

SPECIFICATION FOR APPROVAL

() Preliminary	Specification
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(•) Final	Specification
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Title		15.0" XGA TFT LCD							
BUYER		SUPPLIER	LG.Philips LCD Co., Ltd.						
MODEL		*MODEL	LP150X08						
		Suffix	A3M1						

^{*}When you obtain standard approval, please use the above model name without suffix

SIGNATURE	DATE								
/									
/									
/									
Please return 1 copy for your signature and comme	Please return 1 copy for your confirmation with								

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RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	Note
0.0	MAR.28.2003	-	First Draft (Preliminary)	
1.0	JUL.31.2003	-	Final Specification	
		8	Add LCM Connector – Hirose KN07LR-30S-1H	
		8	Change the back light wire color of low voltage side (Yellow → Blue)	
		9	Change the min. value of Vertical back porch (2 → 7)	
		9	Remove the Max. limit of Hsync. Width (240 → '-')	
		17	Change the tape size of right side	
		17	Remove the beading part in the Backlight	
		17	Remove the piercing part in the Backlight (Three places at Coverbottom)	

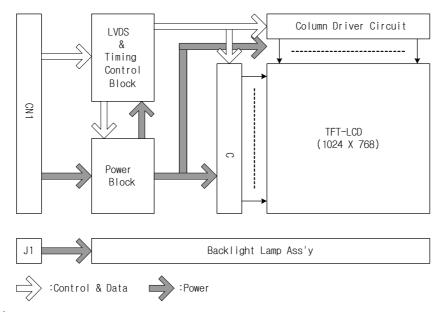


1. General Description

The LP150X08 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 15.0 inches diagonally measured active display area with XGA resolution(768 vertical by 1024 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP150X08 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP150X08 is intended to support applications where thin thickness, low power are critical factors and graphic display are important. In combination with the vertical arrangement of the sub-pixels, the LP150X08 characteristics provide an excellent flat display for office automation products such as Notebook PC.



General Features

Active Screen Size	15.0 inches(38.1cm) diagonal
Outline Dimension	317.3(H) x 241.5(V) x 5.7(D) mm(Typ.)
Pixel Pitch	0.297 mm x 0.297 mm
Pixel Format	1024 horiz. By 768 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White (5P)	185 cd/m²(Typ.)
Power Consumption	4.66W (Typ.)
Weight	540 g (Typ.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Hard coating(3H) Anti-glare treatment of the front polarizer

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2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

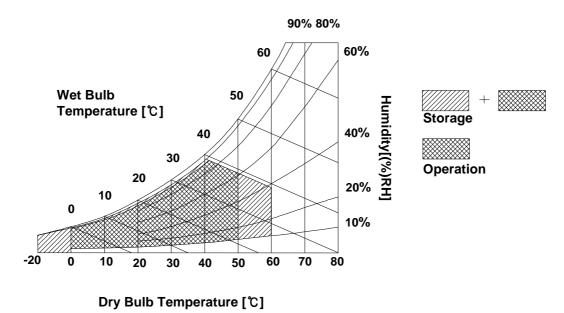
Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Val	ues	Units	Notes		
Parameter	Symbol	Min	Max	Units	Notes		
Power Input Voltage-ON	VCC	2.7	4.0	Vdc	at 25 ± 5°C		
Power Input Voltage-OFF	GND	-0.3	0.3	Vdc	at 25 ± 5°C		
Operating Temperature	Тор	0	50	°C	1		
Storage Temperature	Тѕт	-20	60	°C	1		
Operating Ambient Humidity	Нор	10	90	%RH	1		
Storage Humidity	Нѕт	10	90	%RH	1		
Electrostatic Durability (ESD)	VESD	± 8	3.0	kV	2		

Note: 1. Temperature and relative humidity range are shown in the figure below.

Wet bulb temperature should be 39°C Max, and no condensation of water.

- 2. Condition 1) Non-operation, 150pF-330Ω, 25°C, 40~60%RH
 - 2) I/F Connector pins are subjected.
 - 3) The surface of Metal bezel and LCD are subjected.
 - 4) Discharge interval time 1sec, 10 times each place



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3. Electrical Specifications

3-1. Electrical Characteristics

The LP150X08 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input which powers the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCD.

Values Parameter Symbol Unit Notes Min Тур Max MODULE: Power Supply Input Voltage VCC 3.0 3.3 3.6 Vdc Power Supply Input Current 230 265 mΑ 1 I_{CC} Watt **Power Consumption** Рc 0.76 0.87 1 **Differential Impedance** Zm 90 100 110 ohm 2 LAMP: Operating Voltage $V_{\rm BL}$ 655 685 805 V_{RMS} 3 **Operating Current** 3.0 5.0 6.0 mA_{RMS} I_{BL} Established Starting Voltage 4 Vs V_{RMS} at 25 °C 1140 1370 at 0 °C V_{RMS} Operating Frequency 45 58 80 kHz 5 f_{BL} Discharge Stabilization Time Ts _ _ 3 Min 6 **Power Consumption** 3.9 4.3 Watt 7 P_{BL} 10,000 Hrs Life Time 8

Table 2. ELECTRICAL CHARACTERISTICS

Note: The design of the inverter must have specifications for the lamp in LCD Assembly.

The performance of the Lamp in LCM, for example life time or brightness, is extremely influenced by the characteristics of the DC-AC inverter. So all the parameters of an inverter should be carefully designed so as not to produce too much leakage current from high-voltage output of the inverter. When you design or order the inverter, please make sure unwanted lighting caused by the mismatch of the lamp and the inverter(no lighting, flicker, etc) never occurs. When you confirm it, the LCD-Assembly should be operated in the same condition as installed in you instrument.

- 1. The specified current and power consumption are under the VCC=3.3V, 25° C, f_V =60Hz condition whereas Mosaic pattern is displayed and f_V is the frame frequency.
- 2. This impedance value is needed to proper display and measured from LVDS T_X to the mating connector.
- 3. The variance of the voltage is \pm 10%.
- 4. The voltage above V_S should be applied to the lamps for more than 1 second for start-up. Otherwise, the lamps may not be turned on. The used lamp current is the lamp typical current.

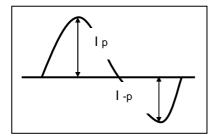
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- 5. The output of the inverter must have symmetrical(negative and positive) voltage waveform and symmetrical current waveform.(Unsymmetrical ratio is less than 10%) Please do not use the inverter which has unsymmetrical voltage and unsymmetrical current and spike wave.
 Lamp frequency may produce interface with horizontal synchronous frequency and as a result this may cause beat on the display. Therefore lamp frequency shall be as away possible from the horizontal synchronous frequency and from its harmonics in order to prevent interference.
- Let's define the brightness of the lamp after being lighted for 5 minutes as 100%.
 T_S is the time required for the brightness of the center of the lamp to be not less than 95%.
- 7. The lamp power consumption shown above does not include loss of external inverter. The used lamp current is the maximum lamp current (6.0mA_{RMS}).
- 8. The life is determined as the time at which brightness of the lamp is 50% compared to that of initial value at the maximum lamp current($6.0 \mathrm{mA}_{RMS}$) on condition of continuous operating at $25 \pm 2 \mathrm{°C}$
- 9. Requirements for a system inverter design, which is intended to have a better display performance, a better power efficiency and a more reliable lamp, are following.

It shall help increase the lamp lifetime and reduce leakage current.

- a. The asymmetry rate of the inverter waveform should be less than 10%.
- b. The distortion rate of the waveform should be within $\sqrt{2} \pm 10\%$.
- * Inverter output waveform had better be more similar to ideal sine wave.



Do not attach a conducting tape to lamp connecting wire.
If the lamp wire attach to a conducting tape, TFT-LCD Module has a low luminance and the inverter has abnormal action. Because leakage current is occurred between lamp wire and conducting tape.

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3-2. Interface Connections

The interface connections are compatible with ISP (Industry Standard Panels) 15.0" Mounting and Top Level Interface Requirements (Version2, June,2000) defined by SPWG (Standard Panels Working Group). This LCD employs two interface connections, a 30 pin connector is used for the module electronics and the other connector is used for the integral backlight system.

The electronics interface connector is a model GT101-30S-HR11 manufactured by LG Cable. The pin configuration for the connector is shown in the table below.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	VSS	Ground	
2	VCC	Power Supply, 3.3V Typ.	[LVDC Transmitter]
3	VCC	Power Supply, 3.3V Typ.	[LVDS Transmitter]
4	VEDID	DDC 3.3V power	TI, SN75LVDS84 or equivalent
5	NC	No Connection	"
6	CIkedid	DDC Clock	[LVDS Receiver]
7	DATAEDID	DDC Data	THINE, THC63LVDF64A
8	R _{IN} 0 -	- LVDS differential data input (R0-R5, G0)	
9	R _{IN} 0 +	+ LVDS differential data input (R0-R5, G0)	[Connector]
10	VSS	Ground	LCD : GT101-30S-HR11, LG Cable
11	R _{IN} 1 -	- LVDS differential data input (G1-G5, B0-B1)	* Hirose KN07LR-30S-1H /
12	R _{IN} 1 +	+ LVDS differential data input (G1-G5, B0-B1)	JAE FI-XB30Sx-HFxx or
13	VSS	Ground	equivalent.
14	R _{IN} 2 -	- LVDS differential data input (B2-B5, HS, VS, DE)	Matching : JAE FI-X30M or
15	R _{IN} 2 +	+ LVDS differential data input (B2-B5, HS, VS, DE)	equivalent
16	VSS	Ground	
17	ClkIN -	- LVDS differential clock input	
18	ClkIN +	+ LVDS differential clock input	[Connector pin arrangement]
19	VSS	Ground	'
20	NC	No Connection	30 1 ПППП
21	NC	No Connection	
22	VSS	Ground	
23	NC	No Connection	LCD reconsiders
24	NC	No Connection	LCD rear view
25	VSS	Ground	
26	NC	No Connection	
27	NC	No Connection	
28	VSS	Ground	
29	NC	No Connection	
30	NC	No Connection	

Note: All GND(ground) pins should be connected together and to GND which should also be connected to the LCD's metal frame. All VCC (power input) pins should be connected together.

The backlight interface connector is a model BHSR-02VS-1, manufactured by JST. The mating connector part number is SM02B-BHSS-1 or equivalent.

Table 4. BACKLIGHT CONNECTOR PIN CONFIGURATION (J1)

Pin	Symbol	Description	Notes
1	HV	Power supply for lamp (High voltage side)	1
2	LV	Power supply for lamp (Low voltage side)	1

Notes: 1. The high voltage side terminal is colored pink and the low voltage side terminal is blue.



3-3. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for it's proper operation.

ITEM Symbol Min Max Unit Note Тур **DCLK** Frequency fclk 65 65 65 MHz 15.4ns Period Hsync tHP 1206 1344 1364 tclk Width 8 136 twH Vsync Period tvp 780 806 830 tHP Frequency fν 60 60 60 Width twv 1 6 24 -Data Horizontal back porch **t**HBP 10 160 tclk Enable Horizontal front porch **t**HFP 10 24

7

1

29

3

tHP

tvbp

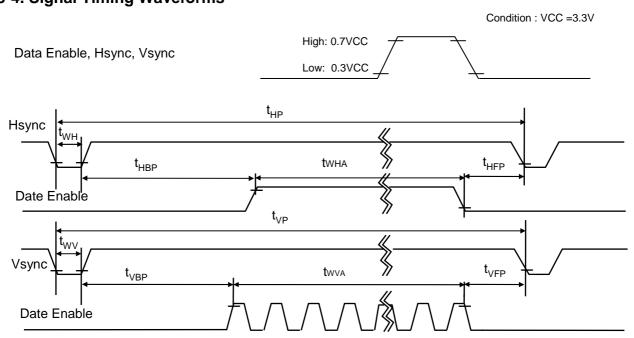
tVFP

Table 5. TIMING TABLE

3-4. Signal Timing Waveforms

Vertical back porch

Vertical front porch



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3-5. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

				Input Color Data														
Color			RE	D					GRE	EN					BL	UE		
00101		3				LSB	MSE	3				LSB	MSE	3				LSB
	R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
													 					
BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red Green Blue Cyan Magenta Yellow White RED (00) RED (01) RED (62) RED (63) GREEN (00) GREEN (01) GREEN (62) GREEN (63) BLUE (00) BLUE (01) BLUE (62)	MSE R 5 Black	MSB R 5 R 4	MSB R	MSB R	MSB R	MSB	MSB	RED RED	Color RED LSB MSB GRE	Color NSB S R R R R R R R R R	RED	NSB	Name	Name	Color NSB Sample LSB MSB Sample LSB MSB Sample Sample	Color	Color MSB Series LSB MSB Series LSB MSB Series LSB MSB Series Series

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3-6. Power Sequence

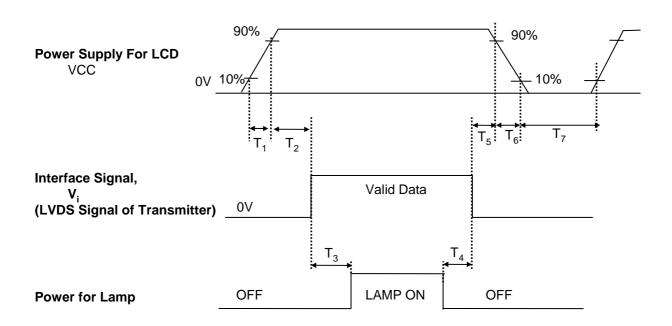


Table 7. POWER SEQUENCE TABLE

Parameter		Value		Unit
	Min.	Тур.	Max.	
T ₁	-	-	10	ms
T ₂	0	-	50	ms
T ₃	200	-	-	ms
T ₄	200	-	-	ms
T ₅	0	-	50	ms
T ₆	0	-	10	ms
T ₇	400	-	-	ms

Notes: 1. Please avoid floating state of interface signal at invalid period.

- 2. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
- 3. Lamp power must be turn on after power supply for LCD and interface signal are valid.



4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0° .

FIG. 1 presents additional information concerning the measurement equipment and method.

Optical Stage(x,y)

LCD Module

Pritchard 880 or equivalent

50cm

FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 8. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz Dclk= 65MHz, IBL= 6.0mA

	D	0		Values		11	Natas
	Parameter	Symbol	Min	Тур	Max	Units	Notes
Contrast Rat	tio	CR	175	250	-		1
Surface Lum	Surface Luminance, white (5P)		155	185		cd/m ²	2
Luminance Variation (13P)		δ_{WHITE}	-	-	1.65		3
Response Ti	Response Time						4
	Rise Time	Tr_R	-	10	20	ms	
	Decay Time	Tr_D	-	20	30	ms	
Color Coordi	inates						PR650 or equivalent
	RED	RX	0.557	0.587	0.617		
		RY	0.313	0.343	0.373		
	GREEN	GX	0.291	0.321	0.351		
		GY	0.500	0.530	0.565		
	BLUE	BX	0.129	0.159	0.189		
		BY	0.110	0.140	0.170		
	WHITE	WX	0.283	0.313	0.343		
		WY	0.299	0.329	0.359		
Viewing Ang	le						5
	x axis, right(Φ =0°)	Θr	40	45	-	degree	
	x axis, left (Φ=180°)	ΘΙ	40	45	-	degree	
	y axis, up (Φ =90°)	Θu	10	15	-	degree	
	y axis, down (Φ=270°)	Θd	30	35	-	degree	
Gray Scale							6

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Contrast Ratio =

Product Specification

Notes 1. Contrast Ratio(CR) is defined mathematically as:

Surface Luminance with all black pixels

- 2. Surface luminance is the average of 5 points across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1., When I_{RI} =6.0mA.
- 3.The variation in surface luminance , The Panel total variation (δ_{WHITE}) is determined by measuring L_{ON} at each test position 1 through 13, and then dividing the maximum L_{ON} of 13 points luminance by minimum L_{ON} of 13 points luminance. For more information see FIG 2.

$$\delta_{\text{WHITE}}$$
 = Maximum(L₁,L₂, ... L₁₃) / Minimum(L₁,L₂, ... L₁₃)

- 4. Response time is the time required for the display to transition from white to black(RiseTime, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.
- 5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

6. Gray scale specification

* f_v=60Hz

Gray Level	Luminance [%] (Typ)
LO	0.39
L7	1.20
L15	4.50
L23	11.3
L31	22.0
L39	38.0
L47	57.5
L55	80.0
L63	100

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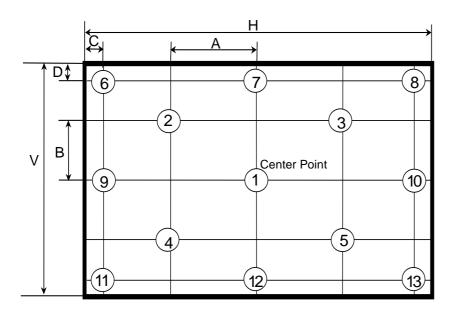
FIG. 2 Luminance

<measuring point for surface luminance>

<measuring point for luminance variation>

POINTS: 5 POINT (1~5)

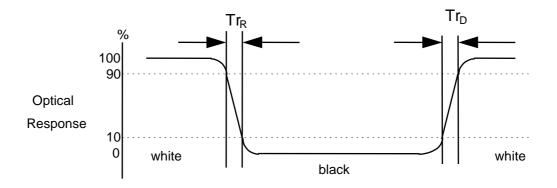
POINTS: 13 POINTS (1~13)



A: H/4 mm B: V/4 mm C: 10 mm D: 10 mm H: 304.128 mm V: 228.096 mm @ H, V: Active Area

FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

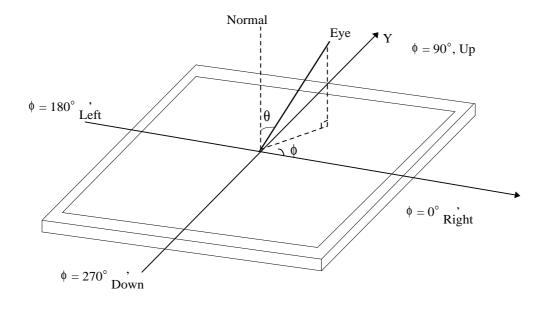


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FIG. 4 Viewing angle

<Dimension of viewing angle range>



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5. Mechanical Characteristics

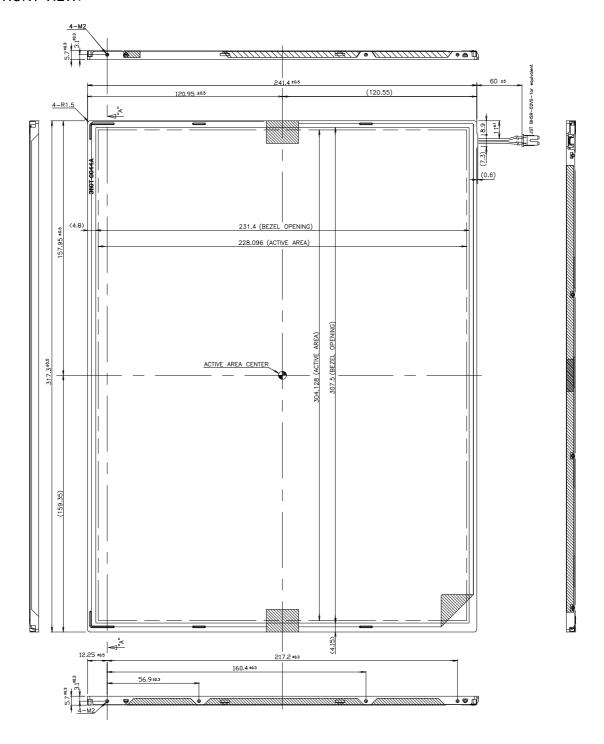
The contents provide general mechanical characteristics for the model LP150X08. In addition the figures in the next page are detailed mechanical drawing of the LCD.

	Horizontal	317.3 ± 0.5mm			
Outline Dimension	Vertical	241.5 ± 0.5mm			
	Depth	$5.7\pm0.3\text{mm}$			
Bezel Area	Horizontal	307.5 ± 0.5mm			
Dezei Alea	Vertical	231.4 ± 0.5mm			
Active Display Area	Horizontal	304.128 mm			
Active Display Area	Vertical	228.096 mm			
Weight	540g (Typ.) 555g (Max.)				
Surface Treatment	Hard coating(3H) Anti-glare treatment of the front polarizer				

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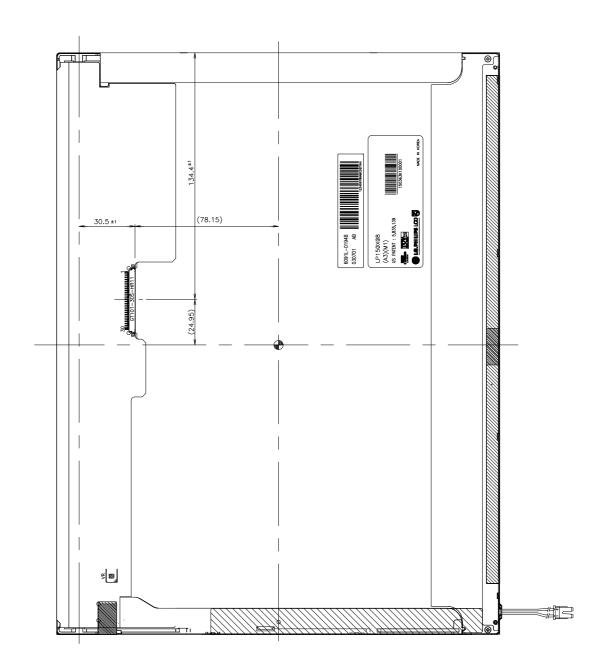


<FRONT VIEW>



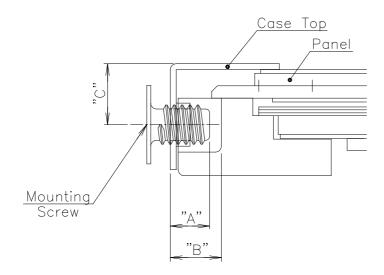


<REAR VIEW>





[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]



* Mounting Screw depth depth Min.: "A" =2.0 depth Max: "B" =2.5

* Mounting hole location : "C" = 3.1(typ.)

*Torque: 2 kgf.cm(Max)

(Measurement gauge: torque meter)

Notes: 1. Screw plated through the method of non-electrolytic nickel plating is preferred to reduce possibility that results in vertical and/or horizontal line defect due to the conductive particles from screw surface.



6. Reliability

Environment test condition

No.	Test Item	Conditions					
1	High temperature storage test	Ta= 60°C, 240h					
2	Low temperature storage test	Ta= -20°C, 240h					
3	High temperature operation test	Ta= 50°C, 50%RH, 240h					
4	Low temperature operation test	Ta= 0°C, 240h					
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis					
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G 2ms for all six faces)					
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr					

[{] Result Evaluation Criteria }

There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

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7. International Standards

7-1. Safety

a) UL 60950, Third Edition, Underwriters Laboratories, Inc., Dated Dec. 11, 2000.

Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.

b) CAN/CSA C22.2, No. 60950, Third Edition, Canadian Standards Association, Dec. 1, 2000.

Standard for Safety of Information Technology Equipment, Including Electrical Business Equipment.

c) EN 60950 : 2000, Third Edition

IEC 60950: 1999, Third Edition

European Committee for Electrotechnical Standardization(CENELEC)

EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

7-2. EMC

- a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
- b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
- c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998 (Including A1: 2000)

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8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

А	В	С	D	Е	F	G	Н	I	J	К	L	М
					1 1			1	1 1			

A,B,C: SIZE(INCH)

D : YEAR E : MONTH

F : PANEL CODE G : FACTORY CODE H : ASSEMBLY CODE I,J,K,L,M : SERIAL NO.

Note

1. YEAR

Year	97	98	99	2000	2001	2002	2003	2004	2005	2006	2007
Mark	7	8	9	0	1	2	3	4	5	6	7

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

3. PANEL CODE

Panel Code	P1 Factory	P2 Factory	P3 Factory	P4 Factory	P5 Factory	Hydis Panel
Mark	1	2	3	4	5	Н

4. FACTORY CODE

Factory Code	LPL Gumi	LPL Nanjing
Mark	K	С

5. SERIAL NO.

Year	1 ~ 99999	100000 ~
Mark	00001 ~ 99999	A0001 ~ A9999, , Z9999

b) Location of Lot Mark

Serial NO. is printed on the label. The label is attached to the backside of the LCD module. This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 15 pcs b) Box Size : 377mm × 332mm × 311mm



9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
 Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage : $V=\pm\ 200mV(Over\ and\ under\ shoot\ voltage)$
- (2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

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9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object.

 It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

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APPENDIX [A] - Enhanced Extended Display Identification Data (EEDID™)

	_	-				-	-
Byte#	Byte#		Va	lue	Va	lue	
decimal)	(HEX)	Field Name and Comments	_	EX)		ary)	
0		Header	0	0	0000		
1	01	ricadei	F	F		1111	
2	02		F	F		1111	
3	03		F	F	1111	1111	Header
4	04		F	F		1111	rioddor
5	05		F	F		1111	
6	06		F	F	1111	1111	
7	07		0	0		0000	
8	08	EISA manufacturer code = LGP	3	0		0000	
9	09	Compressed ASCII	F	0	1111		
10	0A	Panel Supplier Reserved -Product code=5XE	5	7	0101		
			_	_			
11	0B	(Hex, LSB first)	0	5	0000	0101	
12	0C	ID(32-bit) serial number = don't care	0	0	0000	0000	Vender/
13	0D		0	0	0000	0000	Product ID
14	0E		0	0	0000	0000	
15	0F		0	0	0000	0000	
16	10	Week of manufacture = don't care	0	0	0000	0000	
			+	—			
17	11	Year of manufacture = "2003"	0	D		1101	
18	12	EDID Structure version # = "1"	0	1	0000	0001	EDID Version/
19	13	EDID Revision # = "3"	0	3	0000	0011	Revision
20	14	Video input definition = Digital I/p,non TMDS CRGB	8	0			
21	15	Max Himage size(cm)= 30.4128cm(30)	1	Е	0001	1110	Display
22	16	Max V image size(cm)= 22.8096cm(22)	1	7	0001	0111	Parameter
23	17	Display gamma = 2.2	7	8			
24	18	Feature support(DPMS) = Active off, RGB Color	0	Α	0000	1010	
25	19	Red/Green low Bits (RxRy/GxGy)	7	2	0111		
26	1A	Blue/White Low Bits (BxBy/WxWy)	В	0			
27	1B	Red X Rx = 0.587	9	6	1001	0110	
28	1C	Red Y Ry = 0.343	5	7	0101	0111	
29	1D	Green X Gx = 0.321	5	2	0101		Color
30	1E	Green Y Gy = 0.530 .	8	7	1000	0111	Characteristic
31	1F	Blue X Bx = 0.159	2	8	0010	1000	
32	20	Blue Y By = 0.140	2	3	0010		
33	21	White X	5	0	0101	0000	
34	22	White Y Wy = 0.329	5	4	0101	0100	
35	23	Established Timing I	0	0	0000	0000	Established
36	24	Established Timing II	0	0	0000	0000	Timings
37	25	Manufacturer's Timings	0	0	0000	0000	
38	26	Standard Timing ID1 (01h if not used)	0	1	0000	0001	
39	27	Standard Timing ID1 (01h if not used)	0	1	0000	0001	
40	28	Standard Timing ID2 (01h if not used)	0	1	0000		
			+	_			
41	29	Standard Timing ID2 (01h if not used)	0	1	0000	0001	
42	2A	Standard Timing ID3 (01h if not used)	0	1	0000	0001	
43	2B	Standard Timing ID3 (01h if not used)	0	1	0000	0001	
44	2C	Standard Timing ID4 (01h if not used)	0	1	0000	0001	Standard
45	2D	Standard Timing ID4 (01h if not used)	0	1		0001	Timing ID
			_	1			iiiig iD
46	2E	Standard Timing ID5 (01h if not used)	0	_	0000	0001	
47	2F	Standard Timing ID5 (01h if not used)	0	1	0000	0001	
48	30	Standard Timing ID6 (01h if not used)	0	1	0000	0001	
49	31	Standard Timing ID6(01h if not used)	0	1	0000	0001	
50	32	Standard Timing ID7(01h if not used)	0	1	0000	0001	
51	33	Standard Timing ID7 (01h if not used)	0	1	0000		
			+	_			
52	34	Standard Timing ID8 (01h if not used)	0	1	0000	0001	
53	35	Standard Timing ID8 (01h if not used)	0	1	0000	0001	
54	36	Detailed Timing Descriptor #1	6	4	0110	0100	
55	37	1024X768 @ 60 Hz mode: pixe; clock = 65.00 MHz	1	9	0001	1001	
56	38	Horizontal Active = 1024 pixels	0	0	0000	0000	
57	39	Horizontal Blanking = 320 pixels	4	0	0100	0000	Detailed
58	3A	Horizontal Active: Horizontal Blanking	4	1	0100	0001	Timing
59	3B	Vertical Active = 768 lines	0	0	0000	0000	Description
60	3C	Vertical Blanking = 38 lines	2	6	0010		#1
61	3D	Vertical Active: Vertical Blanking	3	0	0011	0000	
62	3E	Horizontal Sync. Offset = 24 pixels	1	8		1000	
63	3F	Horizontal Sync Pulse Width = 136 pixels	8	8	1000	1000	
	40	Vertical Sync Offset = 3 lines : Sync Width = 6 lines	3	6	0011		



Byte#	Byte#	Field Name and Comments	Va	lue	Value	
(decimal)	(HEX)	·	_	EX)	(binary)	
65	41	Horizontal Vertical Sync Offset/Width upper 2bits	2	0	0010 0000	F
66	42 43	Horizontal Image Size = 304.128 mm(304)	3 E	0	0011 0000	Detailed
67 68	43	Vertical Image Size = 228.096 mm(228) Horizontal & Vertical Image Size	1	0	1110 0100 0001 0000	Timing Description
69	45	Horizontal Border = 0	0	0	0000 0000	#1
70	46	Vertical Border = 0	0	0	0000 0000	1 "'
71	47	Non-interlaced,Normal display,no stereo,Digital separate sync,H/V pol	1	8	0001 1000	
72	48	Detailed Timing Descriptor #2 was not used	0	0	0000 0000	
73	49		0	0	0000 0000	
74	4A		0	0	0000 0000	-
75 76	4B 4C		0	0	0000 0000	+
77	4D		0	0	0000 0000	†
78	4E		0	0	0000 0000	Detailed
79	4F		0	0	0000 0000	Timing
80	50		0	0	0000 0000	Description
81	51		0	0	0000 0000	#2
82	52		0	0	0000 0000	-
83	53		0	0	0000 0000	1
84 85	55 55		0	0	0000 0000	-
86	56		0	0	0000 0000	1
87	57		0	0	0000 0000	
88	58		0	0	0000 0000	
89	59		0	0	0000 0000	
90	5A	Detailed Timing Descriptor #3	0	0	0000 0000	
91	5B		0	0	0000 0000	-
92	5C	ASCII Data String Tag (Supplier Name)	0	0	0000 0000	-
93 94	5D 5E		0	0	0000 0000	
95		[L]	4	С	0100 1100	†
96	60	[G]	4	7	0100 0111	Detailed
97	61	[P]	5	0	0101 0000	Timing
98		[h]	6	8	0110 1000	· '
99			6	9	0110 1001	#3
100	64	[[] f:1	6	С	0110 1100	
101 102	65 66	[i] [a]	<u>6</u> 7	9	0110 1001 0111 0000	+
103		[s]	7	3	0111 0001	+
104			4	С	0100 1100	
105	69	[C]	4	3	0100 0011	
106	6A	[D]	4	4	0100 0100	
107	6B	[^] Line Feed	0	Α	0000 1010	
108	6C	Detailed Timing Descriptor #4	0	0	0000 0000	•
109	6D		0	0	0000 0000	-
110	6E	ASCII Data String Tag (Supplier P/N)	0	0	0000 0000	
111	6F	,	0	0	0000 0000	4
112	70		0	0	0000 0000	
113		[L]	4	С	0100 1100	
114	72	[P]	5	0	0101 0000	_
115	73	[1]	3	1	0011 0001	Detailed
116	74	[5]	3	5	0011 0101	Timing
117	75	[0]	3	0	0011 0000	Description
118	76	[X]	5	8	0101 1000	#4
119	77	[0]	3	0	0011 0000	1
120	78	[8]	3	8	0011 1000	1
121	79	[-]	2	D	0010 1101	1
122	7A	[A]	4	1	0100 0001	1
123	7B	[3]	3	3	0011 0011	1
123	7B 7C	[M]	4	D D	0100 1101	1
			_	-		4
125	7D	[1]	3	1	0011 0001	Entropia Et
126 127	7E 7F	Extension flag = 00 Checksum	7	0 B	0000 0000 0111 1011	Extension Flag
121	_ / F	CHECKSUII	/	Ď	UIII IUII	Checksum

```
ERROR: syntaxerror
OFFENDING COMMAND: --nostringval--
STACK:
/Title
( )
/Subject
(D:20100430141417+08'00')
/ModDate
( )
/Keywords
(PDFCreator Version 0.9.5)
/Creator
(D:20100430141417+08'00')
/CreationDate
(USER)
/Author
-mark-
```