

- 19) Failure en leak test en thermal battertes are:
 - -> Identify & document, Prolate the, non conforming

Product.

- -> Perform a root cause analysis (RCA) to understand
 the tarlure
- -> Implement corrective & preventive action.

Document the non conformance en a Non conformance of a Non conformance o

-> Notty relevant stack holders

clauses are ! -

8.7: - * control of Non conforming output.

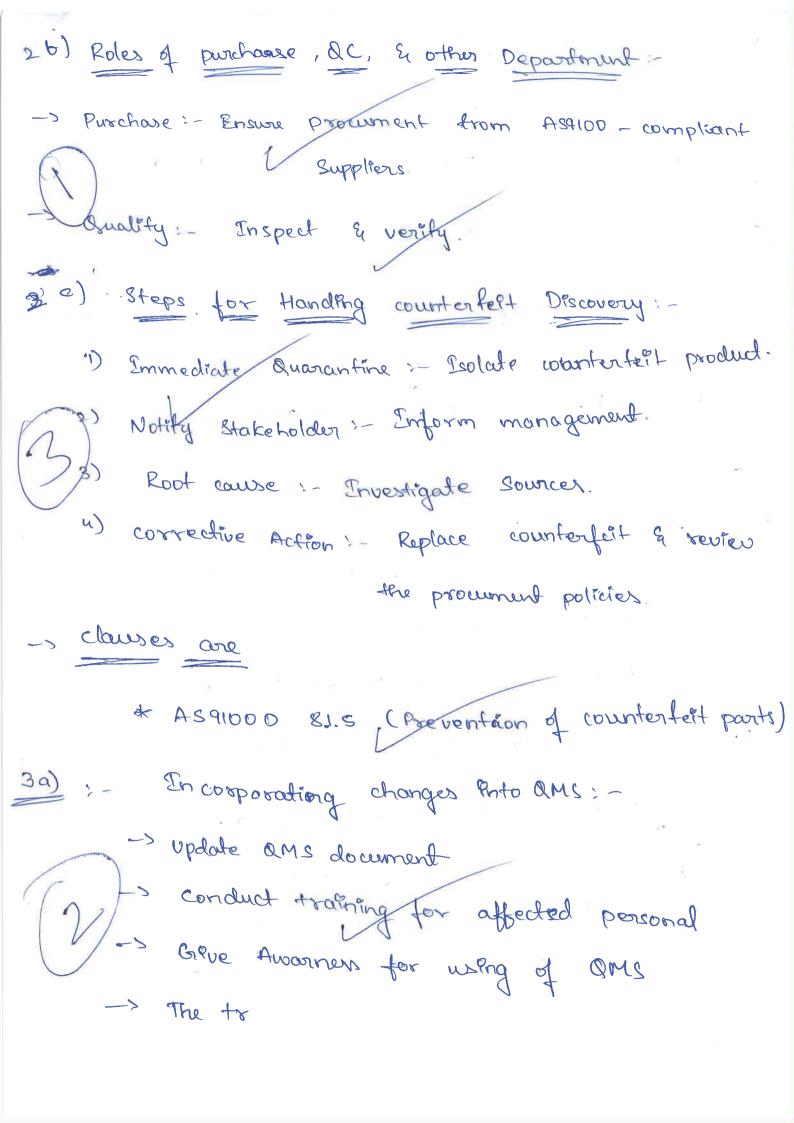
10.2: - * Non confermety & corrective Action

16) Sequences of Steps: -

1) Identification: - Détect 4 document tre leak text.

2) containment: - Quarantine affected products to
resevent use.
3) Investigation: - perform failure analysis & identify
root cause
u) corrective Action: - Impliment courective measures to
resolue the Peru
5) Veritication: - Re-test & monitor the effectiveness of
corrective action.
6) Documentation: Record action taken & update work
procedure
Ic) Responsible parties: - = Quality control (QC) Team.
-> Production Team
-> Design Team
(20) Responsible Department & Action plans
-> Department: - Supply chain Management & &C
-> Actions: - * Implement & countfit parts.
* perform supplier audit & verification
* Maintain records of authentic tracebilite

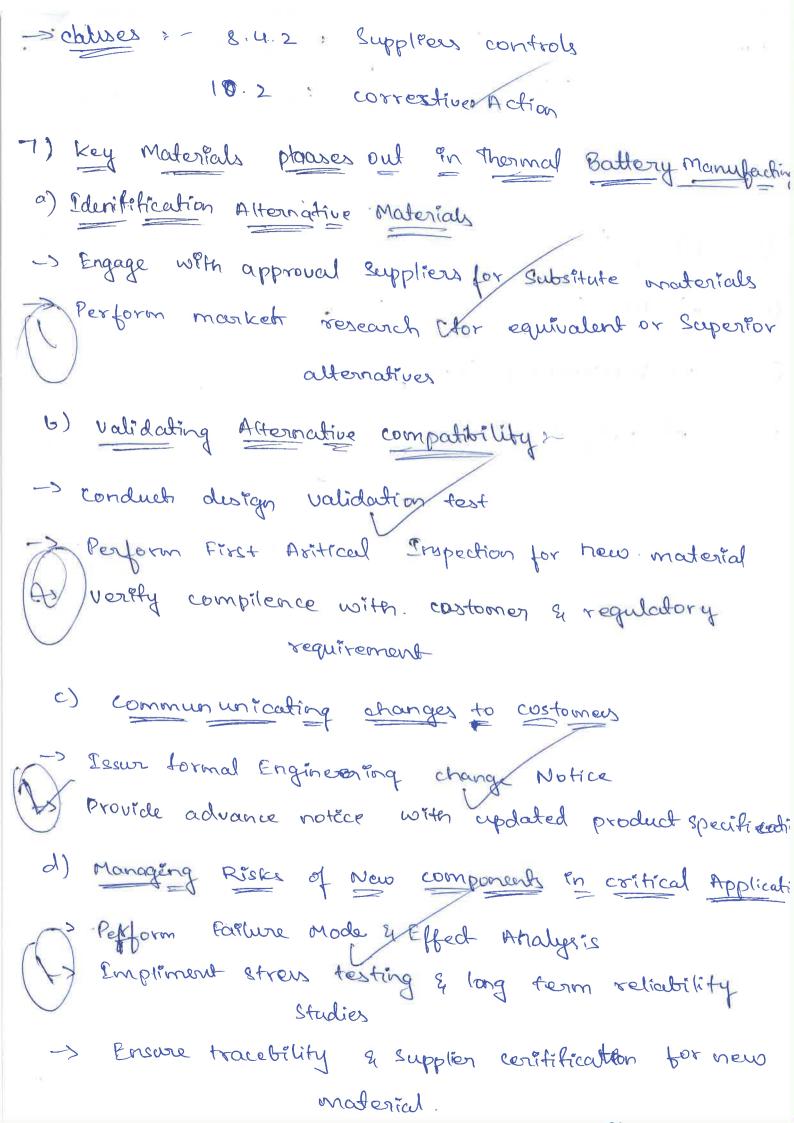
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3 b) communetting changes !--> Issue a formal Notice to customers & Suppliers -> Update Material Safety data Sheet (Many gc) Steps & Responsibilities:-=> Regulatory Analysis :- Compliance team reviews new regulations, -> Riocers Revision: Update procedures 4 work Pristreiction Suppliers coordination: - Ensure external partners comply. · Required Downers * Change Management Record Update QMS Manual ASP1000 daure 6.1 (Action to Address Risks) 49 Customer Complaint Adout Thermal Buttery Failure -> customer support & Quality Assurance * Record the complaint. * Investigate failure voot coure * Impliment corrective actions.

ubi) Analysis & Risk Management
-> Perform Farture mode & Effect Analysis.
-> Evaluete Propacts los product performance. Le Safety
40) Preventing Rocurrance:
-> Stengthen Suppliers controls.
-> Enhance testing protocoles.
d) classe: 10.2: Non conformaty & corrective
Action.
5) Suppliers Shortage Management:
a) Addressing keep Suppliers Shortage:
* Identity alternatives Suppliers
* Expedite procument processes.
* Notify affected customer.
Evaluating Alternative Suppliers.
* Spep 1: - Suppliere Quality cation.
RPSK Acyensument.
* Step 3:- Document & Audit
AS91000 chuse: 8.4 (control of Externally provided

6) Material Defect Identified During - Inspection. a) Responsible Department & Impact Evaluation: -> Department Quality control - (QC) & moderials Inspection -> loops Evalute Impact > 1) Isolate & downest nonconforming materials 2) Ascers wheather the defect affect product safety or performance 3) Avalyze how the defect sompacts production timeline 4 delivery a) communicate finding to selvent Stakeholders · Relevent Asquood claus 8.7/ Control of Nonconforming (stuptuo 66) Verification of Similar Material from provious Batches: > Perform tracebility checks on previous lots. a) Review material cerification & batch records > conduct additional chemical composition tests Past Priventories. GC) Preventive measure to Avoid Resourcesse: > Implement suppliers and its for quality assurance I strength encoming empedian protocols -> Require Cestificates of conformance (Coc) for all raw



clause: - 8.3.6 (Design & Development change).

8.4.3 (Information for External provide choose the correct anwer b). 8) e) AU

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(2) b) Deadership Team 3

e) only A& C 4)