Name:		D)ate:			Page	of
Coupon Gauge:	Atten	npt #: Commen	nt:				
WELD SCHED	ULE	PRESSURE SCHE	DULE	WELD DATA	1	INSPECT	TION
Schedule #		Schedule #		Primary Voltage		Placement	
Squeeze Cycles		Weld Pressure (kfg)		Primary Current		Cracks / Holes	
Weld Cycles		Part Thickness (mm)		Secondary Current		Indentation	
Weld Current (%I)		Pushing Depth (mm)		Avg. Power Factor		Peel Test	

C-Factor

Weld Size (mm)

Coupon Gauge: Attempt #: Comment:						
WELD SCHEDULE	PRESSURE SCHEDULE	WELD DATA	INSPECTION			
Schedule #	Schedule #	Primary Voltage	Placement			
Squeeze Cycles	Weld Pressure (kfg)	Primary Current	Cracks / Holes			
Weld Cycles	Part Thickness (mm)	Secondary Current	Indentation			
Weld Current (%I)	Pushing Depth (mm)	Avg. Power Factor	Peel Test			
Hold Cycles	Gun Sag Comp (mm)	C-Factor	Weld Size (mm)			

Gun Sag Comp (mm)

Hold Cycles

WELD SCHEDULE	PRESSURE SCHEDULE	WELD DATA	INSPECTION
Schedule #	Schedule #	Primary Voltage	Placement
Squeeze Cycles	Weld Pressure (kfg)	Primary Current	Cracks / Holes
Weld Cycles	Part Thickness (mm)	Secondary Current	Indentation
Weld Current (%I)	Pushing Depth (mm)	Avg. Power Factor	Peel Test
Hold Cycles	Gun Sag Comp (mm)	C-Factor	Weld Size (mm)