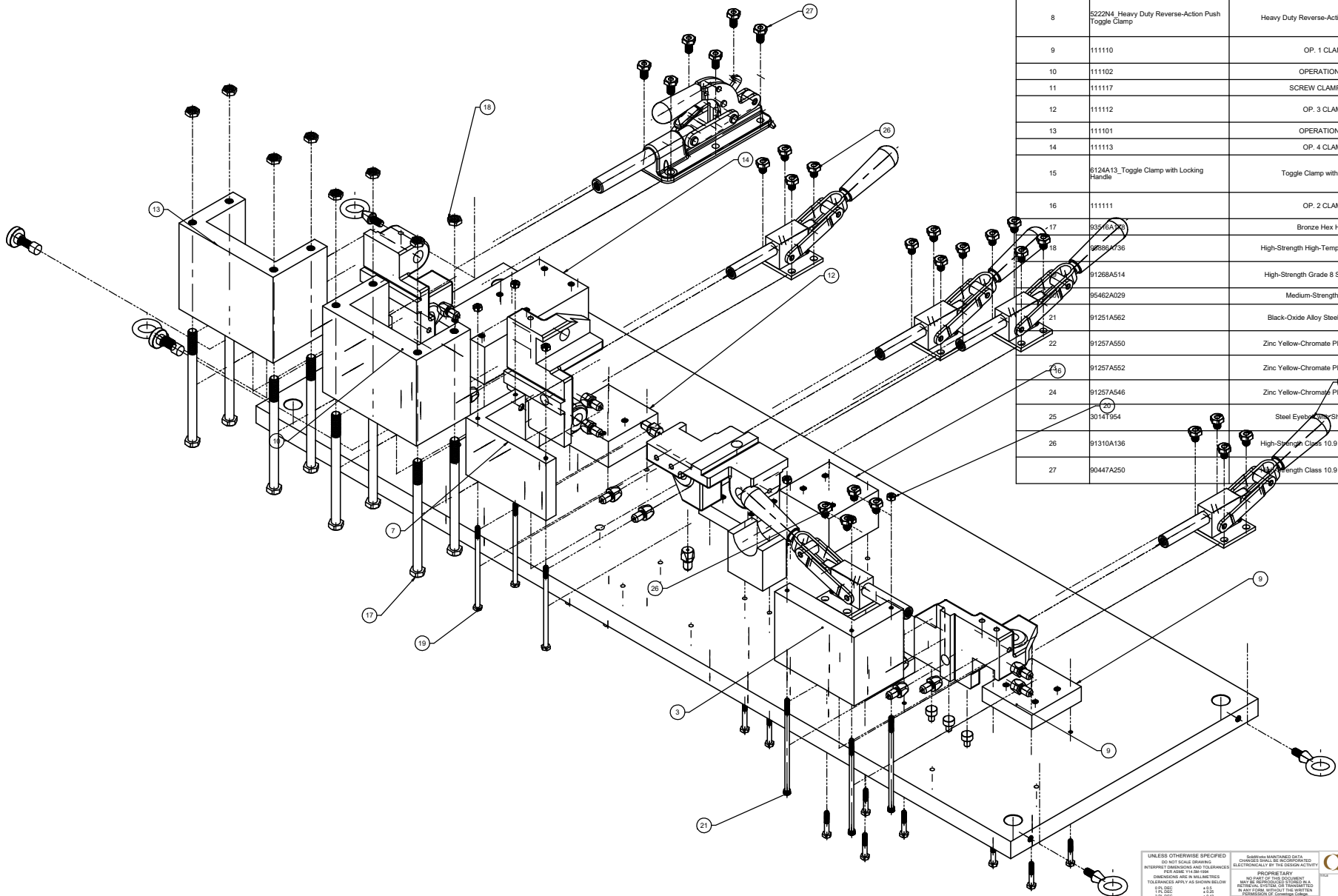


NOTES:
1. MATERIAL:
2. STOCK SIZE:
3. FINISH:

REVISIONS			
REV	DESCRIPTION	DATE	APPRO

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	111105	BASE	1
2	111014	ROLLER REST BRACKET	5
3	111104	L BLOCK OPERATION 1	1
4	2336A124	Locating Pin	19
5	3097N13	Press-Fit Locating and Support Button	8
6	111106	VEE BLOCK	1
7	111103	L BLOCK OPERATION 2	1
8	5222N4 Heavy Duty Reverse-Action Push Toggle Clamp	Heavy Duty Reverse-Action Push Toggle Clamp	5
9	111110	OP. 1 CLAMPBASE	3
10	111102	OPERATION 3 BLOCK	1
11	111117	SCREW CLAMP ASSEMBLY	2
12	111112	OP. 3 CLAMP BASE	1
13	111101	OPERATION 4 BLOCK	1
14	111113	OP. 4 CLAMP BASE	1
15	6124A13_Toggle Clamp with Locking Handle	Toggle Clamp with Locking Handle	1
16	111111	OP. 2 CLAMP BASE	1
17	9355A206	Bronze Hex Head Screw	8
18	9888A136	High-Strength High-Temperature PEEK Hex Nut	8
	91268A514	High-Strength Grade 8 Steel Hex Head Screw	3
	95462A029	Medium-Strength Steel Hex Nut	6
21	91251A562	Black-Oxide Alloy Steel Socket Head Screw	3
22	91257A550	Zinc Yellow-Chromate Plated Hex Head Screw	10
23	91257A552	Zinc Yellow-Chromate Plated Hex Head Screw	4
24	91257A546	Zinc Yellow-Chromate Plated Hex Head Screw	12
25	3014T954	Steel Eyelet/Shoulder - for Lifting	4
26	91310A136	High-Strength Class 10.9 Steel Hex Head Screw	20
27	90447A250	High-Strength Class 10.9 Steel Hex Head Screw	6



111115	00	FIXTURE ASSEMBLY
PART NUMBER	REV	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND TOLERANCES
PER ASME Y14.5M-2018
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES UNLESS OTHERWISE SPECIFIED

1. PL. DEC.	+0.13
2. PL. DEC.	+0.13
3. PL. DEC.	+0.13
4. PL. DEC.	+0.13
5. PL. DEC.	+0.13
6. PL. DEC.	+0.13
7. PL. DEC.	+0.13
8. PL. DEC.	+0.13
9. PL. DEC.	+0.13
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21. PL. DEC.	+0.13
22. PL. DEC.	+0.13
23. PL. DEC.	+0.13
24. PL. DEC.	+0.13
25. PL. DEC.	+0.13
26. PL. DEC.	+0.13
27. PL. DEC.	+0.13

SURFACE FINISHES: 12.5 µm

THIRD ANGLE PROJECTION

CONESTOGA
299 Deon Valley Drive, Kitchener, ON, N2D 4M4

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DATE: 12/12/2024
DRAWN BY: [Signature]
CHECKED BY: [Signature]
APPROVED BY: [Signature]

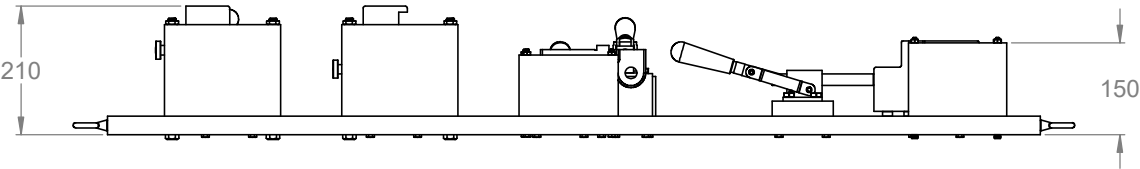
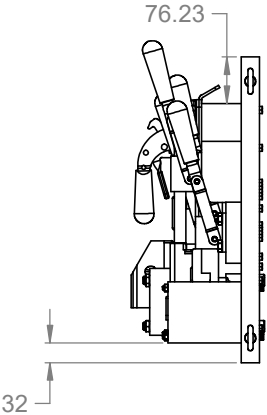
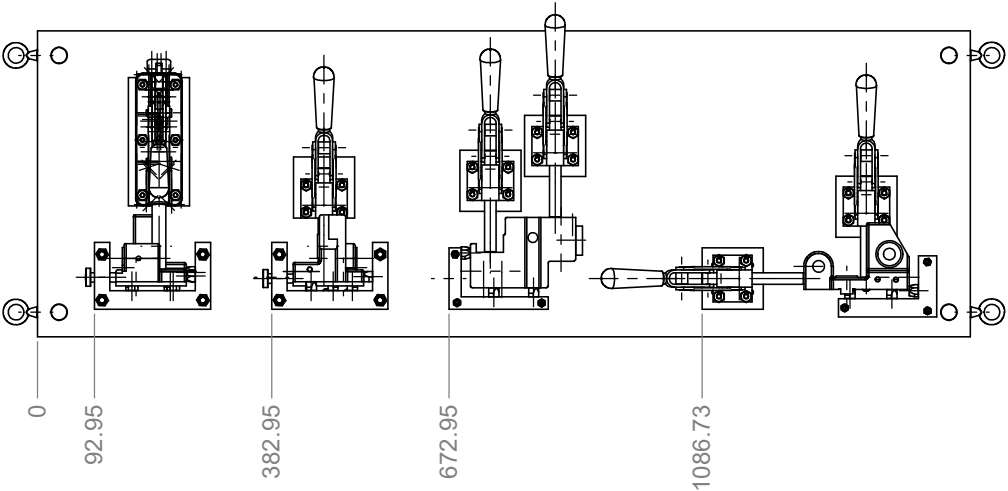
DATE: 12/12/2024
DESIGNED BY: [Signature]
CHECKED BY: [Signature]
APPROVED BY: [Signature]

FIXTURE ASSEMBLY

111115 00

SHEET 1 OF 2

NOTES:
1. MATERIAL:
2. STOCK SIZE:
3. FINISH:



UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING
INTERPRET DIMENSIONS AND TOLERANCES
PER ASME Y14.5M-1994
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES APPLY AS SHOWN BELOW
0 PL DEC ± 0.5
1 PL DEC ± 0.25
2 PL DEC ± 0.13
3 PL DEC ± 0.06
ANGLES ± 1°
SURFACE ROUGHNESS 1.6 µm

THIRD ANGLE PROJECTION



SolidWorks MAINTAINED DATA
CHANGES SHALL BE INCORPORATED
ELECTRONICALLY BY THE DESIGN ACTIVITY

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CUSTOMER

PROJECT

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DATE

CHECKED BY

DATE

APPROVED

DATE

PORTFOLIO: SHOWCASE MY SKILLS

TITLE

SIZE

DRAWING NO

SCALE 1:2

WEIGHT g

REVISION

Fixture Assy -

SHEET 2 OF 2