

Product Information

ISSUE DATA: 2006-04-27

MODEL : LTE700WQ-F05

Note: The Product and specifications are subject to change without any notice.

Please ask for the latest Product Standards to guarantee the satisfaction of your product requirements.

PREPARED BY: Mobile Display Development Team

LCD DIVISION

Samsung Electronics Co., Ltd.



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Revision History

Date	Rev. No.	Page	Summary
29.Aug.2005	000		Rev.000 was first issued.
29.Nov.2005	001		Rev.000 was issued.
19.Dec.2005	001	24	The right side of Top Chassis was changed.
28.Dec.2005	001		T.B.D. was deleted.
16.Jau.2006	001	25,26	Packing spec. was changed
23.Mar.2006	001	6	Added shock and vibration items.
		7	Added voltage of GND.
		8	Added Min. of luminance of white.
		13	Added Min. of operation life time.
		15	Added remark of PON.
30.Mar.2006	001	4	Deleted column inversion mode.
		23	Changed Power on/off sequence.
26.Apr.2006		14	Changed Backlight Line number.
27.Apr.2006		24	Changed outline dimension.

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General Description

* Description

LTE700WQ-F05 is a TMR(Transmissive with Micro Reflective) type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching devices. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit.

The resolution of a 7.0" contains 480x234(RGB) dots and can display up to 16.7M colors. 12 o'clock direction is the optimum viewing angle.

* Features

- triple-gate & Dual ASG
- Transmissive with Micro Reflective type and back-light with CCFL are available.
- TN(Twisted Nematic) mode.
- Dot inversion mode.
- 24bit RGB Interface
- DE(Data Enable) & SYNC mode DE, Vsync, Hsync, DOTCLK

* Applications

- Display terminals for PMP(Portable Multimedia Player) , Portable CNS(P-CNS) , MP3 application products.
- Display terminals for AV application products.

* General information

Items	Specification	Unit	Note
Display area	154.08(H) x 86.58(V) (7" diagonal)	mm	-
Driver element	a-Si TFT active matrix	-	-
Display colors	16,777,212	colors	-
Number of dots	480(H) x 234 x RGB(V)	dot	-
Pixel arrangement	RGB stripe	-	-
Pixel pitch	0.321(H) x 0.370(V)	mm	-
Display mode	Normally White	-	-
Viewing direction	12	o'clock	-

* Mechanical information

Item		Min.	Typ.	Max.	Unit	Note
N/ 1 1	Horizontal(H)	165.7	166	166.3	mm	-
Module	Vertical(V)	99.7	100	100.3	mm	(1)
size	Depth(D)	5.4	5.7	6.0	mm	(1)
V	Veight	-	160	-	g	(2)

Note (1) Not include FPC.

Refer to the Outline Dimension in the "8. Outline Dimension" for further information.

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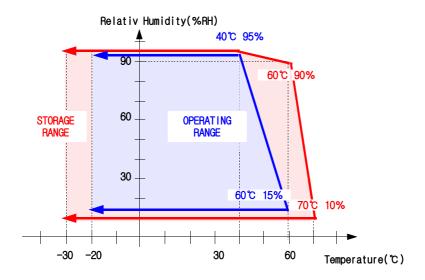
1. Absolute Maximum Ratings

1.1 Absolute Ratings of Environment

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	Tstg	-30	70	$^{\circ}$ C	(1)
Operating temperature (Ambient temperature)	Topr	-20	60	$^{\circ}$ C	(1),(2)
Shock(non operating)	Snop	-	100	G	(3),(5)
Vibration(non operating)	V_{nop}	-	1.5	G	(4),(5)

Note (1) 95 % RH Max. (40 °C 3 Ta)

Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



- (2) In case of below 0° , the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one.
 - Level of retardation depends on temperature, because of LC's characteristics.
- (3) 6ms,(half)sine wave, 3times for $\pm X$, $\pm Y$, $\pm Z$.
- (4) 10~500Hz, Sweep rate 10min, 30min for X,Y,Z.
- (5) At testing Vibration and Shock, the fixture in holding the Module to be tested have to be hard and rigid enough so that the Module would not be twisted or bent by the fixture.

1.2 Electrical Absolute Ratings

(1) TFT-LCD Module

 $(Ta = 25 \pm 2^{\circ}C, VSS=GND=0V)$

Item	Symbol	Min.	Max.	Unit	Note
Input voltage	VDD	-0.3	4.6	V	-

(2) Back-Light Unit

 $(Ta = 25 \pm 2^{\circ}C)$

Item	Symbol	Min.	Max.	Unit.	Note
CCFL Frequency	$f_{\scriptscriptstyle \mathrm{B}}$	40	80	kHz	(1)
CCFL Current	I_{B}	4	7.5	mArms	(1)(2)

Note (1) Permanent damage to the device may occur if maximum values are exceeded or reverse voltage is loaded.

(2) Lamp Current 7.0mArms

2. Optical Characteristics

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).

Measuring equipment: LCD-5000, BM-5A, BM-7, PR-650, EZ-Contrast

(Ta=25 \pm 2°C , VDD=2.5V or 3.3V , fv=60Hz , fDCLK=8MHz , IL=7mArms)

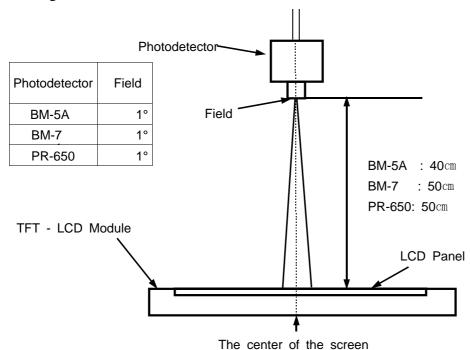
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Contrast	ratio	C/R		300	500	_	_	(2)
(Center point)		0,11						BM-5A
Luminance of	of white	YL	NOTE (1)	400	450	_	cd/m²	(3)
(Center p	oint)	1L	TOTE (1)	400	430	_	Cu/ III	BM-5A
Response	Rising	T_{R}	$\Theta = 0$	-	13	18	maga	(4)
time	Falling	$T_{\scriptscriptstyle F}$		-	17	22	msec	BM-7
	W/la:4.a	Wx	$\Phi = 0$	-	0.310	-		
	White	Wy	Normal Viewing Angle	-	0.350	-	- - - -	(5)
Color	Red	Rx		-	0.604	-		
chromaticity		Ry		-	0.345	_		
(CIE 1931)	Green	Gx	B/L On	-	0.318	-		PR-650
		Gy		-	0.562	-		
		Bx		-	0.152	-		
	Blue	Ву		-	0.135	-		
	11	Өг		-	80	-		
Viewing	Hor.	Θ_{R}	$C/R \ge 10$	-	80	-	-	(6)
angle	***	Фн	B/L On	-	75	-	Degrees	Ez-Contrast
	Ver.	Фг	- 80 -					

Note (1) Test Equipment Setup

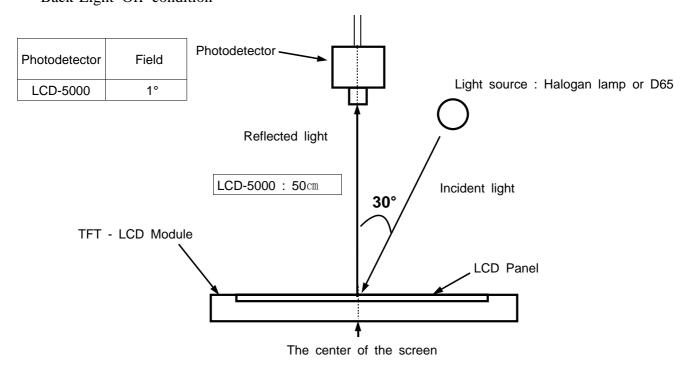
After stabilizing and leaving the panel alone at a given temperature for 30 min, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. 30 min after lighting the back-light. This should be measured in the center of screen.

Environment condition : Ta = 25 ± 2 °C

Back-Light On condition



Back-Light Off condition



Optical Measuring Equipment Se	etup
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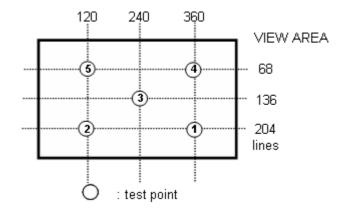
Note (2) Definition of Contrast Ratio (C/R): Ratio of gray max (Gmax) & gray min (Gmin) at the center point

$$CR = \frac{G \max}{G \min}$$

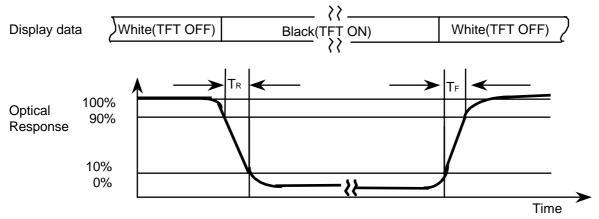
* Gmax : Luminance with all pixels white

* Gmin : Luminance with all pixels black

Note (3) Definition of Luminance of White: Luminance of white at the center point (@3)



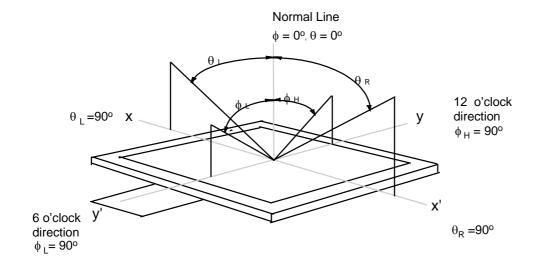
Note (4) Definition of Response time: Sum of Tr, Tf



Note (5) Definition of Color Chromaticity (CIE 1931)

Color coordinate of white & red, green, blue at center point.

Note (6) Definition of Viewing Angle : Viewing angle range ($CR \ge 10$)



3. Electrical Characteristics

3.1 TFT-LCD Module

 $Ta = 25 \pm 2^{\circ}C$

ITEN	1	Symbol	Min.	Тур.	Max.	Unit	Note
Logio symply	voltaga	VDD	2.25	2.5	2.9	V	(1)
Logic supply	Logic supply voltage		2.9	3.3	3.5	V	(2)
Vsync Free	quency	fv	-	60	70	Hz	
Hsync Free	quency	$\mathbf{f}_{\scriptscriptstyle \mathrm{H}}$	-	15	_	kHz	
Main Freq	Main Frequency		-	8	15.0	MHZ	
Power	White		-	84	-	mW	(2) (4)
Dissipation	Black	ı	-	90	-	mW	(3),(4)

Note (1). PWRSEL = Low

Note (2). PWRSEL = High

* Refer to the "5. Input Terminal Pin Assignment"

Note (3). $f_v=60$ Hz, $f_{DCLK}=8$ MHZ, VDD=2.5V or 3.3V

Note (4). Power Dissipation check pattern

a) White Pattern

VIEW AREA	

b) Black Pattern



3.2 Back-Light unit

The back-light system is an edge-lighting type with a single CCFL(Cold Cathode Fluorescent Lamp). The characteristics of a single lamp are shown in the following tables.

 $(Ta=25 \pm 2^{\circ}C)$

Item	Symbol	Min.	Тур.	Max.	Unit	Note
CCFL Current	$I_{\scriptscriptstyle B}$	4.0	7.0	7.5	mArms	(1)
CCFL Frequency	$F_{\scriptscriptstyle B}$	40	-	80	kHz	(2)
CCFL Voltage	$V_{\scriptscriptstyle B}$	-	540	-	Vrms	(1)
Startup Voltage	Vs	-	-	1050(25℃) 1320(0℃)	Vrms	(3)(4)
Operating Life Time	Hr	20000	-	-	Hour	(6)

Note) The waveform of the inverter output voltage must be area symmetric and the design of the inverter must have specifications for the modularized lamp.

The performance of the Back-Light, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the Back-Light and the inverter never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

Note (1) Lamp current is measured with high frequency current meter as shown below.

Refer to the block diagram of the back-light unit in the next page for more information.

Specified values are for a single lamp.

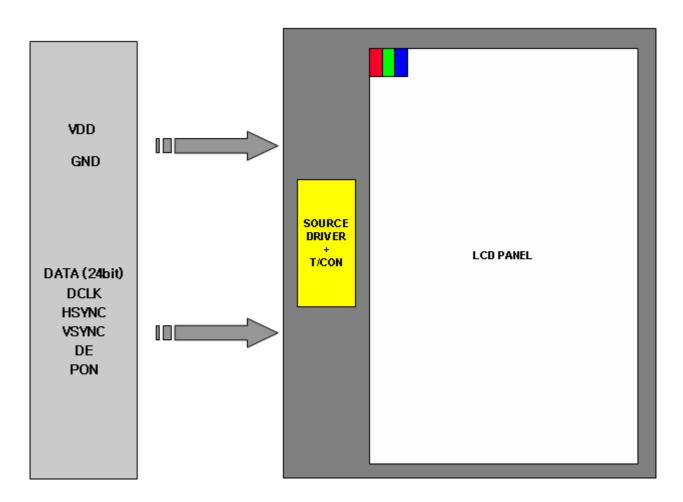


- (2) Lamp frequency which may produce interference with horizontal synchronous frequency may cause line flow on the display. Therefore lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.
- (3) If an inverter has shutdown function, it should keep its output for over 1 second even if the lamp connector is open. Otherwise the lamps may not be turned on.
- (4) For starting the backlight unit, the output voltage of inverter should be lager than the maximum lamp starting voltage.
- (5) Because the inverter uses high voltage, please disconnect it from the power before assembling or disassembling.
- (6) End of life is defined by following items. Lifetime test conditions are ambient temperature $25\pm5\,^{\circ}\text{C}$ and $I_B=7\text{mArms}$.
 - Luminance at the center point decreases by 50% or lower than it's original.

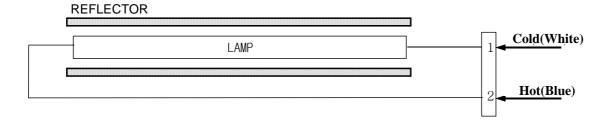
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4. Block Diagram

4.1 TFT-LCD Module (Interface System Structure) with Back Light Unit



4.2 Back-light Unit



5. Input Terminal Pin Assignment

5.1 Input Signal & Power (Connector type : 40Pin / 0.5mm pitch / Bottom contact)

- kyocera elco : 6212 series, Molex : 51296 series

Pin No.	Symbol	Description	Remark	Pin No.	Symbol	Description	Remark
1	VSS	Ground		21	В0	Blue data (LSB)	
2	VSS	Ground		22	B1	Blue data	
3	VDD	Power Supply (2.5V or 3.3V)		23	B2	Blue data	
4	VDD	Power Supply (2.5V or 3.3V)		24	В3	Blue data	
5	R0	Red data (LSB)		25	B4	Blue data	
6	R1	Red data		26	В5	Blue data	
7	R2	Red data		27	В6	Blue data	
8	R3	Red data		28	В7	Blue data (MSB)	
9	R4	Red data		29	VSS	Ground	
10	R5	Red data		30	PCLK	dot clock	
11	R6	Red data		31	PON	Disply on/off	22,23page
12	R7	Red data (MSB)		32	HSYNC	Horizontal Sync	
13	G0	Green data (LSB)		33	YSYNC	Vertical Sync	
14	G1	Green data		34	DE	Data Enable	
15	G2	Green data		35	PWRSEL	VDD Power select	Low:2.5V High:3.3V
16	G3	Green data		36	N/C	No Connect	
17	G4	Green data		37	VSS	Ground	
18	G5	Green data		38	VSS	Ground	
19	G6	Green data		39	N/C	No Connect	
20	G7	Green data (MSB)		40	N/C	No Connect	

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5.2 Input Signal,Basic Display Colors and Gray Scale of Each Colors

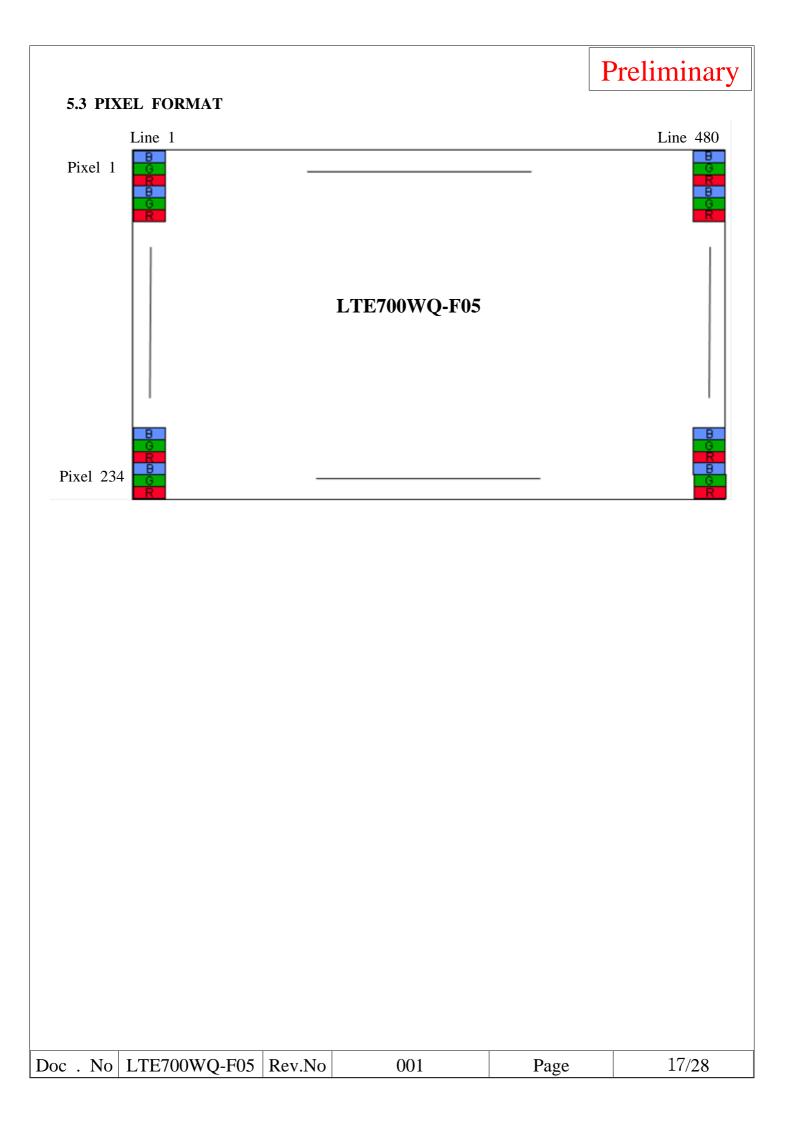
												DA'	та :	SIGN	IAL											
COLOR	DISPLAY				RI	ΞD							GRI	EEN							RI	UE				GRAY SCALE
	-	DΩ	D 1	D2		l	D.5	D6	D7	CO	C1				C5	CG	C7	DΩ	D 1	D2	l		D.5	D.6	D7	LEVEL
		R0	R1	R2	R3		R5	R6		G0	G1	G2			G5		G7	В0		B2		B4	B5		В7	
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
BASIC	CYAN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
COLOR	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	-
	MAGENTA	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	-
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	-
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R0
		1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R1
GRAY	DARK	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R2
SCALE	1	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	R3~R252
OF	\downarrow	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	K3~K232
RED	LIGHT	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R253
		0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R254
	RED	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	R255
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G0
		0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G1
GRAY	DARK	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	G2
SCALE	1	:			:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	G2 G252
OF	\downarrow	:			:	:	:	:	:	:			:	:	:	:	:	:			:	:	:	:	:	G3~G252
GREEN	LIGHT	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G253
		0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G254
	GREEN	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	G255
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	В0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	B1
GRAY	DARK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	B2
SCALE	↑	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	D0 = 1
OF	1	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	B3~B252
BLUE	↓ LIGHT	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	B253
	210111	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	B254
	BLUE	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	B255

Note) Definition of Gray:

Rn: Red Gray, Gn: Green Gray, Bn: Blue Gray (n = Gray level)

Input Signal: 0 = Low level voltage, 1 = High level voltage

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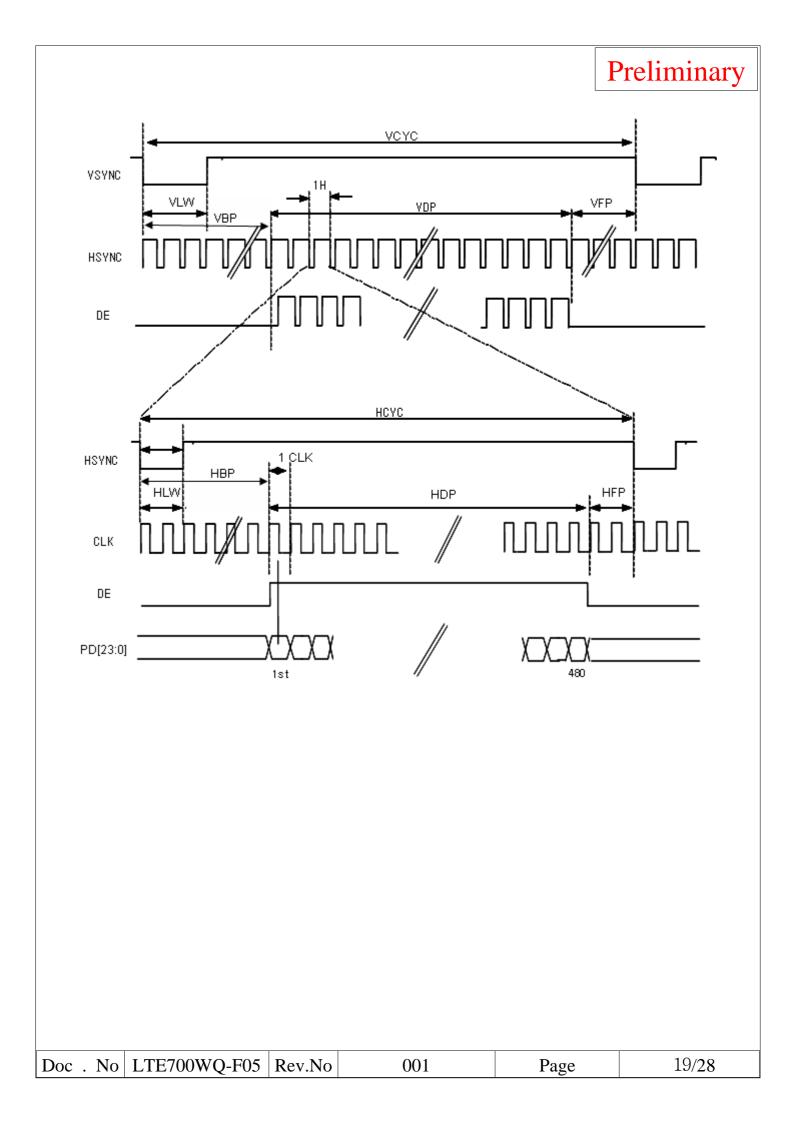
6. INTERFACE TIMING

6-1. Vertical timing

Signal	Symbol	Min.	Тур.	Max.	Unit	Note
Frame Frequency	fFRM	-	60	70	Hz	
VSYNC(Frame) Period	VCYC	239	250	335	Н	
VSYNC Low width	VLW	1	10	-	Н	
Vertical Display Period	VDP		234	-	Н	
Vertical Back porch	VBP	-	12	-	Н	
Vertical Front porch	VFP	2	4	-	Н	

6-2. Horizontal timing

Signal	Symbol	Min.	Typ.	Max.	Unit	Note
HSYNC(1H) Period	НСҮС	490	533	605	DOTCLK	
HSYNC Low width	HLW	4	41	-	DOTCLK	
Horizontal Display Period	HDP	-	480	-	DOTCLK	
Horizontal Back porch	HBP	8	45	-	DOTCLK	
Horizontal Front porch	HFP	2	8	-	DOTCLK	
DOTCLK Frequence	f _{dotclk}	-	8	15	MHz	@fFRM=60Hz



6-3. AC characteristics

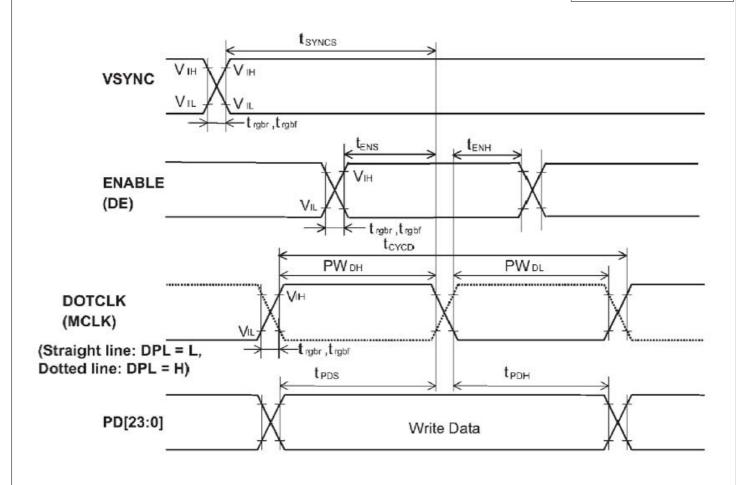
 $\mbox{\%}$ Operating at VDD=2.25~2.9V , Ta = -40 $\mbox{\%}$ ~+85 $\mbox{\%}$

Parameter	Symbol	Min.	Тур.	Max.	Unit
VSYNC,HSYNC setup time	t _{SYNCS}	10	-	-	
ENABLE (DE) setup time	$t_{ m ENS}$	10	1	-	
ENABLE (DE) hold time	$t_{\scriptscriptstyle \mathrm{ENH}}$	15	-	-	
DOTCLK "Low" level pulse width	P_{WDL}	25	1	-	
DOTCLK "High" level pulse width	P_{WDH}	25	1	-	
DOTCLK cycle time	t_{CYCD}	66.7	-	-	ns
Data setup time	$t_{ ext{PDS}}$	10	-	-	
Data hold time	$t_{ ext{PDH}}$	15	-	-	
DOTCLK,VSYNC,HSYNC clock rise/fall time	trgbr trgbf	-	-	5	

$\mbox{\%}$ Operating at VDD=2.9~3.5V , Ta = -40 $\mbox{^{\circ}C}$ ~+85 $\mbox{^{\circ}C}$

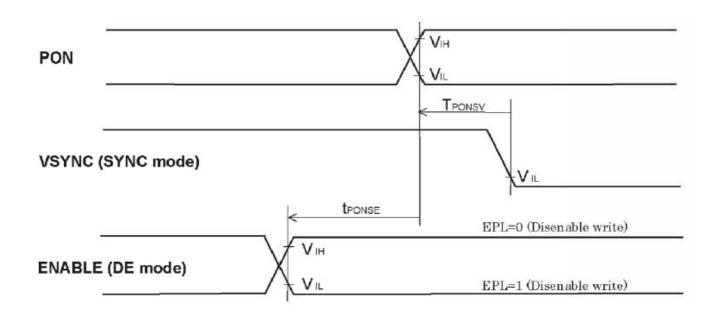
Parameter	Symbol	Min.	Тур.	Max.	Unit
VSYNC,HSYNC setup time	tsyncs	10	-	-	
ENABLE (DE) setup time	$t_{ m ENS}$	10	-	-	
ENABLE (DE) hold time	t_{ENH}	10	-	-	
DOTCLK "Low" level pulse width	P_{WDL}	25	-	-	
DOTCLK "High" level pulse width	P_{WDH}	25	-	-	
DOTCLK cycle time	t_{CYCD}	66.7	-	-	ns
Data setup time	$t_{ ext{PDS}}$	10	-	-	
Data hold time	$t_{ ext{PDH}}$	10	-	-	
DOTCLK,VSYNC,HSYNC clock rise/fall time	trgbr trgbf	-	-	5	

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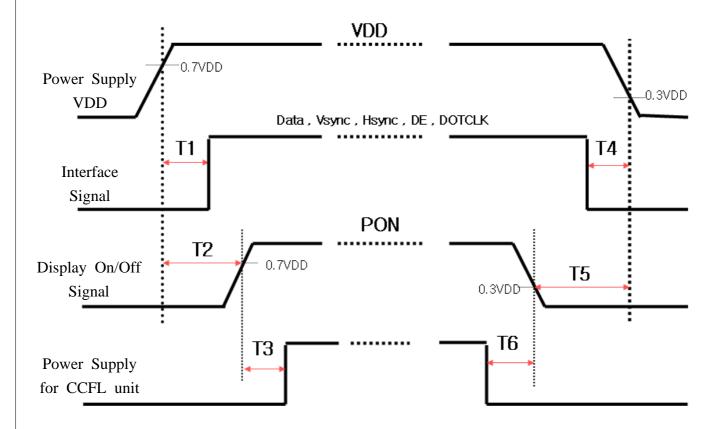
6-4. PON timing characteristics.

Item	Symbol	Min.	Тур.	Max.	unit
PON setup (SYNC mode)	t _{PONSV}	10	_	_	DOTCLK
PON setup (DE mode)	t _{PONSE}	_	_	4	Н



7. Power On/Off Sequence

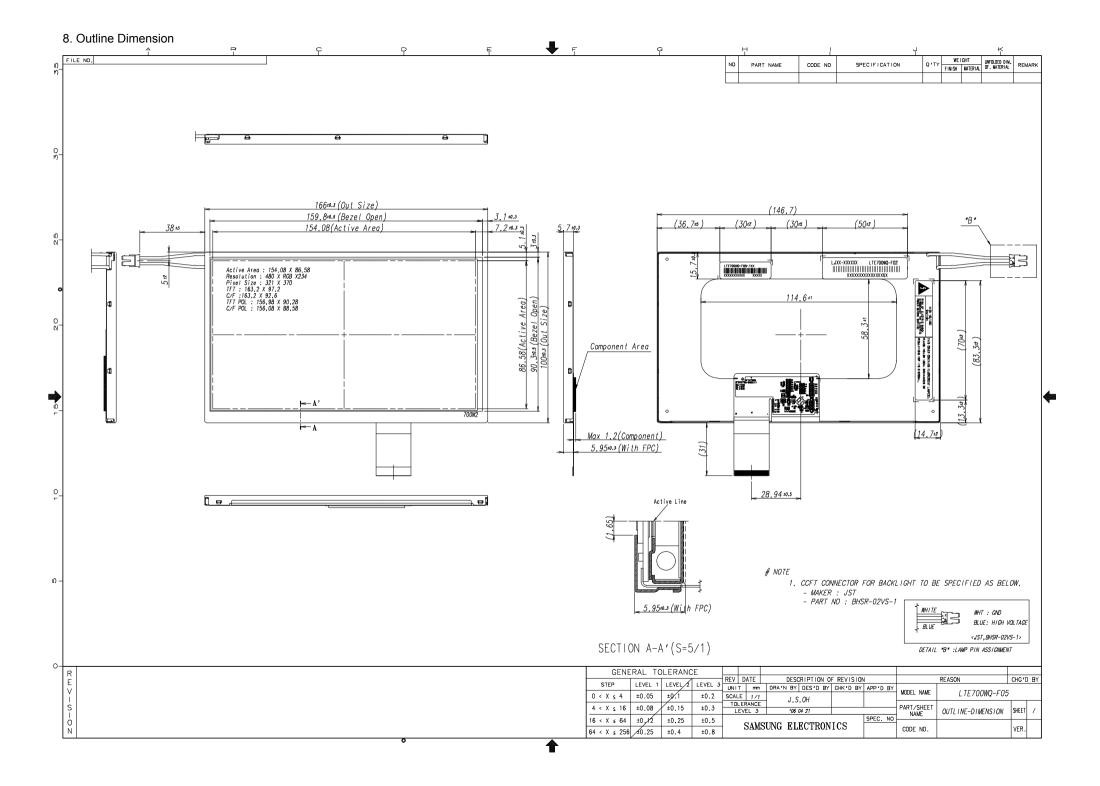
- To prevent a latch-up or DC operation of the LCD module, the power on/off sequence should be as the diagram below.



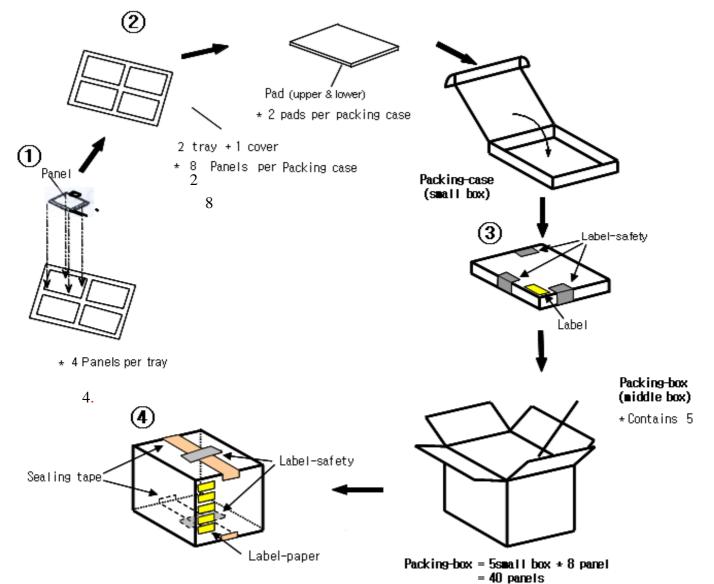
Symbol	Specification	Note
T1	0 ms < T1 < T2	
T2	5 ms < T2	(1)
Т3	10 frames < T3	
T4	10 ms < T4	
T5	T5 (5 frames + T4) < T5	
T6	10 frames < T6	

Note(1) Refer to "6-4. PON timing characteristics."

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9. Packing



Note

(1) Total: Case: Approx.: 2.2 Kg

Box: Approx. : 12 Kg

(2) Size: Case: 490(W) x 342(D) x 58(H)

Box: 505(W) x 355(D) x 312(H)

(3) Place the panels in the tray facing the direction shown in the figure.

(4) Place 2 tray and cover(empty tray) and pads inside the packing-case.

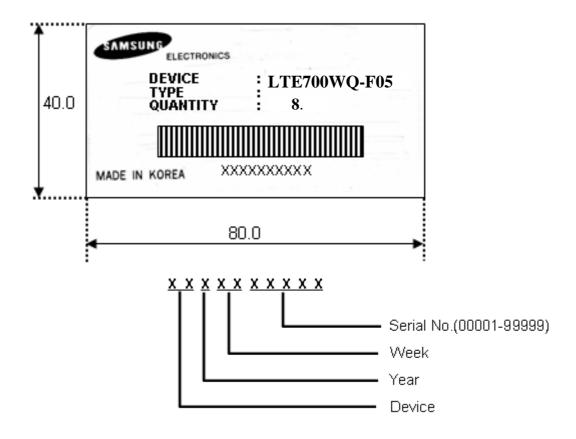
(5) Place 5 packing-case inside the packing-box.(Affix the label)

(6) Seal the packing-box. Affix the label-safety.

10. Marking & Others

A nameplate bearing followed by is affixed to a shipped product at the Specified location on each product.

(1) Packing case attach



11. General Precautions

11.1 Handling

- (a) When the module is assembled, it should be attached to the system firmly. Be careful not to twist and bend the module.
- (b) Refrain from strong mechanical shock and / or any force to the module. In addition to damage, this may cause improper operation or damage to the module and back-light unit.
- (c) Note that polarizers are very fragile and could be easily damaged. Do not press or scratch the surface harder than a HB pencil lead.
- (d) Wipe off water droplets or oil immediately. If you leave the droplets for a long time, Staining and discoloration may occur.
- (e) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- (f) The desirable cleaners are water, IPA(Isopropyl Alcohol) or Hexane. Do not use Ketone type materials(ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- (g) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs or clothes, it must be washed away thoroughly with soap.
- (h) Protect the module from static, it may cause damage to the Integrated Gate Circuit.
- (i) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (j) Do not disassemble the module.
- (k) Do not adjust the variable resistor which is located on the back side.
- (l) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- (m) Pins of I/F connector shall not be touched directly with bare hands

11.2 Storage

- (a) Do not leave the panel in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
- (b) Do not store the TFT-LCD module in direct sunlight.
- (c) The module shall be stored in a dark place. It is prohibited to apply sunlight or fluorescent light during the store.

11.3 Operation

- (a) Do not connect, disconnect the module in the "Power On" condition.
- (b) Power supply should always be turned on/off by the "Power on/off sequence"
- (c) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

11.4 Others

- (a) The Liquid crystal is deteriorated by ultraviolet, do not leave it in direct sunlight and strong ultraviolet ray for many hours.
- (b) Avoid condensation of water. It may result in improper operation or disconnection of electrode.
- (c) Do not exceed the absolute maximum rating value. (the supply voltage variation, input voltage variation, variation in part contents and environmental temperature, and so on) Otherwise the panel may be damaged.
- (d) If the panel displays the same pattern continuously for a long period of time, it can be the situation when the image "Sticks" to the screen.
- (e) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.
- (f) Avoid shortness between LED soldering pad and TSP soldering pad.