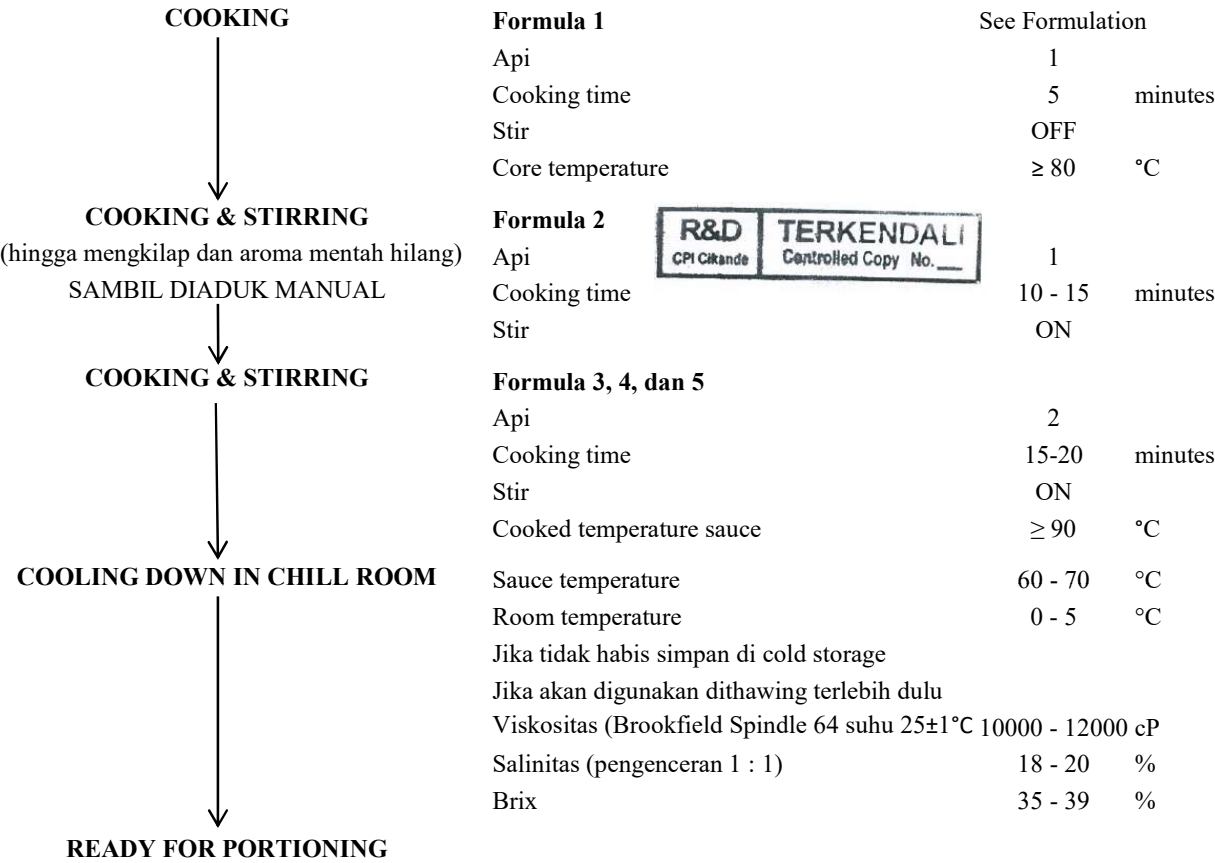


No. : RTE/102 Issue date : 01/03/2022 Revision : 02 Revision Date : 16/03/2024 Page : 1 of 6	PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME :  FIESTA CHEESY BEEF PIZZA 230 G
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A. PRODUCTION FLOW DIAGRAM BOLOGNESE SAUCE

WITH COOKING KETTLE









Keterangan




Revisi 01      13/11/2023    Penambahan parameter cooking menggunakan cooking kettle besar baru

Revisi 02      16/03/2024    Penambahan parameter cooking menggunakan cooking kettle untuk saus bolognese skala kecil

\*Tanpa revisi

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Date : 28/03/2024	Date : 28/03/2024	Date : 28/03/2024

No. : RTE/102 Issue date : 01/03/2022 Revision : 03 Revision Date : 28/03/2024 Page : 2 of 6		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION		PRODUCT NAME :  FIESTA CHEESY BEEF PIZZA 230 G	
D. PRODUCTION FLOW DIAGRAM PORTIONING					
PIZZA BASE D-20		Target berat pizza base D-20	100	g/pcs	
↓		Range berat pizza base D-20	90 - 105	g/pcs	
TAMBAHKAN SAUS BOLOGNESE DI ATAS PIZZA BASE D-20		+ saus bolognese	40	g/pcs	
↓		Range berat saus bolognese	38 - 42	g/pcs	
TAMBAHKAN BEEF BALL DISEBAR MERATA DI ATAS SAUS BOLOGNESE		+ beef ball grade B dice	20	g/pcs	
↓		Range berat beef ball sliced	18 - 22	g/pcs	
TAMBAHKAN BEEF SLICE DISEBAR MERATA DI ATAS SAUS BOLOGNESE		+ beef slice diced	20	g/pcs	
↓		Range berat beef slice diced	18 - 22	g/pcs	
TAMBAHKAN SHREDDED J PIZZA CHEESE DISEBAR MERATA MENUTUPI AREA YANG KOSONG		+ shredded j pizza cheese	20	g/pcs	
↓		Range shredded j pizza cheese	18 - 22	g/pcs	
FREEZING/IQF TUNNEL		Core temperature	≤ -18	°C	
↓					
PLASTIC PACKING SHRINK WRAP INNER CARTON		Net weight	220 - 235	g/pcs	
↓		Gross weight	273 - 288	g/pcs	
METAL DETECTOR		Sensitivity : Fe	1.5	mm	
↓		SUS 316	2.5	mm	
↓		Non Fe	2.0	mm	
CARTON BOX		Target isi per box	5	pcs	
↓					
CHECK WEIGHER		Net weight	1367 - 1442	g/carton box	
↓		Gross weight	1599 - 1674	g/carton box	
COLD STORAGE		Temperature	(-19) ± 1	°C	
		Shelf life	12	months	
Keterangan					
Revisi 01	13/11/2023	Revisi jenis packaging dari plastic menjadi plastic+shrink+inner cartoon Revisi gross weight per inner carton Revisi target isi per box dari 14 pcs menjadi 5 pcs Revisi net dan gross weight per cartoon box			
Revisi 02	16/03/2024	Revisi Production Flow dengan penghapusan tahap X-Ray			
Revisi 03	28/03/2024	Revisi berat portioning dan nett weight			
Prepared by :		Acknowledge by :		Approved by :	
					
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No. : RTE/102 Issue date : 01/03/2022 Revision : 03 Revision Date : 28/03/2024 Page : 3 of 6		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION		PRODUCT NAME  FIESTA CHEESY BEEF PIZZA 230 G	
E. FORMULASI					
FORMULA BOLOGNESE SAUCE					
Formula 1					
Minyak goreng (PAL A)		(1) 0.300 kg	(2) 0.300 kg		
Formula 2					
Bawang bombay giling fresh		1.845 kg	1.845 kg		
Bawang putih giling fresh		0.150 kg	0.150 kg		
Formula 3					
Saus tomat (STO)		15.795 kg	16.755 kg		
Saus sambal A (SSM A)		2.430 kg	- kg		
Saus sambal B (SSM B)		- kg	1.470 kg		
Formula 4					
A21BLSN					
N 21BLSN A (1 bag : 0.276kg)		0.276 kg	0.276 kg		
A 21BLSN A (1 bag : 0.114 kg)		0.114 kg	0.114 kg		
Formula 5					
N 21BLSN B (1 bag : 0.09 kg)		0.090 kg	0.090 kg		
Total		21.000 kg	21.000 kg		
INSTITUSI BEEF BALL Grade B dice			12.000 kg		
INSTITUSI BEEF SLICE DICED			12.000 kg		
SHREDDED J PIZZA CHEESE			8.400 kg		
PIZZA BASE D-20			41.000 kg		
<div><div>R&amp;D CPI Cikande</div><div>TERKENDALI Controlled Copy No. _____</div></div>					
Formula saus bolognese no 1 untuk saus tomat dan sambal merk ABC dan Sasa					
Formula saus bolognese no 2 untuk saus tomat dan sambal merk Sparindo dan Akufood					
Keterangan					
Revisi 01		16/03/2024	Perubahan formulasi dari formulasi awal menjadi setengah formulasi		
Revisi 02		28/03/2024	Perubahan portioning gramasi topping		
Prepared by :		Acknowledge by :		Approved by :	
					
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No. : RTE/102 Issue date : 01/03/2022 Revision : 01 Revision Date : 13/11/2023 Page : 4 of 6		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION		PRODUCT NAME :  FIESTA CHEESY BEEF PIZZA 230 G	
<p><b>F. PACKAGING</b></p> <p><b>1. Inner Plastic</b> : PL PE POLOS 23X27CMX80MC ∞ Material : Plastic PE Polos ∞ Dimensi : 23 X 27 CM X 80 MC</p> <p><b>2. Inner Cartoon</b> : <b>IC Fiesta Cheesy Beef Pizza Ready Meal 230 G</b> ∞ Material : Ivory 350 gsm 8C LAMINATING GLOSSY 2 SISI ∞ Dimensi : 220 x 220 x 22 mm ∞ Printing : <b>Kode Produksi : (KODE DAERAH / LOKASI PRODUKSI) YMDD L NN XZ P</b> Y : Tahun produksi (A: 2010, B : 2011, dst.) M : Bulan produksi (A : Jan, B : Feb, dst.) DD : Tanggal produksi L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berebek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun NN : Nomor urut adonan (01 - 99) X : Grup produksi Z : Grup packing P : Process type <b>Best Before : BB DD MM YYYY</b> <b>12 bulan setelah tanggal produksi</b> Dua digit pertama : Tanggal best before Dua digit kedua : Bulan best before Empat digit ketiga : Tahun best before</p> <div></div> <p><b>DESAIN INNER CARTON CHEESY BEEF PIZZA</b></p> <p><b>3. Shrink Wrap Film</b> : POF SHRINK FILM CF RTM 390MMX2000MX10MC ∞ Material : POF SHRINK FILM CF RTM ∞ Dimensi : 390 MM X 2000 M X 10MC</p> <p><b>4. Carton box</b> : <b>MC FIESTA BASO KUAH 100GR NEW NKV</b> ∞ Material : K200/M125/K200 C/F GLUE 1C ∞ Dimensi : 300 X 240X 130 MM ∞ Isi per carton box : 5 pack ∞ Printing : <b>Kode Produksi : (KODE DAERAH / LOKASI PRODUKSI) YMDD L NN XZ P</b> Y : Tahun produksi (A: 2010, B : 2011, dst.) M : Bulan produksi (A : Jan, B : Feb, dst.) DD : Tanggal produksi L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berebek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun NN : Nomor urut adonan (01 - 99) X : Grup produksi Z : Grup packing P : Process type <b>Best Before : BB DD MM YYYY</b> <b>12 bulan setelah tanggal produksi</b> Dua digit pertama : Tanggal best before Dua digit kedua : Bulan best before Empat digit ketiga : Tahun best before</p> <div></div> <p>Keterangan Revisi 01 13/11/2023 Revisi jenis packaging dari Plastic menjadi Plastic Polos+Shrink Wrap+Inner Cartoon Revisi carton box dan isi per carton box Revisi design dari plastic packaging ke Inner Carton</p> <p>*Tanpa revisi</p>					
Prepared by :		Acknowledged by :		Approved by :	
					
Beatrix Riski Restiani		Ria Wijayanti		Cynthia Dewi Adikara	
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Date : 28/03/2024		Date : 28/03/2024		Date : 28/03/2024	

No. : RTE/102	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 01/03/2022	READY MEAL PLANT	FIESTA CHEESY BEEF PIZZA
Revision : 01		230 G
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LAYOUT CARTON BOX

Kode daerah / lokasi produksi dicantumkan sebelum kode produksi

- 1 SRG : Plant CPI Food Cikande, Serang
- 2 LBP : Plant CPI Food Medan Processing Plant (Lubuk Pakam)
- 3 MDN : Plant CPI Food Medan Slaughter House
- 4 SOR : Plant CPI Food Bandung (Soreang)
- 5 SLT : Plant CPI Food Salatiga
- 6 SDA : Plant CPI Food Berbek, Sidoarjo
- 7 MJK : Plant CPI Food Ngoro, Mojokerto
- 8 TAB : Plant CPI Food Bali (Tabanan)
- 9 SGN : Plant CPI Food Sragen
- 10 MJL : Plant CPI Food Majalengka
- 11 MKS : Plant CPI Food Makassar
- 12 PLG : Plant CPI Food Palembang
- 13 PWT : Plant CPI Food Banyumas (Purwokerto)
- 14 KWG : Plant CPI Food Karawang
- 15 BDW : Plant CPI Food Bondowoso
- 16 PML : Plant CPI Food Pemalang
- 17 MJY : Plant CPI Food Madiun (Mejayan)

3. Barcode : 8993207222721

4. QR code :

Keterangan  
Revisi 01 13/11/2023 Revisi layout carton box



\*Tanpa revisi

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No. : RTE/102	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 01/03/2022	READY MEAL PLANT	
Revision : 01		FIESTA CHEESY BEEF PIZZA
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Page : 6 of 6	PRODUCT SPECIFICATION	



G. STANDAR PRODUK

1. Standar Mikrobiologi

TPC	: < 10 <sup>4</sup> cfu/g
Salmonella	: Negative/25 g
S. aureus	: < 10 <sup>2</sup> cfu/g
Enterobacteriaceae	: <10 cfu/g
Mold and yeast	: < 10 <sup>2</sup> cfu/g



2. Alergen

Pizza base D-20	: Gandum
Saus bolognese	: Kedelai
Beef ball	: Kacang tanah dan kedelai
Beef slice	: Gandum, kedelai, dan susu
Shredded J Pizza cheese	: Susu

\*Tanpa revisi

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