

MM

NOMINAL

27.500

AX

#1DIST2 - PLN5 TO PLN4 (YAXIS)

-TOL

0.200

+TOL

0.200

PART NAME: SPRING BRACKET RR RR September 03, 2025 01:02

REV NUMBER: SER NUMBER: A4003251001 STATS COUNT: 1

Serial AKJ 14 #6 FLAT1 - PLN2 AX **NOMINAL** +TOL -TOL **MEAS** DEV OUTTOL 0.000 0.000 0.000 0.500 0.109 0.109 MM #2DIST1 - PLN4 TO CIR9 NOMINAL +TOL -TOL **MEAS** DEV OUTTOL ΑX 14.500 0.200 0.200 14.395 -0.105 0.000 MM #36PERP1 - CYL2 TO PLN4 NOMINAL +TOL ΑX -TOL **MEAS** DEV OUTTOL 0.000 0.200 0.000 0.015 0.015 0.000 MM #40 DIST4 - CYL2 TO CIR8 (ZAXIS) AX NOMINAL +TOL -TOL **MEAS** DEV OUTTOL Μ 16.000 0.200 0.000 16.056 0.056 0.000 MM DIST1 - CYL2 TO CIR9 (ZAXIS) NOMINAL DEV +TOL -TOL **MEAS** OUTTOL AX Μ 16,000 0.200 0.000 16.081 0.081 0.000 ММ #61,57,53 LOC1 - CIR4 AX NOMINAL +TOL -TOL **MEAS** DEV OUTTOL 85.000 0.100 0.100 84.977 -0.023 0.000 Z 109.000 0.200 0.200 108.860 -0.140 0.000 D 14.600 0.200 0.000 14.669 0.069 0.000 # MM #55LOC1 - CIR5 NOMINAL +TOL -TOL **MEAS** DEV OUTTOL AX Χ 85.000 0.100 84.979 -0.021 0.000 0.100 Ζ -51.000 0.200 0.200 -51.157 -0.157 0.000 D 14.600 0.200 0.000 14.669 0.069 0.000 MM #62DIST7 - CIR6 TO CIR5 AX NOMINAL +TOL -TOL MEAS DEV OUTTOL 170.000 0.200 0.200 170.053 0.053 0.000 Μ MM #64DIST7 - PLN7 TO PLN6 NOMINAL +TOL -TOL DEV ΑX **MEAS** OUTTOL 47,000 0.200 0.200 46,972 -0.028 Μ 0.000 MM #32DIST1 - PLN3 TO PLN4 (YAXIS) AX **NOMINAL** +TOL -TOL **MEAS** DEV OUTTOL 85.000 0.200 0.000 85.171 0.171 0.000

MEAS

27.471

DEV

-0.029

OUTTOL

0.000

\leftrightarrow	MM	#31DIST3 - PLN2 TO PLN3 (YAXIS)						
AX	NOMINA	AL +TOL	-TOL	MEA	5	DEV	OUTTOL	
М	42.500	0.200	0.200	42.39)6	-0.104	0.000	
#	MM	#33,23LOC1 - CIR9						
AX	NOMINA	AL +TOL	-TOL	MEA	S	DEV	OUTTOL	
Υ	142.000	0.200	0.200	141.9	062	-0.038	0.000	
D	12.000	0.200	0.000	12.117		0.117	0.000	
#	MM	#34LOC2 - PLN5						
AX	NOMINA	AL +TOL	-TOL	MEA	S	DEV	OUTTOL	
Υ	155.000	0.200	0.200	155.0	37	0.037	0.000	
#20FCFPE	MM				$\perp \varnothing$	0.3 A		
Feature	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS	
CYL1	0.000	0.300	0.000	0.007	0.007	0.000	0.000	
#51FCFPE	MM	Ø0.3 A						
Feature	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS	
CYL2	0.000	0.300	0.000	0.016	0.016	0.000	0.000	
←→	MM	#37DIST1 - CIR9 TO CIR4 (ZAXIS)						
AX	NOMINA	AL +TOL	-TOL		S	DEV	OUTTOL	
М	93.000	0.200	0.200	93.0:	.6	0.016	0.000	
←→	MM	DIST3 - CIR3 TO CIR4 (XAXIS)						
AX	NOMINA	AL +TOL	-TOL	MEA	S	DEV	OUTTOL	
М	170.000	0.200	0.200	169.9	183	-0.017	0.000	