

(✓) Final Specifications

Module 15.6"HD 16:9 Color TFT-LCD with LED Backlight design					
Model Name	B156XTN03.4 (H/W: 0A)				
Note (♠)	LED Backlight with driving circuit design				

Customer	Date
Checked & Approved by	Date
Note: This Specification i change without notice.	s subject to

Approved by	Date				
<u>Buffy Chen</u>	<u>08/01/2012</u>				
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Record of Revision

Ver	Version and Date Page Old description		New Description	Remark	
0.1	2012/06/04	All	First Edition for Customer		
1.0	2012/07/26	All		Final Spec for Customer	
1.1	2012/8/01	p.26~28	Pixel CLK = 76.6 MHz, check sum = F7	For WWAN solution update; Pixel CLK = 69.3 MHz, check sum = 47	



Product Specification

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1. Handling Precautions

- 1) Since front polarizer is easily damaged, pay attention not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- 5) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface.
- 6) Since CMOS LSI is used in this module, take care of static electricity and insure human earth when handling.
- 7) Do not open nor modify the Module Assembly.
- 8) Do not press the reflector sheet at the back of the module to any directions.
- 9) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) After installation of the TFT Module into an enclosure (Notebook PC Bezel, for example), do not twist nor bend the TFT Module even momentary. At designing the enclosure, it should be taken into consideration that no bending/twisting forces are applied to the TFT Module from outside. Otherwise the TFT Module may be damaged.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Disconnecting power supply before handling LCD modules, it can prevent electric shock, DO NOT TOUCH the electrode parts, cables, connectors and LED circuit part of TFT module that a LED light bar build in as a light source of back light unit. It can prevent electronic breakdown.



Product Specification

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2. General Description

B156XTN03.4 is a Color Active Matrix Liquid Crystal Display composed of a TFT LCD panel, a driver circuit, and LED backlight system. The screen format is intended to support the 16:9 HD, 1366(H) x768(V) screen and 262k colors (RGB 6-bits data driver) with LED backlight driving circuit. All input signals are LVDS interface compatible.

B156XTN03.4 is designed for a display unit of notebook style personal computer and industrial machine.

2.1 General Specification

Items	Unit	Specifications				
Screen Diagonal	[mm]	394.9				
Active Area	[mm]	344.2 X193.5	344.2 X193.5			
Pixels H x V		1366x3(RGB) x 768			
Pixel Pitch	[mm]	0.252X0.252				
Pixel Format		R.G.B. Vertic	cal Stripe			
Display Mode		Normally W	hite			
White Luminance (ILED=20mA) (Note: ILED is LED current)	[cd/m²]	200 typ. (5 p 170 min. (5 p				
Luminance Uniformity		1.25 max. (5 points)				
Contrast Ratio		400 typ.				
Response Time	[ms]	8 typ/16 Max				
Nominal Input Voltage VDD	[Volt]	+3.3 typ.				
Power Consumption	[Watt]	3.6 max. (Include Logic and Blu power)				
Weight	[Grams]	380 max.				
Physical Size			Min.	Тур.	Max.	
Include bracket	[mm]	Length	359.0	359.5	360.0	
	[[[[]]]]	Width	223.3	223.8	224.3	
		Thicknessss	-	-	3.2	
Electrical Interface		1 channel L	VDS			
Glass Thickness	[mm]	0.4				
Surface Treatment		Anti-Glare, hardness 3H				
Support Color		262K colors (RGB 6-bit)				
Temperature Range Operating Storage (Non-Operating)	[°C]	0 to +50 -20 to +60				
RoHS Compliance		RoHS Comp	oliance			

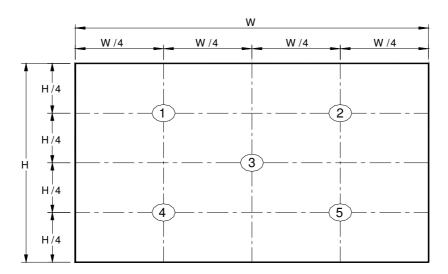


2.2 Optical Characteristics

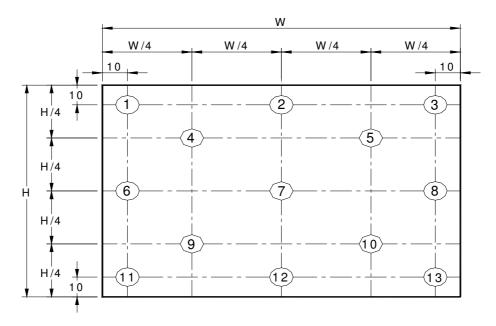
The optical characteristics are measured under stable conditions at $25^{\circ}\!\!\!$ (Room Temperature) :

Item		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
	White Luminance ILED=20mA		5 points average	170	200	-	cd/m²	1, 4, 5.
		Θ _R Θ _L	Horizontal (Right) CR = 10 (Left)	40 40	45 45	- -	degre e	
Viewing Ar	ngle	Ψ н Ψ ι	Vertical (Upper) CR = 10 (Lower)	10	15 35	-		4, 9
Luminance Un	iformity	δ _{5P}	5 Points	-	-	1.25		1, 3, 4
Luminance Un	iformity	δ _{13P}	13 Points	_	-	1.60		2, 3, 4
Contrast Re	atio	CR		400	500	-		4, 6
Cross tal	k	%				4		4, 7
Response T	ime	T _{RT}	Rising + Falling	-	8	16		
	Red	Rx		0.550	0.580	0.610		
	Red	Ry		0.305	0.335	0.365		
	Green	Gx		0.300	0.330	0.360		
Color / Chromaticity	Orecii	Gy		0.535	0.565	0.595		
Coodinates	Dive	Bx	CIE 1931	0.125	0.155	0.185		4
	Blue	Ву		0.110	0.140	0.170		
	\A/ ₀ !! «	Wx		0.283	0.313	0.343		
	White	Wy		0.299	0.329	0.359		
NTSC		%		-	45	-		

Note 1: 5 points position (Ref: Active area)



Note 2: 13 points position (Ref: Active area)



Note 3: The luminance uniformity of 5 or 13 points is defined by dividing the maximum luminance values by the minimum test point luminance

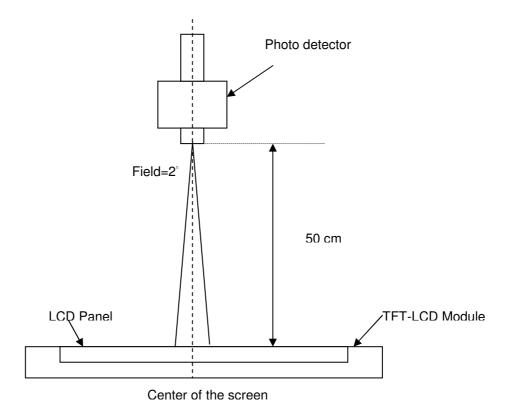
δ _{W5} =	Maximum Brightness of five	points
	Minimum Brightness of five	points
2	Maximum Brightness of thirt	een points
$\delta_{W13} =$	Minimum Brightness of thirte	en points

Note 4: Measurement method

The LCD module should be stabilized at given temperature for 30 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after



lighting Backlight for 30 minutes in a stable, windless and dark room, and it should be measured in the center of screen.



Note 5: Definition of Average Luminance of White (Y_L):

Measure the luminance of gray level 63 at 5 points, $Y_L = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$ L (x) is corresponding to the luminance of the point X at Figure in Note (1).

Note 6: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Brightness on the "White" state Contrast ratio (CR)=

Briahtness on the "Black" state

Note 7: Definition of Cross Talk (CT)

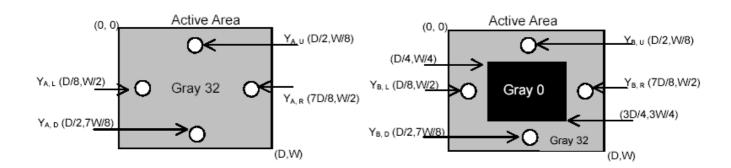
$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where

Y_A = Luminance of measured location without gray level 0 pattern (cd/m₂)

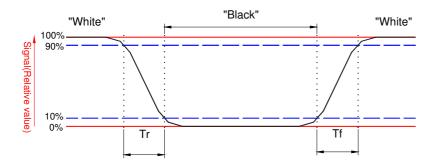
 $Y_B =$ Luminance of measured location with gray level 0 pattern (cd/m₂)





Note 8: Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



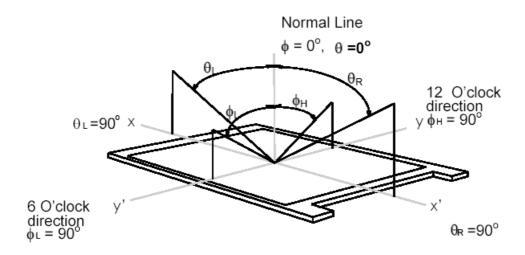


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Note 9. Definition of viewing angle

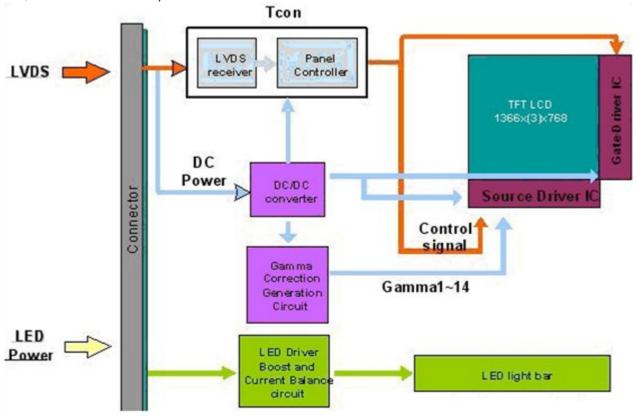
Viewing angle is the measurement of contrast ratio \geq 10, at the screen center, over a 180° horizontal and 180° vertical range (off-normal viewing angles). The 180° viewing angle range is broken down as follows; 90° (θ) horizontal left and right and 90° (Φ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.





3. Functional Block Diagram

The following diagram shows the functional block of the 15.6 inches wide Color TFT/LCD 40 Pin (One CH/connector Module)





4. Absolute Maximum Ratings

An absolute maximum rating of the module is as following:

4.1 Absolute Ratings of TFT LCD Module

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive	Vin	-0.3	+4.0	[Volt]	Note 1,2

4.2 Absolute Ratings of Environment

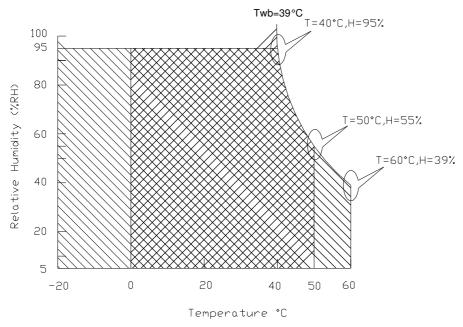
<u> </u>							
Item	Symbol	Min	Max	Unit	Conditions		
Operating	TOP	0	+50	[°C]	Note 4		
Operation Humidity	HOP	5	95	[%RH]	Note 4		
Storage Temperature	TST	-20	+60	[°C]	Note 4		
Storage Humidity	HST	5	95	[%RH]	Note 4		

Note 1: At Ta (25°C)

Note 2: Permanent damage to the device may occur if exceed maximum values

Note 3: LED specification refer to section 5.2

Note 4: For quality performance, please refer to AUO IIS (Incoming Inspection Standard).



Operating Range

Storage Range

+



5. Electrical Characteristics

5.1 TFT LCD Module

5.1.1 Power Specification

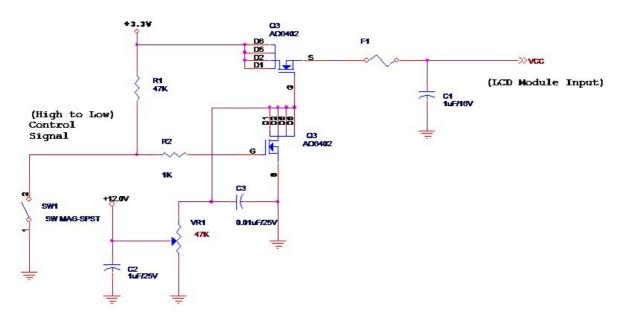
Input power specifications are as follows;

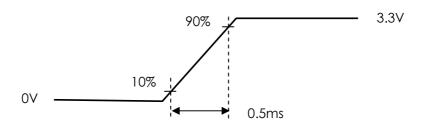
The power specification are measured under 25°C and frame frenquency under 60Hz

Symble	Parameter	Min	Тур	Max	Units	Note
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	_	-	0.8	[Watt]	Note 1
IDD	IDD Current	-	-	166	[mA]	Note 1
IRush	Inrush Current	-	ı	2000	[mA]	Note 2
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	

Note 1: Maximum Measurement Condition: Black Pattern at 3.3V driving voltage. (Pmax=V3.3 x lblack)

Note 2: Measure Condition





5.1.2 Signal Electrical Characteristics

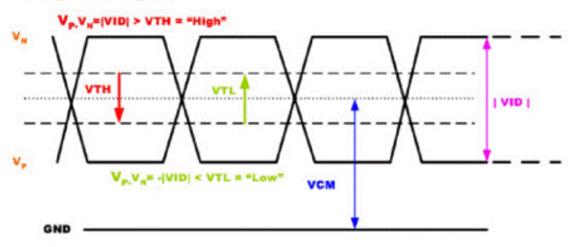
Input signals shall be low or High-impedance state when VDD is off.

Signal electrical characteristics are as follows;

Parameter	Condition	Min	Max	Unit
V _{TH}	Differential Input High Threshold (Vcm=+1.2V)		100	[mV]
V _{TL}	Differential Input Low Threshold (Vcm=+1.2V)	-100	-	[mV]
V _{ID}	Differential Input Voltage	100	600	[mV]
V _{CM}	Differential Input Common Mode Voltage	1.125	1.375	[V]

Note: LVDS Signal Waveform

Single-end Signal





5.2 Backlight Unit 5.2.1 LED characteristics

Parameter	Symbol	Min	Тур	Max	Units	Condition
Backlight Power Consumption	PLED	-	-	2.8	[Watt]	(Ta=25°C), Note 1 Vin =12V
LED Life-Time	N/A	15,000	-	-	Hour	(Ta=25°C), Note 2 I _F =20 mA

Note 1: Calculator value for reference PLED = VF (Normal Distribution) * IF (Normal Distribution) / Efficiency

Note 2: The LED life-time define as the estimated time to 50% degradation of initial luminous.

5.2.2 Backlight input signal characteristics

Parameter	Symbol	Min	Тур	Max	Units	Remark
LED Power Supply	VLED	6.0	12.0	21.0	[Volt]	
LED Enable Input High Level		2.0	-	5.5	[Volt]	
LED Enable Input Low Level	VLED_EN	-	-	0.8	[Volt]	
PWM Logic Input High Level		2.0	-	5.5	[Volt]	Define as Connector
PWM Logic Input Low Level	VPWM_EN	-	-	0.8	[Volt]	Interface (Ta=25°C)
PWM Input Frequency	FPWM	150	1K	10K	Hz	
PWM Duty Ratio	Duty	1 *Note. 2		100	%	

Note 1: Recommanded system pull up/down resistor no bigger than 10kohm.

Note 2: If the PWM duty ratio(min) is set between 5% to 1%, the PWM input frequency should be set below 1KHz. The brightness-duty characteristic might not be able to keep in it's linearity if the dimming control is operated in 1% to 5% range.



6. Signal Interface Characteristic

6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.

		1																			13	366	6
1st Line	R	G	В	R	G	В				-	•	-			-	-	-	R	G	В	R	G	В
					•														•		•	<u>'</u>	
					•							•							•			•	
												•										٠	
		•			•							•							•			•	
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768th Line	R	G	В	R	G	В	-	•	-			. <u>-</u>	•	-				R	G	В	R	G	В



6.2 Integration Interface Requirement

6.2.1 Connector Description

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	IPEX
Type / Part Number	IPEX 20455-040E-12R
Mating Housing/Part Number	IPEX 20453-040T-01

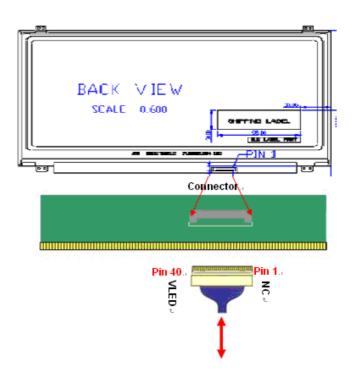
6.2.2 Pin Assignment

LVDS is a differential signal technology for LCD interface and high speed data transfer device.

PIN#	Signal Name	Description
1	NC	No Connection (Reserve)
2	VDD	Power Supply +3.3V
3	VDD	Power Supply +3.3V
4	VEDID	EDID +3.3V Power
5	NC	No Connect (Reserve)
6	CLK_EDID	EDID Clock Input
7	DAT_EDID	EDID Data Input
8	RxOIN0-	-LVDS Differential Data INPUT(Odd R0-R5,G0)
9	RxOIN0+	+LVDS Differential Data INPUT(Odd R0-R5,G0)
10	VSS	Ground
11	RxOIN1-	-LVDS Differential Data INPUT(Odd G1-G5,B0-B1)
12	RxOIN1+	+LVDS Differential Data INPUT(Odd G1-G5,B0-B1)
13	VSS	Ground
14	RxOIN2-	-LVD\$ Differential Data INPUT(Odd B2-B5,H\$,V\$,DE)
15	RxOIN2+	+LVDS Differential Data INPUT(Odd B2-B5,HS,VS,DE)
16	VSS	Ground
17	RxOCKIN-	-LVDS Odd Differential Clock INPUT
18	RxOCKIN+	+LVDS Odd Differential Clock INPUT
19	NC	No connection (Reserve)
20	NC	No connection
21	NC	No connection
22	GND	Ground-Shield



23	NC	No connection
24	NC	No connection
25	GND	Ground-Shield
26	NC	No connection
27	NC	No connection
28	GND	Ground-Shield
29	NC	No connection
30	NC	No connection
31	VLED_GND	LED Ground
32	VLED_GND	LED Ground
33	VLED_GND	LED Ground
34	NC	No Connection (Reserve)
35	VPWM_EN	PWM logic input level
36	VLED_EN	LED enable input level
37	DCR_EN	DCR_Enable
38	VLED	LED Power Supply
39	VLED	LED Power Supply
40	VLED	LED Power Supply



Note1: start from right side

Note2: Input signals shall be low or High-impedance state when VDD is off.



6.3 Interface Timing

6.3.1 Timing Characteristics

Basically, interface timings should match the 1366x768 /60Hz manufacturing guide line timing.

Parar	neter	Symbol	Min.	Тур.	Max.	Unit
Frame	e Rate	-	-	60	-	Hz
Clock fre	equency	1/ Tclock	65	72	80	MHz
	Period	T _V	780	790	768+A	
Vertical	Active	T VD		768	T Line	
Section	Blanking	T _{VB}	12	22	Α	
	Period	T _H	1426	1426	1366+B	
Horizontal Section	Active	T HD		1366		T _{Clock}
	Blanking	T HB	60	96	В	

Note 1: The above is as optimized setting

Note 2: DE mode only

Note 3 : The maximum clock frequency = (1366+B)*(768+A)*60<80MHz

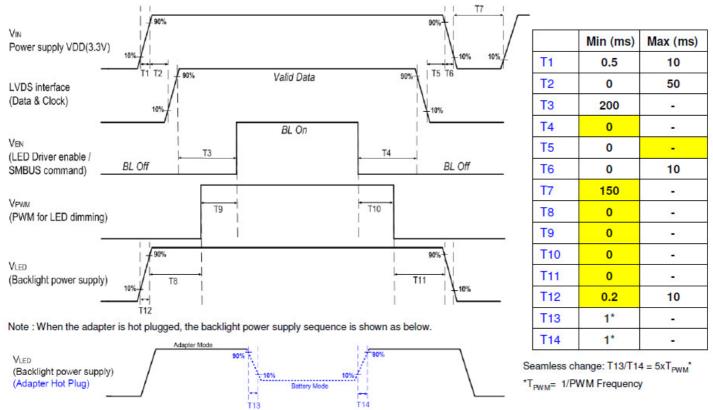


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6.4 Power sequence

Power on/off sequence is as follows. Interface signals and LED on/off sequence are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off



Note 1: If T3,T4<200ms; T7<500ms; T8,T9,T10,T11<10ms, The display garbage may occur. We suggest T3,T4>200ms; T7>500ms; T8,T9,T10,T11>10ms to avoid the display garbage. **Note 2:** If T1 or T12<0.5ms, the inrush current may cause the damage of fuse. If T1 or T12<0.5ms, the inrush current l2t is under typical melt of fuse Spec., there is no mentioned problem.



7. Panel Reliability Test

7.1 Vibration Test

Test Spec:

Test method: Non-Operation

Acceleration: 1.5 G

Frequency: 10 - 500Hz Random

30 Minutes each Axis (X, Y, Z) Sweep:

7.2 Shock Test

Test Spec:

Test method: Non-Operation

Acceleration: 220 G, Half sine wave

Active time: 2 ms

Pulse: X,Y,Z .one time for each side

7.3 Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 40°C, 90%RH, 300h	
High Temperature Operation	Ta= 50°C, Dry, 300h	
Low Temperature Operation	Ta= 0℃, 300h	
High Temperature Storage	Ta= 60℃, 35%RH, 300h	
Low Temperature Storage	Ta= -20℃, 50%RH, 250h	
Thermal Shock Test	Ta=-20℃to 60℃, Duration at 30 min, 100 cycles	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

Note1: According to EN 61000-4-2, ESD class B: Some performance degradation allowed. Self-recoverable.

No data lost, No hardware failures.

Remark: MTBF (Excluding the LED): 30,000 hours with a confidence level 90%

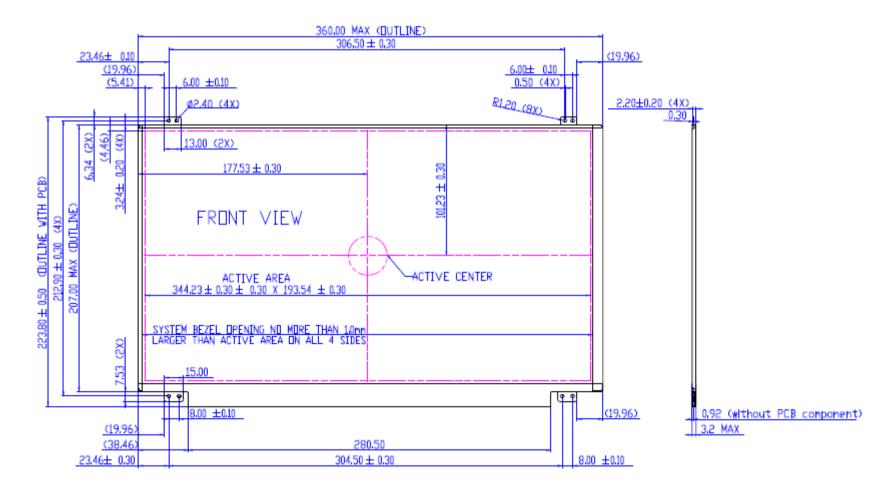


8. Mechanical Characteristics

8.1 LCM Outline Dimension

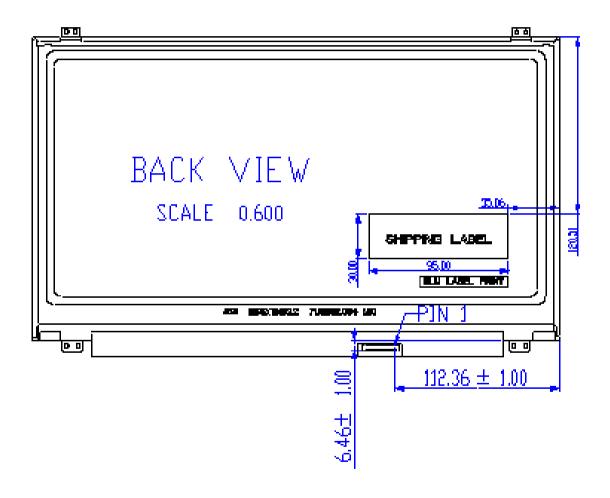
8.1.1 Standard Front View

The drawing following 2D standard drawing and remark.





8.1.2 Standard Rear View



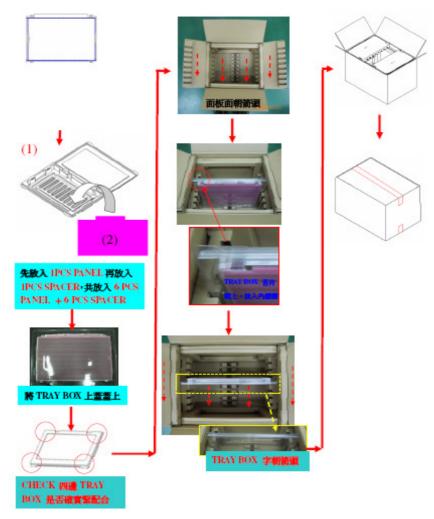


- 9. Shipping and Package
- 9.1 Shipping Label Format

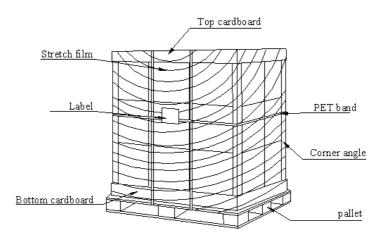




9.2 Carton Package



9.3 Shipping Package of Palletizing Sequence





10. Appendix: EDID Description

Address	FUNCTION	Value	Value	Value	Note
HEX		HEX	BIN	DEC	
00	Header	00	00000000	0	
01		FF	11111111	255	
02		FF	11111111	255	
03		FF	111111111	255	
04		FF	111111111	255	
05		FF	111111111	255	
06		FF	111111111	255	
07		00	00000000	0	
08	EISA Manuf. Code LSB	06	00000110	6	
09	Compressed ASCII	AF	10101111	175	
0A	Product Code	EC	11101100	236	
0B	hex, LSB first	34	00110100	52	
0C	32-bit ser #	00	00000000	0	
0D		00	00000000	0	
0E		00	00000000	0	
0F		00	00000000	0	
10	Week of manufacture	0D	00001101	13	
11	Year of manufacture	16	00010110	22	
12	EDID Structure Ver.	01	00000001	1	
13	EDID revision #	04	00000100	4	
14	Video input def. (digital I/P, non-TMDS, CRGB)	90	10010000	144	
15	Max H image size (rounded to cm)	22	00100010	34	
16	Max V image size (rounded to cm)	13	00010011	19	
17	Display Gamma (=(gamma*100)-100)	78	01111000	120	
18	Feature support (no DPMS, Active OFF, RGB, tmg Blk#1)	02	00000010	2	
19	Red/green low bits (Lower 2:2:2:2 bits)	BB	10111011	187	
1A	Blue/white low bits (Lower 2:2:2:2 bits)	F5	11110101	245	
1B	Red x (Upper 8 bits)	94	10010100	148	
1C	Red y/ highER 8 bits	55	01010101	85	
1D	Green x	54	01010100	84	
1E	Green y	90	10010000	144	
1F	Blue x	27	00100111	39	
20	Blue y	23	00100011	35	
21	White x	50	01010000	80	
22	White y	54	01010100	84	
23	Established timing 1	00	00000000	0	
24	Established timing 2	00	00000000	0	
25	Established timing 3	00	00000000	0	
26	Standard timing #1	01	00000001	1	
27		01	00000001	1	
28	Standard timing #2	01	00000001	1	
29		01	00000001	1	



2A	Standard timing #3	01	00000001	1	
2B	Standard timing #0	01	00000001	. 1	
2C	Standard timing #4	01	00000001	1	
2D		01	00000001	1	
2E	Standard timing #5	01	00000001	1	
2F	Statistical Statistics	01	00000001	1	
30	Standard timing #6	01	00000001	1	
31	ten een g	01	00000001	1	
32	Standard timing #7	01	00000001	1	
33		01	00000001	1	
34	Standard timing #8	01	00000001	1	
35		01	0000001	1	
36	Pixel Clock/10000 LSB	12	00010010	18	
37	Pixel Clock/10000 USB	1B	00011011	27	
38	Horz active Lower 8bits	56	01010110	86	
39	Horz blanking Lower 8bits	76	01110110	118	
3A	HorzAct:HorzBlnk Upper 4:4 bits	50	01010000	80	
3B	Vertical Active Lower 8bits	00	00000000	0	
3C	Vertical Blanking Lower 8bits	0A	00001010	10	
3D	Vert Act : Vertical Blanking (upper 4:4 bit)	30	00110000	48	
3E	HorzSync. Offset	80	00001000	8	
3F	HorzSync.Width	0A	00001010	10	
40	VertSync.Offset : VertSync.Width	31	00110001	49	
41	Horz‖ Sync Offset/Width Upper 2bits	00	00000000	0	
42	Horizontal Image Size Lower 8bits	58	01011000	88	
43	Vertical Image Size Lower 8bits	C1	11000001	193	
44	Horizontal & Vertical Image Size (upper 4:4 bits)	10	00010000	16	
45	Horizontal Border (zero for internal LCD)	00	00000000	0	
46	Vertical Border (zero for internal LCD)	00	00000000	0	
47	Signal (non-intr, norm, no stero, sep sync, neg pol)	18	00011000	24	
48	Detailed timing/monitor	00	00000000	0	
49	descriptor #2	00	00000000	0	
4A		00	00000000	0	
4B		0F	00001111	15	
4C		00	00000000	0	
4D		00	00000000	0	
4E		00	00000000	0	
4F		00	00000000	0	
50		00	00000000	0	
51		00	00000000	0	-
52		00	00000000	0	
53		00	00000000	0	
54		00	00000000	0	-
55 56		00	00000000	0	-
56 57		00	00000000	0	-
57 50		00	00000000	0	-
58		00	00000000	0	



59		20	00100000	32	
5A	Detailed timing/monitor	00	00000000	0	
5B	descriptor #3	00	00000000	0	
5C		00	00000000	0	
5D		FE	11111110	254	
5E		00	00000000	0	
5F	Manufacture	41	01000001	65	Α
60	Manufacture	55	01010101	85	U
61	Manufacture	4F	01001111	79	0
62		0A	00001010	10	
63		20	00100000	32	
64		20	00100000	32	
65		20	00100000	32	
66		20	00100000	32	
67		20	00100000	32	
68		20	00100000	32	
69		20	00100000	32	
6A		20	00100000	32	
6B		20	00100000	32	
6C	Detailed timing/monitor	00	00000000	0	
6D	descriptor #4	00	00000000	0	
6E		00	00000000	0	
6F		FE	11111110	254	
70		00	00000000	0	
71	Manufacture P/N	42	01000010	66	В
72	Manufacture P/N	31	00110001	49	1
73	Manufacture P/N	35	00110101	53	5
74	Manufacture P/N	36	00110110	54	6
75	Manufacture P/N	58	01011000	88	Χ
76	Manufacture P/N	54	01010100	84	Т
77	Manufacture P/N	4E	01001110	78	N
78	Manufacture P/N	30	00110000	48	0
79	Manufacture P/N	33	00110011	51	3
7A	Manufacture P/N	2E	00101110	46	
7B	Manufacture P/N	34	00110100	52	4
7C		20	00100000	32	
7D		0A	00001010	10	
7E	Extension Flag	00	00000000	0	
7F	Checksum	47	01000111	71	