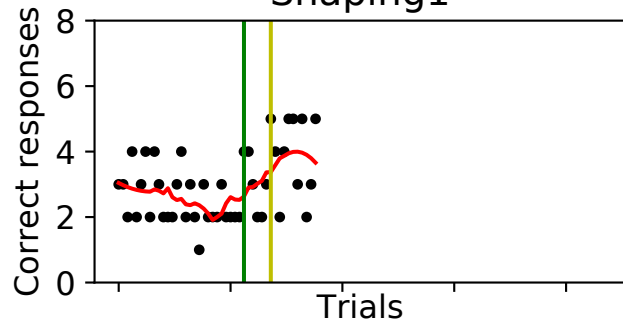
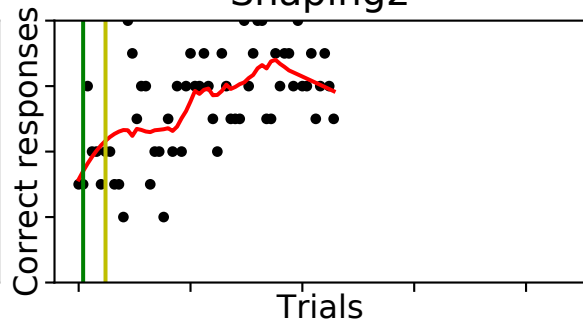


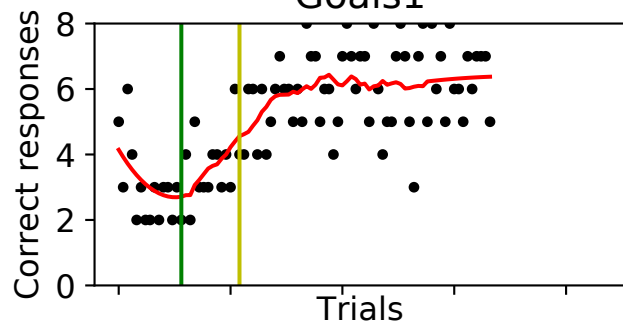
Shaping1



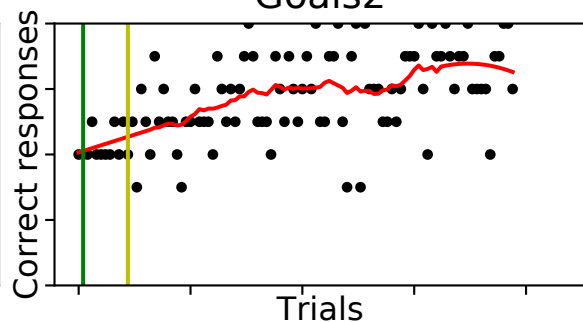
Shaping2



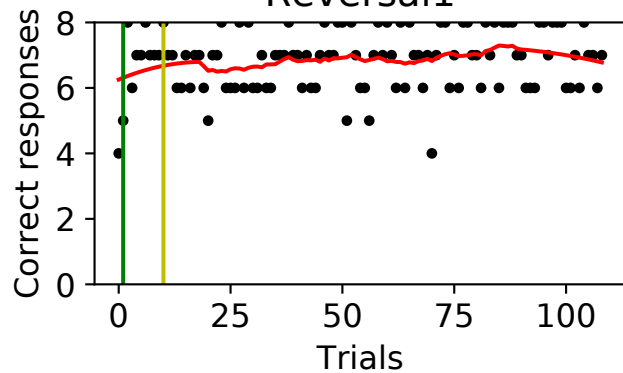
Goals1



Goals2



Reversal1



Start of learning
Inflection point