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INSPECTION CERTIFICATE

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :	QATAR PETROCHEMICAL COMPANY (QAPCO)							
Certificate No :	OM/L/MTC/20-21/11097	Page	1					
Order No :	82479	Date	04-Dec-2020					
Invoice No :		Date						

Specification: ASTM A234/A234M - 18, Gr.WPB, ASME B16.9-2001

No.	Description	Quantity	Heat No.	Heat Treatment
1	SMLS CONC REDUCER 3" X 2" SCH40	2.00 Nos.	В1999	Normalized at 900°C and Air Cooled

						Chem	ical Compo	sition			
Heat No.	C%	SI%	Mn%	P %	S%	Cr%	Ni%	Mo%	V %	Cu%	Ceq %
В1999	0.194	0.236	0.624	0.015	0.005	0.179	0.035	0.028	0.005	0.101	0.349

Heat No	Tensile		Hardness
Heat No.	U.T.S Y.S	Elongation	
	Mpa-Rp 0.2 Mpa-Rp 0.	8	HRB
B1999	533 365	43	78,78,79
В1999	Mpa-Rp 0.2 Mpa-Rp 0.	8	

	Visual Inspection	OK	Dimension Inspection	OK	Country of Origin	INDIA
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Marking Brand - Item - Size - Specification - Dimension - Heat No.

1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.

- 2) Starting Material Seamless Pipe.
- 3) No welding or weld repair.

Remarks

- 4) Material free from mercury or radioactive contamination.
- 5) Material is Fully Killed and Fine grain Practice.

Seal of Customer / Surveyor

FOR OM TUBES & FITTINGS INDUSTRIES

QA/QC

QC HEAD