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## **INSPECTION CERTIFICATE**

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :	QATAR PETROCHEMICAL	COMPAN'	Y (QAPCO)
Certificate No :	OM/L/MTC/20-21/11100	Page	1
Order No :	82479	Date	08-Dec-2020
Invoice No :		Date	

Specification: ASTM A240/A240M - 15b, Gr.316, ASME B16.48-2010, NACE MR0175/ISO 15156-2015

No.	Description	Quantity	Heat No.	Heat Treatment
1	SPECTACLE BLRF FLANGE 10" X 150#	1.00 Nos.	F0239	Solution Annealed at 1050°C and Water Cooled

Chemical Composition									
Heat No.	C%	SI%	Mn%	<b>P</b> %	S%	Cr%	Ni%	Mo%	N%
F0239	0.042	0.439	1.121	0.018	0.005	16.219	10.135	2.124	0.043

Heat No.	Tensile			Hardness
neat No.	U.T.S	Y.S	Elongation	
	Mpa-Rp 0.2	Mpa-Rp 0.2	%	HRB
F0239	621	309	51	79,79,80

	Visual Inspection	OK	Dimension Inspection	OK	Country of Origin	INDIA	
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Marking Brand - Item - Size - Specification - Dimension - Heat No.

1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.

- 2) Ultrasonic Test Found OK.
- 3) No welding or weld repair.
- 4) Material free from mercury or radioactive contamination.
- 5) PMI 100% OK.

Remarks

Seal of Customer / Surveyor

FOR OM TUBES & FITTINGS INDUSTRIES

QA/QC, GA/QC, GA/QC,