



OM
TUBES & FITTINGS INDUSTRIES

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INSPECTION CERTIFICATE		Customer :		QATAR PETROCHEMICAL COMPANY (QAPCO)	
EN10204:2004/3.1		Certificate No :	OM/L/MTC/20-21/11099	Page	1
ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 & PED 2014/68/EU MM+AD2000W0 Certified Company		Order No :	82479	Date	04-Dec-2020
		Invoice No :		Date	

Specification :

ASTM A105/A105N - 14, ASME B16.5-2003


No.	Description	Quantity	Heat No.	Heat Treatment
1	SWRF FLANGE 3/4" X 300#	8.00 Nos.	F0238	Normalized at 900°C and Air Cooled

Chemical Composition											
Heat No.	C%	SI%	Mn%	P%	S%	Cr%	Ni%	Mo%	V%	Cu%	Ceq %
F0238	0.182	0.203	0.729	0.016	0.005	0.181	0.034	0.030	0.003	0.077	0.353

Mechanical Properties						
Heat No.	Tensile				Hardness	
	U.T.S	Y.S	Elongation	Red. Area	HRB	
	Mpa-Rp 0.2	Mpa-Rp 0.2	%	%		
F0238	603	362	41	67	78,78,79	

Visual Inspection	OK	Dimension Inspection	OK	Country of Origin	INDIA
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Marking	
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Remarks	Seal of Customer / Surveyor	FOR OM TUBES & FITTINGS INDUSTRIES
1) Test samples were tested and inspected in accordance with the order & were found to meet the requirements. 2) Material free from mercury or radioactive contamination. 3) No welding or weld repair. 4) Ultrasonic Test as per ASTM SA 388 - Found OK. 5) Material is Fully Killed and Fine grain Practice.		<div>  <p>QC HEAD</p> </div>