



AN INTRODUCTION TO NEURAL PROSTHESES

Never Stand Still

Faculty of Engineering

Graduate School of Biomedical Engineering

Dr Mohit Shivdasani

Graduate School of Biomedical Engineering, UNSW

Little Bit About Me

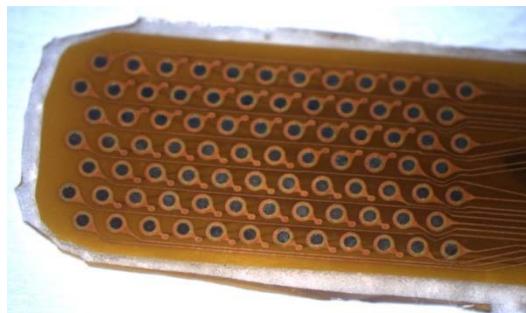
- 2002 - Completed Bachelor of Biomedical Engineering in Mumbai, India
- 27th Feb 2003 - Came to Melbourne as an International Master's Student
- Dec 2003 - Completed Master of Electronic Engineering (Biomedical) from La Trobe University
- 2009 - Completed PhD in Auditory Neuroscience
- 2009-2017 - Worked at the Bionics Institute in Melbourne on developing a bionic eye for vision restoration
- Feb 2018 – Moved to Sydney and joined UNSW!

What I Have Loved About Research in Bionics

- Working in a Multidisciplinary Team: Surgeons, Clinicians (Ophthalmologists), Engineers (All Flavours), Materials Scientists, Mathematicians, Neuroscientists, Biologists, Pathologists
- Even Lawyers, Research Managers, Art Designers & Marketers ...



What I Have Loved About Research in Bionics



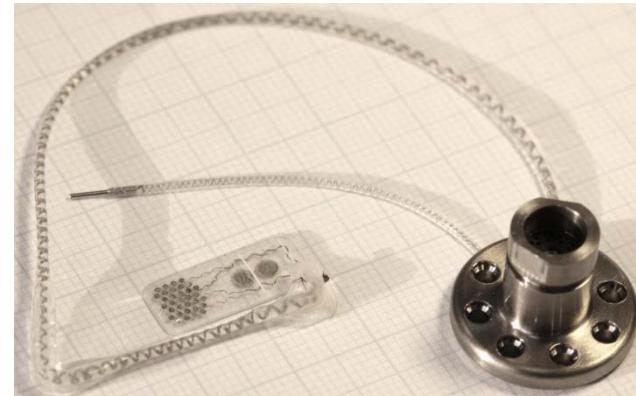
Concept



Design



Clinic



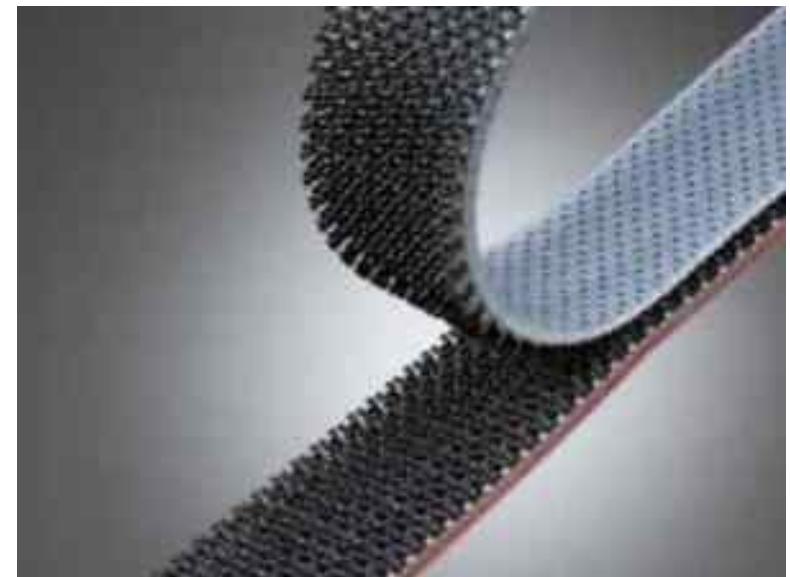
Product

Definition of Bionics

Bionics = Inspired by Nature



Burdock Plant Burr Inspired ...



Velcro!

Definition of Bionics

The Bionic Tower

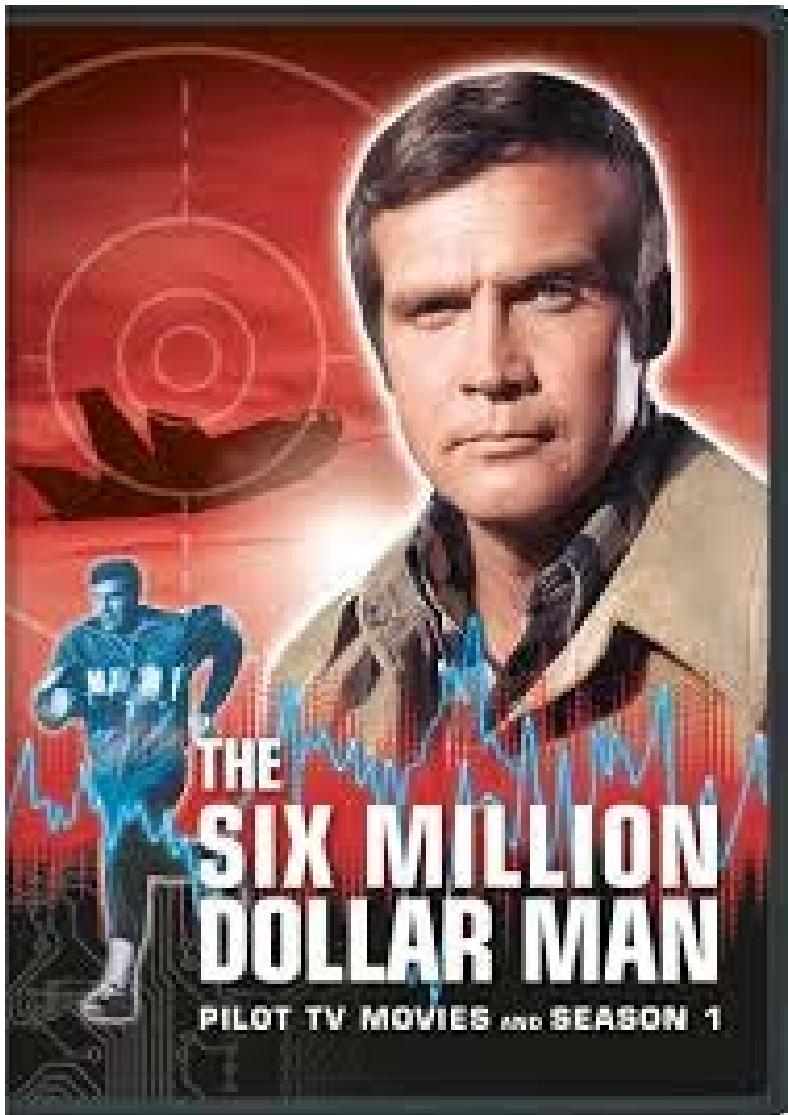
Inspiration Unknown ...



Definition of Medical Bionics



Definition of Medical Bionics



Mark Wahlberg's 'Six Billion Dollar Man' Set for 2019 Summer Release

By [DAVE MCNARY](#) 



CREDIT: TARA MAYS/VARIETY/REX/SHUTTERSTOCK

Warner Bros. has set an early summer release date of May 31, 2019, for [Mark Wahlberg](#)'s sci-fi action movie ["The Six Billion Dollar Man."](#)

Warner Bros. bought the rights to the project late last year from the Weinstein Company, which had been developing the movie with ["Wild Tales"](#) director [Damian Szifron](#).

["The Six Billion Dollar Man"](#) is based on the science-fiction television series "The Six Million Dollar Man," about a former astronaut, Colonel Steve Austin, portrayed by Lee Majors. Austin's character had superhuman strength due to bionic implants and was employed as a secret agent. The series ran for five seasons on ABC between 1973 and 1978 and was based on the Martin Caidin novel "Cyborg."

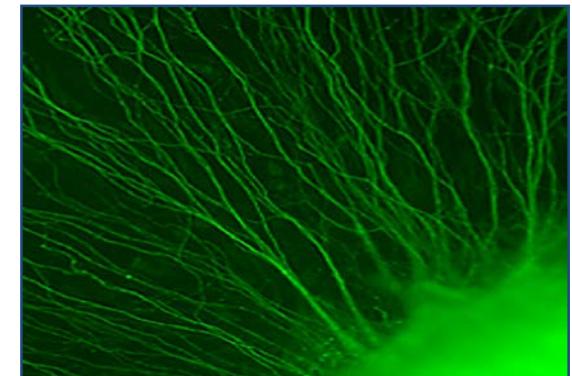
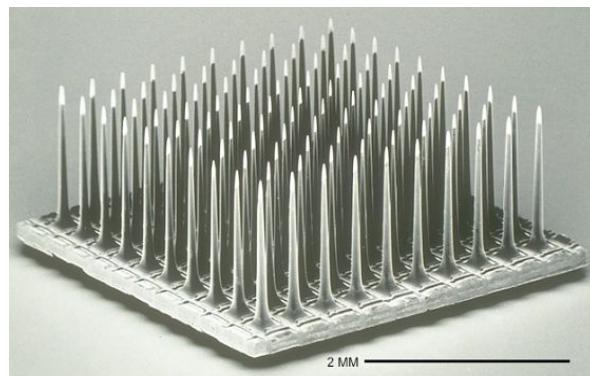
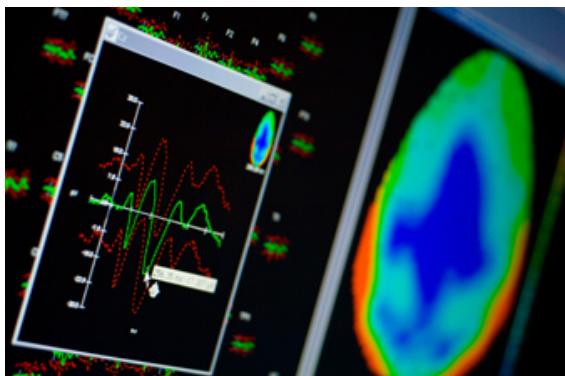
Inflation??

Definition of Medical Bionics

Bionics in Medicine = Biology + Electronics

Functional replacement/support of damaged organs through an artificial device:

- Monitor electrical/chemical signals
- Controlled drug release
- Scaffolds for tissue growth
- Electrical stimulation to excite damaged nerve or muscle - Neural prostheses & Heart pacemakers
- Don't want to make people better, stronger, faster ... Just want to fix things!!!



Bionic Devices Can be Non-Implantable



SOLON
EYE ASSOCIATES

PHYSICIANS & SURGEONS

FDA Approved Class II Medical Device; Source: Youtube

The “Neural” Problem Being Solved ...

Clinical Ophthalmology

Dovepress

open access to scientific and medical research

Open Access Full Text Article

ORIGINAL RESEARCH

A nonrandomized, open-label study to evaluate the effect of nasal stimulation on tear production in subjects with dry eye disease

Introduction

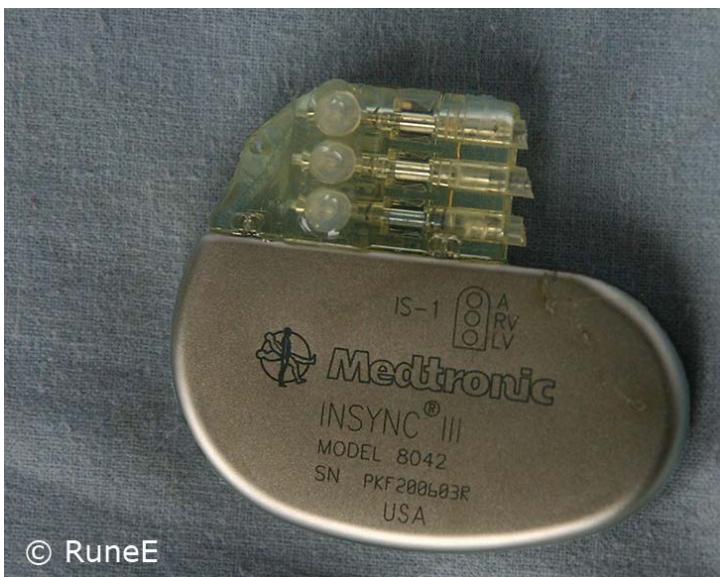
Chronic dry eye disease (DED) is a multifactorial disorder of the tears and ocular surface, which results in symptoms of discomfort, visual disturbance, and tear film instability with potential damage to the ocular surface as the disease progresses.¹ The condition is accompanied by increased osmolarity of the tear film and ocular surface inflammation.¹ DED is a leading cause of eye discomfort and morbidity globally.

Approximately 25 million Americans suffer from DED, and symptoms of the disease are among the leading causes for patient visits to ophthalmologists and optometrists

Implantable Bionics

Heart Pacemakers

- US \$13 billion pa industry
- 15% growth pa

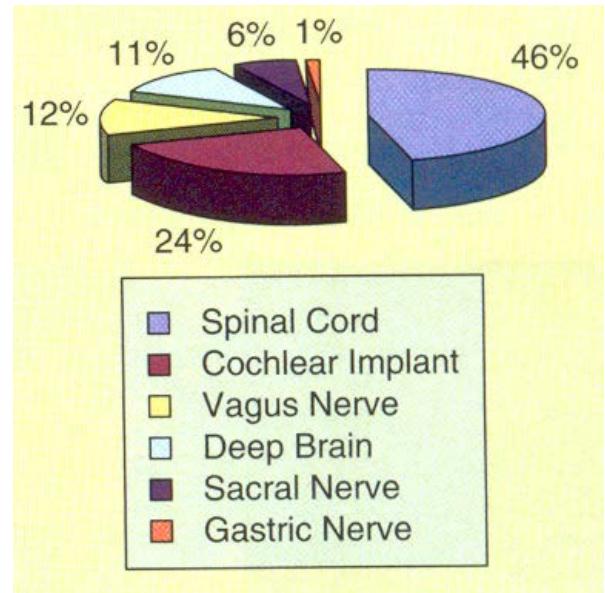


Trimark Publications, 2004

Neural prostheses

- US \$1.8 billion pa industry
- 10-15% growth pa

2005 US Sales of neural prostheses



FDA Class III Active Implantable Medical Devices (AIMDs)

Heart Pacemakers (pre-1950s)



**Valve
Technology**



Heart Pacemakers

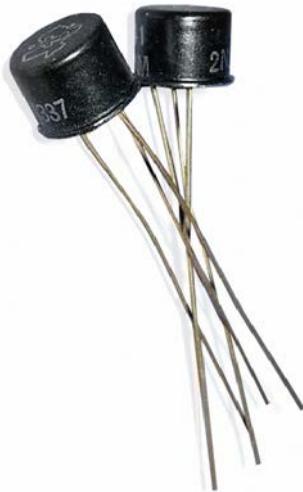
Balancing the perfect device with the achievable outcomes



Arne Larsson 1915-2001

- Received the 1st implantable pacemaker on 8 October, 1958

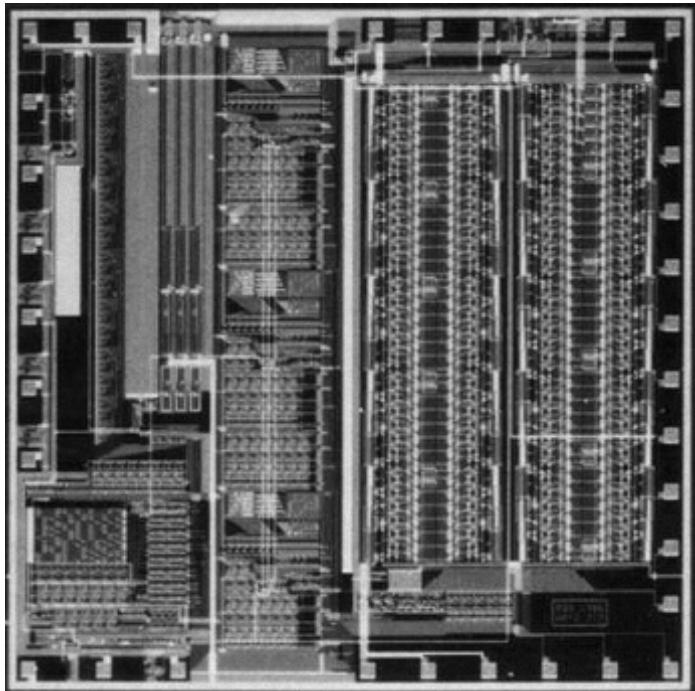
Heart Pacemakers (post 1965)



**Transistor
Technology**



Heart Pacemakers (Now)



**Integrated Circuit
Technology (1970s)**

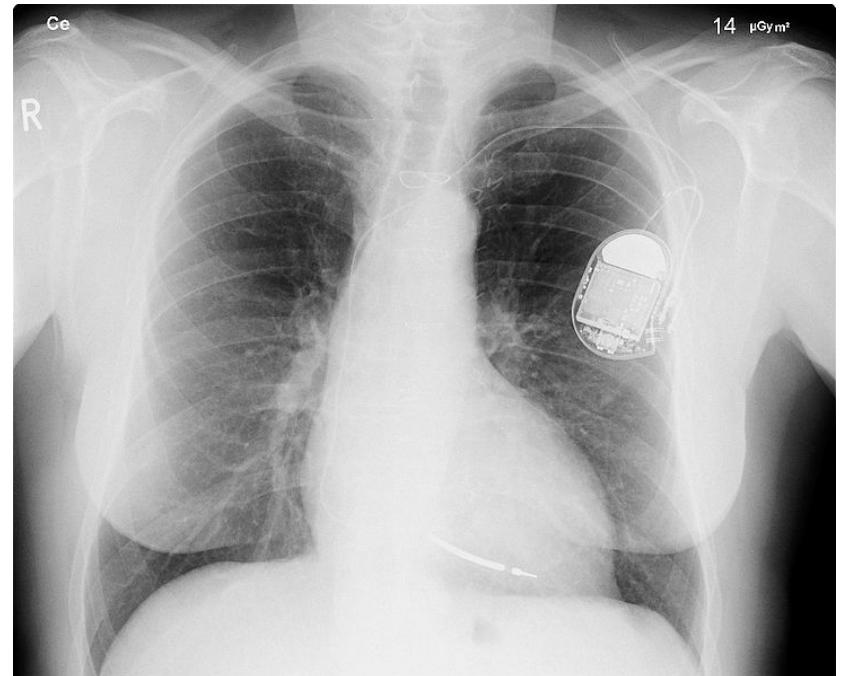


Heart Pacemakers

- Just over 1,000,000 units implanted as of 2016
- Unit cost ~ US\$30,000

Major FDA approved devices:

- Medtronic
- Boston Scientific
- St Jude Medical



Implantable Bionics

Heart Pacemakers

- US \$13 billion pa industry
- 15% growth pa

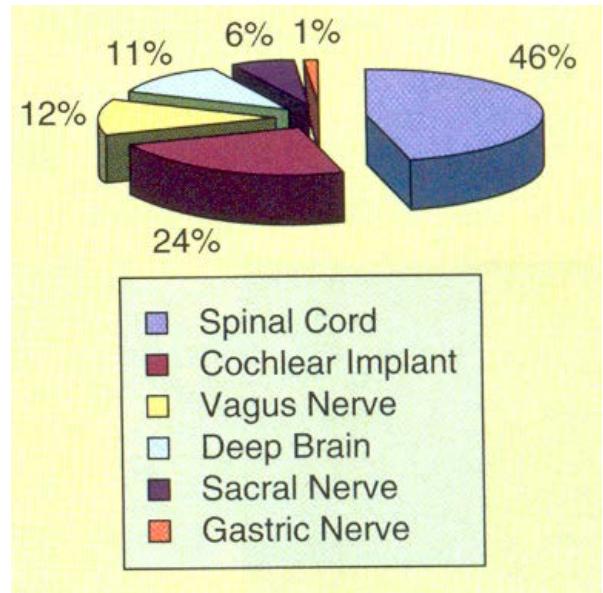


Trimark Publications, 2004

Neural prostheses

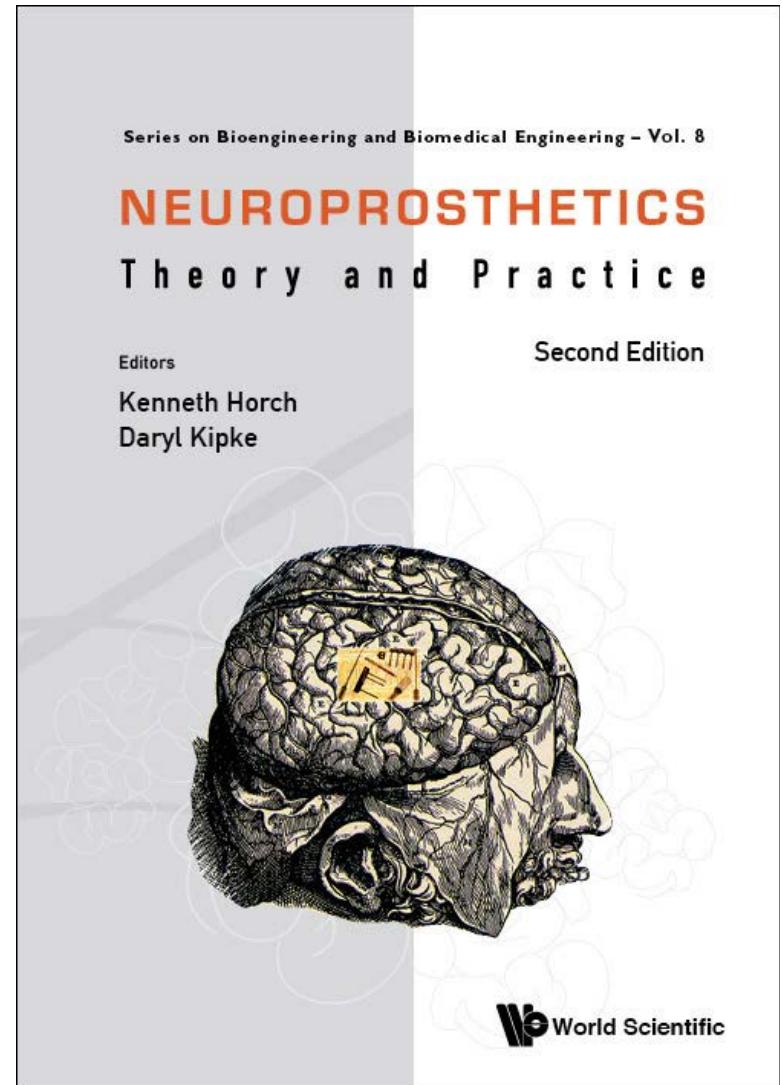
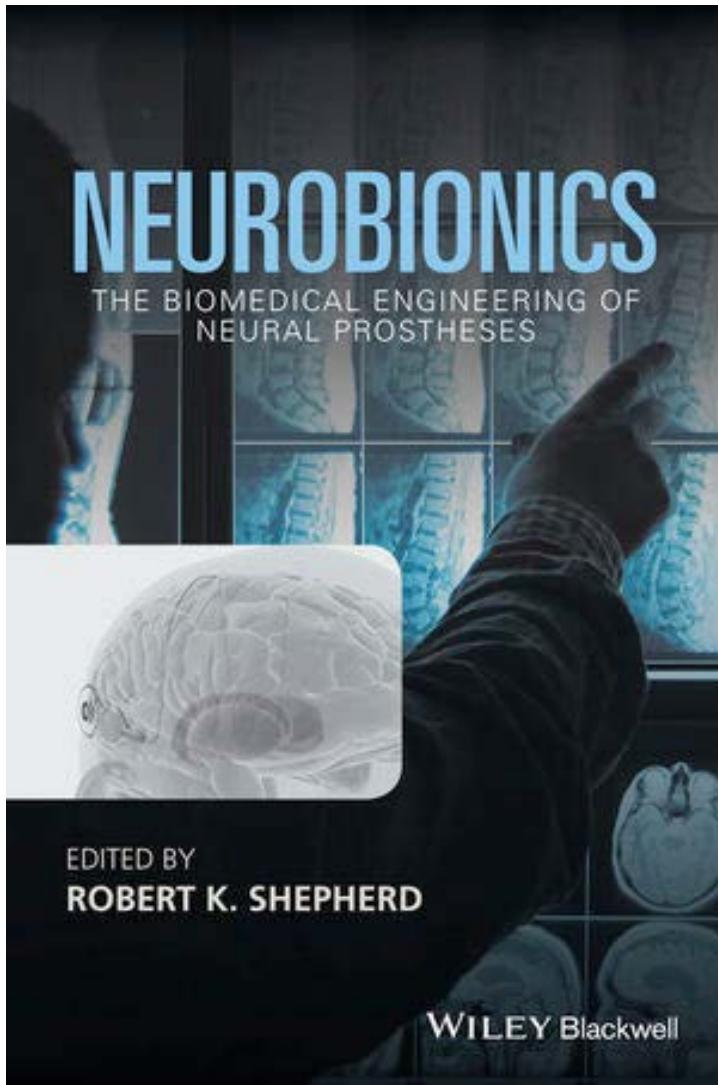
- US \$1.8 billion pa industry
- 10-15% growth pa

2005 US Sales of neural prostheses



FDA Class III Active Implantable Medical Devices (AIMDs)

Recommended Reading!



Better Than Reading – Join In Your Fourth or Fifth Year!

This course is an introduction to physiological measurement using biosensors and transducers. Its aim is to give the measurement of a biological variable or system by a transducer, which converts the variable into an electric signal.

By the end of the course you should understand various measurement devices and approaches including the signals measured or controlled. The basic biosensors and transducers used to measure pressure, flow, volume and bio-signals will be introduced.

Course code	Name of course	UoC
BIOM9660	Implantable Bionics	6

For timetable and contact information see [Class Details](#)

You can download the [course outline](#)

This course is an introduction to the engineering issues related to implantable bionics for therapeutic electrical stimulation. It will provide students with an understanding of the requirements (electrical, mechanical, chemical, etc.) of implantable neurostimulators.

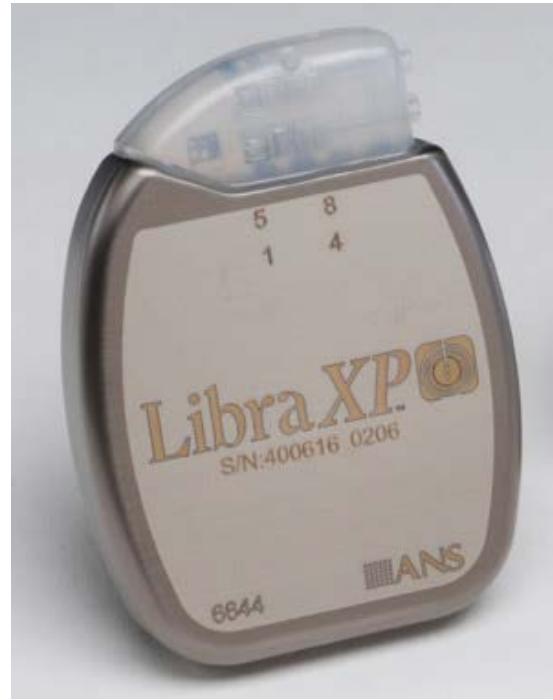
During the course, in small groups students will conduct extensive practical tasks to reinforce the material presented in the lectures.

Existing Commercial AIMDs

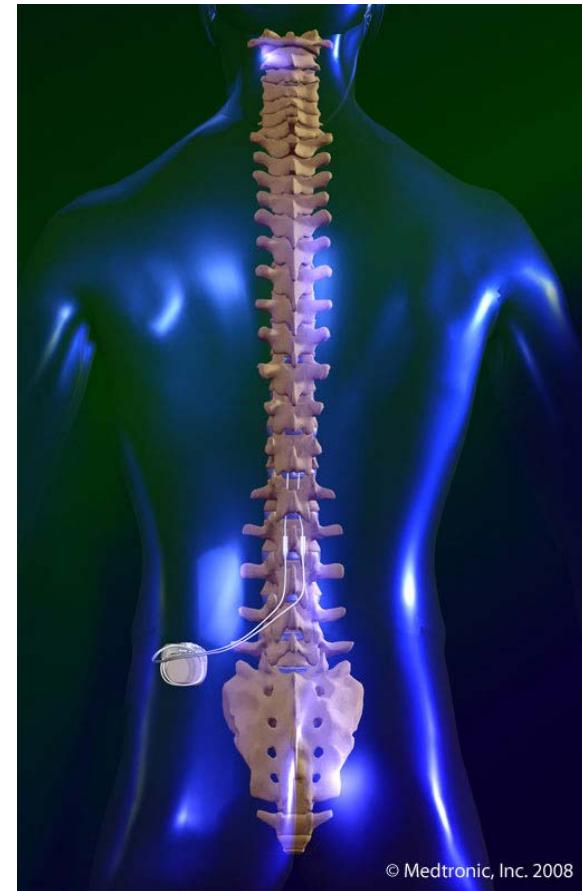
Spinal cord stimulation for chronic neurological pain



© Medtronic, Inc. 2008



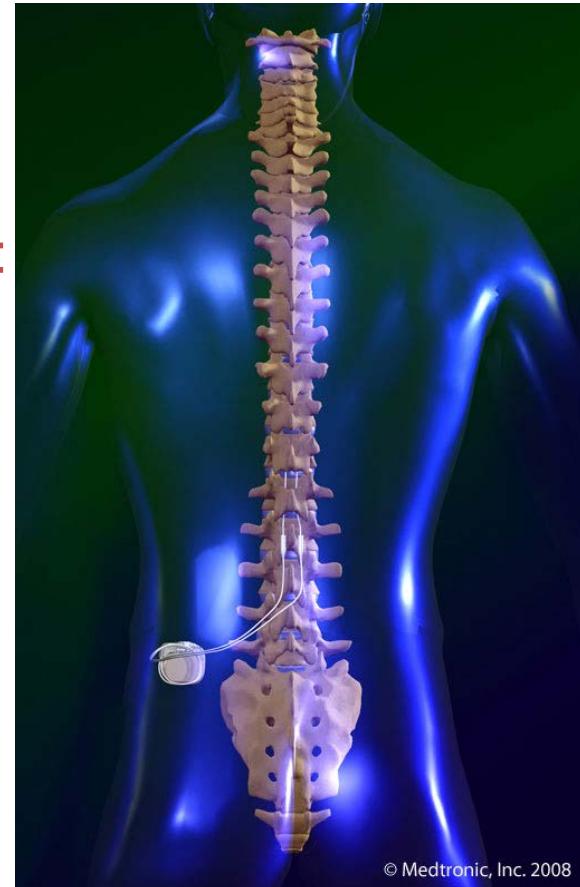
© Medtronic, Inc. 2008



© Medtronic, Inc. 2008

Spinal Cord Stimulation for Chronic Pain

- Largest neurostimulator market in the US (150,000 implants from 1982-2002)
- FDA approved Spinal cord stimulation devices:
 - Medtronics
 - Boston Scientific
 - St Jude Medical
- 53% of SCS sales in the US
- Mechanism of action not known (masking?)
- Device cost ~US\$12,000-25,000



Spinal Cord Stimulation for Chronic Pain – Home Grown



Source: Youtube

Vagus Nerve Stimulation for Epilepsy



Courtesy of Cyberonics Inc

Courtesy of Cyberonics Inc

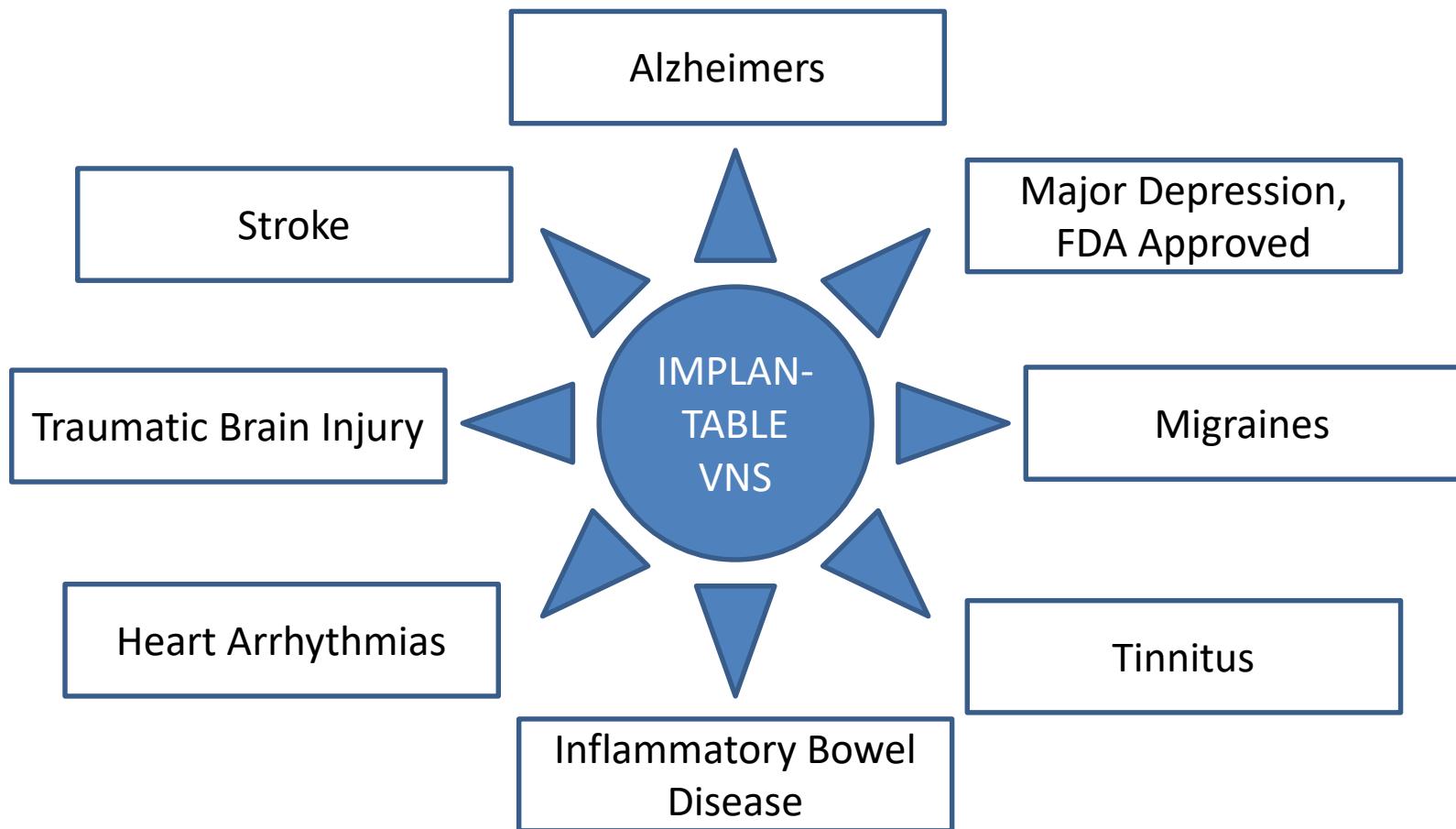
Vagus Nerve Stimulation for Epilepsy



- FDA approval for epilepsy in 1997 & chronic depression in 2005
- Effectiveness still questioned
- Mechanism of action unknown
- Device cost ~US\$12,000 -15,000
- Major player – Cyberonics Inc, USA now merged with Sorin Group to form LivaNova PLC (Headquarters in London)

Courtesy of Cyberonics Inc

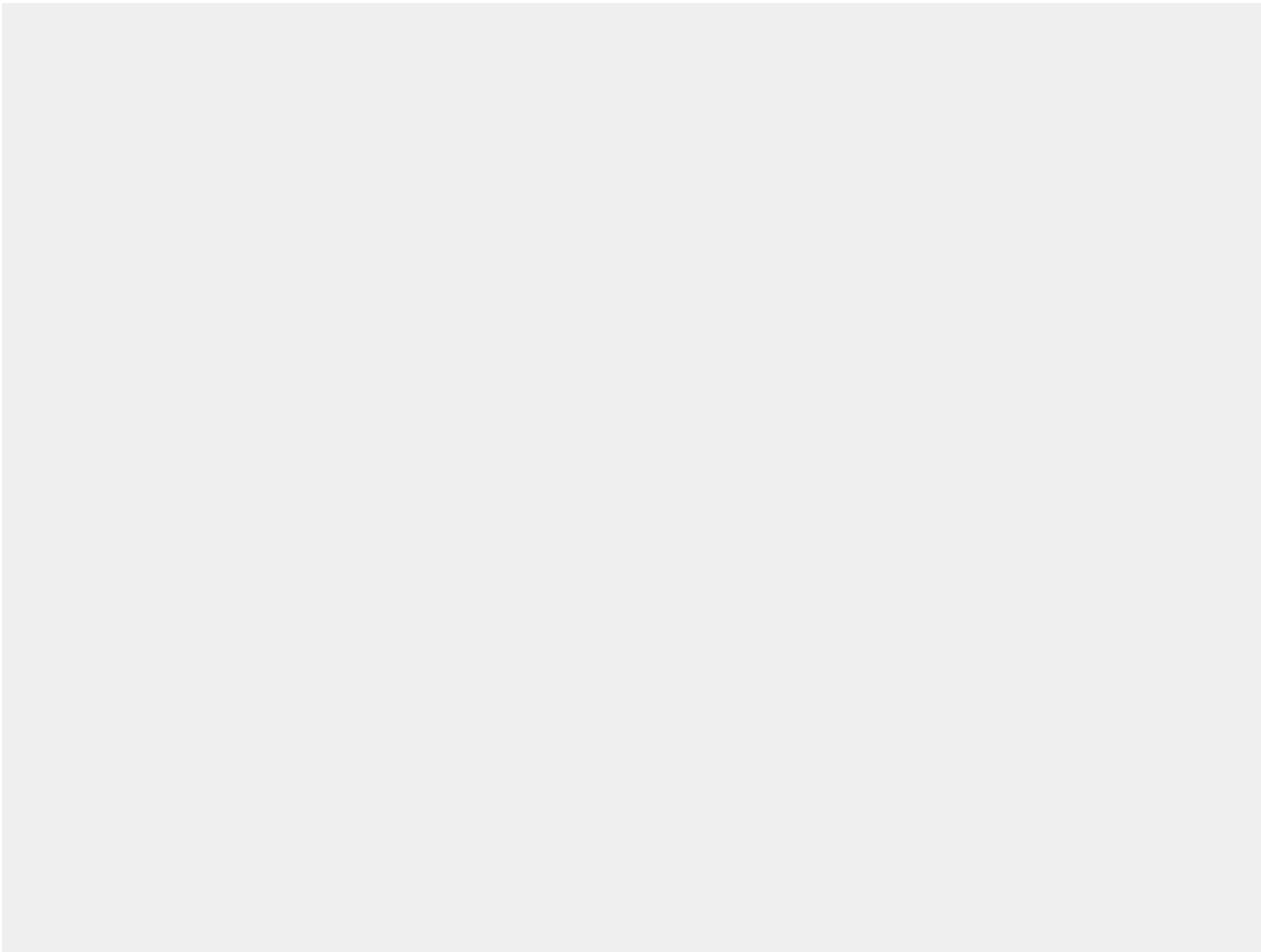
The Never Ending Applications of VNS ...



NOT ENOUGH SPOKES!!!!

Bernard Dan, Dev Med Child Neurol, 2018

Parkinson's Disease



Source: Youtube

Deep Brain Stimulation for Movement Disorders



From Kringsbach, et al., Nature Reviews Neuroscience 8, 623-635, 2007.

Deep Brain Stimulation for Movement Disorders



Image courtesy of Channel 9



Electrodes implanted in the
Sub-thalamic nucleus
using stereotaxic surgery

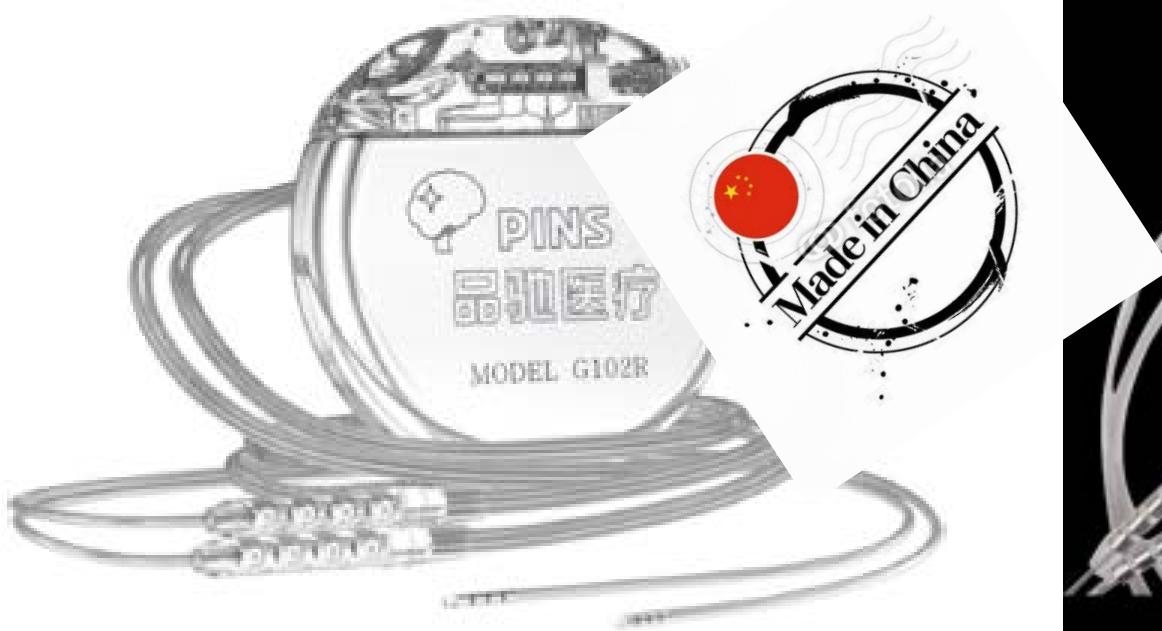
Deep Brain Stimulation for Movement Disorders

- Medtronics Inc. manufactures the only FDA approved DBS system
- FDA approval for Essential tremor in 1997; PD in 2002
- Does not cure PD – assists in the control of any movement disorder
- Physiological mechanism unknown
- Device cost ~ US\$12,000-30,000
- 11,000 devices implanted in US in 2008 with a growth rate of >20%



Deep Brain Stimulation for Movement Disorders

Beijing Pins Co Ltd, China
**OVERTAKEN MEDTRONIC
IN CHINA BUT CANNOT
SELL IN THE US**



Seems to Control Northern China Market

Sceneray Corporation, Suzhou, China
**ALSO USED FOR OTHER
CONDITIONS**



Seems to Control Southern China Market

Deep Brain Stimulation for Epilepsy Suppression

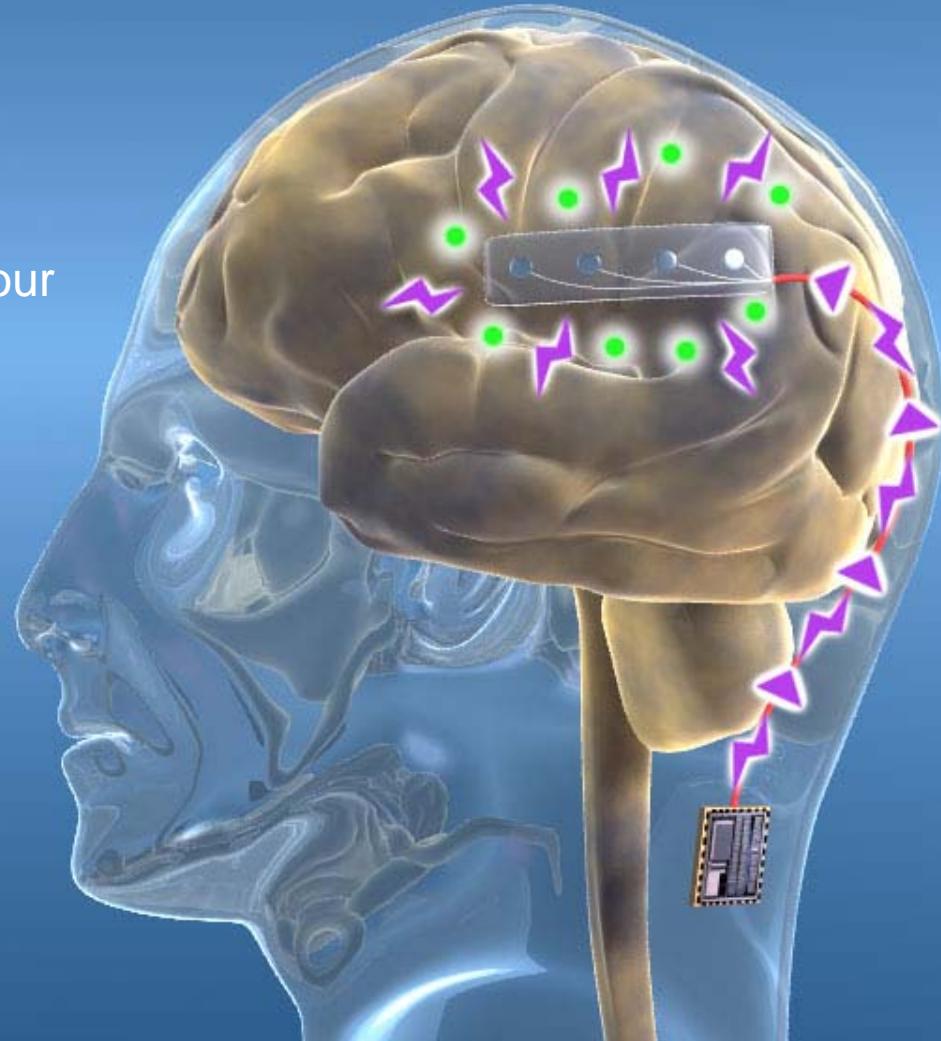
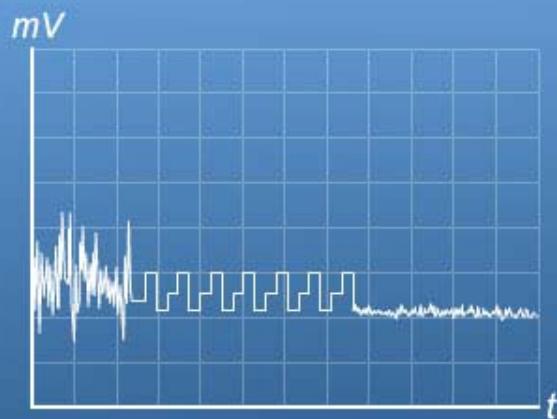


Neuropace Inc. cortical stimulator

Deep Brain Stimulation for Epilepsy Suppression

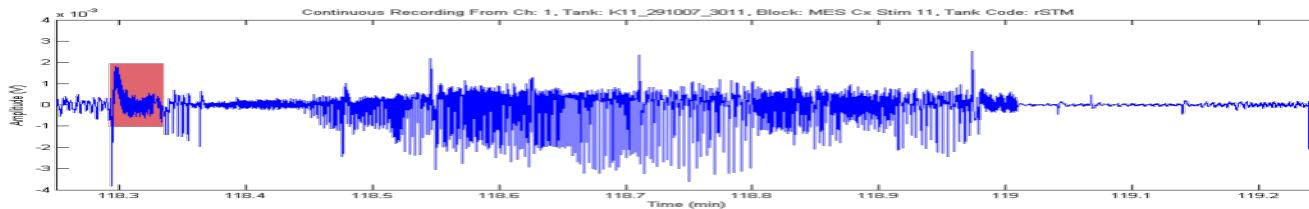
Performance specification:

- > 90% sensitivity
- < 1 false detection per hour
- < 5s latency

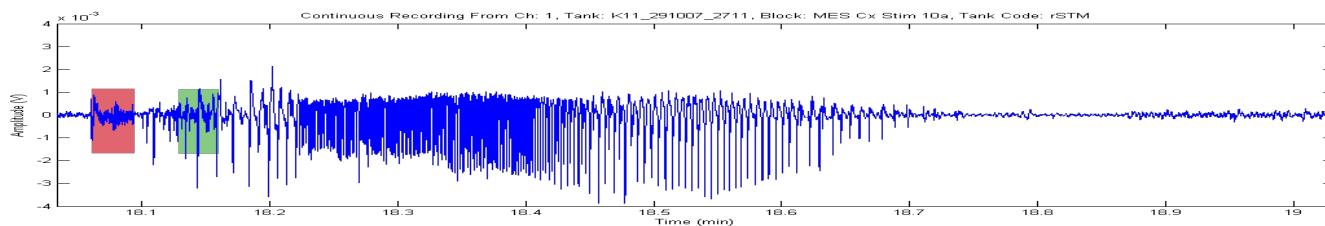


Deep Brain Stimulation for Epilepsy Suppression

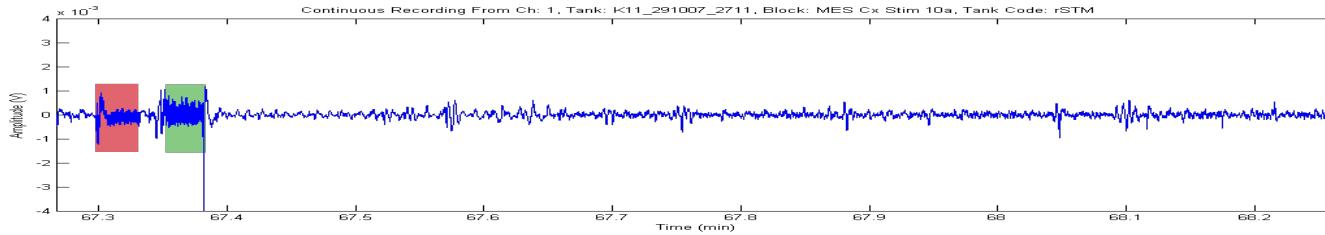
No therapeutic stimulation



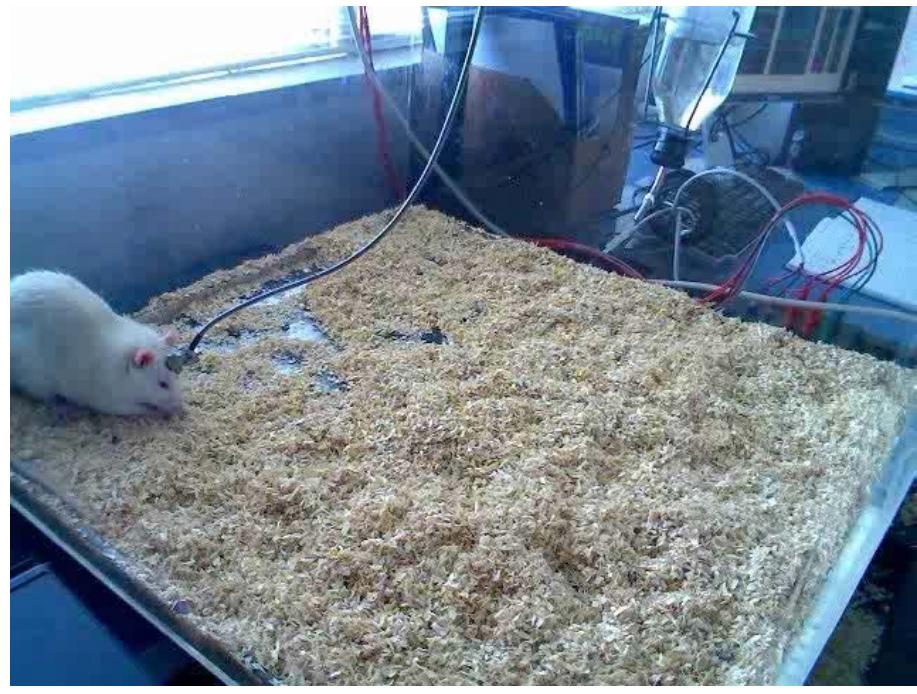
Unsuccessful therapeutic stimulation



Successful therapeutic stimulation



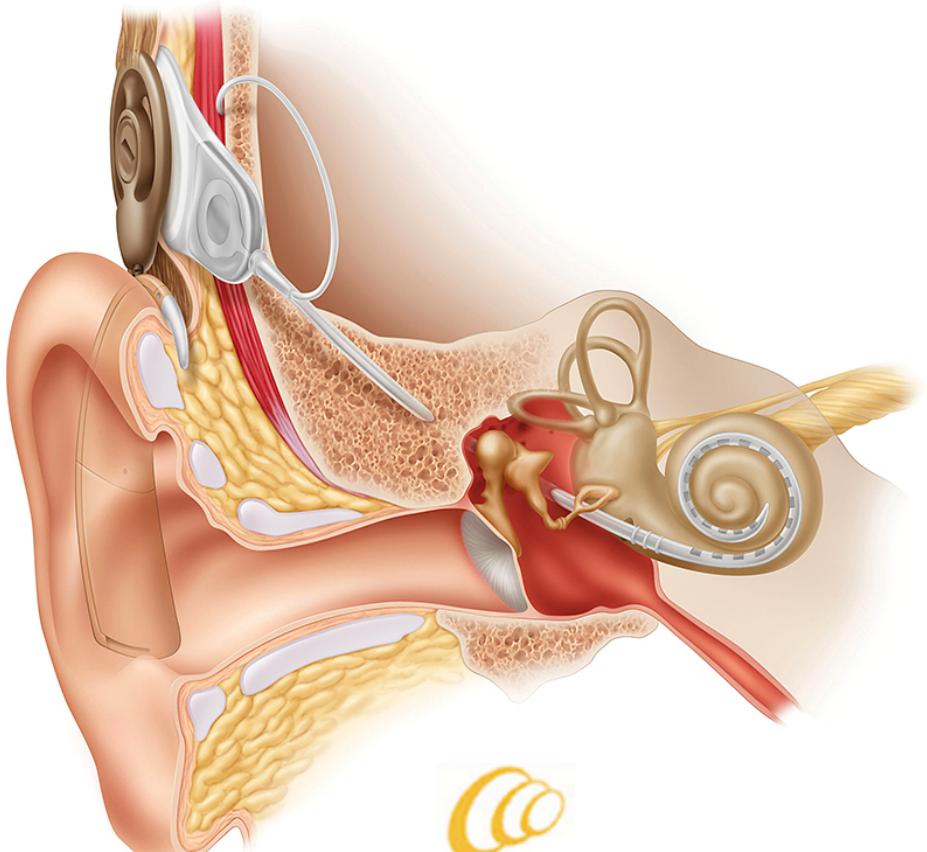
Deep Brain Stimulation for Epilepsy Suppression



Giving Back The Gift of Hearing



The World's Most Successful Implantable Bionic Device





Cochlear Ltd (Over 30 Years Old)

- More than 300,000 cochlear implants
- 2,600 highly skilled employees
- 65-70% of the world market in cochlear implants
- manufacturer of the world's most sophisticated medical bionics device
- 2017 net profit \$223,616,000, ASX Share Price on 08/10/18: \$202.86

1978 Was The Turning Point ...



Department of Otolaryngology, University of Melbourne

But It Wasn't All Happy Days From the Start ...

The University of Melbourne
Multi-channel Cochlear Implant
1978



Teletronics Australia
Pacemaker
1975



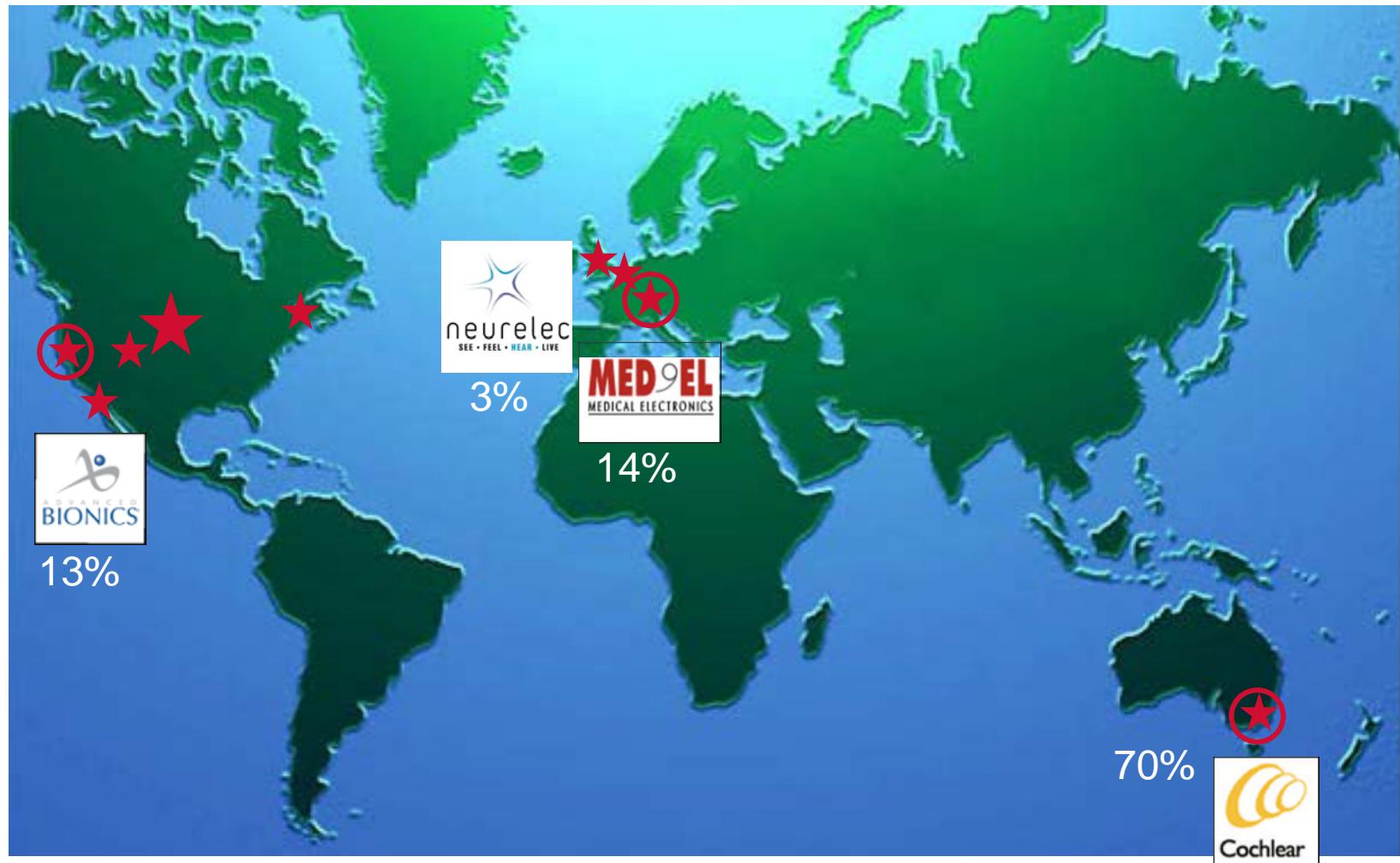
Department of Otolaryngology, University of Melbourne

But It Wasn't All Happy Days From the Start ...



Circa 1978

Three Survived ...



Source: RNID, 2005

China Has Emerged As A Strong New Player...



Source: RNID, 2005

Aug 17 2016 at 7:38 AM
Updated Aug 17 2016 at 11:40 AM

Cochlear locked in Chinese discounting war

by Angus Grigg and Lisa Murray

Hearing implant maker Cochlear has been drawn into a fierce price war in China, its fastest growing market and largest by volume, as a local competitor discounts aggressively.

The battle with the Hangzhou-based Nurotron, which counts Goldman Sachs among its investors, has driven down the average implant price for the central government tender by 25 per cent to about \$US6000 (\$7800) over the last two years, according to public tender documents. And the price is set to fall even further as Nurotron increases production.

"Without our entry into the market, prices would not have declined this much," said Nurotron founder Li Fangping.



Hear now. And always

Source: Cochlear Ltd

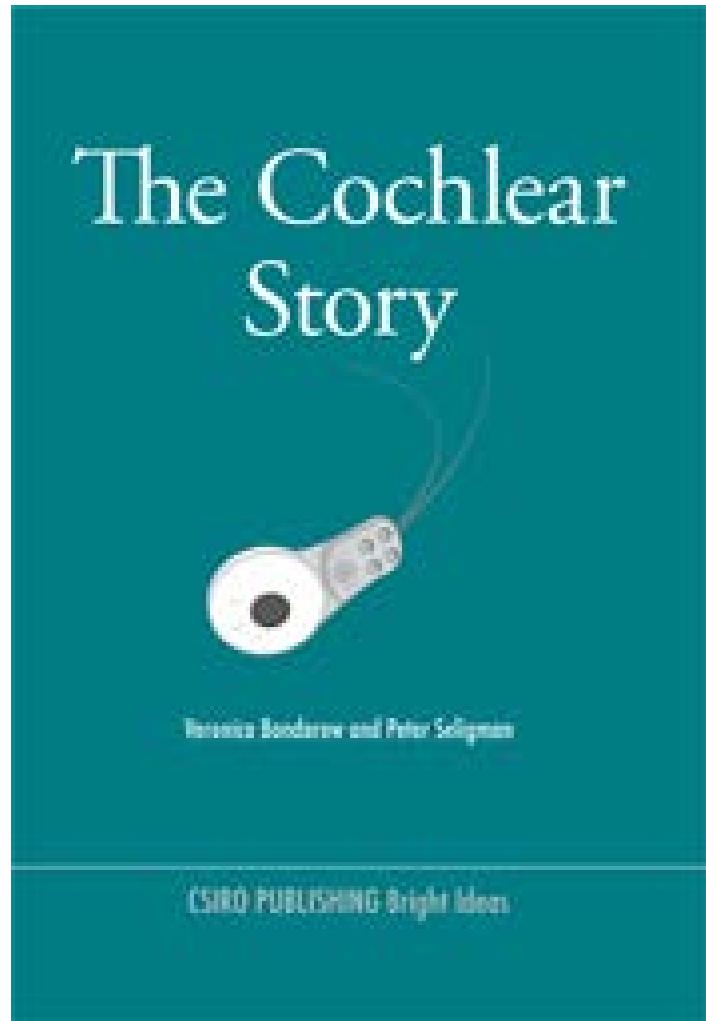
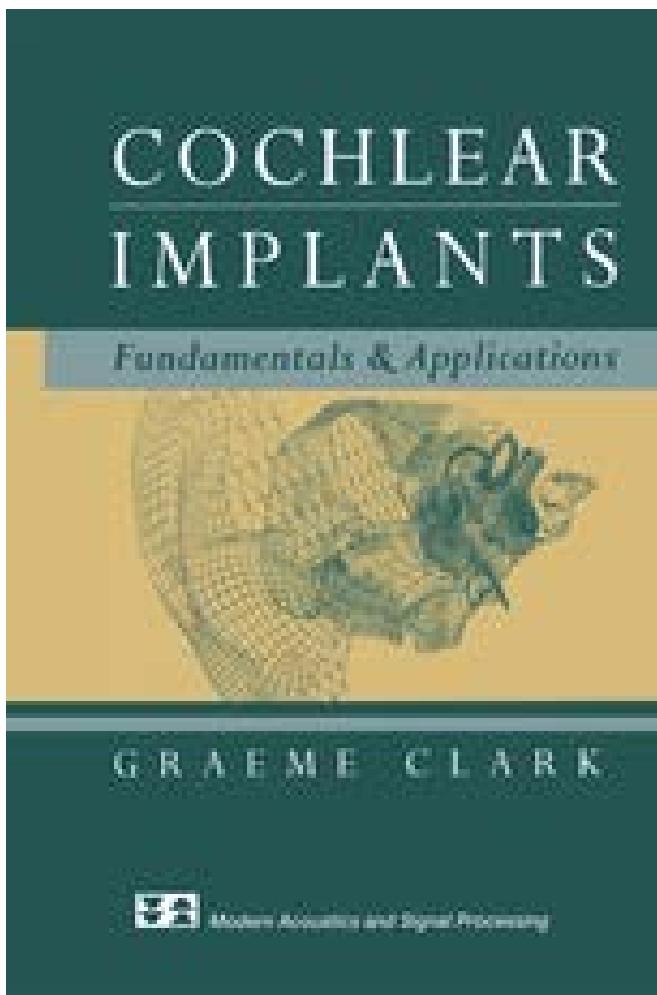
Cochlear to expand global capacity with China manufacturing facility

13 July, 2017

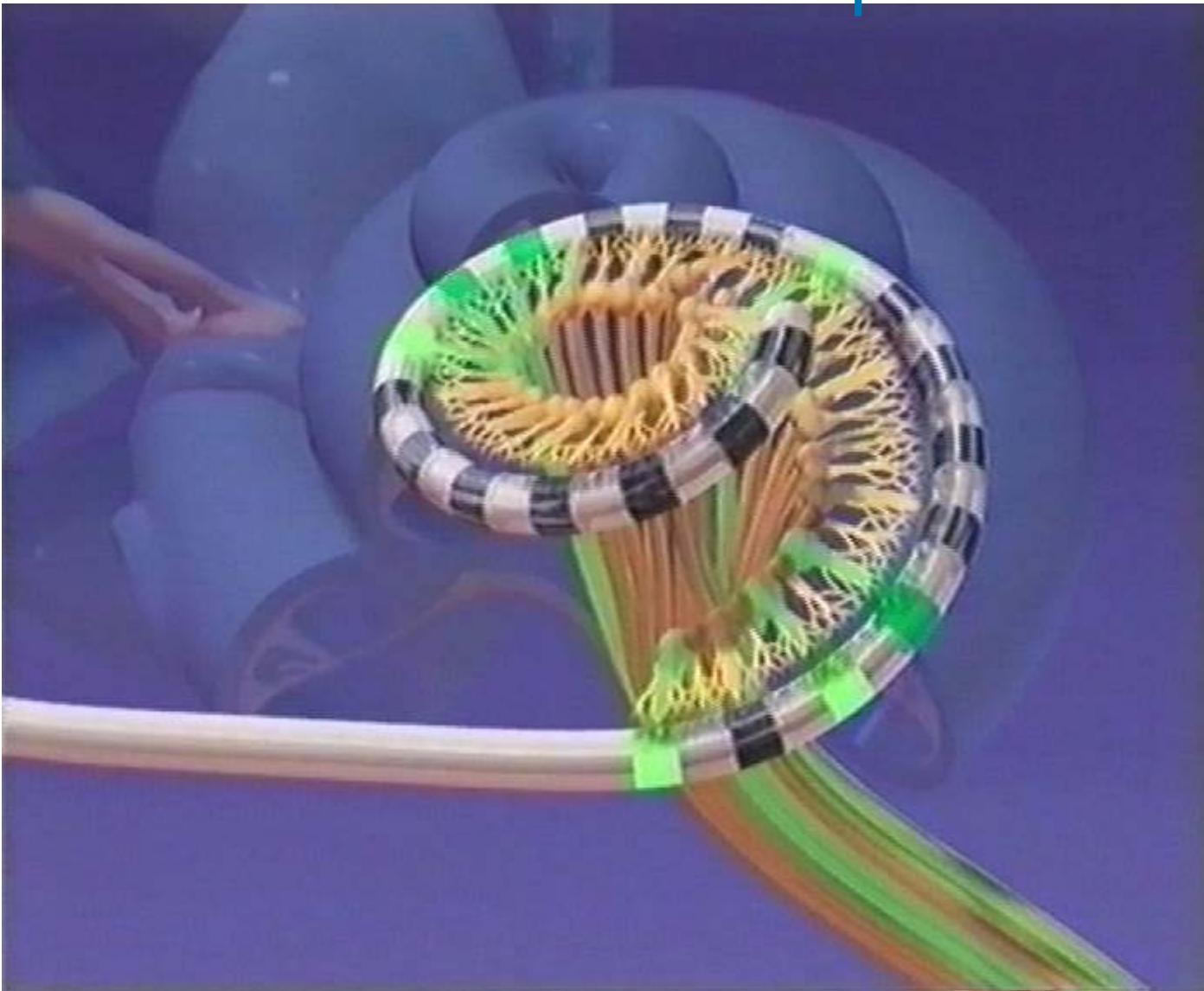
-
- Estimated AUD\$50 million investment in state-of-the-art facility in China for the manufacturing of cochlear implants and sound processors for China and emerging markets
 - Strengthens presence in a fast growing market for Cochlear and boosts future global manufacturing capacity

SYDNEY – Cochlear Limited (ASX: COH), the worldwide leader in implantable hearing solutions, today announced plans to expand its global manufacturing capacity with a new facility in China for the manufacture of cochlear implants and sound processors for an estimated AUD\$50 million.

Want to Know More???



Bionic Ear Concept



Does it Work?



F0F1 Strategy



F0F1F2 Strategy



SPEAK Strategy

Perhaps Not For Music ...

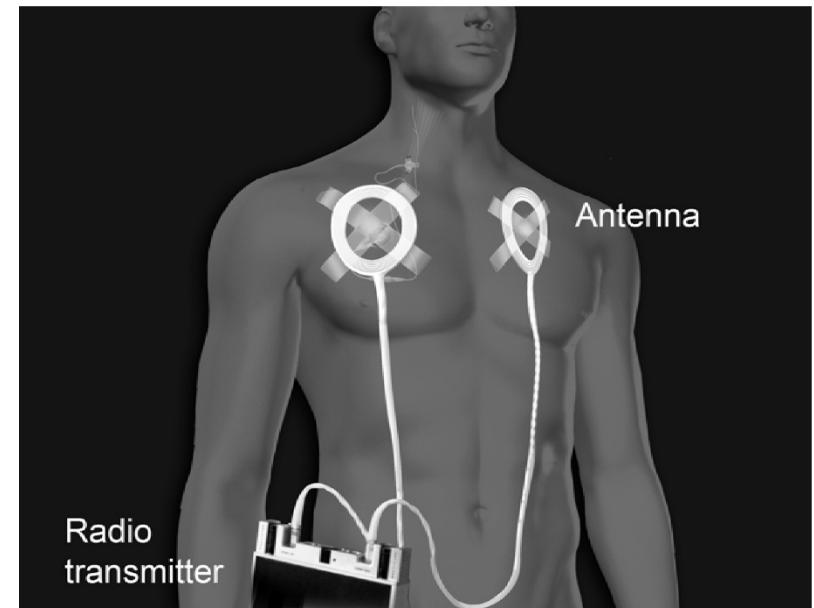
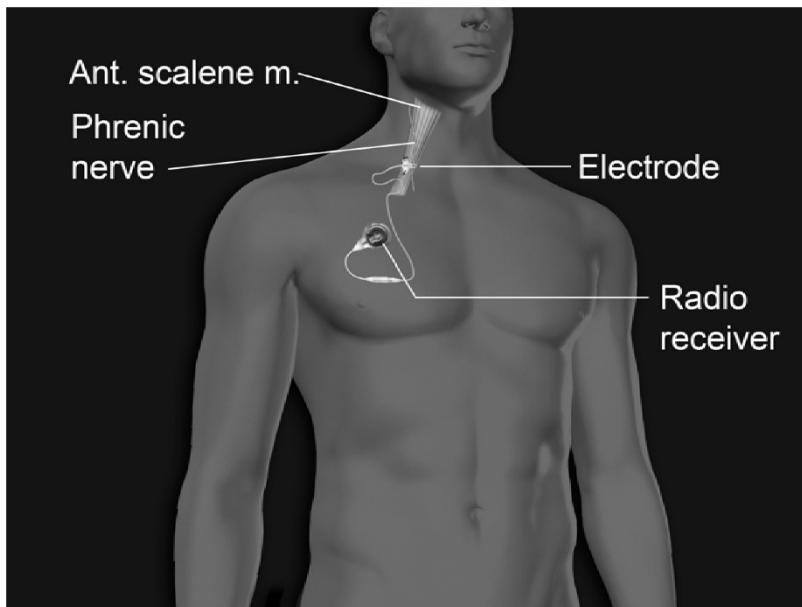


ACE Strategy



Other Peripheral Nerve AIMDs

Phrenic nerve stimulation for diaphragm pacing in SCI – “Breathing Pacemaker” FDA Approved Since 1987



Avery Biomedical Devices Inc.

Other Peripheral Nerve AIMDs

- Avery Biomedical Devices Inc. manufactures the only FDA approved device
- Approved for C1 & C2 Quadriplegia
- Number implanted ?
- Cost ?



Christopher Reeve



The World of Visual Prostheses

First Implantation of Prototype Bionic Eye With 24 Electrodes: 'All of a Sudden I Could See a Little Flash of Light'

ScienceDaily (Aug. 31, 2012) — In a major development, Bionic Vision Australia researchers have successfully performed the first implantation of an early prototype bionic eye with 24 electrodes.

Share This:



Ms Dianne Ashworth has profound vision loss due to retinitis pigmentosa, an inherited condition. She has now received what she calls a 'pre-bionic eye' implant that enables her to experience some vision. A passionate technology fan, Ms Ashworth was motivated to make a contribution to the bionic eye research program.



Patients Dianne Ashworth (left) with Dr. Penny Allen, a specialist surgeon at the Centre for Eye Research Australia. (Credit: Image courtesy of Bionic Vision Australia)

The World of Visual Prostheses

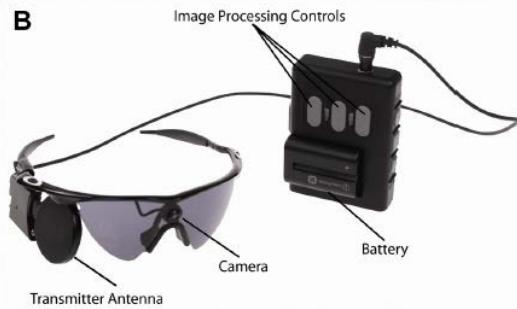
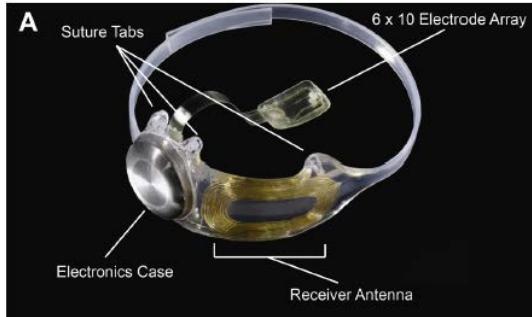


What We Really Want Patients to See

**Artificial images are aimed to
be represented through
multiple phosphenes with
varying levels of brightness to
closely resemble the original
image**



Commercial Retinal Prosthesis Systems

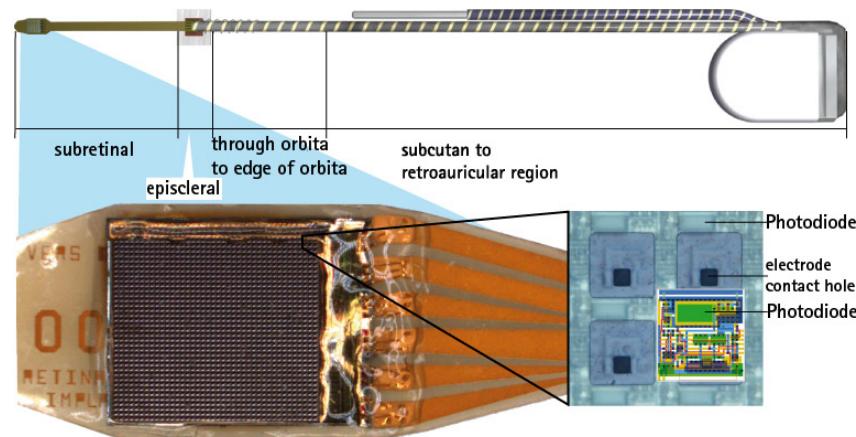


Argus®II, SSMP, USA
(Ho et al 2015)

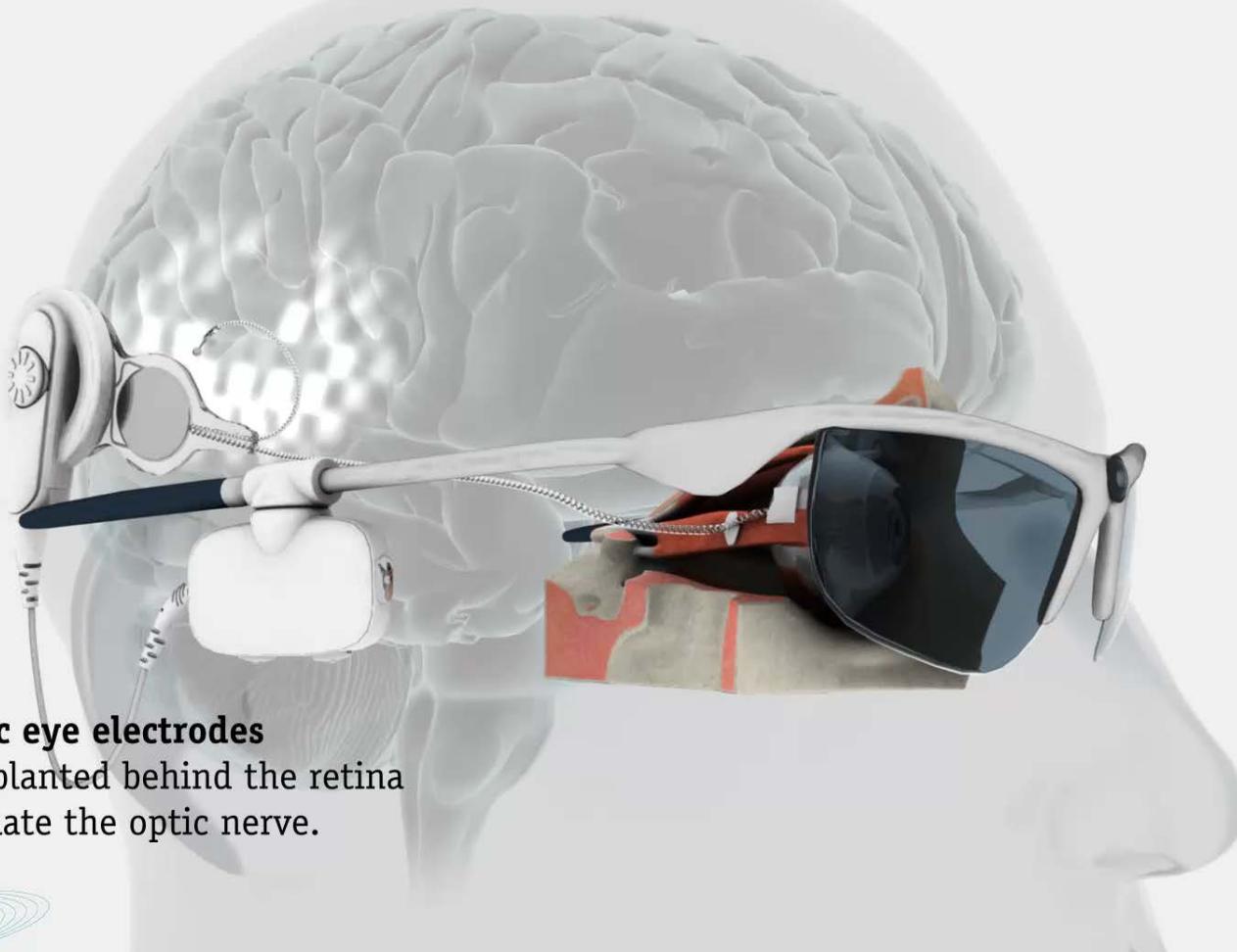
Alpha IMS/AMS, Retina
Implant AG, Germany
(www.retina-implant.de)



IRIS®II, PIXIUM VISION, FRANCE
(www.pixium-vision.com)



General Concept of a Retinal Prosthesis



The bionic eye electrodes
will be implanted behind the retina
and stimulate the optic nerve.

Don't Only Believe What I Say ...

AIMDs in Active Research But Not Commercially Available

- Brain machine interface (BMI)
- FES for gait & standing in paraplegia
- Non-movement DBS
- Vestibular prostheses for balance restoration

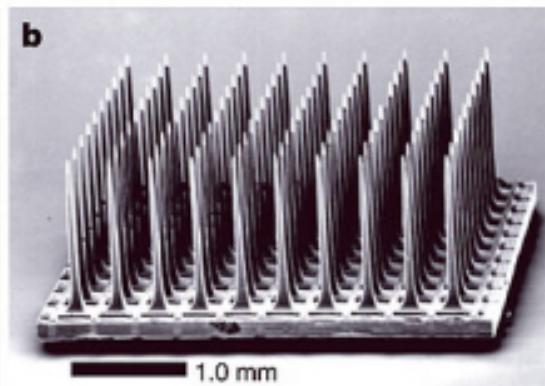
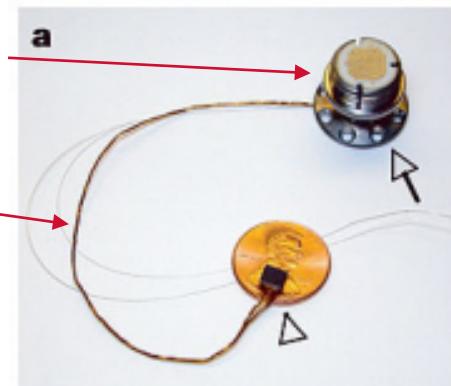
Brain-Machine Interfaces

Video from Disk

Brain-Machine Interfaces

Percutaneous connector

Leadwire



10 x 10 Silicon Electrode array

Motor cortex



Image courtesy of John
Donohuge, Brown
University/Cyberkinetics

Functional Electrical Stimulation (of Nerves and Muscles) For Standing And Gait



Courtesy Hunter Peckham, FES Lab, Case Western Reserve

(VERY)

USEFUL CONCEPTS

FOR MEDICAL BIONIC

DEVICE DESIGN

Building a successful Medical Bionics device

Powering implantable devices:

Electronics Australia
Pacemaker
1975



Implanted battery (lithium)

Nucleus Australia
Cochlear Implant
2008

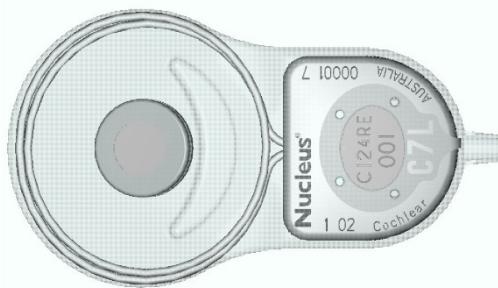
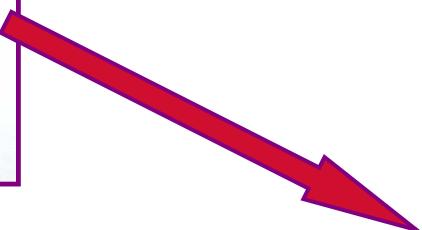
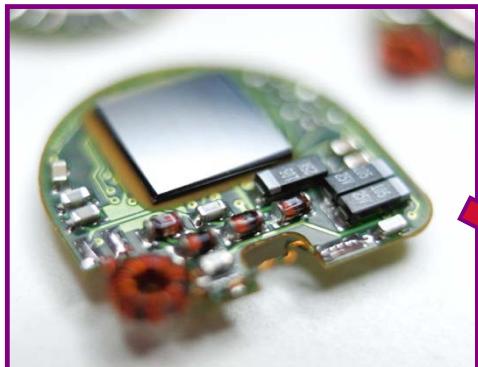


rf coil
for power & data

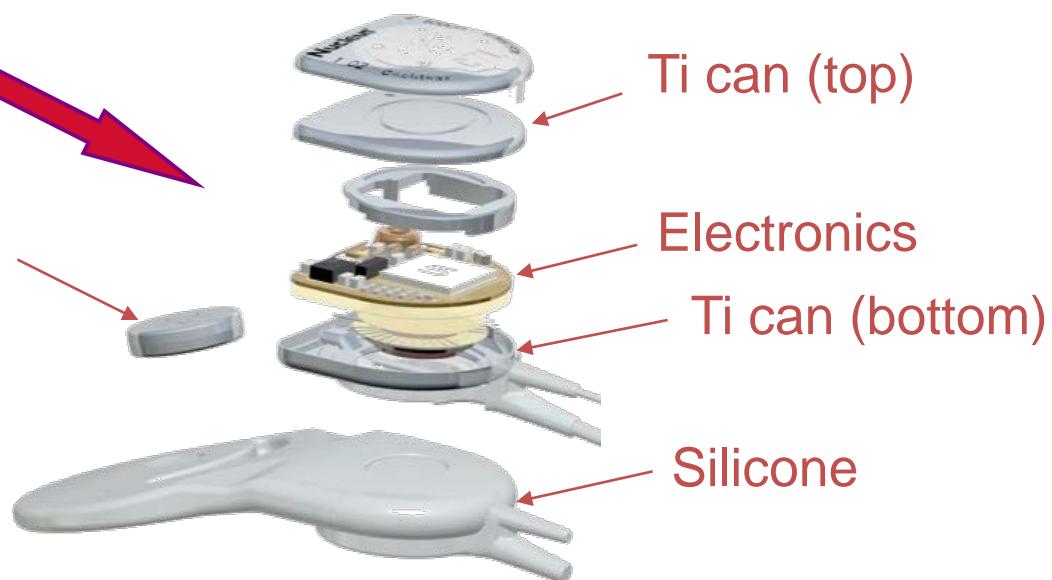
Building a successful Medical Bionics device

Hermetic seals: keeping body fluids away from the electronics

CI chip packaging



Magnet

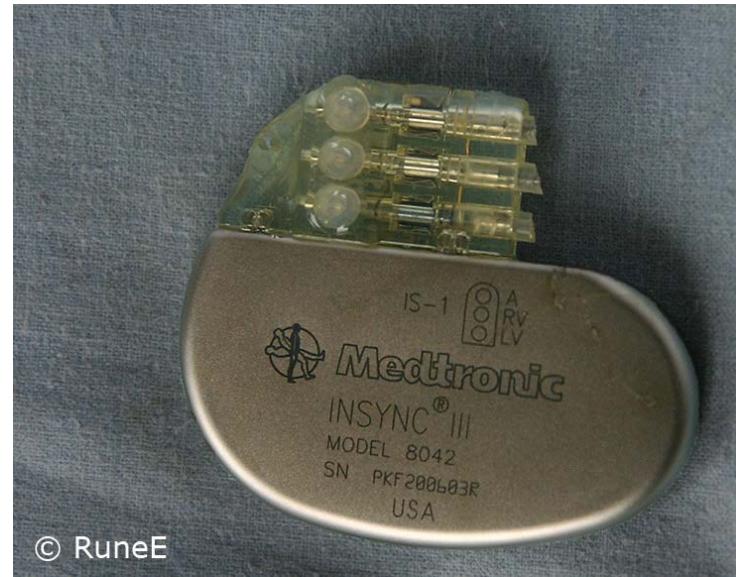


Courtesy of Peter Seligman, Cochlear Ltd.

Building a successful Medical Bionics device

Medical Bionics: Ti hermetically sealed packaging

Common in devices with internal power supply

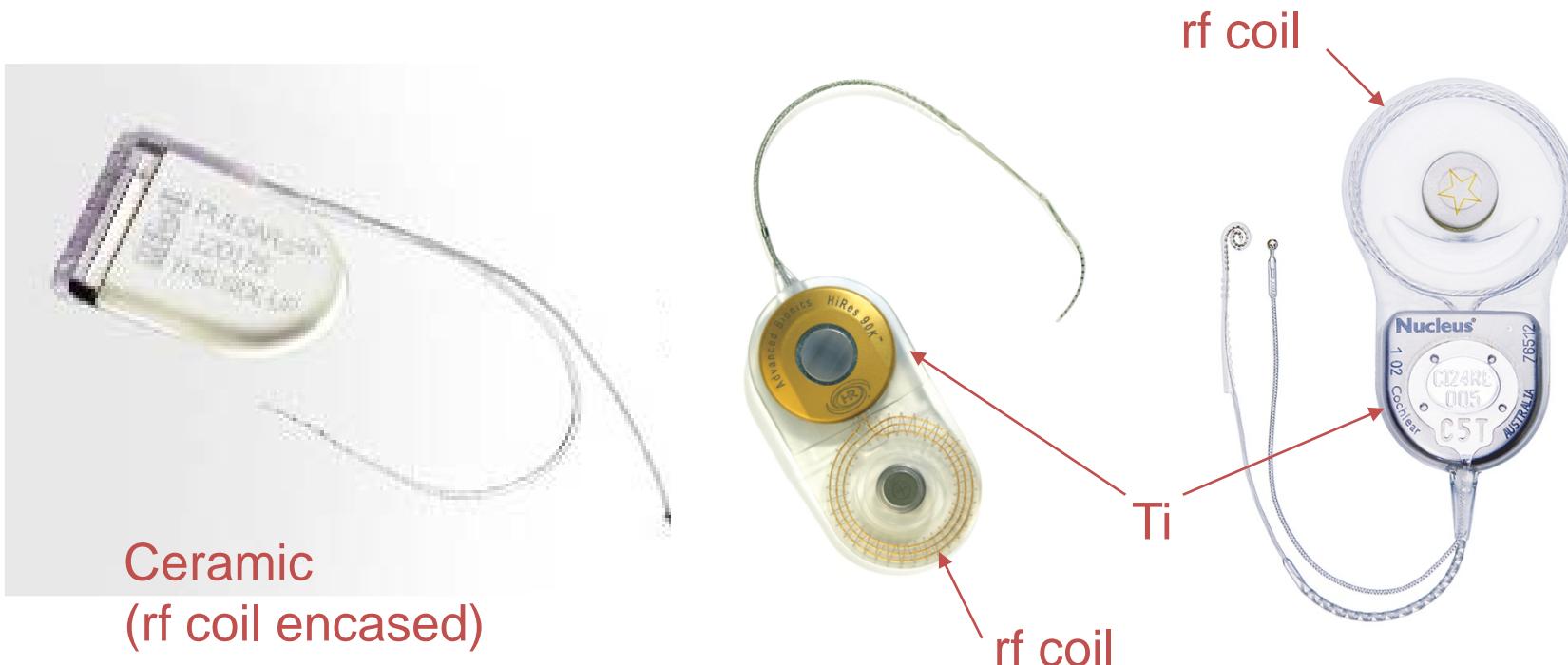


© RuneE

Building a successful Medical Bionics device

Medical Bionics: Ti hermetically sealed packaging

- Ceramic packaging used in some devices that use RF power and data transmission
- ↑ More efficient RF antenna; ↓ brittle/damaged



Building a successful Medical Bionics device

Electrode materials:

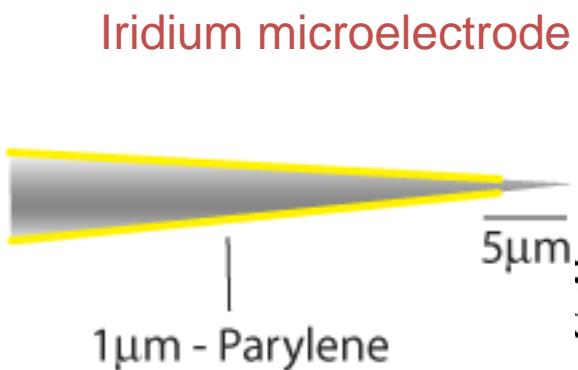


<http://upload.wikimedia.org/wikipedia/commons/9/97/Corrosion.jpg>

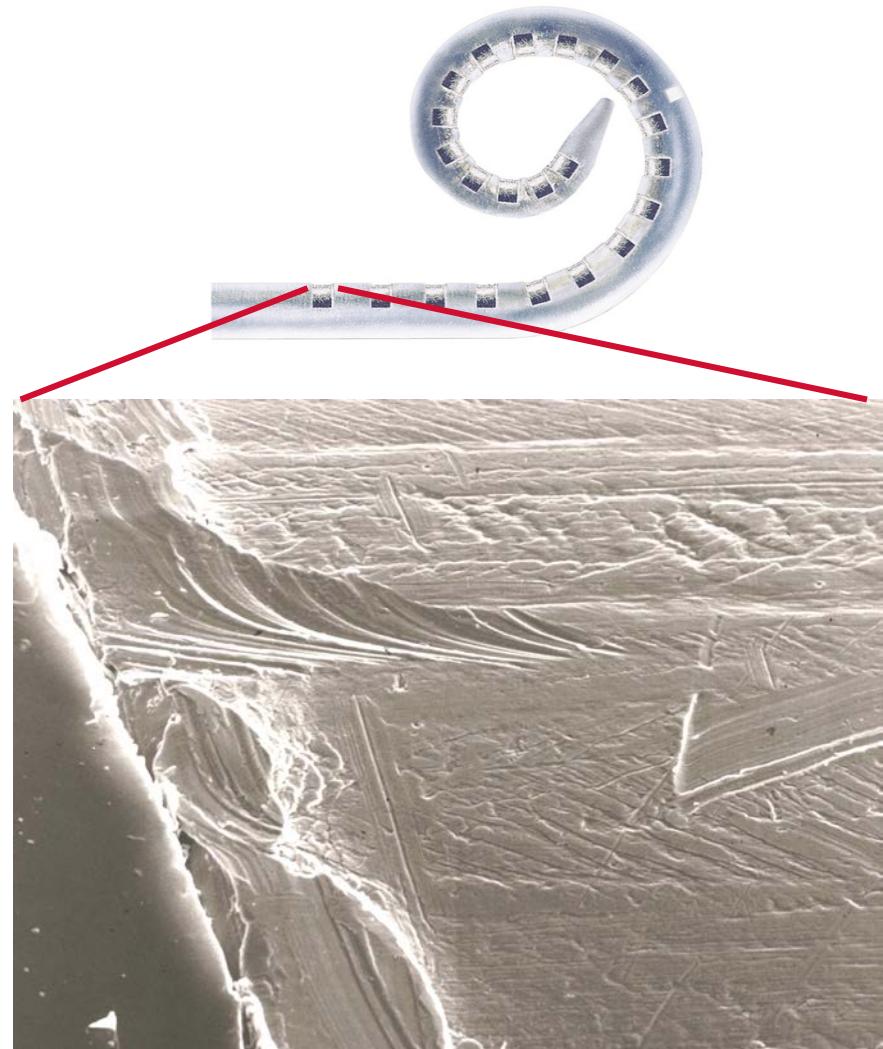
Building a successful Medical Bionics device

Electrode materials:

- Iridium Oxide or Platinum



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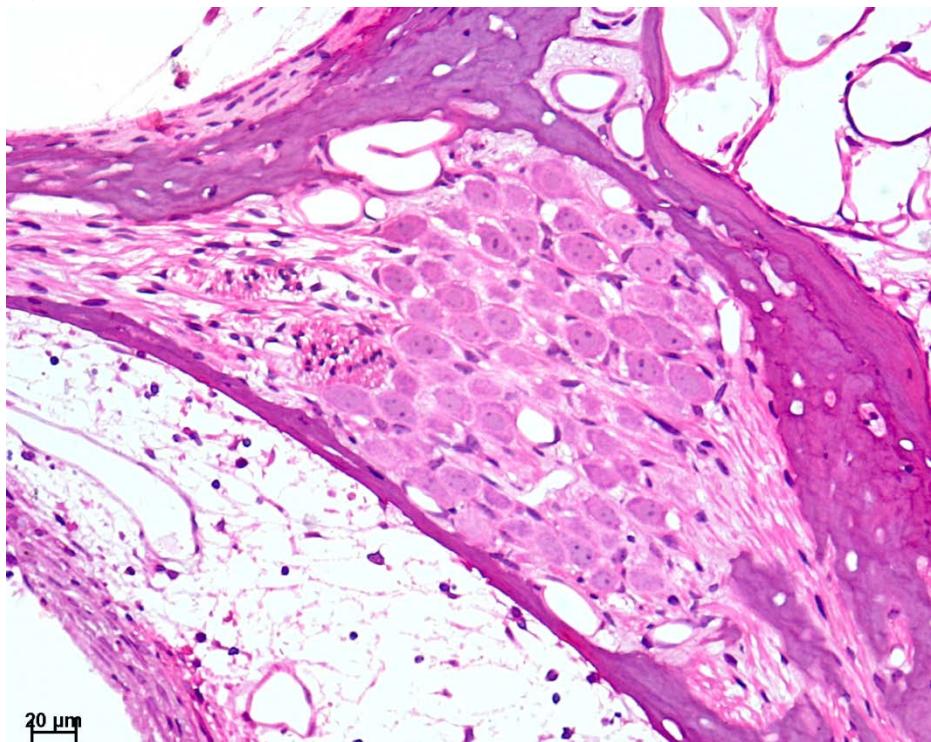


Platinum macroelectrode

Building a successful Medical Bionics device

Biocompatible materials:

- Silicone, Ti, Pt, Ir, Ceramic



Thin tissue capsule

Electrode array

**Electrochemical Considerations for Safe Electrical Stimulation
of the Nervous System with Platinum Electrodes**

S. B. BRUMMER AND M. J. TURNER

1977

*Pioneering
Work in Late
70s up to Early
90s*

**CRITERIA FOR SELECTING ELECTRODES
FOR ELECTRICAL STIMULATION:
THEORETICAL AND PRACTICAL
CONSIDERATIONS**

S. B. Brummer and L. S. Robblee

*EIC Laboratories, Inc.
Newton, Massachusetts 02158*

F. T. Hambrecht
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Invited review

Electrical stimulation of excitable tissue: design of efficacious and safe protocols

Daniel R. Merrill^{a,*}, Marom Bikson^b, John G.R. Jefferys^c

Merill et al, J Neurosci Methods, 2005



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Neural Stimulation and Recording Electrodes

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Cogan, Annu Rev Biomed Eng, 2008

Basics of Charge Balance

a

Biphasic symmetric

$$I_c \times t_c = I_a \times t_a$$

Current (μA)

40
20
0
-20
-40

1 2 3 4

b

Biphasic asymmetric

$$I_c \times t_c = I_a \times t_a$$

40
20
0
-20
-40

1 2 3 4

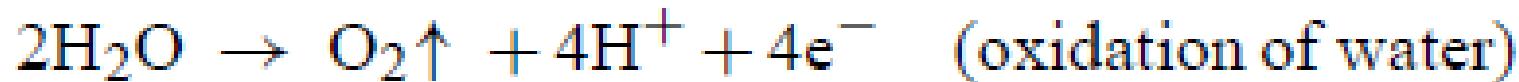
Time (ms)

Cogan, Annu Rev Biomed Eng, 2008

Charge Injection Capacity

Material	Mechanism	Maximum Q_{inj} (mC cm^{-2})	Potential Limits V versus Ag AgCl
Pt and PtIr alloys	Faradaic/capacitive	0.05–0.15	–0.6–0.8
Activated iridium oxide	Faradaic	1–5	–0.6–0.8
Thermal iridium oxide	Faradaic	~1	–0.6–0.8 V
Sputtered iridium oxide	Faradaic	1–5	–0.6–0.8 V
Tantalum/Ta ₂ O ₅	Capacitive	~0.5	
Titanium nitride	Capacitive	~1	–0.9 to 0.9
PEDOT	Faradaic	15	–0.9 to 0.6

Basics of Stimulation Safety – Electrode Damage (Irreversible Reactions)



- Hydrogen/Oxygen gas evolution (electrode corrosion)
- Release of hydroxyl ions (raises pH)



Basics of Stimulation Safety – Electrode Damage (Irreversible Reactions)

Electrical stimulation with Pt electrodes. VII.
Dissolution of Pt electrodes during electrical
stimulation of the cat cerebral cortex

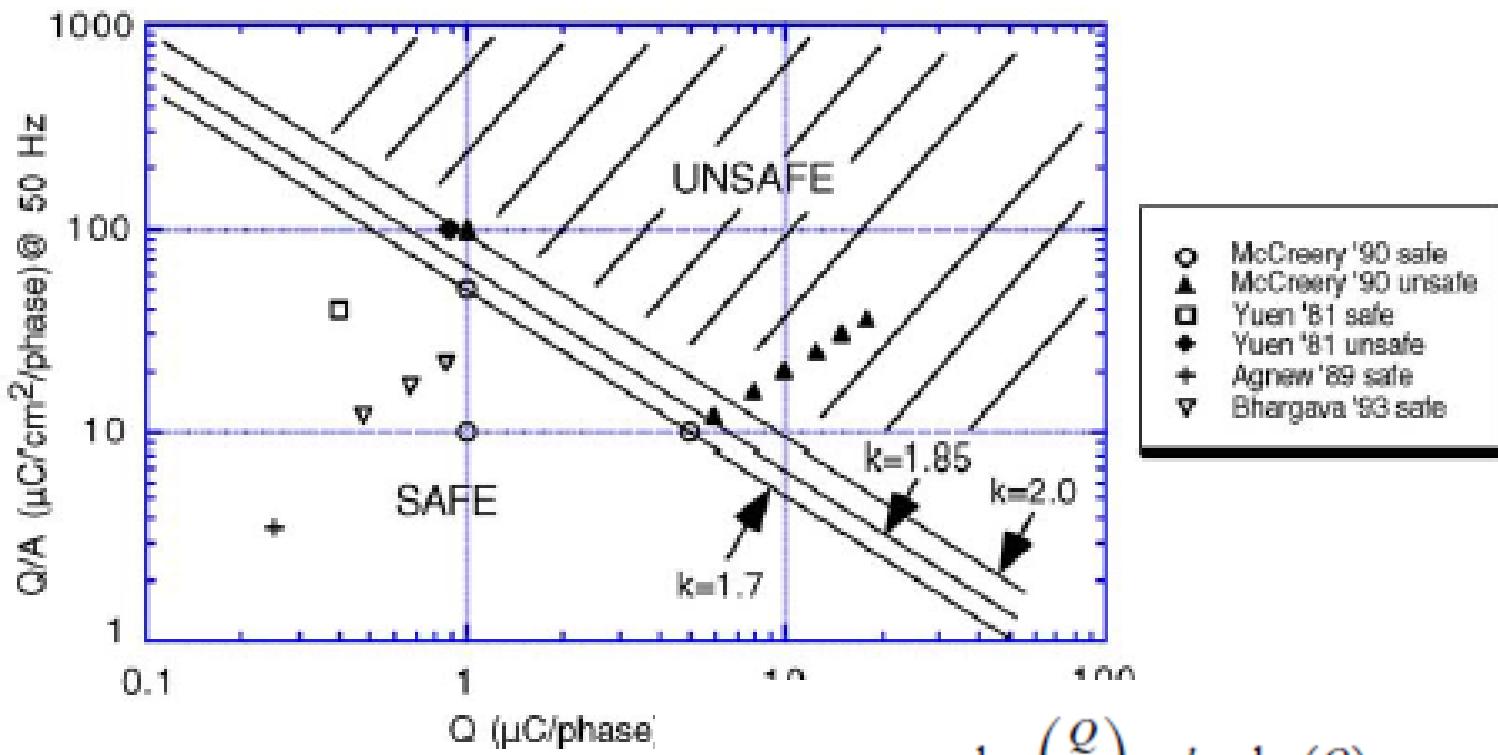
L.S. Robblee ¹, J. McHardy ¹, W.F. Agnew ² and L.A. Bullara ²

Basics of Stimulation Safety – Electrode Damage (Irreversible Reactions)

Procedures are described for determining trace quantities of Pt released into brain tissue directly beneath cortical surface stimulation electrodes.

Implanted electrodes (1.1 mm Pt discs) were stimulated for 4.5 h, 9 h and 36 h (4×9 h/day) with balanced biphasic pulses ($20 \mu\text{C}/\text{cm}^2$ or $100 \mu\text{C}/\text{cm}^2$ per phase, 50 Hz), following which tissue 0–2 mm beneath stimulation electrodes and the encapsulating tissue adherent to electrodes was excised and analyzed for Pt. A time-dependent increase in Pt concentration was observed between 4.5 h (4–20 ng Pt/stimulation site) and 9 h (50–339 ng Pt/site) of stimulation at $100 \mu\text{C}/\text{cm}^2$ with nearly all of the Pt located in the encapsulating tissue associated with the electrodes. Somewhat less Pt was observed in the 36 h samples, and it was almost equally distributed between the encapsulating tissue of the electrodes and the first millimeter depth of underlying brain tissue. Little or no Pt was found at electrode sites receiving $20 \mu\text{C}/\text{cm}^2$ pulses. Control brain tissue samples as well as samples of blood, CSF and kidney were negative for Pt. The findings indicate that the rate of Pt dissolution gradually decreases during *in vivo* stimulation, and that dissolved Pt may slowly move away from stimulation sites, possibly by diffusion or fluid exchange.

Basics of Stimulation Safety – Tissue Damage



$$\log \left(\frac{Q}{A} \right) = k - \log(Q) \quad (5.1)$$

Shannon, IEEE TBME
(1992) Formula

where Q is charge per phase (μC per phase), Q/A is charge density per phase ($\mu\text{C}/\text{cm}^2$ per phase), and $2.0 > k > 1.5$, fit to the empirical data.