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INSPECTION CERTIFICATE

EN10204:2004/3.1

ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company

Customer :	QATAR PETROCHEMICAL	COMPAN	Y (QAPCO)
Certificate No :	OM/L/MTC/20-21/11087	Page	1
Order No :	82481	Date	05-Dec-2020
Invoice No :		Date	

Specification: ASTM A234/A234M - 18, Gr.WPB, ASME B16.9-2001

No.	Description	Quantity	Heat No.	Heat Treatment
1	SMLS REDUCING TEE 12" X 10" X SCH20	3.00 Nos.	В1797	Normalized at 900°C and Air Cooled
2	SMLS CONC REDUCER 10" X 6" X SCH20 X SCH40	3.00 Nos.	B1798	Normalized at 900°C and Air Cooled
3	SMLS CONC REDUCER 12" X 10" X SCH20	1.00 Nos.	B1799	Normalized at 900°C and Air Cooled
4	SMLS CONC REDUCER 10" X 8" X SCH20	3.00 Nos.	B1800	Normalized at 900°C and Air Cooled
5	SMLS REDUCING TEE 4" X 2" X SCH40 X SCH80	1.00 Nos.	B1801	Normalized at 900°C and Air Cooled

Chemical Composition						
Heat No. C% SI% Mn% P% S% Cr% Ni% Mo% V% Cu% Ceq %						
B1797 0.217 0.286 0.658 0.015 0.006 0.135 0.032 0.029 0.005 0.072 0.367						
B1798 0.194 0.311 0.632 0.014 0.005 0.186 0.035 0.031 0.004 0.080 0.351						
B1799 0.193 0.210 0.712 0.012 0.007 0.201 0.039 0.025 0.006 0.103 0.367						
B1800 0.183 0.241 0.734 0.016 0.008 0.156 0.034 0.023 0.003 0.086 0.349						
B1801 0.192 0.264 0.698 0.014 0.009 0.179 0.042 0.016 0.002 0.094 0.356						

Heat No.		Tensile		Hardness
neat No.	U.T.S	Y.S	Elongation	
	Mpa-Rp 0.2	Mpa-Rp 0.2	8	HRB
B1797	527	370	40	76,77,77
B1798	548	367	42	79,79,80
B1799	561	354	45	78,78,79
B1800	535	361	44	77,77,78
B1801	540	372	43	76,76,77

Visual Inspection OK Dimension Inspection OK Country of Origin INDIA

Marking Remarks Brand - Item - Size - Specification - Dimension - Heat No.

1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements.

- 2) Starting Material Seamless Pipe.
- 3) No welding or weld repair.
- 4) Material free from mercury or radioactive contamination.
- 5) Material is Fully Killed and Fine grain Practice.

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