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## *Robotics 2*

# **Linear parametrization and identification of robot dynamics**

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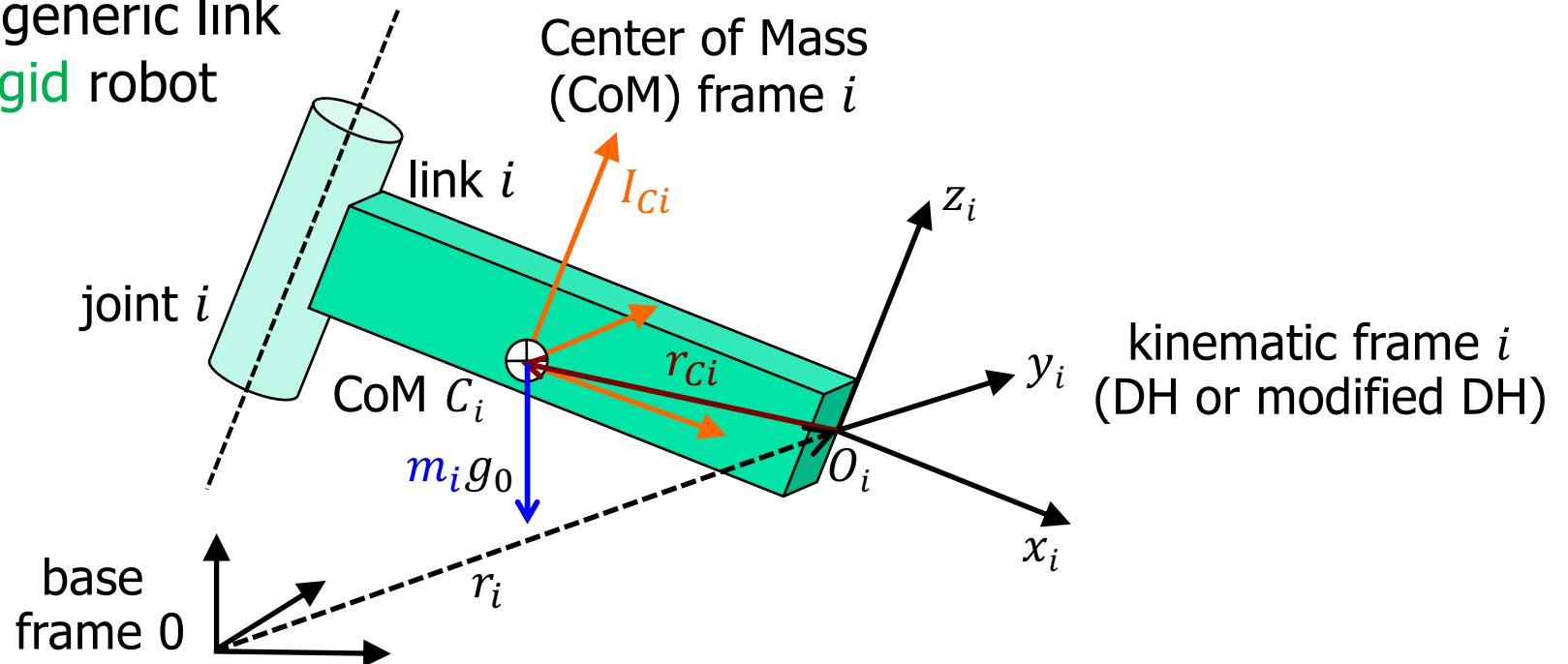


**SAPIENZA**  
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# Dynamic parameters of robot links

- consider a generic link of a **fully rigid** robot



- each link is characterized by 10 dynamic parameters

$$\begin{bmatrix} m_i & \mathbf{r}_{ci} = \begin{pmatrix} r_{xi} \\ r_{yi} \\ r_{zi} \end{pmatrix} & \mathbf{I}_{ci} = \begin{pmatrix} I_{ci,xx} & I_{ci,xy} & I_{ci,xz} \\ I_{ci,yx} & I_{ci,yy} & I_{ci,yz} \\ \text{symm} & I_{ci,zx} & I_{ci,zz} \end{pmatrix} \end{bmatrix}$$

- however, the robot dynamics depends in a **nonlinear** way on **some** of these parameters (e.g., through the combination  $I_{ci,zz} + m_i r_{xi}^2$ )



# Dynamic parameters of robots

- kinetic energy and gravity potential energy can both be rewritten so that a **new** set of dynamic parameters appears **only in a linear way**
  - need to re-express link inertia and CoM position in (any) **known** kinematic frame attached to the link (same orientation as the barycentric frame)
- fundamental kinematic relation

$$\boldsymbol{v}_{ci} = \boldsymbol{v}_i + \boldsymbol{\omega}_i \times \boldsymbol{r}_{Ci} = \boldsymbol{v}_i + S(\boldsymbol{\omega}_i) \boldsymbol{r}_{Ci} = \boldsymbol{v}_i - S(\boldsymbol{r}_{Ci}) \boldsymbol{\omega}_i$$

- kinetic energy of link  $i$

$$\begin{aligned}
 T_i &= \frac{1}{2} m_i \boldsymbol{v}_{Ci}^T \boldsymbol{v}_{Ci} + \frac{1}{2} \boldsymbol{\omega}_i^T \boldsymbol{I}_{Ci} \boldsymbol{\omega}_i \\
 &= \frac{1}{2} m_i (\boldsymbol{v}_i - S(\boldsymbol{r}_{Ci}) \boldsymbol{\omega}_i)^T (\boldsymbol{v}_i - S(\boldsymbol{r}_{Ci}) \boldsymbol{\omega}_i) + \frac{1}{2} \boldsymbol{\omega}_i^T \boldsymbol{I}_{Ci} \boldsymbol{\omega}_i \\
 &= \frac{1}{2} m_i \boldsymbol{v}_i^T \boldsymbol{v}_i + \frac{1}{2} \boldsymbol{\omega}_i^T \underbrace{(\boldsymbol{I}_{Ci} + m_i S^T(\boldsymbol{r}_{Ci}) S(\boldsymbol{r}_{Ci}))}_{\text{Steiner theorem}} \boldsymbol{\omega}_i - \boldsymbol{v}_i^T S(m_i \boldsymbol{r}_{Ci}) \boldsymbol{\omega}_i
 \end{aligned}$$

Steiner theorem \$\rightarrow\$  $\boldsymbol{I}_i = \begin{pmatrix} I_{i,xx} & I_{i,xy} & I_{i,xz} \\ & I_{i,yy} & I_{i,yz} \\ \text{symm} & & I_{i,zz} \end{pmatrix}$



# Standard dynamic parameters of robots

- gravitational potential energy of link  $i$

$$U_i = -m_i g_0^T r_{0,Ci} = -m_i g_0^T (r_i + r_{Ci}) = -m_i g_0^T r_i - g_0^T (m_i r_{Ci})$$

- by expressing vectors and matrices in frame  $i$ , both  $T_i$  and  $U_i$  are **linear** in the set of 10 (constant) **standard** parameters  $\pi_i \in \mathbb{R}^{10}$

$$T_i = \frac{1}{2} m_i {}^i v_i^T {}^i v_i + m_i {}^i r_{Ci}^T S({}^i v_i) {}^i \omega_i + \frac{1}{2} {}^i \omega_i^T {}^i I_i {}^i \omega_i$$

$$U_i = -m_i g_0^T r_i - g_0^T {}^0 R_i (m_i {}^i r_{Ci})$$

mass of link  $i$   
(0-th order moment)
mass  $\times$  CoM  
position of link  $i$   
(1-st order moment)
inertia of link  $i$   
(2-nd order moment)

$$\pi_i = \begin{pmatrix} m_i \\ m_i {}^i r_{Ci} \\ vect\{{}^i I_i\} \end{pmatrix} = (m_i \quad m_i {}^i r_{Ci,x} \quad m_i {}^i r_{Ci,y} \quad m_i {}^i r_{Ci,z} \quad {}^i I_{i,xx} \quad {}^i I_{i,xy} \quad {}^i I_{i,xz} \quad {}^i I_{i,yy} \quad {}^i I_{i,yz} \quad {}^i I_{i,zz})^T$$

- since the E-L equations involve only **linear** operations on  $T$  and  $U$ , also the robot dynamic model is linear in the standard parameters  $\pi \in \mathbb{R}^{10N}$



# Linearity in the dynamic parameters

- using a  $N \times 10N$  regression matrix  $Y_\pi$  that depends only on **kinematic** quantities, the robot dynamic equations can always be rewritten **linearly** in the **standard dynamic parameters** as

$$M(q)\ddot{q} + c(q, \dot{q}) + g(q) = Y_\pi(q, \dot{q}, \ddot{q}) \pi = u$$

$$\pi^T = (\pi_1^T \quad \pi_2^T \quad \dots \quad \pi_N^T)$$

- the open kinematic chain structure of the manipulator implies that the  $i$ -th dynamic equation can depend only on the standard dynamic parameters of links  $i$  to  $N \Rightarrow Y_\pi$  has a **block upper triangular** structure

$$Y_\pi(q, \dot{q}, \ddot{q}) = \begin{pmatrix} Y_{11} & Y_{12} & \cdots & Y_{1N} \\ 0 & Y_{22} & \cdots & Y_{2N} \\ \vdots & & \ddots & \vdots \\ 0 & \cdots & 0 & Y_{NN} \end{pmatrix}$$

with row vectors  
 $Y_{i,j}$  of size  $1 \times 10$

**Property:** element  $m_{ij}$  of  $M(q)$  is a function at most of  $(q_{k+1}, \dots, q_N)$ , for  $k = \min\{i, j\}$ , and of the inertial parameters of at most links  $r$  to  $N$ , with  $r = \max\{i, j\}$



# Linearity in the dynamic coefficients

- many standard parameters do not appear ("play no role") in the dynamic model of a given robot  $\Rightarrow$  the associated **columns of  $Y_\pi$  are 0!**
- some standard parameters may appear only in fixed combinations with others  $\Rightarrow$  the associated **columns of  $Y_\pi$  are linearly dependent!**
- one can isolate  $p \ll 10N$  independent **groups** of parameters  $\pi$  (associated to  $p$  functionally independent columns  $Y_{indep}$  of  $Y_\pi$ ) and partition matrix  $Y_\pi$  in two blocks, the second containing dependent (or zero) columns as  $Y_{dep} = Y_{indep}T$ , for a suitable constant  $p \times (10N - p)$  matrix  $T$

$$\begin{aligned} Y_\pi(q, \dot{q}, \ddot{q}) \pi &= (Y_{indep} \quad Y_{dep}) \begin{pmatrix} \pi_{indep} \\ \pi_{dep} \end{pmatrix} = (Y_{indep} \quad Y_{indep}T) \begin{pmatrix} \pi_{indep} \\ \pi_{dep} \end{pmatrix} \\ &= Y_{indep}(\pi_{indep} + T \pi_{dep}) = \boxed{Y(q, \dot{q}, \ddot{q}) a} \end{aligned}$$

- these grouped parameters are called **dynamic coefficients**  $a \in \mathbb{R}^p$ , "the only that matter" in robot dynamics (= **base parameters** by W. Khalil)
- the **minimal number  $p$**  of dynamic coefficients that is needed can also be checked numerically (see later  $\rightarrow$  Identification)



# Linear parametrization of robot dynamics

it is **always** possible to rewrite the dynamic model in the form

$$M(q)\ddot{q} + c(q, \dot{q}) + g(q) = Y(q, \dot{q}, \ddot{q}) a = u$$

regression matrix  $a$  = vector of dynamic coefficients  
 $N \times p$   $p \times 1$

e.g., the **heuristic** grouping (found by inspection) on a 2R planar robot

$$\begin{pmatrix}
 \ddot{q}_1 & c_2(2\ddot{q}_1 + \ddot{q}_2) - s_2(\dot{q}_2^2 + 2\dot{q}_1\dot{q}_2) & \ddot{q}_2 & c_1 & c_{12} \\
 0 & c_2\ddot{q}_1 + s_2\dot{q}_1^2 & \ddot{q}_1 + \ddot{q}_2 & 0 & c_{12}
 \end{pmatrix}
 \begin{pmatrix}
 a_1 \\
 a_2 \\
 a_3 \\
 a_4 \\
 a_5
 \end{pmatrix}
 = \begin{pmatrix}
 u_1 \\
 u_2
 \end{pmatrix}$$

$$\begin{aligned}
 a_1 &= I_{c1,zz} + m_1 d_1^2 + I_{c2,zz} + m_2 d_2^2 + m_2 l_1^2 & a_2 &= m_2 l_1 d_2 \\
 a_3 &= I_{c2,zz} + m_2 d_2^2 & a_4 &= g_0(m_1 d_1 + m_2 l_1) \\
 a_5 &= g_0 m_2 d_2
 \end{aligned}$$

**NOTE:** 4 more coefficients are added when including the coefficients  $F_{V,i}$  and  $F_{C,i}$  of viscous and Coulomb friction at the joints ("decoupled" terms appearing only in the relative equations  $i = 1, 2$ )



# Linear parametrization of a 2R planar robot ( $N = 2$ )

- being the kinematics known (i.e.,  $l_1$  and  $g_0$ ), the number of dynamic coefficients can be reduced since we can merge the two coefficients  
 $a_2 = m_2 l_1 d_2 \quad \& \quad a_5 = g_0 m_2 d_2 \quad \Rightarrow \quad a_2 = m_2 d_2$  (factoring out  $l_1$  and  $g_0$ )
- therefore, after regrouping,  **$p = 4$**  dynamic coefficients are sufficient

$$\begin{pmatrix} \ddot{q}_1 & l_1 c_2(2\ddot{q}_1 + \ddot{q}_2) - l_1 s_2(\dot{q}_2^2 + 2\dot{q}_1 \dot{q}_2) + g_0 c_{12} \\ 0 & l_1(c_2 \ddot{q}_1 + s_2 \dot{q}_1^2) + g_0 c_{12} \end{pmatrix} \begin{pmatrix} \ddot{q}_2 \\ \dot{q}_1 + \ddot{q}_2 \\ 0 \end{pmatrix} = Y a = u = \begin{pmatrix} u_1 \\ u_2 \end{pmatrix}$$

$$a_1 = I_{c1,zz} + m_1 d_1^2 + I_{c2,zz} + m_2 d_2^2 + m_2 l_1^2 \quad a_3 = I_{c2,zz} + m_2 d_2^2$$

$$a_2 = m_2 d_2 \quad a_4 = m_1 d_1 + m_2 l_1$$

- this (minimal) linear parametrization of robot dynamics is **not unique**, both in terms of the chosen set of dynamic coefficients  $\mathbf{a}$  and for the associated regression matrix  $\mathbf{Y}$ 
  - a systematic procedure for its derivation would be preferable



# Linear parametrization of a 2R planar robot ( $N = 2$ )

- as alternative to the previous heuristic method, apply the **general procedure**
  - $10N = 20$  **standard parameters** are defined for the two links
  - from the assumptions made on CoM locations, **only 5** such parameters actually appear, namely (with  $d_i = r_{ci,x}$ )

$$\text{link 1: } m_1 d_1 \quad I_{1,zz} = I_{c1,zz} + m_1 d_1^2 \quad \text{link 2: } m_2 \quad m_2 d_2 \quad I_{2,zz} = I_{c2,zz} + m_2 d_2^2$$

- in the  $2 \times 5$  matrix  $Y_\pi$ , the 3<sup>rd</sup> column (associated to  $m_2$ ) is  $Y_{\pi 3} = Y_{\pi 1} l_1 + Y_{\pi 2} l_1^2$
- after regrouping/reordering,  **$p = 4$  dynamic coefficients** are again sufficient

$$\begin{pmatrix} g_0 c_1 & \ddot{q}_1 & l_1 c_2 (2\ddot{q}_1 + \ddot{q}_2) - l_1 s_2 (\dot{q}_2^2 + 2\dot{q}_1 \dot{q}_2) + g_0 c_{12} & \ddot{q}_1 + \ddot{q}_2 \\ 0 & 0 & l_1 (c_2 \ddot{q}_1 + s_2 \dot{q}_1^2) + g_0 c_{12} & \ddot{q}_1 + \ddot{q}_2 \end{pmatrix} \begin{pmatrix} a_1 \\ a_2 \\ a_3 \\ a_4 \end{pmatrix} = Y a = u = \begin{pmatrix} u_1 \\ u_2 \end{pmatrix}$$

$$a_1 = m_1 d_1 + \boxed{m_2 l_1} \quad a_2 = I_{1,zz} + \boxed{m_2 l_1^2} = (I_{c1,zz} + m_1 d_1^2) + m_1 l_1^2 \quad a_3 = m_2 d_2 \\ a_4 = I_{2,zz} = I_{c2,zz} + m_2 d_2^2$$

- determining a **minimal parameterization** (i.e., minimizing  $p$ ) is important for
  - experimental identification of dynamic coefficients
  - adaptive/robust control design in the presence of uncertain parameters



# Identification of dynamic coefficients

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- in order to “use” the model, one needs to know the numeric values of the robot **dynamic coefficients**
  - robot manufacturers provide at most only a few principal dynamic parameters (e.g., link masses)
- **estimates** can be found with CAD tools (e.g., assuming uniform mass)
- friction coefficients are (slowly) varying over time
  - lubrication of joints/transmissions
- for an added payload (attached to the E-E)
  - a change in the 10 dynamic parameters of last link
  - this implies a variation of (almost) all robot dynamic coefficients
- preliminary **identification experiments** are needed
  - robot in motion (dynamic issues, not just static or geometric ones!)
  - **only** the robot dynamic **coefficients** can be identified (and **not all** the link standard parameters!)



# Identification experiments

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1. choose a motion trajectory  $q_d(t)$  that is sufficiently “exciting”, i.e.,
  - explores the robot workspace and involves all components in the robot dynamic model
  - is periodic, with multiple frequency components
2. execute this motion (approximately) by means of a control law
  - taking advantage of any available information on the robot model
  - often  $u = K_P(q_d - q) + K_D(\dot{q}_d - \dot{q})$  (PD, no model information used)
3. measure  $q$  (encoders) in  $n_c$  time instants (and, if available, also  $\dot{q}$ )
  - joint velocity  $\dot{q}$  and acceleration  $\ddot{q}$  can be later estimated off line by numerical differentiation (use of non-causal filters is feasible)
4. with such measures/estimates, evaluate the regression matrix  $Y$  (on the left) and use the applied commands  $u$  (on the right) in the expression

$$Y(q(t_k), \dot{q}(t_k), \ddot{q}(t_k)) a = u(t_k) \quad k = 1, \dots, n_c$$



# Least Squares (LS) identification

- set up the system of **linear** equations

$$n_c \times N \begin{pmatrix} Y(q(t_1), \dot{q}(t_1), \ddot{q}(t_1)) \\ \vdots \\ Y(q(t_{n_c}), \dot{q}(t_{n_c}), \ddot{q}(t_{n_c})) \end{pmatrix} a = \begin{pmatrix} u(t_1) \\ \vdots \\ u(t_{n_c}) \end{pmatrix} \quad \leftrightarrow \quad \bar{Y}a = \bar{u}$$

- sufficiently “exciting” trajectories, large enough number of samples ( $n_c \times N \gg p$ ), and their suitable selection/position, guarantee **rank( $\bar{Y}$ ) =  $p$**  (full column rank)
- solution by **pseudoinversion** of matrix  $\bar{Y}$

$$a = \bar{Y}^\# \bar{u} = (\bar{Y}^T \bar{Y})^{-1} \bar{Y}^T \bar{u} \quad (\in \mathbb{R}^p)$$

- one can also use a **weighted** pseudoinverse, to take into account different levels of noise in the collected measures

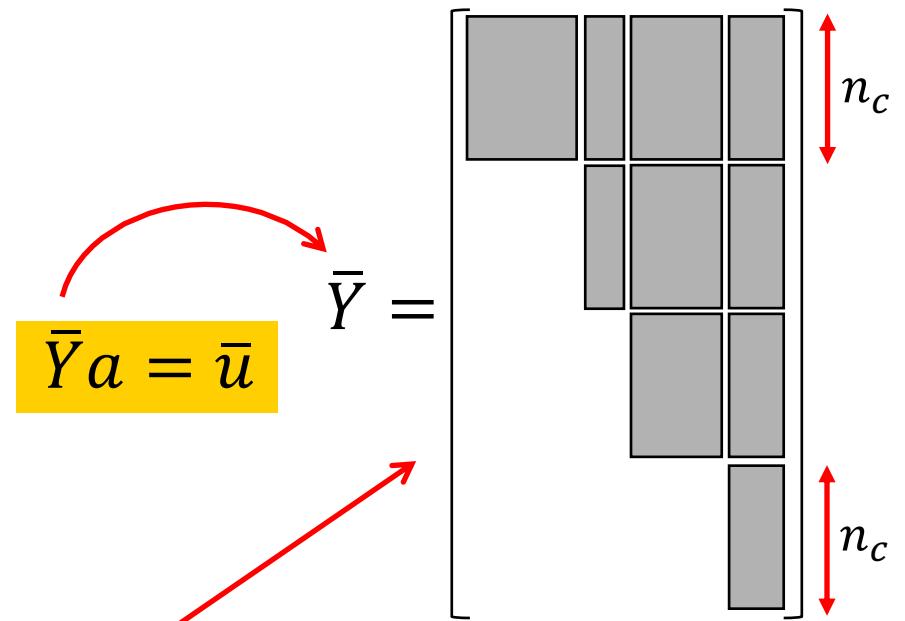


# Additional remarks on LS identification

- it is convenient to preserve the **block (upper) triangular structure** of the regression matrix, by “stacking” all time evaluations **in row by row sequence** of the original  $Y$  matrix

$$N \times \left( \begin{array}{c} Y_1(q(t_1), \dot{q}(t_1), \ddot{q}(t_1)) \\ \vdots \\ Y_1(q(t_{n_c}), \dot{q}(t_{n_c}), \ddot{q}(t_{n_c})) \\ Y_2(q(t_1), \dot{q}(t_1), \ddot{q}(t_1)) \\ \vdots \\ Y_2(q(t_{n_c}), \dot{q}(t_{n_c}), \ddot{q}(t_{n_c})) \\ \vdots \\ Y_N(q(t_1), \dot{q}(t_1), \ddot{q}(t_1)) \\ \vdots \\ Y_N(q(t_{n_c}), \dot{q}(t_{n_c}), \ddot{q}(t_{n_c})) \end{array} \right) a = \left( \begin{array}{c} u_1(t_1) \\ \vdots \\ u_1(t_{n_c}) \\ u_2(t_1) \\ \vdots \\ u_2(t_{n_c}) \\ \vdots \\ u_N(t_1) \\ \vdots \\ u_N(t_{n_c}) \end{array} \right)$$

$$\bar{Y} \leftrightarrow \bar{Y}a = \bar{u}$$

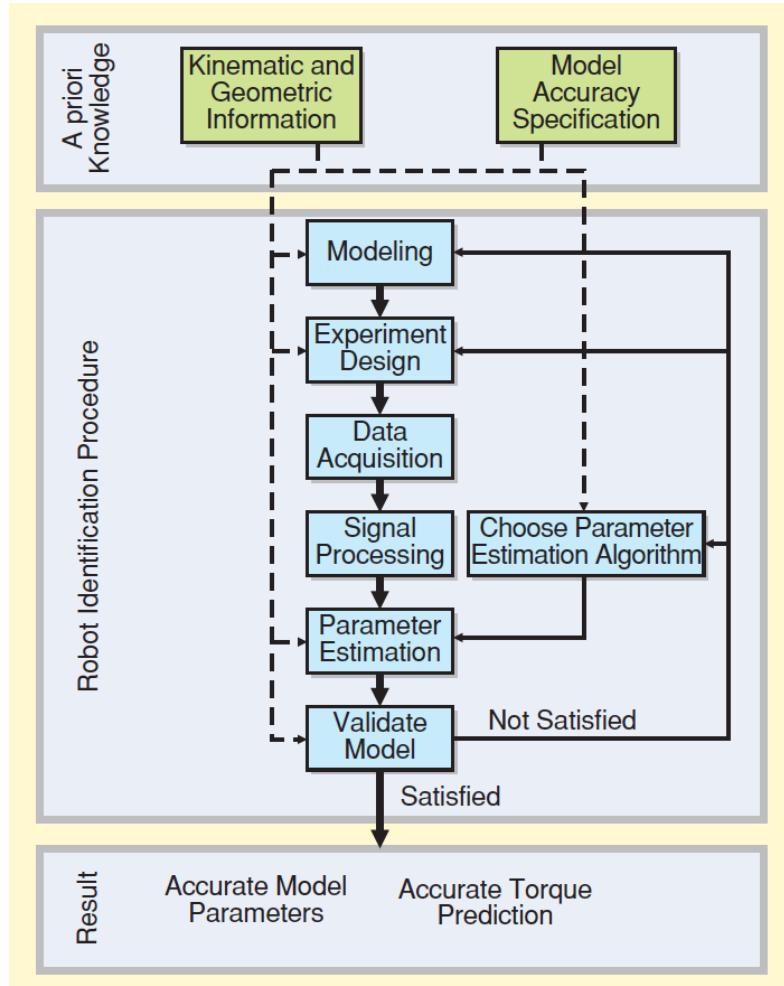


- numerical** check of full column rank is more robust  $\Leftrightarrow$  rank =  $p$  (# of col's)

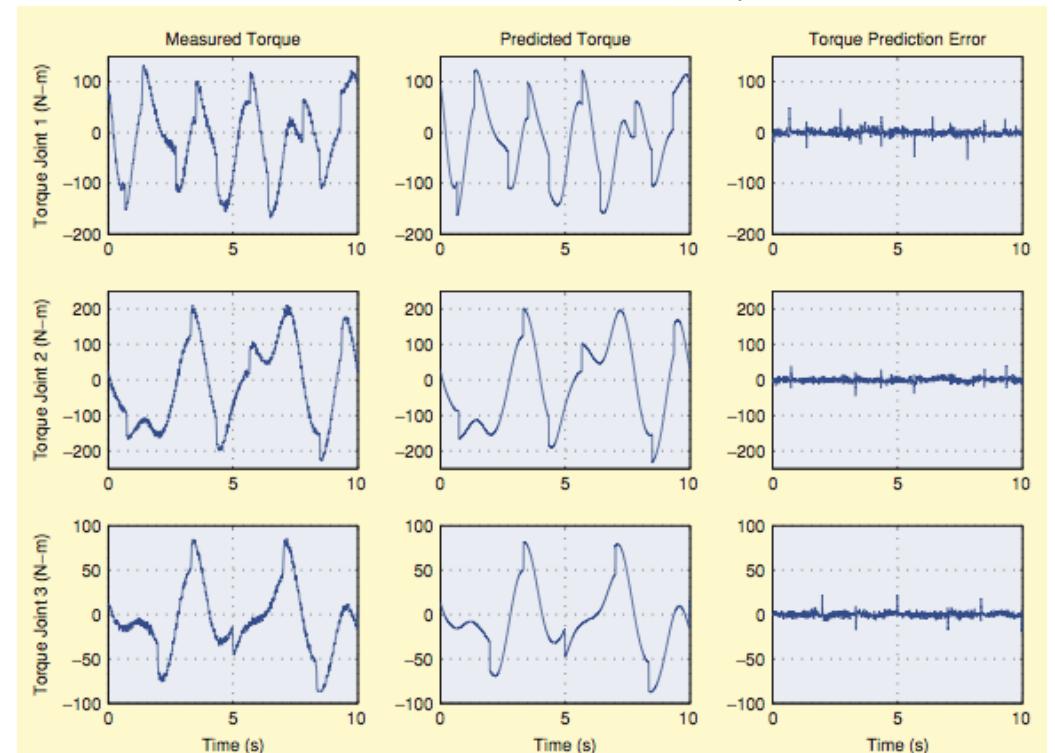
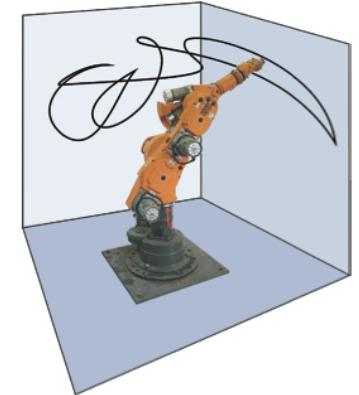
- further practical hints
  - outlier data** can be eliminated in advance (when building  $Y$ )
  - if sufficiently rich **friction** models are not included in  $Ya$ , **discard the data** collected at joint velocities **close to zero**



# Summary on dynamic identification



KUKA IR 361  
robot and  
optimal  
excitation  
trajectory



J. Swevers, W. Verdonck, and J. De Schutter:  
"Dynamic model identification for industrial robots"  
IEEE Control Systems Mag., Oct 2007



# Dynamic identification of KUKA LWR4

video



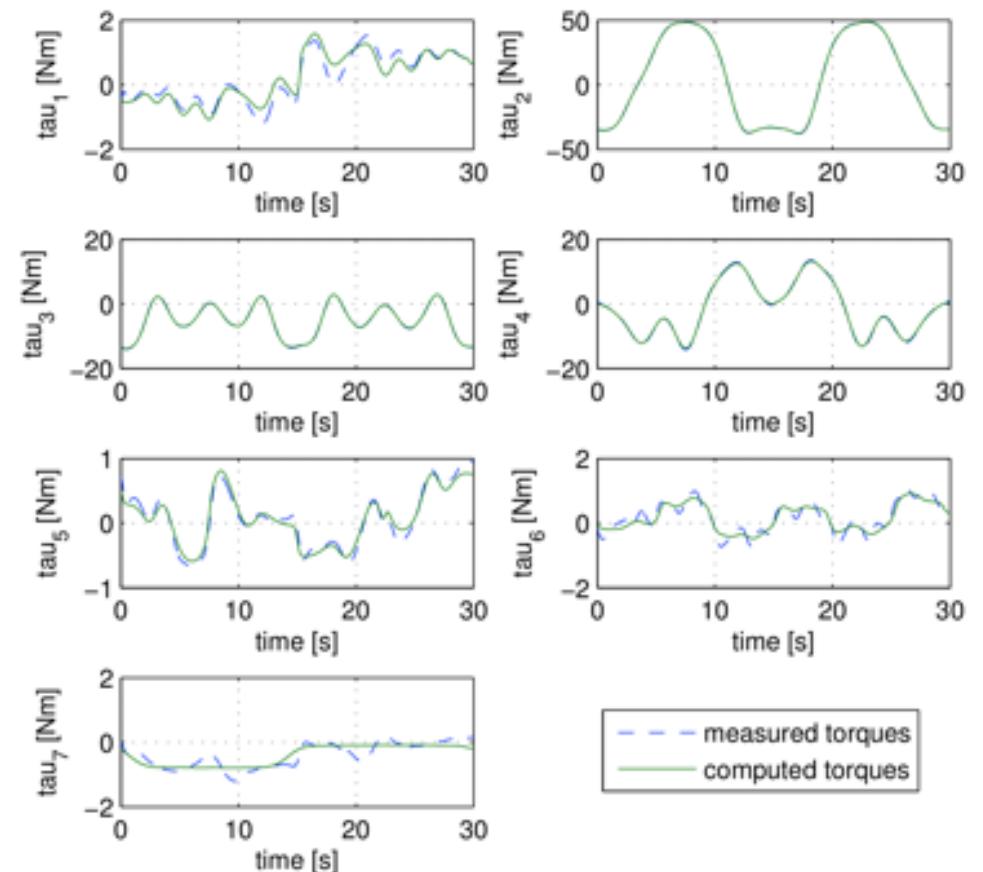
data acquisition for identification

dynamic coefficients: 30 inertial, 12 for gravity

C. Gaz, F. Flacco, A. De Luca:

"Identifying the dynamic model used by the KUKA LWR:  
A reverse engineering approach"

IEEE ICRA 2014



validation after identification (for all 7 joints):  
on new desired trajectories, compare  
torques computed with the identified model  
and torques measured by joint torque sensors



# Identification of LWR4 gravity terms

using the linear parametrization, gravity terms can also be identified **separately**

$$\boldsymbol{\pi}_g = \begin{pmatrix} c_{7y}m_7 \\ c_{7x}m_7 \\ c_{6x}m_6 \\ c_{6z}m_6 + c_{7z}m_7 \\ c_{5z}m_5 - c_{6y}m_6 \\ c_{5x}m_5 \\ c_{5y}m_5 + c_{4z}m_4 + d_2(m_5 + m_6 + m_7) \\ c_{4x}m_4 \\ c_{4y}m_4 + c_{3z}m_3 \\ c_{2x}m_2 \\ c_{3x}m_3 \\ c_{2z}m_2 - c_{3y}m_3 + d_1(m_3 + m_4 + m_5 + m_6 + m_7) \end{pmatrix}$$

$$\mathbf{g}(\mathbf{q}) = \mathbf{Y}_g(\mathbf{q})\boldsymbol{\pi}_g$$

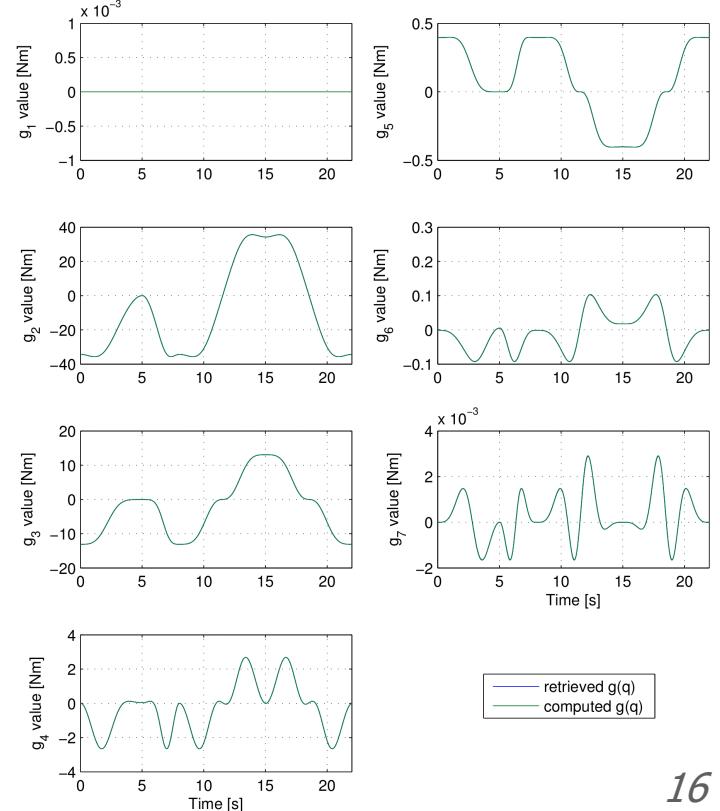
symbolic expressions of gravity-related dynamic coefficients

$$\hat{\boldsymbol{\pi}}_g = \begin{pmatrix} 9.5457 \times 10^{-4} \\ -2.9826 \times 10^{-4} \\ 8.3524 \times 10^{-4} \\ 0.0286 \\ -0.0407 \\ -6.5637 \times 10^{-4} \\ 1.334 \\ -0.0035 \\ -4.7258 \times 10^{-4} \\ 0.0014 \\ 9.4532 \times 10^{-4} \\ 3.4568 \end{pmatrix}$$

numerical values identified through experiments



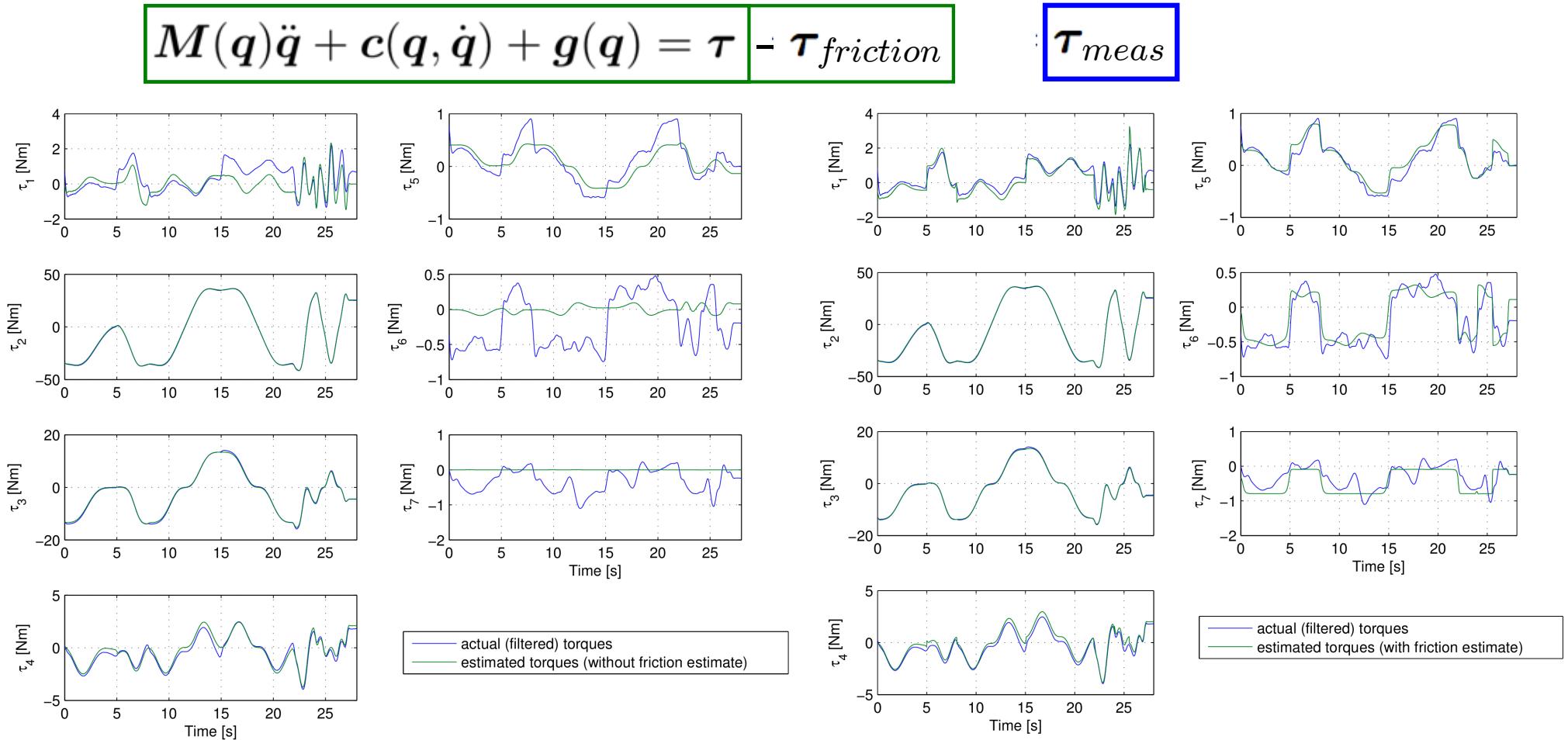
gravity joint torques prediction/evaluation on new validation trajectory





# Role of friction in identification

KUKA LWR4 dynamic model estimation vs. joint torque sensor measurement



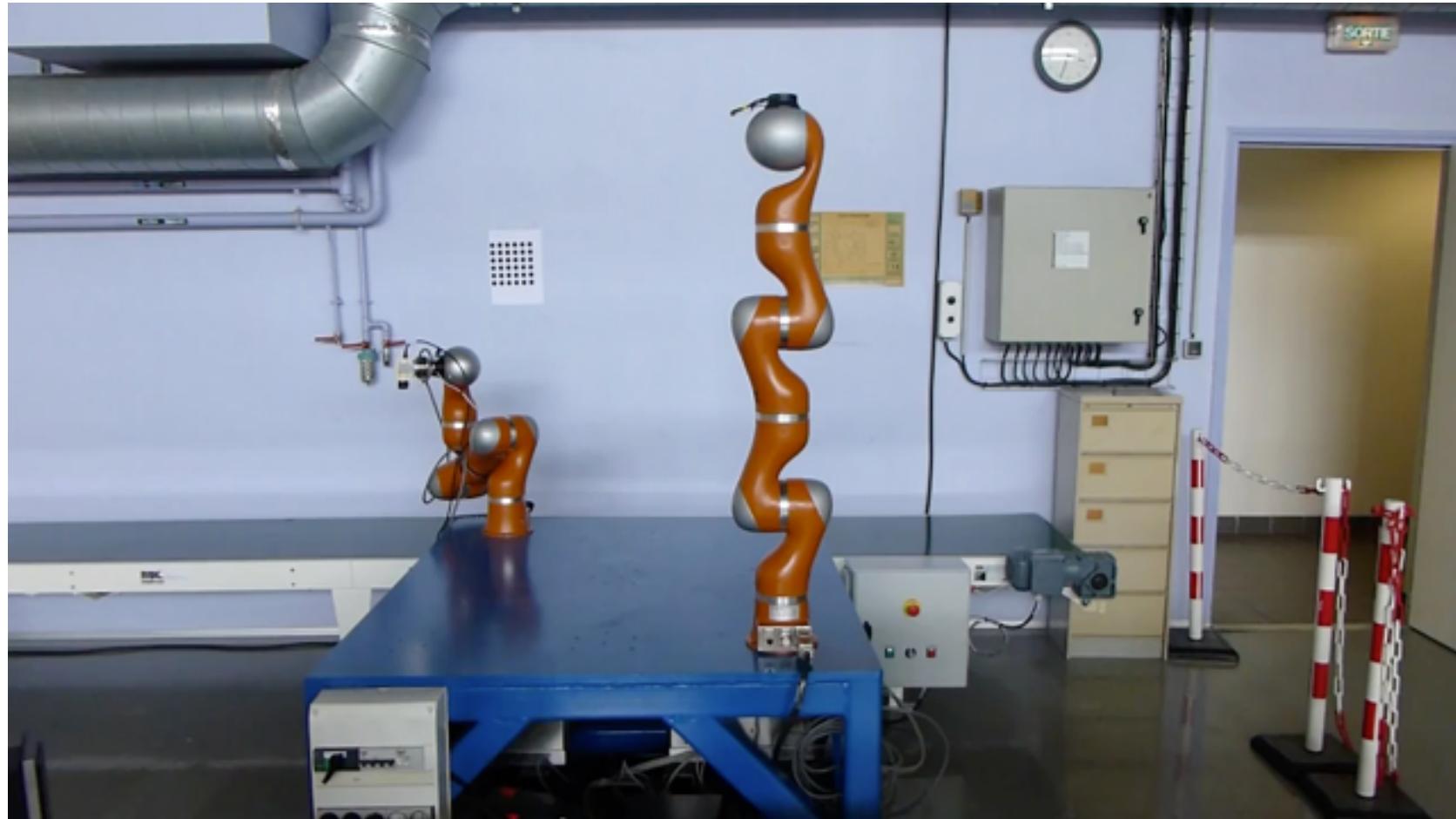
without the use of a joint friction model

including an identified joint friction model

$$\tau_{f,j}(\dot{q}_j) = \frac{\varphi_{1,j}}{1 + e^{-\varphi_{2,j}(\dot{q}_j + \varphi_{3,j})}} - \frac{\varphi_{1,j}}{1 + e^{-\varphi_{2,j}\varphi_{3,j}}}$$



# Dynamic identification of KUKA LWR4



using more dynamic robot motions for model identification

J. Hollerbach, W. Khalil, M. Gautier: "Ch. 6: Model Identification", Springer Handbook of Robotics (2<sup>nd</sup> Ed), 2016  
free access to multimedia extension: <http://handbookofrobotics.org>



# Adding a payload to the robot

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- in several industrial applications, changes in the robot payload are often needed
  - using different tools for various technological operations such as polishing, welding, grinding, ...
  - pick-and-place tasks of objects having unknown mass
- what is the rule of change for dynamic parameters when there is an additional payload?
  - do we obtain again a linearly parameterized problem?
  - does this property rely on some specific choice of reference frames (e.g., conventional or modified D-H)?

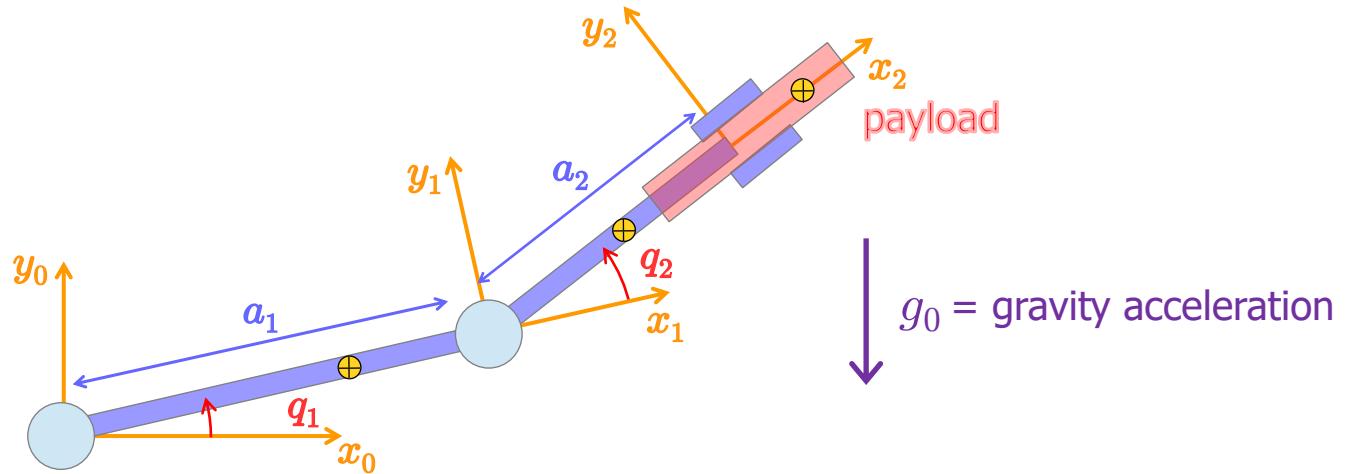


# Rule of change in dynamic parameters

- only the dynamic parameters of the link where a load is added will change (typically, added to the last one –link  $n$ – as payload)
  - last link dynamic parameters:  $m_n$  (mass),  $\mathbf{c}_n = (c_{nx} c_{ny} c_{nz})^T$  (center of mass),  $\mathbf{I}_n$  (inertia tensor expressed w.r.t. frame  $n$ )
  - payload dynamic parameters:  $m_L$  (mass),  $\mathbf{c}_L = (c_{Lx} c_{Ly} c_{Lz})^T$  (center of mass),  $\mathbf{I}_L$  (inertia tensor expressed w.r.t. frame  $n$ )
- mass  $m_n \rightarrow m_n + m_L$
- center of mass  $c_{ni}m_n \rightarrow \frac{c_{ni}m_n + c_{Li}m_L}{m_n + m_L} (m_n + m_L) = c_{ni}m_n + c_{Li}m_L$   
(weighted average) where  $i = x, y, z$
- inertia tensor  $\mathbf{I}_n \rightarrow \mathbf{I}_n + \mathbf{I}_L$  valid only if tensors are expressed w.r.t. the same reference frame (i.e., frame  $n$ )!
- linear parametrization is preserved with any kinematic convention (the parameters of the last link will always appear in the form shown above)



# Example: 2R planar robot with payload



unloaded robot dynamics  $Y\pi = \tau$

$$\pi = \begin{pmatrix} \frac{1}{2} (m_2 a_2^2 + I_{2zz}) + a_2 c_{2x} m_2 \\ c_{2x} m_2 + a_2 m_2 \\ c_{2y} m_2 \\ \frac{1}{2} (I_{1zz} + a_1^2 m_1 + a_1^2 m_2) + a_1 c_{1x} m_1 \\ c_{1x} m_1 + a_1 m_1 + a_1 m_2 \\ c_{1y} m_1 \end{pmatrix} \rightarrow \pi^L =$$

loaded robot dynamics  $Y\pi^L = \tau^L$

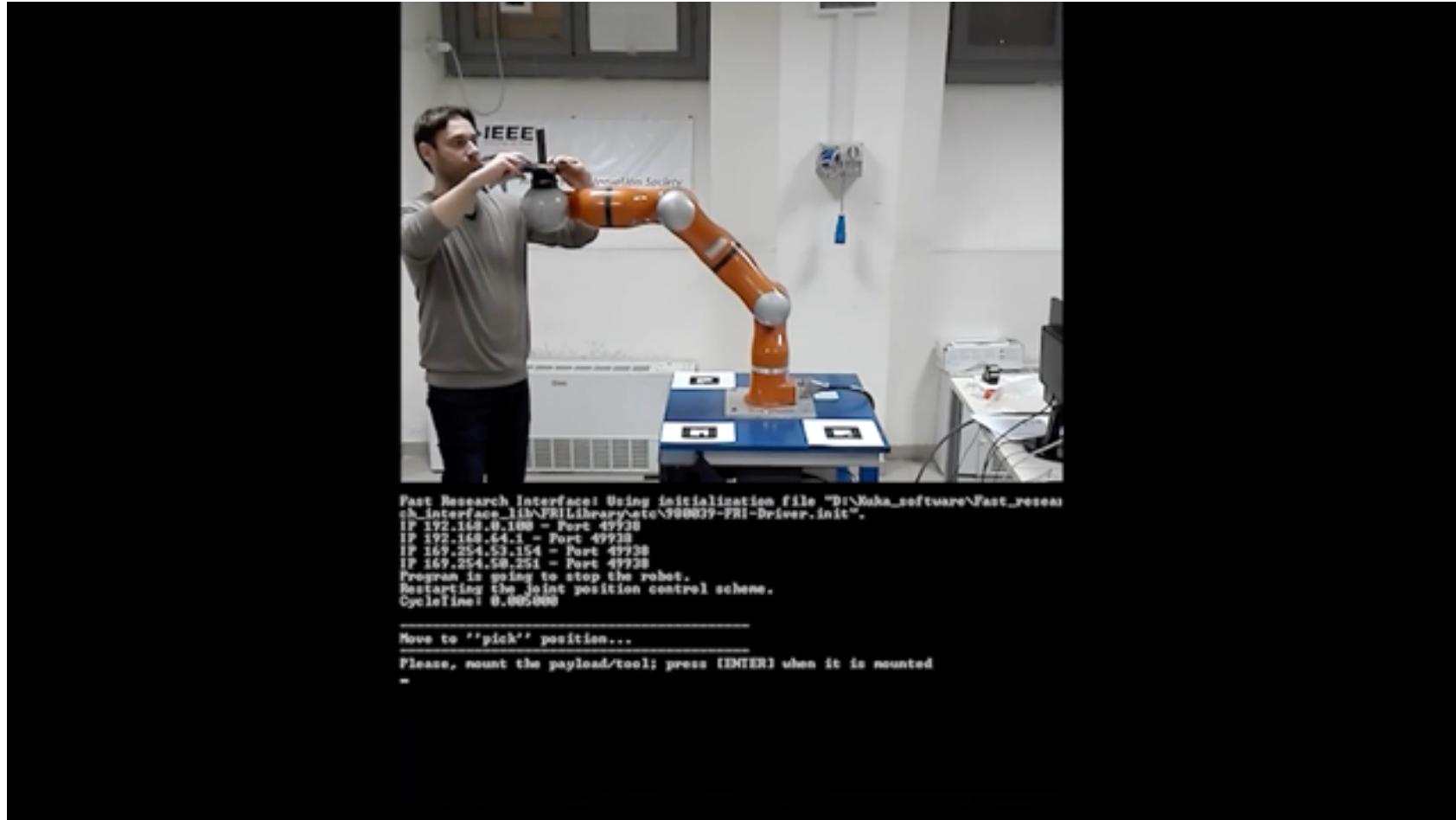
$$\begin{pmatrix} \frac{1}{2} (a_2^2 (m_2 + m_L) + I_{2zz} + I_{Lzz}) + a_2 (c_{2x} m_2 + c_{Lx} m_L) \\ c_{2x} m_2 + c_{Lx} m_L + a_2 (m_2 + m_L) \\ c_{2y} m_2 + c_{Ly} m_L \\ \frac{1}{2} (I_{1zz} + a_1^2 m_1 + a_1^2 (m_2 + m_L)) + a_1 c_{1x} m_1 \\ c_{1x} m_1 + a_1 m_1 + a_1 (m_2 + m_L) \\ c_{1y} m_1 \end{pmatrix}$$

Note 1: position of the center of mass of the two links and of the payload may also be asymmetric

Note 2: link inertia & center of mass are expressed in the DH kinematic frame attached to the link  
(e.g.,  $I_{2zz}$  is the inertia of the second link around the axis  $z_2$ )



# Validation on the KUKA LWR4 robot



video

C. Gaz, A. De Luca: “Payload estimation based on identified coefficients of robot dynamics – with an application to **collision detection**” IEEE IROS 2017, Vancouver, September 2017

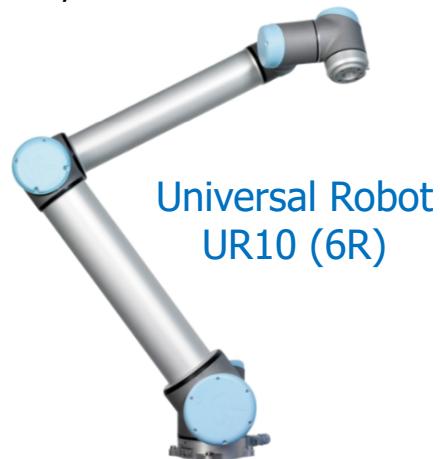
see the block  
of slides!



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KUKA  
LWR4 (7R)



Universal Robot  
UR10 (6R)



Franka Emika  
Panda (7R)