Appendix 8: Creating a function block

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Introduction

This guide will go over the steps to create a user-defined function block.

Objectives

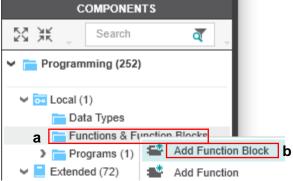
- Create a new function block
- Understand special variable usages
- Use new function block

1 – Create a New Function Block

A function block can be used for repeatable code, make a program more understandable and easier to debug. Function blocks can contain many variable types, other functions and function blocks.

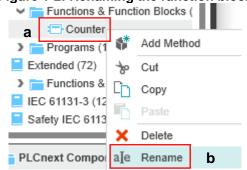
1. Go to Components > Programming > Local and **right-click** on "Functions and Function Blocks" (a) and select the option that says "Add Function Block" (b). See figure 1-1.





2. Rename the function block by immediately typing the name after adding it or right-click it (a) and select rename (b) and begin typing the new name. Press ENTER when complete. See figure 1-2. In this example, it will be called "Counter"

Figure 1-2: Renaming the function block



3. Now choose the programming language. **Double-click** on the new function block (a) and a new window will appear (b). In this window select the desired programming language (c). See figure 1-3 – This example uses Structured Text (ST).

Figure 1-3: Selecting a programming language COMPONENTS b Counter X 53 XK ď Select the programming language of your first worksheet below Programming (253) IF condition = TRUE THEN Local (2) opC := opA AND opC: -END IF Data Types Functions & Function Blocks Counter : a Programs (1) Extended (72) Functions & Function Blocks Add ST Code Worksheet Add LD Code Worksheet IEC 61131-3 (123) Safety IEC 61131-3 (56) PLCnext Components & Program Network (1) Network (417) Devices Axiocontrol (88)

4. Now the new function block is ready for some code.

Add NOLD Code Worksheet

2 – Variable Types

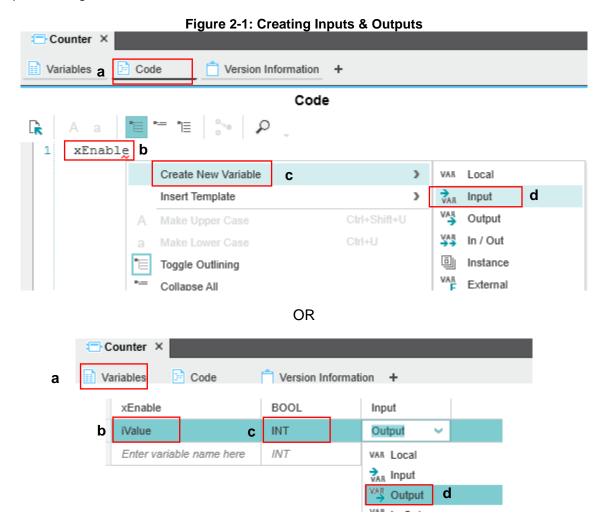
To use a function block appropriately in a program it will need various inputs and outputs to interact with the program. There are many variable types and this procedure will discuss the recommended types to use.

- 1. There are two places to create new variables.
 - a. Code sheet here variables can be added and declared by right-clicking on the new name and selecting the usage. NOTE: The datatype may need changed in the variable table.

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- b. Variable Table here variables can be created quickly and then used in the code sheet accordingly
- 2. Choose a method to create a variable and now select a variable type. There are three important types for function blocks.
 - Local This variable will only access within the function block.
 - Input This variable creates an input for the block and allows for values to be passed into the function block
 - Output This variable creates an output for the block and allows data from the block to be returned to the program that it is used in.

In this example, a simple counter will be created. The function block will have one input and one output. See figure 2-1 – shows both methods.

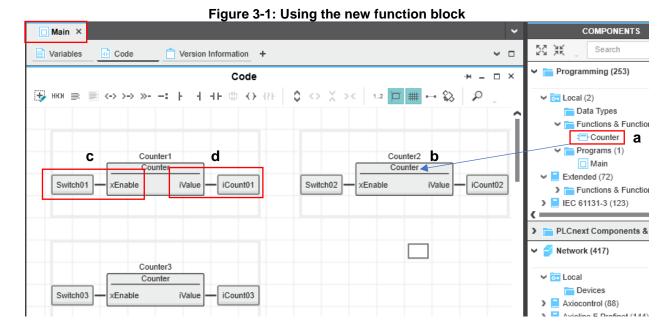


3. Once all variables have been appropriately declared and the program is written the function block is complete. See figure 2-2.

Figure 2-2: Final Function Block Code

3 – Using the function block

- 1. Drag'n Drop the newly created function block from Components > Programming > Local > Functions & Function Blocks (a) to a program or function block (b). See figure 3-1.
- 2. Each time the block is added a new instance is created. The block can be added as much as needed, limited to the resources of the controller. See figure 3-1.
- 3. Tie variables to the inputs and outputs of the new function block added in the program (c,d) See figure 3-1



4. Finally, download and debug the new code.