

Machine Position - mm	123.456	MANUAL MODE	
Current Position - mm	123.456	HOME START	OFFSET
Dia. of Ball screw - mm	123.456		
Cycle Travel Dist. - mm	123.456	CUR MIC	1234
Dwell (s)	12.34	FS CNT.	1234
		ACC INC.	1234

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MAIN	SETTINGS	ALARMS	MICRONS	HMI OPTIONS
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SETTINGS

Rapid Flow/min

12345.67

Max flow rate of the valve

12345.67

Max Travel of cylinder (H)

123.456

Max I/P to AO mod

12345.6

Max O/P of AO mod (Volts)

12.3

Compensation

12.34

LIN SCL
RESET

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MAIN

SETTINGS

ALARMS

MICRONS

HMI OPTIONS

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HMI OPTIONS



CONFIRMATION

THE ENTERED DATA IS:

123.456

**ARE YOU SURE YOU ENTERED THE CORRECT
DATA?**

YES

NO

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D:\STRAIGHTENING MACHINE PLC AND HMI\HMI SCREENS\STRAIGHTENING MACHINE 28_11_23 V1.dpa 11/28/2023



PLEASE RE ENTER CORRECT DATA!

OKAY

SELECTOR SWITCH MICRONS

<div>MAX LIMIT</div> <div>1234</div>	Selector SW Pos 1	1234	<input type="checkbox"/>
	Selector SW Pos 2	1234	<input type="checkbox"/>
	Selector SW Pos 3	1234	<input type="checkbox"/>
	Selector SW Pos 4	1234	<input type="checkbox"/>
	Selector SW Pos 5	1234	<input type="checkbox"/>
	Selector SW Pos 6	1234	<input type="checkbox"/>
	Selector SW Pos 7	1234	<input type="checkbox"/>
	Selector SW Pos 8	1234	<input type="checkbox"/>

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MAIN	SETTINGS	ALARMS	MICRONS	HMI OPTIONS
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