

# **AU OPTRONICS CORPORATION**

# **Product Specification**

# 15.0" XGA Color TFT-LCD Module

Model Name: M150XN07 V.2

Approved by	Prepared by		
CC Chiu	TC Tsai		

# DDBU Marketing Division / AU Optronics corporation

Customer	Checked & Approved by

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15.0" XGA Color TFT-LCD Module Model Name: M150XN07 V.2

( ) Preliminary Specifications (u ) Final Specifications

Note: This Specification is subject to change without notice.

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# **Record of Revision**

Version and Date	Page	Ol	Old description			N	ew Desc	ription		Remar k
0.1 2005/02/14	All	First Edition for Customer								
0.2 2005/05/03	6	2.1 Display Ch	aracterist	ics		2.1 Display Characteristics				Modify
0.12 2000, 00, 00		13.3 W (Typ.)	@8mA (All	Black P	attern)	13.3 W (Typ.)	@8mA (G	Gray Bar F	Pattern)	in camy
0.2 2005/05/03	7	2.2 Optical Ch	aracterist	ics		2.2 Optical Ch	aracteris	stics		Added
		Conditions	Min.	Тур.	Max.	Conditions	Min.	Тур.	Max.	
		Horizontal (Right CR = 10 (Left)		65 65	-	Horizontal(Right) CR = 10 (Left)	55 55	65 65	-	
		Vertical (Up) CR=10 (Dowr	1 1017	65 55	-	Vertical (Up) CR=10 (Down)	55 45	65 55	-	
		Horizontal (Right CR = 5 (Left		TBD	-	Horizontal(Right) CR = 5 (Left)	65 65	75 75	-	
		Vertical (Up) CR= 5 (Down		TBD	-	Vertical (Up) CR=5 (Down)	65 65	75 75	-	
		Normal Direction	n TBD	500	-	Normal Direction	300	500	-	
		Rising Time	TBD	TBD	-	Rising Time	-	8.5	11	
		Falling Time	TBD	TBD	_	Falling Time	-	3.5	5	
		Rising + Falling	_	12		Rising + Falling	-	12	-	
		Red x	0.61	0.64	0.67	Red x	0.612	0.642	0.672	
		Red y	0.30	0.33	0.36	Red y	0.307	0.337	0.367	
		Green x	0.27	0.30	0.33	Green x	0.276	0.306	0.336	
		Green y	0.56	0.59	0.62	Green y	0.551	0.581	0.611	
		Blue x	0.12	0.15	0.18	Blue x	0.114	0.144	0.174	
		Blue y	0.07	0.10	0.13	Blue y	0.071	0.101	0.131	
		White x	0.28	0.31	0.34	White x	0.283	0.313	0.343	
		White y	0.30	0.33	0.36	White y	0.299	0.329	0.359	
0.2 2005/05/03	8	Note 1: Defini	tion of Re	sponse 1	time	Note 1: Definit	ion of R	esponse	time	Added
		"Black" to "White" (				"Full Black" to " Full	,	•		
0.2 2005/05/03	15	"White" to "Black "(				"Full White" to " Full		ing time)		Added
0.2 2005/05/03	15	5.2 Backlight				5.2 Backlight	Unit			Added
		Symbol	Par	ameter		Symbol		Paramet		
		VCFL	CCFL Disc	charge Vo	oltage	VCFL CCFL Discharge Voltage (only for reference)			Ū	
0.2 2005/05/03	19	Hsync Timing Horizontal blar Horizontal peri Vsync Timing Horizontal blar	blanking Min:40, Max:400 period Min:1064, Max:1424			6.4.1 Timing Characteristics Hsync Timing Horizontal blanking Min:30, Max:1024 Horizontal period Min:1054, Max:2048 Vsync Timing Horizontal blanking Max:256 Horizontal period Max:1024				Modify

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0.3 2005/09/09	7	Color Saturation: 65% NTSC	Color Saturation: 65% NTSC (Typ)	Modify
	8	Horizontal min: (Right) 55 CR = 10 min: (Left) 55	Horizontal min: (Right) 60 CR = 10 min: (Left) 60	Modify
		typ: (Right)65 typ: (Left)65	typ: (Right) 70 typ: (Left) 70	
	8	Contrast ratio: min 300	Contrast ratio: min 400	Modify
1.0 2005/11/11	7		RoHS Compliance	Added
1.1 2005/12/07	7	Weight[Grams] 1100 (Typ)	Weight[Grams] 1000 (Typ)	Modify
1.2 2006/04/21	22	6.5 Power ON/OFF Sequence  Vin 10% 90% 90% 10%  Signal 0 min. 10% 10% 10%  Lamp On cv 200ms	6.5 Power ON/OFF Sequence	Added
			Parameter   Walle   Unit	
1.3 2006/08/28	28		Add carton package information	Added
1.4 2006/09/07	25	Drop Test	Drop Test (With carton)	Added

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#### 1.0 Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press or pat the panel surface by fingers, hand or tooling.
- 9) Do not press the reflector sheet at the back of the module to any directions.
- 10) In case if a module has to be put back into the packing container slot after once it was taken out from the container, do not press the center of the CCFL reflector edge. Instead, press at the far ends of the CCFL reflector edge softly. Otherwise the TFT module may be damaged.
- 11) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT module.
- 12) After installation of the TFT module into an enclosure (Desktop monitor Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT module from outside. Otherwise the TFT module may be damaged.

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# 2.0 General Description

This specification applies to the 15.0 inch Color TFT/LCD Module M150XN07 V2.

This module is designed for a display unit of personal computer.

The display supports the XGA (1024 (H) x 768(V)) screen format and 16.2M colors (RGB 6-bits + FRC data).

All input signals are 1 Channel LVDS interface compatible.

This module does not contain an inverter card for backlight.

#### 2.1 Display Characteristics

The following items are characteristics summary on the table under 25  $\,^{\circ}\!\!\mathbb{C}\,$  condition:

ITEMS	Unit	SPECIFICATIO	NS			
Screen Diagonal	[mm]	381 (15")				
Active Area	[mm]	304.128 (H) x 2	28.096			
Pixels H x V		1024(x3) x 768				
Pixel Pitch	[mm]	0.297 (per one t	triad) x 0.297			
Pixel Arrangement		R.G.B. Vertical	Stripe			
Display Mode		TN mode, Norm	nally White			
White Luminance	[cd/m <sup>2</sup> ]	250 (Typ) @ 8n	nA			
Contrast Ratio		500 : 1 (Typ)				
Optical Rise Time/Fall Time	[msec]	12 (Typ)			(Note 1)	
Color Saturation		65% NTSC (Typ)				
Nominal Input Voltage VDD	[Volt]	+3.3 V				
Power Consumption	[Watt]	13.3 W (Typ.) @	8mA (Gray B	ar Pattern)		
(VDD line + CCFL line)						
Weight	[Grams]	1000 (Typ)				
Physical Size	[mm]		Min.	Тур.	Max.	
		Horizatal(H)	326.0	326.5	327.0	
		Vertical(V)	253.0	253.5	254.0	
		Depth(D)	-	-	12.0	
Electrical Interface		1 Channel LVD				
Support Color		16.2M colors (R	RGB 6-bit + FR	C data)		
Temperature Range						
Operating	[°C]	0 to +50				
Storage (Shipping)	[°C]	-20 to +60				
Surface Treatment		Hard-coating (3		treatment		
ROHS		RoHS Complian	nce			

Note 1 : System should warm up for at least one hour

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#### 2.2 Optical Characteristics

The optical characteristics are measured under stable conditions at 25°C (Room Temperature):

Item	Unit	Condi	Conditions		Тур.	Max.	Note
		Horizontal CR = 10	(Right) (Left)	60 60	70 70	-	-
Viewing Angle	[degree]	Vertical CR = 10	(Up) (Down)	55 45	65 55	-	keep total 120(Maybe 60,60)
		Horizontal CR = 5	(Right) (Left)	65 65	75 75	-	
		Vertical CR = 5	(Up) (Down)	65 65	75 75	-	
Contrast ratio		Normal Dire	ection	400	500	-	-
		Rising Time	)	-	8.5	11	
Response Time	[msec]	Falling Time		-	3.5	5	Note 1
		Rising + Fa	alling _		12	-	
		Red x		0.612	0.642	0.672	
		Red y		0.307	0.337	0.367	
Color / Chromaticity		Green x		0.276	0.306	0.336	
Coordinates (CIE)		Green y		0.551	0.581	0.611	
		Blue x		0.114	0.144	0.174	
		Blue y		0.071	0.101	0.131	
Color Coordinates (CIE)		White x		0.283	0.313	0.343	
White		White y		0.299	0.329	0.359	
White Luminance @ CCFL 8mA (center)	[cd/m <sup>2</sup> ]			200	250		-
Luminance Uniformity	[%]			75	80		Note 2
Crosstalk (in 75Hz)	[%]				1.2	1.5	Note 3
Flicker	dB					-20	Note 4

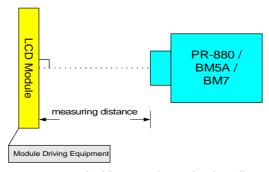
Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (PR 880, BM-5A,

BM 7 ,CS-1000, CA210, SR\_3 & EZ Contrast(ELDIM)\*)

Aperture 1° with 50cm viewing distance

Test Point Center (VESA point 9)

Environment < 1 lux

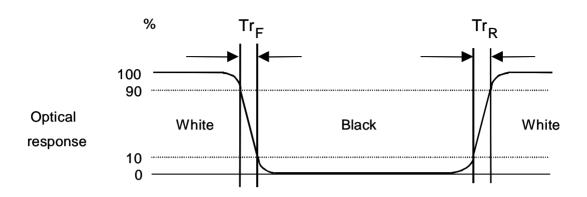


<sup>\*&#</sup>x27; EZ Contrast is different measurement tool with very close viewing distance.

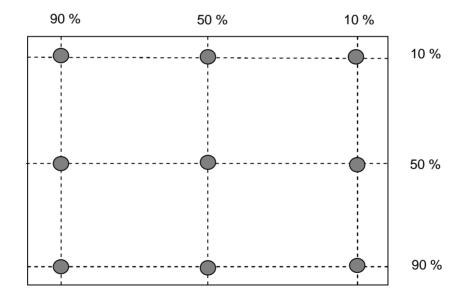
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#### Note 1: Definition of Response time

The output signals of photo detector are measured when the input signals are changed from "Full Black" to "Full White" (rising time), and from "Full White" to "Full Black" (falling time), respectively. The response time is interval between the 10% and 90% of amplitudes.



Note 2: Brightness uniformity of these 9 points is defined as below

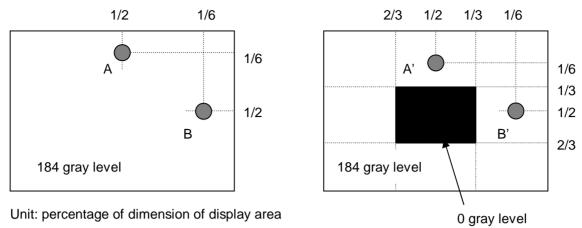


Uniformity = 
$$\frac{\text{Minimum Luminance in 9 points (1-9)}}{\text{Maximum Luminance in 9 Points (1-9)}} \times 100\%$$

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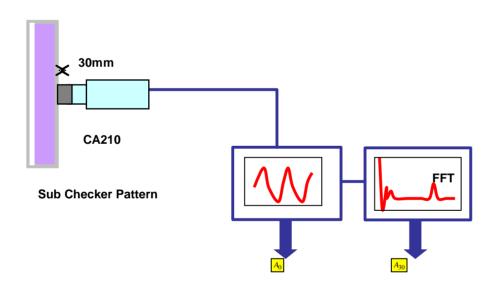
#### Note 3: Crosstalk is defined as below:

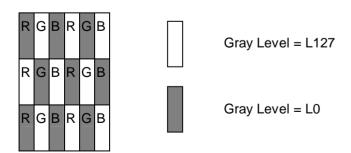


 $IL_A-L_{A'}I/L_A$  x 100%= 1.5% max.,  $L_A$  and  $L_B$  are brightness at location A and B

I  $L_B\text{-}L_{B'}\,I\,/\,L_B\,x$  100%= 1.5% max.,  $L_{A'}$  and  $L_{B'}$  are brightness at location A' and B'

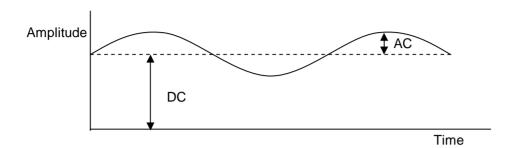
Note 4: Test Paterm: Subchecker Pattern at 127 gray level





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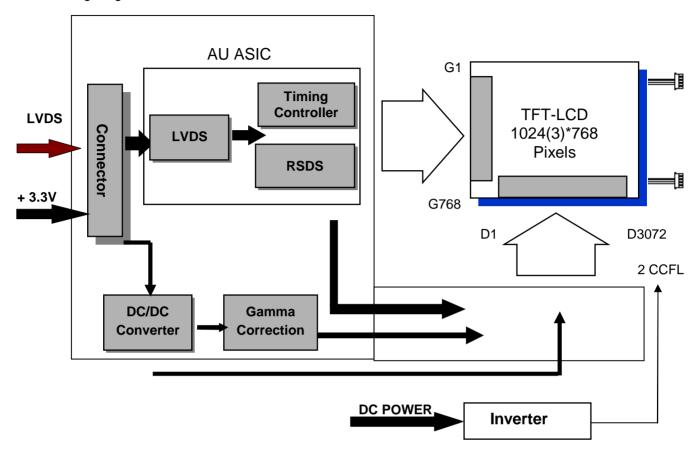
Flicker (dB) = 
$$20 \log \frac{AC \text{ Level(at } 30 \text{ Hz)}}{DC \text{ Level}}$$

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# 3.0 Functional Block Diagram

The following diagram shows the functional block of the 15.0 inches wide Color TFT/LCD Module:



CWY20G - A0G16 / MSB240420

JST-BHR-03VS-1

Mating Type: HRS DF14-20S-1.25C

SM02(8.0)B-BHS-1-TB

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## 4.0 Absolute Maximum Ratings

Absolute maximum ratings of the module is as following:

#### 4.1 TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive	VDD	0.3	+3.6	[Volt]	Note 1,2

#### 4.2 Backlight Unit

Item	Symbol	Min	Max	Unit	Conditions
CCFL Current	IRCFL	-	8.5	[mA] rms	Note 1,2

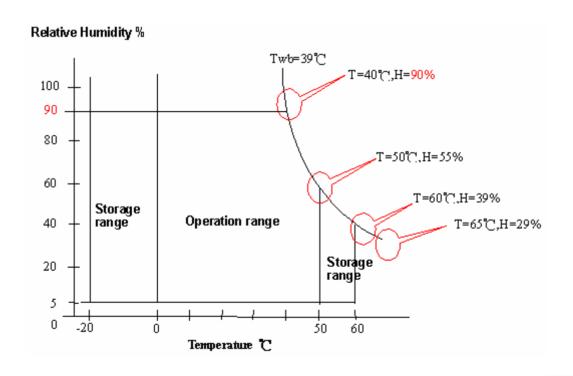
#### 4.3 Absolute Ratings of Environment

Item	Symbol	Min	Max	Unit	Conditions
Operating Temperature	TOP	0	+50	[°C]	Note 3
Operating Humidity	HOP	8	90	[%RH]	Note 3
Storage Temperature	TST	-20	+60	[°C]	Note 3
Storage Humidity	HST	8	90	[%RH]	Note 3

Note 1: With in Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

**Note 3:** For quality perfermance, please refer to AUO IIS(Incoming Inspection Standard). Please refer the graph below for the corresponding of temperature and humidity."



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## 5.0 Electrical characteristics

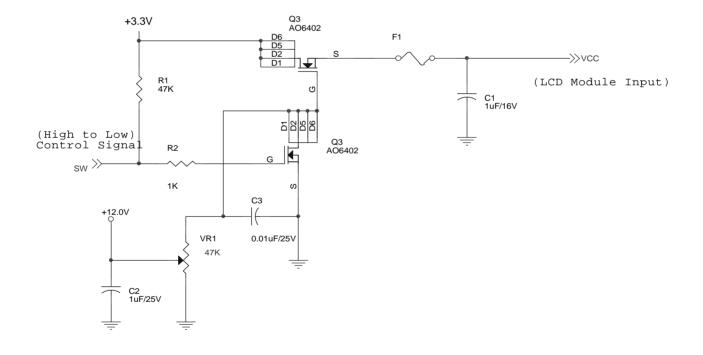
#### 5.1 TFT LCD Module

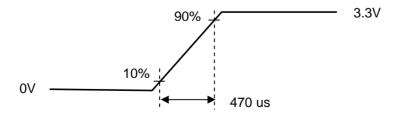
## 5.1.1 Power Specification

Input power specifications are as follows;

Symbol	Parameter	Min	Тур	Max	Units	Condition
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	±10%
IDD	VDD current	-	600	700	[mA]	Vin=3.3V , Gray Bar Pattern, at 60Hz
Irush	LCD Inrush Current	-	-	3	[A]	Note
PDD	VDD Power		2.0	2.3	[Watt]	Vin=3.3V , Gray Bar Pattern, at 60Hz
VDDrp	Allowable			100	[mV]	Vin=3.3V , All Black Pattern,
	Logic/LCD Drive Ripple Voltage				p-p	at 75Hz

Note: Measurement conditions:





Vin rising time

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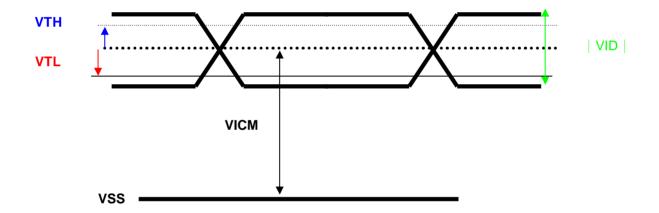


**5.1.2 Signal Electrical Characteristics** Input signals shall be low or Hi-Z state when Vin is off It is recommended to refer the specifications of SN75LVDS82DGG (Texas Instruments) in detail.

Each signal characteristics are as follows;

Symbol	Parameter	Min	Тур	Max	Units	Condition	
VTH	Differential Input High Threshold	-	-	100	[mV]	VICM = 1.2V	Note
VTL	Differential Input Low Threshold	-100	-	-	[mV]	VICM = 1.2V	Note
VID	Input Differential Voltage	100	400	600	[mV]		Note
VICM	Differential Input Common Mode Voltage	1.1	-	1.45	[V]	VTH/VTL = ± 100mV	Note

Note: LVDS Signal Waveform



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#### 5.2 Backlight Unit

Parameter guideline for CCFL Inverter

Symbol	Parameter	Min.	Тур.	Max.	Unit	Condition
IDOEI		2.5	8	8.5	[mA]	(Ta=25°C)
IRCFL	CCFL operation range	2.0			rms	Note 4
ICFL	CCFL Inrush current	-	-	20	[mA]	
FCFL	CCFL Frequency	40	55	80	[KHz]	(Ta=25°C) Note 1
ViCFL (0°C)	CCFL Ignition Voltage	1450	-	-	[Volt]	(Ta=0°C) Note 3
(reference)						
ViCFL (25°C) (reference)	CCFL Ignition Voltage	1100	-	-	[Volt] rms	(Ta=25°C) <b>Note 3</b>
VCFL	CCFL Discharge Voltage (Only for reference)	-	620 (@8mA)	710 (@2.5mA)	[Volt] rms	(Ta=25°C) <b>Note 2</b>
PCFL	CCFL Power consumption @8mA(excluding inverter)	-	10	11	[Watt]	(Ta=25°C) <b>Note 2</b>

- Note 1: CCFL frequency should be carefully determined to avoid interference between inverter and TFT LCD.
- Note 2: Calculator value for reference (IRCFLxVCFLx2=PCFL).
- **Note 3**: CCFL inverter should be able to give output a voltage more than 1450 volt. Lamp units need 1450 volt minimum for ignition.
- **Note 4**: CCFL life time is 30,000hr at 8.0mA, it's defined as when the brightness is reduced by half. It's recommended not to exceed 8.0mA for CCFL life time concern and it's prohibited to exceed 8.5mA for safety concern.

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# 6.0 Signal Characteristic

# 6.1 Pixel Format Image

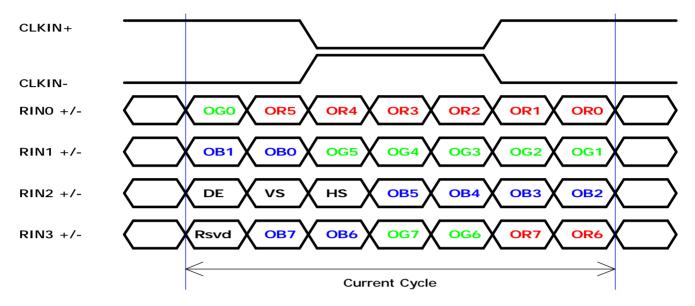
Following figure shows the relationship of the input signals and LCD pixel format.

		1			2		:	1 02	:3	1	l 02	4
1st Line	R	G	В	R	G	В.	 R	G	В	R	G	В
768th Line	R	G	В	R	G	В	 R	G	В	R	G	В

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## 6.2 The input data format



Note1: Please follow PSWG.

Note2: 8-bit in

Note3: R/G/B data 7:MSB, R/G/B data 0:LSB

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#### 6.3 Signal Description

The module using a pair of LVDS receiver SN75LVDS82(Texas Instruments) or compatible. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS83(negative edge sampling) or compatible. The first LVDS port(RxOxxx) transmits odd pixels while the second LVDS port(RxExxx) transmits even pixels.

CWY20G-A0D1T (PTWO) or MSB240420 (STM)						
Pin No.	Symbol	Description				
1	VDD	Power Supply, 3.3V (typical)				
2	VDD	Power Supply, 3.3V (typical)				
3	VSS	Ground				
4	VSS	Ground				
5	Rin0-	- LVDS differential data input (R0-R5, G0)				
6	Rin0+	+ LVDS differential data input (R0-R5, G0)				
7	VSS	Ground				
8	Rin1-	- LVDS differential data input (G1-G5, B0-B1)				
9	Rin1+	+ LVDS differential data input (G1-G5, B0-B1)				
10	VSS	Ground				
11	Rin2-	- LVDS differential data input (B2-B5, HS, VS, DE)				
12	Rin2+	+ LVDS differential data input (B2-B5, HS, VS, DE)				
13	VSS	Ground				
14	CIkIN-	- LVDS differential clock input				
15	CIkIN+	+ LVDS differential clock input				
16	VSS	Ground				
17	Rin3-	- LVDS differential data input (R6-R7, G6-G7,B6-B7)				
18	Rin3+	- LVDS differential data input (R6-R7, G6-G7,B6-B7)				
19	VSS	Ground				
20	VSS	Ground				

Note: Please follow PSWG.

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# **6.4 Interface Timing**

## **6.4.1 Timing Characteristics**

Basically, interface timings described here is not actual input timing of LCD module but output timing of SN75LVDS82DGG (Texas Instruments) or equivalent.

Signal	Parameter	Symbol	MIN	TYP	MAX	Unit
Clock Timing	Clock frequency	clk	50	65	81	MHz
Hsync Timing	Horizontal active	Thd	1024	1024	1024	Tclk
	Horizontal blanking	Thbl	30	320	1024	Tclk
	Horizontal period	Th	1054	1344	2048	Tck
Vsync Timing	Vertical active	Tvd	768	768	768	Th
	Vertical blanking	Tvbl	8	38	256	Th
	Vertical period	Tv	776	806	1024	Th

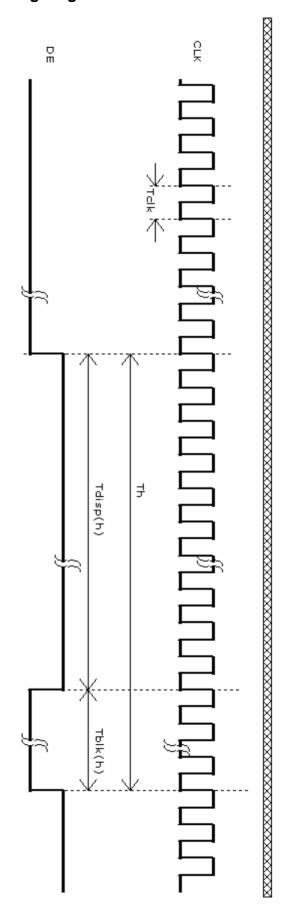
Note:DE mode only

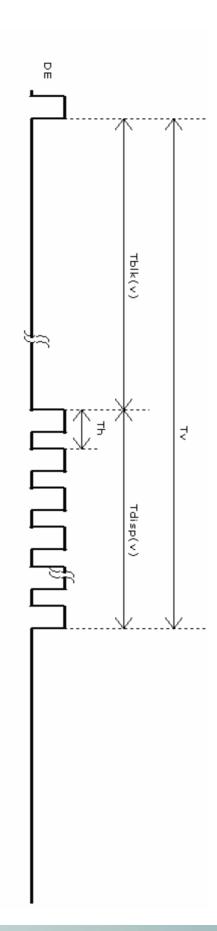
Note: Typical value refer to VESA STANDARD

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# 6.4.2 Timing diagram

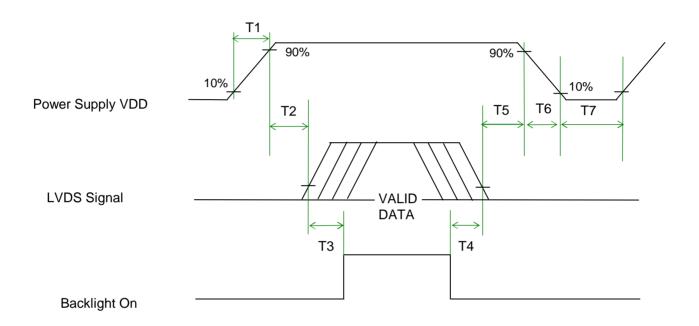




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## 6.5 Power ON/OFF Sequence

Vin power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when Vin is off.



#### **Power Sequence Timing**

Parameter		Value	Unit	
Farameter	Min.	Тур.	Max.	Offic
T1	0.5	-	10	[ms]
T2	0	-	10	[ms]
Т3	200	-	-	[ms]
T4	100	-	-	[ms]
T5	0	16	50	[ms]
T6	-	-	10	[ms]
T7	1000	-	-	[ms]

Note: The values of the table are follow PSWG.

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# 7.0 Connector & Pin Assignment

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

#### 7.1 TFT LCD Module

Connector Name / Designation	Interface Connector / Interface card		
Manufacturer	P-TWO or compatible		
Type Part Number	CWY20G - A0G16 / MSB240420		
Mating Housing Part Number	HRS DF14-20S-1.25C		

Pin#	Signal Name	Pin#	Signal Name
1	VDD	2	VDD
3	VSS	4	VSS
5	Rin0-	6	Rin0+
7	VSS	8	Rin1-
9	Rin1+	10	VSS
11	Rin2-	12	Rin2+
13	VSS	14	CIkIN-
15	CIkIN+	16	VSS
17	Rin3-	18	Rin3+
19	VSS	20	VSS

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## 7.2 Backlight Unit

Connector Name / Designation	For Lamp Connector
Manufacturer	JST or compatible
Type / Part Number	BHR-03VS-1
Mating Type / Part Number	SM02(8.0)B-BHS-1-TB

# 7.3 Signal for Lamp connector

Pin	Symbol	Description
1	HV	Lamp High Voltage
2	NC	No connection
3	LV	Ground

u Cable length: 140 +- 5 mm

u Connector-output position: right side (front view)

u Lamp assembly design shall be easy for replacement and repair.

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# 8.0 Reliability

Reliability test condition

No	Test Item	Test Condition
1	Temperature Humidity Bias (THB)	50℃, 80%, 300hours
2	High Temperature Operation (HTO)	50°ℂ, 300hours
3	Low Temperature Operation (LTO)	0°C, 300hours
4	High Temperature Storage (HTS)	60°ℂ, 300hours
5	Low Temperature Storage (LTS)	-20°C, 300hours
6	Thermal Shock Test (TST)	-20°C/30min, 60°C/30min, 100 cycles
7	On/Off Test	On/10sec, Off/10sec, 30,000 cycles
8	Shock Test (Non-Operating)	50G, 20ms, Half-sine wave ( <u>+</u> X, <u>+</u> Y, <u>+</u> Z)
9	Vibration Test (Non-Operating)	1.5G(10~200Hz P- P), 30 Minutes each Axis (X, Y, Z)
10	ESD (ElectroStatic Discharge)	Contact Discharge: ± 8KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point
		Air Discharge: ± 15KV, 150pF(330Ω) 1sec, 8 points, 25 times/ point
11	Altitude Test	Operation:10,000 ft
		Non-Operation:30,000 ft
12	Drop Test (With carton)	The drop height is 60cm

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#### 9.0 Safety

#### 9.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

#### 9.2 Materials

#### 9.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO Toxicologist.

#### 9.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

#### 9.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

## 10.0 Other requirement

#### 10.1 National Test Lab Requirement

The display module will satisfy all requirements for compliance to

UL 1950, First Edition
U.S.A. Information Technology Equipment
CSA C22.2 No.950-M89
Canada, Information Technology Equipment
International, Information Technology Equipment
International, Information Processing Equipment

(European Norm for IEC950)

#### 10.2 Label

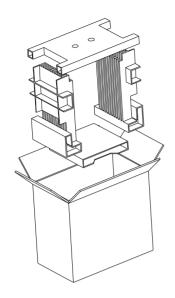
The label is on the panel as shown below:

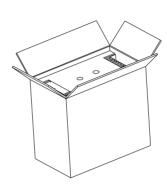


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## 10.3 Carton Package





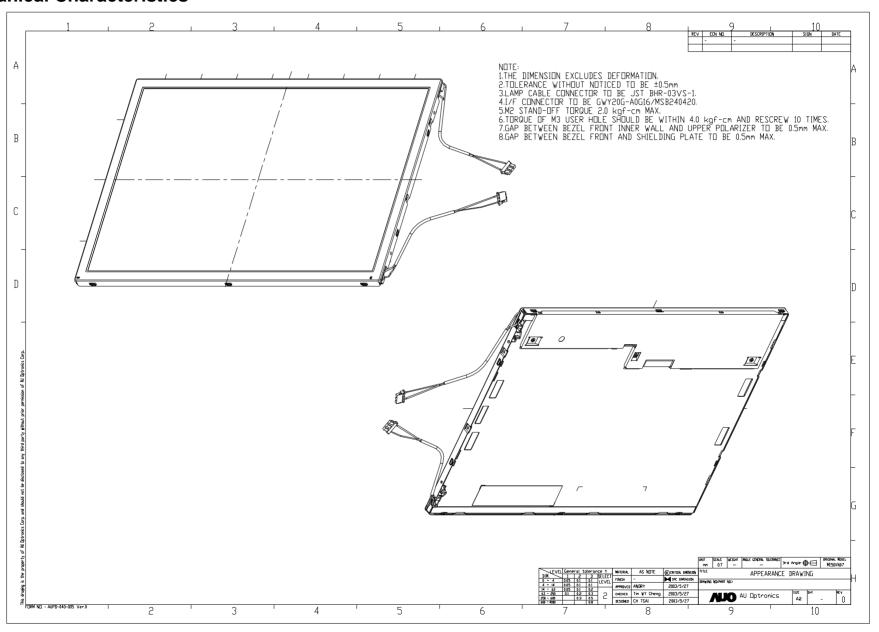
1. Max Capacity: 10 LCD module/Carton

2. Max Weight: 14kg/Carton

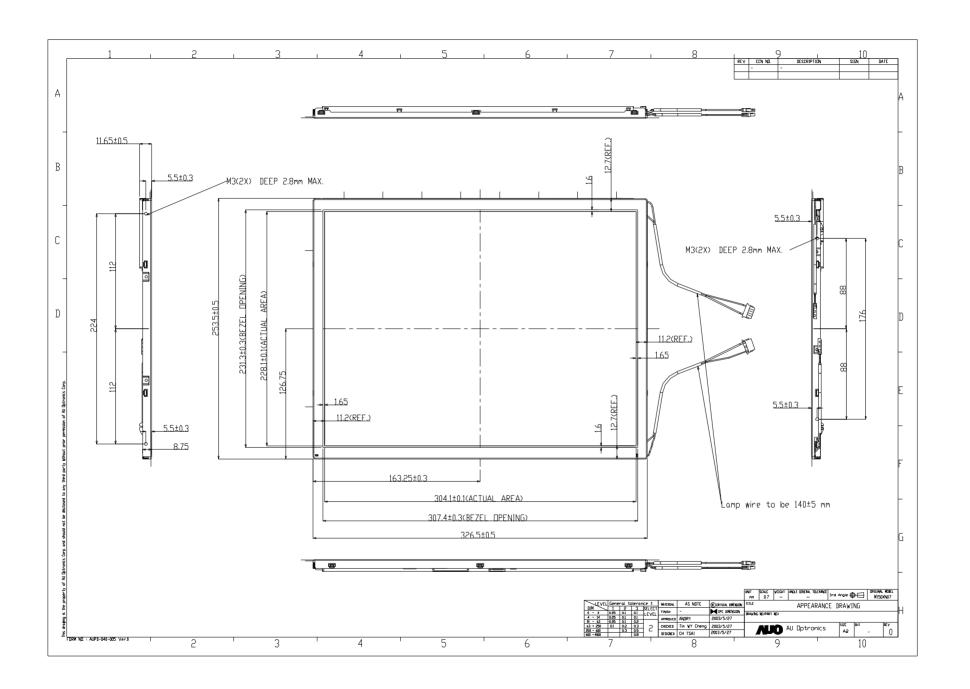
3. The outside dimension of carton is 401(L)mm x 323(W)mm x 353(H)mm

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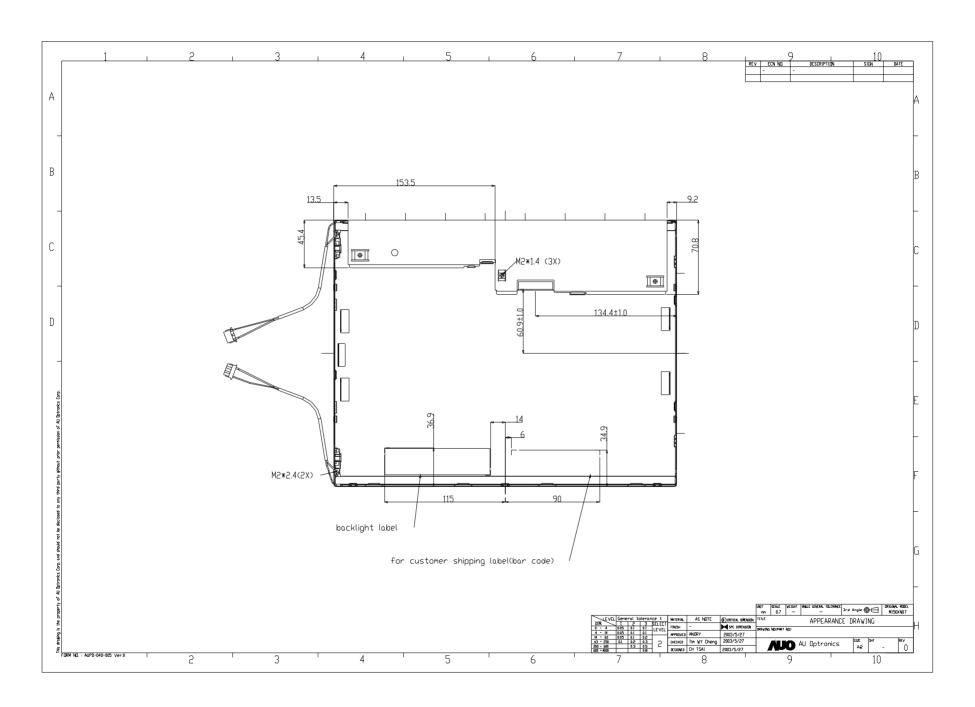
#### 11.0 Mechanical Characteristics



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