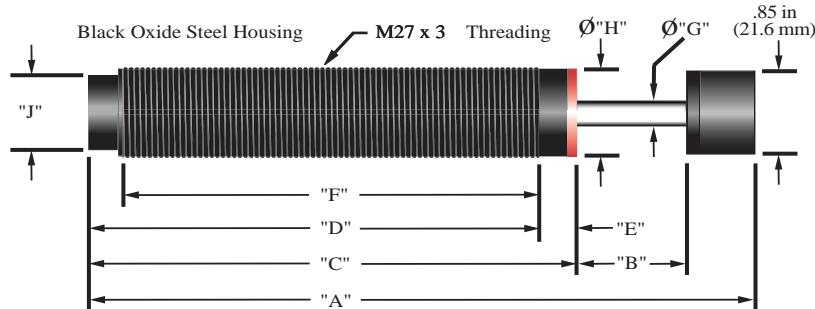


IMPACTA M27 INDUSTRIAL SHOCK ABSORBER (7000 SERIES)



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	1 in	900 in lbs	14.5	3500	25	900,000 in lbs	14 FPS	32°/150° F	120 lb	M27 x 3
METRIC	25.4 mm	101.7 N m	6.57	1587.6			4.27 MPS	0°/65° C	54.4 kg	

DIMENSIONAL INFORMATION

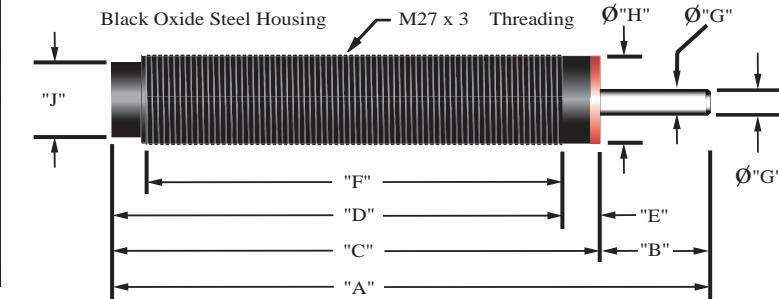
	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	5.77	1.00 inch Nom.	4.21	3.94	.260	3.66	.236	.90	.746	.62 lb
METRIC	146.6	25.4 mm Nom.	107	100	6.60	93.0	6	22.9	19.0	0.28 kg

Bulletin S-85
ISSUED 9/12/18

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 8 lb/ 3.36 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	1 in	900 in lbs	14.5	3500	25	900,000 in lbs	14 FPS	32°/150° F	120 lb	M27 x 3
METRIC	25.4 mm	101.7 N m	6.57	1587.6			4.27 MPS	0°/65° C	54.4 kg	

DIMENSIONAL INFORMATION

	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	5.19	1.00 inch Nom.	4.21	3.94	.260	3.66	.236	.90	.746	.55 lb
METRIC	131.8	25.4 mm Nom.	107	100	6.60	93.0	6	22.9	19.0	0.25 kg

Bulletin S-85
ISSUED 9/12/18

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 8 lb/ 3.36 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length

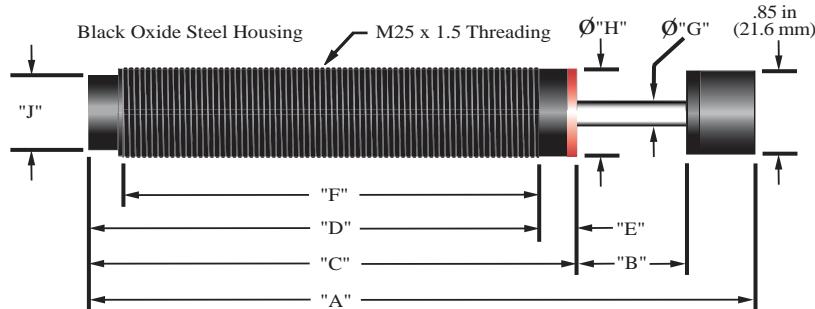


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IMPACTA M25 INDUSTRIAL SHOCK ABSORBER (7000 SERIES)



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	1 in	900 in lbs	14.5	3500	25	900,000 in lbs	14 FPS	32°/150° F	120 lb	M25 x 1.5
METRIC	25.4 mm	101.7 N m	6.57	1587.6			4.27 MPS	0°/65° C	54.4 kg	

DIMENSIONAL INFORMATION

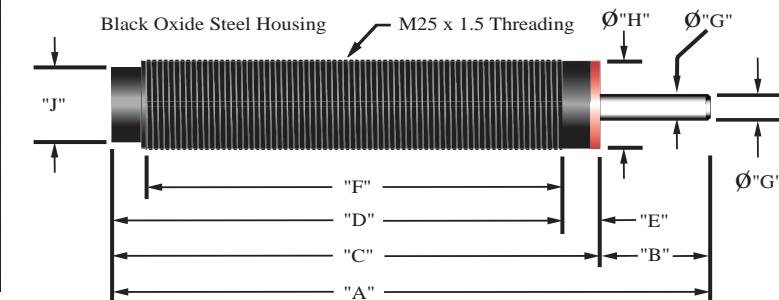
	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	5.77	1.00 inch Nom.	4.21	3.94	.260	3.66	.236	.90	.746	.62 lb
METRIC	146.6	25.4 mm Nom.	107	100	6.60	93.0	6	22.9	19.0	0.28 kg

Bulletin S-82
ISSUED 12/1/16

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 8 lb/ 3.36 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	1 in	900 in lbs	14.5	3500	25	900,000 in lbs	14 FPS	32°/150° F	120 lb	M25 x 1.5
METRIC	25.4 mm	101.7 N m	6.57	1587.6			4.27 MPS	0°/65° C	54.4 kg	

DIMENSIONAL INFORMATION

	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	5.19	1.00 inch Nom.	4.21	3.94	.260	3.66	.236	.90	.746	.55 lb
METRIC	131.8	25.4 mm Nom.	107	100	6.60	93.0	6	22.9	19.0	0.25 kg

Bulletin S-82
ISSUED 12/1/16

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 8 lb/ 3.36 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length

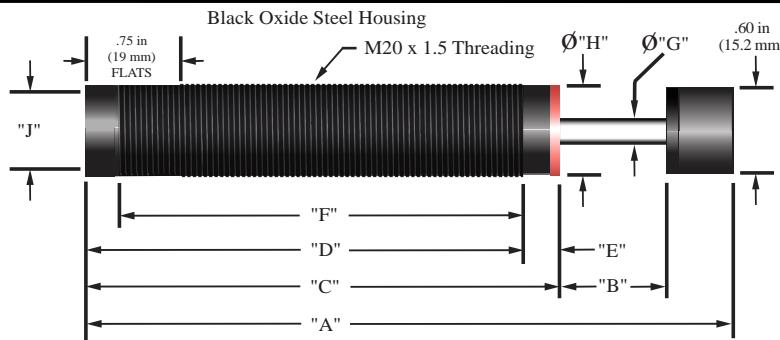


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IMPACTA M20 INDUSTRIAL SHOCK ABSORBER (7000 SERIES)



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	.75 in	300 in lbs	15.0	1500	25	350,000 in lbs	14 FPS	32°/150°F	70 lb	M20 x 1.5
METRIC	19 mm	34 N m	6.8	680.4			4.27 MPS	0°/65°C	31.8 kg	

DIMENSIONAL INFORMATION

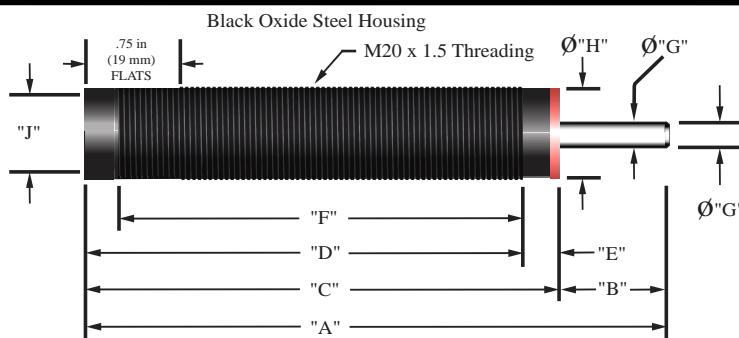
	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	4.75	.75 inch Nom.	3.50	3.35	.150	3.00	.197	.700	.700	.35 lb
METRIC	120.7	19 mm Nom.	89	85.1	3.80	76.0	5	18	18	.16 kg

Bulletin S-83
ISSUED 8/28/18

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 1.6 lb/ 1.73 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	.75 in	300 in lbs	15.0	1500	25	350,000 in lbs	14 FPS	32°/150°F	70 lb	M20 x 1.5
METRIC	19 mm	34 N m	6.8	680.4			4.27 MPS	0°/65°C	31.8 kg	

DIMENSIONAL INFORMATION

	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	Ø "H"	"J"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	4.24	.75 inch Nom.	3.50	3.35	.150	3.00	.197	.700	.700	.35 lb
METRIC	107.7	19 mm Nom.	89	85.1	3.80	76.0	5	18	18	.16 kg

Bulletin S-83
ISSUED 8/28/18

Ke = Max weight for free falling applications.
Plunger return time = 0.20 sec. Plunger return force = 1.6 lb/ 1.73 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length

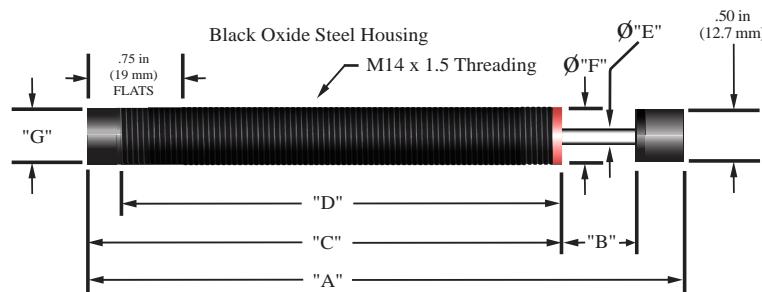


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IMPACTA M14 INDUSTRIAL SHOCK ABSORBER (7000 SERIES)



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	.55 in	250 in lbs	20.0	900	25	225,000 in lbs	7 FPS	32°/150°F	90 lb	M14 x 1.5
METRIC	12.7 mm	28.2 N m	9.10	408.2			2.1 MPS	0°/65°C	40.8 kg	

DIMENSIONAL INFORMATION

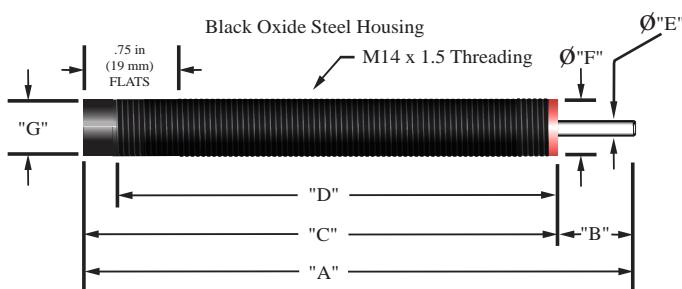
	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	4.45	.5 inch Nom.	3.47	3.19	.157	.49	.49	.17 lb
METRIC	113.0	12.7 mm Nom.	88.1	81.0	4	12.4	12.4	0.08 kg

Bulletin S-84
ISSUED 9/12/18

Ke = Max weight for free falling applications.
Plunger return time = .20 sec. Plunger return force = .5 lb/.23 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length



TECHNICAL SPECIFICATIONS

	STROKE LENGTH	SINGLE IMPACT CAPACITY	We MIN*	We MAX*	MAX CYCLES PER MIN	MAX TOTAL ENERGY PER HOUR	MAX IMPACT VELOCITY	OPERATING TEMP MIN/MAX	Ke	THREAD TYPE
ENGLISH OR US	.55 in	250 in lbs	20.0	900	25	225,000 in lbs	7 FPS	32°/150°F	90 lb	M14 x 1.5
METRIC	12.7 mm	28.2 N m	9.10	408.2			2.1 MPS	0°/65°C	40.8 kg	

DIMENSIONAL INFORMATION

	"A"	"B"	"C"	"D"	"E"	"F" †	Ø "G"	OVERALL WEIGHT (INCL JAM NUT)
ENGLISH OR US	4.00	.5 inch Nom.	3.47	3.19	.157	.49	.49	.17 lb
METRIC	101.6	12.7 mm Nom.	88.1	81.0	4	12.4	12.4	0.08 kg

Bulletin S-84
ISSUED 9/12/18

Ke = Max weight for free falling applications.
Plunger return time = .20 sec. Plunger return force = .5 lb/.23 kg

* This number is not the weight of the load, rather a calculation used for model selection in Driven Load applications.

† Full thread length



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