



# PRODUCT STANDARD DETAILED ENGINEERING

TG70262

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Based on HELUKABEL  
Datasheet

## PURCHASE SPECIFICATION FOR 1.3SQ.MM,2 & 3CORE, CONTROL CABLE

### 1. SCOPE

This specification covers the details of 1.3 sq.mm,2&3 core control cable.

### 2. GENERAL REQUIREMENTS

#### 2.1 APPLICATION

This specification is applied to the cable for pressure transmitters and temperature element wiring in Generator Auxilary skid wiring.

#### 2.2 DOCUMENTS TO BE SUBMITTED

Manufacturer shall submit the specified number of copies of the following documents provided in Table 1 for Purchaser's approval within 2 weeks after receiving Purchaser's order and drawing.

Table 1 Documents to be submitted

Document Title	Test and inspection Report
Number of copy	2

#### 2.3 MAKE

Helukabel and Equivalent make for control cable is acceptable.

### 3. QUALITY ASSURANCE

The quality control shall conform to the requirements of ISO 9001.

SIGN & DATE					NAME	SIGN. & DATE
				TRANSLATED BY		
	MATERIAL SCIENCE			WORKED BY	TMP	<i>Baran</i>
	QUALITY	TRB	TBL	CHECKED BY	MNR	<i>M. N. Nagarajan 20/10/14</i>
	AGREED DEPTT.	NAME	DATE & SIGNATURE	SUPERVISED BY	KHN	<i>Kapil 20/10/14</i>
INVENTORY NO.				APPROVED: NRD	<i>W, 03.11.14</i>	
	REV. NO. 00			PREPARED	ISSUED	: DATE
	DATED					

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## 4. TECHNICAL SPECIFICATION

### 4.1 General Technical Characteristic:

Table 1

Properties	VALUES
Conductor material	Bare copper
Type of Cable	Stranded wires with 1.3 Sq.mm cross sectional area
No of Strands/dia	7X0.49mm
Core insulation	PE type
Cable color	a) For two core: Core A -Black, Core B-White b) For Three Core: Core A Black Core B White Core C Red
Outer Sheath	PVC insulation
Temperature Range	-40°C to +70°C
Operating Top level voltage	300V(max)
Test voltage	Core/Core:2000V Core /Scree:1000V
Insulation resistance	5GOhmXkm(min)
Inductance	0.75mH/km(max)
Cross-talk attenuation	0.88dB/km at 60kHz(min)
Minimum bending radius	7.5XcableØ approx
Conductor resistance(1.3mm <sup>2</sup> )	14.22Ω/km(max)
Mutual Capacitance(Core to Core)	75nF/km

### \*\*Additional requirement:

1. The cable shall be self extinguishing and flame retardant.
2. The electrostatic screen shall be provided to protect screened pairs against outer electrostatic fields.
3. PVC outer Jacket shall be reinforced

REV. 00

Worked by

TMP

Checked by

MNR

*Kayan*

*M. N. S. 20/10/14*

*20/10/2014*

*20/10/14*

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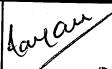
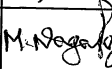
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SIGN & DATE

SUPERSEDES  
INVENTORY NO.  
NO. IN EFFECTIVE DATE

SIGN & DATE

INVENTORY NO.

SIGN & DATE		<b>PRODUCT STANDARD DETAILED ENGINEERING</b>				TG70262																					
						Page 3 of 3																					
SUPERSEDES INVENTORY NO. מס' חומר/מחיר/מכשיר	<p>4.2 Dimensions and Code designations</p> <table border="1"> <thead> <tr> <th>Sr.No</th> <th>No. of Pairs X cross section mm2</th> <th>Outer Sheath color</th> <th>Outer Ø mm</th> <th>Copper Weight Kg/km</th> <th>Weight kg/km</th> <th>Material code designation</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>1X2X1.3</td> <td>Black</td> <td>8.8</td> <td>31</td> <td>102</td> <td>TG7026260001</td> </tr> <tr> <td>2</td> <td>1X3X1.3</td> <td>Black</td> <td>9.7</td> <td>44</td> <td>116</td> <td>TG7026260002</td> </tr> </tbody> </table> <p>4.3 Testing standard</p> <p>Testing shall be as per IEC 60189.</p> <p><b><u>5. PACKING AND INDICATION</u></b></p> <p>Product shall be properly packed to prevent damage or moisture absorption during transportation and following points shall be clearly indicated.</p> <ol style="list-style-type: none"> <li>(1) Name or product No.</li> <li>(2) Dimension, Quantity</li> <li>(3) Order No.</li> <li>(4) Lot No.</li> <li>(5) Manufacturers Name or Code.</li> <li>(6) Manufacture Date</li> </ol>						Sr.No	No. of Pairs X cross section mm2	Outer Sheath color	Outer Ø mm	Copper Weight Kg/km	Weight kg/km	Material code designation	1	1X2X1.3	Black	8.8	31	102	TG7026260001	2	1X3X1.3	Black	9.7	44	116	TG7026260002
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