











	PART NAME : CALIPER,FIN(Groove opr)		PARTNO: 326301113E	August 15, 2025	07:53
	REV NUMBER : H	SER NUMBER :		STATSCOUNT : 1	

\*\*\*\*\* JS AUTO CAST FOUNDRY INDIA LTD \*\*\*\*\*  
'shift' : 1  
'Inspector name' : S.SATHISHKUMAR  
SERIAL NUMBER : AKH102

	MM	#17 - PLN5				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	0.000	0.120	0.000	0.033	0.033	0.000
	MM	#59A LOC1 - CIR5				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
X	0.000	0.050	0.050	0.001	0.001	0.000
Y	0.000	0.050	0.050	0.002	0.002	0.000
D	65.000	0.037	0.037	64.994	-0.006	0.000
	MM	#58A.1 LOC2 - CIR6				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
X	0.000	0.050	0.050	0.002	0.002	0.000
Y	0.000	0.050	0.050	-0.001	-0.001	0.000
D	65.700	0.037	0.037	65.680	-0.020	0.000
	MM	#63A DIST1 - PLN3 TO CIR6 (ZAXIS)				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	4.000	0.100	0.100	3.944	-0.056	0.000
		#60A ANGL1 - LIN1 TO ZAXIS				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
A	5°00'00"	0°30'00"	0°30'00"	4°58'22"	-0°01'38"	0°00'00"
		#72B.1 ANGL2 - LIN2 TO ZAXIS				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
A	7°00'00"	0°30'00"	0°30'00"	6°54'49"	-0°05'11"	0°00'00"
		ANGL2 - LIN3 TO ZAXIS				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
A	-5°00'00"	0°30'00"	0°30'00"	-5°15'47"	-0°15'47"	0°00'00"
	MM	#59B LOC4 - CIR7				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
X	80.000	0.050	0.050	80.008	0.008	0.000
Y	0.000	0.050	0.050	-0.003	-0.003	0.000
D	65.000	0.037	0.037	64.992	-0.008	0.000
	MM	#58A.2 LOC5 - CIR8				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
X	80.000	0.050	0.050	80.006	0.006	0.000
Y	0.000	0.050	0.050	-0.003	-0.003	0.000
D	65.700	0.037	0.037	65.682	-0.018	0.000
	MM	#63B DIST2 - PLN4 TO CIR8 (ZAXIS)				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	4.000	0.100	0.100	3.945	-0.055	0.000

↔		MM	DIST5 - PLN3 TO CIR6 (ZAXIS)				
AX		NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M		4.000	0.100	0.100	3.944	-0.056	0.000
							
↔		MM	#64C - PLN2 TO PLN3 (ZAXIS)				
AX		NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M		12.750	0.250	0.250	12.734	-0.016	0.000
							
↔		MM	#64C - PLN2 TO PLN4 (ZAXIS)				
AX		NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M		12.750	0.250	0.250	12.743	-0.007	0.000
