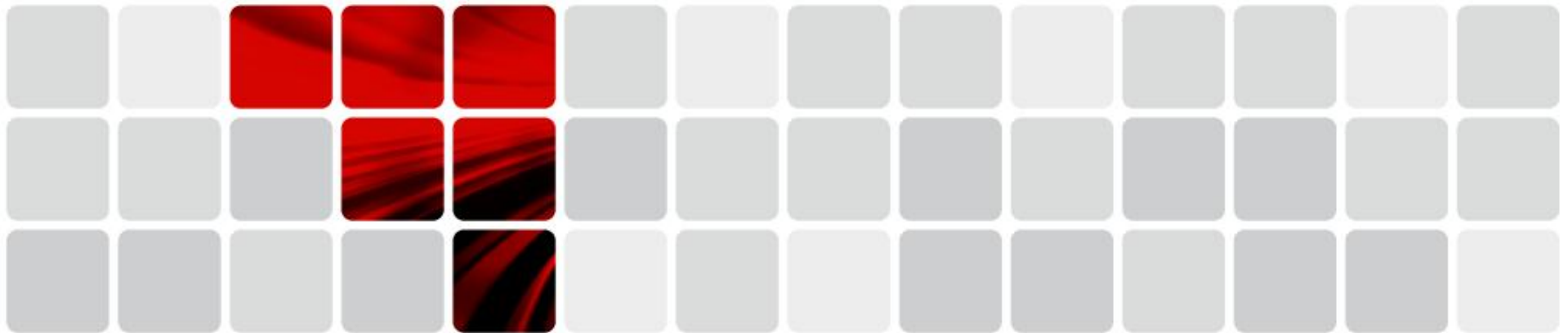


# DevOps & Lean in Legacy Environments

## 10 Techniques for Flow & Continuous Delivery



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# CSG in NA: Who Are We?



## Customer Care and Billing Operations

- ~50M Subscribers across 120 customers
- 100k Call Center Seats
- ~6B External Transactions/month
- 40 Dev. Teams & 1000 Practitioners
- ACP: ~20 Technology Stacks: JS to HLASM
  - Integrated Suite of 50+ applications

## Challenges:

- Time to Market & Quality/Release Impact
- Technology Stovepipes
- Role Stovepipes

## Print and Mail Factory

- ~70M statements/month
- Lean & Efficient

## Challenges

- Continuous Optimization



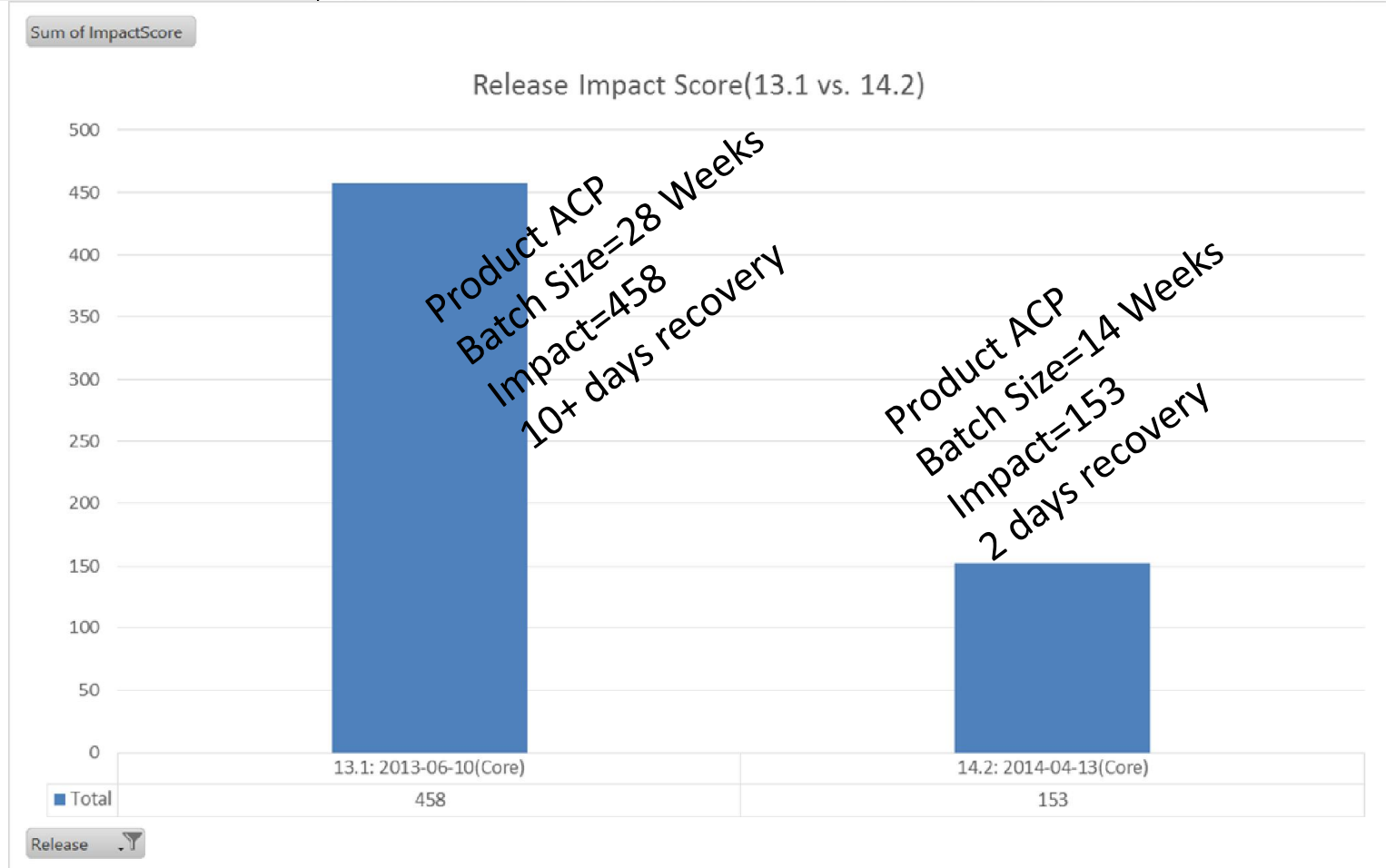


# Release Improvements From Lean & DevOps



## Impact Score:

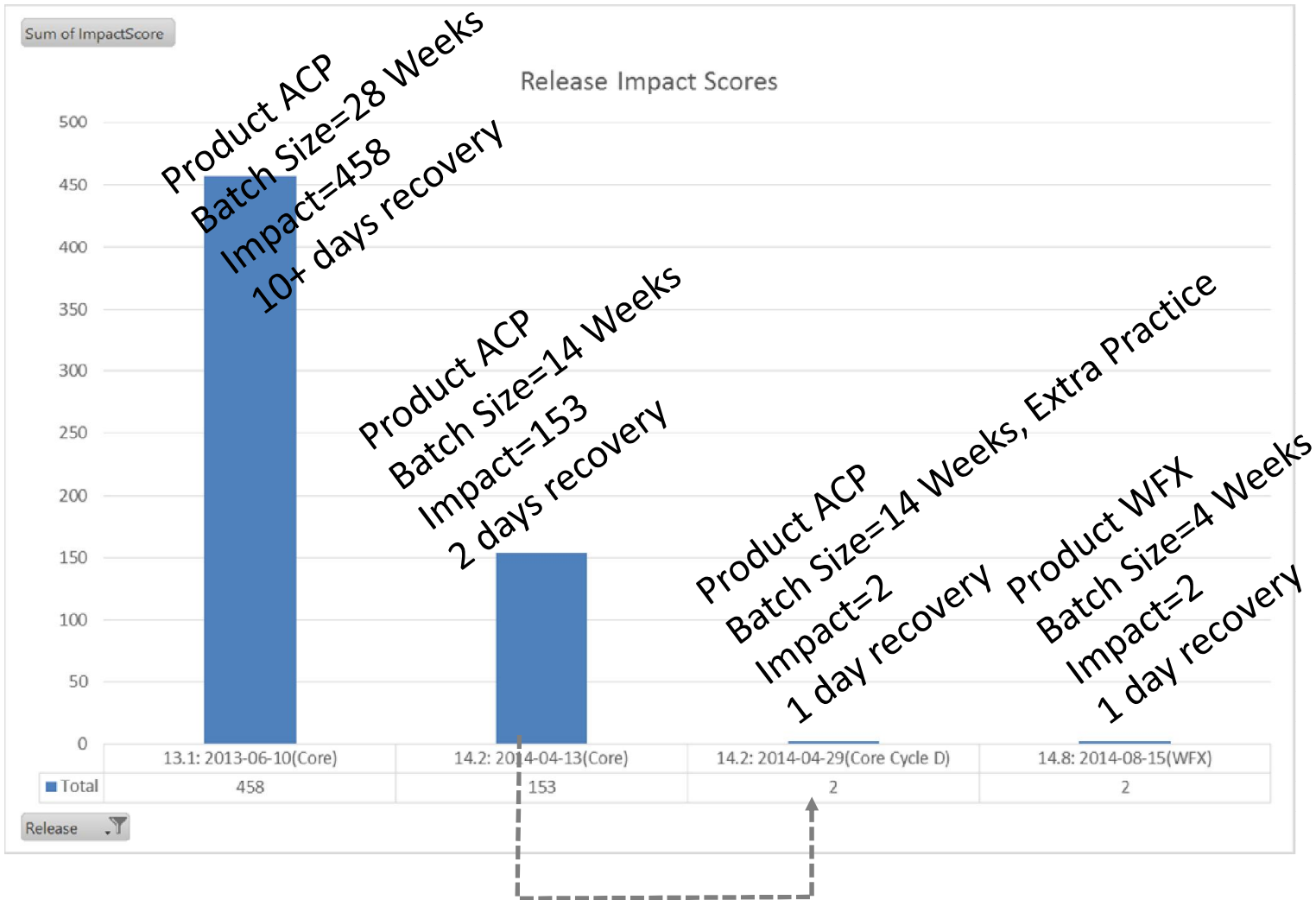
Critical=4  
High=3  
Medium=2  
Low=1



Reducing the batch size from 28 to 14 weeks resulted in a 66.6%(3x) improvement  
And value is delivered in half the time!



# More Practice & Smaller Batches



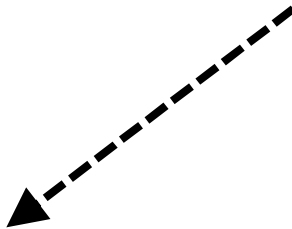
“Same Code(with fixes)” deployed 2<sup>nd</sup> time...



# Goal: Improve Quality & TTM



**But, how do we improve quality, reduce batch size & move towards flow when the system is inherently structured to prevent this?**



## **System Constraints**

1. Structure
2. Stovepipes & Handoffs
3. Technology Variance
4. Defects & Quality
5. Low Automation
6. Fragility

## **Techniques to Address**

1. Accelerate Learning & Lean Thinking
2. Inverse Taylor Maneuver
3. Inverse Conway Maneuver
4. Shared Service Continuous Delivery
5. Environment Congruency & Practice
6. Application Telemetry
7. Visualize Your Work
8. Work Release & WIP Limits
9. Cadence & Synchronization
10. Reduce Batch Size



**3 year journey!**



# 1. Accelerate Learning & Lean Thinking

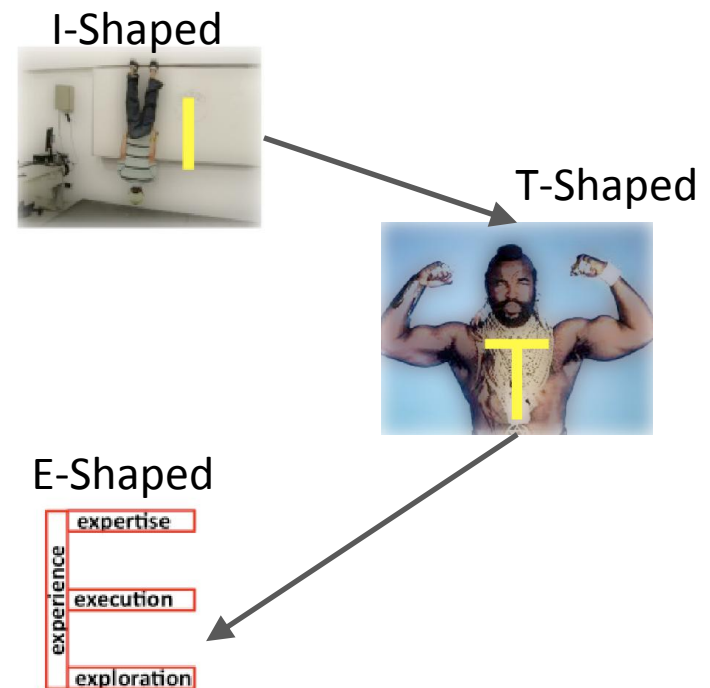


People First: Build a culture of Learning and Self Improvement by embracing Lean & Systems Thinking.

## Find a Lean Framework



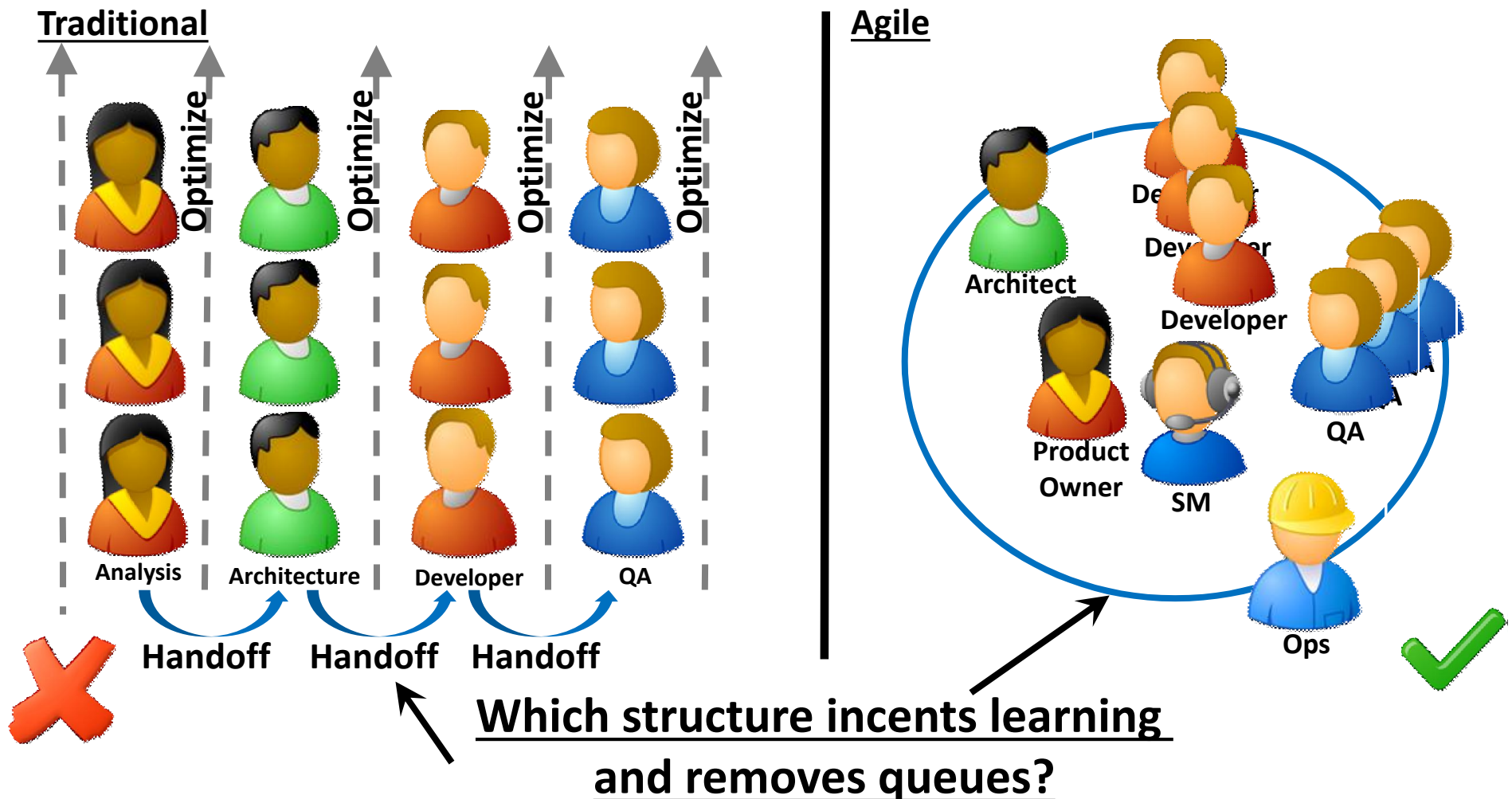
## Encourage Cross Training





## 2. Inverse Taylor Maneuver

Structure & responsibility will enforce behavior and prevents learning.



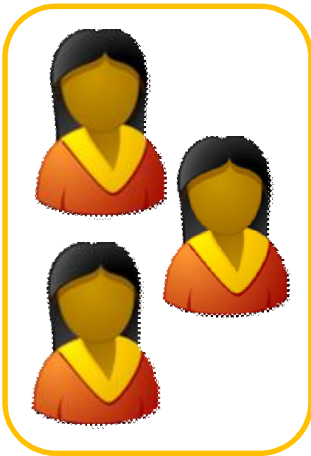
Organize teams to optimize the entire flow of value.



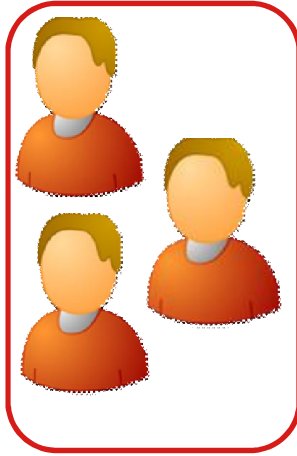
### 3. Inverse Conway Maneuver



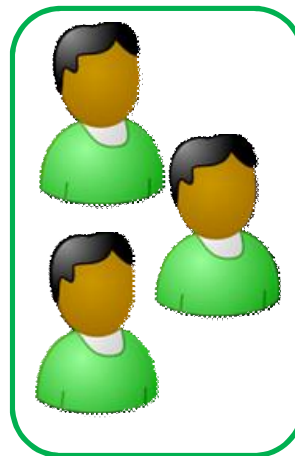
Structure will enforce technology and architecture.



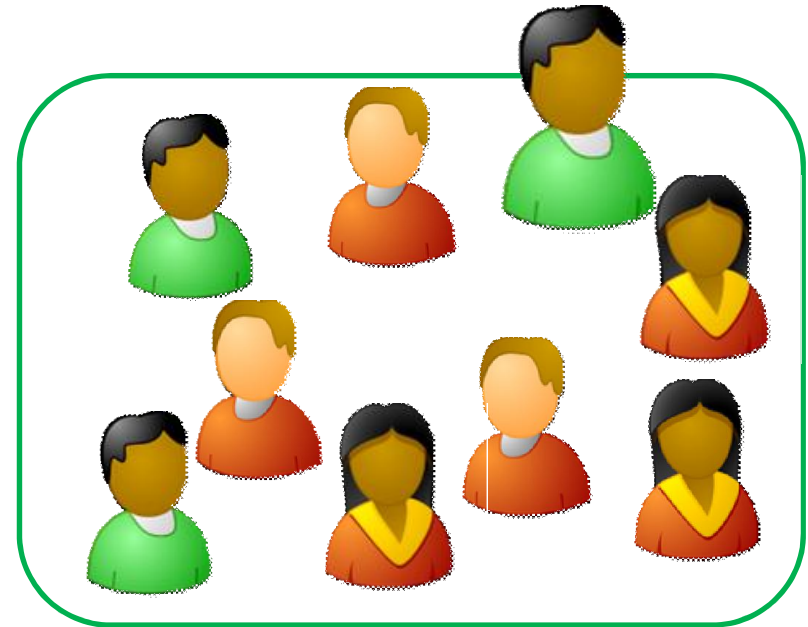
**Technology:**  
**Fat CS Desktop**



**Technology:**  
**Legacy  
Tuxedo MW**



**Technology:**  
**Standard SOA  
Architecture**



**Technology:**  
**Standard SOA  
Architecture**



Change the structure to help create the architecture you want.





## 4. Shared Service Continuous Delivery



Pave one automated high-way to production so all teams can get there with speed and predictability.



Having many automated roads to production is better than no road or “dirt roads”.



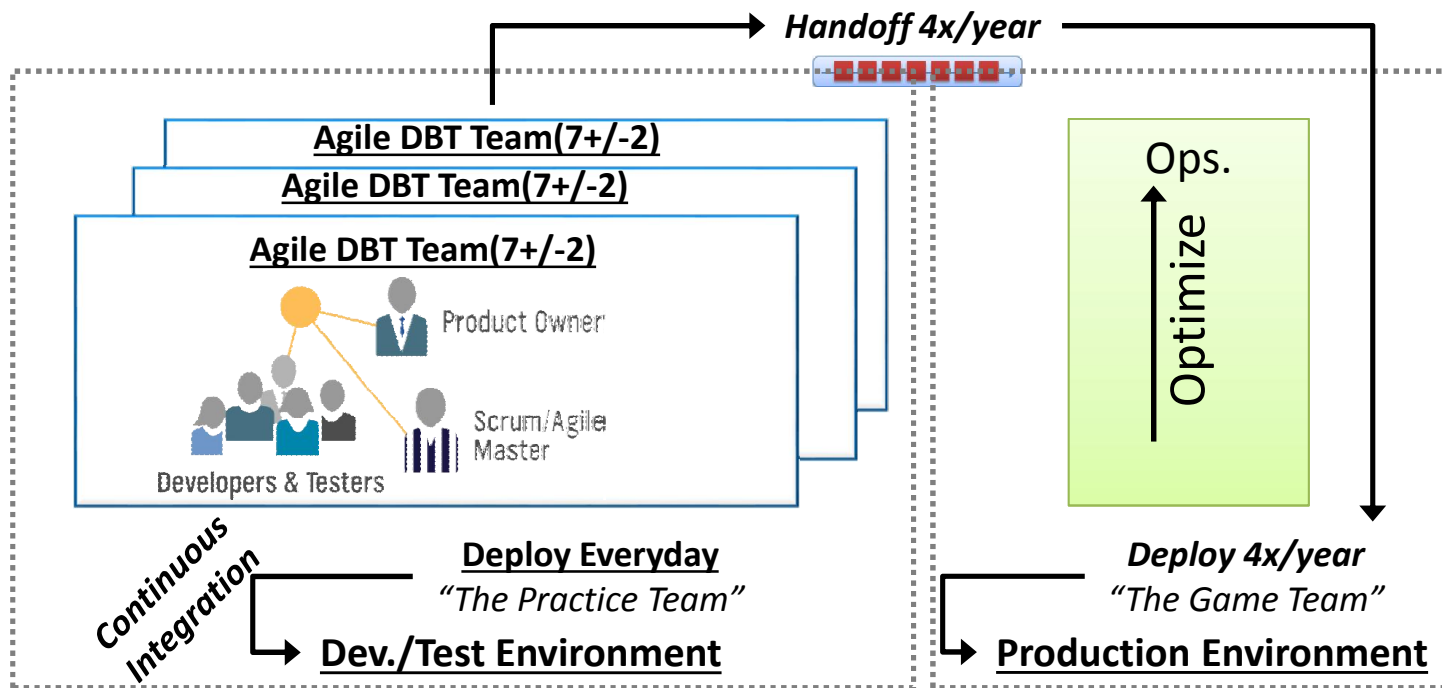
But having one road encourages reuse at scale and enforces consistency by buffering downstream teams from variance.



## 5a. Environment Congruency & Practice



Separate deployment and operations processes via infrequent handoffs create large batch transfers and high-failure rates.



Do you play the "Game" with a different team than you "Practice" with?



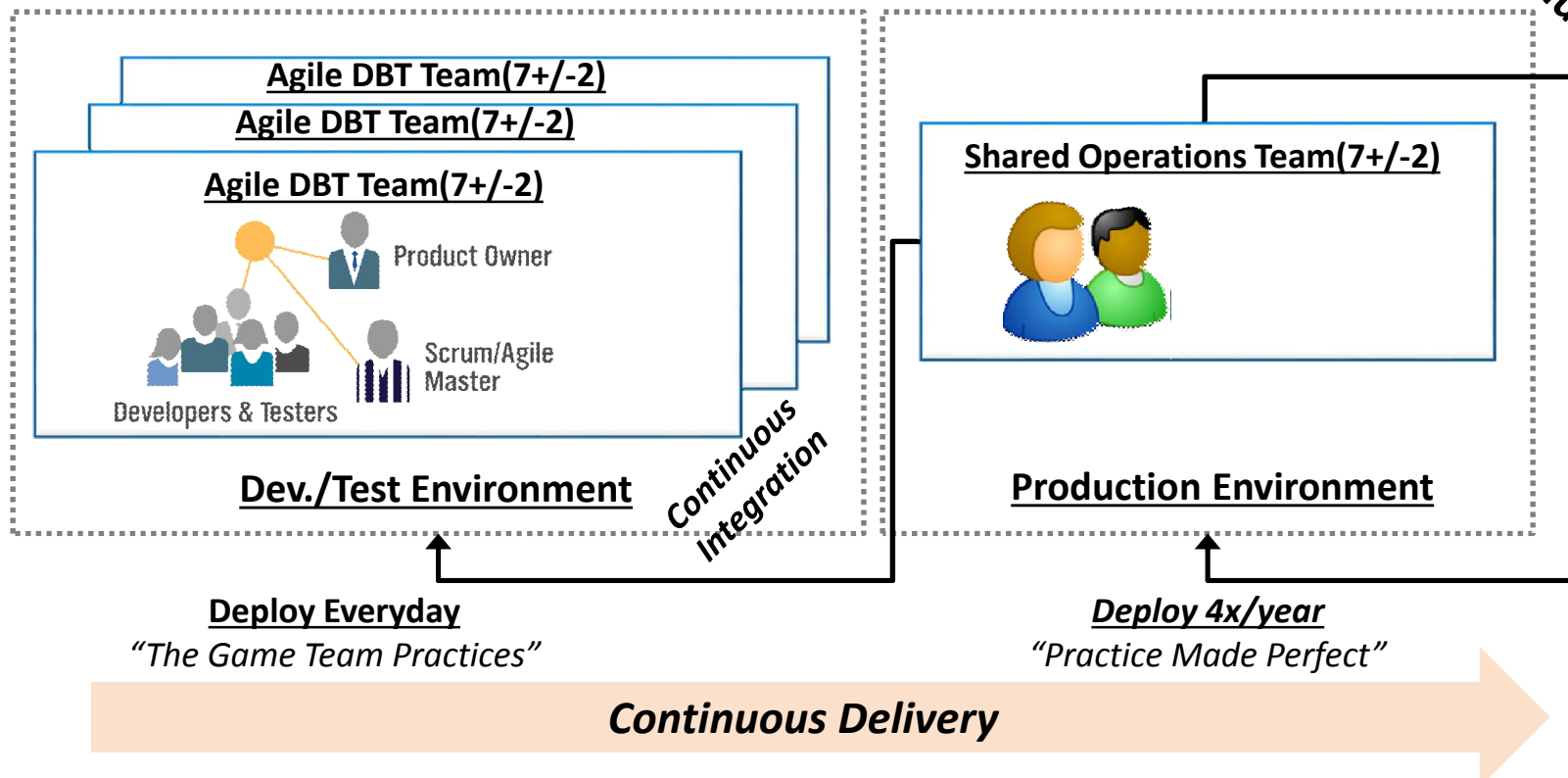
## 5b. Environment Congruency & Practice



Make environments as close to production as possible and have the same team practice daily.



*"If it hurts,  
do it more."  
-Jez Humble*



We let our teams practice at least 70 times before "Game Day" ....



## 6. Application Telemetry

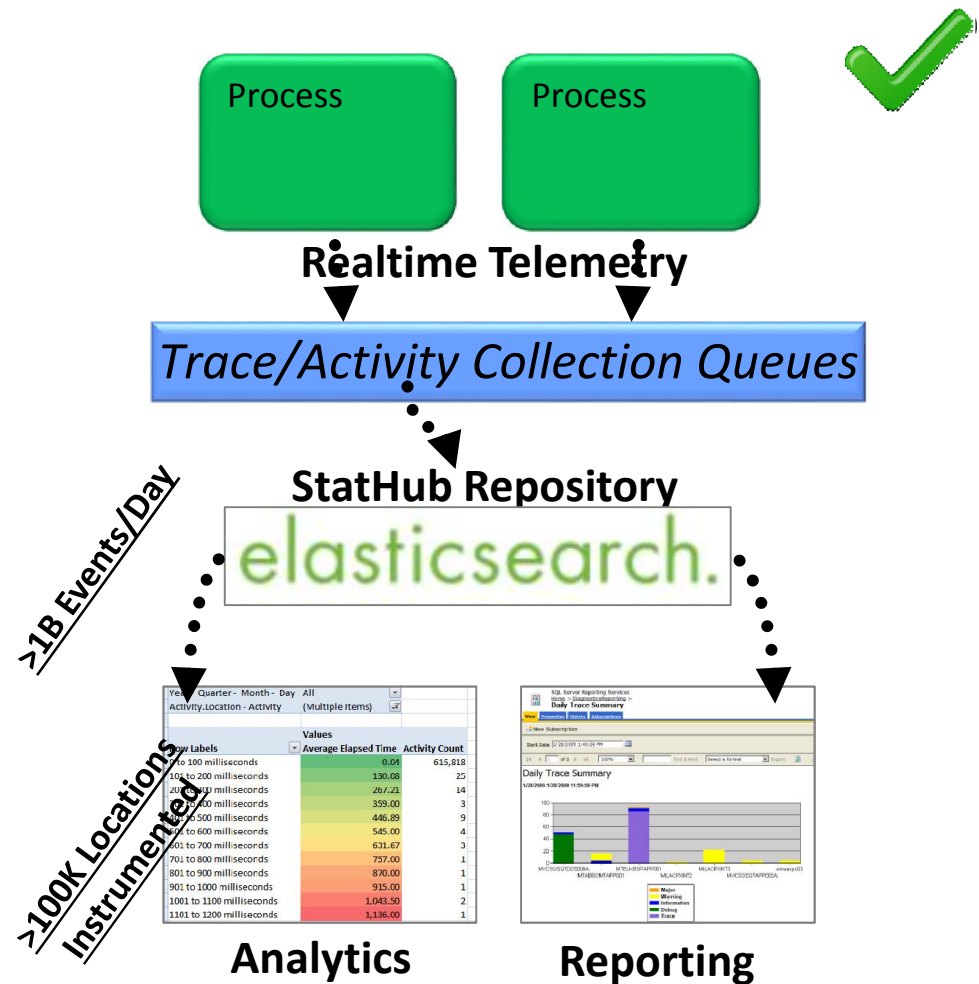


Build or embed deep telemetry into your application. Telemetry allows the teams to learn and greatly reduces TTR when there are issues.



NASA doesn't launch a rocket without millions of automated sensors reporting the status of this valuable asset.

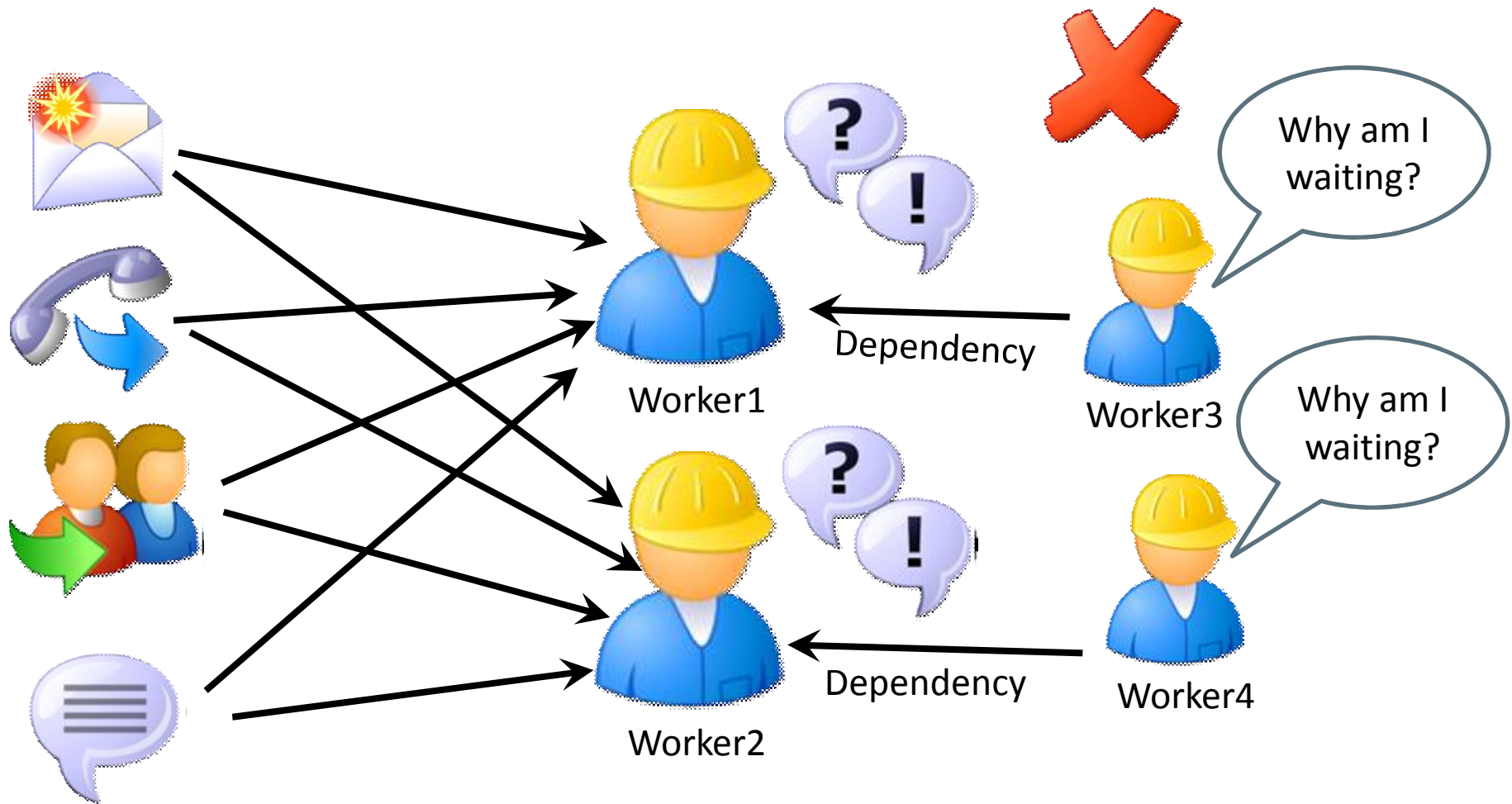
Why don't we take the same care with software?





## 7. Make All Work Visible

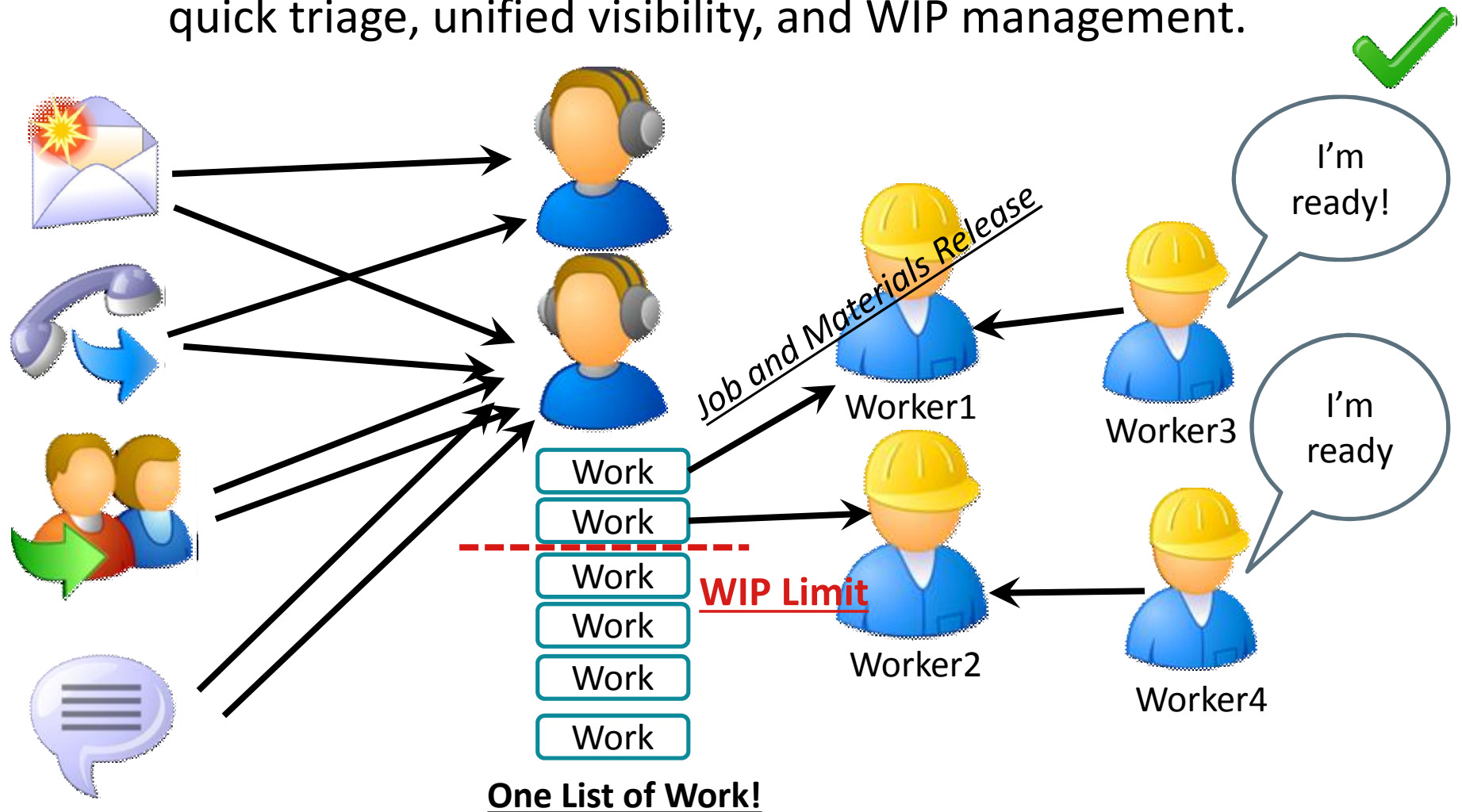
Haphazard and chaotic work intake processes invite context switching and high WIP(Work in Process) levels.





## 8. Work Release & WIP Limits

An intake buffer and process can take many forms but allows a quick triage, unified visibility, and WIP management.







## Print Center: Work Visibility Example



Job and Materials Release

Treat virtualized work with the same care that manufacturing treats physical work.  
Do you know how your work comes in and is scheduled?



## Print Center: Continuous Delivery with Robots



**How do you get your code in production?**





## 9. Cadence & Synchronization

If you don't force cadence and synchronization in your processes and resources, nature will do it for you.



Service Bulletins:  
Bus Stop Changes (#48)  
Temporary Bus Stop Relocation  
#48 South Damen Temp. Reroute

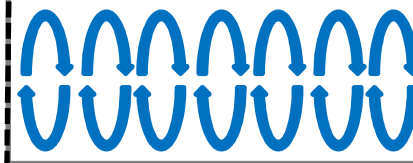
#77 To Diversey/Lake Shore	<b>DUE</b>
(Bus 1240)	
#77 To Diversey/Lake Shore	<b>DUE</b>
(Bus 1205)	
#77 To Diversey/Lake Shore	<b>DUE</b>
(Bus 1234)	
#77 To Diversey/Lake Shore	<b>DUE</b>
(Bus 1218)	
#77 To Diversey/Lake Shore	<b>DUE</b>
(Bus 6747)	
#77 To Diversey/Lake Shore	<b>8 MIN</b>
(Bus 6788)	
#77 To Diversey/Lake Shore	<b>8 MIN</b>
(Bus 6585)	
#77 To Diversey/Lake Shore	<b>14 MIN</b>
(Bus 6804)	
#77 To Diversey/Lake Shore	<b>16 MIN</b>
(Bus 6784)	
#77 To Diversey/Lake Shore	<b>17 MIN</b>
(Bus 1239)	

www.ctabustracker.com/bus



Release &  
Resync

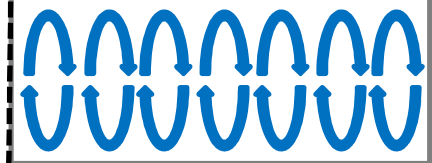
Program Increment



Iterate,  
Synchronize,  
Release

Release &  
Resync

Program Increment



Iterate,  
Synchronize  
Release



Manage new work injection!

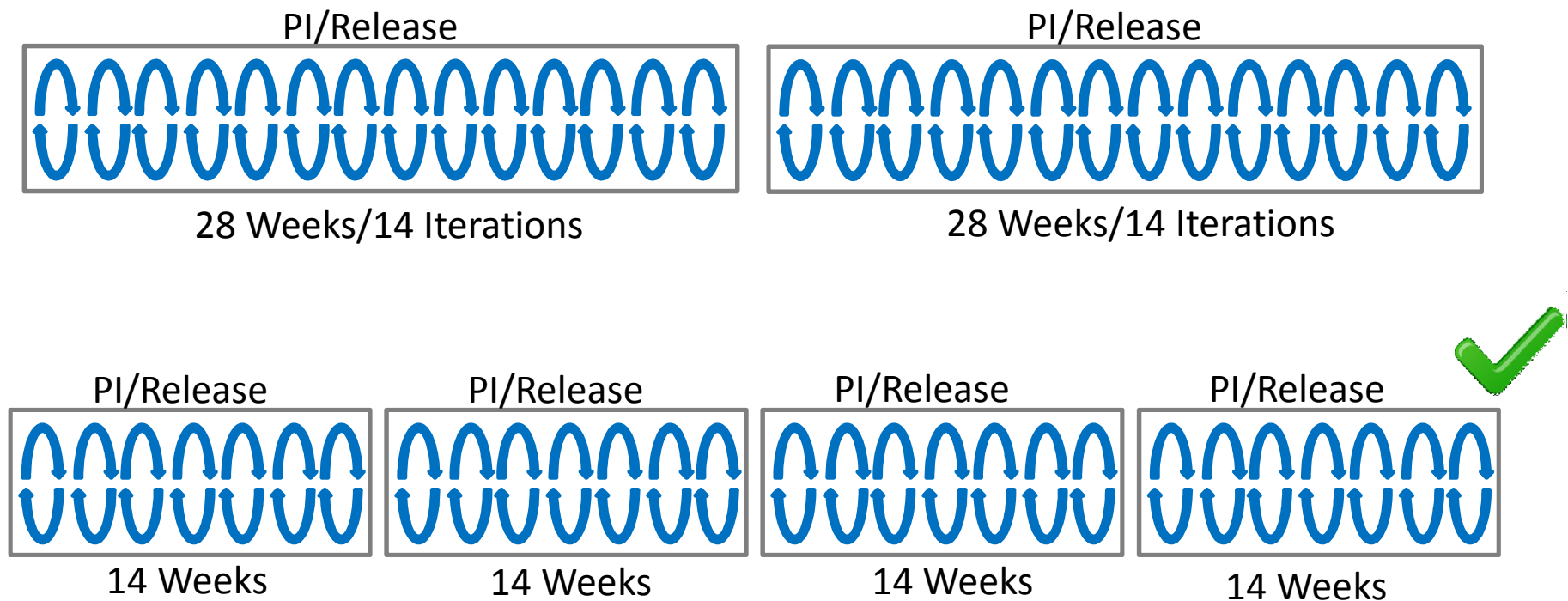
Make unpredictable events like release planning predictable across teams. Synchronize start and finish times to create a pull effect and prevent hidden work from creating problems.



## 10. Reduce Batch Size



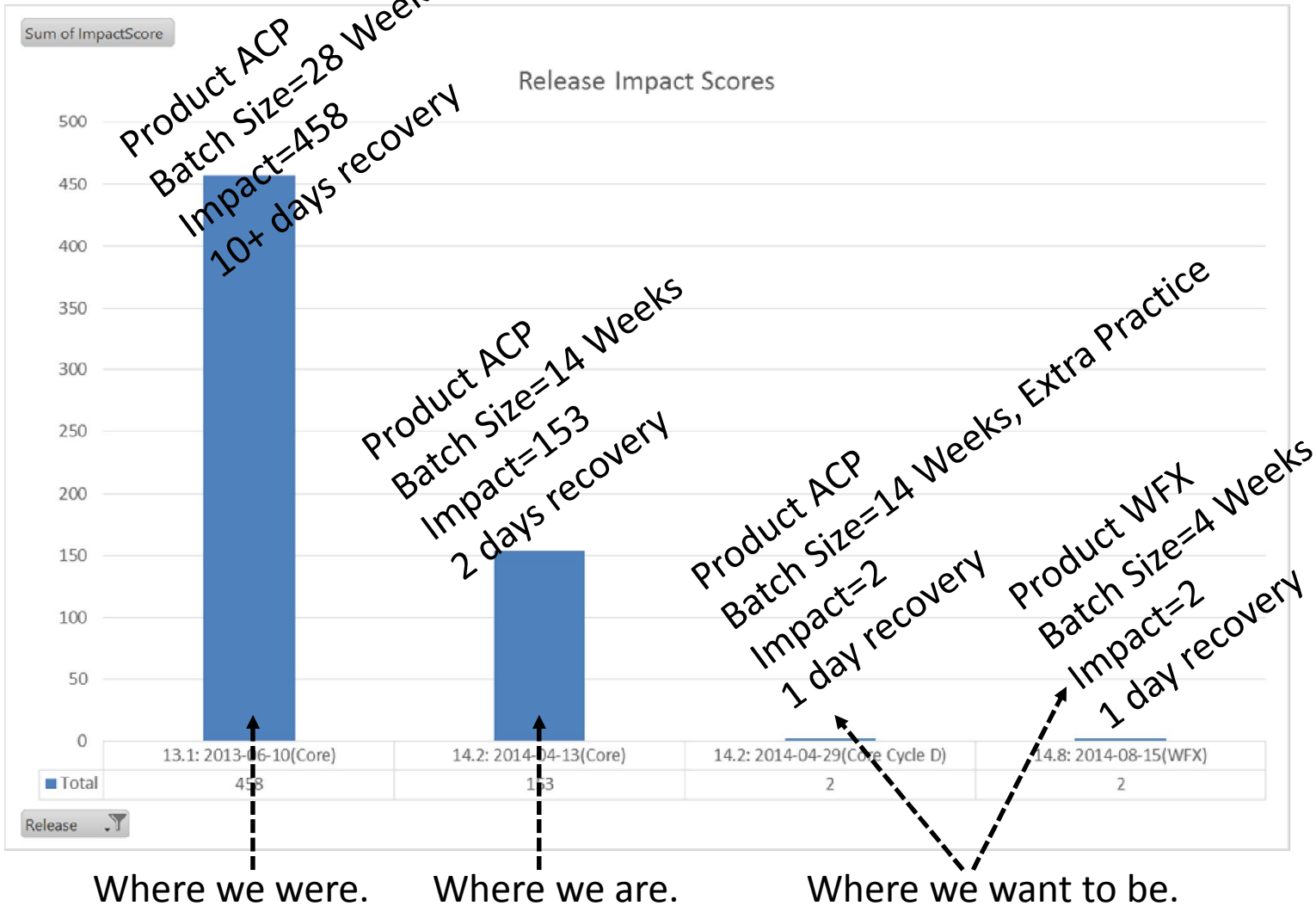
Once you have Learning, Infrastructure & Process in place:  
Reduce Batch Size



Smaller/fewer things go through the system faster with less impact.



# More Practice & Smaller Batches





# 10 Techniques to Take Home



1. Accelerate Learning & Lean Thinking
2. Inverse Taylor Maneuver
3. Inverse Conway Maneuver
4. Shared Service Continuous Delivery
5. Environment Congruency & Practice
6. Application Telemetry
7. Visualize Your Work
8. Work Release & WIP Limits
9. Cadence & Synchronization
10. Reduce Batch Size



## Credits



- The Phoenix Project, Gene Kim, Kevin Behr, George Spofford
- Continuous Delivery, Jez Humble
- Scaled Agile Framework: [www.scaledagileframework.com](http://www.scaledagileframework.com)
- The Fifth Discipline, Peter Senge
- Martin Fowler, Technology Radar(Inverse Conway Maneuver)
- Cultural Cartography(I,T,E Shaped Resources):  
<http://culturecartography.wordpress.com/2012/07/26/business-trend-e-shaped-people-not-t-shaped/>
- Kevin Behr, Seven Traits Similar to DevOps:  
<http://www.kevinbehr.com/kevins-blog>



# How can you help me?



- Problem Areas
  - Standardizing applications at scale
    - Proving the business case/savings
    - Making progress quickly....
  - Balancing standards with innovation