









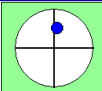
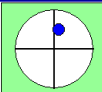
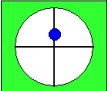
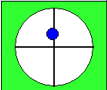
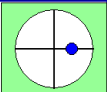
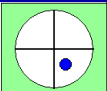

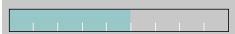
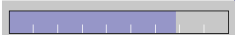






<div><div>Pc</div></div>		PART NAME : CALIPER FIN-ATIS 18A				August 15, 2025	02:14
		REV NUMBER :		SER NUMBER : 326301111		STATS COUNT : 1	
SERIAL NUMBER : AKH102							
<div>⊞</div>	MM	#13,4LOC1 - CYL1					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	75.000	0.400	0.400	74.970	-0.030	0.000	<div><div></div></div>
Z	-57.000	0.400	0.400	-57.056	-0.056	0.000	<div><div></div></div>
<div>⊞</div>	MM	#10,6LOC1 - CIR7					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	72.500	0.070	0.070	72.501	0.001	0.000	<div><div></div></div>
Z	21.000	0.070	0.070	21.032	0.032	0.000	<div><div></div></div>
<div>⊞</div>	MM	#11LOC1 - PLN24					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	57.750	0.400	0.400	57.822	0.072	0.000	<div><div></div></div>
<div>⊞</div>	MM	LOC1 - PLN23					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	57.750	0.400	0.400	57.777	0.027	0.000	<div><div></div></div>
<div>⊞</div>	MM	#5ALOC2 - PLN22					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-34.000	0.400	0.400	-33.935	0.065	0.000	<div><div></div></div>
<div>⊞</div>	MM	#5BLOC2 - PLN12					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Z	-34.000	0.400	0.400	-33.843	0.157	0.000	<div><div></div></div>
<div>⊞</div>	MM	#12,35,#37LOC3 - CIR9					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
X	-40.000	0.400	0.400	-39.939	0.061	0.000	<div><div></div></div>
Z	45.000	0.400	0.400	45.080	0.080	0.000	<div><div></div></div>
D	6.350	0.200	0.200	6.385	0.035	0.000	<div><div></div></div>
<div>↔</div>	MM	#14DIST1 - CIR9 TO CYL1 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	115.000	0.400	0.400	114.909	-0.091	0.000	<div><div></div></div>
<div>↔</div>	MM	#12A DIST2 - PLN10 TO PLN24 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	195.500	0.100	0.100	195.528	0.028	0.000	<div><div></div></div>
<div>↔</div>	MM	DIST3 - PLN11 TO PLN23 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	195.500	0.100	0.100	195.493	-0.007	0.000	<div><div></div></div>
<div>⊞</div>	MM	#10A LOC3 - PNT1					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	39.000	0.400	0.400	38.788	-0.212	0.000	<div><div></div></div>

⊕	MM	#10B LOC3 - PNT4				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	39.000	0.400	0.400	38.775	-0.225	0.000
⊕	MM	#23A LOC3 - CIR3				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
D	60.000	0.046	0.000	60.034	0.034	0.000
⊕	MM	#23B LOC3 - CIR4				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
D	60.000	0.046	0.000	60.035	0.035	0.000
⊕	MM	#19LOC3 - PLN5				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	40.000	0.200	0.200	39.999	-0.001	0.000
⊕	MM	LOC3 - PLN4				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	40.000	0.200	0.200	39.988	-0.012	0.000
⊕	MM	#19BLOC4 - PLN6				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	70.500	0.200	0.200	70.361	-0.139	0.000
⊕	MM	LOC4 - PLN9				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	70.500	0.200	0.200	70.362	-0.138	0.000
⊕	MM	#20LOC5 - PLN17				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
Y	94.000	0.400	0.400	93.814	-0.186	0.000
∠	MM	#17FLAT1 - PLN2				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	0.000	0.120	0.000	0.049	0.049	0.000
⊥	MM	#16 PERP1 - CYL2 TO PLN2				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	0.000	0.250	0.000	0.005	0.005	0.000
∠	MM	#20.A FLAT1 - PLN17				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	0.000	0.200	0.000	0.010	0.010	0.000
⊥	MM	#20.B PERP1 - CYL4 TO PLN16				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
M	0.000	0.100	0.000	0.008	0.008	0.000
⊕	MM	#29LOC5 - CIR3				
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL
X	-80.000	0.120	0.120	-80.001	-0.001	0.000

↔	MM	#77A DIST4 - PLN7 TO PLN6					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	4.000	0.100	0.100	4.008	0.008	0.000	
↔	MM	#77B DIST4 - PLN8 TO PLN9					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	4.000	0.100	0.100	4.000	0.000	0.000	
⊕	MM	#38ALOC5 - PLN13					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	18.000	0.400	0.400	17.784	-0.216	0.000	
⊕	MM	#38B LOC5 - PLN3					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	18.000	0.400	0.400	17.800	-0.200	0.000	
↔	MM	#29B DIST5 - PLN17 TO PLN18					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	4.000	0.400	0.400	3.994	-0.006	0.000	
↔	MM	#34DIST5 - CIR11 TO CIR7 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	225.000	0.070	0.070	224.990	-0.010	0.000	
↔	MM	#33DIST6 - CIR12 TO CIR6 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	273.000	0.070	0.070	272.974	-0.026	0.000	
↔	MM	#32DIST7 - CIR13 TO CIR5 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	314.000	0.070	0.070	313.989	-0.011	0.000	
↔	MM	#31DIST8 - CIR11 TO CIR12 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	24.000	0.070	0.070	24.001	0.001	0.000	
↔	MM	#30DIST9 - CIR11 TO CIR13 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	44.500	0.070	0.070	44.503	0.003	0.000	
↔	MM	#45DIST10 - CIR11 TO CIR12 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	14.500	0.070	0.070	14.500	0.000	0.000	
↔	MM	#44DIST11 - CIR11 TO CIR13 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	33.000	0.070	0.070	32.999	-0.001	0.000	
↔	MM	#37 DIST12 - CIR9 TO CYL5 (ZAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	45.000	0.200	0.200	45.139	0.139	0.000	

↔	MM	#39 DIST13 - CYL3 TO CYL1 (XAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	230.000	0.100	0.100	230.034	0.034	0.000	
⊕	MM	#51A LOC5 - PLN20					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	62.000	0.400	0.400	61.929	-0.071	0.000	
⊕	MM	#52B LOC5 - PLN21					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	62.000	0.400	0.400	61.921	-0.079	0.000	
⊕	MM	#51C LOC5 - PLN14					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	62.000	0.400	0.400	61.894	-0.106	0.000	
⊕	MM	#51D LOC5 - PLN15					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	62.000	0.400	0.400	61.897	-0.103	0.000	
⊕	MM	#54LOC5 - PLN16					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	64.000	0.200	0.200	63.882	-0.118	0.000	
⊕	MM	LOC5 - PLN19					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	64.000	0.200	0.200	63.910	-0.090	0.000	
⊥	MM	#40APER1 - PLN15 TO CYL4					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.200	0.000	0.111	0.111	0.000	
⊥	MM	#40B PERP1 - CYL6 TO PLN19					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.200	0.000	0.005	0.005	0.000	
⊕	MM	LOC6 - CYL4					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	19.040	0.021	0.000	19.046	0.006	0.000	
⊕	MM	#42A,43A LOC7 - CIR13					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	-197.000			-196.992	0.008		
Z	-12.000			-11.950	0.050		
TP	MMC	0.200		0.102	0.102	0.000	0.000
							
⊕	MM	#42B,43B LOC8 - CIR11					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	-152.500			-152.489	0.011		
Z	21.000			21.049	0.049		
TP	MMC	0.200		0.101	0.101	0.000	0.000
							

ϕ	MM	#42C,43C LOC9 - CIR7					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	72.500			72.501	0.001		
Z	21.000			21.032	0.032		
TP	MMC	0.200		0.064	0.064	0.000	0.000
							
ϕ	MM	#42D,43D LOC10 - CIR5					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	117.000			116.997	-0.003		
Z	-12.000			-11.967	0.033		
TP	MMC	0.200		0.065	0.065	0.000	0.000
							
ϕ	MM	#50A LOC8 - CIR14					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	-176.500			-176.443	0.057		
Z	6.500			6.500	0.000		
TP	MMC	0.250		0.113	0.113	0.000	0.000
							
ϕ	MM	#50B LOC9 - CYL7					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	96.500			96.538	0.038		
Z	6.500			6.452	-0.048		
TP	MMC	0.250		0.123	0.123	0.000	0.000
							
\boxplus	MM	#19A LOC10 - PLN7					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
Y	74.500	0.400	0.400	74.373	-0.127	0.000	
\nearrow	MM	#27C RROUT1 - CIR12 TO CIR14					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.200	0.000	0.111	0.111	0.000	
\nearrow	MM	#45ARNOUT2 - CIR6 TO CIR15					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.200	0.000	0.153	0.153	0.000	
\perp	MM	#57 PERP1 - CYL2 TO PLN15					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.250	0.000	0.035	0.035	0.000	
\boxplus	MM	LOC8 - CYL4					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
D	19.040	0.020	0.000	19.046	0.006	0.000	
\square	MM	#56 FLAT1 - PLN16					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.250	0.000	0.011	0.011	0.000	

	MM	FLAT1 - PLN19					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	0.000	0.250	0.000	0.000	0.000	0.000	