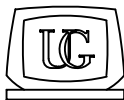


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THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994
AS AMENDED BY THE GM GLOBAL DIMENSIONING AND
TOLERANCING ADDENDUM - 2004.

DATE



CHANGE RESTRICTED
NO MANUAL CHANGES

DO NOT SCALE

METRIC

DIMENSIONS SHOWN IN
MILLIMETERS UNLESS
OTHERWISE SPECIFIED

REFERENCE
GSV-EM-4NB-G1LC

DRAFTER T. RUHALA

02JN11

APVD1 B. SINGHER

02JN11

APVD2 R. SHIBATA

02JN11

APVD3 D. SATO

02JN11

APVD4 J. COSTA

02JN11

APVD5

DRAWING NAME

DWG:WEATHERSTRIP ASM-RR S/D WDO

DRAWING NUMBER

94779206

DWG STATUS

ST REV PDI

R 001

PAGE NUMBER

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					PAGE	DWG STATUS					REVISION HISTORY				AUTH	DR	CK	ENG
						DATE	ST	REV	CHG	PDI								
						02JN11	R	001	A		REPLACES 94768236				FFZPG	AJR	JC	RS

	PAGE TITLE		DRAWING NUMBER	DWG STATUS			PAGE NUMBER	
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			94779206	R	001			

J4779206/001 (manifestation: J4779206.001.DRAWING001)
DWG:WEATHERSTRIP ASM-RR S/D WDO

J4779206/001
DWG:WEATHERSTRIP ASM-RR S/D WDO

94779206/001
WEATHERSTRIP ASM-RR S/D WDO-LH

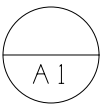
94779207/001
WEATHERSTRIP ASM-RR S/D WDO-RH

PICTORIAL REPRESENTATION OF MATH MODEL ONLY.
SEE MATH MODEL FOR MATERIAL SPECIFICATIONS AND ADDITIONAL PERFORMANCE REQUIREMENTS.

ALL FEATURES CONTROLLED BY GEOMETRIC TOLERANCES OF PROFILE, LOCATION AND/OR ORIENTATION ARE BASIC AND MAY BE QUERIED FROM THE MATH MODEL UNLESS SUPERCEDED BY A TOLERANCED DIMENSION OR DEFINED REFERENCE.

UNLESS OTHERWISE SPECIFIED:

ALL GEOMETRIC TOLERANCES APPLY WITH PART UNRESTRAINED.



SIZE, SHAPE, AND ORIENTATION OF DATUM TARGETS SHALL BE LEFT TO THE DISCRETION OF THE APPROPRIATE CORPORATE GAGE PLANNING DEPARTMENT.

NO DIMENSIONED FORMS MUST BE TAKEN FROM THE MATH DATA
LH SHOWN, RH SYMMETRICALLY OPPOSITE

VIEWS AND SECTIONS ON THIS DRAWING ARE IN
ACCORDANCE WITH THE GM DATA CREATION STANDARDS SECTION C3.

REPORTABLE AND RESTRICTED SUBSTANCES PER GMW3059
MARKING OF POLYMERIC PARTS PER GMW3116

GM TRADEMARK GME14090-B, PART NUMBER, MANUFACTURER'S IDENTIFICATION AND MATERIAL ABBREVIATION xx AT POSITION
SHOWN BY X APPLIED TO GME14090

DEVIATIONS MUST BE APPROVED BY ENGINEERING DEPARTMENT

WEATHERSTRIP AS INSTALLED IN VEHICLE MUST NOT EXHIBIT ANY KINKS OR FOLDS. THIS REQUIREMENT APPLIES ALSO TO
THE COMPRESSED CONDITION.

WEATHERSTRIP PARTS: PERMISSIBLE FLASH 0.5 ON SHOW SURFACES, 4.0 ON NON SHOW SURFACES

APPEARANCE: COLOR: BLACK
APPEARANCE TO MATCH - INTEGRATED PARTS

DESIGN OF INSIDE LIPS MUST BE SUCH THAT ALL REQUIREMENTS ARE FULFILLED

ALLOWABLE STEP AT MOLDS 0.5mm
MUST NOT AFFECT FORM OR FUNCTION

ALL TEST AND CHECKING FIXTURES MUST BE APPROVED BY PRODUCT AND QUALITY ENGINEERING

FIRST SAMPLE MUST BE APPROVED BY ENGINEERING DEPT AFTER SUBMISSION FOR APPEARANCE AND EVALUATION OF FUNCTION

PARTS SHOULD BE TRANSPORTED AND STORED IN SUCH WAY, THAT CAUSES NO PERMANENT DEFORMATION

	PAGE TITLE ASM DIAGRAM/GENERAL NOTES		DRAWING NUMBER 94779206	DWG STATUS			PAGE NUMBER	
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MATERIAL SPECS:

1 MATERIAL: SEE SECTION DRAWING J4747826

2 MATERIAL: SEE SECTION DRAWING J4747827

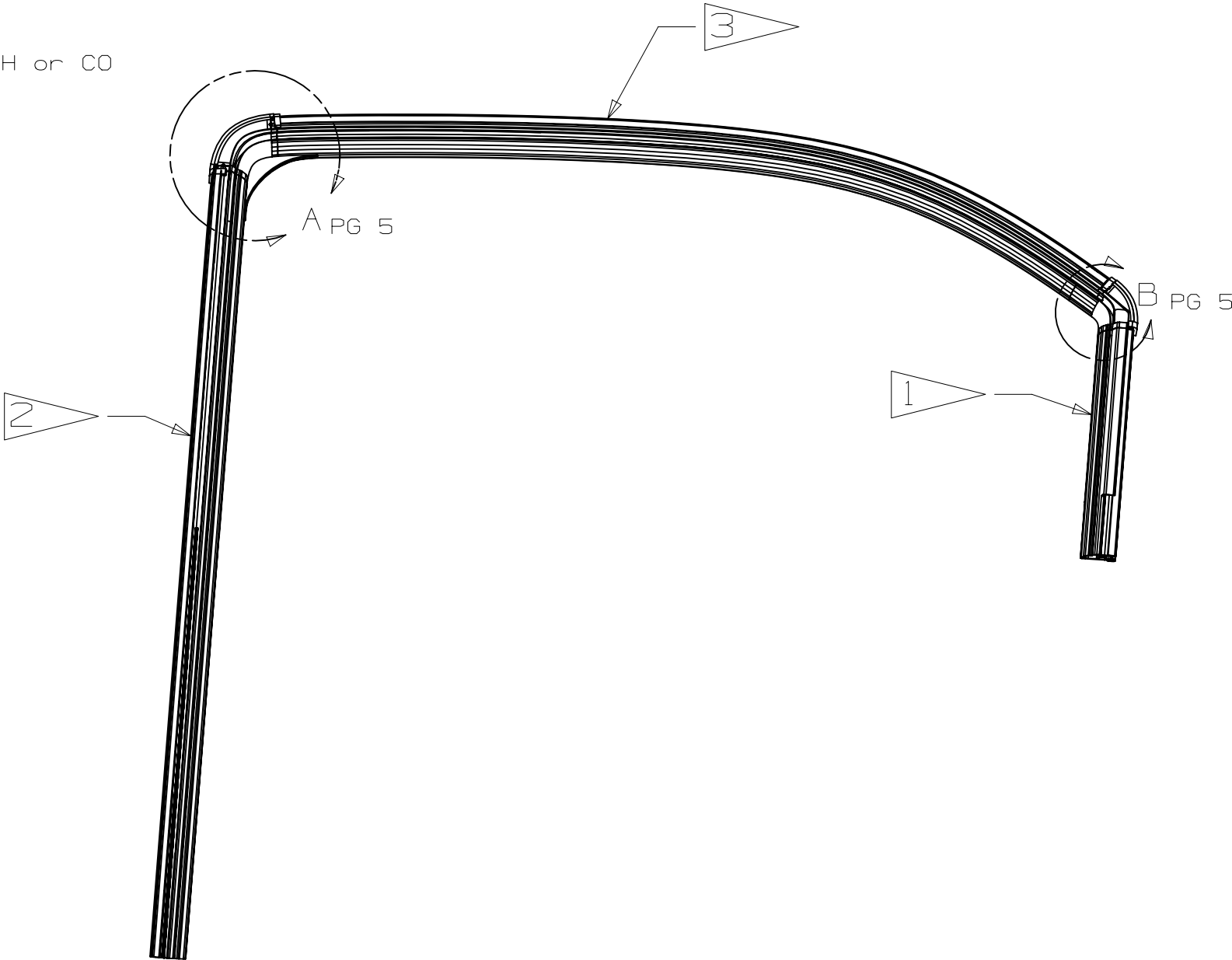
3 MATERIAL: SEE SECTION DRAWING J4747828

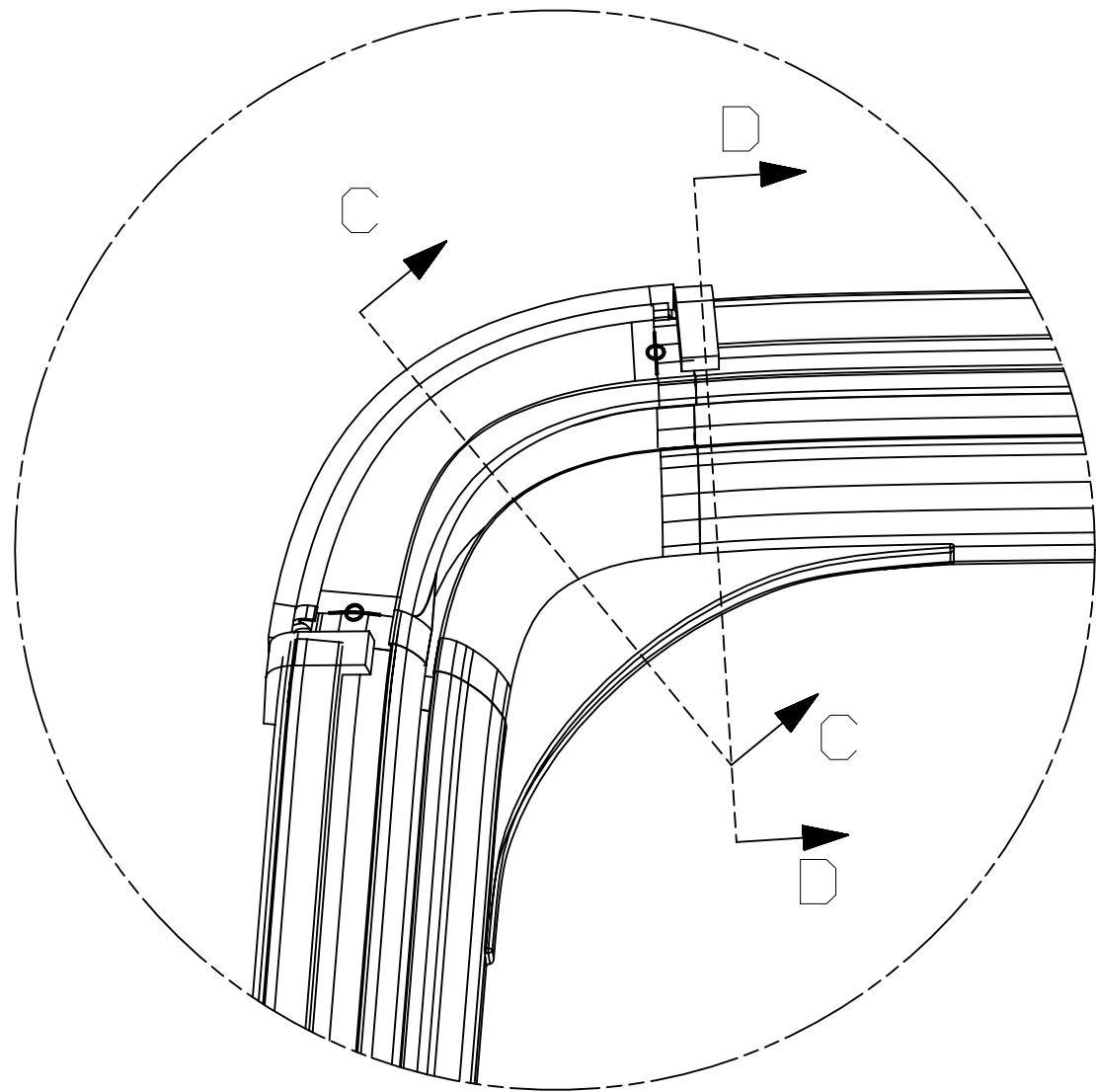
4 MATERIAL: PER GMW15825P-TPV(EPDM+PP) Type B4

5 MATERIAL: EXPANDED NBR PER GMW15473 Class II Type II - ADH or C0

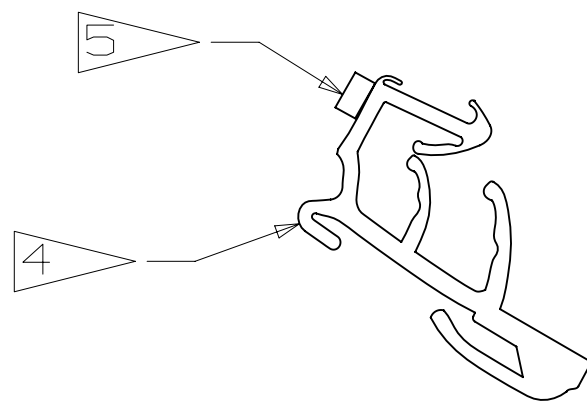
COATING SPEC GMW14170
COATING APPEARANCE, COLOR 848 BLACK
14+/-3 MICRONS
RESILON 2420 M0139 (OPTIONAL)

PART PERFORMANCE FOR ELASTOMERIC SEALS FOR GLASS SEALING:
PART PERFORMANCE PER GMW14168

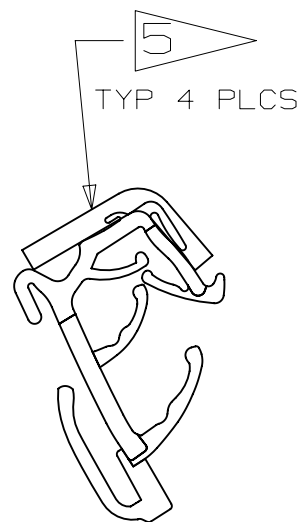




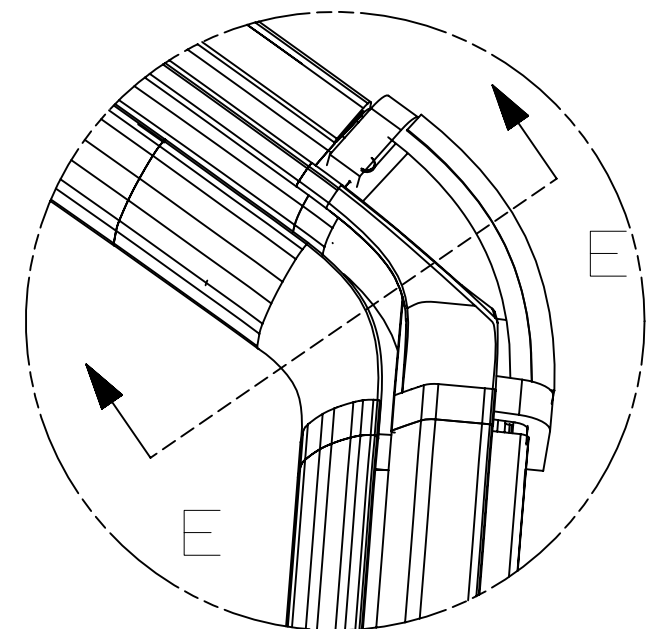
VIEW A



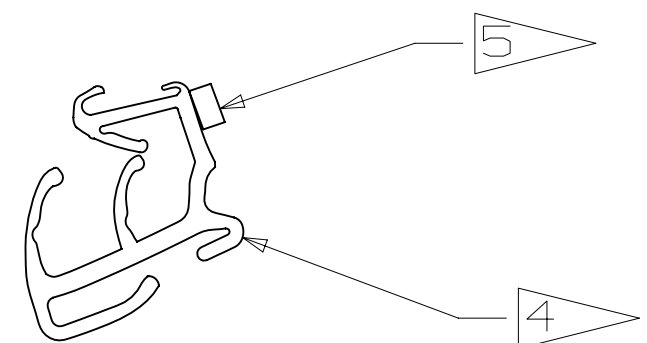
SECTION C-C



SECTION D-D



VIEW B



SECTION E-E



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MATERIALS CONTINUED

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				GM KCDS SHALL BE ADMINISTERED IN ACCORDANCE WITH THE LATEST VERSIONS OF GMW15049 AND KCDS TEMPLATES.							
1	1	0	0	LAST NUMBER USED	KPC (KEY PRODUCT CHARACTERISTIC) PQC (PRODUCT QUALITY CHARACTERISTIC) AQC (ATTRIBUTE QUALITY CHARACTERISTIC) DR (DOCUMENTATION REQUIRED)						
0	1	0	0	TOTAL BY COLUMN							
<div>KPC #</div> <div>KPC NO.</div>	<div>PQC #</div> <div>PQC NO.</div>	<div>AQC #</div> <div>AQC NO.</div>	<div>DR #</div> <div>DR NO.</div>	CHARACTERISTIC	RATIONALE	ZONE	SH	PLCS			
	1			TOTAL LENGTH	FIT TO DOOR		7	1			
<div>GM</div>	PAGE TITLE KPC BLOCK				DRAWING NUMBER 94779206		DWG STATUS		PAGE NUMBER 6 of 7		
							ST	REV			PD1
							R	001			

