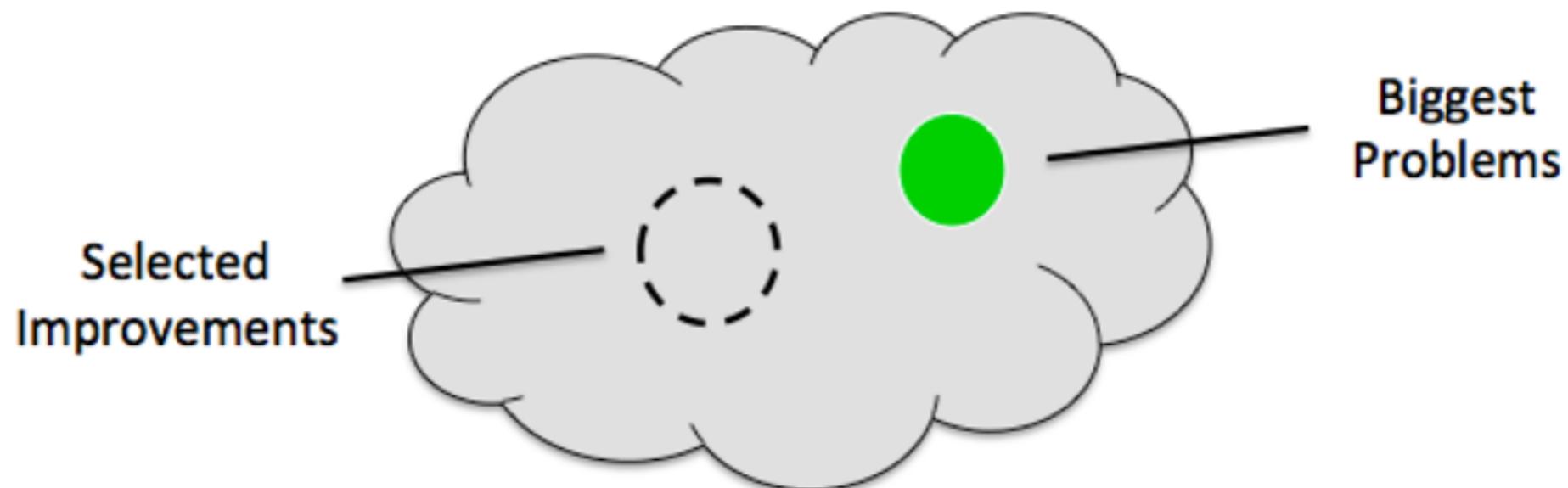


Top 5 Reasons Why Improvement Efforts **FAIL**



For the last 5 years...



Idea Flow Learning Framework

Data-Driven Process for Software Mastery

This Talk...

Why is **visibility critical to success?**

(It's why improvement efforts fail)

My Story...

We were trying to do
all the **"right"** things.

We were building a
factory automation system...

We shipped to production...

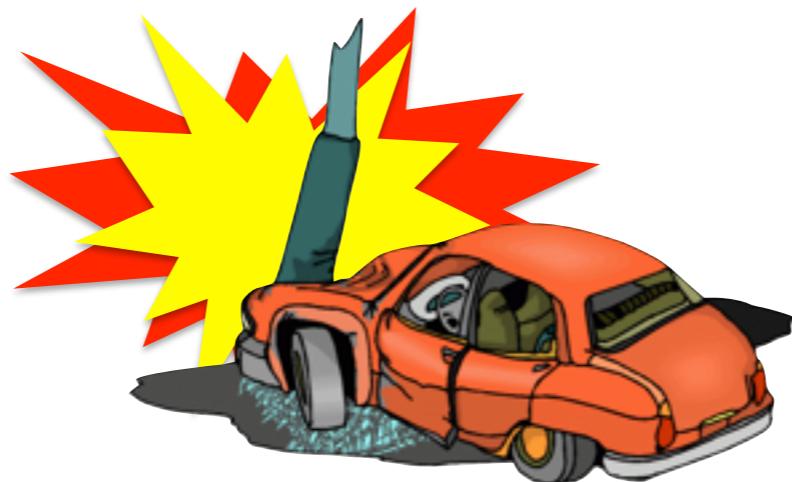
We shipped to production... **(again)**

We couldn't reproduce the problem.

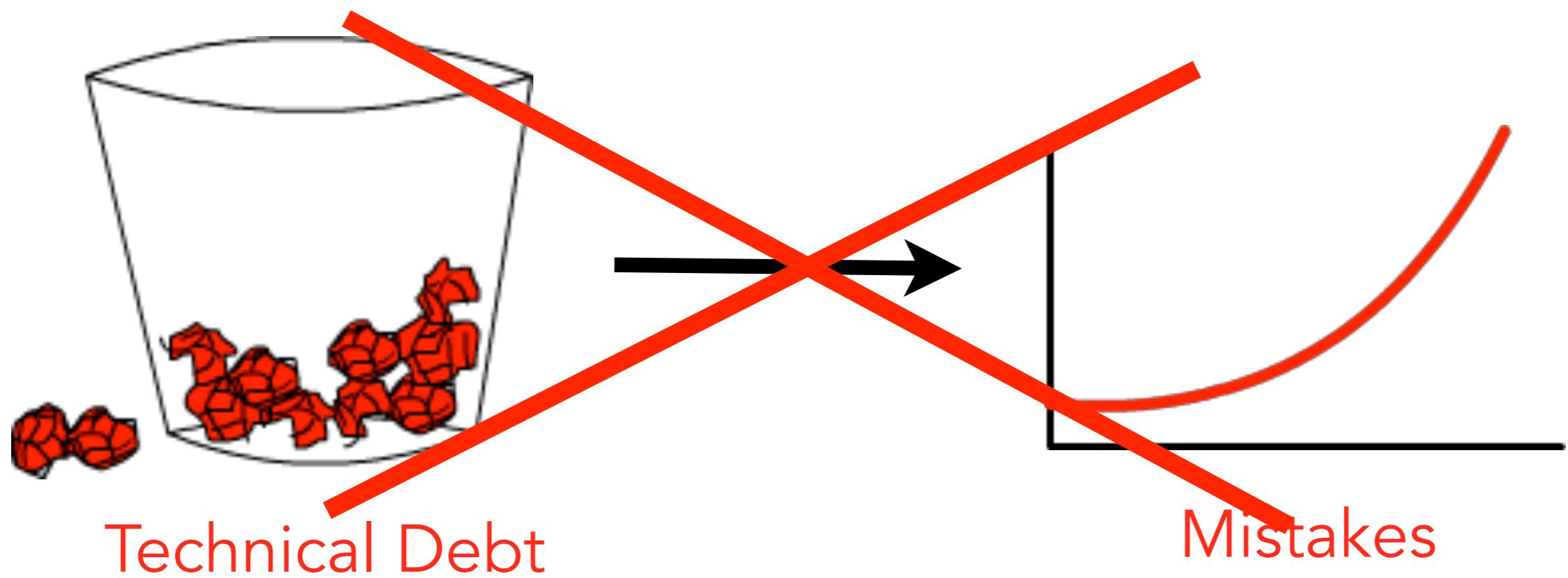
We shipped to production... **(AGAIN)**

The **rollback** failed!

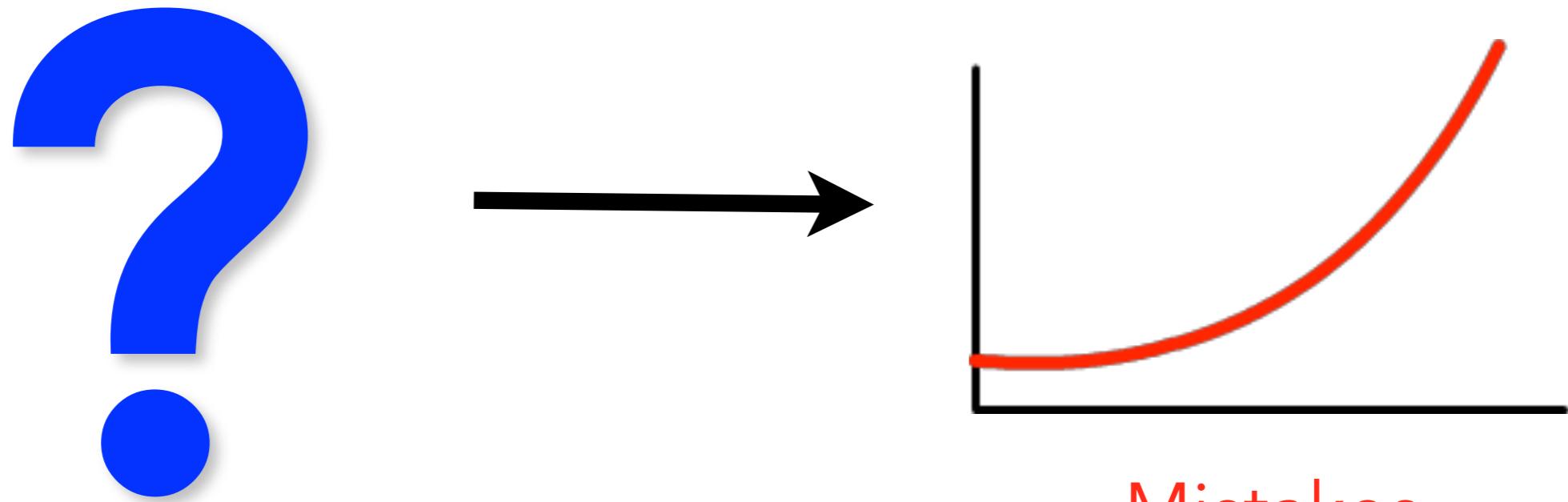
Project FAILURE



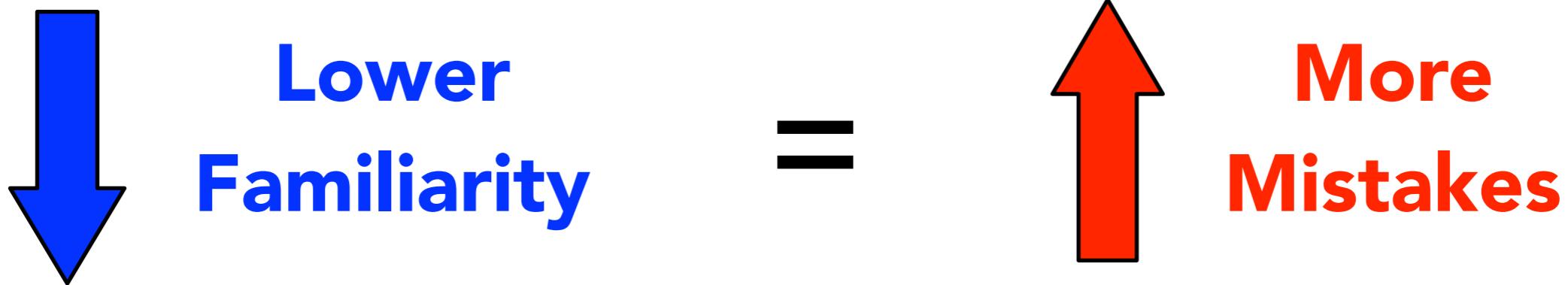
I thought the main obstacle was
Technical Debt



Most of our mistakes were in the
most well-written parts of the code.

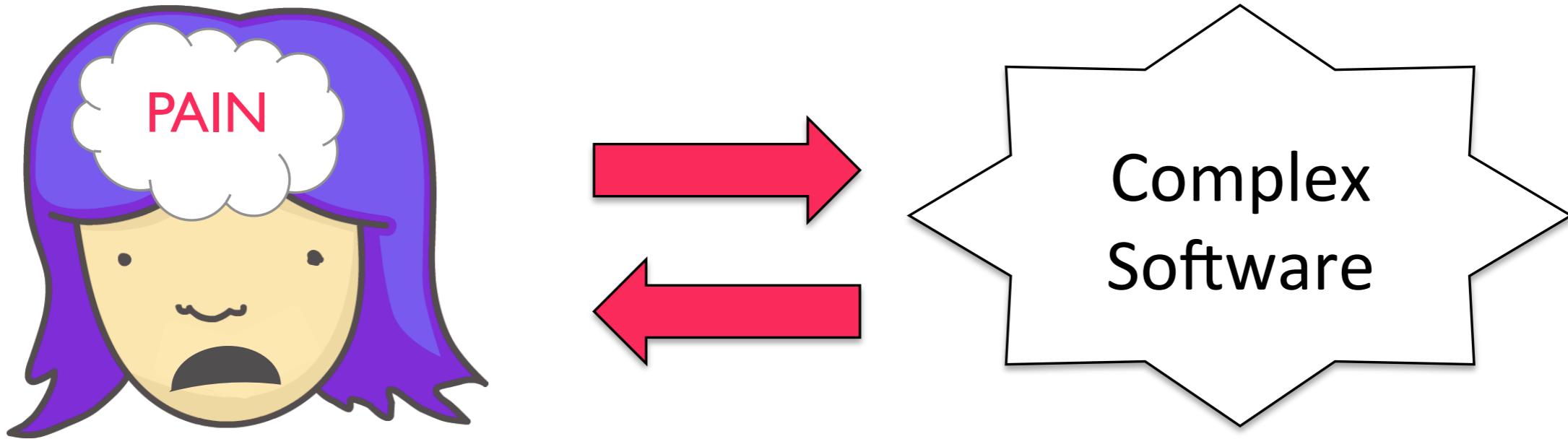


We made significantly more mistakes
in **code that we didn't write** ourselves.



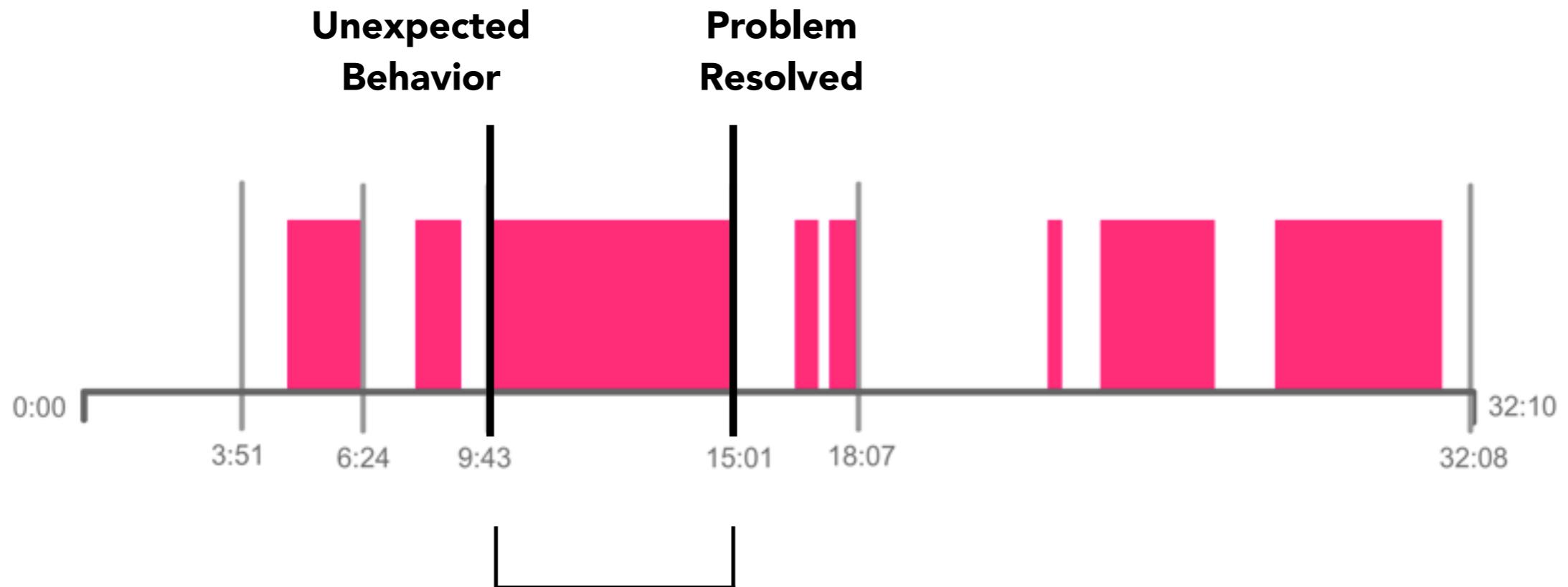
There had to be more to the story...

This is what I knew...



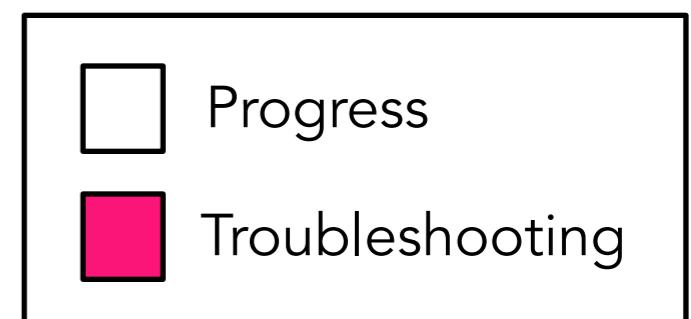
What made development *feel* painful?

Tracking Painful *Interaction* with the Code (Friction)

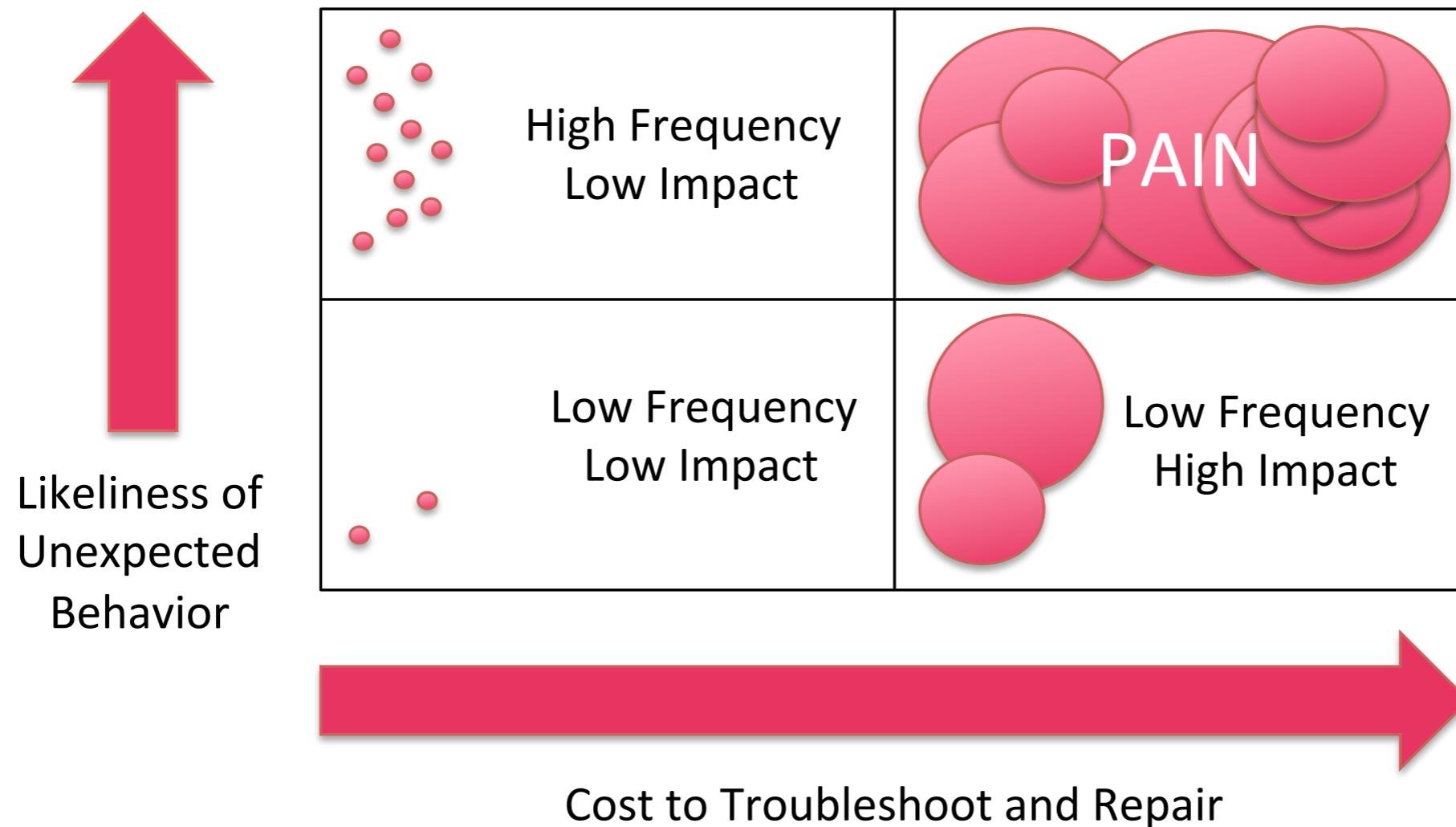


5 hours and 18 minutes of troubleshooting...

PAINFUL



The amount of **PAIN** was caused by...



What causes PAIN?



What Causes Unexpected Behavior (*likeliness*)?

- Familiarity Mistakes
- Stale Memory Mistakes
- Semantic Mistakes
- Bad Input Assumption
- Tedious Change Mistakes
- Copy-Edit Mistakes
- Transposition Mistakes
- Failed Refactor Mistakes
- False Alarm

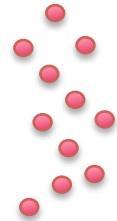


What Makes Troubleshooting Time-Consuming (*impact*)?

- Non-Deterministic Behavior
- Ambiguous Clues
- Lots of Code Changes
- Noisy Output
- Cryptic Output
- Long Execution Time
- Environment Cleanup
- Test Data Creation
- Using Debugger

Most of the pain was caused by *human factors*.

What causes PAIN?



What Causes Unexpected Behavior (*likeliness*)?

Familiarity Mistakes

Stale Memory Mistakes

Semantic Mistakes

Bad Input Assumption

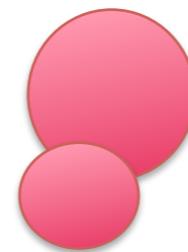
Tedious Change Mistakes

Copy-Edit Mistakes

Transposition Mistakes

Failed Refactor Mistakes

False Alarm



What Makes Troubleshooting Time-Consuming (*impact*)?

Non-Deterministic Behavior

Ambiguous Clues

Lots of Code Changes

Noisy Output

Cryptic Output

Long Execution Time

Environment Cleanup

Test Data Creation

Using Debugger

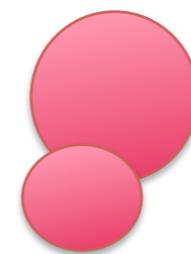
Most of the pain was caused by *human factors*.

What causes PAIN?



What Causes Unexpected Behavior (*likeliness*)?

- Familiarity Mistakes
- Stale Memory Mistakes
- Semantic Mistakes
- Bad Input Assumption
- Tedious Change Mistakes
- Copy-Edit Mistakes
- Transposition Mistakes
- Failed Refactor Mistakes
- False Alarm



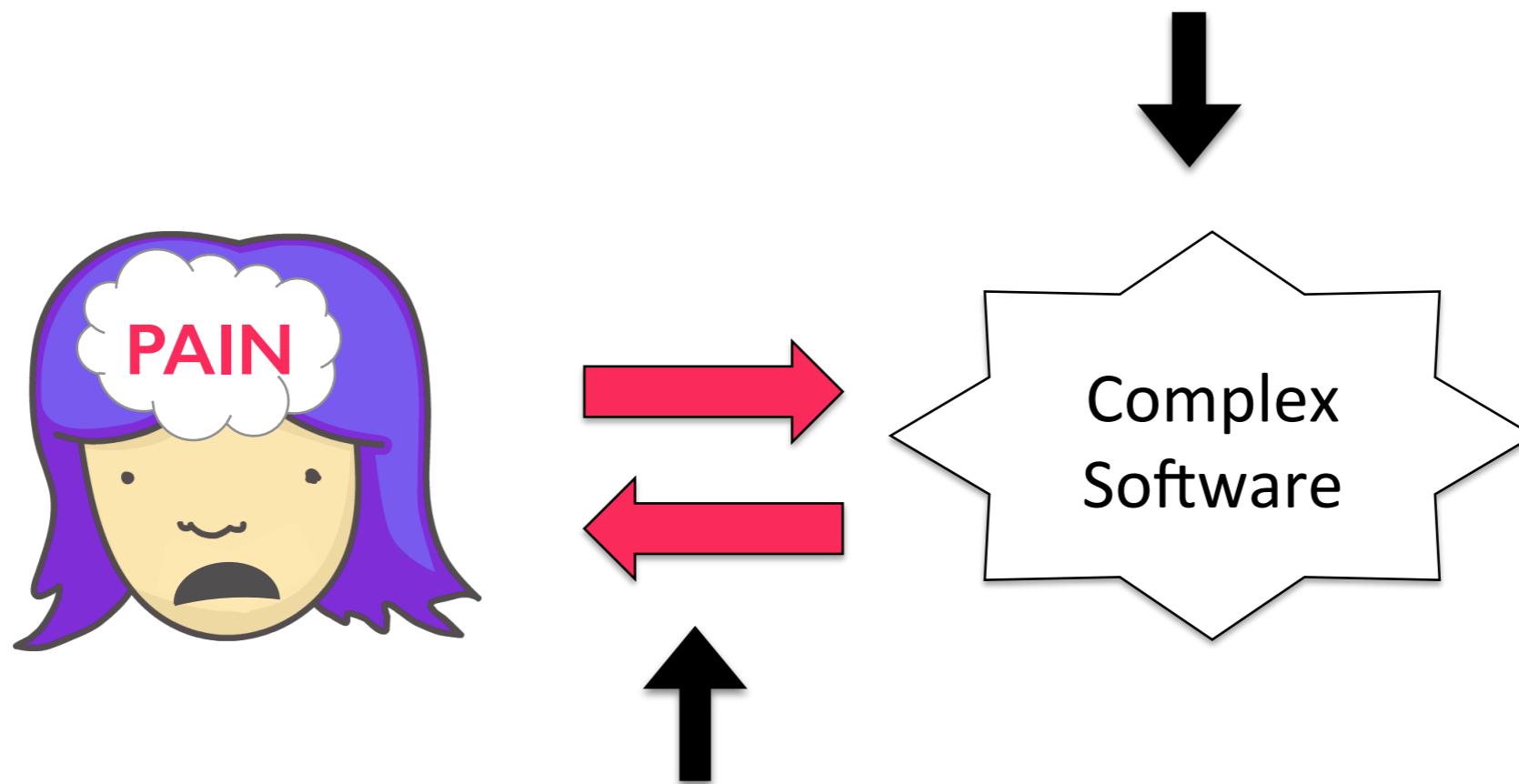
What Makes Troubleshooting Time-Consuming (*impact*)?

- Non-Deterministic Behavior
- Ambiguous Clues**
- Lots of Code Changes
- Noisy Output
- Cryptic Output
- Long Execution Time
- Environment Cleanup
- Test Data Creation
- Using Debugger

Most of the pain was caused by *human factors*.

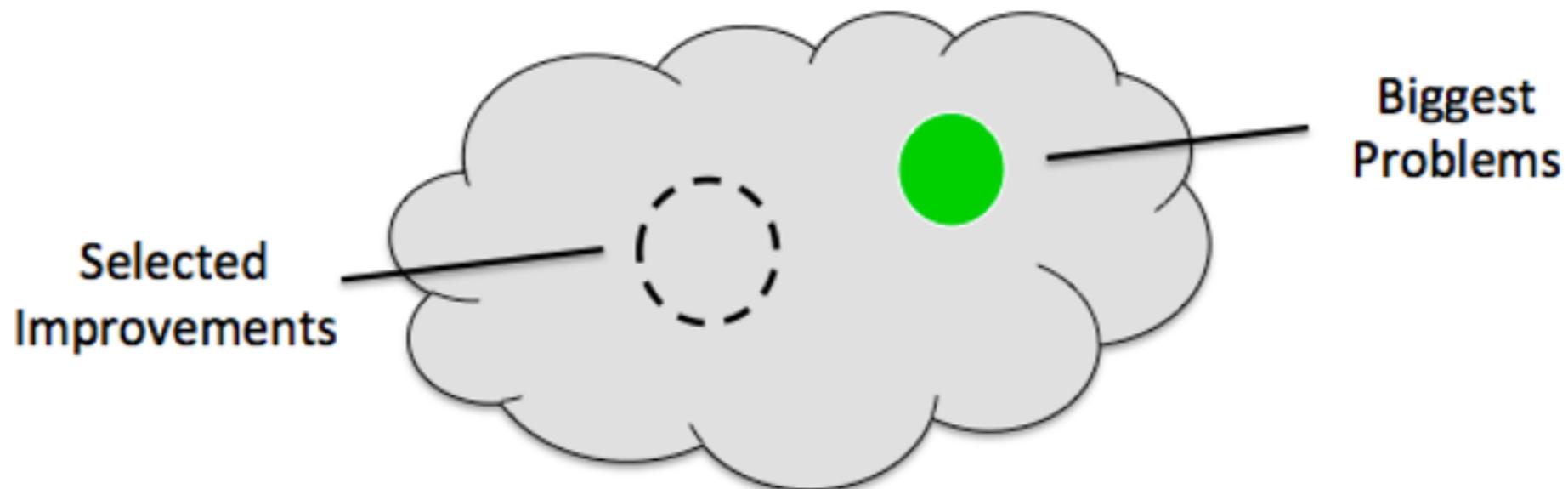
PAIN occurs during the **process** of understanding and extending the software

Not the Code.



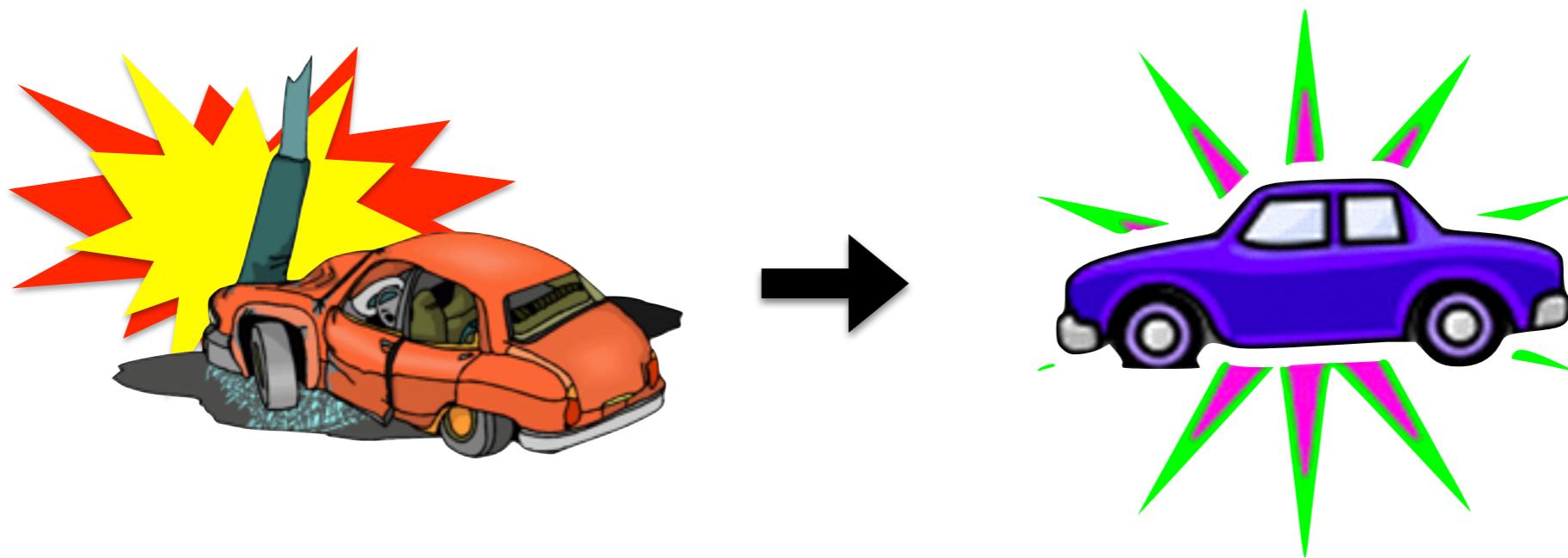
Optimize Developer Experience

We were ***trying to improve***,
but we didn't solve the right problems.



We didn't ***realize***
that our improvements didn't work!

It took us **2 years** to turn the project around.



We didn't start over.

The Same Patterns in Consulting...



PAIN

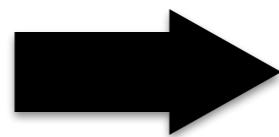
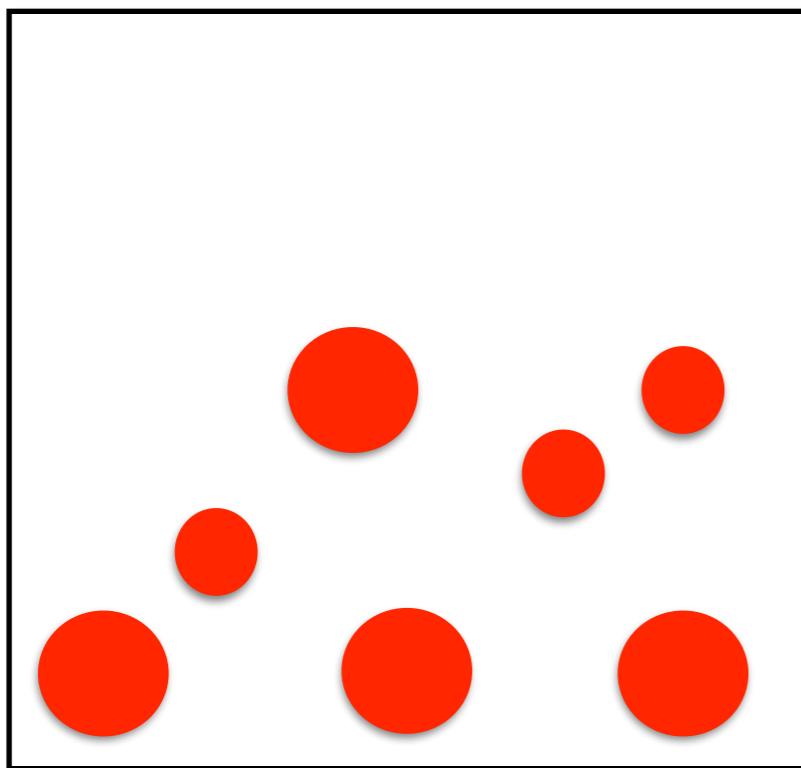
Builds were breaking

Releases were painful

Productivity slowing to a crawl

Begging for time

The Team Believed...



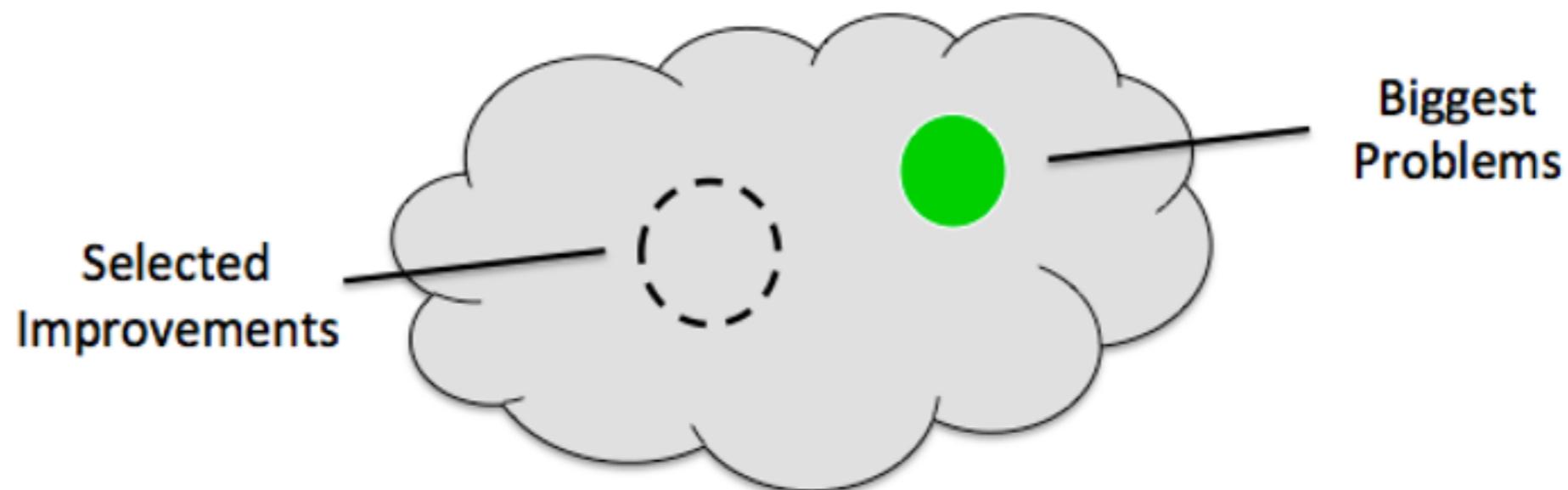
Problems Building Up
in the Code

PAIN

Brainstorming a List



“Technical Debt” Backlog

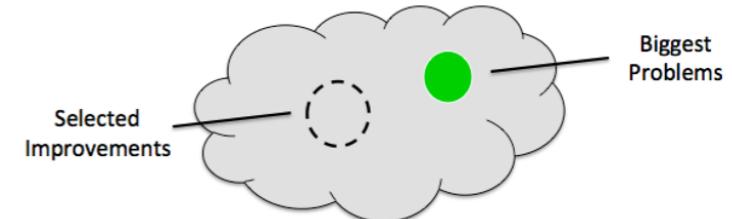


The Improvements didn't make much difference.

Why?

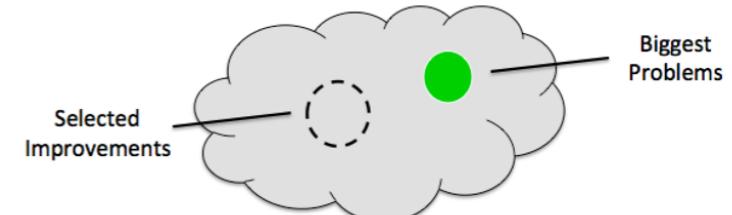
Top 5 Reasons Improvements Fail

1. We assume best practices will solve the problem.
2. We assume the biggest problems will come to mind.
3. We assume that we understand the problem.
4. We assume that understanding is enough.
5. We don't make the problems visible to management.



Top 5 Reasons Improvements Fail

1. We assume best practices will solve the problem.
2. We assume the biggest problems will come to mind.
3. We assume that we understand the problem.
4. We assume that understanding is enough.
5. We don't make the problems visible to management.



Here's What My Team Did.



Our regression testing
took 3-4 weeks...

Let's *automate* the tests!

Here's What My Team Did.



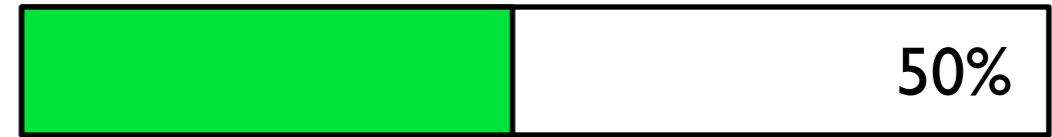
Percent Automated:



Here's What My Team Did.



Percent Automated:



Maintenance
started getting **PAINFUL**...

Let's **refactor** the tests!

Here's What My Team Did.



Percent Automated:



It was still really **PAINFUL**...

"Well, at least our regression cycle is faster, right?"

Our regression cycle *still* took 3-4 weeks!

Here's What My Team Did.



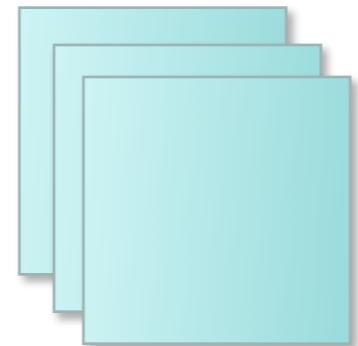
We deleted **everything...**

The automation wasn't
solving the problem.

How did we solve the quality problem?

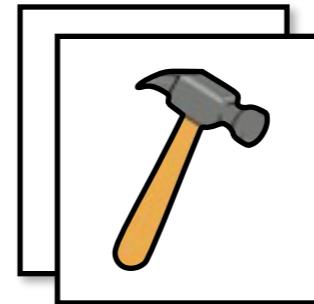
What are the **risks** in this release?

How can we **mitigate** the risks?



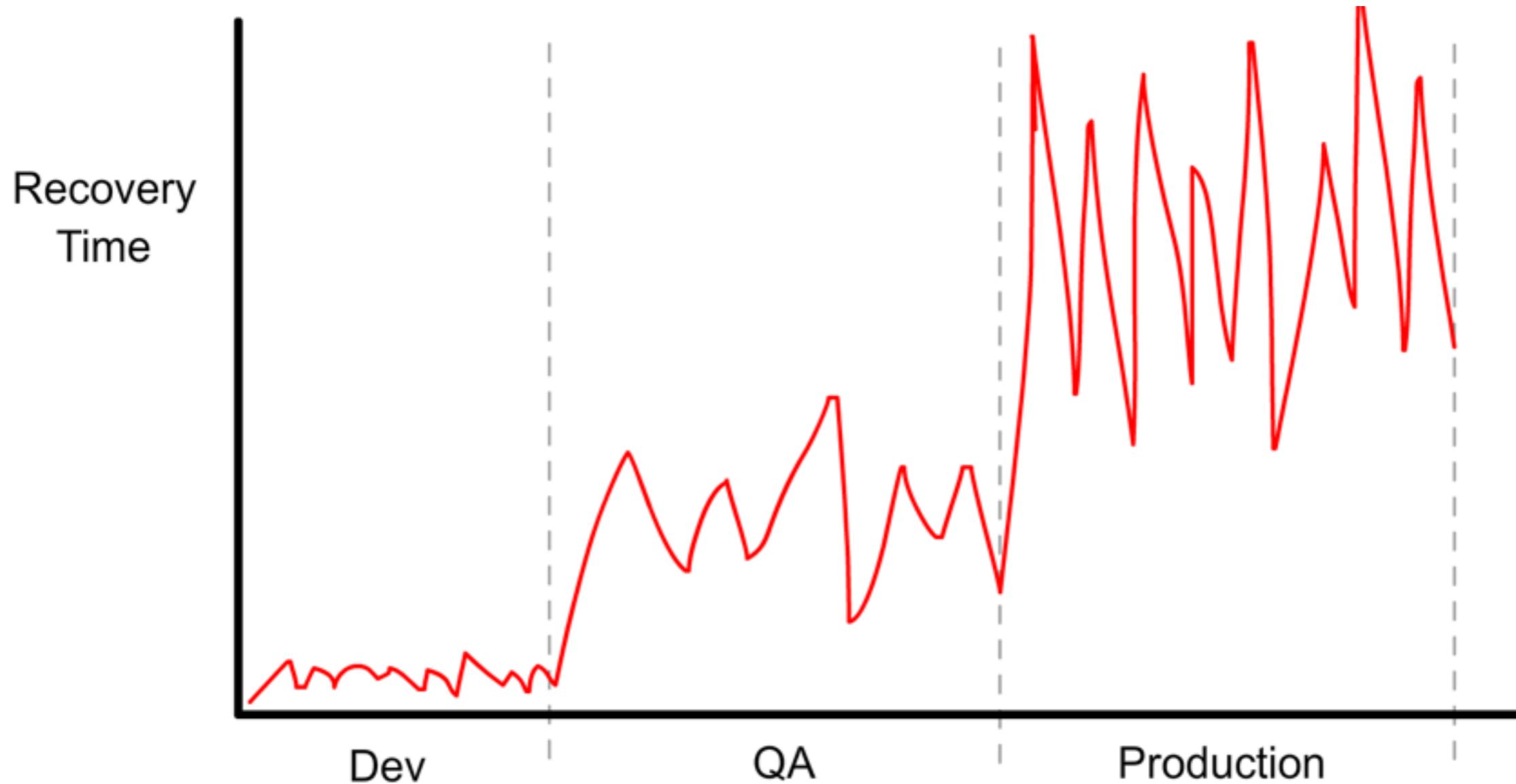
Handful of
manual tests

+



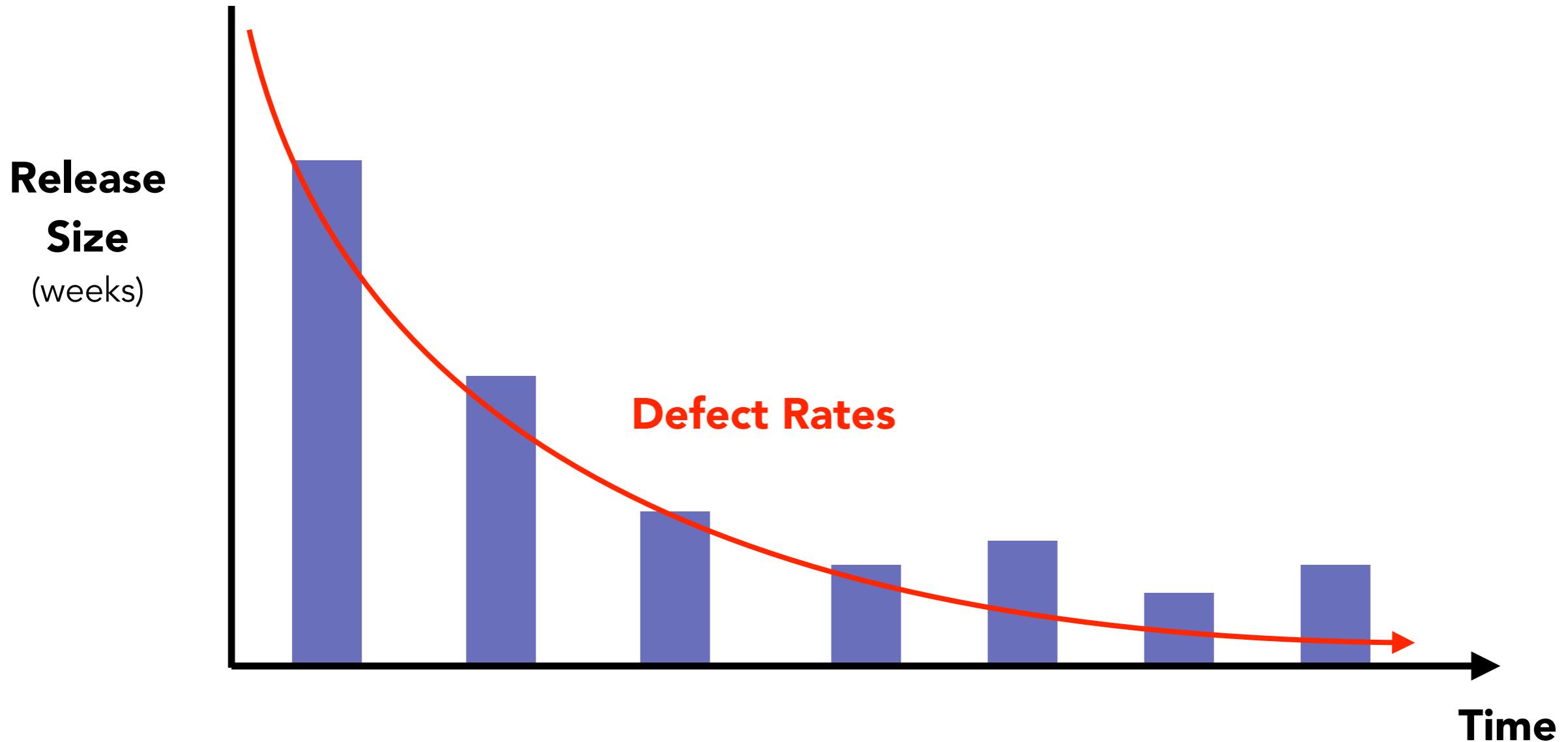
Custom
Tools

Rushing at the Deadline *Escalates* Costs



Switched to Fixed-scope “as small as possible” releases

We Regained Control Over Quality By *Dropping* the Deadlines



Sometimes Best Practices are the *cause* of the problem

What target are we aiming for?



What does “**better**” really mean?

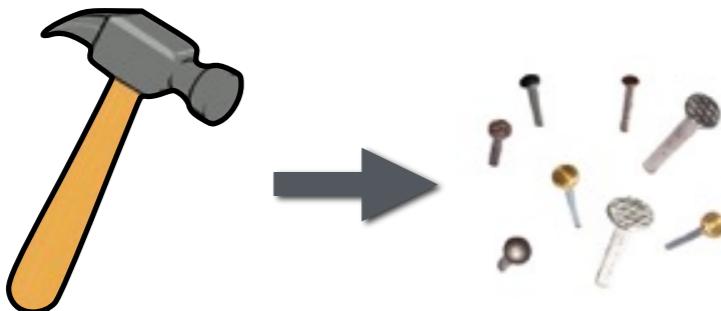
What does “**better**” really mean?


“**Better**”
following best practices
(solution-focused)

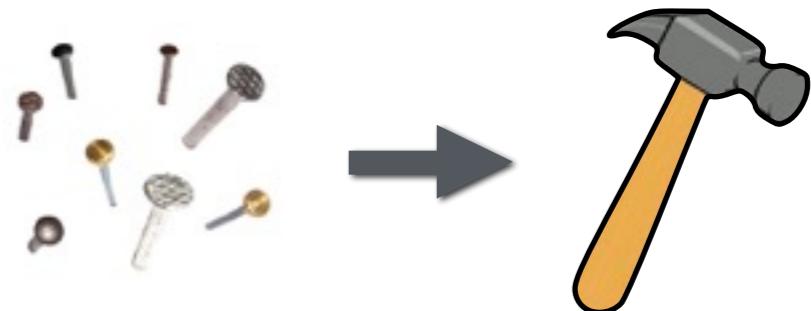



“**Better**”
solving the problems
(problem-focused)

Start with the Solution



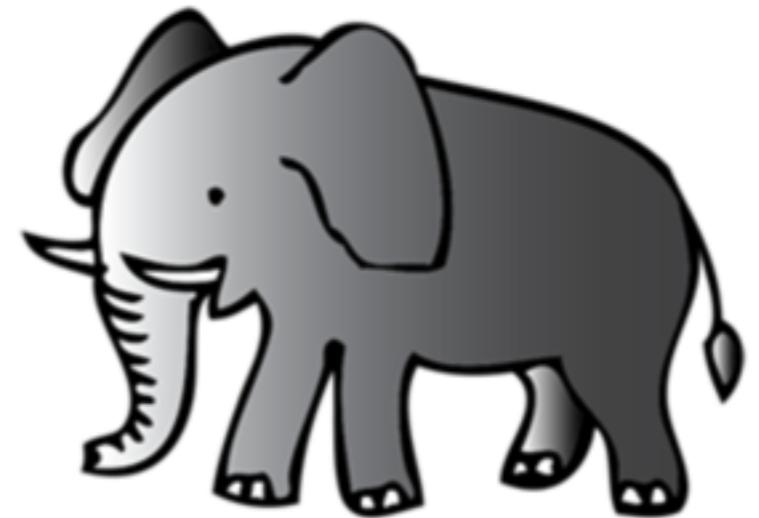
Start with the Problem



Solution-Oriented “Problems”

“What’s the biggest problem we need to solve?”

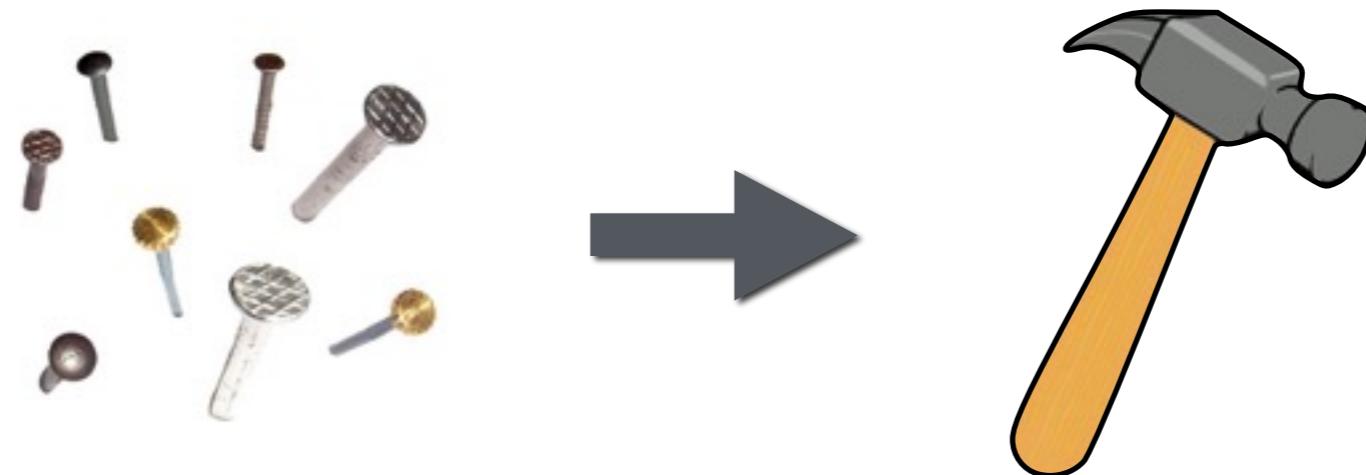
“The problem is we don’t have enough test automation!”



Our biggest problem

Broken Target

Lesson Learned: Focus on the Nails

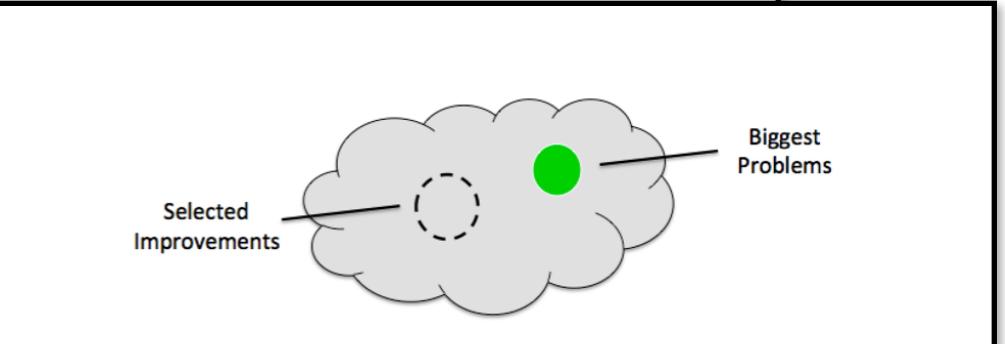


“What *problem* am I trying to solve?”

Top 5 Reasons Improvements Fail

BROKEN TARGET

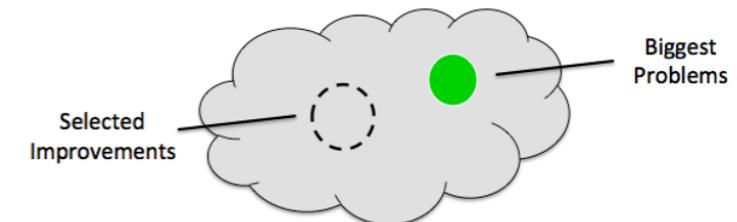
2. We assume the biggest problems will come to mind.
3. We assume that we understand the problem.
4. We assume that understanding is enough.
5. We don't make the problems visible to management.



Top 5 Reasons Improvements Fail

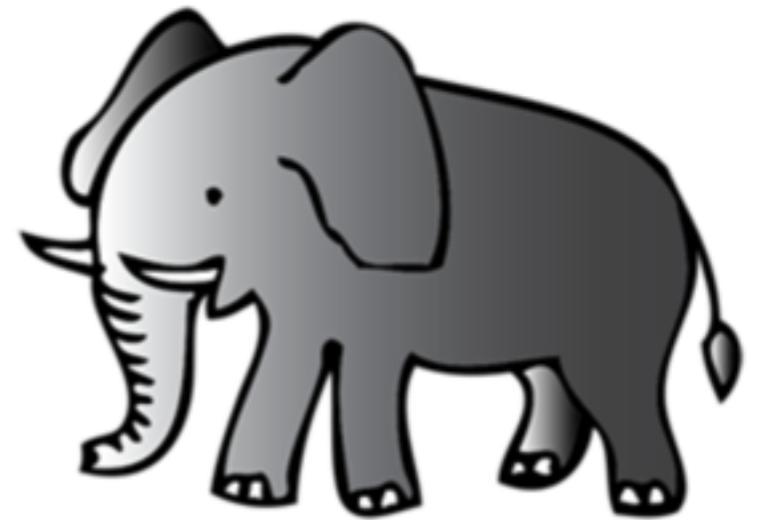
BROKEN TARGET

2. We assume the biggest problems will come to mind.
3. We assume that we understand the problem.
4. We assume that understanding is enough.
5. We don't make the problems visible to management.



Here's what my team did.

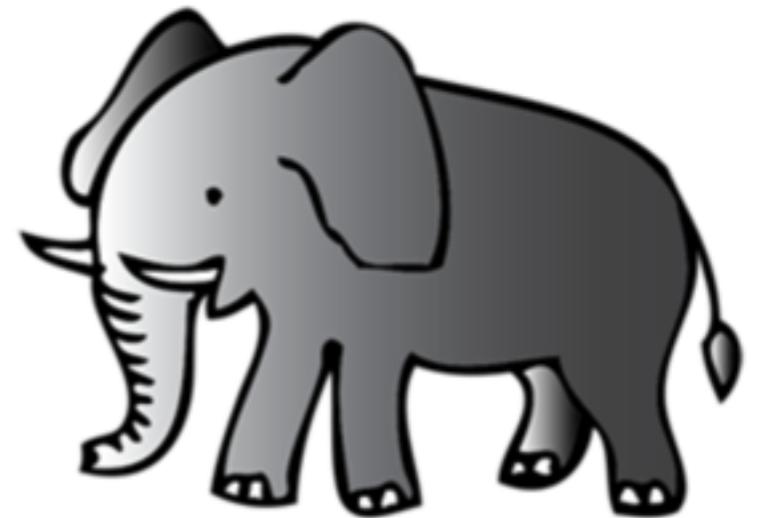
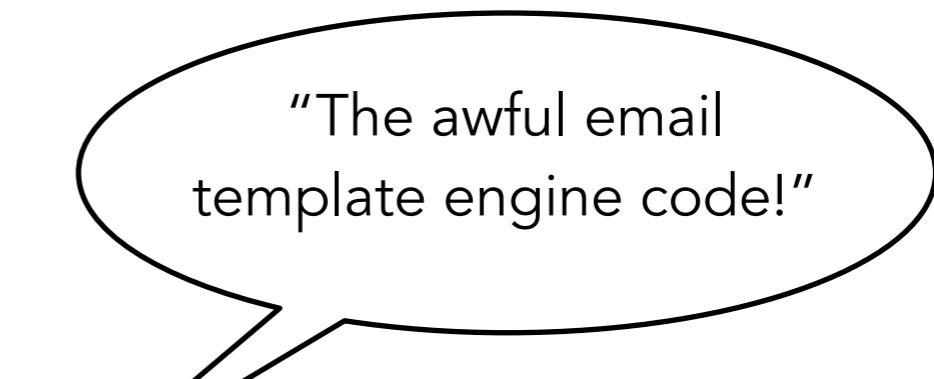
"What's the biggest opportunity for improvement?"



Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

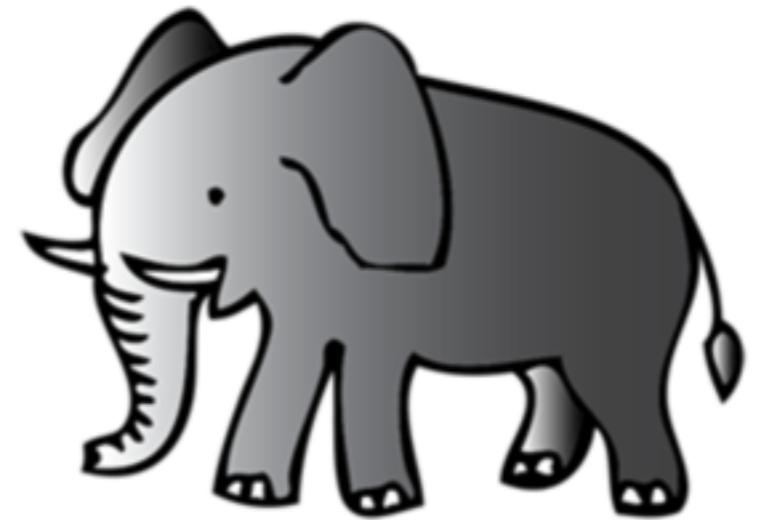


Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

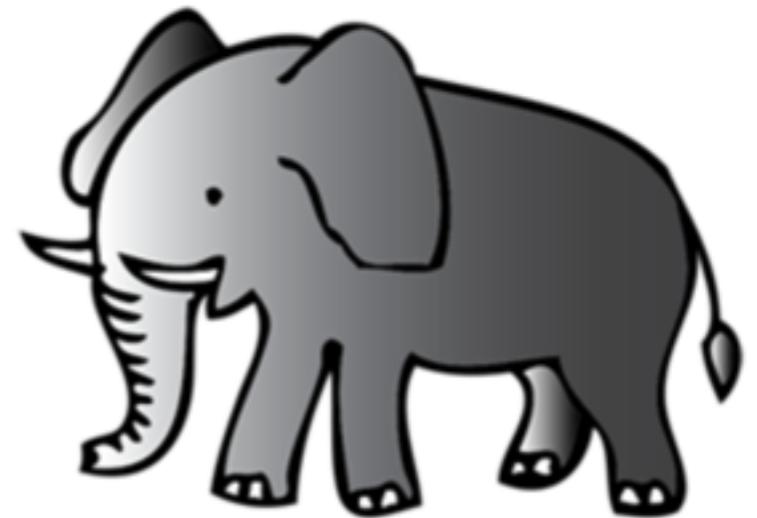
"Fill in missing
unit tests!"



Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

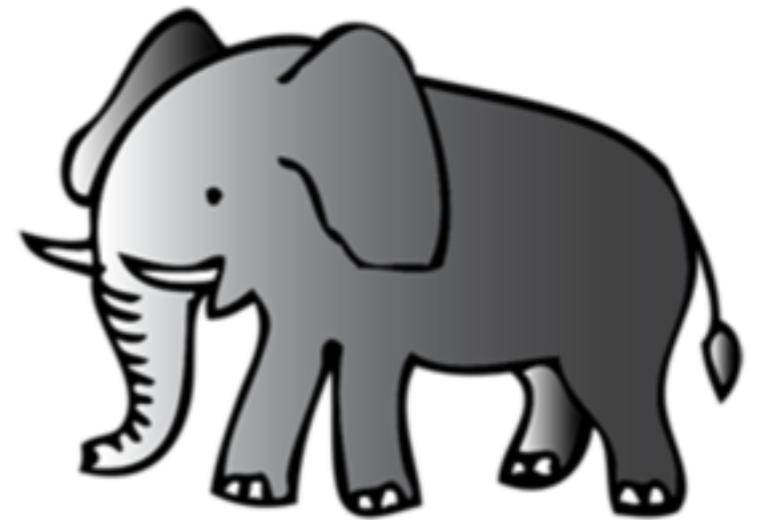


Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

"Let's improve maintainability
of our test framework!"

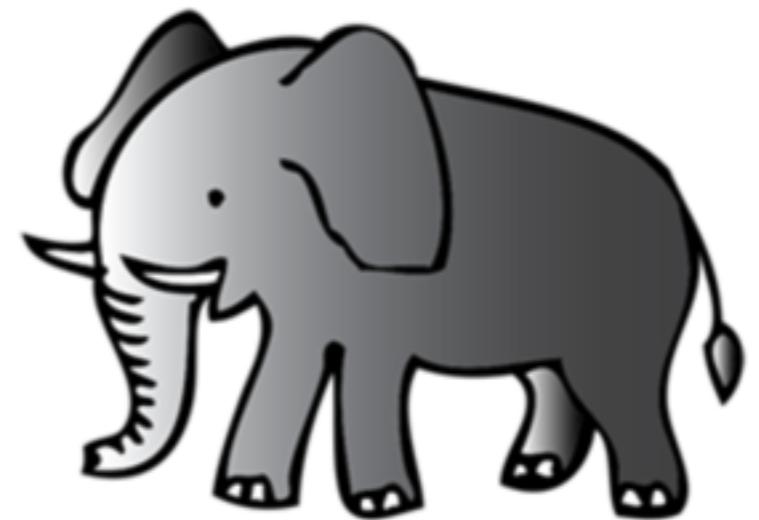


Our biggest problem

Here's what my team did.

“What’s the biggest opportunity for improvement?”

Just because a problem **comes to mind**,
doesn’t mean it’s an important problem to solve.



Our biggest problem

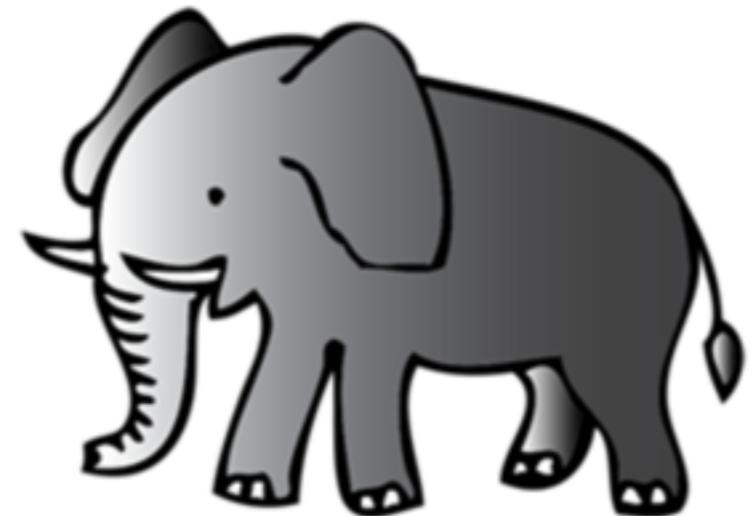
Here's what my team did.

"What's the biggest opportunity for improvement?"

What do I feel the
most **intensely** about?



Daniel Kahneman
Thinking Fast and Slow



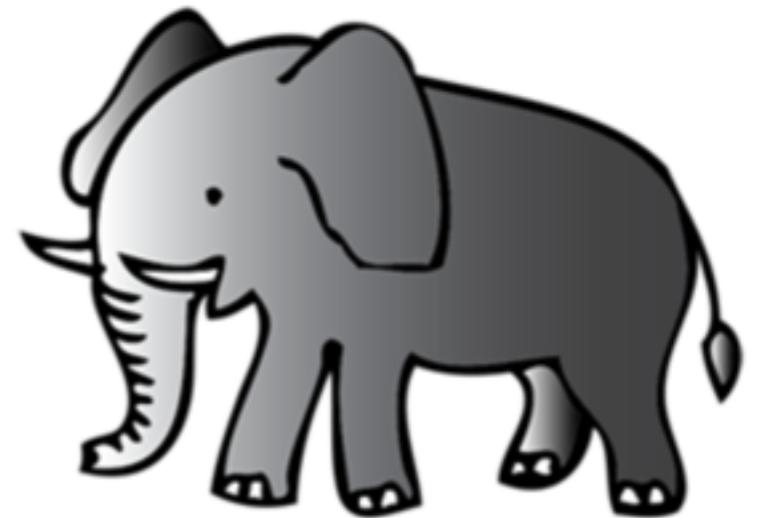
Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

Recency Bias

"The awful email
template engine code!"



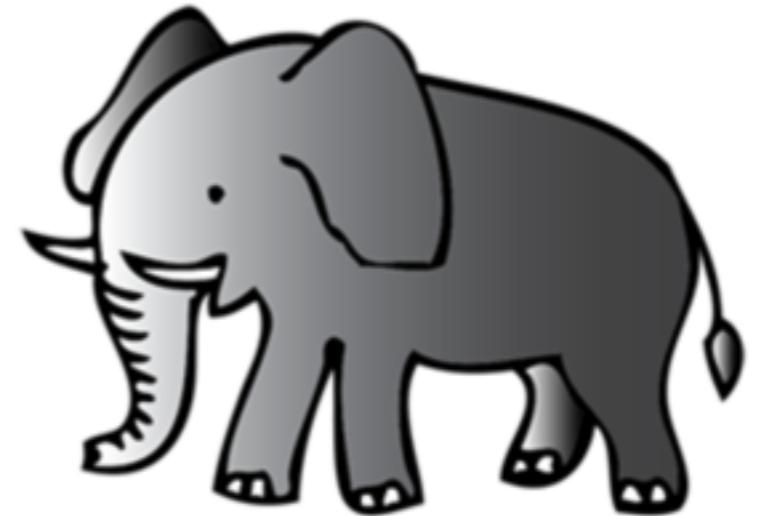
Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

Guilt Bias

"Fill in missing
unit tests!"



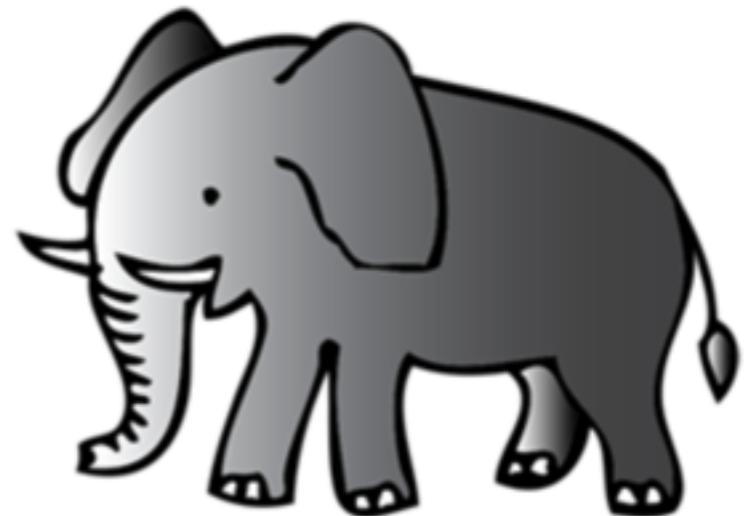
Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

Known Solution Bias

"I know how to improve database performance!"



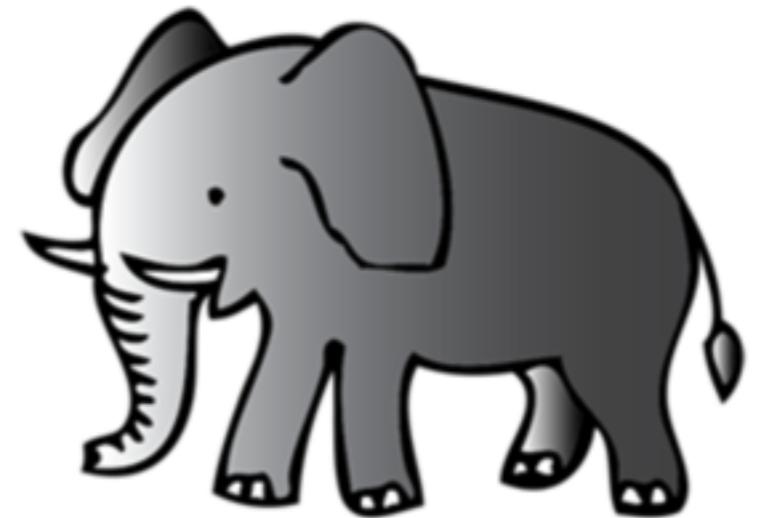
Our biggest problem

Here's what my team did.

"What's the biggest opportunity for improvement?"

Sunk Cost Bias

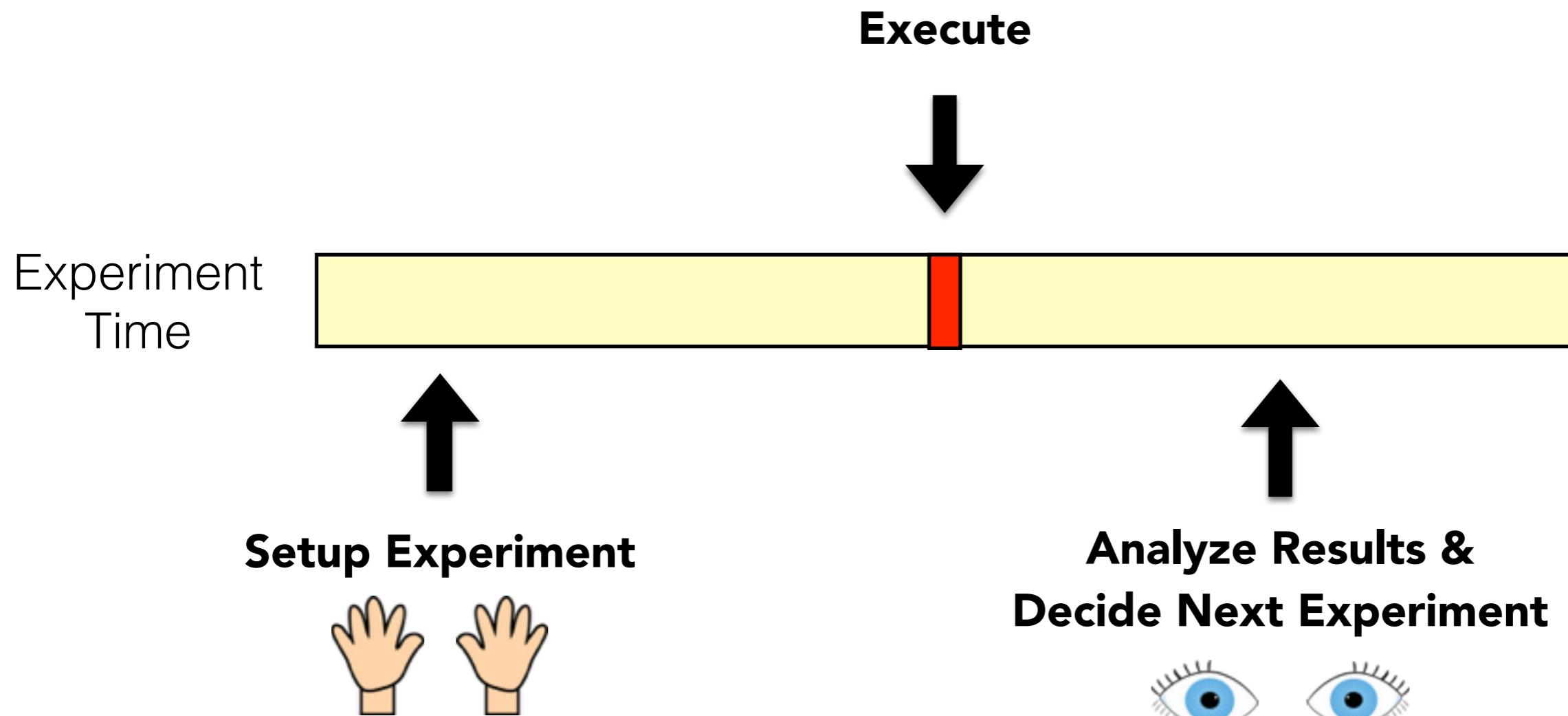
"Let's improve maintainability
of our test framework!"



Our biggest problem

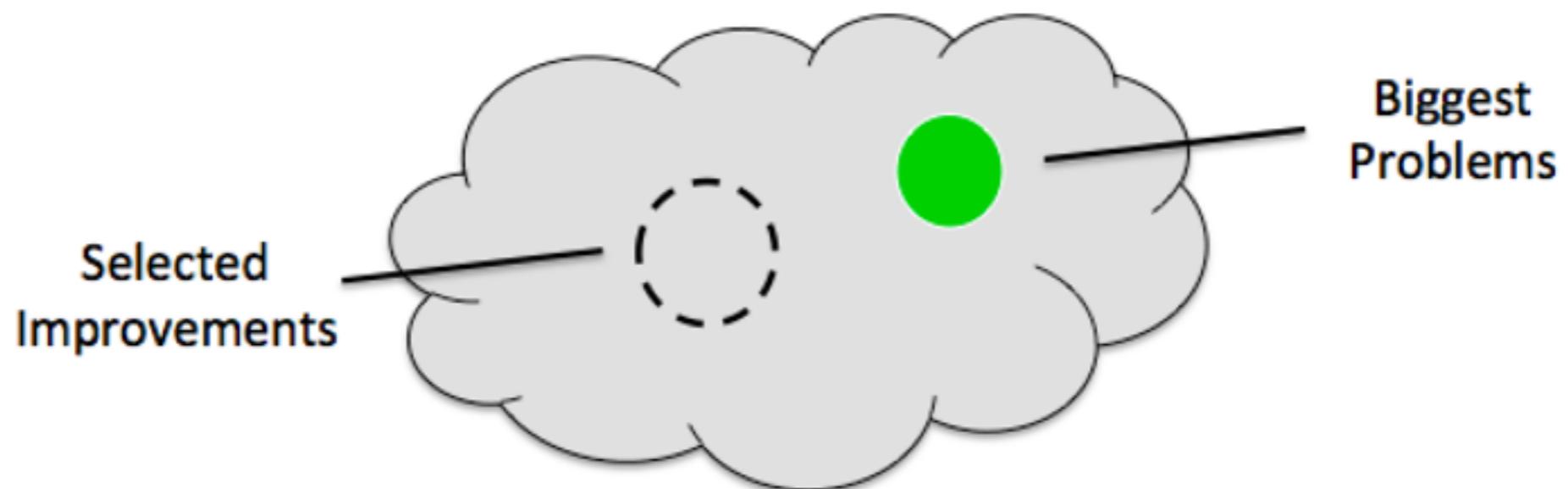
Our Perception of Time is **WAY OFF**

waiting - time goes slow



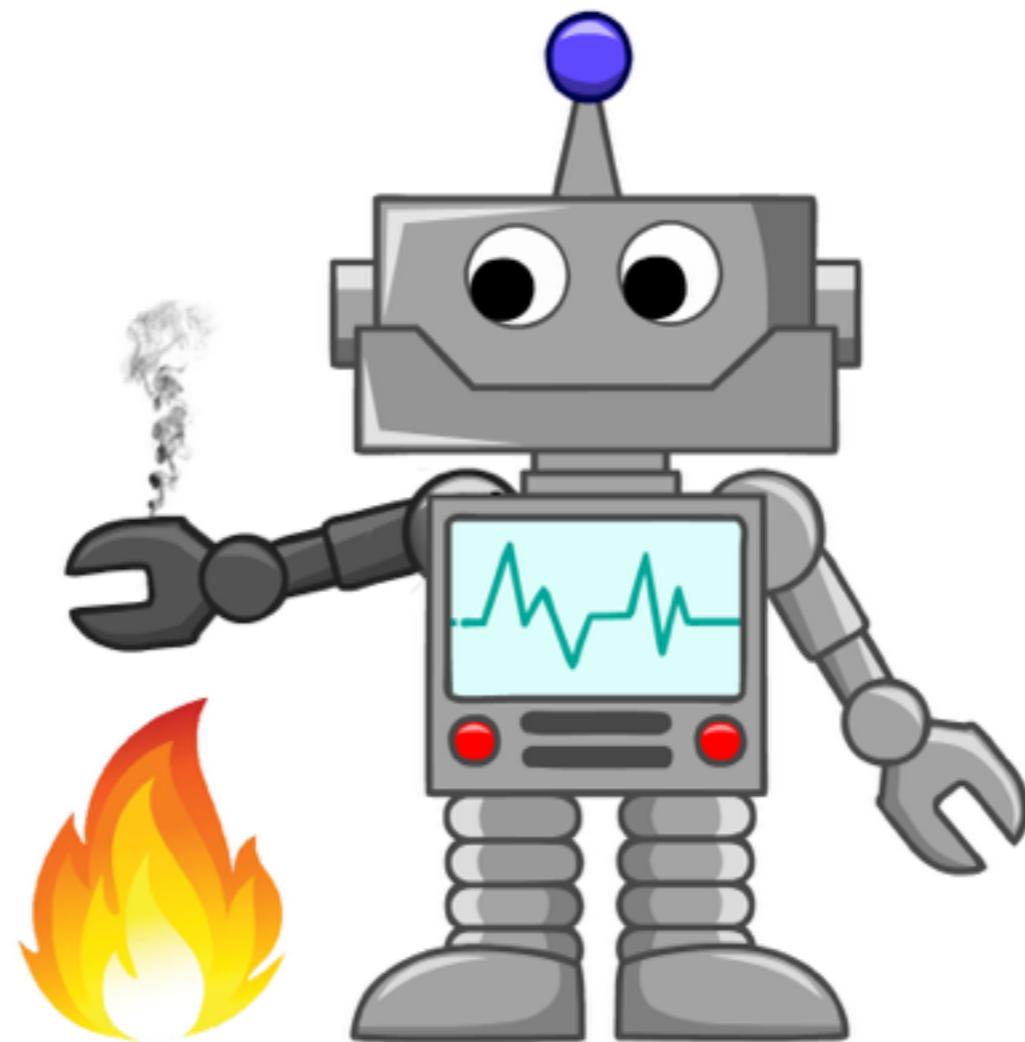
doing - time zooms by

Relying on Gut Feel:

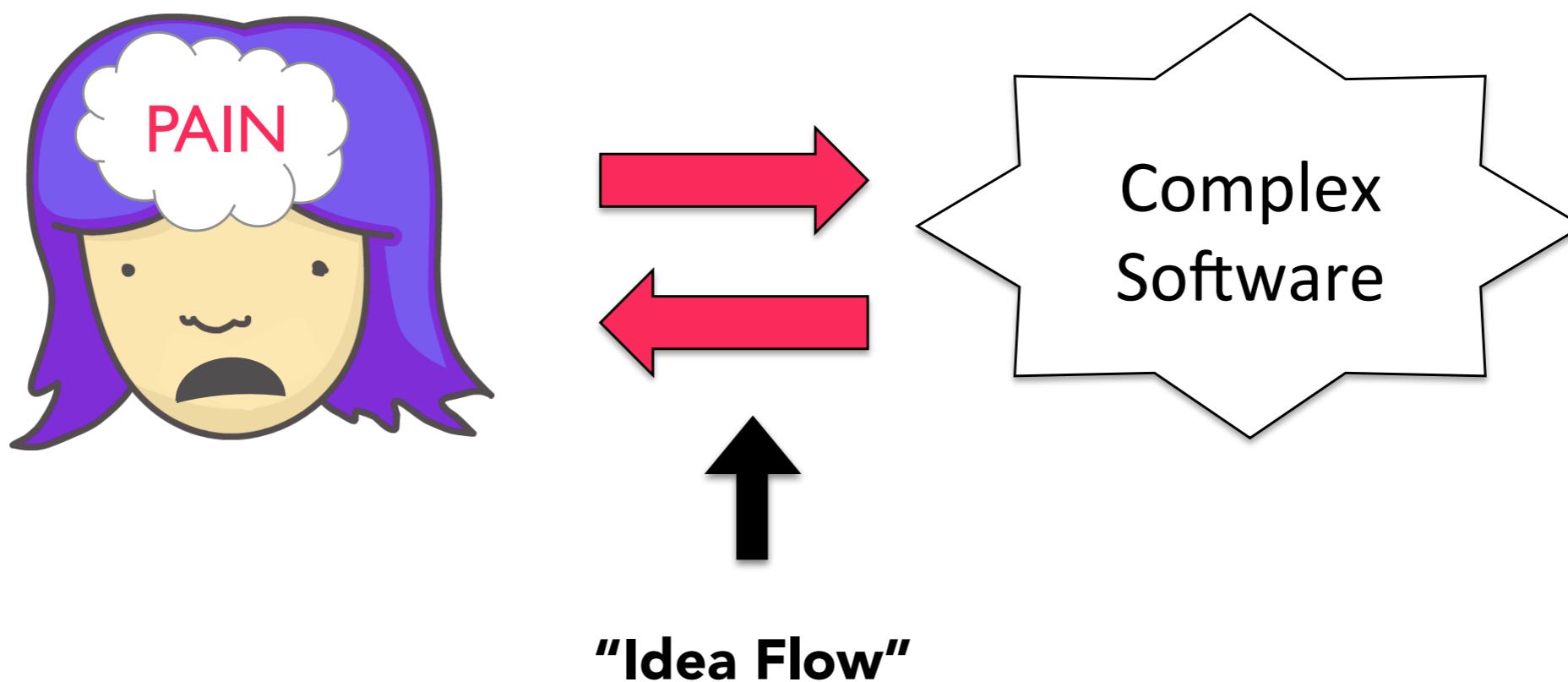


Our gut feel is way off!!!

Install a Pain Sensor

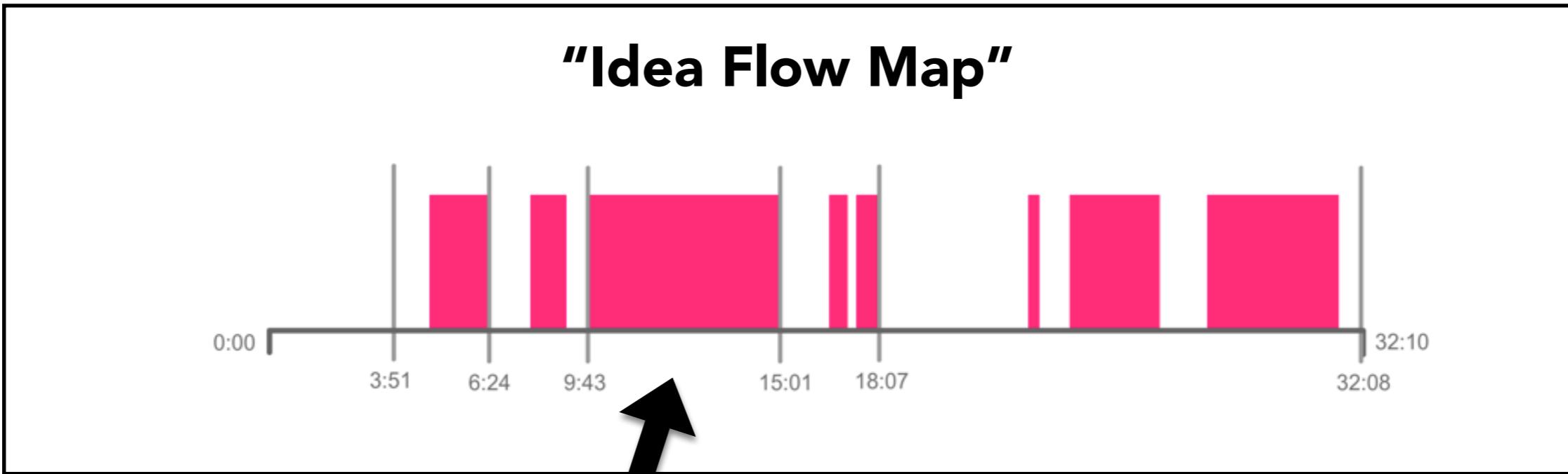


PAIN occurs during the **process** of understanding and extending the software



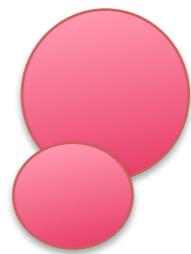
"Idea Flow" is the flow of ideas between the developer and the software

Visualize “Friction” in Developer Experience

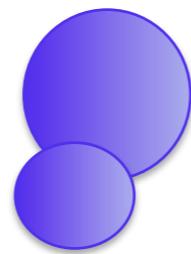


This is “Friction” in Idea Flow

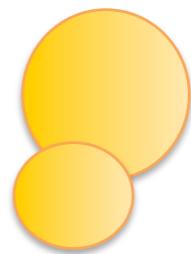
Three Types of Friction



Troubleshooting

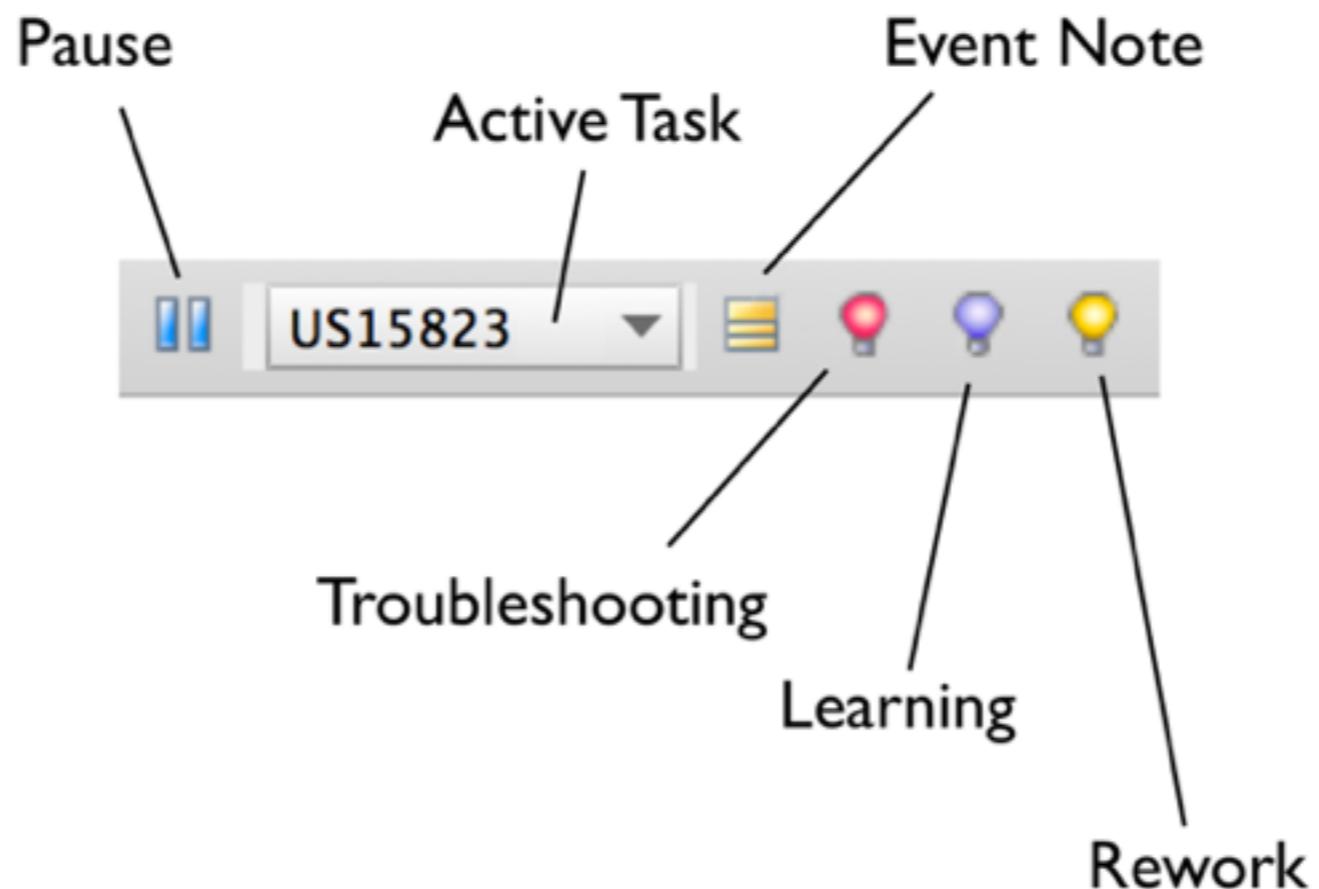


Learning



Rework

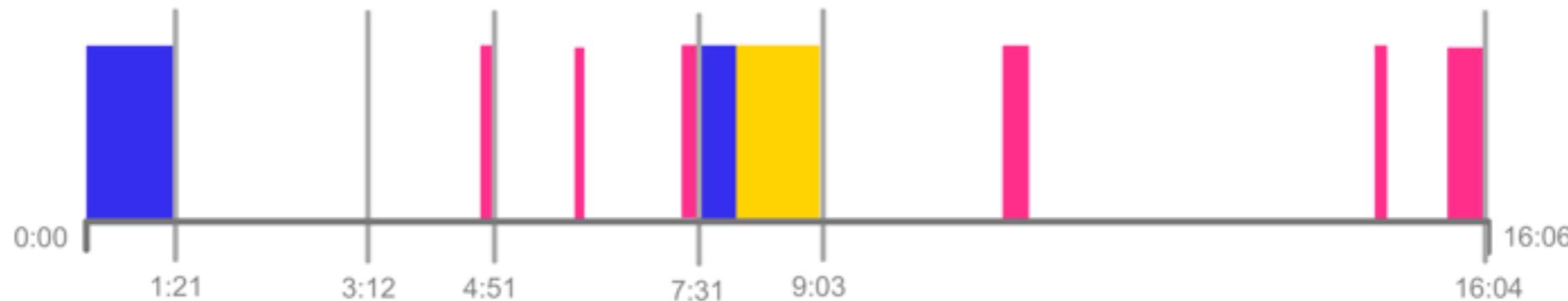
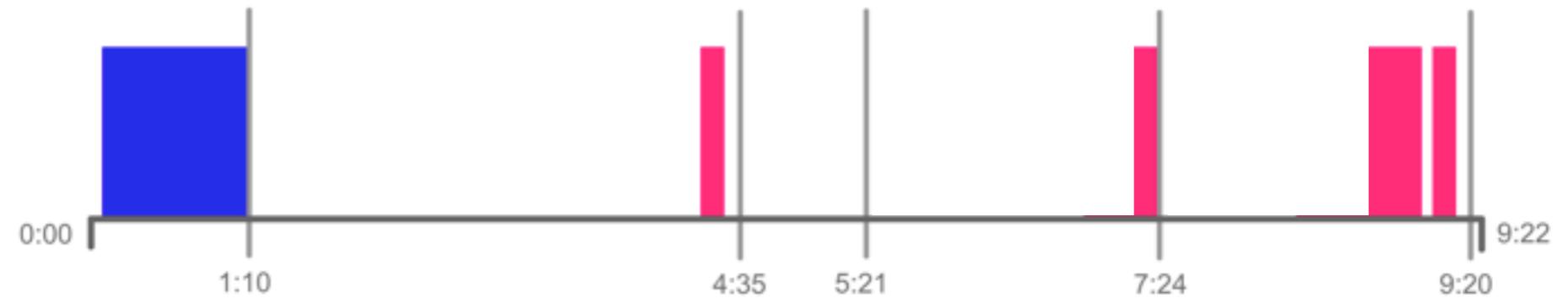
Idea Flow Mapping Tools



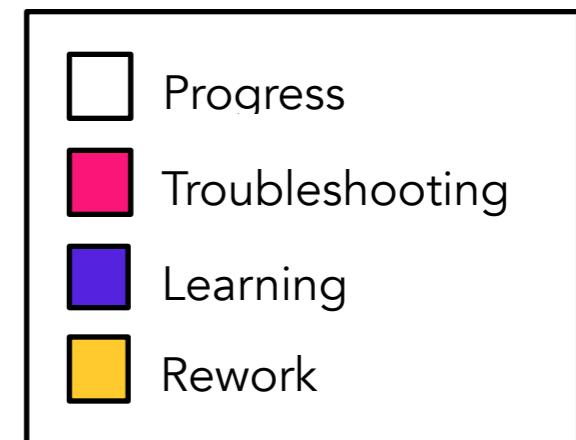
(Open Source, Supported GA ~April 2016)
github.com/ideafloow/tools

Case Study 1:

Healthy project (10 months) with a focus on reducing troubleshooting time.



10-20% friction

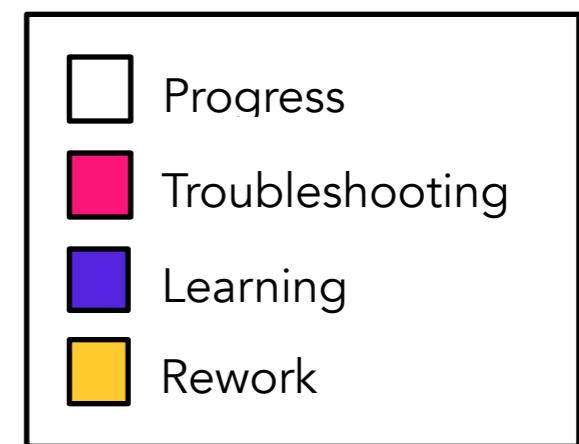


Case Study 2:

18 months after a micro-services and Continuous Delivery rewrite



40-60% friction



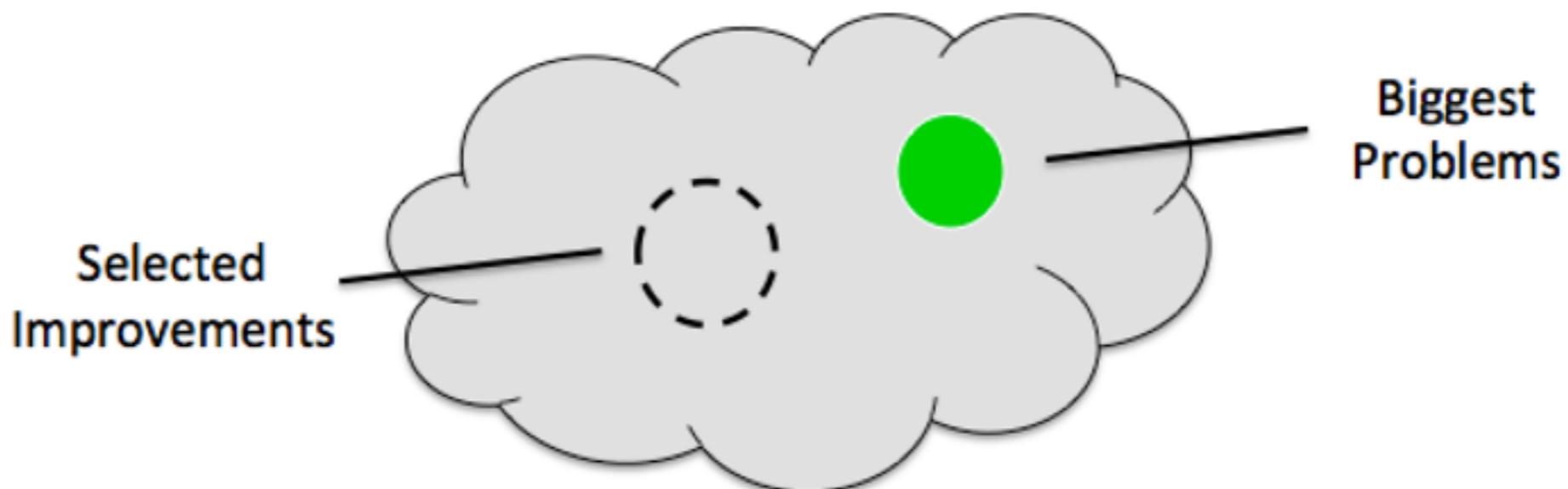
Case Study 2:

The Team's Focus: Reducing technical debt
in the micro-services code.

The Biggest Problem: Integration problems across teams
leading to environment down time.

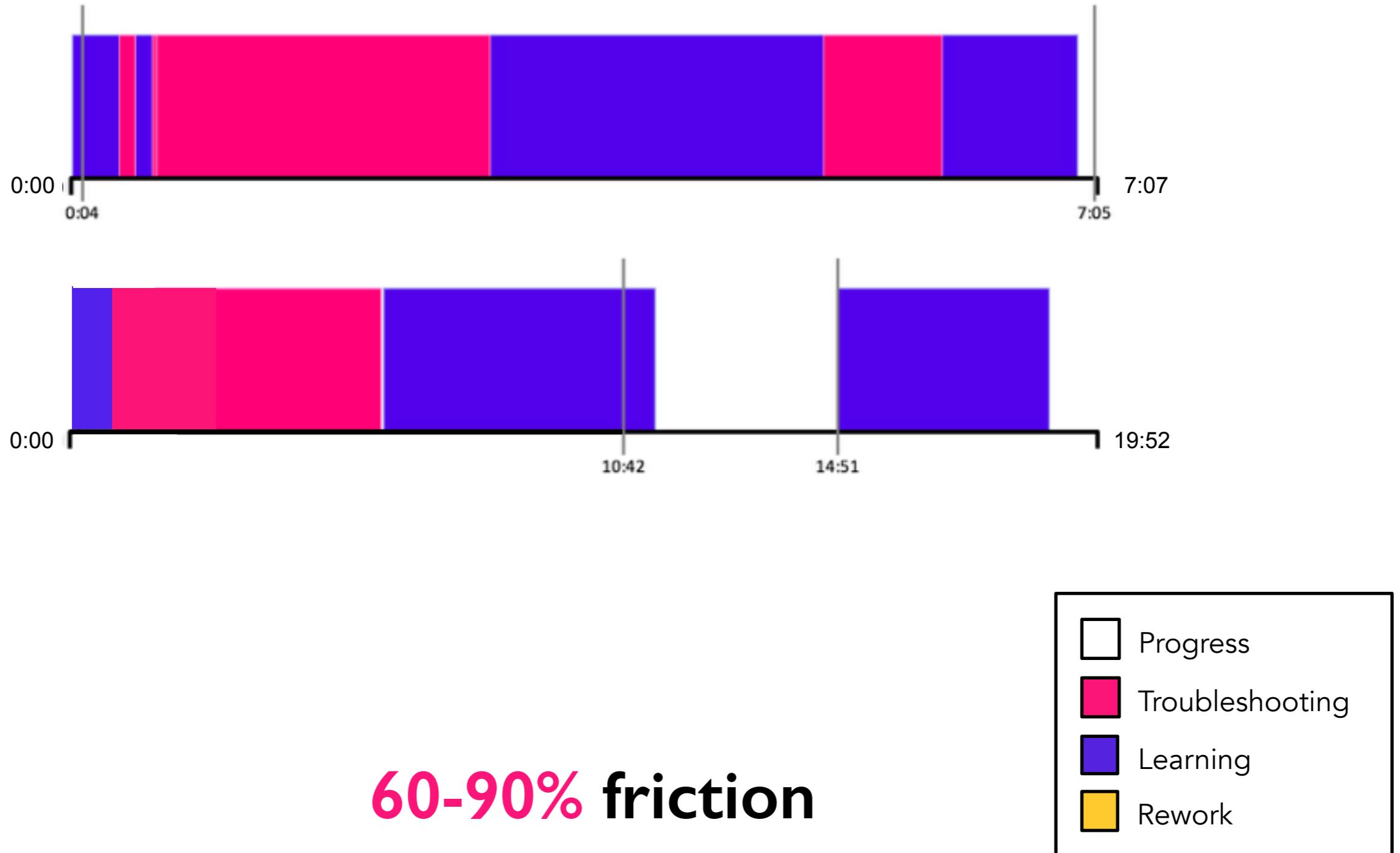
Cost:

1000 hours/month!!



Case Study 3:

12 year old project inherited after all the original developers had left.



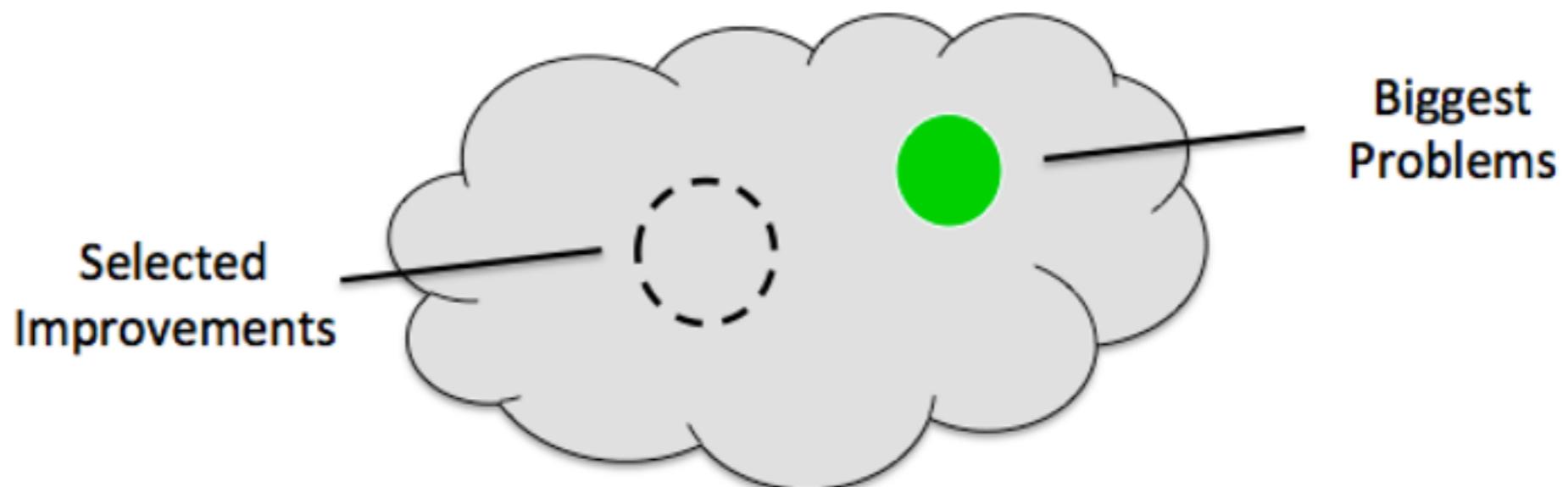
Case Study 3:

The Team's Focus: Increasing
Unit Test Coverage by 5%

The Biggest Problem: Generating test data
for running reporting engine experiments.

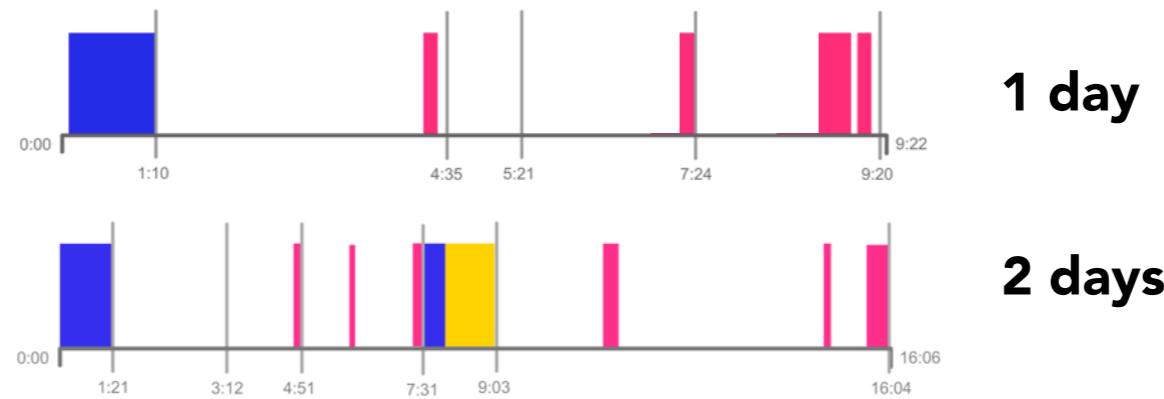
Cost:

700 hours/month!!

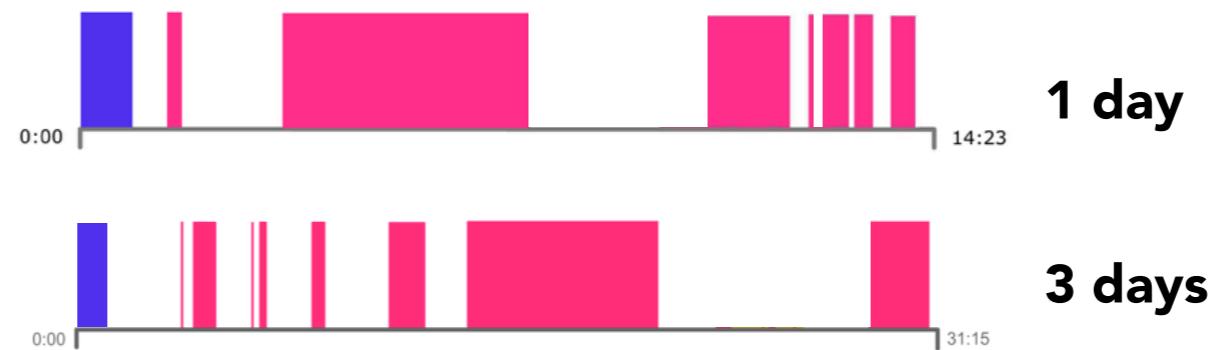


Why measure friction?

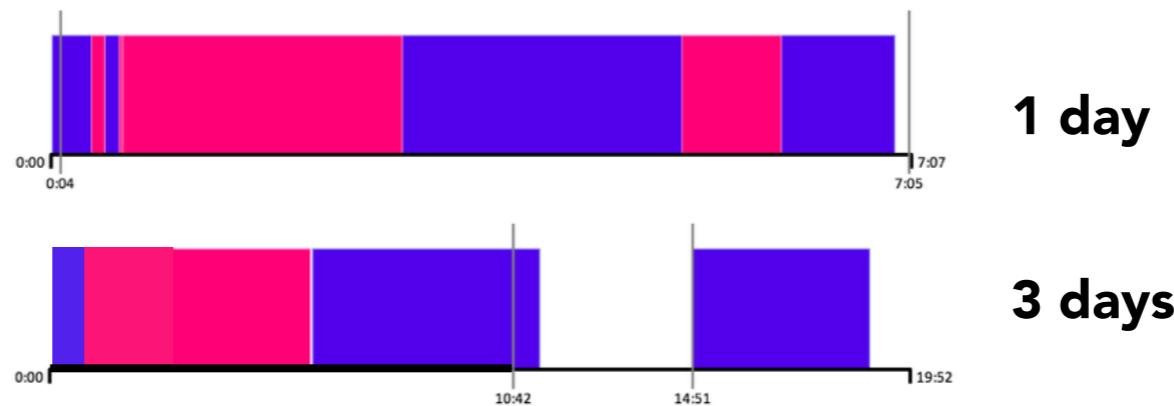
Case Study 3



Case Study 1



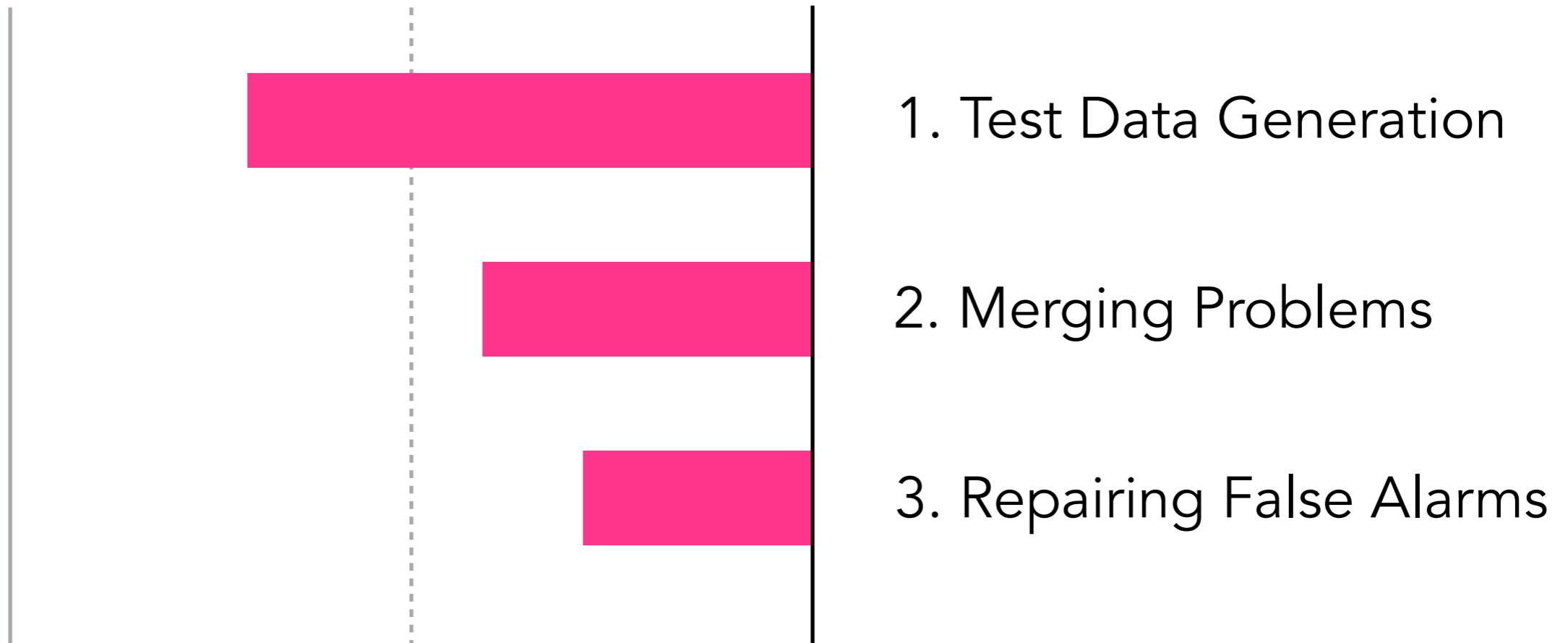
Case Study 2



We **can't see these effects** by measuring velocity or task lead-time.

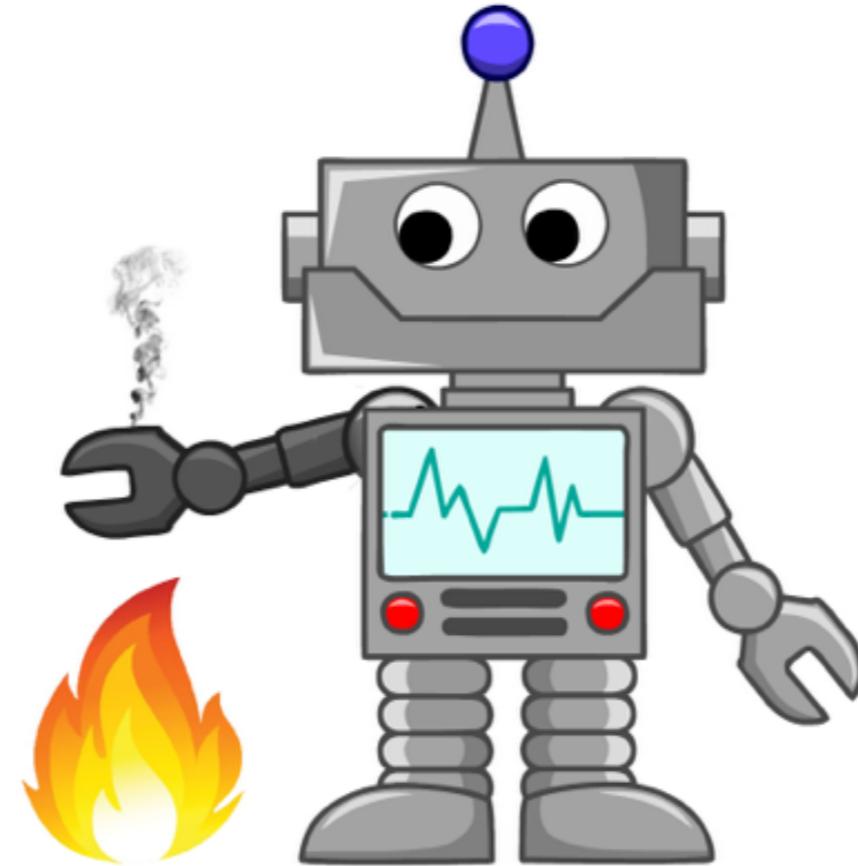
Visibility lets us add up the distributed pain.

1000 hours/month



Broken Visibility

Lesson Learned: Install a Pain Sensor



"How do I know the *right improvements* are on the list?"

Top 5 Reasons Improvements Fail

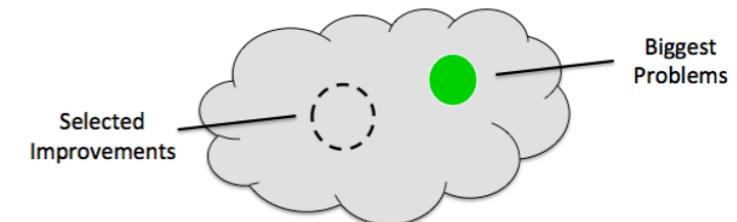
BROKEN TARGET

BROKEN VISIBILITY

3. We assume that we understand the problem.

4. We assume that understanding is enough.

5. We don't make the problems visible to management.



Top 5 Reasons Improvements Fail

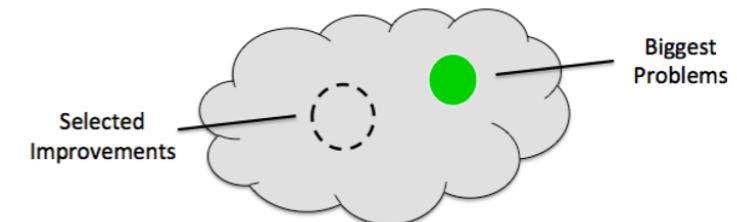
BROKEN TARGET

BROKEN VISIBILITY

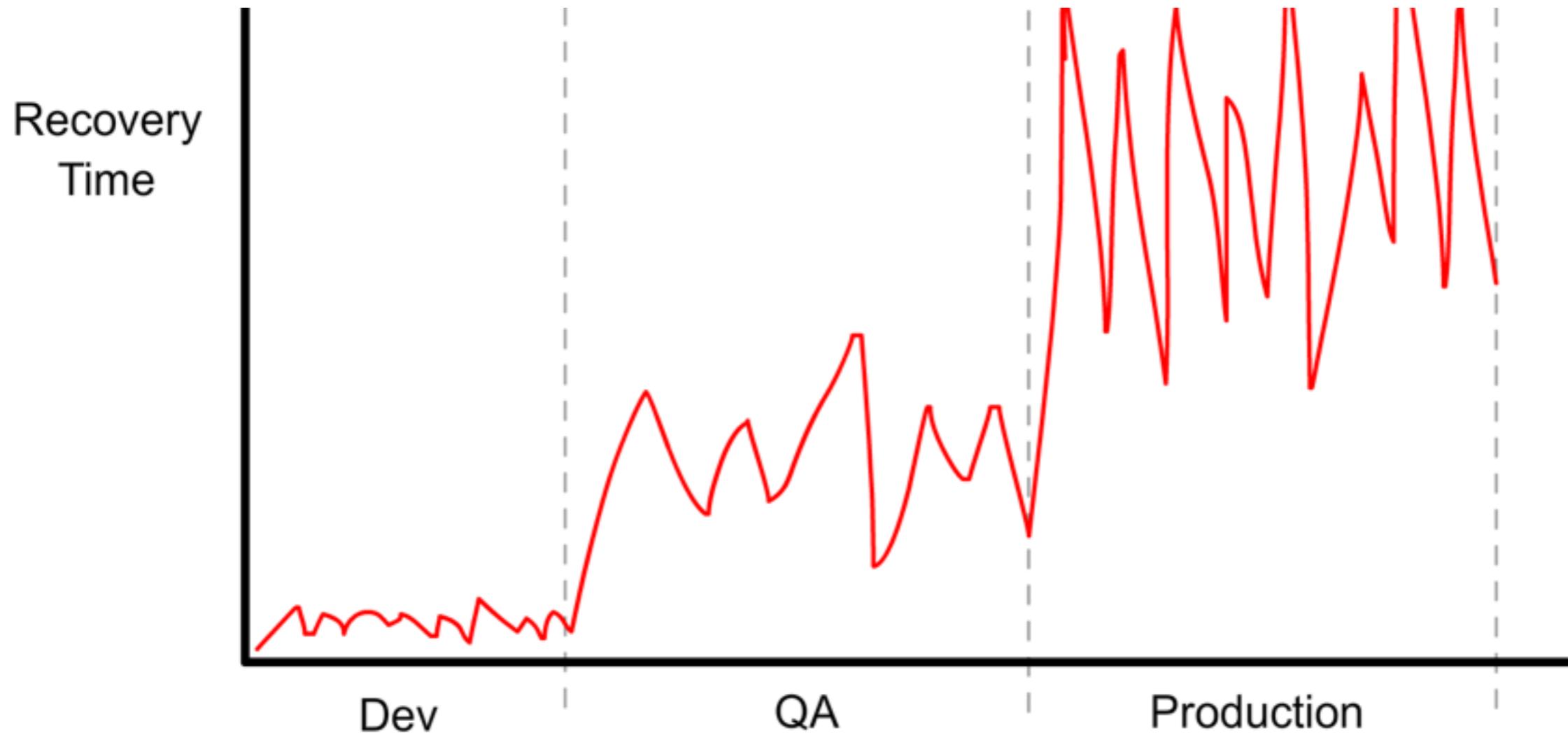
3. We assume that we understand the problem.

4. We assume that understanding is enough.

5. We don't make the problems visible to management.



The Deadline Effect



Conclusion: Developers need to detect mistakes earlier.

Our Test Suite

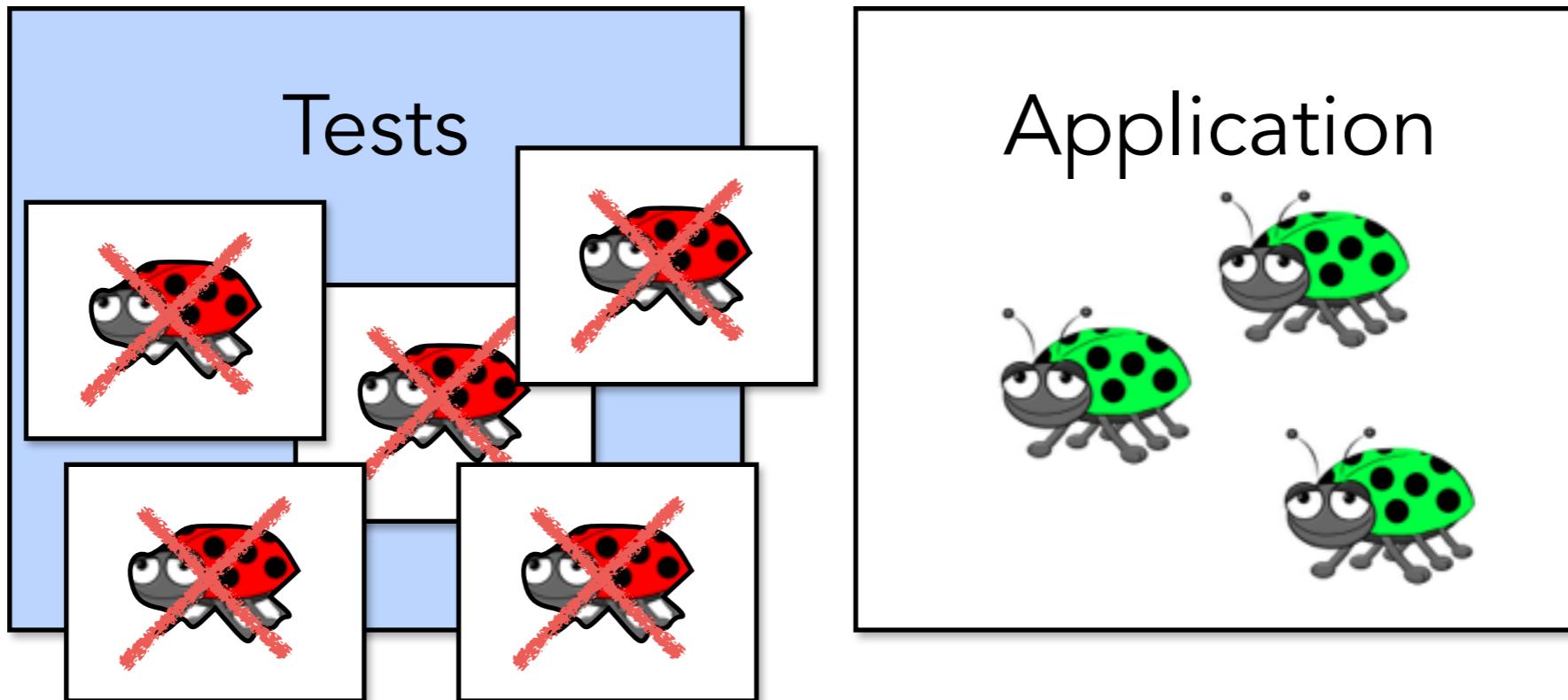
Tests



Application

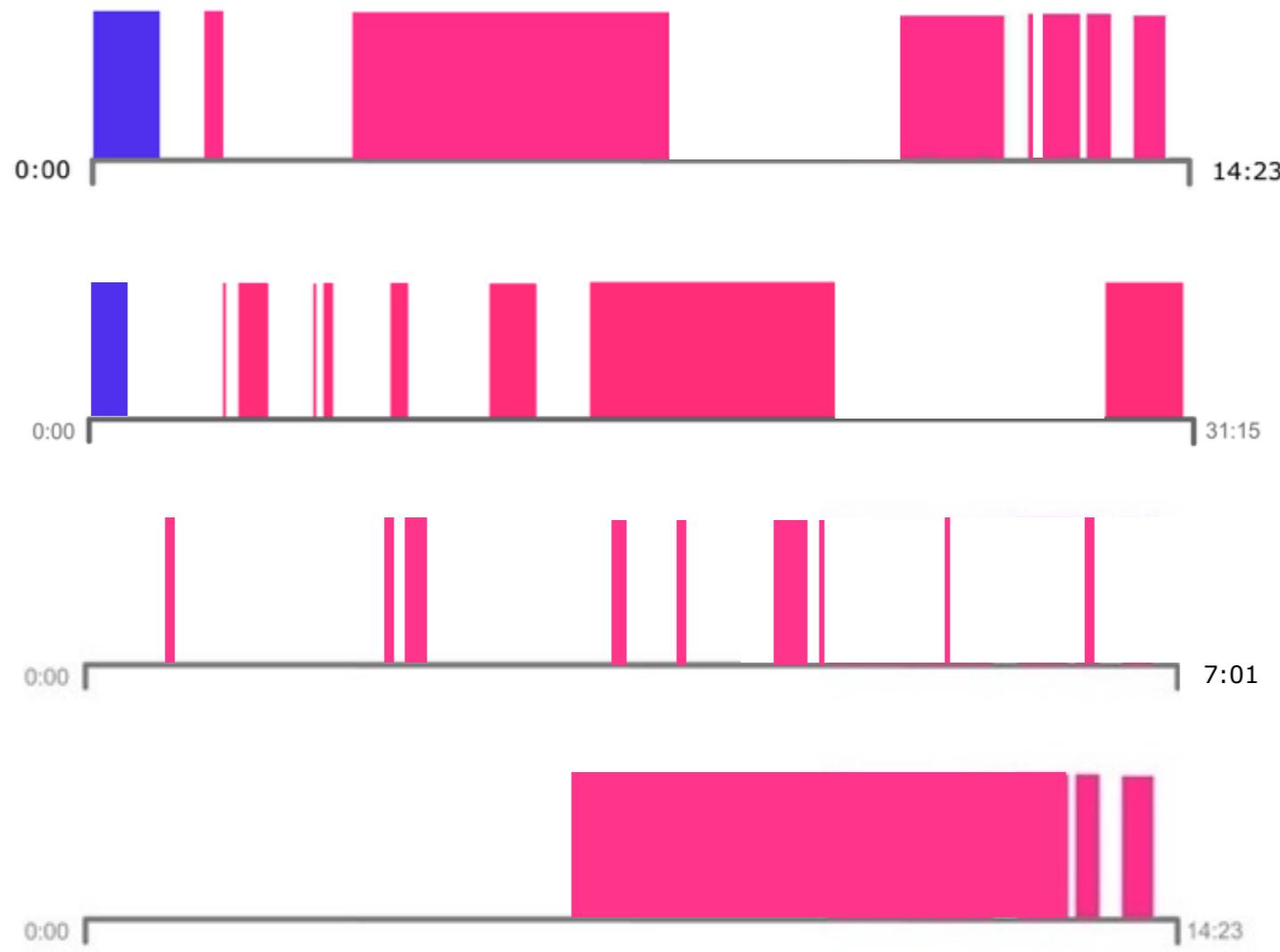


Our Test Suite



"What are we supposed to do?!"

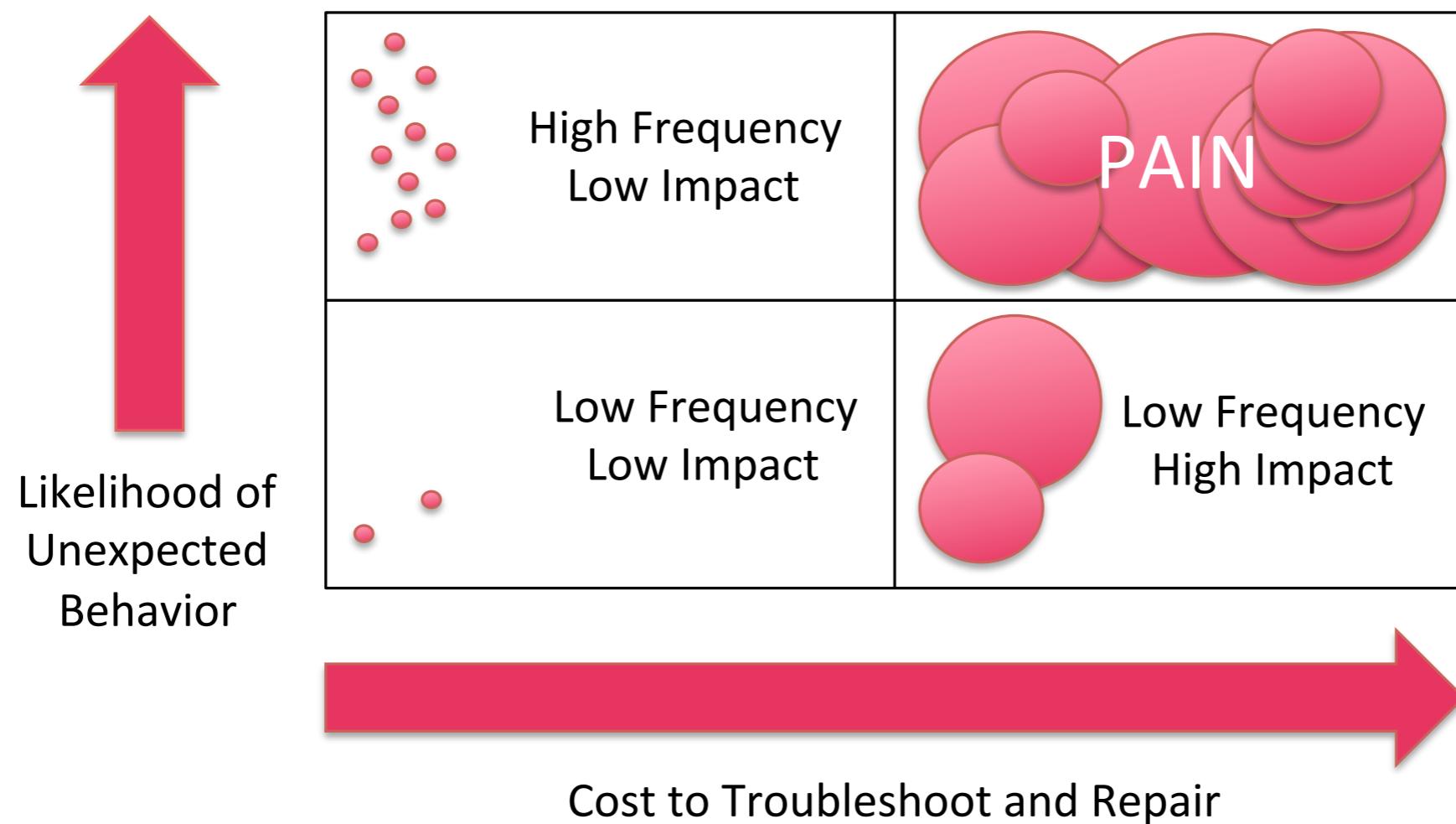
Stop Making Generalizations.



What caused each *specific* problem?

What are the *patterns* of cause and effect?

Breakdown the Dimensions of Risk...

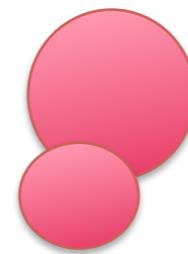


Breakdown the Problem Patterns



What Causes Unexpected Behavior (*likeliness*)?

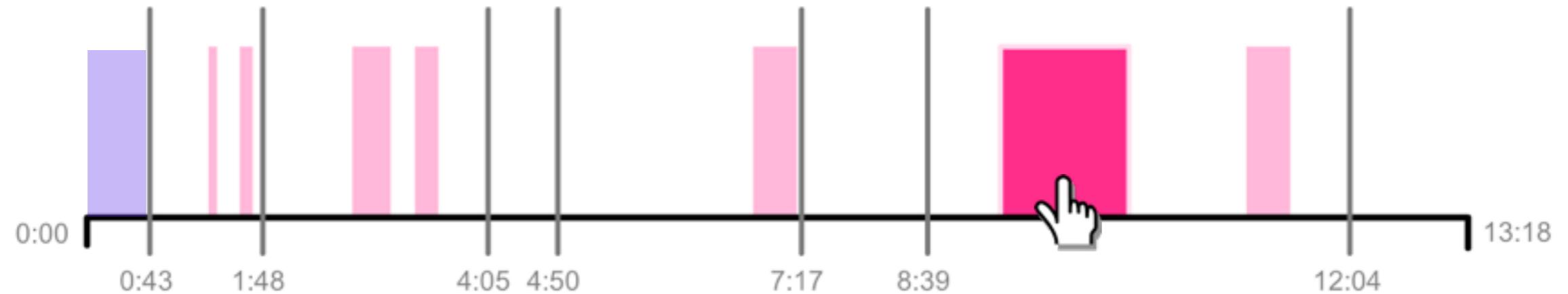
- Familiarity Mistakes
- Stale Memory Mistakes
- Semantic Mistakes
- Bad Input Assumption
- Tedious Change Mistakes
- Copy-Edit Mistakes
- Transposition Mistakes
- Failed Refactor Mistakes
- False Alarm



What Makes Troubleshooting Time-Consuming (*impact*)?

- Non-Deterministic Behavior
- Ambiguous Clues
- Lots of Code Changes
- Noisy Output
- Cryptic Output
- Long Execution Time
- Environment Cleanup
- Test Data Creation
- Using Debugger

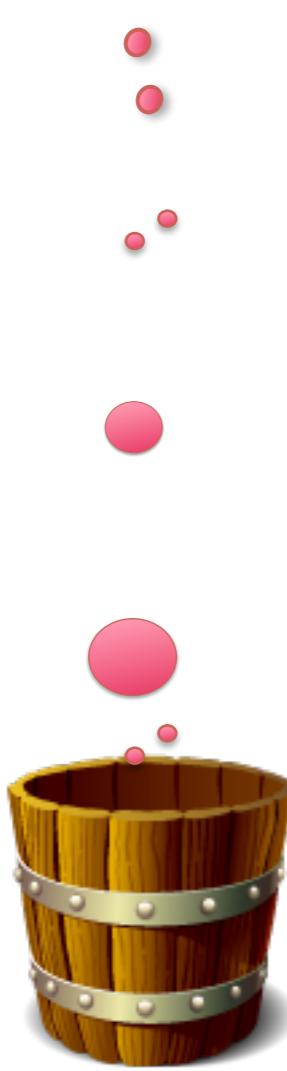
Tag the Examples by Problem Type



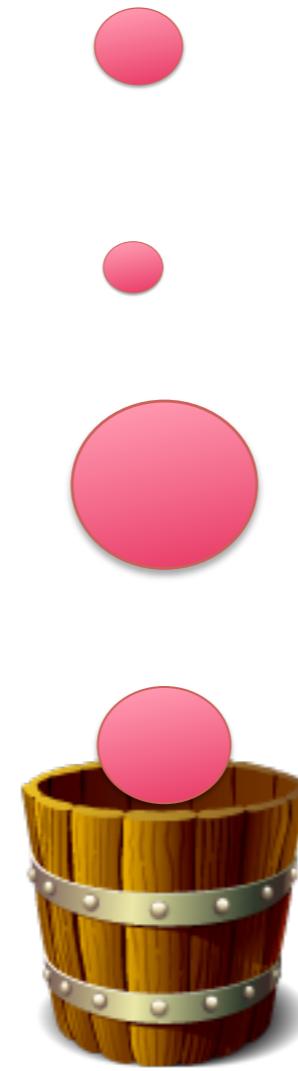
Conflict: "Why isn't the token showing up in the URL?"
Resolution: "Typo in the email template."
Duration: 1h 08m 05s

Tags: #problemtag

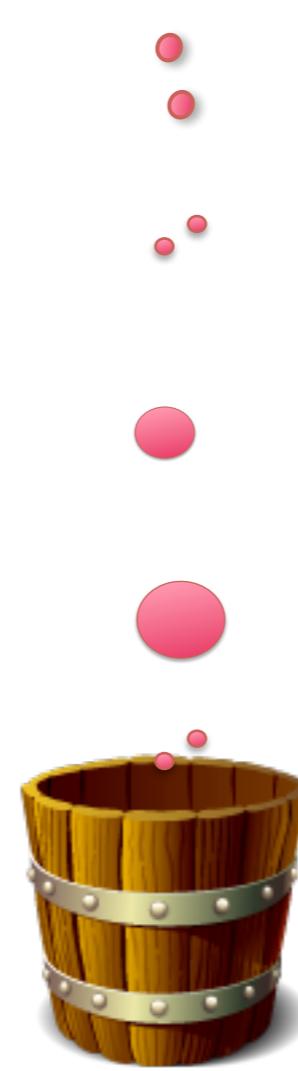
Sort the Examples into Buckets



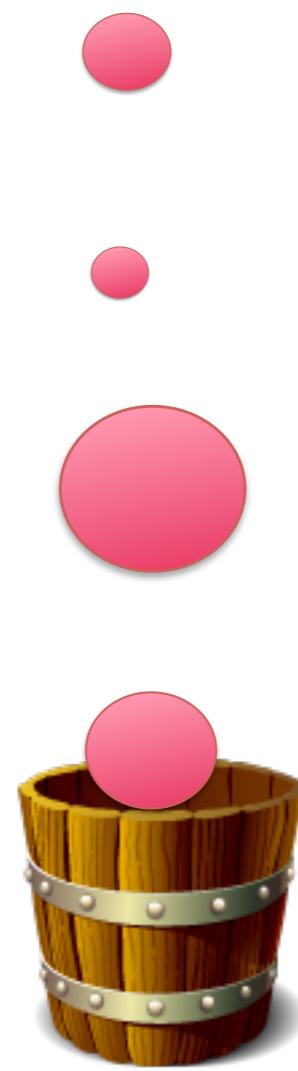
**Experiment
Pain**



**Alarm
Pain**



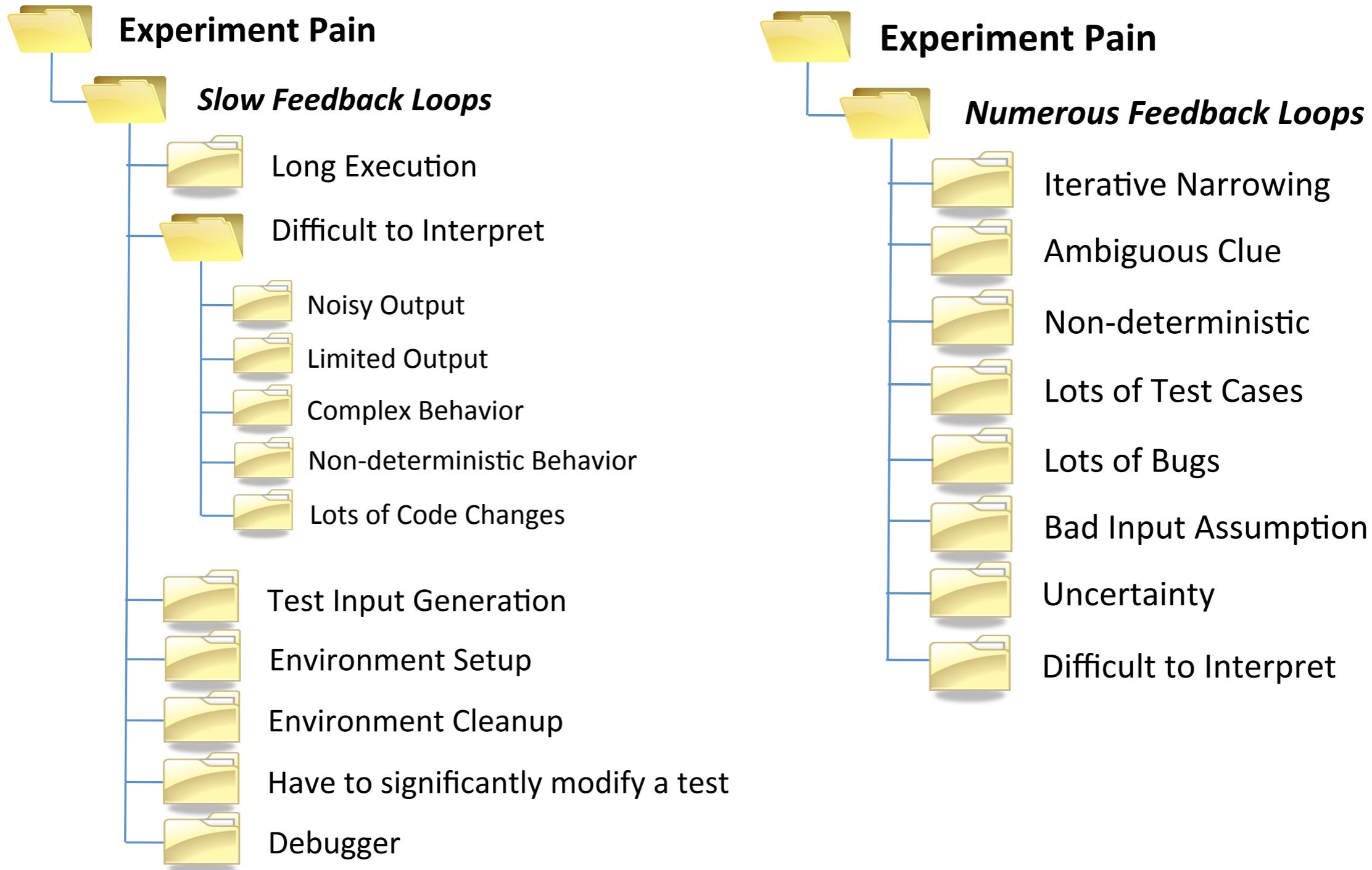
**Collaboration
Pain**



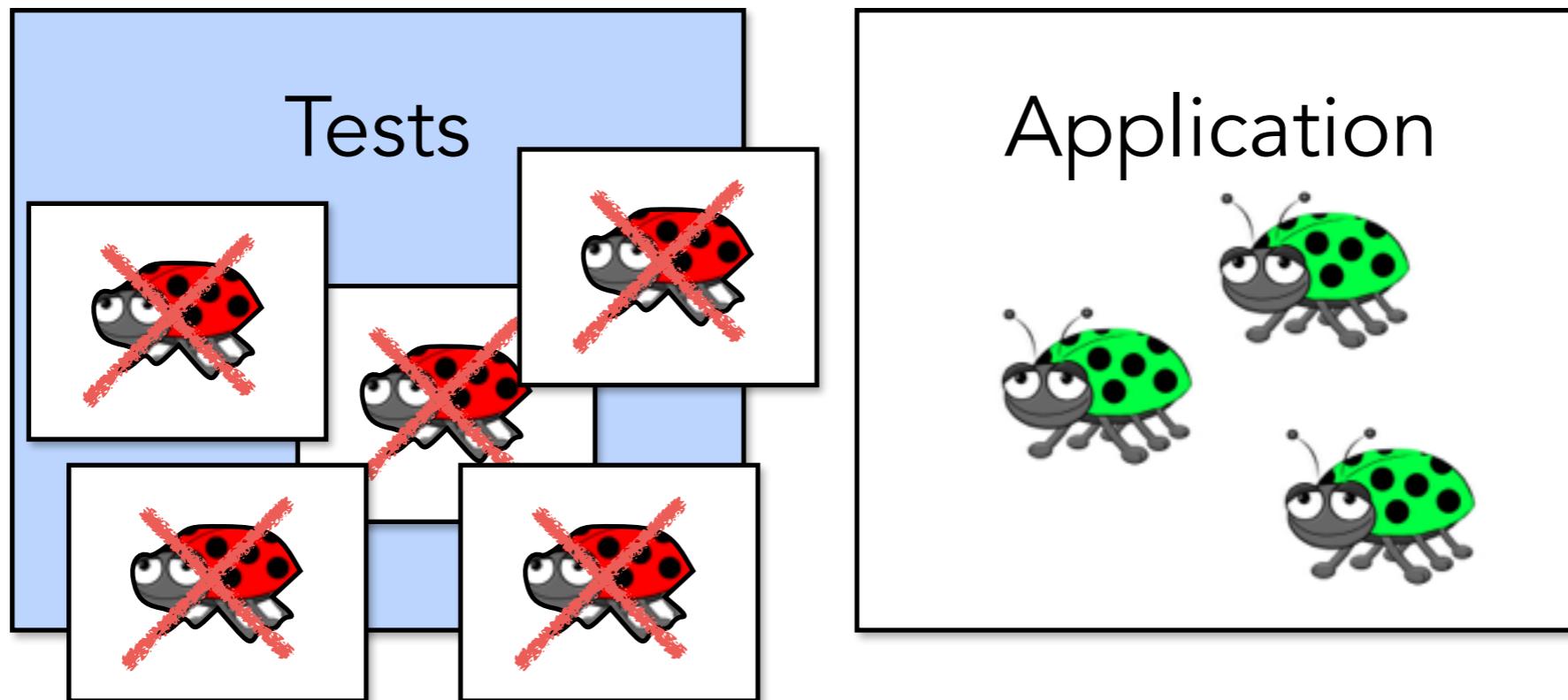
**Cognitive
Pain**

Break It Down, Down, Down

Drill Down → Find Patterns → More Buckets

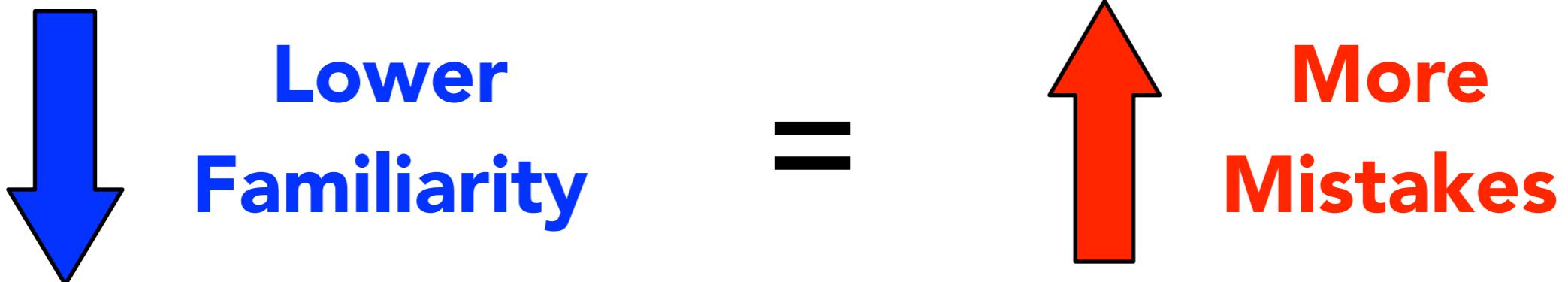


Guess what we found?

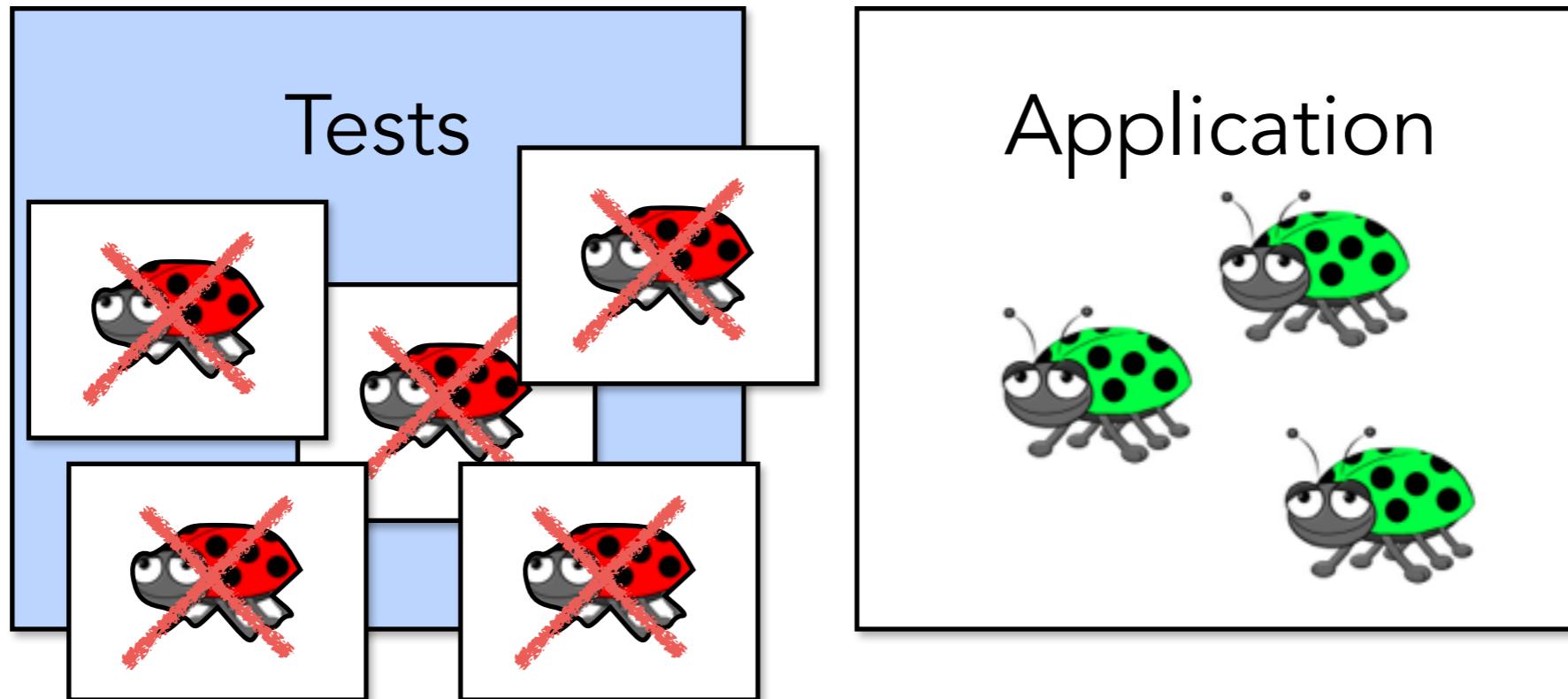


Remember this?

We made significantly more mistakes
in **code that we didn't write** ourselves.



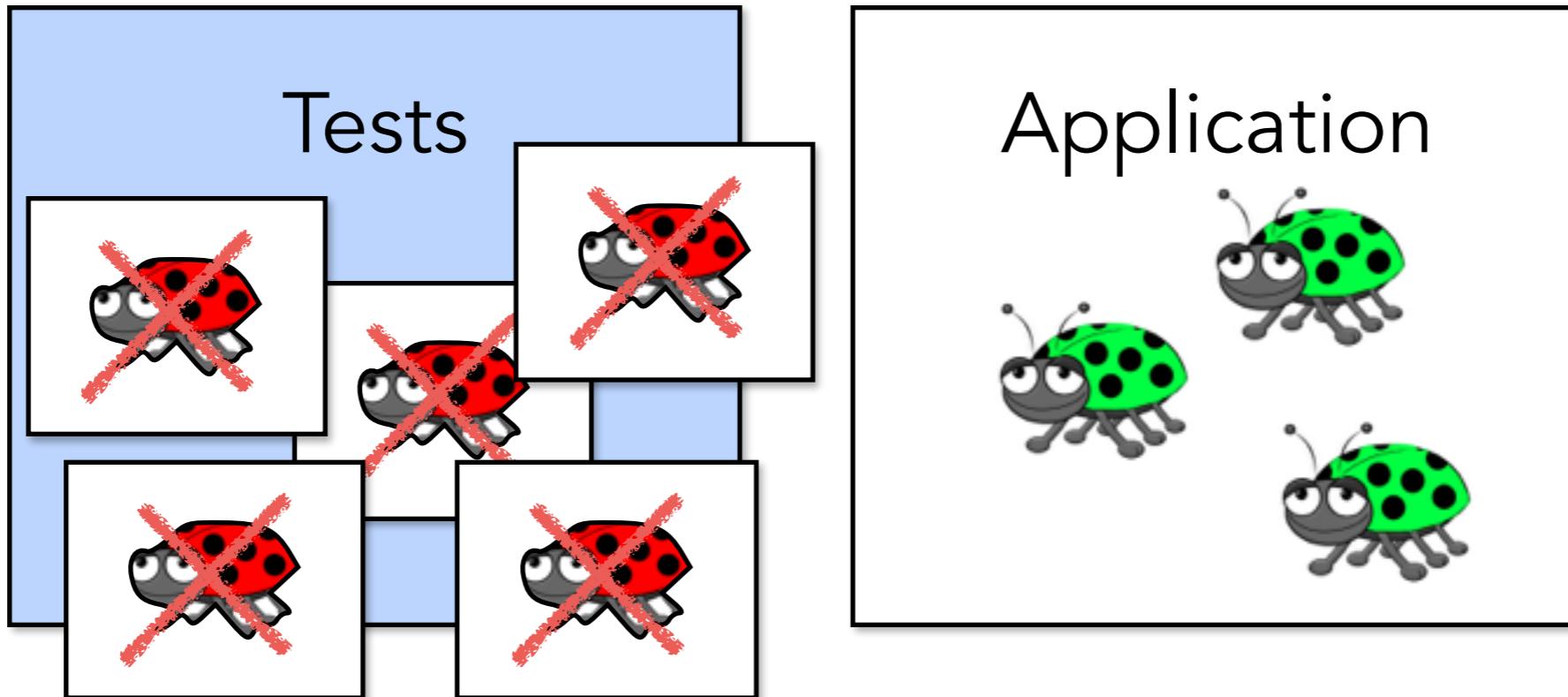
The bugs were in our *conceptual models*, not the code.



We built a
Data Dictionary

Broken Clarity

Lesson Learned: Stop Making Generalizations



"What are the **specific patterns of cause and effect?"**

Top 5 Reasons Improvements Fail

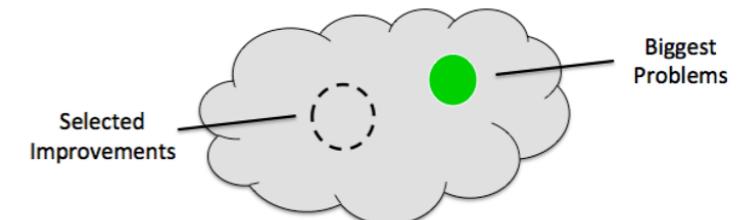
BROKEN TARGET

BROKEN VISIBILITY

BROKEN CLARITY

4. We assume that understanding is enough.

5. We don't make the problems visible to management.



Top 5 Reasons Improvements Fail

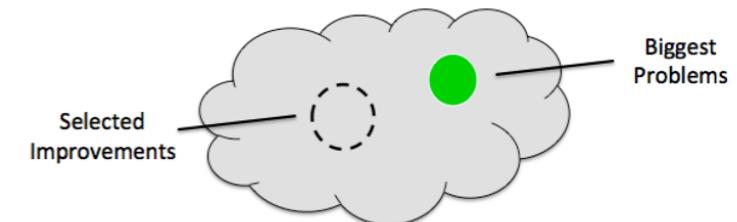
BROKEN TARGET

BROKEN VISIBILITY

BROKEN CLARITY

4. We assume that understanding is enough.

5. We don't make the problems visible to management.



The *Experience* Review

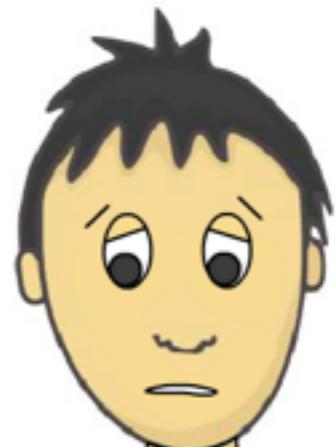
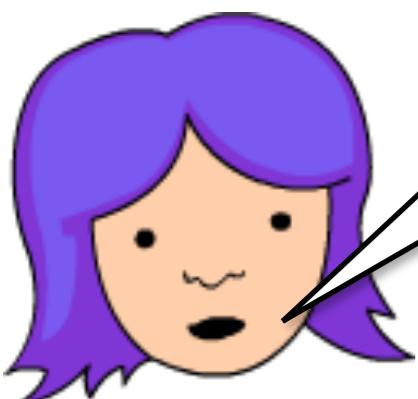
George's Painful Experience

0:00

14:23



What made **troubleshooting**
take so long?

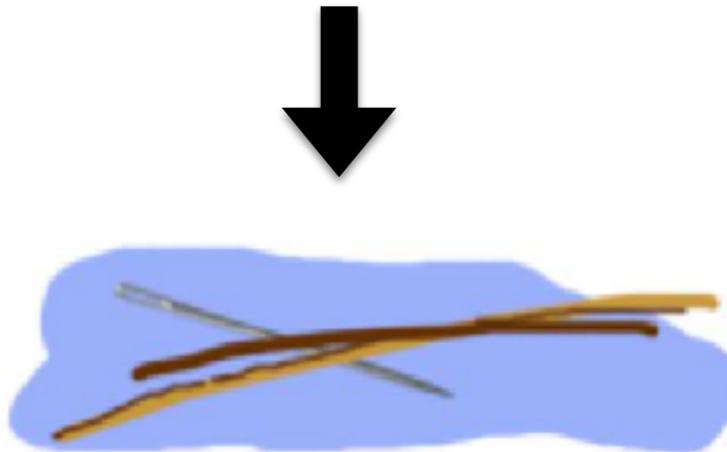


Teach the Missing Concept

The Haystack Principle



Easier to find the needle.



Lots of unvalidated changes



Optimize for small manageable haystacks.



The Haystack Principle

Small Haystacks



Iterative Validation with Unit Tests

Big Haystack



Skipping Tests and Validating at the End

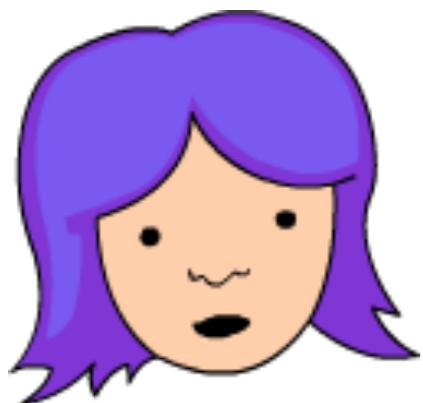
The Developer kept *repeating* the same mistakes.

George's Next Painful Experience

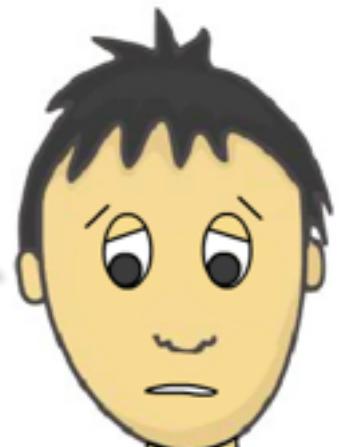
0:00

18:12

I know I made a big haystack,
I'll do better next time.



This is *hindsight bias*, it's not that easy!



The Challenge

We tend to make **auto-pilot decisions** and do what's familiar

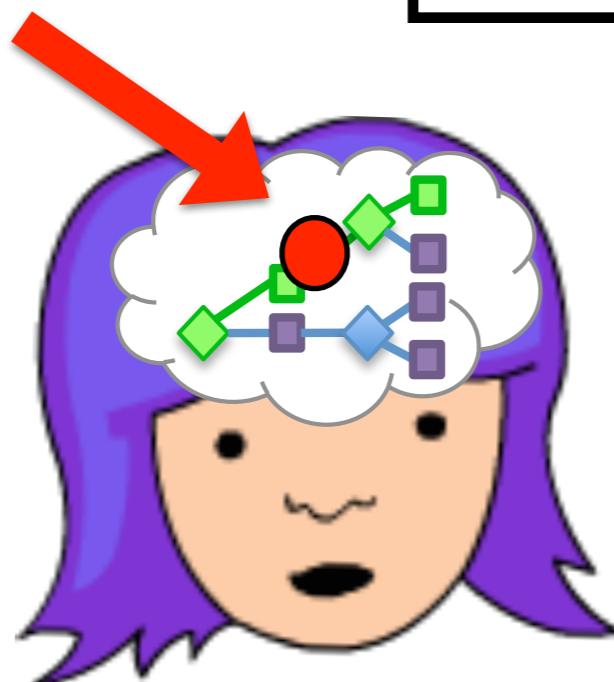


How do we break **decision habits?**

Changing Decision Habits

Stop and Think!

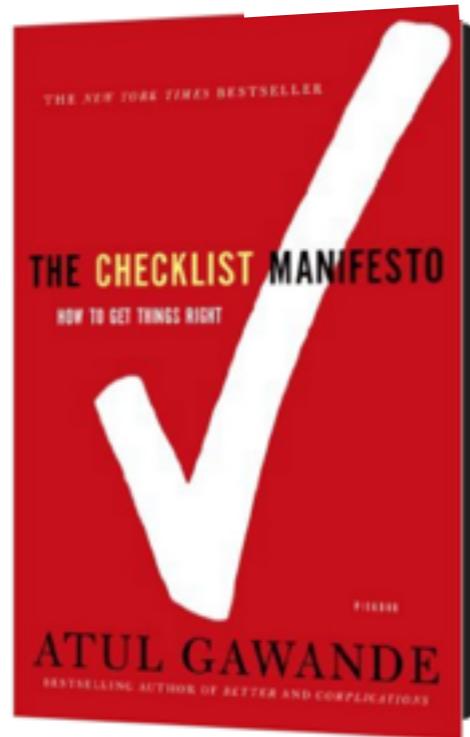
Breakpoint



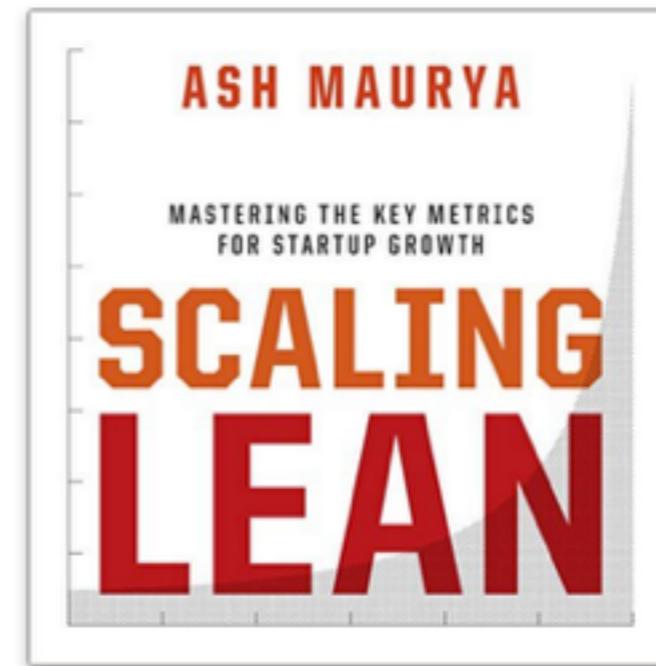
```
Decision decideSomething( input1, input2 ) {  
    //logical evaluation of inputs  
    return decision  
}
```

We have to **predict** the big haystack during the decision.

Change Decision Habits with *Explicit Predictions*



+



The Checklist Manifesto

Atul Gawande

Scaling Lean (Lean Startup)

Ash Maurya

Let's Make a Checklist!



"What **question** could I ask my future self to recognize similar risks in the future?"

"In what **situation** would I ask the question?"



Thinking Checklist

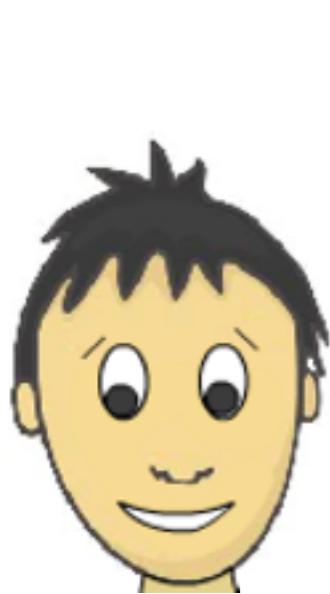
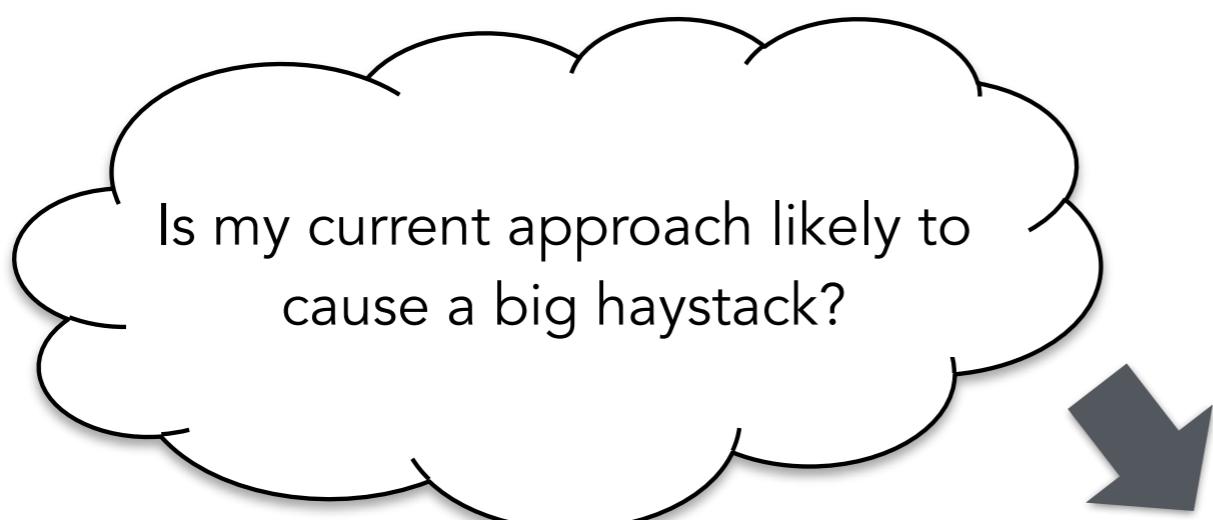
Is my current approach likely to cause a big haystack?

Situation: start of subtask

Strategy Experiments



Stop and Think:

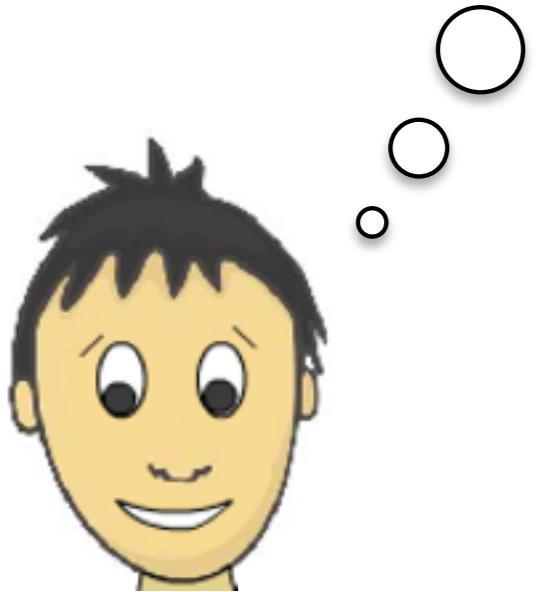
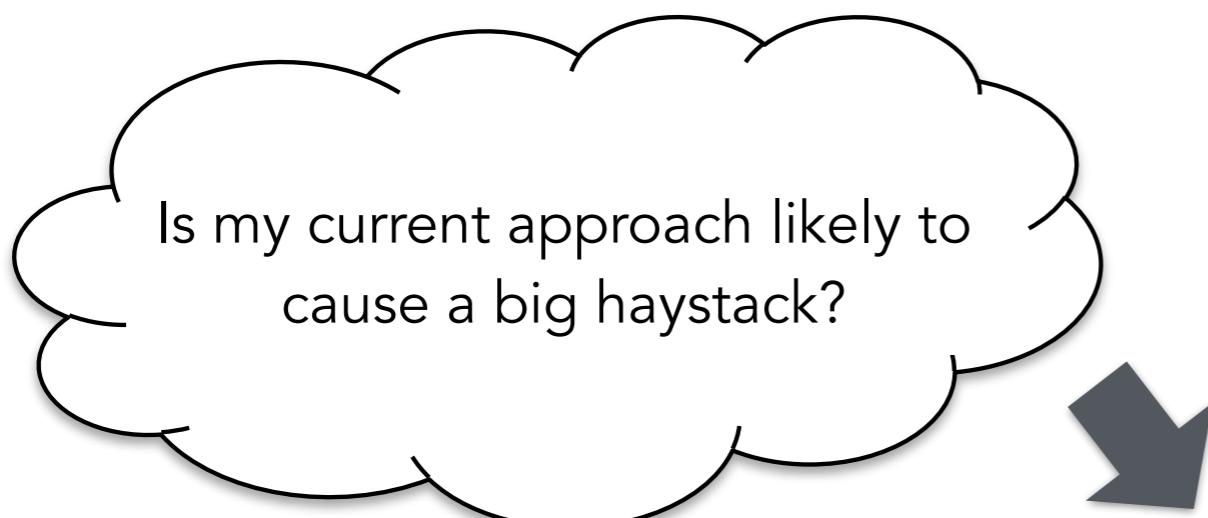


Predict: **Small** haystack

Strategy Experiments



Stop and Think:



False Prediction

Predict: *Small* haystack

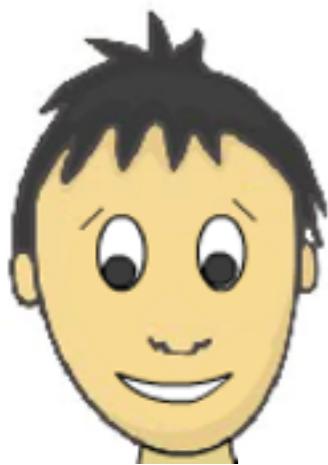
Strategy Experiments

0:00

18:12

Stop and Think:

Is my current approach likely to cause a big haystack?



False Prediction

Start of Subtask

Q: Is my current approach likely to cause a big haystack?

High-Risk Situations

1. Unraveling sweater
2. Integration-heavy change
3. High state variation
4. Minimum scope is big

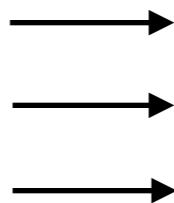


Haystack Decisions



Situation Types ("see")

- 1. UnravelingSweater
- 2. HeavyIntegrationLogic
- 3. HighStateVariation
- 4. CoupledExternalDependencies



Strategy Types ("do")

- 1. DependencyAnalysis
- 2. IncrementalIntegrationTest
- 3. DataDrivenTest
- 4. IsolateHardToTestCode

See



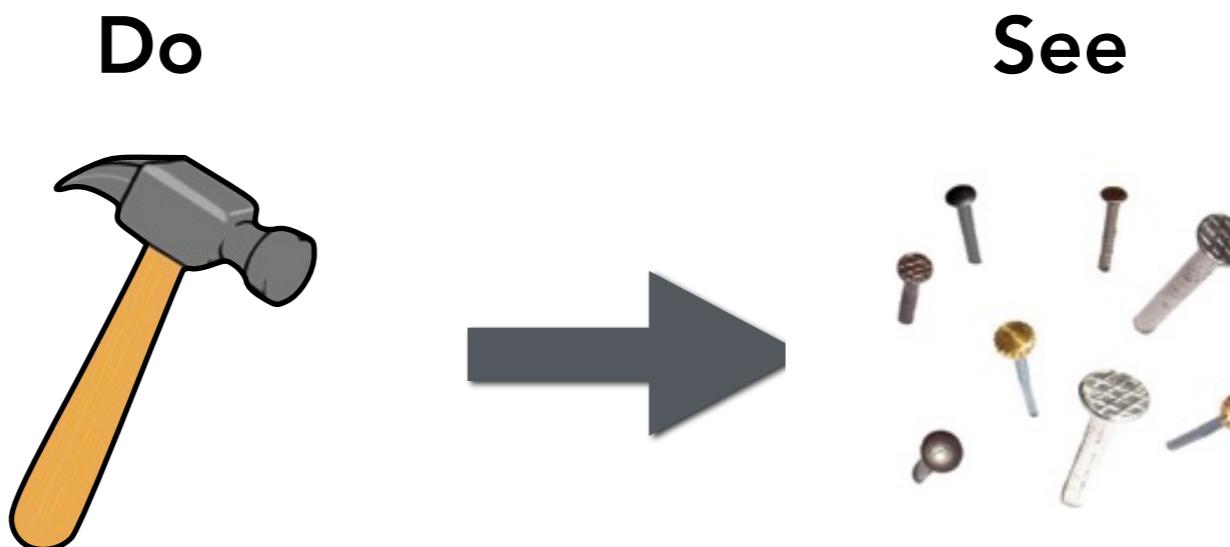
Do



Codify What Works

Best Practices are Backwards

```
def bestPractices = new HashMap<SolutionPattern, ProblemPattern>()
```



We don't encounter solutions, **we encounter problems.**

Broken Awareness

Lesson Learned: Stop and Think



"How does my **decision-making need to change?"**

Top 5 Reasons Improvements Fail

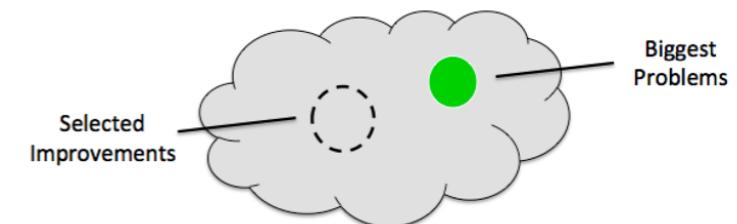
BROKEN TARGET

BROKEN VISIBILITY

BROKEN CLARITY

BROKEN AWARENESS

5. We don't make the problems visible to management.



Top 5 Reasons Improvements Fail

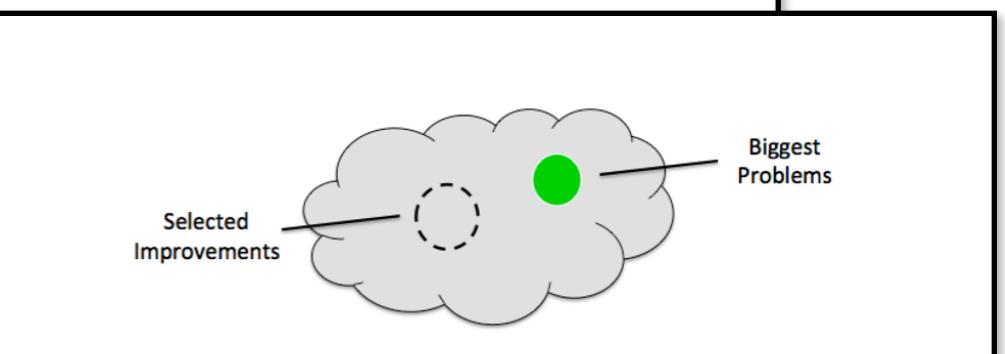
BROKEN TARGET

BROKEN VISIBILITY

BROKEN CLARITY

BROKEN AWARENESS

5. We don't make the problems visible to management.

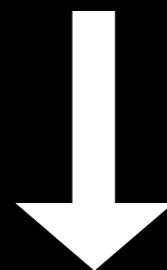


I WANT
IT
NOW





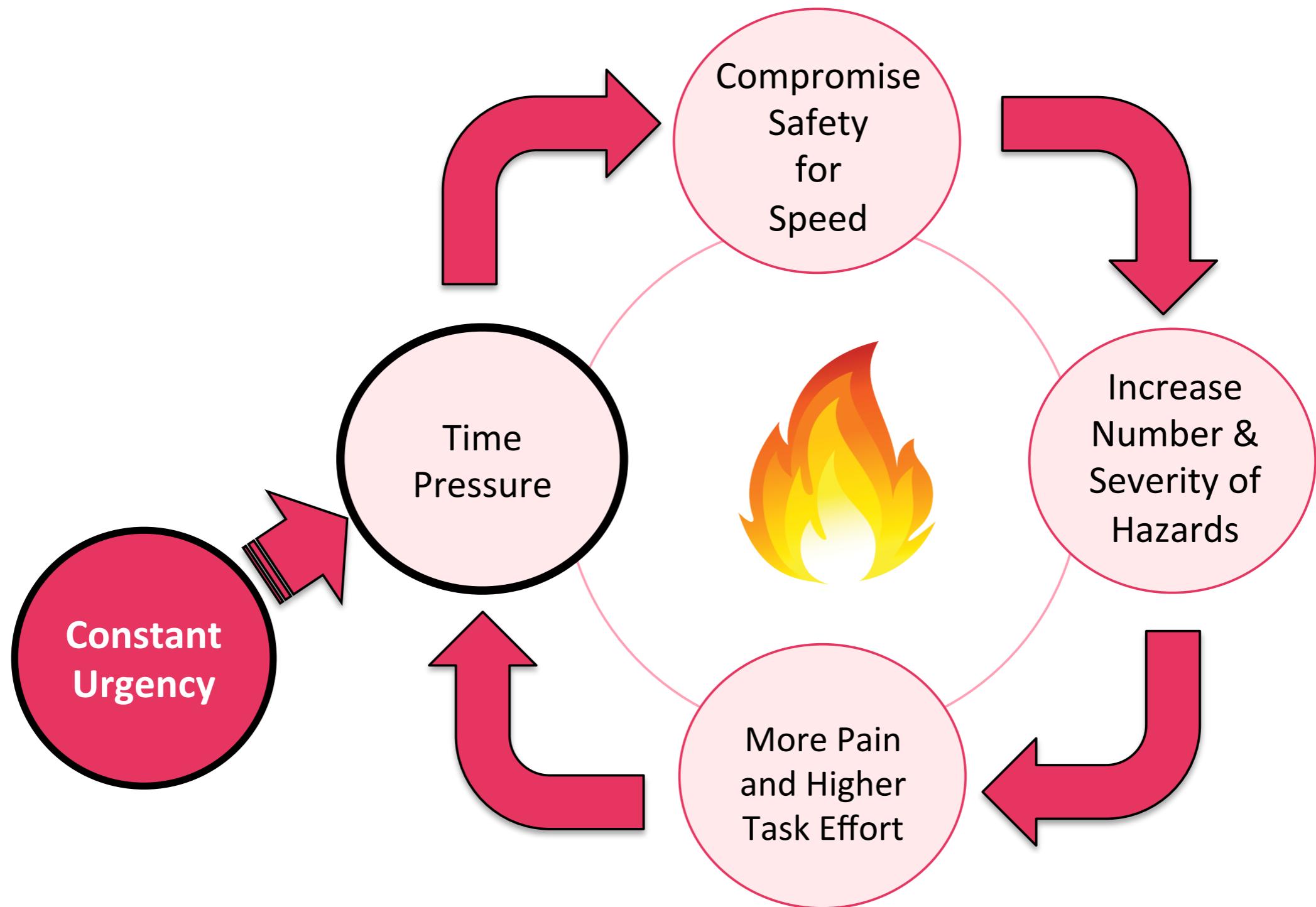
**Constant
Urgency**



Compromise
Safety for Speed

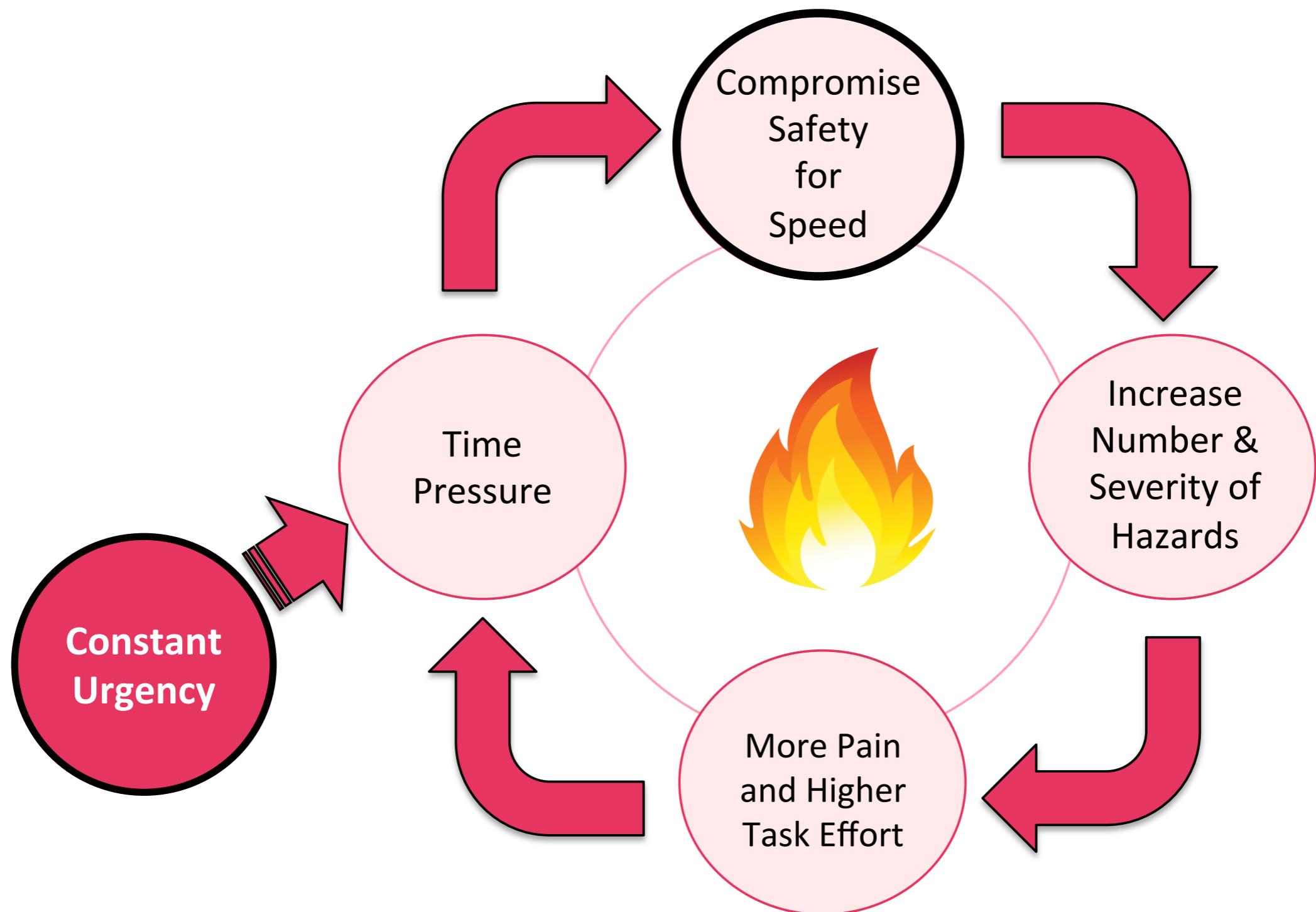
Cycle of Chaos

High-Risk Decision Habits



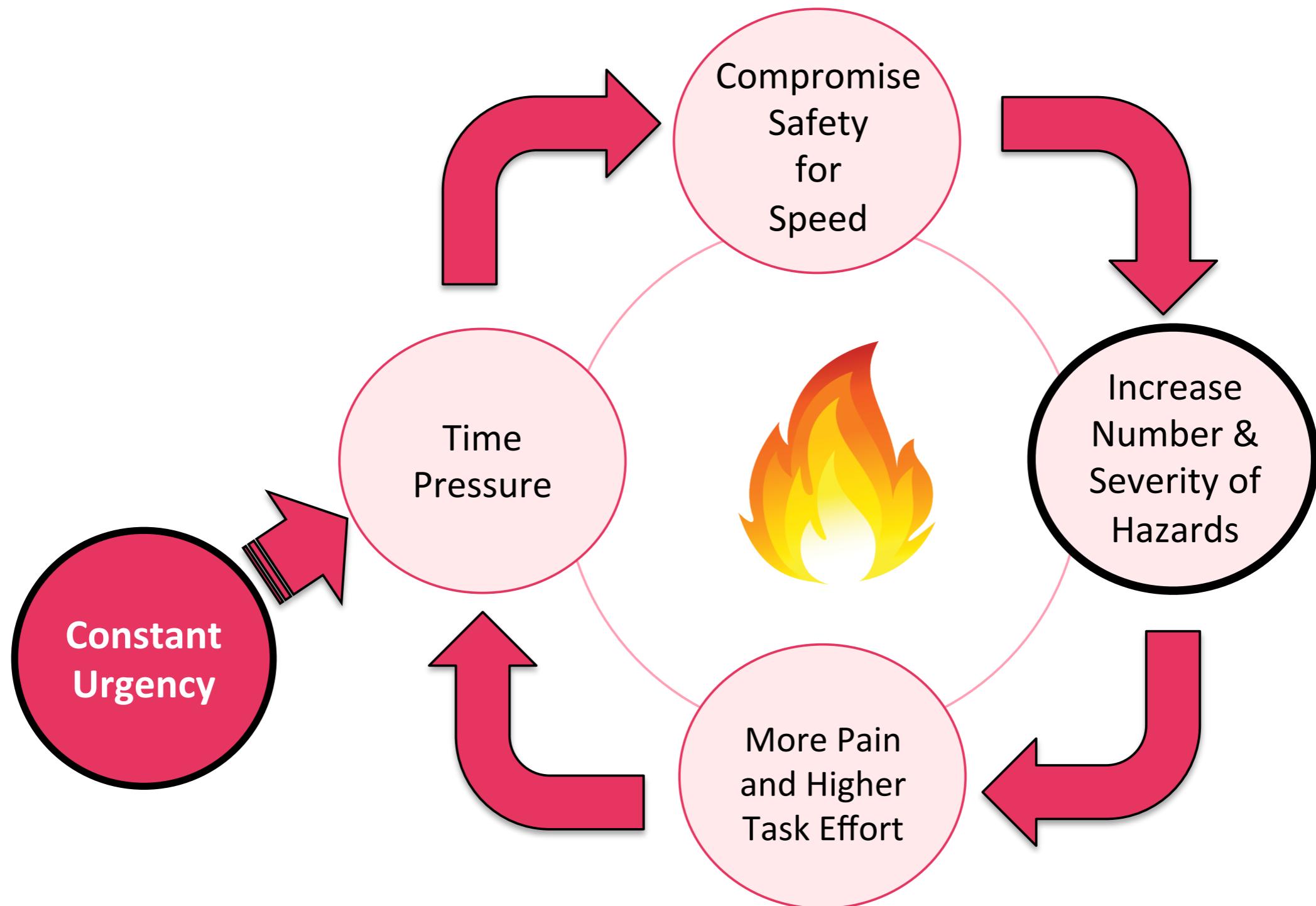
Cycle of Chaos

High-Risk Decision Habits



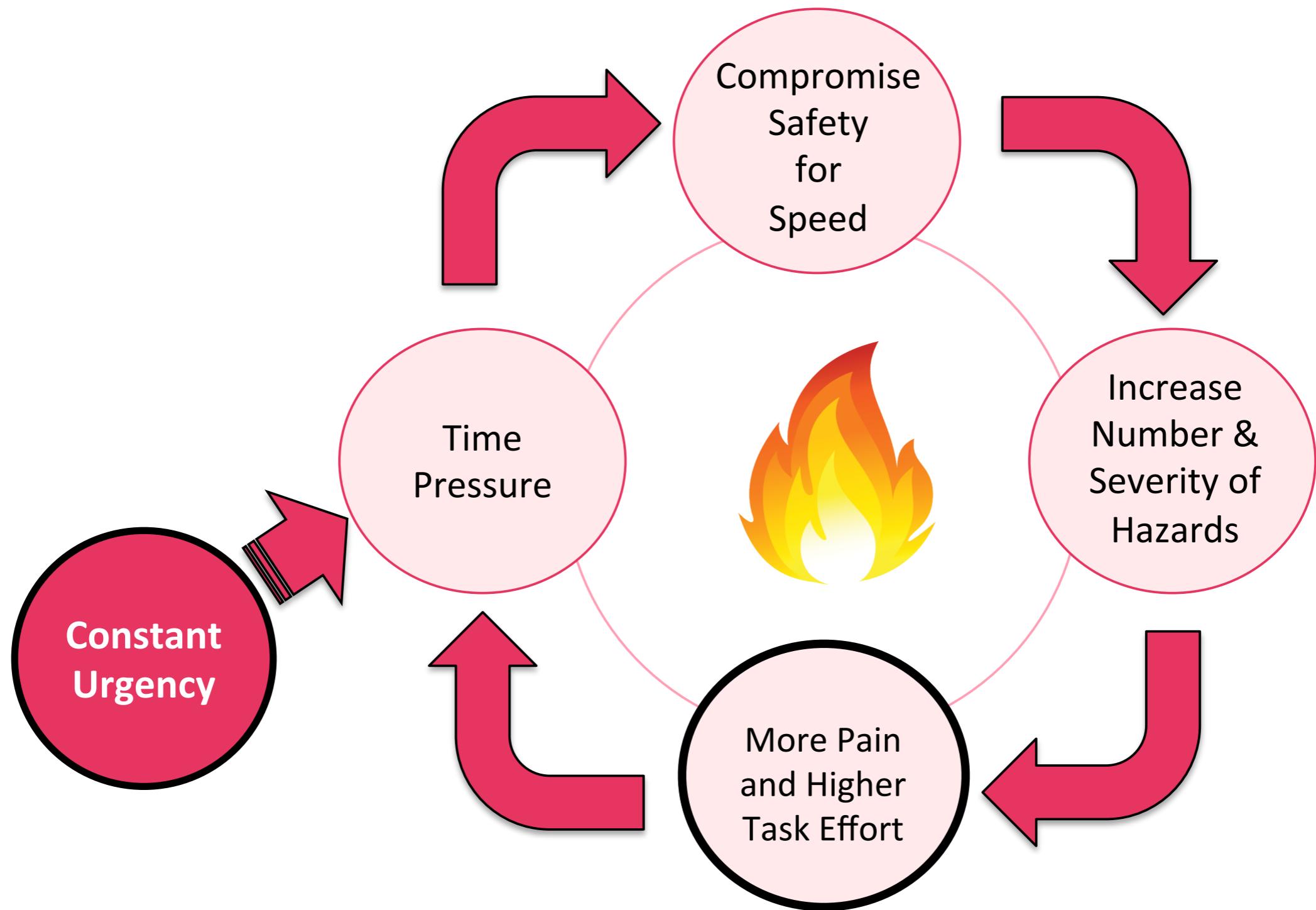
Cycle of Chaos

High-Risk Decision Habits



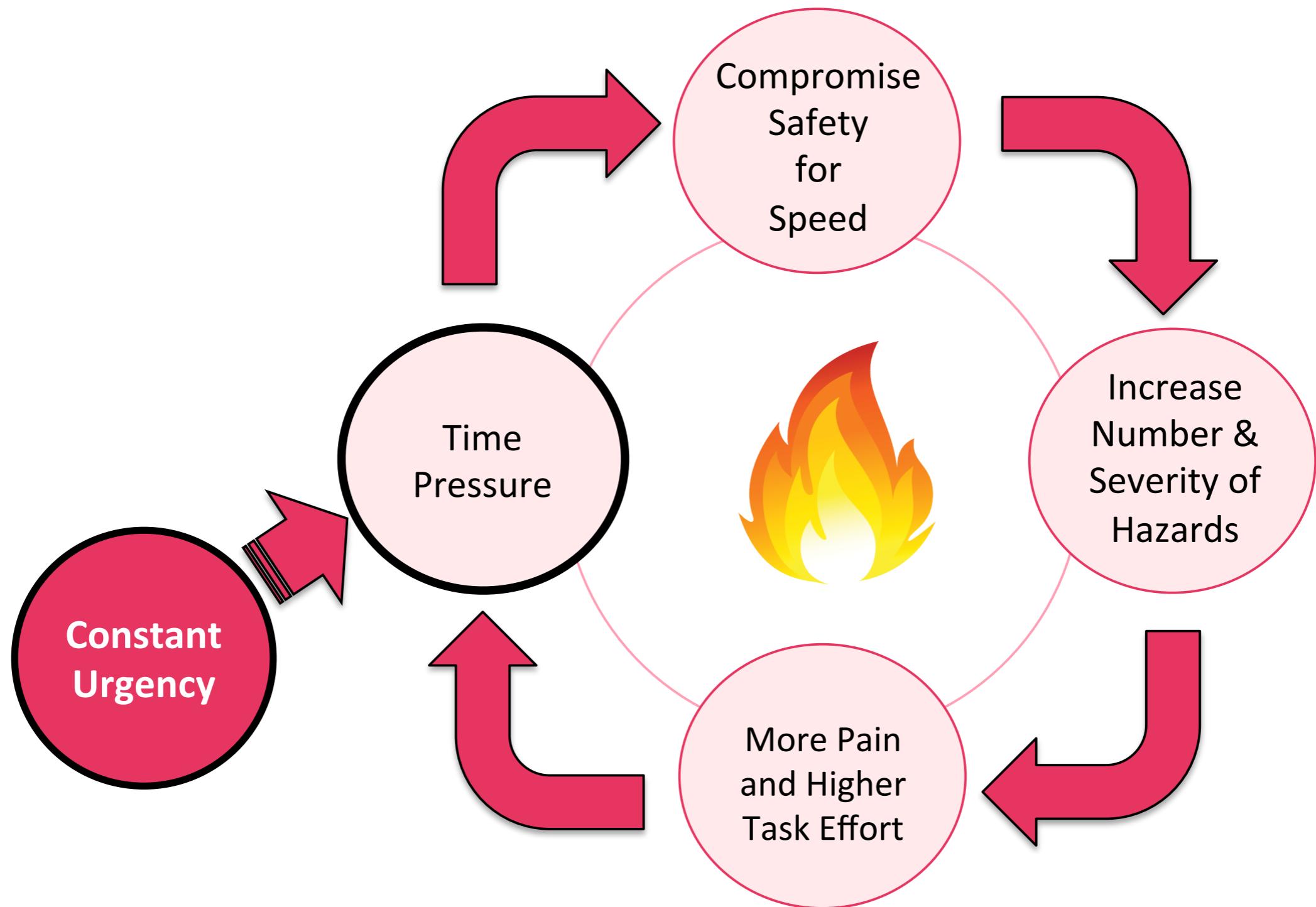
Cycle of Chaos

High-Risk Decision Habits

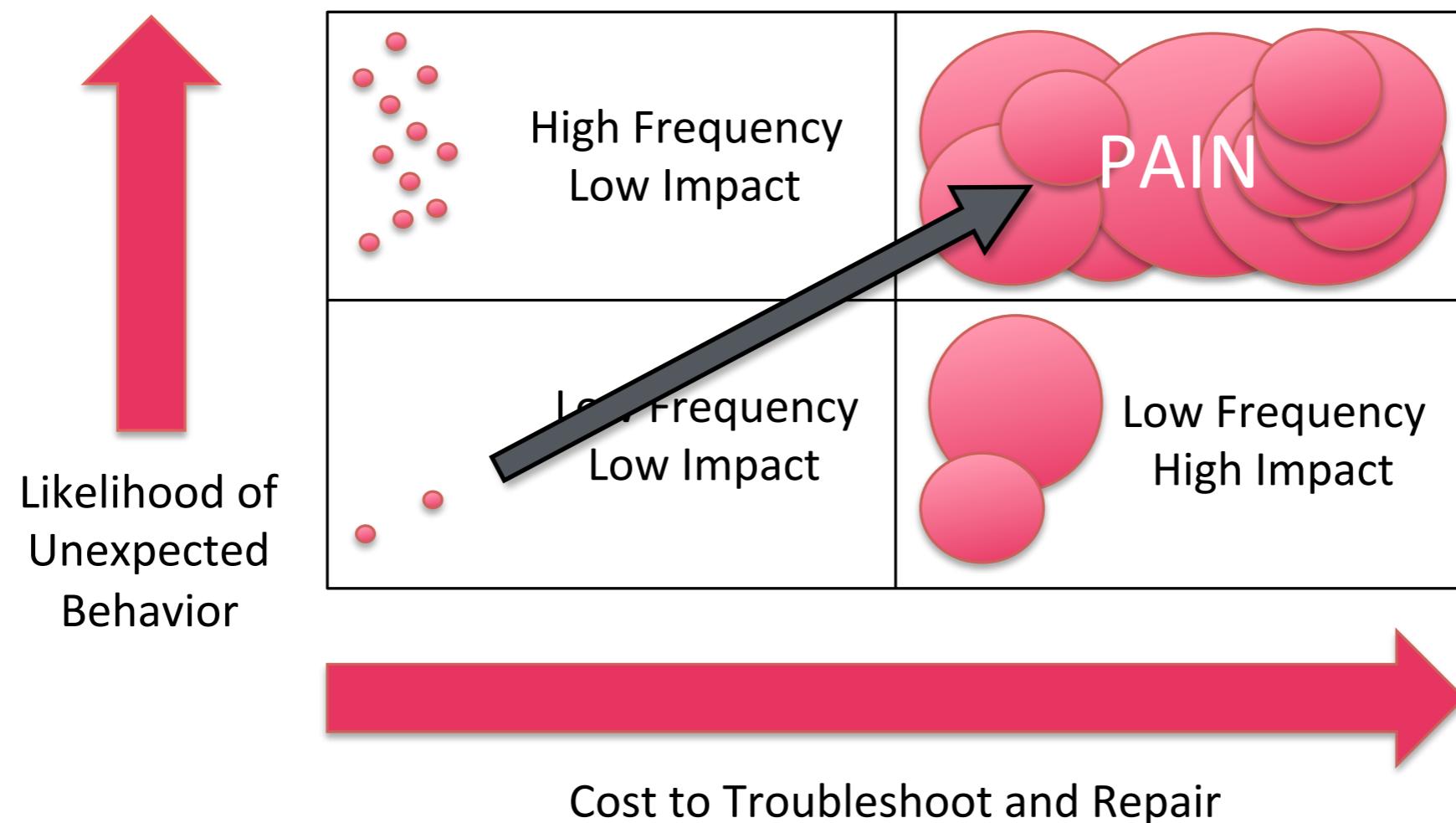


Cycle of Chaos

High-Risk Decision Habits

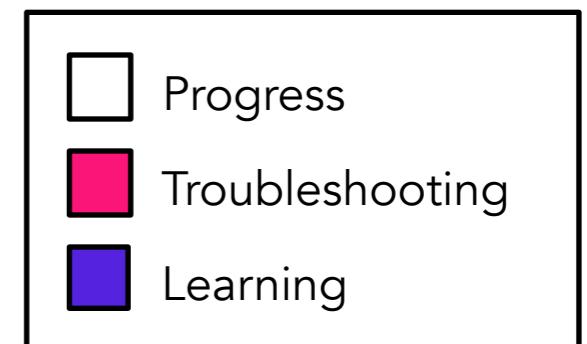
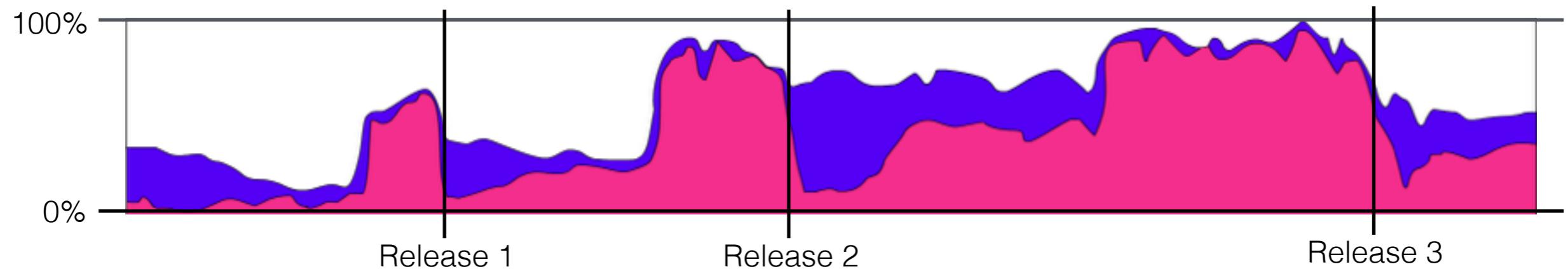


Risk Factors Multiply



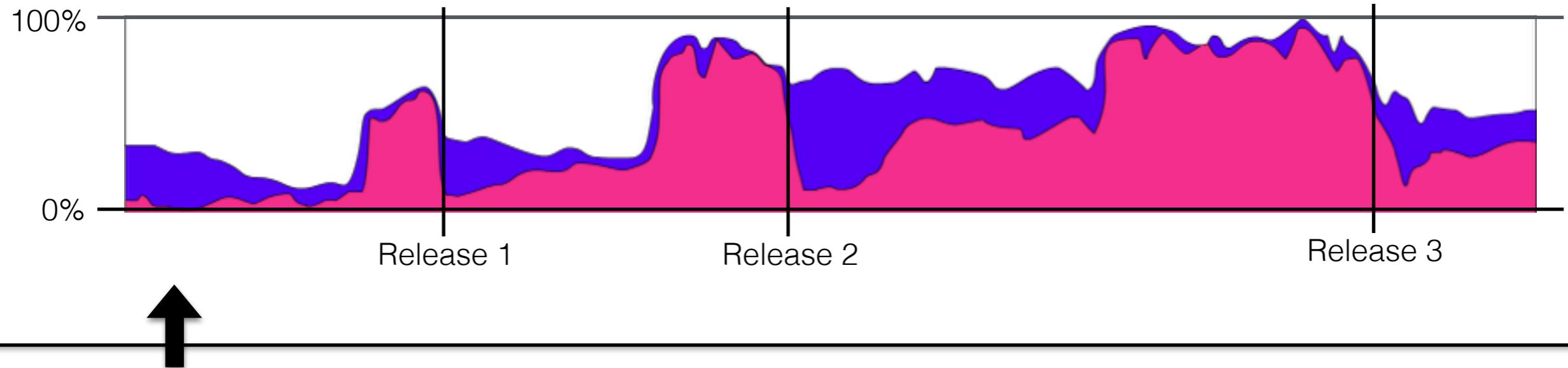
Long-Term Trends

Percentage Capacity spent on Troubleshooting (red) and Learning (blue)

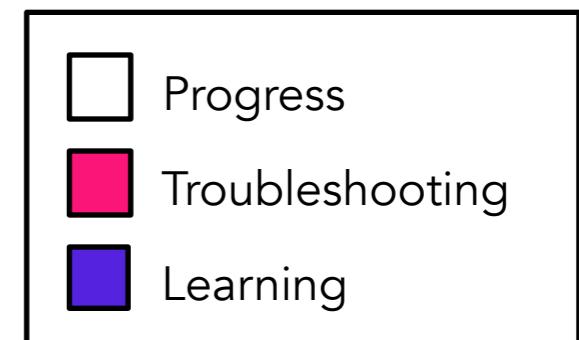


Long-Term Trends

Percentage Capacity spent on Troubleshooting (red) and Learning (blue)

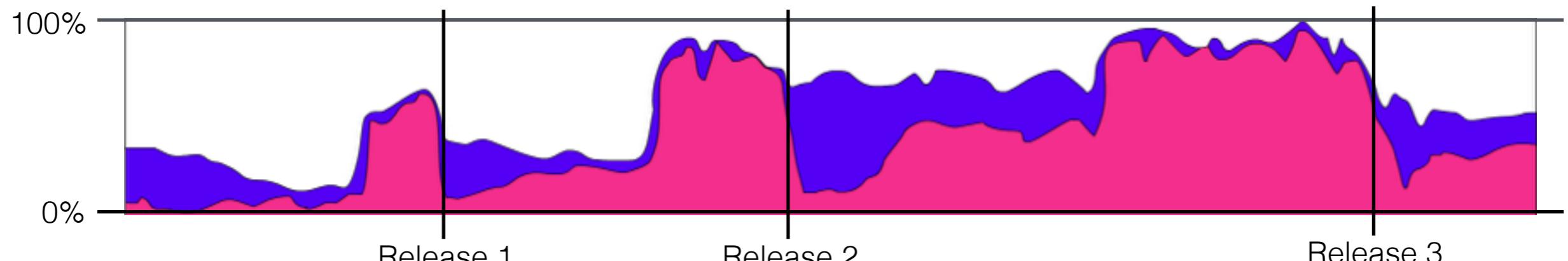


Learning is front-loaded

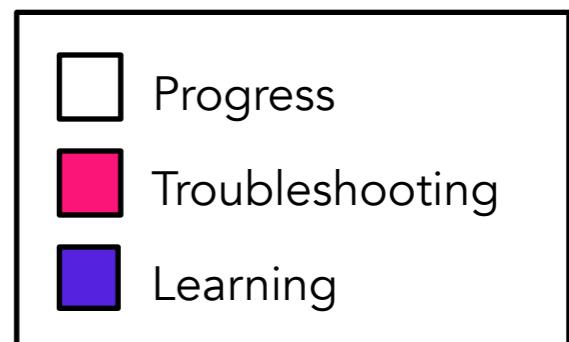


Long-Term Trends

Percentage Capacity spent on Troubleshooting (red) and Learning (blue)

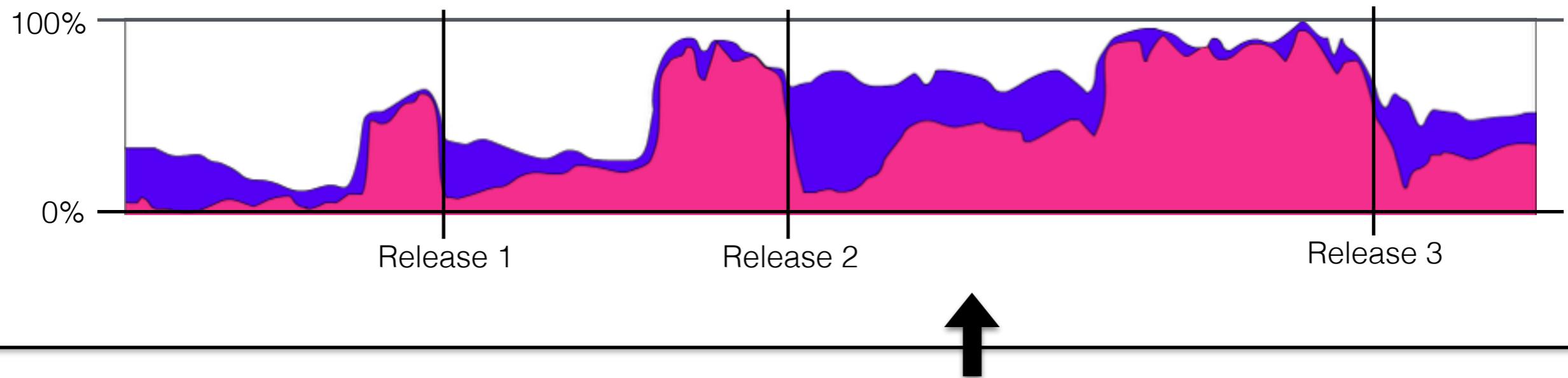


Validation is deferred

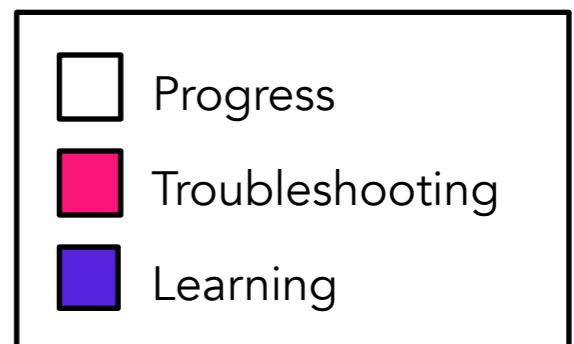


Long-Term Trends

Percentage Capacity spent on Troubleshooting (red) and Learning (blue)

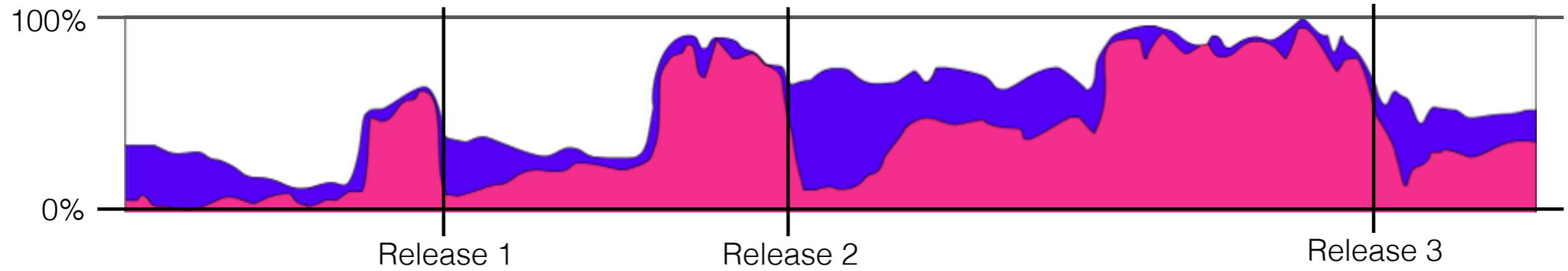


Baseline friction keeps rising

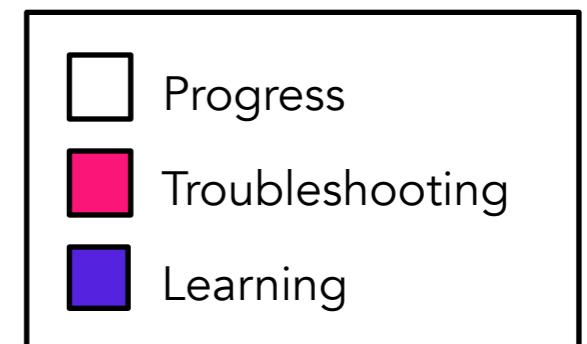


Long-Term Trends

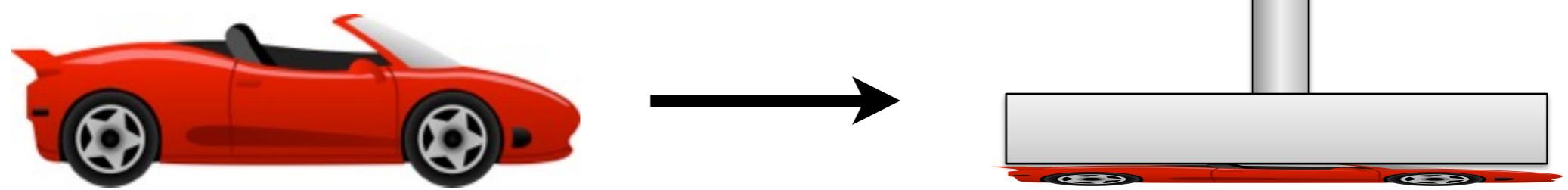
Percentage Capacity spent on Troubleshooting (red) and Learning (blue)



Unpredictable work stops
fitting in the timebox



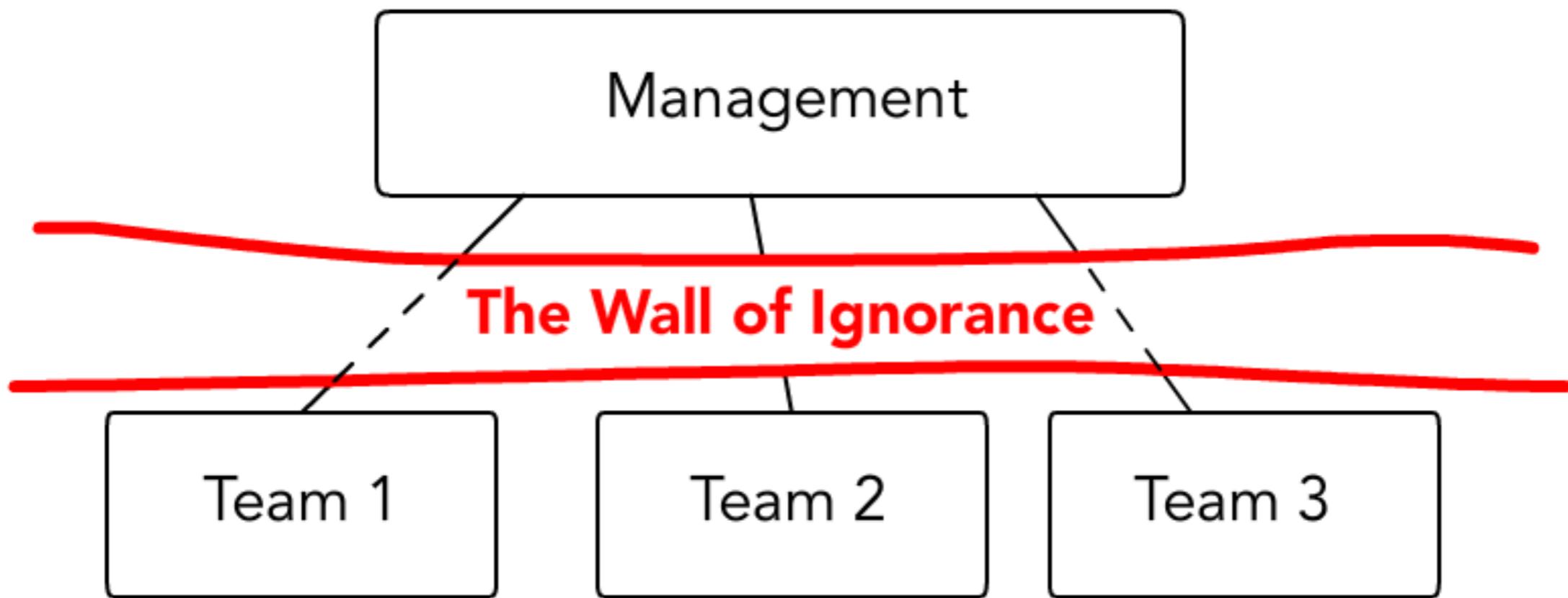
The Effects of Business Pressure



The Solution?

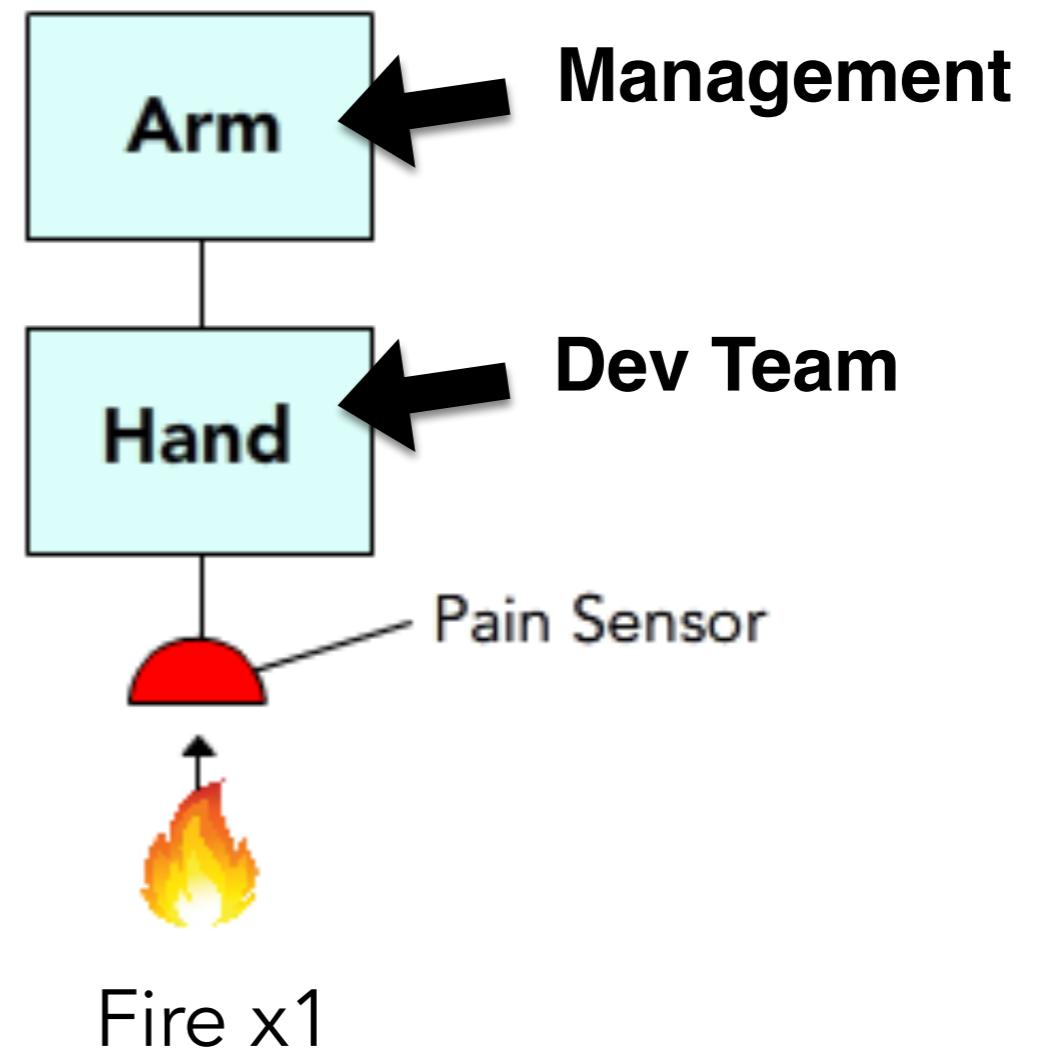
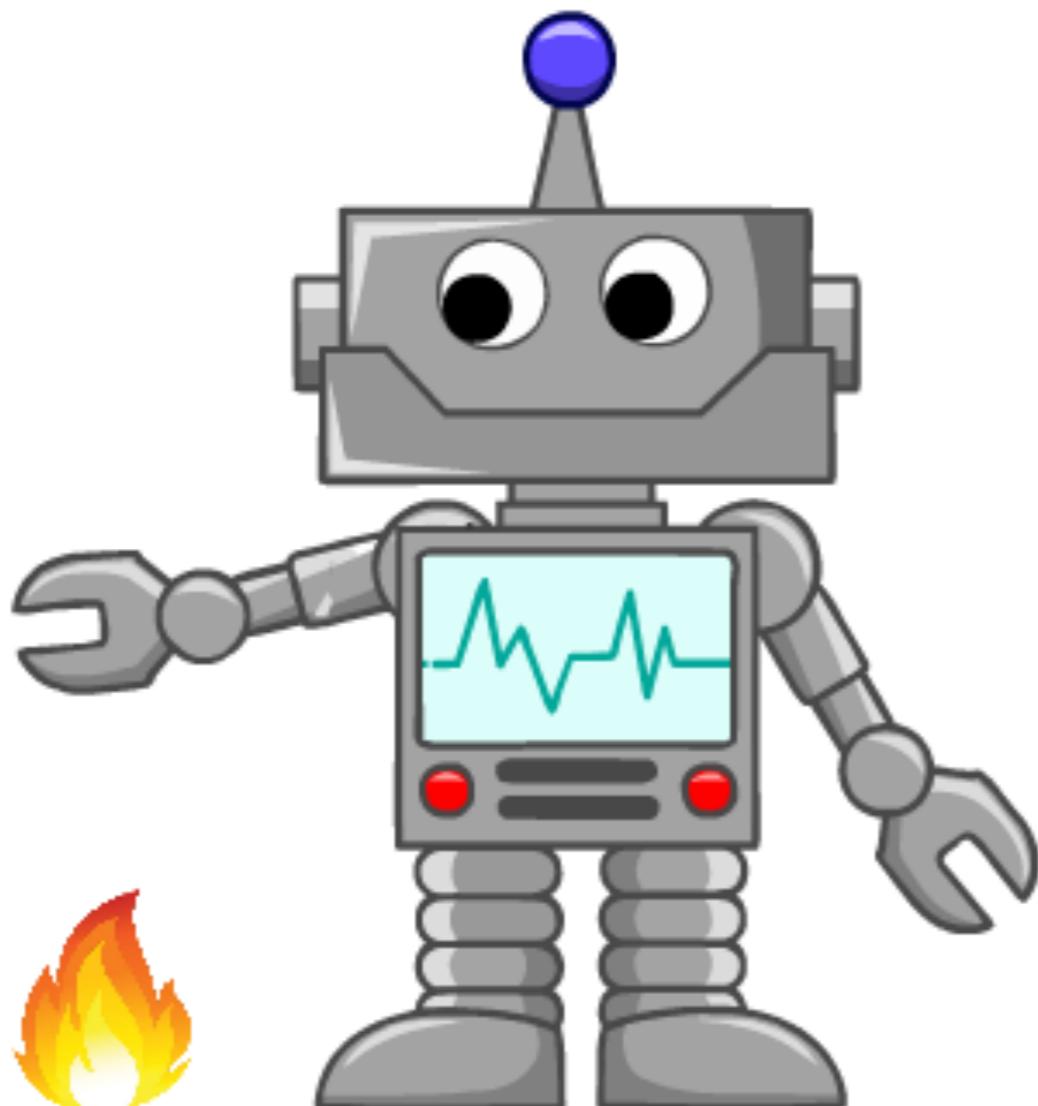


We have to solve this problem:



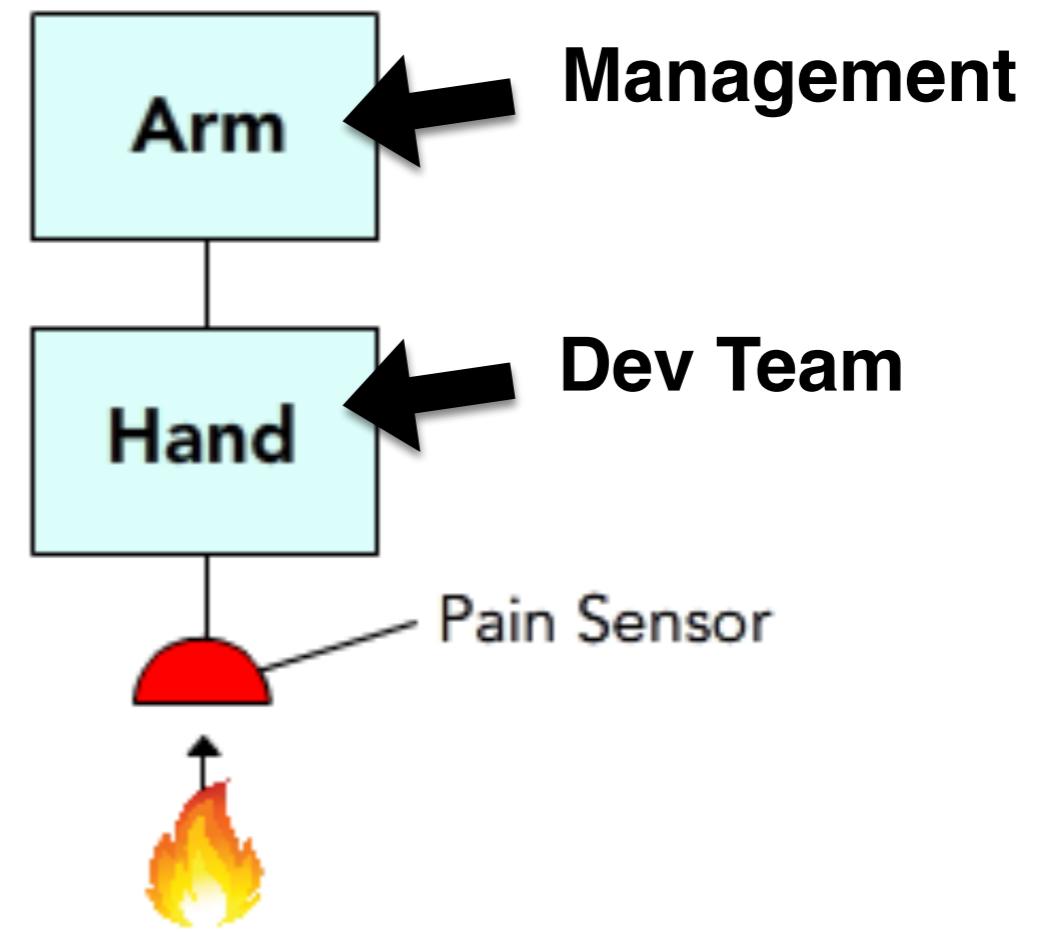
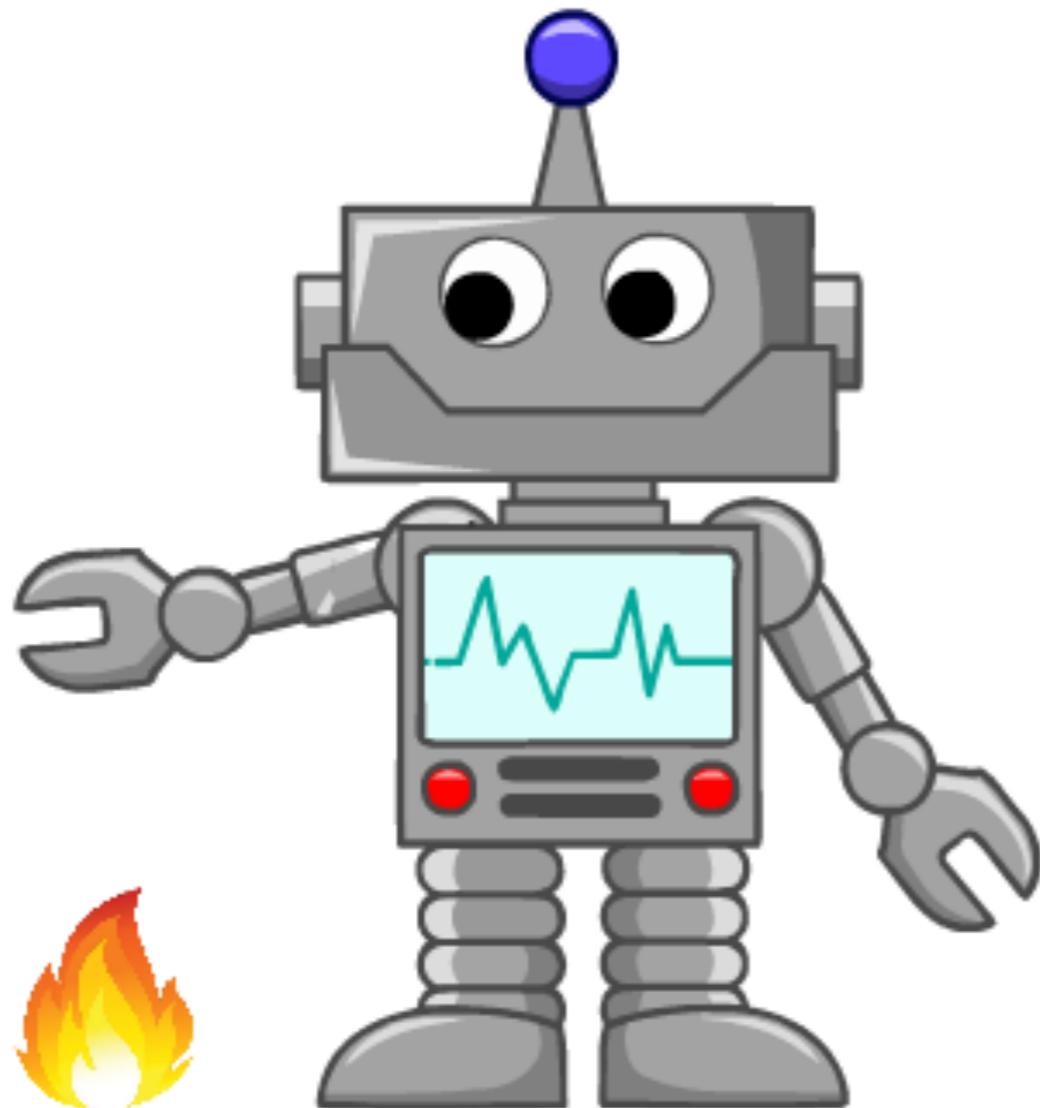
The Challenge: Decision-Making is Distributed.

What if our organization was a robot?

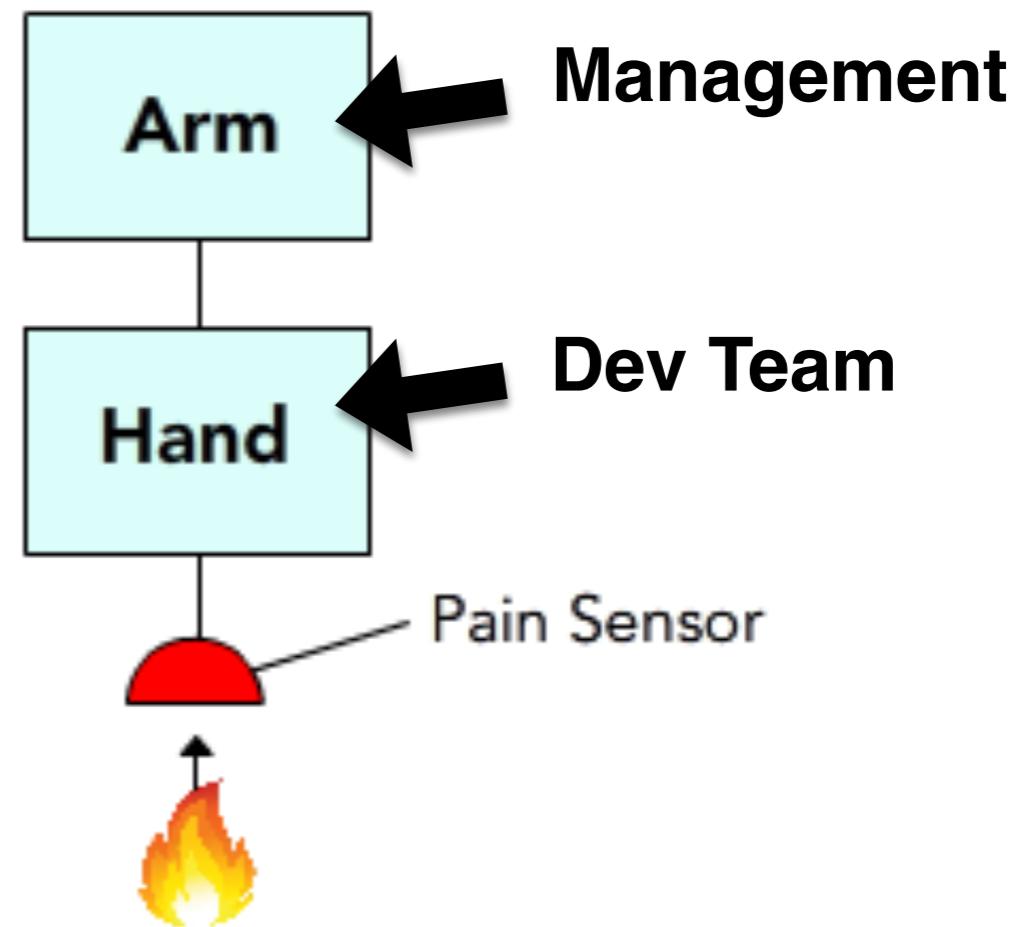
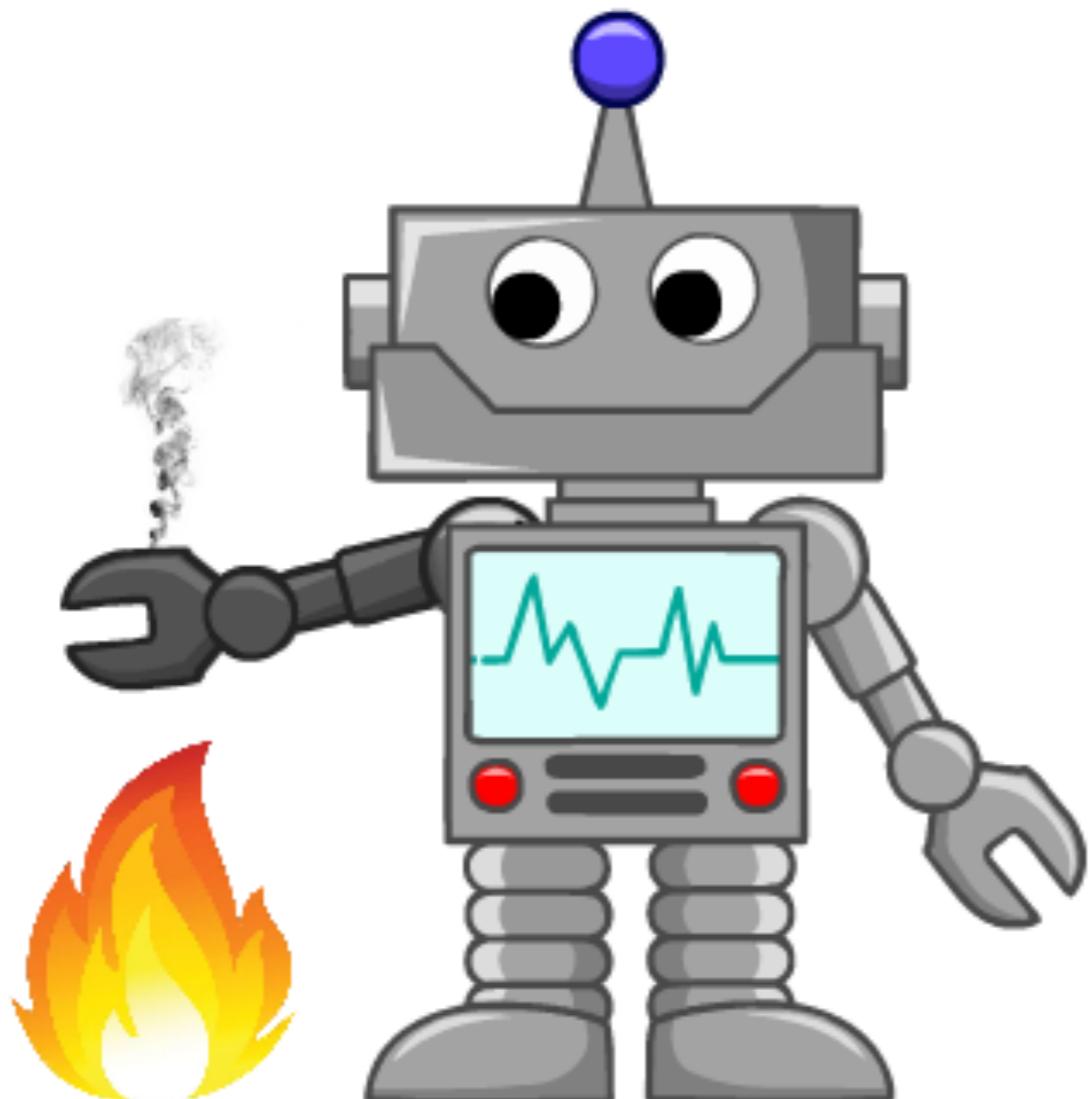


Nothing's happening...

What if our organization was a robot?



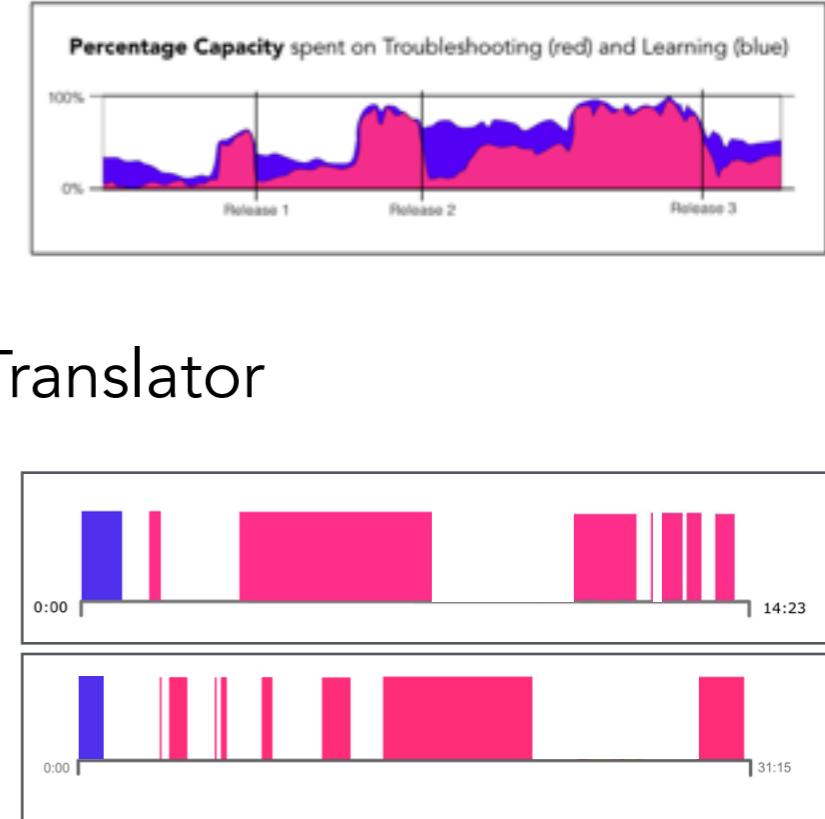
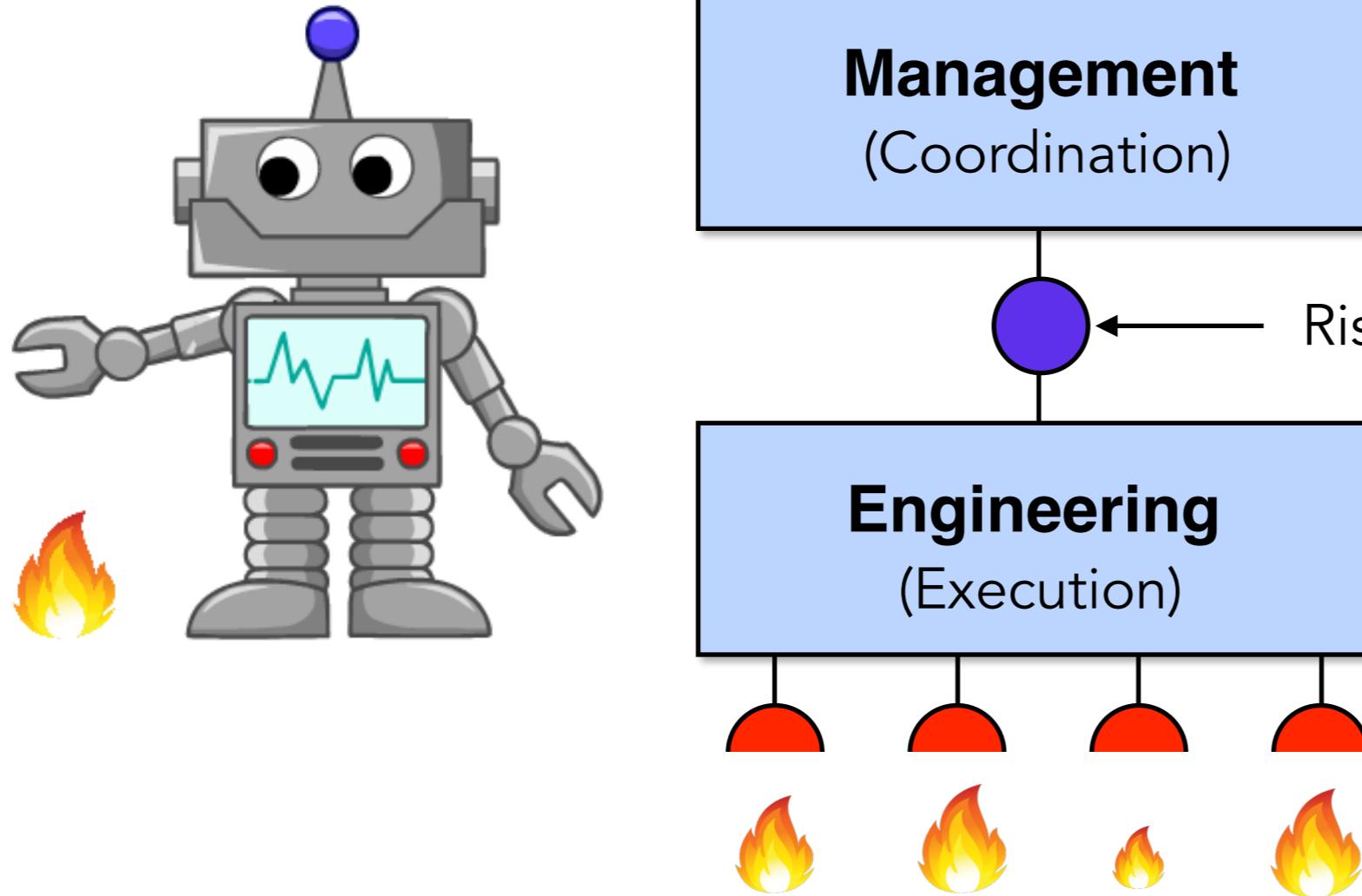
What if our organization was a robot?



Fire x10

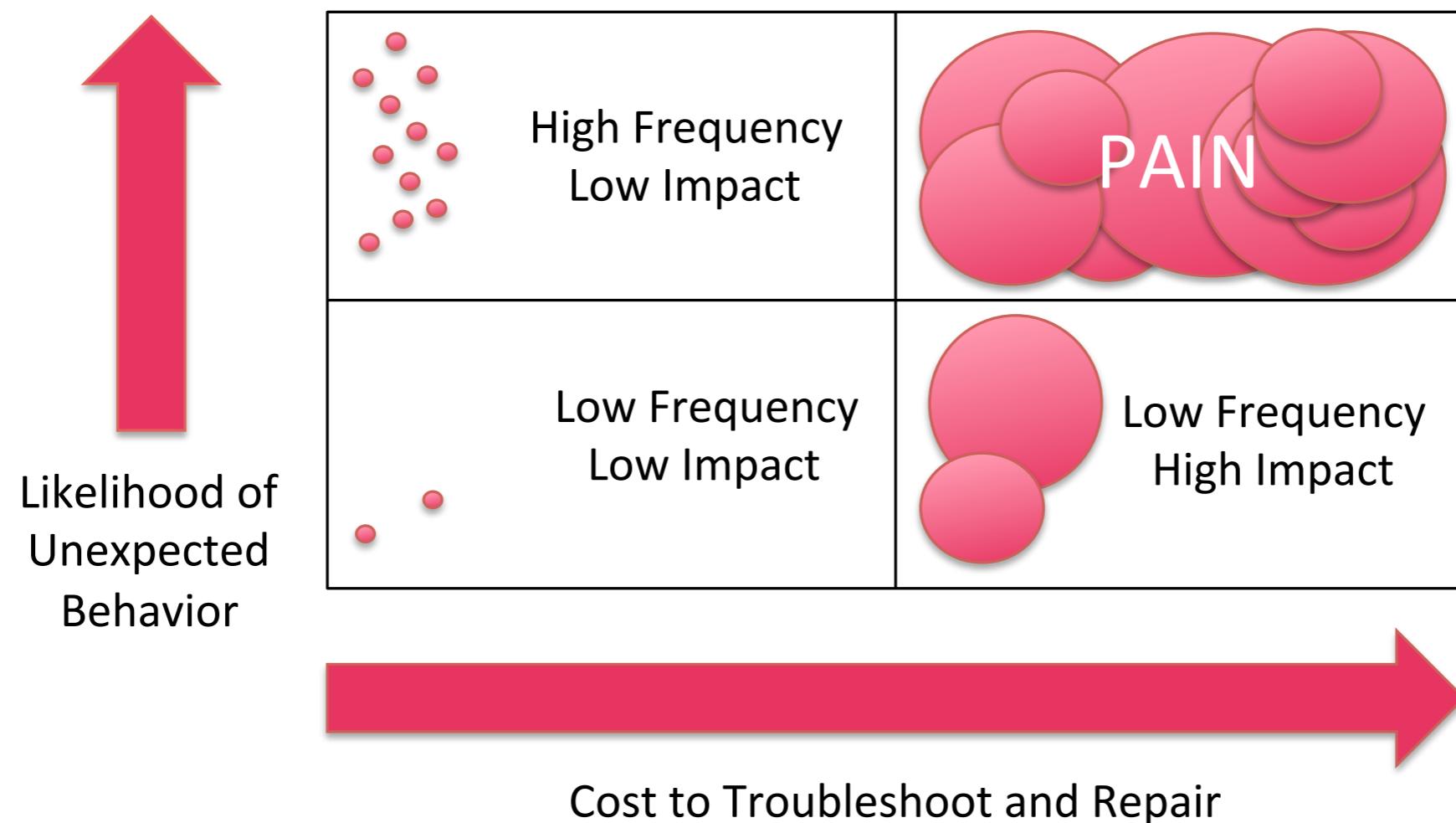
If the feedback loop is broken, **we burn.**

How do we repair the broken feedback loop?

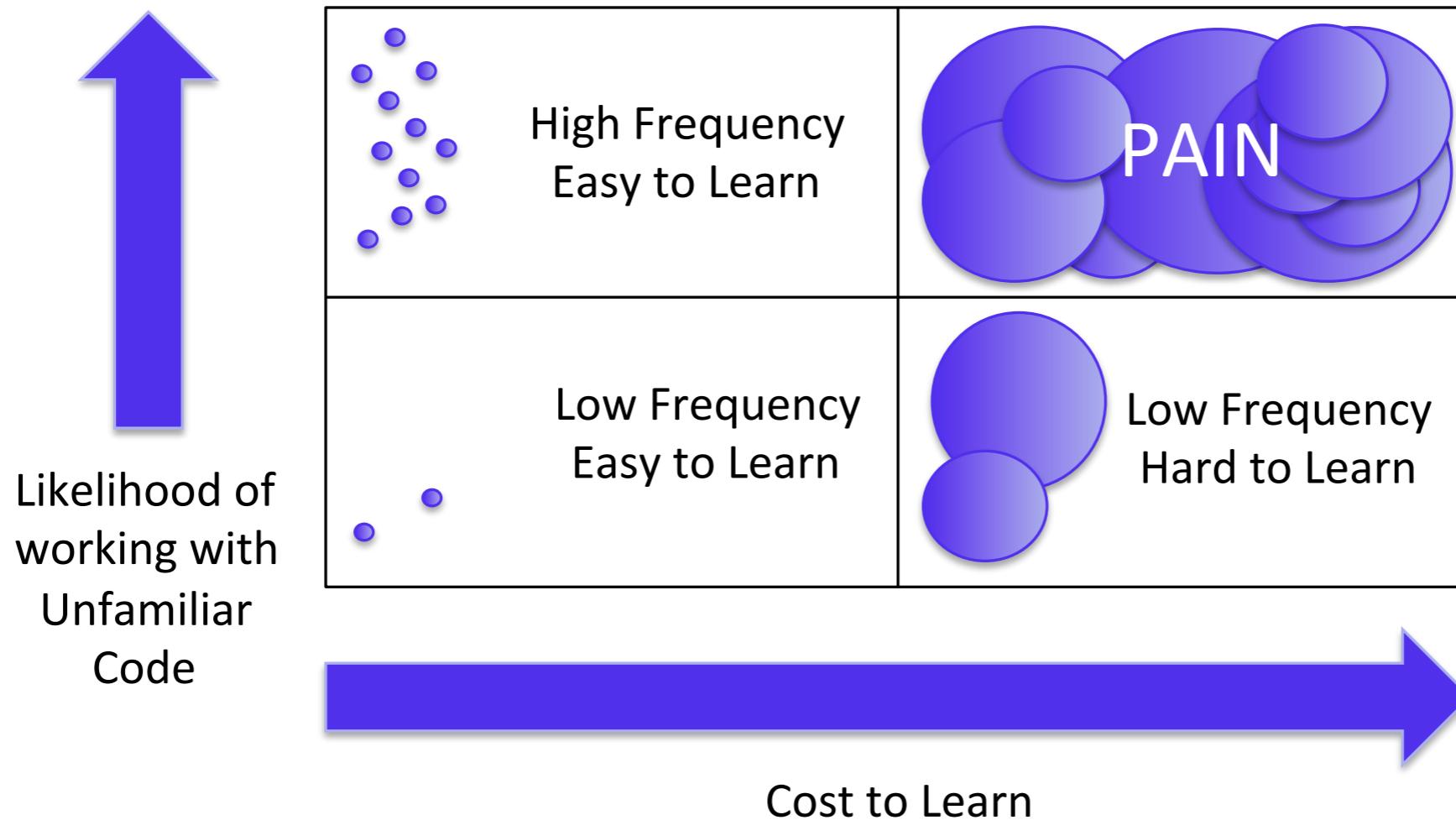


Risk is the *bridge language*.

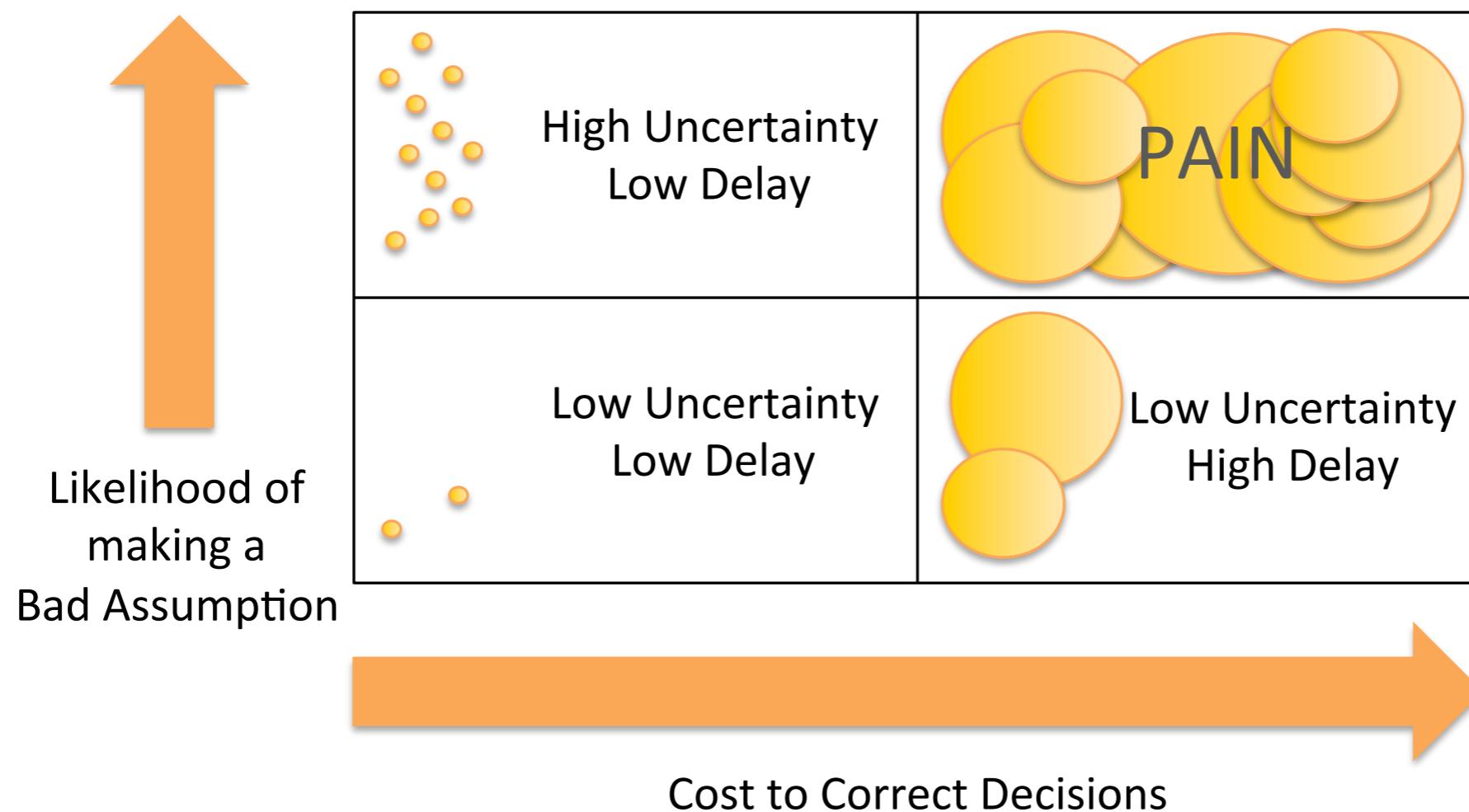
Quality Risk (Troubleshooting)



Familiarity Risk (Learning)



Assumption Risk (Rework)



Explain Problems in Terms of Risk (Gambling)

Save 40 hours in direct costs

(leave the toy on the stairs)

Increase chances of losing 1000 hours by 20%

(tripping and falling)

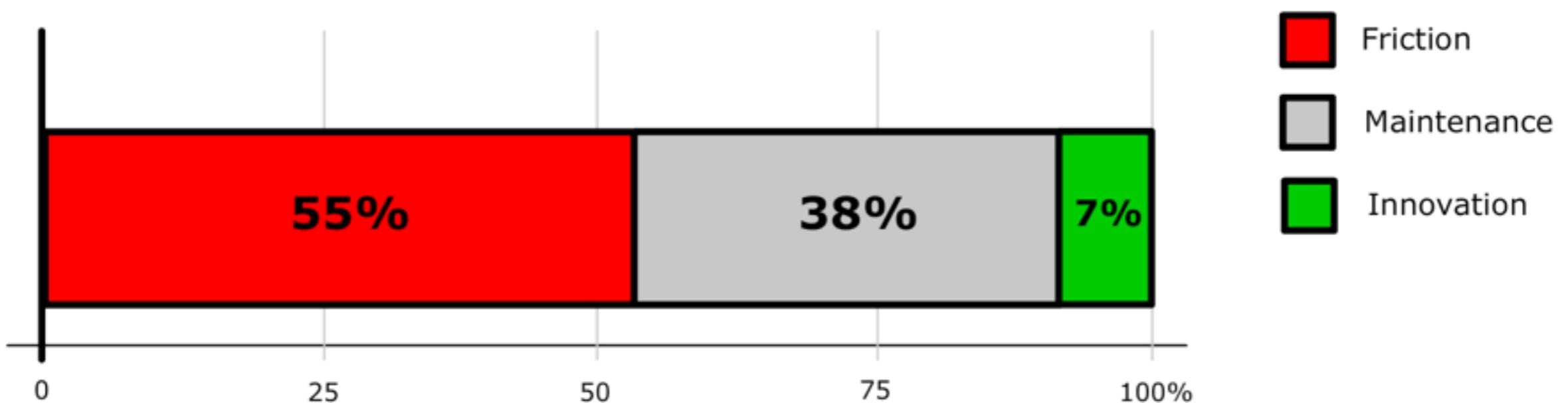
Decisions that
save a few hours



Side-effects that cost
several hours

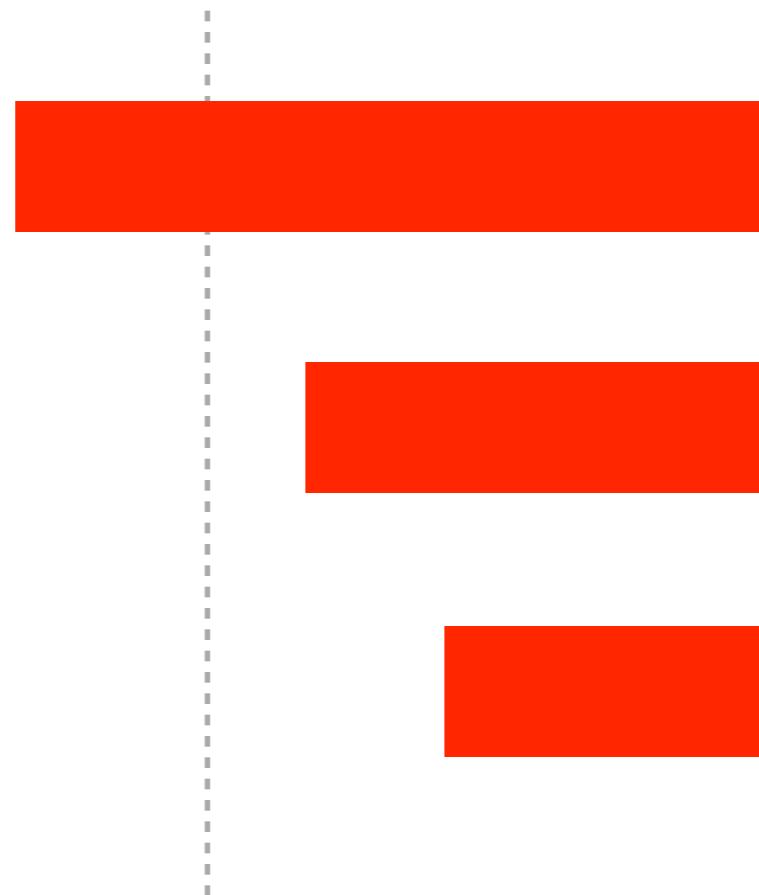
Over the long-term, probability wins.

Distribution of Development Capacity



Make the Problems **Visible** to your Manager

1000 hours/month



1. Test Data Generation

2. Missing Diagnostic Tools

3. Environment Problems

Save time by
skipping data
tools
(~80 hours)



Side-effects of
Troubleshooting time
(~700 hours/month)

Take Responsibility and Ask for Support

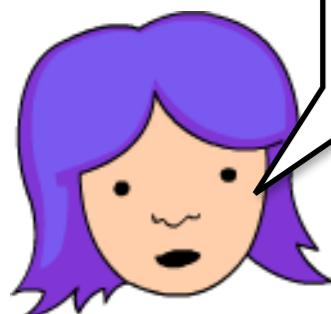
3-Month Improvement Trial

Dedicated resources (1 or 2 developers)

Dev team uses data to identify biggest problems and prioritizes with management

Dev team shares data & progress each month

“Will you **help us** turn this project around?”



Broken Focus

Lesson Learned: Make the Decision to Lead



"How can I provide better visibility for management?"

Top 5 Reasons Improvements Fail

BROKEN TARGET

BROKEN VISIBILITY

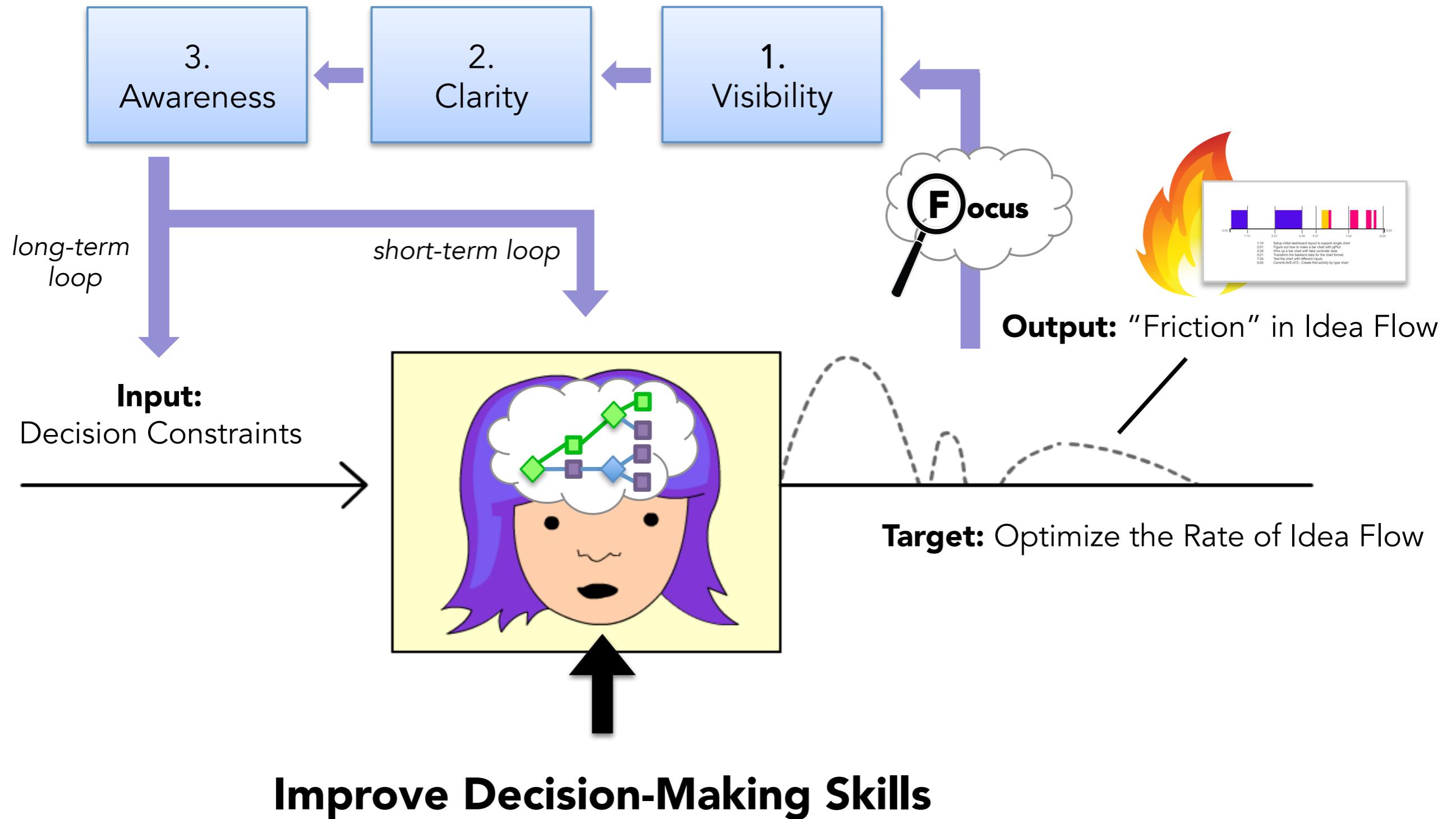
BROKEN CLARITY

BROKEN AWARENESS

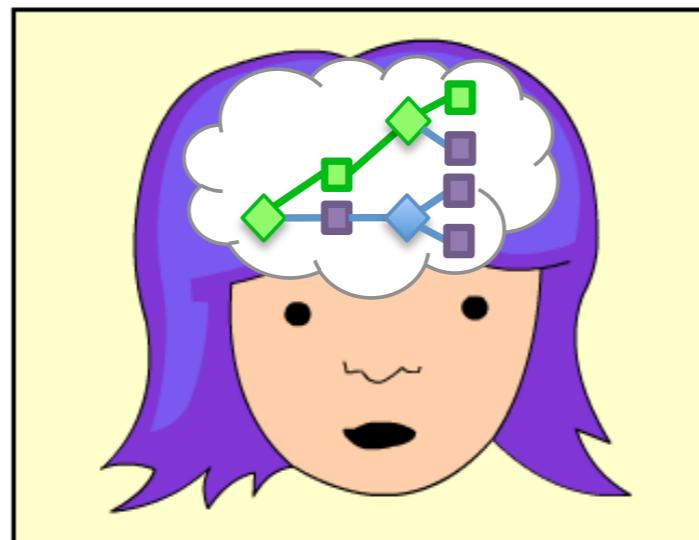
BROKEN FOCUS



Idea Flow Learning Framework



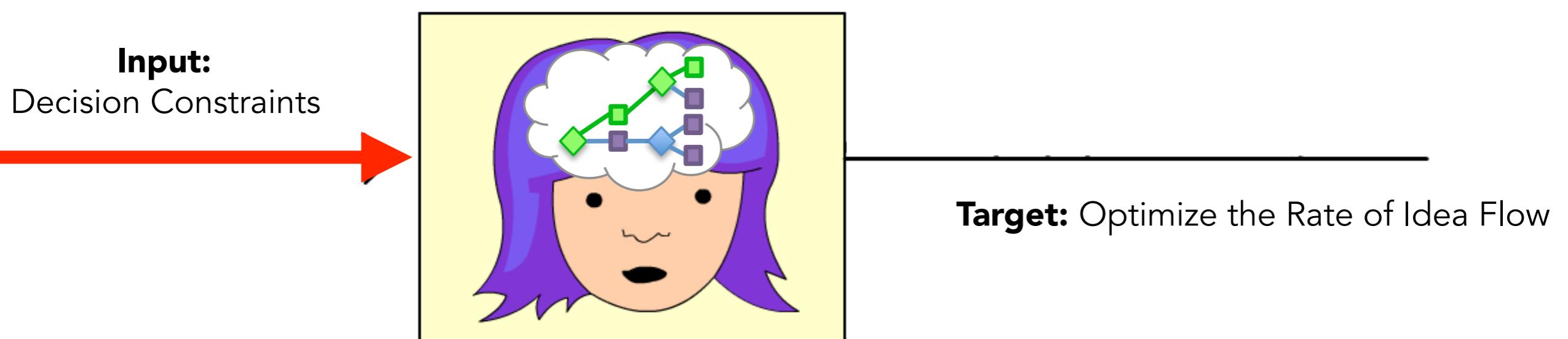
Idea Flow Learning Framework



Target: Optimize the Rate of Idea Flow

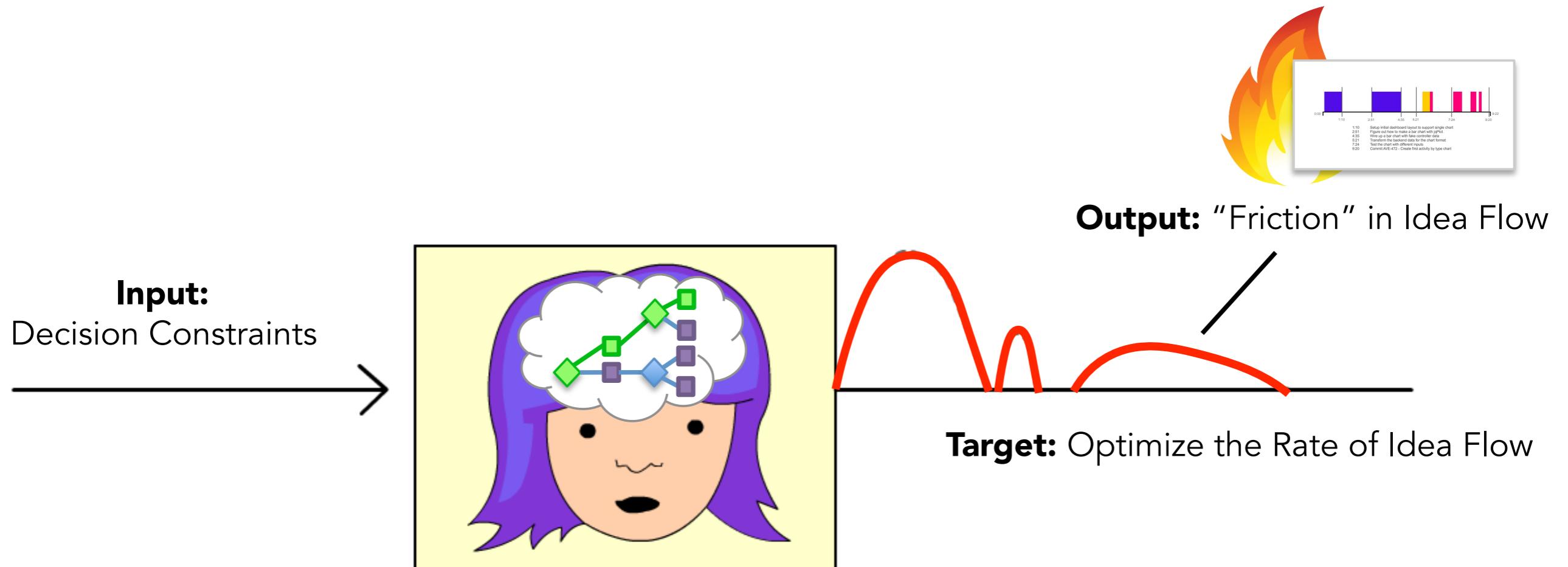
Target - The *direction* of “better”

Idea Flow Learning Framework



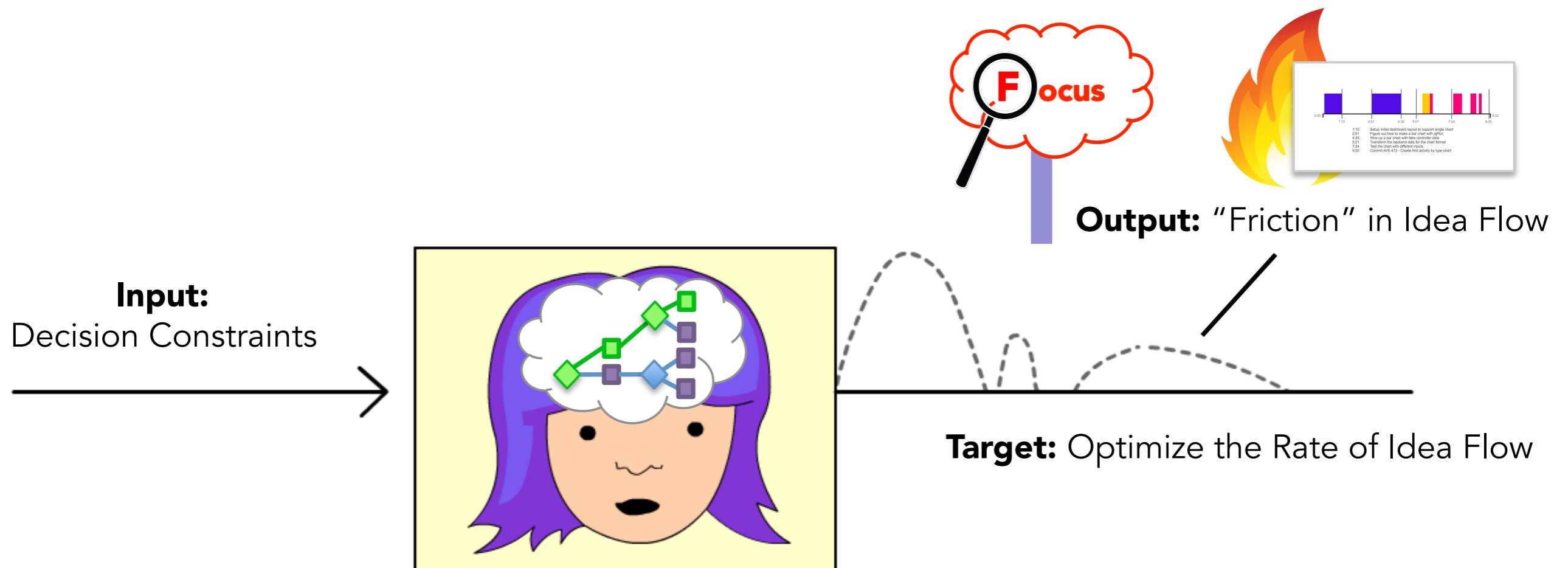
Input - The **constraints** that limit our short-term choices...

Idea Flow Learning Framework



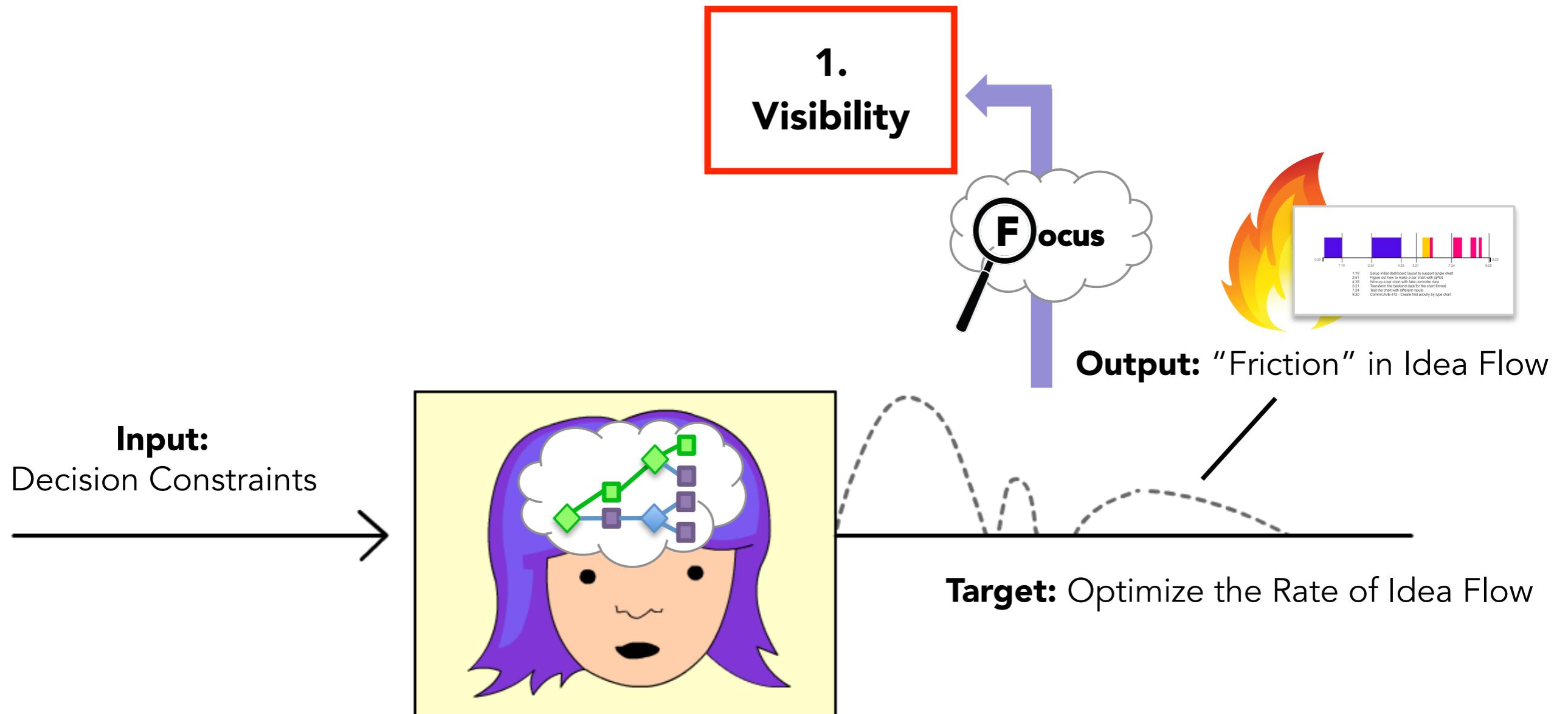
Output - The **pain signal** we're trying to improve

Idea Flow Learning Framework



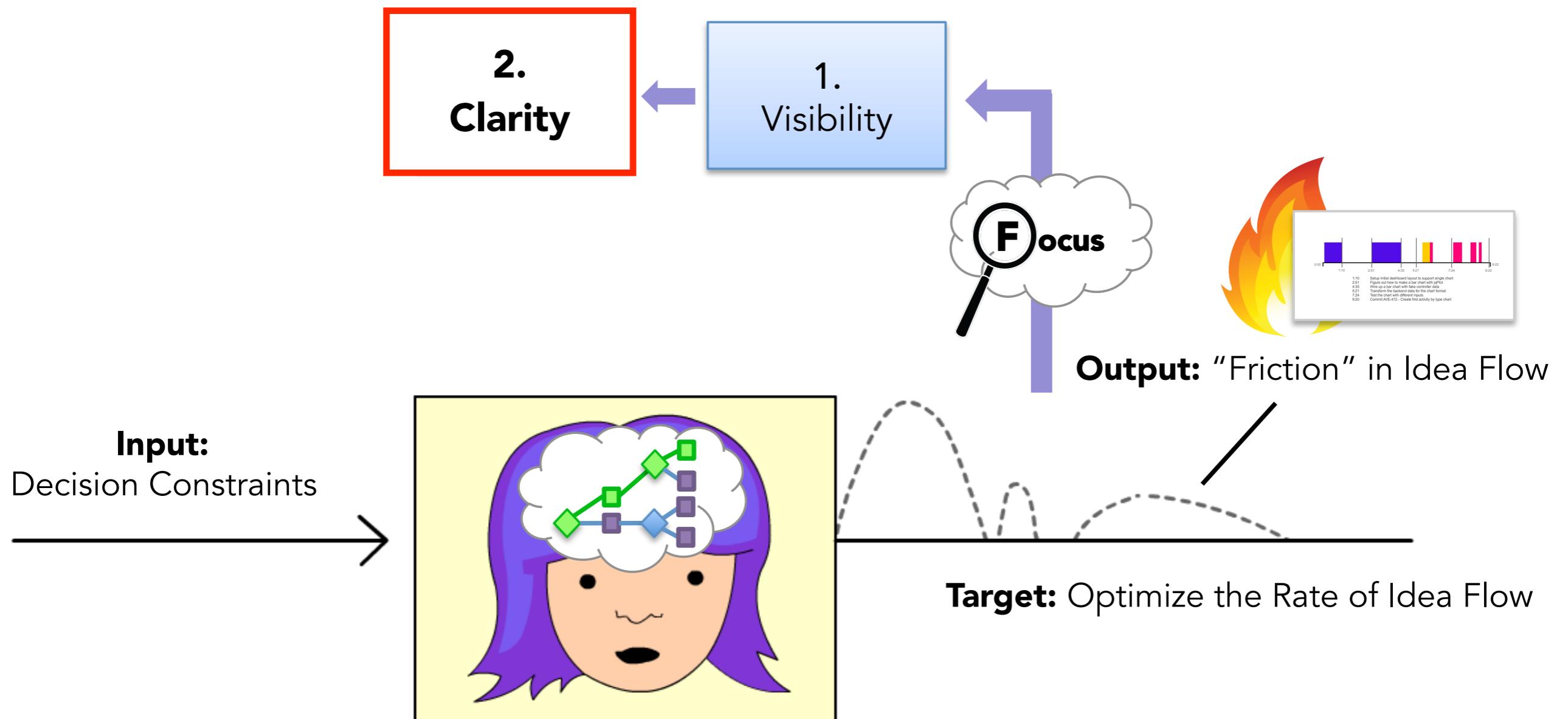
Focus on the **biggest pain**...

Idea Flow Learning Framework



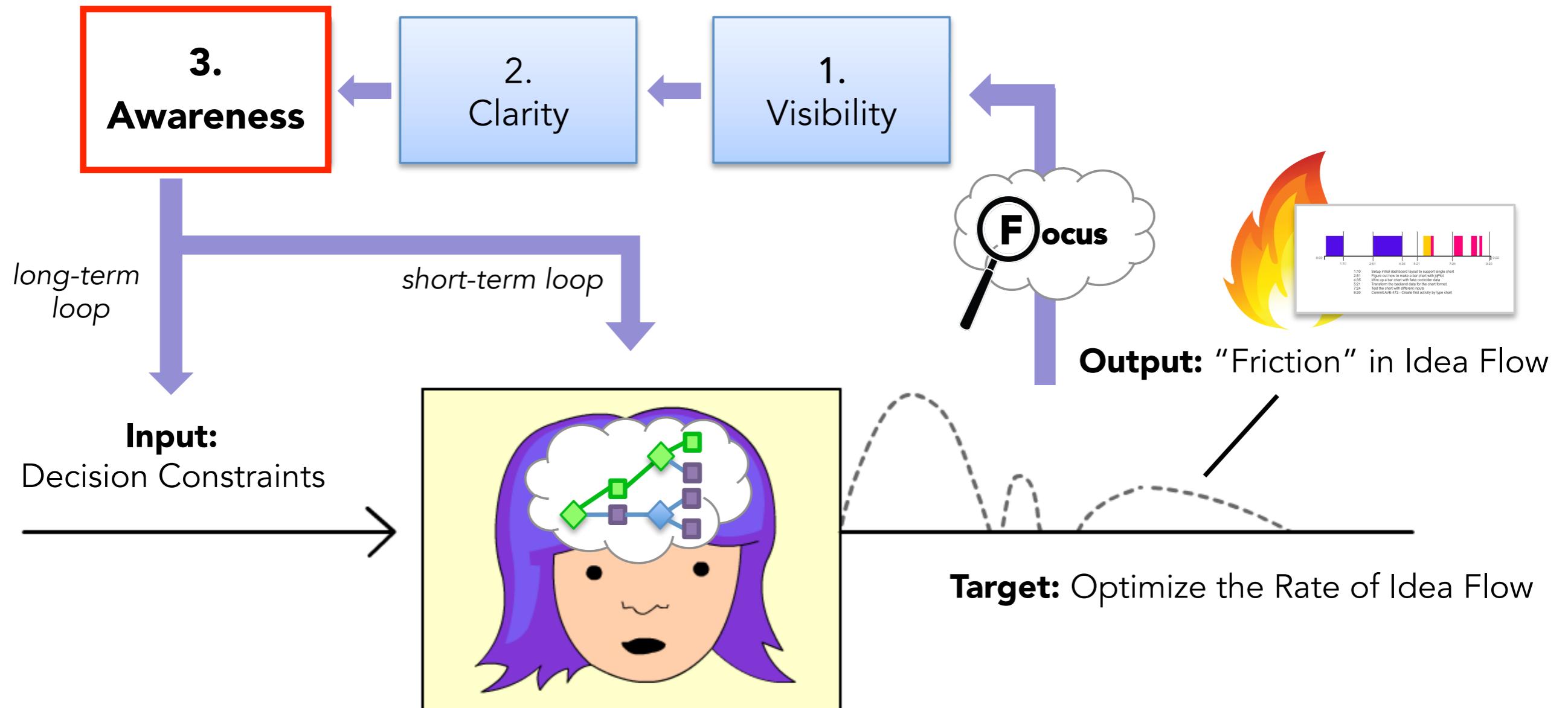
1. Visibility - *Identify* the specific patterns.

Idea Flow Learning Framework



2. Clarity - *Understand* cause and effect.

Idea Flow Learning Framework



3. Awareness - Learn strategies to **avoid** the pain.

Repair the *Broken* Feedback Loop!

Target: Focus on the Nails.

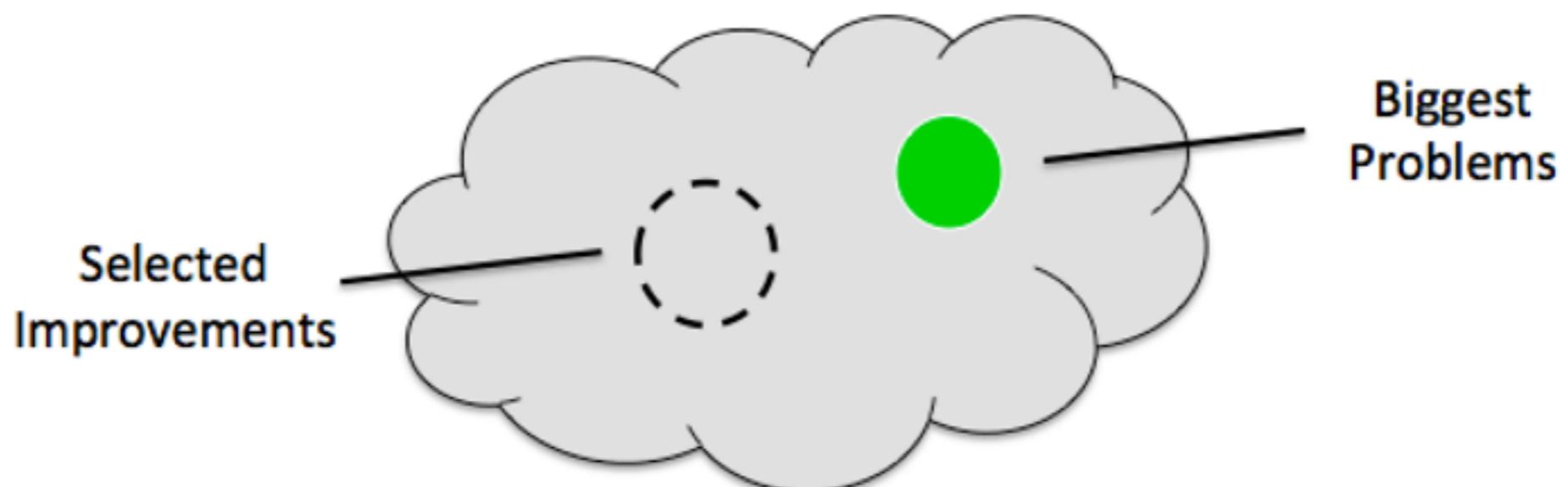
Visibility: Install a Pain Sensor.

Clarity: Stop making generalizations.

Awareness: Stop and think.

Focus: Make the decision to lead.

The hard part isn't solving the problems,
it's ***identifying the right problems to solve.***



This Talk...

Why is **visibility critical to success?**

Visibility **enables** the feedback loop.

Free Online Training and Community Support:



Idea Flow
Learning Framework



NEWIRON.COM/TECH-STUFF

IFM Tools available at:
github.com/ideaflow/tools

Thank you!



Tweet about #ideafow!

Free e-book if you sign up
before publish day! (Feb 2016)



2016 Tour Schedule

2/15-17: DevNexus 2016 - Atlanta, GA

4/4-7: ArchConf 2016 - San Diego, CA

4/29-5/1: NFJS - Columbus, OH

5/20-22: NFJS - Dallas, TX

6/8-10: NFJS - San Diego, CA

7/8-10: NFJS - Austin, TX

7/19-22: UberConf 2016 - Denver, CO

8/19-20: NFJS - Raleigh, NC

9/16-18: NFJS - Atlanta, GA

9/30-10/2: NFJS - Boston, MA

10/14-16: NFJS - Chicago, IL

10/21-22: NFJS - Minneapolis, MN

10/28 - 30: Seattle, WA

11/4-6: Reston, VA

DEVNEXUS™

