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## **INSPECTION CERTIFICATE**

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :	QATAR PETROCHEMICAL COMPANY (QAPCO)							
Certificate No :	OM/L/MTC/20-21/11090	Page	1					
Order No :	82481	Date	04-Dec-2020					
Invoice No :		Date						

**Specification:** ASTM A105/A105N - 14, ASME B16.5-2003

No.	Description	Quantity	Heat No.	Heat Treatment
1	SWRF FLANGE 1-1/2" X 150#	1.00 Nos.	F2029	Normalized at 900°C and Air Cooled

Chemical Composition											
Heat No.	C%	SI%	Mn%	<b>P</b> %	S%	Cr%	Ni%	Мо%	<b>V</b> %	Cu%	Ceq %
F2029	0.192	0.188	0.724	0.014	0.006	0.171	0.040	0.025	0.004	0.077	0.360

	Mechanical Properties							
Heat No		Ten	sile		Hardness			
Heat No.	U.T.S	Y.S	Elongation	Red. Area				
	Mpa-Rp 0.2	Mpa-Rp 0.2	8	8	HRB			
F2029	613	358	42	66	78,78,79			

Visual Inspection	OK	Dimension Inspection	OK	Country of Origin	INDIA

Marking Brand - Item - Size - Specification - Dimension - Heat No.

1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.

- 2) Material free from mercury or radioactive contamination.
- 3) No welding or weld repair.

Remarks

- 4) Ultrasonic Test as per ASTM SA 388 Found OK.
- 5) Material is Fully Killed and Fine grain Practice.

Seal of Customer / Surveyor

FOR OM TUBES & FITTINGS INDUSTRIES

QA/QC

QC HEAD