

DB620 - <offline> - Data view

"Bundle_Data" Data Block - Stack Data for Level 3
Global data block DB 620

Name: **Family:**
Author: **Version:** 0.1
Block version: 2
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Block: DB620 Data Block - Temporary Storage of Stack Data for Level 3

Address	Name	Type	Initial value	Actual value	Comment
0.0	Bundle[0].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
0.1	Bundle[0].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
0.2	Bundle[0].SpareBit02	BOOL	FALSE	FALSE	
0.3	Bundle[0].SpareBit03	BOOL	FALSE	FALSE	
2.0	Bundle[0].Weight	INT	0	1086	Stack Weight (kg)
4.0	Bundle[0].ItemNo	INT	0	14	Stack Item Number
6.0	Bundle[0].CastNum	INT	0	1199	Stack Batch Number
8.0	Bundle[0].FurnaceNum	INT	0	5	Stack Furnace Number
10.0	Bundle[0].MeltID	DINT	L#0	L#12345	Stack Melt_id
14.0	Bundle[0].Spare[0]	INT	0	0	
16.0	Bundle[0].Spare[1]	INT	0	0	
18.0	Bundle[0].Spare[2]	INT	0	0	
20.0	Bundle[1].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
20.1	Bundle[1].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
20.2	Bundle[1].SpareBit02	BOOL	FALSE	FALSE	
20.3	Bundle[1].SpareBit03	BOOL	FALSE	FALSE	
22.0	Bundle[1].Weight	INT	0	1084	Stack Weight (kg)
24.0	Bundle[1].ItemNo	INT	0	13	Stack Item Number
26.0	Bundle[1].CastNum	INT	0	1199	Stack Batch Number
28.0	Bundle[1].FurnaceNum	INT	0	5	Stack Furnace Number
30.0	Bundle[1].MeltID	DINT	L#0	L#12345	Stack Melt_id
34.0	Bundle[1].Spare[0]	INT	0	0	
36.0	Bundle[1].Spare[1]	INT	0	0	
38.0	Bundle[1].Spare[2]	INT	0	0	
40.0	Bundle[2].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
40.1	Bundle[2].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
40.2	Bundle[2].SpareBit02	BOOL	FALSE	FALSE	
40.3	Bundle[2].SpareBit03	BOOL	FALSE	FALSE	
42.0	Bundle[2].Weight	INT	0	1093	Stack Weight (kg)
44.0	Bundle[2].ItemNo	INT	0	12	Stack Item Number
46.0	Bundle[2].CastNum	INT	0	1199	Stack Batch Number
48.0	Bundle[2].FurnaceNum	INT	0	5	Stack Furnace Number
50.0	Bundle[2].MeltID	DINT	L#0	L#12345	Stack Melt_id
54.0	Bundle[2].Spare[0]	INT	0	0	
56.0	Bundle[2].Spare[1]	INT	0	0	
58.0	Bundle[2].Spare[2]	INT	0	0	
60.0	Bundle[3].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
60.1	Bundle[3].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
60.2	Bundle[3].SpareBit02	BOOL	FALSE	FALSE	
60.3	Bundle[3].SpareBit03	BOOL	FALSE	FALSE	
62.0	Bundle[3].Weight	INT	0	1092	Stack Weight (kg)
64.0	Bundle[3].ItemNo	INT	0	11	Stack Item Number
66.0	Bundle[3].CastNum	INT	0	1199	Stack Batch Number
68.0	Bundle[3].FurnaceNum	INT	0	5	Stack Furnace Number
70.0	Bundle[3].MeltID	DINT	L#0	L#12345	Stack Melt_id
74.0	Bundle[3].Spare[0]	INT	0	0	
76.0	Bundle[3].Spare[1]	INT	0	0	
78.0	Bundle[3].Spare[2]	INT	0	0	
80.0	Bundle[4].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
80.1	Bundle[4].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
80.2	Bundle[4].SpareBit02	BOOL	FALSE	FALSE	
80.3	Bundle[4].SpareBit03	BOOL	FALSE	FALSE	
82.0	Bundle[4].Weight	INT	0	1084	Stack Weight (kg)
84.0	Bundle[4].ItemNo	INT	0	10	Stack Item Number
86.0	Bundle[4].CastNum	INT	0	1199	Stack Batch Number
88.0	Bundle[4].FurnaceNum	INT	0	5	Stack Furnace Number
90.0	Bundle[4].MeltID	DINT	L#0	L#12345	Stack Melt_id

Address	Name	Type	Initial value	Actual value	Comment
94.0	Bundle[4].Spare[0]	INT	0	0	
96.0	Bundle[4].Spare[1]	INT	0	0	
98.0	Bundle[4].Spare[2]	INT	0	0	
100.0	Bundle[5].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
100.1	Bundle[5].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
100.2	Bundle[5].SpareBit02	BOOL	FALSE	FALSE	
100.3	Bundle[5].SpareBit03	BOOL	FALSE	FALSE	
102.0	Bundle[5].Weight	INT	0	1086	Stack Weight (kg)
104.0	Bundle[5].ItemNo	INT	0	9	Stack Item Number
106.0	Bundle[5].CastNum	INT	0	1199	Stack Batch Number
108.0	Bundle[5].FurnaceNum	INT	0	5	Stack Furnace Number
110.0	Bundle[5].MeltID	DINT	L#0	L#12345	Stack Melt_id
114.0	Bundle[5].Spare[0]	INT	0	0	
116.0	Bundle[5].Spare[1]	INT	0	0	
118.0	Bundle[5].Spare[2]	INT	0	0	
120.0	Bundle[6].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
120.1	Bundle[6].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
120.2	Bundle[6].SpareBit02	BOOL	FALSE	FALSE	
120.3	Bundle[6].SpareBit03	BOOL	FALSE	FALSE	
122.0	Bundle[6].Weight	INT	0	1095	Stack Weight (kg)
124.0	Bundle[6].ItemNo	INT	0	8	Stack Item Number
126.0	Bundle[6].CastNum	INT	0	1199	Stack Batch Number
128.0	Bundle[6].FurnaceNum	INT	0	5	Stack Furnace Number
130.0	Bundle[6].MeltID	DINT	L#0	L#12345	Stack Melt_id
134.0	Bundle[6].Spare[0]	INT	0	0	
136.0	Bundle[6].Spare[1]	INT	0	0	
138.0	Bundle[6].Spare[2]	INT	0	0	
140.0	Bundle[7].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
140.1	Bundle[7].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
140.2	Bundle[7].SpareBit02	BOOL	FALSE	FALSE	
140.3	Bundle[7].SpareBit03	BOOL	FALSE	FALSE	
142.0	Bundle[7].Weight	INT	0	1091	Stack Weight (kg)
144.0	Bundle[7].ItemNo	INT	0	7	Stack Item Number
146.0	Bundle[7].CastNum	INT	0	1199	Stack Batch Number
148.0	Bundle[7].FurnaceNum	INT	0	5	Stack Furnace Number
150.0	Bundle[7].MeltID	DINT	L#0	L#12345	Stack Melt_id
154.0	Bundle[7].Spare[0]	INT	0	0	
156.0	Bundle[7].Spare[1]	INT	0	0	
158.0	Bundle[7].Spare[2]	INT	0	0	
160.0	Bundle[8].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
160.1	Bundle[8].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
160.2	Bundle[8].SpareBit02	BOOL	FALSE	FALSE	
160.3	Bundle[8].SpareBit03	BOOL	FALSE	FALSE	
162.0	Bundle[8].Weight	INT	0	1078	Stack Weight (kg)
164.0	Bundle[8].ItemNo	INT	0	6	Stack Item Number
166.0	Bundle[8].CastNum	INT	0	1199	Stack Batch Number
168.0	Bundle[8].FurnaceNum	INT	0	5	Stack Furnace Number
170.0	Bundle[8].MeltID	DINT	L#0	L#12345	Stack Melt_id
174.0	Bundle[8].Spare[0]	INT	0	0	
176.0	Bundle[8].Spare[1]	INT	0	0	
178.0	Bundle[8].Spare[2]	INT	0	0	
180.0	Bundle[9].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
180.1	Bundle[9].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
180.2	Bundle[9].SpareBit02	BOOL	FALSE	FALSE	
180.3	Bundle[9].SpareBit03	BOOL	FALSE	FALSE	
182.0	Bundle[9].Weight	INT	0	1097	Stack Weight (kg)
184.0	Bundle[9].ItemNo	INT	0	5	Stack Item Number
186.0	Bundle[9].CastNum	INT	0	1199	Stack Batch Number
188.0	Bundle[9].FurnaceNum	INT	0	5	Stack Furnace Number
190.0	Bundle[9].MeltID	DINT	L#0	L#12345	Stack Melt_id
194.0	Bundle[9].Spare[0]	INT	0	0	
196.0	Bundle[9].Spare[1]	INT	0	0	
198.0	Bundle[9].Spare[2]	INT	0	0	
200.0	Bundle[10].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
200.1	Bundle[10].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
200.2	Bundle[10].SpareBit02	BOOL	FALSE	FALSE	
200.3	Bundle[10].SpareBit03	BOOL	FALSE	FALSE	
202.0	Bundle[10].Weight	INT	0	1075	Stack Weight (kg)
204.0	Bundle[10].ItemNo	INT	0	4	Stack Item Number
206.0	Bundle[10].CastNum	INT	0	1199	Stack Batch Number
208.0	Bundle[10].FurnaceNum	INT	0	5	Stack Furnace Number
210.0	Bundle[10].MeltID	DINT	L#0	L#12345	Stack Melt_id
214.0	Bundle[10].Spare[0]	INT	0	0	
216.0	Bundle[10].Spare[1]	INT	0	0	

Address	Name	Type	Initial value	Actual value	Comment
218.0	Bundle[10].Spare[2]	INT	0	0	
220.0	Bundle[11].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
220.1	Bundle[11].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
220.2	Bundle[11].SpareBit02	BOOL	FALSE	FALSE	
220.3	Bundle[11].SpareBit03	BOOL	FALSE	FALSE	
222.0	Bundle[11].Weight	INT	0	1091	Stack Weight (kg)
224.0	Bundle[11].ItemNo	INT	0	3	Stack Item Number
226.0	Bundle[11].CastNum	INT	0	1199	Stack Batch Number
228.0	Bundle[11].FurnaceNum	INT	0	5	Stack Furnace Number
230.0	Bundle[11].MeltID	DINT	L#0	L#12345	Stack Melt_id
234.0	Bundle[11].Spare[0]	INT	0	0	
236.0	Bundle[11].Spare[1]	INT	0	0	
238.0	Bundle[11].Spare[2]	INT	0	0	
240.0	Bundle[12].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
240.1	Bundle[12].Reject	BOOL	FALSE	TRUE	Stack Rejected (1=Yes)
240.2	Bundle[12].SpareBit02	BOOL	FALSE	FALSE	
240.3	Bundle[12].SpareBit03	BOOL	FALSE	FALSE	
242.0	Bundle[12].Weight	INT	0	1102	Stack Weight (kg)
244.0	Bundle[12].ItemNo	INT	0	2	Stack Item Number
246.0	Bundle[12].CastNum	INT	0	1199	Stack Batch Number
248.0	Bundle[12].FurnaceNum	INT	0	5	Stack Furnace Number
250.0	Bundle[12].MeltID	DINT	L#0	L#12345	Stack Melt_id
254.0	Bundle[12].Spare[0]	INT	0	0	
256.0	Bundle[12].Spare[1]	INT	0	0	
258.0	Bundle[12].Spare[2]	INT	0	0	
260.0	Bundle[13].DataReady	BOOL	FALSE	TRUE	Stack Data Ready (1=Yes)
260.1	Bundle[13].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
260.2	Bundle[13].SpareBit02	BOOL	FALSE	FALSE	
260.3	Bundle[13].SpareBit03	BOOL	FALSE	FALSE	
262.0	Bundle[13].Weight	INT	0	1076	Stack Weight (kg)
264.0	Bundle[13].ItemNo	INT	0	1	Stack Item Number
266.0	Bundle[13].CastNum	INT	0	1199	Stack Batch Number
268.0	Bundle[13].FurnaceNum	INT	0	5	Stack Furnace Number
270.0	Bundle[13].MeltID	DINT	L#0	L#12345	Stack Melt_id
274.0	Bundle[13].Spare[0]	INT	0	0	
276.0	Bundle[13].Spare[1]	INT	0	0	
278.0	Bundle[13].Spare[2]	INT	0	0	
280.0	Bundle[14].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
280.1	Bundle[14].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
280.2	Bundle[14].SpareBit02	BOOL	FALSE	FALSE	
280.3	Bundle[14].SpareBit03	BOOL	FALSE	FALSE	
282.0	Bundle[14].Weight	INT	0	0	Stack Weight (kg)
284.0	Bundle[14].ItemNo	INT	0	0	Stack Item Number
286.0	Bundle[14].CastNum	INT	0	0	Stack Batch Number
288.0	Bundle[14].FurnaceNum	INT	0	0	Stack Furnace Number
290.0	Bundle[14].MeltID	DINT	L#0	L#0	Stack Melt_id
294.0	Bundle[14].Spare[0]	INT	0	0	
296.0	Bundle[14].Spare[1]	INT	0	0	
298.0	Bundle[14].Spare[2]	INT	0	0	
300.0	Bundle[15].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
300.1	Bundle[15].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
300.2	Bundle[15].SpareBit02	BOOL	FALSE	FALSE	
300.3	Bundle[15].SpareBit03	BOOL	FALSE	FALSE	
302.0	Bundle[15].Weight	INT	0	0	Stack Weight (kg)
304.0	Bundle[15].ItemNo	INT	0	0	Stack Item Number
306.0	Bundle[15].CastNum	INT	0	0	Stack Batch Number
308.0	Bundle[15].FurnaceNum	INT	0	0	Stack Furnace Number
310.0	Bundle[15].MeltID	DINT	L#0	L#0	Stack Melt_id
314.0	Bundle[15].Spare[0]	INT	0	0	
316.0	Bundle[15].Spare[1]	INT	0	0	
318.0	Bundle[15].Spare[2]	INT	0	0	
320.0	Bundle[16].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
320.1	Bundle[16].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
320.2	Bundle[16].SpareBit02	BOOL	FALSE	FALSE	
320.3	Bundle[16].SpareBit03	BOOL	FALSE	FALSE	
322.0	Bundle[16].Weight	INT	0	0	Stack Weight (kg)
324.0	Bundle[16].ItemNo	INT	0	0	Stack Item Number
326.0	Bundle[16].CastNum	INT	0	0	Stack Batch Number
328.0	Bundle[16].FurnaceNum	INT	0	0	Stack Furnace Number
330.0	Bundle[16].MeltID	DINT	L#0	L#0	Stack Melt_id
334.0	Bundle[16].Spare[0]	INT	0	0	
336.0	Bundle[16].Spare[1]	INT	0	0	
338.0	Bundle[16].Spare[2]	INT	0	0	
340.0	Bundle[17].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)

Address	Name	Type	Initial value	Actual value	Comment
340.1	Bundle[17].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
340.2	Bundle[17].SpareBit02	BOOL	FALSE	FALSE	
340.3	Bundle[17].SpareBit03	BOOL	FALSE	FALSE	
342.0	Bundle[17].Weight	INT	0	0	Stack Weight (kg)
344.0	Bundle[17].ItemNo	INT	0	0	Stack Item Number
346.0	Bundle[17].CastNum	INT	0	0	Stack Batch Number
348.0	Bundle[17].FurnaceNum	INT	0	0	Stack Furnace Number
350.0	Bundle[17].MeltID	DINT	L#0	L#0	Stack Melt_id
354.0	Bundle[17].Spare[0]	INT	0	0	
356.0	Bundle[17].Spare[1]	INT	0	0	
358.0	Bundle[17].Spare[2]	INT	0	0	
360.0	Bundle[18].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
360.1	Bundle[18].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
360.2	Bundle[18].SpareBit02	BOOL	FALSE	FALSE	
360.3	Bundle[18].SpareBit03	BOOL	FALSE	FALSE	
362.0	Bundle[18].Weight	INT	0	0	Stack Weight (kg)
364.0	Bundle[18].ItemNo	INT	0	0	Stack Item Number
366.0	Bundle[18].CastNum	INT	0	0	Stack Batch Number
368.0	Bundle[18].FurnaceNum	INT	0	0	Stack Furnace Number
370.0	Bundle[18].MeltID	DINT	L#0	L#0	Stack Melt_id
374.0	Bundle[18].Spare[0]	INT	0	0	
376.0	Bundle[18].Spare[1]	INT	0	0	
378.0	Bundle[18].Spare[2]	INT	0	0	
380.0	Bundle[19].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
380.1	Bundle[19].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
380.2	Bundle[19].SpareBit02	BOOL	FALSE	FALSE	
380.3	Bundle[19].SpareBit03	BOOL	FALSE	FALSE	
382.0	Bundle[19].Weight	INT	0	0	Stack Weight (kg)
384.0	Bundle[19].ItemNo	INT	0	0	Stack Item Number
386.0	Bundle[19].CastNum	INT	0	0	Stack Batch Number
388.0	Bundle[19].FurnaceNum	INT	0	0	Stack Furnace Number
390.0	Bundle[19].MeltID	DINT	L#0	L#0	Stack Melt_id
394.0	Bundle[19].Spare[0]	INT	0	0	
396.0	Bundle[19].Spare[1]	INT	0	0	
398.0	Bundle[19].Spare[2]	INT	0	0	
400.0	Bundle[20].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
400.1	Bundle[20].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
400.2	Bundle[20].SpareBit02	BOOL	FALSE	FALSE	
400.3	Bundle[20].SpareBit03	BOOL	FALSE	FALSE	
402.0	Bundle[20].Weight	INT	0	0	Stack Weight (kg)
404.0	Bundle[20].ItemNo	INT	0	0	Stack Item Number
406.0	Bundle[20].CastNum	INT	0	0	Stack Batch Number
408.0	Bundle[20].FurnaceNum	INT	0	0	Stack Furnace Number
410.0	Bundle[20].MeltID	DINT	L#0	L#0	Stack Melt_id
414.0	Bundle[20].Spare[0]	INT	0	0	
416.0	Bundle[20].Spare[1]	INT	0	0	
418.0	Bundle[20].Spare[2]	INT	0	0	
420.0	Bundle[21].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
420.1	Bundle[21].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
420.2	Bundle[21].SpareBit02	BOOL	FALSE	FALSE	
420.3	Bundle[21].SpareBit03	BOOL	FALSE	FALSE	
422.0	Bundle[21].Weight	INT	0	0	Stack Weight (kg)
424.0	Bundle[21].ItemNo	INT	0	0	Stack Item Number
426.0	Bundle[21].CastNum	INT	0	0	Stack Batch Number
428.0	Bundle[21].FurnaceNum	INT	0	0	Stack Furnace Number
430.0	Bundle[21].MeltID	DINT	L#0	L#0	Stack Melt_id
434.0	Bundle[21].Spare[0]	INT	0	0	
436.0	Bundle[21].Spare[1]	INT	0	0	
438.0	Bundle[21].Spare[2]	INT	0	0	
440.0	Bundle[22].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
440.1	Bundle[22].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
440.2	Bundle[22].SpareBit02	BOOL	FALSE	FALSE	
440.3	Bundle[22].SpareBit03	BOOL	FALSE	FALSE	
442.0	Bundle[22].Weight	INT	0	0	Stack Weight (kg)
444.0	Bundle[22].ItemNo	INT	0	0	Stack Item Number
446.0	Bundle[22].CastNum	INT	0	0	Stack Batch Number
448.0	Bundle[22].FurnaceNum	INT	0	0	Stack Furnace Number
450.0	Bundle[22].MeltID	DINT	L#0	L#0	Stack Melt_id
454.0	Bundle[22].Spare[0]	INT	0	0	
456.0	Bundle[22].Spare[1]	INT	0	0	
458.0	Bundle[22].Spare[2]	INT	0	0	
460.0	Bundle[23].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
460.1	Bundle[23].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
460.2	Bundle[23].SpareBit02	BOOL	FALSE	FALSE	

Address	Name	Type	Initial value	Actual value	Comment
460.3	Bundle[23].SpareBit03	BOOL	FALSE	FALSE	
462.0	Bundle[23].Weight	INT	0	0	Stack Weight (kg)
464.0	Bundle[23].ItemNo	INT	0	0	Stack Item Number
466.0	Bundle[23].CastNum	INT	0	0	Stack Batch Number
468.0	Bundle[23].FurnaceNum	INT	0	0	Stack Furnace Number
470.0	Bundle[23].MeltID	DINT	L#0	L#0	Stack Melt_id
474.0	Bundle[23].Spare[0]	INT	0	0	
476.0	Bundle[23].Spare[1]	INT	0	0	
478.0	Bundle[23].Spare[2]	INT	0	0	
480.0	Bundle[24].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
480.1	Bundle[24].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
480.2	Bundle[24].SpareBit02	BOOL	FALSE	FALSE	
480.3	Bundle[24].SpareBit03	BOOL	FALSE	FALSE	
482.0	Bundle[24].Weight	INT	0	0	Stack Weight (kg)
484.0	Bundle[24].ItemNo	INT	0	0	Stack Item Number
486.0	Bundle[24].CastNum	INT	0	0	Stack Batch Number
488.0	Bundle[24].FurnaceNum	INT	0	0	Stack Furnace Number
490.0	Bundle[24].MeltID	DINT	L#0	L#0	Stack Melt_id
494.0	Bundle[24].Spare[0]	INT	0	0	
496.0	Bundle[24].Spare[1]	INT	0	0	
498.0	Bundle[24].Spare[2]	INT	0	0	
500.0	Bundle[25].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
500.1	Bundle[25].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
500.2	Bundle[25].SpareBit02	BOOL	FALSE	FALSE	
500.3	Bundle[25].SpareBit03	BOOL	FALSE	FALSE	
502.0	Bundle[25].Weight	INT	0	0	Stack Weight (kg)
504.0	Bundle[25].ItemNo	INT	0	0	Stack Item Number
506.0	Bundle[25].CastNum	INT	0	0	Stack Batch Number
508.0	Bundle[25].FurnaceNum	INT	0	0	Stack Furnace Number
510.0	Bundle[25].MeltID	DINT	L#0	L#0	Stack Melt_id
514.0	Bundle[25].Spare[0]	INT	0	0	
516.0	Bundle[25].Spare[1]	INT	0	0	
518.0	Bundle[25].Spare[2]	INT	0	0	
520.0	Bundle[26].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
520.1	Bundle[26].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
520.2	Bundle[26].SpareBit02	BOOL	FALSE	FALSE	
520.3	Bundle[26].SpareBit03	BOOL	FALSE	FALSE	
522.0	Bundle[26].Weight	INT	0	0	Stack Weight (kg)
524.0	Bundle[26].ItemNo	INT	0	0	Stack Item Number
526.0	Bundle[26].CastNum	INT	0	0	Stack Batch Number
528.0	Bundle[26].FurnaceNum	INT	0	0	Stack Furnace Number
530.0	Bundle[26].MeltID	DINT	L#0	L#0	Stack Melt_id
534.0	Bundle[26].Spare[0]	INT	0	0	
536.0	Bundle[26].Spare[1]	INT	0	0	
538.0	Bundle[26].Spare[2]	INT	0	0	
540.0	Bundle[27].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
540.1	Bundle[27].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
540.2	Bundle[27].SpareBit02	BOOL	FALSE	FALSE	
540.3	Bundle[27].SpareBit03	BOOL	FALSE	FALSE	
542.0	Bundle[27].Weight	INT	0	0	Stack Weight (kg)
544.0	Bundle[27].ItemNo	INT	0	0	Stack Item Number
546.0	Bundle[27].CastNum	INT	0	0	Stack Batch Number
548.0	Bundle[27].FurnaceNum	INT	0	0	Stack Furnace Number
550.0	Bundle[27].MeltID	DINT	L#0	L#0	Stack Melt_id
554.0	Bundle[27].Spare[0]	INT	0	0	
556.0	Bundle[27].Spare[1]	INT	0	0	
558.0	Bundle[27].Spare[2]	INT	0	0	
560.0	Bundle[28].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
560.1	Bundle[28].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
560.2	Bundle[28].SpareBit02	BOOL	FALSE	FALSE	
560.3	Bundle[28].SpareBit03	BOOL	FALSE	FALSE	
562.0	Bundle[28].Weight	INT	0	0	Stack Weight (kg)
564.0	Bundle[28].ItemNo	INT	0	0	Stack Item Number
566.0	Bundle[28].CastNum	INT	0	0	Stack Batch Number
568.0	Bundle[28].FurnaceNum	INT	0	0	Stack Furnace Number
570.0	Bundle[28].MeltID	DINT	L#0	L#0	Stack Melt_id
574.0	Bundle[28].Spare[0]	INT	0	0	
576.0	Bundle[28].Spare[1]	INT	0	0	
578.0	Bundle[28].Spare[2]	INT	0	0	
580.0	Bundle[29].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
580.1	Bundle[29].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
580.2	Bundle[29].SpareBit02	BOOL	FALSE	FALSE	
580.3	Bundle[29].SpareBit03	BOOL	FALSE	FALSE	
582.0	Bundle[29].Weight	INT	0	0	Stack Weight (kg)

Address	Name	Type	Initial value	Actual value	Comment
584.0	Bundle[29].ItemNo	INT	0	0	Stack Item Number
586.0	Bundle[29].CastNum	INT	0	0	Stack Batch Number
588.0	Bundle[29].FurnaceNum	INT	0	0	Stack Furnace Number
590.0	Bundle[29].MeltID	DINT	L#0	L#0	Stack Melt_id
594.0	Bundle[29].Spare[0]	INT	0	0	
596.0	Bundle[29].Spare[1]	INT	0	0	
598.0	Bundle[29].Spare[2]	INT	0	0	
600.0	Bundle[30].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
600.1	Bundle[30].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
600.2	Bundle[30].SpareBit02	BOOL	FALSE	FALSE	
600.3	Bundle[30].SpareBit03	BOOL	FALSE	FALSE	
602.0	Bundle[30].Weight	INT	0	0	Stack Weight (kg)
604.0	Bundle[30].ItemNo	INT	0	0	Stack Item Number
606.0	Bundle[30].CastNum	INT	0	0	Stack Batch Number
608.0	Bundle[30].FurnaceNum	INT	0	0	Stack Furnace Number
610.0	Bundle[30].MeltID	DINT	L#0	L#0	Stack Melt_id
614.0	Bundle[30].Spare[0]	INT	0	0	
616.0	Bundle[30].Spare[1]	INT	0	0	
618.0	Bundle[30].Spare[2]	INT	0	0	
620.0	Bundle[31].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
620.1	Bundle[31].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
620.2	Bundle[31].SpareBit02	BOOL	FALSE	FALSE	
620.3	Bundle[31].SpareBit03	BOOL	FALSE	FALSE	
622.0	Bundle[31].Weight	INT	0	0	Stack Weight (kg)
624.0	Bundle[31].ItemNo	INT	0	0	Stack Item Number
626.0	Bundle[31].CastNum	INT	0	0	Stack Batch Number
628.0	Bundle[31].FurnaceNum	INT	0	0	Stack Furnace Number
630.0	Bundle[31].MeltID	DINT	L#0	L#0	Stack Melt_id
634.0	Bundle[31].Spare[0]	INT	0	0	
636.0	Bundle[31].Spare[1]	INT	0	0	
638.0	Bundle[31].Spare[2]	INT	0	0	
640.0	Bundle[32].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
640.1	Bundle[32].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
640.2	Bundle[32].SpareBit02	BOOL	FALSE	FALSE	
640.3	Bundle[32].SpareBit03	BOOL	FALSE	FALSE	
642.0	Bundle[32].Weight	INT	0	0	Stack Weight (kg)
644.0	Bundle[32].ItemNo	INT	0	0	Stack Item Number
646.0	Bundle[32].CastNum	INT	0	0	Stack Batch Number
648.0	Bundle[32].FurnaceNum	INT	0	0	Stack Furnace Number
650.0	Bundle[32].MeltID	DINT	L#0	L#0	Stack Melt_id
654.0	Bundle[32].Spare[0]	INT	0	0	
656.0	Bundle[32].Spare[1]	INT	0	0	
658.0	Bundle[32].Spare[2]	INT	0	0	
660.0	Bundle[33].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
660.1	Bundle[33].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
660.2	Bundle[33].SpareBit02	BOOL	FALSE	FALSE	
660.3	Bundle[33].SpareBit03	BOOL	FALSE	FALSE	
662.0	Bundle[33].Weight	INT	0	0	Stack Weight (kg)
664.0	Bundle[33].ItemNo	INT	0	0	Stack Item Number
666.0	Bundle[33].CastNum	INT	0	0	Stack Batch Number
668.0	Bundle[33].FurnaceNum	INT	0	0	Stack Furnace Number
670.0	Bundle[33].MeltID	DINT	L#0	L#0	Stack Melt_id
674.0	Bundle[33].Spare[0]	INT	0	0	
676.0	Bundle[33].Spare[1]	INT	0	0	
678.0	Bundle[33].Spare[2]	INT	0	0	
680.0	Bundle[34].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
680.1	Bundle[34].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
680.2	Bundle[34].SpareBit02	BOOL	FALSE	FALSE	
680.3	Bundle[34].SpareBit03	BOOL	FALSE	FALSE	
682.0	Bundle[34].Weight	INT	0	0	Stack Weight (kg)
684.0	Bundle[34].ItemNo	INT	0	0	Stack Item Number
686.0	Bundle[34].CastNum	INT	0	0	Stack Batch Number
688.0	Bundle[34].FurnaceNum	INT	0	0	Stack Furnace Number
690.0	Bundle[34].MeltID	DINT	L#0	L#0	Stack Melt_id
694.0	Bundle[34].Spare[0]	INT	0	0	
696.0	Bundle[34].Spare[1]	INT	0	0	
698.0	Bundle[34].Spare[2]	INT	0	0	
700.0	Bundle[35].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
700.1	Bundle[35].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
700.2	Bundle[35].SpareBit02	BOOL	FALSE	FALSE	
700.3	Bundle[35].SpareBit03	BOOL	FALSE	FALSE	
702.0	Bundle[35].Weight	INT	0	0	Stack Weight (kg)
704.0	Bundle[35].ItemNo	INT	0	0	Stack Item Number
706.0	Bundle[35].CastNum	INT	0	0	Stack Batch Number

Address	Name	Type	Initial value	Actual value	Comment
708.0	Bundle[35].FurnaceNum	INT	0	0	Stack Furnace Number
710.0	Bundle[35].MeltID	DINT	L#0	L#0	Stack Melt_id
714.0	Bundle[35].Spare[0]	INT	0	0	
716.0	Bundle[35].Spare[1]	INT	0	0	
718.0	Bundle[35].Spare[2]	INT	0	0	
720.0	Bundle[36].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
720.1	Bundle[36].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
720.2	Bundle[36].SpareBit02	BOOL	FALSE	FALSE	
720.3	Bundle[36].SpareBit03	BOOL	FALSE	FALSE	
722.0	Bundle[36].Weight	INT	0	0	Stack Weight (kg)
724.0	Bundle[36].ItemNo	INT	0	0	Stack Item Number
726.0	Bundle[36].CastNum	INT	0	0	Stack Batch Number
728.0	Bundle[36].FurnaceNum	INT	0	0	Stack Furnace Number
730.0	Bundle[36].MeltID	DINT	L#0	L#0	Stack Melt_id
734.0	Bundle[36].Spare[0]	INT	0	0	
736.0	Bundle[36].Spare[1]	INT	0	0	
738.0	Bundle[36].Spare[2]	INT	0	0	
740.0	Bundle[37].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
740.1	Bundle[37].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
740.2	Bundle[37].SpareBit02	BOOL	FALSE	FALSE	
740.3	Bundle[37].SpareBit03	BOOL	FALSE	FALSE	
742.0	Bundle[37].Weight	INT	0	0	Stack Weight (kg)
744.0	Bundle[37].ItemNo	INT	0	0	Stack Item Number
746.0	Bundle[37].CastNum	INT	0	0	Stack Batch Number
748.0	Bundle[37].FurnaceNum	INT	0	0	Stack Furnace Number
750.0	Bundle[37].MeltID	DINT	L#0	L#0	Stack Melt_id
754.0	Bundle[37].Spare[0]	INT	0	0	
756.0	Bundle[37].Spare[1]	INT	0	0	
758.0	Bundle[37].Spare[2]	INT	0	0	
760.0	Bundle[38].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
760.1	Bundle[38].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
760.2	Bundle[38].SpareBit02	BOOL	FALSE	FALSE	
760.3	Bundle[38].SpareBit03	BOOL	FALSE	FALSE	
762.0	Bundle[38].Weight	INT	0	0	Stack Weight (kg)
764.0	Bundle[38].ItemNo	INT	0	0	Stack Item Number
766.0	Bundle[38].CastNum	INT	0	0	Stack Batch Number
768.0	Bundle[38].FurnaceNum	INT	0	0	Stack Furnace Number
770.0	Bundle[38].MeltID	DINT	L#0	L#0	Stack Melt_id
774.0	Bundle[38].Spare[0]	INT	0	0	
776.0	Bundle[38].Spare[1]	INT	0	0	
778.0	Bundle[38].Spare[2]	INT	0	0	
780.0	Bundle[39].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
780.1	Bundle[39].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
780.2	Bundle[39].SpareBit02	BOOL	FALSE	FALSE	
780.3	Bundle[39].SpareBit03	BOOL	FALSE	FALSE	
782.0	Bundle[39].Weight	INT	0	0	Stack Weight (kg)
784.0	Bundle[39].ItemNo	INT	0	0	Stack Item Number
786.0	Bundle[39].CastNum	INT	0	0	Stack Batch Number
788.0	Bundle[39].FurnaceNum	INT	0	0	Stack Furnace Number
790.0	Bundle[39].MeltID	DINT	L#0	L#0	Stack Melt_id
794.0	Bundle[39].Spare[0]	INT	0	0	
796.0	Bundle[39].Spare[1]	INT	0	0	
798.0	Bundle[39].Spare[2]	INT	0	0	
800.0	Bundle[40].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
800.1	Bundle[40].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
800.2	Bundle[40].SpareBit02	BOOL	FALSE	FALSE	
800.3	Bundle[40].SpareBit03	BOOL	FALSE	FALSE	
802.0	Bundle[40].Weight	INT	0	0	Stack Weight (kg)
804.0	Bundle[40].ItemNo	INT	0	0	Stack Item Number
806.0	Bundle[40].CastNum	INT	0	0	Stack Batch Number
808.0	Bundle[40].FurnaceNum	INT	0	0	Stack Furnace Number
810.0	Bundle[40].MeltID	DINT	L#0	L#0	Stack Melt_id
814.0	Bundle[40].Spare[0]	INT	0	0	
816.0	Bundle[40].Spare[1]	INT	0	0	
818.0	Bundle[40].Spare[2]	INT	0	0	
820.0	Bundle[41].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
820.1	Bundle[41].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
820.2	Bundle[41].SpareBit02	BOOL	FALSE	FALSE	
820.3	Bundle[41].SpareBit03	BOOL	FALSE	FALSE	
822.0	Bundle[41].Weight	INT	0	0	Stack Weight (kg)
824.0	Bundle[41].ItemNo	INT	0	0	Stack Item Number
826.0	Bundle[41].CastNum	INT	0	0	Stack Batch Number
828.0	Bundle[41].FurnaceNum	INT	0	0	Stack Furnace Number
830.0	Bundle[41].MeltID	DINT	L#0	L#0	Stack Melt_id

Address	Name	Type	Initial value	Actual value	Comment
834.0	Bundle[41].Spare[0]	INT	0	0	
836.0	Bundle[41].Spare[1]	INT	0	0	
838.0	Bundle[41].Spare[2]	INT	0	0	
840.0	Bundle[42].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
840.1	Bundle[42].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
840.2	Bundle[42].SpareBit02	BOOL	FALSE	FALSE	
840.3	Bundle[42].SpareBit03	BOOL	FALSE	FALSE	
842.0	Bundle[42].Weight	INT	0	0	Stack Weight (kg)
844.0	Bundle[42].ItemNo	INT	0	0	Stack Item Number
846.0	Bundle[42].CastNum	INT	0	0	Stack Batch Number
848.0	Bundle[42].FurnaceNum	INT	0	0	Stack Furnace Number
850.0	Bundle[42].MeltID	DINT	L#0	L#0	Stack Melt_id
854.0	Bundle[42].Spare[0]	INT	0	0	
856.0	Bundle[42].Spare[1]	INT	0	0	
858.0	Bundle[42].Spare[2]	INT	0	0	
860.0	Bundle[43].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
860.1	Bundle[43].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
860.2	Bundle[43].SpareBit02	BOOL	FALSE	FALSE	
860.3	Bundle[43].SpareBit03	BOOL	FALSE	FALSE	
862.0	Bundle[43].Weight	INT	0	0	Stack Weight (kg)
864.0	Bundle[43].ItemNo	INT	0	0	Stack Item Number
866.0	Bundle[43].CastNum	INT	0	0	Stack Batch Number
868.0	Bundle[43].FurnaceNum	INT	0	0	Stack Furnace Number
870.0	Bundle[43].MeltID	DINT	L#0	L#0	Stack Melt_id
874.0	Bundle[43].Spare[0]	INT	0	0	
876.0	Bundle[43].Spare[1]	INT	0	0	
878.0	Bundle[43].Spare[2]	INT	0	0	
880.0	Bundle[44].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
880.1	Bundle[44].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
880.2	Bundle[44].SpareBit02	BOOL	FALSE	FALSE	
880.3	Bundle[44].SpareBit03	BOOL	FALSE	FALSE	
882.0	Bundle[44].Weight	INT	0	0	Stack Weight (kg)
884.0	Bundle[44].ItemNo	INT	0	0	Stack Item Number
886.0	Bundle[44].CastNum	INT	0	0	Stack Batch Number
888.0	Bundle[44].FurnaceNum	INT	0	0	Stack Furnace Number
890.0	Bundle[44].MeltID	DINT	L#0	L#0	Stack Melt_id
894.0	Bundle[44].Spare[0]	INT	0	0	
896.0	Bundle[44].Spare[1]	INT	0	0	
898.0	Bundle[44].Spare[2]	INT	0	0	
900.0	Bundle[45].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
900.1	Bundle[45].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
900.2	Bundle[45].SpareBit02	BOOL	FALSE	FALSE	
900.3	Bundle[45].SpareBit03	BOOL	FALSE	FALSE	
902.0	Bundle[45].Weight	INT	0	0	Stack Weight (kg)
904.0	Bundle[45].ItemNo	INT	0	0	Stack Item Number
906.0	Bundle[45].CastNum	INT	0	0	Stack Batch Number
908.0	Bundle[45].FurnaceNum	INT	0	0	Stack Furnace Number
910.0	Bundle[45].MeltID	DINT	L#0	L#0	Stack Melt_id
914.0	Bundle[45].Spare[0]	INT	0	0	
916.0	Bundle[45].Spare[1]	INT	0	0	
918.0	Bundle[45].Spare[2]	INT	0	0	
920.0	Bundle[46].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
920.1	Bundle[46].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
920.2	Bundle[46].SpareBit02	BOOL	FALSE	FALSE	
920.3	Bundle[46].SpareBit03	BOOL	FALSE	FALSE	
922.0	Bundle[46].Weight	INT	0	0	Stack Weight (kg)
924.0	Bundle[46].ItemNo	INT	0	0	Stack Item Number
926.0	Bundle[46].CastNum	INT	0	0	Stack Batch Number
928.0	Bundle[46].FurnaceNum	INT	0	0	Stack Furnace Number
930.0	Bundle[46].MeltID	DINT	L#0	L#0	Stack Melt_id
934.0	Bundle[46].Spare[0]	INT	0	0	
936.0	Bundle[46].Spare[1]	INT	0	0	
938.0	Bundle[46].Spare[2]	INT	0	0	
940.0	Bundle[47].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
940.1	Bundle[47].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
940.2	Bundle[47].SpareBit02	BOOL	FALSE	FALSE	
940.3	Bundle[47].SpareBit03	BOOL	FALSE	FALSE	
942.0	Bundle[47].Weight	INT	0	0	Stack Weight (kg)
944.0	Bundle[47].ItemNo	INT	0	0	Stack Item Number
946.0	Bundle[47].CastNum	INT	0	0	Stack Batch Number
948.0	Bundle[47].FurnaceNum	INT	0	0	Stack Furnace Number
950.0	Bundle[47].MeltID	DINT	L#0	L#0	Stack Melt_id
954.0	Bundle[47].Spare[0]	INT	0	0	
956.0	Bundle[47].Spare[1]	INT	0	0	

Address	Name	Type	Initial value	Actual value	Comment
958.0	Bundle[47].Spare[2]	INT	0	0	
960.0	Bundle[48].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
960.1	Bundle[48].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
960.2	Bundle[48].SpareBit02	BOOL	FALSE	FALSE	
960.3	Bundle[48].SpareBit03	BOOL	FALSE	FALSE	
962.0	Bundle[48].Weight	INT	0	0	Stack Weight (kg)
964.0	Bundle[48].ItemNo	INT	0	0	Stack Item Number
966.0	Bundle[48].CastNum	INT	0	0	Stack Batch Number
968.0	Bundle[48].FurnaceNum	INT	0	0	Stack Furnace Number
970.0	Bundle[48].MeltID	DINT	L#0	L#0	Stack Melt_id
974.0	Bundle[48].Spare[0]	INT	0	0	
976.0	Bundle[48].Spare[1]	INT	0	0	
978.0	Bundle[48].Spare[2]	INT	0	0	
980.0	Bundle[49].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
980.1	Bundle[49].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
980.2	Bundle[49].SpareBit02	BOOL	FALSE	FALSE	
980.3	Bundle[49].SpareBit03	BOOL	FALSE	FALSE	
982.0	Bundle[49].Weight	INT	0	0	Stack Weight (kg)
984.0	Bundle[49].ItemNo	INT	0	0	Stack Item Number
986.0	Bundle[49].CastNum	INT	0	0	Stack Batch Number
988.0	Bundle[49].FurnaceNum	INT	0	0	Stack Furnace Number
990.0	Bundle[49].MeltID	DINT	L#0	L#0	Stack Melt_id
994.0	Bundle[49].Spare[0]	INT	0	0	
996.0	Bundle[49].Spare[1]	INT	0	0	
998.0	Bundle[49].Spare[2]	INT	0	0	
1000.0	Bundle[50].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1000.1	Bundle[50].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1000.2	Bundle[50].SpareBit02	BOOL	FALSE	FALSE	
1000.3	Bundle[50].SpareBit03	BOOL	FALSE	FALSE	
1002.0	Bundle[50].Weight	INT	0	0	Stack Weight (kg)
1004.0	Bundle[50].ItemNo	INT	0	0	Stack Item Number
1006.0	Bundle[50].CastNum	INT	0	0	Stack Batch Number
1008.0	Bundle[50].FurnaceNum	INT	0	0	Stack Furnace Number
1010.0	Bundle[50].MeltID	DINT	L#0	L#0	Stack Melt_id
1014.0	Bundle[50].Spare[0]	INT	0	0	
1016.0	Bundle[50].Spare[1]	INT	0	0	
1018.0	Bundle[50].Spare[2]	INT	0	0	
1020.0	Bundle[51].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1020.1	Bundle[51].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1020.2	Bundle[51].SpareBit02	BOOL	FALSE	FALSE	
1020.3	Bundle[51].SpareBit03	BOOL	FALSE	FALSE	
1022.0	Bundle[51].Weight	INT	0	0	Stack Weight (kg)
1024.0	Bundle[51].ItemNo	INT	0	0	Stack Item Number
1026.0	Bundle[51].CastNum	INT	0	0	Stack Batch Number
1028.0	Bundle[51].FurnaceNum	INT	0	0	Stack Furnace Number
1030.0	Bundle[51].MeltID	DINT	L#0	L#0	Stack Melt_id
1034.0	Bundle[51].Spare[0]	INT	0	0	
1036.0	Bundle[51].Spare[1]	INT	0	0	
1038.0	Bundle[51].Spare[2]	INT	0	0	
1040.0	Bundle[52].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1040.1	Bundle[52].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1040.2	Bundle[52].SpareBit02	BOOL	FALSE	FALSE	
1040.3	Bundle[52].SpareBit03	BOOL	FALSE	FALSE	
1042.0	Bundle[52].Weight	INT	0	0	Stack Weight (kg)
1044.0	Bundle[52].ItemNo	INT	0	0	Stack Item Number
1046.0	Bundle[52].CastNum	INT	0	0	Stack Batch Number
1048.0	Bundle[52].FurnaceNum	INT	0	0	Stack Furnace Number
1050.0	Bundle[52].MeltID	DINT	L#0	L#0	Stack Melt_id
1054.0	Bundle[52].Spare[0]	INT	0	0	
1056.0	Bundle[52].Spare[1]	INT	0	0	
1058.0	Bundle[52].Spare[2]	INT	0	0	
1060.0	Bundle[53].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1060.1	Bundle[53].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1060.2	Bundle[53].SpareBit02	BOOL	FALSE	FALSE	
1060.3	Bundle[53].SpareBit03	BOOL	FALSE	FALSE	
1062.0	Bundle[53].Weight	INT	0	0	Stack Weight (kg)
1064.0	Bundle[53].ItemNo	INT	0	0	Stack Item Number
1066.0	Bundle[53].CastNum	INT	0	0	Stack Batch Number
1068.0	Bundle[53].FurnaceNum	INT	0	0	Stack Furnace Number
1070.0	Bundle[53].MeltID	DINT	L#0	L#0	Stack Melt_id
1074.0	Bundle[53].Spare[0]	INT	0	0	
1076.0	Bundle[53].Spare[1]	INT	0	0	
1078.0	Bundle[53].Spare[2]	INT	0	0	
1080.0	Bundle[54].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)

Address	Name	Type	Initial value	Actual value	Comment
1080.1	Bundle[54].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1080.2	Bundle[54].SpareBit02	BOOL	FALSE	FALSE	
1080.3	Bundle[54].SpareBit03	BOOL	FALSE	FALSE	
1082.0	Bundle[54].Weight	INT	0	0	Stack Weight (kg)
1084.0	Bundle[54].ItemNo	INT	0	0	Stack Item Number
1086.0	Bundle[54].CastNum	INT	0	0	Stack Batch Number
1088.0	Bundle[54].FurnaceNum	INT	0	0	Stack Furnace Number
1090.0	Bundle[54].MeltID	DINT	L#0	L#0	Stack Melt_id
1094.0	Bundle[54].Spare[0]	INT	0	0	
1096.0	Bundle[54].Spare[1]	INT	0	0	
1098.0	Bundle[54].Spare[2]	INT	0	0	
1100.0	Bundle[55].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1100.1	Bundle[55].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1100.2	Bundle[55].SpareBit02	BOOL	FALSE	FALSE	
1100.3	Bundle[55].SpareBit03	BOOL	FALSE	FALSE	
1102.0	Bundle[55].Weight	INT	0	0	Stack Weight (kg)
1104.0	Bundle[55].ItemNo	INT	0	0	Stack Item Number
1106.0	Bundle[55].CastNum	INT	0	0	Stack Batch Number
1108.0	Bundle[55].FurnaceNum	INT	0	0	Stack Furnace Number
1110.0	Bundle[55].MeltID	DINT	L#0	L#0	Stack Melt_id
1114.0	Bundle[55].Spare[0]	INT	0	0	
1116.0	Bundle[55].Spare[1]	INT	0	0	
1118.0	Bundle[55].Spare[2]	INT	0	0	
1120.0	Bundle[56].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1120.1	Bundle[56].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1120.2	Bundle[56].SpareBit02	BOOL	FALSE	FALSE	
1120.3	Bundle[56].SpareBit03	BOOL	FALSE	FALSE	
1122.0	Bundle[56].Weight	INT	0	0	Stack Weight (kg)
1124.0	Bundle[56].ItemNo	INT	0	0	Stack Item Number
1126.0	Bundle[56].CastNum	INT	0	0	Stack Batch Number
1128.0	Bundle[56].FurnaceNum	INT	0	0	Stack Furnace Number
1130.0	Bundle[56].MeltID	DINT	L#0	L#0	Stack Melt_id
1134.0	Bundle[56].Spare[0]	INT	0	0	
1136.0	Bundle[56].Spare[1]	INT	0	0	
1138.0	Bundle[56].Spare[2]	INT	0	0	
1140.0	Bundle[57].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1140.1	Bundle[57].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1140.2	Bundle[57].SpareBit02	BOOL	FALSE	FALSE	
1140.3	Bundle[57].SpareBit03	BOOL	FALSE	FALSE	
1142.0	Bundle[57].Weight	INT	0	0	Stack Weight (kg)
1144.0	Bundle[57].ItemNo	INT	0	0	Stack Item Number
1146.0	Bundle[57].CastNum	INT	0	0	Stack Batch Number
1148.0	Bundle[57].FurnaceNum	INT	0	0	Stack Furnace Number
1150.0	Bundle[57].MeltID	DINT	L#0	L#0	Stack Melt_id
1154.0	Bundle[57].Spare[0]	INT	0	0	
1156.0	Bundle[57].Spare[1]	INT	0	0	
1158.0	Bundle[57].Spare[2]	INT	0	0	
1160.0	Bundle[58].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1160.1	Bundle[58].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1160.2	Bundle[58].SpareBit02	BOOL	FALSE	FALSE	
1160.3	Bundle[58].SpareBit03	BOOL	FALSE	FALSE	
1162.0	Bundle[58].Weight	INT	0	0	Stack Weight (kg)
1164.0	Bundle[58].ItemNo	INT	0	0	Stack Item Number
1166.0	Bundle[58].CastNum	INT	0	0	Stack Batch Number
1168.0	Bundle[58].FurnaceNum	INT	0	0	Stack Furnace Number
1170.0	Bundle[58].MeltID	DINT	L#0	L#0	Stack Melt_id
1174.0	Bundle[58].Spare[0]	INT	0	0	
1176.0	Bundle[58].Spare[1]	INT	0	0	
1178.0	Bundle[58].Spare[2]	INT	0	0	
1180.0	Bundle[59].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1180.1	Bundle[59].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1180.2	Bundle[59].SpareBit02	BOOL	FALSE	FALSE	
1180.3	Bundle[59].SpareBit03	BOOL	FALSE	FALSE	
1182.0	Bundle[59].Weight	INT	0	0	Stack Weight (kg)
1184.0	Bundle[59].ItemNo	INT	0	0	Stack Item Number
1186.0	Bundle[59].CastNum	INT	0	0	Stack Batch Number
1188.0	Bundle[59].FurnaceNum	INT	0	0	Stack Furnace Number
1190.0	Bundle[59].MeltID	DINT	L#0	L#0	Stack Melt_id
1194.0	Bundle[59].Spare[0]	INT	0	0	
1196.0	Bundle[59].Spare[1]	INT	0	0	
1198.0	Bundle[59].Spare[2]	INT	0	0	
1200.0	Bundle[60].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1200.1	Bundle[60].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1200.2	Bundle[60].SpareBit02	BOOL	FALSE	FALSE	

Address	Name	Type	Initial value	Actual value	Comment
1200.3	Bundle[60].SpareBit03	BOOL	FALSE	FALSE	
1202.0	Bundle[60].Weight	INT	0	0	Stack Weight (kg)
1204.0	Bundle[60].ItemNo	INT	0	0	Stack Item Number
1206.0	Bundle[60].CastNum	INT	0	0	Stack Batch Number
1208.0	Bundle[60].FurnaceNum	INT	0	0	Stack Furnace Number
1210.0	Bundle[60].MeltID	DINT	L#0	L#0	Stack Melt_id
1214.0	Bundle[60].Spare[0]	INT	0	0	
1216.0	Bundle[60].Spare[1]	INT	0	0	
1218.0	Bundle[60].Spare[2]	INT	0	0	
1220.0	Bundle[61].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1220.1	Bundle[61].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1220.2	Bundle[61].SpareBit02	BOOL	FALSE	FALSE	
1220.3	Bundle[61].SpareBit03	BOOL	FALSE	FALSE	
1222.0	Bundle[61].Weight	INT	0	0	Stack Weight (kg)
1224.0	Bundle[61].ItemNo	INT	0	0	Stack Item Number
1226.0	Bundle[61].CastNum	INT	0	0	Stack Batch Number
1228.0	Bundle[61].FurnaceNum	INT	0	0	Stack Furnace Number
1230.0	Bundle[61].MeltID	DINT	L#0	L#0	Stack Melt_id
1234.0	Bundle[61].Spare[0]	INT	0	0	
1236.0	Bundle[61].Spare[1]	INT	0	0	
1238.0	Bundle[61].Spare[2]	INT	0	0	
1240.0	Bundle[62].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1240.1	Bundle[62].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1240.2	Bundle[62].SpareBit02	BOOL	FALSE	FALSE	
1240.3	Bundle[62].SpareBit03	BOOL	FALSE	FALSE	
1242.0	Bundle[62].Weight	INT	0	0	Stack Weight (kg)
1244.0	Bundle[62].ItemNo	INT	0	0	Stack Item Number
1246.0	Bundle[62].CastNum	INT	0	0	Stack Batch Number
1248.0	Bundle[62].FurnaceNum	INT	0	0	Stack Furnace Number
1250.0	Bundle[62].MeltID	DINT	L#0	L#0	Stack Melt_id
1254.0	Bundle[62].Spare[0]	INT	0	0	
1256.0	Bundle[62].Spare[1]	INT	0	0	
1258.0	Bundle[62].Spare[2]	INT	0	0	
1260.0	Bundle[63].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1260.1	Bundle[63].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1260.2	Bundle[63].SpareBit02	BOOL	FALSE	FALSE	
1260.3	Bundle[63].SpareBit03	BOOL	FALSE	FALSE	
1262.0	Bundle[63].Weight	INT	0	0	Stack Weight (kg)
1264.0	Bundle[63].ItemNo	INT	0	0	Stack Item Number
1266.0	Bundle[63].CastNum	INT	0	0	Stack Batch Number
1268.0	Bundle[63].FurnaceNum	INT	0	0	Stack Furnace Number
1270.0	Bundle[63].MeltID	DINT	L#0	L#0	Stack Melt_id
1274.0	Bundle[63].Spare[0]	INT	0	0	
1276.0	Bundle[63].Spare[1]	INT	0	0	
1278.0	Bundle[63].Spare[2]	INT	0	0	
1280.0	Bundle[64].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1280.1	Bundle[64].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1280.2	Bundle[64].SpareBit02	BOOL	FALSE	FALSE	
1280.3	Bundle[64].SpareBit03	BOOL	FALSE	FALSE	
1282.0	Bundle[64].Weight	INT	0	0	Stack Weight (kg)
1284.0	Bundle[64].ItemNo	INT	0	0	Stack Item Number
1286.0	Bundle[64].CastNum	INT	0	0	Stack Batch Number
1288.0	Bundle[64].FurnaceNum	INT	0	0	Stack Furnace Number
1290.0	Bundle[64].MeltID	DINT	L#0	L#0	Stack Melt_id
1294.0	Bundle[64].Spare[0]	INT	0	0	
1296.0	Bundle[64].Spare[1]	INT	0	0	
1298.0	Bundle[64].Spare[2]	INT	0	0	
1300.0	Bundle[65].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1300.1	Bundle[65].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1300.2	Bundle[65].SpareBit02	BOOL	FALSE	FALSE	
1300.3	Bundle[65].SpareBit03	BOOL	FALSE	FALSE	
1302.0	Bundle[65].Weight	INT	0	0	Stack Weight (kg)
1304.0	Bundle[65].ItemNo	INT	0	0	Stack Item Number
1306.0	Bundle[65].CastNum	INT	0	0	Stack Batch Number
1308.0	Bundle[65].FurnaceNum	INT	0	0	Stack Furnace Number
1310.0	Bundle[65].MeltID	DINT	L#0	L#0	Stack Melt_id
1314.0	Bundle[65].Spare[0]	INT	0	0	
1316.0	Bundle[65].Spare[1]	INT	0	0	
1318.0	Bundle[65].Spare[2]	INT	0	0	
1320.0	Bundle[66].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1320.1	Bundle[66].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1320.2	Bundle[66].SpareBit02	BOOL	FALSE	FALSE	
1320.3	Bundle[66].SpareBit03	BOOL	FALSE	FALSE	
1322.0	Bundle[66].Weight	INT	0	0	Stack Weight (kg)

Address	Name	Type	Initial value	Actual value	Comment
1324.0	Bundle[66].ItemNo	INT	0	0	Stack Item Number
1326.0	Bundle[66].CastNum	INT	0	0	Stack Batch Number
1328.0	Bundle[66].FurnaceNum	INT	0	0	Stack Furnace Number
1330.0	Bundle[66].MeltID	DINT	L#0	L#0	Stack Melt_id
1334.0	Bundle[66].Spare[0]	INT	0	0	
1336.0	Bundle[66].Spare[1]	INT	0	0	
1338.0	Bundle[66].Spare[2]	INT	0	0	
1340.0	Bundle[67].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1340.1	Bundle[67].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1340.2	Bundle[67].SpareBit02	BOOL	FALSE	FALSE	
1340.3	Bundle[67].SpareBit03	BOOL	FALSE	FALSE	
1342.0	Bundle[67].Weight	INT	0	0	Stack Weight (kg)
1344.0	Bundle[67].ItemNo	INT	0	0	Stack Item Number
1346.0	Bundle[67].CastNum	INT	0	0	Stack Batch Number
1348.0	Bundle[67].FurnaceNum	INT	0	0	Stack Furnace Number
1350.0	Bundle[67].MeltID	DINT	L#0	L#0	Stack Melt_id
1354.0	Bundle[67].Spare[0]	INT	0	0	
1356.0	Bundle[67].Spare[1]	INT	0	0	
1358.0	Bundle[67].Spare[2]	INT	0	0	
1360.0	Bundle[68].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1360.1	Bundle[68].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1360.2	Bundle[68].SpareBit02	BOOL	FALSE	FALSE	
1360.3	Bundle[68].SpareBit03	BOOL	FALSE	FALSE	
1362.0	Bundle[68].Weight	INT	0	0	Stack Weight (kg)
1364.0	Bundle[68].ItemNo	INT	0	0	Stack Item Number
1366.0	Bundle[68].CastNum	INT	0	0	Stack Batch Number
1368.0	Bundle[68].FurnaceNum	INT	0	0	Stack Furnace Number
1370.0	Bundle[68].MeltID	DINT	L#0	L#0	Stack Melt_id
1374.0	Bundle[68].Spare[0]	INT	0	0	
1376.0	Bundle[68].Spare[1]	INT	0	0	
1378.0	Bundle[68].Spare[2]	INT	0	0	
1380.0	Bundle[69].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1380.1	Bundle[69].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1380.2	Bundle[69].SpareBit02	BOOL	FALSE	FALSE	
1380.3	Bundle[69].SpareBit03	BOOL	FALSE	FALSE	
1382.0	Bundle[69].Weight	INT	0	0	Stack Weight (kg)
1384.0	Bundle[69].ItemNo	INT	0	0	Stack Item Number
1386.0	Bundle[69].CastNum	INT	0	0	Stack Batch Number
1388.0	Bundle[69].FurnaceNum	INT	0	0	Stack Furnace Number
1390.0	Bundle[69].MeltID	DINT	L#0	L#0	Stack Melt_id
1394.0	Bundle[69].Spare[0]	INT	0	0	
1396.0	Bundle[69].Spare[1]	INT	0	0	
1398.0	Bundle[69].Spare[2]	INT	0	0	
1400.0	Bundle[70].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1400.1	Bundle[70].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1400.2	Bundle[70].SpareBit02	BOOL	FALSE	FALSE	
1400.3	Bundle[70].SpareBit03	BOOL	FALSE	FALSE	
1402.0	Bundle[70].Weight	INT	0	0	Stack Weight (kg)
1404.0	Bundle[70].ItemNo	INT	0	0	Stack Item Number
1406.0	Bundle[70].CastNum	INT	0	0	Stack Batch Number
1408.0	Bundle[70].FurnaceNum	INT	0	0	Stack Furnace Number
1410.0	Bundle[70].MeltID	DINT	L#0	L#0	Stack Melt_id
1414.0	Bundle[70].Spare[0]	INT	0	0	
1416.0	Bundle[70].Spare[1]	INT	0	0	
1418.0	Bundle[70].Spare[2]	INT	0	0	
1420.0	Bundle[71].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1420.1	Bundle[71].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1420.2	Bundle[71].SpareBit02	BOOL	FALSE	FALSE	
1420.3	Bundle[71].SpareBit03	BOOL	FALSE	FALSE	
1422.0	Bundle[71].Weight	INT	0	0	Stack Weight (kg)
1424.0	Bundle[71].ItemNo	INT	0	0	Stack Item Number
1426.0	Bundle[71].CastNum	INT	0	0	Stack Batch Number
1428.0	Bundle[71].FurnaceNum	INT	0	0	Stack Furnace Number
1430.0	Bundle[71].MeltID	DINT	L#0	L#0	Stack Melt_id
1434.0	Bundle[71].Spare[0]	INT	0	0	
1436.0	Bundle[71].Spare[1]	INT	0	0	
1438.0	Bundle[71].Spare[2]	INT	0	0	
1440.0	Bundle[72].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1440.1	Bundle[72].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1440.2	Bundle[72].SpareBit02	BOOL	FALSE	FALSE	
1440.3	Bundle[72].SpareBit03	BOOL	FALSE	FALSE	
1442.0	Bundle[72].Weight	INT	0	0	Stack Weight (kg)
1444.0	Bundle[72].ItemNo	INT	0	0	Stack Item Number
1446.0	Bundle[72].CastNum	INT	0	0	Stack Batch Number

Address	Name	Type	Initial value	Actual value	Comment
1448.0	Bundle[72].FurnaceNum	INT	0	0	Stack Furnace Number
1450.0	Bundle[72].MeltID	DINT	L#0	L#0	Stack Melt_id
1454.0	Bundle[72].Spare[0]	INT	0	0	
1456.0	Bundle[72].Spare[1]	INT	0	0	
1458.0	Bundle[72].Spare[2]	INT	0	0	
1460.0	Bundle[73].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1460.1	Bundle[73].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1460.2	Bundle[73].SpareBit02	BOOL	FALSE	FALSE	
1460.3	Bundle[73].SpareBit03	BOOL	FALSE	FALSE	
1462.0	Bundle[73].Weight	INT	0	0	Stack Weight (kg)
1464.0	Bundle[73].ItemNo	INT	0	0	Stack Item Number
1466.0	Bundle[73].CastNum	INT	0	0	Stack Batch Number
1468.0	Bundle[73].FurnaceNum	INT	0	0	Stack Furnace Number
1470.0	Bundle[73].MeltID	DINT	L#0	L#0	Stack Melt_id
1474.0	Bundle[73].Spare[0]	INT	0	0	
1476.0	Bundle[73].Spare[1]	INT	0	0	
1478.0	Bundle[73].Spare[2]	INT	0	0	
1480.0	Bundle[74].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1480.1	Bundle[74].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1480.2	Bundle[74].SpareBit02	BOOL	FALSE	FALSE	
1480.3	Bundle[74].SpareBit03	BOOL	FALSE	FALSE	
1482.0	Bundle[74].Weight	INT	0	0	Stack Weight (kg)
1484.0	Bundle[74].ItemNo	INT	0	0	Stack Item Number
1486.0	Bundle[74].CastNum	INT	0	0	Stack Batch Number
1488.0	Bundle[74].FurnaceNum	INT	0	0	Stack Furnace Number
1490.0	Bundle[74].MeltID	DINT	L#0	L#0	Stack Melt_id
1494.0	Bundle[74].Spare[0]	INT	0	0	
1496.0	Bundle[74].Spare[1]	INT	0	0	
1498.0	Bundle[74].Spare[2]	INT	0	0	
1500.0	Bundle[75].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1500.1	Bundle[75].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1500.2	Bundle[75].SpareBit02	BOOL	FALSE	FALSE	
1500.3	Bundle[75].SpareBit03	BOOL	FALSE	FALSE	
1502.0	Bundle[75].Weight	INT	0	0	Stack Weight (kg)
1504.0	Bundle[75].ItemNo	INT	0	0	Stack Item Number
1506.0	Bundle[75].CastNum	INT	0	0	Stack Batch Number
1508.0	Bundle[75].FurnaceNum	INT	0	0	Stack Furnace Number
1510.0	Bundle[75].MeltID	DINT	L#0	L#0	Stack Melt_id
1514.0	Bundle[75].Spare[0]	INT	0	0	
1516.0	Bundle[75].Spare[1]	INT	0	0	
1518.0	Bundle[75].Spare[2]	INT	0	0	
1520.0	Bundle[76].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1520.1	Bundle[76].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1520.2	Bundle[76].SpareBit02	BOOL	FALSE	FALSE	
1520.3	Bundle[76].SpareBit03	BOOL	FALSE	FALSE	
1522.0	Bundle[76].Weight	INT	0	0	Stack Weight (kg)
1524.0	Bundle[76].ItemNo	INT	0	0	Stack Item Number
1526.0	Bundle[76].CastNum	INT	0	0	Stack Batch Number
1528.0	Bundle[76].FurnaceNum	INT	0	0	Stack Furnace Number
1530.0	Bundle[76].MeltID	DINT	L#0	L#0	Stack Melt_id
1534.0	Bundle[76].Spare[0]	INT	0	0	
1536.0	Bundle[76].Spare[1]	INT	0	0	
1538.0	Bundle[76].Spare[2]	INT	0	0	
1540.0	Bundle[77].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1540.1	Bundle[77].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1540.2	Bundle[77].SpareBit02	BOOL	FALSE	FALSE	
1540.3	Bundle[77].SpareBit03	BOOL	FALSE	FALSE	
1542.0	Bundle[77].Weight	INT	0	0	Stack Weight (kg)
1544.0	Bundle[77].ItemNo	INT	0	0	Stack Item Number
1546.0	Bundle[77].CastNum	INT	0	0	Stack Batch Number
1548.0	Bundle[77].FurnaceNum	INT	0	0	Stack Furnace Number
1550.0	Bundle[77].MeltID	DINT	L#0	L#0	Stack Melt_id
1554.0	Bundle[77].Spare[0]	INT	0	0	
1556.0	Bundle[77].Spare[1]	INT	0	0	
1558.0	Bundle[77].Spare[2]	INT	0	0	
1560.0	Bundle[78].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1560.1	Bundle[78].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1560.2	Bundle[78].SpareBit02	BOOL	FALSE	FALSE	
1560.3	Bundle[78].SpareBit03	BOOL	FALSE	FALSE	
1562.0	Bundle[78].Weight	INT	0	0	Stack Weight (kg)
1564.0	Bundle[78].ItemNo	INT	0	0	Stack Item Number
1566.0	Bundle[78].CastNum	INT	0	0	Stack Batch Number
1568.0	Bundle[78].FurnaceNum	INT	0	0	Stack Furnace Number
1570.0	Bundle[78].MeltID	DINT	L#0	L#0	Stack Melt_id

Address	Name	Type	Initial value	Actual value	Comment
1574.0	Bundle[78].Spare[0]	INT	0	0	
1576.0	Bundle[78].Spare[1]	INT	0	0	
1578.0	Bundle[78].Spare[2]	INT	0	0	
1580.0	Bundle[79].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1580.1	Bundle[79].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1580.2	Bundle[79].SpareBit02	BOOL	FALSE	FALSE	
1580.3	Bundle[79].SpareBit03	BOOL	FALSE	FALSE	
1582.0	Bundle[79].Weight	INT	0	0	Stack Weight (kg)
1584.0	Bundle[79].ItemNo	INT	0	0	Stack Item Number
1586.0	Bundle[79].CastNum	INT	0	0	Stack Batch Number
1588.0	Bundle[79].FurnaceNum	INT	0	0	Stack Furnace Number
1590.0	Bundle[79].MeltID	DINT	L#0	L#0	Stack Melt_id
1594.0	Bundle[79].Spare[0]	INT	0	0	
1596.0	Bundle[79].Spare[1]	INT	0	0	
1598.0	Bundle[79].Spare[2]	INT	0	0	
1600.0	Bundle[80].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1600.1	Bundle[80].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1600.2	Bundle[80].SpareBit02	BOOL	FALSE	FALSE	
1600.3	Bundle[80].SpareBit03	BOOL	FALSE	FALSE	
1602.0	Bundle[80].Weight	INT	0	0	Stack Weight (kg)
1604.0	Bundle[80].ItemNo	INT	0	0	Stack Item Number
1606.0	Bundle[80].CastNum	INT	0	0	Stack Batch Number
1608.0	Bundle[80].FurnaceNum	INT	0	0	Stack Furnace Number
1610.0	Bundle[80].MeltID	DINT	L#0	L#0	Stack Melt_id
1614.0	Bundle[80].Spare[0]	INT	0	0	
1616.0	Bundle[80].Spare[1]	INT	0	0	
1618.0	Bundle[80].Spare[2]	INT	0	0	
1620.0	Bundle[81].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1620.1	Bundle[81].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1620.2	Bundle[81].SpareBit02	BOOL	FALSE	FALSE	
1620.3	Bundle[81].SpareBit03	BOOL	FALSE	FALSE	
1622.0	Bundle[81].Weight	INT	0	0	Stack Weight (kg)
1624.0	Bundle[81].ItemNo	INT	0	0	Stack Item Number
1626.0	Bundle[81].CastNum	INT	0	0	Stack Batch Number
1628.0	Bundle[81].FurnaceNum	INT	0	0	Stack Furnace Number
1630.0	Bundle[81].MeltID	DINT	L#0	L#0	Stack Melt_id
1634.0	Bundle[81].Spare[0]	INT	0	0	
1636.0	Bundle[81].Spare[1]	INT	0	0	
1638.0	Bundle[81].Spare[2]	INT	0	0	
1640.0	Bundle[82].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1640.1	Bundle[82].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1640.2	Bundle[82].SpareBit02	BOOL	FALSE	FALSE	
1640.3	Bundle[82].SpareBit03	BOOL	FALSE	FALSE	
1642.0	Bundle[82].Weight	INT	0	0	Stack Weight (kg)
1644.0	Bundle[82].ItemNo	INT	0	0	Stack Item Number
1646.0	Bundle[82].CastNum	INT	0	0	Stack Batch Number
1648.0	Bundle[82].FurnaceNum	INT	0	0	Stack Furnace Number
1650.0	Bundle[82].MeltID	DINT	L#0	L#0	Stack Melt_id
1654.0	Bundle[82].Spare[0]	INT	0	0	
1656.0	Bundle[82].Spare[1]	INT	0	0	
1658.0	Bundle[82].Spare[2]	INT	0	0	
1660.0	Bundle[83].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1660.1	Bundle[83].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1660.2	Bundle[83].SpareBit02	BOOL	FALSE	FALSE	
1660.3	Bundle[83].SpareBit03	BOOL	FALSE	FALSE	
1662.0	Bundle[83].Weight	INT	0	0	Stack Weight (kg)
1664.0	Bundle[83].ItemNo	INT	0	0	Stack Item Number
1666.0	Bundle[83].CastNum	INT	0	0	Stack Batch Number
1668.0	Bundle[83].FurnaceNum	INT	0	0	Stack Furnace Number
1670.0	Bundle[83].MeltID	DINT	L#0	L#0	Stack Melt_id
1674.0	Bundle[83].Spare[0]	INT	0	0	
1676.0	Bundle[83].Spare[1]	INT	0	0	
1678.0	Bundle[83].Spare[2]	INT	0	0	
1680.0	Bundle[84].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1680.1	Bundle[84].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1680.2	Bundle[84].SpareBit02	BOOL	FALSE	FALSE	
1680.3	Bundle[84].SpareBit03	BOOL	FALSE	FALSE	
1682.0	Bundle[84].Weight	INT	0	0	Stack Weight (kg)
1684.0	Bundle[84].ItemNo	INT	0	0	Stack Item Number
1686.0	Bundle[84].CastNum	INT	0	0	Stack Batch Number
1688.0	Bundle[84].FurnaceNum	INT	0	0	Stack Furnace Number
1690.0	Bundle[84].MeltID	DINT	L#0	L#0	Stack Melt_id
1694.0	Bundle[84].Spare[0]	INT	0	0	
1696.0	Bundle[84].Spare[1]	INT	0	0	

Address	Name	Type	Initial value	Actual value	Comment
1698.0	Bundle[84].Spare[2]	INT	0	0	
1700.0	Bundle[85].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1700.1	Bundle[85].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1700.2	Bundle[85].SpareBit02	BOOL	FALSE	FALSE	
1700.3	Bundle[85].SpareBit03	BOOL	FALSE	FALSE	
1702.0	Bundle[85].Weight	INT	0	0	Stack Weight (kg)
1704.0	Bundle[85].ItemNo	INT	0	0	Stack Item Number
1706.0	Bundle[85].CastNum	INT	0	0	Stack Batch Number
1708.0	Bundle[85].FurnaceNum	INT	0	0	Stack Furnace Number
1710.0	Bundle[85].MeltID	DINT	L#0	L#0	Stack Melt_id
1714.0	Bundle[85].Spare[0]	INT	0	0	
1716.0	Bundle[85].Spare[1]	INT	0	0	
1718.0	Bundle[85].Spare[2]	INT	0	0	
1720.0	Bundle[86].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1720.1	Bundle[86].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1720.2	Bundle[86].SpareBit02	BOOL	FALSE	FALSE	
1720.3	Bundle[86].SpareBit03	BOOL	FALSE	FALSE	
1722.0	Bundle[86].Weight	INT	0	0	Stack Weight (kg)
1724.0	Bundle[86].ItemNo	INT	0	0	Stack Item Number
1726.0	Bundle[86].CastNum	INT	0	0	Stack Batch Number
1728.0	Bundle[86].FurnaceNum	INT	0	0	Stack Furnace Number
1730.0	Bundle[86].MeltID	DINT	L#0	L#0	Stack Melt_id
1734.0	Bundle[86].Spare[0]	INT	0	0	
1736.0	Bundle[86].Spare[1]	INT	0	0	
1738.0	Bundle[86].Spare[2]	INT	0	0	
1740.0	Bundle[87].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1740.1	Bundle[87].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1740.2	Bundle[87].SpareBit02	BOOL	FALSE	FALSE	
1740.3	Bundle[87].SpareBit03	BOOL	FALSE	FALSE	
1742.0	Bundle[87].Weight	INT	0	0	Stack Weight (kg)
1744.0	Bundle[87].ItemNo	INT	0	0	Stack Item Number
1746.0	Bundle[87].CastNum	INT	0	0	Stack Batch Number
1748.0	Bundle[87].FurnaceNum	INT	0	0	Stack Furnace Number
1750.0	Bundle[87].MeltID	DINT	L#0	L#0	Stack Melt_id
1754.0	Bundle[87].Spare[0]	INT	0	0	
1756.0	Bundle[87].Spare[1]	INT	0	0	
1758.0	Bundle[87].Spare[2]	INT	0	0	
1760.0	Bundle[88].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1760.1	Bundle[88].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1760.2	Bundle[88].SpareBit02	BOOL	FALSE	FALSE	
1760.3	Bundle[88].SpareBit03	BOOL	FALSE	FALSE	
1762.0	Bundle[88].Weight	INT	0	0	Stack Weight (kg)
1764.0	Bundle[88].ItemNo	INT	0	0	Stack Item Number
1766.0	Bundle[88].CastNum	INT	0	0	Stack Batch Number
1768.0	Bundle[88].FurnaceNum	INT	0	0	Stack Furnace Number
1770.0	Bundle[88].MeltID	DINT	L#0	L#0	Stack Melt_id
1774.0	Bundle[88].Spare[0]	INT	0	0	
1776.0	Bundle[88].Spare[1]	INT	0	0	
1778.0	Bundle[88].Spare[2]	INT	0	0	
1780.0	Bundle[89].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1780.1	Bundle[89].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1780.2	Bundle[89].SpareBit02	BOOL	FALSE	FALSE	
1780.3	Bundle[89].SpareBit03	BOOL	FALSE	FALSE	
1782.0	Bundle[89].Weight	INT	0	0	Stack Weight (kg)
1784.0	Bundle[89].ItemNo	INT	0	0	Stack Item Number
1786.0	Bundle[89].CastNum	INT	0	0	Stack Batch Number
1788.0	Bundle[89].FurnaceNum	INT	0	0	Stack Furnace Number
1790.0	Bundle[89].MeltID	DINT	L#0	L#0	Stack Melt_id
1794.0	Bundle[89].Spare[0]	INT	0	0	
1796.0	Bundle[89].Spare[1]	INT	0	0	
1798.0	Bundle[89].Spare[2]	INT	0	0	
1800.0	Bundle[90].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1800.1	Bundle[90].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1800.2	Bundle[90].SpareBit02	BOOL	FALSE	FALSE	
1800.3	Bundle[90].SpareBit03	BOOL	FALSE	FALSE	
1802.0	Bundle[90].Weight	INT	0	0	Stack Weight (kg)
1804.0	Bundle[90].ItemNo	INT	0	0	Stack Item Number
1806.0	Bundle[90].CastNum	INT	0	0	Stack Batch Number
1808.0	Bundle[90].FurnaceNum	INT	0	0	Stack Furnace Number
1810.0	Bundle[90].MeltID	DINT	L#0	L#0	Stack Melt_id
1814.0	Bundle[90].Spare[0]	INT	0	0	
1816.0	Bundle[90].Spare[1]	INT	0	0	
1818.0	Bundle[90].Spare[2]	INT	0	0	
1820.0	Bundle[91].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)

Address	Name	Type	Initial value	Actual value	Comment
1820.1	Bundle[91].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1820.2	Bundle[91].SpareBit02	BOOL	FALSE	FALSE	
1820.3	Bundle[91].SpareBit03	BOOL	FALSE	FALSE	
1822.0	Bundle[91].Weight	INT	0	0	Stack Weight (kg)
1824.0	Bundle[91].ItemNo	INT	0	0	Stack Item Number
1826.0	Bundle[91].CastNum	INT	0	0	Stack Batch Number
1828.0	Bundle[91].FurnaceNum	INT	0	0	Stack Furnace Number
1830.0	Bundle[91].MeltID	DINT	L#0	L#0	Stack Melt_id
1834.0	Bundle[91].Spare[0]	INT	0	0	
1836.0	Bundle[91].Spare[1]	INT	0	0	
1838.0	Bundle[91].Spare[2]	INT	0	0	
1840.0	Bundle[92].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1840.1	Bundle[92].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1840.2	Bundle[92].SpareBit02	BOOL	FALSE	FALSE	
1840.3	Bundle[92].SpareBit03	BOOL	FALSE	FALSE	
1842.0	Bundle[92].Weight	INT	0	0	Stack Weight (kg)
1844.0	Bundle[92].ItemNo	INT	0	0	Stack Item Number
1846.0	Bundle[92].CastNum	INT	0	0	Stack Batch Number
1848.0	Bundle[92].FurnaceNum	INT	0	0	Stack Furnace Number
1850.0	Bundle[92].MeltID	DINT	L#0	L#0	Stack Melt_id
1854.0	Bundle[92].Spare[0]	INT	0	0	
1856.0	Bundle[92].Spare[1]	INT	0	0	
1858.0	Bundle[92].Spare[2]	INT	0	0	
1860.0	Bundle[93].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1860.1	Bundle[93].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1860.2	Bundle[93].SpareBit02	BOOL	FALSE	FALSE	
1860.3	Bundle[93].SpareBit03	BOOL	FALSE	FALSE	
1862.0	Bundle[93].Weight	INT	0	0	Stack Weight (kg)
1864.0	Bundle[93].ItemNo	INT	0	0	Stack Item Number
1866.0	Bundle[93].CastNum	INT	0	0	Stack Batch Number
1868.0	Bundle[93].FurnaceNum	INT	0	0	Stack Furnace Number
1870.0	Bundle[93].MeltID	DINT	L#0	L#0	Stack Melt_id
1874.0	Bundle[93].Spare[0]	INT	0	0	
1876.0	Bundle[93].Spare[1]	INT	0	0	
1878.0	Bundle[93].Spare[2]	INT	0	0	
1880.0	Bundle[94].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1880.1	Bundle[94].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1880.2	Bundle[94].SpareBit02	BOOL	FALSE	FALSE	
1880.3	Bundle[94].SpareBit03	BOOL	FALSE	FALSE	
1882.0	Bundle[94].Weight	INT	0	0	Stack Weight (kg)
1884.0	Bundle[94].ItemNo	INT	0	0	Stack Item Number
1886.0	Bundle[94].CastNum	INT	0	0	Stack Batch Number
1888.0	Bundle[94].FurnaceNum	INT	0	0	Stack Furnace Number
1890.0	Bundle[94].MeltID	DINT	L#0	L#0	Stack Melt_id
1894.0	Bundle[94].Spare[0]	INT	0	0	
1896.0	Bundle[94].Spare[1]	INT	0	0	
1898.0	Bundle[94].Spare[2]	INT	0	0	
1900.0	Bundle[95].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1900.1	Bundle[95].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1900.2	Bundle[95].SpareBit02	BOOL	FALSE	FALSE	
1900.3	Bundle[95].SpareBit03	BOOL	FALSE	FALSE	
1902.0	Bundle[95].Weight	INT	0	0	Stack Weight (kg)
1904.0	Bundle[95].ItemNo	INT	0	0	Stack Item Number
1906.0	Bundle[95].CastNum	INT	0	0	Stack Batch Number
1908.0	Bundle[95].FurnaceNum	INT	0	0	Stack Furnace Number
1910.0	Bundle[95].MeltID	DINT	L#0	L#0	Stack Melt_id
1914.0	Bundle[95].Spare[0]	INT	0	0	
1916.0	Bundle[95].Spare[1]	INT	0	0	
1918.0	Bundle[95].Spare[2]	INT	0	0	
1920.0	Bundle[96].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1920.1	Bundle[96].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1920.2	Bundle[96].SpareBit02	BOOL	FALSE	FALSE	
1920.3	Bundle[96].SpareBit03	BOOL	FALSE	FALSE	
1922.0	Bundle[96].Weight	INT	0	0	Stack Weight (kg)
1924.0	Bundle[96].ItemNo	INT	0	0	Stack Item Number
1926.0	Bundle[96].CastNum	INT	0	0	Stack Batch Number
1928.0	Bundle[96].FurnaceNum	INT	0	0	Stack Furnace Number
1930.0	Bundle[96].MeltID	DINT	L#0	L#0	Stack Melt_id
1934.0	Bundle[96].Spare[0]	INT	0	0	
1936.0	Bundle[96].Spare[1]	INT	0	0	
1938.0	Bundle[96].Spare[2]	INT	0	0	
1940.0	Bundle[97].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1940.1	Bundle[97].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1940.2	Bundle[97].SpareBit02	BOOL	FALSE	FALSE	

Address	Name	Type	Initial value	Actual value	Comment
1940.3	Bundle[97].SpareBit03	BOOL	FALSE	FALSE	
1942.0	Bundle[97].Weight	INT	0	0	Stack Weight (kg)
1944.0	Bundle[97].ItemNo	INT	0	0	Stack Item Number
1946.0	Bundle[97].CastNum	INT	0	0	Stack Batch Number
1948.0	Bundle[97].FurnaceNum	INT	0	0	Stack Furnace Number
1950.0	Bundle[97].MeltID	DINT	L#0	L#0	Stack Melt_id
1954.0	Bundle[97].Spare[0]	INT	0	0	
1956.0	Bundle[97].Spare[1]	INT	0	0	
1958.0	Bundle[97].Spare[2]	INT	0	0	
1960.0	Bundle[98].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1960.1	Bundle[98].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1960.2	Bundle[98].SpareBit02	BOOL	FALSE	FALSE	
1960.3	Bundle[98].SpareBit03	BOOL	FALSE	FALSE	
1962.0	Bundle[98].Weight	INT	0	0	Stack Weight (kg)
1964.0	Bundle[98].ItemNo	INT	0	0	Stack Item Number
1966.0	Bundle[98].CastNum	INT	0	0	Stack Batch Number
1968.0	Bundle[98].FurnaceNum	INT	0	0	Stack Furnace Number
1970.0	Bundle[98].MeltID	DINT	L#0	L#0	Stack Melt_id
1974.0	Bundle[98].Spare[0]	INT	0	0	
1976.0	Bundle[98].Spare[1]	INT	0	0	
1978.0	Bundle[98].Spare[2]	INT	0	0	
1980.0	Bundle[99].DataReady	BOOL	FALSE	FALSE	Stack Data Ready (1=Yes)
1980.1	Bundle[99].Reject	BOOL	FALSE	FALSE	Stack Rejected (1=Yes)
1980.2	Bundle[99].SpareBit02	BOOL	FALSE	FALSE	
1980.3	Bundle[99].SpareBit03	BOOL	FALSE	FALSE	
1982.0	Bundle[99].Weight	INT	0	0	Stack Weight (kg)
1984.0	Bundle[99].ItemNo	INT	0	0	Stack Item Number
1986.0	Bundle[99].CastNum	INT	0	0	Stack Batch Number
1988.0	Bundle[99].FurnaceNum	INT	0	0	Stack Furnace Number
1990.0	Bundle[99].MeltID	DINT	L#0	L#0	Stack Melt_id
1994.0	Bundle[99].Spare[0]	INT	0	0	
1996.0	Bundle[99].Spare[1]	INT	0	0	
1998.0	Bundle[99].Spare[2]	INT	0	0	