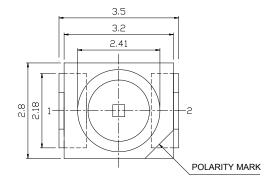
PRODUCT SPECIFICATION

Customer :		:	
Part	No	:	XY-3528-1-01-HWC
Develop	ed No	o:_	
Date		: _	

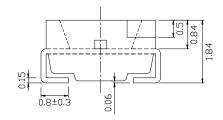
CUSTOMER	APPROVED	BY

APPROVED	Q.C.	R&D

■ Outline Dimension:



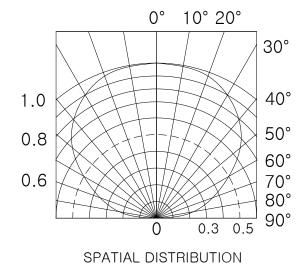




Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ± 0.2 unless otherwise noted.
- 3. Specifications are subject to change without notice.

■ View Angle:



■ Typical Electrical & Optical Characteristics(Ta=25°)

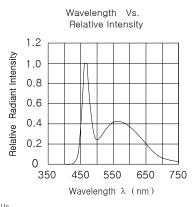
Items	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	VF	I _F =20mA	3.0	3.2	3.4	V
Reverse Current	IR	VR =5V			5	μА
Chromaticity Coordinates	X	I _F =20mA	6500	7000		
	Y	I _F =20mA	6500	7000		
Luminous Intensity	Iv	I _F =20mA	1800	2000	2300	mcd
View Angle	2 θ 1/2	I _F =20mA		120		Deg

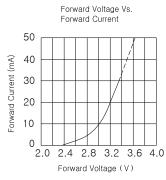
■ Absolute Maximum Ratings (Ta = 25°C)

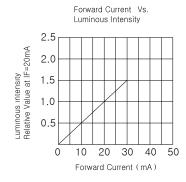
Items	Symbol	Absolute maximum Rating	Unit
Power Dissipation	PD	120	mW
Forward Current(DC)	IF	30	mA
Peak Forward Current	IFP	120	mA
Reverse Voltage	VR	5	V
Operation Temperature	Topr	- 40∼ + 85	°C
Storage Temperature	Tstg	- 40∼ + 85	°C

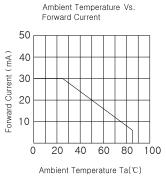
Note:1/10 Duty Cycle, 0.1 ms Pulse Width.

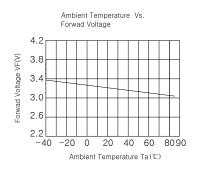
■ Typical Electrical/Optical Characteristics Curves:

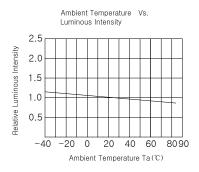








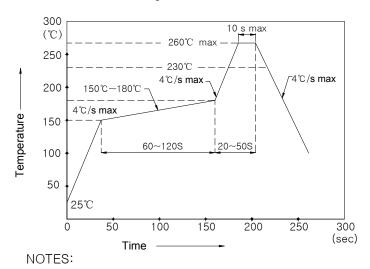




■ Reliability Test:

Classification	Test Item	Test Conditions	Duration	Units Tested	Number of Damaged
Life Test	Operating Life Test	Ta =25°C ±5°C, RH=55±20%RH, IF=30mA	1000hrs	22	0/22
Environment – Test	High Temperature Storage	Ta=100°C±10°C	1000hrs	22	0/22
	Low Temperature Storage	$Ta = -40^{\circ}C_{-5}^{+3}^{\circ}C$	1000hrs	22	0/22
	Temp &Humidity Storage	$Ta = 85^{\circ}C_{-3}^{+5}^{\circ}C$ $RH = 85_{-10}^{+5}\%RH$	1000hrs	22	0/22
	Thermal Shock Test	Ta= - $40^{\circ}C_{.3}^{+5}$ °C ~ $100^{\circ}C_{.5}^{+3}$ °C T=5min - 5min	100 Cycles	22	0/22
	Temperature Cycling Test	Ta= -40^{+3}_{-5} °C \sim 25 °C \sim 100^{+3}_{-3} °C \sim 25 °C T=30min-5min-30min- 5min	10Cycles	22	0/22

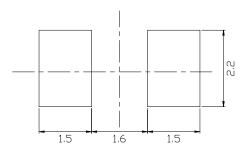
Reflow Soldering Profile For Lead-free SMT Process.



- 1. We recommend the reflow temperature 245°C (+/-5°C). The maximum soldering temperature should be limited to 260°C.
- 2. Don't cause stress to the epoxy resin while it is exposed to high temperature.
- 3. Number of reflow process shall be 2 times or less.

■ Recommended Soldering Pattern:

(Units:mm)



■ Tape Specifications:

(Units:mm)

TAPE

