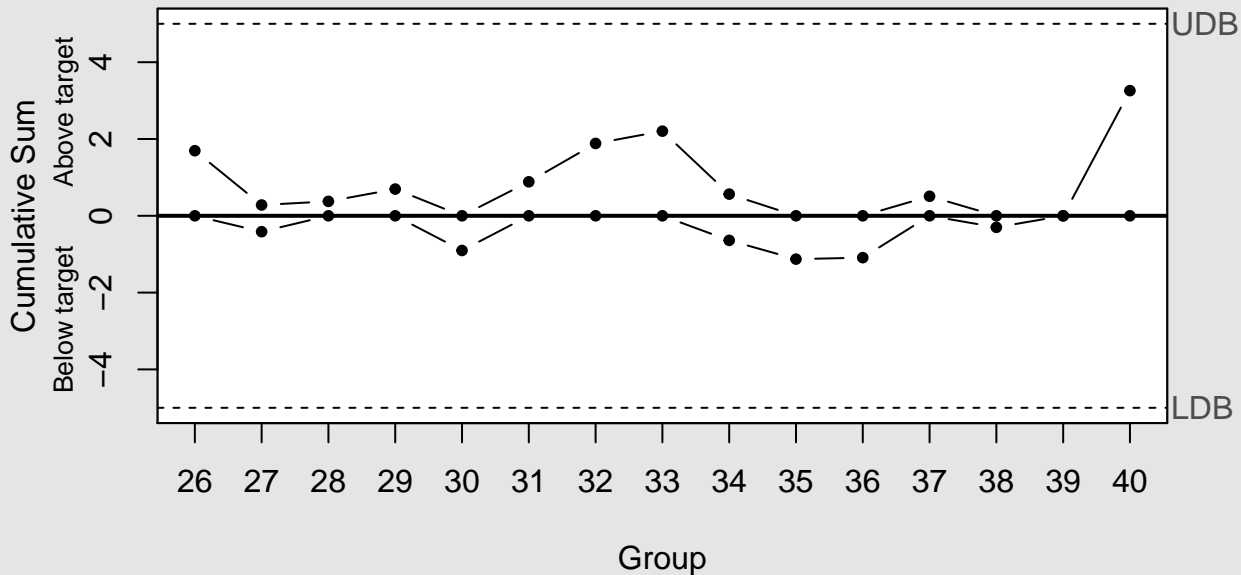**cusum Chart**
for diameter[26:40,]

Number of groups = 15   Decision interval (std. err.) = 5
Center = 74   Shift detection (std. err.) = 1
StdDev = 0.01187   No. of points beyond boundaries = 0