



PLCnext Engineer

How to Import/Export Global Variables

For PLCnext Engineer ver. 2020.6 and Above



1. Introduction:

Starting in PLCnext Engineering 2020.6, a new feature was introduced that will allow the Import and Export of Global Variables (Tags) with (*.csv) format. This format can be done with Excel™ or a Text Editor.

At this time, only Global Scope Variables can use this feature.

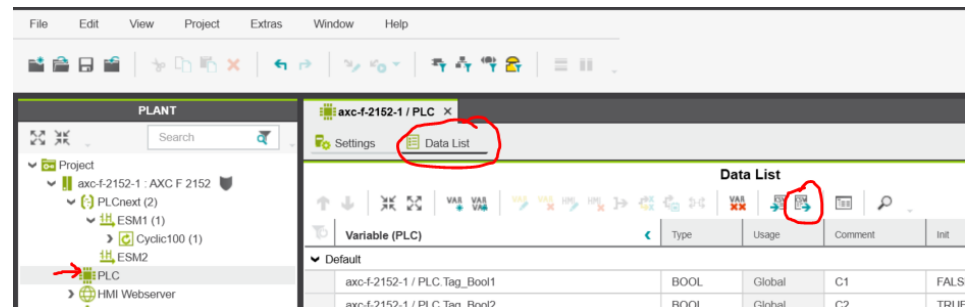
This Document shows how to use the Import/Export Feature. Please note that this document does not go into every single nuance, but does give a very good basic understanding. It is suggested to use this document as a basic starting point to get the features working, then expand the use of the Tools to meet the required needs.


1. Exporting Global Variables.

Starting with PLCnext Version 2020.6, Exporting the entire Global Variable list is available with a click of a button. The Export uses a standard format with all Variable Attributes and can be viewed/edited using Excel™ (or other spreadsheet) or even a basic Text Editor.

To Access this feature, see below:

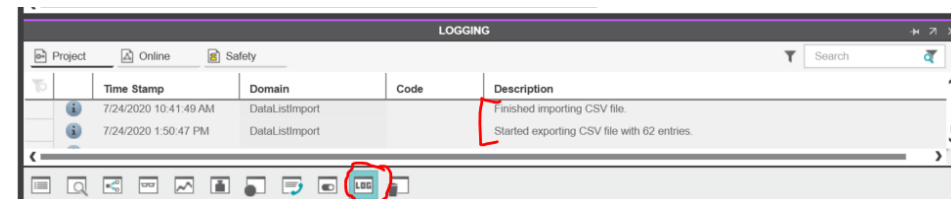
PLC -> Data List -> Export to CSV File...



After the Clicking of the 'Export Icon' , a prompt will appear to type in a File Name and select Chosen Path.

Note: Hover of the Icons (and Pause for about 2 seconds).. a Description of the Icon will automatically appear.

The Status of the Export (Success or No Success) and the number of Variables (Entries) will appear in the 'Logging -> Project' – Similar to below, where 62 Variables were exported:



It is now possible to view and/or edit the complete listing of Global Variables in a program.



2. Creating Variable File for Importing.

Instead of Typing in Variables One by One inside of PLCnext, it may be desired to create an entire list or copy a list from a previous project. Using Excel™ (or similar Spreadsheet program) or even a basic Text Editor - this is now possible.

PLCnext Engineer does require certain attributes of the file for a correct Import. Below are 3 Basic options to accomplish.

Note: If using Excel™, please refer to **Section 3**, it contains the Proper Saving method of the Files to be properly Imported into PLCnext Engineer. Failure to follow the recommendations may result in an unsuccessful import.

2.1 Modify a File that has been previously Exported in Excel™

A very simple way would be to Export the Existing Variables Lists (see Section 1), modify the file, then import the file again into PLCnext Engineer. The following is an example of an Exported Global Variable File (viewed in Excel™).

Note: The file has the extension “*.csv”. We trying to open the file, one must make sure that either “All Files (*.*) or *.csv” are selected in the Open File Section.

When opened, it will look similar to the following:

| | A | B | C | D | E | F | G | H | I | J | K | L |
|---|---------------------------|--------|-------------|--------|--------|-----------|------------|-------|----------|-------|---------|---------|
| 1 | ProcessDatum | Access | DataType | Offset | HmiTag | IsReadOnl | SafetyVari | Group | DataType | Usage | MemoryL | Comment |
| 2 | PND_S1_PLC_RUN | I | BOOL | | | | | | | | | |
| 3 | PND_S1_VALID_DATA_CYCLE | I | BOOL | | | | | | | | | |
| 4 | PND_S1_OUTPUT_STATUS_GOOD | I | BOOL | | | | | | | | | |
| 5 | PND_S1_INPUT_STATUS_GOOD | I | BOOL | | | | | | | | | |
| 6 | PND_S1_DATA_LENGTH | I | Bitstring16 | | | | | | | | | |

To modify this file to be re-imported into PLCnext Engineer, select and delete all Rows 2+. The reason is that if one were to leave the all Variables from the Export – Importing the entire list will create duplicates in the project and deleting them manually in PLCnext Engineer would be required

The Critical Information that needed by PLCnext for user tags is located in Row 1 / Columns P-Z. *Do not Modify Row1 or the File may Fail to Import correctly.*

The Default Values for the Columns are in **BOLD** (if one exists):

P = Variable (name of Variable. Must meet PLCnext Requirements...no special characters, size, etc).

Q = Group (if organized into a Group name, enter Here)

R = DataType (ie. BOOL, REAL, WORD, etc..)



S = Usage (must be **Global**)

T = Comment (Optional String text to describe Variable)

U = InitValue (forced Initial Value on Power On)

V = IsRetain (**FALSE**= Not Retained / **TRUE**=Retained)

W= IsConstant (**FALSE** = Variable is writeable / **TRUE**=Variable is not writeable)

X = isOPC (**FALSE** = not viewable by OPC Client / **TRUE**= viewable by OPC Client)

Y = isHmi (**FALSE** = not viewable by eHMI / **TRUE**= viewable by eHMI)

Z = isProficloud (**FALSE** = not written to ProfiCloud / **TRUE**= written to ProfiCloud)

After deleting Rows 2+, move to Cell P2 and begin entering the Variables according to the above list until complete.

It is required to Enter Valid Data for Columns P (Variable) and R (Data Type). The rest are Optional and if not entered (or Blank), will go to the **Default** Values listed above.

Goto Section 3. to Properly Save the file with the correct PLCnext Format. If the file is not saved correctly, PLCnext Engineering will not be able to read the file successfully.



2.2 Create an Variable from a 'New' Excel™ File

When Creating an Excel file for Importing, Note that Row 1 is the 'Definition' Row.

PLCnext Engineering uses 'Definition' to decode what information is being imported and what the data means.

NOTE: It is NOT important where the 'Definition' Row starts, but the Data Columns must formatted properly for valid Import into PLCnext Engineer.

This File can be simple and only needs to include the important variable information.

The Following is the List of suggested Data for each Variable:

Variable (must meet PLCnext Requirements...no special characters, size, etc).

Group (if organized into a Group name, enter Here)

DataType (ie. BOOL, REAL, WORD, etc..)

Usage (must be **Global**)

Comment (Optional String text to describe Variable)

InitValue (forced Initial Value on Power On)

IsRetain (**FALSE**= Not Retained / **TRUE**=Retained)

IsConstant (**FALSE** = Variable is writeable / **TRUE**=Variable is not writeable)

isOPC (**FALSE** = not viewable by OPC Client / **TRUE**= viewable by OPC Client)

isHmi (**FALSE** = not viewable by eHMI / **TRUE**= viewable by eHMI)

isProficloud (**FALSE** = not written to ProfiCloud / **TRUE**= written to ProfiCloud)

Below is an Example of an Correctly laid out Excel™ File with All basic Parameters:

NOTE: It is CRITICAL that the Names in Row 1 are spelled and entered correctly for Import into PLCnext Engineer !!!

| | A | B | C | D | E | F | G | H | I | J | K |
|----|-----------|---------|----------|--------|-----------|------------|----------|------------|-------|-------|-------------|
| 1 | Variable | Group | DataType | Usage | Comment | InitValue | IsRetain | IsConstant | IsOpc | IsHmi | sProficloud |
| 2 | Tag_Bool1 | Default | BOOL | Global | Comment1 | FALSE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 3 | Tag_Bool2 | Default | BOOL | Global | Comment2 | TRUE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 4 | Tag_Bool3 | Default | BOOL | Global | Comment3 | FALSE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 5 | Tag_Bool4 | Default | BOOL | Global | Comment4 | TRUE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 6 | Tag_Bool5 | Default | BOOL | Global | Comment5 | FALSE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 7 | Tag_Bool6 | Default | BOOL | Global | Comment6 | TRUE | FALSE | FALSE | FALSE | FALSE | FALSE |
| 8 | TAG_REAL1 | Default | REAL | Global | Comment7 | REAL#10.0 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 9 | TAG_REAL2 | Default | REAL | Global | Comment8 | REAL#10.1 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 10 | TAG_REAL3 | Default | REAL | Global | Comment9 | REAL#10.2 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 11 | TAG_REAL4 | Default | REAL | Global | Comment10 | REAL#10.3 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 12 | TAG_WORD1 | Default | WORD | Global | Comment11 | WORD#16#01 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 13 | TAG_WORD2 | Default | WORD | Global | Comment12 | WORD#16#02 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 14 | TAG_WORD3 | Default | WORD | Global | Comment13 | WORD#16#03 | FALSE | FALSE | FALSE | FALSE | FALSE |
| 15 | TAG_WORD4 | Default | WORD | Global | Comment14 | WORD#16#04 | FALSE | FALSE | FALSE | FALSE | FALSE |

Note: Row 1 is Green in the above for explanation purposes only !



In the example on the previous page, all Basic Variable Data was included. However, this is not Required. Only 2 Columns are a Variable and DataType are *Required* – the rest can be added as needed. In this Case, the other parameters will be assigned to their **Default** values, as explained at the beginning of this section.

An example of a Minimal variable assignment would be:

| | A | B | C | D |
|----|-----------|----------|---|---|
| 1 | Variable | DataType | | |
| 2 | Tag_Bool1 | BOOL | | |
| 3 | Tag_Bool2 | BOOL | | |
| 4 | Tag_Bool3 | BOOL | | |
| 5 | Tag_Bool4 | BOOL | | |
| 6 | Tag_Bool5 | BOOL | | |
| 7 | Tag_Bool6 | BOOL | | |
| 8 | TAG_REAL1 | REAL | | |
| 9 | TAG_REAL2 | REAL | | |
| 10 | TAG_REAL3 | REAL | | |
| 11 | TAG_REAL4 | REAL | | |
| 12 | TAG_WORD1 | WORD | | |
| 13 | TAG_WORD2 | WORD | | |
| 14 | TAG_WORD3 | WORD | | |
| 15 | TAG_WORD4 | WORD | | |

Note: Row 1 is Green in the above for explanation purposes only!

To complete, only add the Columns of the Data that are required, making this a very simple process.

Note: When a file is Imported, ALL variables in the file will be placed in the Global (PLC) location. If an Imported Tag already exists, the file will still be imported, however, a 'Duplicate' variable compile error will occur. One of the duplicates will need to be removed to successfully compile.

Goto Section 3. to Properly Save the file with the correct PLCnext Format. If the file is not saved correctly, PLCnext Engineering will not be able to read the file successfully.



2.3 Create an *.csv File using a basic text Editor

If Excel™ is not available or one simply wants to just type the Variables into a text file and then Import into PLCnext Engineer, this section demonstrates how to accomplish this task.

NOTE: The Data must formatted properly for valid Import into PLCnext Engineer.

This File can be simple and only needs to include the important variable information.

The Following is the List of suggested Data for each Variable:

Variable (must meet PLCnext Requirements...no special characters, size, etc).

Group (if organized into a Group name, enter Here)

DataType (ie. BOOL, REAL, WORD, etc..)

Usage (must be **Global**)

Comment (Optional String text to describe Variable)

InitValue (forced Initial Value on Power On)

IsRetain (**FALSE**= Not Retained / **TRUE**=Retained)

IsConstant (**FALSE** = Variable is writeable / **TRUE**=Variable is not writeable)

isOPC (**FALSE** = not viewable by OPC Client / **TRUE**= viewable by OPC Client)

isHmi (**FALSE** = not viewable by eHMI / **TRUE**= viewable by eHMI)

isProfiCloud (**FALSE** = not written to ProfiCloud / **TRUE**= written to ProfiCloud)

Below is an Example of a Text File (using NOTEPAD™) with All basic Parameters:

NOTE: It is CRITICAL that the Names in first Row are spelled and entered correctly for Import into PLCnext Engineer !!!

```
2020_07_21_Tagimporttest10.csv - Notepad
File Edit Format View Help
Variable;Group_2;DataType_3;Usage_4
Tag_Boo11;PROG_VARS;BOOL;Global
Tag_Boo12;PROG_VARS;BOOL;Global
Tag_Boo13;PROG_VARS;BOOL;Global
Tag_Boo14;PROG_VARS;BOOL;Global
Tag_Boo15;PROG_VARS;BOOL;Global
Tag_Boo16;PROG_VARS;BOOL;Global
TAG_REAL1;PROG_VARS;REAL;Global
TAG_REAL2;PROG_VARS;REAL;Global
TAG_REAL3;PROG_VARS;REAL;Global
TAG_REAL4;PROG_VARS;REAL;Global
TAG_WORD1;PROG_VARS;WORD;Global
TAG_WORD2;PROG_VARS;WORD;Global
TAG_WORD3;PROG_VARS;WORD;Global
TAG_WORD4;PROG_VARS;WORD;Global
```

All variables are to be separated with a semicolon (;) not a comma. PLCnext Engineer Looks for the semicolon to decipher the Columns properly.

Make sure that to maintain the proper amount of data and semicolons throughout the document, so PLCnext Engineer can properly import the data into the Variables Listing.



NOTE: When saving the file, make sure the Extension of the File is “.csv”, as PLCnext Engineer only recognizes this extension for import.

A very basic Implementation would be as follows:

```
2020_07_21_Taginporttest12.csv - Notepad
File Edit Format View Help
Variable;DataType;
Tag_Bool1;BOOL;
Tag_Bool3;BOOL;
Tag_Bool4;BOOL;
Tag_Bool5;BOOL;
Tag_Bool6;BOOL;
TAG_REAL1;REAL;
TAG_REAL2;REAL;
TAG_REAL3;REAL;
TAG_REAL4;REAL;
TAG_WORD1;WORD;
TAG_WORD2;WORD;
TAG_WORD3;WORD;
TAG_WORD4;WORD;
```

All variables are to be separated with a semicolon (;) not a comma. PLCnext Engineer looks for the semicolon to decipher the columns properly.

NOTE: When saving the file, make sure the Extension of the File is “.csv”, as PLCnext Engineer only recognizes this extension for import.

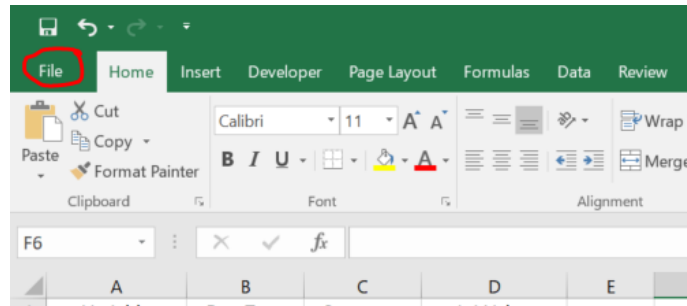


3. Process for Saving an Excel™ File ready for PLCnext Engineer.

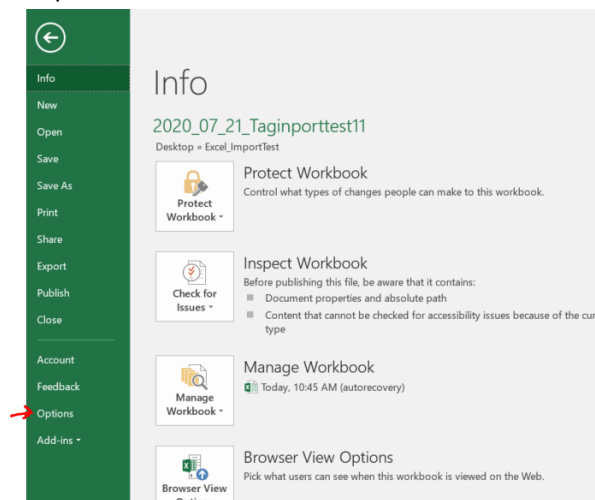
Once the Excel™ file has been created, it is required that the file follows a specific format. PLCnext Engineer uses the '*.csv' format for importing variables, but it requires a semicolon between values, instead of a comma. Normally, a comma is used in *.csv format.

To accomplish this, please use the following steps before saving.

In Excel™, Top Menu choose-> "File"

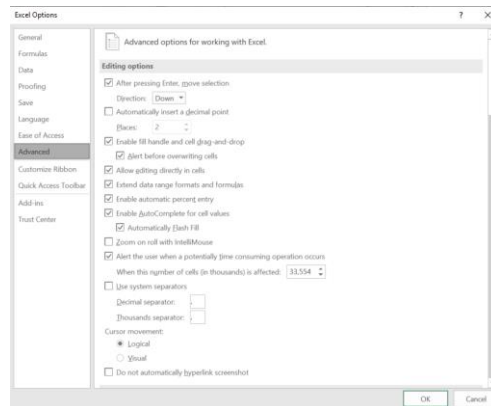


Select -> "Options"

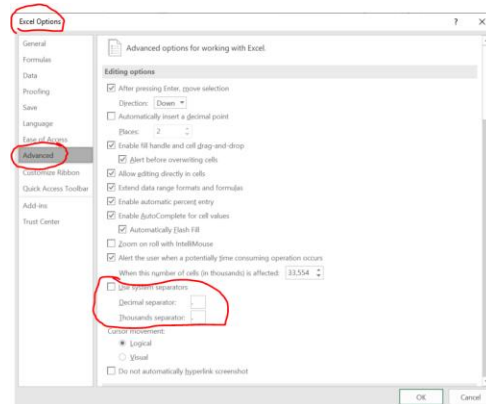




The Following will appear:



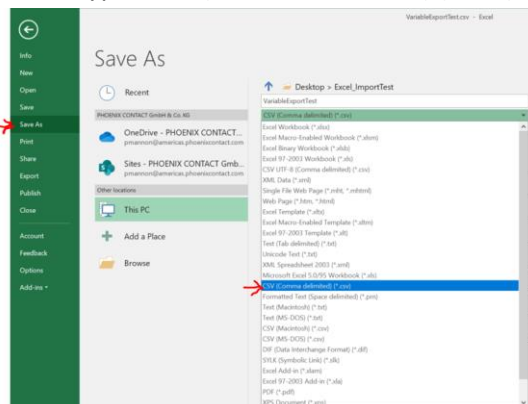
Select -> 'Advanced'



- Uncheck the "Use system Separators"
- In the "Decimal separator:" box, enter a comma (,).
- Do not change the 'Thousands separator'.
- Click 'OK' to Close the Window.

Do not change any other settings.

When editing of the variables in the File are Complete, save the File with the desired name and location – use Type "CSV (Comma delimited) (*.csv)" as below:

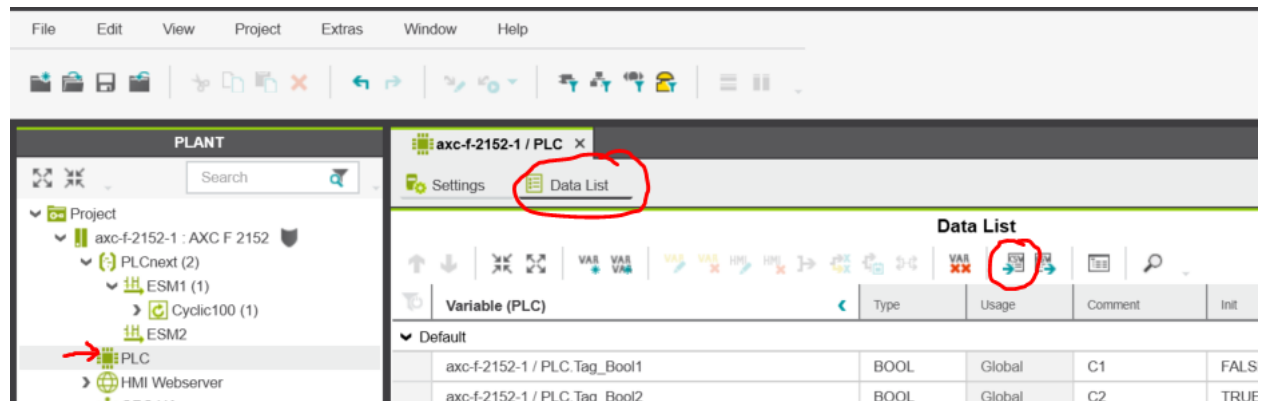



4. Importing a '*.csv' File into PLCnext Engineer.

The file that was created using any of the variations from Section 2, can now simply be Imported into PLCnext Engineer.

To Access this feature, see below:

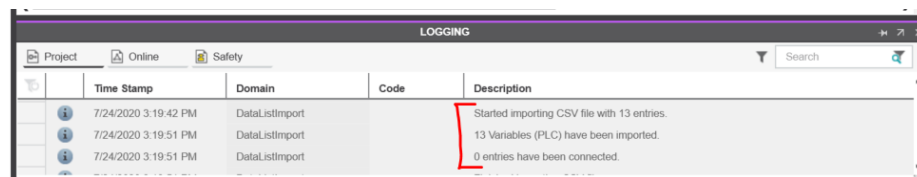
PLC -> Data List -> Import from CSV File...



After the Clicking of the 'Import Icon'  , a prompt will appear to Select the existing File (and Path) that is to be imported.

Note: Hover of the Icons (and Pause for about 2 seconds).. a Description of the Icon will automatically appear.

The Status of the Import (Success or No Success) and the number of Variables (Entries) will appear in the 'Logging -> Project' – Similar to below, where 13 Variables were imported from a *.csv file:



It is now possible to view and/or edit the complete listing of Global Variables in a program.