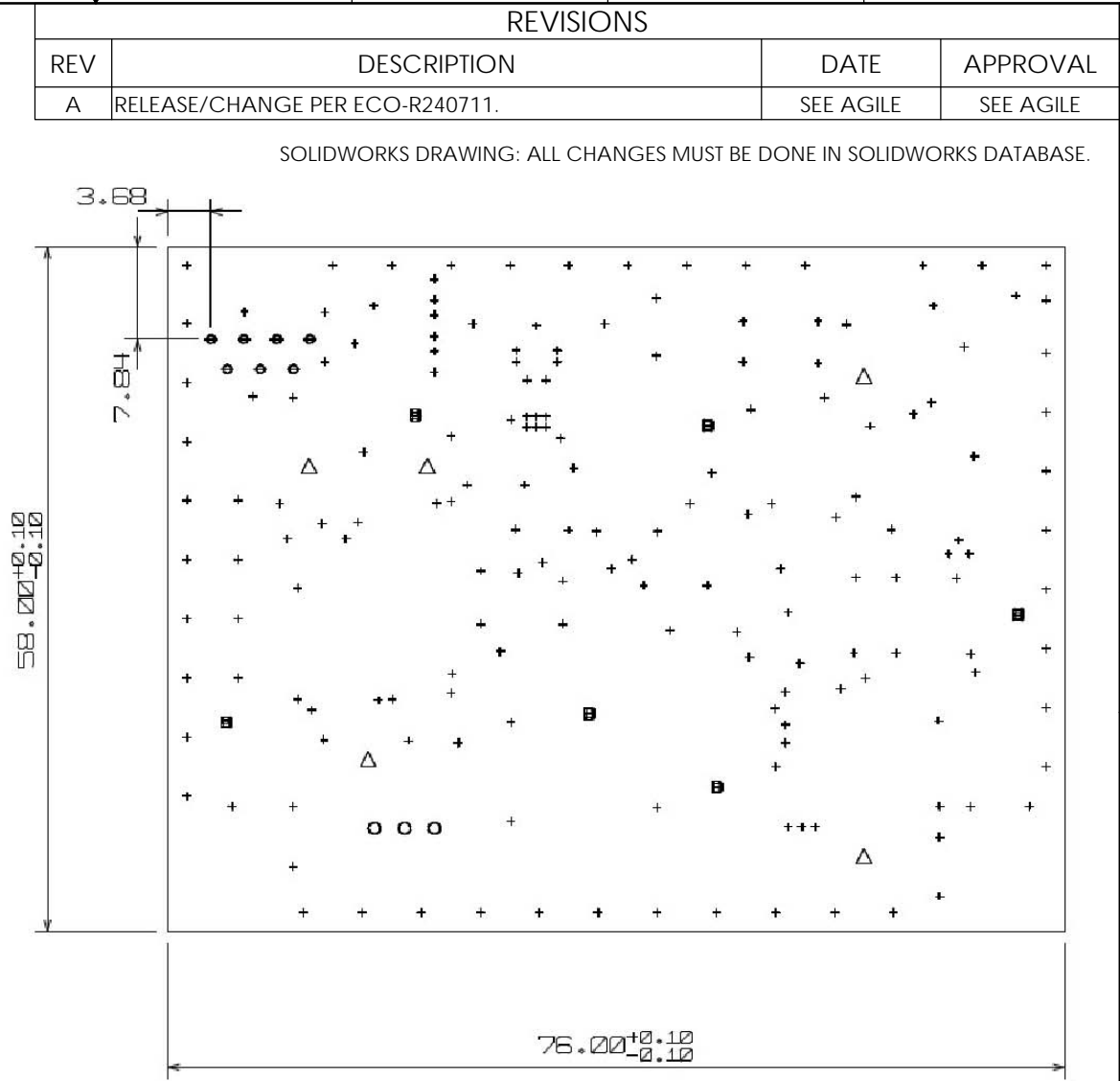


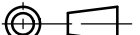
FABRICATION NOTES			
RoHS	<div><div>NON</div><div>No</div></div>		<div><div>OUT</div><div>Yes</div></div>
CLASSE IPC IPC class	<div><div>1</div><div>2</div></div>	<div><div>3</div></div>	
CLASSE D'ISOLEMENT Insulation class	<div><div>5</div></div>		
CLASSE PERCEGE Chart class	<div><div>4</div></div>		
NB. DE COUCHES Nb. of layers	<div><div>4</div></div>		
MATIERE Materials	FR4	<div><div>Standard</div><div>Improved</div></div>	Htg
EPAISSEUR MATIERE Material thickness	<div><div>1.6mm</div><div>+0.10</div><div>-0.10</div></div>		
EPAISSEUR CUIVRE Copper thickness	<div><div>EXT 35u</div><div>& INT 35u</div></div>		
VERNIS EPARQUE Insulation varnish	<div><div>1</div><div>2</div></div>	<div><div>COLOR/COLOR</div><div>VERT/GREEN</div></div>	
SERIGRAPHIE Silkscreen	<div><div>1</div><div>2</div></div>	<div><div>COLOR/COLOR</div><div>BLANC/WHITE</div></div>	
FINITION Finish	<div><div>SnPb</div><div>Etams</div></div>	<div><div>select.</div></div>	
	<div><div>Sn</div><div>Chim.</div></div>	<div><div>HAL</div></div>	
	<div><div>NiAu</div><div>Chim.</div></div>	<div><div>Enig.</div></div>	
CONNECTEUR A Dgts Conn. (Card edge)	<div><div>NiAu</div><div>Electr.</div></div>	<div><div>SnPb</div></div>	
TEST ELECTRIQUE Electrical test	<div><div>NON</div><div>No</div></div>		<div><div>OUT</div><div>Yes</div></div>
EMPLAGE Emplacement	<div><div>LIBRE</div><div>Free</div></div>		<div><div>SPECIAL</div><div>Spectet</div></div>
NORME (1) Norm (1)			<div><div>OUT</div><div>Yes</div></div>
DATE CODE (2) Date code (2)			<div><div>OUT</div><div>Yes</div></div>

NOTES: UNLESS OTHERWISE SPECIFIED

- APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.3- 2012, ORTHOGRAPHIC AND PICTORIAL VIEWS.
ASME Y14.5-2009, DIMENSIONS AND TOLERANCES.
ASME Y14.38-2013, ABBREVIATIONS AND ACRONYMS.
- ALL DIMENSIONS ARE IN MM.
- PARTS/COMPONENTS TO BE RoHS COMPLIANT.
- THE PRINTED CIRCUIT BOARD MUST BE UL94V-0.
 - MANUFACTURE ACCORDING TO IPC A610 CLASS III
 - THE MANUFACTURER MUST BE RECOGNISED UL AND MUST AFIX CORRESPONDING MARKING.
- MATERIAL: COPPER CLAD LAMINATES ISOLA 370HR (OR EQUIVALENT), RoHS COMPLIANT. UL DESIGNATION: ANSI GRADE FR-4, PER IPC 4101.
- ALL EXPOSED CONDUCTIVE SURFACES TO BE IMERSION NICKEL/GOLD PLATING USING 100-400 MICROINCHES NICKEL AND 3-8 MICROINCHES GOLD.
- FINISH: ENIG
- MARK BOARD PER J-STD-609A
- ILLUSTRATIONS ARE FOR GRAPHIC PURPOSES ONLY. REFER TO SOURCE FILES IF REQUIRED.

PERCEGES (Hole chart)			
TROUS METALLISES FINIS Plated		TROUS NON METALLISES Non-plated	
SYMBOLE	PERCEGE	SYMBOLE	PERCEGE
+	0.3 <div><div>+0.10</div><div>-0.10</div></div>		<div><div>+0.10</div><div>-0.10</div></div>
o	0.8 <div><div>+0.10</div><div>-0.05</div></div>		
e	0.7 <div><div>+0.10</div><div>-0.05</div></div>		
Δ	1.3 <div><div>+0.10</div><div>-0.05</div></div>		
B	08 LONG 1.1x3.8 <div><div>+0.10</div><div>-0.10</div></div>		



GENERAL DIMENSIONAL TOLERANCES				PROPRIETARY & CONFIDENTIAL. THIS DOCUMENT MAY NOT BE COPIED, DISCLOSED, OR USED IN WHOLE OR IN PART WITHOUT THE CONSENT OF COVIDIEN.			
DEC.	DEC.	DEC.	DEC.	TITLE: BUZZER CARD		COVIDIEN 6135 Gunbarrel Avenue Boulder, CO 80301 © 2014 COVIDIEN ALL RIGHTS RESERVED.	
X +/-	.X +/-	.XX +/-	.XXX +/-				
N/A	N/A	.20	.125				
DEC.	HOLES	FRAC.	ANG.				
.XXXX +/-	+/-	+/-	+/-				
N/A	N/A	N/A	0.5°	DRAWN: J. BURKE		DATE: 08APR2014	
SCALE: 1:1				CHECKED: SEE AGILE		DRAWING NO.: GR106771	
DO NOT SCALE DRAWING				APPROVED: SEE AGILE		REV: A	
THIRD ANGLE PROJECTION				SHEET: 1 OF 2			

8 7 6 5 4 3 2 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
--	-- SEE SHEET ONE --	--	--

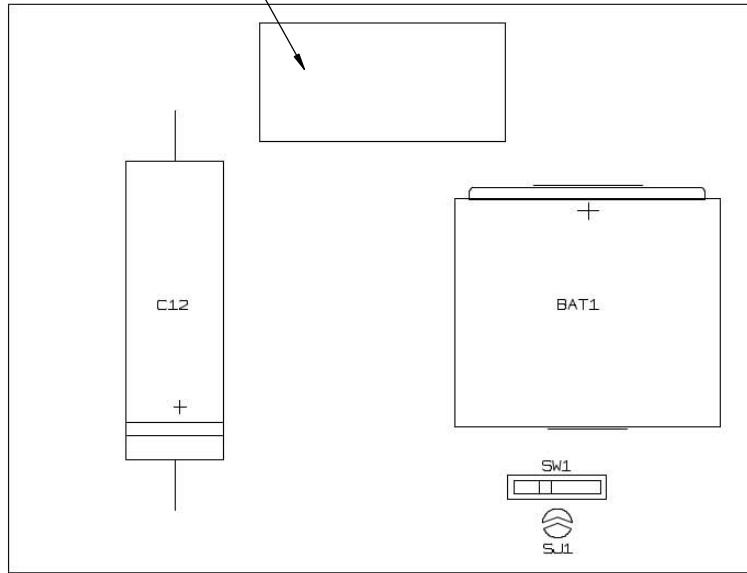
F
E
D
C
B
A

7 WHITE WIRE UL 1061 AWG26
7 STRANDS AWG 34 LENGTH 60 +/-2MM

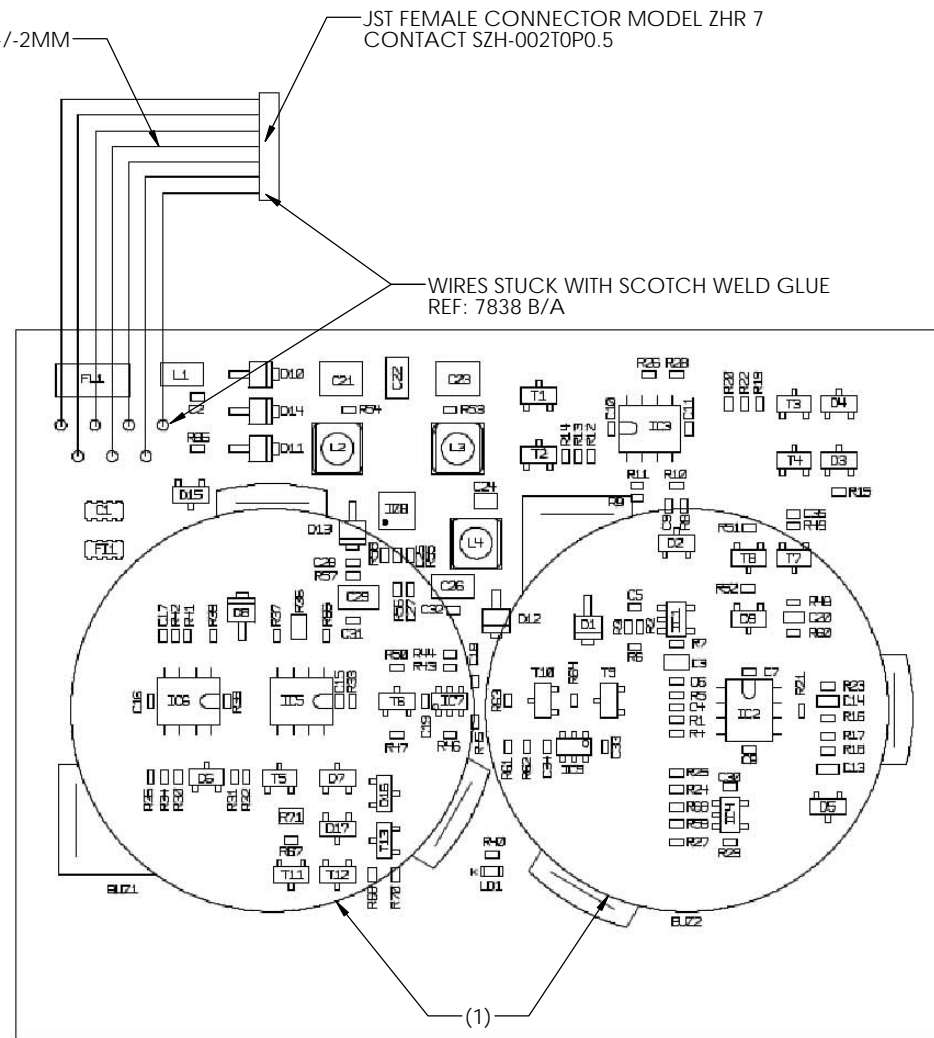
JST FEMALE CONNECTOR MODEL ZHR 7
CONTACT SZH-002T0P0.5

WIRES STUCK WITH SCOTCH WELD GLUE
REF: 7838 B/A

TRACEABILITY LABEL
POSITIONNING ZONE
(12x25MM)



C12 AND BAT1 MUST BE STUCK.



(1) LEVEL OF BUZZER'S PINS RESPECT THE HEIGHT DIMENSION

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DRAWN: J. BURKE		SIZE: A3 FILENAME: GR106771.SLDDRW	DRAWING NO.: GR106771 REV: A
SCALE: 1:1		SHEET: 2 OF 2	

7 6 5 4 3 2 1