Baking the Optimal Cake

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1 Main problem

1.1 TL;DR

The height of the lowest cake is $205/1263 \approx 0.162$ times the height of the cone, the height of the middle cake is $230/1263 \approx 0.182$ times the height of the cone, and the height of the top cake is $276/1263 \approx 0.219$ times the height of the cone. The volume of cake is $1,119,364/1,595,169 \approx 0.702$ times the volume of the cone.

1.2 Proof

Let the height of the cone be h and the radius of its base be r (r will end up being irrelevant to the solution, but)