

Product Specification

SPECIFICATION FOR APPROVAL

() Preliminary Specification
(◆) Final Specification

Title	19.0" SXGA TFT LCD
--------------	---------------------------


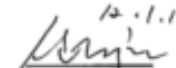

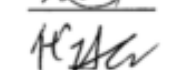

BUYER	HP
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM190E08
SUFFIX	TLK1

*When you obtain standard approval,
please use the above model name without suffix

SIGNATURE	DATE
/	
/	
/	

Please return 1 copy for your confirmation
With your signature and comments.

APPROVED BY	DATE
K.G. Park / G.Manager	
REVIEWED BY	
J.H. Shin / Manager [C]	 12.1.10
H.D. Joo / Manager [M]	 12.1.11
J.C. Lim / Manager [P]	
PREPARED BY	
D.Y. Shin / Engineer	

Product Engineering Dept.
LG Display Co., Ltd

Product Specification

Contents

No	ITEM	Page
	COVER	1
	CONTENTS	2
	RECORD OF REVISIONS	3
1	GENERAL DESCRIPTION	4
2	ABSOLUTE MAXIMUM RATINGS	5
3	ELECTRICAL SPECIFICATIONS	6
	1) ELECTRICAL CHARACTERISTICS	6
	2) INTERFACE CONNECTIONS	9
	3) LVDS characteristics	12
	4) SIGNAL TIMING SPECIFICATIONS	15
	5) SIGNAL TIMING WAVEFORMS	16
	6) COLOR INPUT DATA REFERNECE	17
	7) POWER SEQUENCE	18
	8) POWER DIP CONDITION	19
4	OPTICAL SFECIFICATIONS	20
5	MECHANICAL CHARACTERISTICS	24
6	RELIABILITY	27
7	INTERNATIONAL STANDARDS	28
	1) SAFETY	28
	2) EMC	28
	3) ENVIRONMENT	28
8	PACKING	29
	1) DESIGNATION OF LOT MARK	29
	2) PACKING FORM	29
9	PRECAUTIONS	30
	1) MOUNTING PRECAUTIONS	30
	2) OPERATING PRECAUTIONS	30
	3) ELECTROSTATIC DISCHARGE CONTROL	31
	4) PRECAUTIONS FOR STRONG LIGHT EXPOSURE	31
	5) STROAGE	31
	6) HANDLING PRECAUTIONS FOR PROTECTION FILM	31

Product Specification

Record of revisions

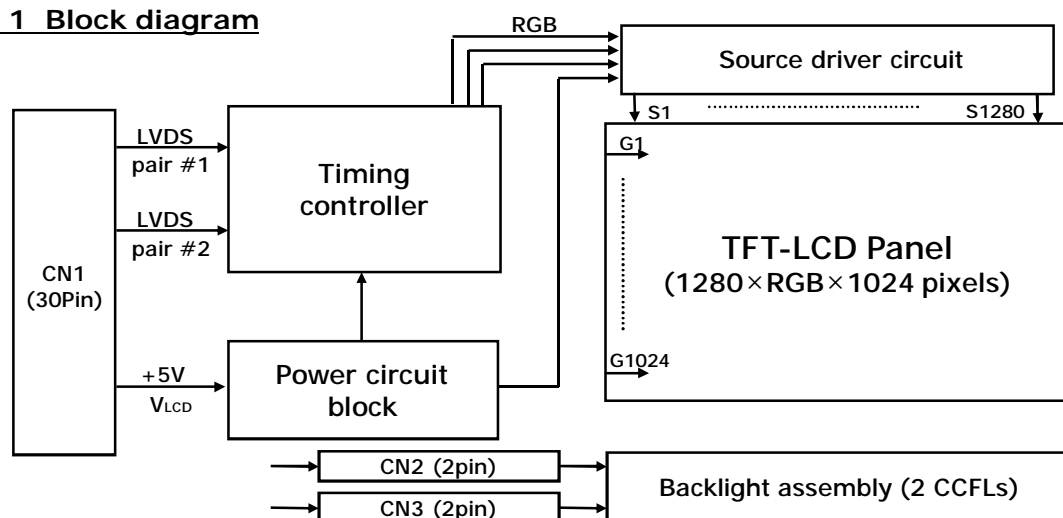
[illegible]

Product Specification

1. General description

LM190E08-TLK1 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. It has a 19.0 inch diagonally measured active display area with SXGA resolution (1024 vertical by 1280 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot, thus, presenting a palette of more than 16,7M colors with Advanced-FRC(Frame Rate Control). It has been designed to apply the interface method that enables low power, high speed, low EMI. FPD Link or compatible must be used as a LVDS(Low Voltage Differential Signaling) chip. It is intended to support applications where thin thickness, wide viewing angle, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LM190E08-TLK1 characteristics provide an excellent flat panel display for office automation products such as monitors.

FIG. 1 Block diagram



General features

Active screen size	19.0 inches (481.9mm) diagonal
Outline Dimension	396.0(H) x 324.0(V) x 15.5(D) mm(Typ.)
Pixel Pitch	0.098*RGB(H)mm x 0.294(V)mm
Pixel Format	1280 horizontal By 1024 vertical Pixels. RGB stripe arrangement
Interface	LVDS 2Port
Color depth	16.7M colors
Luminance, white	250 cd/m ² (Center 1Point, typ)
Viewing Angle (CR>10)	R/L 170(Typ.), U/D 160(Typ.)
Power Consumption	Total 14.65W (Typ.), (4.9W@V _{LCD} , 9.75W@I _{BL} = 7.5mA)
Weight	2,450g (Typ.)
Display operating mode	Transmissive mode, normally White
Surface treatments	Hard coating (3H), Anti-glare treatment of the front polarizer

Product Specification

2. Absolute maximum ratings

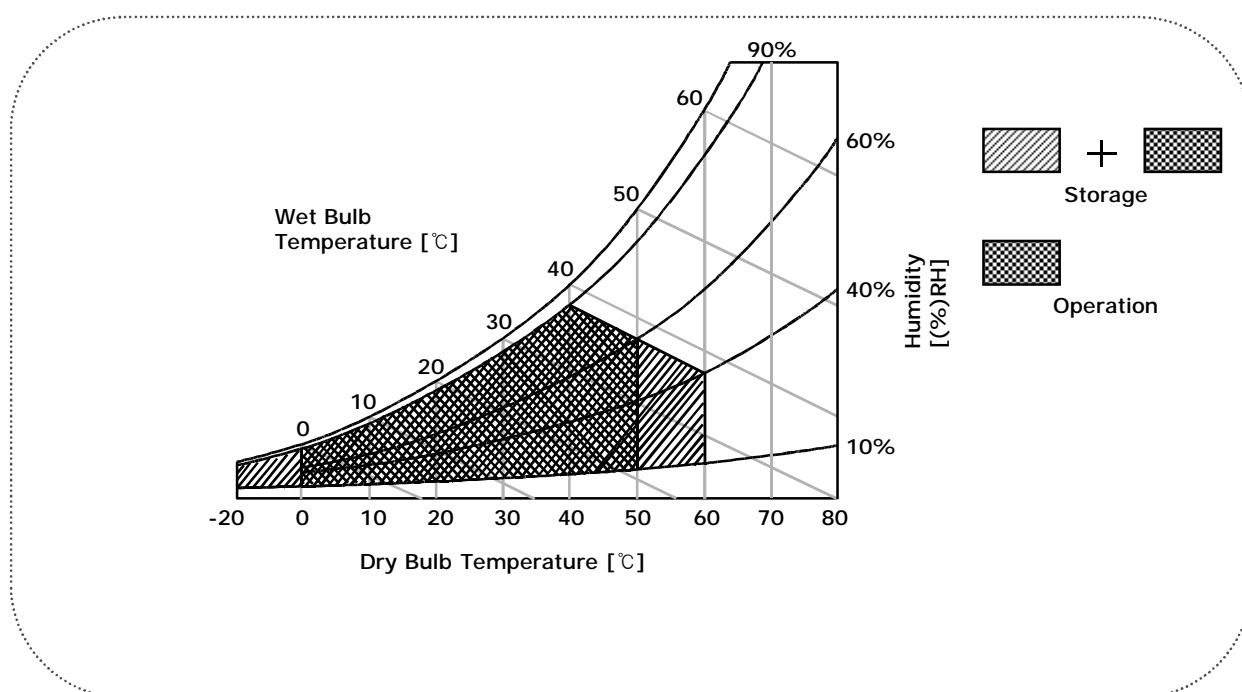
The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. Absolute maximum ratings

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Supply Input Voltage	V_{LCD}	-0.3	+6.0	Vdc	At 25 °C
Operating Temperature	T_{OP}	0	50	°C	1,2,3
Storage Temperature	T_{ST}	-20	60	°C	
Operating Ambient Humidity	H_{OP}	10	90	%RH	
Storage Humidity	H_{ST}	10	90	%RH	

- Note : 1. Temperature and relative humidity range are shown in the figure below.
 Wet bulb temperature should be 39 °C Max, and no condensation of water.
 2. Maximum Storage Humidity is up to 40 °C, 90% RH only for 4 corner light leakage Mura.
 3. Storage condition is guaranteed under packing condition

FIG. 2 Temperature and relative humidity



Product Specification

3. Electrical specifications

3-1. Electrical characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the CCFL/Backlight, is typically generated by an inverter. The inverter is an external unit to the LCDs.

Table 2. Electrical characteristics

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	V _{LCD}	4.5	5.0	5.5	Vdc	
Permissive Input Voltage Ripple	V _{RF}	-	-	200	mV	3
Power Supply Input Current	I _{LCD-MOSAIC}	-	980	1130	mA	1
	I _{LCD-BLACK}	-	1140	1305	mA	2
Power Consumption	P _{LCD}	-	4.90	5.65	Watt	1
Inrush current	I _{RUSH}	-	-	3.0	A	4

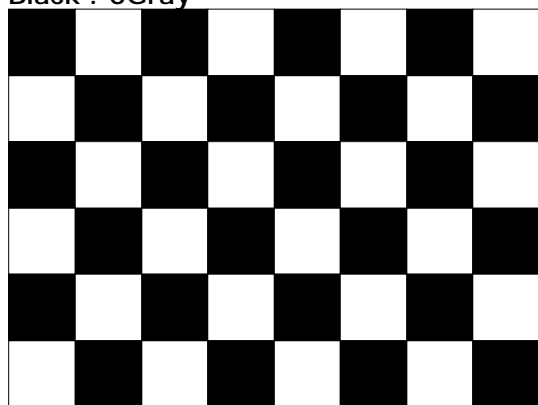
Note :

1. The specified current and power consumption are under the $V_{LCD}=5.0V$, $25 \pm 2^{\circ}C$, $f_v=60Hz$ condition whereas mosaic pattern(8 x 6) is displayed and f_v is the frame frequency.
2. The current is specified at the maximum current pattern.
3. Permissive power ripple should be measured under $V_{LCD}=5.0V$, maximum frame rate (fV) at $25^{\circ}C$. Additionally, we recommend the bandwidth configuration of oscilloscope is to be under 20MHz.
4. The duration of rush current is about 5ms and rising time of power Input is $500\mu s \pm 20\%$.

FIG.3 pattern for Electrical characteristics

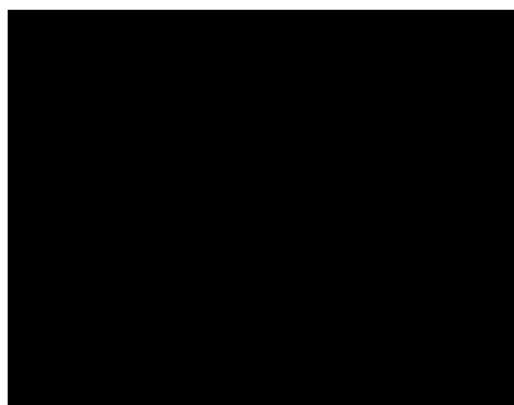
power consumption measurement

White : 255Gray
 Black : 0Gray



Mosaic Pattern(8 x 6)

power input ripple



Full Black Pattern

Product Specification
Table 3. Electrical characteristics

Parameter	Sym bol	Values			Unit	Notes
		Min	Typ	Max		
LAMP :						
Operating Voltage	V _{BL}	640 (8.0mA)	650 (7.5mA)	790 (2.5mA)	V _{RMS}	1, 2
Operating Current	I _{BL}	2.5	7.5	8.0	mA _{RMS}	1
Established Starting Voltage	V _s					1, 3
	at 25 °C			1,100	V _{RMS}	
	at 0 °C			1,400	V _{RMS}	
Operating Frequency	f _{BL}	40	-	70	kHz	4
Discharge Stabilization Time	T _S	-	-	3	Min	1, 5
Power Consumption	P _{BL}		9.75	10.73	Watt	6
Life Time		50,000	-		Hrs	1, 7

Note :

The design of the inverter must have specifications for the lamp in LCD Assembly.

The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter.

When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter (no lighting, flicker, etc) never occurs. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in you instrument.

- ※ Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action.
 Because leakage current is occurred between lamp wire and conducting tape.

1. Specified values are for a single lamp.
2. Operating voltage is measured at $25 \pm 2^\circ\text{C}$. The variance of the voltage is $\pm 10\%$.
3. The voltage above V_S should be applied to the lamps for more than 1 second for start-up.
 (Inverter open voltage must be more than lamp starting voltage.)

Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.

4. Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
5. Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.
 T_S is the time required for the brightness of the center of the lamp to be not less than 95%.
6. The lamp power consumption shown above does not include loss of external inverter.
 The used lamp current is the lamp typical current. ($P_{BL} = V_{BL} \times I_{BL} \times N_{Lamp}$)
7. The life is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at $25 \pm 2^\circ\text{C}$.

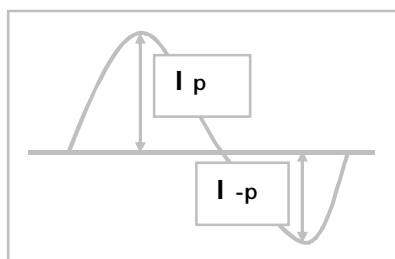
Product Specification

Note :

8. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform (Unsymmetrical ratio is less than 10%). Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following. It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within $\sqrt{2} \pm 10\%$.

* Inverter output waveform had better be more similar to ideal sine wave.



* Asymmetry rate:

$$| I_p - I_{-p} | / I_{rms} \times 100\%$$

* Distortion rate

$$I_p \text{ (or } I_{-p}) / I_{rms}$$

- 9. The inverter which is combined with this LCM, is highly recommended to connect coupling(ballast) condenser at the high voltage output side. When you use the inverter which has not coupling(ballast) condenser, it may cause abnormal lamp lighting because of biased mercury as time goes.
- 10. In case of edgy type back light with over 4 parallel lamps, input current and voltage wave form should be synchronized

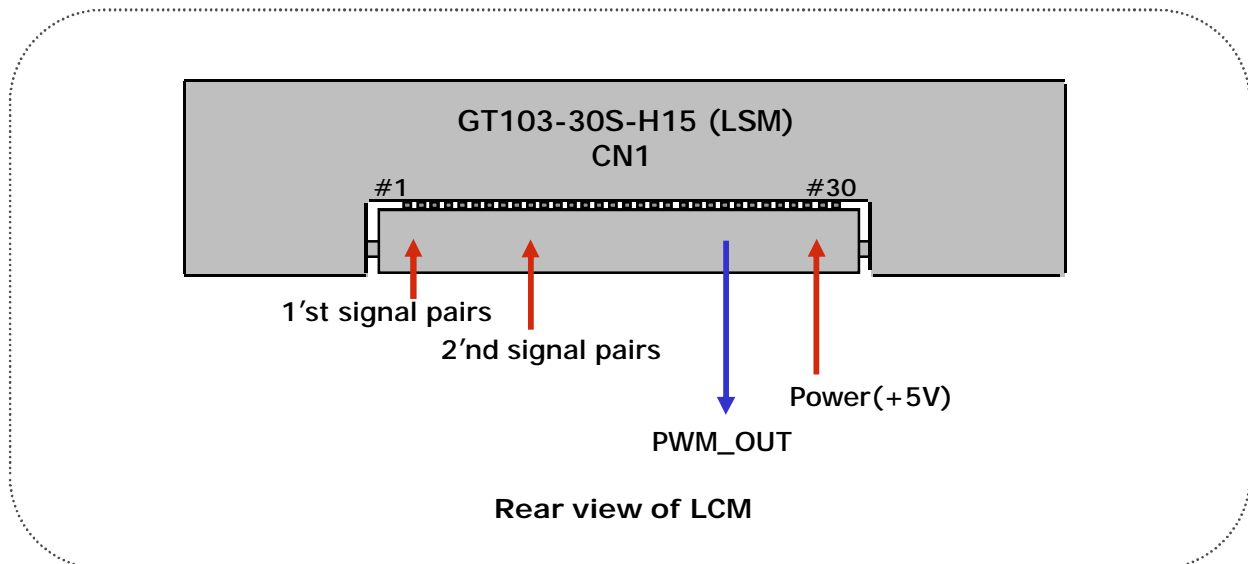
Product Specification
3-2. Interface connections

LCD connector(CN1) : GT103-30S-H15 (LSM), IS100-L300-C23(UJU)

Mating connector : FI-X30H and FI-X30HL (JAE) or Equivalent

Table 4. Module connector(CN1) pin configuration

Pin No	Symbol	Description	
1	RXO0-	Minus signal of 1st channel 0 (LVDS)	First Pixel data
2	RXO0+	Plus signal of 1st channel 0 (LVDS)	
3	RXO1-	Minus signal of 1st channel 1 (LVDS)	
4	RXO1+	Plus signal of 1st channel 1 (LVDS)	
5	RXO2-	Minus signal of 1st channel 2 (LVDS)	
6	RXO2+	Plus signal of 1st channel 2 (LVDS)	
7	GND	Ground	
8	RXOC-	Minus signal of 1st clock channel (LVDS)	Second Pixel data
9	RXOC+	Plus signal of 1st clock channel (LVDS)	
10	RXO3-	Minus signal of 1st channel 3 (LVDS)	
11	RXO3+	Plus signal of 1st channel 3 (LVDS)	
12	RXE0-	Minus signal of 2nd channel 0 (LVDS)	
13	RXE0+	Plus signal of 2nd channel 0 (LVDS)	
14	GND	Ground	
15	RXE1-	Minus signal of 2nd channel 1 (LVDS)	Second Pixel data
16	RXE1+	Plus signal of 2nd channel 1 (LVDS)	
17	GND	Ground	
18	RXE2-	Minus signal of 2nd channel 2 (LVDS)	
19	RXE2+	Plus signal of 2nd channel 2 (LVDS)	
20	RXEC-	Minus signal of 2nd clock channel (LVDS)	
21	RXEC+	Plus signal of 2nd clock channel (LVDS)	
22	RXE3-	Minus signal of 2nd channel 3 (LVDS)	
23	RXE3+	Plus signal of 2nd channel 3 (LVDS)	
24	GND	Ground	
25	NC	No Connection (I2C Serial interface for LCM)	
26	NC	No Connection (I2C Serial interface for LCM)	
27	PWM_OUT	For Control Burst frequency of Inverter	
28	V _{LCD}	Power Supply (5.0V)	
29	V _{LCD}	Power Supply (5.0V)	
30	V _{LCD}	Power Supply (5.0V)	

Product Specification
FIG. 4 Connector diagram

Note:

1. All GND(ground) pins should be connected together and to Vss which should also be connected to the LCD's metal frame.
2. All V_{LCD} (power input) pins should be connected together.
3. Input Level of LVDS signal is based on the IEA 664 Standard.
4. PWM_OUT is a reference signal for inverter control.
 This PWM signal is synchronized with vertical frequency.
 Its frequency is 3 times of vertical frequency, and its duty ratio is 50%.
 If you don't use this pin, it should be no connection.

Product Specification

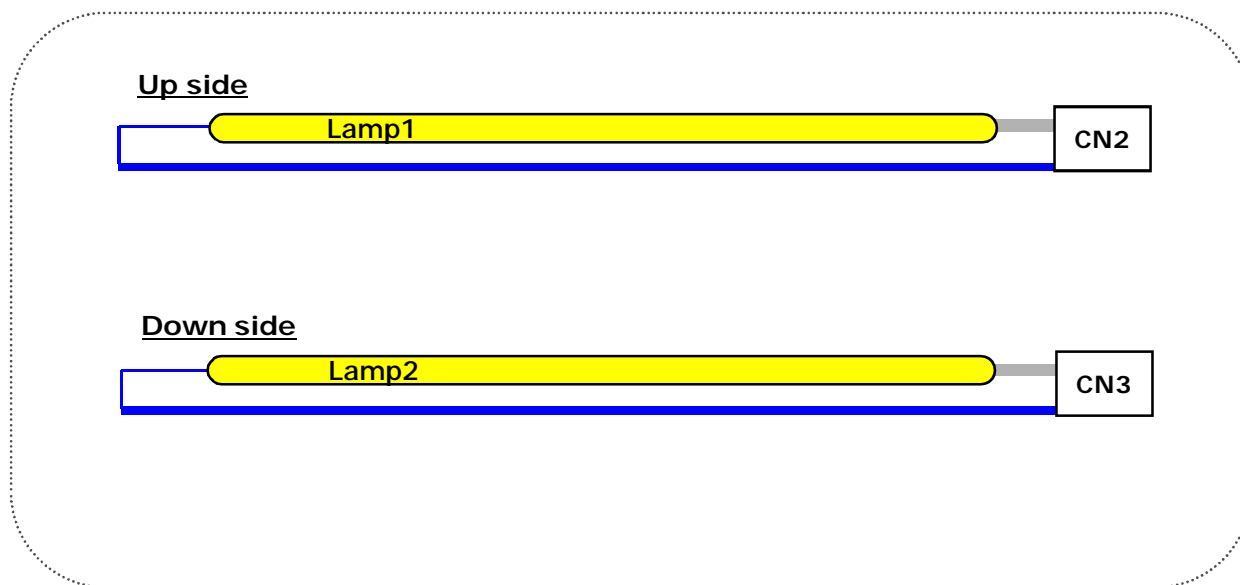
The backlight interface connector is a model 35001HS-02LD manufactured by YEONHO. The mating connector part number are 35001WR-02L(2pin) or equivalent. The pin configuration for the connector is shown in the table below.

Table 5. Backlight connector pin configuration(CN2,CN3)

Pin	Symbol	Description	Notes
1	HV	High Voltage for Lamp	1
2	LV	Low Voltage for Lamp	2

Notes: 1. The high voltage power terminal is colored gray.
2. The low voltage pin color is blue.

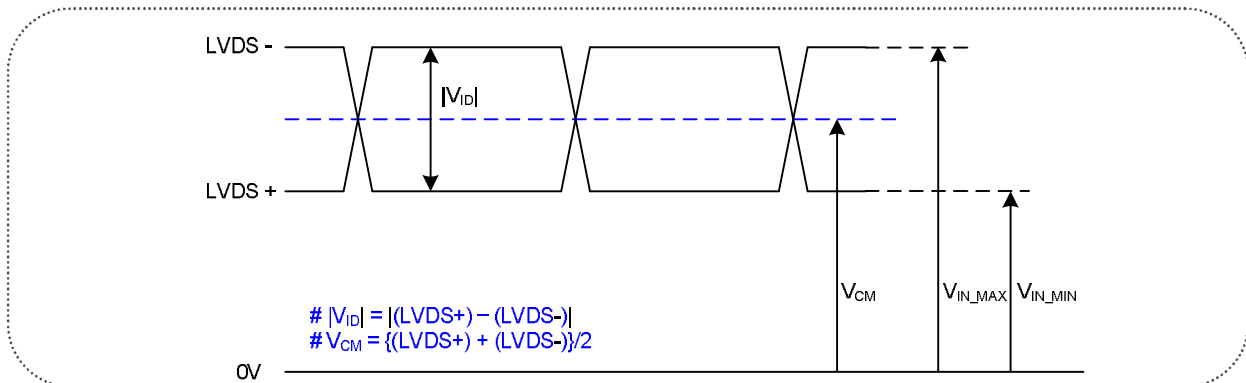
FIG. 5 Backlight connector diagram



Product Specification

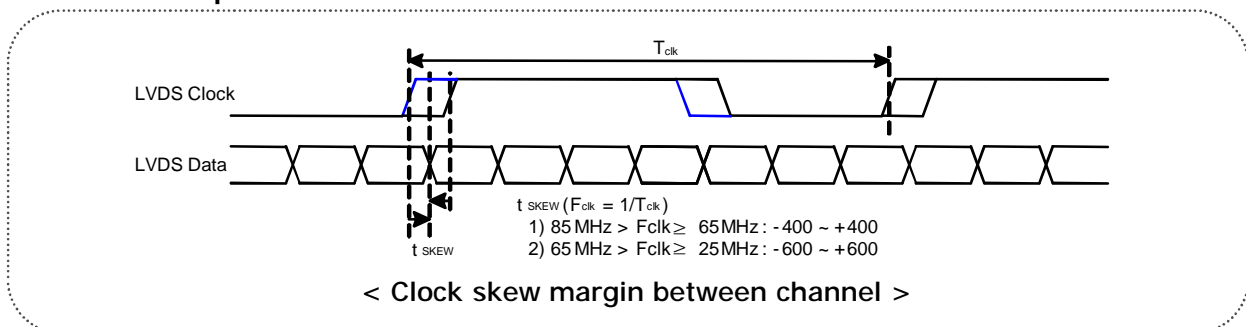
3-3. LVDS characteristics

3-3-1. DC Specification



Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$ V_{ID} $	200	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V_{IN}	0.3	2.1	V	-

3-3-2. AC Specification

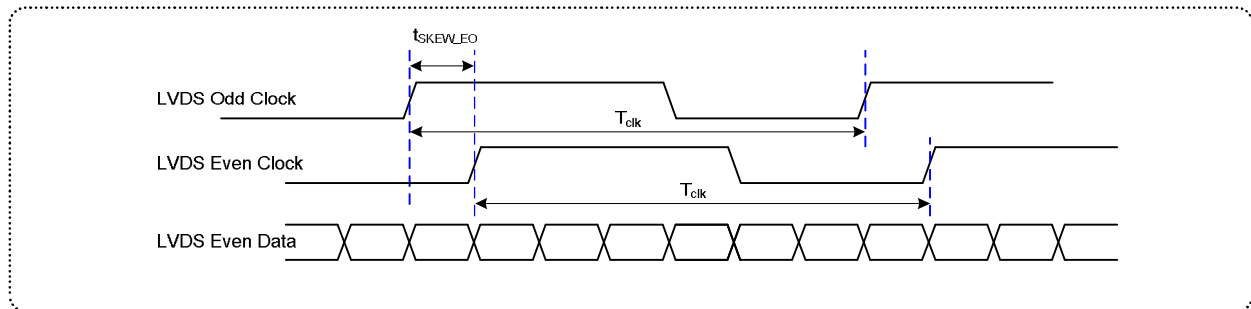


Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 400	+ 400	ps	$85\text{MHz} > F_{clk} \geq 65\text{MHz}$
	t_{SKEW}	- 600	+ 600	ps	$65\text{MHz} > F_{clk} \geq 25\text{MHz}$
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-
Maximum deviation of input clock frequency during SSC	F_{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F_{MOD}	-	200	KHz	-

Note :

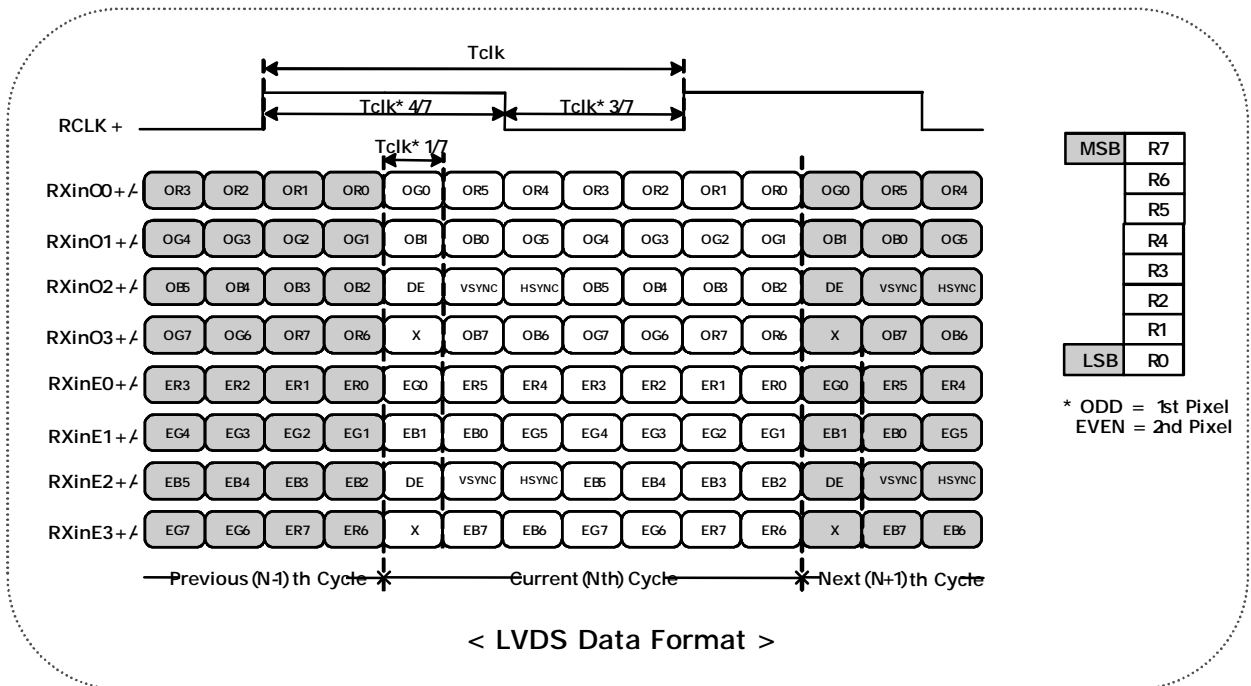
This SSC specification is based on T-CON operation. According to various system, the condition for optimum SSC can be varied. We recommend the SSC condition should be adjusted in order to prevent any kinds of failure symptoms.

Product Specification



< Clock skew margin between clock (Even/Odd) >

3-3-3. LVDS Data format



Product Specification
Table 6. Required signal assignment for Flat Link(NS:DS90CF383) transmitter

Pin #	Pin Name	Require Signal	Pin #	Pin Name	Require Signal
1	VCC	Power Supply for TTL Input	29	GND	Ground pin for TTL
2	D5	TTL Input (R7)	30	D26	TTL Input (DE)
3	D6	TTL Input (R5)	31	T _x CLKIN	TTL Level clock Input
4	D7	TTL Input (G0)	32	PWR DWN	Power Down Input
5	GND	Ground pin for TTL	33	PLL GND	Ground pin for PLL
6	D8	TTL Input (G1)	34	PLL VCC	Power Supply for PLL
7	D9	TTL Input (G2)	35	PLL GND	Ground pin for PLL
8	D10	TTL Input (G6)	36	LVDS GND	Ground pin for LVDS
9	VCC	Power Supply for TTL Input	37	T _x OUT3 +	Positive LVDS differential data output 3
10	D11	TTL Input (G7)	38	T _x OUT3 –	Negative LVDS differential data output 3
11	D12	TTL Input (G3)	39	T _x CLKOUT +	Positive LVDS differential clock output
12	D13	TTL Input (G4)	40	T _x CLKOUT –	Negative LVDS differential clock output
13	GND	Ground pin for TTL	41	T _x OUT2 +	Positive LVDS differential data output 2
14	D14	TTL Input (G5)	42	T _x OUT2 –	Negative LVDS differential data output 2
15	D15	TTL Input (B0)	43	LVDS GND	Ground pin for LVDS
16	D16	TTL Input (B6)	44	LVDS VCC	Power Supply for LVDS
17	VCC	Power Supply for TTL Input	45	T _x OUT1 +	Positive LVDS differential data output 1
18	D17	TTL Input (B7)	46	T _x OUT1 –	Negative LVDS differential data output 1
19	D18	TTL Input (B1)	47	T _x OUT0 +	Positive LVDS differential data output 0
20	D19	TTL Input (B2)	48	T _x OUT0 –	Negative LVDS differential data output 0
21	GND	Ground pin for TTL Input	49	LVDS GND	Ground pin for LVDS
22	D20	TTL Input (B3)	50	D27	TTL Input (R6)
23	D21	TTL Input (B4)	51	D0	TTL Input (R0)
24	D22	TTL Input (B5)	52	D1	TTL Input (R1)
25	D23	TTL Input (RSVD)	53	GND	Ground pin for TTL
26	VCC	Power Supply for TTL Input	54	D2	TTL Input (R2)
27	D24	TTL Input (HSYNC)	55	D3	TTL Input (R3)
28	D25	TTL Input (VSYNC)	56	D4	TTL Input (R4)

Notes : 1. Refer to LVDS Transmitter Data Sheet for detail descriptions.
2. 7 means MSB and 0 means LSB at R,G,B pixel data

Product Specification

3-4. Signal timing specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

Table 7. Timing table

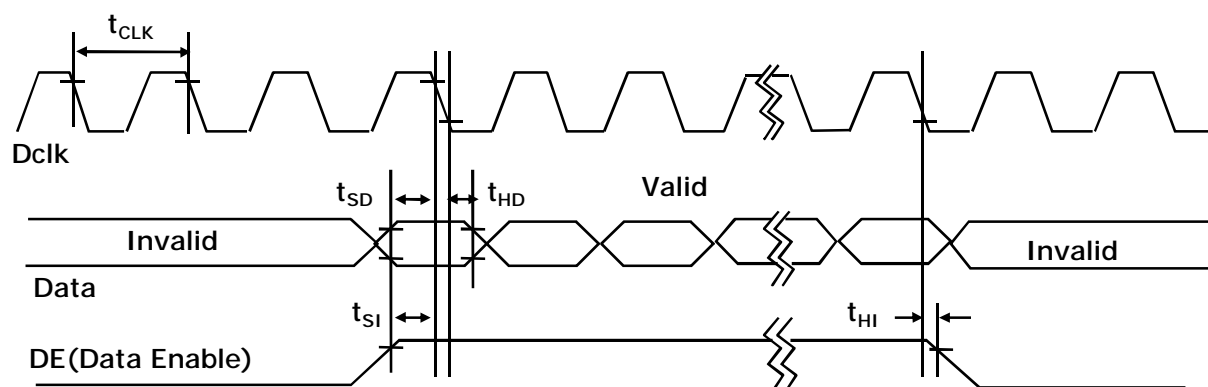
Parameter		Symbol	Min.	Typ.	Max.	Unit	Notes
D _{CLK}	Period	t _{CLK}	14.4	18.5	23.2	ns	Pixel frequency : Typ.108MHz
	Frequency	f _{CLK}	43.0	54.0	69.3	MHz	
Horizontal	Horizontal Valid	t _{HV}	640	640	640	t _{CLK}	
	H Period Total	t _{HP}	704	844	960		
	Horizontal Blank	t _{HB}	64	204	320		
	Hsync Frequency	f _H	51.2	64.0	82.1	kHz	
	Width	t _{WH}	16	56	80	t _{CLK}	
	Horizontal Back Porch	t _{HBP}	32	124	200		
	Horizontal Front Porch	t _{HFP}	16	24	40		
Vertical	Vertical Valid	t _{VV}	1024	1024	1024	t _{HP}	
	V Period Total	t _{VP}	1032	1066	1536		
	Vertical Blank	t _{VB}	8	42	512		
	Vsync Frequency	f _V	48	60	77	Hz	
	Width	t _{VVV}	2	3	250	t _{HP}	
	Vertical Back Porch	t _{VBP}	5	38	250		
	Vertical Front Porch	t _{VFP}	1	1	12		

Note: Hsync period and Hsync width-active should be even number times of t_{CLK} . If the value is odd number times of t_{CLK} , display control signal can be asynchronous. In order to operate this LCM a Hsync, Vsync, and DE(data enable) signals should be used.

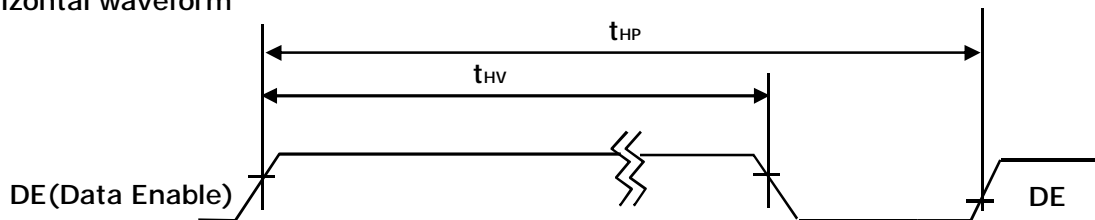
1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync and Hsync should be keep the above specification.
3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of of character number(4).
4. The polarity of Hsync, Vsync is not restricted.

3-5. Signal timing waveforms

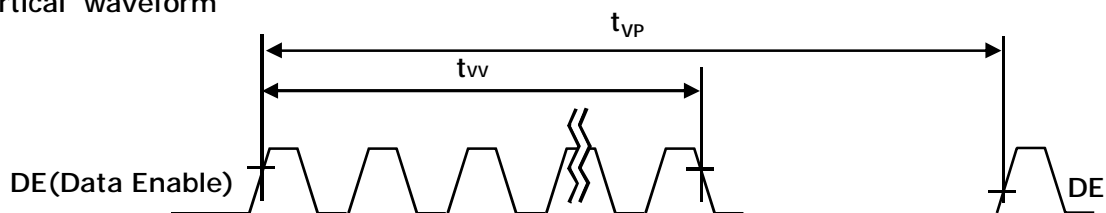
1. DCLK, DE, DATA waveforms



2. Horizontal waveform



3. Vertical waveform

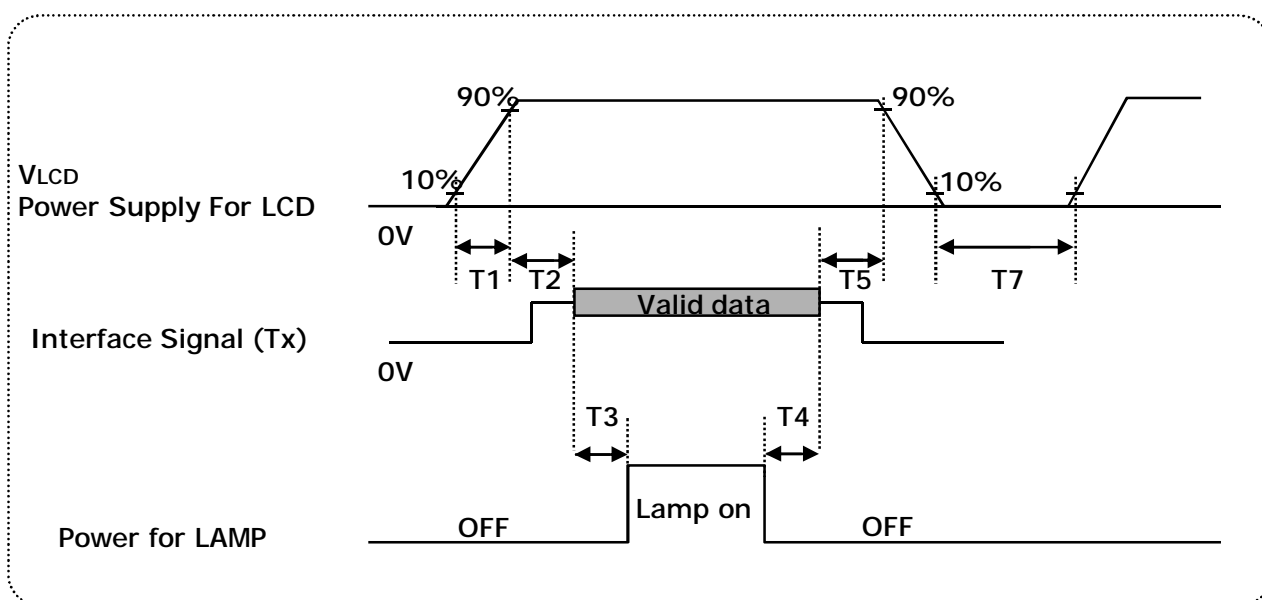


Product Specification
3-6. Color input data reference

The brightness of each primary color (red, green and blue) is based on the 8bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 8. Color data reference

Color		Input Color Data																							
		Red								Green								Blue							
		MSB				LSB				MSB				LSB				MSB				LSB			
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue (255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Red(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(002)	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Red(253)	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255) Bright	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Green	Green(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	Green(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Green(253)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	Green(255) Bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Blue	Blue(000) Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Blue(002)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	-----	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	Blue(253)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	Blue(255) Bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

Product Specification
3-7. Power sequence

Table 9. Power sequence

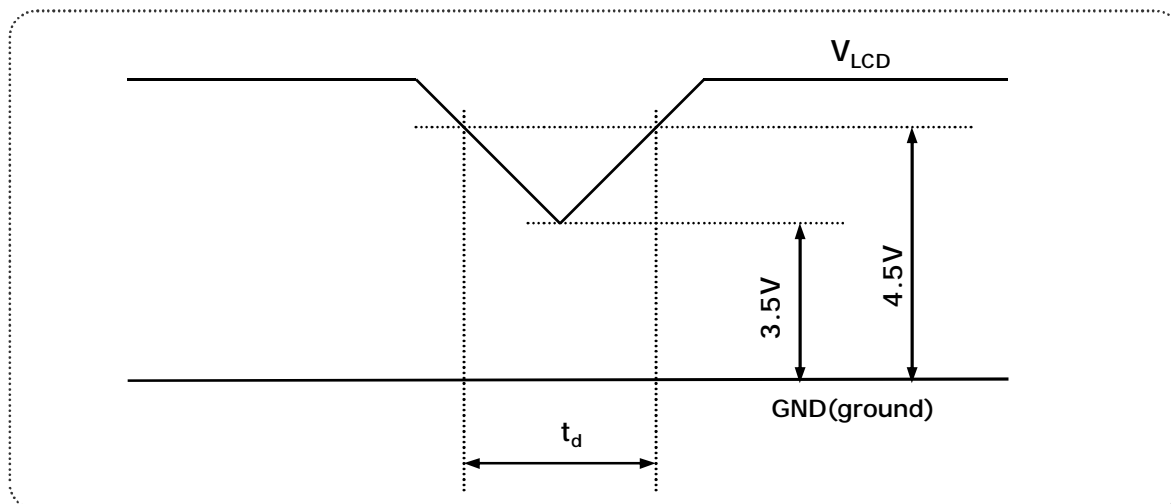
Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0.01	-	50	ms
T3	500	-	-	ms
T4	200	-	-	ms
T5	0.01	-	50	ms
T7	1	-	-	s

Notes :

1. Please V_{LCD} power on only after connecting interface cable to LCD.
2. Please avoid floating state of interface signal at invalid period.
3. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
4. Lamp power must be turn on after power supply for LCD an interface signal are valid.

3-8. V_{LCD} Power dip condition

FIG. 6 Power dip condition



1) Dip condition

$$3.5V \leq V_{LCD} < 4.5V, \quad t_d \leq 20ms$$

2) $V_{LCD} < 3.5V$

V_{LCD} -dip conditions should also follow the Power On/Off conditions for supply voltage.

Product Specification

4. Optical specification

Optical characteristics are determined after the unit has been 'ON' for 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0°.

FIG. 7 presents additional information concerning the measurement equipment and method.

FIG. 7 Optical characteristic measurement equipment and method

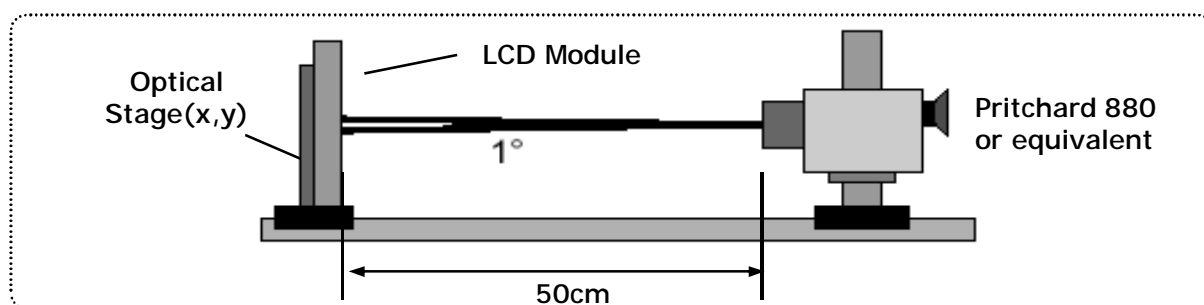


Table 10. Optical characteristics

$T_a = 25^\circ\text{C}$, $V_{\text{LCD}} = 5.0\text{V}$, $f_v = 60\text{Hz}$, $f_{\text{CLK}} = 108\text{MHz}$

Parameter		Symbol		Values			Units	Notes	
				Min	Typ	Max			
Contrast Ratio		CR		700	1000	-		1	
Surface Luminance, white		L _{WH}		200	250	-	cd/m ²	2	
Luminance Variation		δ _{WHITE}	9P	75			%	3	
Response Time	Rise Time	Tr _R		-	1.3	2.6	ms	4	
	Decay Time	Tr _D		-	3.7	7.4	ms		
Color Coordinates [CIE1931]	RED	Rx		Typ -0.03	0.645	Typ +0.03			
		Ry			0.337				
	GREEN	Gx			0.299				
		Gy			0.609				
	BLUE	Bx			0.148				
		By			0.066				
	WHITE	Wx			0.313				
		Wy			0.329				
Viewing Angle (CR>5)								5	
	x axis, right(φ=0°)	θr		75	88		Degree		
	x axis, left (φ=180°)	θl		75	88				
	y axis, up (φ=90°)	θu		70	85				
	y axis, down (φ=270°)	θd		70	85				
Viewing Angle (CR>10)									
	x axis, right(φ=0°)	θr		70	85		Degree		
	x axis, left (φ=180°)	θl		70	85				
	y axis, up (φ=90°)	θu		65	75				
	y axis, down (φ=270°)	θd		75	85				
Crosstalk						1.5	%	7	

Product Specification

Notes :

1. Contrast ratio(CR) is defined mathematically as : It is measured at center point(1)

$$\text{Contrast ratio} = \frac{\text{Surface luminance with all white pixels}}{\text{Surface luminance with all black pixels}}$$

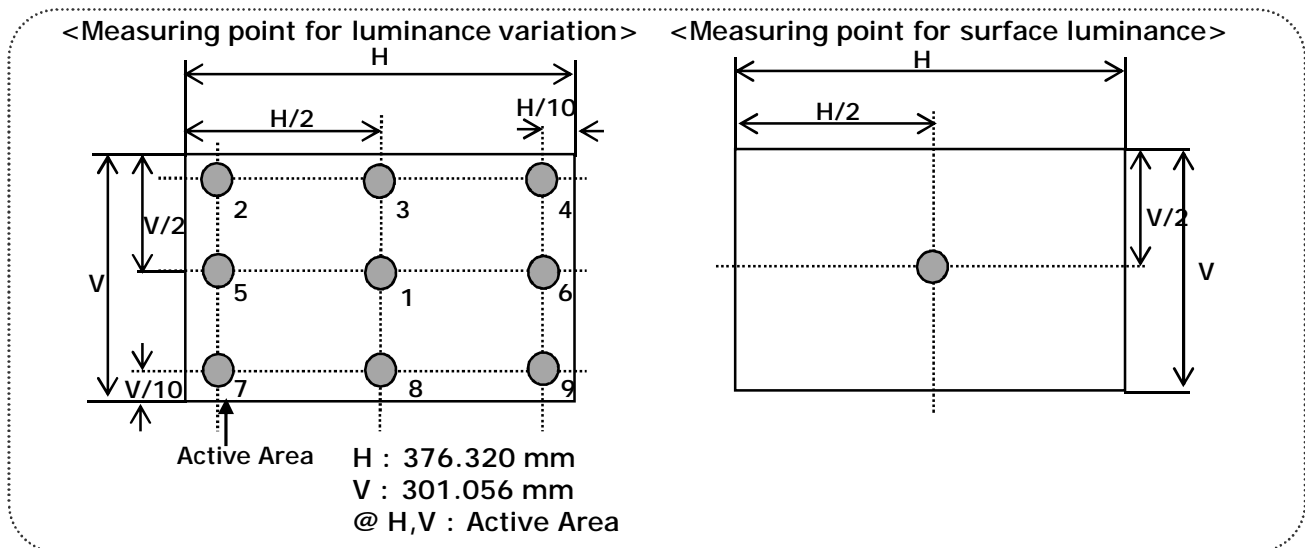
2. Surface luminance is the luminance value at center 1 point(1) across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 8.

3. The variation in surface luminance , δ_{WHITE} is defined as

$$\delta_{\text{WHITE}} = \frac{\text{Minimum (P1,P2P9)}}{\text{Maximum (P1,P2P9)}} * 100$$

For more information see Figure 8.

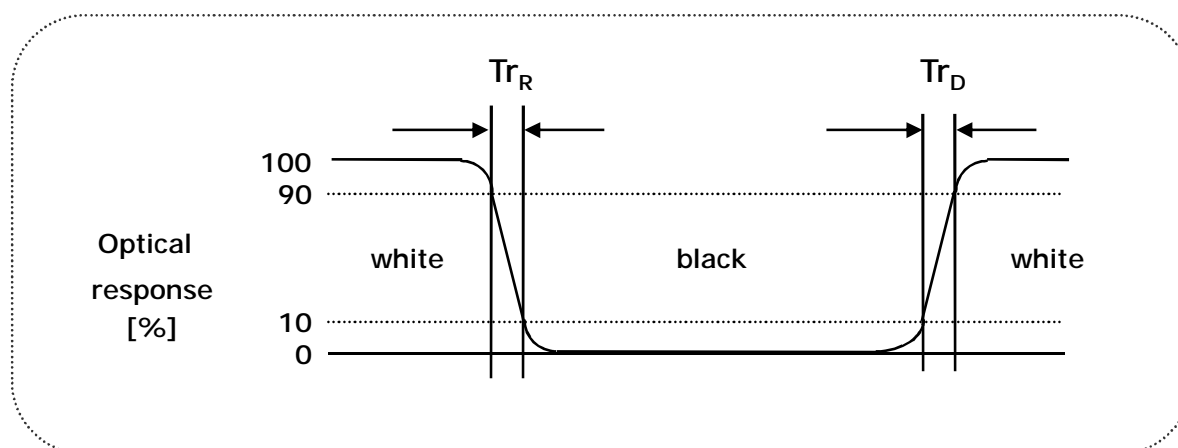
FIG. 8 Luminance measuring point



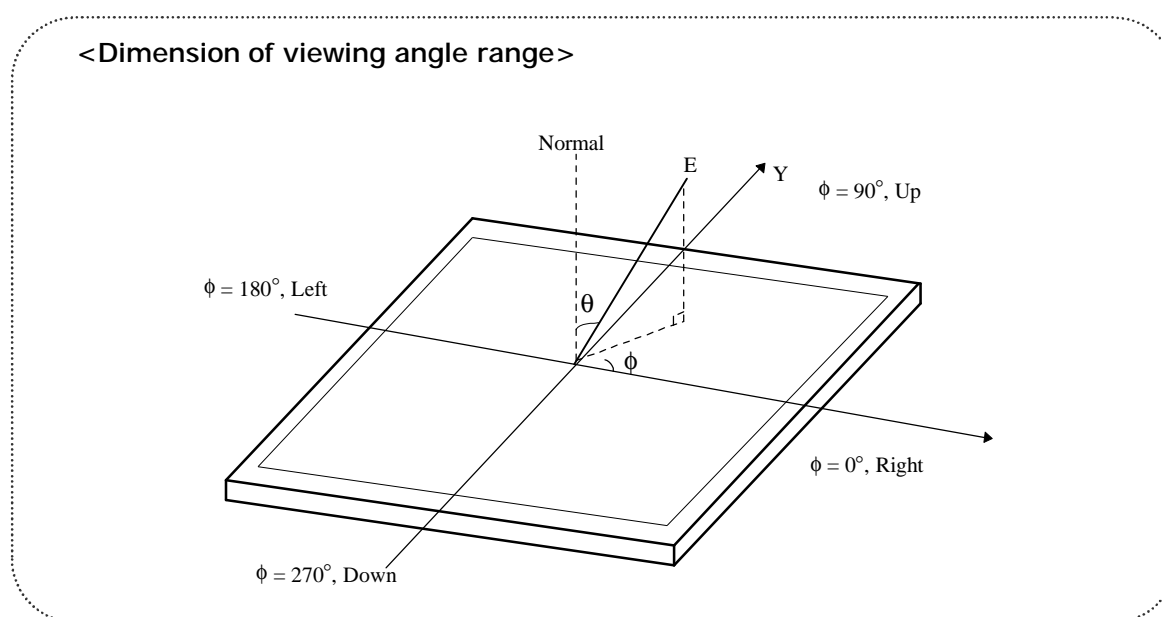
Product Specification
Notes :

4. Response time is the time required for the display to transition from black to white (Decay Time, Tr_D) and from white to black (Rise Time, Tr_R)
 The sampling rate is 2,500 sample/sec. For additional information see FIG. 9.

The response time is defined as the following figure and shall be measured by switching the input signal for each gray to gray.

FIG. 9 Response time


5. Viewing angle is the angle at which the contrast ratio is greater than 10 or 5. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG. 10 .

FIG. 10 Viewing angle


Product Specification

Notes :

6. Gray scale specification

Table 11. Gray scale

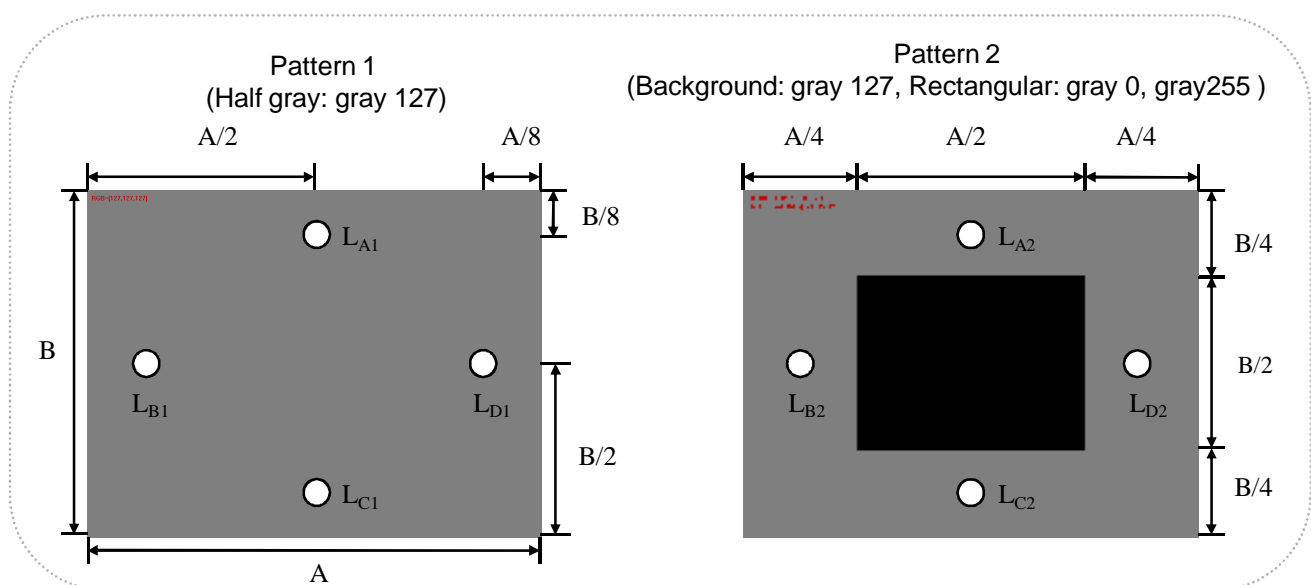
Gray level	Luminance [%] (Typ)
L0	0.1
L31	1.10
L63	4.83
L95	12.25
L127	23.45
L159	37.30
L191	54.55
L223	76.00
L255	100

7. Crosstalk

The equation of crosstalk : $(|L_{A[or\ C]2} - L_{A[or\ C]1}| / L_{A[or\ C]1}) \times 100(\%)$ [Vertical],
 $(|L_{B[or\ D]2} - L_{B[or\ D]1}| / L_{B[or\ D]1}) \times 100(\%)$ [Horizontal]

For more information see Figure 11.

FIG. 11 Crosstalk Measuring Point



Product Specification**5. Mechanical characteristics**

The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

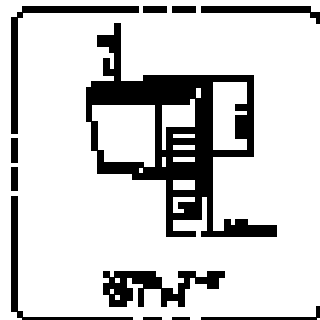
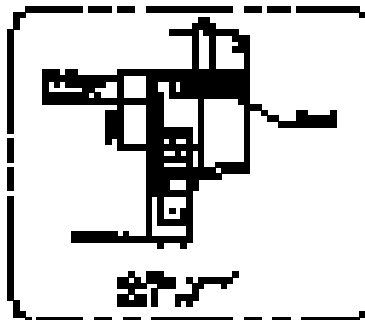
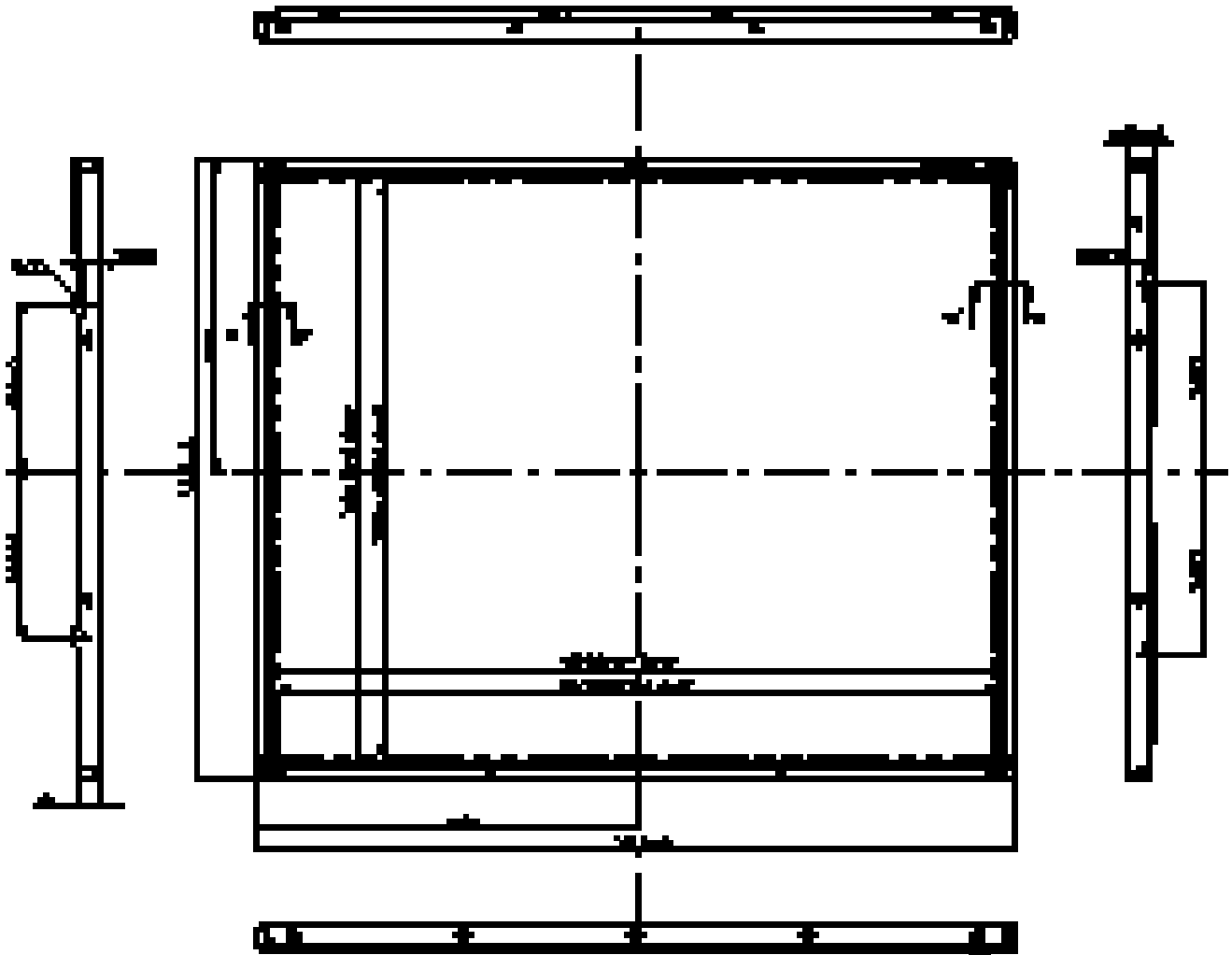
Table 12. Mechanical characteristics

Outline dimension	Horizontal	396.0 mm
	Vertical	324.0 mm
	Depth	15.5 mm
Bezel area	Horizontal	380.3 mm
	Vertical	305.0 mm
Active display area	Horizontal	376.320 mm
	Vertical	301.056 mm
Weight	2450g (Typ.) 2580g (Max)	
Surface treatment	Hard coating(3H) Anti-glare treatment of the front polarizer	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

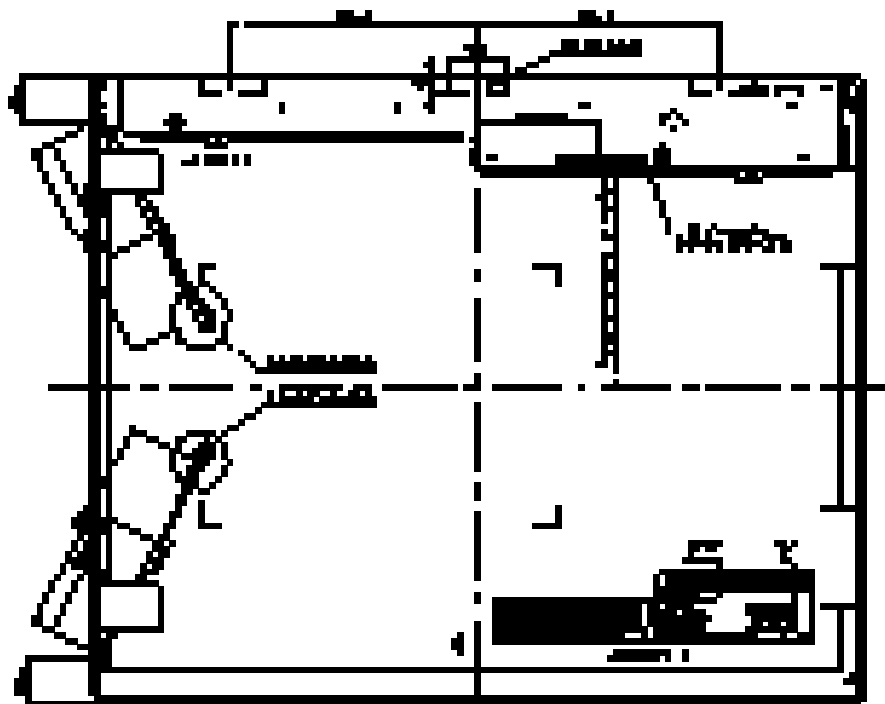
Product Specification

<FRONT VIEW>

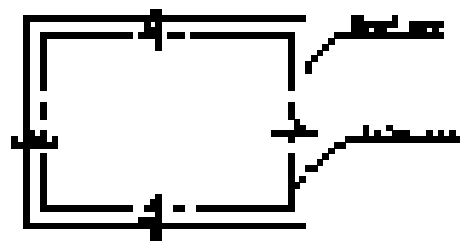


Product Specification

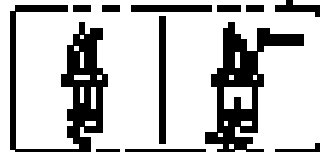
<REAR VIEW>



1. The LCD panel is a liquid crystal display panel.
2. The LCD panel is a liquid crystal display panel.
3. The LCD panel is a liquid crystal display panel.
4. The LCD panel is a liquid crystal display panel.
5. The LCD panel is a liquid crystal display panel.
6. The LCD panel is a liquid crystal display panel.
7. The LCD panel is a liquid crystal display panel.
8. The LCD panel is a liquid crystal display panel.



Mounting screw is to be inserted from top surface.



Mounting screw is to be inserted from top surface.
Mounting bracket is to be inserted from top surface.

Product Specification

6. Reliability

Table 13. Environment test conditions

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240hrs
2	Low temperature storage test	Ta= -20°C 240hrs
3	High temperature operation test	Ta= 50°C 50%RH 240hrs
4	Low temperature operation test	Ta= 0°C 240hrs
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-300Hz Duration : X,Y,Z 20 min One time each direction
6	Shock test (non-operating)	Shock level : 120G Waveform : half sine wave, 2msec Direction : $\pm X$, $\pm Y$, $\pm Z$ One time each direction
7	Altitude operating storage / shipment	0 - 10,000 feet(3,048m) 0 - 40,000 feet(12,192m)

{ Result evaluation criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

- a) UL 60950-1, Second Edition, Underwriters Laboratories Inc.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- b) CAN/CSA C22.2 No.60950-1-07, Second Edition, Canadian Standards Association.
Information Technology Equipment - Safety - Part 1 : General Requirements.
- c) EN 60950-1:2006 + A11:2009, European Committee for Electrotechnical Standardization (CENELEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
- d) IEC 60950-1:2005, Second Edition, The International Electrotechnical Commission (IEC).
Information Technology Equipment - Safety - Part 1 : General Requirements.
(Including report of IEC60825-1:2001 clause 8 and clause 9)

7-2. EMC

- a) ANSI C63.4-2003 "American National Standard for Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electronic Equipment in the Range of 9kHz to 40GHz."
American National Standards Institute (ANSI), 2003.
- b) C.I.S.P.R. Pub. 22. Limits and methods of measurement of radio interference characteristics of information technology equipment." International Special Committee on Radio Interference (C.I.S.P.R.), 2005.
- c) EN 55022 "Limits and methods of measurement of radio interference characteristics of information technology equipment." European Committee for Electrotechnical Standardization (CENELEC), 2006.

7-3. Environment

- a) RoHS, Directive 2002/95/EC of the European Parliament and of the council of 27 January 2003

Product Specification

8. Packing

8-1. Designation of lot mark

a) Lot mark

A	B	C	D	E	F	G	H	I	J	K	L	M
---	---	---	---	---	---	---	---	---	---	---	---	---

A,B,C : Size (Inch)
 E : Month

D : Year
 F ~ M : Serial No.

Note:

1. Year

Year	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020
Mark	A	B	C	D	E	F	G	H	J	K

2. Month

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of lot mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
 This is subject to change without prior notice.

8-2. Packing form

a) Package quantity in one box : 8 pcs

b) Box size : 374(L)*318(W)*474(H)

Product Specification**9. Precautions**

Please pay attention to the followings when you use this TFT LCD module.

9-1. Mounting Precautions

- (1) Do not let the Module get uneven stress force from system. (ex. Twisted stress)
- (2) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (3) You should adopt radiation structure to satisfy the temperature specification.
- (4) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (5) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (6) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (7) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (8) Do not open the case because inside circuits do not have sufficient strength.

9-2. Operating precautions

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V = \pm 200\text{mV}$ (Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
- (7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can not be operated its full characteristics perfectly.
- (8) A screw which is fastened up the steels should be a machine screw (if not, it causes metal foreign material and deal LCM a fatal blow)
- (9) Please do not set LCD on its edge.

Product Specification**9-3. Electrostatic discharge control**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. Precautions for strong light exposure

Strong light exposure causes degradation of polarizer and color filter.

9-5. Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. Handling precautions for protection film

- (1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.