DATE=21-Jun-25 TIME=4:51:45 AM
PART NAME : SPIDER FINISH PART NUMBER : 321101012E
REV NUMBER : G
SER NUMBER :
STATS COUNT : 1

Active alignment changed to STARTUP

********** JS AUTOCAST FOUNDRY INDIA PVT LIMITED, COIMBATORE **********
'SHIFT' : 2
'INSPECTED BY' : SATHISHKUMAR
'DETAILS : 65

RESULTS : ACCEPTED: ACCEPTED ON DEVIATION: REWORK : REJECTED:
PLN1=PLANE MEASURED FROM 4 HITS
CIR1=CIRCLE MEASURED FROM 4 HITS
CIR2=CIRCLE MEASURED FROM 4 HITS
Active alignment changed to A1

PLN2=PLANE MEASURED FROM 19 HITS
CIR3=CIRCLE MEASURED FROM 4 HITS
CIR4=CIRCLE MEASURED FROM 4 HITS
Active alignment changed to A2

CIR5=CIRCLE MEASURED FROM 4 HITS
CIR6=CIRCLE MEASURED FROM 4 HITS
CIR7=CIRCLE MEASURED FROM 4 HITS
CIR8=CIRCLE MEASURED FROM 4 HITS
CIR9=CIRCLE MEASURED FROM 4 HITS
CIR10=CIRCLE MEASURED FROM 4 HITS
CIR11=CIRCLE MEASURED FROM 4 HITS
CIR12=CIRCLE MEASURED FROM 4 HITS
CIR13=CIRCLE MEASURED FROM 4 HITS
CIR14=CIRCLE MEASURED FROM 4 HITS
CIR15=CIRCLE MEASURED FROM 4 HITS
CIR16=CIRCLE MEASURED FROM 4 HITS
CIR17=CIRCLE MEASURED FROM 4 HITS
CIR18=CIRCLE MEASURED FROM 11 HITS
CIR19=CIRCLE MEASURED FROM 10 HITS
PLN3=PLANE MEASURED FROM 4 HITS
CIR20=CIRCLE MEASURED FROM 4 HITS
PLN4=PLANE MEASURED FROM 4 HITS
CIR21=CIRCLE MEASURED FROM 4 HITS
PLN5=PLANE MEASURED FROM 4 HITS
CIR22=CIRCLE MEASURED FROM 4 HITS
PLN6=PLANE MEASURED FROM 4 HITS
CIR23=CIRCLE MEASURED FROM 4 HITS

CIR40=CIRCLE MEASURED FROM 4 HITS
PART NUMBER=SPIDER FINISH PART NUMBER : 321101012E DATE=21-Jun-25 TIME=
M PAGE#=2
CIR41=CIRCLE MEASURED FROM 4 HITS
PLN7=PLANE MEASURED FROM 4 HITS
CON1=CONE MEASURED FROM 8 HITS
CYL1=CYLINDER MEASURED FROM 8 HITS
CYL2=CYLINDER MEASURED FROM 8 HITS
CYL3=CYLINDER MEASURED FROM 9 HITS
CYL4=CYLINDER MEASURED FROM 9 HITS
PLN8=PLANE MEASURED FROM 4 HITS
PLN9=PLANE MEASURED FROM 4 HITS
CON2=CONE MEASURED FROM 8 HITS
CYL5=CYLINDER MEASURED FROM 8 HITS
CYL6=CYLINDER MEASURED FROM 8 HITS
CYL7=CYLINDER MEASURED FROM 9 HITS
CYL8=CYLINDER MEASURED FROM 9 HITS
PLN10=PLANE MEASURED FROM 4 HITS
PLN11=PLANE MEASURED FROM 4 HITS
CIR36=CIRCLE MEASURED FROM 4 HITS
CIR24=CIRCLE MEASURED FROM 4 HITS
PLN12=PLANE MEASURED FROM 4 HITS
PNT1=POINT MEASURED FROM 1 HIT
CIR37=CIRCLE MEASURED FROM 4 HITS
CIR25=CIRCLE MEASURED FROM 10 HITS
PLN13=PLANE MEASURED FROM 4 HITS
CIR26=CIRCLE MEASURED FROM 4 HITS
CIR27=CIRCLE MEASURED FROM 4 HITS
CIR28=CIRCLE MEASURED FROM 4 HITS
PLN14=PLANE MEASURED FROM 4 HITS
PNT2=POINT MEASURED FROM 1 HIT
CIR38=CIRCLE MEASURED FROM 6 HITS
PLN15=PLANE MEASURED FROM 4 HITS
CIR29=CIRCLE MEASURED FROM 4 HITS
PNT3=POINT MEASURED FROM 1 HIT
CIR30=CIRCLE MEASURED FROM 5 HITS
CIR31=CIRCLE MEASURED FROM 4 HITS
PLN16=PLANE MEASURED FROM 4 HITS
CIR32=CIRCLE MEASURED FROM 9 HITS
PLN17=PLANE MEASURED FROM 4 HITS
CIR33=CIRCLE MEASURED FROM 4 HITS
PNT4=POINT MEASURED FROM 1 HIT
CIR34=CIRCLE MEASURED FROM 4 HITS
CIR35=CIRCLE MEASURED FROM 4 HITS
PLN18=PLANE MEASURED FROM 4 HITS
CIR44=CIRCLE MEASURED FROM 6 HITS
PLN24=PLANE MEASURED FROM 4 HITS
CYL10=CYLINDER MEASURED FROM 8 HITS
CYL11=CYLINDER MEASURED FROM 12 HITS
CIR39 = CIRCLE BUILT FROM 15 FEATURES ,CIR5,CIR4,CIR17,CIR16,CIR15,CIR14,CIR13,CIR12,CIR3
R10,CIR9,CIR8,CIR7,CIR6,,
Active alignment changed to A3

PNT5 = POINT BUILT FROM 2 FEATURES CYL10,PLN24
PLN20 = PLANE BUILT FROM 2 FEATURES PLN18,PLN12
PLN21 = PLANE BUILT FROM 2 FEATURES PLN16,PLN14
PNT6 = POINT BUILT FROM 2 FEATURES CYL2,PLN7
PNT7 = POINT BUILT FROM 2 FEATURES CYL6,PLN9
CIR42 = CIRCLE BUILT FROM 2 FEATURES PLN7,CON1
CIR43 = CIRCLE BUILT FROM 2 FEATURES PLN9,CON2
LIN1 = LINE BUILT FROM 6 FEATURES ,CIR26,CIR27,CIR28,CIR31,CIR30,CIR29,,
LIN2 = LINE BUILT FROM 6 FEATURES ,CIR37,CIR36,CIR24,CIR35,CIR34,CIR33,,
PLN22 = PLANE BUILT FROM 2 FEATURES PLN13,PLN15
PLN23 = PLANE BUILT FROM 2 FEATURES PLN11,PLN17

LIN3 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR15,,
PART NUMBER=SPIDER FINISH PART NUMBER : 321101012E DATE=21-Jun-25 TIME=
M PAGE#=3
LIN4 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR16,,
LIN5 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR17,,
LIN6 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR4,,
LIN7 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR5,,
LIN8 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR6,,
LIN9 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR7,,
LIN10 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR8,,
LIN11 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR9,,
LIN12 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR10,,
LIN13 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR11,,
LIN14 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR3,,
LIN15 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR12,,
LIN16 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR13,,
LIN17 = LINE BUILT FROM 2 FEATURES ,CIR19,CIR14,,
****

DIM FLAT1= FLATNESS OF PLANE PLN2 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.050	0.000	0.011	0.011	0.000	-#-------

DIM #25= LOCATION OF CIRCLE CIR19 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	182.000	0.150	0.000	182.078	0.078	0.000	----#----
RN	0.000	0.050	0.000	0.028	0.028	0.000	----#----

DIM #24= LOCATION OF CIRCLE CIR39 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	0.000	0.100	0.100	-0.061	-0.061	0.000	-#-------
Y	0.000	0.100	0.100	-0.030	-0.030	0.000	---#-----
D	210.000	0.100	0.100	209.995	-0.005	0.000	----#----

DIM #20= 2D ANGLE FROM LINE LIN3 TO LINE LIN4

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'30"	0°00'30"	0°00'00"	----#----

DIM #20-1= 2D ANGLE FROM LINE LIN4 TO LINE LIN5

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'49"	0°00'49"	0°00'00"	----#----

DIM #20-2= 2D ANGLE FROM LINE LIN5 TO LINE LIN6

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°31'26"	0°01'26"	0°00'00"	----#----

DIM #20-3= 2D ANGLE FROM LINE LIN6 TO LINE LIN7

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'08"	0°00'08"	0°00'00"	----#----

DIM #20-4= 2D ANGLE FROM LINE LIN7 TO LINE LIN8

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'14"	0°00'14"	0°00'00"	----#----

DIM #20-5= 2D ANGLE FROM LINE LIN8 TO LINE LIN9

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°29'05"	-0°00'55"	0°00'00"	----#----

DIM #20-6= 2D ANGLE FROM LINE LIN9 TO LINE LIN10

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°29'57"	-0°00'03"	0°00'00"	----#----

DIM #20-7= 2D ANGLE FROM LINE LIN10 TO LINE LIN11

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°28'48"	-0°01'12"	0°00'00"	----#----

PART NUMBER=SPIDER FINISH PART NUMBER : 321101012E DATE=21-Jun-25 TIME=
M PAGE#=4

DIM #20-8= 2D ANGLE FROM LINE LIN11 TO LINE LIN12

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°28'07"	-0°01'53"	0°00'00"	----#----

DIM #20-9= 2D ANGLE FROM LINE LIN12 TO LINE LIN13

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°29'37"	-0°00'23"	0°00'00"	----#----

DIM #20-10= 2D ANGLE FROM LINE LIN13 TO LINE LIN14

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°29'40"	-0°00'20"	0°00'00"	----#----

DIM #20-11= 2D ANGLE FROM LINE LIN14 TO LINE LIN15

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'01"	0°00'01"	0°00'00"	----#----

DIM #20-12= 2D ANGLE FROM LINE LIN15 TO LINE LIN16

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°29'39"	-0°00'21"	0°00'00"	----#----

DIM #20-13= 2D ANGLE FROM LINE LIN16 TO LINE LIN17

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°30'20"	0°00'20"	0°00'00"	----#----

DIM #23= 2D ANGLE FROM LINE LIN3 TO XAXIS

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	-22°30'00"	0°30'00"	0°30'00"	-22°35'41"	-0°05'41"	0°00'00"	---#-----

DIM #23A= 2D ANGLE FROM LINE LIN17 TO XAXIS

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	22°30'00"	0°30'00"	0°30'00"	22°25'57"	-0°04'03"	0°00'00"	---#-----

DIM #44A= 2D ANGLE FROM CYLINDER CYL6 TO ZAXIS

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	15°30'00"	0°30'00"	0°30'00"	15°34'41"	0°04'41"	0°00'00"	-----#---

DIM #44B= 2D ANGLE TO CYLINDER CYL2 FROM ZAXIS

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	15°30'00"	0°30'00"	0°30'00"	15°28'05"	-0°01'55"	0°00'00"	----#----

DIM LOC5= POSITION OF CIRCLE CIR40 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-158.750				-158.722	0.028		
Y	0.000				0.015	0.015		
DF	8.690	0.080	0.080		8.739	0.049	0.000	-------#-
TP	RFS	0.100		0.000	0.064	0.064	0.000	-----#---

DIM LOC6= POSITION OF CIRCLE CIR41 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	158.750				158.755	0.005		
Y	0.000				0.015	0.015		
DF	8.690	0.080	0.080		8.737	0.047	0.000	-------#-
TP	RFS	0.100		0.000	0.032	0.032	0.000	--#------

DIM #18,#21,#22= POSITION OF CIRCLE CIR40 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-158.750				-158.722	0.028		
Y	0.000				0.015	0.015		
DF	8.690	0.080	0.080	0.129	8.739	0.049	0.000	-------#-
TP	MMC	0.100		0.129	0.064	0.064	0.000	--#------

DIM #19,#21,#22= POSITION OF CIRCLE CIR41 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
PART NUMBER=SPIDER FINISH				PART NUMBER : 321101012E		DATE=21-Jun-25		TIME=
M	PAGE#=5							
X	158.750				158.755	0.005		
Y	0.000				0.015	0.015		
DF	8.690	0.080	0.080	0.127	8.737	0.047	0.000	-------#-
TP	MMC	0.100		0.127	0.032	0.032	0.000	-#-------

DIM #64= LOCATION OF PLANE PLN5 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-46.500	0.250	0.250	-46.492	0.008	0.000	----#----

DIM #64A= LOCATION OF PLANE PLN4 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-46.500	0.250	0.250	-46.505	-0.005	0.000	----#----

DIM #64B= LOCATION OF PLANE PLN6 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-46.500	0.250	0.250	-46.490	0.010	0.000	----#----

DIM #64C= LOCATION OF PLANE PLN3 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-46.500	0.250	0.250	-46.502	-0.002	0.000	----#----

DIM #121,#115,#120= POSITION OF CIRCLE CIR22 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-121.260				-121.235	0.025		
Y	-102.040				-102.007	0.033		
DF	6.750	0.250	0.250	0.273	6.773	0.023	0.000	----#----
TP	MMC	0.800		0.273	0.083	0.083	0.000	#--------

DIM #121,#115,#120A= POSITION OF CIRCLE CIR23 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-121.260				-121.261	-0.001		
Y	102.040				102.056	0.016		
DF	6.750	0.250	0.250	0.322	6.822	0.072	0.000	-----#---
TP	MMC	0.800		0.322	0.033	0.033	0.000	#--------

DIM #121,#115,#120B= POSITION OF CIRCLE CIR20 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	121.260				121.225	-0.035		
Y	102.040				102.021	-0.019		
DF	6.750	0.250	0.250	0.314	6.814	0.064	0.000	-----#---
TP	MMC	0.800		0.314	0.080	0.080	0.000	#--------

DIM #121,#115,#120C= POSITION OF CIRCLE CIR21 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	121.260				121.266	0.006		
Y	-102.040				-102.054	-0.014		
DF	6.750	0.250	0.250	0.299	6.799	0.049	0.000	-----#---
TP	MMC	0.800		0.299	0.030	0.030	0.000	#--------

DIM #39,#37= LOCATION OF POINT PNT5 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	134.000	0.400	0.400	134.115	0.115	0.000	-----#---
Y	0.000	0.250	0.250	-0.112	-0.112	0.000	--#------
Z	-26.000	0.250	0.250	-26.129	-0.128	0.000	--#------

DIM #34= LOCATION OF CYLINDER CYL10 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	18.000	0.110	0.000	18.046	0.046	0.000	---#-----

DIM #36= LOCATION OF CYLINDER CYL11 UNITS=MM

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AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
PART NUMBER=SPIDER FINISH          PART NUMBER  : 321101012E    DATE=21-Jun-25     TIME=
M           PAGE#=6
D       30.000      0.200      0.200     29.920     -0.080      0.000 --#------

DIM #34A= 2D ANGLE TO CYLINDER CYL10 FROM   XAXIS
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
A    30°00'00"   0°30'00"   0°30'00"  29°57'22"  -0°02'38"   0°00'00" ----#----

DIM #74,#65,#77,#78= POSITION OF CIRCLE CIR36  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
Y    -150.750                                     -150.748      0.002
Z    -111.000                                     -110.996      0.004
DF     35.165      0.115      0.115      0.089     35.139     -0.026      0.000 ---#-----
TP        MMC      0.500                 0.089      0.009      0.009      0.000 #--------

DIM #74,#65,#77,#78A= POSITION OF CIRCLE CIR27  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
Y     150.750                                      150.747     -0.003
Z    -111.000                                     -111.045     -0.045
DF     35.165      0.250      0.250      0.230     35.145     -0.020      0.000 ----#----
TP        MMC      0.500                 0.230      0.090      0.090      0.000 -#-------

DIM #74,#65,#96,#95= POSITION OF CIRCLE CIR30  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
Y     150.750                                      150.634     -0.116
Z    -111.000                                     -111.047     -0.047
DF     35.165      0.250      0.250      0.228     35.143     -0.022      0.000 ----#----
TP        MMC      0.500                 0.228      0.251      0.251      0.000 ---#-----

DIM #74,#65,#96,#95A= POSITION OF CIRCLE CIR34  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
Y    -150.750                                     -150.870     -0.120
Z    -111.000                                     -111.064     -0.064
DF     35.165      0.250      0.250      0.232     35.147     -0.018      0.000 ----#----
TP        MMC      0.500                 0.232      0.272      0.272      0.000 ---#-----

Active alignment changed to A4

DIM #106= POSITION OF PLANE PLN21  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X       0.000                                       -0.009     -0.009
TP        RFS      0.500                 0.000      0.019      0.019      0.000 #--------

DIM LOC2= LOCATION OF PLANE PLN14  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X       -8.000      0.200      0.200     -8.141     -0.141      0.000 -#-------

DIM LOC4= LOCATION OF PLANE PLN16  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X        8.000      0.200      0.200      8.117      0.117      0.000 -------#-

DIM #40= 2D DISTANCE FROM PLANE PLN7 TO LINE LIN1 PAR TO   ZAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       69.850      0.250      0.250     69.899      0.049      0.000 -----#---

DIM #101= 2D DISTANCE FROM PLANE PLN13 TO PLANE PLN15 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M      115.870      0.130      0.130    115.758     -0.112      0.000 #--------

DIM LOC19= LOCATION OF PLANE PLN15  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X       57.935      0.100      0.100     57.870     -0.065      0.000 -#-------
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DIM LOC17= LOCATION OF PLANE PLN13  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
PART NUMBER=SPIDER FINISH          PART NUMBER  : 321101012E    DATE=21-Jun-25     TIME=
M           PAGE#=7
X      -57.935      0.100      0.100    -57.888      0.047      0.000 ------#--

DIM #100= POSITION OF PLANE PLN22  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X       0.000                                      -0.011     -0.011
TP        RFS      0.380                 0.000      0.022      0.022      0.000 #--------

Active alignment changed to A5

DIM #106A= POSITION OF PLANE PLN20  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X       0.000                                      -0.020     -0.020
TP        RFS      0.500                 0.000      0.040      0.040      0.000 #--------

DIM LOC8= LOCATION OF PLANE PLN12  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X       -8.000      0.200      0.200     -8.119     -0.119      0.000 -#-------

DIM LOC12= LOCATION OF PLANE PLN18  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X        8.000      0.200      0.200      8.076      0.076      0.000 ------#--

DIM #40A= 2D DISTANCE FROM PLANE PLN9 TO LINE LIN2 PAR TO   ZAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       69.850      0.250      0.250     69.790     -0.060      0.000 ---#-----

DIM #101A= 2D DISTANCE FROM PLANE PLN11 TO PLANE PLN17 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M      115.870      0.100      0.100    115.855     -0.015      0.000 ---#-----

DIM LOC3= LOCATION OF PLANE PLN11  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X      -57.935      0.100      0.100    -57.962     -0.027      0.000 ---#-----

DIM LOC13= LOCATION OF PLANE PLN17  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
X       57.935      0.100      0.100     57.893     -0.042      0.000 --#------

DIM #100A= POSITION OF PLANE PLN23  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X       0.000                                      -0.035     -0.035
TP        RFS      0.380                 0.000      0.070      0.070      0.000 -#-------

DIM #107= 2D DISTANCE FROM PLANE PLN12 TO PLANE PLN18 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       16.000      0.250      0.250     16.195      0.195      0.000 --------#

DIM #94= CIRCULAR RUNOUT OF CIRCLE CIR24 TO CIRCLE CIR37  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M        0.000      0.250      0.000      0.102      0.102      0.000 ---#-----

DIM #76= CIRCULAR RUNOUT OF CIRCLE CIR35 TO CIRCLE CIR33  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M        0.000      0.250      0.000      0.098      0.098      0.000 ---#-----

DIM #94A= CIRCULAR RUNOUT OF CIRCLE CIR27 TO CIRCLE CIR26  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M        0.000      0.250      0.000      0.037      0.037      0.000 -#-------

DIM #76A= CIRCULAR RUNOUT OF CIRCLE CIR31 TO CIRCLE CIR29  UNITS=MM
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```
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       0.000      0.250      0.000      0.102      0.102      0.000 ---#-----

PART NUMBER=SPIDER FINISH           PART NUMBER  : 321101012E    DATE=21-Jun-25     TIME=
M           PAGE#=8
DIM LOC24= LOCATION OF CIRCLE CIR37  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      42.660      0.060      0.060     42.651     -0.009      0.000 ---#-----

DIM #75= LOCATION OF CIRCLE CIR33  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      42.660      0.060      0.060     42.649     -0.011      0.000 ---#-----

DIM #66= LOCATION OF CIRCLE CIR25  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      60.300      0.250      0.250     60.275     -0.025      0.000 ----#----

DIM #66A= LOCATION OF CIRCLE CIR32  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      60.300      0.250      0.250     60.178     -0.122      0.000 --#------

DIM #66B= LOCATION OF CIRCLE CIR38  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      60.300      0.250      0.250     60.266     -0.034      0.000 ---#-----

DIM LOC10= LOCATION OF CIRCLE CIR44  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      60.300      0.250      0.250     60.165     -0.135      0.000 --#------

DIM #93= LOCATION OF CIRCLE CIR26  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      42.660      0.060      0.060     42.655     -0.005      0.000 ----#----

DIM LOC1= LOCATION OF CIRCLE CIR29  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
D      42.660      0.060      0.060     42.648     -0.012      0.000 ---#-----

DIM #90= 2D DISTANCE FROM POINT PNT1 TO PLANE PLN11 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       6.200      0.250      0.250      6.397      0.197      0.000 --------#

DIM #90A= 2D DISTANCE FROM PLANE PLN17 TO POINT PNT4 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       6.200      0.250      0.250      6.380      0.180      0.000 -------#-

DIM #90B= 2D DISTANCE FROM POINT PNT2 TO PLANE PLN13 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       6.200      0.250      0.250      6.368      0.168      0.000 -------#-

DIM #90C= 2D DISTANCE FROM POINT PNT3 TO PLANE PLN15 PAR TO   XAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M       6.200      0.250      0.250      6.323      0.123      0.000 ------#--

Alignment Recalled ID=A2

DIM #68= 2D DISTANCE FROM LINE LIN1 TO LINE LIN2 PAR TO   YAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M      301.500      0.250      0.250    301.495     -0.005      0.000 ----#----

Active alignment changed to A11

DIM DIST1= 2D DISTANCE FROM LINE LIN2 TO PLANE PLN10 PAR TO   ZAXIS,NO_RADIUS  UNITS=MM
AX    NOMINAL       +TOL       -TOL       MEAS        DEV     OUTTOL
M      19.180      0.250      0.250     19.117     -0.063      0.000 ---#-----
```

PART NUMBER=SPIDER FINISH PART NUMBER : 321101012E DATE=21-Jun-25 TIME=
M PAGE#=9

DIM #51= LOCATION OF CYLINDER CYL5 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	42.440	0.120	0.120	42.547	0.107	0.000	--------#

DIM #50= LOCATION OF CIRCLE CIR43 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	49.600	0.400	0.400	49.340	-0.260	0.000	-#-------

DIM #48= CIRCULAR RUNOUT OF CYLINDER CYL5 TO CYLINDER CYL6 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.250	0.000	0.108	0.108	0.000	---#-----

DIM #49= LOCATION OF CONE CON2 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A/2	35°00'00"	1°00'00"	1°00'00"	35°14'27"	0°14'27"	0°00'00"	-----#---

DIM #113= LOCATION OF CYLINDER CYL7 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
R	3.000	0.200	0.200	3.017	0.017	0.000	----#----

DIM #113A= LOCATION OF CYLINDER CYL8 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
R	3.000	0.200	0.200	2.977	-0.023	0.000	---#-----

DIM #112= 2D DISTANCE FROM CYLINDER CYL7 TO CYLINDER CYL8 PAR TO YAXIS,ADD_RADIUS UNI

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	41.270	0.200	0.200	41.259	-0.011	0.000	----#----

Active alignment changed to A12

DIM #114= POSITION OF CYLINDER CYL7 USE AXIS=AVERAGE REF LENGTH=0.000 UNITS=MM DISPLA

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				-0.212	-0.212		
Y	17.635				17.607	-0.028		
DF	3.000	0.250	0.250		3.017	0.017	0.000	----#----
TP	RFS	0.380		0.000	0.213	0.213	0.000	-----#---

DIM DIST2= 2D DISTANCE FROM CIRCLE CIR35 TO PLANE PLN10 PAR TO ZAXIS,NO_RADIUS UNITS=M

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	19.180	0.250	0.250	19.120	-0.060	0.000	---#-----

DIM #114A= POSITION OF CYLINDER CYL8 USE AXIS=AVERAGE REF LENGTH=0.000 UNITS=MM DISPL

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				0.240	0.240		
Y	-17.635				-17.659	-0.024		
DF	3.000	0.250	0.250		2.977	-0.023	0.000	----#----
TP	RFS	0.380		0.000	0.241	0.241	0.000	-----#---

DIM CYLY1= CYLINDRICITY OF CYLINDER CYL8 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.380	0.000	0.017	0.017	0.000	#--------

Active alignment changed to A8

DIM #50A= LOCATION OF CIRCLE CIR42 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	49.600	0.400	0.400	49.341	-0.259	0.000	-#-------

DIM #48A= CIRCULAR RUNOUT OF CYLINDER CYL1 TO CYLINDER CYL2 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.250	0.000	0.087	0.087	0.000	---#-----

PART NUMBER=SPIDER FINISH PART NUMBER : 321101012E DATE=21-Jun-25 TIME=
M PAGE#=10

DIM #49A= LOCATION OF CONE CON1 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A/2	35°00'00"	1°00'00"	1°00'00"	35°24'23"	0°24'23"	0°00'00"	------#--

DIM #113B= LOCATION OF CYLINDER CYL4 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
R	3.000	0.200	0.200	3.070	0.070	0.000	------#--

DIM #113C= LOCATION OF CYLINDER CYL3 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
R	3.000	0.200	0.200	3.014	0.014	0.000	----#----

DIM #111A= 2D DISTANCE FROM CYLINDER CYL3 TO CYLINDER CYL4 PAR TO YAXIS,ADD_RADIUS UNI

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	41.270	0.200	0.200	41.248	-0.022	0.000	----#----

Active alignment changed to A7

DIM #114B= POSITION OF CYLINDER CYL4 USE AXIS=AVERAGE REF LENGTH=0.000 UNITS=MM DISPI

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				-0.166	-0.166		
Y	17.635				17.557	-0.078		
DF	3.000	0.250	0.250		3.070	0.070	0.000	-----#---
TP	RFS	0.380		0.000	0.183	0.183	0.000	----#----

DIM #114C= POSITION OF CYLINDER CYL3 USE AXIS=AVERAGE REF LENGTH=0.000 UNITS=MM DISPI

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				0.216	0.216		
Y	-17.635				-17.608	0.027		
DF	3.000	0.250	0.250		3.014	0.014	0.000	----#----
TP	RFS	0.380		0.000	0.217	0.217	0.000	-----#---

Active alignment changed to A9

Active alignment changed to A10

DIM LOC31= LOCATION OF POINT PNT5 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	89.517	0.250	0.250	89.685	0.168	0.000	-------#-
Z	103.047	0.250	0.250	103.082	0.035	0.000	-----#---

Active alignment changed to A6

DIM LOC9= LOCATION OF CIRCLE CIR1 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	0.000	0.150	0.150	-0.065	-0.065	0.000	--#------
Y	-105.000	0.250	0.250	-105.029	-0.029	0.000	---#-----
D	16.654	0.400	0.400	16.666	0.012	0.000	----#----

PNT8 = POINT BUILT FROM 2 FEATURES CYL6,PLN9
PNT9 = POINT BUILT FROM 2 FEATURES CYL2,PLN7

DIM #54= POSITION OF POINT PNT8 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				-0.005	-0.005		
Y	-169.417				-169.480	-0.063		
Z	-43.690				-43.778	-0.088		
TP	RFS	0.500		0.000	0.216	0.216	0.000	---#-----

DIM #54A= POSITION OF POINT PNT9 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL
X	0.000				-0.054	-0.054	

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Y     169.417                                        169.357     -0.060
PART NUMBER=SPIDER FINISH           PART NUMBER  : 321101012E    DATE=21-Jun-25     TIME=
M           PAGE#=11
Z     -43.690                                       -43.683      0.007
TP         RFS      0.500                 0.000      0.162      0.162      0.000 --#------

Active alignment changed to A13

Alignment Recalled ID=A3

LIN18 = LINE BUILT FROM 2 FEATURES ,CIR40,CIR41,,
Active alignment changed to A15

Active alignment changed to A16

DIM #32,26,58,59.LOC7= POSITION OF CIRCLE CIR15  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X      97.010                                       96.958     -0.052
Y      40.180                                       40.143     -0.037
DF     16.500      0.200      0.200      0.364     16.664      0.164      0.000 --------#
TP         MMC     0.400                 0.364      0.128      0.128      0.000 -#-------

DIM #31,27,58,59.LOC7= POSITION OF CIRCLE CIR16  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X      74.250                                       74.206     -0.044
Y      74.250                                       74.203     -0.047
DF     16.500      0.200      0.200      0.361     16.661      0.161      0.000 --------#
TP         MMC     0.400                 0.361      0.129      0.129      0.000 -#-------

DIM #30,28,28,59.LOC7= POSITION OF CIRCLE CIR17  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X      40.180                                       40.138     -0.042
Y      97.010                                       96.962     -0.048
DF     16.500      0.200      0.200                 16.655      0.155      0.000 -------#-
TP         RFS     0.400                 0.000      0.128      0.128      0.000 --#------

DIM #29,58,59LOC10= POSITION OF CIRCLE CIR4  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X       0.000                                       -0.067     -0.067
Y     105.000                                      104.957     -0.043
DF     16.500      0.200      0.200                 16.659      0.159      0.000 --------#
TP         RFS     0.400                 0.000      0.159      0.159      0.000 ---#-----

DIM #30,28,58,59A.LOC15= POSITION OF CIRCLE CIR5  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X     -40.180                                      -40.243     -0.063
Y      97.010                                       96.969     -0.041
DF     16.500      0.200      0.200                 16.637      0.137      0.000 -------#-
TP         RFS     0.400                 0.000      0.150      0.150      0.000 ---#-----

DIM #31,27,58,59A.LOC16= POSITION OF CIRCLE CIR6  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X     -74.250                                      -74.307     -0.057
Y      74.250                                       74.196     -0.054
DF     16.500      0.200      0.200                 16.672      0.172      0.000 --------#
TP         RFS     0.400                 0.000      0.156      0.156      0.000 ---#-----

DIM #32,26,58,59A.LOC22= POSITION OF CIRCLE CIR7  UNITS=MM
AX    NOMINAL       +TOL       -TOL      BONUS       MEAS        DEV     OUTTOL
X     -97.010                                      -97.073     -0.063
Y      40.180                                       40.155     -0.025
DF     16.500      0.200      0.200                 16.648      0.148      0.000 -------#-
TP         RFS     0.400                 0.000      0.136      0.136      0.000 ---#-----
```

DIM #33.LOC23= POSITION OF CIRCLE CIR8 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
PART NUMBER=SPIDER FINISH				PART NUMBER : 321101012E		DATE=21-Jun-25		TIME=
M	PAGE#=12							
X	-105.000				-105.061	-0.061		
Y	0.000				-0.049	-0.049		
DF	16.500	0.200	0.200		16.666	0.166	0.000	--------#
TP	RFS	0.400		0.000	0.156	0.156	0.000	---#-----

DIM #32,26,58,59B.LOC32= POSITION OF CIRCLE CIR9 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-97.010				-97.069	-0.059		
Y	-40.180				-40.220	-0.040		
DF	16.500	0.200	0.200		16.663	0.163	0.000	--------#
TP	RFS	0.400		0.000	0.142	0.142	0.000	---#-----

DIM #31,27,58,59B.LOC33= POSITION OF CIRCLE CIR10 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-74.250				-74.329	-0.079		
Y	-74.250				-74.265	-0.015		
DF	16.500	0.200	0.200		16.661	0.161	0.000	--------#
TP	RFS	0.400		0.000	0.160	0.160	0.000	---#-----

DIM #30,28,58,59B.LOC34= POSITION OF CIRCLE CIR11 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	-40.180				-40.256	-0.076		
Y	-97.010				-97.038	-0.028		
DF	16.500	0.200	0.200		16.664	0.164	0.000	--------#
TP	RFS	0.400		0.000	0.162	0.162	0.000	---#-----

DIM #29,58,59A.LOC35= POSITION OF CIRCLE CIR3 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	0.000				-0.067	-0.067		
Y	-105.000				-105.023	-0.023		
DF	16.500	0.200	0.200		16.661	0.161	0.000	--------#
TP	RFS	0.400		0.000	0.142	0.142	0.000	---#-----

DIM #30,28,58,59C.LOC36= POSITION OF CIRCLE CIR12 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	40.180				40.118	-0.062		
Y	-97.000				-97.028	-0.028		
DF	16.500	0.200	0.200		16.668	0.168	0.000	--------#
TP	RFS	0.400		0.000	0.136	0.136	0.000	---#-----

DIM #31,27,58,59C.LOC37= POSITION OF CIRCLE CIR13 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	74.250				74.175	-0.075		
Y	-74.250				-74.285	-0.035		
DF	16.500	0.200	0.200		16.660	0.160	0.000	--------#
TP	RFS	0.400		0.000	0.165	0.165	0.000	---#-----

DIM #32,26,58,58C.LOC38= POSITION OF CIRCLE CIR14 UNITS=MM

AX	NOMINAL	+TOL	-TOL	BONUS	MEAS	DEV	OUTTOL	
X	97.010				96.934	-0.076		
Y	-40.180				-40.224	-0.044		
DF	16.500	0.200	0.200		16.664	0.164	0.000	--------#
TP	RFS	0.400		0.000	0.176	0.176	0.000	---#-----

DIM LOC7= LOCATION OF CIRCLE CIR39 UNITS=MM

AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	0.000	0.100	0.100	-0.062	-0.062	0.000	-#-------
Y	0.010	0.100	0.100	-0.033	-0.042	0.000	--#------
D	210.000	0.100	0.100	209.995	-0.005	0.000	----#----

```
DIM #53.LOC10= POSITION OF CYLINDER CYL2  USE AXIS=AVERAGE  REF LENGTH=0.000  UNITS=MM
AX    NOMINAL       +TOL       -TOL       BONUS       MEAS        DEV     OUTTOL
PART NUMBER=SPIDER FINISH           PART NUMBER  : 321101012E    DATE=21-Jun-25     TIME=
M           PAGE#=13
X       0.000                                          -0.023     -0.023
DF     38.100      0.100      0.100                    38.071     -0.029      0.000 ---#-----
TP        RFS      0.400                 0.000       0.046      0.046      0.000 -#-------

DIM LOC15= POSITION OF CYLINDER CYL6  USE AXIS=AVERAGE  REF LENGTH=0.000  UNITS=MM
AX    NOMINAL       +TOL       -TOL       BONUS       MEAS        DEV     OUTTOL
X       0.000                                           0.027      0.027
DF     38.100      0.100      0.100                    38.081     -0.019      0.000 ---#-----
TP        RFS      0.400                 0.000       0.054      0.054      0.000 -#-------

Active alignment changed to A14

CIR32=CIRCLE MEASURED FROM 9 HITS
                          END OF MEASUREMENT FOR
      PN=SPIDER FINISH           PART NUMBER  : 321101012E             DWG=G
    TOTAL # OF MEAS =0     # OUT OF TOL =0     # OF HOURS =00:00:37
```