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★ Course / Unit 8: Linear Optimization / Assignment 8

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## **Gasoline Blending**

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## Homework due Nov 17, 2020 07:59 +08 Past due gasoline blending

One of the earliest and most successful applications of linear optimization was in the oil industry in the 1950s. According to Bill Drew, the former manager of research for Exxon Mobil, the company used linear optimization to "schedule our tanker fleets, design port facilities, blend gasoline, create financial models, you name it." In this problem, we'll use optimization to blend gasoline. (While the application of this problem is real, the data that we will be using here has been created for this problem.)

Gasoline blending occurs in oil refineries, where crude oil is processed and refined into more useful products, such as gasoline and diesel fuel. We will consider three products: super gasoline, regular gasoline, and diesel fuel. These can be made by mixing three different types of crude oil: crude 1, crude 2, and crude 3. Each product is distinguished by its octane rating, which measures the quality of the fuel, and its iron content, which is a contaminant in the gas. The crude oils each have an octane rating and iron content as well. The following table shows the required octane ratings and iron contents for each of the products, as well as the known octane ratings and iron contents of each of the crude oils:

Product or Oil	Octane Rating	Iron Content
Super Gasoline	at least 10	no more than 1
Regular Gasoline	at least 8	no more than 2
Diesel Fuel	at least 6	no more than 1
Crude 1	12	0.5
Crude 2	6	2.0
Crude 3	8	3.0

The gasoline produced must meet these standards for octane ratings and iron content. The octane rating and iron content of a product is the weighted average of the octane rating and iron content of the crude oils used to produce it. For example, if we produce regular gasoline using 20 barrels of Crude 1, 5 barrels of Crude 2, and 10 barrels of Crude 3, the Octane Rating of the regular gasoline would be:

$$(20*12 + 5*6 + 10*8)/35 = 10$$

The numerator is the number of barrels of Crude 1 used times the octane rating of Crude 1, plus the number of barrels of Crude 2 used times the octane rating of Crude 2, plus the number of barrels of Crude 3 used times the octane rating of Crude 3. The denominator is the total number of barrels used.

Similarly, the iron content of the regular gasoline would be:

$$(20*0.5 + 5*2.0 + 10*3.0)/35 = 1.43$$

The objective of the oil company is to maximize profit. The following table gives the sales price (revenue) for one barrel of each of the products:

Product	Sales Price
Super Gasoline	\$70
Regular Gasoline	\$60
Diesel Fuel	\$50

And the following table gives the purchase price for one barrel of each of the crude oils:

Oil	Purchase Price	

Crude 1	\$45
Crude 2	\$35
Crude 3	\$25

We would like to maximize the amount made by selling the products, minus the amount it costs to buy the crude oils.

The company can only buy 5,000 barrels of each type of crude oil, and can process no more than 14,000 barrels total of crude oil. One barrel of crude oil makes one barrel of gasoline or fuel (nothing is lost in the conversion).

How many barrels of each type of crude oil should the company use to make each product? Formulate this problem as a linear optimization problem, and solve it in LibreOffice (or in the spreadsheet software you are using). The first problem below asks about the formulation, and the second problem asks about the solution. So if you get stuck in formulating the problem, try working through Problem 1 below.

HINT: When trying to solve this problem, your solver might complain that it is nonlinear. Be careful how you construct the octane and iron constraints. If x, y, and z are variables, and you are trying to add the constraint:

It needs to be formulated as:

This is because you can only add variables in linear constraints. Note that this is the same constraint - we just multiplied both sides of the denominator of the fraction.

#### Problem 1.1 - The Formulation

1 point possible (graded)

How many decision variables are there in this optimization model?

Answer: 9

#### **Explanation**

The are nine decision variables in this optimization model - one for each product and each type of crude oil. So we should have one decision variable for the amount of Crude 1 to use in Super Gasoline, one decision variable for the amount of Crude 2 to use in Super Gasoline, etc.

Submit You have used 0 of 3 attempts

Answers are displayed within the problem

#### Problem 1.2 - The Formulation

1 point possible (graded)

How many constraints are in the model, not including the non-negativity constraints?

Answer: 10

#### Explanation

There are 10 constraints in this model. Three for the octane limits, three for the lead limits, three for each 🖬 Calculator



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You have used 0 of 3 attempts

**1** Answers are displayed within the problem

#### Problem 2.1 - The Solution

0.0/3.0 points (graded)

Solve your optimization model in LibreOffice (or in the spreadsheet software you are using). What is the objective value of the solution?

Answer: 375000

#### Explanation

After setting up and solving this problem in LibreOffice, the objective value of the solution is \$375,000. To provide an explanation of the formulas used in the model, assume that your decision variables are set up in your spreadsheet like this:

	Α	В	С	D
1		Crude 1	Crude 2	Crude 3
2	Super Gasoline			
3	Regular Gasoline			
4	Diesel Fuel			

where the yellow cells B2:D4 are the decision variables.

Then the objective formula is given by:

70\*SUM(B2:D2) + 60\*SUM(B3:D3) + 50\*SUM(B4:D4) - 45\*SUM(B2:B4) - 35\*SUM(C2:C4) - 25\*SUM(D2:D4)

And the constraints can be written as:

Octane Super Constraint: 12\*B2 + 6\*C2 + 8\*D2 >= 10\*(B2 + C2 + D2)Octane Regular Constraint: 12\*B3 + 6\*C3 + 8\*D3 >= 8\*(B3 + C3 + D3)Octane Diesel Constraint: 12\*B4 + 6\*C4 + 8\*D4 >= 6\*(B4 + C4 + D4)Lead Super Constraint: 0.5\*B2 + 2\*C2 + 3\*D2 <= 1\*(B2 + C2 + D2)Lead Regular Constraint: 0.5\*B3 + 2\*C3 + 3\*D3 <= 2\*(B3 + C3 + D3)Lead Diesel Constraint: 0.5\*B4 + 2\*C4 + 3\*D4 <= 1\*(B4 + C4 + D4)

Crude 1 Limit: B2 + B3 + B4 <= 5000 Crude 2 Limit: C2 + C3 + C4 <= 5000 Crude 3 Limit: D2 + D3 + D4 <= 5000 Total Crude Limit: SUM(B2:D4) <= 14000

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You have used 0 of 8 attempts

Answers are displayed within the problem

#### Problem 2.2 - The Solution

1 point possible (graded)

In the optimal solution, we produce the MOST barrels of which gasoline?

Super gasolineRegular gasoline✓Diesel fuel

The total number of barrels of each type of gasoline produced can be computed by summing the total number of barrels of crude oil used to produce each type of gasoline. We produce far more barrels of regular gasoline than either of the other two types in the optimal solution. Submit You have used 0 of 1 attempt **1** Answers are displayed within the problem Problem 2.3 - The Solution 1 point possible (graded) In the optimal solution, how many barrels of diesel fuel are produced? Answer: 0 Explanation No barrels of crude oil are used to produce diesel fuel, so 0 barrels of diesel fuel are produced. Submit You have used 0 of 3 attempts **1** Answers are displayed within the problem Problem 2.4 - The Solution 1 point possible (graded) The company is unhappy with this solution, because they are exceeding the customer demand for regular gasoline. They estimate that the customer demand for super gasoline is 3,000 barrels, the customer demand for regular gasoline is 2,000 barrels, and the customer demand for diesel fuel is 1,000 barrels. They don't want to produce more than the customer demand, since they will lose revenue. Add constraints to your model to

make sure that the solution produces no more than the customer demand for each of the products, and resolve your model.

What is the objective value now?

Answer: 150000

#### **Explanation**

After adding the new constraints and solving the model, the objective value of the solution is \$150,000. Assuming that your decision variables are again set up as follows in your spreadsheet:

	Α	В	С	D
1		Crude 1	Crude 2	Crude 3
2	Super Gasoline			
3	Regular Gasoline			
4	Diesel Fuel			

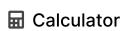
these new constraints can be specified as follows:

Super Demand: B2 + C2 + D2 <= 3000 Regular Demand: B3 + C3 + D3 <= 2000 Diesel Demand: B4 + C4 + D4 <= 1000

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You have used 0 of 5 attempts

Answers are displayed within the problem



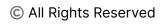
# 1 point possible (graded) Which of the crude oils are used in the solution? Select all that apply. Crude 1 Crude 2 Crude 3 Explanation Crude 2 is not used in the solution - all of the decision variables corresponding to Crude 2 are zero. Submit You have used 0 of 2 attempts Answers are displayed within the problem Problem 3.1 - Sensitivity Analysis and Shadow Prices 1 point possible (graded) The following are the shadow prices for each of the demand constraints: Super gasoline demand shadow price = 29 Regular gasoline demand shadow price = 27 Diesel fuel demand shadow price = 9 The super gasoline shadow price holds to an allowable increase of 1250, the regular gasoline shadow price holds to an allowable increase of 2500, and the diesel fuel shadow price holds to an allowable increase of 1250. The "allowable increase" is the amount that you can increase the right-hand side and still use this shadow price. For a larger increase, the shadow price will change, and you have to resolve the model to get the new shadow price. Please answer the following questions without re-solving the optimization model. What does a shadow price of 29 for the super gasoline demand constraint mean? It is profitable to increase the super gasoline demand by 29 units, and then it is not profitable. It is profitable to decrease the super gasoline demand by 29 units, and then it is not profitable. For 10 additional barrels of demand of super gasoline, the total profit will decrease by 29. For 10 additional barrels of demand of super gasoline, the total profit will increase by 29. For one additional barrel of demand of super gasoline, the total profit will decrease by 29. For one additional barrel of demand of super gasoline, the total profit will increase by 29.

Problem 2.5 - The Solution

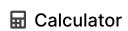
constraint means that for one additional barrel of demand of super gasoline, the total profit will increase by 29. Submit You have used 0 of 2 attempts Answers are displayed within the problem Problem 3.2 - Sensitivity Analysis and Shadow Prices 1 point possible (graded) According to the shadow prices, which type of gasoline should the company advertise to increase demand? Suppose that advertising costs \$2 per unit increase in demand regardless of the type of gasoline being advertised. (Also suppose the company can only choose one type of gasoline to advertise.) Super Gasoline Regular Gasoline Diesel Fuel Can not be determined from the given information without re-solving the optimization model. Explanation The gasoline with the largest shadow price is the most profitable if demand is increased, since an extra unit of demand increases profits the most. Submit You have used 0 of 1 attempt Answers are displayed within the problem Problem 3.3 - Sensitivity Analysis and Shadow Prices 1 point possible (graded) How much additional profit would you gain if the super gasoline demand increased by 500? (You can assume that the demand increased on its own and you didn't have to pay anything in advertising for this increase). 1,250 7,450 14,500 43,500 Can not be determined from the given information without re-solving the optimization model.

shadow price will be added to the objective value. So, a shadow price of 29 for the super gasoline demand

the gained profit from an increase of 500	is 29*500 = 14,500.	
Submit You have used 0 of 1 attempt		
Answers are displayed within the pro	oblem	
Problem 3.4 - Sensitivity Analy	sis and Shadow Prices	
point possible (graded) How much additional profit would you gai	in if you increased the super gasoline demand b	y 1500?
You can assume that the demand increashis increase).	sed on its own and you didn't have to pay anyth	ing in advertising for
750		
3,450		
7,500		
<b>43,500</b>		
Can not be determined from the giv	ven information without re-solving the optimizat	ion model.
Explanation Since the shadow price only holds up to a the information provided.	an allowable increase of 1250, we can't answer t	his question given
Submit You have used 0 of 1 attempt		
Answers are displayed within the pro	oblem	
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