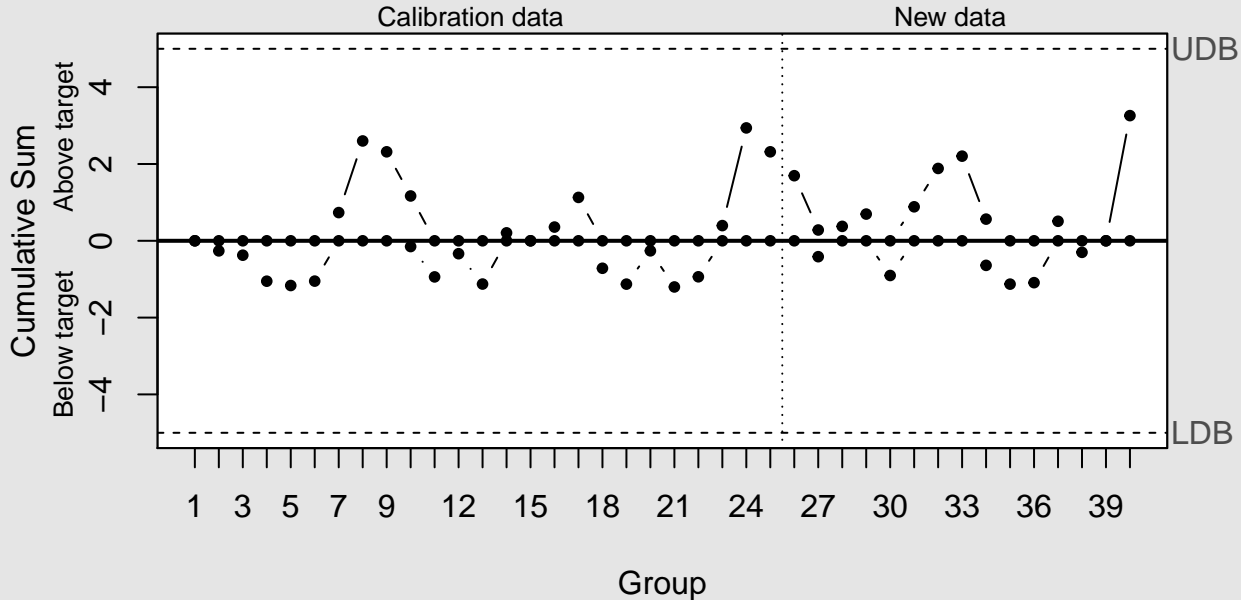


cusum Chart for diameter[1:25,] and diameter[26:40,]



Number of groups = 40

Center = 74

StdDev = 0.01187

Decision interval (std. err.) = 5

Shift detection (std. err.) = 1

No. of points beyond boundaries = 0