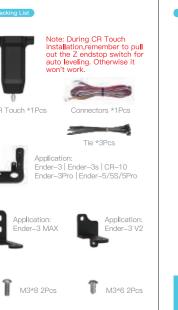
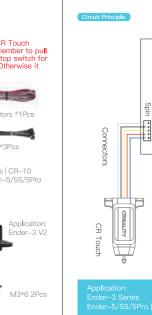
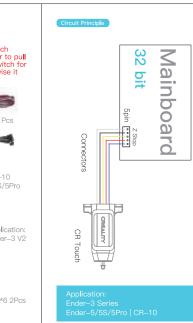


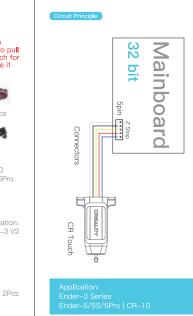
SHENZHEN CREALITY 3D TECHNOLOGY CO.,LTD.

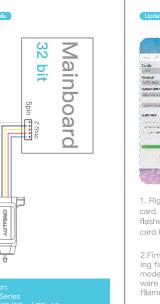






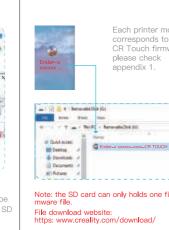








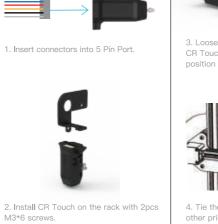






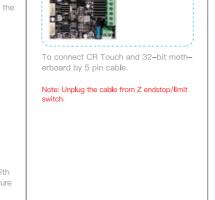














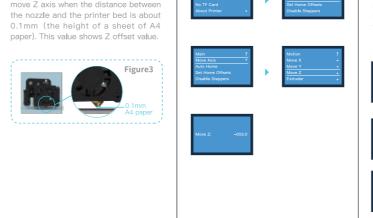
E-mail: info@creality.com cs@creality.com

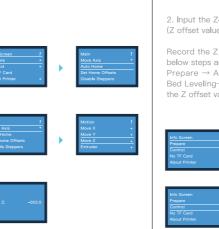


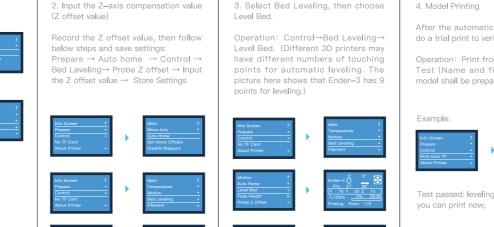
To get the Z offset Value

Operation: Prepare→Auto Home→

Move Axis→ Move Z→Please stop to







Record the Z offset value, then follow Operation: Control→Bed Leveling→ do a trial print to verify the leveling. Level Bed. (Different 3D printers may Prepare → Auto home → Control → have different numbers of touching Operation: Print from SD Card→Model points for automatic leveling. The Test (Name and file of the testing picture here shows that Ender-3 has 9 model shall be prepared by user.)

Test failed: If model printing fails, please fine-tune Probe Z Offset again and save

After the automatic leveling, user can settings until the printing effect is good.



Test passed: leveling is completed and Note: Every machine has its own operation





interface.

Machine Settings.

1. Open Slicer. 2. Settings → Printer →

See Street Street in 15th

Ent Grode

4. Change "G28" to "G28G29" .

4.2.7 32bit Motherobord
Firmware

BLTouch
With Adapter
Board

Ender-3-Marlin2.0.1-V1.3

BLTouch-TMC2225

BLTouch with Adapter Boa-rd + Filament

Ender-3-Marlin2.0.1-V1.4.1-BLTouch- Filament-TMC2225

www.creality.com/download. Please download the corresponding firmware on official website.