

## HMI Specifications

- Header bar including company logo, current time, Machine name, last active alarm, PLC status
- Feeder number and mode selection buttons on the right side of the screen
  - o Select Feeder 1 or 2 with and display pages with data for the selected feeder
  - o Operation mode buttons for setting Manual, Auto or Stop modes
- Navigation menu on the left for switching between the following 7 pages:
  - o Home page showing animation of feeder position
  - o Auto mode – Display only page showing X and Y axes position, speed, mode; also showing Feeder state (Move to top, move to target 1, etc.)
  - o Manual mode – set manual motion speed and jog +/- as well as show actual position and velocity
  - o Trending – Actual position and velocity of each axis with the ability to set display period
  - o Events with the option of filtering based on severity
  - o Recipes – select, save and create recipes for each feeder
  - o Settings –theme switching and localization select
- Ability to switch between metric (for German) and imperial (for English)