Exercise 5: Product Roadmap for HEPA Air Filters		
Product	Time Frame 1 (Design Phase)	Time Frame 2 (Development Phase)
Dual HEPA Purifier	Conduct market research and analysis to identify customer requirements and preferences.	Finalize product design based on market research findings. Develop prototype for testing and evaluation.
Easy-Replace HEPA Filter	Design new HEPA filter with easy-replace mechanism. Evaluate filter materials and durability.	Develop manufacturing process for cost-effective production of HEPA filters. Test filter performance and lifespan.
Enhanced Motor Strength	Research and select motors with increased strength and efficiency. Conduct performance testing to ensure enhanced filtration coverage.	Integrate selected motors into purifier design. Test purifiers for optimal motor performance and filtration coverage.