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# Retrofit G6-300 + InvencoLink Wayne Vista (US) Installation Guide

Kit Part Number: RF00018-XX



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# Release History

Version	Prepared by	Date	Change description
0	Michael Doh	05-Dec-19	Based on the G6 US version (DCV-00203 R03). Initial version to be approved by UL
1	Michael Doh	09-Dec-19	Corrected typing errors
2	Michael Doh	26-Mar-20	Updated kit part and sub-assembly numbers, added fastener kit part number
3	Michael Doh	27-Mar-20	Changed PSU plate mounting screws from MS0154 to MS0262

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#### 1 Introduction

The documentation provides some basic guidelines for installing the Optic 5 Touch / G6-300 Outdoor Payment Terminal (OPT).

This Retro-Fit Kit can be installed into either Side A or Side B of a Wayne Vista dispenser;

- For a single-sided installation, or if this Kit will be installed into Side A (i.e. the first side installed) of a double-sided installation, it requires the pre-installation of UL Listed by Report Retrofit Kit Part Number RF00033-XX (InvencoLink Converter) before installation into the dispenser. The process is covered in §4.2 Pre-Installation Procedure of this instruction, by reference to the instructions in that Kit.
- For a double-sided installation, two of these Kits are required.

#### 1.1 Tools Required

The following tools are required to mount the G6-300 OPT:

- Torx T25 security screwdriver
- Philips #1 screwdriver
- Philips #1 screwdriver with >5" shaft
- Flat 5mm screwdriver
- Small adjustable spanner
- Side cutters
- Cable (zip) ties
- Pliers
- ½" Socket or Nut Driver



#### WARNING

**Do NOT** use power tools if working on a fuel station forecourt.

Any spark could cause an explosion.



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#### 1.2 Installation Kit Contents

Unpack the G6-300 Vista Retro-Fit Kit (RF00018-XX) and check that all of the parts listed below are present. Also refer to the pre-installation procedure (section 4.2.1) relating to the communication method parts.

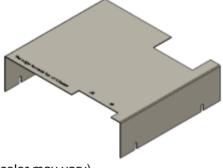
G6-300 OPT, Mounted on RFK Door ( RP00018-XX):



PSU plate with cables (EZ0631):



Fishpaper insulating cover (MP0588):



(Note: color may vary)

Cables:





#### (From left to right)

EK0126 Wayne Pump to Pump Adaptor, 1.0m EK0127 Wayne Pump to InvencoLink, 1.0m EK0131 Cat-5e, Flexible, 2.5m, YELLOW

#### Fastener Kit (FK0013):

#### Comprising:

- 4 MS0262 #8-32 x 3/8" SEMS screws
- 3 MS0145 8g x 3/8" hex-head screws
- MF0046 Self-Adhesive, locking cable clip



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# 2 Safety & Compliance Information

This section introduces the hazards and safety precautions associated with installing, inspecting, maintaining or servicing G6-300 OPT. Before proceeding, check the relevant hazard and safety information. Fire, explosion or electrical shock could occur and cause death or serious injury if these safe service procedures are not followed.

#### 2.1 Preliminary Precautions

You are working in a potentially dangerous environment of flammable fuels, vapour, and high voltage. Only trained or authorized individuals knowledgeable in the related procedures should install, inspect, maintain or service this equipment.

#### 2.2 Emergency Total Electrical Shut-Off

Locate the forecourt emergency fuel shut-off valves and electrical isolation breakers. Understand how to use these, should they be required. Locate the switch or circuit breakers that shut-off all power to all fuelling equipment and dispensing devices.

#### 2.3 Total Electrical Shut-Off Before Access

Any procedure requiring access to electrical components or the electronics of a pump/dispenser requires total electrical shut-off of that unit. Understand the function and location of this switch or circuit breaker before inspecting, installing, maintaining, or servicing the G6-300/Optic 5 Touch OPT.

## 2.4 Evacuation, Barricading and Shut-Off

Any procedures requiring accessing a pump/dispenser head requires the following three actions:

- An evacuation of all unauthorized persons and vehicles
- Using safety tape or cones as barricades to the effected units
- A total electrical shut-off of the affected unit(s)

#### 2.5 Read the Manual

Read, understand and follow this manual and any other labels or related materials supplied with the equipment. If you do not understand a procedure, call an Invenco Authorized Service Centre or Invenco Service Officer. It is imperative to your safety and the safety of others to understand the procedures before beginning work.



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#### 2.6 Follow the Regulations

Regulations in OSHR (Occupational Safety and Health Regulations), national, state and local codes, including customer requirements must be followed. Failure to install, inspect, maintain or service this equipment in accordance with these codes, regulations and standards may lead to legal citations with penalties and may affect the safe use and operation of the equipment.

## 2.7 Replacement Parts

Use only genuine Invenco replacement parts and retrofit kits on your installation. Using parts other than genuine Invenco replacement parts could create a safety hazard and violate local regulations.

# 3 Safety Symbols and Terminology



This safety alert symbol is used in this manual and on warning labels to alert you to a precaution which must be followed to prevent potential personal safety hazard. Obey safety directives that follow this symbol to avoid possible injury or death.

#### **Signal Words**

These signal words used in this manual and on warning labels tell you the seriousness of particular safety hazards. The precautions below must be followed to prevent death, injury or damage to the equipment:

**DANGER:** Alerts you to a hazard or unsafe practice which will result in death or

serious injury.

**WARNING:** Alerts you to a hazard or unsafe practice that could result in death or

serious injury.

1

**CAUTION:** Designates a hazard or unsafe practice which may result in minor

injury, property or equipment damage.

#### **Working With Fuels and Electrical Energy**

#### 3.1 Prevent Explosions and Fires

Fuels and their vapors may explode or burn if ignited. Spilled or leaking fuels cause vapors. Even filling customer tanks will cause potentially explosive vapors in the vicinity of dispenser or island.



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#### 3.1.1 No Open Flames



Open flames from matches, lighters, welding torches or other sources can ignite fuels and their vapors.

#### 3.1.2 No Sparks - No Smoking



Sparks from starting vehicles, starting or using power tools, burning cigarettes, cigars or pipes can also ignite fuels and their vapour. Static electricity, including an electrostatic charge on your body, can cause a spark sufficient to ignite fuels and their vapors. After getting out of a vehicle, touch the metal of your vehicle to discharge any electrostatic charge before you approach the dispenser island.

#### 3.1.3 Working Alone

It is highly recommended that someone who is capable of rendering first aid be present during servicing. Be familiar with Cardiopulmonary Resuscitation (CPR) methods if you are working with or around high voltages. This information is available from the First Aid training providers. Always advise the station personnel about where you will be working, and caution them not to activate power while you are working on the equipment. Use the OSHA Tag-out/Lockout procedures. If you are not familiar with this requirement, refer to information in the relevant manual and OSHA documentation.

#### 3.1.4 Working with Electricity Safety

Ensure that you use safe and established practices in working with electrical devices. Poorly wired devices may cause a fire, explosion or electrical shock. Ensure that grounding connections are properly made. Take care that sealing devices and compounds are in place. Ensure that you do not pinch wires when replacing covers. Follow OSHA Tag-out/Lockout requirements. Station employees and service contractors need to understand and comply with this program completely to ensure safety while equipment is down.

Follow all applicable requirements in NFPA 30, 30A and 70, and those of the Local Authority Having Jurisdiction for electrical wiring.

#### 3.1.5 Hazardous Materials

Some materials present inside electronic enclosures may present a health hazard if not handled correctly. Be sure to clean hands after handling equipment. Do not place any equipment in mouth.

#### 3.1.6 In an Emergency

Compile the following information in case of emergency:

- Location of accident (e.g. address, front/back of building, etc).
- Nature of accident (e.g. possible heart attack, struck by a vehicle, burns, etc).
- Age of victim (e.g. baby, teenager, middle-age, elderly).
- Whether or not victim has received first aid (e.g. stopped bleeding by application of pressure etc).
- Whether or not victim has vomited (e.g. if swallowed or inhaled something etc).



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IMPORTANT: Oxygen may be needed at scene if gasoline has been ingested or inhaled. Seek medical advice immediately.

#### 3.1.7 Approvals

Invenco develops and maintains its hardware and software products using industry-standard quality processes, and is audited by various bodies.

The Invenco G6-300 OPT has UL File References of E469526 and E480135 and carries labels similar to these:





The Invenco Retro-Fit Kit has UL File Reference of MH61528.

#### 3.2 Computer Programs and Documentation

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## 4 Installation Guide

- 1. Please ensure all safety procedures are followed per requirement by the customer before installing the retrofit kit.
- 2. Remove power to Pump and follow the OSHA Lock-out/Tag-out procedures.



# **WARNING**

Failure to turn off the unit during installation of the kit may cause injury or bodily harm from electrical shock. Ensure that all power to the unit is switched off before opening the door of the unit and during kit installation.

3. This installation will require a panel replacement. The panel will be removed from the door and replaced with a pre-built panel with the OPT pre-fitted.

#### 4.1 Disassembly Procedure

Before installation of the equipment can take place, the existing electronic payment assembly must be removed from the dispenser. This section covers the removal of these components including:

- The Wayne Graphic Display Assembly
- The Printer
- The Printer Bracket
- The Water Catch Tray
- The Q-Cat Board
- Various Cable Assemblies
- **1.** At the main disconnect panel, disconnect all power to the dispenser and the pump servicing the dispenser. Tag all disconnected breakers to prevent others from reconnecting power.
- **2.** Identify the Side A of the dispenser.

**Note**: For the purposes of this manual, Side A of the dispenser refers to the side with the manufacturer's label/Serial Number Plate.

3. Identify whether the pump is a "Wide Frame" or "Narrow Frame" version from the pictures below – some steps below vary depending which version you have:
Use a Wayne Security Key to unscrew the two security bolts at the top left and top right of the electronics head bezel. (Fig. 2.1)



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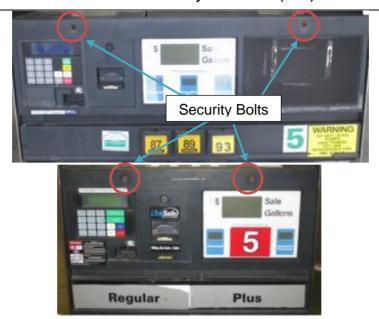
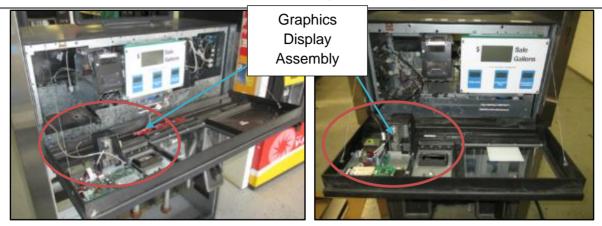


Fig. 2.1 – Wide Frame (top) - Side A of Electronics Bezel - Narrow Frame (bottom)

- **4.** Lower the electronics head bezel by pulling the top forward until it fully rests on the suspension cables.
- **5.** Locate the Graphic Display Assembly or Single Line Display (Fig 2.2):



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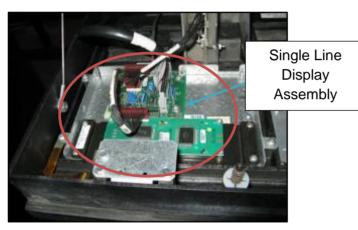


Fig. 2.2 – Electronics Bezel in fully lowered position

**6.** For the Graphic Display Assembly: Unplug the 8-pin display cable and the two-wire ribbon cable that are connected to the Graphic Display Assembly (Fig 2.3a):



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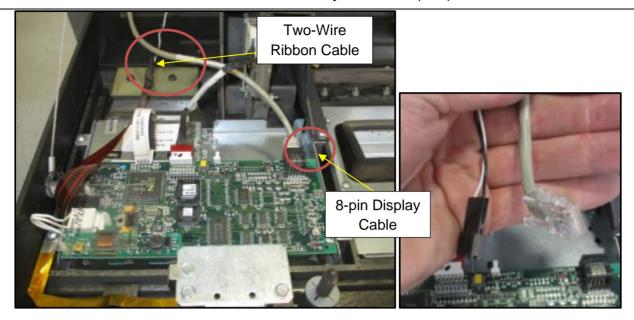


Fig. 2.3a - Location of both Graphics Display cables that will need unplugged

7. For the Single Line Display: Unplug the 40-pin display cable and the two-wire grey cable that are connected to the Single Line Display Assembly (Fig 2.3b):

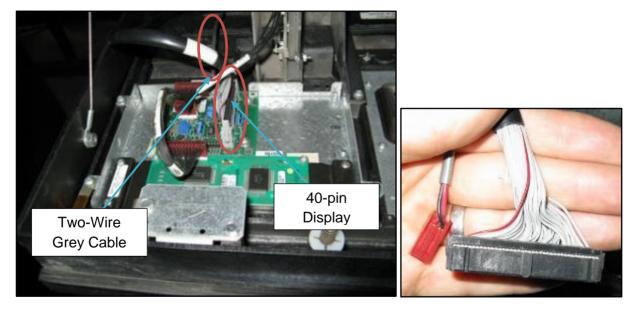


Fig 2.3b – Location of both Single Line Display cables that will need unplugged

The remaining cables are attached to peripheral components that will be removed along with the

Display Assembly later in the disassembly process.



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**8.** For the Graphic Display Assembly: Locate and remove the (3) ¼" head mounting screws located along the bottom of the Graphic Display Assembly. (Fig 2.4a)

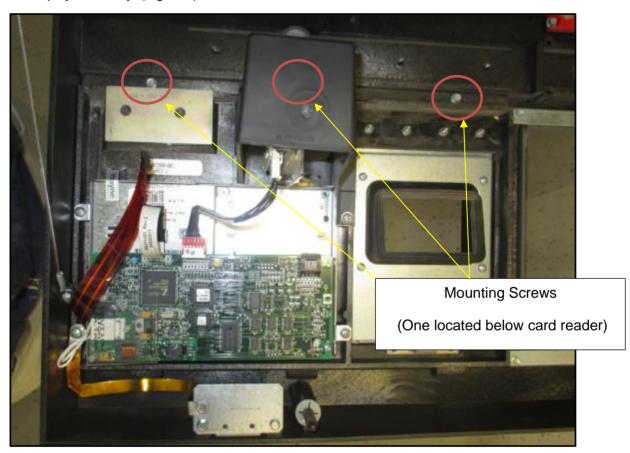


Fig. 2.4a - Location of the 3 screws that need removal

Note: There may be a variant design for the Card Reader Rain Catcher. The process for removing the Graphic Display Assembly is identical to the one in Step 8, with the exception that the rain catch has TWO screws fastening it instead of ONE. However, only one of these screws will need to be removed. A 5" long screwdriver will be needed to reach the screw. Use Fig 2.4b as a visual guide.



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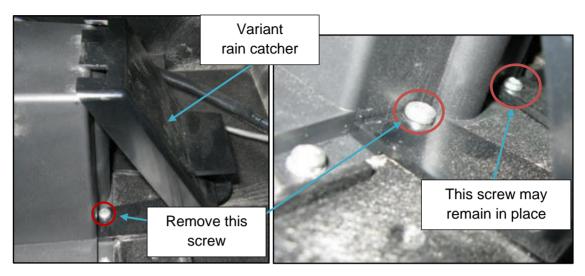


Fig. 2.4b - Location of the screw that needs removal

**9.** Remove the ½" head ground strap screw from the earth plate on the dispenser door. Retain the screw for later use:

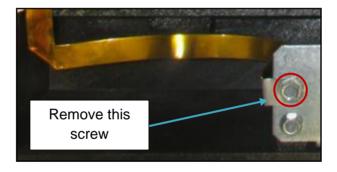


Fig. 2.5 - Location of the ground strap screw

**10.** Remove the Display Assembly from the electronics head bezel by lifting the bottom of it up and out. Set the assembly aside to be discarded. (Fig 2.6)

**Note**: For Narrow Frame Dispensers, you may need to remove one of the Totalizer Window screws in order to make clearance when removing the Display Assembly. Remove this screw and retain it. It will be re-installed later during the Installation Procedure. (Fig 2.5.1)



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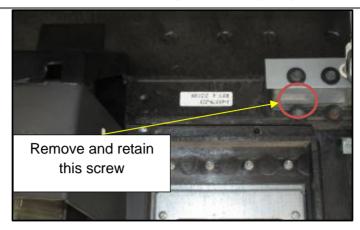


Fig. 2.5.1 – Remove Totalizer Window Screw (Narrow Frame only)



Fig. 2.6 – Grab the card reader and remove the assembly

#### 11. Remove the Printer Assembly

1) Slide the printer forward until it stops. (Fig. 2.7)



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Fig. 2.7 – Printer in the fully pulled-out position

2) Unplug both cables from the back of the printer. (Fig. 2.8)

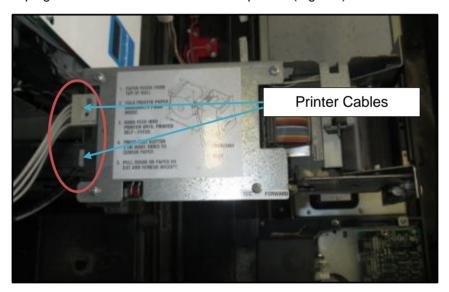


Fig. 2.8 - Remove both printer cables

3) Lift up on the release tab inside the printer assembly and <u>firmly</u> pull the printer forward to remove it. (Fig 2.9a,b)



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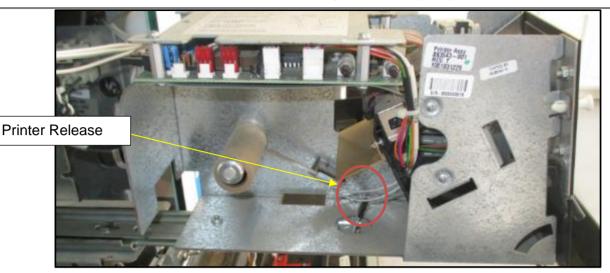


Fig. 2.9a - Location of Printer Release Tab



Fig 2.9b - Printer Slide after Printer has been removed

4) Set the printer aside to be discarded.



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12. Loosen the two Philips retaining screws under the water catch tray (if installed):

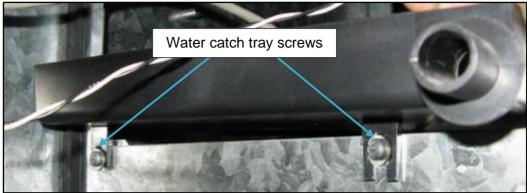


Fig. 2.10 – Loosen water catch tray screws

then remove the water catch tray by lifting it up and out of the electronics cabinet. Set it aside to be discarded. (Fig 2.11)



Fig. 2.11 - Removal of water catch tray

- **13.** Open Side B of the pump using steps 3 & 4 above. Depending whether you have a Wide- or Narrow-Frame pump follow one of the next two steps below, then continue.
- **14.** Remove the Printer Bracket in a Wide Frame Pump:
  - 1) Remove the two Philips head screws from Side A of the dispenser, and the two Philips head screws from Side B of the dispenser. The screws can be discarded. (Fig. 2.12)



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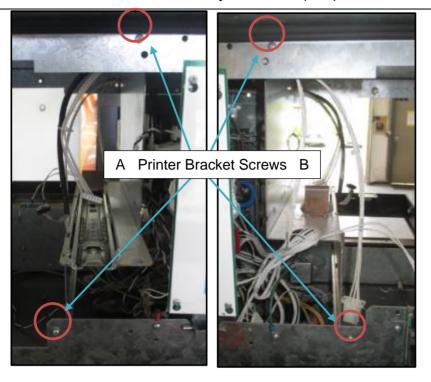


Fig 2.12 – Side A & Side B Printer Bracket Screws (Wide Frame)

- 2) Cut or unfasten any cord restraints or zip ties that may be fasten to the printer's bracket. You may have to check for cable ties from both sides of the dispenser.
- 3) Turn and remove the printer bracket from the electronics cabinet. Set it aside to be discarded. (Fig 2.13)



Fig 2.13 – Electronics Cabinet after removal of Printer Bracket



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- **15.** Remove the Printer Bracket in a Narrow Frame Pump.
  - 1) Remove the two Philips head screws from each side of the Printer Bracket using the pictures as a guide. The screws can be discarded (Fig 2.14)

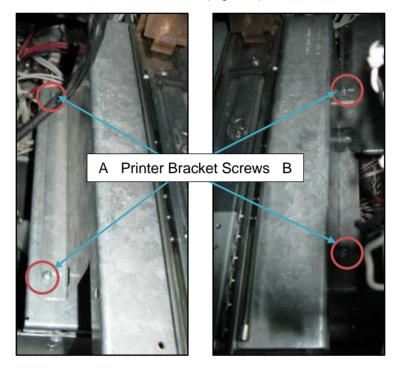


Fig 2.14 - Side A & Side B Printer Bracket Screws (Narrow Frame)

Cut or unfasten any cord restraints or zip ties that may be fasten to the printer's bracket. You
may have to check for cable ties from both sides of the dispenser. (Fig 2.15 is an example
photo only)



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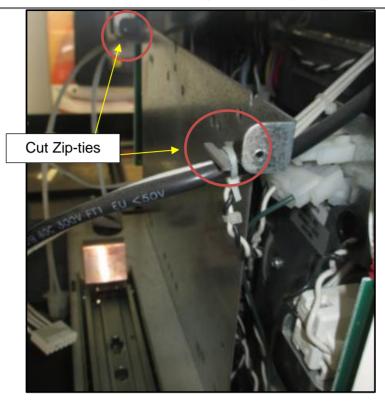


Fig 2.15 - Remove any zip-ties or cable restraints

3) Lift and remove the printer bracket from the electronics cabinet. Set it aside to be discarded. (Fig 2.16)

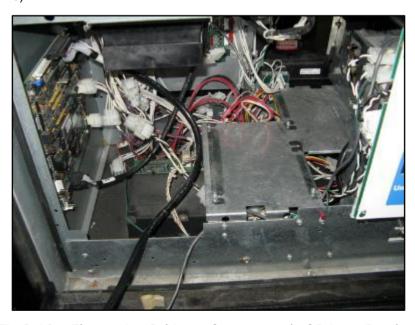


Fig 2.16 – Electronics Cabinet after removal of Printer Bracket

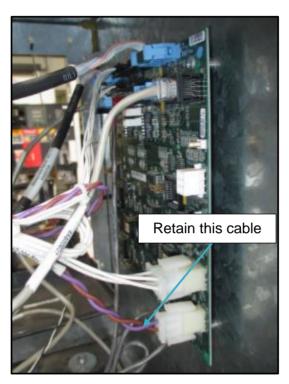
**16.** Remove the Q-CAT board if present.



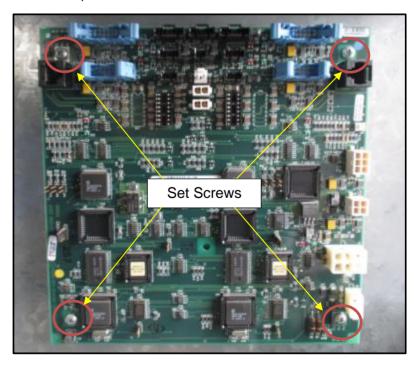
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Unplug all wiring that is attached to the Q-CAT board.

The Purple/Brown cable is used for communications. It must be marked and retained for later use.



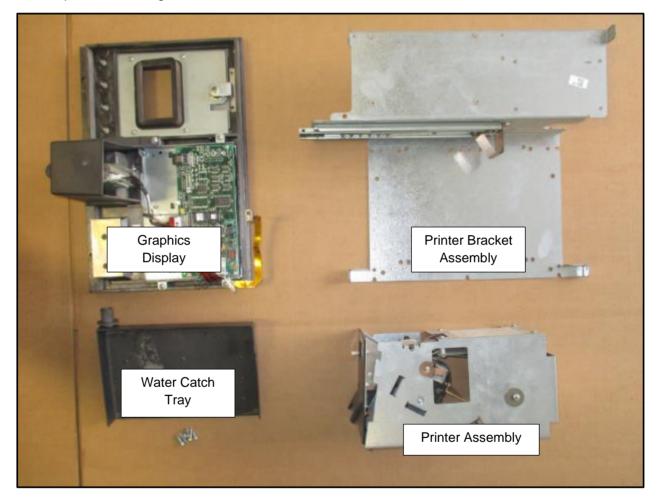
2) Remove the 4 Philips head hold down screws on the Q-CAT board. Discard the screws.





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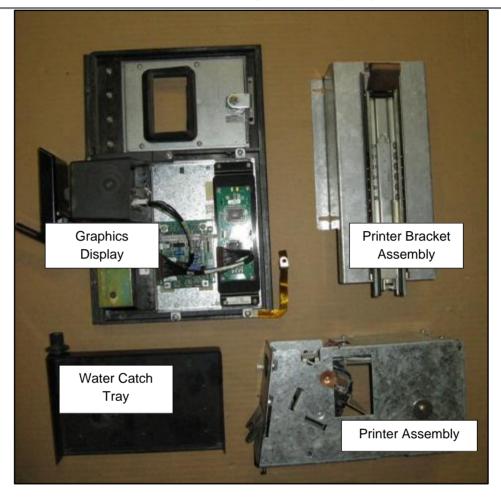
- 3) Remove the Q-Cat Board and set it aside to be discarded.
- 4) Remove the data cables to the printer and Graphics Display Assembly. Cut any zip-ties and remove any cable restraints that may be present.
- 17. If the dispenser is two-sided, repeat steps 5-16 for Side B of the dispenser. Otherwise continue.
- **18.** The disassembly process is complete. The dispenser is now ready for the Pre-Installation procedure to begin.



All removed components can be discarded (Wide Frame set above)



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All removed components can be discarded (Narrow Frame set above)



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#### 4.2 Pre-Installation Procedure

This Retro-Fit Kit does not include a communications method for the OPT. When this Retro-Fit Kit is being installed on Side A (i.e. the first side) of the dispenser, a communications method MUST first be installed.

The approved communications methods are listed below.

UL Report Number	Kit Part Number	Retro-Fit Kit Description
MH61528	RF00033-XX	InvencoLink DSP232

For Side B (i.e. the second side), you MUST have Side A (i.e. the first side) already installed, and you may then proceed to §4.3 Installation Procedure.

For Side A (i.e. the first side), select the PSU Plate Assembly from this Retro-Fit Kit package and apply the communications method selected from the table above, following the installation instructions supplied with that Kit (DCV-00465.

Once the communications method has been installed onto the PSU Plate Assembly, proceed to §4.3 Installation Procedure.



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#### 4.3 Installation Procedure

This section follows from the Disassembly procedure above, and assumes the pump is still open. References to "left-hand" and "right-hand" are as viewed into the pump on the Side you're working on.

- Install the pre-assembled EZ0631 PSU Plate Assembly into the pump, in the cavity behind where the left-hand Display & Printer modules were. For Side A this is the PSU Plate Assembly that has just had the InvencoLink converter installed:
  - a. Place the plate up against the standoffs on the left side of the cavity.
  - b. Secure the plate in place using four MS0262 #8-32 3/8" screws and a Philips head screwdriver.

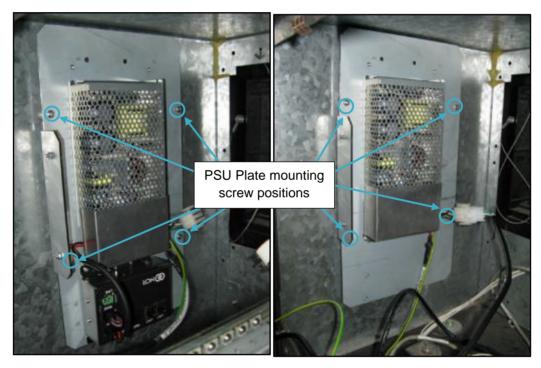


Fig. 3.1 - Side A - PSU Plate installation position - Side B

- 2. Plug the patch cables into the InvencoLink converter sockets:
  - a. For Side A the converter will be on the plate you have just installed.
    - i. Plug the EK0131 YELLOW cable into the LAN-1 socket.
  - b. For Side B the converter will be on the plate on the other side of the dispenser and you should run the two cables under any central electronics.
    - i. Plug the EK0131 YELLOW cable into the LAN-2 socket.



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Fig. 3.2 - Side A - Patch Cable installation - Side B

3. Temporarily coil the loose ends of the three cables (Black low-voltage DC, Green/Yellow Earth and Yellow patch) in the bottom of the pump cabinet. (Fig 3.1.2)

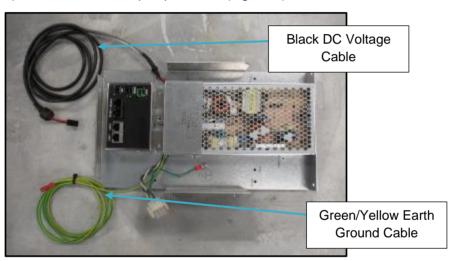


Fig. 3.1.2 - Identifying Earth Ground and DC Cables

4. Unlock the RP00018-XX RFK door and open the frame thru 180°. Pass the RFK door upwards through the opening in the pump door. Note the orientation of the OPT:



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Fig. 3.3 – Bringing the frame through the opening

5. Turn the RFK door thru 90° and, while holding the OPT, gently manipulate the RFK frame into a flatter position over the opening, ensuring the three screw-holes are positioned at the 'bottom', i.e., closest to the pump door hinge:



Fig. 3.4 – Midway through seating the frame



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6. Wiggle the RFK frame under the three lugs at the 'top', taking care moving it past the pump door retainer cable fastening (bolt on the left in the above photo). Note that the thickness of the sealing gasket will make the frame tend to sit quite high:



Fig. 3.5 - Frame partially seated



Fig. 3.6 - Close-up of a lug

7. Wiggle the RFK frame carefully to move it under the frame of the glass window:



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Fig. 3.7 - Close-up of the window frame

8. Then carefully work the rest of the RFK frame into the pump door opening:



and press it down to seat it fully:

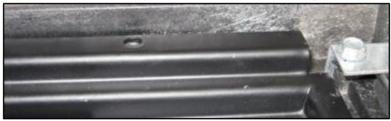


Fig. 3.8 – Seating the frame

9. Screw the RFK frame to the pump door using three MS0145 #8 3/8" sheet-metal hex-head screws and a 1/4" nut driver. You may have to press down on the RFK frame to squeeze up the gasket before you can start the screws:



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Note: DO NOT use the old screws from the pump door - they are too long.



Fig. 3.9 - Frame screwed down

10. For Narrow Frame Dispensers; re-install the Totalizer Window screw that was removed in Step 10 of the Disassembly Procedure. (Fig 3.9.1)

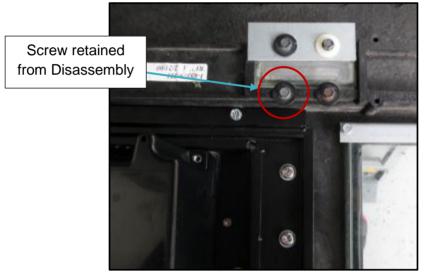


Fig. 3.9.1 – Re-installing Totalizer Window Screw

- 11. Close and lock the RFK door to prevent it swinging during the rest of the installation process.
- 12. There will be an earth cable on the RFK door frame. Attach the cable to the dispenser door earth plate. Use the screw removed in Disassembly Step 10. Take care to route the wire around the earth plate, then tighten the screw.

#### **CAUTION:**

Excess cabling must be organized as to not cause obstruction when opening and closing the dispenser doors. Failure to properly restrain the wire assemblies may result in pinching and damaging them. IT IS THE RESPONSIBILITY AND THE DISCRETION OF THE INSTALLER TO PROVIDE AND INSTALL ANY CABLE RESTRAINTS THAT MAY BE NECESSARY TO FACILITATE THESE GUIDELINES.



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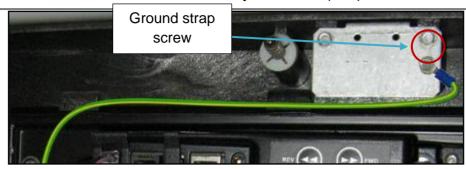


Fig. 3.10 - RFK earth cable attached

- 13. Take the cable ends previously coiled into the cavity in the pump cabinet and connect them to the OPT:
  - a. Plug the low-voltage DC into the OPT:

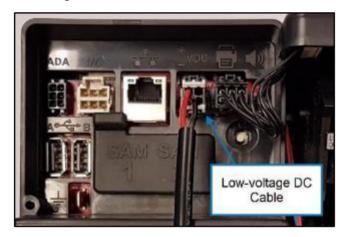


Fig. 3.11 – Low-voltage DC Cable connection

b. Connect the EK0131 YELLOW patch cable into the correct sockets on the OPT. The port numbers on the InvencoLink for each cable (e.g. LAN-1,) must match the side you're working on (e.g. Side A):



Fig. 3.12 - Patch Cable connection



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 Connect the Green/Yellow Earth cable from the Power Supply Assembly to the tab on the OPT:



Fig. 3.13 - Plug in earth cable

14. Gather all of the cables that are attached to the OPT unit, including the Green/Yellow Earth that was installed in Step 13 and arrange them neatly with a cable-tie to the plastic loop on the OPT:



Fig. 3.14 - Securing the cables

15. Further gather excess slack from the cables from Step 14 and secure them into a MF0046 self-adhesive cable clip. Stick the clip onto the dispenser door below the central screw at the 'bottom' of the RFK frame:



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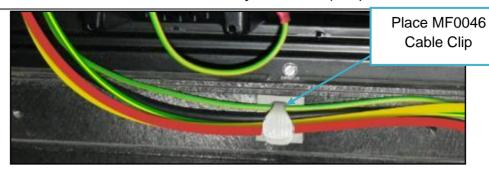


Fig. 3.15 - Place cable clip

16. Loosen the two screw-catches on the Side A Sale Calculator by turning them ¼-turn counter-clockwise:

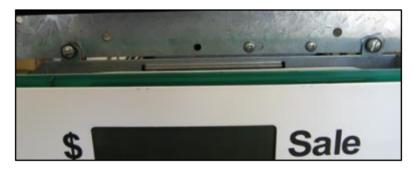


Fig. 3.16 - Loosen the Sale Calculator screws

17. Gently open the calculator down toward the pump door until it rests on the pump door.

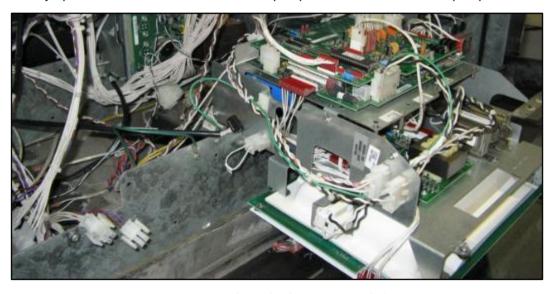


Fig. 3.17 - Sale Calculator opened down

18. Disconnect the mains input connector (4-Pin) on the left side of the Dispenser Electronics Module.



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Fig. 3.18 – Unplugging the mains input connector

19. Insert the EK0126 Mains Cable by connecting the double-connector end into the above connection:

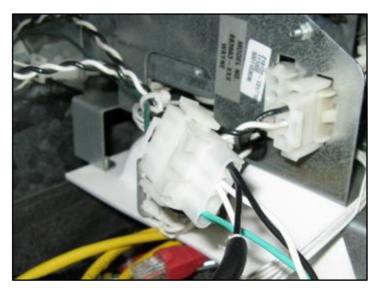


Fig. 3.19 - First of two connections

20. Insert the other connector into the fixed connector on the Dispenser Electronics Module:



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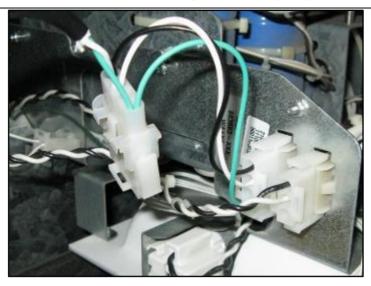


Fig. 3.20 - Second of two connections

- 21. Lay the unconnected end of the EK0126 Mains Cable in the bottom of the pump cavity near the EZ0631 PSU Plate Assembly associated with the side you're working on.
- 22. Install the MP0588 fish-paper cover over the Sale Calculator power supply board:

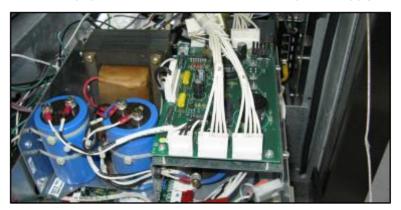


Fig. 3.21 - Sale Calculator Power Supply Board and connections

a. Unplug the connectors P5 & P6 from J5 & J6:



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Fig. 3.22 - P5 & P6 disconnected

b. Use a Philips-head screwdriver to loosen the four screws that retain the power supply-mounting bracket. You need a gap of about 1/16" under the head's washer:





Fig. 3.23 - Left (above) & right (top) screws to loosen



Fig. 3.24 - Screw loosened



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c. Place the fish-paper insulator over the power supply board (under the cables terminated in P5 & P6) and note the orientation:

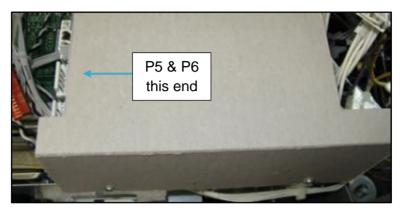


Fig. 3.25 - Fish-paper insulator in place

d. Ensure the insulator goes under the head of each of the four screws loosened in (b) and is fully pressed down:



Fig. 3.26 - Fully seat the insulator over the screws

- e. Tighten the four screws loosened in (b):
- f. Re-plug the connectors P5 & P6 into J5 & J6:

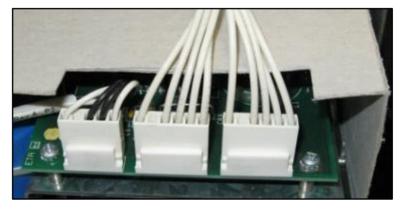


Fig. 3.27 - P5 & P6 reconnected



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- 23. Gently restore the calculator to its normal position. Be sure no wires are pinched when setting the calculator in place. Tighten the screw-catches by turning them ¼-turn clockwise.
- 24. Connect the end of the EK0126 Mains Cable into the connector on the EZ0631 PSU Plate Assembly of the side you're working on:



Fig. 3.28 - Mains Cable connected to PSU Plate

25. Repeat Steps 1 and 3-24 for Side B.

#### 26. For Side A only:

a. Connect female end of the EK0127 two-wire communication cable into the pump's communication loom (the connector marked in disassembly Step 16-1):

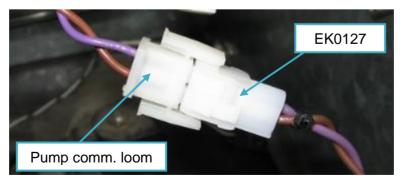


Fig. 3.29 - Two-Wire Cable connected to Pump Loom



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b. Route the EK0127 cable through the bottom of the pump cabinet to the EZ0631 PSU Plate Assembly that contains the InvencoLink converter, and plug the other end of the cable into the LINE port on the InvencoLink converter:

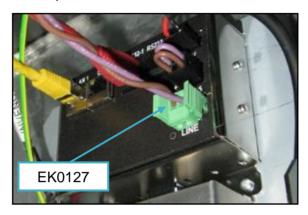


Fig. 3.30 - Two-Wire Cable connected to InvencoLink

- 27. Gather all loose wires (on both sides if necessary), neatly wrap them together with cable-ties and secure to the chassis.
- 28. Carefully close each Side pump door, making sure the no cables are pinched, and both the bolts on each door are properly fastened using the special Wayne Security Key.

#### 4.3.1 Wiring Completion

When all the cables have been installed, use cable ties to provide strain relief. The rear of the G6-300 OPT has plastic loops close to the connectors that are intended to assist with this.

Also ensure that all cables are tidy and cannot become snagged or pinched when the door of the cabinet is opened and closed.



WARNING – Local regulations may also require that the installation is electrically tested and certified BEFORE switch-on.



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# 5 First Power-Up

Once the installation is complete and the wiring is certified (if necessary), power may be applied. The G6-300 OPT takes a couple of minutes to complete its start-up phase, during which several information screens will be presented.

The terminal will display the following screen whilst attempting to connect to the LAN. This screen will persist until a connection can be made (Note: reported Firmware version may vary):



If the terminal is successful in connecting to the LAN it will display the following screen and the rest of the start-up sequence will continue:





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The following steps describe the paper loading procedure.

Step	Description	Photo reference
1.	Ensure the paper roll has a neat cut edge.	
2.	Remove spindle from the paper holder position. Note orientation of the spindle (handle to left)	Spindle
3.	Insert roll in place – the paper tension flap is spring- loaded so you will need to apply some pressure. Insert the spindle through the middle of the roll to hold in place.	
4.	Insert the cut edge of the paper into the slot as shown by the label.  Note: Insert until the printer grips and feeds automatically.	MSIRT PAPER  LEGIL SEGMIS



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5.	The photo shows the paper loaded correctly.	
6.	Paper-feed buttons are located on the top of the terminal.  Press either button to move the paper forward or back.  Press both buttons together to cut the paper.	REV CUT FWD
7.	Use the paper-feed buttons to advance the paper through the terminal until it appears at the paper exit chute. Cut the paper using both paper-feed buttons, then remove the cut length from the chute.	NVENCO    S   S   S   S   S   S   S   S   S