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Embedded Control

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*Project Work:*  
**Independent joints control of a Pan-Tilt system**

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## Abstract

This report presents the design and implementation of an independent joint control system for a Pan-Tilt system that can orient itself towards a given point in space using a Nucleo Board F446RE and an MPU9250 IMU sensor placed on the end effector of the system.

The goal is to move the camera to a given target point in the 3D space by computing the required pan and tilt movement angles through inverse kinematics. Data from the accelerometer and gyroscope of the IMU sensor are processed to calculate position and velocity the two motors have to reach during the entire motion.

The control approach is based on an independent joints control with velocity and position feedback. A cascaded control structure, made of a P-type position controller and a PI-type velocity controller, drives the motors to minimize the error between the current and the desired positions, keeping the rotation speed limited. The control strategy involves a sequential approach, where the Pan axis is adjusted first, followed by the Tilt axis.

The controllers are tuned to achieve stable and accurate responses. Experimental results confirm the good performance of the proposed control scheme, demonstrating precise tracking and smooth motion execution.



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## 1 Introduction

The aim of this project is to control a pan-tilt system consisting of two rotary joints, by using a Nucleo Board F446RE by STMicroelectronics. The system is equipped with an MPU9250 IMU sensor to provide real-time position and velocity feedback. The control architecture consists of a two-stage approach: a P-type position controller and a PI-type velocity controller for each motor.

The goal is to move the system to a predefined 3D target point (in the  $xyz$  space) by computing the necessary pan and tilt angles via inverse kinematics. The movement is executed sequentially, first adjusting the pan angle and then the tilt angle.

The main challenges addressed in this work include having a stable and reliable IMU reading, ensuring smooth transitions between movements, reducing overshoot and steady-state errors.

## 2 Pan-Tilt System (Gimbal)

A pan-tilt system (or Gimbal system) is a two d.o.f. robot that allows a mounted camera, sensor, or other equipment to rotate along two distinct axes: horizontal (pan) and vertical (tilt). It's composed of two DC motors positioned in quadrature. This allows the device to capture a wide range of angles and views without the need to physically move the base or the entire setup.

Pan-tilt systems are widely used in surveillance applications (to cover a wide area) and in photography or videography (to stabilize images).



**Figure 1:** Pan-Tilt system.

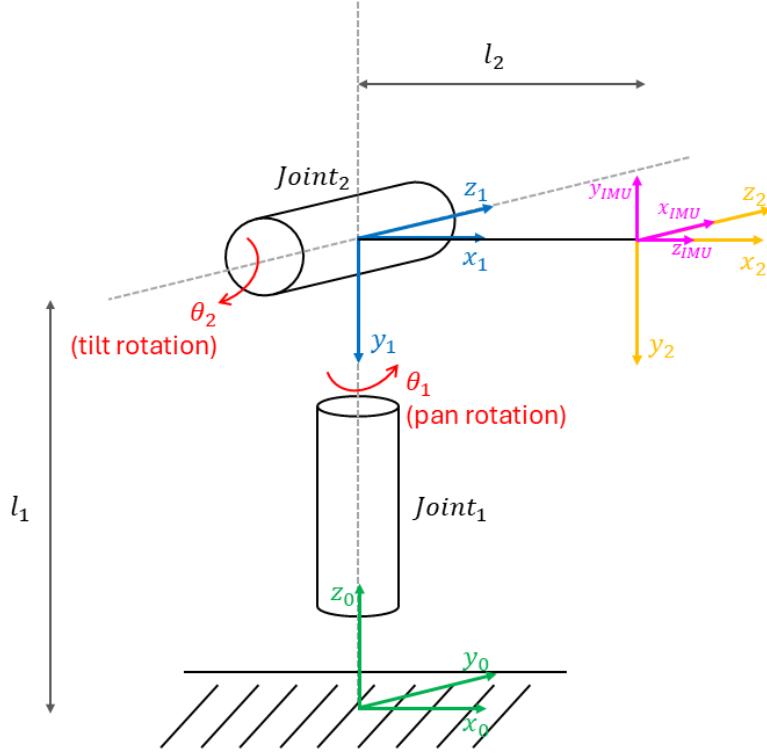
### 2.1 Robot Kinematics

#### 2.1.1 Direct Kinematics

We compute the direct kinematics function as a transformation matrix (Eq. 1), with Denavit-Hartenberg (DH) convention. DH parameters are represented in table 1, with  $l_1 = 106mm$  and  $l_2 = 15.9mm$ .

Link	$a_i$	$\alpha_i$	$d_i$	$\theta_i$
Link 1	0	$-\pi/2$	$l_1$	$\theta_1$
Link 2	$l_2$	0	0	$\theta_2$

**Table 1:** DH Parameters



**Figure 2:** Pan Tilt system.

$$T = \begin{bmatrix} c_1 c_2 & -c_1 c_2 & -s_1 & l_2 c_1 c_2 \\ s_1 c_2 & -s_1 s_2 & c_1 & l_2 s_1 c_2 \\ -s_2 & -c_2 & 0 & l_1 - l_2 s_2 \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad (1)$$

where  $c_i = \cos \theta_i$  and  $s_i = \sin \theta_i$ .

We can also compute the rotation matrix between Joint1 and the base reference frame (Eq. 2), the rotation matrix between Joint2 and the zero reference system (Eq. 3) and the position vector of the end effector of the manipulator (Eq. 4).

$$R_{01} = \begin{bmatrix} c_1 & 0 & -s_1 \\ s_1 & 0 & c_1 \\ 0 & -1 & 0 \end{bmatrix} \quad (2)$$

$$R_{02} = \begin{bmatrix} c_1 c_2 & -c_1 c_2 & -s_1 \\ s_1 c_2 & -s_1 s_2 & c_1 \\ -s_2 & -c_2 & 0 \end{bmatrix} \quad (3)$$

$$p_2 = \begin{bmatrix} l_2 c_1 c_2 \\ l_2 s_1 c_2 \\ l_1 - l_2 s_2 \end{bmatrix} \quad (4)$$

### 2.1.2 Inverse Kinematics

The inverse kinematics problem consists in the determination of the joint variables corresponding to a given end effector pose. [1]

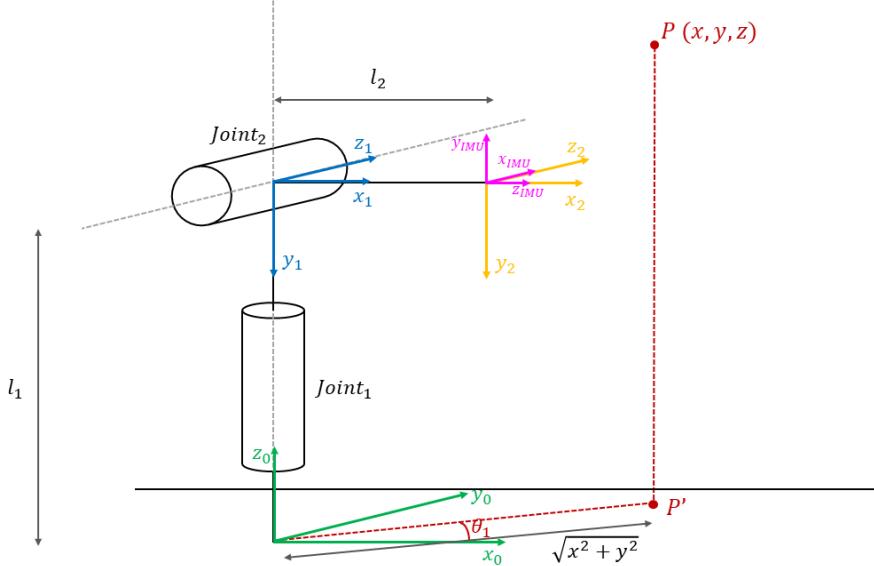
In this project we consider a  $P$  point in the  $xyz$  space, where the camera (the end effector of the manipulator) must point to. We can compute the pan angle ( $\Theta_1$ ) by projecting the point  $P$  onto the  $x_0 - y_0$  plane, obtaining  $P'$ . (Fig. 3)

$$\Theta_1 = \arctan \frac{y}{x} \quad (5)$$

In Fig. 4 we represent a section of the system. Looking at that representation we can see that the tilt angle can be computed as follows:

$$\Theta_2 = \arctan \frac{z - l_1}{\sqrt{x^2 + y^2}} \quad (6)$$

We have to take into account the singularities of the manipulator and its reachable workspace, due to its structure. In fact, both pan and tilt angles have a limited range of movement: ideally it is  $[0, 180]$  deg for both angles, but due to physical limitation, the tilt angle falls within the range  $[0, 127]$  deg. Moreover, there are multiple solutions if  $x = y = 0$ .

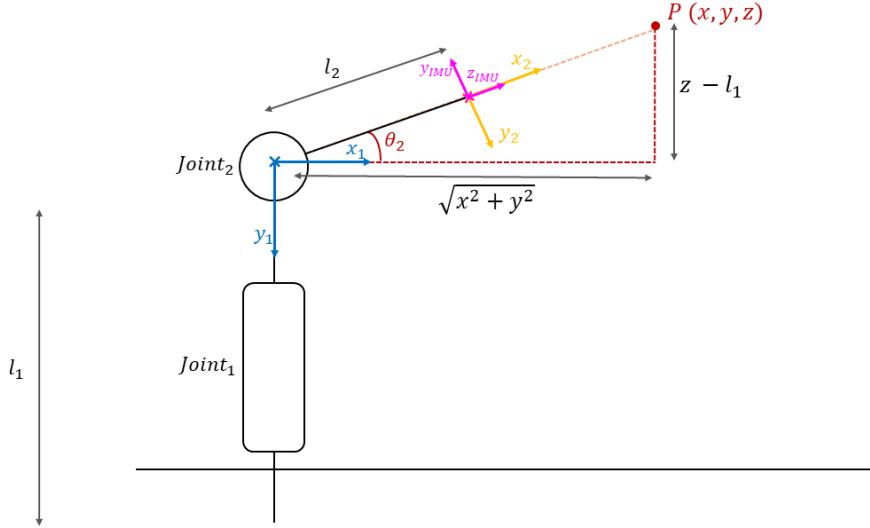


**Figure 3:** Calculation of pan angle with inverse kinematics.

## 3 Hardware

### 3.1 DC Motors

The system includes two Maxon 144240 twin motors (Fig. 5). Each motor is made up of a stator, a fixed component that performs the function of an inductor, since it has a winding crossed by supplied direct current, in this case, by a 12V power supply.



**Figure 4:** Calculation of tilt angle with inverse kinematics.

The first motor, the one that regulates left and right movement (the *pan* movement), contains an incremental encoder. The second motor, the one that regulates the down and up movement (the *tilt* motor), has a malfunctioning incremental encoder, therefore it is not possible to use the data from this sensor.



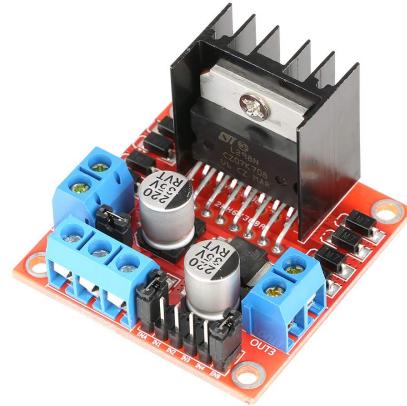
**Figure 5:** DC motor Maxon 144240.

### 3.2 Motor Driver

The L298N driver (Fig. 6) is used to control the DC motors. The L298N is a dual H-bridge motor driver integrated circuit (IC) manufactured by STMicroelectronics, and it is designed to drive two motors independently or one stepper motor with bidirectional control. [2]

The L298N operates on a supply voltage up to 46V, making it versatile for low to moderate-voltage motors. It can deliver a continuous output current up to 2A per channel, with peak currents reaching 3A per channel for a short period of time. Moreover, it has built-in thermal protection to prevent overheating, which is essential for reliable operation.

The IC contains two H-bridge circuits, each capable of independently driving a single DC motor. By controlling the current direction through each H-bridge, the motor can spin in both forward and reverse directions. The L298N supports Pulse Width Modulation (PWM) for speed control, allowing variable speed adjustments based on PWM input signals. Each motor channel has an Enable pin that can be used to turn the motor on or off. Input pins (IN1, IN2 for one motor, IN3, IN4 for the other) control the direction of rotation by setting their state high or low.



**Figure 6:** Motor Driver

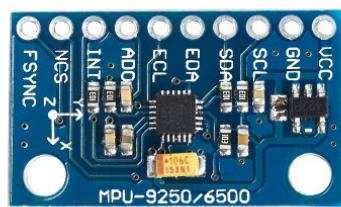
### 3.3 IMU Sensor

The MPU-9250 (Fig. 7) is a compact, 9-axis motion-tracking device that integrates a 3-axis gyroscope, a 3-axis accelerometer, and a 3-axis magnetometer. [3] It belongs to the class MPU-92xx, sharing the same registers, except for the magnetometer, of the class MPU-65xx. [4] It is developed by InvenSense and typically communicates with a microcontroller through I2C or SPI protocols, which are common in embedded systems for data transfer.

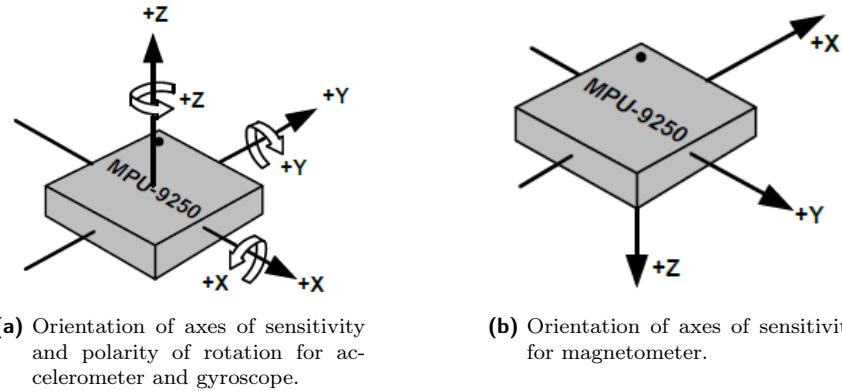
Key features are:

- 3-Axis Gyroscope: Measures angular velocity (i.e., rotational speed) along the X, Y, and Z axes, which is useful for detecting changes in orientation or rotational movements;
- 3-Axis Accelerometer: Detects linear acceleration across the three axes, useful for tracking movement, determining orientation (like tilt or pitch), and detecting free fall;
- 3-Axis Magnetometer: Measures magnetic field strength and direction, acting as a compass. This sensor is crucial for determining absolute heading relative to the Earth's magnetic field, aiding in accurate orientation data.

The diagrams in Fig. 8a and Fig. 8b show the orientation of the axes of sensitivity and the polarity of rotation.



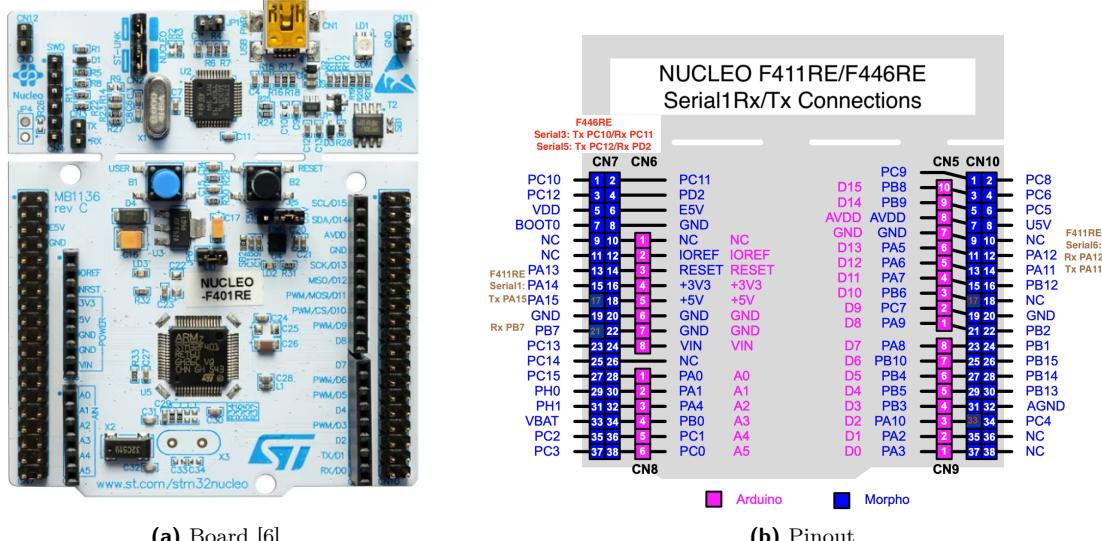
**Figure 7:** MPU-9250



**Figure 8:** MPU-9250 axes orientation.

### 3.4 Board STM32F446RE

Nucleo-F446RE (Fig. 9a) is a STMicroelectronics development board based on the STM32F446RE microcontroller, part of the STM32 family. This board features a 32-bit ARM Cortex-M4 CPU, running at 180 MHz with 512 KB of Flash memory and 128 KB of RAM. It provides a range of peripherals, including ADC, DAC, timers, and communication interfaces (UART, SPI, I2C, CAN), making it suitable for complex embedded applications. [5] The Pinout of the board is represented in Fig. 9b.



**Figure 9:** Nucleo STM32F446RE



## 4 Configuration

### 4.1 STM32Cube IDE settings

#### 4.1.1 Pin Settings

- PA0 (*En\_Mot1*): Enable Motor1. It is set as TIM2\_CH1, which controls the Motor1 speed.
- PA1 (*En\_Mot2*): Enable Motor2. It is set as TIM2\_CH2, which controls the Motor2 speed.
- PB4 (*Mot1\_Dir1*): Direction1 of Motor1. It's set as GPIO Output and controls the first direction of the Motor1. When its value is high, the motor rotates in the clockwise direction.
- PB10 (*Mot1\_Dir2*): Direction2 of Motor1. It's set as GPIO Output and controls the second direction of the Motor1. When it has a high value, the motor rotates in the counterclockwise direction.
- PB5 (*Mot2\_Dir1*): Direction1 of Motor2. It's set as GPIO Output and controls the first direction of Motor2. When its value is high, the motor rotates in the clockwise direction.
- PA10 (*Mot2\_Dir2*): Direction2 of Motor2. It's set as GPIO Output and controls the second direction of Motor2. When it has a high value, the motor rotates in the counterclockwise direction.
- PB8 (*SCL\_IMU*): Serial Clock Line (SCL). It is set as *I2C1\_SCL* for the I2C serial communication protocol between the IMU sensor and the board.
- PB9 (*SDA\_IMU*): Serial Data Line (SDA). It's set as *I2C1\_SDA* for the I2C serial communication protocol between the IMU sensor and the board.
- PA8 (*OUT\_VDD*): it's set as GPIO Output, with pulldown resistor. It's used to turn on the switch circuit for the IMU sensor.

#### 4.1.2 Connectivity Settings

We set the I2C1 Speed Mode as Standard Mode, i.e.  $f_{i2c1} = 100kHz$ .

#### 4.1.3 Timers Settings

TIM2 is used for PWM Generation to control motors speed. We set Prescaler (PSC) to 0 and Autoreload value (ARR) to 4499, with  $f_{APB1} = 90MHz$ , to have a  $f_{PWM} = 20kHz$  as follows:

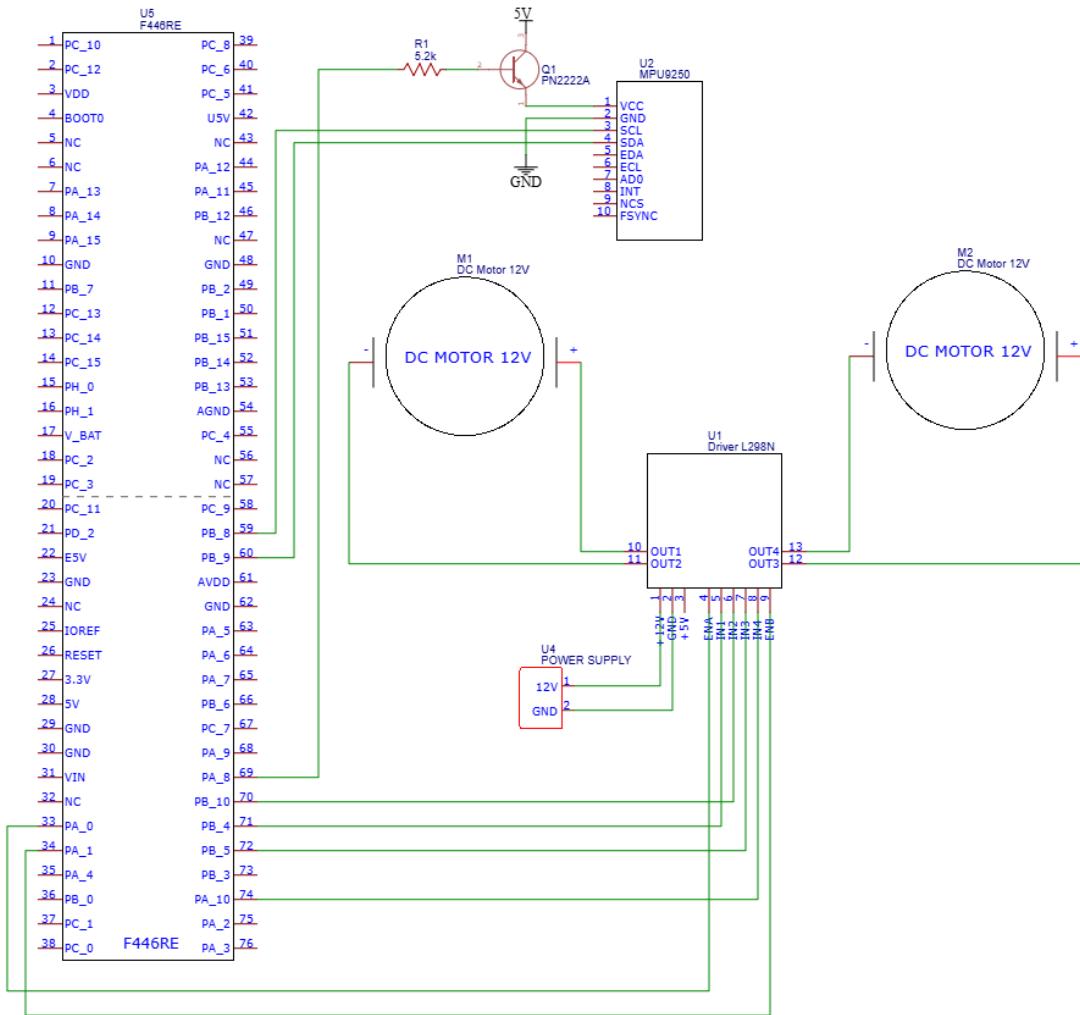
$$f_{PWM} = \frac{f_{APB1}}{(ARR + 1)(PSC + 1)} \quad (7)$$

Consequently, we set the duty cycle value by changing the CCR register, as follows:

$$DUTY\_CYCLE = \frac{CCR}{ARR + 1} \implies CCR = DUTY\_CYCLE \cdot (ARR + 1) \quad (8)$$

TIM6 is used to sample the IMU data and actuate the control law. We chose  $f_{TIM6} = 200Hz$ , corresponding to  $dt = 5ms$ . We set  $PSC = 9$  and  $ARR = 44999$  accordingly to the following equation:

$$f_{TIM6} = \frac{f_{APB1}}{(ARR + 1)(PSC + 1)} \quad (9)$$



**Figure 10:** Schematic of the system.

## 4.2 Schematic

We implement a switch to turn on the IMU sensor when needed and avoid synchronization problems. It is composed of a  $5.1k\Omega$  resistor and a bjt transistor (PN2222A [7]). The complete schematic is represented in Fig.10.

## 5 Reading Angles

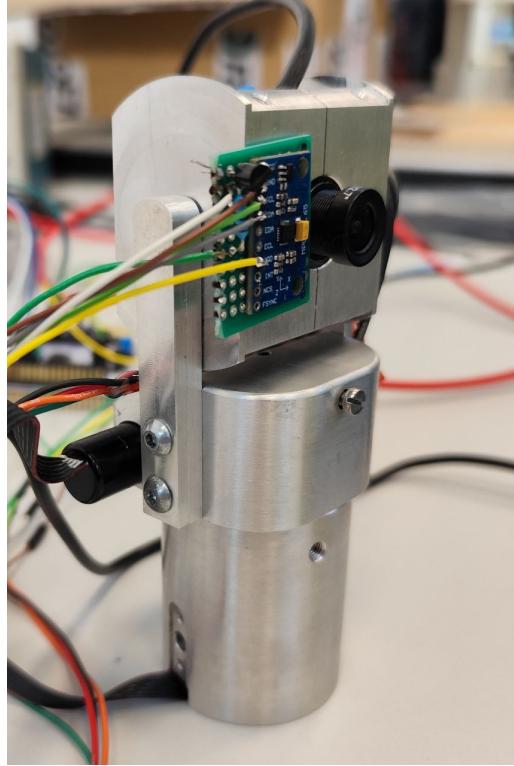
In this project, we use data from the IMU sensor. First of all, we conduct a comparison between the angle readings obtained from the IMU sensor (Section 5.1) and those from the encoders (Section 5.2), which are known to provide a more reliable position measurement. The comparison is described in Section 5.3.

### 5.1 Reading Angles with IMU Sensor

According to the IMU datasheet [3] and register map [8] we write an initialization function `MPU9265_Init` where we enable the gyroscope, with a full scale range of  $\pm 500\text{dps}$  and the accelerometer, with a full scale range of  $\pm 2g$ , to deal with moderate speeds. We also set the Sample Read Register to read data at  $400\text{Hz}$ .

In order to minimize the drift error we implement the calibration function for the 3-axis gyroscope (`MPU9265_CalibrateGyro`) by reading 1000 raw gyroscope data with the motor stopped in the same position and averaging the readings for each  $xyz$  axis. The computed averages represent the gyroscope offsets that compensate the sensor bias. In later calculation, they can be subtracted from raw read data to improve measurement accuracy.

We mounted the sensor in such a way that the IMU axes and the ones of the manipulator's end effector matches as in Fig.2: the IMU's x-axis is aligned with the rotation axis of the Motor2, the IMU's z-axis is parallel to the y-axis of the Motor2 and the IMU's y-axis is aligned with the y-axis of the Motor2 but points in the opposite direction. In Fig. 11 there is a photo of the mounted system in the starting position.



**Figure 11:** Pan-Tilt system with IMU sensor in the starting position.

We can see that the tilt angle ( $\Theta_2$ ) always corresponds to the rotation around the x-axis (roll angle) of the IMU sensor. Hence, we decide to combine accelerometer and gyroscope data to estimate the tilt angle accurately. We can estimate  $\Theta_2$  with the accelerometer data as:

$$\Theta_{2_{acc}} = \arctan \frac{a_y}{\sqrt{a_x^2 + a_z^2}} \cdot \frac{180}{\pi} - offset_{\Theta_2} \quad (10)$$

where  $a_x$ ,  $a_y$  and  $a_z$  are the gravitational acceleration components along the  $xyz$  axis of the IMU sensor. We set  $offset_{\Theta_2} = 87.5\text{ deg}$ , so that tilt angle is zero in the starting position. This



computation gives a stable tilt estimation based on gravity but is sensitive to noise and external accelerations. In order to correct these data we use a complementary filter to fuse accelerometer and gyroscope data. It is a weighted combination of both accelerometer and gyroscope data, so that we have a more reliable tilt estimation. Therefore, we can compute the tilt angle as:

$$\Theta_2 = roll_{IMU} = \alpha \cdot (\Theta_{2_{prev}} - \omega_x \cdot dt) + (1 - \alpha) \cdot \Theta_{2_{acc}} \quad (11)$$

where  $\alpha$  is the gyroscope weight (we set  $\alpha = 0.95$ ),  $\Theta_{2_{prev}}$  is the previous value of tilt angle (in deg),  $\omega_x$  is the value read by gyroscope (in dps),  $dt$  in the sampling time (in sec),  $\Theta_{2_{acc}}$  is the tilt angle based on accelerometer data (in deg, eq. 10).

The pan angle ( $\Theta_1$ ) corresponds to the rotation around the y-axis (pitch angle) of the IMU sensor only when the manipulator is in the pose shown in Fig. 11. For this reason we set that as the starting position. We can compute the pan angle with the data of the 3-axis gyroscope of the IMU sensor as:

$$\Theta_1 = \int \omega_y \cdot dt \sim \sum_{i=1}^N \omega_{y,i} \cdot dt \quad (12)$$

where  $\omega_y$  is the angular velocity along the y-axis of the IMU sensor,  $dt$  is the sampling time and  $N$  is the number of samples. Here we don't need a complementary filter because y-axis of the IMU sensor always corresponds to the gravity acceleration, thus the accelerometer does not give any useful information.

We implement all the functions related to the IMU sensor in Code 2.

## 5.2 Reading Angles with Encoders

We compute the pan angle for Motor1 using the built-in incremental encoder; for Motor2 we use the AS5660 magnetic encoder [9] to read tilt angle. We use Arduino Nano [10] to read data with the encoders (Code 1).

We compute the pan angle ( $\Theta_1$ ) as follows:

$$\Theta_1 = \frac{360}{2 \cdot PPR} \cdot N_{imp} \quad (13)$$

where  $PPR = 550$  is the Pulse Per Revolution and it's calculated with a logical analyzer since we have no datasheet for the incremental encoder and  $N_{imp}$  is the number of pulses detected at a given moment.

In order to read tilt angle ( $\Theta_2$ ), we use the library [11], to deal with the magnetic encoder data. It returns raw values in the range [0, 4095] and the angle is computed as follows:

$$\Theta_2 = \frac{RawValue}{TickPerRevolution} \cdot 360 \quad (14)$$

where  $TickPerRevolution = 4096$  and it's the resolution of the encoder and 360 is the total amount of degrees in a complete revolution.

## 5.3 Compare IMU Data and Encoders Data

We compare the pan angle ( $\Theta_1$ ) and tilt angle ( $\Theta_2$ ) computed with the IMU data with the ones respectively read by the incremental encoder and the magnetic encoder.

In Fig. 12 there is the comparison for the pan angle; in Fig. 13 there is the comparison for the tilt angle.

The maximum error between the pan angle data is  $\approx 2$  deg; the maximum error between the tilt angle data is  $\approx 6$  deg. As a result, we can conclude that the IMU sensor estimates both angles quite well, compared to the better encoder measurements.

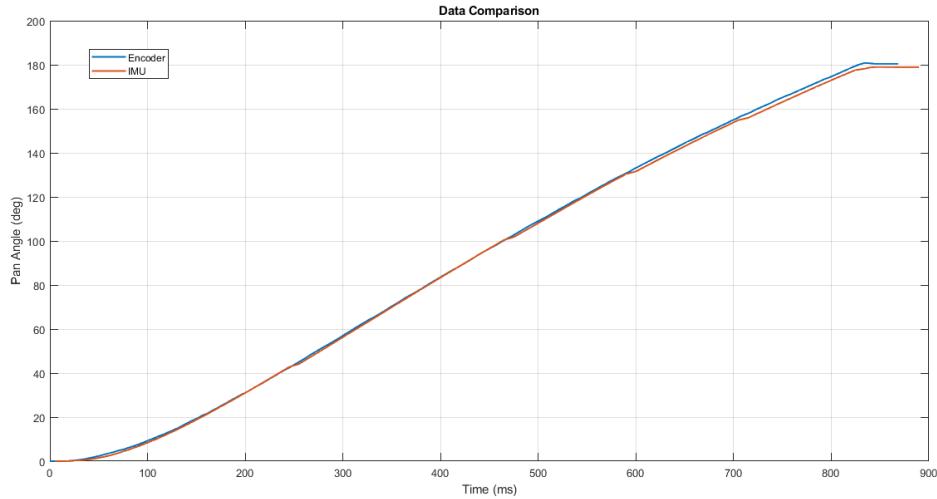


Figure 12: Data comparison for pan angle.

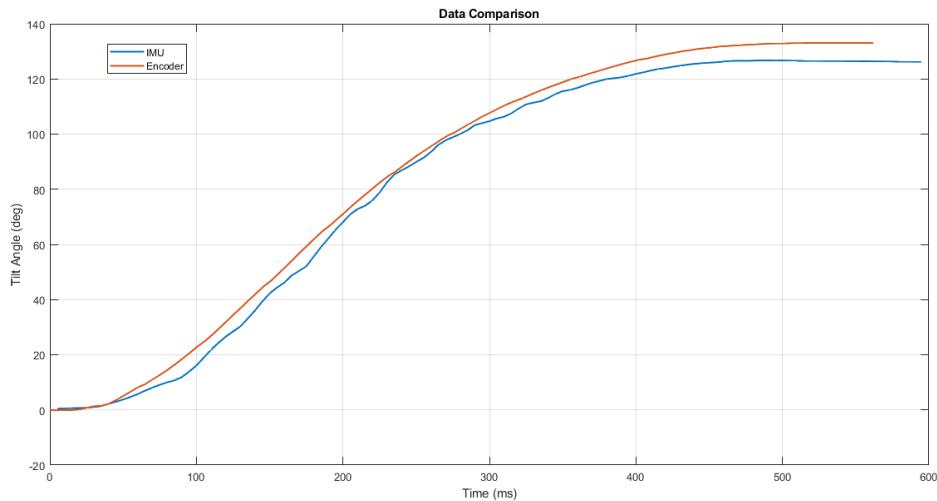


Figure 13: Data comparison for tilt angle.

## 6 Independent joints control

Independent joint control is a fundamental strategy in robotics where each joint of a manipulator is controlled individually, without accounting for the dynamic coupling between joints. This approach simplifies the control problem by treating the manipulator as a set of decoupled single-input single-output (SISO) systems. [1]

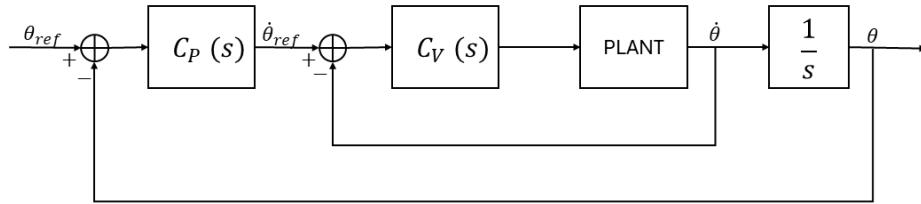
A general feedback-based control loop can be implemented with a proportional–integral–derivative controller (PID controller). The control signal of a PID controller is:

$$u(t) = K_P e(t) + K_I \int e(t) dt + K_D \frac{de(t)}{dt} \quad (15)$$

where  $K_P$  is the proportional gain,  $K_I$  is the integral gain,  $K_D$  is the derivative gain and  $e(t)$  is the error of the system at time  $t$ .

A typical approach is to implement a velocity feedback and a position feedback, with a cascaded control structure: there is an inner velocity control loop and an outer position control loop. In Fig. 14 we represent the structure of the control loops:  $C_P(s)$  represents the position controller and  $C_V(s)$  represents the velocity controller. The velocity loop is regulated by a Proportional-Integral (PI) controller, while the position loop is managed by a Proportional (P) controller. Both controllers equation are described in Eq.16.

$$\begin{aligned} C_P(s) &= K_{PP} \\ C_V(s) &= K_{PV} + \frac{K_{IV}}{s} \end{aligned} \quad (16)$$



**Figure 14:** Control loop of a single joint.

## 6.1 Motors Controllers

We tune the motors' controllers with a trial-and-error method in order to achieve a balance between fast response and stability. We do that by tuning the velocity (PI) controller first, and then tuning the position (P) controller.

At first we set  $K_{IV} = 0$  and we gradually increase  $K_{PV}$  starting from 0, until we reach a fast response without excessive oscillations. Then we progressively increase  $K_{IV}$ , in order to reduce steady-state error.

Later we tune  $K_{PP}$  by gradually increasing its value until the motor follows the target position accurately without excessive overshoot.

At last we test the system with different target angles and points. Some of them are described in Section 6.1.1 and Section 6.1.2.

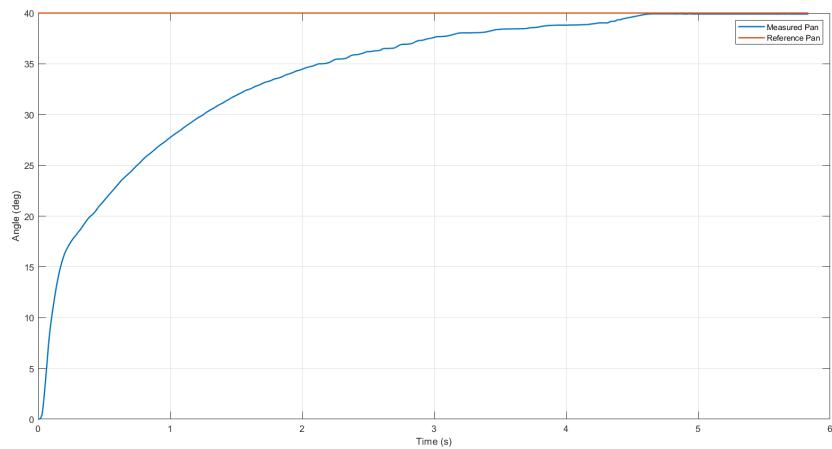
### 6.1.1 Motor1 Controller

The tuned Motor1's controller has the following parameters:

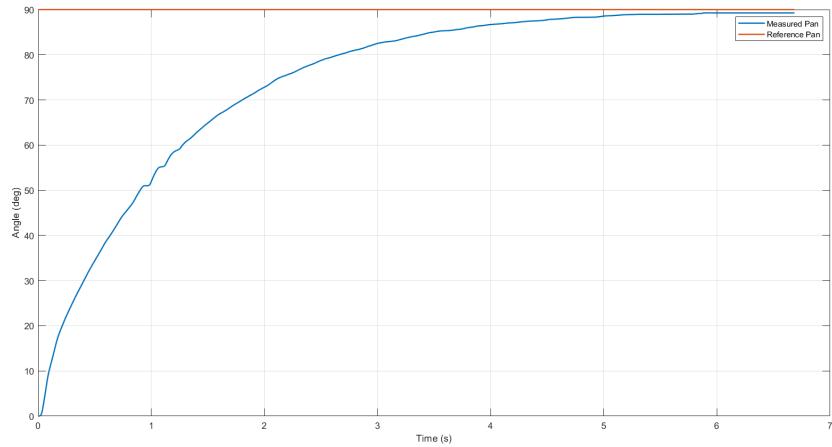
$$\begin{aligned} K_{PP} &= 18 \\ K_{PV} &= 5 \\ K_{IV} &= 4 \end{aligned} \quad (17)$$

We also set limits, expressed as  $CCR$  values, for the output of the velocity controller:  $outputMin = 0$  and  $outputMax = 675$ , which corresponds to 15% of the maximum speed ( $CCR = 4500$ ). This constraint prevents excessive velocity.

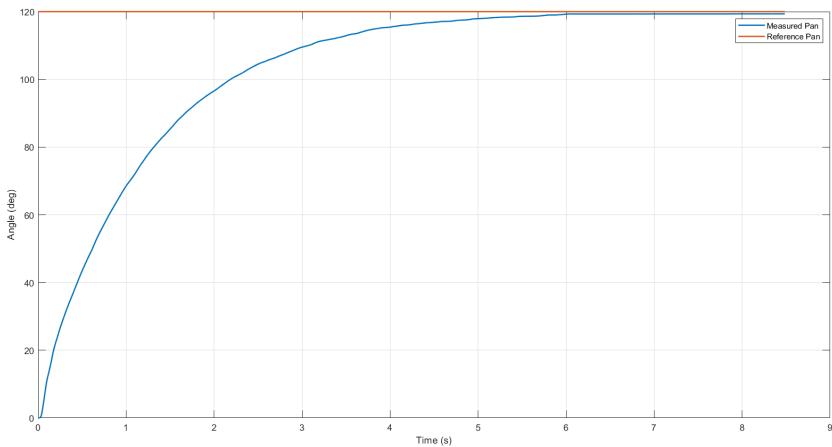
In Fig. 15, 16 and 17 we represent the step response of the Motor1 to, respectively,  $PanTarget = 40\ deg$ ,  $PanTarget = 90\ deg$  and  $PanTarget = 120\ deg$ . We can see that the system always reaches the target angle with an error  $\approx 1\ deg$  and a settling time of about five seconds, without overshoot.



**Figure 15:** Step response of Motor1 to  $Pan_{Target} = 40\text{deg}$ .



**Figure 16:** Step response of Motor1 to  $Pan_{Target} = 90\text{deg}$ .



**Figure 17:** Step response of Motor1 to  $Pan_{Target} = 120\text{ deg}$ .

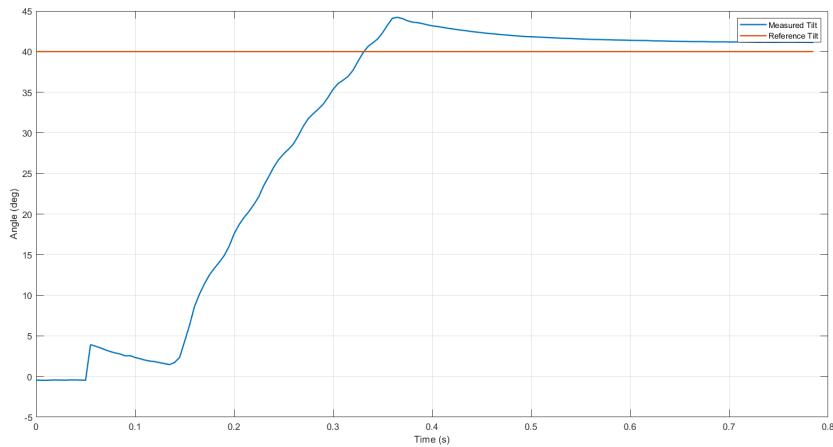
### 6.1.2 Motor2 Controller

The tuned Motor2's controller has the following parameters:

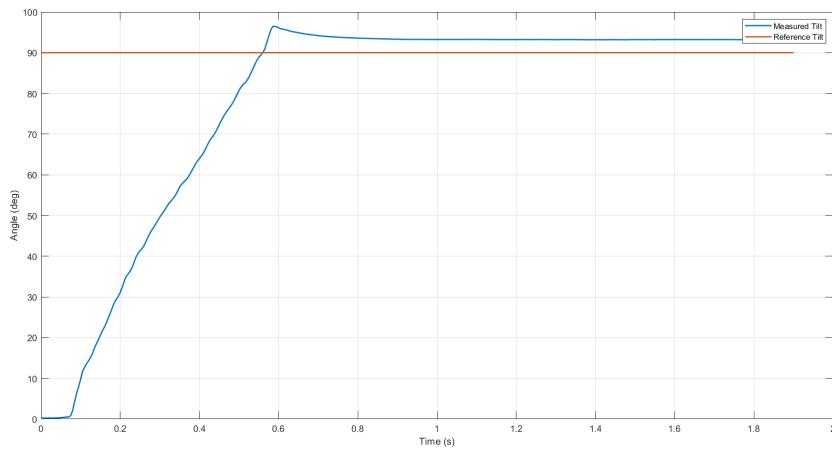
$$\begin{aligned} K_{PP} &= 15 \\ K_{PV} &= 7.5 \\ K_{IV} &= 3.5 \end{aligned} \quad (18)$$

We also set limits for the velocity controller output as  $CCR$  values:  $outputMin = 0$  and  $outputMax = 540$ , which corresponds to 12% of the maximum speed ( $CCR = 4500$ ). That allows us to not have an excessive velocity. Compared to those of the first motor, the different values for the controller parameters and the different output limits are related to a different hardware construction of the two arms of the manipulator.

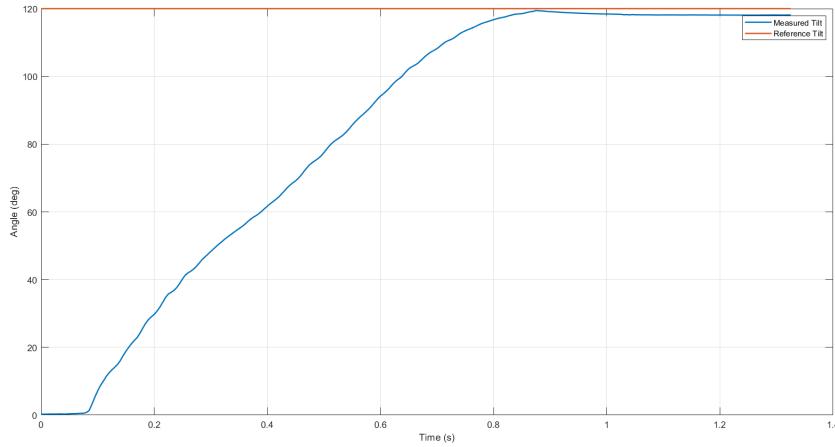
In Fig. 18, 19 and 20 we represent the step response of the Motor2 respectively to  $Tilt_{Target} = 40\ deg$ ,  $Tilt_{Target} = 90\ deg$  and  $Tilt_{Target} = 120\ deg$ . In Fig. 18 and 19 we can see that the system settles to the target with an error of  $\approx 2\ deg$  and a overshoot  $\approx 5\%$ ; in Fig. 20 we can see that the system reaches the target without overshoot and with an error of  $\approx 1\ deg$ . The settling time is always below the second.



**Figure 18:** Step response of Motor2 to  $Tilt_{Target} = 40\ deg$ .



**Figure 19:** Step response of Motor2 to  $Tilt_{Target} = 90\ deg$ .



**Figure 20:** Step response of Motor2 to  $Tilt_{Target} = 120 \text{ deg}$ .

## 7 Software Implementation

The main code of the project (Code 5) involves the initialization of all the used peripherals, the initialization of all controllers and the control loop.

### 7.1 Initializing Functions

#### 7.1.1 Initialize IMU sensor

Before using the IMU sensor, we verify its availability by checking its status. This is done through the `CheckStatus` function (Code 2, lines 19-28), which reads the IMU sensor's ID and status to ensure it is accessible.

Once confirmed, we initialize the sensor using a dedicated initialization function (Code 2, lines 32-72). This function activates the IMU sensor and configures all the necessary registers, as detailed in Section 5.1. It is executed once before entering the main while loop.

#### 7.1.2 Initialize Motors

We implement an initialization function for each motor, in Code 3. That function is used once, before entering the main while loop. It allows us to move the motors in the starting position (Fig. 11) with a defined velocity, established by the given CCR value.

#### 7.1.3 Compute Inverse Kinematics

We implement the inverse kinematics described in Section 2.1.2 in Code 4, lines 51-91. This function allows us to compute the desired pan and tilt angles given the point we want to reach with the camera. It is used once, at the beginning of the main code.

#### 7.1.4 Initialize Controllers

We implement an initialization function for the controllers in Code 4, lines 93-105. Here we can set the proportional constant, the integrative constant, and the derivative constant of each controller and the limitation of the output, expressed as a CCR value, if needed.



## 7.2 Control Loop

In order to have a sequential control of the pan and tilt joints, we use a state machine defined with three states:

1. *PAN\_CONTROL*: in this state we execute the pan movement and control it with feedback. Once the joint reaches the target angle, the state machine switches to the next state.
2. *TILT\_CONTROL*: in this state we execute the tilt movement and control it with feedback. Once the joint reaches the target angle, the state machine transitions to the next state.
3. *SEQUENCE\_DONE*: this state indicates that the desired positions for both joints have been achieved.

The starting state is *PAN\_CONTROL* and it's defined in the main code 5 (line 61) with all the needed variables.

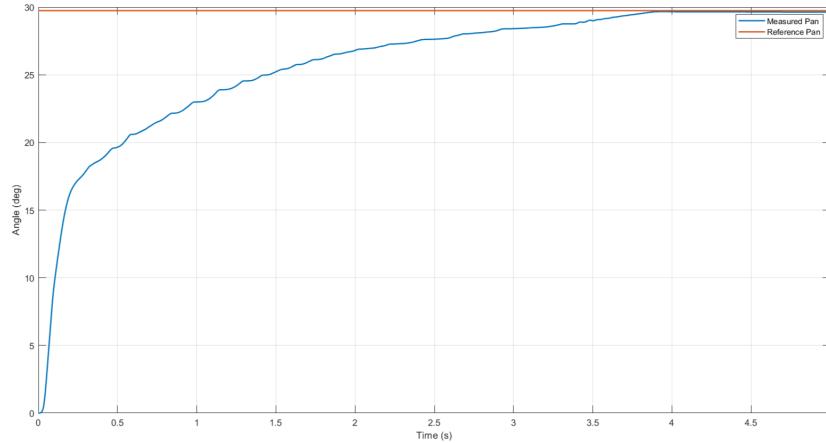
We implement the control loop in the Timer6 callback (Code 5, lines 208-227), so that the actuation of the control occurs each  $dt = 5ms$ . The control loop follows these steps:

- Read pan and tilt angles with IMU data;
- Control motors based on the actual state of the state machine.

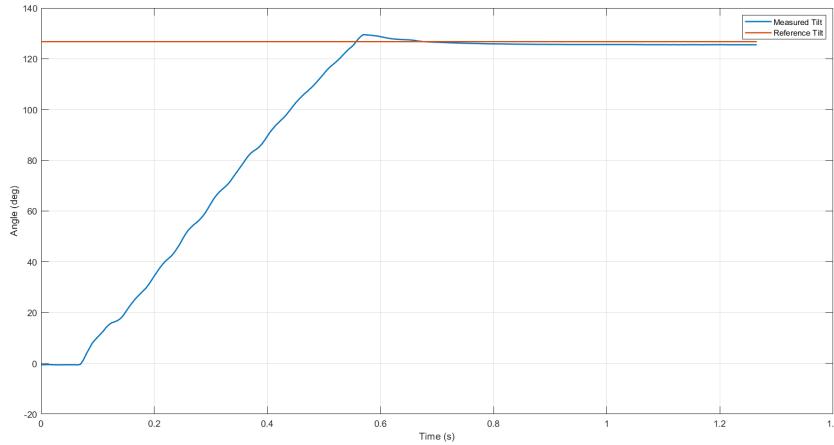
## 8 Results

As an example, we set the target point as  $targetPoint = [-35, -20, 160] mm$ . The computed angles are  $\Theta_1 = 29.74 \text{ deg}$  and  $\Theta_2 = 126.74 \text{ deg}$ .

We represent the step response of the two motors in Fig. 21 and Fig. 22. We can see that both motors reach the target angles quite well, with  $e \approx 1 \text{ deg}$ , but with different settling times: Motor1 is slower than Motor2. Motor1 has no overshoot and Motor2 has a little overshoot ( $\approx 1\%$ ).



**Figure 21:** Step response of Motor1 to  $Pan_{target} = 29.74 \text{ deg}$ .



**Figure 22:** Step response of Motor2 to  $Tilt_{Target} = 126.74 \text{ deg}$ .

## 9 Conclusions

The developed embedded system successfully implements a pan-tilt control mechanism based on an IMU sensor mounted on the end effector. The system demonstrates accurate positioning at a desired target point by sequentially actuating the motors: first adjusting the pan angle and then the tilt angle. The control systems for the two joints provide a stable and precise response. The controllers for the two motors work independently, each of them with their parameters carefully tuned, due to the different arm construction and structure.

However, a notable limitation is that the system must always return to its initial position before moving to a new target. This restriction happens because the pan angle calculation is only accurate when the IMU's Y-axis is aligned with the Z-axis of the first motor. As a result, the system cannot move continuously between multiple target points in a sequence.

To overcome this limitation, future work should focus on computing and incorporating a rotation matrix evaluated between the IMU sensor and the first motor. This improvement would enable real-time compensation for the orientation differences, allowing for continuous and accurate pan angle calculations regardless of the tilt motor's position. That solution would significantly expand the system's flexibility and usability in dynamic applications.

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## A Codes

**Code 1:** Pan and Tilt angles readings using Arduino Nano and encoders.

```
1 #include <SPI.h>
2 #include <Wire.h>
3 #include <AS5600.h>
4
5 const int encoderPinA = 2; // Encoder pin A -> Arduino pin 2
6 const int encoderPinB = 3; // Encoder pin B -> Arduino pin 3
7 AS5600 as5600; // A4->SDA A5->SCL (Magnetic Encoder)
8
9 // Optical Encoder parameter
10 const int ticksPerRevolution = 2 * 550;
11 const float degreesPerTick = 360.0 / (2 * ticksPerRevolution);
12 // Magnetic Encoder parameter
13 const int encoderTicksPerRevMagnetic = 4096;
14 const float degreesPerTickMagnetic = 360.0 / encoderTicksPerRevMagnetic;
15 float offset = 110;
16
17 float currentTheta1 = 0.0;
18 float currentTheta2 = 0.0;
19
20 unsigned long lastTime = 0;
21 const unsigned long interval = 5; //dt
22
23
24 void setup() {
25
26     Serial.begin(115200);
27     Wire.begin();
28
29     as5600.begin(4);
30     as5600.setDirection(AS5600_CLOCK_WISE);
31
32     pinMode(encoderPinA, INPUT_PULLUP);
33     pinMode(encoderPinB, INPUT_PULLUP);
34 }
```



```
35     attachInterrupt(digitalPinToInterruption(encoderPinA), readTheta1, CHANGE);  
36 }  
37  
38 void loop() {  
39  
40 // Sampling every 5 ms  
41 unsigned long currentTime = millis();  
42 if (currentTime - lastTime >= interval) {  
43     lastTime = currentTime;  
44  
45     readTheta2();  
46  
47     Serial.print("Tempo\u20a9(ms):," );  
48     Serial.print(lastTime);  
49     Serial.print(",Theta1\u20a9(deg):," );  
50     Serial.print(currentTheta1);  
51     Serial.print(",Theta2\u20a9(deg):," );  
52     Serial.println(currentTheta2);  
53 }  
54  
55 }  
56  
57 // Read function for Pan angle  
58 void readTheta1(){  
59  
60     int stateA = digitalRead(encoderPinA);  
61     int stateB = digitalRead(encoderPinB);  
62  
63     if (stateA == stateB) {  
64         currentTheta1 += degreesPerTick;  
65     } else {  
66         currentTheta1 -= degreesPerTick;  
67     }  
68 }  
69  
70 // Read function for Tilt angle  
71 void readTheta2(){  
72  
73     currentTheta2 = as5600.readAngle();  
74     currentTheta2 = (currentTheta2 * degreesPerTickMagnetic+offset);  
75  
76     while (currentTheta2 < 0) {  
77         currentTheta2 = currentTheta2 + 360.0;  
78     }  
79     while (currentTheta2> 360) {  
80         currentTheta2 = currentTheta2 - 360.0;  
81     }  
82     currentTheta2 = -(currentTheta2-245.0);  
83 }  
84 }
```

**Code 2:** Functions related to IMU sensor.

```
1 /*  
2  * mpu9265_fun.c  
3  *  
4  * Contains functions to read data from IMU MPU92/65 and compute angles
```



```
5
6 * Created on: 23 giu 2023
7 * Author: rosso
8 */
9 #include "i2c.h"
10 #include <stdio.h>
11 #include <stdint.h>
12 #include <stdlib.h>
13 #include <math.h>
14 #include <mpu9265.h>
15 #include <mpu9265_fun.h>
16
17 float OffsetGyro[3] = {-1.96690583f, 0.816289783f, -1.07923603f}; // offset
   for drift error of gyroscope
18
19 void MPU9265_CheckStatus(uint8_t *id, HAL_StatusTypeDef *status){
20     // reading ID device
21     *status = HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR<<1, MPU9265_WHO_AM_I
22         ,1,id,1,1000);
23
24     if (*status != HAL_OK){
25         HAL_GPIO_WritePin(LD2_GPIO_Port, LD2_Pin, GPIO_PIN_SET); // turn on
           the led
26     } else if(*status == HAL_OK){
27         HAL_GPIO_WritePin(LD2_GPIO_Port, LD2_Pin, GPIO_PIN_RESET); // turn
           off the led
28     }
29
30 void MPU9265_Init(void)
31 {
32     // Turn on the IMU
33     HAL_GPIO_WritePin(OUT_VDD_GPIO_Port, OUT_VDD_Pin, GPIO_PIN_SET);
34     HAL_Delay(100);
35
36     // Reset IMU
37     uint8_t reset = 0x00;
38     HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_PWR_MGMT_1,
39         1, &reset, 1, 100);
40     HAL_Delay(100);
41
42     // Exit the sleep mode and select internal clock
43     uint8_t pwr_mgmt_1 = 0x00; // CLKSEL = 000, SLEEP = 0
44     HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_PWR_MGMT_1,
        1, &pwr_mgmt_1, 1, 100);
45     HAL_Delay(100);
46
47     // Enable Gyroscope and Accelerometer
48     uint8_t pwr_mgmt_2 = 0x00; // Enable all sensors
49     HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_PWR_MGMT_2,
        1, &pwr_mgmt_2, 1, 100);
50     HAL_Delay(100);
51
52     // Set Full Scale Range of Gyroscope (500dps)
53     uint8_t gyro_config = 0x08; // FS_SEL = 01
      HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_GYRO_CONFIG,
```



```
    1, &gyro_config, 1, 100);
54 HAL_Delay(100);

55 // Set Full Scale Range of Accelerometer (2g)
56 uint8_t accel_config = 0x00; // AFS_SEL = 00
57 HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_ACCEL_CONFIG
58     , 1, &accel_config, 1, 100);
59 HAL_Delay(100);

60 // Set LPF for Gyroscope and Accelerometer (44 Hz)
61 uint8_t config = 0x03; // DLPF_CFG = 011
62 HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_CONFIG, 1, &
63     config, 1, 100);
64 HAL_Delay(100);

65 // Set Sample Read Register (to read data at 200Hz)
66 uint8_t smplrt_div = 0x04; // 0x02 (400Hz)
67 HAL_I2C_Mem_Write(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_SMPLRT_DIV,
68     1, &smplrt_div, 1, 100);
69 HAL_Delay(100);
70 }

71 void MPU9265_CalibrateGyro(float *gyroOffset) {
72 int numSamples = 1000; // Number of samples to read
73 float temp[3] = {0.0f, 0.0f, 0.0f};

74 for (int i = 0; i < numSamples; ++i) {
75     float gyroData[3];
76     MPU9265_ReadGyro(gyroData); // read raw data
77     temp[0] += gyroData[0];
78     temp[1] += gyroData[1];
79     temp[2] += gyroData[2];

80     HAL_Delay(5); // wait 5 ms between samples
81 }

82 // mean of the read values and compute offset
83 gyroOffset[0] = temp[0] / numSamples;
84 gyroOffset[1] = temp[1] / numSamples;
85 gyroOffset[2] = temp[2] / numSamples;
86 }

87 void MPU9265_ReadAccel(float* accelData)
88 {
89     uint8_t rawData[6];
90     int16_t accelRaw[3];

91     HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR << 1, MPU9265_ACCEL_XOUT_H,
92         I2C_MEMADD_SIZE_8BIT, rawData, 6, HAL_MAX_DELAY);

93     accelRaw[0] = (int16_t)((rawData[0] << 8) | rawData[1]);
94     accelRaw[1] = (int16_t)((rawData[2] << 8) | rawData[3]);
95     accelRaw[2] = (int16_t)((rawData[4] << 8) | rawData[5]);

96     // Conversion from raw to acceleration values
97     accelData[0] = (float)accelRaw[0] / 16384.0f; // Sensitivity scale factor
```



```
    : 2g  range
105 accelData[1] = (float)accelRaw[1] / 16384.0f;
106 accelData[2] = (float)accelRaw[2] / 16384.0f;
107 }
108
109 void MPU9265_ReadGyro(float* gyroData)
110 {
111     uint8_t rawData[6];
112     int16_t gyroRaw[3];
113
114     HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR<<1, MPU9265_GYRO_XOUT_H,
115                       I2C_MEMADD_SIZE_8BIT, rawData, 6, HAL_MAX_DELAY);
116
117     gyroRaw[0] = (int16_t)((rawData[0] << 8) | rawData[1]);
118     gyroRaw[1] = (int16_t)((rawData[2] << 8) | rawData[3]);
119     gyroRaw[2] = (int16_t)((rawData[4] << 8) | rawData[5]);
120
121     // Conversion from raw to acceleration values
122     gyroData[0] = (float)gyroRaw[0] / 65.5f; // Sensitivity scale factor:
123     500dps  range
124     gyroData[1] = (float)gyroRaw[1] / 65.5f;
125     gyroData[2] = (float)gyroRaw[2] / 65.5f;
126 }
127
128 void MPU9265_ReadAccelGyro(float* accelData, float* gyroData)
129 {
130     uint8_t rawData[14];
131     int16_t accelRaw[3], gyroRaw[3];
132
133     HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR<<1, MPU9265_ACCEL_XOUT_H,
134                       I2C_MEMADD_SIZE_8BIT, rawData, 14, HAL_MAX_DELAY);
135
136     accelRaw[0] = (int16_t)((rawData[0] << 8) | rawData[1]);
137     accelRaw[1] = (int16_t)((rawData[2] << 8) | rawData[3]);
138     accelRaw[2] = (int16_t)((rawData[4] << 8) | rawData[5]);
139
140     gyroRaw[0] = (int16_t)((rawData[8] << 8) | rawData[9]);
141     gyroRaw[1] = (int16_t)((rawData[10] << 8) | rawData[11]);
142     gyroRaw[2] = (int16_t)((rawData[12] << 8) | rawData[13]);
143
144     // Accel Data
145     accelData[0] = (float)accelRaw[0] / 16384.0f; // Sensitivity scale
146     factor: 2g  range
147     accelData[1] = (float)accelRaw[1] / 16384.0f;
148     accelData[2] = (float)accelRaw[2] / 16384.0f;
149
150     // Gyro Data
151     gyroData[0] = (float)gyroRaw[0] / 65.5f - OffsetGyro[0]; // Sensitivity
152     scale factor: 500dps  range
153     gyroData[1] = (float)gyroRaw[1] / 65.5f - OffsetGyro[1];
154     gyroData[2] = (float)gyroRaw[2] / 65.5f - OffsetGyro[2];
155 }
156
157 /* Function to compute roll and pitch based on accelerometer data */
158 void MPU9265_ComputeRollPitch(float *accelData, float *roll, float *pitch){
159     uint8_t rawData[6];
```



```
155     int16_t accelRaw[3];
156
157     HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR<<1, MPU9265_ACCEL_XOUT_H,
158                       I2C_MEMADD_SIZE_8BIT, rawData, 6, HAL_MAX_DELAY);
159
160     accelRaw[0] = (int16_t)((rawData[0] << 8) | rawData[1]);
161     accelRaw[1] = (int16_t)((rawData[2] << 8) | rawData[3]);
162     accelRaw[2] = (int16_t)((rawData[4] << 8) | rawData[5]);
163
164     // Conversion from raw to acceleration values
165     accelData[0] = (float)accelRaw[0] / 16384.0f; // Sensitivity scale
166     factor: 2g range
167     accelData[1] = (float)accelRaw[1] / 16384.0f;
168     accelData[2] = (float)accelRaw[2] / 16384.0f;
169
170 }
171
172
173 /* Compute Roll, Pitch and Yaw with gyroscope */
174 void MPU9265_ComputeRollPitchYaw(float *gyroData, float dt, float *roll,
175                                   float *pitch, float *yaw){
176     uint8_t rawData[6];
177     int16_t gyroRaw[3];
178
179     HAL_I2C_Mem_Read(&hi2c1, MPU9265_I2C_ADDR<<1, MPU9265_GYRO_XOUT_H,
180                       I2C_MEMADD_SIZE_8BIT, rawData, 6, HAL_MAX_DELAY);
181
182     gyroRaw[0] = (int16_t)((rawData[0] << 8) | rawData[1]);
183     gyroRaw[1] = (int16_t)((rawData[2] << 8) | rawData[3]);
184     gyroRaw[2] = (int16_t)((rawData[4] << 8) | rawData[5]);
185
186     // Conversion from raw to acceleration values
187     gyroData[0] = (float)gyroRaw[0] / 65.5f; // Sensitivity scale factor:
188     500dps range
189     gyroData[1] = (float)gyroRaw[1] / 65.5f;
190     gyroData[2] = (float)gyroRaw[2] / 65.5f;
191
192     // Updates roll, pitch and yaw
193     *roll += gyroData[0] * dt;
194     *pitch += gyroData[1] * dt;
195     *yaw += gyroData[2] * dt;
196
197     // Keep roll angle in range [-180, 180]
198     if (*roll > 180.0f) {
199         *roll -= 360.0f;
200     } else if (*roll < -180.0f) {
201         *roll += 360.0f;
202     }
203     // Keep pitch angle in range [-180, 180]
204     if (*pitch > 180.0f) {
205         *pitch -= 360.0f;
206     } else if (*pitch < -180.0f) {
```



```
204     *pitch += 360.0f;
205 }
206 // Keep yaw angle in range [-180, 180]
207 if (*yaw > 180.0f) {
208     *yaw -= 360.0f;
209 } else if (*yaw < -180.0f) {
210     *yaw += 360.0f;
211 }
212 }
```

**Code 3:** Motors' initializing functions.

```
/*
 * motors.c
 *
 * Contains functions to initialize motors and set direction and speed
 *
 * Created on: Nov 11, 2024
 * Author: rosso
 */
#include "tim.h"
#include "gpio.h"
#include "motors.h"

void Motor1_Init(float ccr_value){
    HAL_TIM_PWM_Start(&htim2, TIM_CHANNEL_1);

    TIM2 -> CCR1 = ccr_value;

    HAL_GPIO_WritePin(Mot1_Dir1_GPIO_Port, Mot1_Dir1_Pin, GPIO_PIN_SET);
    HAL_GPIO_WritePin(Mot1_Dir2_GPIO_Port, Mot1_Dir2_Pin, GPIO_PIN_RESET);
    HAL_Delay(2500);

    TIM2 -> CCR1 = 0; // stop motor
    HAL_Delay(1000);

}

void Motor2_Init(float ccr_value){
    HAL_TIM_PWM_Start(&htim2, TIM_CHANNEL_2);

    TIM2 -> CCR2 = ccr_value;

    HAL_GPIO_WritePin(Mot2_Dir1_GPIO_Port, Mot2_Dir1_Pin, GPIO_PIN_RESET);
    HAL_GPIO_WritePin(Mot2_Dir2_GPIO_Port, Mot2_Dir2_Pin, GPIO_PIN_SET);
    HAL_Delay(2500);

    TIM2 -> CCR2 = 0; // stop motor
    HAL_Delay(1000);
}
```

**Code 4:** Functions related to the pan-tilt system and its control.

```
/*
 * control_system.c
 *
 * PAN-TILT SYSTEM
 *
```



```
6  * Contains:  
7  *     Function to read pan and tilt angles, based on IMU data  
8  *     Inverse kinematics function of the pan-tilt system  
9  *     Control functions for the two motors  
10 *     Functions to send data via SWD  
11 *  
12 *  
13 *     Created on: Nov 27, 2024  
14 *     Author: rosso  
15 */  
16 #include <stdio.h>  
17 #include <stdint.h>  
18 #include <stdlib.h>  
19 #include <math.h>  
20 #include "mpu9265.h"  
21 #include "mpu9265_fun.h"  
22 #include "control_system.h"  
23 #include "motors.h"  
24  
25 /* Compute Pan and Tilt angles in degrees starting from IMU data */  
26 void ReadPanTilt(float *PanAngle, float *TiltAngle, float *PanVel, float *  
    TiltVel){  
27     float dt = 0.005; // dt TIM6 (f = 200 Hz)  
28     /* Read IMU Data */  
29     float accelData[3];  
30     float gyroData[3];  
31     static float tilt_prev = 0.0f;  
32     static float pan_prev = 0.0f;  
33  
34     MPU9265_ReadAccelGyro(accelData, gyroData);  
35  
36     /* Compute Pan Angle (Theta1) == Pitch IMU (deg) */  
37     *PanAngle = pan_prev + gyroData[1] * dt;  
38     pan_prev = *PanAngle;  
39     /* Compute Tilt Angle (Theta2) == Roll IMU (deg) */  
40     float tilt_acc = -(atan2(accelData[1], sqrtf(accelData[0] * accelData  
        [0] + accelData[2] * accelData[2])) * 180.0f / M_PI - OFFSET_THETA2  
        );  
41     float tilt_gyro = tilt_prev - gyroData[0] * dt;  
42     *TiltAngle = ALPHA * tilt_gyro + (1.0f - ALPHA) * tilt_acc; //  
        complementary filter  
43     tilt_prev = *TiltAngle; // updates tilt_prev  
44     /* Read Pan Velocity (dps) */  
45     *PanVel = gyroData[1];  
46     /* Read Tilt Velocity (dps) */  
47     *TiltVel = gyroData[0];  
48 }  
49  
50 /* Compute Pan and Tilt (deg) starting from a point (x,y,z) in space */  
51 void InverseKinematics(float targetPoint[3], float *PanAngle, float *  
    TiltAngle){  
52     float l1 = 106.0f; // link 1 (mm)  
53     float l2 = 15.9f; // link 2 (mm)  
54  
55     float x = targetPoint[0];  
56     float y = targetPoint[1];
```



```
57     float z = targetPoint[2];
58     /* Non reachable points:
59      * z < l1
60      * *****/
61
62     if (z < l1){
63         HAL_GPIO_TogglePin(LD2_GPIO_Port, LD2_Pin); // toggle led2
64     } else {
65         if (x<0 && y<0){
66             *PanAngle = atan(y/x) * 180.0f / M_PI;
67             *TiltAngle = 180 - atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
68                         180.f / M_PI;
69         } else if (x<0 && y>=0){
70             *PanAngle = 180 + atan(y/x) * 180.0f / M_PI;
71             *TiltAngle = atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
72                         180.f / M_PI;
73         } else if (x>0 && y<0){
74             *PanAngle = 180 + atan(y/x) * 180.0f / M_PI;
75             *TiltAngle = 180.0 - atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
76                         180.f / M_PI;
77         } else if (x>0 && y>=0){
78             *PanAngle = atan(y/x) * 180.0f / M_PI;
79             *TiltAngle = atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
80                         180.f / M_PI;
81         } else if (x == 0 && y>0){
82             *PanAngle = 90.0;
83             *TiltAngle = atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
84                         180.f / M_PI;
85         } else if (x == 0 && y<0){
86             *PanAngle = 90.0;
87             *TiltAngle = 180 - atan((z - l1) / (sqrt(pow(x,2) + pow(y,2)))) *
88                         180.f / M_PI;
89         } else if (x == 0 && y == 0){
90             *PanAngle = 90.0f;
91             *TiltAngle = 90.0f;
92         }
93     }
94     if (*TiltAngle > 127){
95         *TiltAngle = 127; // physical limit of Tilt Angle
96     }
97
98 /* Initialize function for PID_Controller */
99 void PID_Init(PID_Controller *pid, float Kp, float Ki, float Kd, float
100               outputMin, float outputMax){
101     pid->Kp = Kp;
102     pid->Ki = Ki;
103     pid->Kd = Kd;
104     pid->target = 0.0f;
105     pid->integral = 0.0f;
106     pid->derivative = 0.0f;
107     pid->prevError = 0.0f;
108     pid->dt = 0.005f; // dt of TIM6
109     pid->outputMin = outputMin; //250 //200
110     pid->outputMax = outputMax; //800 //900
111 }
```



```
106
107 void Motor1_Control(PID_Controller *position_pid, PID_Controller *
108   velocity_pid, float feedbackPosition, float feedbackVelocity, float
109   targetPosition, ControlState *state, float *errorPosition){
110   /* Position Controller (P) */
111   *errorPosition = targetPosition - feedbackPosition;
112   float targetVelocity = (position_pid->Kp * *errorPosition); // Output
113   of position controller == target velocity
114   /* Velocity Controller (PI) */
115   float errorVelocity = targetVelocity - feedbackVelocity;
116   velocity_pid->integral += errorVelocity * velocity_pid->dt; // Integral
117   Term
118   float output = (velocity_pid->Kp * errorVelocity) + (velocity_pid->Ki * *
119   velocity_pid->integral);
120   // Limit output
121   if (output > velocity_pid->outputMax) {
122     output = velocity_pid->outputMax;
123     // Anti-windup: limit integral term when output is clamped
124     velocity_pid->integral = (output - (velocity_pid->Kp *
125       errorVelocity)) / velocity_pid->Ki;
126   } else if (output < velocity_pid->outputMin) {
127     output = velocity_pid->outputMin;
128     // Anti-windup: limit integral term when output is clamped
129     velocity_pid->integral = (output - (velocity_pid->Kp *
130       errorVelocity)) / velocity_pid->Ki;
131   }
132   /* Actuate Motor 1 */
133   if (*errorPosition > TOLERANCE){
134     TIM2 -> CCR1 = output;
135     HAL_GPIO_WritePin(Mot1_Dir1_GPIO_Port, Mot1_Dir1_Pin,
136       GPIO_PIN_RESET);
137     HAL_GPIO_WritePin(Mot1_Dir2_GPIO_Port, Mot1_Dir2_Pin, GPIO_PIN_SET)
138     ;
139     *state = PAN_CONTROL;
140   } else if (*errorPosition < - TOLERANCE) { // turn motor in the
141     opposite verse
142     TIM2 -> CCR1 = output;
143     HAL_GPIO_WritePin(Mot1_Dir1_GPIO_Port, Mot1_Dir1_Pin, GPIO_PIN_SET)
144     ;
145     HAL_GPIO_WritePin(Mot1_Dir2_GPIO_Port, Mot1_Dir2_Pin,
146       GPIO_PIN_RESET);
147     *state = PAN_CONTROL;
148   } else if (fabsf(*errorPosition) <= TOLERANCE) {
149     TIM2 -> CCR1 = 0; //stop motor
150     *state = TILT_CONTROL;
151   }
152 }
153
154 void Motor2_Control(PID_Controller *position_pid, PID_Controller *
155   velocity_pid, float feedbackPosition, float feedbackVelocity, float
156   targetPosition, ControlState *state, float *errorPosition){
157   /* Position Controller (P) */
158   *errorPosition = targetPosition - feedbackPosition;
159   float targetVelocity = (position_pid->Kp * *errorPosition); // Output
160   of position controller == target velocity
161   /* Velocity Controller (PI) */
```



```
147     float errorVelocity = targetVelocity - feedbackVelocity;
148     velocity_pid->integral += errorVelocity * velocity_pid->dt; // Integral
149     Term
150     float output = (velocity_pid->Kp * errorVelocity) + (velocity_pid->Ki *
151     velocity_pid->integral);
152     // Limit output
153     if (output > velocity_pid->outputMax) {
154         output = velocity_pid->outputMax;
155     } else if (output < velocity_pid->outputMin) {
156         output = velocity_pid->outputMin;
157     }
158     /* Actuate Motor 2 */
159     if (*errorPosition > TOLERANCE){
160         TIM2 -> CCR2 = output;
161         HAL_GPIO_WritePin(Mot2_Dir1_GPIO_Port, Mot2_Dir1_Pin, GPIO_PIN_SET)
162             ;
163         HAL_GPIO_WritePin(Mot2_Dir2_GPIO_Port, Mot2_Dir2_Pin,
164             GPIO_PIN_RESET);
165         *state = TILT_CONTROL;
166     } else if (*errorPosition < - TOLERANCE){ // turn motor in the opposite
167         *verse
168         TIM2 -> CCR2 = output;
169         HAL_GPIO_WritePin(Mot2_Dir1_GPIO_Port, Mot2_Dir1_Pin,
170             GPIO_PIN_RESET);
171         HAL_GPIO_WritePin(Mot2_Dir2_GPIO_Port, Mot2_Dir2_Pin, GPIO_PIN_SET)
172             ;
173         *state = TILT_CONTROL;
174     } else if (fabsf(*errorPosition) <= TOLERANCE) {
175         TIM2 -> CCR2 = 0; //stop motor
176         *state = SEQUENCE_DONE;
177     }
178 }
179
180 void configure_swo(void) {
181     CoreDebug->DEMCR |= CoreDebug_DEMCR_TRCENA_Msk; // enable tracking
182     DBGMCU->CR |= DBGMCU_CR_TRACE_IOEN; // enable clock of SWO
183     ITM->LAR = 0xC5ACCE55; // unlock ITM
184     ITM->TCR = 0x0001000D; // enable ITM
185     ITM->TER |= 1UL; // enable channel 0
186 }
187
188 void send_data_to_swv(float PanAngle, float TiltAngle) {
189     char buffer[50];
190     sprintf(buffer, sizeof(buffer), "Pan: ,% .2f, Tilt: ,% .2f\n", PanAngle,
191             TiltAngle);
192     for (char *ptr = buffer; *ptr != '\0'; ptr++) {
193         ITM_SendChar(*ptr);
194     }
195 }
```

Code 5: Main code.

```
1  /* USER CODE BEGIN Header */
2  /**
3   * @file          : main.c
4   * @brief         : Main program body
5   */
```



```
6  ****
7  * @attention
8  *
9  * Copyright (c) 2024 STMicroelectronics.
10 * All rights reserved.
11 *
12 * This software is licensed under terms that can be found in the LICENSE
13 * file
14 * in the root directory of this software component.
15 * If no LICENSE file comes with this software, it is provided AS-IS.
16 *
17 */
18 /* USER CODE END Header */
19 /* Includes
   -----
   */
20 #include "main.h"
21 #include "i2c.h"
22 #include "tim.h"
23 #include "uart.h"
24 #include "gpio.h"
25
26 /* Private includes
   -----
   */
27 /* USER CODE BEGIN Includes */
28 #include <math.h>
29 #include <stdio.h>
30 #include <string.h>
31 #include <stdlib.h>
32 #include "mpu9265.h"
33 #include "mpu9265_fun.h"
34 #include "motors.h"
35 #include "control_system.h"
36 /* USER CODE END Includes */
37
38 /* Private typedef
   -----
   */
39 /* USER CODE BEGIN PTD */
40
41 /* USER CODE END PTD */
42
43 /* Private define
   -----
   */
44 /* USER CODE BEGIN PD */
45
46 /* USER CODE END PD */
47
48 /* Private macro
   -----
   */
49 /* USER CODE BEGIN PM */
50
51 /* USER CODE END PM */
52
53 /* Private variables
   -----
   */
54
```



```
55 /* USER CODE BEGIN PV */
56 PID_Controller PositionController_Motor1;
57 PID_Controller PositionController_Motor2;
58 PID_Controller VelocityController_Motor1;
59 PID_Controller VelocityController_Motor2;
60
61 ControlState state = PAN_CONTROL; // starting state
62
63 float targetPoint[3] = {-35.0f, -20.0f, 160.0f}; // xyz target point (in
64 // mm)
65 float panTarget, tiltTarget; // computed value of
66 // target angles (in deg)
67 float panAngle, tiltAngle; // current value of
68 // angles (in deg)
69 float panVelocity, tiltVelocity; // current value of
70 // velocity (in dps)
71
72 float errorPosition_Mot1, errorPosition_Mot2; // position error (in
73 // mm)
74
75 /* USER CODE END PV */
76
77 /* Private function prototypes
78 -----
79 void SystemClock_Config(void);
80 /* USER CODE BEGIN PFP */
81
82 /* USER CODE END PFP */
83
84 /* Private user code
85 -----
86
87 /**
88 * @brief The application entry point.
89 * @retval int
90 */
91 int main(void)
92 {
93 /* USER CODE BEGIN 1 */
94
95 /* USER CODE END 1 */
96
97 /* MCU Configuration
98 -----
99
100 /* Reset of all peripherals, Initializes the Flash interface and the
101 // Systick. */
102 HAL_Init();
103
104 /* USER CODE BEGIN Init */
105
106 /* USER CODE END Init */
```



```
102  /* Configure the system clock */
103  SystemClock_Config();

104
105  /* USER CODE BEGIN SysInit */

106
107  /* USER CODE END SysInit */

108
109  /* Initialize all configured peripherals */
110  MX_GPIO_Init();
111  MX_USART2_UART_Init();
112  MX_I2C1_Init();
113  MX_TIM2_Init();
114  MX_TIM6_Init();
115  /* USER CODE BEGIN 2 */
116  /* Initialize IMU */
117  MPU9265_Init();
118  /* Initialize motors */
119  Motor1_Init(360); // ccr = 360 -> duty_cycle = 0.08 and rotate in dir1
120  Motor2_Init(540); // ccr = 540 -> duty_cycle = 0.12 and rotate in dir2 (
    cam backwards)
121  /* Compute Inverse Kinematics */
122  InverseKinematics(targetPoint, &panTarget, &tiltTarget);
123  /* Initialize controllers */
124  PID_Init(&PositionController_Motor1, 18.0, 0.0, 0.0, -INFINITY, INFINITY)
    ; // no limit for output
125  PID_Init(&VelocityController_Motor1, 5.0, 4.0, 0.0, 0, 675);
126  PID_Init(&PositionController_Motor2, 15.0, 0.0, 0.0, -INFINITY, INFINITY)
    ; // no limit for output
127  PID_Init(&VelocityController_Motor2, 7.5, 3.5, 0.0, 0, 540);
128  /* Configure SWO to transfer position data */
129  configure_swo();
130  /* Starting TIM6 Interrupt */
131  HAL_TIM_Base_Start_IT(&htim6);
132  /* USER CODE END 2 */

133
134  /* Infinite loop */
135  /* USER CODE BEGIN WHILE */
136  while (1)
137  {
138      /* Check IMU Sensor */
139      //MPU9265_CheckStatus(&id, &status);

140
141      /* Gyroscope Calibration */
142      //MPU9265_CalibrateGyro(&gyroOffset);
143      //break;

144
145      /* USER CODE END WHILE */

146
147      /* USER CODE BEGIN 3 */
148  }
149  /* USER CODE END 3 */
150 }

151 /**
152 * @brief System Clock Configuration
153 * @retval None
154 */
```



```
155  */
156 void SystemClock_Config(void)
157 {
158     RCC_OscInitTypeDef RCC_OscInitStruct = {0};
159     RCC_ClkInitTypeDef RCC_ClkInitStruct = {0};
160
161     /** Configure the main internal regulator output voltage
162     */
163     __HAL_RCC_PWR_CLK_ENABLE();
164     __HAL_PWR_VOLTAGESCALING_CONFIG(PWR_REGULATOR_VOLTAGE_SCALE1);
165
166     /** Initializes the RCC Oscillators according to the specified parameters
167     * in the RCC_OscInitTypeDef structure.
168     */
169     RCC_OscInitStruct.OscillatorType = RCC_OSCILLATORTYPE_HSE;
170     RCC_OscInitStruct.HSEState = RCC_HSE_ON;
171     RCC_OscInitStruct.PLL.PLLState = RCC_PLL_ON;
172     RCC_OscInitStruct.PLL.PLLSource = RCC_PLLSOURCE_HSE;
173     RCC_OscInitStruct.PLL.PLLM = 4;
174     RCC_OscInitStruct.PLL.PLLN = 180;
175     RCC_OscInitStruct.PLL.PLLP = RCC_PLLP_DIV2;
176     RCC_OscInitStruct.PLL.PLLQ = 2;
177     RCC_OscInitStruct.PLL.PLLR = 2;
178     if (HAL_RCC_OscConfig(&RCC_OscInitStruct) != HAL_OK)
179     {
180         Error_Handler();
181     }
182
183     /** Activate the Over-Drive mode
184     */
185     if (HAL_PWREx_EnableOverDrive() != HAL_OK)
186     {
187         Error_Handler();
188     }
189
190     /** Initializes the CPU, AHB and APB buses clocks
191     */
192     RCC_ClkInitStruct.ClockType = RCC_CLOCKTYPE_HCLK|RCC_CLOCKTYPE_SYSCLK
193                             |RCC_CLOCKTYPE_PCLK1|RCC_CLOCKTYPE_PCLK2;
194     RCC_ClkInitStruct.SYSCLKSource = RCC_SYSCLKSOURCE_PLLCLK;
195     RCC_ClkInitStruct.AHBCLKDivider = RCC_SYSCLK_DIV1;
196     RCC_ClkInitStruct.APB1CLKDivider = RCC_HCLK_DIV4;
197     RCC_ClkInitStruct.APB2CLKDivider = RCC_HCLK_DIV2;
198
199     if (HAL_RCC_ClockConfig(&RCC_ClkInitStruct, FLASH_LATENCY_5) != HAL_OK)
200     {
201         Error_Handler();
202     }
203 }
204
205 /* USER CODE BEGIN 4 */
206
207 /* Control Action each dt_TIM6 = 5 ms */
208 void HAL_TIM_PeriodElapsedCallback(TIM_HandleTypeDef *htim) {
209     if (htim->Instance == TIM6){
210         ReadPanTilt(&panAngle, &tiltAngle, &panVelocity, &tiltVelocity);
```



```
211     send_data_to_swv(panAngle, tiltAngle);  
212  
213     __disable_irq();  
214     switch (state){  
215         case PAN_CONTROL:  
216             Motor1_Control(&PositionController_Motor1, &  
217                             VelocityController_Motor1, panAngle, panVelocity,  
218                             panTarget, &state, &errorPosition_Mot1);  
219             break;  
220         case TILT_CONTROL:  
221             Motor2_Control(&PositionController_Motor2, &  
222                             VelocityController_Motor2, tiltAngle, tiltVelocity,  
223                             tiltTarget, &state, &errorPosition_Mot2);  
224             break;  
225         case SEQUENCE_DONE:  
226             break;  
227         }  
228     __enable_irq();  
229 }  
230  
231 /* USER CODE END 4 */  
232  
233 /**  
 * @brief This function is executed in case of error occurrence.  
 * @retval None  
 */  
234 void Error_Handler(void)  
235 {  
236     /* USER CODE BEGIN Error_Handler_Debug */  
237     /* User can add his own implementation to report the HAL error return  
      state */  
238     __disable_irq();  
239     while (1)  
240     {  
241     }  
242     /* USER CODE END Error_Handler_Debug */  
243 }  
244  
245 #ifdef USE_FULL_ASSERT  
246 /**  
 * @brief Reports the name of the source file and the source line number  
 * where the assert_param error has occurred.  
 * @param file: pointer to the source file name  
 * @param line: assert_param error line source number  
 * @retval None  
 */  
247 void assert_failed(uint8_t *file, uint32_t line)  
248 {  
249     /* USER CODE BEGIN 6 */  
250     /* User can add his own implementation to report the file name and line  
      number,  
      ex: printf("Wrong parameters value: file %s on line %d\r\n", file,  
           line) */  
251     /* USER CODE END 6 */  
252 }
```



```
260    }
261 #endif /* USE_FULL_ASSERT */
```