

PT Charoen Pokphand Indonesia

Food Division

R&D Department

BUKTI PENYERAHAN DOKUMEN TERKENDALI PD

Tgl : 24/08/2023

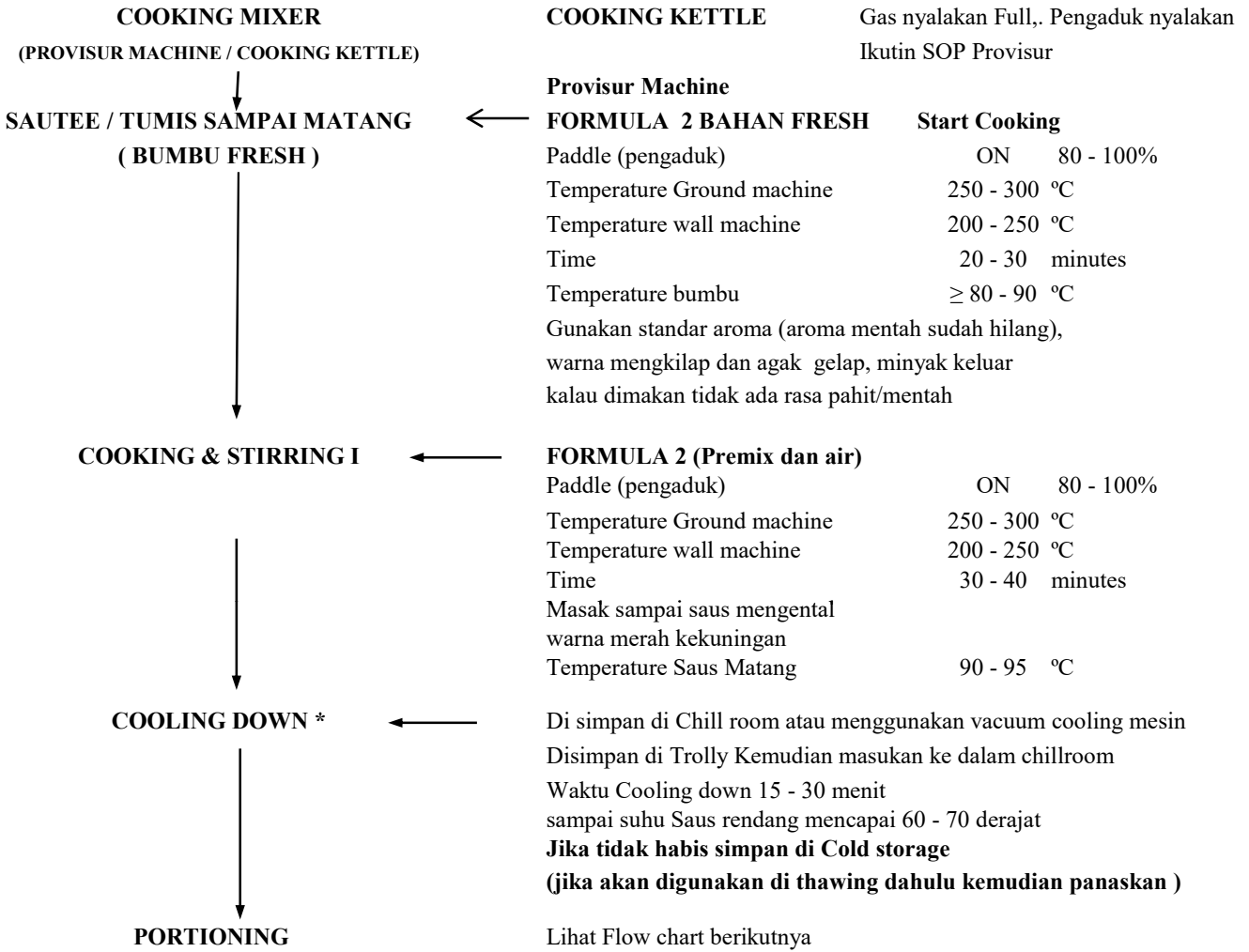
Nama Dokumen : Spesifikasi Produk No. RTE / 115

FIESTA READY TO SERVE BEEF BLACKPEPPER 300G

Copy No. 1	Copy No. 2	Copy No. 3	Copy No. 4	Copy No. 5
Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh
Dept. : P P I C	Dept. : Produksi	Dept. : Q C	Dept. : Q A	Dept. : D C C
Nama : Tgl : 24/08/2023	Nama : Tgl : 01/09/2023	Nama : Tgl : 01/09/2023	Nama : Tgl : 01/09/2023	Nama : Tgl : 01/09/2023
Copy No. 6	Copy No. 7	Copy No. 8	Copy No. 9	Copy No. 10
Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh
Dept. : Premix	Dept. : QC Medan Plant	Dept. : QC Salatiga Plant	Dept. : QC Surabaya Plant	Dept. : QC Ngoro Plant
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :
Copy No. 11	Copy No. 12	Copy No. 13	Copy No. 14	Copy No. 15
Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh	Diterima Oleh
Dept. : QC Bandung Plant	Dept. : QC Bali Plant	Dept. :	Dept. :	Dept. :
Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :	Nama : Tgl :

No. : RTE / 115	PT CHAROEN POKPHAND INDONESIA	PRODUCT NAME
Issue date : 22/08/2023	READY MEAL PLANT	
Revision : 00		FIESTA READY TO SERVE
Revision Date : 0		BEEF BLACKPEPPER 300G
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A. PRODUCTION FLOW DIAGRAM SAUS BLACK PEPPER






NOTE :
Turunkan Temperature mesin Provisur pada saat saus akan matang
Turunkan Temperature Gas Cooking Kettle pada saat saus akan matang
Agar tidak over Cooking (warna saus terlalu gelap)









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↓					
↓	PLASTIC FILLING (INNER)	With Furukawa Machine			
↓		Target berat	100	g/pack inner	
↓		Meat topping	50 - 52	g/pack inner	
↓		Blackpepper sauce	50 - 52	g/pack inner	
↓		Net weight	100 - 104	g/pack inner	
↓		Gross weight	103 - 108	g/pack inner	
↓	PLASTIC FILLING (OUTER)	Manual			
↓		Target berat	300	g/pack outer	
↓		Net weight	300 - 312	g/pack outer	
↓		Gross weight	310 - 324	g/pack outer	
↓	FREEZING	Core temperature	≤ -18	°C	
↓	X RAY	Sensitivity : SUS 304 (ball)	1.5	mm	
↓		SUS 304 (wire)	0.7	mm	
↓		Ceramic ball (3.6 g/cm ³)	8.0	mm	
↓		Quartz ball	6.0	mm	
↓	METAL DETECTING	Sensitivity : Fe	1.5	mm	
↓		SUS 316	2.5	mm	
↓		Non Fe	2.0	mm	
↓	CARTON BOX	Target per carton box	24	pack outer	
↓	CHECK WEIGHER	Net weight	7440 - 7776	g/carton box	
↓		Gross weight	8190 - 8576	g/carton box	
↓	COLD STORAGE	Temperature	(-19) ± 1	°C	
		Shelf life	12	months	
<div><div>R&D CPI Cikande</div><div>TERKENDALI Controlled Copy No. <u>3</u></div></div>					

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No. : RTE/115 Issue date : 22/08/2023 Revision : 00 Revision Date : - Page : 4 of 7	PT CHAROEN POKPHAND INDONESIA FOOD DIVISION READY MEAL PLANT PRODUCT SPECIFICATION	PRODUCT NAME FIESTA READY TO SERVE BEEF BLACKPEPPER 300G
<div><div><div>FORMULA 1 (DAGING)</div><div><div>Beef 85 CL Slice100.000 kg (Panjang : 5 - 15 cm) (Lebar : 5 - 8 cm) (Tebal : 4 - 5 mm) N PR BSBP3 (1 bag : 4,166 kg)4.166 kg Tepung sagu (TSG)1.200 kg Kecap manis (KMN)7.800 kg Kecap asin (KAS A)4.000 kg Water (5 - 10°C)25.000 kg Total142.166 kg</div><div>Larutkan kemudian tumbling</div></div></div><div><div>FORMULA 2 (TUMIS)</div><div><div>Bawang putih giling1.500 kg Lengkuas giling0.100 kg Kemiri giling2.200 kg Bawang merah giling3.300 kg Minyak goreng (PAL A)5.600 kg Total12.700 kg</div><div>Tumis hingga matang, tidak ada rasa pahit</div></div></div><div><div>FORMULA 2 (SAUS BLACK PEPPER)</div><div><div>Minyak goreng (PAL A)3.000 kg Bawang putih giling2.700 kg N 100 BPS (1 bag : 13.500 kg)13.500 kg Kecap asin (KAS A)1.450 kg Saus tiram (STR)3.530 kg Saus sambal (SSM)9.980 kg Kecap manis (KMN)4.160 kg Saus tomat (STO)18.720 kg Tap Bind 321 (MTP B)0.620 kg Air38.270 kg Total95.930 kg</div><div>Larutkan sempurna</div></div></div><div><div>R&D CPI Cikande</div><div>TERKENDALI Controlled Copy No. 3</div></div></div>		
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<div>C. PACKAGING</div> <div>1. Plastic inner : Plastic polos inner 100 g RTS 3 side seal top opening</div> <div>∞ Material : ON15/DRY/LLDPE60</div> <div>∞ Dimensi : 120 x 160 mm</div> <div>∞ Printing : Kode Produksi : YMDD L NN XZ P</div> <div>Y : Tahun produksi (A: 2010, B : 2011, dst.)</div> <div>M : Bulan produksi (A : Jan, B : Feb, dst.)</div> <div>DD : Tanggal produksi</div> <div>L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div> <div>NN : Nomor urut adonan (01 - 99)</div> <div>X : Grup produksi</div> <div>Z : Grup packing</div> <div>P : Process type</div> <div>Best Before : DD MM YYYY</div> <div>12 bulan setelah tanggal produksi</div> <div>Dua digit pertama : Tanggal best before</div> <div>Dua digit kedua : Bulan best before</div> <div>Empat digit ketiga : Tahun best before</div> <div>2. Plastic outer : Plastic Fiesta RTS Beef Blackpepper 300 g 3 side seal top opening</div> <div>∞ Material : ON15/DRY/LLDPE60 8C</div> <div>∞ Dimensi : 186 x 230 mm</div> <div>∞ Isi per plastic outer : 3 pack inner</div> <div>∞ Printing : Kode Produksi : YMDD L NN XZ P</div> <div>Y : Tahun produksi (A: 2010, B : 2011, dst.)</div> <div>M : Bulan produksi (A : Jan, B : Feb, dst.)</div> <div>DD : Tanggal produksi</div> <div>L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ; 5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ; 9 = Karawang ; O = Cikande SH2 ; A = Banyumas ; B = Palembang ; C = Makassar ; D = Majalengka ; E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun</div> <div>NN : Nomor urut adonan (01 - 99)</div> <div>X : Grup produksi</div> <div>Z : Grup packing</div> <div>P : Process type</div> <div>Best Before : DD MM YYYY</div> <div>12 bulan setelah tanggal produksi</div> <div>Dua digit pertama : Tanggal best before</div> <div>Dua digit kedua : Bulan best before</div> <div>Empat digit ketiga : Tahun best before</div> <div><div><div>R&D CPI Cikande</div><div>TERKENDALI Controlled Copy No. 3</div></div></div>		
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3. Carton box : MC CP GENERAL K200 NEW NKV
- ∞ Material : K200/M150X3/K200 BC/F GLUE 1C

∞ Dimensi : 420 x 350 x 185 mm

∞ Isi per carton box : 24 pack outer

∞ Printing : FIESTA RTS BEEF BLACKPEPPER 300 g
- Kode Produksi : YMDD L NN XZ P

Y : Tahun produksi (A: 2010, B : 2011, dst.)

M : Bulan produksi (A : Jan, B : Feb, dst.)

DD : Tanggal produksi

L : Lokasi 0 = Eksternal ; 1 = Cikande ; 2 = Surabaya ; 3 = Salatiga ;
5 = Bali ; 6 = Medan ; 7 = Sidoarjo (Berbek) ; 8 = Bandung ;
9 = Karawang ; O = Cikande SH2 ; A = Banyumas ;
B = Palembang ; C = Makassar ; D = Majalengka ;
E = Sragen ; F = Bondowoso ; G = Pemalang ; H = Madiun

NN : Nomor urut adonan (01 - 99)

X : Grup produksi

Z : Grup packing

P : Process type

Best Before : DD MM YYYY

12 bulan setelah tanggal produksi

Dua digit pertama : Tanggal best before

Dua digit kedua : Bulan best before

Empat digit ketiga : Tahun best before

C. PACKAGING



LAYOUT CARTON BOX

- *Print nama produk, kode produksi, dan best before
- *Penyimpanan carton box maksimal 8 tumpuk dalam 1 palet

4. Barcode : 8993207 230191
5. QR Code :



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D. STANDAR PRODUK

1. Standar Mikrobiologi

TPC	: <10 ⁴ cfu/g
Enterobacteriaceae	: <10 cfu/g
Salmonella	: Negative/25 g
S. aureus	: <10 ² cfu/g
L. monocytogenes	: Negative/25 g
B. cereus	: <10 ³ cfu/g

2. Alergen

Beef meat	: Gandum dan kedelai
Black pepper sauce	: Gandum, kedelai, dan tiram



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