	Hz	
Duty Ratio		-	10	-	100	%	

Notes : 1. Power supply voltage12V for LED Driver Calculator Value for reference IF \times VF \times 32 / efficiency = PLED

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3.3 LED structure



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4.0 OPTICAL SPECIFICATION

4.1 Overview

The test of Optical specifications shall be measured in a dark room (ambient luminance ≤ 1 lux and temperature = $25\pm2^{\circ}$ C) with the equipment of Luminance meter system (Goniometer system and PR730) and test unit shall be located at an approximate distance 50cm from the LCD surface at a viewing angle of θ and Φ equal to 0° . We refer to $\theta = 0$ (=03) as the 3 o'clock direction (the "right"), $\theta = 90$ (=012) as the 12 o'clock direction ("upward"), $\theta = 180$ (=09) as the 9 o'clock direction ("left") and $\theta = 270$ (=06) as the 6 o'clock direction ("bottom"). While scanning θ and/or \emptyset , the center of the measuring spot on the Display surface shall stay fixed. The backlight should be operating for 30 minutes prior to measurement. VDD shall be 3.3+/- 0.3V at 25°C. Optimum viewing angle direction is 6 'clock.

4.2 Optical Specifications

<Table 5. Optical Specifications>

Parame	eter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
	Horizontal	Θ_3		-	85	-	Deg.	
Viewing Angle	Honzontai	Θ_9	CR > 10	-	85	-	Deg.	Note 1
range	Vertical	Θ_{12}	CK > 10	-	85	-	Deg.	Note
	verticai	Θ_6		-	85	-	Deg.	
Luminance Co	ntrast ratio	CR	$\Theta = 0^{\circ}$	-	800			Note 2
Luminance of White	9 Points	Y_{w}	0.00	425	500	-	cd/m ²	Note 3
White Luminance uniformity	9 Points	ΔΥ9	$\Theta = 0^{\circ}$ ILED = 50mA	75	80	ı		Note 4
White Chro	maticity.	X _w	Θ = 0°	0.283	0.313	0.343		Note 5
vvriite Crito	пансну	y_w	0 = 0	0.299	0.329	0.359		Note 5
	Red	X_R			0.616			
	ixeu	y_R			0.339			
Reproduction	Green	X_{G}	Θ = 0°	-0.03	0.313	+0.03		
of color	010011	y_{G}	0 = 0	-0.03	0.582	+0.03		
	Blue	X_{B}			0.156			
	ыйс	y_B			0.134			
Gamı	ut				45		%	
Response (Rising + F		T _{RT}	Ta= 25° C Θ = 0°	-	30	35	ms	Note 6
Cross T	alk	CT	Θ = 0°	1	-	2.0	%	Note 7

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Notes:

- 1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
- 2. Contrast measurements shall be made at viewing angle of Θ = 0 and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state .

(see FIGURE 1) Luminance Contrast Ratio (CR) is defined mathematically.

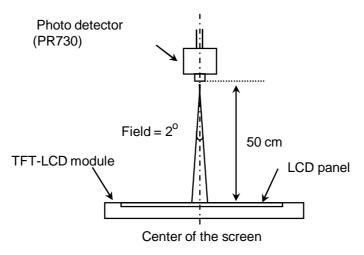
- 3. Center Luminance of white is defined as luminance values of 5 point average across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.
- 4. The White luminance uniformity on LCD surface is then expressed as : ΔY =Minimum Luminance of 9 points / Maximum Luminance of 9 points. (see FIGURE 2).
- 5. The color chromaticity coordinates specified in Table 5 shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.
- 6. The electro-optical response time measurements shall be made as FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Tr, and 90% to 10% is Td.
- 7. Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark. (See FIGURE 4).

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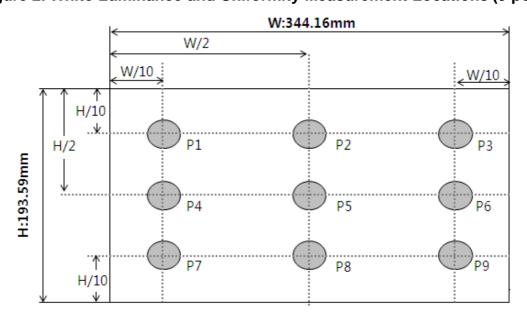
4.3 Optical measurements

Figure 1. Measurement Set Up



Optical characteristics measurement setup

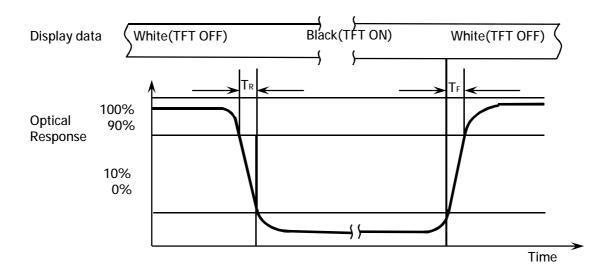
Figure 2. White Luminance and Uniformity Measurement Locations (9 points)



Center Luminance of white is defined as luminance values of center 9 points across the LCD surface. Luminance shall be measured with all pixels in the view field set first to white. This measurement shall be taken at the locations shown in FIGURE 2 for a total of the measurements per display.

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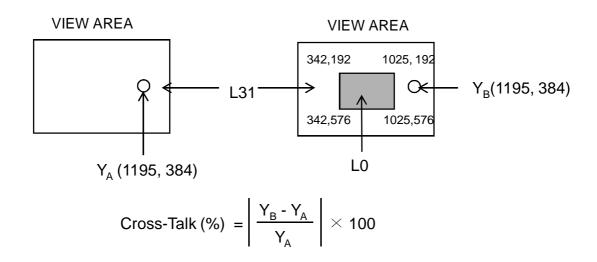
Figure 3. Response Time Testing



The electro-optical response time measurements shall be made as shown in FIGURE 3 by switching the "data" input signal ON and OFF. The times needed for the luminance to change from 10% to 90% is Td and 90% to 10% is Tr.

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Figure 4. Cross Modulation Test Description



Where:

 Y_A = Initial luminance of measured area (cd/m²) Y_B = Subsequent luminance of measured area (cd/m²) The location measured will be exactly the same in both patterns

Cross-Talk of one area of the LCD surface by another shall be measured by comparing the luminance (YA) of a 25mm diameter area, with all display pixels set to a gray level, to the luminance (YB) of that same area when any adjacent area is driven dark (Refer to FIGURE 4).

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5.0 INTERFACE CONNECTION.

5.1 Electrical Interface Connection

The electronics interface connector is STM MSAK24025P30 or Compatible.

The connector interface pin assignments are listed in Table 6.

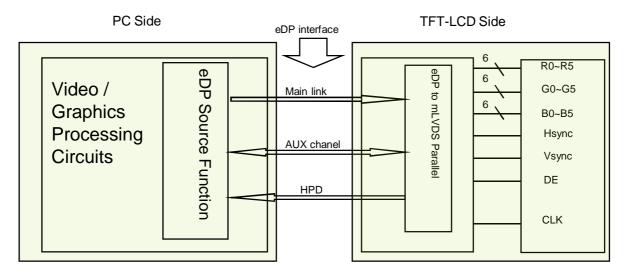
<Table 6. Pin Assignments for the Interface Connector>

Terminal	Symbol	Functions
Pin No.	Symbol	Description
1	NC	No Connection
2	H_GND	Ground
3	LANE1_N	eDP RX channel 1 negative
4	LANE1_P	eDP RX channel 1 positive
5	H_GND	Ground
6	LANE0_N	eDP RX channel 0 negative
7	LANE0_P	eDP RX channel 0 positive
8	H_GND	Ground
9	AUX_CH_P	eDP AUX CH positive
10	AUX_CH_N	eDP AUX CH negative
11	H_GND	Ground
12	LCD_VCC	Power Supply, 3.3V (typ.)
13	LCD_VCC	Power Supply, 3.3V (typ.)
14	LCD_Self_Test	Panel self test enable
15	H_GND	Ground
16	H_GND	Ground
17	HPD	Hot plug detect output
18	BL_GND	LED Ground
19	BL_GND	LED Ground
20	BL_GND	LED Ground
21	BL_GND	LED Ground
22	BL_ENABLE	LED enable pin(+3.3V Input)
23	BL_PWM	System PWM Signal Input
24	NC	No Connection
25	NC	No Connection
26	BL_POWER	LED Power Supply 12V
27	BL_POWER	LED Power Supply 12V
28	BL_POWER	LED Power Supply 12V
29	BL_POWER	LED Power Supply 12V
30	NC	No Connection

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5-2. eDP Interface



Note. Transmitter: HX8876-G04 or equivalent.

Transmitter is not contained in Module.

5.3.eDP Input signal

Lane 0	Lane 1
R0-5:0 G0-5:4	R1-5:0 G1-5:4
G0-3:0 B0-5:2	G1-3:0 B1-5:2
B0-1:0 R2-5:0	B1-1:0 R3-5:0
G2-5:0 B2-5:4	G3-5:0 B3-5:4
B2-3:0 R4-5:2	B3-3:0 R5-5:2
R4-1:0 G4-5:0	R5-1:0 G5-5:0
B4-5:0 R6-5:4	B5-5:0 R7-5:4
R6-3:0 G6-5:2	R7-3:0 G7-5:2
R6-1:0 G6-5:0	R7-1:0 G7-5:0

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5.4 Back-light & LCM Interface Connection

Interface Connector: STM MSA24046P6E

<Table 7. Pin Assignments for the BLU & LCM Connector>

Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	LEDP	LED anode connection	6	LED4	LED cathode connection
2	LEDP	LED anode connection	ı	1	-
3	LED1	LED cathode connection	ı	1	-
4	LED2	LED cathode connection	ı	ı	-
5	LED3	LED cathode connection	-	-	-

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6.0 SIGNAL TIMING SPECIFICATION

6.1 The EV156FHM-N10 is operated by the DE only.

Item		Symbols	Min	Тур	Max	Unit
	Frequency	1/Tc	100	141.4	160	MHz
Clock	High Time	Tch	1	4/7	1	Tc
	Low Time	Tcl	1	3/7	1	Tc
	Frame Period		1090	1100	1238	lines
Fra			1	60	1	Hz
			1	16.7	1	ms
Vertical Display Period		Tvd	ı	1080	ı	lines
One line Scanning Period		Th	2080	2142	2400	clocks
Horizontal Display Period		Thd	-	1920	-	clocks

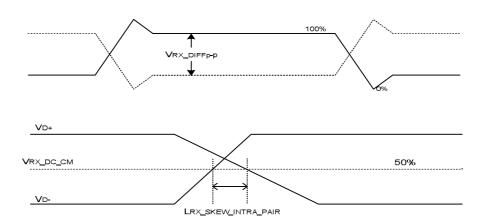
Note*: This Module can support low frame refresh rate 50Hz & 40Hz.

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6.2 eDP Rx Interface Timing ParameterThe specification of the eDP Rx interface timing parameter is shown in Table 8.

<Table 8. eDP Rx Interface Timing Specification>

Item	Symbol	Min	Тур	Max	Unit	Remark
Spread spectrum clock	SSC		0.5		%	
Differential peak-to-peak input volt age at package pins	VRX-DIFFp-p	100	0	1320	mV	
Rx input DC common mode voltage	VRX_DC_CM	1	GND	ı	V	
Differential termination resistance	RRX-DIFF	80	ı	100	Ω	
Single-ended termination resistance	Rrx-se	40	1	60	Ω	
Rx short circuit current limit	IRX_SHORT	ı	ı	20	mA	
Intra-pair skew at Rx package pins (HBR) RX intra-pair skew tolerance at HBR	LRX_SKEW_ INTRA_PAIR	-	-	150	ps	



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7.0 INPUT SIGNALS, BASIC DISPLAY COLORS & GRAY SCALE OF COLORS

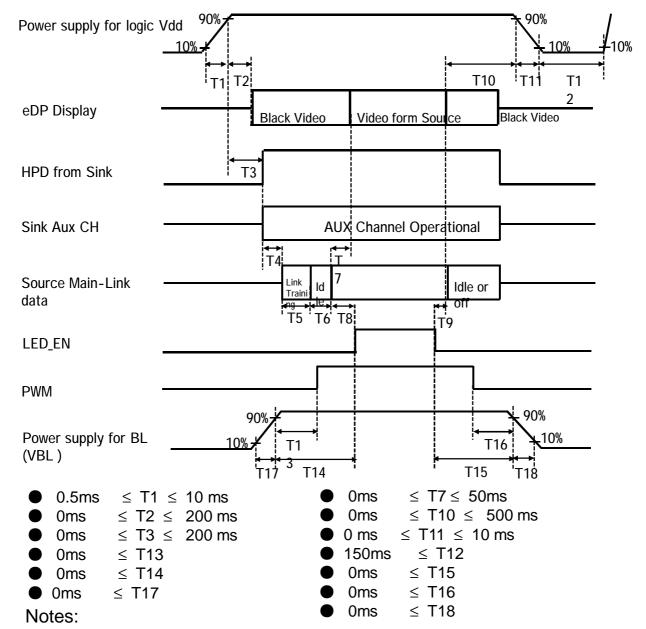
	Colors &		Data signal	
	Gray scale	R0 R1 R2 R3 R4 R5	G0 G1 G2 G3 G4 G5	B0 B1 B2 B3 B4 B5
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Blue	0 0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
Basic	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
colors	Light Blue	0 0 0 0 0 0	1 1 1 1 1 1	1 1 1 1 1 1
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Purple	1 1 1 1 1 1	0 0 0 0 0 0	1 1 1 1 1 1
	Yellow	1 1 1 1 1 1	1 1 1 1 1 1	0 0 0 0 0 0
	White	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Δ	1 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Darker	0 1 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
Gray scale	Δ	↑	1	↑
of Red		↓	↓	↓
	Brighter	1 0 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	riangle	0 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Red	1 1 1 1 1 1	0 0 0 0 0 0	0 0 0 0 0 0
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
	Δ	0 0 0 0 0 0	1 0 0 0 0 0	0 0 0 0 0 0
	Darker	0 0 0 0 0 0	0 1 0 0 0 0	0 0 0 0 0 0
Gray scale	Δ	↑	1	↑
of Green	∇	↓	↓	↓
	Brighter	0 0 0 0 0 0	1 0 1 1 1 1	0 0 0 0 0 0
	▽	0 0 0 0 0 0	0 1 1 1 1 1	0 0 0 0 0 0
	Green	0 0 0 0 0 0	1 1 1 1 1 1	0 0 0 0 0 0
	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
		0 0 0 0 0 0	0 0 0 0 0 0	1 0 0 0 0 0
	Darker	0 0 0 0 0 0	0 0 0 0 0 0	0 1 0 0 0 0
Gray scale		Ţ	<u> </u>	↑
of Blue	abla	<u> </u>	<u> </u>	<u> </u>
	Brighter	0 0 0 0 0 0	0 0 0 0 0 0	1 0 1 1 1 1
	\(\nabla_{\text{line}}\)	0 0 0 0 0 0	0 0 0 0 0 0	0 1 1 1 1 1
	Blue	0 0 0 0 0 0	0 0 0 0 0 0	1 1 1 1 1 1
0	Black	0 0 0 0 0 0	0 0 0 0 0 0	0 0 0 0 0 0
Gray	Δ	1 0 0 0 0 0	1 0 0 0 0 0	1 0 0 0 0 0
scale	Darker	0 1 0 0 0 0	0 1 0 0 0 0	0 1 0 0 0 0
Of	<u> </u>	Ť	Ţ	↑
White	∇ Deletates	<u> </u>	1 0 1 1 1	1 0 1 1 1
&	Brighter	1 0 1 1 1 1	1 0 1 1 1 1	1 0 1 1 1 1
Black	∨ White	0 1 1 1 1 1	0 1 1 1 1 1	0 1 1 1 1 1
	wnite	1 1 1 1 1 1	1 1 1 1 1 1	1 1 1 1 1 1

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8.0 POWER SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off seq uence shall be as shown in below



- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.

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9.0 Connector Description

Physical interface is described as for the connector on LCM. These connectors are capable of accommodating the following signals and will be following components.

9.1 TFT LCD Module

Connector Name /Description	For Signal Connector
Manufacturer	STM
Type/ Part Number	MSAK24025P30
Mating housing/ Part Number	I-PEX 20454-030T

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10.0 MECHANICAL CHARACTERISTICS

10.1 Dimensional Requirements

FIGURE 6 shows mechanical outlines for the model EV156FHM-N10-5850 . Other parameters are shown in Table 9.

<Table 9. Dimensional Parameters>

Parameter	Specification	Unit
Active Area	344.16 (H) ×193.59(V)	
Number of pixels	1920 (H) X 1080 (V) (1 pixel = R + G + B dots)	
Pixel pitch	0.17925 (H) X 0.17925 (V)	mm
Pixel arrangement	RGB Vertical stripe	
Display colors	16.7M	
Display mode	Normally Black	
Dimensional outline	363.8(H)(Typ)*215.9(V)(Typ) (W/PCB)*9.9(Max)	mm
Weight	850(Max)	gram
Pook Light	Connector :7083k-F06N-04L	
Back Light	LED, Horizontal-LED Array type	

10.2 Mounting

See FIGURE 6.

10.3 Anti-Glare and Polarizer Hardness.

The surface of the LCD has an AG coating to minimize reflection and a coating to reduce scratching.

10.4 Light Leakage

There shall not be visible light from the back-lighting system around the edges of the screen as seen from a distance 50cm from the screen with an overhead light level of 350lux.

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11.0 RELIABILITY TEST

The Reliability test items and its conditions are shown in below.

<Table 10. Reliability test>

No	Test Items	Conditions
1	High temperature storage test	Ta = 60 ℃, 240 hrs
2	Low temperature storage test	Ta = -20 ℃, 240 hrs
3	High temperature & high humidity operation test	Ta = 50 °C, 80%RH, 240 hrs
4	High temperature operation test	Ta =60 °C, 240 hrs
5	Low temperature operation test	Ta = 0 °C, 240 hrs
6	Thermal shock	Ta = -20 $^{\circ}$ C \leftrightarrow 60 $^{\circ}$ C (0.5 hr), 100 cycle
7	Vibration test (non-operating)	1.5G, 10~500Hz,Half Sine X,Y,Z / Sweep rate : 1 hour
8	Shock test (non-operating)	220G, Half Sine Wave 2msec \pm X, \pm Y, \pm Z Once for each direction
9	Electro-static discharge test (non-operating)	Air : 150 pF, 330Ω, 15 KV Contact : 150 pF, 330Ω, 8 KV

12.0 HANDLING & CAUTIONS

- (1) Cautions when taking out the module
 - Ÿ Pick the pouch only, when taking out module from a shipping package.
- (2) Cautions for handling the module
 - Ÿ As the electrostatic discharges may break the LCD module, handle the LCD module with care. Peel a protection sheet off from the LCD panel surface as slowly as possible.
 - Ÿ As the LCD panel and back light element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.
 - Ÿ As the surface of the polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
 - Ÿ Do not pull the interface connector in or out while the LCD module is operating.
 - Ÿ Put the module display side down on a flat horizontal plane.
 - Ÿ Handle connectors and cables with care.
- (3) Cautions for the operation
 - Ÿ When the module is operating, do not lose CLK, ENAB signals. If any one of these signals is lost, the LCD panel would be damaged.
 - Ϋ́ Obey the supply voltage sequence. If wrong sequence is applied, the module would be damaged.

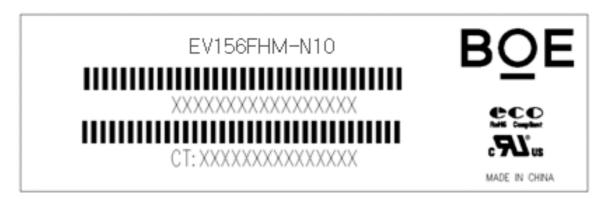
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- (4) Cautions for the atmosphere
 - Ÿ Dew drop atmosphere should be avoided.
 - Ÿ Do not store and/or operate the LCD module in a high temperature and/or humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.
- (5) Cautions for the module characteristics
 - Ÿ Do not apply fixed pattern data signal to the LCD module at product aging.
 - Ÿ Applying fixed pattern for a long time may cause image sticking.
- (6) Other cautions
 - Ÿ Do not disassemble and/or re-assemble LCD module.
 - Ÿ Do not re-adjust variable resistor or switch etc.
 - Ÿ When returning the module for repair or etc., Please pack the module not to be broken. We recommend to use the original shipping packages.

13.0 LABEL

(1) MDL label



Code Digit	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17
Code	s	L	s	5	1	2	3	5	9	4	2	0	0	0	1	D	В
Description	310	I Code BN	Grad e	Line	Y	ear	Mont h			ension ts Of Fo				Seria 00001-	al No ZZZZZZ	Z	

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(2) High voltage caution label



HIGH VOLTAGE CAUTION

RISK OF ELECTRIC SHOCK.
DISCONNECT THE ELECTRIC
POWER BEFORE SERVICING

COLD CATHODE FLUORESCENT LAMP IN LCD
PANEL CONTAINS A SMALL AMOUNT

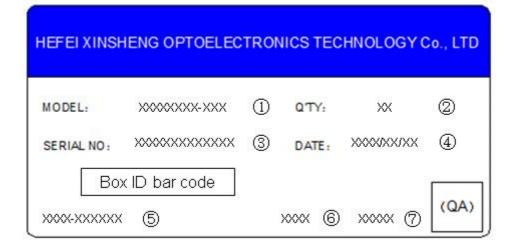
OF MERCURY, PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL,

(3) Box label

Label Size: 110 mm (L) \times 55 mm (W)

Contents

Model: EV156FHM-N10
Q'ty: Module Q'ty in one box
Serial No.: Box Serial No.
Date: Packing Date
Internal use of Product



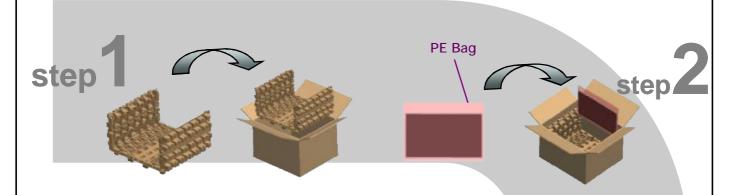
Digit Code	1	2	3	4	5	6	7	8	9	10	11	12	13
Code	S	L	s	5	1	2	3	D	0	0	0	6	8
Description	Produc	ts GBN	Grade	Line		ar	Month	Revisio n Code		Serial No			

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15.0 PACKING INFORMATION

15.1 Packing order



- -. Fold the Bottom and put it into Inner Box
- -. Attach protection film onto pan el and put it into PE bag;
- -. Put the panels into slot in order, then put 2ea cover on top of them
- -. Capacity: 15pcs Panels/Inner Box





step

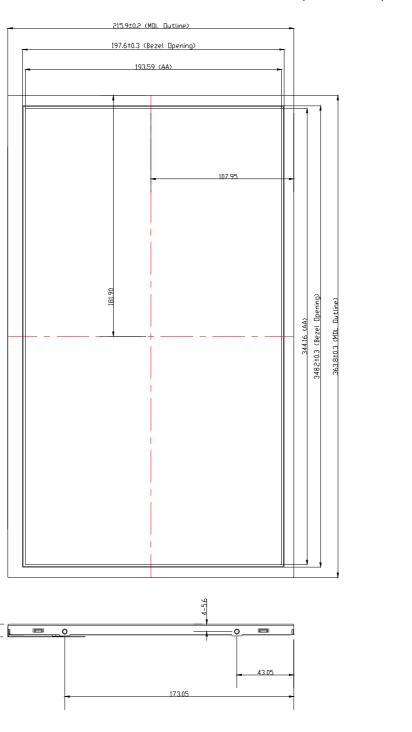
- -. Stack the Pallets in 2 rows and 2 layers
- -. Capacity: 52ea Pallets/Track; 14040pcs panels/ Truck
- -. Put 6ea Boxes on pallet., 3 layers in total
- -. Use paper corner protector and strapping tape to fix the box and wrap with stretch film
- -. Capacity: 270pcs Panel/Pallet

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16.0 MECHANICAL OUTLINE DIMENSION

Figure 6. TFT-LCD Module Outline Dimension (Front View)



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Figure 7. TFT-LCD Module Outline Dimensions (Rear view)

