



**CHRIST**  
(DEEMED TO BE UNIVERSITY)  
BANGALORE • INDIA

A Project Report on  
**Predictive Maintenance on Delhi Metro Fault Data**

Submitted in partial fulfillment of the requirements for the degree of

**BACHELOR OF TECHNOLOGY**

in

**Information Technology**

by

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Under the Guidance of

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April-2020



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**CERTIFICATE**

This is to certify that **Devarshi Goswami** has successfully completed the project work entitled “**Predictive Maintenance on Delhi Metro Fault Data**” in partial fulfillment for the award of **Bachelor of Technology in Information Technology** during the year **2019-2020**.

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**BONAFIDE CERTIFICATE**

It is to certify that this project titled "Predictive Maintenance on Delhi Metro Fault Data" is the bonafide work of

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## Regarding Devarshi Goswami

Osho ASaxena <osho.20990@dmrc.org>  
To: alok kumar <alok.kumar@christuniversity.in>

Fri, Apr 24, 2020 at 5:08 PM

Sir,

I hereby confirm that Devarshi Goswami, Enrollment no, 1661038, student of Christ University CSE deptt, completed his internship at Delhi Metro Rail Corporation, Delhi from 13/01/2020 to 13/03/2020 for a duration of 8 weeks. He was found to be punctual, efficient and insightful in completing the works assigned to him and contributing to the organization.

Please ensure that the candidate obtains the completion certificate from DMRC in person as soon as possible.

Regards,  
Osho A. Saxena  
AM/IT  
DMRC

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[Quoted text hidden]

# *Acknowledgement*

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I am also extremely grateful to my co-guide, **Mr. Osho Aditya Saxena**, who has supported and helped me to carry out the project. His constant monitoring and encouragement helped me keep up to the project schedule.

# Declaration

I, hereby declare that the Project titled “**Predictive Maintenance on Delhi Metro Fault Data**” is a record of original project work undertaken by me for the award of the degree of **Bachelor of Technology in Information Technology**. I have completed this study under the supervision of **Mr. Alok Kumar Pani**, Assistant Professor , Department of Computer Science and Engineering and **Mr. Osho Aditya Saxena**, Assistant Manager, Information Technology, DMRC.

I also declare that this project report has not been submitted for the award of any degree, diploma, associateship, fellowship or other title anywhere else. It has not been sent for any publication or presentation purpose.

**Place:** School of Engineering and Technology, CHRIST (Deemed to be University), Bangalore

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# *Abstract*

Recently, the task of maintaining and working on trains has been greatly improved and leveraged by capability of capturing data in real time and using that data for trend analysis.

The current scenario is that only the fault values are stored in an unstructured format and these values are made accessible to maintainers and manufacturers . It is not available in real time. The proposed framework suggests collection of real time sensor values from various components of the train and build a model that mines for temporal sequences of failures and use that data to forecast future failures via a time series prediction.

The final step of the proposed solution will be to deploy this model and its predictions on the cloud so that all stakeholders can be aware of maintenance metrics of train at all times.

For mining of temporal sequences , we will use an algorithm named Sequential Pattern Discovery using Equivalence classes (SPADE) which makes use of combinatorial properties and effective lattice searching to divide the original problem into fragments which can be then solved with ease right in the main memory via very simple join operations. This allows us to mine for association rules in temporal order that will tell us if a specific component fails due to a failure in some other component of the same train and at which time the failure occurs. For the analysis of trends and their predictions, Auto-regressive Integrated Moving Average (ARIMA) has been used . The prediction supplies information about when and which components of the train should undergo maintenance beforehand and also during regular maintenance events so that all adverse conditions and extra costs can be preempted.

# Contents

<b>CERTIFICATE</b>	<b>i</b>
<b>BONAFIDE CERTIFICATE</b>	<b>ii</b>
<b>INDUSTRY CERTIFICATE</b>	<b>ii</b>
<b>ACKNOWLEDGEMENT</b>	<b>iv</b>
<b>DECLARATION</b>	<b>v</b>
<b>ABSTRACT</b>	<b>vi</b>
<b>LIST OF FIGURES</b>	<b>ix</b>
<b>LIST OF TABLES</b>	<b>x</b>
<b>GLOSSARY</b>	<b>xi</b>
<b>1 INTRODUCTION</b>	<b>1</b>
1.1 Problem Identification . . . . .	2
1.2 Problem Formulation . . . . .	2
1.2.1 Collection of data . . . . .	2
1.2.2 Understanding data . . . . .	2
1.2.3 Researching Algorithms . . . . .	3
1.3 Problem Statement & Objectives . . . . .	3
1.4 Limitations . . . . .	3
<b>2 RESEARCH METHODOLOGY</b>	<b>4</b>
2.1 Data Collection . . . . .	4
2.2 Data content and thematic analysis . . . . .	4
2.3 Case studies . . . . .	5
2.4 Algorithm Research . . . . .	5
<b>3 LITERATURE SURVEY AND REVIEW</b>	<b>6</b>



<b>4</b>	<b>ACTUAL WORK</b>	<b>8</b>
4.1	Understanding and grouping data . . . . .	8
4.2	Implementation of Sequence of Mining . . . . .	11
4.3	Auto-regressive Integrated Moving Average . . . . .	17
4.4	Parameter Estimation and model evaluatio . . . . .	24
4.4.1	Grid Searching Hyper-parameters . . . . .	24
4.4.2	Akaike inforamtion criterion . . . . .	26
4.5	Drawbacks . . . . .	26
4.5.1	Imputing data . . . . .	27
4.5.2	Lack of sufficient data and features . . . . .	28
<b>5</b>	<b>RESULTS, DISCUSSIONS AND CONCLUSIONS</b>	<b>29</b>
5.1	Results & Analysis . . . . .	29
5.1.1	SPADE results . . . . .	29
5.1.2	ARIMA . . . . .	29
5.2	Cost Estimation Model . . . . .	30
5.3	Conclusions . . . . .	31
5.4	Scope for Future Work . . . . .	32
5.4.1	Kalman Filter usage . . . . .	32
5.4.2	Mine for derived features . . . . .	33
	<b>BIBLIOGRAPHY</b>	<b>34</b>
<b>A</b>	<b>Appendix A : Code for various phases of excecution</b>	<b>35</b>
A.1	Appendix A Phase 1 . . . . .	36
A.2	Appendix A Phase 2 . . . . .	37
A.3	Appendix A Phase 3 . . . . .	38
<b>B</b>	<b>Appendix B Graphs and Visualizations</b>	<b>40</b>
B.1	Appendix B Section 1 . . . . .	40
B.2	Appendix B Section 2 . . . . .	43
B.3	Appendix B Section 3 . . . . .	44

# LIST OF FIGURES

4.1	Groupby output . . . . .	9
4.2	dates between successive occurrences of failures . . . . .	10
4.3	Combinations . . . . .	11
4.4	input data-sheet . . . . .	13
4.5	LN-1 processed . . . . .	14
4.6	preprocessing code . . . . .	15
4.7	preprocessing output . . . . .	16
4.8	SPADE output . . . . .	17
4.9	time-series decomposition of TNST101TC101 . . . . .	18
4.10	linear interpolation . . . . .	19
4.11	linear interpolation . . . . .	19
4.12	interpolated data . . . . .	20
4.13	ACF, PACF before differencntiation . . . . .	21
4.14	Augmented Dickey Fuller test . . . . .	22
4.15	ACF, PACF after differentiation . . . . .	23
4.16	downsides of imputation . . . . .	27
4.17	downsides of imputation 2 . . . . .	28
B.1	failure dates by trainset and component . . . . .	40
B.2	difference between successive failure dates . . . . .	41
B.3	Failures in components per month . . . . .	41
B.4	difference in failure dates per month . . . . .	42
B.5	Input to SPADE preprocessor . . . . .	43
B.6	Input to PYCSPADE . . . . .	44
B.7	Seasonal Decompose of TNST101TC101 . . . . .	44
B.8	ACF of TNST101TC101 . . . . .	45
B.9	Actual Data chart and predicted chart . . . . .	45

# LIST OF TABLES

# GLOSSARY

Item	Description
<b>TRAINSET</b>	The TRAINSET refers to the complete metro rail running on a specific line that will contain all its unique COMPONENTS (has a prefix of 'TNST' with 3 numbers succeeding it.)
<b>Object Part Code</b>	The COMPONENT unique identification number of a specific component of a train.(It has the prefix 'TC' with 3 numbers succeeding it.)
<b>LN</b>	Line Nnumber
<b>P</b>	lag order or the number of lag observations made in the model
<b>D</b>	degree of differencing or the amount of times the raw observations are being differenced
<b>Q</b>	order of moving average or the size of window function

# Chapter 1

## INTRODUCTION

The transportation industry as of 2017 was worth 75 billion USD and had a growth rate of 5% annually. It is and always has been a key part of the human experience and facilitating businesses all over the world.

Sensor technologies have always been an integral part of the railway networks for essential features like security, traffic control and maintenance measures. And considering Moore's law, these sensors will keep on getting cheaper and evolving into new and better counterparts of themselves everyday. Hence, utilizing this vast amount of data created by these sensors for anything apart from the usages mentioned earlier can become obvious only later on. The possibilities are endless.

The trains are equipped with an abundance of sensors, monitoring many system parameters. Those are the variables that can lead to insights regarding maintenance necessity or system performance. In the future they shall not only be used for diagnostics, but also to predict impending failures and help prevent them from happening altogether. This is known as predictive maintenance, and the main goal of this research project is to develop methods to apply it to the train fleet and prove its feasibility. Furthermore, possibilities to automatize the various prediction processes will be researched, as well as an integration of the resulting methodology into a real-world maintenance system will be targeted.

Our workflow includes introduction of historical data to train a model and use this trained model on live data to determine whether that machine is operating within standard parameters or not. The key aim of our proposed framework is twofold.

Firstly, to mine for temporal sequential patterns in railway component failures across the dense network of metro rails and secondly, to understand this mined temporal data and build a model to predict future failures of components from it. This will assist us to

have a complete understanding of where and when and why any fault in any component occurs so that necessary steps can be promptly taken in order to overcome those.

## **1.1 Problem Identification**

The Delhi Metro Railway network is a fast inter and intra city transit system serving Delhi and the surrounding states within the National Capital Region of India. It is by far the busiest and largest metro network in India, and second oldest after the Kolkata Metro. It consists of eleven colour-coded normal lines serving 285 stations with a complete length of 391 kilometres (243 mi). Delhi Metro completes over 2,700 journeys every day. Even though the network of rails in Delhi metro is gargantuan, there is no concrete predictive maintenance solution. Every train is sent to one of a large number of workshops for maintenance on a predetermined date monthly. This method has drawbacks to it because time and money is being wasted on components that do not need maintenance and critical components that might need maintenance bimonthly or even every week are being overlooked. Clearly, a metro network that serves 15 million people in our country's capital should not be this impoverished and we need to do something about it.

## **1.2 Problem Formulation**

The problem scenario is threefold

### **1.2.1 Collection of data**

A large part of Delhi metro's network is still not collecting data for analytical purposes and the meagre amount that is being collected is unstructured and fragmented. Although, data collection has started recently, the idea will take time to propagate through the entire network of rails.

### **1.2.2 Understanding data**

Since the metro rails log data has traditionally been in a format that is only comprehensible by maintainers for understanding any anomalies during a train's visit to workshops

every month, the data needs to be understood and pre-processed in such a way that our algorithms are able to comprehend it and form inferences from it

### **1.2.3 Researching Algorithms**

Understanding which algorithms to use to properly train a general model that will be of use to predict our out of sample future failure cases is of absolute importance That understanding will come from doing case studies of previously deployed predictive maintenance solutions

## **1.3 Problem Statement & Objectives**

The key objectives to tackle the problem domain would be to :

1. deal with large amounts of diagnostic data
2. establish valid truth from data-sets
3. create meaningful features to emphasise underlying effects that indicate failure
4. each train-set may not include same number of components since sequential train-lines may or may not be of the same manufacturer
5. we need to set up labels for each type of diagnostic data
6. finally, define an evaluation procedure to achieve optimal prediction

## **1.4 Limitations**

The work on this project should start from the infantile phase of data collection, which is really slow in a government agency, to finally deploying a fully trained model Hence the scope of the project can be deemed as massive Also, I am only person sanctioned to be working on this along with my external guide's help every now and then Also due to this being an industrial exposure project having a time constraint of only 8 hours per day per workweek for 3 months , deployment of final working model can be a far-fetched expectation What the stakeholders can hope for , although, is for a prototype model trained on whatever data is available at the time being by the end of the project tenure

## **Chapter 2**

# **RESEARCH METHODOLOGY**

Predictive and Preventive maintenance scenarios typically arise around large scale machines, in our case , a metro rail A great predictive maintenance process allows prevention of failures, aid in planning for future resources and also help in reduction of maintenance costs The ultimate goal of predictive maintenance is the ability to seamlessly predict any any every equipment failure (based on sensor metrics) after which corrective maintenance measures are applied.

### **2.1 Data Collection**

The approach to solving the problem statement starts with us procuring the data logs of failure of components across all train lines of Delhi metro. In total there are 9 lines of metro rail connecting all different parts of Delhi and actionable data has been procured for 4 lines LN1 to LN4.

### **2.2 Data content and thematic analysis**

Completely understating the data that we have before starting preprocessing is of absolute necessity before researching on ways to preprocess it and feed it to an algorithm. Lets understand the pre-existing data first. The input data has 7 columns Train Line, Object Part Code , Train Set , Plant Section , Maintenance Plant , Fault Code and Date of failure. A specific component in a train can be identified by the Object Part code



which is the component ID and Train Set which is the ID of the train itself. Maintenance plant and Plant Section the ID of the maintenance workshop and an area inside the workshop the data has been recorded in respectively and the Fault code identifies what sort of fault has occurred in the component.

## **2.3 Case studies**

Similar data driven predictive maintenance solutions have been put forward before in other railway and metro railway networks in other countries. The most relevant of those would be by the post graduate students of the university of Darmstadt for a German rail operator Deutsche Bahn AG which will be talked about in detail in successive sections. Another relevant case study would be a paper presented in the Third International Conference on Electronics Communication and Aerospace Technology [ICECA 2019] about how ARIMA can be used on railway sensor data.

## **2.4 Algorithm Research**

Application of temporal sequence mining has not been done before

The occurrence of one fault in a component in heavy machinery or rail can be the resultant of failure of some other component before that or compound effect of many component failures. This can be analysed by using a sequential version of Market Basket Analysis, sometimes called “sequential item-set mining” or “sequential pattern mining”, to introduce a time component to the analysis. When given a series of faults over time, we can determine whether we can find bundles that we expect to be fail simultaneously, and also examine how these failures evolve over time. As mentioned earlier, ARIMA has been used to forecast failure data before and we will draw inspiration from those sources.

## Chapter 3

# LITERATURE SURVEY AND REVIEW

In [5], For data analysis of the multivariate time series data, linear regression and random forest algorithm are used. First of all, tasks to pre-process are done. This task includes cleaning, integrating, transforming, discretizing, and reducing data. Linear regression model is used to predict the variable dependence on the independent variables observed from the past. The output from this model is then categorized using the learning algorithm of random forest machines to analyze the patterns. Therefore pattern analysis can be performed. Data cleaning is performed in the first step to reduce or delete the data issues which can never be useful in the task of trend analysis. Then, transform and the the rest of the results. Random forest algorithm for classification is applied after transformation and reduction.

Failure prediction is one of the crucial measures for predictive maintenance as it has the potential to avoid failure events and maintenance costs. Mathematical and statistical method modeling for failure predictions has been applied.

The next strategy for predicting failures is the pattern recognition approach[7]. Here, sensor data are collected and analyzed in real-time using pattern recognition approach to predict the occurrence of unusual target events. Infrequent target events are those severe failures which require immediate maintenance attention. The steps in this pattern recognition method for predicting failures are as follows: labelled observation matrix creation from sequence event transformation and hypothesis testing for attribute selection.

Reactive maintenance requires high costs, as it needs maintenance efforts at the last

minute. For predictive maintenance there are essentially two approaches; time guided maintenance and condition-based maintenance. Time-directed maintenance is performed at intervals of difficult times. Predictive or condition-based maintenance is useful in detecting the very beginning of the failure. different schema for predictive maintenance are explored in this article.

In [11], Standard deviation and discrete exceedance are known as the major predictive maintenance technique. Standard deviation is the value by which all the values deviate from the mean. It is used to measure the roughness of the track. In the track, the lower and higher standard deviation value reflects less roughness and high roughness, respectively. It allows the engineers to decide to give the maintenance of which component greater priority. Discrete surpluses have two degrees of surplus.

Level 1 exceedance requires exceedance in alignment, twist, tops etc.

Level 2 exceedance is often labelled for quick visualisation with paint. Maintenance procedures should be triggered if there is any changes in variance.

In [12], Time based maintenance is taken into account. This time-based maintenance program helps to identify the pattern and to track the components effectively. In order to achieve so, in-depth data analysis must first locate the correlation between values, and then reconcile hypothesis correlations with experimental findings.

In [13], A linear regression model is used in this solution . This model helps to find the linear equation coefficients, and thus predicts the dependent variable's value.

# Chapter 4

## ACTUAL WORK

### 4.1 Understanding and grouping data

First step: Successive Failures

given a data-set of train-set and train components and their corresponding failure dates , We had to find what unique components a specific train-set had and build a data-frame that consisted concatenated train-set-component numbers along with their fault dates. Then, we found out the difference between each failure date of these Train-set-Component combinations and grouped them by their occurrences. Our final aim for the first phase is to find out which components fail more often of a particular Train-set.

Here, Train-set refers to the engine of a metro and all metro bogies connected to it.

As of now , using the data-set of failures in Train-Lines and Components , we have identified successive fault occurrences in a specific component corresponding to the various Train-Sets (Metro-Bogies).

At first , we have grouped all failure dates corresponding to all combinations of Train-set+Component in a data-frame using groupby function in pandas. This means all successive dates of failures of a particular component of a particular Trains-Set have been listed

**Figure** Groupby output [Figure B.9]

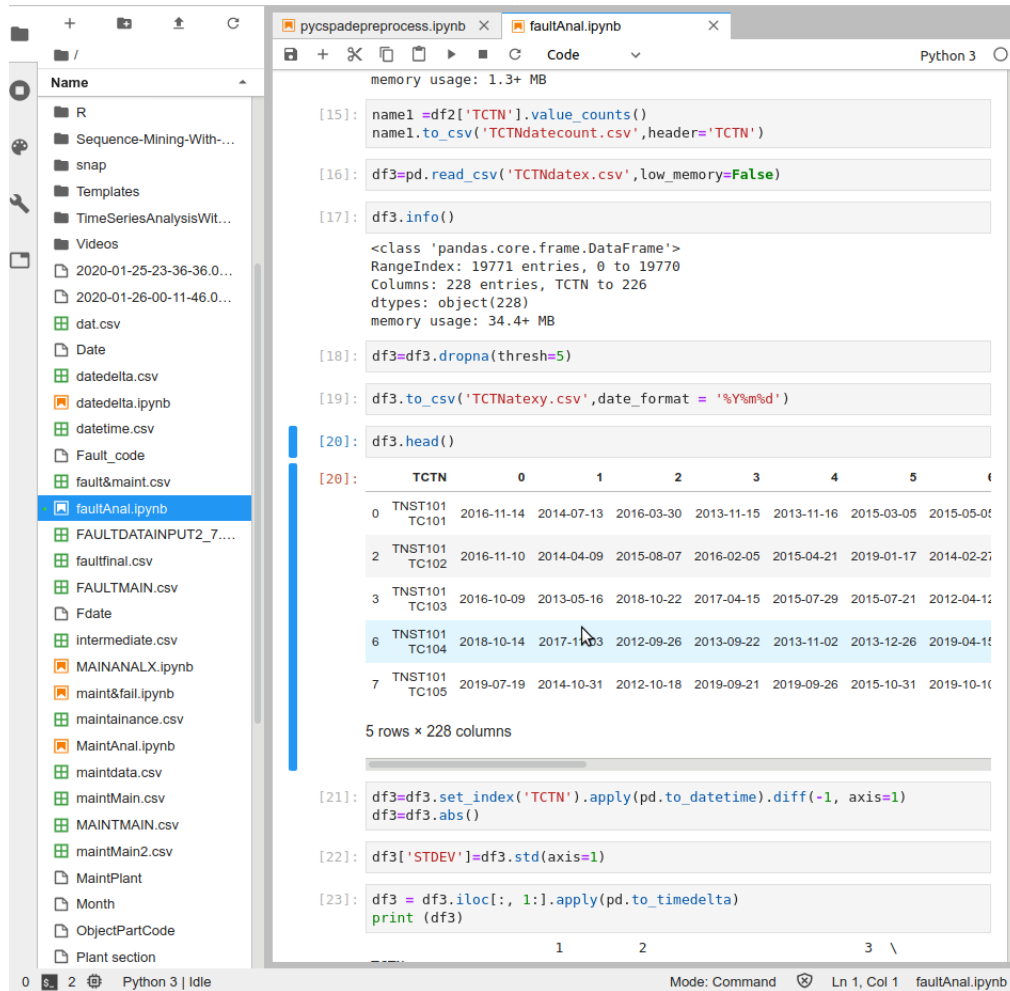


FIGURE 4.1: Groupby output

now using diff operator , we are finding the components of a particular train-set which occur more frequently by subtracting successive date-time values and selecting them. Our goal is to find out which component+Train-set combinations fail more often.

**Figure** dates between successive occurrences of failures [Figure B.9]

```
[25]: df3 = df3.apply(Lambda x: x.dt.days)
print (df3)
```

		1	2	3	4	5	6	7	8	9	10
\											
TCTN											
TNST101	TC101	626	866	1	474	61	149	938	354	616	1456
TNST101	TC102	485	182	290	1367	1785	350	280	451	90802	0
TNST101	TC103	1985	555	626	8	1195	864	624	21	1032	1069
TNST101	TC104	1864	361	41	54	1936	1931	58	464	63	1112
TNST101	TC105	743	2529	5	1426	1440	2171	730	355	574	1222
...											
TNST344	TC148	159	98	88663	0	0	0	0	0	0	0
TNST344	TC198	153	66	310	88845	0	0	0	0	0	0
TNST344	TC284	90	307	88812	0	0	0	0	0	0	0
TNST344	TC293	153	108	88586	0	0	0	0	0	0	0
TNST345	TC148	8	41	88598	0	0	0	0	0	0	0
...											
		218	219	220	221	222	223	224	225	226	STDE
V											
TCTN											
TNST101	TC101	...	598	1927	41	1841	474	1227	89194	0	NaN
1											
TNST101	TC102	...	0	0	0	0	0	0	0	0	NaN
0											
TNST101	TC103	...	0	0	0	0	0	0	0	0	NaN
4											
TNST101	TC104	...	0	0	0	0	0	0	0	0	NaN
2											
TNST101	TC105	...	0	0	0	0	0	0	0	0	NaN
0											
...		...	...	...	...	...	...	...	...	...	...
...											
TNST344	TC148	...	0	0	0	0	0	0	0	0	NaN
7											
TNST344	TC198	...	0	0	0	0	0	0	0	0	NaN
9											
TNST344	TC284	...	0	0	0	0	0	0	0	0	NaN
7											
TNST344	TC293	...	0	0	0	0	0	0	0	0	NaN
2											
TNST345	TC148	...	0	0	0	0	0	0	0	0	NaN
3											

[4997 rows x 227 columns]

FIGURE 4.2: dates between successive occurrences of failures

Since we know all Train-Sets are sent to the workshop for maintenance on the 15 th of every month, we are creating a dummy data-set to club with these failure dates . Now, we are concentrating on combinations of the failure and maintenance dates:

1. **Failure after Failure** (find out which components are failing more often )
2. **Failure after Maintenance** (find out which components are failing even after repeated
3. **Maintenance after Failure** (not important/ insignificant)
4. **Maintenance after Maintenance** (not important / insignificant )

So, we will merge the failure date data-frame and the dummy maintenance data-frame . After merging the data we will concentrate on these combinations. Before performing this task we are going to associate labels (f and m) with failure and maintenance dates respectively and iterating through the merged data-set of Failure and Maintenance we will find difference between Failure after Failure and Failure after Maintenance dates.

**Figure** Combinations[Figure B.9]

666 TNST101TC143	2014-05-27	f	316 days 00:00:00.000000000
667 TNST101TC143	2014-05-28	f	1 days 00:00:00.000000000
668 TNST101TC143	2014-05-29	f	1 days 00:00:00.000000000
669 TNST101TC143	2014-06-15	m	
670 TNST101TC143	2014-08-12	f	58 days 00:00:00.000000000
671 TNST101TC143	2016-01-04	f	510 days 00:00:00.000000000
672 TNST101TC143	2016-02-13	f	40 days 00:00:00.000000000
673 TNST101TC143	2016-05-24	f	101 days 00:00:00.000000000
674 TNST101TC143	2017-01-08	f	229 days 00:00:00.000000000
675 TNST101TC143	2017-11-15	f	311 days 00:00:00.000000000
676 TNST101TC143	2018-06-07	f	204 days 00:00:00.000000000
677 TNST101TC143	2019-01-26	f	233 days 00:00:00.000000000
678 TNST101TC143	2019-10-27	f	274 days 00:00:00.000000000
679 TNST101TC143	2019-10-28	f	1 days 00:00:00.000000000

FIGURE 4.3: Combinations

## 4.2 Implementation of Sequence of Mining

Now we can apply SPADE algorithm for mining temporal frequent patterns on our data-set . This algorithm is used to discover the Sequential Patterns quickly. Current solutions to this problem allow repetitive scans of the database and use complex hash structures with poor locality. SPADE uses combinatorial properties to break down the original problem into smaller sub-problems that can be solved independently in the main memory using lattice search techniques, and by using simple join operations. We will be using a library called pycspasde for python. This is a python wrapper for the C++ implementation of C-SPADE algorithm by the author, **Mohammed J. Zaki**. The input for the algorithm is of the following format:

1 2 4 4 11 37 42

```
2 1 2 10 73
2 2 1 72
2 3 3 4 24 77
```

The first number is the sequence index, the second is the event index, the third is the number of elements, followed by the element, space separated. In our case the first index will be the sequence index , the second number will represent the TRAIN-SET , the third will be the number of elements (COMPONENTS) corresponding to that TRAIN-SET followed by the COMPONENTS in a sequential and temporal order. IE We are showing whichever Components of the TRAINS are failing in a sequential manner. This will need some preprocessing and we will show how we are doing it. After we have preprocessed the data , we will apply spade to it. There are a lot of parameters that can be passed to this function. most important ones are:

1. **support**: this is the minimum support level, default to 0 (not excluding anything)
2. **max-gap**: The max number of item-set that can be skipped in a sequence repeated
3. **min-gap**: The min number of item-set that must be skipped in a sequence

Before applying SPADE we will segregate the Data based on the TRAIN-lines(here,"Maint-Plant").

Say, our input data is of this format:

**Figure** Input data-sheet[Figure B.9]



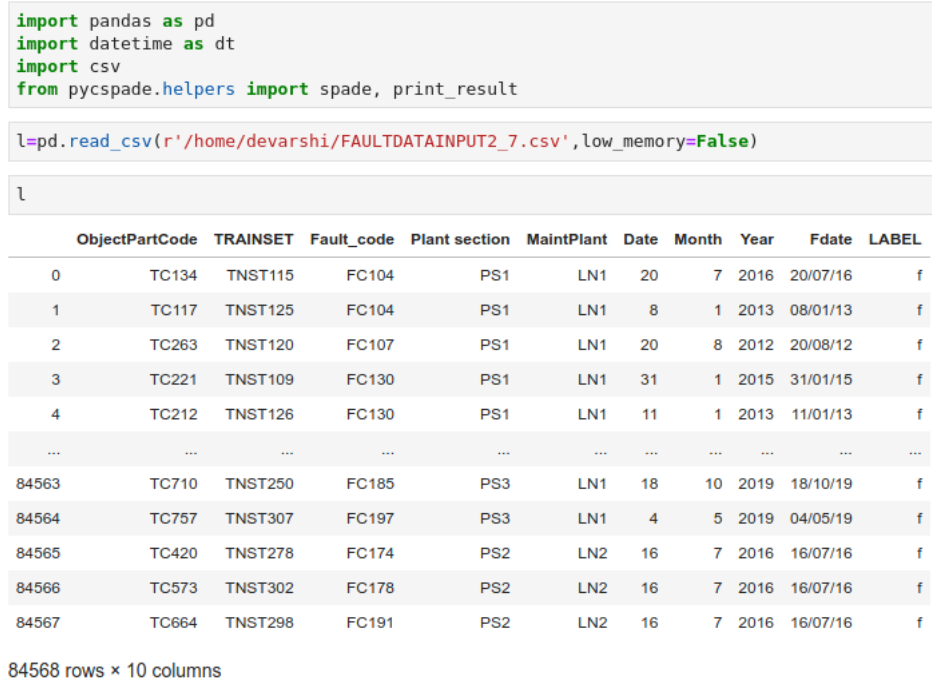


FIGURE 4.4: input data-sheet

We need to do a few preprocessing tasks before applying spade:

1. Drop all the unnecessary fields for sequence mining task. All we need is the TRAIN-SET , Components(here,“ObjectPartCode”) corresponding to those TRAIN-SETs and the dates of failure (“Fdate”) .
2. converting the Fdate column to datetime64ns format and bringing to appropriate “
3. Stripping the ‘TC’ part of our Component. Remember, this is the TRAIN-SET, Fdate and Component ID of only Line1 (“LN1”) from the above table.

Remember, this is the TRAIN-SET, Fdate and Component ID of only Line1 (“LN1”) from the above table.

**Figure** LN-1 processed[Figure B.9]

	TRAINSET	Fdate	ObjectPartCode
0	TNST114	02-Jan-12	101
1	TNST114	02-Jan-13	192
2	TNST114	07-Jan-12	104
3	TNST114	08-Jan-12	115
4	TNST114	08-Jan-12	104
...	...	...	...
18868	TNST342	31-Mar-19	148
18869	TNST342	31-Mar-19	127
18870	TNST342	31-Mar-19	132
18871	TNST342	31-Mar-19	1036
18872	TNST342	31-Mar-19	203

18873 rows × 3 columns

FIGURE 4.5: LN-1 processed

This is how we preprocess the above file to bring it into the format accepted by Pyspade.

**Figure** preprocessing code[Figure B.9]

```

i=0
for row in inputfile:
    if(i>0):
        out_str='I'
        customer=row[0]
        customer=customer.split('TNST')
        customer=customer[1]
        customer=int(customer)-100
        date=row[1]
        date=date.split('-')
        date=date[2]
        item=row[2]
        item=int(int(item))
        out_str+=str(item)
        seq_event[out_str]=[]
        d[str(customer)+"-"+str(date)]=[]
        if date not in event_id[customer]:
            event_id[customer].append(date)
        outputfile.write(str(customer)+" "+date+" "+out_str+"\n")
        event_id[customer].sort()
    i+=1

```

```

i=0
inputfile = csv.reader(open('/home/devarshi/Desktop/segregatedLines/ln1.csv','r'))
for row in inputfile:
    if(i>0):
        out_str='I'
        customer=row[0]
        customer=customer.split('TNST')
        customer=customer[1]
        customer=int(customer)-100
        date=row[1]
        date=date.split('-')
        date=date[2]
        item=row[2]
        item=int(int(item))
        out_str+=str(item)
        if out_str not in d[str(customer)+"-"+str(date)]:
            d[str(customer)+"-"+str(date)].append(out_str)
        d[str(customer)+"-"+str(date)].sort()
    i+=1

```

FIGURE 4.6: preprocessing code

After doing this we save it as a .txt file which acts as the input for our spade algorithm.

**Figure** preprocessing output[Figure B.9]

[illegible]

FIGURE 4.7: preprocessing output

Now since we have 5 lines (“LN1”-“LN5”) in our main input data-set , we have to do the aforementioned steps 5 times after segregation of Lines. This separation of the Lines is done because Each Line in Delhi metro contains separate trains and each train contains separate components.e Now we can apply spade algorithm using the wrapper. We are keeping the support count as 0.5. High support values correspond to commonly-found item-sets that are applicable to many transactions.

**Figure** SPADE output[Figure B.9]

<pre>import csv import pandas as pd from pycspade.helpers import spade, print_result</pre>									
<pre>resultln1 = spade(filename='dln1.txt', support=0.5, parse=True) rln1=pd.DataFrame(resultln1)</pre>									
<pre>resultln2 = spade(filename='dln2.txt', support=0.5, parse=True) rln2=pd.DataFrame(resultln2)</pre>									
<pre>resultln3 = spade(filename='dln3.txt', support=0.5, parse=True) rln3=pd.DataFrame(resultln3)</pre>									
<pre>resultln4 = spade(filename='dln4.txt', support=0.5, parse=True) rln4=pd.DataFrame(resultln4)</pre>									
<pre>resultln5 = spade(filename='dln5.txt', support=0.5, parse=True) rln5=pd.DataFrame(resultln5)</pre>									
rln1									
	nsequences		seqstrm		logger		summary	mined_objects	
0	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(101) - [53]	
1	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(113) - [49]	
2	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(114) - [47]	
3	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(134) - [47]	
4	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(255) - [76]	
5	93	101 -- 53 53 \n113 -- 49 49 \n114 -- 47 47 \n1...	CONF 93 1190 37.1679 5.69892\nargs.MINSUPPORT ...	CONF 93 1190 5.69892 37.1679 530 1 245 18.4493...				(293) - [49]	

FIGURE 4.8: SPADE output

## 4.3 Auto-regressive Integrated Moving Average

After we have applied and analyzed the results of SPADE we move forward to building a time-series of the fault data. We do this by segregation of one TRAINSET+TRAIN COMPONENT from the main fault datasheet. Preferably with the most occurrences of faults. In our case it is TNST101TC101. TNST101 corresponds to the trainset and TC101 is the TrainComponent 101. So TNST101TC101 has a total of 245 fault occurrences. These occurrences are marked by their dates. From the dates, we can derive another parameter of DATEDELTA which is the number of days between each successive occurrence of faults for a given TRAINSET+COMPONENT. This is done because to model a time-series we need a series of data points indexed in time order. How we found the date-delta has been mentioned in previous reports. But we can see that this is not a uniform time series, i.e, the measurements are not properly ordered according to uniform time gaps. Hence we have to impute the values using some distribution or find other ways to model the time-series. In statistics the method of replacing missing data with replacement values is imputation. It is known as "unit imputation" when replacing a data point component; it is known as "item imputation" when replacing a data point component. One of the most used imputation methods is an interpolation. It is normal

to take measurements at irregular intervals, but most instruments are designed primarily for even-spaced measurements. In the real world, time series may have missing observations, or you might have several series of different frequencies: modeling these as unevenly spaced as well can be useful.

**Figure** time-series decomposition of TNST101TC101[Figure B.9]

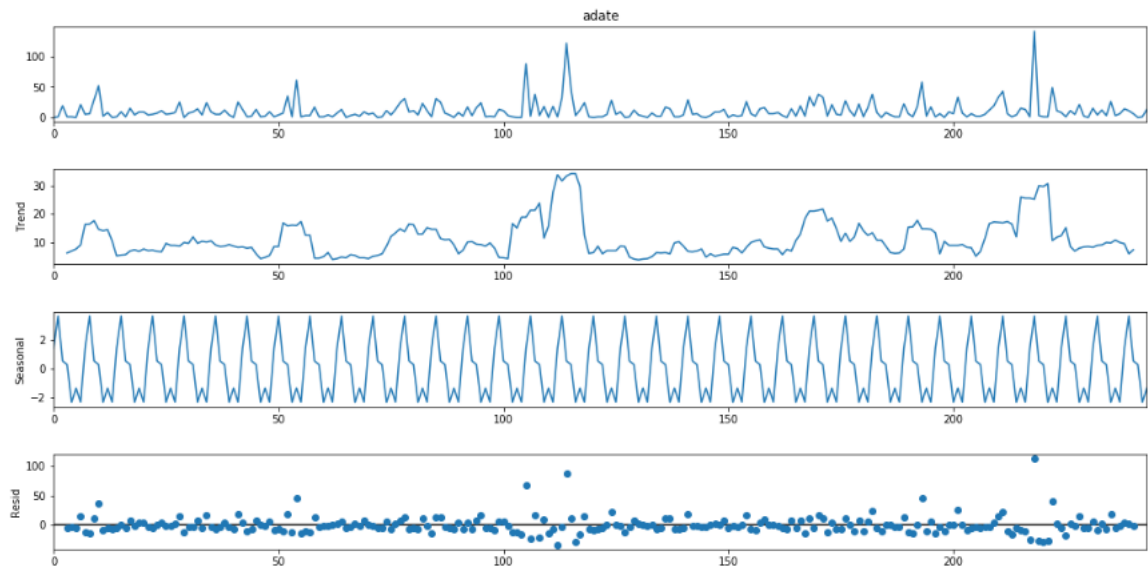


FIGURE 4.9: time-series decomposition of TNST101TC101

Using **seasonal.decompose** method of stats-models we decompose the components of the unevenly spaced time series first. The first graph corresponds to the actual time series and the others are TREND , SEASONALITY and RESIDUAL components respectively.

- **Level:** AVG value in the series under decomposition.
- **Trend:** The uptrend or downtrend , ie increase or decrease in value of series
- **Seasonality:** Cyclical repetitions observed in the series , can be monthly , weekly etc.
- **Resid:** The degree of randomness in the series.

Since this is not showing any visible trends , we will try linearly interpolating the data. In mathematics linear interpolation is a curve fitting method that uses linear polynomials to construct new data points within the range of a discrete set of known data points.

**Figure** linear interpolation[Figure B.9]

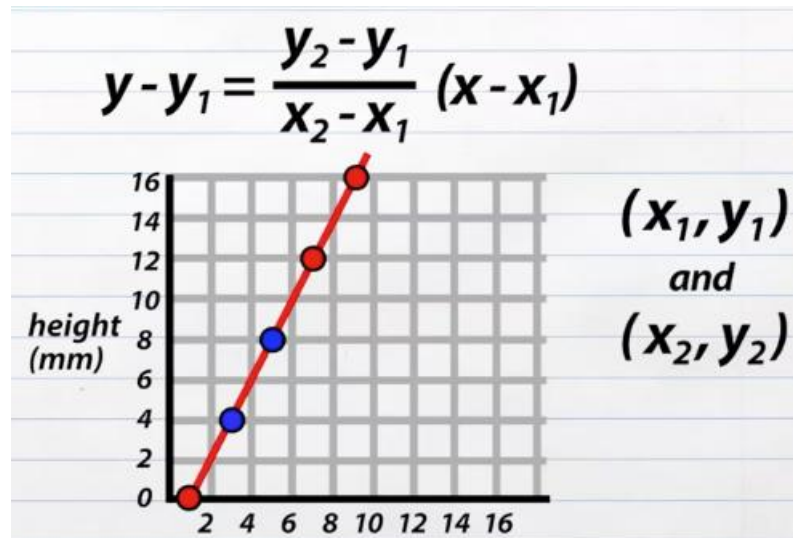


FIGURE 4.10: linear interpolation

After linearly interpolating the data , we can try decomposing the components of the time-series again.

**Figure** linear interpolation[Figure B.9]



FIGURE 4.11: linear interpolation

Here is the plot of the interpolated data. the red dots are the actual data points and the blue dots correspond to the made up / interpolated data. We can see that doing this gives us a lot more data points which are uniformly distributed. We can fit an ARIMA model seamlessly into this data, but it probably won't give us appropriate results.

**Figure** interpolated data[Figure B.9]

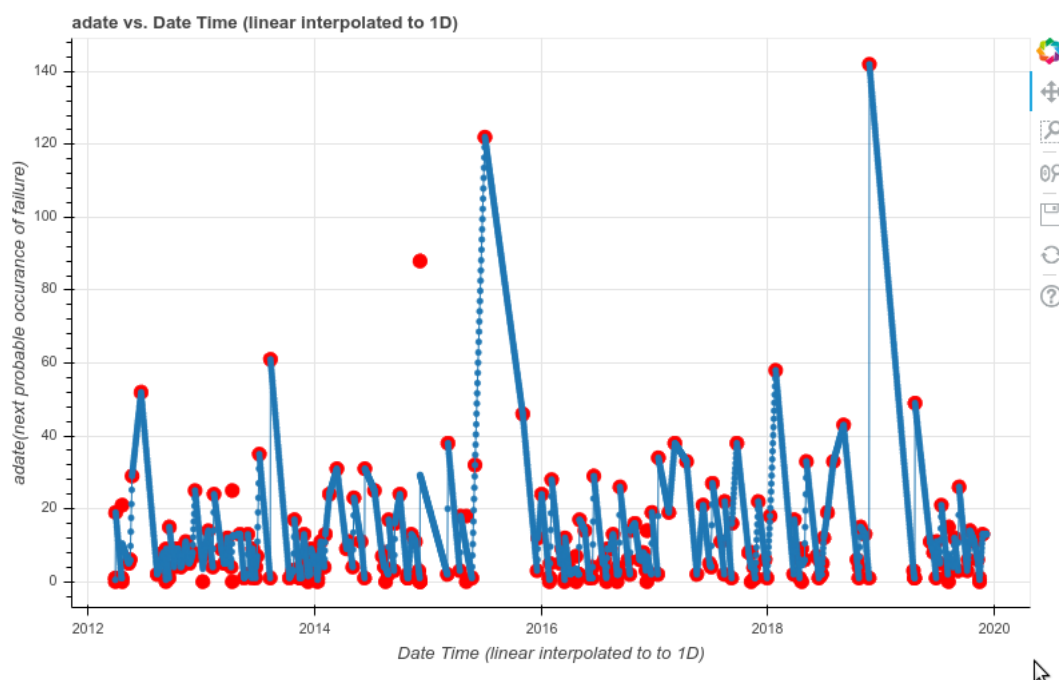


FIGURE 4.12: interpolated data

Still, we cannot find out any trend that seems like it can be modeled. Before doing anything further we can check for auto-correlation. Auto-correlation refers to the degree of correlation between the values of the same variables across different observations in the data. The concept of auto-correlation is most often discussed in the context of time series data in which observations occur at different points in time. An auto-correlation plot is designed to show whether the elements of a time series are positively correlated, negatively correlated, or independent of each other. (The prefix auto means “self”—Auto-correlation refers directly to the correlation between the elements in a time series.) An auto-correlation plot displays the auto-correlation function (acf) meaning on the vertical axis. It can vary between -1 and 1. The horizontal axis of an auto-correlation plot displays the size of a lag between time series components. For instance, the auto-correlation with lag 2 is the correlation between the elements of the time series and the corresponding elements observed two time periods before.



**Figure** ACF, PACF before differenciatiion[Figure B.9]

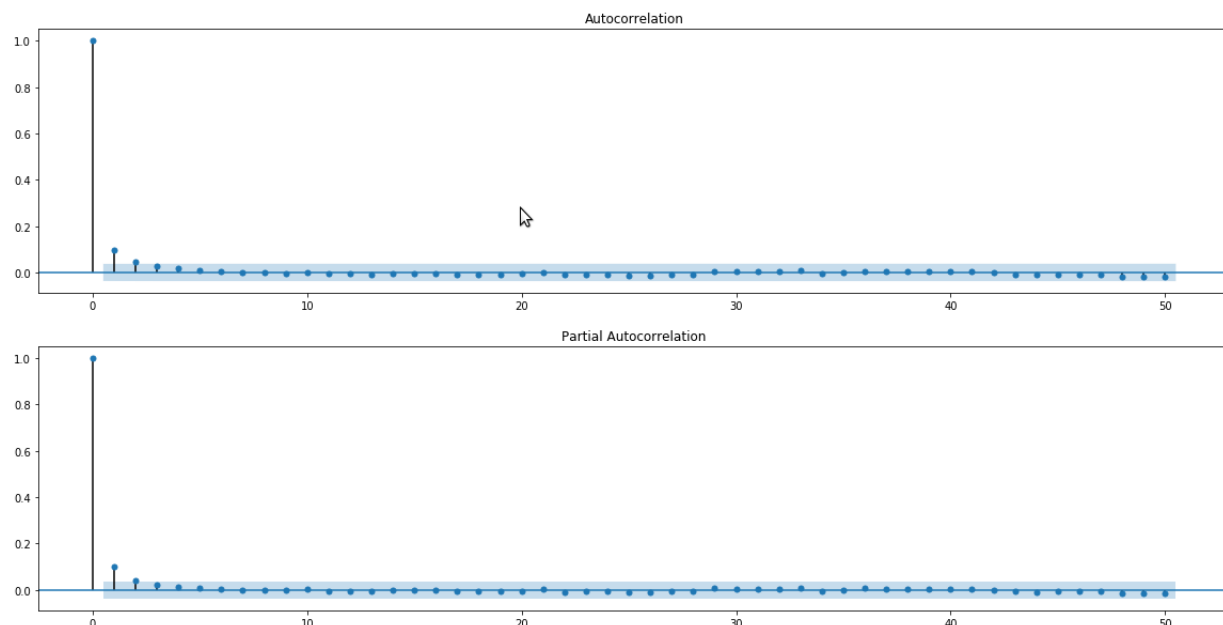


FIGURE 4.13: ACF, PACF before differenciatiion

The auto-correlation with lag zero is always equal to 1, since this is the auto-correlation between each term and itself. We couldn't see any auto-correlation in the interpolated time-series as well hence we try differencing the data, IE, we consider it as non-stationary and do a few stationarity checks. Time series are stationary unless they have pattern or seasonal impacts. Over time overview statistics measured on the time series are consistent, such as the mean or variance of the observations. Modeling can be easier if a time series is stationary. Methods of statistical modeling assume that the time series is stationary or demands that it be accurate. Statistical tests assume strongly about your results. They can only be used to tell to what degree a null hypothesis can be rejected or not rejected. For a given question to be relevant, the result has to be interpreted. They may also provide a simple test and confirmatory proof that your time series is stationary or non-stationary. Statistical tests assume strongly about your results. They can only be used to tell to what degree a null hypothesis can be rejected or not rejected. For a given question to be relevant, the result has to be interpreted. They may also provide a simple test and confirmatory proof that your time series is stationary or non-stationary. It uses an autoregressive model, maximizing the criterion of knowledge over several different lag values. The test's null hypothesis is that a unit root should represent the time series, because it is not stationary (it has some time-dependent structure); The alternative hypothesis (rejecting the null hypothesis) is that it is constant in the time series.

- **Null Hypothesis (H0):** If not refused, it implies that the time series has a unit root which means it is non-stationary. It has dependent structure for some time.
- **Alternate Hypothesis (H1):** The null hypothesis is rejected; it implies that the time series has no unit root which means it is stationary. It has no structure which depends on time.

The p value given by augmented dickey fuller test conveys the following about the stationarity of times-series:

- **p-value greater than 0.05:** If the null hypothesis (H0) is not dismissed, the data has a root unit, and is non-stationary.
- **p-value less than or equal to 0.05:** Reject the null hypothesis (H0), the data is stationary and lacks a unit root.

**Figure** Augmented Dickey Fuller test[Figure B.9]

```

X = df_rs.iloc[:,0].values
X
array([ 0.5, 19. , 18.1, ..., 13. , 13. , 13. ])

result=adfuller(X)
pd.DataFrame(result)
print('ADF Statistic: %f' % result[0])
print('p-value: %f' % result[1])
print('Critical Values:')
for key, value in result[4].items():
    print('\t%s: %.3f' % (key, value))

ADF Statistic: -4.453993
p-value: 0.000238
Critical Values:
1%: -3.433
5%: -2.863
10%: -2.567

```

FIGURE 4.14: Augmented Dickey Fuller test

Differentiation is a common and commonly used transformation of data to render the data from time series stationary. It can be used to eliminate time dependency, the so-called temporal dependency, from the sequence. After differentiation we try to find the acf and pacf of interpolated data.

**Figure** ACF, PACF after differentiation[Figure B.9]

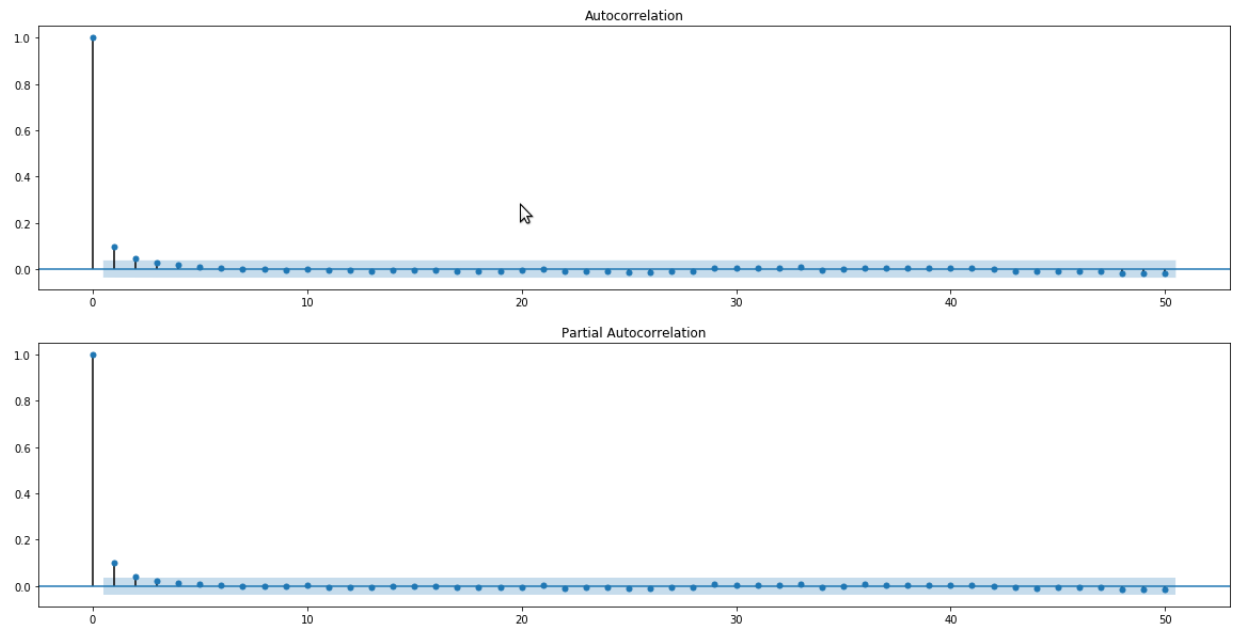


FIGURE 4.15: ACF, PACF after differentiation

Hence we can see here that there is no auto-correlation even after differencing. Hence after all the tests we find that our time-series has no unit root, and in turn that the time series is stationary or does not have time-dependent structure.

So our goal main now is to find out different ways to model /build our time-series which may be more appropriate. Although, we can try fitting and forecasting using ARIMA on the interpolated data for the sake of our understanding. The ARIMA model is a growing, commonly used, statistical method for time series prediction. ARIMA represents an acronym for the combined moving average Auto-Regressive. This is a model class collecting a suite of various time series data from specific standard temporal structures. It is a concisely defined term which describes the main elements of the model itself.

- **AR: Auto-regression:** A model that uses the dependent relationship between an observation and some number of lagged observations.
- **I: Integrated:** The use of differencing of raw observations (e.g. subtracting an observation from observation at the previous time step) to make the time series stationary.
- **MA: Moving Average:** A model that uses the dependency between an observation and a residual error from a moving average model applied to lagged observations.

The parameters of the ARIMA model are defined as follows: p: The number of lag observations included in the model, also called the lag order. d: The number of times that the raw observations are differenced also called the degree of difference. q: The size of the moving average window, also called the order of moving average. We need to find the best fit of these hyper-parameters for the ARIMA model to give appropriate forecasts.

## 4.4 Parameter Estimation and model evaluation

### 4.4.1 Grid Searching Hyper-parameters

Instead of searching manually for the perfect ARIMA hyper-parameter that approximates our time-series model perfectly, we will apply a different method named grid searching to estimate the perfect p, d and q by building the ARIMA model for a grid (an array of different p, d and q values) of input parameters and build models individually for those, test it against a test partition of the same data and check for the parameters giving the least error. The hyper-parameters with the least error is our required p, d and q. The steps for our model evaluation are:

1. Split the dataset into training and test sets.
2. Walk the time steps in the test dataset. repeated
3. Train an ARIMA model.
4. Make a one-step prediction.
5. Store prediction; get and store actual observation.
6. Calculate error score for predictions compared to expected values.

In Python, we can implement this as a new standalone function named *evaluatearimamodel()* that needs a time series data set as input as well as a tuple with the parameters p, d, and q for the model to be assessed. The data set is divided into two parts: 66 percent for the initial training dataset and 34 percent for the test data set. The test set is iterated every step of the way. Only one iteration offers a guide for making assumptions on new data that you might use. The iterative approach allows for the training of a new ARIMA

model every time phase. Each iteration is rendered a prediction, and stored in a list. It is so that all forecasts can be matched with the list of predicted values and a measured error score at the end of the test set. In this case it measures and returns a mean squared error value.

```
# evaluate an ARIMA model for a given order (p,d,q)
def evaluate_arima_model(X, arima_order):
    # prepare training dataset
    train_size = int(len(X) * 0.66)
    train, test = X[0:train_size], X[train_size:]
    history = [x for x in train]
    # make predictions
    predictions = list()
    for t in range(len(test)):
        model = ARIMA(history, order=arima_order)
        model_fit = model.fit(dispatch=0)
        yhat = model_fit.forecast()[0]
        predictions.append(yhat)
        history.append(test[t])
    # calculate out of sample error
    error = mean_squared_error(test, predictions)
    return error
```

It's fairly easy to determine a suite of parameters.

To iterate the user will define a grid of the parameters p, d, and q ARIMA. For each parameter, a model is built, and its output is evaluated by calling the function *evaluate\_arima\_model()* mentioned in the previous section.

The role has to keep track of the lowest observed error score and the configuration which caused it. This can be summarized with a print to standard out at the end of the feature. *evaluate\_models()* function can be implemented as a series of four loops. There are two other dimensions of this. The first is to ensure input data are floating point values (as opposed to integers or strings), as this can cause the ARIMA system to fail. Second, the ARIMA statsmodels method uses numerical optimisation methods internally to find a set of coefficients for the model. Such procedures will fail which may throw an exception in effect. We have to catch these exceptions and skip the configurations which cause a problem. This happens more frequently than you'd have thought.

The complete function to grid search ARIMA hyperparameters is as follows:

```
# evaluate combinations of p, d and q values for an ARIMA model
```

```

def evaluate_models(dataset, p_values, d_values, q_values):
    dataset = dataset.astype('float32')
    best_score, best_cfg = float("inf"), None
    for p in p_values:
        for d in d_values:
            for q in q_values:
                order = (p,d,q)
                try:
                    mse = evaluate_arima_model(dataset, order)
                    if mse < best_score:
                        best_score, best_cfg = mse, order
                    print('ARIMA%s MSE=%.3f' % (order,mse))
                except:
                    continue
    print('Best ARIMA%s MSE=%.3f' % (best_cfg, best_score))

```

#### 4.4.2 Akaike information criterion

Another way of validating our model is by using the Akaike Criterion for Details. A commonly used indicator of a statistical model is the Akaike Knowledge Criteria (AIC). It quantifies essentially 1) the fitness goodness, and 2) the model's simplicity / parsimony into a single statistic. AIC use is much faster than grid parameter-search. The model with lower AIC is always better.

AIC is used as error evaluation criterion when *pmdarima.arima.auto\_arima* library is used to build ARIMA model. We will use it to further validate our built model.

### 4.5 Drawbacks

The time-series that we developed from selecting a specific component of a specific train-set had to be imputed because the raw data only contained 245 rows , which is quite less train a time-series forecasting model like ARIMA perfectly to predict future failure occurrences with minimal error. What we have there is not just an irregularly spaced time series but also one that has multiple observations for a single point in time

### 4.5.1 Imputing data

Imputed/Interpolated data cannot really capture the trend of the data because of multiple reasons, let us explore those: Error making is simple. Because uniformly spaced time series are typically stored without timestamps (in an array, along with the start time and time interval), it is simple to use the wrong time units — conversions are notoriously prone to error — or to mess up while the data is being registered. It causes bloat. If you have data from several sources of different time resolution, the normal method is to sample as small as possible. You may end up with a time series that is sampled from a sensor every second, sampling every hour. In addition to the practical problems, there are technological reasons to be vigilant when translating unequal data into standard time series includes: Loss of data, and dilution. You lose close-spaced data, and add redundant data points when the data is too sparse.

**Figure** downsides of imputation[Figure B.9]

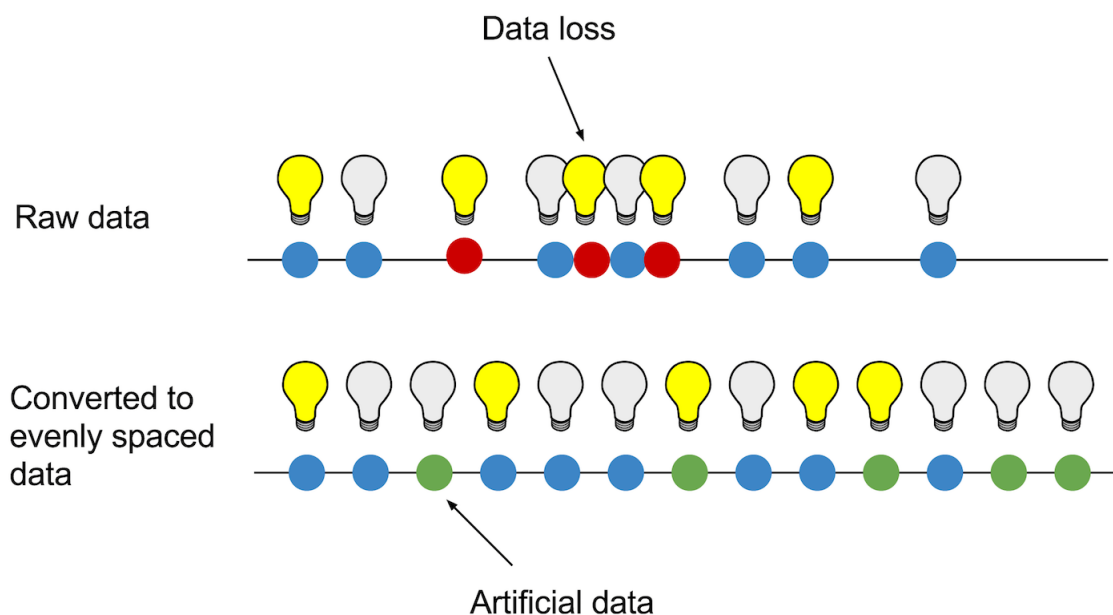


FIGURE 4.16: downsides of imputation

Data on time. The time between the measurements may contain valuable data information. For example, we can confidently assume that the second house is more likely to use an automatic light switch than the first house, based on the frequency and length of the light switching on or off.

**Figure** downsides of imputation 2[Figure B.9]

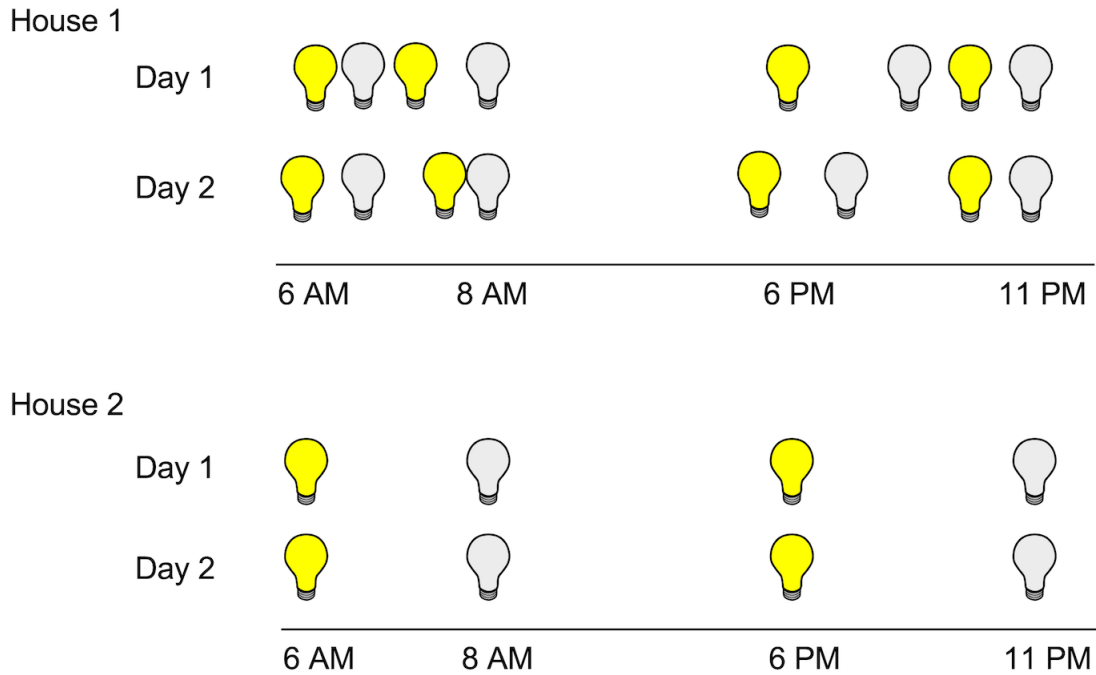


FIGURE 4.17: downsides of imputation 2

#### 4.5.2 Lack of sufficient data and features

A typical time series is a measurement of a variable indexed in time order. And the time-series we have extracted from the data given to us is a really crude version of an actual time series as it contains just the timestamps of when failure has occurred in a specific component of a specific train-set. Also, the maximum number of rows or data-points one train-set-component combinations have is around 245 and less. This makes it really hard to approximate the data we have with a clear and concise general model which will be capable of predicting future flaws. Hence, only the bare-metal wire-frame of the time-series analysis implementation is documented and further work is obviously necessary. This will be done after the collection of the complete data for lines 5 to 9 of Delhi metro which is still being collected as per official statement.



## **Chapter 5**

# **RESULTS, DISCUSSIONS AND CONCLUSIONS**

The automated system of the data capturing in the railway transportation will help in analyzing the evolution of fault trends and predicting the failure. The proposed system comprises of four phases namely, preprocessing data, sequential association rule mining , training of time-series and prediction using ARIMA model.

### **5.1 Results & Analysis**

#### **5.1.1 SPADE results**

We have successfully mined for temporal sequences in our data and now know in a temporal order which faults in components are imminent to appear after which. This helps us find the root cause of some component of the train failing and if we keep that root cause in check, all resultant failures will not occur.

#### **5.1.2 ARIMA**

In failure prediction using ARIMA we hit a brick wall at a certain point because of drawbacks that has already been mentioned. These drawbacks will be overcome in time when appropriate data is on our hands. A boilerplate code through which the new data

can be fed to get apt results has been developed though and given to seniors for usage when they get their hands on the data that is now being collected.

## **5.2 Cost Estimation Model**

Estimation of all relevant costs cannot be revealed as this is a corporate handled project and some of its parts fall under non disclosure agreement. Although, speculation wise, costs incurred after the full-fledged model is deployed will contain:

1. Cloud Storage and compute to keep the algorithm running at all times
2. Data collection costs incurred for surveyors

## 5.3 Conclusions

I was able to mine seamlessly for frequent patterns in failure of components that occurred in temporal order using Zaki's algorithm, SPADE. In training phase, the time series data of past events are taken into consideration and train the events for extracting features using ARIMA model. The predicted features are considered as the raw features. Since the implementation of the time-series prediction model for faults fell short of necessary data, features and time there has been quite a few shortcomings with regards to time-series analysis.

But since all of the code-base has been shared with managers and guides, as soon as the complete failure data corresponding to every line is collected, this data will be applied to my code and better results of timeseries analysis and prediction will be attained.

## 5.4 Scope for Future Work

### 5.4.1 Kalman Filter usage

The easiest way to deal with an irregularly spaced time series with relatively regular "small" gaps is to view it as a regularly spaced time series with missing data. Here, since your smallest gap is 1 day, you can consider it as daily data but with some days missing:

The situation is a little bit different if you have a very large variance in the size of the gaps, for example if you had millisecond-level time stamps but sometimes go a whole year without any observation; in that case it can be handled more efficiently in another way (e.g. by having time-varying matrices in the state space model used by the Kalman filter).

The Kalman filter will allow you to fit an ARIMA model with missing values by computing the likelihood which you can then optimize over the parameters. You can then use that model to forecast. If you need, you can also use the Kalman filter or smoother to get the distribution of the missing values conditional on your data (only past data for the filter, or including future data for the smoother) and parameters.

But you do not need to impute these values first, and doing this is not a preliminary step to an analysis (it is the analysis, you have already picked an ARIMA model at this point).

As for the repeated measures, if it makes sense for the domain you can sum or average those values on a given day. If it doesn't and you have no way to differentiate those records in a given day, you can set up a state space model where the state is, for example, given by:

$$X_t = X_{t-1} + t \quad (5.1)$$

And the observation equation is:

$$Y(i)_t = X_t + (i)_t, i = 1, \dots, nt \quad (5.2)$$

This would be an ARIMA(1,0,0) model with repeated measures of varying sample sizes depending on the day. The Kalman filter can accommodate state space models with varying observation dimension.

### **5.4.2 Mine for derived features**

Since we fell short on target features to perform our time-series analysis and prediction after seclusion of train-set component combinations we can use a library like feature-tools or use intuition to derive one more time dependant feature to perform prediction upon.

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# **Appendix A**

## **Appendix A : Code for various phases of execution**

The code snippets for various phases for project are mentioned here.

- Phase 1: Fault data analysis and finding frequent failures
- Phase 2: Spade for temporal frequent itemset mining
- Phase 3: ARIMA forecasting

## A.1 Appendix A Phase 1

```
import numpy as np
import matplotlib.pyplot as plt
import pandas as pd
import os
import re
import sys
import datetime

data = pd.read_csv('processed3.csv',low_memory=False)
data['Fdate']= pd.to_datetime(data['Fdate'])
data['Fdate'] = data['Fdate'].apply(lambda x: x.date())
data.info()

data
df2 = data.copy()
cols = df2.columns.tolist()
print(cols)
pos =0
print("{:<20}".format('Coulmn Index'),'\\tCoulmn Name')
for i in cols:
    print("{:^20}".format(pos),'\\t', i)
    pos +=1
p =int(input("chose target index for analysis:- "))
group1 = df2.groupby(cols[p])
print(group1)
for field in cols:
    ((group1.apply(lambda x: x[field].unique()).apply(pd.Series)).to_csv('TCTNdatex.csv')
    print("File created for",field)
df2.info()
name1 =df2['TCTN'].value_counts()
name1.to_csv('TCTNdatecount.csv',header='TCTN')
df3=pd.read_csv('TCTNdatex.csv',low_memory=False)
df3=df3.dropna(thresh=5)
df3.to_csv('TCTNatexy.csv',date_format = '%Y%m%d')
df3.head()
df3=df3.set_index('TCTN').apply(pd.to_datetime).diff(-1, axis=1)
df3=df3.abs()
df3['STDEV']=df3.std(axis=1)
df3 = df3.iloc[:, 1:].apply(pd.to_timedelta)
print (df3)
df3.to_csv('timedelta.csv')
df3 = df3.apply(lambda x: x.dt.days)
print (df3)
```



## A.2 Appendix A Phase 2

```
import pandas as pd
import datetime
r = pd.read_csv('RESULTANT.csv', low_memory=False)
r=r.dropna()
r.dtypes
r['date'] = pd.to_datetime(r['date'])
r=r.drop(['Unnamed: 0'], axis = 1)
try:
    for i in r.index[0:]:
        if (r.at[i+1, 'TC'] == r.at[i, 'TC']):
            if (r.at[i+1, 'lbl'] == r.at[i, 'lbl']) & (r.at[i+1, 'lbl'] == 'f'):
                r.at[i+1, 'datedelta'] = r.at[i+1, 'date'] - r.at[i, 'date']
            elif r.at[i+1, 'lbl'] == 'f':
                r.at[i+1, 'datedelta'] = r.at[i+1, 'date'] - r.at[i, 'date']
except KeyError:
    print("last key parsed")
r.to_csv('intermediate.csv')
r['month']=pd.DatetimeIndex(r['date']).month
n=r.copy()
g=r.groupby('TC')['month'].nunique().hist() #train components per month
r.groupby('month')['datedelta'].nunique().hist() #datedeltas components per month
n=n.sort_values(['month'])
n.groupby('TC')['month'].nunique().reset_index() #number of months in which each ↔
    TRAINLINE+COMPONENT APPEARS
```

## A.3 Appendix A Phase 3

```
min_support=7000
inputfile = csv.reader(open('spade.csv','r'))
outputfile = open('dataset1.txt','w')
event_id=[] for _ in range(9000)
d=dict()
seq_event=dict()
i=0
for row in inputfile:
    if(i>0):
        out_str='I '
        customer=row[0]
        customer=customer.split('TNST')
        customer=customer[1]
        customer=int(customer)-100
        date=row[1]
        date=date.split('-')
        date=date[2]
        item=row[2]
        item=int(int(item)/100)
        out_str+=str(item)
        seq_event[out_str]=[]
        d[str(customer)+"-"+str(date)]=[]
        if date not in event_id[customer]:
            print(out_str,event_id[customer])
            event_id[customer].append(date)
        outputfile.write(str(customer)+" "+date+" "+out_str+"\n")
        event_id[customer].sort()
    i+=1

i=0
inputfile = csv.reader(open('spade.csv','r'))
for row in inputfile:
    if(i>0):
        out_str='I '
        customer=row[0]
        customer=customer.split('TNST')
        customer=customer[1]
        customer=int(customer)-100
        date=row[1]
        date=date.split('-')
        date=date[2]
        item=row[2]
        item=int(int(item)/100)
        out_str+=str(item)
        if out_str not in d[str(customer)+"-"+str(date)]:
            d[str(customer)+"-"+str(date)].append(out_str)
        d[str(customer)+"-"+str(date)].sort()
    i+=1

i=0
outputfile = open('data3.txt','w')
```

```

for sequences in d:
    seq=sequences.split('-')
    a=seq[0]
    b=seq[1]
    if i<1000:
        outputfile.write(a+" "+b+" "+str(len(d[sequences])))
    for items in d[sequences]:
        items=items.split('I')
        if i<1000:
            outputfile.write(" "+items[1])
    if i<1000:
        outputfile.write("\n")
    i+=1

from pycspade.helpers import spade, print_result

result = spade(filename='data3.txt', support=0.5, parse=True)
print_result(result)
r=pd.DataFrame(result)

```

# Appendix B

## Appendix B Graphs and Visualizations

All graphs and visualizations for phases of project are mentioned here.

- Phase 1: Fault data analysis and finding frequent failures
- Phase 2: Spade for temporal frequent itemset mining
- Phase 3: ARIMA forecasting

### B.1 Appendix B Section 1

```
[17]: df3.info()
<class 'pandas.core.frame.DataFrame'>
RangeIndex: 19771 entries, 0 to 19770
Columns: 228 entries, TCTN to 226
dtypes: object(228)
memory usage: 34.4+ MB

[18]: df3=df3.dropna(thresh=5)

[19]: df3.to_csv('TCTNatexy.csv',date_format = '%Y%m%d')

[20]: df3.head()
```

	TCTN	0	1	2	3	4	5	6	7	8	...	217	218	219	220	221	222	223	224	225	226
0	TNST101 TC101	2016- 11-14	2014- 07-13	2016- 03-30	2013- 11-15	2013- 11-16	2015- 03-05	2015- 05-05	2014- 12-07	2017- 07-02	...	2013- 01-06	2014- 09-14	2013- 01-24	2018- 05-05	2018- 06-15	2013- 05-31	2014- 09-17	2018- 01-26	NaN	NaN
2	TNST101 TC102	2016- 11-10	2014- 04-09	2015- 08-07	2016- 02-05	2015- 04-21	2019- 01-17	2019- 02-27	2014- 03-14	2012- 06-07	...	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN
3	TNST101 TC103	2016- 10-09	2013- 05-16	2018- 10-22	2017- 04-15	2015- 07-29	2015- 07-21	2012- 04-12	2014- 08-24	2016- 05-09	...	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN
6	TNST101 TC104	2018- 10-14	2017- 11-03	2012- 09-26	2013- 09-22	2013- 11-02	2013- 12-26	2019- 04-15	2013- 12-31	2013- 11-03	...	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN
7	TNST101 TC105	2019- 07-19	2014- 10-31	2012- 10-18	2019- 09-21	2019- 09-26	2015- 10-31	2019- 10-10	2013- 10-30	2015- 10-30	...	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN	NaN

5 rows × 228 columns

FIGURE B.1: failure dates by trainset and component

		1	2	3	4	5	6	7	8	9	10	\
TCTN												
TNST101	TC101	626	866	1	474	61	149	938	354	616	1456	
TNST101	TC102	485	182	290	1367	1785	350	280	451	90802	0	
TNST101	TC103	1985	555	626	8	1195	864	624	21	1032	1069	
TNST101	TC104	1864	361	41	54	1936	1931	58	464	63	1112	
TNST101	TC105	743	2529	5	1426	1440	2171	730	355	574	1222	
...		...	...	...	...	...	...	...	...	...	...	
TNST344	TC148	159	98	88663	0	0	0	0	0	0	0	
TNST344	TC198	153	66	310	88845	0	0	0	0	0	0	
TNST344	TC284	90	307	88812	0	0	0	0	0	0	0	
TNST344	TC293	153	108	88586	0	0	0	0	0	0	0	
TNST345	TC148	8	41	88598	0	0	0	0	0	0	0	
		...	218	219	220	221	222	223	224	225	226	STDEV
TCTN		...										
TNST101	TC101	...	598	1927	41	1841	474	1227	89194	0	NaN	5911
TNST101	TC102	...	0	0	0	0	0	0	0	0	NaN	6040
TNST101	TC103	...	0	0	0	0	0	0	0	0	NaN	5974
TNST101	TC104	...	0	0	0	0	0	0	0	0	NaN	6062
TNST101	TC105	...	0	0	0	0	0	0	0	0	NaN	6010
...		...	...	...	...	...	...	...	...	...	...	
TNST344	TC148	...	0	0	0	0	0	0	0	0	NaN	5897
TNST344	TC198	...	0	0	0	0	0	0	0	0	NaN	5909
TNST344	TC284	...	0	0	0	0	0	0	0	0	NaN	5907
TNST344	TC293	...	0	0	0	0	0	0	0	0	NaN	5892
TNST345	TC148	...	0	0	0	0	0	0	0	0	NaN	5893

[4997 rows x 227 columns]

FIGURE B.2: difference between successive failure dates

```
g=r.groupby('TC')['month'].nunique().hist() #train components per month
```

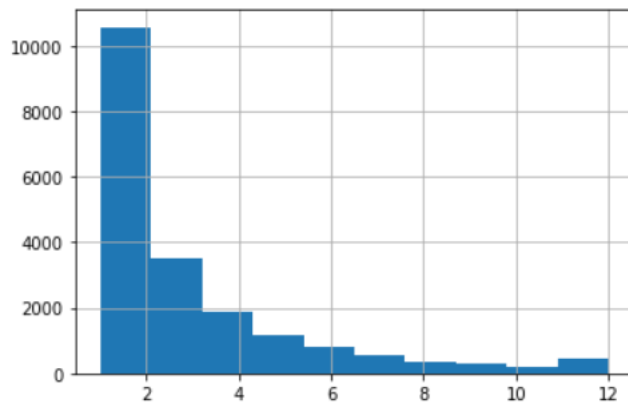


FIGURE B.3: Failures in components per month

```
r.groupby('month')['datedelta'].nunique().hist()    #datedeltas components per month
```

<matplotlib.axes.\_subplots.AxesSubplot at 0x7f22c7c29a90>

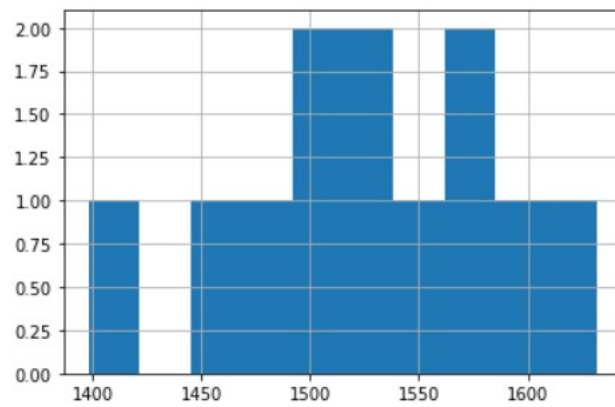


FIGURE B.4: difference in failure dates per month

## B.2 Appendix B Section 2

	customer_id	trans_date	tran_amount
1	CS1112	15-Jun-11	56
2	CS1112	19-Aug-11	96
3	CS1112	2-Oct-11	60
4	CS1112	8-Apr-12	56
5	CS1112	24-Jun-12	52
6	CS1112	3-Jul-12	81
7	CS1112	16-Sep-12	72
8	CS1112	15-Dec-12	76
9	CS1112	1-Mar-13	105
10	CS1112	1-Jul-13	36
11	CS1112	13-Nov-13	71
12	CS1112	29-Apr-14	63
13	CS1112	16-Jul-14	90
14	CS1112	4-Dec-14	59
15	CS1112	14-Jan-15	39
16	CS1113	27-May-11	94
17	CS1113	25-Jul-11	57
18	CS1113	23-Oct-11	93
19	CS1113	30-Mar-12	86
20	CS1113	5-Sep-12	67
21	CS1113	8-Oct-12	95
22	CS1113	6-Nov-12	51
23	CS1113	7-Dec-12	75
24	CS1113	6-Mar-13	97
25	CS1113	22-Apr-13	85

FIGURE B.5: Input to SPADE preprocessor

1	1	11	3	5	6	9		
2	1	12	3	5	7	8		
3	1	13	3	10	3	7		
4	1	14	3	5	6	9		
5	1	15	1	3				
6	2	11	2	5	9			
7	2	12	5	5	6	7	8	9
8	2	13	3	6	8	9		
9	2	14	4	3	4	5	9	
10	2	15	3	4	7	9		
11	3	11	3	7	8	9		
12	3	12	2	5	9			
13	3	13	5	10	4	5	6	8
14	3	14	4	3	4	5	9	
15	3	15	1	7				
16	4	11	3	10	7	8		
17	4	12	5	10	4	5	6	8
18	4	13	4	6	7	8	9	
19	4	14	3	5	7	9		
20	4	15	1	5				
21	5	11	3	4	6	8		
22	5	12	3	10	4	8		
23	5	13	1	5				
24	5	14	3	4	6	9		
25	6	11	3	4	6	9		
26	6	12	3	10	3	6		
27	6	13	5	4	5	6	7	9
28	6	14	5	5	6	7	8	9
29	7	11	2	4	8			
30	7	12	1	6				
31	7	13	2	6	7			
32	7	14	5	10	4	5	7	9
33	7	15	1	6				
34	8	12	3	10	3	8		
35	8	13	2	4	9			
36	8	14	5	3	6	7	8	9
37	8	15	1	5				
38	9	11	4	10	5	6	8	

FIGURE B.6: Input to PYCSPADE

### B.3 Appendix B Section 3

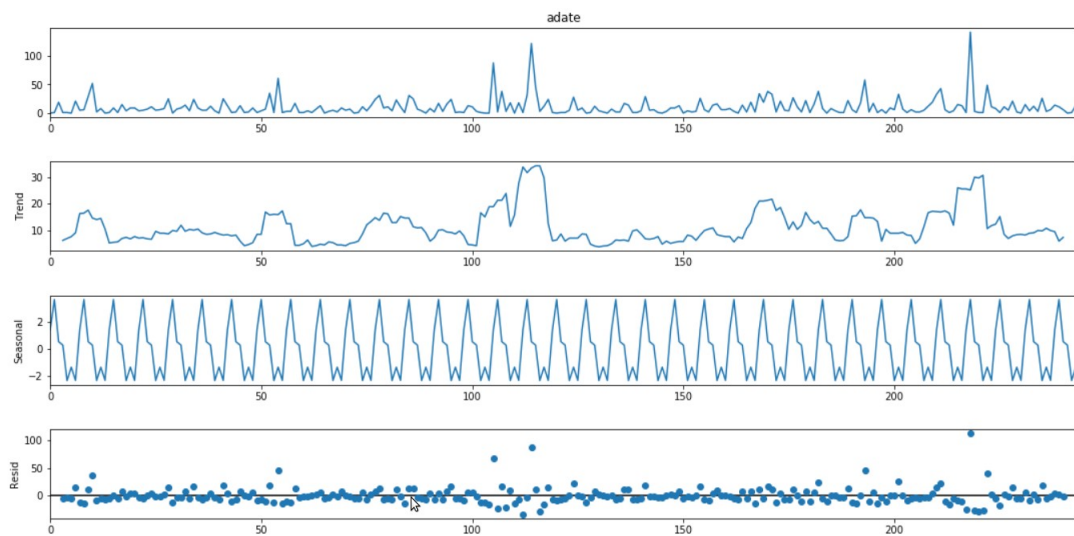


FIGURE B.7: Seasonal Decompose of TNST101TC101



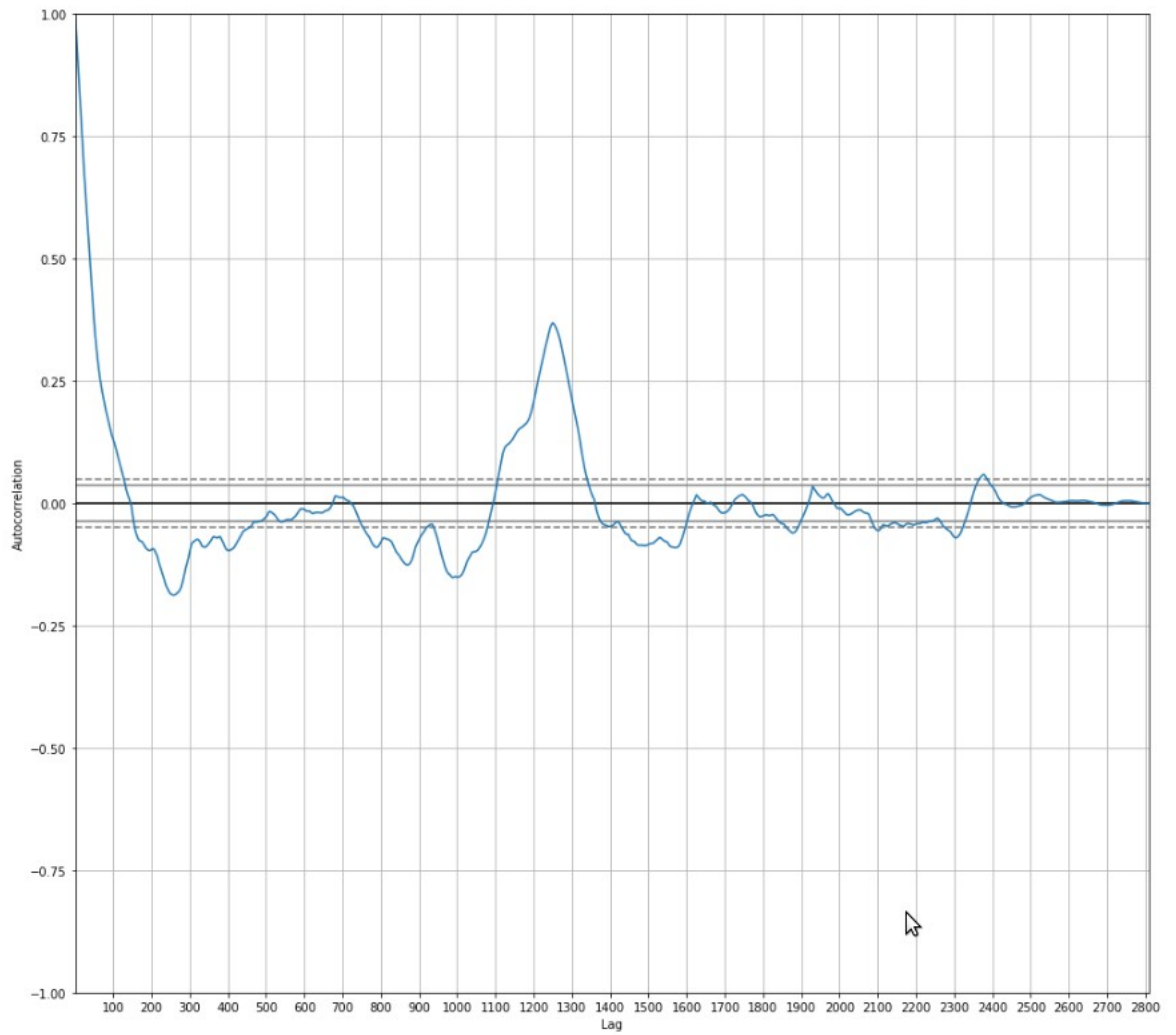


FIGURE B.8: ACF of TNST101TC101

```
# plot
plt.rcParams['figure.figsize'] = [18, 5]
pyplot.plot(predictions, color='red')
pyplot.plot(test)
```

[<matplotlib.lines.Line2D at 0x7f1218b47e50>]

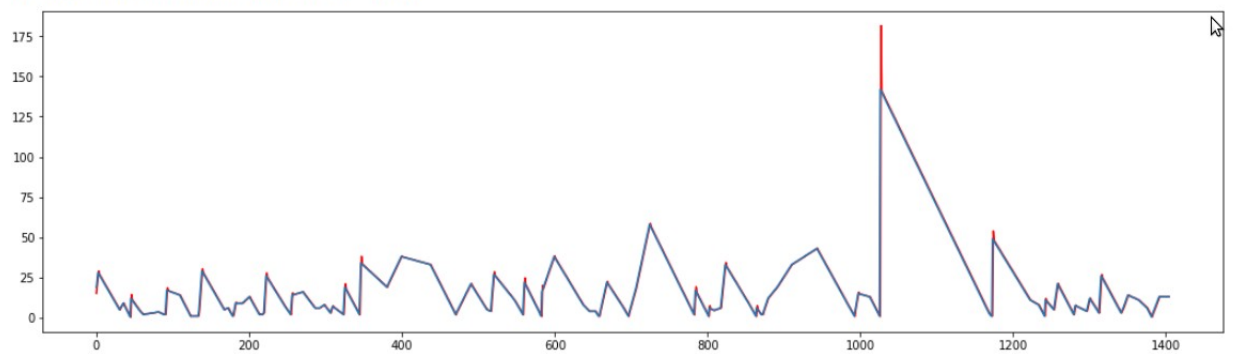


FIGURE B.9: Actual Data chart and predicted chart