

HOUMA ARMATURE WORKS 2534 CUMMINS ROAD HOUMA, LA 70363 UNITED STATES (985)-876-0198

**INVOICE NUMBER INVOICE DATE** 

535711 4/29/2022

INVOICE

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## Remit To:

Houma Armature Works 2534 Cummins Rd. Houma, LA 70363

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HITEC POWER PROTECTION, INC.

EMAIL INVOICES TO:

us.accountspayable@ hitec-ups.com

ROSENBERG, TX 77471

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**NET DUE** 

52,850.10

SALES REP	SHIP DATE	SHIP VIA	TERMS	JOB ID	TRANS ID
JL	4/29/2022	STORAGE	30	00025515	00006322
CUSTOMER PO: 1285429 PO RELEASE:		PO RELEASE:		MISC NUMBER:	

## NAMEPLATE DATA

MFG.:AVK; KW:2272; RPM:1500; M/N:DSG 86 L1-4; S/N:9220984 E001; VOLTS:415; AMPS:3951; CAT. #:NA; PHASE:3; HZ:50; KVA::2840; FRAME:NA; P.F.:.8; WEIGHT:15000

ITEM # / DESCRIPTION / NOTES	UNITS	QUANTITY	UNIT PRICE	EXTENSION

DISASSEMBLE

VISUALLY INSPECT

STEAM CLEAN

**EVALUATION, BAKE & TEST** 

INSPECT BEARING SITE SURFACES FOR TOLERANCE

WET MAG ON SHAFT

A/C GENERATOR REPAIR

**RECONDITION STATOR** 

**DIP STATOR IN VARNISH & BAKE** 

**CREYTEX STATOR AND TAP HOLES** 

RECONDITION ROTOR

**DIP ROTOR IN VARNISH BAKE UNTIL CURED** 

DIP EXCITER FIELD IN VARNISH

**CREYTEX EXCITER FIELD** 

**DIP EXCITER ROTOR IN VARNISH** 



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**CRETEX EXCITER ROTOR** 

MACHINE WORK ODE SHAFT JOURNAL

MACHINE WORK DE SHAFT JOURNAL

RECONDITION REVOLVING RECTIFIER

PREP REVOLVING FIELD FOR BALANCE

BALANCE REVOLVING FIELDS

SPRAY WITH ER-41 RED INSULATOR

**INSTALL HEATER** 

(2) 120V 450 W HEATER

**RECONDITION STAND-OFFS** 

**RE-TIN BUSS BAR** 

REASSEMBLE WITH NEW BEARINGS

- (2) NU1036 BEARING
- (1) 16036 C3 BEARING

LOAD TEST GENERATOR SHORT CIRCUIT SATURATION CURVE OPEN CIRCUIT SATURATION CURVE

REUSE COUPLING



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REPLACE NAMEPLATE/FINAL ASSEMBLY

PAINT GENERATOR INTERTHANE 990 HITEC BLUE

WRAP AND PALLETIZE FOR HAW STORAGE

COMPLETE QA INSPECTION CHECKLIST

SLEEVE STATOR LEADS

**RELEAD ROTOR** 

RELEAD EXCITER FIELD

RELEAD EXCITER ROTOR

We appreciate your business.

WARRANTY SHOP REPAIRS: Recondition - 90 Days; Rewound Item - 1 year - In shop from date of invoice

TAXABLE	NONTAXABLE	FREIGHT	SALES TAX	MISC	TOTAL
0.00	52,850.10	0.00	0.00	0.00	52,850.10
PREPAYMENT	0.00			NET DUE	52,850.10