Project Name : TLB Lorry PLC Upgrading Project

RA Project No. : 800469957

Document : TLB Lorry PLC Upgrading commissioning schedule

System Location : Thai Lube Base



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1	Intallation																																												
	-Backup PLC and OPC																																												
	-Dismantle existing PLC																																				T								
	-Replacement 1492 terminal block module and wiring																																												
	-Install CLX PLC and connect wiring arm																																												
	-Laying Ethernet cable for work station and Ethernet module																																				T								
2	Install KEPWARE EX V.6 to TAS server and configuration																																												
3	Dowload PLC program																																												
4	Hardware verification																																												
5	Program and IO configuraion verification																																												
6	Loop test																																												
7	OPC test																																												
8	Function test																																												
9	Standby																																												