

For more Hi-Fi manuals and set-up information please visit www.hifiengine.com

NAD SERVICE MANUAL

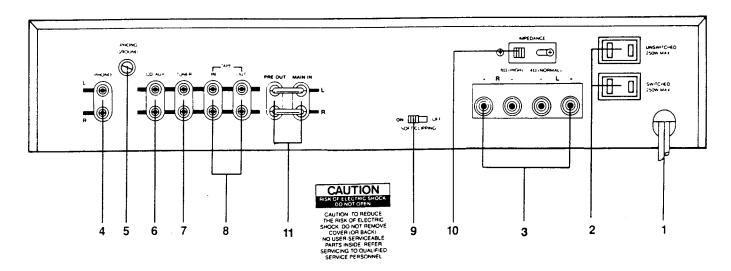
3225PE 3020i INTEGRATED AMPLIFIERS

CONTENTS 3225PE/3020i

REAR / FRONT PANEL CONNECTIONS	PAGE 3
SPECIFICATIONS	PAGE 4
ALIGNMENT METHOD	PAGE 5
3225PE/3020i PCB LAYOUT AND WIRING DIAGRAM	PAGE 6
3225PE PCB LAYOUT	PAGE 7 — 8
3225PE SCHEMATIC DIAGRAM	PAGE 9 — 10
3020i PCB LAYOUT	PAGE 11 — 12
3020i SCHEMATIC DIAGRAM	PAGE 13 — 14
3225PE/3020i PARTS LIST	PAGE 15
3225PE/3020i PARTS LIST, EXPLODED VIEW	PAGE 16 — 17
PACKING DIAGRAM	PAGE 18

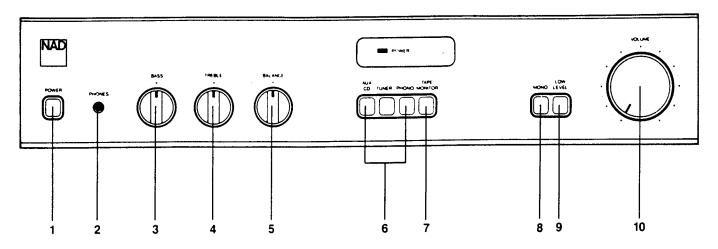
REAR PANEL

- AC Line Cord.
 AC Outlets (not in U.K. version).
 Speakers.
- 4. Phono Input.
- 5. Phono Ground.
- 6. CD/Aux Input.
- 7. Tuner Input.
- 8. Tape Input Output.
- 9. Soft Clipping.
- 10. Speaker Impedance.
- 11. Preamp Out/Main In



FRONT PANEL

- 1. Power.
- 2. Phones.
- 3. Bass.
- 4. Treble. 5. Balance.
- Input Selector.
 Tape Monitor.
 Mono.
- 9. Low Level.
- 10. Volume.



INTEGRATED AMPLIFIER SPECIFICATION NAD 3020i/3225PE

Power Amplifier Section Stereo Mode			
Diction Made		3020i	3225PE
CONTINUOUS AVERAGE POWER OUTPUT INTO 8 OHMS		20W (13dbW)	25W (14dbW)
(Min. Power per channel, 20Hz-20KHz, both cha Rated Distortion	nnels driven,	with no more than rated distor 0.03%	tion) 0.03%
(THD 20Hz-20KHz) Clipping Power		30W	40W
(Maximum continuous power per channel) IHF Dynamic Headroom at 8 ohms		+3db	+4db
IHF Dynamic Power (Maximum short term power	r per cnanne 8 ohms:	1) 40W(16dbW)	60W(18dbW)
	4 ohms:	40W(16dbW)	85W(19dbW)
	2 ohms:	50W(17dbW) > 50	90W(19.5dbW) > 50
Slew Factor Slew Rate		15V/uSec	15V/uSec
Damping Factor		> 40	> 40
(ref. 8 ohms 50 Hz)			
Input Impedance		R = 20Kohm	R = 20Kohm
		C = 470pf	C = 820pf
Input Sensitivity	1W	200mV	
at 8 ohms	20W	900mV	1V
	25W	X14 (23db)	X14 (23db)
Voltage Gain		6Hz to 80KHz	6Hz to 60KHz
Frequency Response		+0,3db	+0,-3db
Signal/Noise ratio, A Weighted		, , , , , ,	,
Ref. 1W		100db	100db
Ref. Rated power		113db	114db
THD		< 0.03%	< 0.03%
(Total Harmonic Distortion 20Hz-20KHz, from 250mW to	rated output)	< 0.03%	< 0.03%
SMPTE I.M. (Intermodulation Distortion, 60Hz+7KHz, 4:1 From 250m	W to rated out	put)	
IHF I.M. (CCIF IM Distortion, 19+20KHz at rated output		< 0.03%	< 0.03%
Preamplifier Section			
Phono Input			
Input Impedance (R and C)	MM:	47Kohm + 300pf	47Kohm + 300pf
Input Sensitivity ref. 1W/20W	MM:	0.55mV/2.4mV	0.50 1/0.5 1/
1W/25W 1KHz	MM:	20	0.52mV/2.5mV 20mV
Input Overload at 20Hz	MM:	20mV 200mV	200mV
1KHz 20KHz		1.7V	1.7V
		+/—0.5db	+/0.5db
RIAA Accuracy Signal/Noise ratio (A-Weighted with cartridge co	nnected)	,, 0.545	
ref. 5mV in.	MM:	75db	75db
Line Level Inputs (CD, Video, Tape)			
Input Impedance (R and C)		40Kohm + 440pf	40Kohm + 440 pf
Input Sensitivity ref. 1W/20W		33mV/150mV	04 37/1/00 37
1W/25W		> 1017	34mV/160mV
Maximum Input Signal		> 10V 87db	> 10V 87db
Signal/Noise ratio (ref. 1W)		100db	101db
(A Weighted) (ref. rated power) Frequency Response, 20Hz-20KHz		+0.5db, —1db	+0.5db, —1db
Infrasonic Filter		-3db at 12Hz	-3db at 12Hz
imiasome i mei		18db/Octave	18db/Octave
THD (20Hz-20KHz at 5V RMS Out)		0.01%	0.01%
Line Level Outputs			
Preamp Output Impedance		600 ohms	600 ohms
Maximum Output Level		14V	12V Source Z + 2K ohms
Tape output Impedance		Source $Z + 2K$ ohms	Source L + 2K onns
Controls			. / 7.11.
Treble	10KHz	+/— 7db	+/— 7db +/— 10db
Bass	50Hz	+/— 10db	+/ 10ab 20db
Audio Muting (Low Level)		20db	
Power Consumption		140W	150W
Net Weight		5Kg	5Kg 420x80x250mm
Dimension (Width x Height x Depth)		420x80x250mm	TAUAUUAAJUIIIII
	_		

AUDIO SECTION 3225PE/3020i

IMPORTANT

Speaker impedance switch should be in 8 ohm position while adjust center voltage and idling current.

INITIAL ADJUSTMENT (No load connected)

A. CENTER VOLTAGE

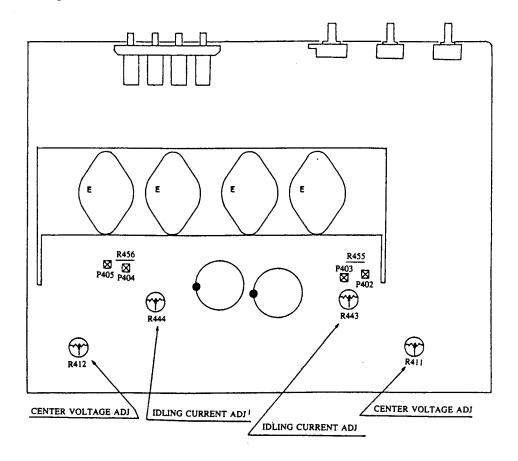
- 1. Connector DC millivoltmeter to L channel output terminal.
- 2. Turn on and adjust to 0 V + /-30 mV with R411 (470 ohm). Connect DC millivoltmeter to R channel output terminal and adjust R412 to 0 V + /-30 mV.

B. IDLING CURRENT

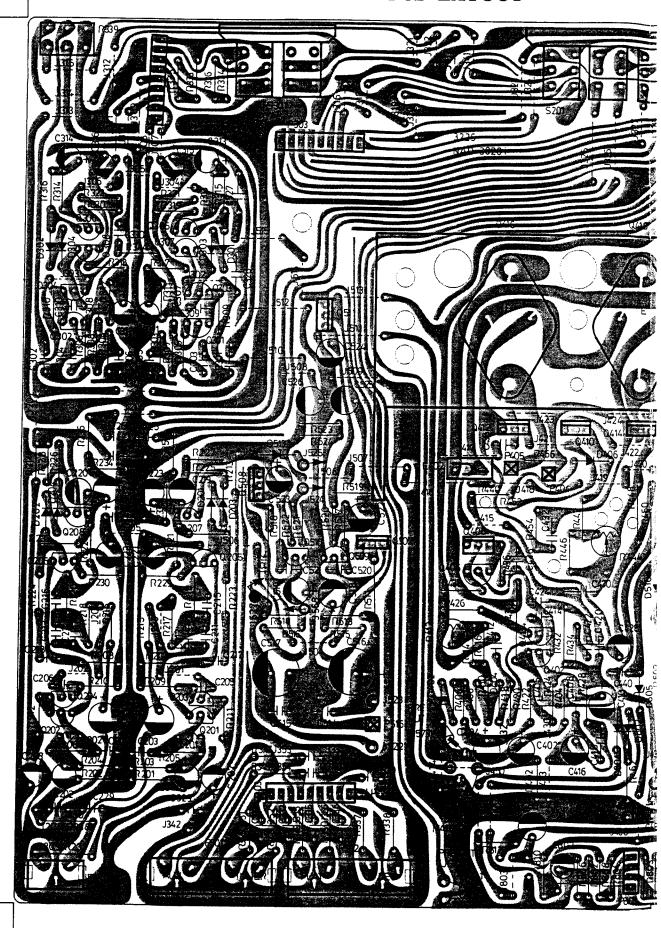
- 1. Remove solder short across R455 and R456.
- 2. Connect DC millivoltmeter across R455 (1 ohm) (output transistor's collector resistor) and adjust R443 for 26-30mV reading on meter. Repeat adjustment with R444, connecting meter across R456 (1 ohm).
- 3. Leave power on for minimum 5 minutes.

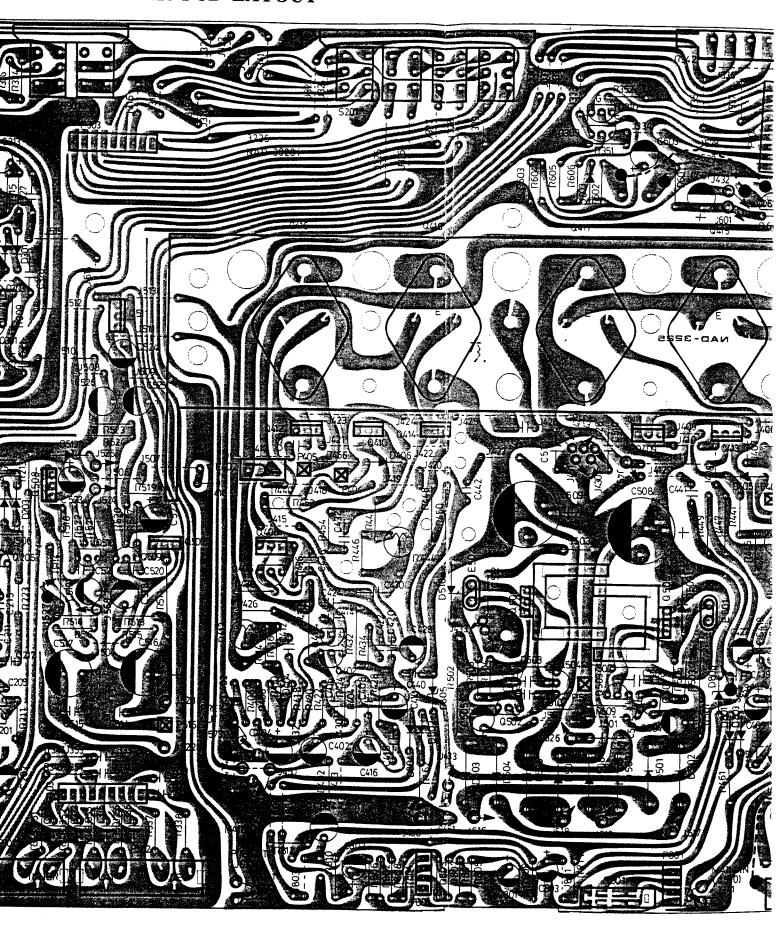
FINAL ADJUSTMENT

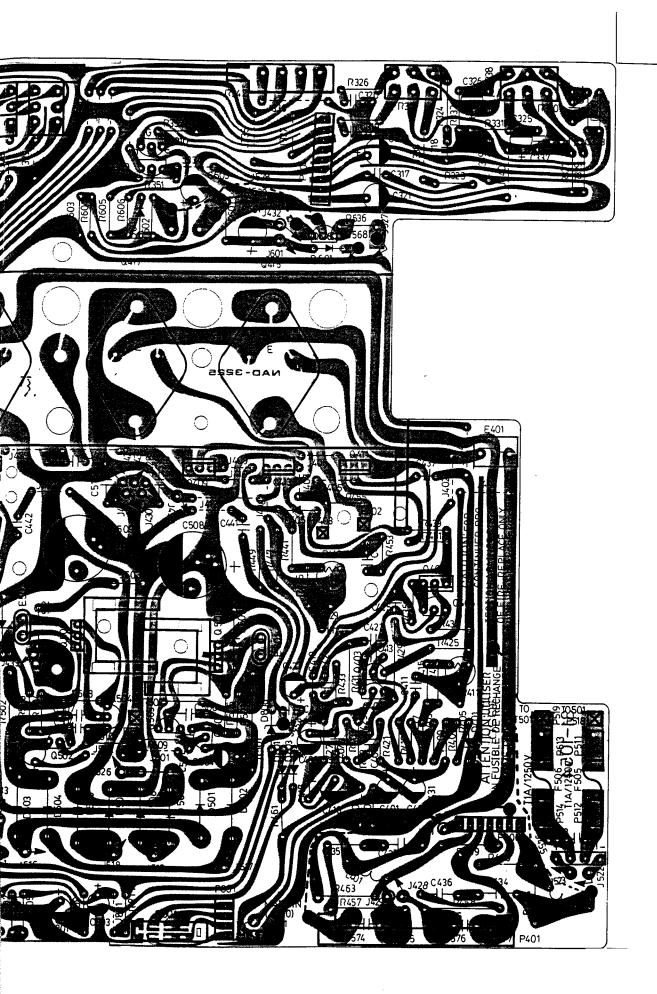
- C. CENTER VOLTAGE
 - 1. Repeat step A about.
- D. IDLING CURRENT
 - 1. Repeat step B and adjust with R443, R444 for 30mV reading on meter.
 - 2. After the alignment is finished, 1 ohm resistor R455, R456 is shorted by solder short.



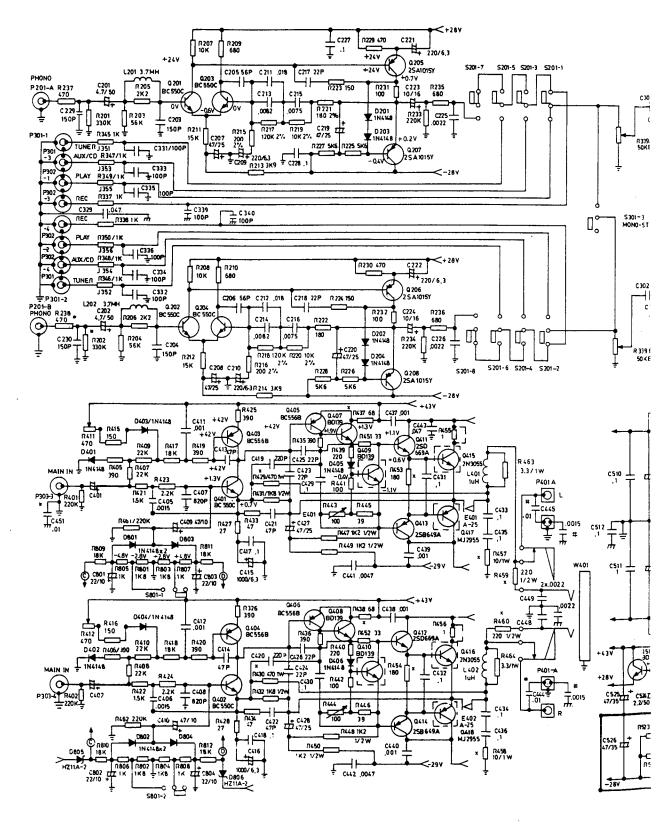
NAD3225PE AMPLIFIER PCB LAYOUT



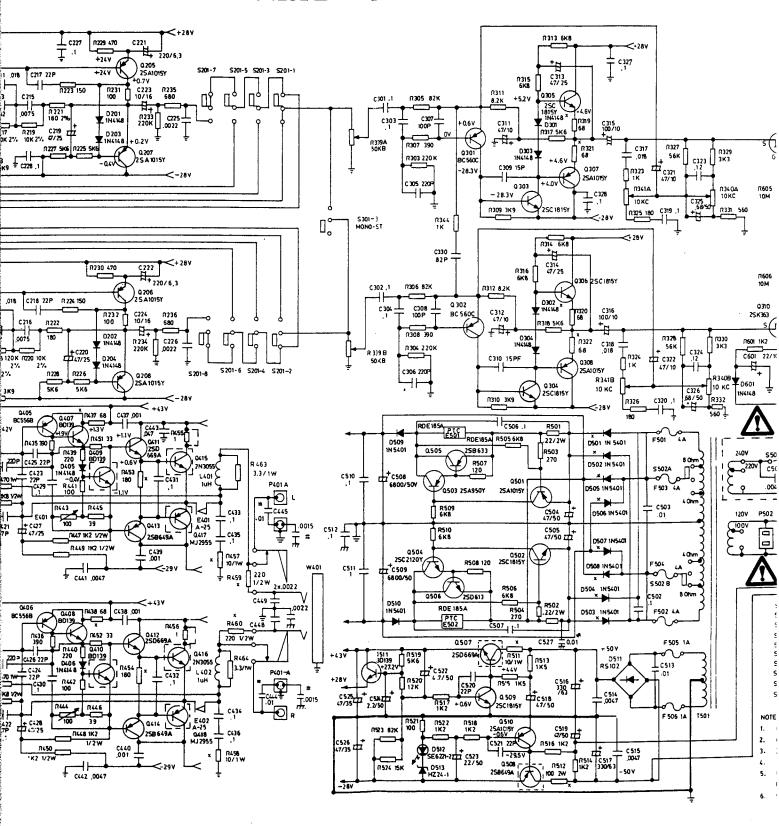




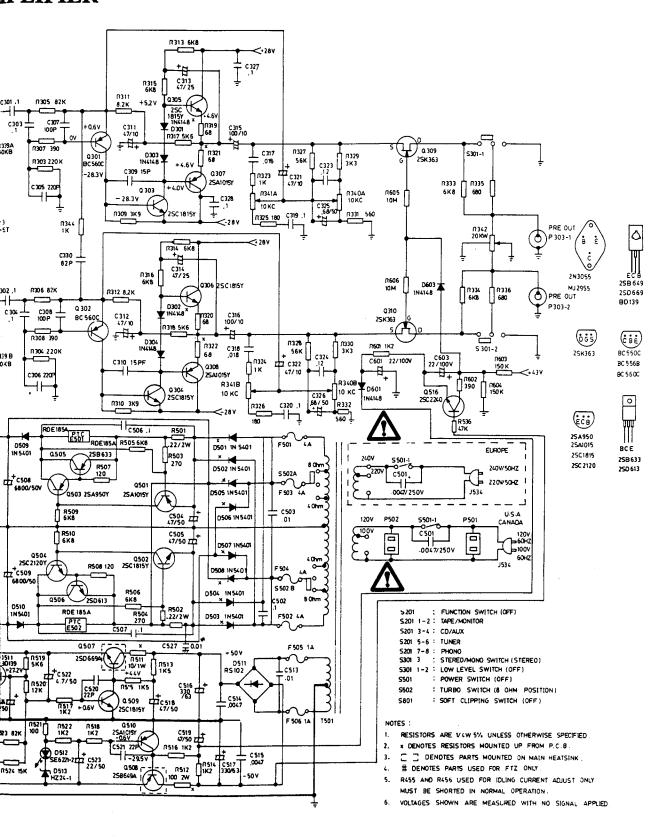
SCHEMATIC DIAGRAM NAD3225PE AMI



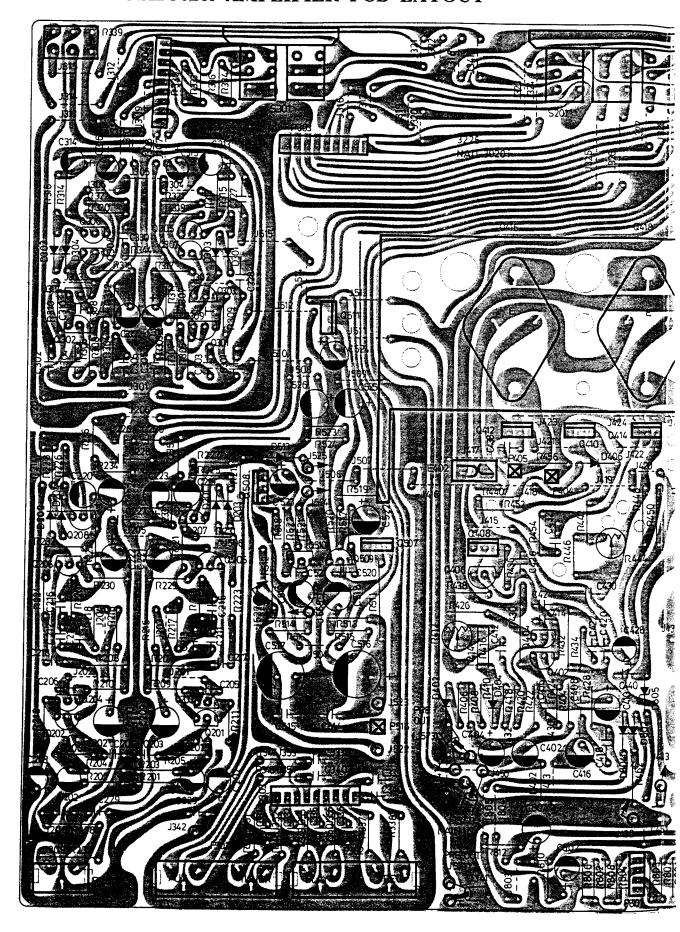
IATIC DIAGRAM NAD3225PE AMPLIFIER



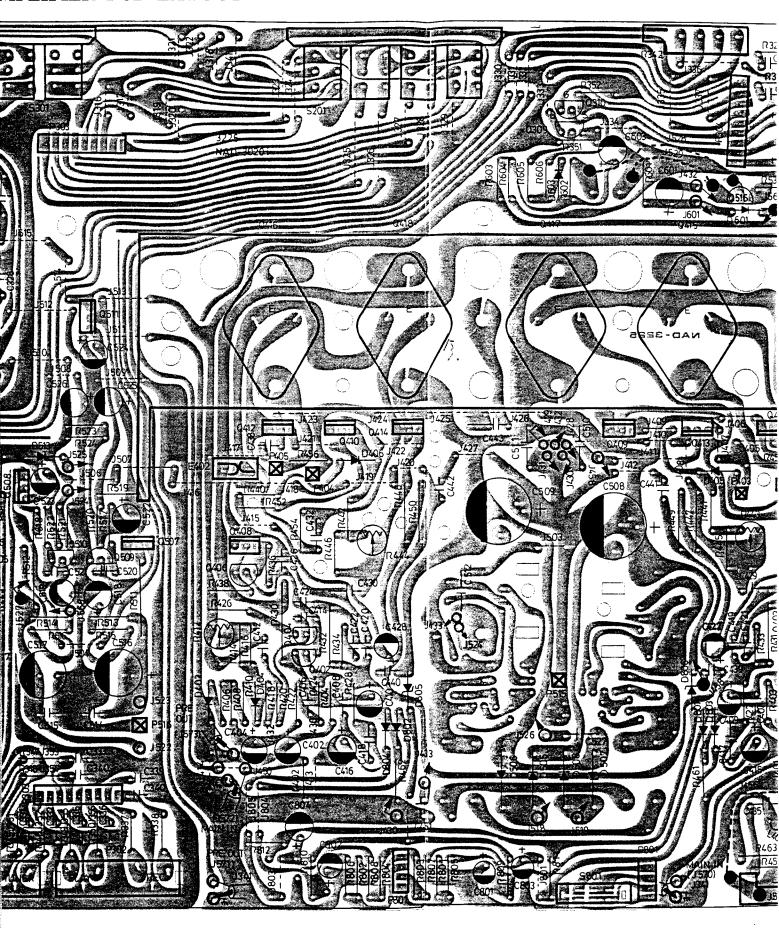
IPLIFIER

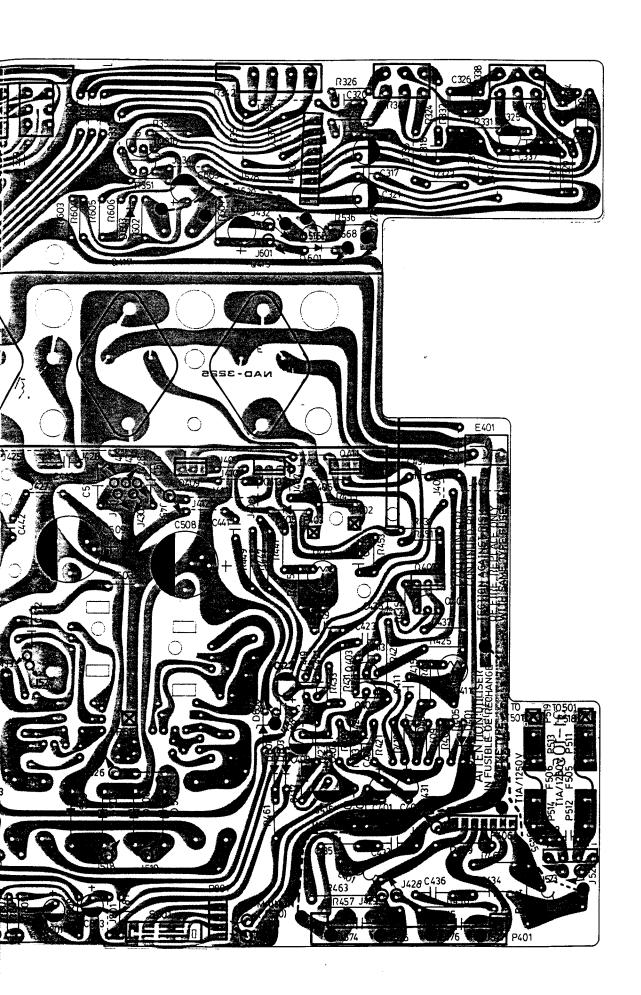


NAD3020i AMPLIFIER PCB LAYOUT

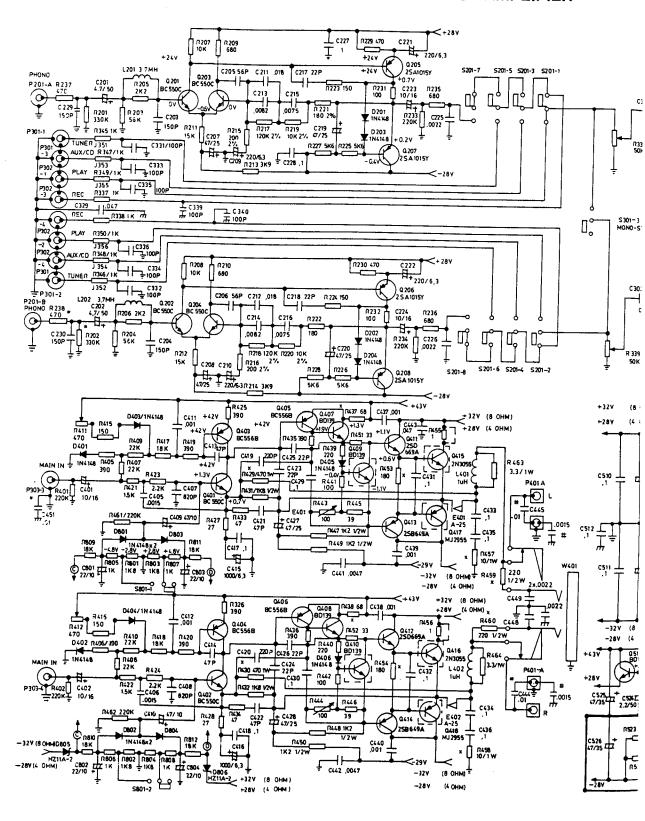


MPLIFIER PCB LAYOUT

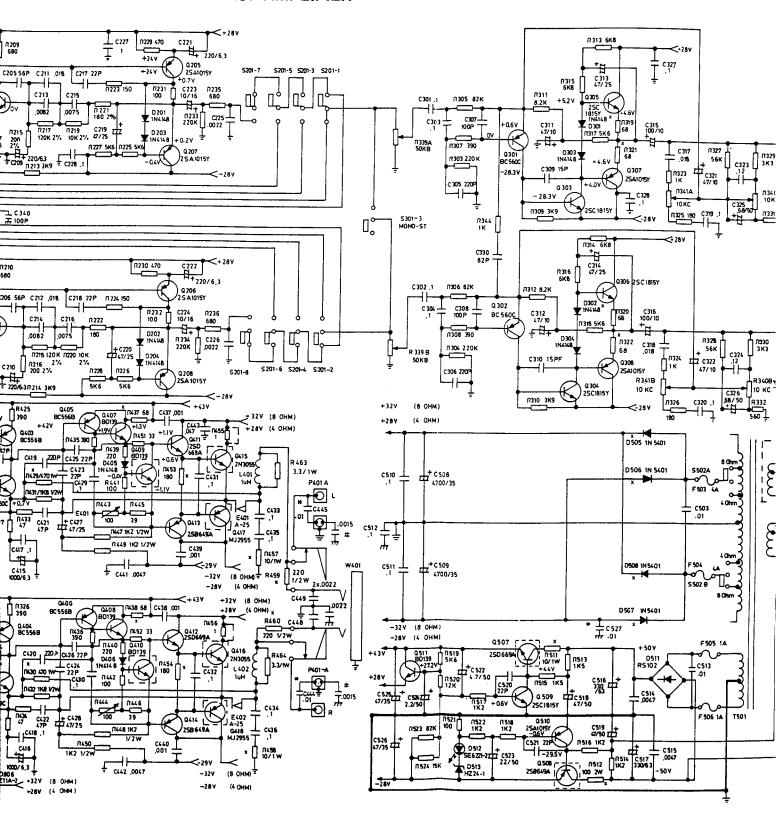


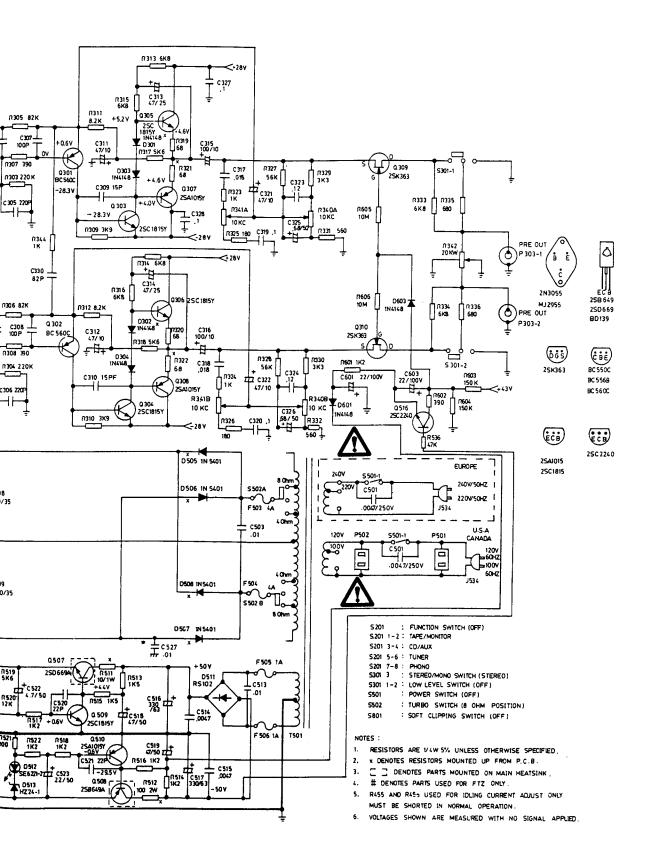


SCHEMATIC DIAGRAM NAD3020i AMPLIFIER



HEMATIC DIAGRAM NAD30201 AMPLIFIER





3225PE/3020i PARTS LIST

C202 C73-11M754' C7104 C7104 C7104 C7104 C7104 C7105 C7106 C7106 C7107 C7106 C7107 C710	7 Eie. Cap. Cer. Cap. Cer. Cap. J. Eie. Cap. Eie. Cap. Mylar Cap Mylar Cap Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Mylar Cap Mylar Cap Mylar Cap Mylar Cap Mylar Cap Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap. Eie. Cap Eie. Cap. Cer. Cap. Eie. Cap. Cer. Cap. Ce	4.7uF 150P1 47uF 47uF 220uF 0.008; 0.0007; 22PF 47uF 220uF 10uF2 0.1uF 10uF2 0.1uF	5% 209 209 209 209 5% 5% 209 - 209	50V 50V 50V 100V 100V 100V 50V 50V 100V 10	REI	
C204 371-071150 C206 571-070500 C208 573-11M5042 C206 573-11M5042 C210 573-11M5042 C2110 573-11M5042 C2110 573-11M5042 C2114 572-110218 C2114 572-110218 C2114 572-110218 C2114 572-110218 C2114 572-110218 C2114 572-110218 C2114 572-110219 C2120 571-07120 C2120 571-07120 C2120 571-07120 C2120 571-07120 C2120 571-071100 C2120 571-071020 C2120 571-	Ger. Cap. Ger. Cap. Elie. Cap. Elie. Cap. Mylar Cap Mylar Cap Elie. Cap. Mylar Cap Cer. Cap. Cer. Cap. Cer. Cap. Elie. Cap. Elie. Cap. Mylar Cap Elie. Cap. Cer. Cap.	150PF 56PF 47uF 220uF 0.0108 0.0003 0.0007 22PF 47uF 10uF 0.1uF 220PF 15PF 100PF 15PF 100PF 15PF 100F 100F 100F 100F 100F 100F 100F 10	5% 209 209 209 209 5% 5% 209 - 209	50V 50V 100V 100V 100V 100V 50V 100		
36 371-0Z74100 371-0Z74100 30 571-0M72100 30 571-0M72100 31 571-0M72100 31 571-0M72100 31 571-0M72100 31 572-M50310 31 573-11M7647 373-11M7647 373-11M	Cer. Cap. Mylar Cap. Cer. Cap. Cer. Cap. Ele. Cap. Diode Diode Diode Diode Diode Diode	22PF 47uF 0. luF 0. luF 0. luF 0. luF 0. 001uF 0.001uF 0.001s 0.001s 0.001s 0.0022uF 0.001s 0.0024uF 0.0047uF 0.1uF 0.2uF 47uF 47uF 47uF 47uF 47uF 47uF 47uF 47	+ -5% + -5% + -5% + -20% + -5% + 8020% + -20% + -20% + -10% + -10% + -10% + -5% + -20% + -20% + -20% + -20% + -20% + -20% + -5% +	50V 50V 50V 50V 50V 23V 100V 50V 50V 50V 50V 50V 50V 50V 50V 50V	3225 3225 3020 3225	
501-11N5401 501-11N5401 501-11N5401 501-11N5401 501-11N5401 501-7R5102 502-1R2551 501-40240-005 501-21N4148 501-21N4148 501-21N4148 501-21N4148 501-2010-005 530-25600-8	Diode Diode Diode Diode Diode Diode Diode Diode Diode LED Zener Diode Diode Zener Breaker	1N5401 1N5401 1N5401 1N5401 1N5401 100V TLG208 24V 1N4148 1N4148 1N4148 11448 11448	3A 3A 3A 3A 3A 1A Green 0.5W	100V 100V 100V 100V 100V	3225 3225 3225 3225	
349-21851 330-4041B 330-4041B 330-4051A 330-4051A 330-1041 330-1041 330-1051A 329-51A01 529-53801 529-53801 529-53801 529-53801 527-421201 527-441101 563-1260922 527-441101 563-1260923 563-1260923 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 538-0520 537-5011 527-5100 527-5100 527-5100 537-5002 517-8C550C	FTC Fuse Fuse Fuse Fuse Fuse Fuse Fuse Fuse	3.5A 1.85A 4A/250V 4A/125V 4A/125V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V 1A/250V	+-20% Gold Plated 220mm 330mm 270mm	Semko UL/CSA Semko UL/CSA Semko UL/CSA Semko UL/CSA BS Emko SAA 9P 9P 7P	3225 3225 3225 B/BI/C/CI 3225 A/A1 3225 B/BI/C/CI A/A1 B/C/CI A/A1 B C/CI B1	
	2 372-310410 4 571-0274100 571-0172100 571	S71-0274100	Section Sect	2 572-310410	2	2 373-10410 Mylar Cap. 0 Lup + -3.5 100V

	SYM	BOL PART	NO.	DESCRIPTION	REF
	Q303 Q305	Q306 517-2SC18	ISY Tr.	2SC1815Y 2SC1815Y	REF
	Q307 Q309 Q401	Q310 517-25K36 Q402 517-BC550	3BL Tr.	25A1015Y 25K363BL BC550C	
l	Q403 Q405 Q407	Q406 517-BC556	B Tr.	BC556B BC556B	
	Q409 Q411	Q410 517-BD139 Q412 517-2SD66	-10 Tr.	BD139-10 BD139-10 2SD 669 AC	
	Q413 Q415 Q417	Q416 517-2N305	5 Tr.	2SB649A-C 2N3055	
	Q501 Q502 Q503	517-2SA10 517-2SC18	ISY Tr.	MJ2955 2SA1015Y 2SC1815Y	3225 3225
	Q504 Q505	517-2SA950 517-2SC212 517-2SB633	OY Tr.	2SA950Y 2SC2120Y 2SB633D	3225 3225
	Q506 Q507 Q508	517-2SD613 517-2SD669 517-2SB649	D Tr.	2SD613D 2SD669AC	3225 3225
	Q509 Q510	517-2SC181 517-2SA101	5Y Tr. 5Y Tr.	258649A-C 25C1815Y 25A1015Y	
	Q511 Q516 R201 R	517-BD139- 517-2SC224 202 704-13J5330	OGR Tr.	BD139-10 2SC2240GR	
	R203 R R205 R	204 704-13J4560 206 704-13J3220	Res. C	Carb. 56K 1/4W +-5% Carb. 2.2K 1/4W +-5%	
	R207 R R209 R R211 R	210 704-13/26/80	Res. C	Carb. 10K 1/4W +_5% Carb. 680 1/4W +_5%	
	R213 R R215 R R217 R	214 704-13J3390 216 704-13G2200	Res. C	Carb. 3.9K 1/4W +—5% Carb. 200 1/4W +—2%	
	R219 R R221 R	220 704-13G4120 222 704-13G2180	Res. C	arb. 10K 1/4W +-2%	
	R223 R R225 R R227 R	226 704-13/3560	Res. C.	arb. 150 1/4W +-5% arb. 5.6K 1/4W +-5%	
	R229 R2 R231 R2	230 704-13J2470 232 704-13J2100	Res. C. Res. C. Res. C.	arb. 470 1/4W +5% arb. 100 1/4W +5%	
	R233 R2 R235 R2 R237 R2	36 704-13J2680 38 704-13J2470	Res. Ca Res. Ca Res. Ca	arb. 220K 1/4W +5% arb. 680 1/4W +5%	
	R303 R3 R305 R3 R307 R3	04 704-13J5220 06 704-13J4820	Res. Ca Res. Ca	arb. 220K 1/4W +—5% arb. 82K 1/4W +—5%	
	R309 R3 R311 R3	10 704-13J3390 12 704-13J3820	Res. Ca Res. Ca Res. Ca	urb. 3.9K 1/4W +_5%	
	R313 R3 R315 R3 R317 R3	16 704-13J3680 18 704-13J3560	Res. Ca Res. Ca Res. Ca	urb. 6.8K 1/4W +-5% urb. 6.8K 1/4W +-5%	
	R319 R3: R321 R3: R323 R3:	20 704-13J1680 22 704-13J1680	Res. Ca Res. Ca	rb. 68 1/4W +-5% rb. 68 1/4W +-5%	
	R325 R33 R327 R33	26 704-13J2180 28 704-13J4560	Res. Car Res. Car Res. Car	rb. 180 1/4W +-5%	
	R329 R33 R331 R33 R333 R33	2 704-1312560	Res. Car Res. Car Res. Car	rb. 3.3K 1/4W +-5% rb. 560 1/4W +5%	
	R335 R33 R337 R33 R339	6 704-13/2680	Res. Car Res. Car	rb. 680 1/4W +5% rb. IK 1/4W +5%	
	R340 R34 R342	507-3103C21 507-3203W11-		10KC x 2 20KW	
	R345 R34 R347 R34 R349 R35	8 704-13/3100 704-13/3100	Res. Cari Res. Cari Res. Cari	b. IK 1/4W +5%	
	R401 R40 R405 R40 R407 R40	5 704-13J2390	Res. Carl Res. Carl	6. 220K 1/4W +-5% b. 390 1/4W +-5%	
	R409 R410 R411 R413	704-13J4220 2 508-A004	Res. Cart Res. Cart Res. SVR	b. 22K 1/4W +-5% 470	
	R415 R416 R417 R418 R419 R420	704-13J4180	Res. Cart Res. Cart Res. Cart	18K 1/4W +-5%	
1	R421 R422 R423 R424 R425 R426	704-13J3220	Res. Carb Res. Carb	2. 1.5K 1/4W +-5% 3. 2.2K 1/4W +-5%	
- [;	R427 R428 R429 R430	704-13J1270 705-15J2470	Res. Carb Res. Carb Res. MOS	27 1/4W +-5%	
	R431 R432 R433 R434 R435 R436	704-14J3180 704-13J1470 704-13J2390	Res. Carb Res. Carb Res. Carb	47 1/4W +-5%	
	R437 R438 R439 R440 R441 R442	704-13J1680 704-13J2220 704-13J2100	Res. Carb Res. Carb Res. Carb	68 1/4W +—5% 220 1/4W +—5%	
[R	R443 R444 R445 R446 R447 R448	508-A003 704-13J1390 704-14J3120	Res. SVR. Res. Carb.	. 100 . 39 1/4W +-5%	
R	1449 R450 1451 R452	704-14J3120 704-13J1330	Res. Carb. Res. Carb. Res. Carb.	1.2K 1/2W +-5%	
R	453 R454 455 R456 457 R458	704-13J2180 704-13J0100 705-15J1100	Res. Carb. Res. Carb. Res. MOF	180 1/4W +-5% 1 1/4W +-5%	
∏ R	459 R460 461 R462 463 R464	704-14J2220 704-13J5220 704-15J0330	Res. Carb. Res. Carb.	220 1/2W +-5% 220K 1/4W +-5%	
R:	501 R502 503 R504	705-16J0022 704-13J2270	Res. Carb. Res. MOF Res. Carb.	0.22 2W +-5%	3225
R:	505 R506 507 R508 509 R510	704-13J3680 704-13J2120 704-13J3680	Res. Carb. Res. Carb. Res. Carb.	6.8K 1/4W +-5% 120 1/4W +-5%	3225 3225 3225
I Ra	511 512 513 R515	705-15J1100 705-16J2100	Res. MOF Res. MOF	6.8K 1/4W +5% 10 1W +5% 100 2W +5%	3225
R5	314 R516 317 R518	704-13J3150 704-13J3120 704-13J3120	Res. Carb. Res. Carb. Res. Carb.	1.5K 1/4W +-5% 1.2K 1/4W +-5% 1.2K 1/4W +-5%	
	319 320 321	704-13J3560 704-13J4120 704-13J2100	Res. Carb. Res. Carb. Res. Carb.	5.6K 1/4W +-5% 12K 1/4W +-5%	
R5		704-13J3120 704-13J4820	Res. Carb. Res. Carb.	100 1/4W +5% 1.2K 1/4W +5% 82K 1/4W +5%	
R5 R5 R6	36 02	704-13J4150 704-13J4470 704-13J2390	Res. Carb. Res. Carb. Res. Carb.	15K 1/4W +-5% 47K 1/4W +-5% 390 1/4W +-5%	
R66 R66 R86		704-13J5150 704-13J7100 704-13J3180	Res. Carb. Res. Carb. Res. Carb.	150K 1/4W +-5% IOM 1/4W +-5%	
R80	03 R804 05 R806	704-13J3180 704-13J3100	Res. Carb. Res. Carb.	1.8K 1/4W +-5% 1.8K 1/4W +-5% 1K 1/4W +-5%	
R80 R81	07 R808 09 R810 11 R812	704-13J3100 704-13J4180 704-13J4180	Res. Carb. Res. Carb. Res. Carb.	1K 1/4W +-5% 18K 1/4W +-5% 18K 1/4W +-5%	
\$20 \$30 \$50	1	526-3102 526-3103 526-3110-1	SW Push SW Push	4P 2P	
\$50: \$80 W40	2	526-3105 526-52205	SW Power SW Slide SW Slide	2P2T 2P2T	
		527-4020	Jack Headpho	one	

3225PE/3020i EXPLODED VIEW PARTS

1. 055-131A 2. 073-1620 3. 073-1625 4. 081-1100 5. 081-1110 6. 049-069A 7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-710E 22. 095-7110 23. 095-710E 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470 34. 093-3006BTBB	Panel — Front Button — Push Button — Push (Power) Knob — Volume Knob — Control Cover — Top Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
3. 073-1625 4. 081-1100 5. 081-1110 6. 049-069A 7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Button — Push (Power) Knob — Volume Knob — Control Cover — Top Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
4. 081-1100 5. 081-1110 6. 049-069A 7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Knob — Volume Knob — Control Cover — Top Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
5. 081-1110 6. 049-069A 7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Knob — Control Cover — Top Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
6. 049-069A 7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Cover — Top Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
7. 049-0700 8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Cover — Bottom Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
8. 078-8120 9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-600 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Bracket — Middle Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
9. 078-8130 10. 080-2090 11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Bracket — Tuner PCB Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
10. 080-2090 11. 082-4490 12. 082-4490 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Supporter — Circuit Board Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
11. 082-4490 12. 082-4500 13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Felt — Volume Knob Felt — Control Knob Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
13. 082-4510 14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Rubber — Foot Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
14. 083-0710 15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Heat Sink Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
15. 083-0720 16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-600 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Heat Sink (S) Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
16. 085-1350 17. 085-1360 18. 095-7070 19. 095-7080 20. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Thumb Screw Stud Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
17. 085-1360 18. 095-7070 19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Bar — Shorting Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
18. 095-7070 19. 095-7080 20. 095-7080 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Left Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
19. 095-7080 20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Right Plate — Front Plate — Back (220V 50Hz 140W)
20. 095-7090 21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Front Plate — Back (220V 50Hz 140W)
21. 095-710E 22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Back (220V 50Hz 140W)
22. 095-7110 23. 095-7130 24. 099-0760 25. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	
23. 095-7130 24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Switch
24. 099-0760 25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Plate — Terminal Board Cover
25. 099-0770 26. 099-0850 27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	UL Heat Shrinkable Tube 0.
27. 527-060 28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	UL Heat Shrinkable Tube 0.
28. 527-6002 29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Loudspeaker Terminal Block
29. 027-5000 30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Cable Tie 4"
30. 526-3110-1 31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Micro Bushing 4N40
31. 048-0620 32. 093-3008BTBB 33. 571-0ME2470	Soldering Tag
32. 093-3008BTBB 33. 571-0ME2470	Push Buttom Switch Nut — 3.5mm
33. 571-0ME2470	
J4. U2J-JUUUDIDD	
35. 093-3006BTB	Self-Tapping Screw 3 x 6 BTB
36. 093-3008BH	Machine Screw M 3 x 0.5P x 8 BH
37. 093-3008BTBB	
38. 093-3008KTB((H) Self-Tapping Screw 3 x 8 KTB
39. 094-0740	Washer — Metal
40. 094-0760	Washer — External Tooth
41. 093-4006WHB	
42. 099-1100	Rivet
43. 529-51A01	AC Cord BS
529-53B01	AC Cord BS AC Cord VDE/EMKO
529-53M01 529-53S01	AC Cord SAA
44. 082-4020	Cushion
45. 531-1054	Main Board
46. 531-9016	Headphone Board
47. 531-9015	Ext. Speaker Board
48. 531-2201	Ext. Pre-Amp Board
49. 531-V001	Fuse Board
50. 521-167AMV50	
51. 527-4020	Headphone Jack 6.5mm
52. 507-3103C21	Volume 10K C (D) W/O Switch T Volume 20K W (S) W/O Switch
53. 507-3203W11-7	Push Switch 2I2I2IS (SPUF41) Alps
54. 526-3102 55. 526-3103	Push Switch 2I2IZIS (SPUF41) Alps Push Switch 2S2S (SPUF21) Alps
56. 507-3503B21	Volume 50K B (D) W/O Switch
57. 526-52205	Slide Switch 2P2T
58. 527-441101	RCA Jack 4 Pos
59. 527-441101	RCA Jack 4 Pos RCA Jack 2 Pos
60. 527-421201	
61. 531-U001	Terminal Board
62. 531-7049	Power LED Board Washer — Ext. Tooth
63. 094-0190	
64. 027-6003	1 04:04:05
65. 526-3105	Slide Switch 2P2T RG 10mm Foam — Sheet
66. 082-4530 67 027-6004	
67. 027-6004 68. 527-3125U	Juliuling Lag
69. 083-0780 ·	AC Outlet (for UL/CSA only)
70. 083-0790	AC Outlet (for UL/CSA only) Heat Sink Fin (3225PE only)
71. 095-7120	

EXPLODED VIEW

