



Version : <u>1.0</u>

TECHNICAL SPECIFICATION

MODEL NO.: PD057VT3

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PD057VT3

Revision History

Rev.	Issued Date	Eng.	Revised Contents
1.0	Jun.18, 2008	吳昌霖	New



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1. Application

This data sheet applies to a color TFT LCD module, PD057VT3.

PD057VT3 module applies to OA product, car TV (must use Analog to Digital driving board), which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions.

2. Features

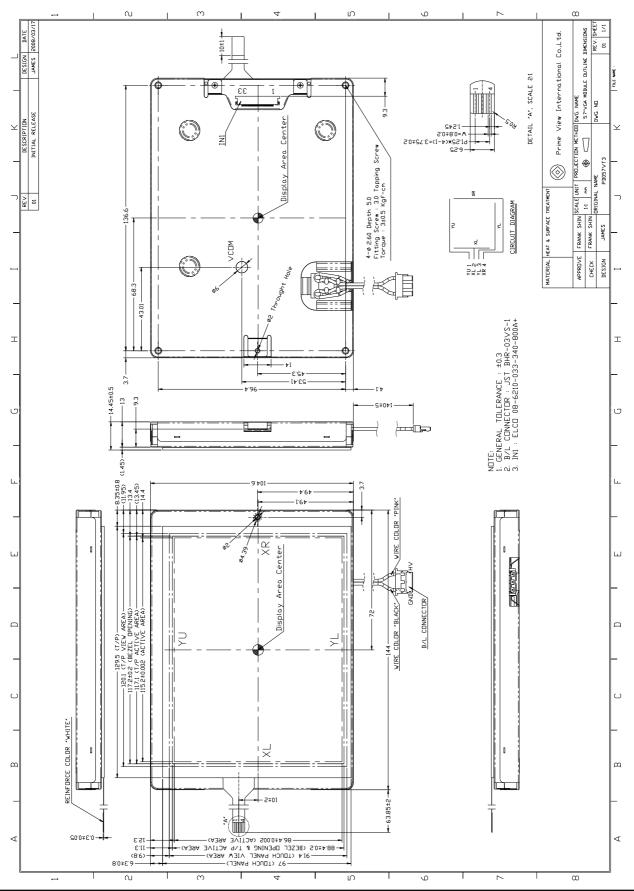
- . VGA (640*480 pixels) resolution
- . Module with resistive type touch panel
- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Thin and light weight
- . Display Colors: 262,144 colors
- . TTL interface

3. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5.7 (diagonal)	inch
Display Format	640×(R,G,B)×480	dot
Display Colors	262,144	
Active Area	115.20 (H)×86.4 (V)	mm
Pixel Pitch	0.18(H)×0.18(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	144.0 (W)×104.6(H)×14.45 (D) (typ.)	mm
Weight	246±10	g
Back-light	CCFL , 1 tube	
Surface treatment	Anti-glare + EWV film	
Display mode	Normally white	
Gray scale inversion direction	6 o`clock	
	[ref to 13-1]	



4. Mechanical Drawing of TFT-LCD Module



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5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

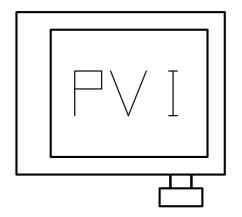
Connector type: ELCO 08-6210-033-340-800A+, PIN No 33 pins, pitch=0.5mm

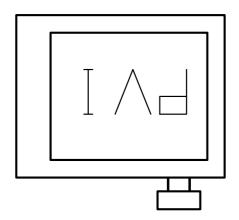
Pin No	Symbol	I/O	Description	Remark
1	GND	1	GND	
2	CK	ı	Clock signal for sampling each data signal	
3	Hsync	ı	Horizontal synchronous signal (neqative)	
4	Vsync		Vertical synchronous signal (neqative)	
5	GND	ı	GND	
6	R0		RED data signal (LSB)	
7	R1		RED data signal	
8	R2	_	RED data signal	
9	R3		RED data signal	
10	R4	I	RED data signal	
11	R5	ı	RED data signal (MSB)	
12	GND	-	GND	
13	G0	ı	GREEN data signal (LSB)	
14	G1		GREEN data signal	
15	G2		GREEN data signal	
16	G3	ı	GREEN data signal	
17	G4	ı	GREEN data signal	
18	G5	ı	GREEN data signal (MSB)	
19	GND	-	GND	
20	В0		Blue data signal (LSB)	
21	B1		Blue data signal	
22	B2		Blue data signal	
23	В3	_	Blue data signal	
24	B4	ı	Blue data signal	
25	B5	I	Blue data signal (MSB)	
26	GND	-	GND	
27	ENAB	I	Signal to settle the horizontal display position(positive)	Note5-1
28	V _{CC}	-	+3.3V power supply	
29	V _{CC}	-	+3.3V power supply	
30		-	Horizontal display mode select signal	
30	R/L	ı	L: Normal ,H: Left /Right reverse mode	Note5-2
31	U/D	ı	Vertical display mode select signal	NOIGO-Z
J1	טוט	1	H: Normal ,L: Up/Down reverse mode	
32	V/Q	_	H: Normal	
33	GND	-	GND	

Note5-1: The horizontal display start timing is settled in accordance with rising of ENAB signal. In case ENAB is fixed "Low",the horizontal start timing is determined as described in 10-2. Don't keep ENAB"High" during operation.



Note 5-2: The definitions of U/D & R/L





R/L(PIN 30)= Low, U/D(PIN 31)= High

R/L(PIN 30)= High , U/D(PIN 31)= Low

5-2) Backlight driving

Connector type: JST BHR-03VS-1, PIN No 3 pins

Pin No	Symbol	Description	Remark
1	V_{High}	Power supply for lamp (High voltage side)	Pink
-	NC	This is electrically opened	_
3	V_{Low}	Power supply for lamp (Low voltage side)	White

Note 5-3: Low voltage side of backlight inverter connects with ground of inverter circuits.



6. Touch Panel Characteristics

6-1) Pin assignment:

Pin No.	Designation	Remark
1	YU (Bottom)	
2	XL (Top)	
3	YL (Botton)	
4	XR (Top)	

6-2) Electrical Performance:

Parameters	Symbol	MIN.	Тур.	MAX.	Unit	Remark
Terminal Resistance	X	400	550	810	Ω	
Terrimar Resistance	Y	230	310	540	Ω	
Input Voltage	VT	-	5	7	V	
Linearity (X, Y direction)		-	-	±1.5	%	
Insulation Impedance		20	-	-	MΩ	DC 25V
Response Time		-	-	15	ms	
Operation Force		-	-	50	g	Note 6-1

Note 6-1 Input through R0.8mm stylus or R8.0mm finger.

6-3) Durability Performance

1. Hitting Durability:

At least 1,000,000 times with R8.0mm silicon rubber, 250g, 3 times/sec.

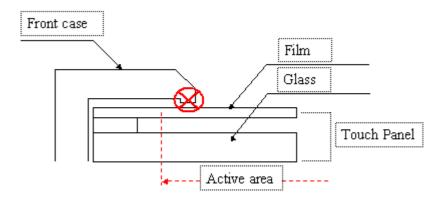
2. Sliding Durability:

At least 1,00,000 times with R0.8mm polyacetal stylus, 250g, 60 mm/sec.



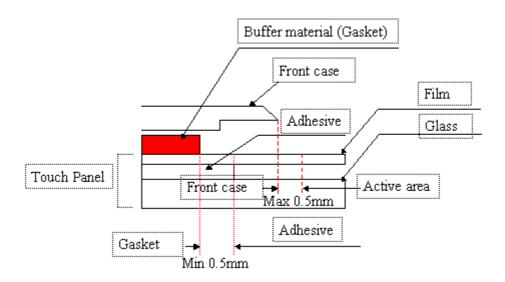
6-4) Integration Design Guide

Avoid the design that Front-case overlap and press on the active area of the touch-panel. Give enough gap (over 0.5mm at compressed) between the front case and touch-panel to protect wrong operating.



Use a buffer material (Gasket) between the touch-panel and front-case to protect damage and wrong operating.

Avoid the design that buffer material overlap and press on the inside of touch-panel viewing area.



Note 6-2 We strongly suggest to follow above design guide to avoid the linear defect happened on the touch panel.



7. Absolute Maximum Ratings:

GND=0V, Ta=25°C

Parameters	Symbol	Condition	MAX.	Unit	Remark
Input Voltage	Vı	Ta=25°ℂ	-0.3~+4	V	Note7-1
+3.3V supply voltage	V _{CC}	Ta=25°ℂ	0~+3.6	V	

Note7-1:CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D,V/Q

8.Electrical Characteristics

8-1) Recommended Operating Conditions:

GND=0V, Ta=25°C

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
+3.3V Supply Voltage	V _{CC}	+3.0	+3.3	+3.6	V	
Permissive input ripple voltage	V_{RF}	-	-	100	mVp-p	V _{CC} =3.3V
Input voltage(Low)	V_{IL}	0	-	$0.3 V_{CC}$	V	
Input voltage(High)	V _{IH}	$0.7 V_{CC}$	-	V _{CC}	V	

8-2) Recommended Driving Condition for Back Light

Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp Voltage	V_L	639	710	781	V	I∟=5mA
Lamp Current	Ι _L	4	5	8	mA	Note 8-1
Lamp Frequency	F_L	-	35	-	KHz	Note 8-2
Starting Voltage (25°ℂ) (Reference Value)	Vs	-	-	1240	Vrms	Note 8-3
Starting Voltage (0°ℂ) (Reference Value)	Vs	-	-	1380	Vrms	Note 8-3

- Note 8-1: In order to have proper operation of the B/L, no matter what kind of inverters, the output lamp current must be between Min. and Max. values to avoid the abnormal display image caused by B/L.
- Note 8-2: The driving frequency of the lamp may interfere with the horizontal synch signal, leaving interference stripes on the display. So please evaluate LCD panels beforehand.

To avoid interference stripes, we recommend to separate as far as possible the lamp frequency from the horizontal synchronous signal and its high harmonic frequency.

The inverter which PVI uses is TAD347-1.

Note 8-3: The "Starting Voltage" means the minimum voltage of inverter to turn on the lamp. And it should be applied to the lamp for more than 1 second to start up. Otherwise the lamp may not be turned on.





8-3) Power Consumption

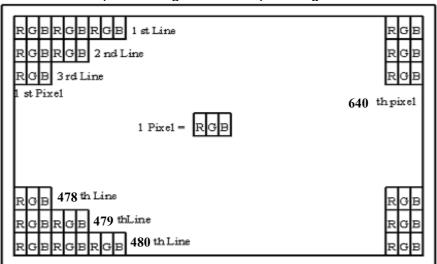
Parameters	Symbol	Тур.	Max.	Unit	Remark
+3.3V Current Dissipation	I _{cc}	67	100	mA	
LCD Panel Power Consumption	-	0.22	0.33	W	Note 8-4
Backlight Power Consumption	-	3.55	3.91	W	Note 8-5

Note 8-4: The power consumption for back light is not included.

Note 8-5: Back light lamp power consumption is calculated by I_L×V_L.

9. Pixel Arrangement

The LCD module pixel arrangement is stripe configuration.







10. Display Color and Gray Scale Reference

			Input Color Data																
Co	olor			Re	ed					Gre						BI	ue		
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	→	\rightarrow	\leftarrow	\leftarrow	\downarrow	\rightarrow	\downarrow												
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green		\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
Blue	\	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter		•		,	·	·			•	·	•	·						
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0		0	0	0	1	1	1	1	1	0
	Blue (63)	0	0		0	0	0	0	0		0	0	0	1	1	1	1	1	1



11. Interface Timing

11-1) Timing Parameters

	Parameter	Symbol	Min.	Тур.	Max.	Unit
	Frequency	1/Tcph		25.2	27.8	MHz
Clock	"High" time	Tcwh	18			ns
	"Low" time	Tcwl	18			ns
Data	Setup time	Tdsu	10			ns
Data	Hold time	Tdhd	10			ns
	Period Period	TH	30.00	31.78		us
Hsync	remod	111	770	800	900	clock
	Pulse width	$\mathrm{TH}_{\mathrm{WH}}$	5	30		clock
τ	Period	TV	515	525	560	line
Vsync	Pulse width	T_{WV}	1	3	5	line
Horizontal	display period	THd	640	640	640	clock
Vertical di	splay period	TVd	480	480	480	line

Note 11-1: In case of low-frequency, the deterioration of display quality, flicker etc., may occur.

11-2) Display Position in horizontal direction

Display position in horizontal direction is designated by rising timing of ENAB signal.

Parameter		Symbol	Min.	Тур.	Max.	Unit	Note
ENAB	Setup time	Tesu	10			ns	
signal	Pulse width	Tep	2	640	640	clock	
	ifference between and ENAB signal	THs	112	144	175	clock	

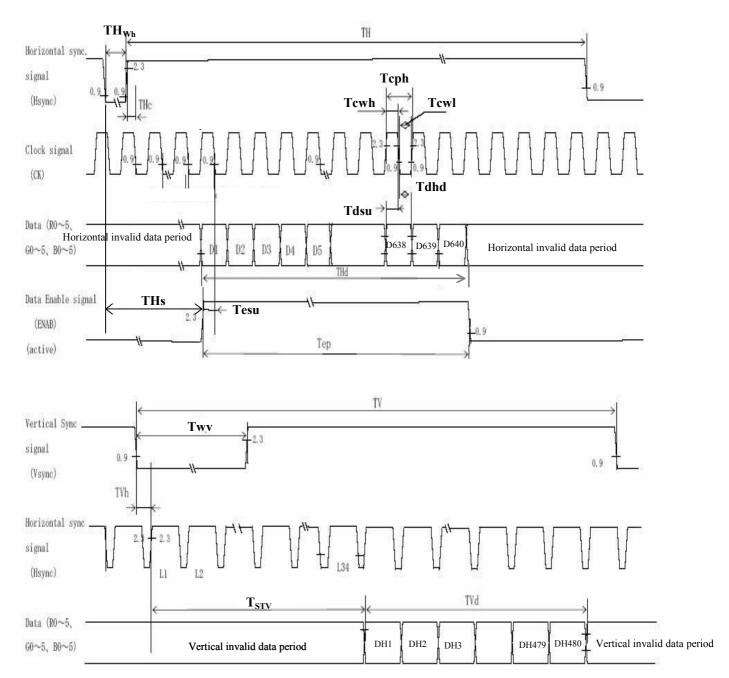
When ENAB is fixed to "Low", the horizontal display will starts from 144th clock after HS falling.

11-3) Display Position in vertical direction

Display start position in vertical direction is fixed to the 35th line. The ENAB signal does not relate to Vertical display position.

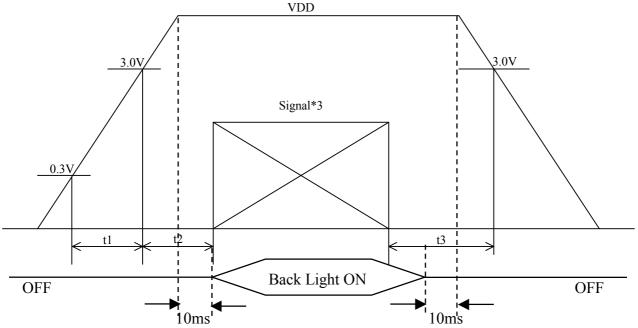


11-4) Timing Diagram





12. Power On Sequence



- 1. $0 < t1 \le 20 ms$
- 2. $0 \le t2 \le 50 \text{ms}$
- 3. 0<t3≦1s

13. Optical Characteristics

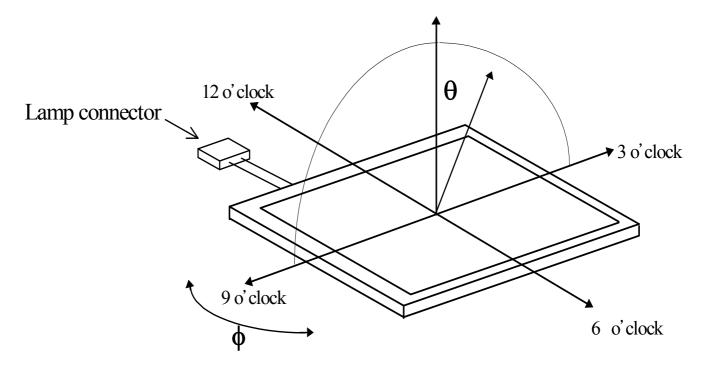
13-1) Specification:

Ta=25°C

Param	eter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Horizontal	θ		70	75	-	deg	
Viewing Angle	Vertical	θ (to 6 o'clock)	CR≧10	65	70	-	deg	Note 13-1
, wigio	vertical	θ (to 12 o'clock)		45	50	1	deg	
Contrast	Ratio	CR	At optimized viewing angle	400	600	1	-	Note 13-2
Response time	Rise	Tr	$\theta = 0^{\circ}$	-	15	30	ms	Note 13-3
i Nesponse uni	Fall	Tf	0-0	-	25	50	ms	11016 13-3
Brightr	Brightness		θ =0°/ φ =0	350	400	-	cd/m²	Note 13-4
Luminance Uniformity		U%		80	85	-	%	Note 13-5
Cross Talk		-	<i>θ</i> =0°	-	_	3.5	%	Note 13-6
White Chromaticity		х		0.28	0.31	0.34	-	
vville Cilic	inalicity	у		0.33	0.36	0.39	-	
Lamp Life	e Time	-		-	50000	-	hrs	I _L = 5mA

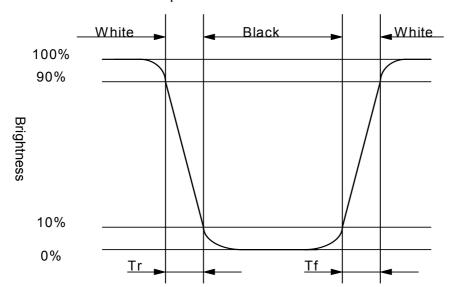


Note 13-1: The definitions of viewing angles are as follow



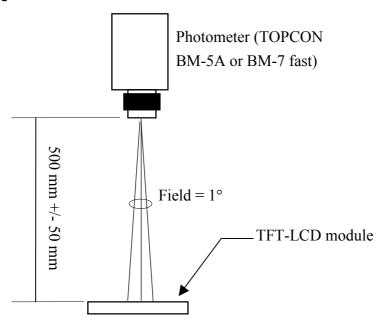
Note 13-2: The definition of contrast ratio $CR = \frac{Luminance at White Pattern}{Luminance at Black Pattern}$

Note 13-3: Definition of Response Time T_r and T_f:





Note 13-4: All optical measurements shall be performed after backlight being turned-on for 30 mins. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

Note 13-5: The uniformity of LCD is defined as

U = The Minimum Brightness of the 9 testing Points

The Maximum Brightness of the 9 testing Points

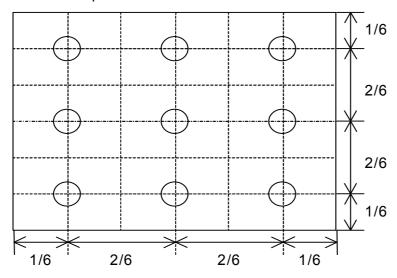
Luminance meter: BM-5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination: < 1 Lux

Measuring direction: Perpendicular to the surface of module

The test pattern is white



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Note 13-6: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A YB: Brightness of Pattern B

Luminance meter: BM 5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

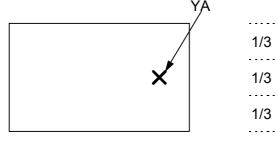
Measuring direction: Perpendicular to the surface of module

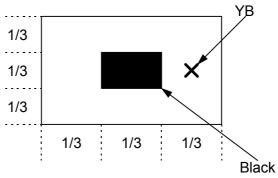
Pattern A

Pattern B

(Gray Level 31) (Gray Level 31, central

black box exclusive)





X: Measuring Point (A and B are at the same point.)

(Gray Level 0)



14. Handling Cautions

14-1) Mounting of module

- a) Please power off the module when you connect the input/output connector.
- b) Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
- 2. The output from inverter circuit will be unstable.
- 3. In some cases a part of module will heat.
- c) Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- d) Protective film (Laminator) is applied on surface to protect it against scratches and dirts.
- e) Please following the tear off direction as figure 14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

14-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

14-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel. Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet. Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.



14-5) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to match up with the rubbing direction.

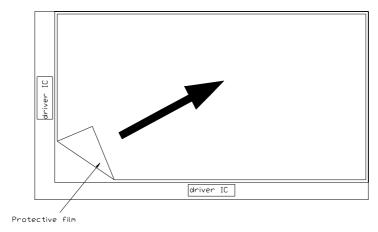


Figure 14-1 the way to peel off protective film





15. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +80°C, 240 hrs	
2	Low Temperature Storage Test	Ta = -40°ℂ, 240 hrs	
3	High Temperature Operation Test	Ta = +70°C, 240 hrs	
4	Low Temperature Operation Test	Ta = -30°ℂ, 240 hrs	
5	High Temperature & High Humidity	Ta = +60℃, 90%RH, 240 hrs	
5	Operation Test	(No Condensation)	
6	Thermal Cycling Test	-20°C →+70°C, 200 Cycles	
О	(non-operating)	30 min 30 min	
7	Vibration Test (non-operating)	Frequency: 10 ~ 57 H _Z /Vibration Width:0.075mm 58-500 Hz/ Gravity: 9.8m/s ² Sweep time: 11 minutes Test period: 3 hrs for each direction of X, Y, Z	
8	Shock Test (non-operating)	Gravity: 490m/s ² * 6ms Direction: ±X, ±Y, ±Z 3 times for each direction	
9	Electrostatic Discharge Test (non-operating)	150pF,330 Ω Air:±15KV;Contact:±8KV 10 times/point,9 points/panel face	
10	Hitting Durability Test (Touch panel)	1,000,000 times, with R8.0mm silicon rubber, 250g, 3times/sec	
11	Sliding Durability Test	1,00,000 times, with R0.8mm polyacetal stylus,	
11	(Touch panel)	250g, 60mm/sec	

Ta: ambient temperature

Note: The protective film must be removed before temperature test

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (Including: line defect, no image) All the cosmetic specification is judged before the reliability stress.





16. Packing Diagram

