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Date: 5/27/2004

Hannstar Product Information

Model: HSD096MS11

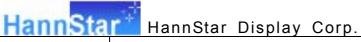
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Note: 1.Please contact HannStar Display Corp. before designing your product based on this module specification.

2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.

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Record of Revisions Rev. Date Description of change SPEC for HSD096MS11-A was first issued. 1.0 5/27/2004



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1.0 GENERAL DESCRIPTIONS

1.1 Introduction

HannStar Display model HSD096MS11-A is a color active matrix thin film transistor (TFT) liquid crystal display(LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 9.6-inch diagonally measured active display area with SVGA resolution (600 vertical by 800 horizontal pixel array) and can display up to 262,144 colors.

1.2 Features

■ High brightness, High color gamut, fast response time display

1.3 Applications

- Portable Multimedia Player.
- OA equipment
- Display terminals
- Measuring Instrument
- New media equipment

1.4 General Information

Item	Specification	Unit
Outline dimension	244 x 169.2 x 9 (typ.)	
Display area	194.4(H) x 145.8(V)	mm
Number of Pixel	800(H) x 600(V)	pixels
Pixel pitch	0.243(H) x 0.243(V)	mm
Pixel arrangement	RGB Vertical stripe	
Display color	262,144	colors
Display mode	Normally white	
Surface treatment	Antiglare, Hard-Coating(3H)	
Weight	430(max)	g
Back-light	2-CCFL s , Top & bottom edge side	
Input signal	1-ch LVDS	
Optimum viewing direction	6 o'clock	
Power consumption	6.58	W

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1.5 Mechanical Information

	Item	Min.	Тур.	Max.	Unit
Module	Horizontal(H)	223.5	224.0	224.5	mm
Size	Vertical(V)	168.7	169.2	169.7	mm
Size	Depth(D)		9.0	9.3	mm
Weight (Without inverter)			420	441	g
Torque of customer screw hole				3	Kgf∙Cm

2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Absolute Rating of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T _{STG}	-20	60	°C	
Operating temperature	T _{OPR}	0	50	°C	
Vibration(non-operating)	V_{nop}	-	1.5	G	(1)
Shock(non-operating)	S _{nop}	-	70	G	(2)
Storage humidity	H _{STG}	10	90	%RH	(3)
Operating humidity	H _{OP}	10	80	%RH	(3)
Low pressure(operation)	P _{LOP}	697	-	hPa	(4)
Low pressure(non- operation)	P _{LONP}	116	-	hPa	(5)

Note (1) 5-500-5Hz sweep/cycle, X,Y,Z each directions, 30 min/cycle.

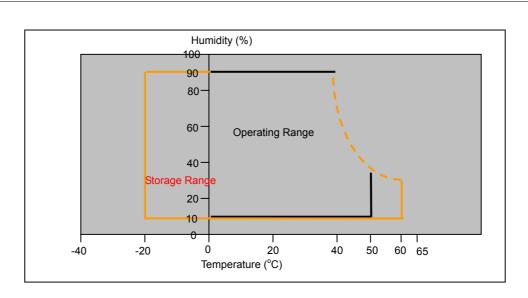
(2) 11ms, ±X, ±Y, ±Z direction, one time each. For this shock test, it is necessary to fill the silicon rubber between the shock jig as buffer.

(3) Max wet bulb temp. =39°C

(4) 2 hrs. (10000 feet)

(5) 24hrs. (50000 feet)

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2.2 Electrical Absolute Rating

2.2.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
Power supply voltage	V_{DD}	-0.3	4.0	V	(1)
Logic input voltage	V_{IN}	-0.3	VDD+0.3	V	(1)

2.2.2 Back-Light Unit

•					
Item	Symbol	Min.	Max.	Unit	Note
Lamp voltage	V_L	0	1800	V_{rms}	(1)
Lamp current	IL	3.0	7.0	mA	(1)
Lamp frequency	f _L	50	80	kHz	(1)

Note (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normally operating conditions.

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3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification

Item		Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		350	450	-		(1)(2)
Response	Rising	T _R		-	$T_R + T_F =$	-		
time	Falling	T _F		-	28	-	msec	(1)(3)
White lumi (cente		Y _L		-	330	-	cd/m ²	(1)(4)(5) (I _L =6.0mA)
	Dad	R _x	=0	0.602	0.632	0.662		
	Red	R _y	=0	0.308	0.338	0.368		
		G _x	Normal viewing angle	0.239	0.269	0.299		
Color chromaticity	Green	G _y		0.564	0.594	0.624		
(CIE1931)	Divis	B _x		0.112	0.142	0.172		
	Blue	B _y		0.042	0.072	0.102		(1)(4)
) A // */	W _x		0.252	0.282	0.312		(1)(4)
	White	W _y		0.274	0.304	0.334		
	Hor.	L		-	65	-		
Viewing angle		R		-	65	-		
	Vor	U	CR>10	-	45	-		
	Ver.	D		-	65	-		
Brightness un	iformity	B _{UNI}		65	-	-	%	(6)

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3.2 Measuring Condition

■ Measuring surrounding : dark room

■ Lamp current I_L: 6.0mA,lamp freq. F_L=52KHz

■ Inverter model : Harrison HIU-757

■ V_{DD}=3.3V±0.3V

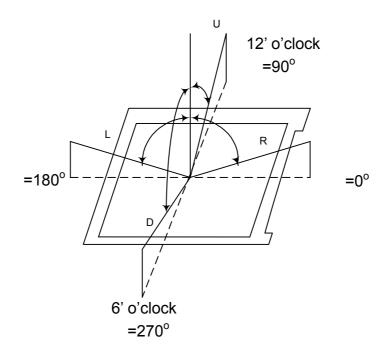
■ Surrounding temperature : 25°C

■ 50min. warm-up time

3.3 Measuring Equipment

- LCD-7000 of Otsuka Electrics Corp., which utilized MCPD-7000 for Chromaticity and BM-5A for other optical characteristics.
- Measuring spot size: 10~12mm

Note (1) Definition of Viewing Angle:

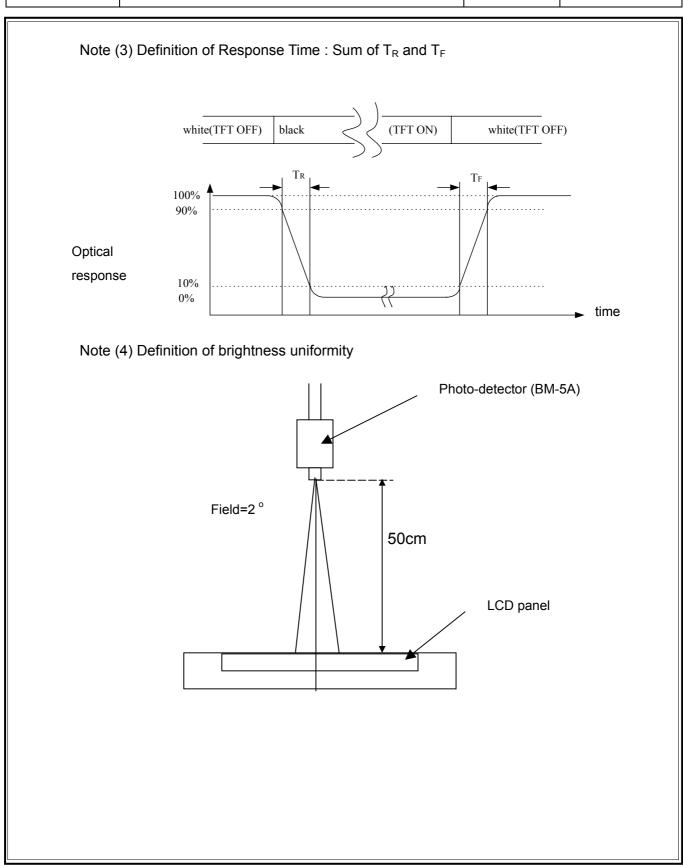


Note (2) Definition of Contrast Ratio(CR): measured at the center point of panel

CR = Luminance with all pixels white

Luminance with all pixels black

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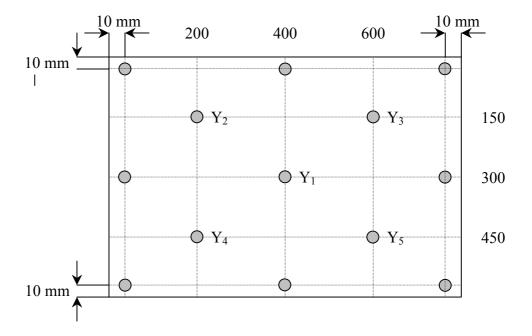




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Note (5) Definition of Luminance of White (center)

 $\text{Center Luminance} = Y_1$



Note (6) Definition of brightness uniformity

Luminance uniformity = $\frac{\text{(Min Luminance of 13 points)}}{\text{(Max Luminance of 13 points)}} \times 100\%$

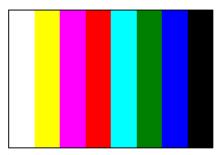
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4.0 ELECTRICAL CHARACTERISTICS

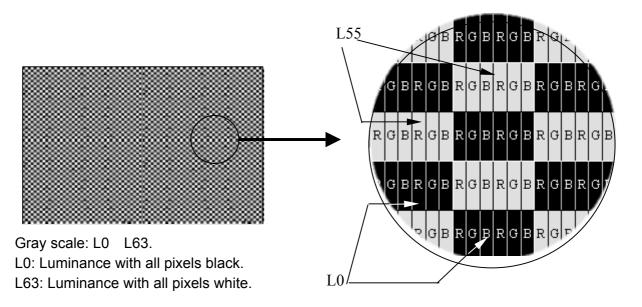
4.1 TFT LCD Module

Item		Symbol	Min.	Тур.	Max.	Unit	Note
			3.0	3.3	3.6	V	
Voltage of power sur Differential input	ply High	V _{IH}	-	-	100	mV	\
threshold voltage	Low	V_{IL}	-100	ı	ı	mV	V _{CM} =1.2V
Current of	Color Bar	$I_{DD}1$	165	225	285	mA(rms)	(1)
power supply	Mosaic	I _{DD} 2	225	285	345	mA(rms)	(2)
Vsync frequency		f_V	-	60	-	Hz	(3)
Hsync frequency		f _H	i	37.9	-	kHz	
Main frequency		f _{DCLK}	38	40	42	MHz	

Note (1) Color Bar



Note (2) Mosaic : Dot checker image



Note (3) When f_v is too low, a flicker may be occurred on the display.

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4.2 Back-Light Unit

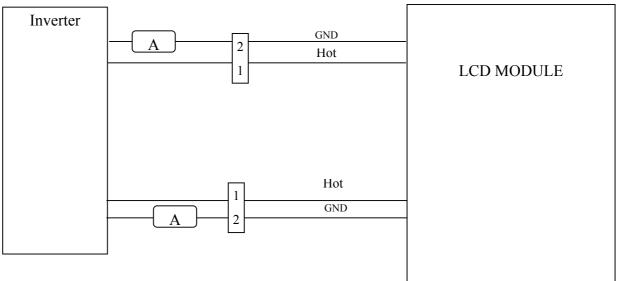
The back-light system is an edge-lighting type with 1 CCFL(Cold Cathode Fluorescent Lamp). The characteristics of the lamp is shown in the following tables.

Single CCFL, Side-light type

INVERTER:Harrison HIU-757

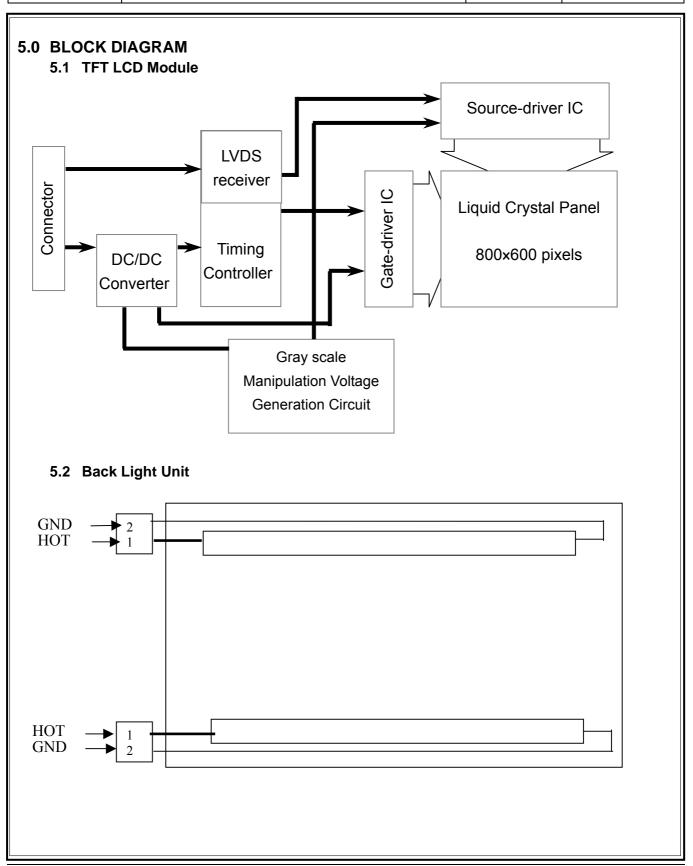
Item	Symbol	Min.	Тур.	Max.	Unit	Note
Lamp current	IL	2.0	6.0	7.0	mA(rms)	(1)
Lamp voltage	VL	423	470	517	V(rms)	I _L =6.0mA
Frequency	fL	50	52	80	KHz	(2)
Operating life time	Hr	30,000	-	-	Hours	(3)
Startup voltage	\/c			770	V(rms)	at 25°C
Startup voltage	Vs	-	-	980	v(IIIIS)	at 0°C

Note (1) Lamp current is measured with current meter for high frequency as shown below. Specified valued are for a lamp.



- Note (2) Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- Note (3) Life time (Hr) can be defined as the time in which it continues to operate under the condition : Ta=25~35°C, I_L =6.0mA(Typ.) until one of the following event occurs :
 - 1. When the brightness becomes 50%
 - 2. When the effective ignition length becomes 90%
- Note (4) Max. startup voltage shall be defined as max. voltage which CCFL can be startup. When the customer select the inverter, the min. value of startup voltage must be high than CCFL's max. startup voltage.

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6.0 INTERFACE PIN CONNECTION

6.1 TFT LCD Module

Connector: HIROSHE DF19L-20P-1H

Matching Socket: HIROSHE /Wire: DF19-20S-1C / FPC: DF19G-20S-1F

Pin No.	Symbol	Function	Polarity	Remark
1	VDD	Power Supply : +3.3V	-	
2	VDD	Power Supply : +3.3V	-	
3	GND	Ground	-	
4	GND	Ground	-	
5	INO-	Transmission Data of Pixels 0	Negative	
6	IN0+	Transmission Data of Pixels 0	Positive	
7	GND	Ground		
8	IN1-	Transmission Data of Pixels 1	Negative	
9	IN1+	Transmission Data of Pixels 1	Positive	
10	GND	Ground		
11	IN2-	Transmission Data of Pixels 2	Negative	
12	IN2+	Transmission Data of Pixels 2	Positive	
13	GND	Ground	-	
14	CLK-	Sampling Clock	Negative	
15	CLK+	Sampling Clock	Positive	
16	GND	Ground		
17	NC	No Connect		
18	NC	No Connect		
19	GND	Ground		
20	GND	Ground		

6.2 Back-Light Unit

Connector: BHSR-02-VS-1

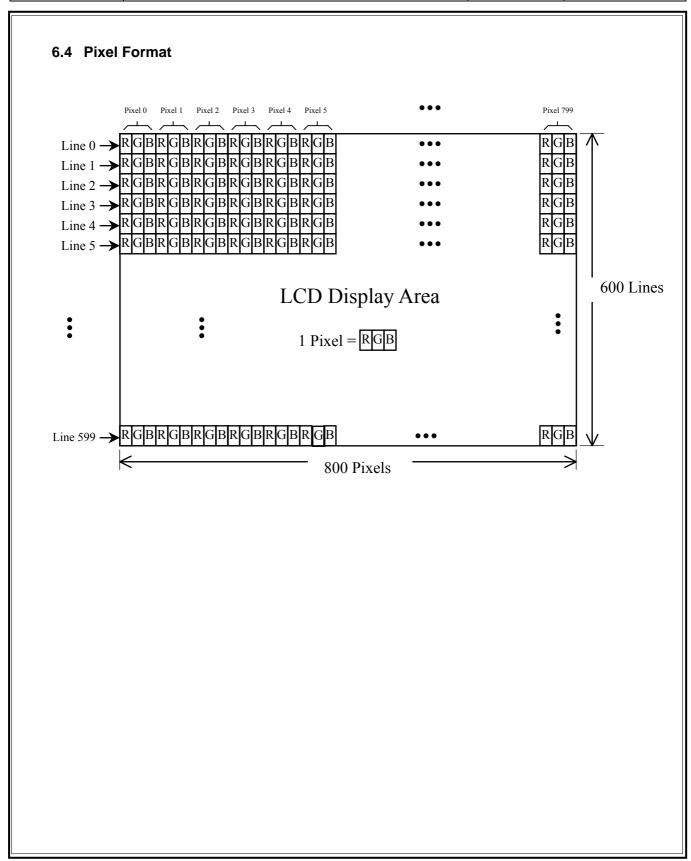
Mating Connector: SM02B-BHSS-1-TB

Pin No	No Input Symbol		Function				
1	1 HOT VL		CCFL power supply (high voltage)				
2	GND	GL	CCFL power supply (low voltage)				

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		MSE	}			LSE	MS MS	В			ı	LSBN	ISB			L	SB	Gray scale
	Display	R5		R3	R2		R0 G5		G3	G2			5 B4	В3	В2		В0	lével
	Black	L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	L	-
•	Blue	L	L	L	L	L	LL	L	L	L	L	LΗ	Н	Н	Н	Н	Н	-
•	Green	L	L	L	L	L	LΗ	Н	Н	Н	Н	ΗL	L	L	L	L	L	-
Basic	Light Blue	L	L	L	L	L	LH	Н	Н	Н	Н	ΗН	Н	Н	Н	Н	Н	-
color	Red	Н	Н	Н	Н	Н	HL	L	L	L	L	LL	L	L	L	L	L	-
-	Purple	Н	Н	Н	Н	Н	HL	L	L	L	L	LH	Н	Н	Н	Н	Н	-
	Yellow	Н	Н	Н	Н	Н	НН	Н	Н	Н	Н	ΗL	L	L	L	L	L	-
	White	Н	Н	Н	Н	Н	НН	Н	Н	Н	Н	НН	Н	Н	Н	Н	Н	-
	Black	L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	L	L0
		L	L	L	L	L	HL	L	L	L	L	LL	L	L	L	L	L	L1
		L	L	L	L	Н	LL	L	L	L	L	LL	L	L	L	L	L	L2
Cross	Dark																	
Gray scale	↑								:						:			L3L60
of Red	\downarrow								:						:			LOLOO
or red	Light	<u> </u>																
		Н	Н	Н	Н	L	HL	L	L	L	L	LL	L	L	L	L	L	L61
		Н	Н	Н	Н	Н	LL	L	L	L	L	LL	L	L	L	L	L	L62
	Red	Н	Н	Н	Н	Н	HL	L	L	L	L	LL	L	L	L	L	L	Red L63
	Black	L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	L	L0
		L	L	L	L	L	LL	L	L	L	L	ΗL	L	L	L	L	L	L1
		L	L	L	L	L	L L	L	L	L	Н	LL	L	L	L	L	L	L2
Crov	Dark																	
Gray scale of	1								:						:			L3L60
Green	\downarrow			:					:						:			L3L00
Oroon	Light																	
		L	L	L	L	L	LH	Н	Н	Н	L	ΗL	L	L	L	L	L	L61
		L	L	L	L	L	LH	Н	Н	Н	Н	LL	L	L	L	L	L	L62
	Green	L	L	L	L	L	LH	Н	Н	Н	Н	ΗL	L	L	L	L	L	Green L63
	Black	L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	L	L0
		L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	L	Н	L1
		L	L	L	L	L	LL	L	L	L	L	LL	L	L	L	Н	L	L2
_	Dark																	
Gray	↑								:						:			10 100
scale of Blue	į			:					:						:			L3L60
Diue	Light																	
		1	L	L	L	L	LL	L	L	L	L	LH	Н	Н	Н	L	Н	L61
		ī	ī	Ē	Ē	Ē	LL	Ē	Ī	Ī	Ē	LH		Н	H		i	L62
•	Blue	L	L	L	L	L	LL	L	Ī	L	L	LH		Н	Н	Н	H	Blue L63
	Black	L	ī	Ē	ī	Ē	LL	Ē	ī	ī	L	LL	L	L	L	-:-	L	L0
		L	ī	L	Ē	L	HL	L	Ī	L	Ē	HL	<u>_</u> _	L	L	L	H	L1
		L	L	L	L	H	LL	L	L	L	H	LL	L	L	L	H	L	L2
Gray	Dark											T						
scale of	↑			:					:						:			10 100
White &	<u> </u>								:						:			L3L60
Black	Light																	
	-	Н	Н	Н	Н	L	нн	Н	Н	Н	L	НН	Н	Н	Н	L	Н	L61
		H	H	H	H	H	LH	H	H	H	Н	LH		H	H	H	L	L62
•	White	H	H	H	H	H	HH	H	H	H	H	HH		H	H	H	Н	

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6.5 Recommended Transmitter to HSD096MS11-A Interface Assignment

Case1: 6bit Transmitter

	DS90CF363 or equivalent								
			Input signal	Output	HSD008	SMS11 A			
Input ter	minal no.		(Graphics controller output signal)	signal	HSD096MS11-A interface(CN1)				
Cumala al	Ta masimal	Comple ed							
Symbol	Terminal	Symbol	Function Symbol		Terminal	Symbol			
TIN0	44	R0	RED Pixels Display Data (LSB)	_					
TIN1	45	R1	RED Pixels Display Data	_					
TIN2	47	R2	RED Pixels Display Data		No. 5	INO-			
TIN3	48	R3	RED Pixels Display Data	TOUT0-	No. 6	INO+			
TIN4	1	R4	RED Pixels Display Data						
TIN5	3	R5	RED Pixels Display Data (MSB)	TOUT0+					
TIN6	4	G0	RED Pixels Display Data (LSB)						
TIN7	6	G1	GREEN Pixels Display Data						
TIN8	7	G2	GREEN Pixels Display Data						
TIN9	9	G3	GREEN Pixels Display Data		No. 8	IN1-			
TIN10	10	G4	GREEN Pixels Display Data	TOUT1-	No. 9	IN1+			
TIN11	12	G5	GREEN Pixels Display Data (MSB)		110. 0				
TIN12	13	B0	BLUE Pixels Display Data (LSB)	TOUT1+					
TIN13	15	B1	BLUE Pixels Display Data						
TIN14	16	B2	BLUE Pixels Display Data						
TIN15	18	B3	BLUE Pixels Display Data						
TIN16	19	B4	BLUE Pixels Display Data		No. 11	IN2-			
TIN17	20	B5	BLUE Pixels Display Data (MSB)	TOUT2-	No. 11	IN2+			
TIN18	22	NC	Non Connection (open)		140. 12				
TIN19	23	NC	Non Connection (open)	TOUT2+					
TIN20	25	ENAB	Compound Synchronization Signal						
CLK IN	26	NCLK	Data Sampling Clock	TCLK OUT- TCLK OUT+	No. 14 No. 15	CLK IN- CLK IN+			

Note: Please connect NC pin to nothing. Don't connect it to ground nor to other signal input.

IN0	TIN6	TIN5	TIN4	TIN3	TIN2	TIN1	TIN0
	G0	R5	R4	R3	R2	R1	R0
IN1	TIN13	TIN12	TIN11	TIN10	TIN9	TIN8	TIN7
	B1	В0	G5	G4	G3	G2	G1
IN2	TIN20	TIN19	TIN18	TIN17	TIN16	TIN15	TIN14
	ENAB	NC	NC	В5	B4	В3	B2

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Case2: 8bit Transmitter

Subst. Oak Transmitter								
			DS90CF383 or equivalent					
Input tor	minal no		Input signal	Output	To HSD09	96MS11-A		
Input terr			(Graphics control output signal)	signal	interfac	e(CN1)		
Symbol	Terminal	Symbol	Function	Symbol	Terminal	Symbol		
TIN0	51	R0	RED Pixels Display Data (LSB)					
TIN1	52	R1	RED Pixels Display Data					
TIN2	54	R2	RED Pixels Display Data	TOUT0-	No. 5	INO-		
TIN3	55	R3	RED Pixels Display Data	TOUT0+	No. 6	INO- INO+		
TIN4	56	R4	RED Pixels Display Data	7 10010+	INO. O	IINOT		
TIN6	3	R5	RED Pixels Display Data (MSB)					
TIN7	4	G0	GREEN Pixels Display Data (LSB)	7				
TIN8	6	G1	GREEN Pixels Display Data					
TIN9	7	G2	GREEN Pixels Display Data					
TIN12	11	G3	GREEN Pixels Display Data	TOUT1-	NO.8	IN1-		
TIN13	12	G4	GREEN Pixels Display Data	els Display Data TOUT1+		IN1-		
TIN14	14	G5	GREEN Pixels Display Data (MSB)	7 10011*	NO.9	IINIT		
TIN15	15	B0	BLUE Pixels Display Data (LSB)					
TIN18	19	B1	BLUE Pixels Display Data	7				
TIN19	20	B2	BLUE Pixels Display Data			IN2- IN2+		
TIN20	22	B3	BLUE Pixels Display Data		NO.11 NO.12			
TIN21	23	B4	BLUE Pixels Display Data	TOUT2-				
TIN22	24	B5	BLUE Pixels Display Data (MSB)	TOUT2+				
TIN24	27	NC	Non Connection (open)	10012+	110.12	IINZT		
TIN25	28	NC	Non Connection (open)	7				
TIN26	30	ENAB	Compound Synchronization Signal	7				
TIN27	50	NC	Non Connection (open)					
TIN5	2	NC	Non Connection (open)	7				
TIN10	8	NC	Non Connection (open)	TOUT3-				
TIN11	10	NC	Non Connection (open)	TOUT3+	NA	NA		
TIN16	16	NC	Non Connection (open)					
TIN17	\ 1 /		Non Connection (open)	7				
TIN23	25	NC	Non Connection (open)					
CLK IN	31	NCLK	DATA SAMPLING CLOCK	TCLK OUT- TCLK OUT+	NO. 14 NO. 15	CLK IN- CLK IN+		

Note: Please connect NC pin to nothing. Don't connect it to ground nor to other signal input.

IN0	TIN7 X	TIN6 R5	TIN4 X	TIN3 R3	TIN2 R2	TIN1 X	TIN0 X
IN1	TIN18	TIN15	TIN14	TIN13	TIN12	TIN9	TIN8
	B1	B0	G5	G4	G3	G2	G1
IN2	TIN26	TIN25	TIN24	TIN22	TIN21	TIN20	TIN19
	ENAB	NC	NC	B5	B4	В3	B2
IN3	TIN23	TIN17	TIN16	TIN11	TIN10	TIN5	TIN27
	NC	NC	NC	NC	NC	NC	NC

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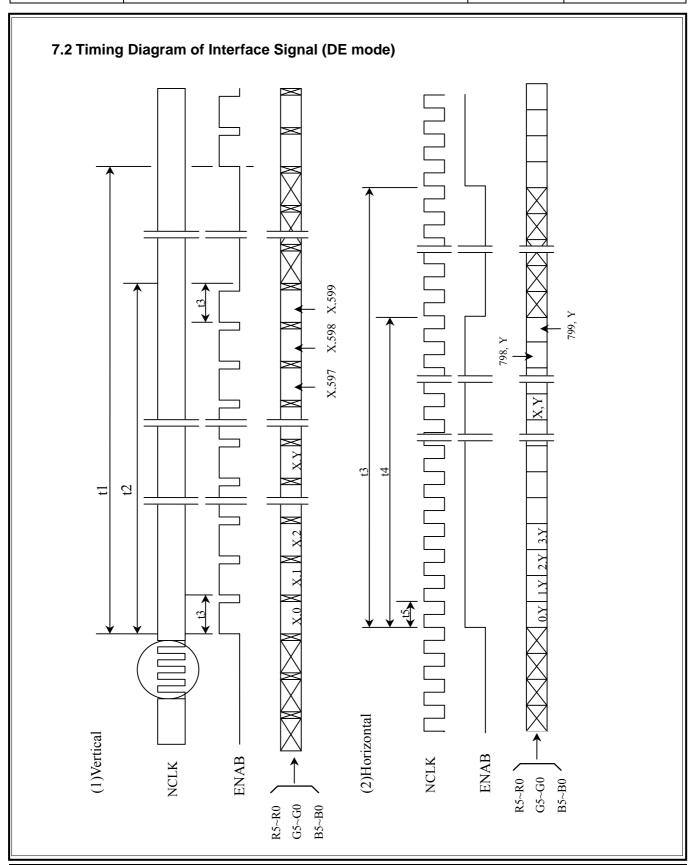
7.0 INTERFACE TIMING 1)2)3)4)5)6)

7.1 Timing Parameters (DE mode)

Item	Symbol	Min.	Тур.	Max.	Unit	Remarks
Frame period	t1	627xt3	628×t3	664xt3	-	1) 5)
		-	16.58	-	ms	1, 2,
Vertical display	t2	600×t3	600×t3	600×t3	_	1)
term		-	15.84	-	ms	,
One line	t3	1020xt5	1056×t5	1100xt5	-	1) 5)
Scanning time		-	26.4	-	μS	, -,
Horizontal	t4	800×t5	800×t5	800×t5	_	1)
display term		-	20.00	=	μS	,
Clock period	t5	21.0	25.0	-	ns	5)

- Note 1) Refer to TIMING CHART at page 20 and LVDS specification (DS90CF364MTD) by National Semiconductor Corporation.
- Note 2) When ENAB is fixed to "H" level or "L" level after NCLK is supplied, the panel displays black with some flicker.
- Note 3) If NCLK is fixed to "H" level or "L" level, for certain period while ENAB is supplied, the panel may be damaged.
- Note 4) Do not make t1 and t3's fluctuate. If t1 or t3 is fluctuate, the panel displays black.
- Note 5) Please adjust LCD operating signal timing and FL driving frequency, to optimize the display quality. There is a possibility that flicker is observed by the interference of LCD operating signal timing and FL driving condition (especially driving frequency).
- Note 6) All input condition(level & timing) refers to SII211 specification.

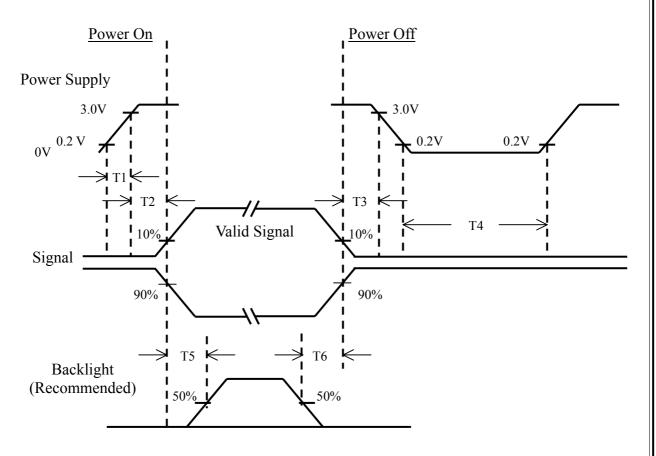
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7.3 Power ON/OFF Sequence

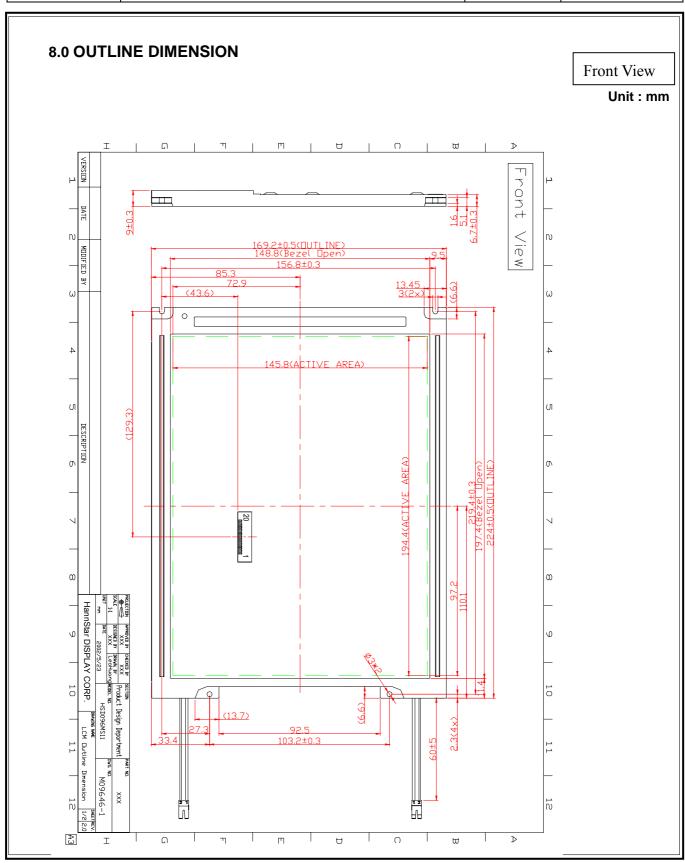


Power ON/OFF Sequence

Item	Min.	Max.	Unit	Remark
T1	0.5	10	msec	
T2	0	50	msec	
T3	0	50	msec	
T4	500	-	msec	
T5	200	-	msec	
T6	200	-	msec	

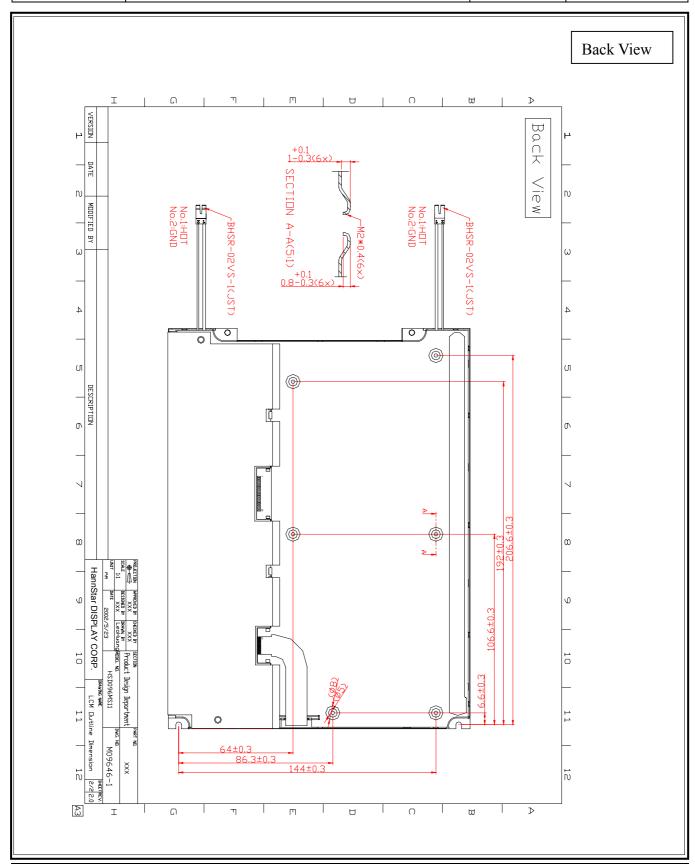
- (1) The supply voltage of the external system for the module input should be the same as the definition of V_{DD} .
- (2) Apply the lamp volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signal on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

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9.0 LOT MARK

9.1 Lot Mark

1	2 3	4 5	6	7 8	9	10 11	12 13	14 15
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code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year. code 9: production month.

code 10,11,12,13,14,15: serial number.

Note (1) Production Year

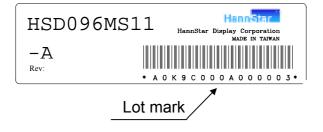
Year	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008
Mark	9	0	1	2	3	4	5	6	7	8

Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	C

9.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.



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10.0 GENERAL PRECAUTION

10.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control

systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

10.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

10.3 Breakage of LCD Panel

- 10.3.1 If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 10.3.2 If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 10.3.3 If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 10.3.4 Handle carefully with chips of glass that may cause injury, when the glass is broken.

10.4 Electric Shock

- 10.4.1 Disconnect power supply before handling LCD module.
- 10.4.2 Do not pull or fold the CCFL cable.
- 10.4.3 Do not touch the parts inside LCD modules and the fluorescent lamp's connector or cables in order to prevent electric shock.

10.5 Absolute Maximum Ratings and Power Protection Circuit

- 10.5.1 Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 10.5.2 Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 10.5.3 It's recommended to employ protection circuit for power supply.

10.6 Operation

- 10.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 10.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 10.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.



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- 10.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 10.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

10.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

10.8 Static Electricity

- 10.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 10.8.2 Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very

weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

10.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

10.10 Disposal

When disposing LCD module, obey the local environmental regulations.