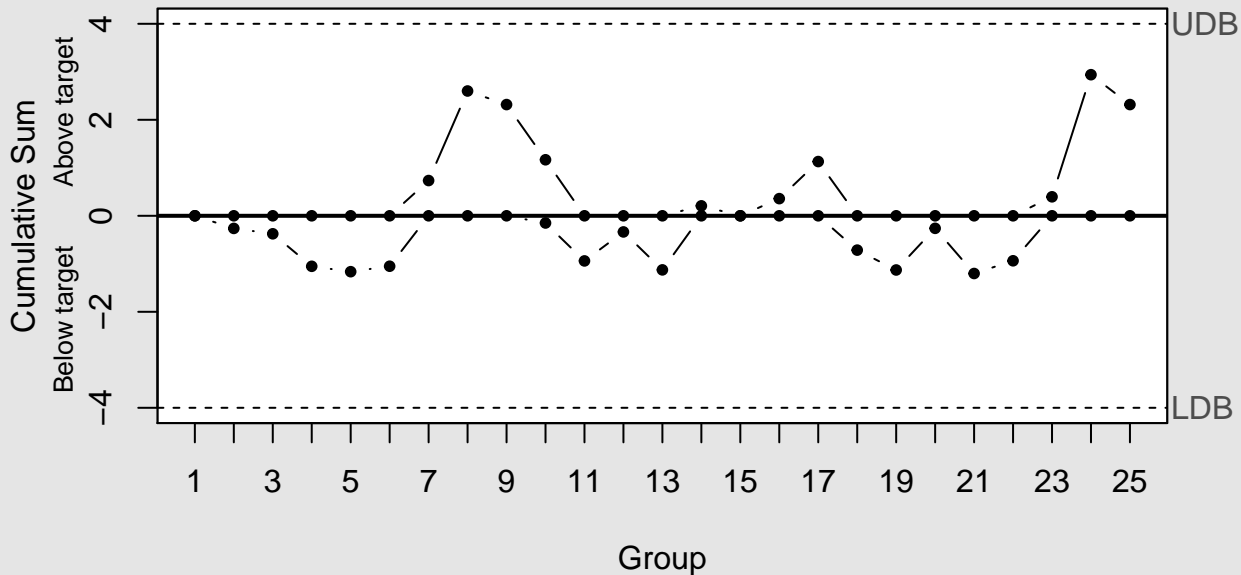


cusum Chart
for diameter[1:25,]



Number of groups = 25
Center = 74
StdDev = 0.01187

Decision interval (std. err.) = 4
Shift detection (std. err.) = 1
No. of points beyond boundaries = 0