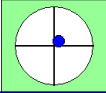


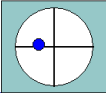


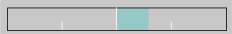
	PART NAME : CALIPER,FIN(Angle hole) PARTNO:326301114E		August 26, 2025	15:12
	REV NUMBER : E	SER NUMBER : ATIS19A	STATS COUNT : 1	

***** JS AUTO CAST FOUNDRY INDIA LTD *****
 SERIAL NUMBER : AKH297
 'Inspector name' : SATHISHKUMAR

⊕	MM	#1C LOC5 - PNT1					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	-176.600			-176.552	0.048		
Y	6.500			6.545	0.045		
TP	RFS	0.800		0.131	0.131	0.000	0.000
							
∠		#2A ANGL1 - CYL1 TO ZAXIS					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	28°00'00"	1°00'00"	1°00'00"	28°32'27"	0°32'27"	0°00'00"	
∠		#34A ANGL2 - CYL1 TO ZAXIS					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	5°00'00"	1°00'00"	1°00'00"	4°39'20"	-0°20'40"	0°00'00"	
⊕	MM	#1D LOC6 - PNT2					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	BONUS
X	96.600			96.448	-0.152		
Y	6.500			6.522	0.022		
TP	RFS	0.800		0.308	0.308	0.000	0.000
							
∠		#2B ANGL3 - CYL2 TO ZAXIS					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	28°00'00"	1°00'00"	1°00'00"	27°45'55"	-0°14'05"	0°00'00"	
∠		#34A ANGL4 - CYL2 TO ZAXIS					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
A	5°00'00"	1°00'00"	1°00'00"	4°52'28"	-0°07'32"	0°00'00"	
↔	MM	#43A DIST3 - PNT5 TO PNT6 (YAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	1.000	0.060	0.060	1.018	0.018	0.000	
↔	MM	#43B DIST4 - PNT4 TO PNT3 (YAXIS)					
AX	NOMINAL	+TOL	-TOL	MEAS	DEV	OUTTOL	
M	1.000	0.060	0.060	0.997	-0.003	0.000	