



<div><div>Pc</div></div>		PART NAME : CALIPER,FIN(Groove opr) PARTNO: 326301114E				August 26, 2025		13:35	
		REV NUMBER : E		SER NUMBER :			STATS COUNT : 1		
***** JS AUTO CAST FOUNDRY INDIA LTD *****									
SERIAL NUMBER : AKH 297									
'Inspector name' : GOVINDHARASU.K									
<div><div></div>MM#FLATNESS - PLN5</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
M0.0000.1200.0000.0140.0140.000 <div><div></div></div>									
<div><div></div>MM#47A.1 LOC1 - CIR5</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
X0.0000.0500.050-0.008-0.0080.000 <div><div></div></div>									
Y0.0000.0500.050-0.003-0.0030.000 <div><div></div></div>									
D64.9600.0370.03764.9640.0040.000 <div><div></div></div>									
<div><div></div>MM#47A LOC2 - CIR6</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
X0.0000.0500.050-0.005-0.0050.000 <div><div></div></div>									
Y0.0000.0500.050-0.002-0.0020.000 <div><div></div></div>									
D65.7000.0370.03765.7050.0050.000 <div><div></div></div>									
<div><div></div>MMA DIST1 - PLN3 TO CIR6 (ZAXIS)</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
M4.2500.2500.1004.244-0.0060.000 <div><div></div></div>									
<div><div></div>#48A ANGL1 - LIN1 TO ZAXIS</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
A5°00'00"0°30'00"0°30'00"4°53'39"-0°06'21"0°00'00" <div><div></div></div>									
<div><div></div>#46A ANGL2 - LIN2 TO ZAXIS</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
A7°00'00"0°30'00"0°30'00"6°47'35"-0°12'25"0°00'00" <div><div></div></div>									
<div><div></div>#48B ANGL2 - LIN3 TO ZAXIS</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
A-5°00'00"0°30'00"0°30'00"-4°59'21"0°00'39"0°00'00" <div><div></div></div>									
<div><div></div>MM#47A.2 LOC4 - CIR7</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
X80.0000.0500.05080.0020.0020.000 <div><div></div></div>									
Y0.0000.0500.050-0.014-0.0140.000 <div><div></div></div>									
D64.9600.0370.03764.9670.0070.000 <div><div></div></div>									
<div><div></div>MM#47B LOC5 - CIR8</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
X80.0000.0500.05079.994-0.0060.000 <div><div></div></div>									
Y0.0000.0500.050-0.005-0.0050.000 <div><div></div></div>									
D65.7000.0370.03765.7060.0060.000 <div><div></div></div>									
<div><div></div>MM#35A.1 DIST2 - PLN4 TO CIR8 (ZAXIS)</div>									
AXNOMINAL+TOL-TOLMEASDEVOUTTOL									
M4.2500.1000.1004.2530.0030.000 <div><div></div></div>									

↔	MM	#35A.2 DIST5 - PLN3 TO CIR6 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	4.250	0.100	0.100	4.244	-0.006	0.000	
↔	MM	#36C.1 - PLN2 TO PLN3 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	13.000	0.250	0.250	12.969	-0.031	0.000	
↔	MM	#36C2. - PLN2 TO PLN4 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	13.000	0.250	0.250	12.976	-0.024	0.000	