



Add: 10, Bordi Bunglow, 1st Panjarapole, C.P. Tank , Mumbai 400004 , India
Tel: +91 22 67436562 Fax: +91 22 22425216 Email: info@omtubes.com

INSPECTION CERTIFICATE

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 &
PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :

SUPER TECHNICAL ENTERPRISES

Certificate No :

OM/L/MTC/20-21/11093

Page

1

Order No :

OM/82434/20-21

Date

30-Nov-2020

Invoice No :

Date

Specification : ASTM B348 -13 Gr.2, NACE MR0175/ISO 15156-2015

No.	Description	Quantity	Heat No.	Heat Treatment
1	MALE CONNECTOR 1/2" NPTM X 1/2" OD	115.00 Nos.	636Y	Annealed at 710°C and Air Cooled
2	TUBE END CAP 1/2" OD	115.00 Nos.	637Y	Annealed at 710°C and Air Cooled

Chemical Composition

Heat No.	C%	Ti%	N%	Fe%	Oxygen	Hydrogen
636Y	0.049	Rem.	0.015	0.197	0.125	0.006
637Y	0.052	Rem.	0.017	0.204	0.116	0.009

Mechanical Properties

Heat No.	Tensile		Elongation	Red. Area	Hardness	Pressure
	U.T.S	Y.S				
	Mpa-Rp 0.2	Mpa-Rp 0.2	%	%	HRB	Rating
636Y	467	388	37	65	85,86,86	6000
637Y	482	394	36	67	86,86,86	6000

Visual Inspection

OK

Dimension Inspection

OK

Country of Origin

INDIA

Marking

Brand-Grade-Heat No.

Remarks

- 1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.
- 2) Hydraulic leak test pass.
- 3) No welding or weld repair.
- 4) Material free from mercury or radioactive contamination.
- 5) PMI 100% OK.

Seal of Customer / Surveyor

FOR OM TUBES & FITTINGS INDUSTRIES



QC HEAD