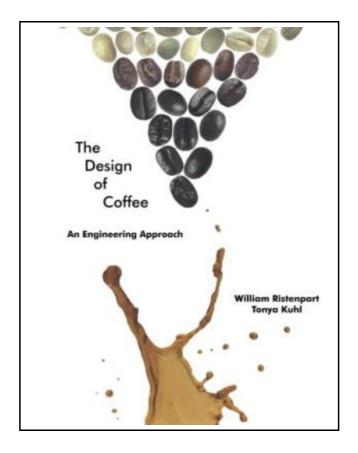
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THE DESIGN OF COFFEE: AN ENGINEERING APPROACH



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