

Lab End-of-Life (EOL) Planning

Use this worksheet to complete an EOL Plan to support the solar water heating scenario. The example shared in the screencast video is provided followed by a blank worksheet.

EOL Plan Example

EOL Planning Category	3D Color Printer 402B End-of-Life (EOL) Plan
Product Identification	<ul style="list-style-type: none">• Goal: Effectively retire 3D Color Printer Model 402B• Replaced by new Always Ready 3D Color Commercial Printer Model 111A
Rationale	<ul style="list-style-type: none">• Model 111A launch is scheduled this FY• Model 111A has greater functionality and profit margin• Model 402B sales are down by 50% in the past year. Compatible competitor models offer more features at a reduced cost• Model 402B retirement process will begin in 20xx Q3 and span a two-year period through 20xx Q3
Retirement Strategy	<ul style="list-style-type: none">• Model 111A is a spin-off of the 402B Model• Technology developed to support Model 402B development will be improved and modified to develop the 111A Model
Proposed Mitigation Plan	<ul style="list-style-type: none">• Announce Model 402B retirement in 20xx Q3• Close out all current leases and ensure all warranties are expired• Contact all known current users of the 402B Model and recommend replacement with incentives• Update corporate website with a video announcing product retirement, replacement options, and Frequently Asked Questions (FAQ)
Communications Planning	<ul style="list-style-type: none">• Update corporate website with support contacts and FAQ• Contact all known Model 402B users via mail and email• Equip support personnel with retirement information to provide to customers
Internal Impact	<ul style="list-style-type: none">• Manufacturing and operations ceased production of the Model 402B 18-months prior• Customer support will be provided with detailed information to share with current Model 402B customers• Sales of the Model 402B are discontinued immediately. Support will be provided for Model 402B for a period of two-years after the Model 111A launch• Legal and regulatory considerations were addressed and sign-off was attained from legal

External Impact	<ul style="list-style-type: none"> Existing Model 402B customer issues will be managed through Customer Support Incentive will be offered over a two-year period to migrate from the 402B to the 111A Minimal support for the 402B will be provided after the two-year retirement period. Exception is for select customers on an as needed basis Operations will use existing Model 402B parts and inventory to support external customers as long as supplies last
Cost Analysis	<ul style="list-style-type: none"> 402B retirement costs will be approximately \$75,000 These costs will be offset by reduced support requirements in Manufacturing, Operations and Sales The Model 111A warranty support costs are estimated to be 30% less than those for the Model 402B 402B retirement was approved by the Operations Director
Scheduling	<ul style="list-style-type: none"> Milestone 1: Announce Model 402B retirement in Q3 Milestone 2: Retire Model 402B over a two-year Period Milestone 3: End all Model 402B support with emergency exceptions only
Risk Analysis	<ul style="list-style-type: none"> Retirement communications may not reach all Model 402B users-develop a communications plan Customers may not want to transition to the Model 111A-ensure sales is available to contact these customers and demo the Model 111A May experience some customer churn-address all customer issues promptly Unknown Model 402B retirement costs may be incurred-have contingency reserves available
Critical Success Factors (CSF)	<ul style="list-style-type: none"> 100% Model 402B customer notifications by 20xx Q4 Website Update one month prior to Model 111A launch Retirement of 80% of all Model 402B printers 100% of all Model 402B leases ended within two-years All Model 402B customer issues resolved within 2 Days by Customer Support

EOL Plan Blank Template

EOL Planning Category	Solar water heating End-of-Life (EOL) Plan
Product Identification	<ul style="list-style-type: none">• Identification of the solar collector model SRUSC 2236 to be phased out
Rationale	<ul style="list-style-type: none">• Obsolescence of SRUSC 2236, replaced by more efficient SRUSC 2454
Retirement Strategy	<ul style="list-style-type: none">• Gradual phase-out of SRUSC 2236, offering replacement with SRUSC 2454 at a discount
Proposed Mitigation Plan	<ul style="list-style-type: none">• Provide SRUSC 2454 at a 50% discount with free installation, offer technical support for SRUSC 2236 until replacement
Communications Planning	<ul style="list-style-type: none">• Communicate retirement and replacement options to all SRUSC 2236 customers via mail, email, sales calls, video conferencing, and website notifications
Internal Impact	<ul style="list-style-type: none">• Ensure manufacturing and operations can support the transition, train sales and customer support teams for new product support
External Impact	<ul style="list-style-type: none">• Minimize inconvenience to customers, ensure continuity of service during transition
Cost Analysis	<ul style="list-style-type: none">• Analyze costs of offering discounts for replacement, calculate potential losses from discontinuing SRUSC 2236
Scheduling	<ul style="list-style-type: none">• Plan for completing transition within 18 months of the new system launch
Risk Analysis	<ul style="list-style-type: none">• Identify risks such as customer reluctance to replace, technical failures of SRUSC 2236, inventory shortages
Critical Success Factors (CSF)	<ul style="list-style-type: none">• Achieve 100% reach to inform all SRUSC 2236 customers, complete transition within scheduled timeline