

PT Charoen Pokphand Indonesia

Food Division

R&D Department

BUKTI PENYERAHAN DOKUMEN TERKENDALI PD

Tgl : 20/11/2023

Nama Dokumen : Spesifikasi Produk No. RTE/122

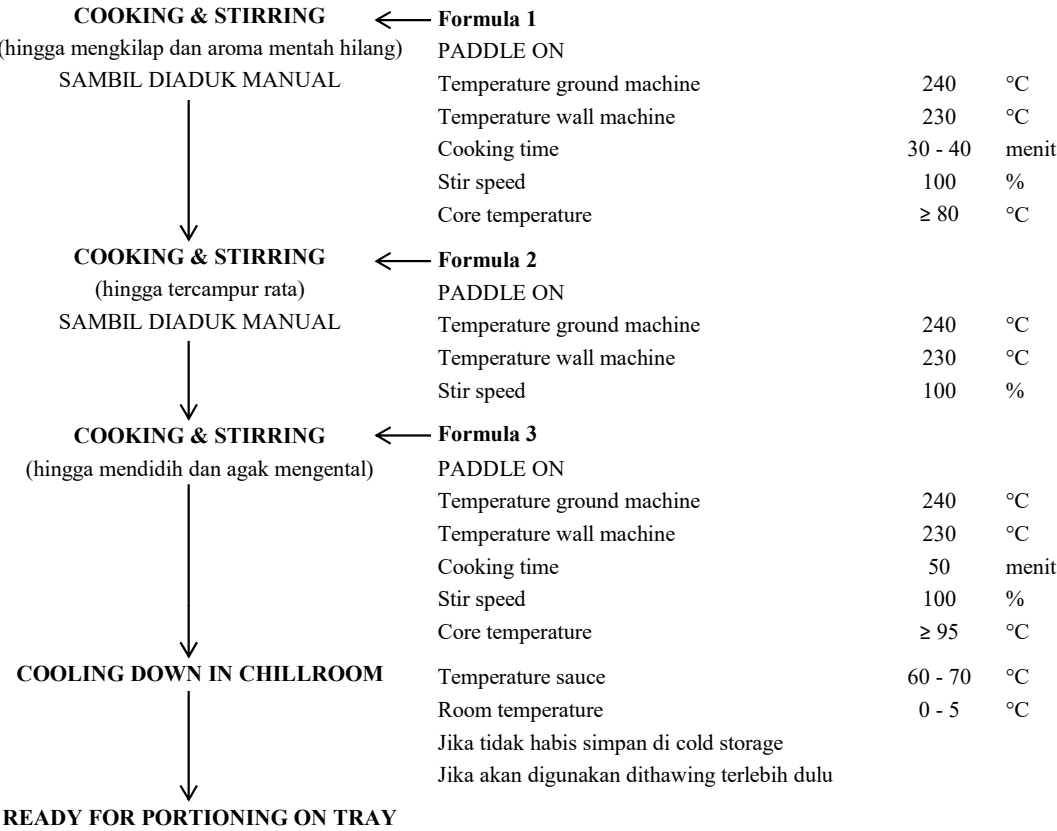
FIESTA READY TO SERVE BEEF BULGOGI 300G ISI 8 PACK/CARTON BOX




Copy No. 1	Copy No. 2	Copy No. 3	Copy No. 4	Copy No. 5
Diterima Oleh Dept. : P P I C	Diterima Oleh Dept. : Produksi	Diterima Oleh Dept. : Q C	Diterima Oleh Dept. : Q A	Diterima Oleh Dept. : D C C
Nama : Tgl : 20/11/2023	Nama : Tgl : 20/11/2023	Nama : Tgl : 20/11/2023	Nama : Tgl :	Nama : Tgl :
Copy No. 6	Copy No. 7	Copy No. 8	Copy No. 9	Copy No. 10
Diterima Oleh Dept. : Premix	Diterima Oleh Dept. : QC Medan Plant	Diterima Oleh Dept. : QC Salatiga Plant	Diterima Oleh Dept. : QC Surabaya Plant	Diterima Oleh Dept. : QC Ngoro Plant
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :
Copy No. 11	Copy No. 12	Copy No. 13	Copy No. 14	Copy No. 15
Diterima Oleh Dept. : QC Bandung Plant	Diterima Oleh Dept. : QC Bali Plant	Diterima Oleh Dept. :	Diterima Oleh Dept. :	Diterima Oleh Dept. :
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :




No. : RTE/122 Issue date : 16/11/2023 Revision : 00 Revision Date : - Page : 1 of 6	PT CHAROEN POKPHAND INDONESIA READY TO MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME :  FIESTA READY TO SERVE BEEF BULGOGI 300G ISI 8 PACK/CARTON BOX
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A. PRODUCTION FLOW DIAGRAM BULGOGI SAUCE

WITH PROVISUR



No. : RTE/122 Issue date : 16/11/2023 Revision : 00 Revision Date : - Page : 2 of 6		PT CHAROEN POKPHAND INDONESIA READY MEAL PLANT  PRODUCT SPECIFICATION	PRODUCT NAME :  FIESTA READY TO SERVE BEEF BULGOGI 300G ISI 8 PACK/CARTON BOX
<div><div><div>↓</div><div>PLASTIC FILLING (INNER)</div><div>↓</div><div>PLASTIC FILLING (OUTER)</div><div>↓</div><div>FREEZING</div><div>↓</div><div>X RAY</div><div>↓</div><div>METAL DETECTING</div><div>↓</div><div>CARTON BOX</div><div>↓</div><div>CHECK WEIGHER</div><div>↓</div><div>COLD STORAGE</div></div><div><div>With Furukawa Machine</div><div>Target berat100g/pack inner</div><div>Meat topping50 - 52g/pack inner</div><div>Bulgogi sauce50 - 52g/pack inner</div><div>Net weight100 - 104g/pack inner</div><div>Gross weight103 - 108g/pack inner</div><div>Manual</div><div>Target berat300g/pack outer</div><div>Net weight300 - 312g/pack outer</div><div>Gross weight310 - 324g/pack outer</div><div>Core temperature≤ -18 °C</div><div>Sensitivity : SUS 304 (ball)1.5mm</div><div>SUS 304 (wire)0.7mm</div><div>Ceramic ball (3.6 g/cm<sup>3</sup>)8.0mm</div><div>Quartz ball6.0mm</div><div>Sensitivity : Fe1.5mm</div><div>SUS 3162.5mm</div><div>Non Fe2.0mm</div><div>Target per carton box8pack outer/carton box</div><div>Net weight2480 - 2592g/carton box</div><div>Gross weight2698 - 2810g/carton box</div><div>Temperature(-19) ± 1 °C</div><div>Shelf life12months</div></div></div>			
<div><div>R&amp;D</div><div>TERKENDALI</div><div>CPI Cikande</div><div>Controlled Copy No. <u>3</u></div></div>			
Prepared by :		Acknowledge by :	Approved by :
			
Beatrix Riski Restiani		Ria Wijayanti	Cynthia Dewi Adikara
PD Spv.		PD Manager	Head PDQC-R&D
Date : 16/11/2023		Date : 16/11/2023	Date : 16/11/2023

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<div>C. FORMULASI</div> <div>FORMULA BEEF BULGOGI MARINADE</div> <table><tr><td>Beef 85 cl sliced 2 mm</td><td>80.300</td><td>kg</td><td></td></tr><tr><td>Kecap manis (KMN)</td><td>2.412</td><td>kg</td><td></td></tr><tr><td>Kikkoman soy sauce (KAS B)</td><td>0.804</td><td>kg</td><td></td></tr><tr><td>Minyak wijen (MWJ)</td><td>0.404</td><td>kg</td><td></td></tr><tr><td>Gochujang sauce</td><td>0.644</td><td>kg</td><td></td></tr><tr><td colspan="4">PRRMBBG</td></tr><tr><td>A PRRMBBG (1 bag : 1.124 kg)</td><td>1.124</td><td>kg</td><td></td></tr><tr><td>N PRRMBBG (1 bag : 1.294 kg)</td><td>1.294</td><td>kg</td><td></td></tr><tr><td>Air</td><td>4.018</td><td>kg</td><td></td></tr><tr><td>Total</td><td>91.000</td><td>kg</td><td></td></tr></table> <div>FORMULA SAUTEED BEEF BULGOGI</div> <table><tr><td>Beef bulgogi marinade</td><td>91.000</td><td>kg</td><td></td></tr><tr><td>Bawang putih giling</td><td>1.606</td><td>kg</td><td></td></tr><tr><td>Bawang merah giling</td><td>1.286</td><td>kg</td><td></td></tr><tr><td>Bawang bombay iris</td><td>1.606</td><td>kg</td><td></td></tr><tr><td>Minyak goreng (PAL A)</td><td>1.444</td><td>kg</td><td></td></tr><tr><td>Total</td><td>96.942</td><td>kg</td><td></td></tr></table> <div>FORMULA BULGOGI SAUCE</div> <div>Formula 1</div> <table><tr><td>Minyak goreng (PAL A)</td><td>4.370</td><td>kg</td><td></td></tr><tr><td>Bawang putih giling</td><td>3.880</td><td>kg</td><td></td></tr><tr><td>Bawang merah giling</td><td>3.400</td><td>kg</td><td></td></tr><tr><td>Bawang bombay giling</td><td>3.400</td><td>kg</td><td></td></tr><tr><td>Total</td><td>15.050</td><td>kg</td><td>Tumis hingga matang</td></tr></table> <div>Formula 2</div> <table><tr><td>Air</td><td>94.700</td><td>kg</td><td></td></tr><tr><td>Tapfil 8 (MTP D)</td><td>4.860</td><td>kg</td><td></td></tr><tr><td>Total</td><td>99.560</td><td>kg</td><td>Larutkan</td></tr></table> <div>Formula 3</div> <table><tr><td>Kecap manis (KMN)</td><td>8.740</td><td>kg</td><td></td></tr><tr><td>Kikkoman soy sauce (KAS B)</td><td>3.760</td><td>kg</td><td></td></tr><tr><td>Minyak wijen (MWJ)</td><td>1.340</td><td>kg</td><td></td></tr><tr><td>Gochujang sauce</td><td>4.370</td><td>kg</td><td></td></tr><tr><td>Wijen sangrai</td><td>0.970</td><td>kg</td><td></td></tr><tr><td colspan="4">PRRMSBG2</td></tr><tr><td>A PRRMSBG2 (1 bag : 4.320 kg)</td><td>4.320</td><td>kg</td><td></td></tr><tr><td>N PRRMSBG2 (1 bag : 5.630 kg)</td><td>5.630</td><td>kg</td><td></td></tr><tr><td>Total</td><td>29.130</td><td>kg</td><td></td></tr></table> <div><div>R&amp;D CPI Cikande</div><div>TERKENDALI Controlled Copy No. 3</div></div>			Beef 85 cl sliced 2 mm	80.300	kg		Kecap manis (KMN)	2.412	kg		Kikkoman soy sauce (KAS B)	0.804	kg		Minyak wijen (MWJ)	0.404	kg		Gochujang sauce	0.644	kg		PRRMBBG				A PRRMBBG (1 bag : 1.124 kg)	1.124	kg		N PRRMBBG (1 bag : 1.294 kg)	1.294	kg		Air	4.018	kg		Total	91.000	kg		Beef bulgogi marinade	91.000	kg		Bawang putih giling	1.606	kg		Bawang merah giling	1.286	kg		Bawang bombay iris	1.606	kg		Minyak goreng (PAL A)	1.444	kg		Total	96.942	kg		Minyak goreng (PAL A)	4.370	kg		Bawang putih giling	3.880	kg		Bawang merah giling	3.400	kg		Bawang bombay giling	3.400	kg		Total	15.050	kg	Tumis hingga matang	Air	94.700	kg		Tapfil 8 (MTP D)	4.860	kg		Total	99.560	kg	Larutkan	Kecap manis (KMN)	8.740	kg		Kikkoman soy sauce (KAS B)	3.760	kg		Minyak wijen (MWJ)	1.340	kg		Gochujang sauce	4.370	kg		Wijen sangrai	0.970	kg		PRRMSBG2				A PRRMSBG2 (1 bag : 4.320 kg)	4.320	kg		N PRRMSBG2 (1 bag : 5.630 kg)	5.630	kg		Total	29.130	kg	
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<div>D. PACKAGING</div> <div><div>1. Plastic inner</div><div><div>∞ Material</div><div>∞ Dimensi</div><div>∞ Printing</div></div><div><div>: Plastic polos inner 100 g RTS 3 side seal top opening</div><div>: ON15/DRY/LLDPE60</div><div>: 120 x 160 mm</div><div>: Kode Produksi : YMDD L NN XZ P</div><div>Y : Tahun produksi (A: 2010, B : 2011, dst.)</div><div>M : Bulan produksi (A : Jan, B : Feb, dst.)</div><div>DD : Tanggal produksi</div><div>L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div><div>NN : Nomor urut adonan (01 - 99)</div><div>X : Grup produksi</div><div>Z : Grup packing</div><div>P : Process type</div><div>Best Before : DD MM YYYY</div><div>12 bulan setelah tanggal produksi</div><div>Dua digit pertama : Tanggal best before</div><div>Dua digit kedua : Bulan best before</div><div>Empat digit ketiga : Tahun best before</div></div></div> <div><div>2. Plastic outer</div><div><div>∞ Material</div><div>∞ Dimensi</div><div>∞ Isi per plastic outer</div><div>∞ Printing</div></div><div><div>: Plastic Fiesta RTS Beef Bulgogi 300 g 3 side seal top opening</div><div>: ON15/DRY/LLDPE60 8C</div><div>: 186 x 230 mm</div><div>: 3 pack inner</div><div>: Kode Produksi : YMDD L NN XZ P</div><div>Y : Tahun produksi (A: 2010, B : 2011, dst.)</div><div>M : Bulan produksi (A : Jan, B : Feb, dst.)</div><div>DD : Tanggal produksi</div><div>L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div><div>NN : Nomor urut adonan (01 - 99)</div><div>X : Grup produksi</div><div>Z : Grup packing</div><div>P : Process type</div><div>Best Before : DD MM YYYY</div><div>12 bulan setelah tanggal produksi</div><div>Dua digit pertama : Tanggal best before</div><div>Dua digit kedua : Bulan best before</div><div>Empat digit ketiga : Tahun best before</div></div></div> <div><div>3. Carton box</div><div><div>∞ Material</div><div>∞ Dimensi</div><div>∞ Isi per carton box</div><div>∞ Printing</div></div><div><div>: Box MC Fiesta RTS</div><div>: K200/M125/K200 B/F 1C</div><div>: 300 x 200 x 165 mm</div><div>: 8 pack outer</div><div>: FIESTA RTS BEEF BULGOGI 300 g</div><div>: Kode Produksi : YMDD L NN XZ P</div><div>Y : Tahun produksi (A: 2010, B : 2011, dst.)</div><div>M : Bulan produksi (A : Jan, B : Feb, dst.)</div><div>DD : Tanggal produksi</div><div>L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div><div>NN : Nomor urut adonan (01 - 99)</div><div>X : Grup produksi</div><div>Z : Grup packing</div><div>P : Process type</div><div>Best Before : DD MM YYYY</div><div>12 bulan setelah tanggal produksi</div><div>Dua digit pertama : Tanggal best before</div><div>Dua digit kedua : Bulan best before</div><div>Empat digit ketiga : Tahun best before</div></div></div>		

R&D

CPI Cikande

TERKENDALI

Controlled Copy No. 3

No. : RTE/122	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 16/11/2023	READY MEAL PLANT	FIESTA READY TO SERVE
Revision : 00		BEEF BULGOGI 300G
Revision Date : -		ISI 8 PACK/CARTON BOX
Page : 5 of 6	PRODUCT SPECIFICATION	

D. PACKAGING



DESAIN BAG FIESTA RTS BEEF BULGOGI 300 G



LAYOUT CARTON BOX

- \*Print nama produk, kode produksi, dan best before
- \*Penyimpanan carton box maksimal 8 tumpuk dalam 1 palet

4. Barcode : 8993207 230207
5. QR Code :



Prepared by :	Acknowledged by :	Approved by :
Beatrix Riski Restiani	Ria Wijayanti	Cynthia Dewi Adikara
PD Spv.	PD Manager	Head PDQC-R&D
Date : 16/11/2023	Date : 16/11/2023	Date : 16/11/2023



No. : RTE/122	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME :
Issue date : 16/11/2023	READY TO MEAL PLANT	
Revision : 00		FIESTA READY TO SERVE
Revision Date : -		BEEF BULGOGI 300G
Page : 6 of 6	PRODUCT SPECIFICATION	ISI 8 PACK/CARTON BOX

E. STANDAR PRODUK

1. Standar Mikrobiologi

TPC	: <10 <sup>4</sup> cfu/g
Enterobacteriaceae	: <10 cfu/g
Salmonella	: Negative/25 g
S. aureus	: <10 <sup>2</sup> cfu/g
L. monocytogenes	: Negative/25 g
B. cereus	: <10 <sup>3</sup> cfu/g

2. Alergen

Beef Bulgogi	: Gandum, kacang tanah, kedelai, dan wijen
Bulgogi Sauce	: Gandum, kacang tanah, kedelai, susu, dan wijen

3. Standar Produk

Brix	: 19 - 21 %
Salinitas	: 18 - 20 %
Viskositas	: 3500 - 4500 cP
(Brookfield S64 suhu 25 ± 1°C)	



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