



SAMSUNG DISPLAY



Product Specification

() Preliminary Specification

(√) Approval Specification

Any modification of Spec is not allowed without SDC's permission.

| | |
|---------------|------------|
| CUSTOMER | |
| DATE OF ISSUE | 2013.01.29 |

| | |
|----------------|------------|
| MODEL NO. | LTL089CL02 |
| EXTENSION CODE | -W |

| |
|---|
| Customer Approval & Feedback |
| |

| | |
|--|-----------------------------|
| Approved by | <i>Matt Lee</i> 13/01/29 |
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| LCD Sales & Marketing Team Samsung Display Co., Ltd | |

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REVISION HISTORY

[illegible]

1. GENERAL DESCRIPTION

DESCRIPTION

LTL089CL02 is a color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as switching devices. This model is composed of a TFT LCD panel, a driver circuit and a backlight unit. The resolution of a 8.9" contains 1920 x 1200 pixels and can display up to 262,144 colors. 6 O'clock direction is the optimum viewing angle.

FEATURES

High contrast ratio, Ultra wide viewing angle
WUXGA (1920 x 1200 pixels) resolution
Low power consumption
Fast Response
LED Back Light with external LED Driver
MIPI (Mobile Industry Processor Interface) 6bit 4Lane / without EDID
Including CABC (Content Adaptive Brightness Control) Function
DE (Data enable) only mode
4 lane 6-bit MIPI input interface / 6bit mini LVDS output interface
Green product (BFR/CFR/PVC Free)

APPLICATIONS

Tablet PC

If the intent to use this product is for other purpose, please contact Samsung Display.

GENERAL INFORMATION

| Item | Specification | Unit | Note |
|-------------------|--|-------|-------|
| Display area | 191.52(H) x 119.7(V) (8.9" diagonal) | mm | |
| Driver element | a-Si TFT active matrix | | |
| Display colors | 262,144 | | 6 bit |
| Number of pixel | 1920 X 1200 | pixel | 16:10 |
| Pixel arrangement | RGB vertical stripe | | |
| Pixel pitch | 99.75(H) X 99.75(V) typ | μm | |
| Display Mode | Normally black (PLS mode) | | |
| Surface treatment | Haze 0, Hard-Coating 2H | | |

MECHANICAL INFORMATION

| Item | | Min. | Typ. | Max. | Unit | Note |
|----------------|----------------|-------|-------|-------|------|------------------|
| Module Size | Horizontal (H) | 203.3 | 203.5 | 203.7 | mm | |
| | Vertical (V) | 135.7 | 135.9 | 136.1 | mm | |
| | Depth (D) Max | - | 2.65 | 2.85 | mm | (1), Active Area |
| | | - | - | 5.20 | mm | (1), PCB Area |
| Weight | | - | - | 130 | g | w/o TSP |

NOTE (1) Thickness Measuring Method

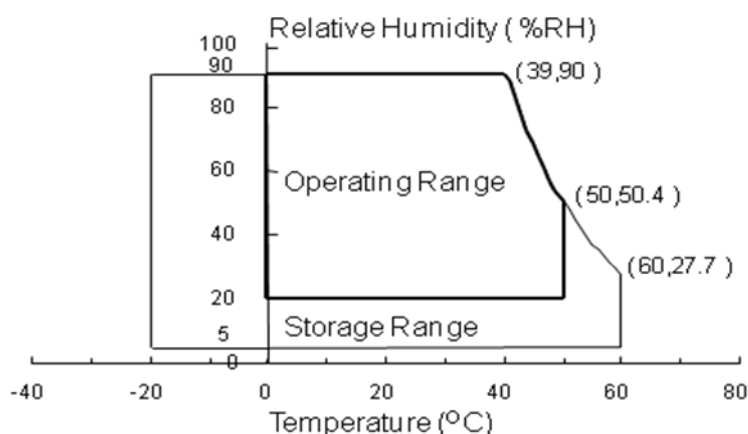
- . Equipment : height gauge
- . Measuring force : 150gf with Height Gauge

2. ABSOLUTE MAXIMUM RATINGS

2.1 ENVIRONMENTAL ABSOLTE RATINGS

| Item | Symbol | Min. | Max. | Unit | Note |
|---|--------|------|------|------|----------|
| Storage temperate | TSTG | -20 | 60 | °C | (1) |
| Operating temperature (Temperature of glass surface) | TOPR | 0 | 50 | °C | (1) |
| Shock (non-operating) | Snop | | 240 | G | (2), (4) |
| Vibration (non-operating) | Vnop | | 2.41 | G | (3), (4) |

Note (1) The range of temperature and relative humidity are shown in the graph below 90% RH Max. .
 (39°C ≥ Ta) If the temperature is higher than 40 °C, the maximum temperature of wet-bulb shall be less than 39°C. No condensation



- (2) Vibrate $\pm X$, $\pm Y$, and $\pm Z$ axis in the shape of the half sine wave one time for 2ms .
- (3) Vibrate the X, Y, and Z randomly within a 5 - 500 Hz range for 30min.
- (4) When testing a vibration and a shock, the fixture, which holds the module to be tested shall be hard and rigid in order for the the module not to be twisted or bent by the fixture.

2.2 ELECTRICAL ABSOLUTE RATINGS

(1) TFT LCD MODULE

$V_{LCD_VCC} = 3.3V$, $V_{SS} = GND = 0V$

| Item | Symbol | Min. | Max. | Unit | Note |
|----------------------|--------|-----------|-----------|------|-------------|
| Power Supply Voltage | VDD | VSS - 0.3 | VDD + 0.3 | V | (1),(2),(3) |
| LVDS Input Voltage | VIN | VSS - 0.3 | VDD + 0.3 | | |

Note (1) Within Ta (25 ± 2 °C)

(2) Permanent damage to the device may occur if exceed maximum values.

(3) Functional operation should be restricted to the conditions described under normal operating conditions.

3. OPTICAL CHARACTERISTICS

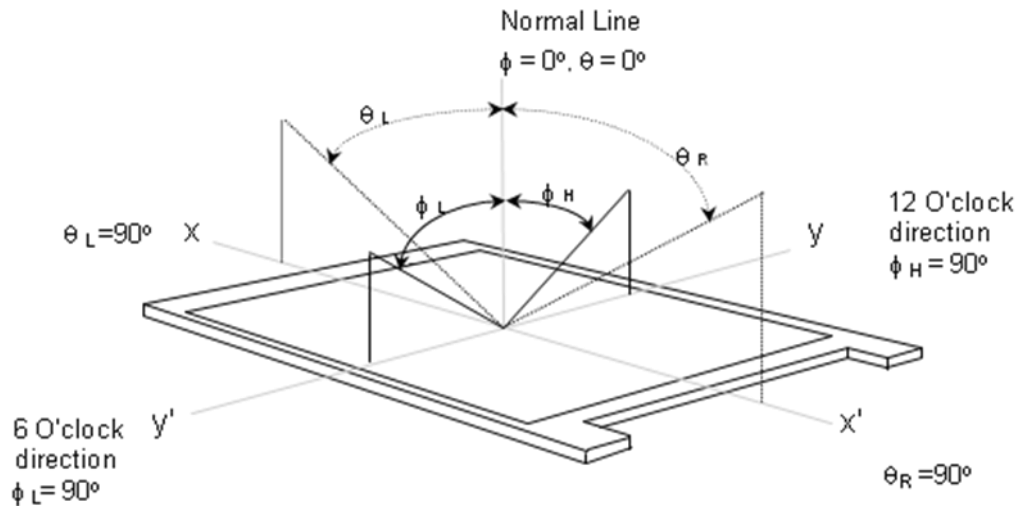
The following items are measured under the stable conditions.* The optical characteristics should be measured in the dark room or the equivalent environment by the methods shown in the Note (5).

Measuring equipment : TOPCON SR-3

$T_a = 25 \pm 2 \text{ }^{\circ}\text{C}$, $V_{\text{LCD_VCC}} = 3.3\text{V}$, $f_v = 60\text{Hz}$, $f_{\text{DCLK}} = 155\text{MHz}$, $I_F = 17.5\text{mA}$

| Item | | Symbol | Condition | Min. | Typ. | Max. | Unit | Note |
|--|-------|--------------------|--|-------|-------|-------|-------------------|----------------------------|
| Contrast Ratio (5 points) | | CR | Normal Viewing Angle $\phi = 0$ $\theta = 0$ | 640 | 900 | - | - | (1),(2),(5) |
| Response time (Rising + Falling) | | T _{RT} | | - | 16 | 24 | ms | (1),(3) |
| Average Luminance of White (5 Points) | | Y _{L,AVE} | | 390 | 450 | - | cd/m ² | IF=100% Duty (1),(4) |
| Color Chromaticity (CIE) | Red | R _X | | -0.03 | 0.598 | +0.03 | | (1),(5) SR-3 |
| | | R _Y | | | 0.350 | | | |
| | Green | G _X | | | 0.340 | | | |
| | | G _Y | | | 0.568 | | | |
| | Blue | B _X | | | 0.153 | | | |
| | | B _Y | | | 0.109 | | | |
| | White | W _X | | | 0.310 | | | |
| | | W _Y | 0.340 | | | | | |
| Viewing Angle | Hor. | θ_L | CR ≥ 10 At center | - | 85 | - | Degrees | (1),(5) |
| | | θ_H | | - | 85 | - | | |
| | Ver. | ϕ_H | | - | 85 | - | | |
| | | ϕ_L | | - | 85 | - | | |
| White variation (13P) | | δ_L | | - | 1.4 | 1.6 | - | (6) |

Note (1) The definition of viewing angle : The range of viewing angle ($10 \leq C/R$)

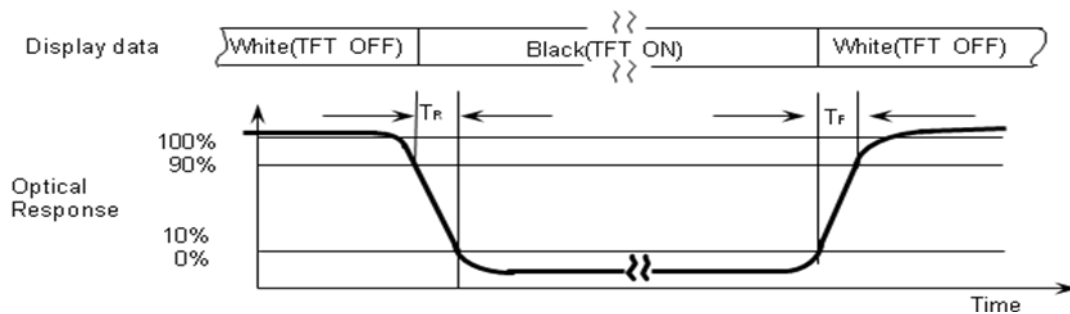


Note (2) The definition of contrast ratio (CR) : The ratio of max. gray and min gray at 5 points (4, 5, 7, 9, and 10)

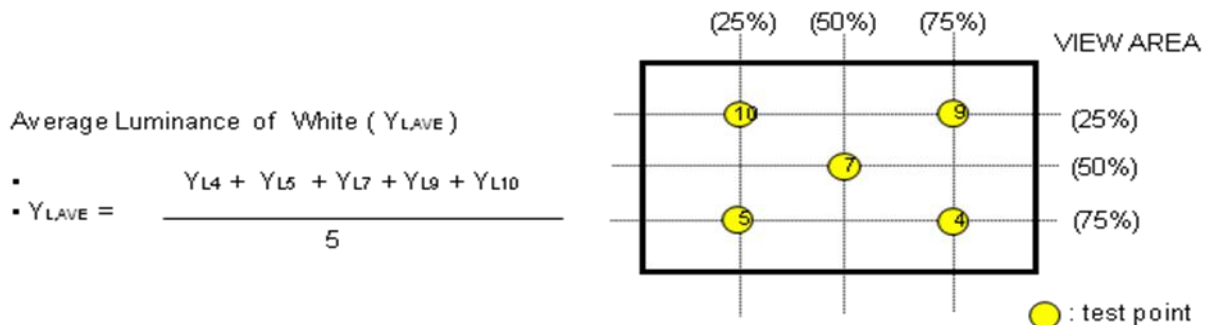
$$CR = \frac{CR(4) + CR(5) + CR(7) + CR(9) + CR(10)}{5}$$

Points = ④ ⑤ ⑦ ⑨ ⑩ at the figure of Note(6).

Note (3) The definition of Response time : Subtotal of the time, during which the transmission changes from 10% to 90% when the TFT turns on and off.



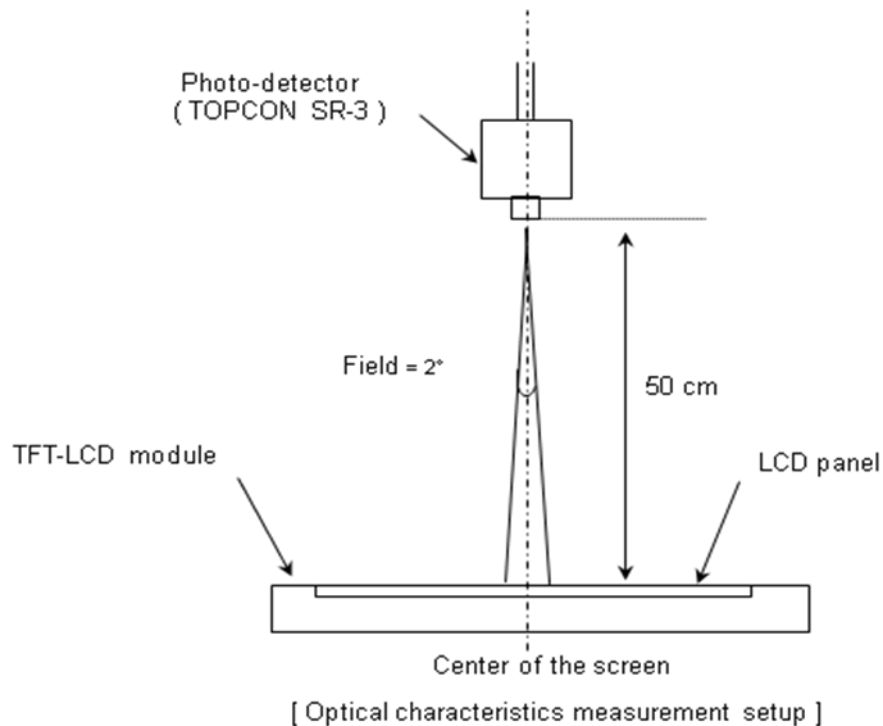
Note (4) The definition of average luminance of white : Measure the luminance of white at 5 points.



Note (5) Measure the panel, which is left for 30 min. at the normal temp. after leaving it for 30 min with turning the back light on at the rating. The measurement should be executed under the condition including the ambient temp., $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$, the dark room, windless(removed the direct wind), and no vibration.

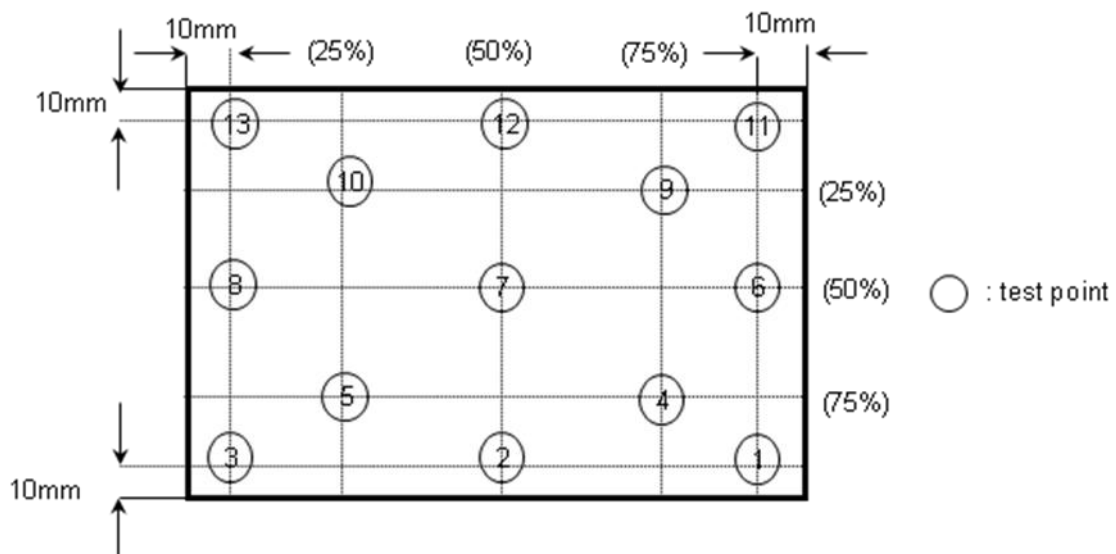
IF current : 17.5mA

Environment condition : $T_a = 25 \pm 2^{\circ}\text{C}$



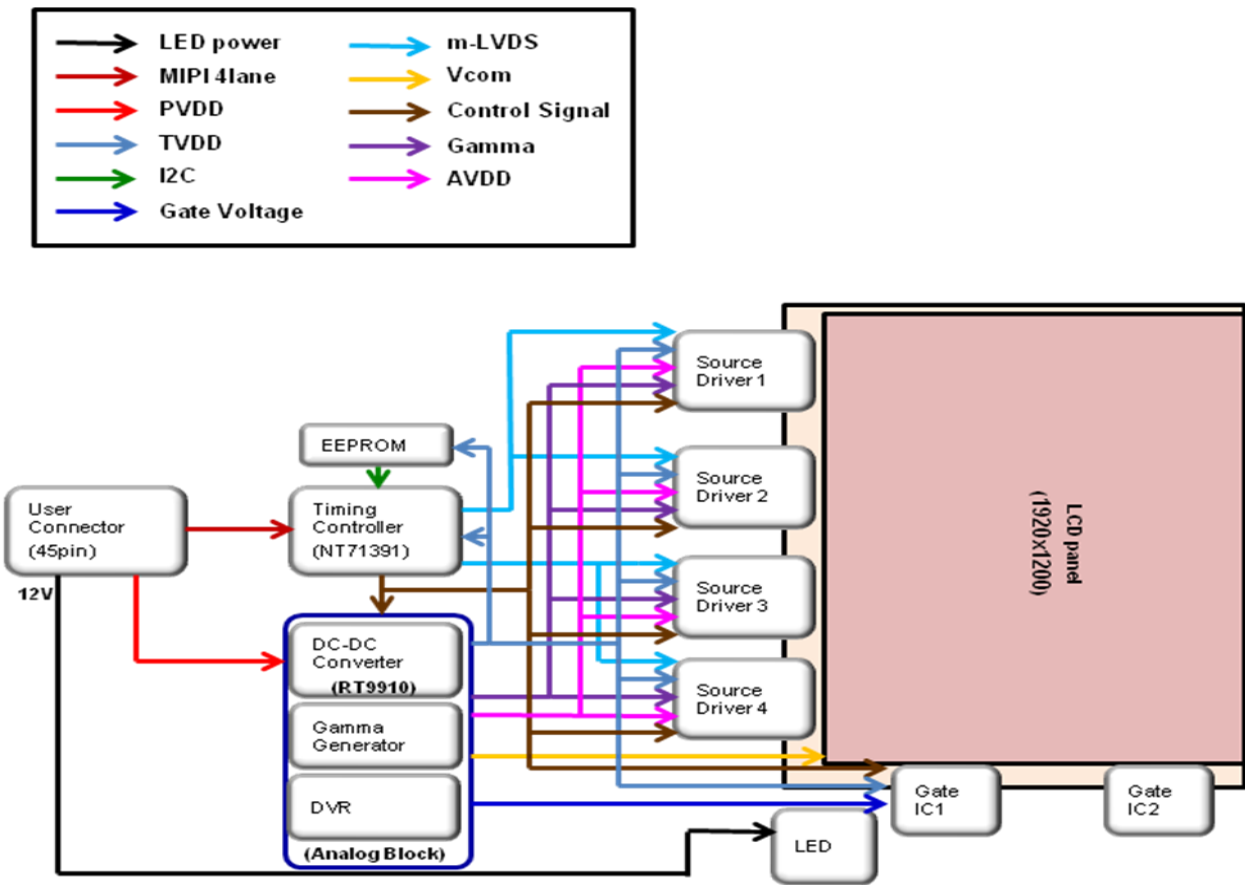
Note (6) The definition of white variation at 13 points (δL)

$$\delta L = \frac{\text{Maximum luminance of 13 points}}{\text{Minimum luminance of 13 points}}$$



4. BLOCK DIAGRAM

4.1 TFT LCD MODULE



4.2 THE STRUCTURE OF LED PLACEMENT

TBD

5. ELECTRICAL CHARACTERISTICS

5.1 TFT LCD MODULE

* Ta = 25 ± 2 °C

| Item | | Symbol | Min. | Typ. | Max. | Unit | Note |
|-------------------------|--------|--------|------|------|------|------|-------------------|
| Voltage of Power Supply | | VDD | 3.0 | 3.3 | 3.6 | V | |
| Vsync Frequency | 60 Hz | fv | - | 60 | - | Hz | - |
| Rush Current | | IRUSH | - | 0.6 | 1 | A | At Tr=0.5ms, (4) |
| | | | | 1.1 | 1.5 | A | At Tr=0.18ms, (4) |
| Current of Power Supply | White | IDD | - | 216 | 227 | mA | (2),(3)*a |
| | Mosaic | | - | 225 | 240 | mA | (2),(3)*b |
| | R/G/B | | - | 300 | 330 | mA | (2),(3)*e |

Note (1) The data pins for display and signal pins for timing should be connected.(GND= 0V)

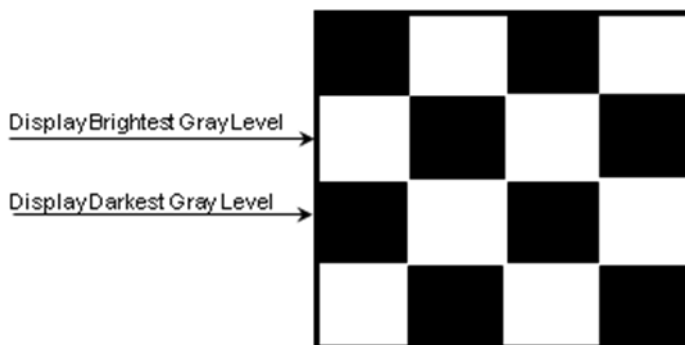
(2) fv = 60Hz, VLCD_VCC = 3.3V , DC Current.

(3) Power dissipation pattern

*a) White Pattern



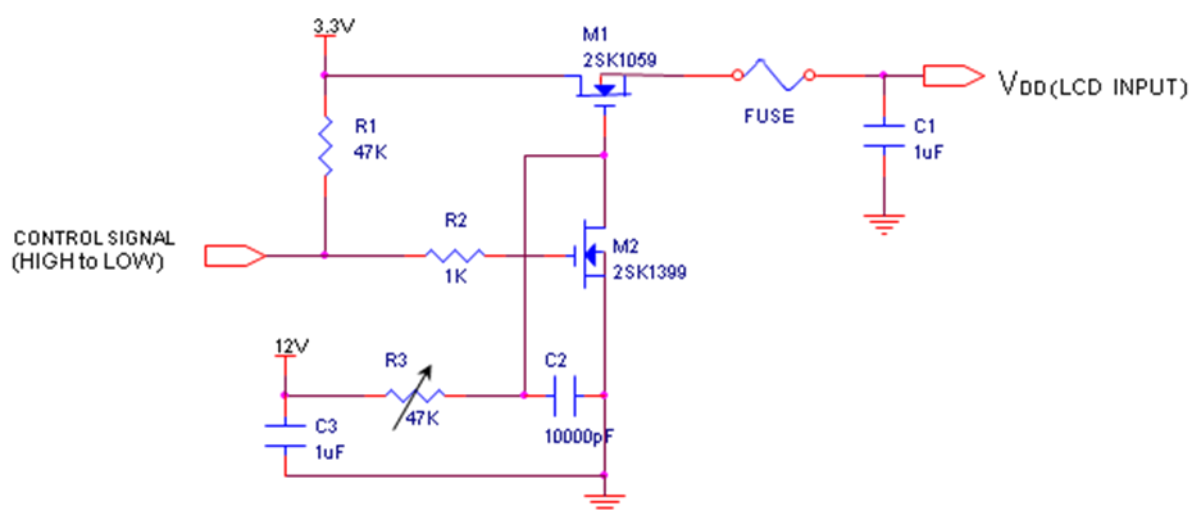
*b) Mosaic Pattern



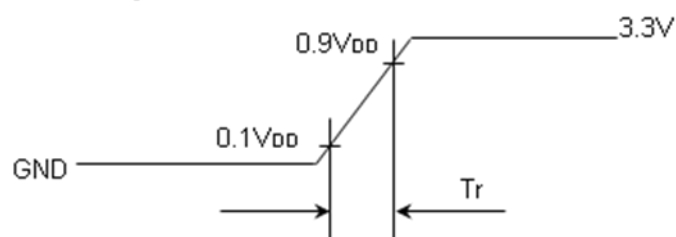
*c) R/G/B Pattern



(4) Rush current measurement condition



V_{DD} rising time is 500us



5.2 BACK LIGHT UNIT

Ta = 25 ± 2 °C

| Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|---------------------|--------|--------|------|------|------|------------------|
| LED Forward Current | IF | - | 17.5 | - | mA | |
| LED Forward Voltage | VF | 2.8 | 2.9 | 3.0 | V | IF = 17.5mA |
| LED Array Voltage | VP | - | 21.0 | - | V | VF X 7LEDs |
| Power Consumption | P | - | - | 1.84 | W | IF X VF X 35LEDs |
| Operating Life Time | Hr | 12,000 | - | - | Hour | (1) |
| LED Counts | Q | - | 35 | - | EA | |

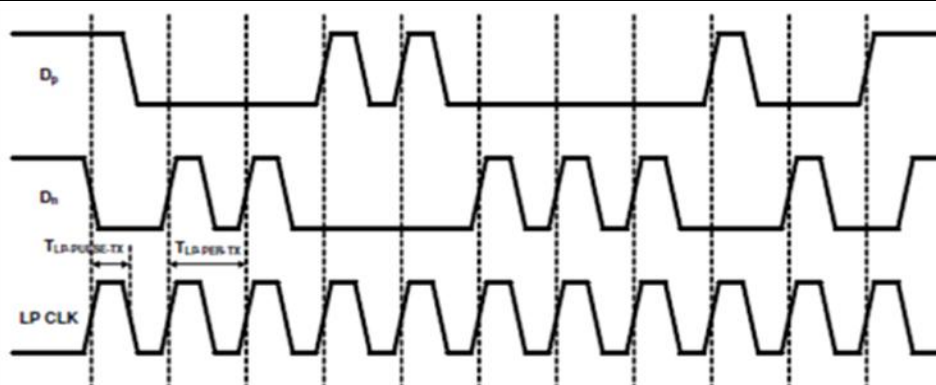
Note (1) Life time (Hr) of LEDs can be defined as the time in which it continues to operate under the condition Ta= 25 ± 2 °C and IF = 17.5 mArms until one of the following event occurs.

When the brightness becomes 50% or lower than the original.

5.3 MIPI INTERFACE

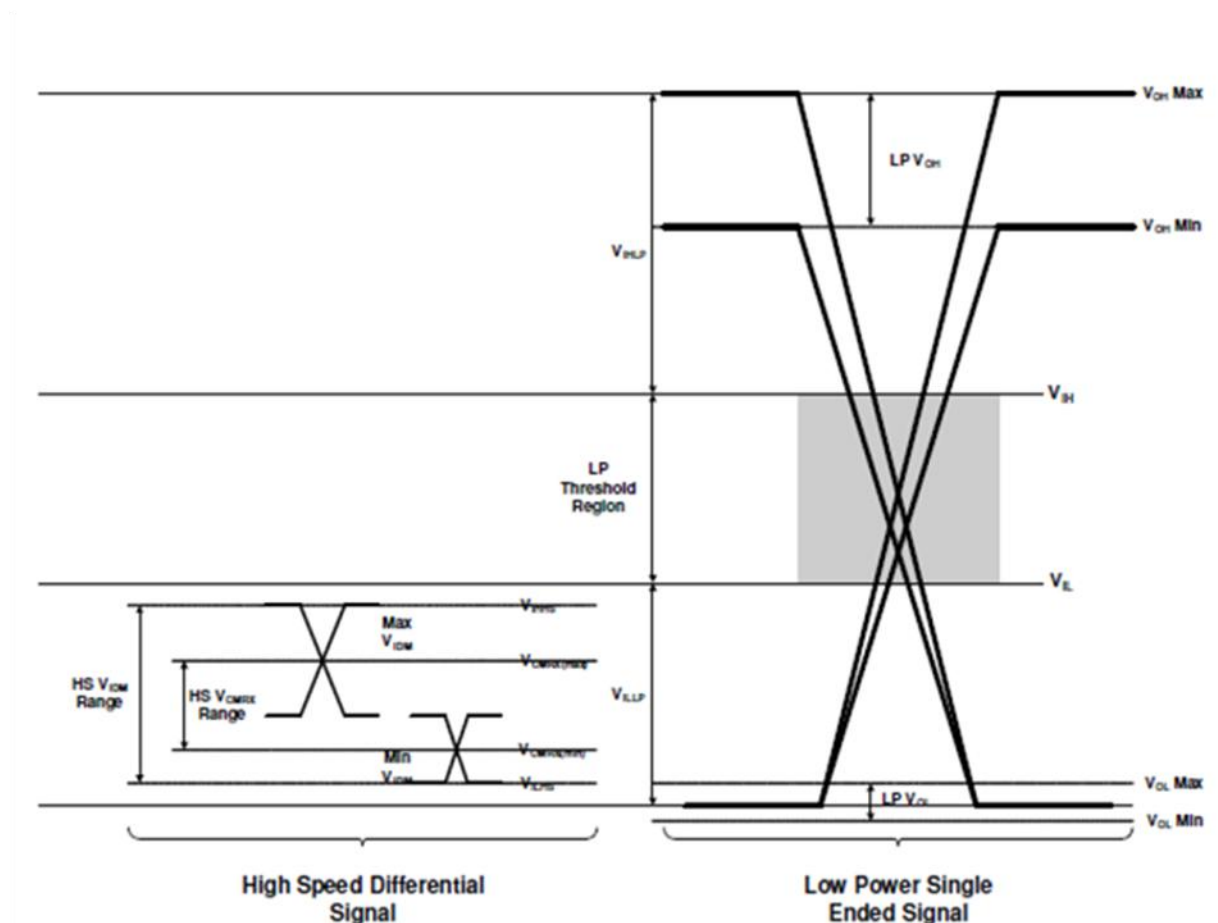
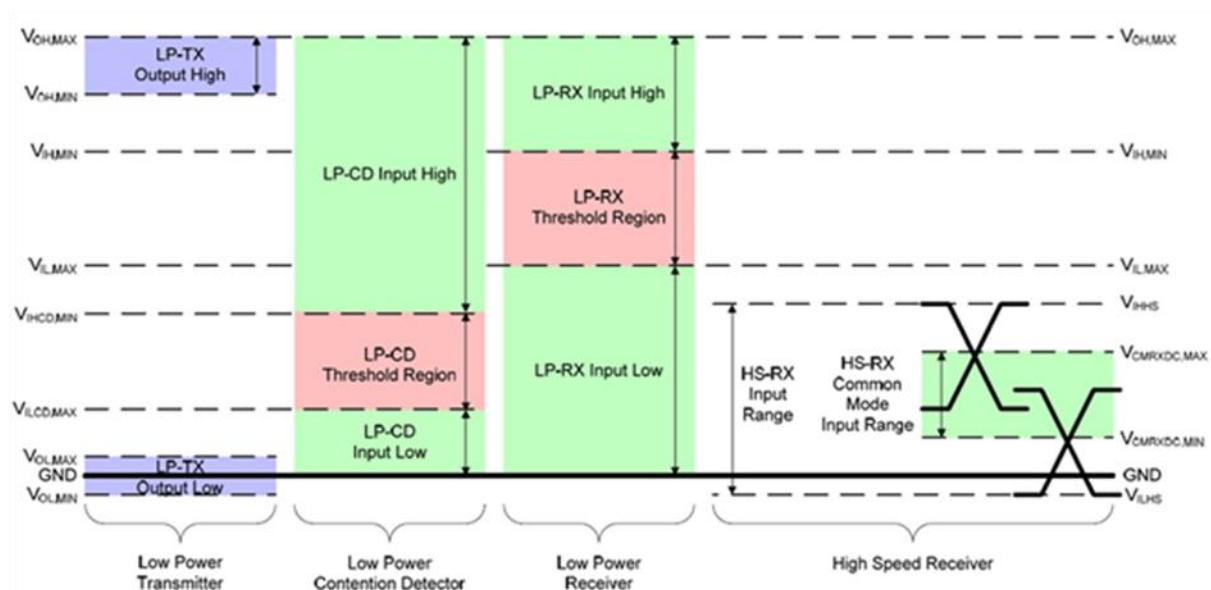
| MIPI DC Specifications | | | | | |
|---|-------------|------|-----|------|------|
| Characteristics | Symbol | Min | Typ | Max | Unit |
| Single-end input high voltage (HS Rx mode) | V_{IHHS} | - | - | 460 | mV |
| Single-end input low voltage (HS Rx mode) | V_{ILHS} | -40 | - | - | mV |
| Low power input voltage Logic1 (LP Rx mode) | V_{IHLP} | 880 | - | - | mV |
| Low power input voltage Logic2 (LP Rx mode) | V_{ILLP} | - | - | 550 | mV |
| Differential input high threshold voltage | V_{IDTH} | - | - | 70 | mV |
| Output high level (LP Tx mode) | V_{OH} | 1.08 | 1.2 | 1.32 | V |
| Output low level (LP Tx mode) | V_{OL} | -50 | - | 50 | mV |
| Differential input low threshold voltage | V_{IDTL} | -70 | - | - | mV |
| Differential input voltage | $ V_{IDM} $ | 70 | - | 500 | mV |
| Common mode voltage | V_{CMRX} | 70 | - | 330 | mV |

| MIPI AC Specifications | | | | | | |
|--|-----|------------------------------------|------|-----|-----|------|
| Characteristics | | Symbol | Min | Typ | Max | Unit |
| Minimum pulse width response | | T _{MIN-RX} | 50 | - | - | ns |
| Data to clock setup time (SETUP) | | T _{SETUP} | 0.15 | - | - | UI |
| Data to clock setup time (HOLD) | | T _{HOLD} | 0.15 | - | - | UI |
| Pulse width of the LP exclusive-OR clock | | T _{LP-PULSE-TX} | 50 | 55 | 58 | ns |
| Period of the LP exclusive-OR clock | | T _{LP-PER-TX} | 90 | - | - | ns |
| Rise time and fall time | LP | T _{RLP} /T _{FLP} | - | - | 25 | ns |
| | EOT | T _{REOT} | - | - | 35 | ns |



< Definition of Exclusive-OR Clock in LP Mode >

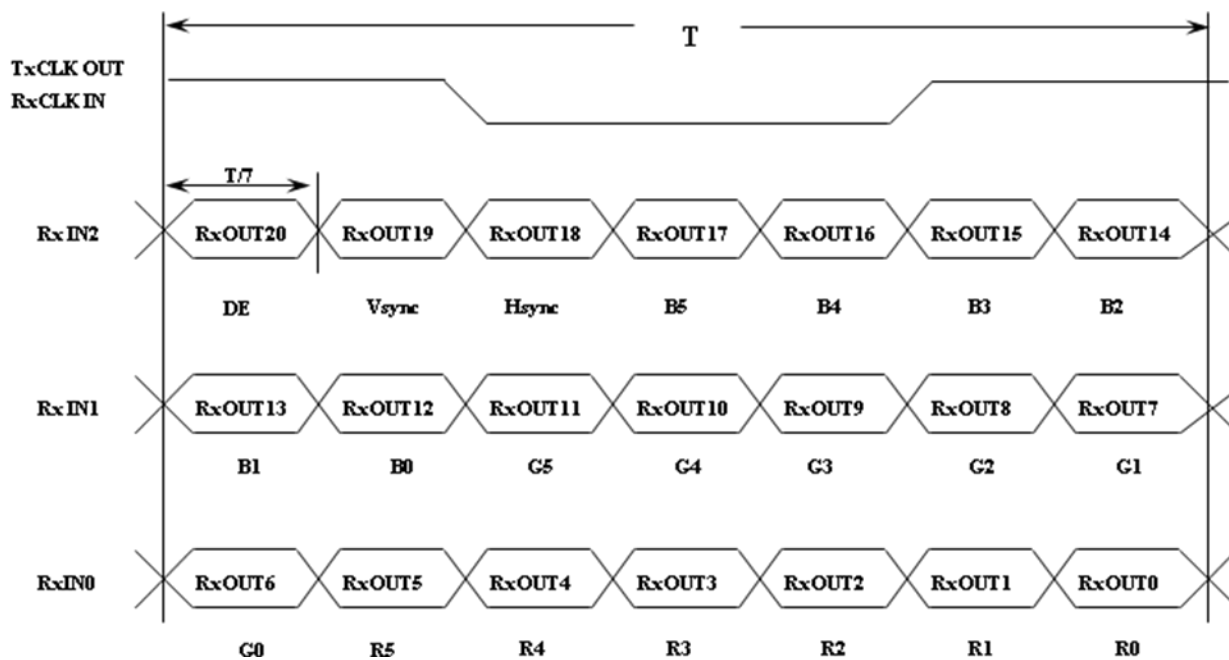
MIPI Interface



< Definition of MIPI Signal Level >

5.4 Timing Diagrams of LVDS For Transmission

(LVDS Receiver : Integrated T-CON)

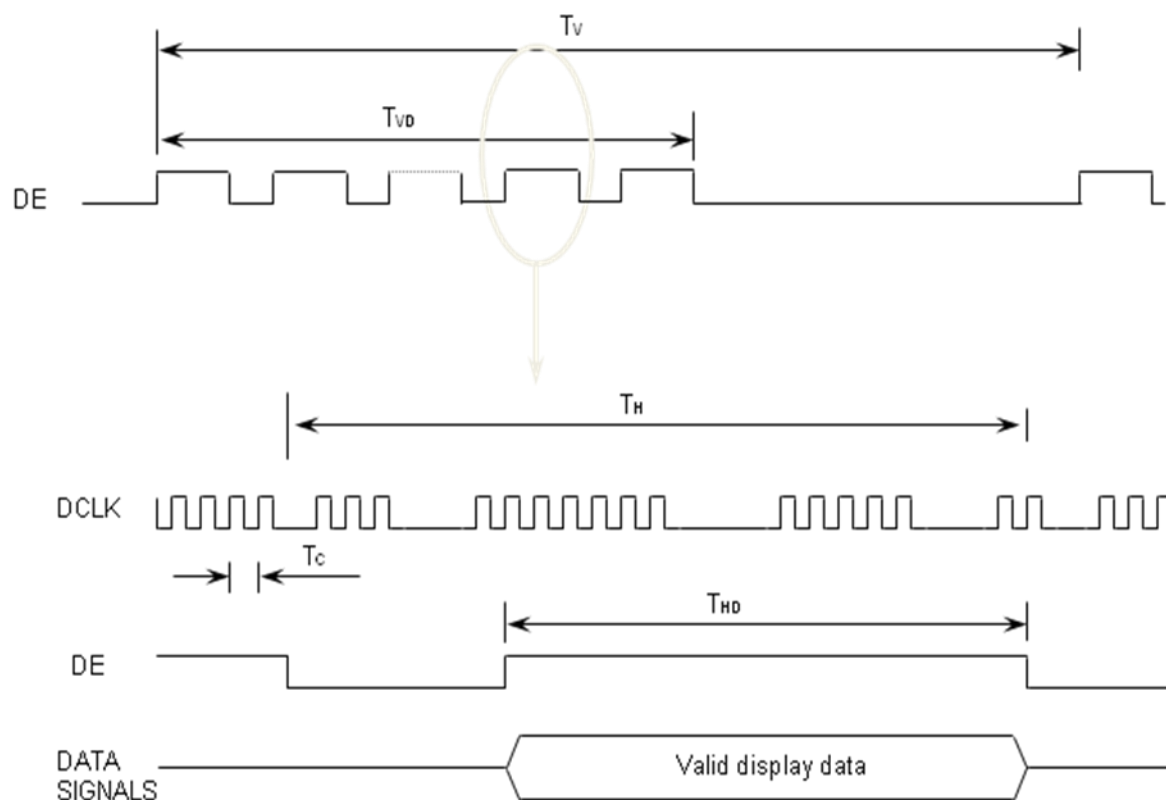


5.5 INTERFACE TIMING

5.5.1 TIMING PARAMETERS

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|--------------------------------|----------------|-----------------|------|------|------|--------|------|
| Frame Frequency | Cycle | TV | | 60 | | Hz | |
| Vertical Active Display Term | Display Period | T _{VD} | - | 1200 | - | Lines | |
| One Line Scanning Time | Cycle | TH | - | 1984 | - | Clocks | |
| Horizontal Active Display Term | Display Period | THD | - | 1920 | - | Clocks | |

5.5.2 TIMING DIAGRAMS OF INTERFACE SIGNAL



5.6 INPUT COLOR DATA MAPPING

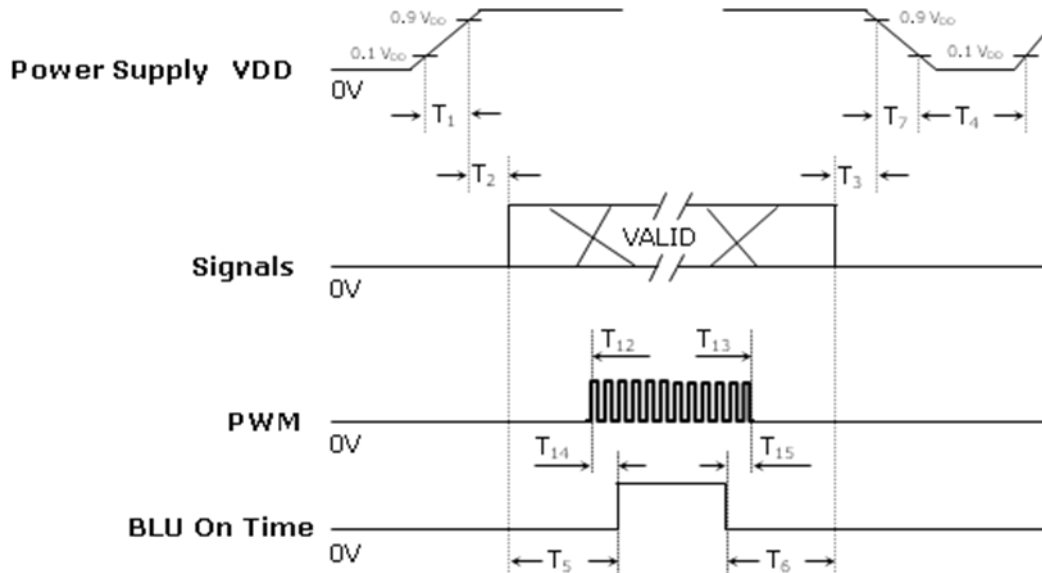
| Color | Display | Data Signal | | | | | | | | | | | | | | | | | | Gray Scale Level |
|---------------------|---------|-------------|----|----|----|----|----|-------|----|----|----|----|----|------|----|----|----|----|----|------------------|
| | | Red | | | | | | Green | | | | | | Blue | | | | | | |
| | | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | 45 | B5 | |
| Basic Colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | - |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | - |
| Gray Scale Of Red | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R0 |
| | Dark | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R1 |
| | ↑ | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | R3~R60 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | ↓ | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R61 |
| | Light | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R62 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | R63 |
| Gray Scale Of Green | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G0 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G1 |
| | ↑ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | G2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | G3~G60 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | ↓ | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | G61 |
| | Light | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | G62 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | G63 |
| Gray Scale Of Blue | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | B0 |
| | Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | B1 |
| | ↑ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | B2 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | B3~B60 |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | ↓ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | B61 |
| | Light | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | B62 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | B63 |

Note (1) Definition of gray : Rn: Red gray, Gn: Green gray, Bn: Blue gray (n=gray level)

Note (2) Input signal: 0 =Low level voltage, 1=High level voltage

5.7 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.



| Timing (ms) | Remarks |
|------------------------|--|
| $0.5 < T_1 \leq 10$ | V _{DD} rising time from 10% to 90% |
| $90 < T_2 \leq 250$ | Delay from V _{DD} to valid data at power ON |
| $0 < T_3 \leq 50$ | Delay from valid data OFF to V _{DD} OFF at power Off |
| $400 \leq T_4$ | V _{DD} OFF time for Windows restart |
| $200 \leq T_5$ | Delay from valid data to B/L enable at power ON |
| $200 \leq T_6$ | Delay from valid data off to B/L disable at power Off |
| $0 < T_7 \leq 10$ | V _{DD} falling time from 90% to 10% |
| $10 < T_8$ | Delay from valid data on to LED driver V _{in} rising time 10% |
| $10 < T_9$ | Delay from LED driver V _{in} falling time 10% to valid data Off |
| $0.5 < T_{10} \leq 10$ | LED V _{in} rising time from 10% to 90% |
| $0.5 < T_{11} \leq 10$ | LED V _{in} falling time from 90% to 10% |
| $0 < T_{12}$ | Delay from LED driver V _{in} rising time 90% to PWM ON |
| $0 < T_{13}$ | Delay from PWM Off to LED driver V _{in} falling time 10% |
| $0 \leq T_{14}$ | Delay from PWM ON to B/L Enable ON |
| $0 \leq T_{15}$ | Delay from B/L Enable Off to PWM Off |

NOTE.

- (1) The supply voltage of the external system for the module input should be the same as the definition of VDD.
- (2) Apply the lamp voltage within the LCD operation range. When the back-light turns on before the LCD operation or the LCD turns off before the back-light turns off, the display may momentarily become white.
- (3) In case of VDD = off level, please keep the level of input signals on the low or keep a high impedance.
- (4) T4 should be measured after the module has been fully discharged between power off and on period.
- (5) Interface signal shall not be kept at high impedance when the power is on.

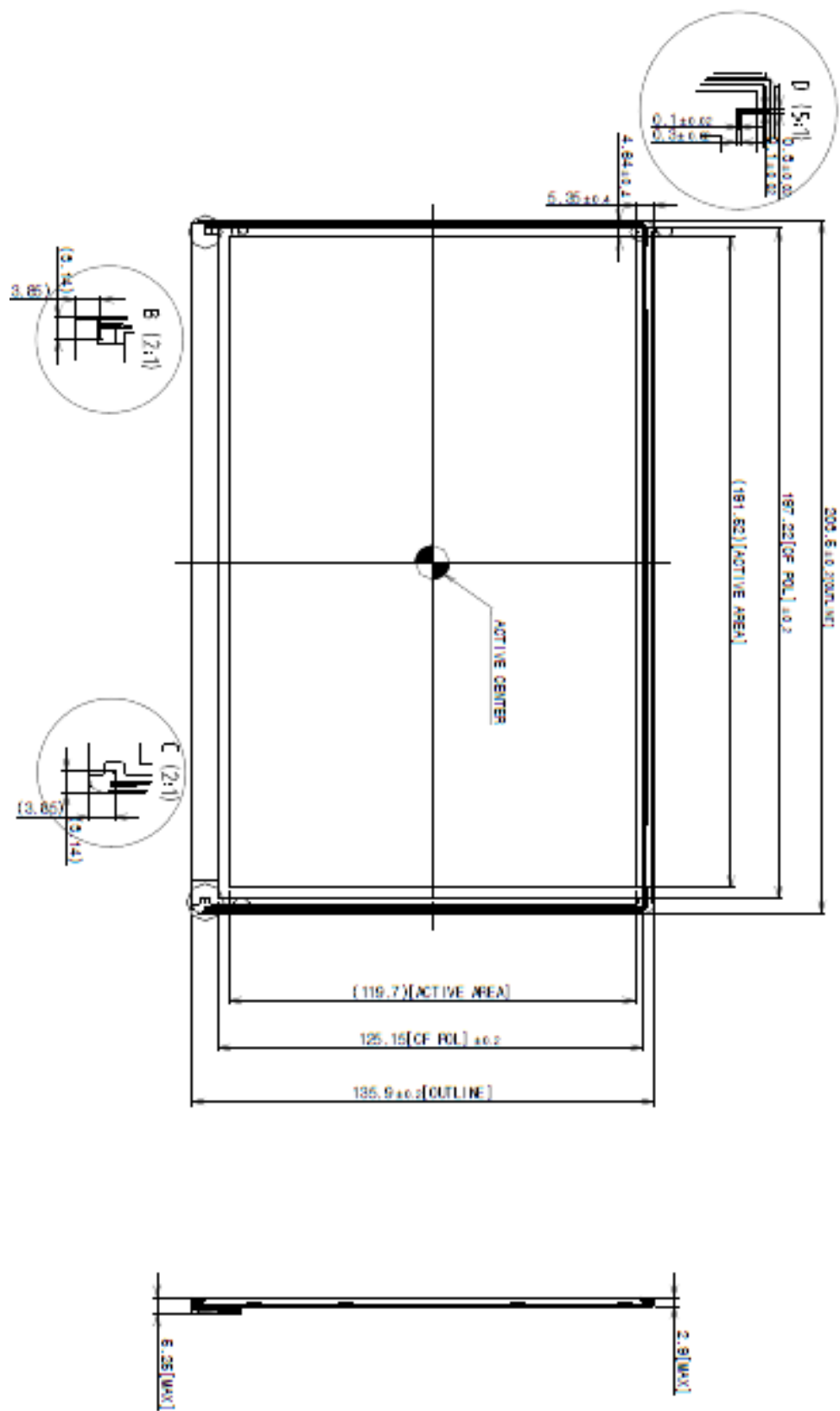
5.8 INPUT TERMINAL PIN ASSIGNMENT

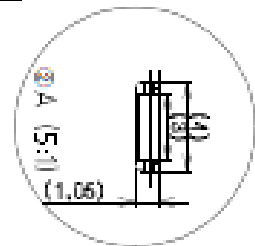
5.8.1 INPUT SIGNAL & POWER (Connector : DDK 45pin)

| Pin | Symbol | Function |
|---------|-----------|-----------------------------|
| 1~3 | AVDD | Power Supply 3.3V (typical) |
| 4 | NC | NC (EDID supply voltage) |
| 5 | GND | Ground |
| 6 | NC | BIST, active high |
| 7 | NC | NC (EDID CLK) |
| 8 | NC | NC (EDID DATA) |
| 9 | GND | Ground |
| 10 ~ 11 | NC | No connection |
| 12 | GND | Ground |
| 13 ~ 14 | NC | No connection |
| 15 | GND | Ground |
| 16 ~ 17 | NC | No connection |
| 18 | GND | Ground |
| 19 | MIPI_2N | MIPI input data pair |
| 20 | MIPI_2P | MIPI input data pair |
| 21 | GND | Ground |
| 22 | MIPI_1N | MIPI input data pair |
| 23 | MIPI_1P | MIPI input data pair |
| 24 | GND | Ground |
| 25 | MIPI_CLKN | MIPI input clock pair |
| 26 | MIPI_CLKP | MIPI input clock pair |
| 27 | GND | Ground |
| 28 | MIPI_0N | MIPI input data pair |
| 29 | MIPI_0P | MIPI input data pair |
| 30 | GND | Ground |
| 31 | MIPI_3N | MIPI input data pair |
| 32 | MIPI_3P | MIPI input data pair |
| 33 | GND | Ground |
| 34 ~ 38 | FB1 ~ 5 | LED string 1 ~ 5 cathode |
| 39 | PWM_IN | PWM Input from host |
| 40 | PMW_OUT | PWM return to BL driver |

| | | |
|---------|---------|---------------------------------|
| 41 | CABC_EN | Hi : CABC enable, Low : disable |
| 42 | NC | No Connection |
| 43 ~ 45 | VLED | BL LED drive voltage |

7. OUTLINE DIMENSION (Preliminary)





8. PACKING

8.1 CARTON

TBD

8.2 MARKING

TBD

9. GENERAL PRECAUTIONS

9.1 HANDLING

- (a) When the module is assembled, It should be attached to the system firmly using every mounting holes. Be careful not to twist and bend the modules.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and CCFT back-light.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth .In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static , it may cause damage to the C-MOS Gate Array IC.
- (i) Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not pull or fold the LED FPC.
- (l) Do not touch any component which is located on the back side.
- (m) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (n) Pins of I/F connector shall not be touched directly with bare hands.

9.2 STORAGE

We highly recommend to comply with the criteria in the table below.

| ITEM | Unit | Min. | Max. |
|---------------------|---|------|------|
| Storage Temperature | (°C) | 5 | 40 |
| Storage Humidity | (%rH) | 35 | 75 |
| Storage Life | 12 months | | |
| Storage Condition | <ul style="list-style-type: none"> - The storage room should be equipped with a good ventilation facility, which has a temperature controlling system. - Products should be placed on the pallet, which is away from the wall not on the floor. - Prevent products from being exposed to the direct sunlight, moisture, and water.; Be cautious not to pile the products up. - Avoid storing products in the environment, which other hazardous material is placed. - If products are delivered or kept in the storage facility more than 3 months, we recommend you to leave products under the condition including a 20 °C temperature and a humidity of 50% for 24 hours. - If you store semi-manufactured products for more than 3 months, bake the products under the condition including the 50 °C temp. and the 10% humidity for 24hrs after being used. | | |

(a) Do not leave the module in high temperature, and high humidity for a long time.

It is highly recommended to store the module with temperature from 5 to 40 °C and relative humidity of less than 70%.

(b) Do not store the TFT-LCD module under the direct sunlight.

(c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during storage.

(d) Storage period is recommended not to exceed 1 year.

9.3 OPERATION

(a) Do not connect, disconnect the module in the " Power On" condition.

(b) Power supply should always be turned on/off by following item 6.3 " Power on/off sequence ".

(c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

(d) The FPC cable between the LED chips and its converter power supply shall be a minimized length and be connected directly .The longer cable between the back-light and the converter may cause lower luminance of light source (LED).

(e) The standard limited warranty is only applicable when the module is used for general notebook applications. If used for purposes other than as specified, SEC is not to be held reliable for the defective operations. It is strongly recommended to contact SEC to find out fitness for a particular purpose.

9.4 OTHERS

- (a) Ultra-violet ray filter is necessary for outdoor operation.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, Variation in part contents and environmental temperature, so on) Otherwise the module may be damaged.
- (d) If the module displays the same pattern continuously for a long period of time, it can be the situation when The image "sticks" to the screen.
- (e) This module has its circuitry PCB's on the rear side and should be handled carefully in order not to be stressed.