

PT Charoen Pokphand Indonesia

Food Division

R&D Department




BUKTI PENYERAHAN DOKUMEN TERKENDALI PD

Tgl : 15/11/2023

Nama Dokumen : Spesifikasi Produk No. RTE/101

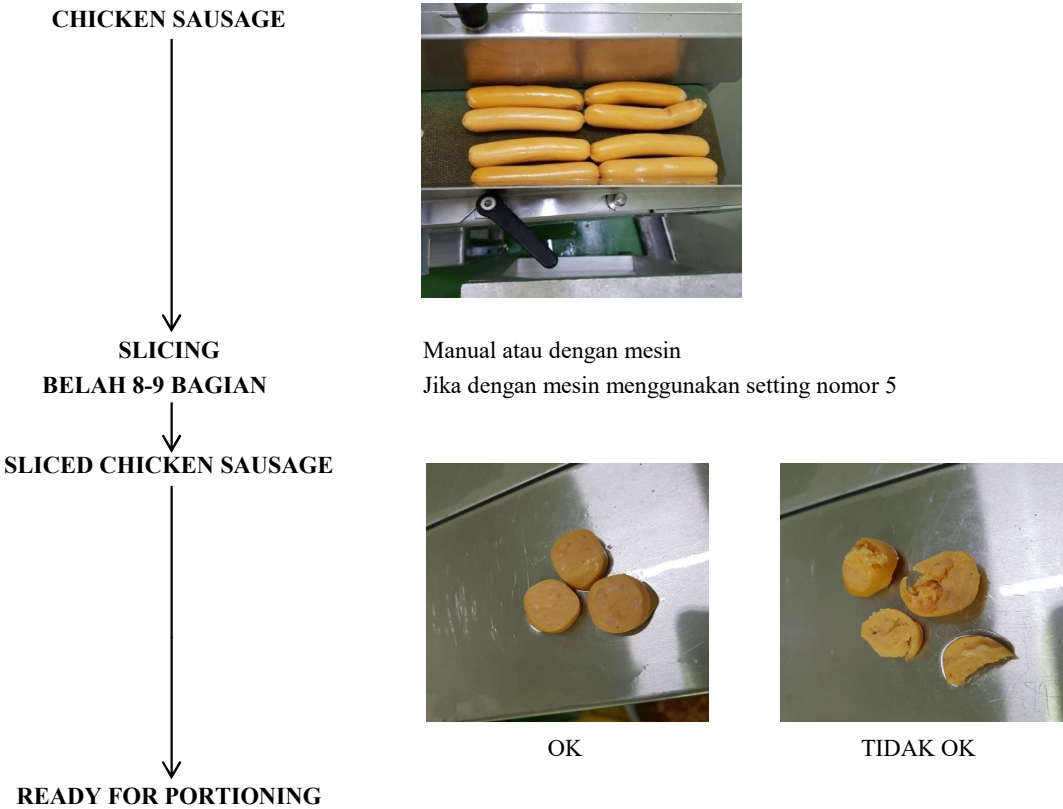
FIESTA CHICKEN SAUSAGE AND CHICKEN BALL PIZZA 230 G

Copy No. 1	Copy No. 2	Copy No. 3	Copy No. 4	Copy No. 5
Diterima Oleh Dept. : P P I C	Diterima Oleh Dept. : Produksi	Diterima Oleh Dept. : Q C	Diterima Oleh Dept. : Q A	Diterima Oleh Dept. : D C C
Nama : Tgl : 15/11/2023	Nama : Tgl : 15/11/2023	Nama : Tgl : 15/11/2023	Nama : Tgl :	Nama : Tgl :
Copy No. 6	Copy No. 7	Copy No. 8	Copy No. 9	Copy No. 10
Diterima Oleh Dept. : Premix	Diterima Oleh Dept. : QC Medan Plant	Diterima Oleh Dept. : QC Salatiga Plant	Diterima Oleh Dept. : QC Surabaya Plant	Diterima Oleh Dept. : QC Ngoro Plant
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :
Copy No. 11	Copy No. 12	Copy No. 13	Copy No. 14	Copy No. 15
Diterima Oleh Dept. : QC Bandung Plant	Diterima Oleh Dept. : QC Bali Plant	Diterima Oleh Dept. :	Diterima Oleh Dept. :	Diterima Oleh Dept. :
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :

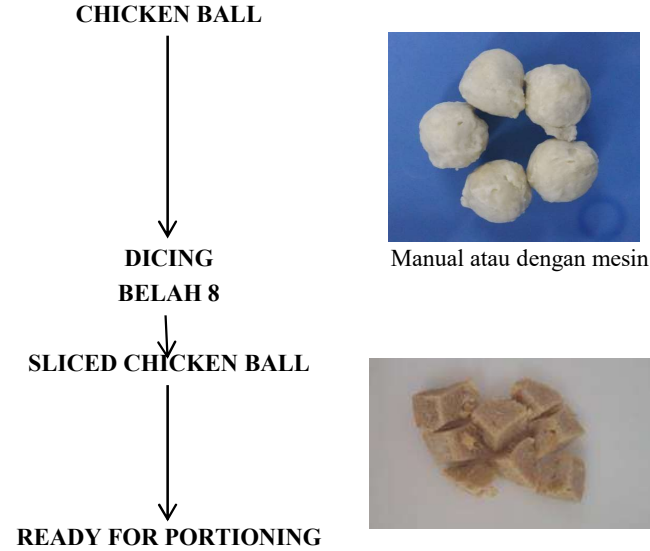
No. : RTE/101 Issue date : 01/03/2022 Revision : 01 Revision Date : 13/11/2023 Page : 1 of 7		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION		PRODUCT NAME :  FIESTA CHICKEN SAUSAGE AND CHICKEN BALL PIZZA 230 G		
A. PRODUCTION FLOW DIAGRAM BOLOGNESE SAUCE						
WITH PROVISUR MACHINE						
COOKING			Formula 1		See Formulation	
↓			Ground temperature		240 °C	
			Wall temperature		230 °C	
			Cooking time		13 - 20 minutes	
			Stir speed		0 %	
			Core temperature		≥ 80 °C	
COOKING & STIRRING (hingga mengkilap dan aroma mentah hilang) SAMBIL DIADUK MANUAL			Formula 2			
↓			Ground temperature		240 °C	
			Wall temperature		230 °C	
			Cooking time		20 - 25 minutes	
			Stir speed		70 %	
COOKING & STIRRING			Formula 3, 4, dan 5			
↓			Ground temperature		240 °C	
			Wall temperature		230 °C	
			Cooking time		15 - 20 minutes	
			Stir speed		100 %	
			Cooked temperature sauce		≥ 90 °C	
COOLING DOWN IN CHILL ROOM			Sauce temperature		60 - 70 °C	
↓			Room temperature		0 - 5 °C	
			Jika tidak habis simpan di cold storage			
			Jika akan digunakan dithawing terlebih dulu			
			Viskositas (Brookfield Spindle 64 suhu 25±1°C)		10000 - 12000 cP	
			Salinitas (pengenceran 1 : 1)		18 - 20 %	
READY FOR PORTIONING			Brix		35 - 39 %	
WITH COOKING KETTLE BESAR BARU (XCG3000)						
COOKING			Formula 1		See Formulation	
↓			Api		1 dan 2	
			Cooking time		8-15 minutes	
			Stir speed		0 %	
			Core temperature		≥ 80 °C	
COOKING & STIRRING (hingga mengkilap dan aroma mentah hilang) SAMBIL DIADUK MANUAL			Formula 2			
↓			Api		1 dan 2	
			Cooking time		24 - 30 minutes	
			Stir speed		50 %	
COOKING & STIRRING			Formula 3, 4, dan 5			
↓			Api		1 dan 2 (besar)	
			Cooking time		30-45 minutes	
			Stir speed		50 %	
			Cooked temperature sauce		≥ 90 °C	
COOLING DOWN IN CHILL ROOM			Sauce temperature		60 - 70 °C	
↓			Room temperature		0 - 5 °C	
			Jika tidak habis simpan di cold storage			
			Jika akan digunakan dithawing terlebih dulu			
			Viskositas (Brookfield Spindle 64 suhu 25±1°C)		10000 - 12000 cP	
			Salinitas (pengenceran 1 : 1)		18 - 20 %	
READY FOR PORTIONING			Brix		35 - 39 %	
Keterangan Revisi 01 13/11/2023 Penambahan parameter cooking menggunakan cooking kettle besar baru						
Prepared by :			Acknowledge by :		Approved by :	
						
Beatrix Riski Restiani			Ria Wijayanti		Cynthia Dewi Adikara	
PD Supervisor			PD Manager		Head PDQC-R&D	
Date : 13/11/2023			Date : 13/11/2023		Date : 13/11/2023	

No. : RTE/101 Issue date : 01/03/2022 Revision : 01 Revision Date : 13/11/2023 Page : 2 of 7	PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT PRODUCT SPECIFICATION	PRODUCT NAME :  FIESTA CHICKEN SAUSAGE AND CHICKEN BALL PIZZA 230 G
--	--	--

B. PRODUCTION FLOW DIAGRAM CHICKEN SAUSAGE SLICED



C. PRODUCTION FLOW DIAGRAM CHICKEN BALL






Keterangan

Revisi 01

13/11/2023

Pemindahan production flow diagram chicken ball dari Page 1 ke Page 2



Prepared by :	Acknowledge by :	Approved by :
		
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 13/11/2023	Date : 13/11/2023	Date : 13/11/2023

No. : RTE/101	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 01/03/2022	READY MEAL PLANT	
Revision : 01		FIESTA CHICKEN SAUSAGE AND
Revision Date : 13/11/2023		CHICKEN BALL PIZZA 230 G
Page : 3 of 7	PRODUCT SPECIFICATION	

D. PRODUCTION FLOW DIAGRAM PORTIONING




PIZZA BASE D-20	Target berat pizza base D-20	100	g/pcs
↓	Range berat pizza base D-20	90 - 105	g/pcs
TAMBAHKAN SAUS BOLOGNESE DI ATAS PIZZA BASE D-20	+ saus bolognese	40	g/pcs
↓	Range berat saus bolognese	40 - 45	g/pcs
TAMBAHKAN CHICKEN SAUSAGE DISEBAR MERATA DI ATAS SAUS BOLOGNESE	+ chicken sausage sliced	40	g/pcs
↓	Range berat chicken sausage sliced	40 - 45	g/pcs
TAMBAHKAN CHICKEN BALL DISEBAR MERATA DI ATAS SAUS BOLOGNESE	+ chicken ball sliced	20	g/pcs
↓	Range berat chicken ball sliced	20 - 25	g/pcs
TAMBAHKAN SHREDDED J PIZZA CHEESE DISEBAR MERATA MENUTUPI AREA YANG KOSONG	+ shredded j pizza cheese	30	g/pcs
↓	Range shredded j pizza cheese	30 - 35	g/pcs
FREEZING/IQF TUNNEL	Core temperature	≤ -18	°C
↓			
PLASTIC PACKING SHRINK WRAP INNER CARTOON	Target net weight	230	g/pcs
↓	Net weight	220 - 255	g/pcs
	Gross weight	273 - 308	g/pcs
↓			
X RAY	Sensitivity : SUS 304 (ball)	1.5	mm
↓	SUS 304 (wire)	0.7	mm
	Ceramic ball (3.6 g/cm <sup>3</sup> )	8.0	mm
	Quartz ball	6.0	mm
↓			
METAL DETECTOR	Sensitivity : Fe	1.5	mm
↓	SUS 316	2.5	mm
	Non Fe	2.0	mm
↓			
CARTON BOX	Target isi per box	5	pcs
↓			
CHECK WEIGHER	Net weight	1367 - 1542	g/carton box
↓	Gross weight	1599 - 1774	g/carton box
COLD STORAGE	Temperature	(-19) ± 1	°C
	Shelf life	12	months

Keterangan

Revisi 0113/11/2023

Revisi jenis packaging dari plastic menjadi plastic+shrink+inner cartoon  
Revisi gross weight per inner carton  
Revisi target isi per box dari 14 pcs menjadi 5 pcs  
Revisi net dan gross weight per cartoon box



Prepared by :	Acknowledge by :	Approved by :
		
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 13/11/2023	Date : 13/11/2023	Date : 13/11/2023

No. : RTE/101 Issue date : 01/03/2022 Revision : 01 Revision Date : ##### Page : 4 of 7	PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME  FIESTA CHICKEN SAUSAGE AND CHICKEN BALL PIZZA 230 G
---	--	---

E. FORMULASI

FORMULA BOLOGNESE SAUCE

Formula 1

(1)

(2)

Minyak goreng (PAL A)

0.600 kg

0.600 kg

Formula 2

Bawang bombay giling fresh

3.690 kg

3.690 kg

Bawang putih giling fresh

0.300 kg

0.300 kg

Formula 3

Saus tomat (STO)

31.590 kg

33.510 kg

Saus sambal A (SSM A)

4.860 kg

- kg

Saus sambal B (SSM B)

- kg

2.940 kg

Formula 4

42BLSN 1

N 42BLSN 1 (1 bag : 0.636 kg)

0.636 kg

0.636 kg

A 42BLSN 1 (1 bag : 0.144 kg)

0.144 kg

0.144 kg

Formula 5

N 42BLSN 2 (1 bag : 0.180 kg)

0.180 kg

0.180 kg

Total

42.000 kg

42.000 kg

CHICKEN SAUSAGE NON CASING 1 KG

34.000 kg

INSTITUSI CHICKEN BALL

17.000 kg

SHREDDED J PIZZA CHEESE

24.000 kg




PIZZA BASE D-20

82.000 kg

\*Tanpa Revisi

R&D  
CPI Cikande

TERKENDALI  
Controlled Copy No. 3

Prepared by :	Acknowledge by :	Approved by :
		
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 13/11/2023	Date : 13/11/2023	Date : 13/11/2023

No. : RTE/101		PT CHAROEN POKPHAND INDONESIA		PRODUCT NAME :	
Issue date : 01/03/2022		READY MEAL PLANT			
Revision : 01				FIESTA CHICKEN SAUSAGE AND	
Revision Date : 13/11/2023				CHICKEN BALL PIZZA 230 G	
Page : 5 of 7		PRODUCT SPECIFICATION			
<div>F. PACKAGING</div> <div><div>1. Inner Plastic</div><div><div><div>∞ Material</div><div>∞ Dimensi</div></div><div><div>: PL PE POLOS 23X27CMX80MC</div><div>: Plastic PE Polos</div><div>: 23 X 27 CM X 80 MC</div></div></div><div>2. Inner Cartoon</div><div><div><div>∞ Material</div><div>∞ Dimensi</div><div>∞ Printing</div></div><div><div>: IC Fiesta Chicken Sausage and Chicken Ball Pizza Ready Meal 230 G</div><div>: Ivory 350 gsm 8C LAMINATING GLOSSY 2 SISI</div><div>: 220 x 220 x 22 mm</div></div><div><div><div>Kode Produksi</div><div>Y</div><div>M</div><div>DD</div><div>L</div></div><div><div>: (KODE DAERAH / LOKASI PRODUKSI) YMDD L NN XZ P</div><div>: Tahun produksi (A: 2010, B : 2011, dst.)</div><div>: Bulan produksi (A : Jan, B : Feb, dst.)</div><div>: Tanggal produksi</div><div>: Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div></div><div><div><div>NN</div><div>X</div><div>Z</div><div>P</div></div><div><div>: Nomor urut adonan (01 - 99)</div><div>: Grup produksi</div><div>: Grup packing</div><div>: Process type</div></div><div><div>Best Before</div><div>: BB DD MM YYYY</div><div>12 bulan setelah tanggal produksi</div><div><div>Dua digit pertama</div><div>Dua digit kedua</div><div>Empat digit ketiga</div></div><div><div>: Tanggal best before</div><div>: Bulan best before</div><div>: Tahun best before</div></div></div></div><div></div><div>DESAIN INNER CARTON CHICKEN SAUSAGE &amp; CHICKEN BALL PIZZA</div><div><div>3. Shrink Wrap Film</div><div><div><div>∞ Material</div><div>∞ Dimensi</div></div><div><div>: POF SHRINK FILM CF RTM 390MMX2000MX10MC</div><div>: POF SHRINK FILM CF RTM</div><div>: 390 MM X 2000 M X 10MC</div></div></div><div>4. Carton box</div><div><div><div>∞ Material</div><div>∞ Dimensi</div><div>∞ Isi per carton box</div><div>∞ Printing</div></div><div><div>: MC FIESTA BASO KUAH 100GR NEW NKV</div><div>: K200/M125/K200 C/F GLUE 1C</div><div>: 300 X 240X 130 MM</div><div>: 5 pack</div></div><div><div><div>Kode Produksi</div><div>Y</div><div>M</div><div>DD</div><div>L</div></div><div><div>: (KODE DAERAH / LOKASI PRODUKSI) YMDD L NN XZ P</div><div>: Tahun produksi (A: 2010, B : 2011, dst.)</div><div>: Bulan produksi (A : Jan, B : Feb, dst.)</div><div>: Tanggal produksi</div><div>: Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div></div><div><div><div>NN</div><div>X</div><div>Z</div><div>P</div></div><div><div>: Nomor urut adonan (01 - 99)</div><div>: Grup produksi</div><div>: Grup packing</div><div>: Process type</div></div><div><div>Best Before</div><div>: BB DD MM YYYY</div><div>12 bulan setelah tanggal produksi</div><div><div>Dua digit pertama</div><div>Dua digit kedua</div><div>Empat digit ketiga</div></div><div><div>: Tanggal best before</div><div>: Bulan best before</div><div>: Tahun best before</div></div></div></div><div><div><div>R&amp;D</div><div>TERKENDALI</div></div><div><div>CPI Cikande</div><div>Controlled Copy No. 3</div></div></div><div><div>Keterangan</div><div>Revisi 0113/11/2023</div><div>Revisi jenis packaging dari Plastic menjadi Plastic Polos+Shrink Wrap+Inner Cartoon</div><div>Revisi carton box dan isi per carton box</div><div>Revisi design dari plastic packaging ke Inner Carton</div></div></div></div></div></div></div></div>					
Prepared by :		Acknowledged by :		Approved by :	
					
Beatrix Riski Restiani		Ria Wijayanti		Cynthia Dewi Adikara	
PD Supervisor		PD Manager		Head PDQC-R&D	
Date : 13/11/2023		Date : 13/11/2023		Date : 13/11/2023	



No. : RTE/101	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 01/03/2022	READY MEAL PLANT	FIESTA CHICKEN SAUSAGE AND
Revision : 01		CHICKEN BALL PIZZA 230 G
Revision Date : 13/11/2023	PRODUCT SPECIFICATION	
Page : 6 of 7		



LAYOUT CARTON BOX

Kode daerah / lokasi produksi dicantumkan sebelum kode produksi




- 1 SRG : Plant CPI Food Cikande, Serang
- 2 LBP : Plant CPI Food Medan Processing Plant (Lubuk Pakam)
- 3 MDN : Plant CPI Food Medan Slaughter House
- 4 SOR : Plant CPI Food Bandung (Soreang)
- 5 SLT : Plant CPI Food Salatiga
- 6 SDA : Plant CPI Food Berbek, Sidoarjo
- 7 MJK : Plant CPI Food Ngoro, Mojokerto
- 8 TAB : Plant CPI Food Bali (Tabanan)
- 9 SGN : Plant CPI Food Sragen
- 10 MJL : Plant CPI Food Majalengka
- 11 MKS : Plant CPI Food Makassar
- 12 PLG : Plant CPI Food Palembang
- 13 PWT : Plant CPI Food Banyumas (Purwokerto)
- 14 KWG : Plant CPI Food Karawang
- 15 BDW : Plant CPI Food Bondowoso
- 16 PML : Plant CPI Food Pematang
- 17 MJY : Plant CPI Food Madiun (Mejayan)

5. Barcode : 8993207222714

6. QR code : 

Keterangan  
Revisi 01 13/11/2023 Revisi layout carton box



Prepared by :	Acknowledged by :	Approved by :
		
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 13/11/2023	Date : 13/11/2023	Date : 13/11/2023

No. : RTE/101	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 01/03/2022	READY MEAL PLANT	
Revision : 01		FIESTA CHICKEN SAUSAGE AND
Revision Date : 13/11/2023		CHICKEN BALL PIZZA 230 G
Page : 7 of 7	PRODUCT SPECIFICATION	



G. STANDAR PRODUK

1. Standar Mikrobiologi




TPC	: < 10 <sup>4</sup> cfu/g
Salmonella	: Negative/25 g
S. aureus	: < 10 <sup>2</sup> cfu/g
Enterobacteriaceae	: <10 cfu/g
Mold and yeast	: < 10 <sup>2</sup> cfu/g

2. Alergen

Pizza base D-20	: Gandum
Saus bolognese	: Kedelai
Chicken sausage	: Kedelai dan telur
Chicken ball	: -
Shredded J Pizza cheese	: Susu



\*Tanpa Revisi

Prepared by :	Acknowledged by :	Approved by :
		
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 13/11/2023	Date : 13/11/2023	Date : 13/11/2023