

PT Charoen Pokphand Indonesia

Food Division




R&D Department

BUKTI PENYERAHAN DOKUMEN TERKENDALI PD

Tgl : 23/08/2023

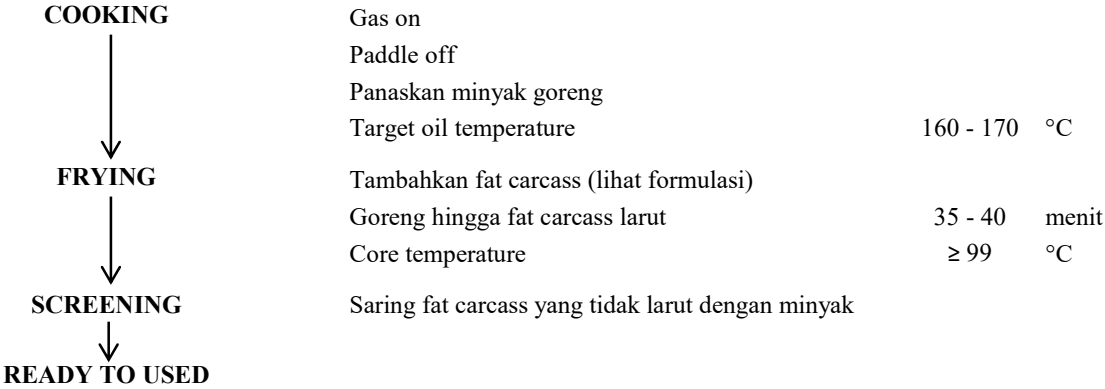
Nama Dokumen : Spesifikasi Produk No. RTE/113  
FIESTA READY TO SERVE CHICKEN WITH SAMBAL MATAH 300G

Copy No. <u>1</u>	Copy No. <u>2</u>	Copy No. <u>3</u>	Copy No. <u>4</u>	Copy No. <u>5</u>
Diterima Oleh Dept. : P P I C	Diterima Oleh Dept. : Produksi	Diterima Oleh Dept. : Q C	Diterima Oleh Dept. : Q A	Diterima Oleh Dept. : D C C
Nama : _____ Tgl : <u>23/08/2023</u>	Nama : _____ Tgl : <u>01/09/2023</u>	Nama : _____ Tgl : <u>01/09/2023</u>	Nama : _____ Tgl : <u>01/09/2023</u>	Nama : _____ Tgl : <u>01/09/2023</u>
Copy No. <u>6</u>	Copy No. <u>7</u>	Copy No. <u>8</u>	Copy No. <u>9</u>	Copy No. <u>10</u>
Diterima Oleh Dept. : Premix	Diterima Oleh Dept. : QC Medan Plant	Diterima Oleh Dept. : QC Salatiga Plant	Diterima Oleh Dept. : QC Surabaya Plant	Diterima Oleh Dept. : QC Ngoro Plant
Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____
Copy No. <u>11</u>	Copy No. <u>12</u>	Copy No. <u>13</u>	Copy No. <u>14</u>	Copy No. <u>15</u>
Diterima Oleh Dept. : QC Bandung Plant	Diterima Oleh Dept. : QC Bali Plant	Diterima Oleh Dept. : _____	Diterima Oleh Dept. : _____	Diterima Oleh Dept. : _____
Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____	Nama : _____ Tgl : _____

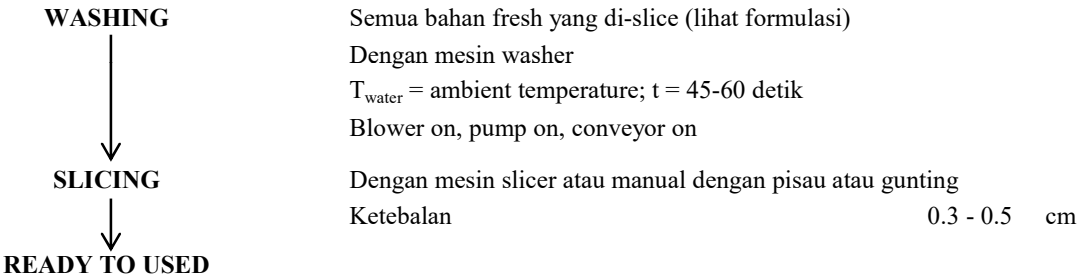
No. : RTE/113 Issue date : 22/08/2023 Revision : 00 Rev. Date : - Page : 1 of 7	PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME  FIESTA READY TO SERVE CHICKEN WITH SAMBAL MATAH 300G
<b>A. PRODUCTION FLOW DIAGRAM MEAT TOPPING</b>  <b>WITH QUICKLY STEAMER</b>  <div><div><div>TUMBLING</div><div>↓</div><div>STEAMING</div><div>↓</div><div>COOLING DOWN IN CHILL ROOM</div><div>↓</div><div>READY FOR PLASTIC FILLING</div></div><div><div>←</div><div><b>Formula Meat</b><div>Temp. (0 - 10°C) See Part B (Formulation)</div><div>Drum on24 minutes</div><div>Drum off0 minutes</div><div>Total time24 minutes</div><div>Drum speed2.5 - 3.0 RPM (display F.40)</div><div>Core temperature0 - 10 °C</div><div>Temperature100 °C</div><div>Up temperature time12 - 15 minutes</div><div>Steaming time5 minutes</div><div>Core temperature≥ 78 °C</div><div>Penataan di tray maksimal 8.5 kg/tray, diratakan</div><div>Core temperature60 - 70 °C</div><div>Room temperature0 - 5 °C</div><div>Jika tidak habis simpan di cold storage</div><div>Jika akan digunakan, dithawing terlebih dulu</div></div></div></div>		
<div><div><div>R&amp;D CPI Cikande</div><div>TERKENDALI Controlled Copy No. 3</div></div></div>		
Prepared by :	Acknowledge by :	Approved by :
		
Beatrix Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Spv.	PD Manager	Head PDQC-R&D
Date : 22/08/2023	Date : 22/08/2023	Date : 22/08/2023

No. : RTE/113	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 22/08/2023	READY MEAL PLANT	
Revision : 00		FIESTA READY TO SERVE
Revision Date : -		CHICKEN WITH SAMBAL
Page : 2 of 7	PRODUCT SPECIFICATION	MATAH 300G

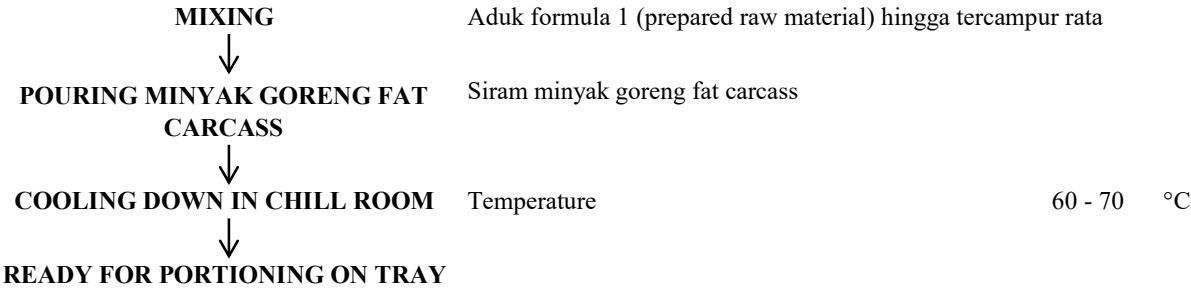
A. PRODUCTION FLOW DIAGRAM MINYAK GORENG FAT CARCASS  
WITH AIHO (COOKING KETTLE)





A. PRODUCTION FLOW DIAGRAM SLICED RAW MATERIAL



A. PRODUCTION FLOW DIAGRAM SAMBAL MATAH



Prepared by :	Acknowledge by :	Approved by :
Agatha Dewi Christie	Ria Wijayanti	Cynthia Dewi Adikara
PD Supervisor	PD Manager	Head PDQC-R&D
Date : 22/08/2023	Date : 22/08/2023	Date : 22/08/2023

No. : RTE/113 Issue date : 22/08/2023 Revision : 00 Revision Date : - Page : 3 of 7		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME :  FIESTA READY TO SERVE CHICKEN WITH SAMBAL MATAH 300G
<div><div><div>↓</div><div>PLASTIC FILLING (INNER)</div><div>↓</div><div>PLASTIC FILLING (OUTER)</div><div>↓</div><div>FREEZING</div><div>↓</div><div>X RAY</div><div>↓</div><div>METAL DETECTING</div><div>↓</div><div>CARTON BOX</div><div>↓</div><div>CHECK WEIGHER</div><div>↓</div><div>COLD STORAGE</div></div><div><div>With Furukawa Machine</div><div>Target berat100g/pack inner</div><div>Meat topping50 - 52g/pack inner</div><div>Sambal matah50 - 52g/pack inner</div><div>Net weight100 - 104g/pack inner</div><div>Gross weight103 - 108g/pack inner</div><div>Manual</div><div>Target berat300g/pack outer</div><div>Net weight300 - 312g/pack outer</div><div>Gross weight310 - 324g/pack outer</div><div>Core temperature≤ -18 °C</div><div>Sensitivity : SUS 304 (ball)1.5mm</div><div>SUS 304 (wire)0.7mm</div><div>Ceramic ball (3.6 g/cm<sup>3</sup>)8.0mm</div><div>Quartz ball6.0mm</div><div>Sensitivity : Fe1.5mm</div><div>SUS 3162.5mm</div><div>Non Fe2.0mm</div><div>Target per carton box24pack outer/carton box</div><div>Net weight7440 - 7776g/carton box</div><div>Gross weight8190 - 8576g/carton box</div><div>Temperature(-19) ± 1 °C</div><div>Shelf life12months</div></div></div>			
<div><div>R&amp;D</div><div>TERKENDALI</div><div>CPI Cikande</div><div>Controlled Copy No. 3</div></div>			
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B. FORMULASI MEAT TOPPING

FORMULA MEAT TOPPING

SBL block (8 - 15 gr)	100.000	kg
Garlic fresh	0.260	kg
Ice	6.000	kg
Water	21.280	kg
Palm oil (PAL A)	1.320	kg
134CTR		
N134CTR (1 bag : 0.690 kg)	0.690	kg
A134CTR (1 bag : 1.840 kg)	1.840	kg
Total	131.390	kg

FORMULA MINYAK GORENG FAT CARCASS

Minyak goreng (PAL A)	24.000	kg
Fat carcass	20.000	kg
Total	44.000	kg

FORMULA SAMBAL MATAH

Formula 1 (Prepared Raw Material)

Bawang merah slice	38.600	kg
Bawang putih slice	3.780	kg
Cabe rawit merah slice	11.360	kg
Sereh slice	6.000	kg
Daun jeruk slice	2.400	kg
Air jeruk nipis	2.500	kg
N 105SMT (1 bag : 3,020 kg)	6.040	kg
Total	70.680	kg

Bahan fresh yang digunakan harus dalam kondisi baik, tidak ada yang busuk

Formula 2

Minyak goreng fat carcass	34.800	kg
Total	34.800	kg



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Revision : 00		CHICKEN WITH SAMBAL
Revision Date : -		MATAH 300G
Page : 5 of 7	PRODUCT SPECIFICATION	

C. PACKAGING

1. Plastic inner

∞ Material

∞ Dimensi

∞ Printing

: Plastic polos inner 100 g RTS 3 side seal top opening

: ON15/DRY/LLDPE60

: 120 x 160 mm

Kode Produksi

: Y

: M

: DD

: L

: NN

: X

: Z

: P

: Tahun produksi

: Bulan produksi

: Tanggal produksi

: Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berebek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun

: Nomor urut adonan (01 - 99)

: Grup produksi

: Grup packing

: Process type

Best Before

: DD MM YYYY

12 bulan setelah tanggal produksi

Dua digit pertama

: Tanggal best before

Dua digit kedua

: Bulan best before

Empat digit ketiga

: Tahun best before

2. Plastic outer

∞ Material

∞ Dimensi

∞ Isi per plastic outer

∞ Printing

: Plastic Fiesta RTS chicken matah 300 g 3 side seal top opening

: ON15/DRY/LLDPE60 8C

: 186 x 230 mm

: 3 pack inner

Kode Produksi

: Y

: M

: DD

: L

: NN

: X

: Z

: P

: Tahun produksi

: Bulan produksi

: Tanggal produksi

: Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berebek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun

: Nomor urut adonan (01 - 99)

: Grup produksi

: Grup packing

: Process type

Best Before

: DD MM YYYY

12 bulan setelah tanggal produksi

Dua digit pertama

: Tanggal best before

Dua digit kedua

: Bulan best before

Empat digit ketiga

: Tahun best before

3. Carton box

∞ Material

∞ Dimensi

∞ Isi per carton box

∞ Printing

: MC CP GENERAL K200 NEW NKV

: K200/M150X3/K200 BC/F GLUE 1C

: 420 x 350 x 185 mm

: 24 pack outer

FIESTA RTS Chicken Matah 300 g

Kode Produksi

: Y

: M

: DD

: L

: NN

: X

: Z

: P

: Tahun produksi

: Bulan produksi

: Tanggal produksi

: Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berebek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun

: Nomor urut adonan (01 - 99)

: Grup produksi

: Grup packing

: Process type

Best Before

: DD MM YYYY

12 bulan setelah tanggal produksi

Dua digit pertama

: Tanggal best before

Dua digit kedua

: Bulan best before

Empat digit ketiga

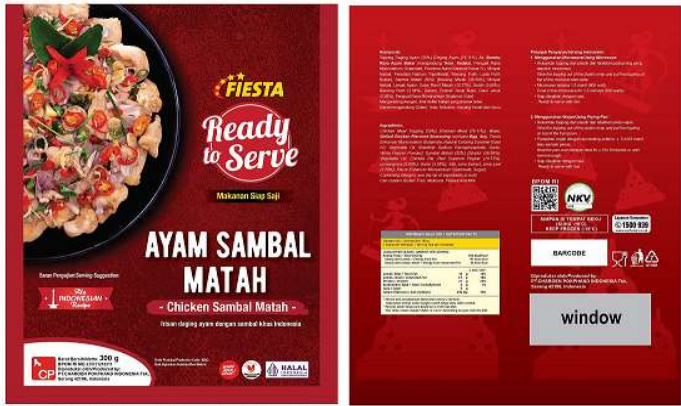
: Tahun best before

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RD 10/04

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Revision Date : -		MATAH 300G
Page : 6 of 7	PRODUCT SPECIFICATION	

C. PACKAGING



\*Berat bersih (tidak termasuk kemasan) 300 g (10.58 oz) (berat bersih 300 g (10.58 oz) termasuk kemasan)

DESAIN BAG FIESTA RTS CHICKEN MATAH SAUCE 300 G



LAYOUT CARTON BOX

- \*Print nama produk, kode produksi, dan best before
- \*Penyimpanan carton box maksimal 8 tumpuk dalam 1 palet

- 4. Barcode : 8993207 230184
- 5. QR Code :



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Rev. Date : -		CHICKEN WITH SAMBAL
Page : 7 of 7	PRODUCT SPECIFICATION	MATAH 300G

**D. STANDAR PRODUK**

**1. Standar Mikrobiologi**

TPC : < 10<sup>4</sup> cfu/g

Enterobacteriaceae : < 10 cfu/g

*Salmonella* : Negative/25 g

*S. aureus* : < 10<sup>2</sup> cfu/g

*L. monocytogenes* : Negative/25 g

**2. Standar Kimia**

Salinitas (tanpa pengenceran) : 16.1 - 18.9 %

Salinitas (pengenceran 1 : 1) : 2.8 - 5.3 %

**3. Alergen**

Daging ayam : Kedelai, telur




Sambal matah : Non alergen

R&D

CPI Cikande

TERKENDALI

Controlled Copy No. 3

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