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INSPECTION CERTIFICATE

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :	QATAR PETROCHEMICAL COMPANY (QAPCO)					
Certificate No :	OM/L/MTC/20-21/11095	Page	1			
Order No :	82479	Date	04-Dec-2020			
Invoice No :		Date				

Specification: ASTM A105/A105N - 14, ASME B16.48-2010

No.	Description	Quantity	Heat No.	Heat Treatment
1	SPADE BLRF FLANGE 2" X 300# X 4MM THK	14.00 Nos.	F0232	Normalized at 900°C and Air Cooled

Chemical Composition											
Heat No.	C%	SI%	Mn%	P %	S%	Cr%	Ni%	Mo%	٧%	Cu%	Ceq %
F0232	0.184	0.177	0.723	0.014	0.007	0.193	0.037	0.029	0.005	0.089	0.358

					Mechanical Pr
Heat No		Ten	sile		Hardness
Heat No.	U.T.S	Y.S	Elongation	Red. Area	
	Mpa-Rp 0.2	Mpa-Rp 0.2	8	8	HRB
F0232	602	366	41	67	77,78,78

	Visual Inspection	OK	Dimension Inspection	OK	Country of Origin	INDIA	
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Marking Brand - Item - Size - Specification - Dimension - Heat No.

1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.

- 2) Material free from mercury or radioactive contamination.
- 3) No welding or weld repair.

Remarks

- 4) Ultrasonic Test as per ASTM SA 388 Found OK.
- 5) Material is Fully Killed and Fine grain Practice.

Seal of Customer / Surveyor

FOR OM TUBES & FITTINGS INDUSTRIES

QA/QC

QC HEAD