

## Collective and individual fall protection



**Full body harness**



**Anchorage point and life-lines**



**Anti-fall systems**

### Design Specifications

- National document of compliance (for harness), calculation sheet and reception by certified organization (for life-lines and anchorage points)
- Identification tag
- Safety harness, anchorage and anti-fall system have to be compliant with the use (type, capacity, ...)
- Safety harness has to be stored in clean areas, dry and free of exposure to fumes or corrosive elements
- For risks of falling from a height of more than 4m (values depending on legal and Arcelor Mittal requirements), shock absorber is mandatory

### Safety Work Instructions

- Workers have to wear the safety harness above 1.8m if no collective protection (values depending on legal and Arcelor Mittal requirements),
- Only workers trained in the used of safety harnesses should wear it.
- Workers need to have their medical check up to date
- An employee working with a safety harness, must never be working alone (need a safety watch)
- The work area must be clearly indicated
- The safety harness must be properly adjusted
  - **CHEST STRAP:** Should be positioned in the middle of your chest
  - **LEG STRAPS:** Should be snug, but not snug to the point that they obstruct normal blood circulation in the legs

### Safety Checks

- Personal fall arrest systems must be **inspected prior to each use** for wear, damage, and other deterioration and a certified inspection must be done according to the manufacture's instructions and legal requirement. Defective components must be immediately removed from service.
- Fall clearance has to be check a priori











































### Net

- Collective protection, such as nets underneath the roof, are to be used at all times (unless a proper risk analysis clearly leads to the conclusion that would not be needed for the task at hand).

### Main risks



## Required checklist before starting the work

- 


**Is the people working at height (>1.8m) protected by a collective protection (values depending on legal and Arcelor Mittal requirements)?**
- 


**If NO : are people wear with safety harness?**
- 


**Are the safety harness, anchorages and anti-fall system compliant with their use?**
- 


**Is the safety harness properly adjusted (chest and leg straps)?**
- 


**If the risk of falling is more than 4m, is a shock absorber used (values depending on legal and Arcelor Mittal requirements)?**
- 


**Are people trained on use and checking of safety harness, anchorage and anti-fall system?**
- 


**Are safety harness, anchorages and anti-fall system in good condition?**
- 


**Do people know that they have to check their material (above) before use?**
- 


**Is the material tagged with an identification?**
- 


**Is the demarcation to restrict access around the work area in place and adapted to the work?**
- 


**Is a standby person present all a long the work and is he well trained on emergency procedure?**
- 


**Has the fall clearance be checked (height and pendulum)?**
- 


**Do the national document of compliance, document of legal maintenance, calculation sheet and reception by certified organization exist for the safety harness, anchorages and anti-fall system ?**
- 


**Do people have their medical check up to date?**

**This listed points are the minimum to be checked before starting the work.**